

Beam Position Monitors: Detector Principle, Hardware and Electronics Peter Forck, Piotr Kowina and Dmitry Liakin Gesellschaft für Schwerionenforschung, Darmstadt

## **Outline:**

- ➤ Signal generation → transfer impedance
- $\succ$  Capacitive shoe box BPM for low frequencies  $\rightarrow$  electro-static approach
- $\succ$  Capacitive button BPM for high frequencies  $\rightarrow$  electro-static approach
- ➤ Stripline BPM → traveling wave
- $\succ$  Cavity BPM  $\rightarrow$  resonator for dipole mode
- > Electronics for position evaluation
- > Summary



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## A BPM is an non-destructive device

It has a low cut-off frequency i.e. dc-beam behavior can not be monitored (exception: Schottky spectra, here the physics is due to finite number of particles)

 $\Rightarrow$ Usage with bunched beams!

## It delivers information about:

#### 1. The center of the beam

- Closed orbit: central orbit averaged over many turns, i.e. over many betatron oscillation
- Trajectory: bunch-by-bunch position, e.g. injection matching
  - $\Rightarrow$  Position on a large time scale: bunch-by-bunch  $\rightarrow$  turn-by-turn  $\rightarrow$  averaged position
- Single bunch position  $\rightarrow$  determination of parameters like tune, chromaticity,  $\beta$ -function
- Time evolution of a single bunch can be compared to 'macro-particle tracking' calculations
- **Feedback:** fast bunch-by-bunch damping up to slow and precise closed orbit correction

## 2. Longitudinal bunch shapes

- Bunch evolution during storage and acceleration
- ➢ For proton LINACs: the beam velocity can be determined by two BPMs
- **Relative** low current measurement down to 10 nA.

### General Idea: Detection of Wall Charges

The image current at the vacuum wall is monitored on a high frequency basis i.e. the ac-part given by the bunched beam.



For relativistic velocities, the electric field is mainly transversal:  $E_{\perp,lab}(t) = \gamma \cdot E_{\perp,rest}(t)$ 





#### Model for Signal Treatment of capacitive BPMs

The wall current is monitored by a plate or ring inserted in the beam pipe:



At a resistor **R** the voltage  $U_{im}$  from the image current is measured. The transfer impedance  $Z_t$  is the ratio between voltage  $U_{im}$  and beam current  $I_{beam}$ in *frequency domain*:  $U_{im}(\omega) = R \cdot I_{im}(\omega) = Z_t(\omega, \beta) \cdot I_{beam}(\omega)$ .

#### Capacitive BPM:

•The pick-up capacitance *C*: plate  $\leftrightarrow$  vacuum-pipe and cable.  $I_{im}(t)$ •The amplifier with input resistor **R**. •The beam is a high-impedance current source:  $U_{im} = \frac{R}{1 + i\omega RC} \cdot I_{im}$ ground  $= \frac{A}{2\pi a} \cdot \frac{1}{\beta c} \cdot \frac{1}{C} \cdot \frac{i\omega RC}{1 + i\omega RC} \cdot I_{beam} \qquad \qquad \frac{1}{Z} = \frac{1}{R} + i\omega C \Leftrightarrow Z = \frac{R}{1 + i\omega RC}$  $\equiv Z_t(\omega,\beta) \cdot I_{heam}$ This is a high-pass characteristic with  $\omega_{cut} = 1/RC$ : Amplitude:  $|Z_t(\omega)| = \frac{A}{2\pi a} \cdot \frac{1}{\beta c} \cdot \frac{1}{C} \cdot \frac{\omega / \omega_{cut}}{\sqrt{1 + \omega^2 / \omega_{cut}^2}}$  Phase:  $\varphi(\omega) = \arctan(\omega_{cut} / \omega)$ 

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**Beam Position Monitors** 

equivalent circuit

#### Example of Transfer Impedance for Proton Synchrotron

The high-pass characteristic for typical synchrotron BPM:



For acceleration frequency 10 MHz  $< f_{rf} <$  10 MHz: Large signal strength  $\rightarrow$  high impedance Smooth signal transmission  $\rightarrow$  50  $\Omega$  Signal Shape for capacitive BPMs: differentiated  $\leftrightarrow$  proportional

Depending on the frequency range *and* termination the signal looks different:  $\rightarrow$  *High frequency range*  $\omega \gg \omega_{cut}$ :

$$Z_{t} \propto \frac{i\omega/\omega_{cut}}{1+i\omega/\omega_{cut}} \rightarrow 1 \Rightarrow U_{im}(t) = \frac{1}{C} \cdot \frac{1}{\beta c} \cdot \frac{A}{2\pi a} \cdot I_{beam}(t)$$

 $\Rightarrow$  direct image of the bunch. Signal strength  $Z_t \propto A/C$  i.e. nearly independent on length

$$\succ$$
 Low frequency range  $\omega \ll \omega_{cut}$ :

$$Z_{t} \propto \frac{i\omega/\omega_{cut}}{1+i\omega/\omega_{cut}} \rightarrow i\frac{\omega}{\omega_{cut}} \implies U_{im}(t) = R \cdot \frac{A}{\beta c \cdot 2\pi a} \cdot i\omega I_{beam}(t) = R \cdot \frac{A}{\beta c \cdot 2\pi a} \cdot \frac{dI_{beam}}{dt}$$

 $\Rightarrow$  derivative of bunch, single strength  $Z_t \propto A$ , i.e. (nearly) independent on C

Example from synchrotron BPM with 50  $\Omega$  termination (reality at p-synchrotron :  $\sigma >>1$  ns):



#### Examples for differentiated & proportional Shape

**Proton LINAC, e<sup>-</sup>-LINAC&synchtrotron:** 100 MHz  $< f_{rf} < 1$  GHz typically *R*=50  $\Omega$  processing to reach bandwidth  $C\approx 5$  pF  $\Rightarrow f_{cut} = 1/(2\pi RC) \approx 700$  MHz *Example:* 36 MHz GSI ion LINAC



#### **Proton synchtrotron:**

1 MHz  $< f_{rf} < 30$  MHz typically  $R=1 \text{ M}\Omega$  for large signal i.e. large  $Z_t$   $C \approx 100 \text{ pF} \Rightarrow f_{cut} = 1/(2\pi RC) \approx 10 \text{ kHz}$  *Example:* non-relativistic GSI synchrotron  $f_{rf}: 0.8 \text{ MHz} \rightarrow 5 \text{ MHz}$ 



Remark: During acceleration the bunching-factor is increased: 'adiabatic damping'.

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Calculation of Signal Shape: Bunch Train



**Parameter:**  $R=50 \ \Omega \Rightarrow f_{cut}=32 \text{ MHz}$ , all buckets filled C=100pF,  $l=10\text{cm}, \beta=50\%, \sigma_t=100 \text{ ns}$ 

> Fourier spectrum is composed of lines separated by acceleration  $f_{rf}$ 

- > Envelope given by single bunch Fourier transformation
- > Differenciated bunch shape due to  $f_{cut} >> f_{rf}$

**Remark:** 1 MHz $< f_{rf} <$ 10MHz  $\Rightarrow$  Bandwidth  $\approx$ 100MHz = 10 $\cdot f_{rf}$  for broadband observation.

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### Principle of Position Determination with BPM

The difference between plates gives the beam's center-of-mass  $\rightarrow$ **most frequent application** 

'Proximity' effect leads to different voltages at the plates:



S(f,x) is called **position sensitivity**, sometimes the inverse is used k(f,x)=1/S(f,x)S is a geometry dependent, non-linear function, which have to be optimized. Units: S=[%/mm] and sometimes S=[dB/mm] or k=[mm].

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Beam Position Monitors: Detector Principle, Hardware and Electronics

**Outline:** 

- ➢ Signal generation → transfer impedance
- Capacitive 'shoe box' = 'linear cut' BPM

used at most proton synchrotrons

- $\succ$  Capacitive button BPM for high frequencies  $\rightarrow$  electro-static approach
- Stripline BPM → traveling wave
- $\succ$  Cavity BPM  $\rightarrow$  resonator for dipole mode
- > Electronics for position evaluation

> Summary

#### Shoe-box BPM for Proton or Ion Synchrotron

Frequency range: 1 MHz  $\leq f_{rf} \leq$  10 MHz  $\Rightarrow$  bunch-length >> BPM length.



### Technical Realization of Shoe-Box BPM

Technical realization at HIT synchrotron of 46 m length for 7 MeV/u $\rightarrow$ 440 MeV/u BPM clearance: 180x70 mm<sup>2</sup>, standard beam pipe diameter: 200 mm.



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## Other Types of diagonal-cut BPM

#### **Round type: cut cylinder**

Same properties as shoe-box:



#### **Other realization: Full metal plates**

- $\rightarrow$  No guard rings required
- $\rightarrow$  but mechanical alignment more difficult

## Wounded strips:

Same distance from beam and capacitance for all plates But horizontal-vertical coupling.



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- $\succ$  Capacitive shoe box BPM for low frequencies  $\rightarrow$  electro-static approach
- > Consideration for capacitive button BPM

Simple electro-static model,, modification for synchrotron light source Comparison shoe box versus button BPM

- Stripline BPM → traveling wave
- $\succ$  Cavity BPM  $\rightarrow$  resonator for dipole mode
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> Summary

#### **Button BPM Realization**

LINACs, e-synchrotrons: 100 MHz  $< f_{rf} < 3$  GHz  $\rightarrow$  bunch length  $\approx$  BPM length

 $\rightarrow$  50  $\Omega$  signal path to prevent reflections



#### 2-dim Model for Button BPM

a

button

beam

'Proximity effect': larger signal for closer plate **Ideal 2-dim model:** Cylindrical pipe  $\rightarrow$  image current density via 'image charge method' for 'pensile' beam:

$$j_{im}(\phi) = \frac{I_{beam}}{2\pi a} \cdot \left(\frac{a^2 - r^2}{a^2 + r^2 - 2ar \cdot \cos(\phi - \theta)}\right)$$

Image current: Integration of finite BPM size:  $I_{im} = a \cdot \int_{-\alpha/2}^{\alpha/2} j_{im}(\phi) d\phi$ 



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## 2-dim Model for Button BPM



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#### Button BPM at Synchrotron Light Sources



#### Button BPM at Synchrotron Light Sources



## Comparison Shoe-Box and Button BPM

	Shoe-Box BPM	Button BPM	
Precaution	Bunches longer than BPM	Bunch length comparable to BPM	
BPM length (typical)	10 to 20 cm length per plane	$\emptyset$ 1 to 5 cm per button	
Shape Rectangular or cut cylinder		Orthogonal or planar orientation	
Bandwidth (typical)	0.1 to 100 MHz	100 MHz to 5 GHz	
Coupling	1 M $\Omega$ or $\approx$ 1 k $\Omega$ (transformer)	50 Ω	
<b>Cutoff frequency (typical)</b>	0.01 10 MHz ( <i>C</i> =30100pF)	0.3 1 GHz ( <i>C</i> =210pF)	
Linearity Very good, no x-y coupling		Non-linear, x-y coupling	
Sensitivity	ensitivity Good, care: plate cross talk		
Usage At proton synchrotrons, $f_{rf} < 10 \text{ MHz}$		All electron acc., proton Linacs, $f_{rf} > 100 \text{ MHz}$	

horizontal







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- $\succ Cavity BPM \rightarrow resonator for dipole mode$
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#### Stripline BPM: General Idea

For short bunches, the *capacitive* button deforms the signal

- $\rightarrow$  Relativistic beam  $\beta \approx l \Rightarrow$  field of bunches nearly TEM wave
- $\rightarrow$  Bunch's electro-magnetic field induces a **traveling pulse** at the strips
- $\rightarrow$  Assumption: Bunch shorter than BPM,  $Z_{strip} = R_1 = R_2 = 50 \Omega$  and  $v_{beam} = c_{strip}$ .



LHC stripline BPM, *l*=12 cm



From C. Boccard, CERN

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### Stripline BPM: General Idea

For relativistic beam with  $\beta \approx l$  and short bunches:

 $\rightarrow$  Bunch's electro-magnetic field induces a **traveling pulse** at the strip

 $\rightarrow$  Assumption:  $l_{bunch} << l$ ,  $Z_{strip} = R_1 = R_2 = 50 \Omega$  and  $v_{beam} = c_{strip}$ Signal treatment at upstream port 1:

*t=0:* Beam induced charges at **port 1**:  $\rightarrow$  half to  $R_1$ , half toward **port 2** 

*t=l/c*: Beam induced charges at **port 2**:

→ half to  $R_2$ , **but** due to different sign, it cancels with the signal from **port 1** → half signal reflected

*t=2·l/c*: reflected signal reaches **port 1** 

$$\Rightarrow U_1(t) = \frac{1}{2} \cdot \frac{\alpha}{2\pi} \cdot Z_{strip} \left( I_{beam}(t) - I_{beam}(t - 2l/c) \right)$$



*If beam repetition time equals 2·l/c: reflected preceding port 2 signal cancels the new one*: → no net signal at **port 1** 

**Signal at downstream port 2:** Beam induced charges cancels with traveling charge from port 1  $\Rightarrow$  Signal depends on direction  $\Leftrightarrow$  directional coupler: e.g. can distinguish between e<sup>-</sup> and e<sup>+</sup> in collider

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#### Stripline BPM: Transfer Impedance



 $F_{center}$  =1/4 · c/l · (2n-1). For first lope:  $f_{low}$ =1/2· $f_{center}$ ,  $f_{high}$ =3/2 ·  $f_{center}$  i.e. bandwidth ≈1/2· $f_{center}$ > Precise matching at feed-through required t o preserve 50 Ω matching.

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#### Stripline BPM: Finite Bunch Length



- $> Z_t(\omega)$  decreases for higher frequencies
- ► If total bunch is too long  $(\pm 3\sigma_t > l)$  destructive interference leads to signal damping *Cure:* length of stripline has to be matched to bunch length

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### **Realization of Stripline BPM**

20 cm stripline BPM at TTF2 (chamber Ø34mm) And 12 cm LHC type:



From . S. Wilkins, D. Nölle (DESY), C. Boccard (CERN)



e

## Comparison: Stripline and Button BPM (simplified)

	Stripline	Button	
Idea	traveling wave	electro-static	
Requirement	Careful $Z_{strip} = 50 \Omega$ matching		
Signal quality	Less deformation of bunch signal	Deformation by finite size and capacitance	
Bandwidth	Broadband,	Highpass,	
	but minima	but <i>f<sub>cut</sub></i> < 1 GHz	
Signal strength	Large Large longitudinal and transverse coverage possible	Small Size <Ø3cm, to prevent signal deformation	
Mechanics	Complex	Simple	
Installation	Inside quadrupole possible ⇒improving accuracy	Compact insertion	
Directivity	YES	No	

#### TTF2 BPM inside quadrupole



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From . S. Wilkins, D. Nölle (DESY)



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- > Stripline BPM  $\rightarrow$  traveling wave e.g. for collider
- > Cavity BPM  $\rightarrow$  resonator for dipole mode e.g. for FEL
- > Electronics for position evaluation
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#### Cavity BPM: Principle

High resolution on t < 1 µs time scale can be achieved by excitation of a dipole mode:



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## Cavity BPM: Example of Realization



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Courtesy of D. Lipka & Y. Honda

## Cavity BPM: Suppression of monopole Mode

Suppression of mono-pole mode: waveguide that couple only to dipole-mode



Courtesy of D. Lipka and Y. Honda

## Prototype BPM for ILC Final Focus:

- ➤ Required resolution of 5 nm (yes nano!) in a 6×12 mm diameter beam pipe
- > Achieved world record resolution of 8.7 nm  $\pm 0.28(\text{stat}) \pm 0.35(\text{sys})$  nm
  - at ATF2 (KEK, Japan).

## Comparison of BPM Types (simplified)

Туре	Usage	Precaution	Advantage	Disadvantage
Shoe-box	p-Synch.	Long bunches $f_{rf}$ < 10 MHz	Very linear No x-y coupling Sensitive For broad beams	Complex mechanics Capacitive coupling between plates
Button	p-Linacs, all e <sup>-</sup> acc.	<i>f<sub>rf</sub></i> > 10 MHz	Simple mechanics	Non-linear, x-y coupling Possible signal deformation
Stipline	colliders p-Linacs all e <sup>-</sup> acc.	best for $\beta \approx 1$ , short bunches	Directivity 'Clean' signal Large signal	Complex 50 Ω matching Complex mechanics
Cavity	e <sup>-</sup> Linacs (e.g. FEL)	Short bunches Special appl.	Very sensitive	Very complex, high frequency

**Remark:** Other types are also some time used, e.g. wall current, inductive antenna, BPMs with external resonator, slotted wave-guides for stochastic cooling etc.

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- Stripline → traveling wave
- ➤ Cavity BPM → resonator for dipole mode
- Electronics for position evaluation Noise consideration, broadband and narrowband analog processing, digital processing
- *≻Summary*

## Characteristics for Position Measurement

**Position sensitivity:** Factor between beam position & signal quantity  $(\Delta U/\Sigma U \text{ or } \log U_1/U_2)$ defined as  $S_x(x, y, f) = \frac{d}{dx} (\Delta U_x / \Sigma U_x) = [\%/mm]$ Accuracy: Ability for position reading relative to a mechanical fix-point ('absolute position')

> influenced by mechanical tolerances and alignment accuracy and reproducibility

▶ by electronics: e.g. amplifier drifts, electronic interference, ADC granularity

**Resolution:** Ability to determine small displacement variation ('relative position')

> typically: *single bunch*:  $10^{-3}$  of aperture  $\approx 100 \,\mu\text{m}$ 

*averaged:*  $10^{-5}$  of aperture  $\approx 1 \,\mu\text{m}$ , with dedicated methods  $\approx 0.1 \,\mu\text{m}$ 

 $\blacktriangleright$  in most case much better than accuracy

electronics has to match the requirements e.g. bandwidth, ADC granularity

**Bandwidth:** Frequency range available for measurement

≻has to be chosen with respect to required resolution via analog or digital filtering Dynamic range: Range of beam currents the system has to respond

> position reading should not depend on input amplitude

Signal-to-noise: Ratio of wanted signal to unwanted background

- ▶ influenced by thermal and circuit noise, electronic interference
- ➤ can be matched by bandwidth limitation

Signal sensitivity = detection threshold: minimum beam current for measurement

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#### Example for Signal-to-Noise Consideration

- 1. Signal voltage given by:  $U_{im}(f) = Z_t(f) \cdot I_{beam}(f)$
- 2. Position information from voltage difference:  $x = 1 / S \cdot \Delta U / \Sigma U$
- 3. Thermal noise voltage given by:  $U_{eff}(R, \Delta f) = \sqrt{4k_B \cdot T \cdot R \cdot \Delta f}$
- 4. Signal-to-noise ratio  $\Delta U / U_{eff}$  calculation and expressed in spatial resolution  $\sigma$



**Example:** button BPM resolution at Synchrotron Light Source SLS at PSI:

#### Bandwidth:

Turn-by turn = 500 kHz Ramp 250 ms = 15 kHz Closed orbit = 2 kHz

#### Result:

- Slow readout  $\Leftrightarrow \text{low } \Delta f$  $\Rightarrow \text{low } \sigma \text{ due to } \sigma \propto \sqrt{\Delta f}$
- ➤ Low current ⇔ low signal
  - $\Rightarrow$  input noise dominates

From V. Schlott et al. (PSI) DIPAC 2001, p. 69

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#### Comparison: Filtered Signal ↔ Single Turn

*Example* GSI Synchr.:  $U^{73+}$ ,  $E_{ini}=11.5$  MeV/u $\rightarrow$  250 MeV/u within 0.5 s, 10<sup>9</sup> ions



*However:* not only noise contributes but additionally **beam movement** by betatron oscillation ⇒ broadband processing i.e. turn-by-turn readout for tune determination

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### General Idea: Broadband Processing



> Hybrid or transformer close to beam pipe for analog  $\Delta U \& \Sigma U$  generation or  $U_{left} \& U_{right}$ 

- Attenuator/amplifier
- Filter to get the wanted harmonics and to suppress stray signals
- → ADC: digitalization → followed by calculation of of  $\Delta U / \Sigma U$

Advantage: Bunch-by-bunch possible, versatile post-processing possible

**Disadvantage:** Resolution down to  $\approx 100 \ \mu m$  for shoe box type , i.e.  $\approx 0.1\%$  of aperture,

resolution is worse than narrowband processing

#### General: Noise Consideration

- 1. Signal voltage given by:  $U_{im}(f) = Z_t(f) \cdot I_{beam}(f)$
- 2. Position information from voltage difference:  $x = 1 / S \cdot \Delta U / \Sigma U$
- 3. Thermal noise voltage given by:  $U_{eff}(R, \Delta f) = \sqrt{4k_B \cdot T \cdot R \cdot \Delta f}$
- 4. Signal-to-noise ratio  $\Delta U / U_{eff}$  calculation and expressed in spatial resolution  $\sigma$





**Remark:** Additional contribution by non-perfect electronics typically a factor 2 Moreover, pick-up by electro-magnetic interference can contribute  $\Rightarrow$  good shielding required

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## General Idea: Narrowband Processing



Narrowband processing equals super-heterodyne receiver (e.g. AM-radio or spectrum analyzer)

- Attenuator/amplifier
- > Mixing with accelerating frequency  $f_{rf} \Rightarrow$  signal with sum and difference frequency
- ➤ Bandpass filter of the mixed signal (e.g at 10.7 MHz)
- Rectifier: synchronous detector
- ≻ ADC: digitalization → followed calculation of  $\Delta U/\Sigma U$

Advantage: spatial resolution about 100 time better than broadband processing.

**Disadvantage:** No turn-by-turn diagnosis, due to mixing = 'long averaging time'

For non-relativistic p-synchrotron:  $\rightarrow$  variable  $f_{rf}$  leads via mixing to constant intermediate freq.

## Analog versus Digital Signal Processing

Modern instrumentation uses **digital** techniques with extended functionality.



#### Digital receiver as modern successor of super heterodyne receiver

- Basic functionality is preserved but implementation is very different
- Digital transition just after the amplifier & filter or mixing unit
- ➢ Signal conditioning (filter, decimation, averaging) on FPGA

Advantage of DSP: Versatile operation, flexible adoption without hardware modification **Disadvantage of DSP: non**, good engineering skill requires for development, expensive

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## **Digital Signal Processing Realization**





- Analog multiplexing and filtering
- Digital corrections and data reduction on FPGA

Commercially available electronics used at many synchrotron light sources

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LIBERA Digital BPM Readout: Analog Part and Digitalization



Typical values for a Synchrotron Light Source:

 $f_{rf} = 352 \text{ or } 500 \text{ MHz}$ , revolution  $f_{rev} \approx 1 \text{ MHz}$ , sampling at  $4/(4*4+1)*f_{rf} = 117.6 \text{ MHz}$  for 500 MHz

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## LIBERA Digital BPM Readout: Digital Signal Processing



**Remark:** For p-synchrotrons direct 'baseband' digitalization with 125 MS/s due to  $f_{rf}$  <10 MHz.

## Comparison of BPM Readout Electronics (simplified)

Туре	Usage	Precaution	Advantage	Disadvantage
Broadband	p-sychr.	Long bunches	Bunch structure signal Post-processing possible Required for fast feedback	Resolution limited by noise
Narrowband	all synchr.	Stable beams >100 rf-periods	High resolution	No turn-by-turn Complex electronics
Narrowband +Multiplexing	all synchr.	Stable beams >10ms	Highest resolution	No turn-by-turn, complex Only for stable storage
Digital Signal Processing	all	Several bunches ADC 125 MS/s	Very flexible High resolution <b>Trendsetting technology</b> <b>for future demands</b>	Limited time resolution by ADC $\rightarrow$ undersampling complex and expensive

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With BPMs the center in the transverse plane is determined for bunched beams. Beam  $\rightarrow$  detector coupling is given by transfer imp.  $Z_t(\omega) \Rightarrow$  signal estimation  $I_{beam} \rightarrow U_{im}$ Different type of BPM:

**Shoe box = linear cut:** for p-synchrotrons with  $f_{rf} < 10$  MHz

Advantage: very linear. Disadvantage: complex mechanics Button: Most frequently used at all accelerators, best for  $f_{rf} > 10$  MHz

Advantage: compact mechanics. **Disadvantage:** non-linear, low signal **Stripline:** Taking traveling wave behavior into account, best for short bunches

Advantage: precise signal. Disadvantage: Complex mechanics for 50  $\Omega$ , non-linear Cavity BPM: dipole mode excitation  $\rightarrow$  high resolution '1µm@1µs'  $\leftrightarrow$  application: FEL

#### **Electronics used for BPMs:**

# Thank you for your attention !

**Basics**: Resolution in space  $\leftrightarrow$  resolution in time i.e. the bandwidth has to match the application **Broadband processing:** Full information available, but lower resolution, for fast feedback **Analog narrowband processing:** high resolution, but not for fast beam variation **Digital processing:** very flexible, but limited ADC speed, more complex  $\rightarrow$  state-of-the-art. Proceedings related to this talk:

P. Forck et al., Proc. *CAS on Beam Diagnostics*, Dourdon CERN-2009-005 (2009), available at cdsweb.cern.ch/record/1071486/files/cern-2009-005.pdf

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