

# Glass Multi-gap RPCs for Non-Destructive Inspection

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# 1. Basic idea of gamma-ray detection with line-scan MRPC detectors

## New idea: vertical-mode line-scan type glass MRPC detectors

Applications to **Non destructive inspection with gamma rays (high-energy X rays)**

Also potential application to measurements of secondary photons using

- 1) SPECT technology + 1D line scans for particle therapy
- 2) In-beam PET for particle therapy

**GEANT4 simulations** → we understand the RPC detector sensitivity to gammas via Compton scatterings is  $\sim$  independent to the incident angle, but ...

*Line-scan detections are required for better uniformity in 2D transmission images*

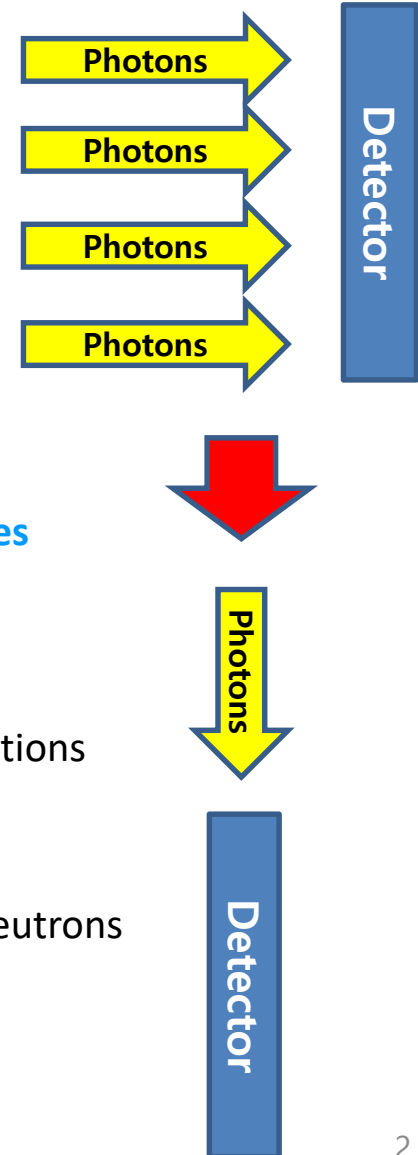
## We propose narrow-area line-scan detections for photons

Let **photons emerge in the detector from the side** for line-scan detections

→ Dramatically increases the effective detect area participating the photon detections

- The realistic detection efficiency increases by a factors of  $\sim 10$ .
- Also mitigates the rate capability problem for glass RPCs.
- Why glass? → more sensitive to high-energy photons while less sensitive to neutrons

**High efficiency for gamma rays** → does not require a so high source activity



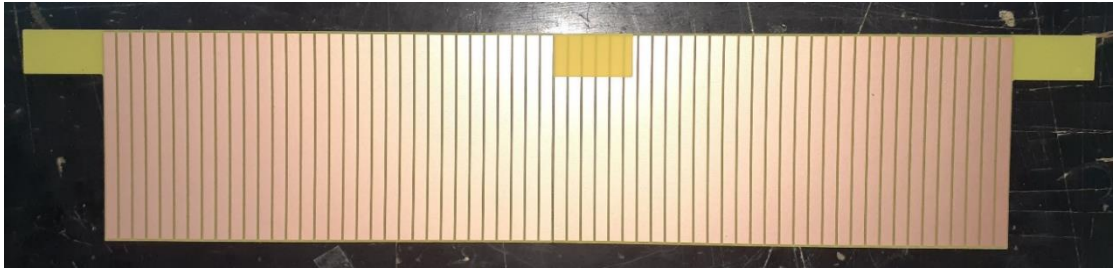
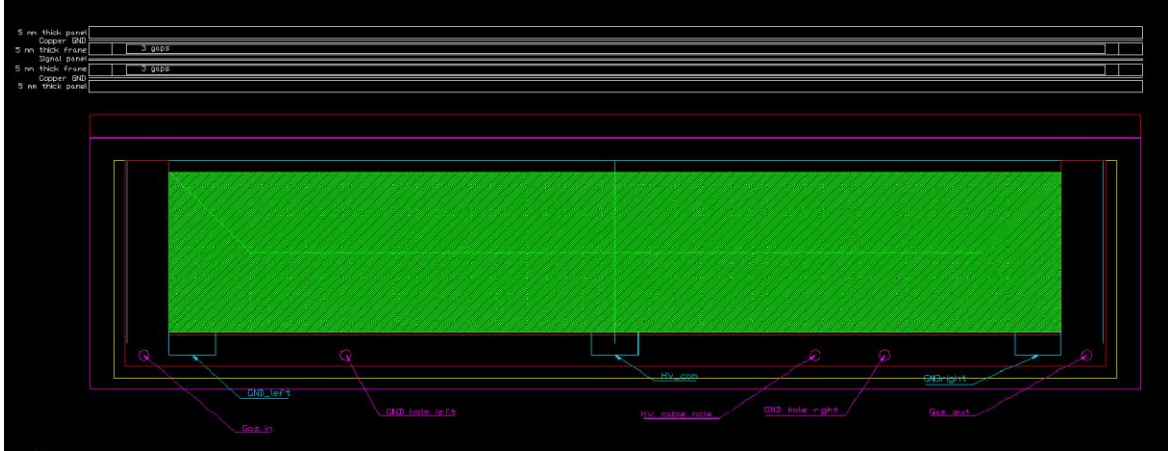
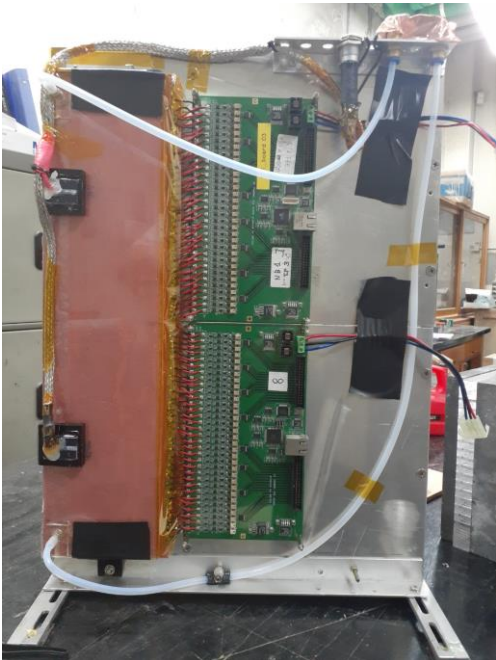
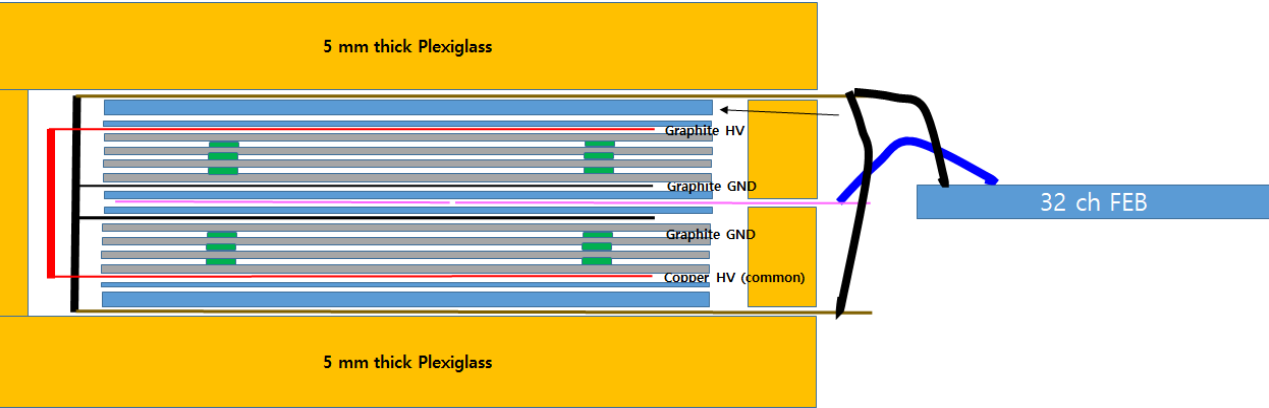
**Constructed a MRPC composed of two triple gaps made of 0.55 mm thick glass plates + 0.53 mm thick spacers**

**Detector dimension (active):**  
 38.4 cm (length) x 7.0 cm (depth)  
 Thickness of the volume: 10 mm

**Number of spacers per gap: 24**  
 Diameter of spacers: 8 mm

**Sixty four 1D strips with 6- mm strip pitch**

**Expected position resolutions**  
 > 2 mm along the scan direction  
 ~ 2 mm in the vertical direction



## Front-End Electronics (custom-made)

32 channels per a FEB  
Channel pitch: 6 mm

Current (voltage) sensitive mode  
Linear amplification up to maximum 10 pC inputs  
Gain of preamps: 200

Thresholds for input signals  
Minimum: 50  $\mu\text{V}$  ( $\sim 10$  fC for MRPC signals)  
Maximum: 10 mV ( $\sim 2$  pC for MRPC signals)

Threshold control: Ethernet (intranet) connection

Output pulse type: LVDS (adjustable from 20 ns  $\sim$  140 ns)

Data transferred via twist-pair cables and 34-pin connectors

In the present tests,  
Threshold: 400  $\sim$  800  $\mu\text{V}$   
LVDS width:  $\sim 60$  ns



## Trigger Electronics (custom made)

Time resolution of data: 1 ns

Both self-trigger and external-trigger modes are available.

1. **LVDS to LVTTTL translator:** converts 128 pairs of LVDS input signals to LVTTTL signals

propagation delay = 2.6 ns

part = SN75LVDT386 (Texas Instruments)

2. **LVTTTL receiver:** buffers LVTTTL gate signals

propagation delay = 1.5 ns

part = SN74LVC1G34 (Texas Instruments)



3. **Digital processor** (adjustable trigger window from 20 ns to 1270 ns)

(1) Accepts LVDS inputs (minimum 10 ns) while the gate signal is high (either self or external trigger mode).

(2) In the self trigger mode, the first channel of arrival (high) opens the trigger gate for all other channels (with a low or high state) and the timer value (provided by a local oscillator count) are recorded.

(3) For each trigger, the data are transferred to a DRAM module

(4) whenever the embeded DAQ PC requests data, the data are transferred from DRAM module to the DAQ PC.  
part = XC6SLX75-2FGG676C (Xilinx)

4. **4 Gbyte DRAM:** stores hit patterns and time data

capacity = up to 128 M events

part = M471B5173 (Samsung electronics)

5. **Embeded PC with gigabit TCP/IP link:** controls the digital processor and transfer the data from DRAM module

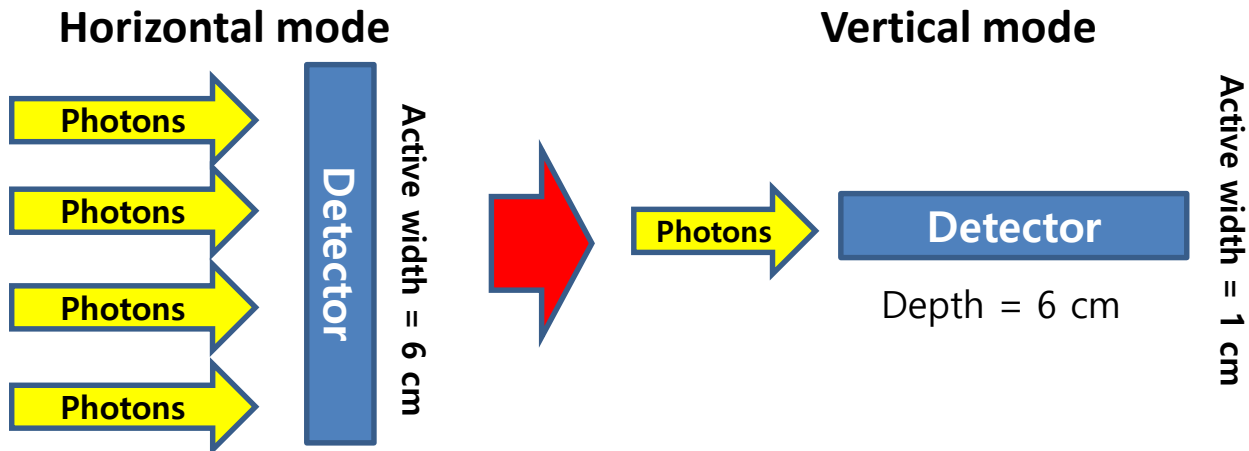
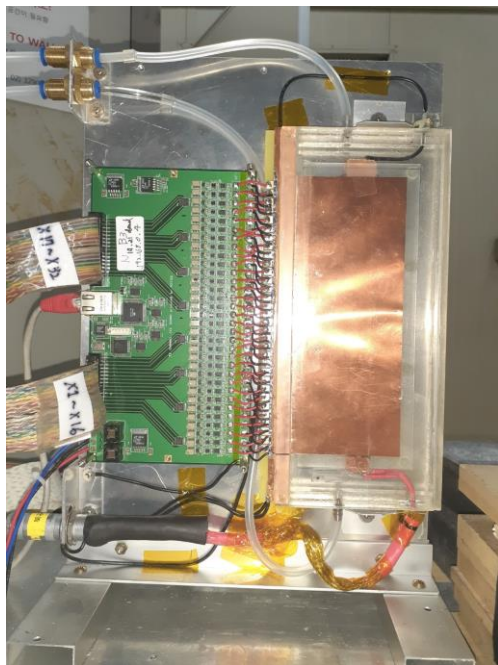
OS = Linux, part = XC7Z020-1CLG484C (Xilinx, ARM cortex9 CPU embeded FPGA) and peripheral components



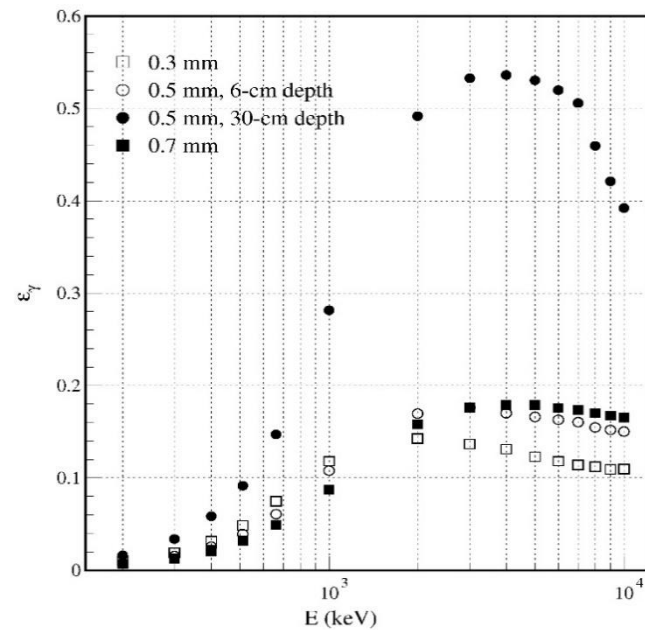
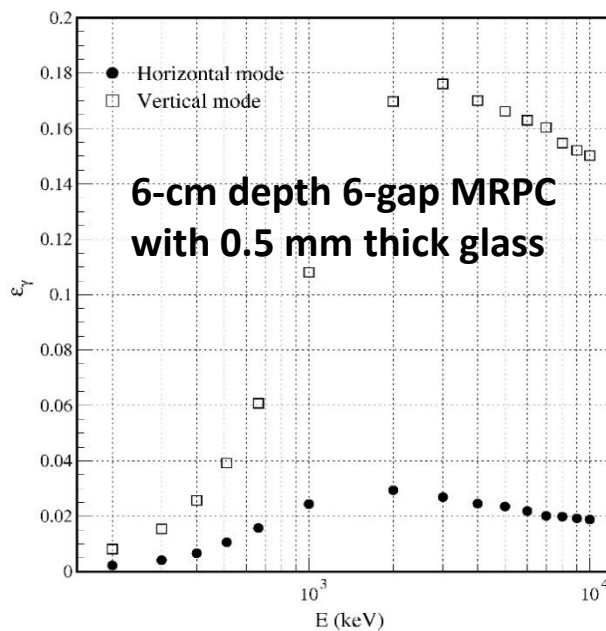
## 2. Simulations and tests for detection efficiencies

**GEANT simulations**  
for line scan detections

First 32 channel 6-gap MRPC  
Active length and width =  
19.2 cm / 6.0 cm



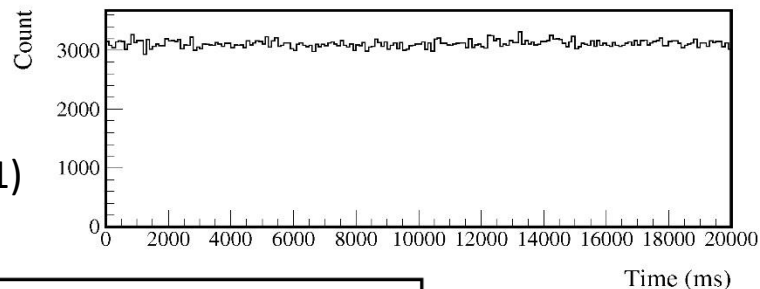
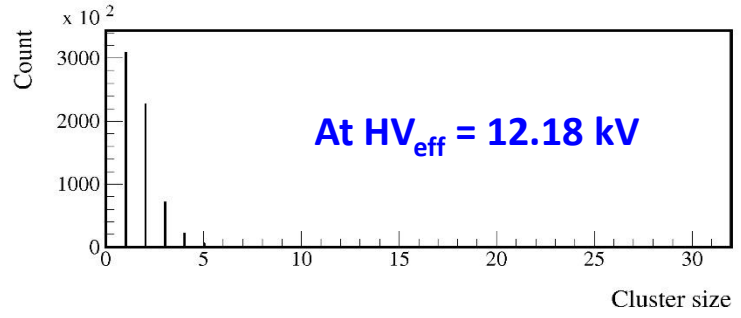
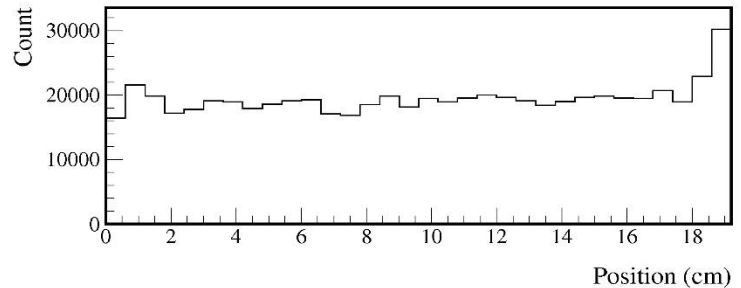
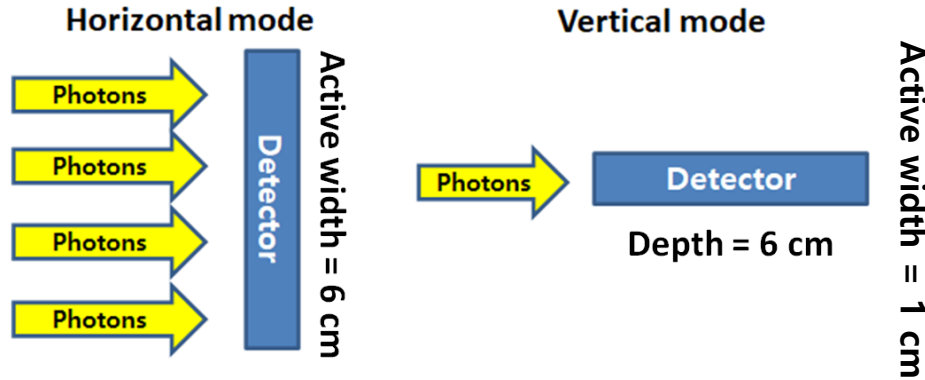
*For low energy gamma, thinner glass is better.*



# Efficiency test of a 32 channel 6-gap MRPC

Gamma source: 4.74 GBq (127 mCi)  $^{137}\text{Cs}$

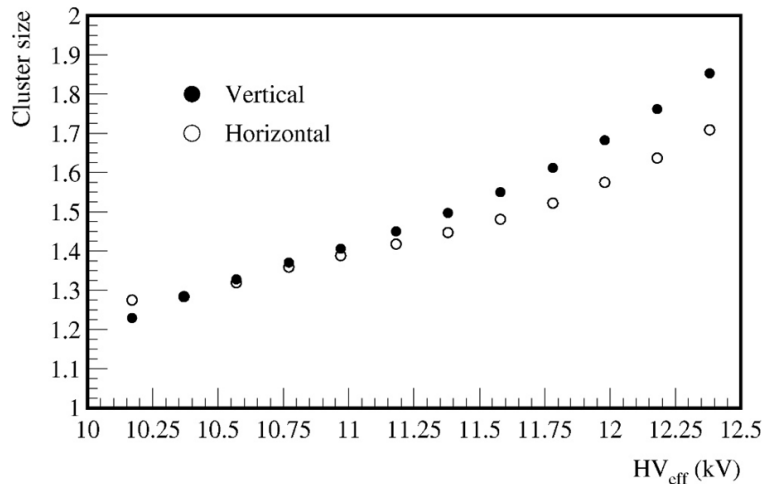
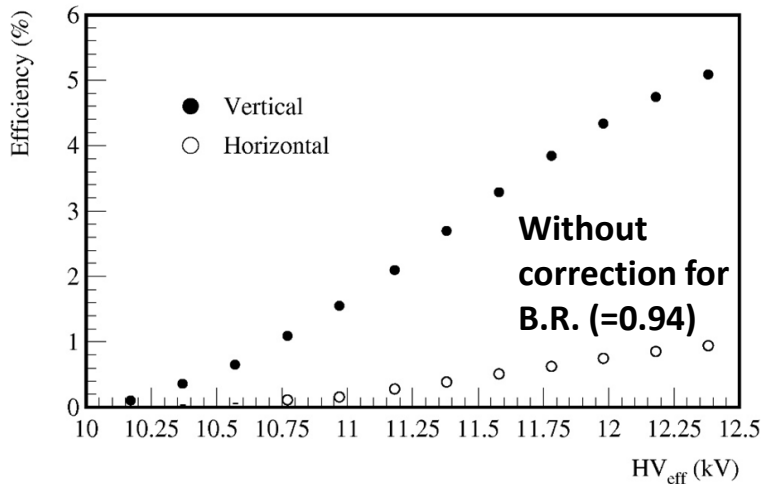
Gas mixture: 89.0% TFE + 10.0%  $\text{iC}_4\text{H}_{10}$  + 1.0%  $\text{SF}_6$



At  $HV_{\text{eff}} = 12.18 \text{ kV}$  **Threshold = 400  $\mu\text{V}$**

Efficiency with a horizontal mode = 1.05% (1.5% by GEANT321)

with a vertical mode = 5.05% (6.2% by GEANT321)



### 3. Gamma-transmission imaging using a 4.74 GBq $^{137}\text{Cs}$ source

Constructed a 64-ch 6-gap RPC

Active length and width = 38.4 cm / 7.0 cm

Gas mixture = 89.0% TFE + 10.0%  $i\text{C}_4\text{H}_{10}$  + 1.0%  $\text{SF}_6$

WP  $\text{HV}_{\text{eff}} = 12.1$  kV

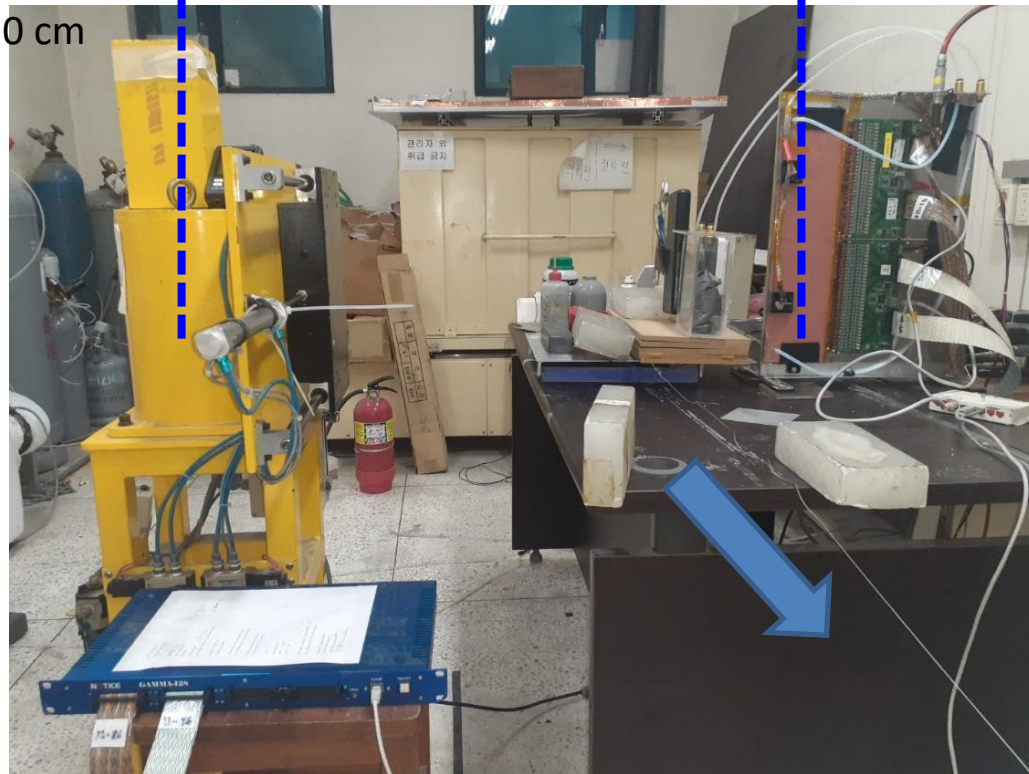
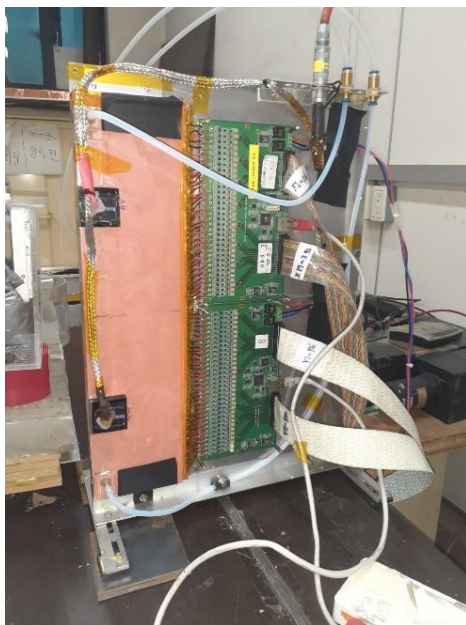
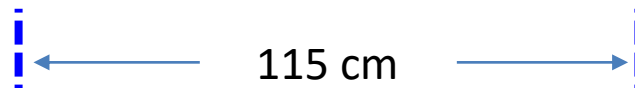
Expected efficiency for 661.7 keV gammas:  $\sim 5\%$

Distance of the scanner from the source = 115 cm

Gamma particle rate  $\sim 1.3$  kHz  $\text{cm}^{-2}$

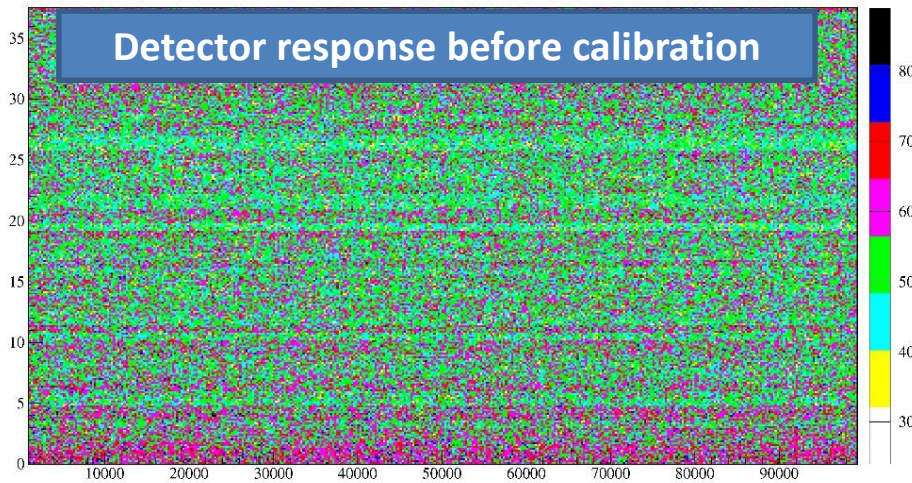
Scan area for moving objects: 38.4 cm x 64.0 cm

Scan time and speed: 100 s and 0.64 cm/s



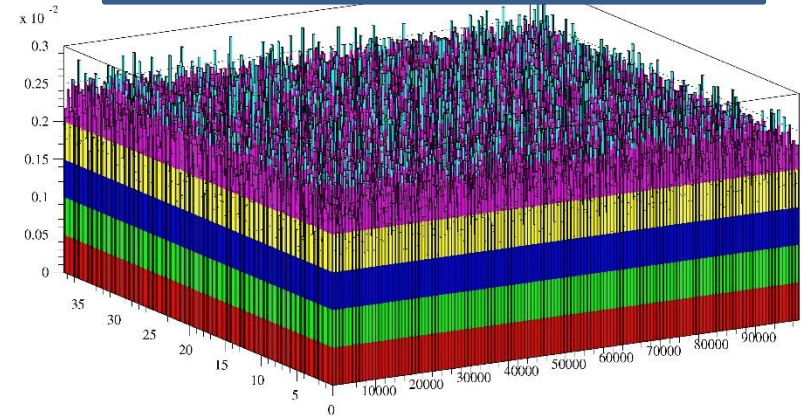
Monday, September 26,  
2022



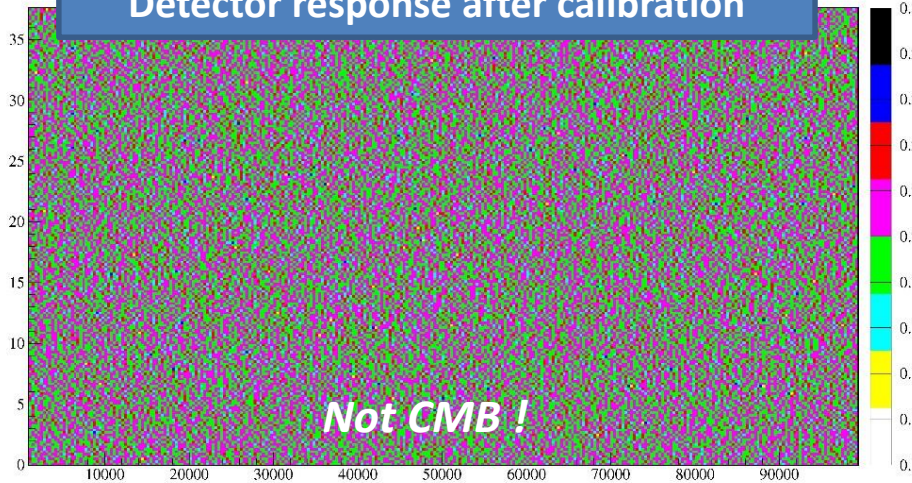


5.5 million  $^{137}\text{Cs}$  Gammas (100 s)

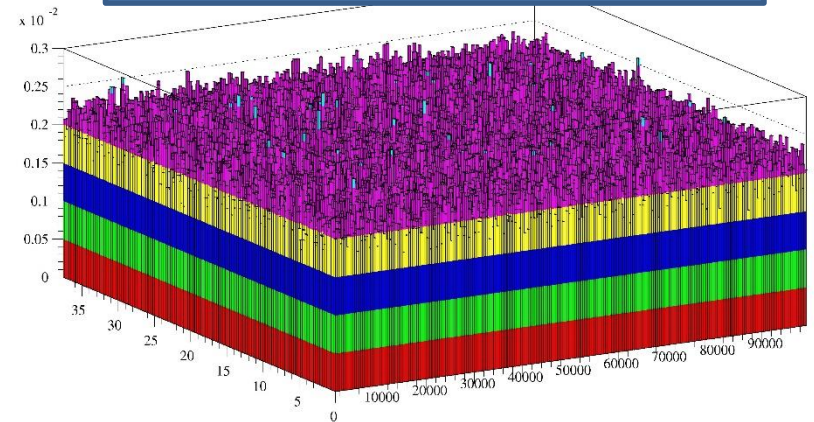
1.5 mm pixel resolution (256 x 400)



Detector response after calibration



2.0 mm pixel resolution (192 x 300)

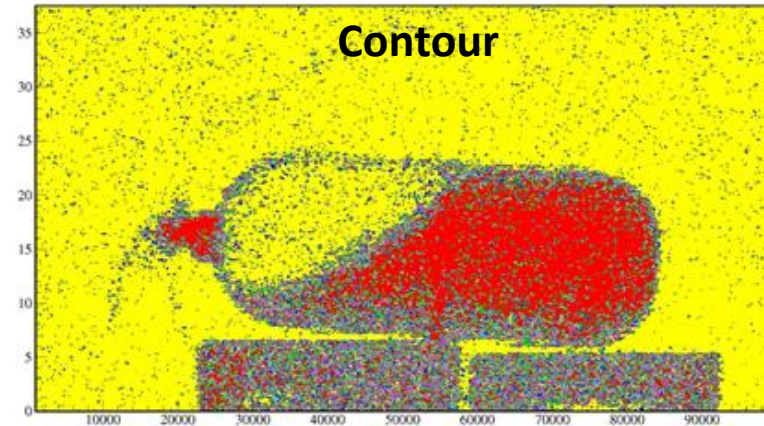
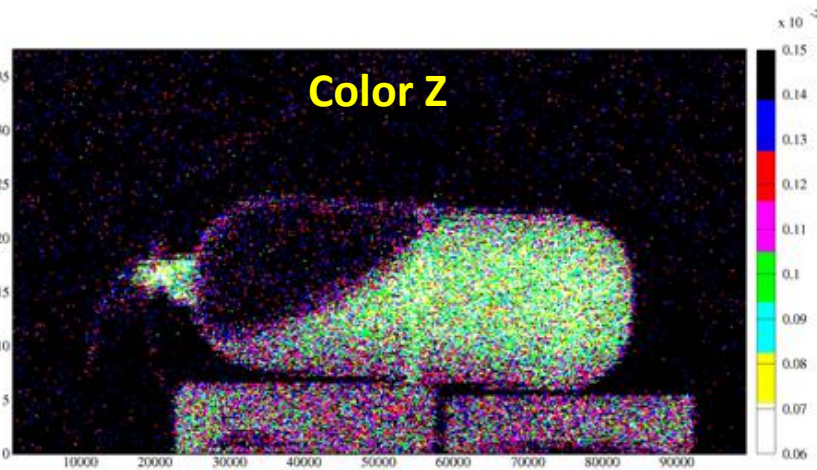




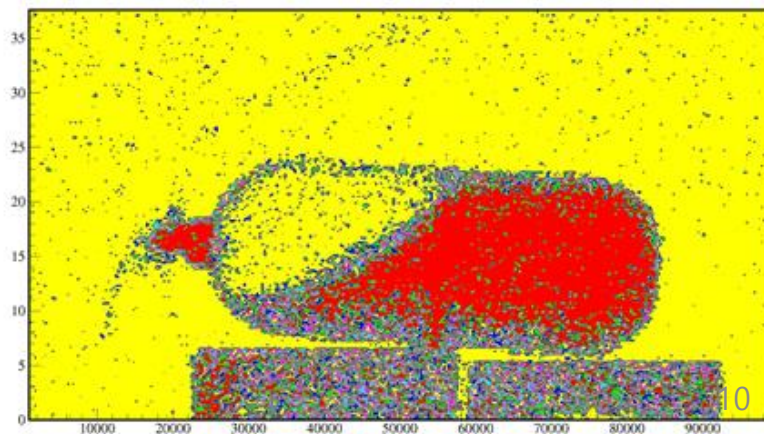
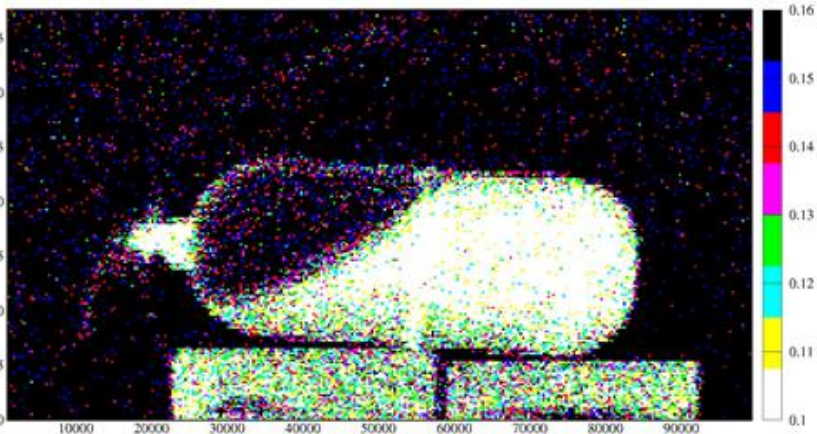
# Fire extinguisher



1.5x1.5mm<sup>2</sup>  
pixel  
resolution,  
color depth ~  
60



2.0x2.0mm<sup>2</sup>  
resolution,  
color depth ~  
100



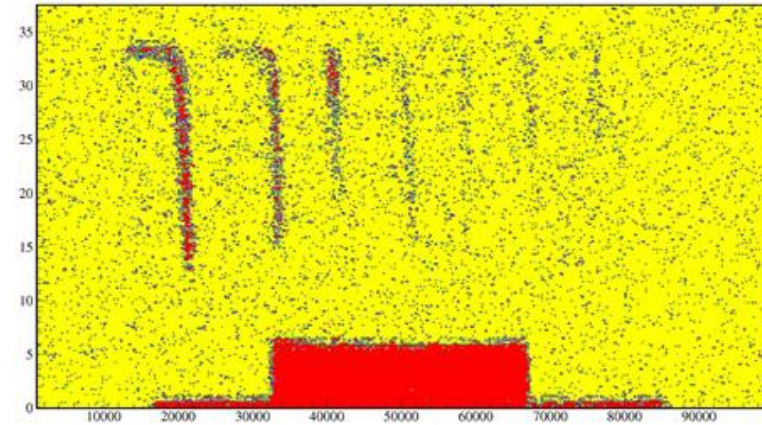
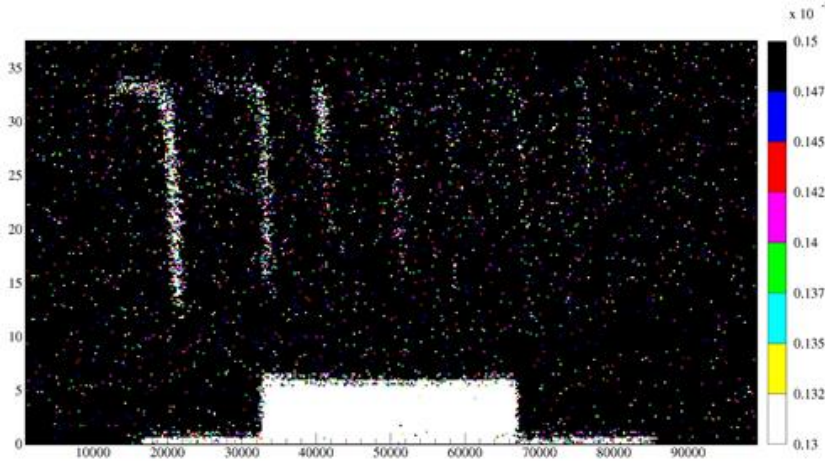


# Wrenches, drill bits, drivers

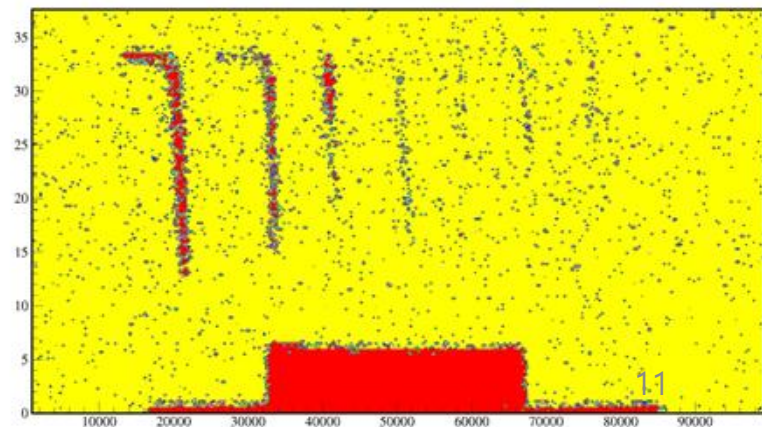
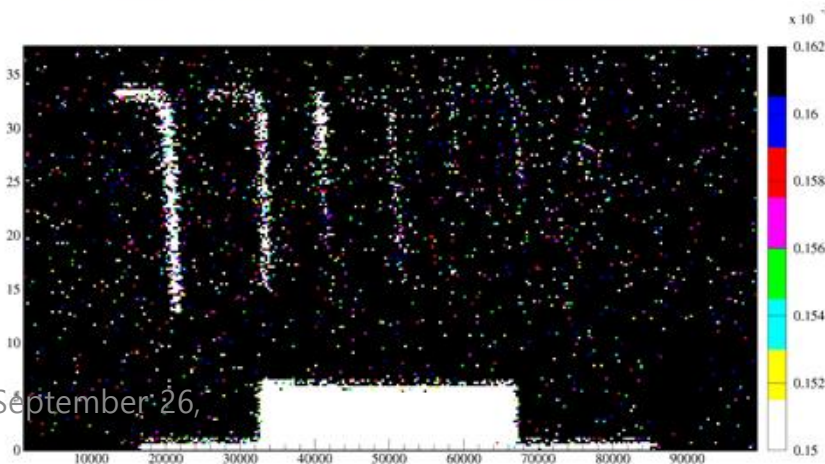


Barely identifies 3 mm thick steel drivers

1.5x1.5mm<sup>2</sup>  
pixel  
resolution,  
color depth ~  
60



2.0x2.0mm<sup>2</sup>  
resolution,  
color depth ~  
100



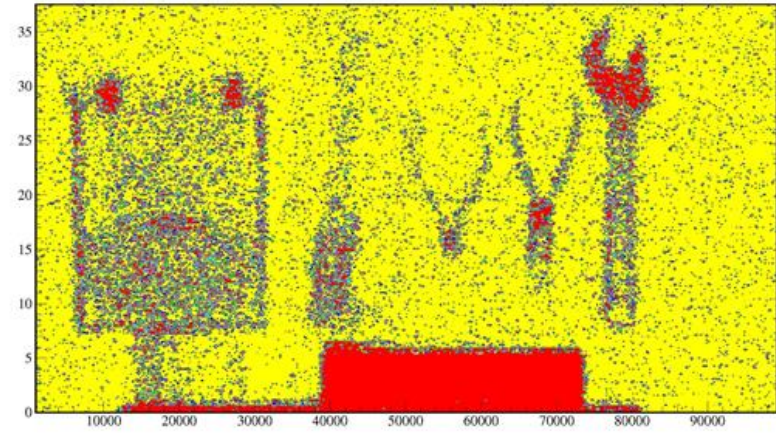
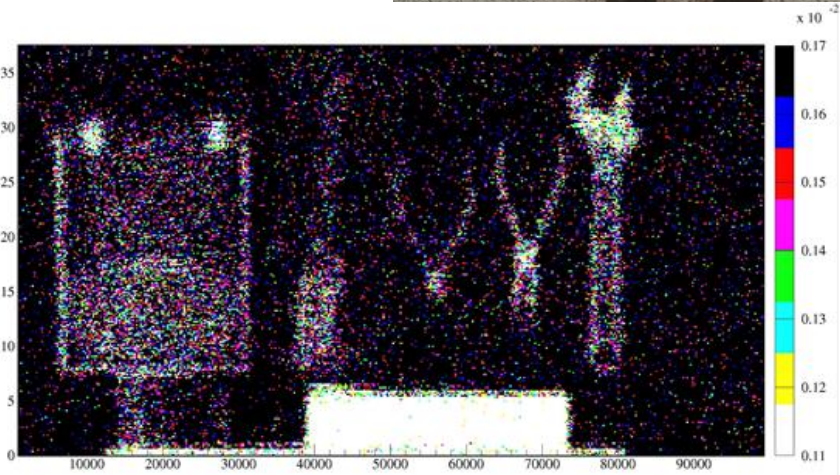
Monday, September 26,  
2022



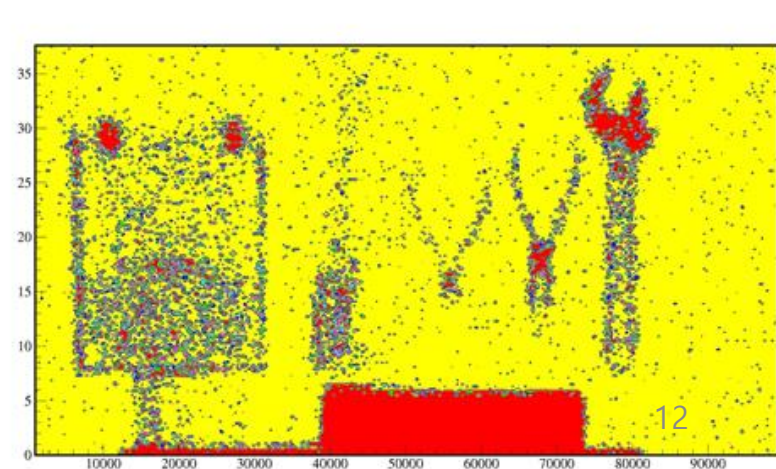
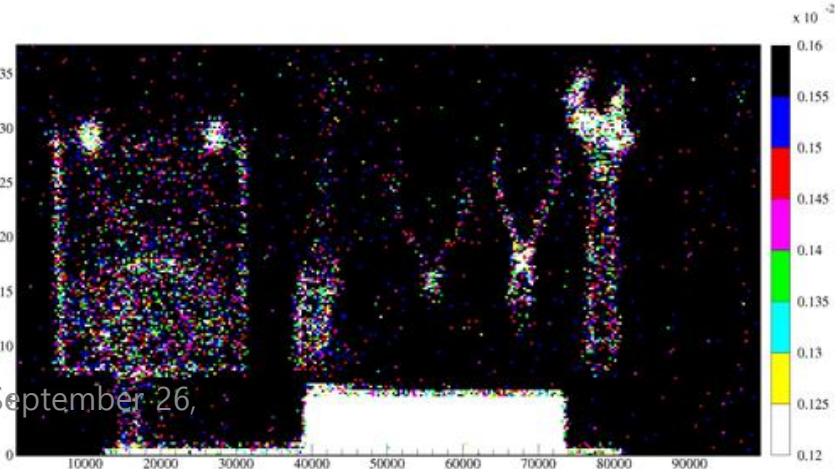
# Spanner, cutter, calipers



1.5x1.5mm<sup>2</sup>  
pixel  
resolution,  
color depth ~  
60



2.0x2.0mm<sup>2</sup>  
resolution,  
color depth ~  
100



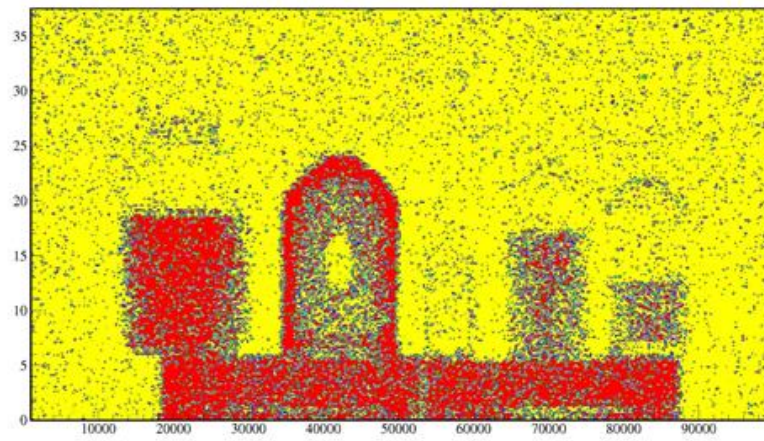
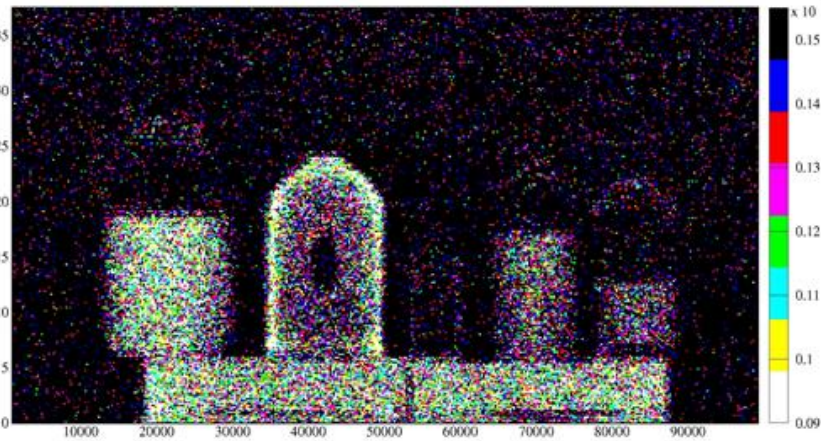
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2022



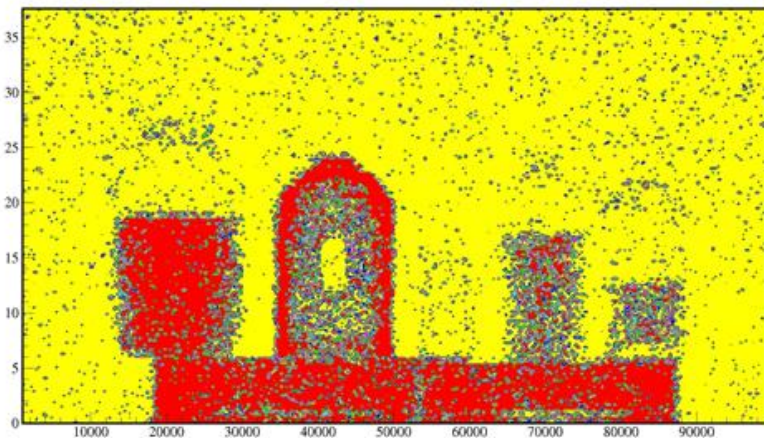
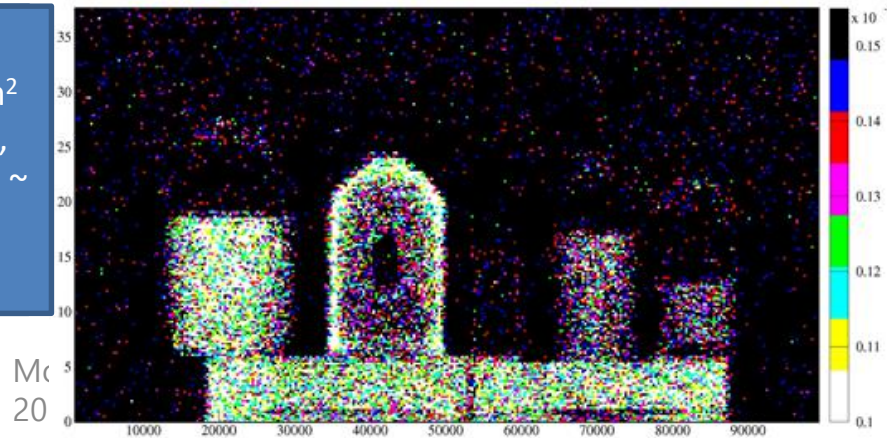
# Bottles



1.5x1.5mm<sup>2</sup>  
pixel  
resolution,  
color depth ~  
60



2.0x2.0mm<sup>2</sup>  
resolution,  
color depth ~  
100



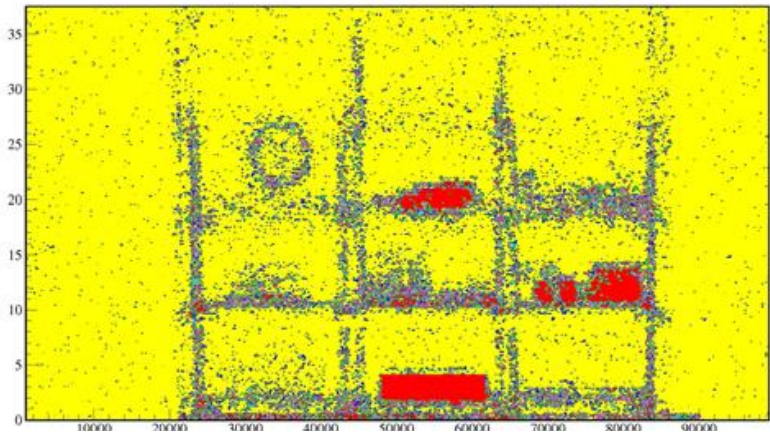
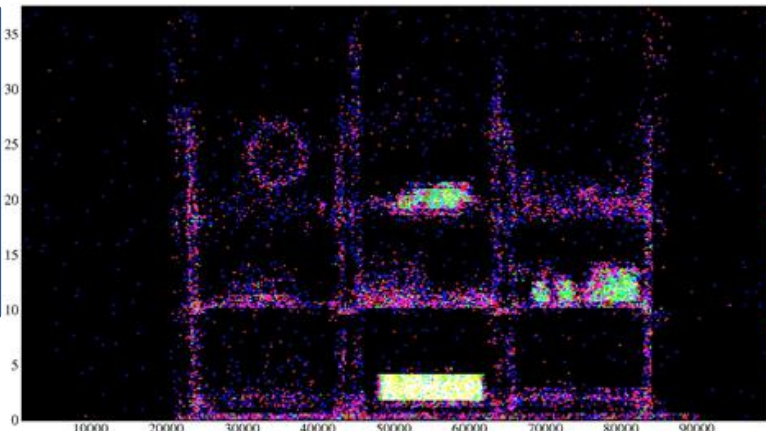
M<sub>c</sub>  
20



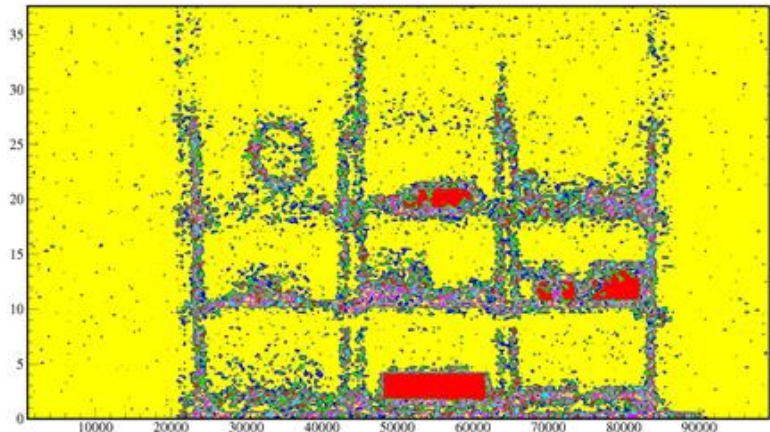
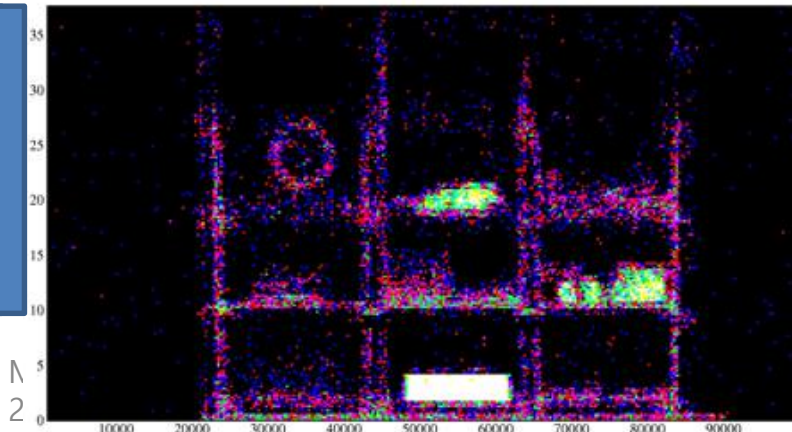
# Materials in a shelf



1.5x1.5mm<sup>2</sup>  
pixel  
resolution,  
color depth ~  
60



2.0x2.0mm<sup>2</sup>  
resolution,  
color depth ~  
100

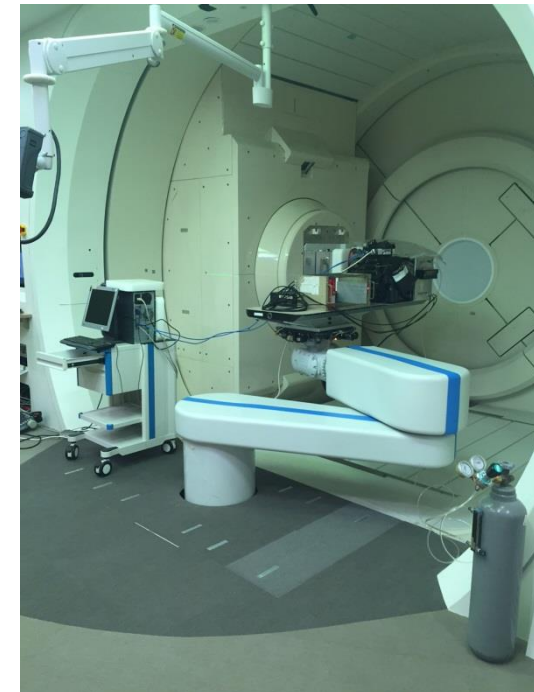
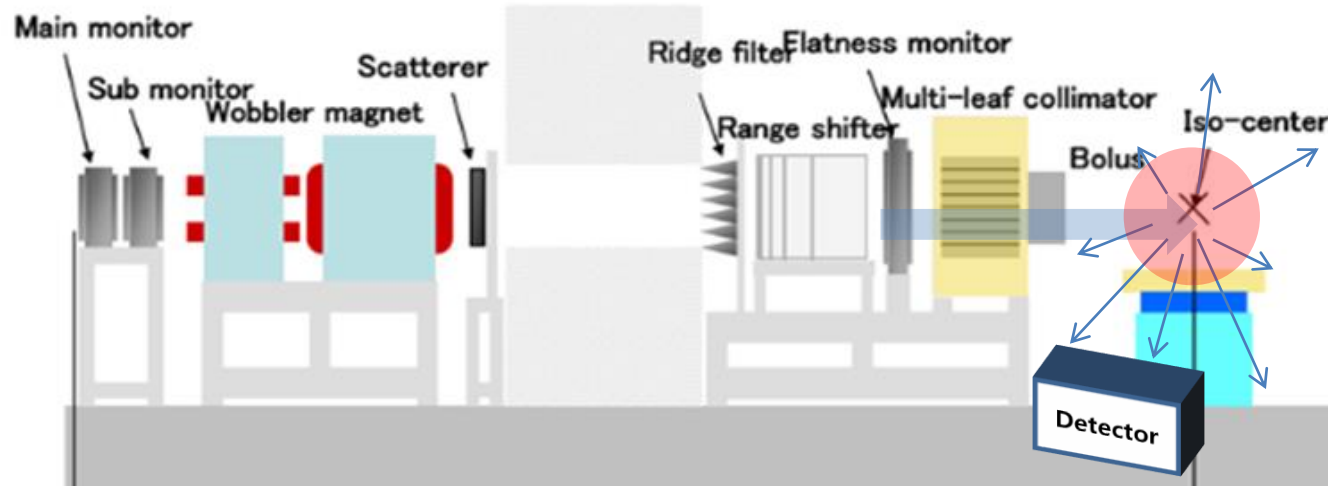


## 4. Potential application to on-line verification of beams in hadron therapy.

- Verification of therapy beams (protons and heavy ions) by measuring secondary photons emitted from planned treatment volumes (PTVs)
- Single-photon emission tomography using collimators by measuring **all prompt gammas**
- In-beam PET (positron emission tomography) by measuring positron decays

Proton-beam Gantry at Samsung

Fixed carbon beam line at HIMAC



# Simulations for beam-induced secondary particles

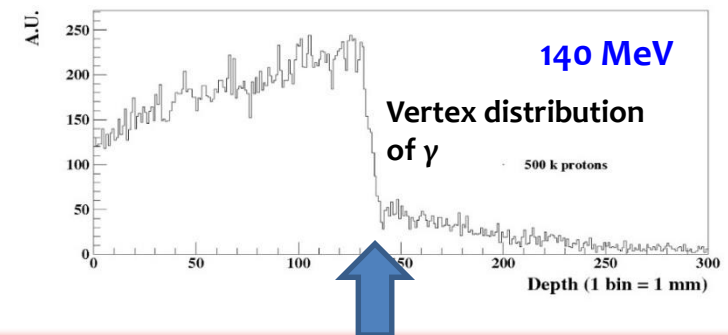
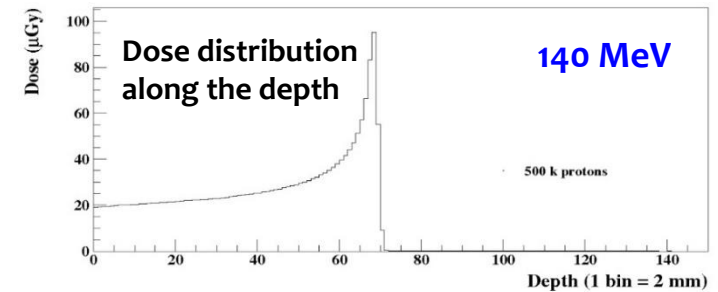
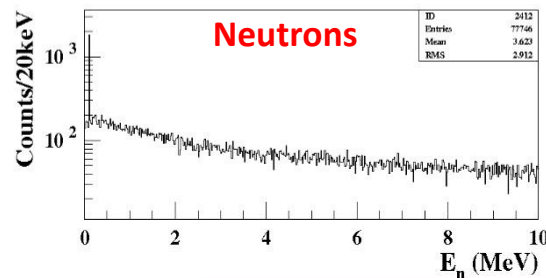
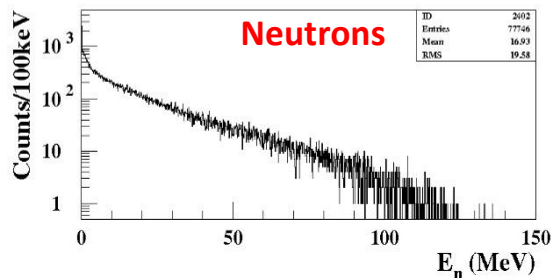
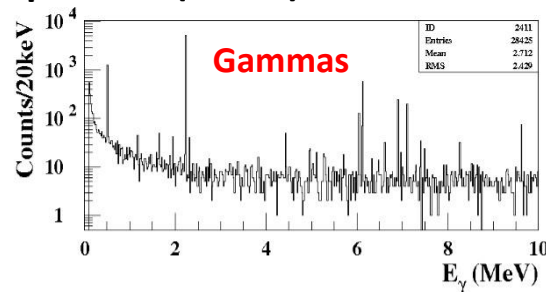
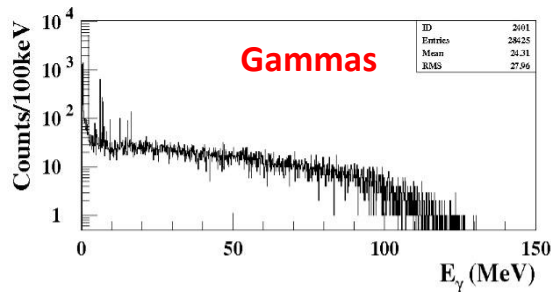
Using a **GEANT4** program, simulations (presented at RPC2018) for

## Gamma & neutrons per a proton

- Prompt and delayed gammas of the excitation lines of nuclei, positron-emission gammas (511 keV), and bremsstrahlung occurred in biological tissues
- Neutrons emitted from biological tissues
- Vertex positions, emission angles, energies of secondary particles

Beam energy of proton	$\gamma$ per proton	$n$ per proton
44 MeV	$6.832 \times 10^{-3}$	$8.158 \times 10^{-3}$
140 MeV	$5.670 \times 10^{-2}$	$1.605 \times 10^{-1}$
190 MeV	$9.157 \times 10^{-2}$	$3.537 \times 10^{-1}$

140 MeV protons (0.5 M)



What is the mission?: verifying distal edges of therapy beams



## Line scan detector (SPECT)

Glass MRPCs are adequate for measuring high-energy prompt gammas ( $> 1$  MeV)

When applied to therapeutic-beam verification via measuring secondary gammas,  
The scanner can be used for both cases

- During the therapy (yes)
- Right after the therapy (statistics?)

### 1-cm pitch 1D collimator

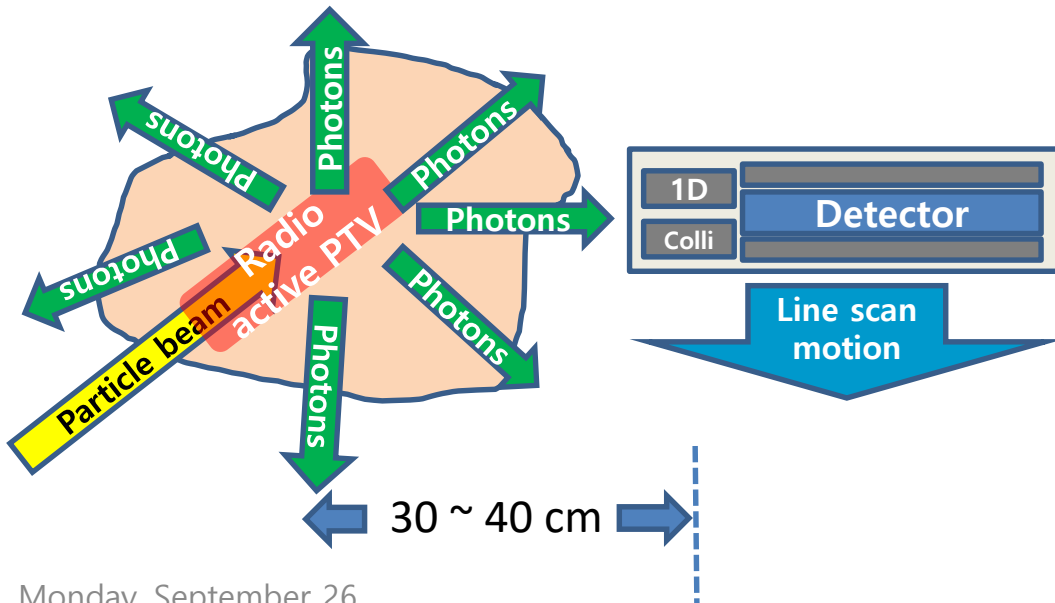
2-cm thick lead bricks + 1-cm pitch collimators made of twenty 5mm x 5mm x 100mm tungsten bars

**Expecting a serious neutron activation background**

→ The line scan detection can minimize the detector surface facing the fast neutrons emitted from planned treatment volumes (PTVs).



### Line scan detector with 1D collimators



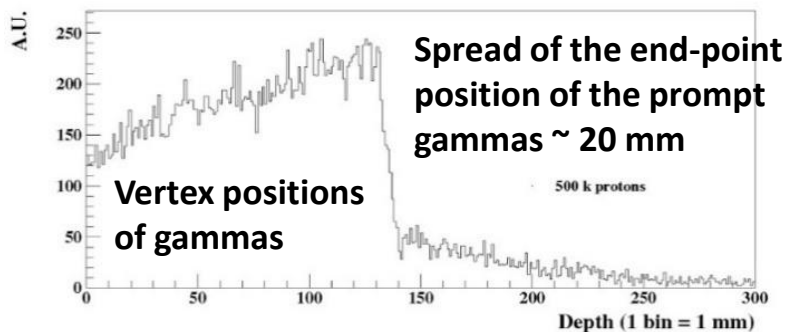
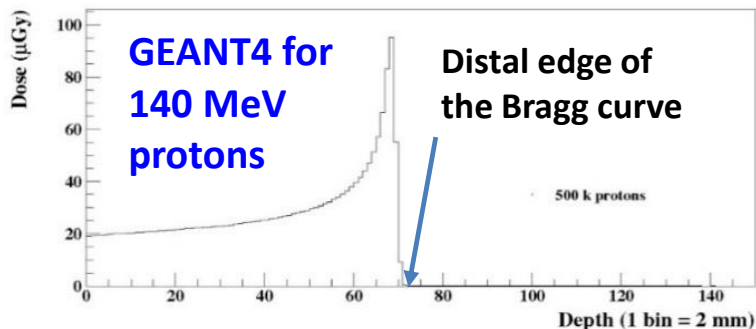
First, measured photon images of a 4.74 GBq Cs-137 point source → intrinsic resolution of images

$$HV_{WP} = 11.4 \text{ kV with } 89.0\% \text{ TFE} + 10.0\% \text{ iC}_4\text{H}_{10} + 1.0\% \text{ SF}_6$$

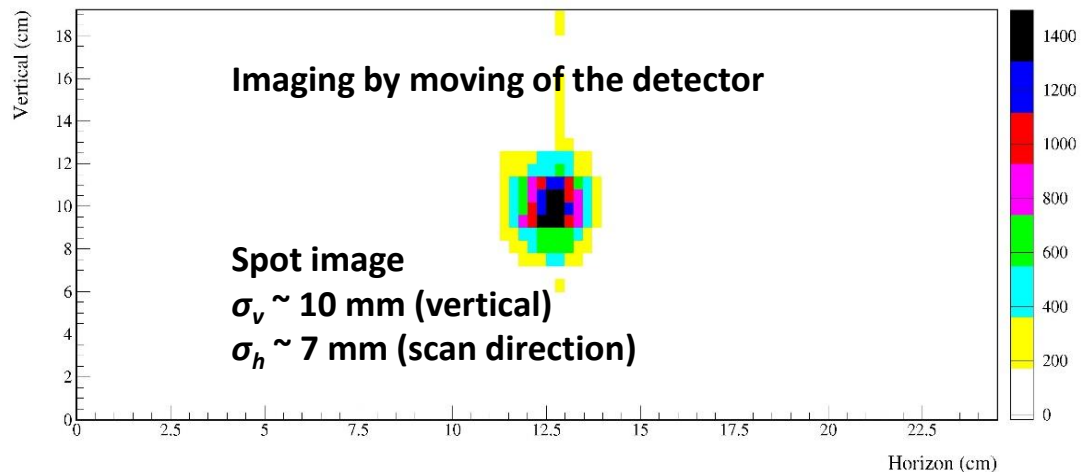
The scan image of a point gamma source will be more or less blur because of

Blurring effect in both directions due to **small-angle Compton scatterings in the lead collimator**

But, a better resolution of the photon images may NOT be so necessary because



2D scan image of a spot beam of 661.7-keV gammas passing through a 1D collimator  
The scanning done 30 cm from a Cs-137 point source



## More realistic tests:

2D images of 661.7-keV gammas passing through a 4-cm thick 3.5 cm x 10 cm steel hole (100 s)

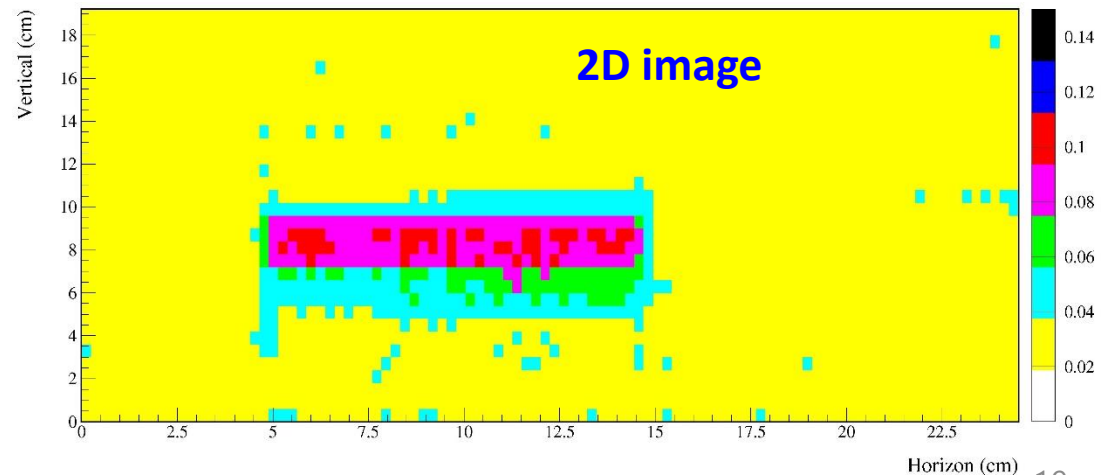
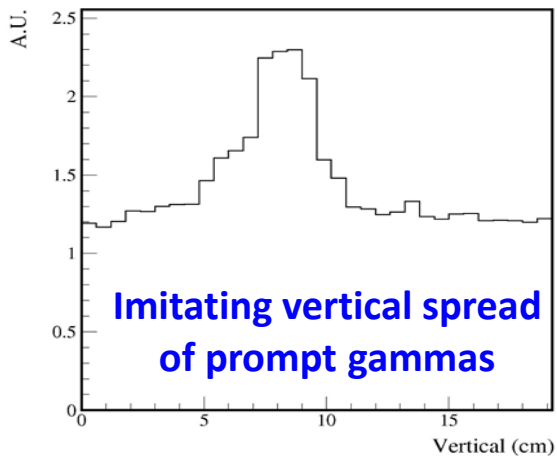
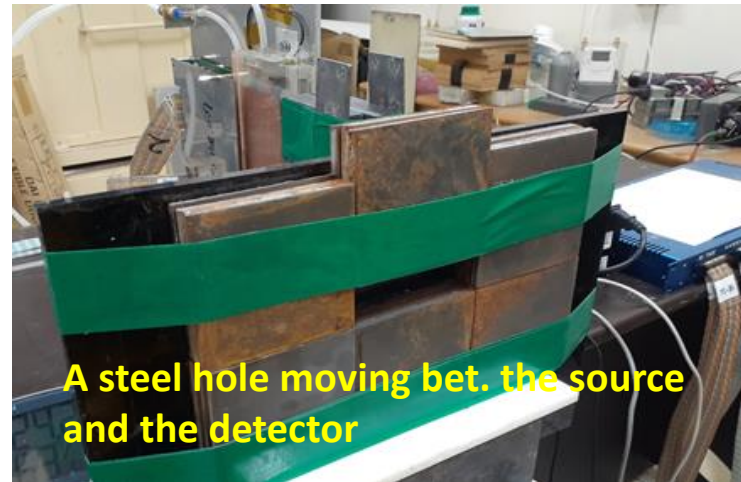
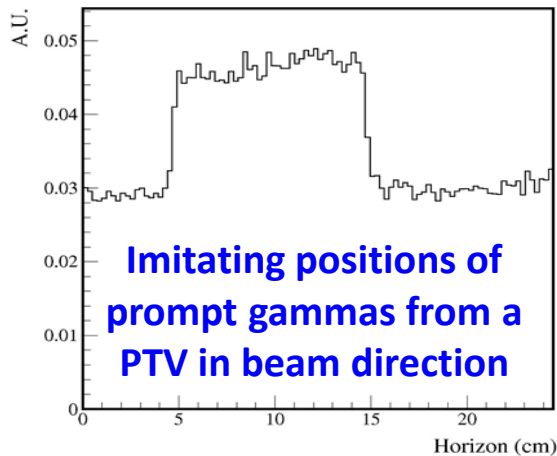
Installed the 1D collimator **73 cm** from the Cs-137 point source.

4 cm thick steel plate allows ~ an half of the gammas passing through

→ Tried to *imitate*

1) *prompt gamma images showing the range of the therapy beam in PTVs*

2) *Flat neutron activation background in the images.*



## 5. Conclusions

### Non destructive inspection with a line-scan method

- Efficiencies for 661.7-keV gamma rays

**GEANT simulations** → 6% in 6-cm and 15% in 30-cm deep vertical-mode detectors, respectively.

**Measurement** using a 4.74 GBq Cs-137 source

→ The scan images obtained with ~ 5% efficiency @HV=12.1 kV in a 7-cm deep vertical mode detector.

→ The detector response is fairly stable and consistently uniform after a proper calibration.

- The data statistics were a bit poor due to the low activity of the Cs-137 source (4.74 GBq).  
Nevertheless, we have confirmed the detector performance guaranteeing quality measurements.
  - The position resolutions in the vertical ~ 2 mm and in the scanning direction ~ 2 mm or better.
  - A 3-mm thick steel driver was barely identified with a 100 color depth.  
The proper color depth should be at least ~ 500.

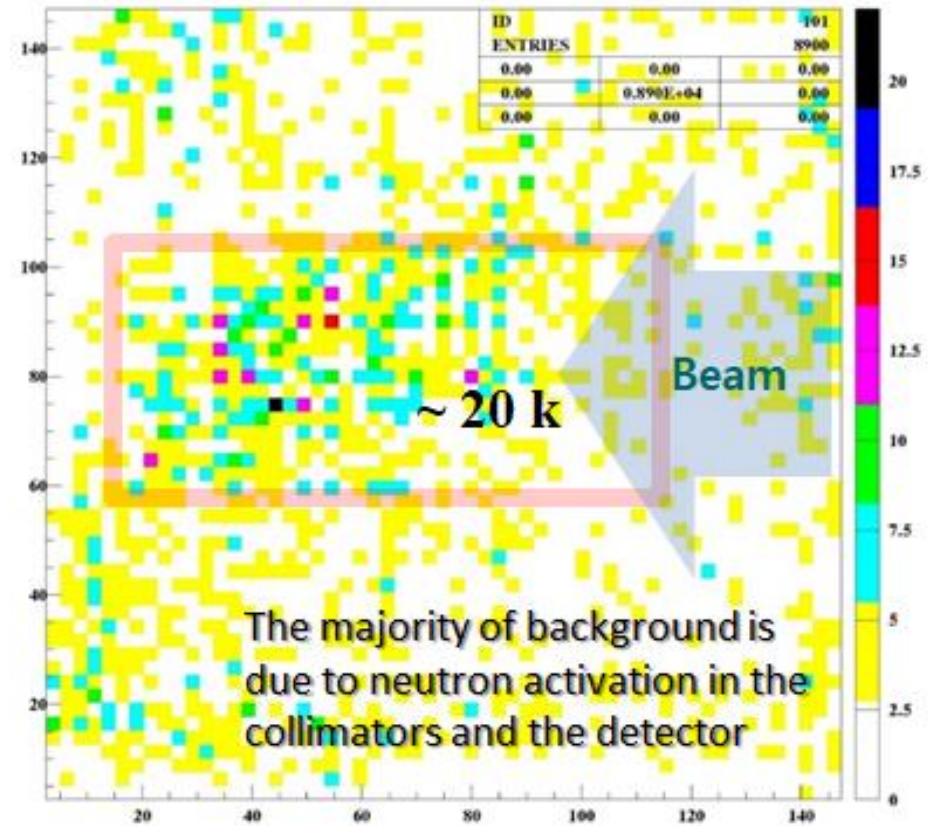
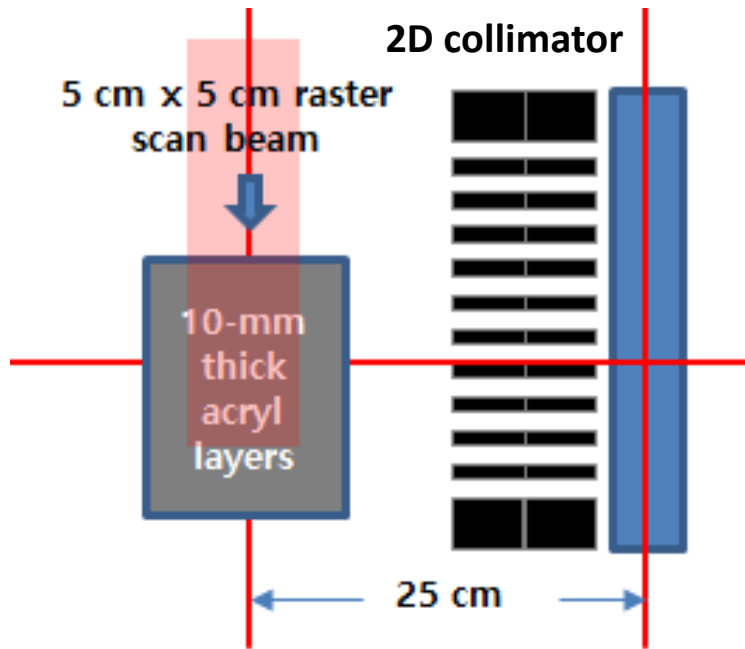
### SPECT technology + 1D line scans for verification of therapy beams

- Obtained proper 2D line-scan images of 661.7-keV gammas from a Cs-137 source.
  - The determination of distal edges of beams can be done with a few mm accuracy.
  - The detector operation is quite stable and the data are uniform in time. → quality measurement

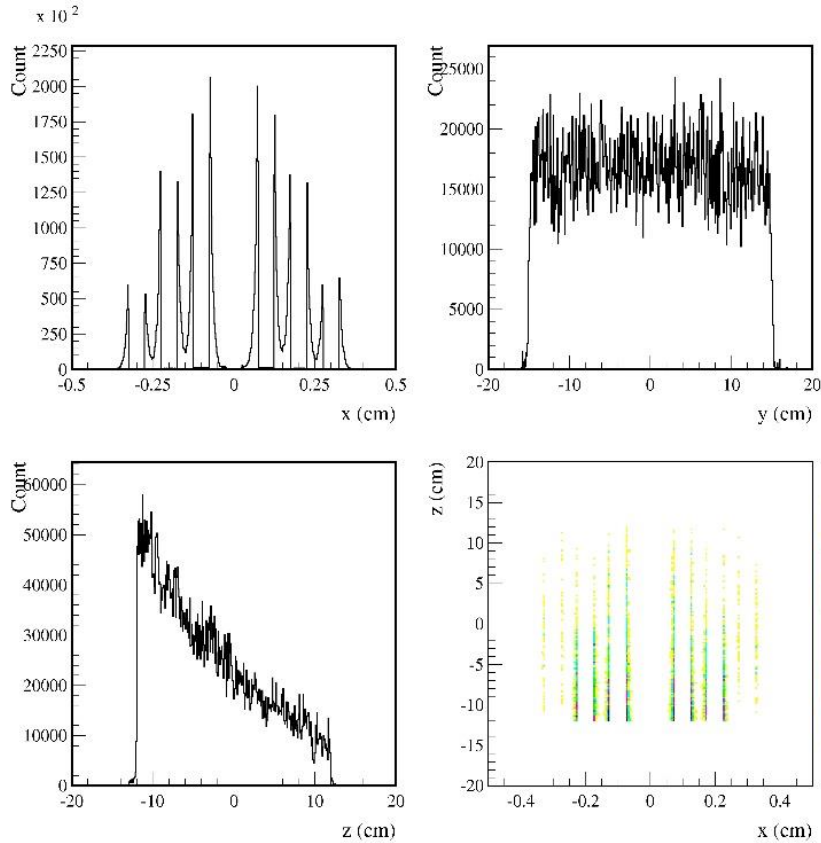


# **BACK UPS**

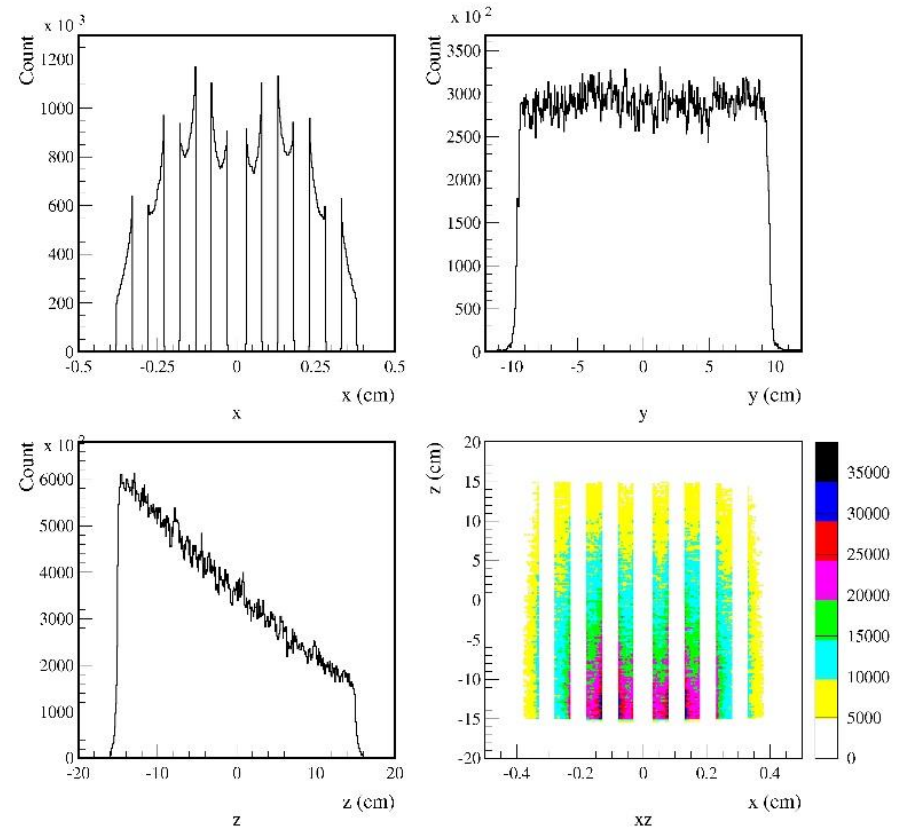
In 2017, prompt-gamma images measured for a 140 MeV raster scan proton beam provided by Samsung Cancer Center (Seoul) (K. S. Lee, RPC2018)



## Positions of 661.7-keV gammas interacting in a 30-cm depth 6-gap glass RPC and ejecting a Compton electron



## Positions of 3-MeV gammas interacting in a 30-cm depth 6-gap glass RPC and ejecting a Compton electron



## An idea of application for a real-sized small gamma-scan system in airports

Wish to use list mode scan data for gamma transmission imaging

Two pairs of 2.7-m-long line detectors  
with a stereo angle  
 $4 \times 320 = 1280$  channels  
Detector depth  $\sim 20$  cm  
Strip pitch  $\sim 1$  cm

$\sim 6$  m distance from  
source to detectors



**Maximum measurable size cargos**

Area = 180 cm x 300 cm  
Depth  $\sim 150$  cm

**Gamma images**

Scan time  $\sim 60$  seconds  
Scan area  $\sim 250$  cm x 400 cm  
Pixel resolution  $\sim 3$  mm  
Color depth  $\sim 500$

**( $\sim 500$  M  $\gamma$ /scan  $\rightarrow$  needs fast FPGA process & memory for the image data)**

**Ethernet communication for slow control**

*Stereo-angle measurement for depth search (for weapons, bombs)*

10 Ci  $^{137}\text{Cs}$  or  
 $\sim 2$  Ci  $^{60}\text{Co}$



# Images of 3.5 cm x 10 cm steel hole

Repeated the same measurements many times

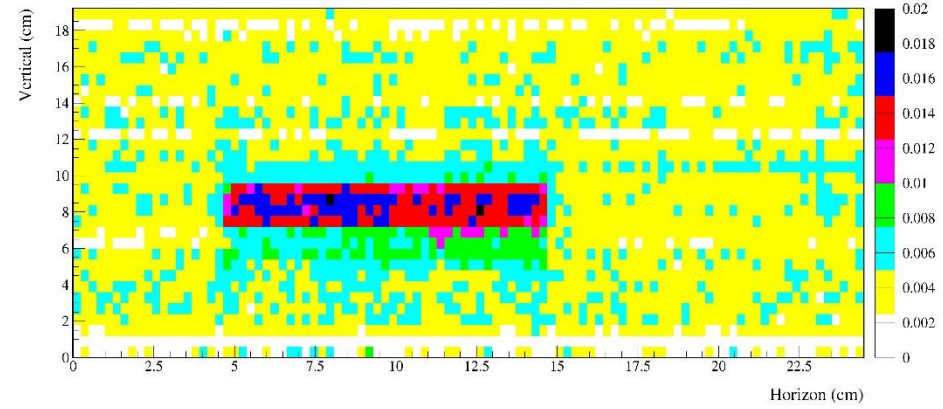
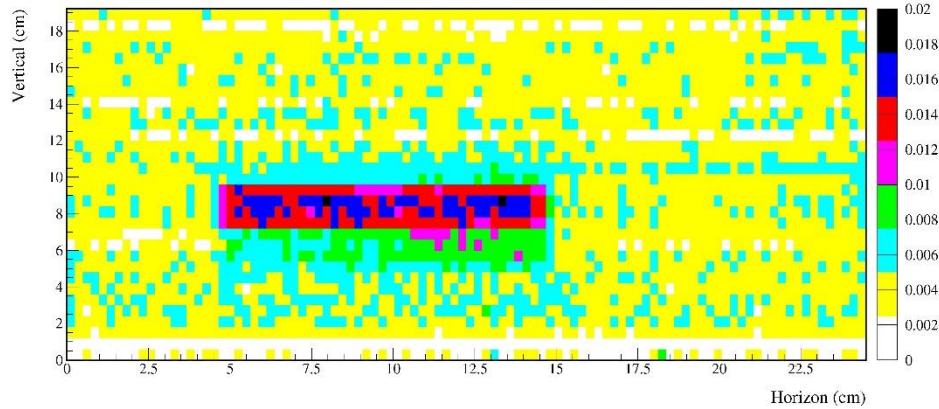
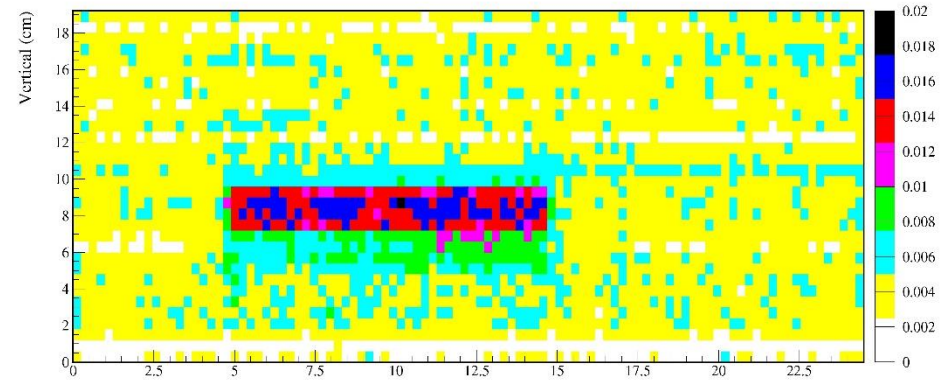
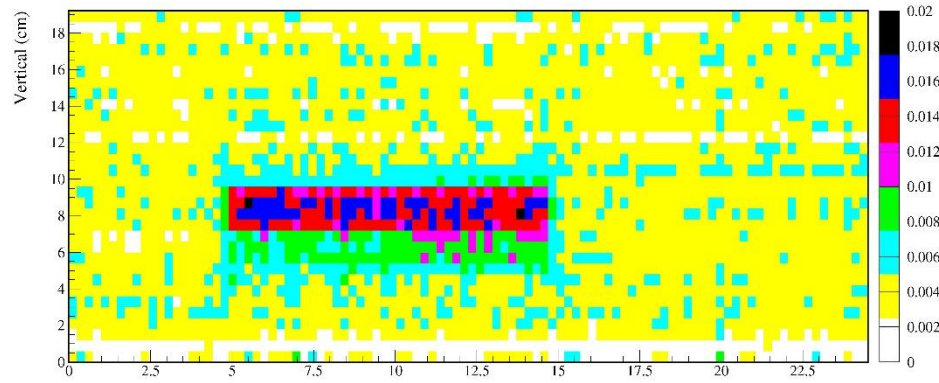
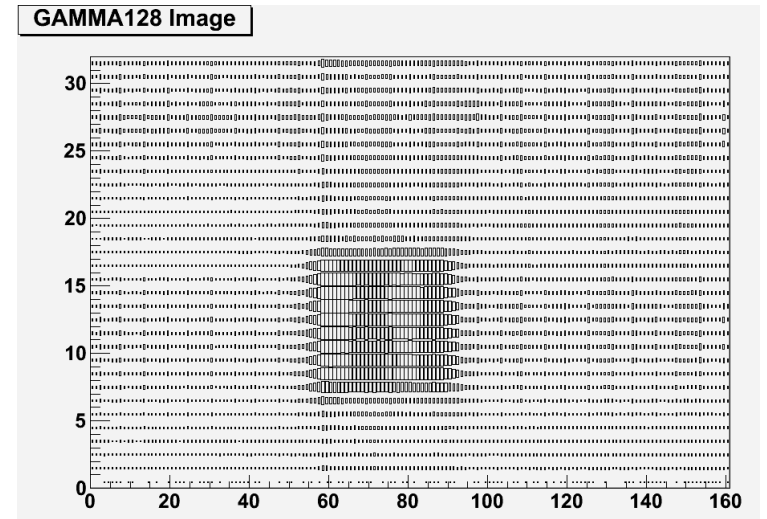
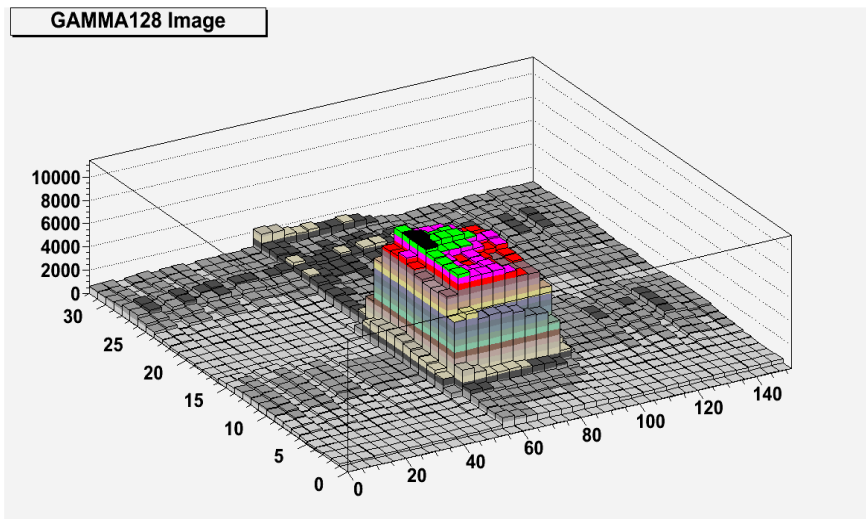


Image of 661.7 keV gammas passing through 6 cm x 6 cm lead hole  
(thickness of the lead = 5 cm).



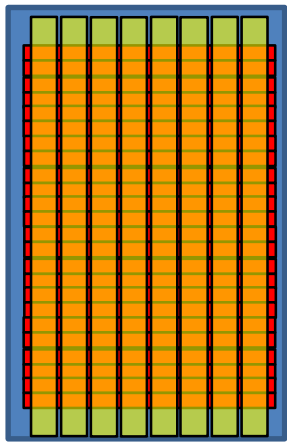
# In-beam PET system (potential future work)

Measuring positron decayed 511 keV gamma pairs (for LORs)

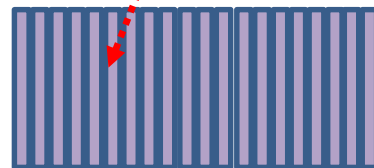
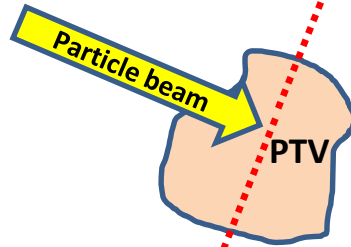
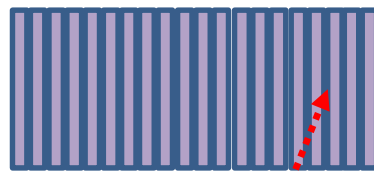
from C11, N13, O15 formed in the PTV by proton beams (or C12)

- Should be measured during the therapy due to poor statistics for positron decays when the beam irradiation OFF. Moreover, the longest  $t_{1/2}$  is at best 20 mins.
- GEANT4 -> Single detector sensitivity for 511-keV gammas is around 10 %
- **Occupancy of the sensitive detector material (glass)** in the detection volume can be dramatically increasing using the vertically mounting mode → Makes the geometrical efficiency higher

Detector cards with radial strips + vertical strips to solve the DOI problem

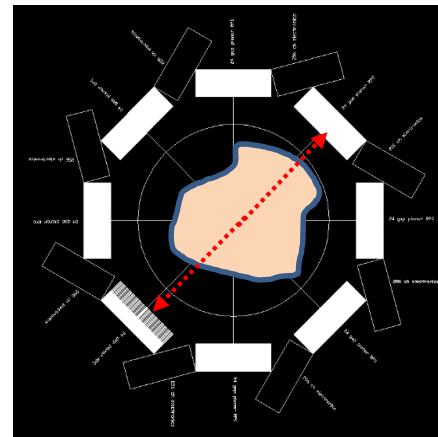


Double-head detector

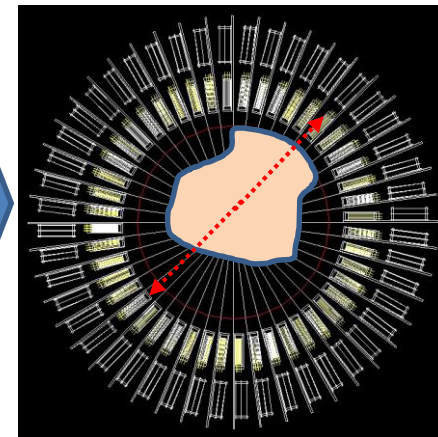


Ring detector

Horizontally mounted



Vertically mounted

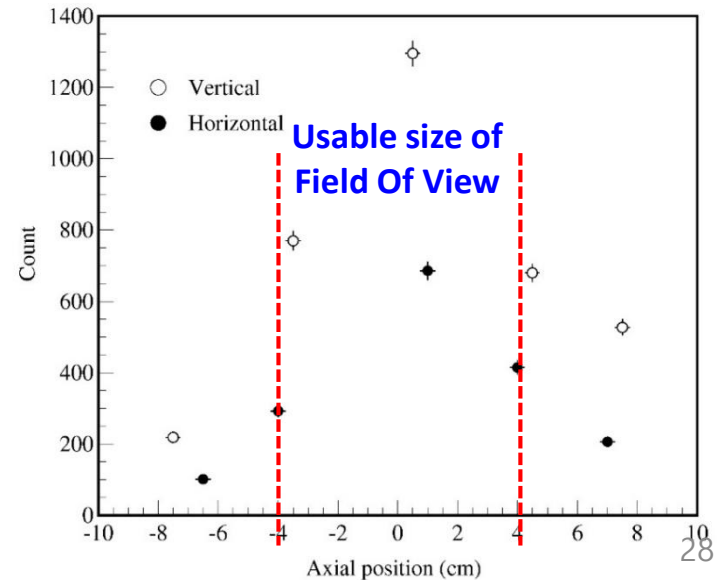
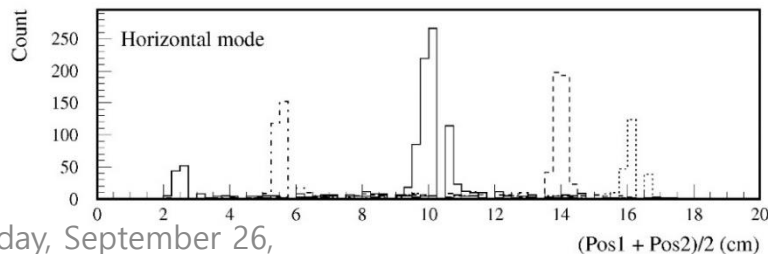
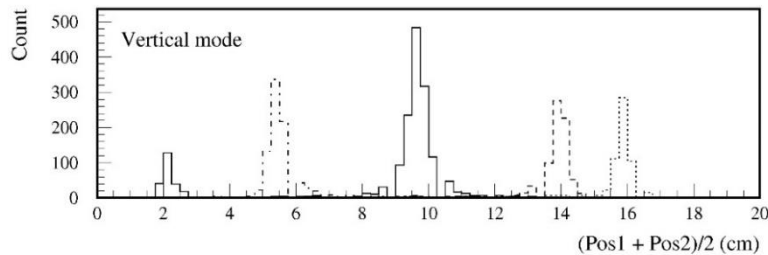
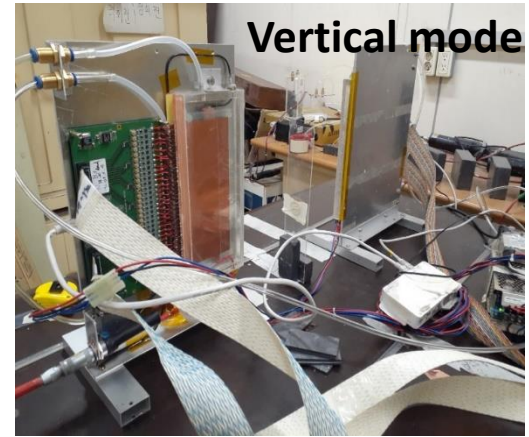
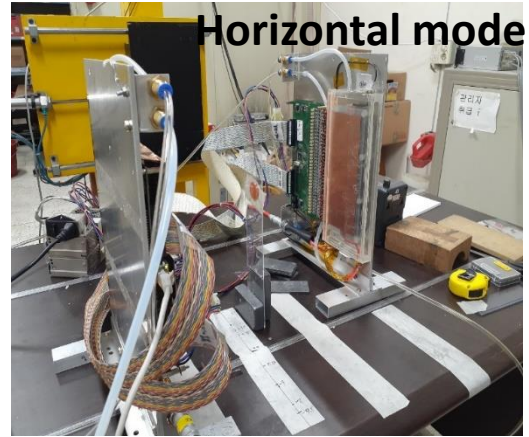


# In-beam PET system (potential future work)

Measuring positron decayed 511 keV gamma pairs (for LORs)  
from C11, N13, O15 formed in the PTV by proton beams (or C12)

1D LORs reconstructed.  
Gate window = 200 ns  
1D resolution at decay vertices: < 3 mm  
The sensitivity of measuring two 511 keV gammas should be same for both cases, but the vertical mode was measured with higher sensitivity because of 1.274 MeV contamination.

Coincidence measurement for two positron decayed 511-keV gammas from 3  $\mu\text{Ci}$   $^{22}\text{Na}$ . 40 cm distance between two detectors





## *New idea of the vertical mode 6-gap RPCs for particle therapy*

### Potential applications in particle therapy (both to protons and heavy ions)

#### (1) SPECT technology + 1D line scans

- Obtained proper line-scan images of the 661.7-keV gammas using a Cs-137 source.
  - The determination of distal edges of proton beams can be done with a few mm accuracy.
  - The ranges of the proton beams can be properly verified using 2-dimensional gamma images.
- GEANT simulation → Efficiency > 15% for the gammas with energies > 1 MeV

#### (2) In-beam PET for particle therapy

- Measured 1D LORs using the Na-22 source → 2 ~ 3 mm resolution
- But, the priority for the future R&D is more or less low because
  - ✓ Building a realistic in-beam PET system is too difficult to be achieved in a level of a basic R&D.
  - ✓ **~ 10% efficiency for 511 keV gammas predicted by GEANT is still too low.**

*(But, do we need a high efficiency for an in-beam-PET system? → Open question)*