



Combining COMSOL and Monte Carlo Methods to Simulate SiC Sensors using the Allpix² Framework

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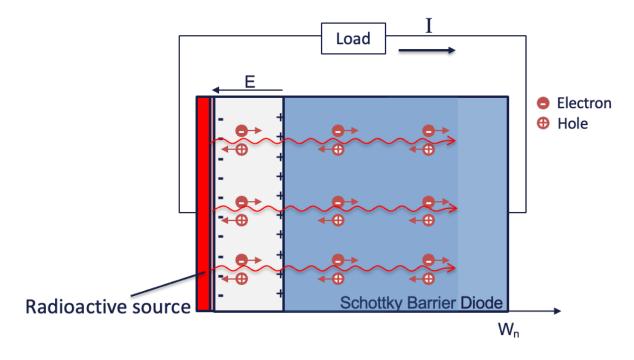
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May 10, 2022

3rd Allpix² User Workshop May 9-11, 2022

Introduction

 Nuclear voltaic batteries based on semiconductor sensors convert the energy from the decay of radioisotopes directly to electricity, as opposed to Radioisotope Thermoelectric Generator (RTG) which is based on the Seebeck effect



Principle of a nuclear-voltaic battery



Introduction

Major advantages of nuclear voltaic batteries

1) Miniature in size, can be designed from micrometer size to centimeter size

- Can be embedded with the integrated circuits, equipped in the maintenance free sensors and implantable medical devices, etc.



Widetronix, inc

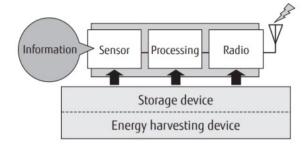
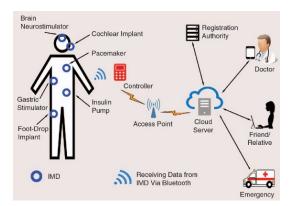


Figure 2 Self-powering wireless sensor module. Tanaka, et al. Fujitsu Sci. Technol. J, 50, 93-100.

Maintenance free sensors

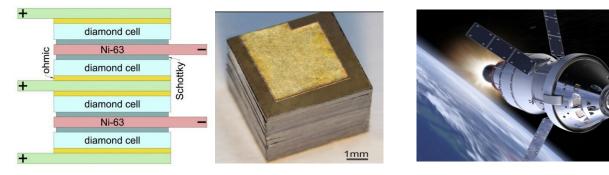


Implantable medical devices (IMD)



Introduction

 Flexible power output: (nW - µW)/single battery → meet different power demands by by stacking/scaling up



V. Bormashov et al./Diamond and Related Materials

3) Stable performance compared to chemical batteries





Extreme environment application

State-of-the-art and challenges

- Even though the nuclear-voltaic batteries have lots of attractive features, the limitations are also obvious:
 - 1) Lowest power conversion efficiency compared to other nuclear battery types

Nuclear-voltaic	RTG	DCNB	RTPV
0.1% ~ 3.6%	10%	15% (theoretically)	31% (theoretically)

2) The small output power which is mostly at nanowatt level (highest estimated power density: 25 mW/cm³) can be a disadvantage too

3) Radiation damage to the semiconductor material that could reduce the longevity of the battery

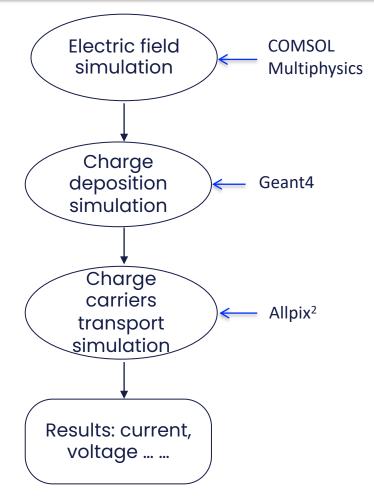


Motivation

- As the nuclear voltaic battery design involves the knowledge of nuclear physics and semiconductor physics, thus accurate simulations are extremely important to optimize the battery design to achieve a higher efficiency/power output
 - Identify appropriate radioactive source
 - Choosing effective source incorporation method
 - Determine the semiconductor sensor's geometric design, structure

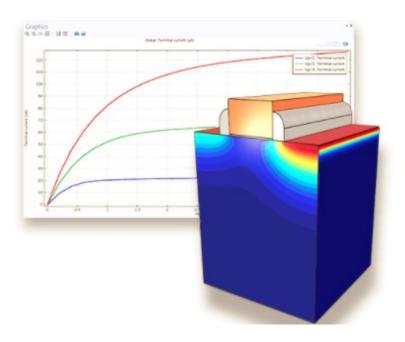


Simulation flow of nuclear-voltaic batteries



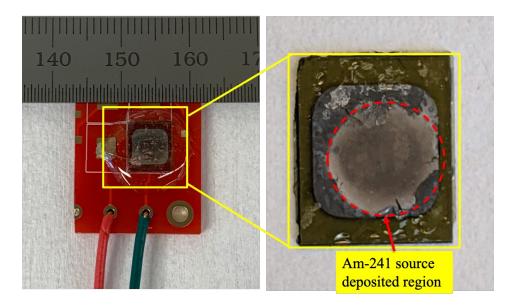
AwareAbility Technologies

- Semiconductor modeling using the semiconductor module COMSOL Multiphysics:
 - Solves Poisson's equation in conjunction with the continuity equations for the charge carriers
 - Can simulate a wide range of semiconductor devices such as p-n junction, Schottky diodes, MOSFET, MESFET etc.



Simulation of an 4H-SiC Schottky diode sensor with surface electrodeposited Am-241 source

- An in-house fabricated 4H-SiC Schottky diode with surface electrodeposited Am-241 (~ 17 nCi) was simulated and compared to the experimental results
 - This device can be seen as an alpha-voltaic battery but with extremely small source activity



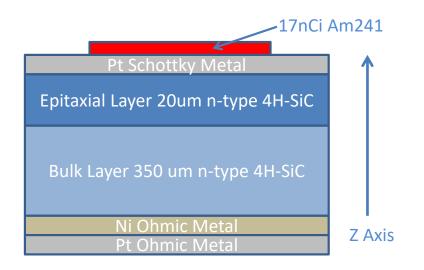
Am-241 electrodeposited 4H-SiC diode sealed in the epoxy (left) and SiC device after electroplating (right)



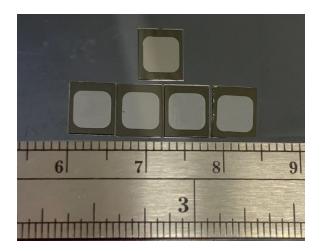
Device structure of the 4H-SiC Schottky diode

✤ 4H-SiC Schottky diode

- 6 mm \times 7 mm wafer, 20 um epi-layer doping concentration: ~ 2 $\times10^{14}$ cm^-3, 350 um bulk layer doping concentration: 1 $\times10^{18}$ cm^-3
- 300 nm Pt Schottky contact metal, 4.8 mm x 4.8 mm
- 80 nm/100 nm Ni/Pt Ohmic contact metal



Schematic drawing of the Am-241 electrodeposited SiC Schottky diode

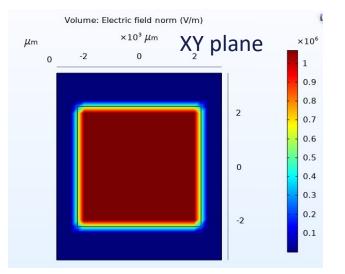


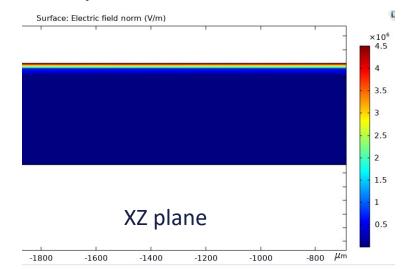
Custom fabricated Pt/SiC Shottky diodes prior to electrodeposition



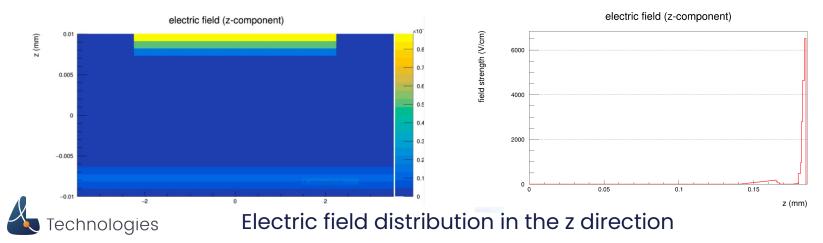
Electric field simulation of the 4H-SiC Schottky diode

Electrostatic simulation of the SiC Schottky diode





Electric field results were imported to Allpix² using mesh converter



Charge carriers' mobility model

 The Caughey–Thomas approximation for the low-field carrier mobilities of 4H–SiC was implemented in the Allpix²

$$\mu_{n,p} = \mu_{n,p}^{min} + \frac{\mu_{n,p}^{max} - \mu_{n,p}^{min}}{1 + \left(\frac{N_i}{N_{n,p}^{crit}}\right)^{\delta_{n,p}}}$$

considering the temperature dependence of the parameters, the equation becomes

$$\mu_{n,p} = \mu_{n,p}^{\min,0} \left(\frac{T}{300\text{K}}\right)^{\alpha_{n,p}} + \frac{\mu_{n,p}^{\max,0} \left(\frac{T}{300\text{K}}\right)^{\alpha_{n,p}} - \mu_{n,p}^{\min,0} \left(\frac{T}{300\text{K}}\right)^{\beta_{n,p}}}{1 + \left(\frac{T}{300\text{K}}\right)^{\gamma_{n,p}} \left(\frac{N_i}{N_{n,p}^{crit,0}}\right)^{\delta_{n,p}}}$$

Table 1. Caughey–Thomas fit parameters for carrier mobilities in 4H-SiC

Carrier type	$\mu^{min,0}$ cm ² V ⁻¹ s ⁻¹	$\frac{\mu^{max,0}}{\mathrm{cm}^{2}\mathrm{V}^{-1}\mathrm{s}^{-1}}$	$N^{crit,0}$ cm ⁻³	α	β	γ	δ	Reference
Electrons	40	950	2×10^{17}	-0.5	-2.4	-0.76	0.76	[3]
Holes	15.9	124	1.76×10^{19}	0	-1.8	0.00	0.34	[4]



Charge carriers' mobility model

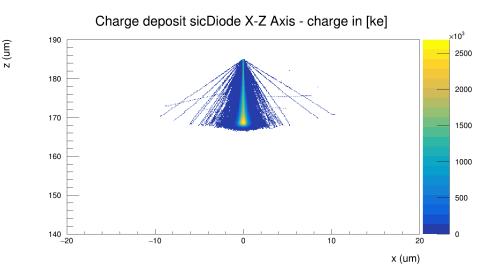
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Perovskite Project information Repository Issues Image: State S	Allpix ² Generic Pixel Detector Simulation Framework Allpix ² is a generic simulation framework for silicon detectors, written in modern C++. The ge comprehensive and easy-to-use package for simulating the performance of silicon detectors digitization of pixel hits in the detector ASIC. For more details about the project please have a look at the website at https://cern.ch/allpix AAT & OSU Collaboration Version NOTE: This version of Allpix ² has been modified as part of a research collaboration between state University (OSU). The baseline for this project was a pull (master) from the cern GitLab	s from incident ionizing radiatior x-squared. n AwareAbility Technologies (AA1	<pre>tion 300 + Vmax_(Units::get(4.77e7 , "cm/s")) { 301 + if(!doping) { 302 + throw ModelUnsuitable("No doping profile available"); 303 + } 304 + AAI 305 + Vsat = Vmax / (1.0 + (0.6 * std::exp(temperature / 600.)));</pre>
Addition of 4		adding options are explain	<pre>308 + 309 + double operator()(const CarrierType& type, double efield_mag, double doping) 310 + if(type == CarrierType::ELECTRON) { 311 + double mu0 = electron_mumin_ + ((electron_mumax electron_mumin_ 312 + / (1.0 + std::pow(std::fabs(doping) / electron_nref_,electron_gamma_))); 313 + 314 + return mu0 / ctd::pow((1 + std::pow((mu0 * efield mag)//sat_bdt)); 314 + return mu0 / ctd::pow((1 + std::pow((mu0 * efield mag)//sat_bdt)); 315 + return mu0 / ctd::pow((1 + std::pow((mu0 * efield mag)//sat_bdt)); 316 + return mu0 / ctd::pow((mu0 * efield mag)//sat_bdt)</pre>
	les ∨ with 68 additions and 4 deletions Hide whitespace changes Inline Side-by-side /SiCPropagation/SicPropagationModule.cpp f ₀ □ View file @e8ae8dbd	upituris are explain	<pre>315 + } else { 316 + double mu@ = hole_mumin_+ ((hole_mumax hole_mumin_) 317 + / (1.0 + std::pow(std::fabs(doping) / hole_r 318 + 319 + return mu@ / std::pow((1. + std::pow((mu@ * efield_mag)/Vsat_,beta 320 + } 321 + }; 322 +</pre>
3 - * 4 4 * 5 5 * 6 6 *	<pre>@file @brief Implementation of perovskite charge propagation module @brief Implementation of WH-SiC charge propagation module @remarks Based on code the Generic Propagation Module @copyright (c) 2021 AwareAbility Technologies LLC. Also contains : Copyright (c) 2021 AwareAbility Technologies LLC. -70, 7 +70, 7 @ SicPropagationModule::SicPropagationModule(Configuration& config. configsetDefault<sduble>("temperature", 293.15); // Models: configsetDefault<std::string>("mobility_model", "jacoboni"); configsetDefault<std::string>("mobility_model", "sic_roschke"); configsetDefault<std::string>("recombination_model", "none");</std::string></std::string></std::string></sduble></pre>		12

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config_.setDefault<bool>("output_linegraphs", false);

Simulation results-charge creation in the SiC sensor

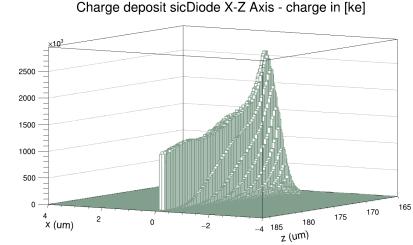
✓ Charge deposition results



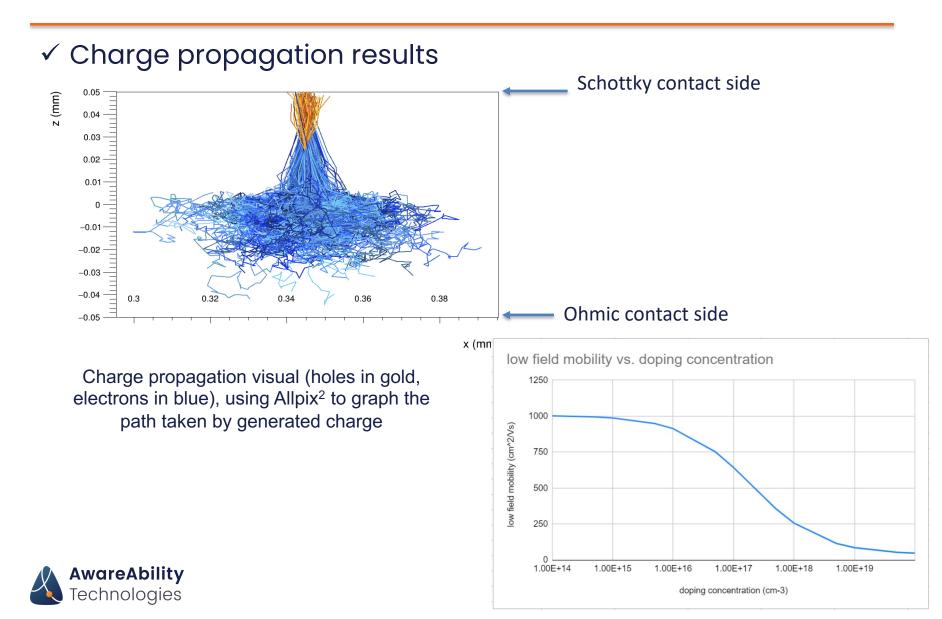
Charge (in 1,000s) created as a result of 5.486MeV alpha particles striking the top of a SiC detector (z=185um,x=0um,y=0um) in a downward direction, 90 degrees to the surface of the detector

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Simulation results



Simulation results-illustration of electron/hole propagation

✓ Charge propagation visualization illustration

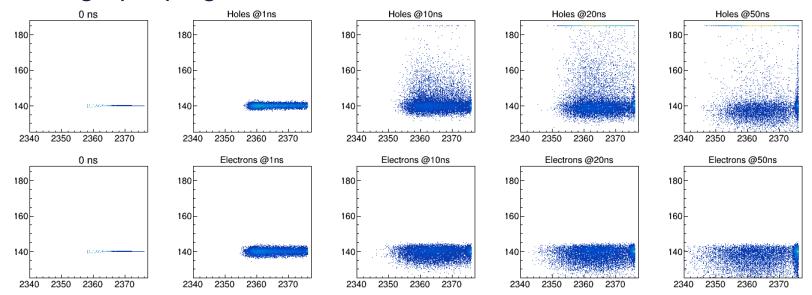
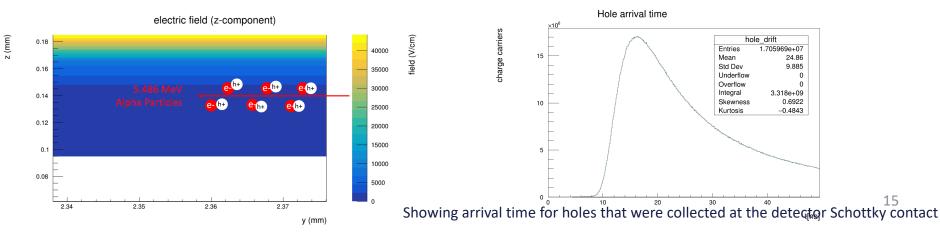
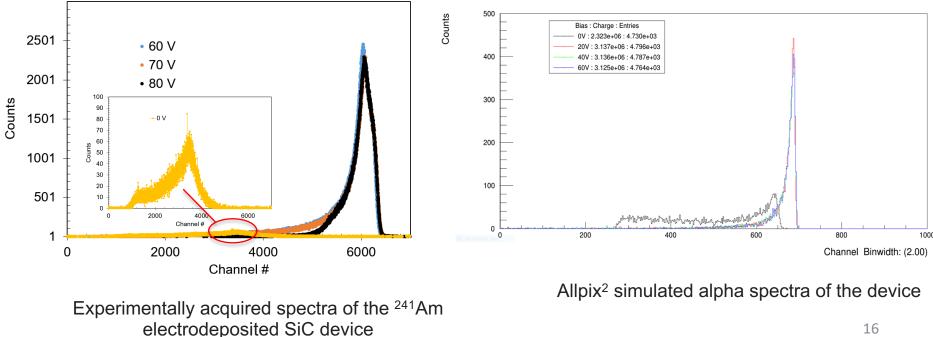


Figure 14 Charge propagation results, showing initial charge deposition location at 0 ns and various charge locations up to 50ns



Simulation-experimental results comparison

- The alpha spectra of the ²⁴¹Am plated SiC diode was acquired at different bias voltages and compared to the spectra simulated by Allpix² framework
- The default digitizer was used to generate the alpha spectrum of the device
 - Essentially, we need to compare the measured current generated by the ²⁴¹Am • electrodeposited SiC device to the simulated results, however, due to the extremely low activity of the source (17 nCi), the measured current(pA level) from the device has large uncertainties as the device has a dark current of a few pA, therefore, the alpha spectra was simulated and compared to the acquired spectra instead



Conclusion and outlook

- The alpha spectrum of an ²⁴¹Am electrodeposited SiC Schottky diode was simulated, and its charge carriers' propagation features were visualized by Allpix² simulation
- The experimentally acquired spectrum by the SiC diode shows good agreement with the simulated spectrum, indicating the effectiveness of using Allpix² framework for such simulations involving charge particles and the semiconductor devices
- This framework can be easily extended to a detailed nuclearvoltaic battery simulation, therefore, help to optimize the battery design



Thank you!



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