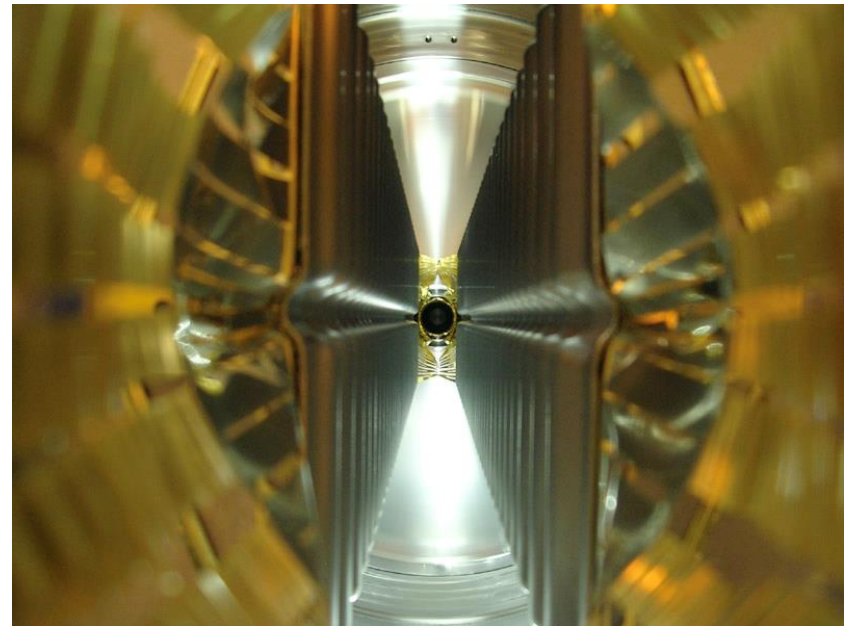


LHCb VELO Motion Control

- Intro motion system
- Low level control
- PVSS controls
- Reviewers comments

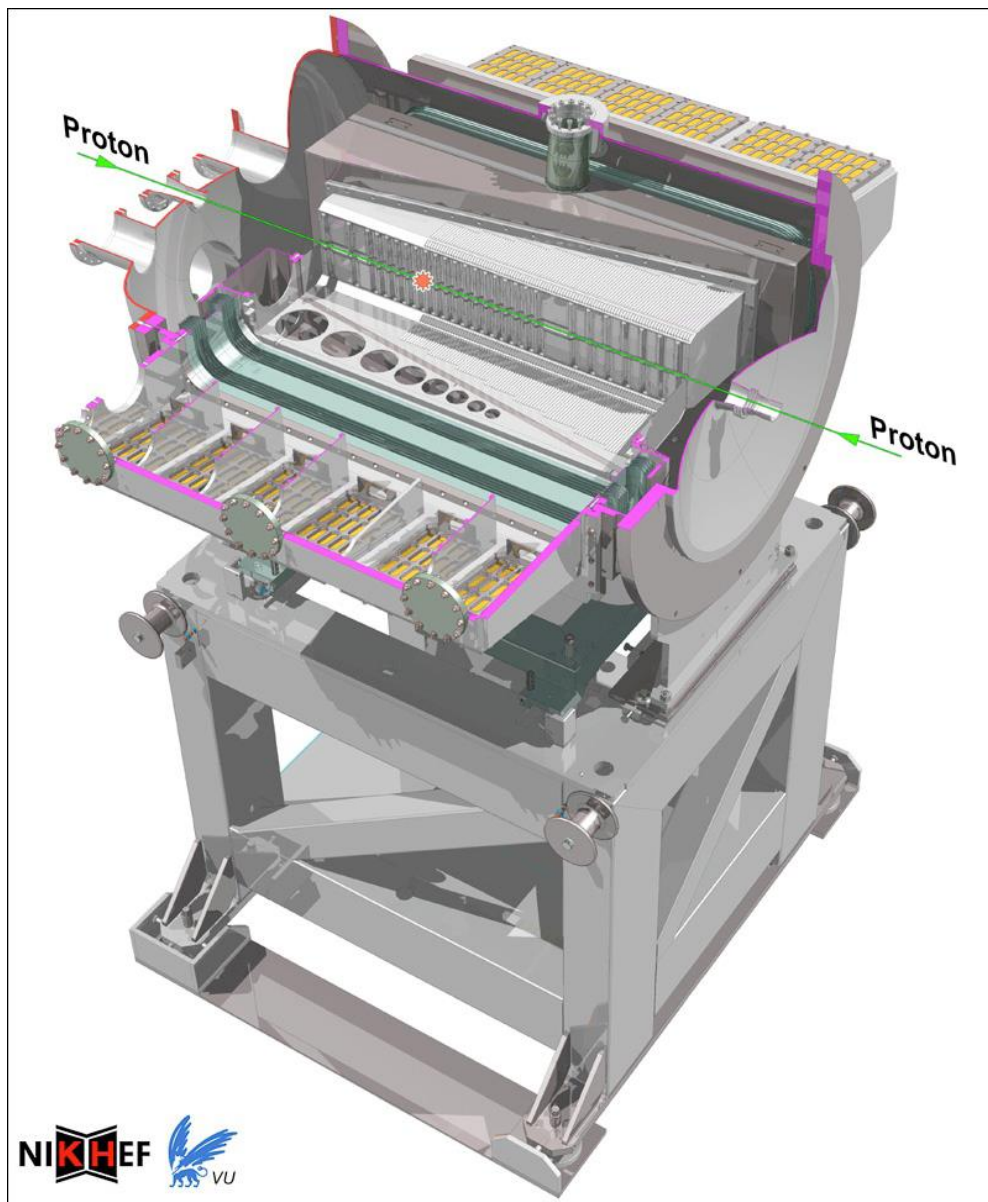


Beam's eye view of the open VELO

Review Context

- **2009/2010:** VELO group maintained 24hr shift coverage during period of physics beam.
- **2011:** move to automated closing overseen by the central LHCb shift crew.
- Aim: to consider readiness of motion control
- **Review** held 16th November 2010
- Reviewers: **Rolf Lindner** (LHCb Technical co-ordinator),
Stefano Redaelli (machine protection group)
- Recommendations were received and implemented during the shutdown

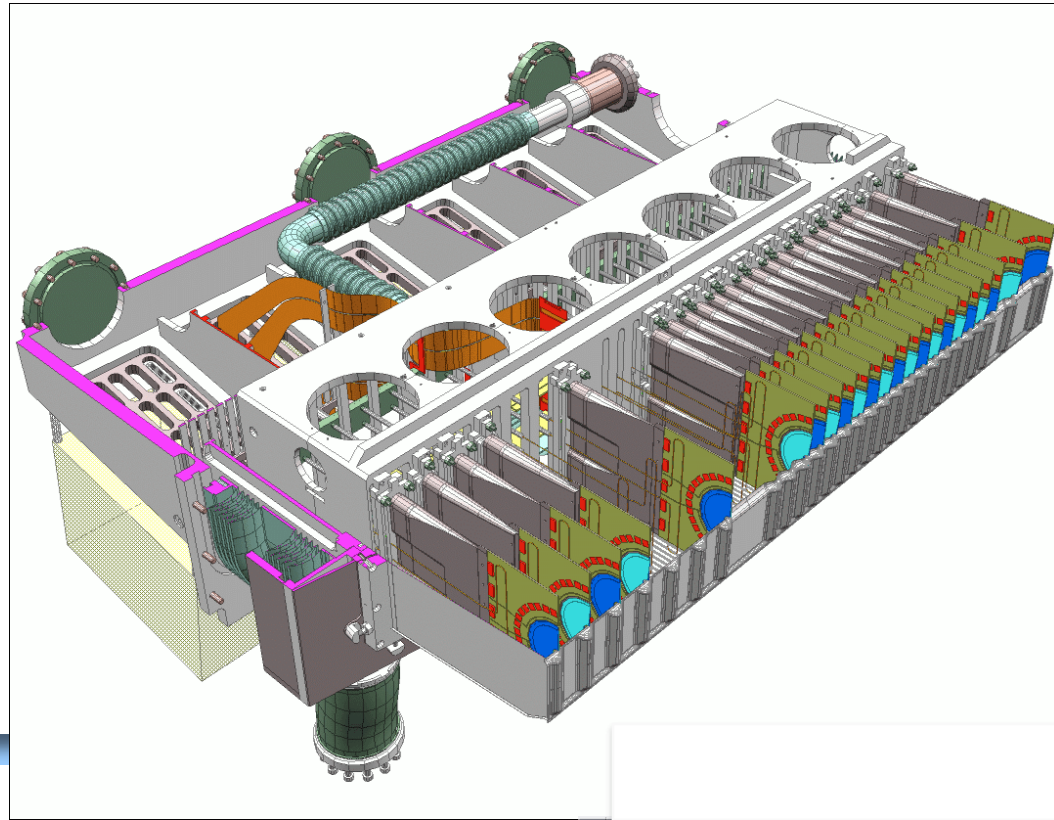
LHCb VELO: movable Vertex detector



- Vacuum tank with 2 movable detector halves
 - A & C
- Independent movement in horizontal plane (X)
- Common movement in vertical plane (Y)

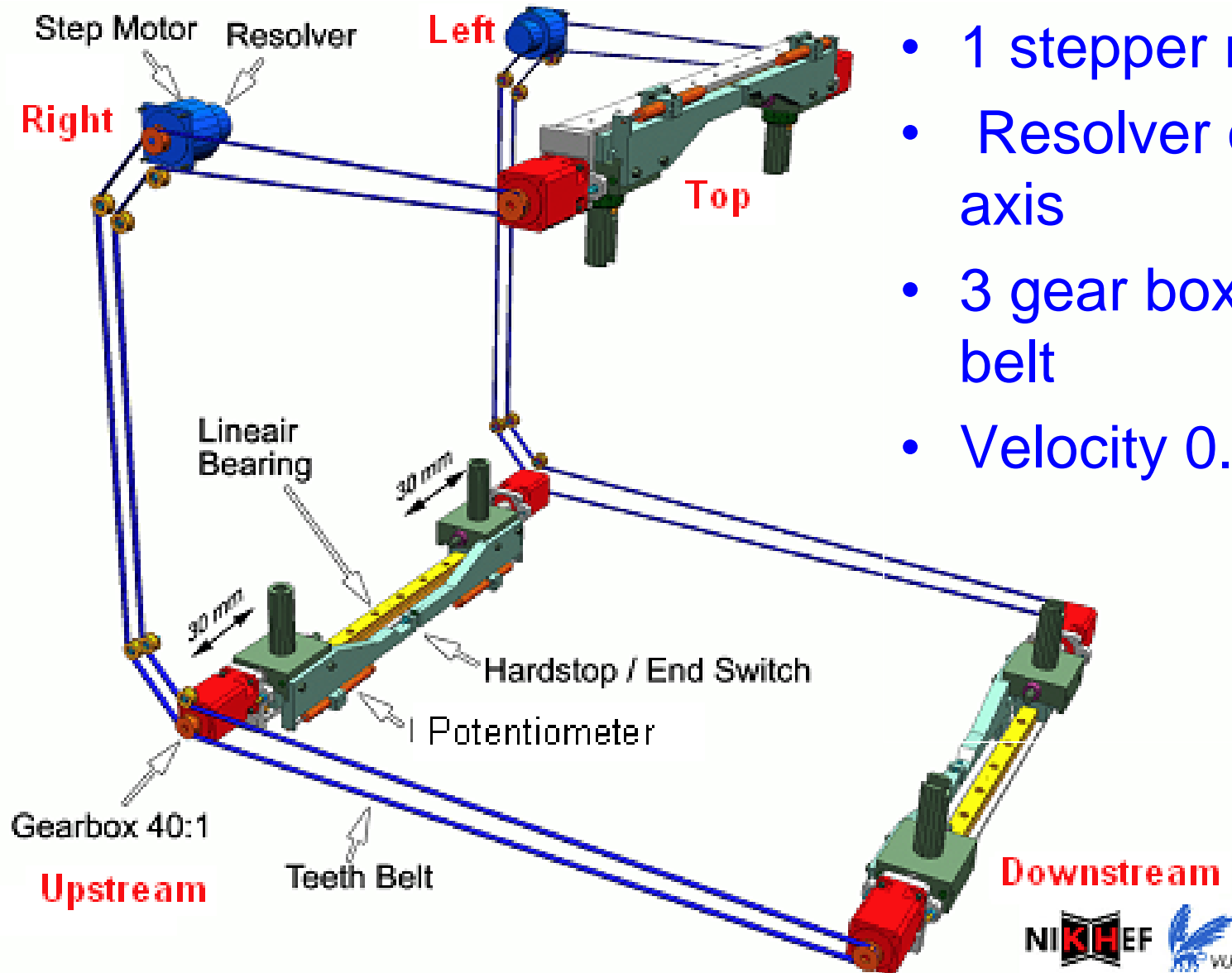
VELO Position

- Detector retracted during beam injection.
 - 29mm aperture
- Close detector halves after stable beam.
 - Rf foil 5.5 mm from beam
- Centre on beam
 - Beam position determined per fill with detector



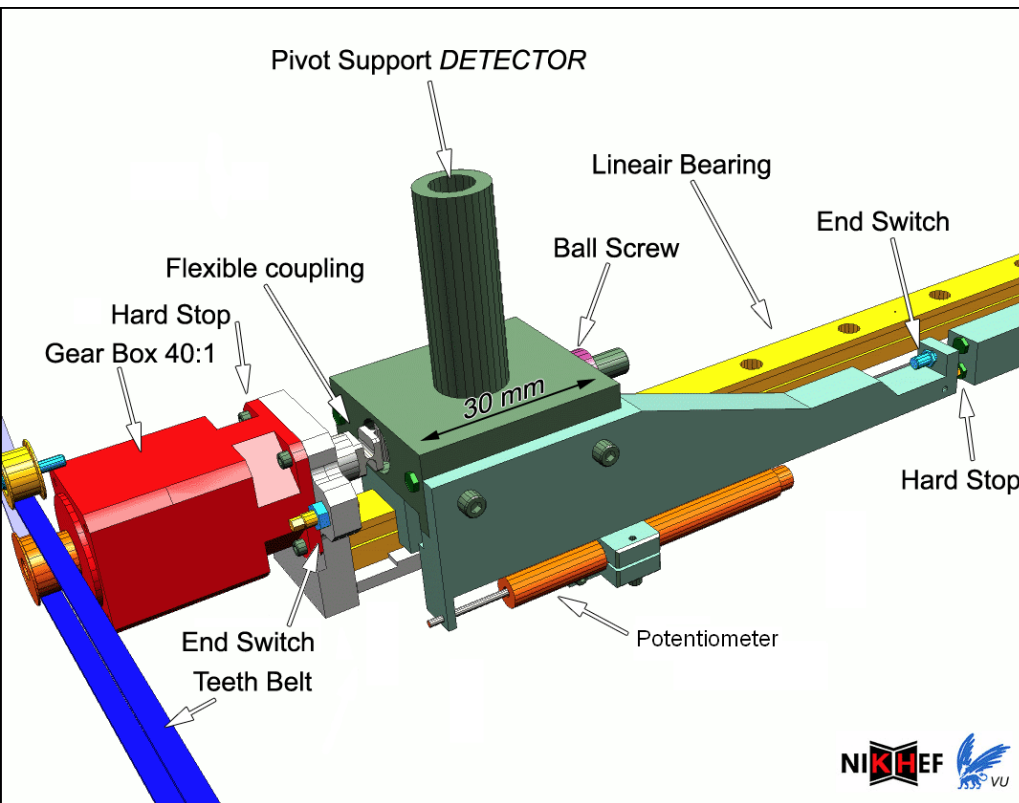
Motion System Hardware & Low Level Control (PLC)

Horizontal Movement Hardware



- 1 stepper motor / side
- Resolver on motor axis
- 3 gear boxes on teeth belt
- Velocity 0.2 mm/sec

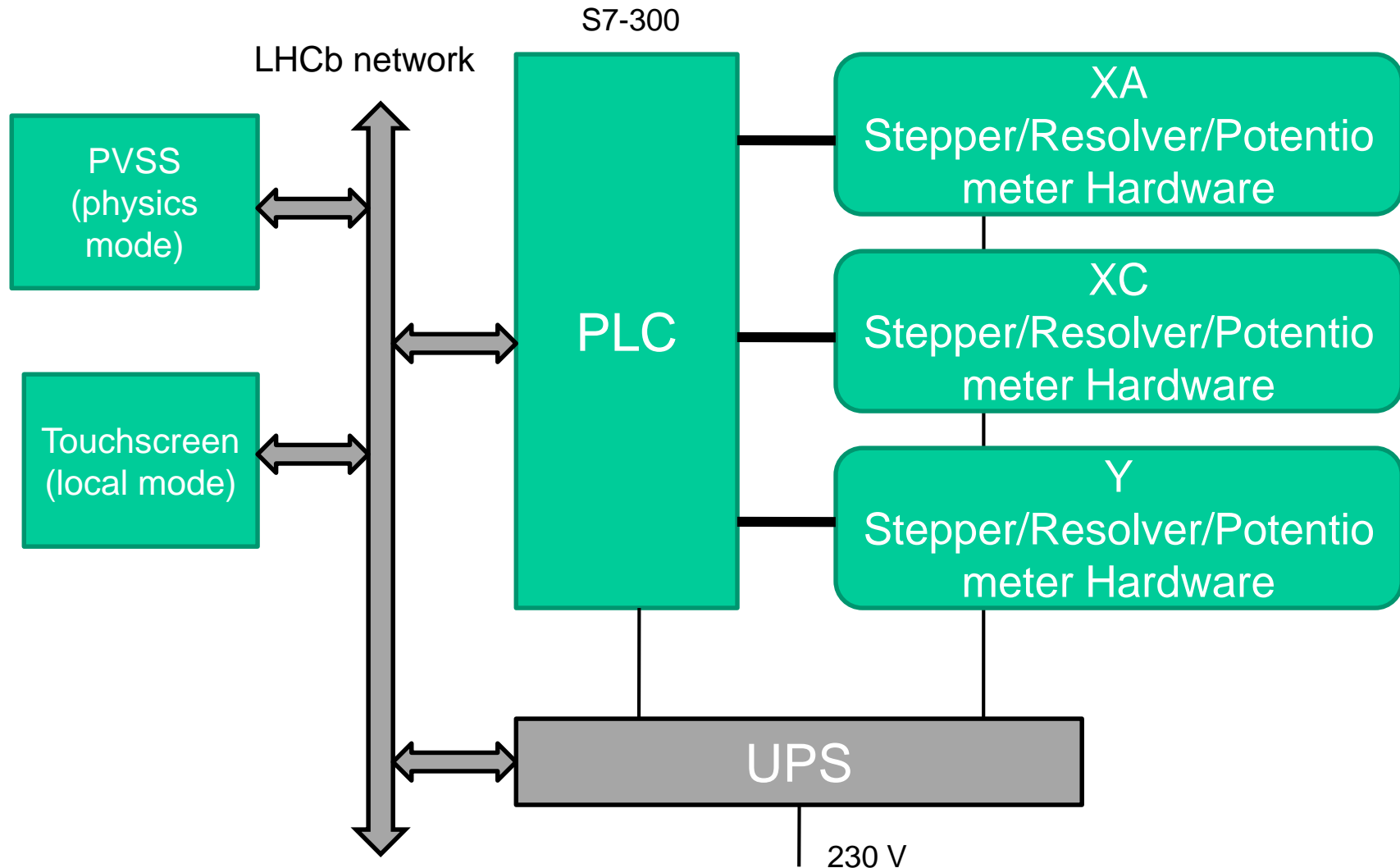
Horizontal Movement Detail



- Switches at 'in' and 'out' position
- 'in' switch is for relative position of two sides
- One out switch used for referencing system
 - Switch accuracy $2\mu\text{m}$

Electronics overview

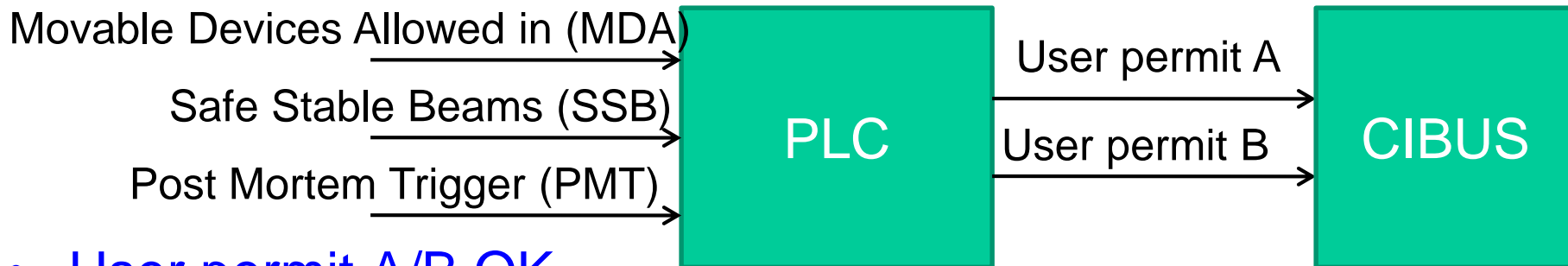
- Stepper, Resolver, Potentiometer agreement required



General flow of move procedure

- Check system referenced and idle
- Check system on mains (not on UPS)
- Check no relevant alarms / interlocks
- If OK, then set 'lock' (system -> not idle)
- Read stepper, resolver
- Check stepper == resolver == average potentiometer
 - Limits: resolver 50 um, potentiometer 1 mm
- Check requested destination versus limits
- If OK, send move command to stepper-CPU
 - Start timer
 - Wait for command to finish, or time-out
 - Read stepper, resolver, potentiometers: check consistency
 - If OK, 'unlock', end of move procedure

Interlocks to LHC

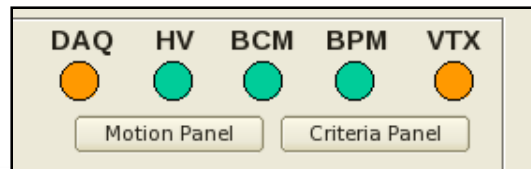


- User permit A/B OK
 - If VELO retracted
 - OR
 - If MDA==true
- MDA==false does not prevent PLC to move in (PVSS does)
 - But if MDA==false, moving in the VELO removes beam permit
- Post Mortem Trigger: freezes internal logger
- Other hardware Interlocks, these retract VELO
 - Beam Conditions Monitor, - Emergency Retraction Button,
 - Power Cut on UPS

Beam Monitoring and PVSS Control

Principal Safety Requirements

- The VELO safety is primarily provided by **the LHC safety systems**
- The VELO motion system is not intended to react dynamically to beam problems
- Nevertheless, define a parameter set that represents the environment which the VELO experiences and place requirements on them:
 1. Require **STABLE BEAMS** and no persistent **alarms** from the VELO
 2. The LHCb beam conditions monitor (**BCM**) far below dump-beams threshold
 3. The **current** in the [biased] VELO silicon should be low
 4. A measurement of the **luminous region** (where the beams collide) should be: within the aperture of the machine, consistent with cross-checks, and stable
 5. The LHC beam position monitors (**BPM**) should be consistent with the LHCb vertex measurement and be stable in time



6. Review recommendation:

check **beam position** compared to position at previous closing

VELO Closure Criteria Panel

Reference Values

BPM: last update on 08-Nov-2010 at 11:20:20
 BPV: waiting for Velo fully closed...

Plots and Trends

SELECTION

BCM (%)

S0.RS2	S0.RS32	S1.RS2	S1.RS32
0.046	0.018	0.141	0.047

BPM (mm)

B1L8(hor)	B1L8(ver)	B2L8(hor)	B2L8(ver)
2.268	-0.831	-1.288	1.784
B1R8(hor)	B1R8(ver)	B2R8(hor)	B2R8(ver)
-2.574	0.524	1.753	4.299
B1 Xav	B1 Yav	B2 Xav	B2 Yav
-0.153	-0.154	0.233	3.042
B1 Xdr	B1 Ydr	B2 Xdr	B2 Ydr
0.001	0.000	-0.000	0.000

Velo Resolvers (mm)

XA	XC	YAC
29.000	-29.000	0.001

VeloHalves distance (mm)

ΔX	ΔY
0.000	0.000

ver. 4.0

Beam Position A-side (mm)

XVA	YVA	ZVA	time elapsed *****
-1000.000	-1000.000	-1000.000	
SXA	SYA	SZA	
-1000.000	-1000.000	-1000.000	

Beam Position C-side (mm)

XVC	YVC	ZVC
-1000.000	-1000.000	-1000.000
SXC	SYC	SZC
-1000.000	-1000.000	-1000.000

#	Quantity	ActualValue	Criterion	Status
1	BCM: S0.RS02	0.046 %	< 2.0 %	OK
2	BCM: S0.RS32	0.018 %	< 2.0 %	OK
3	BCM: S1.RS02	0.141 %	< 2.0 %	OK
4	BCM: S1.RS32	0.047 %	< 2.0 %	OK
5	BPM: D(B1L8H)	0.004 mm	< 0.2 mm	OK
6	BPM: D(B1L8V)	0.020 mm	< 0.2 mm	OK
7	BPM: D(B2L8H)	0.047 mm	< 0.2 mm	OK
8	BPM: D(B2L8V)	0.002 mm	< 0.2 mm	OK
9	BPM: D(B1R8H)	0.003 mm	< 0.2 mm	OK
10	BPM: D(B1R8V)	0.010 mm	< 0.2 mm	OK
11	BPM: D(B2R8H)	0.031 mm	< 0.2 mm	OK
12	BPM: D(B2R8V)	0.022 mm	< 0.2 mm	OK
13	BPM: B1 Xav	0.153 mm	< 4.0 mm	OK
14	BPM: B1 Yav	0.154 mm	< 4.0 mm	OK
15	BPM: B2 Xav	0.233 mm	< 4.0 mm	OK
16	BPM: B2 Yav	3.042 mm	< 4.0 mm	OK
17	BPM: B1 Xdr	0.001 mm/s	< 0.1 mm/s	OK
18	BPM: B1 Ydr	0.000 mm/s	< 0.1 mm/s	OK
19	BPM: B2 Xdr	0.000 mm/s	< 0.1 mm/s	OK
20	BPM: B2 Ydr	0.000 mm/s	< 0.1 mm/s	OK
21	VTX: XVA + XVC	0.000 mm	< 0.2 mm	OK
22	VTX: XA+XVA-XC-XVC - 310um	0.310 mm	< 0.2 mm	NOT OK
23	VTX: SXVA	0.100 mm	< 0.6 mm	OK
24	VTX: SYVA	0.100 mm	< 0.6 mm	OK
25	VTX: SXVC	0.100 mm	< 0.6 mm	OK
26	VTX: SYVC	0.100 mm	< 0.6 mm	OK
27	VTX: D(XVA)	999.000 mm	< 9999.0 mm	OK
28	VTX: D(YVA)	999.000 mm	< 9999.0 mm	OK
29	VTX: D(XVC)	999.000 mm	< 9999.0 mm	OK
30	VTX: D(YVC)	999.000 mm	< 9999.0 mm	OK
31	HV: bias current (A-side)	0.000 uA	< 1150.0 uA	OK
32	HV: bias current (C-side)	0.000 uA	< 1620.0 uA	OK

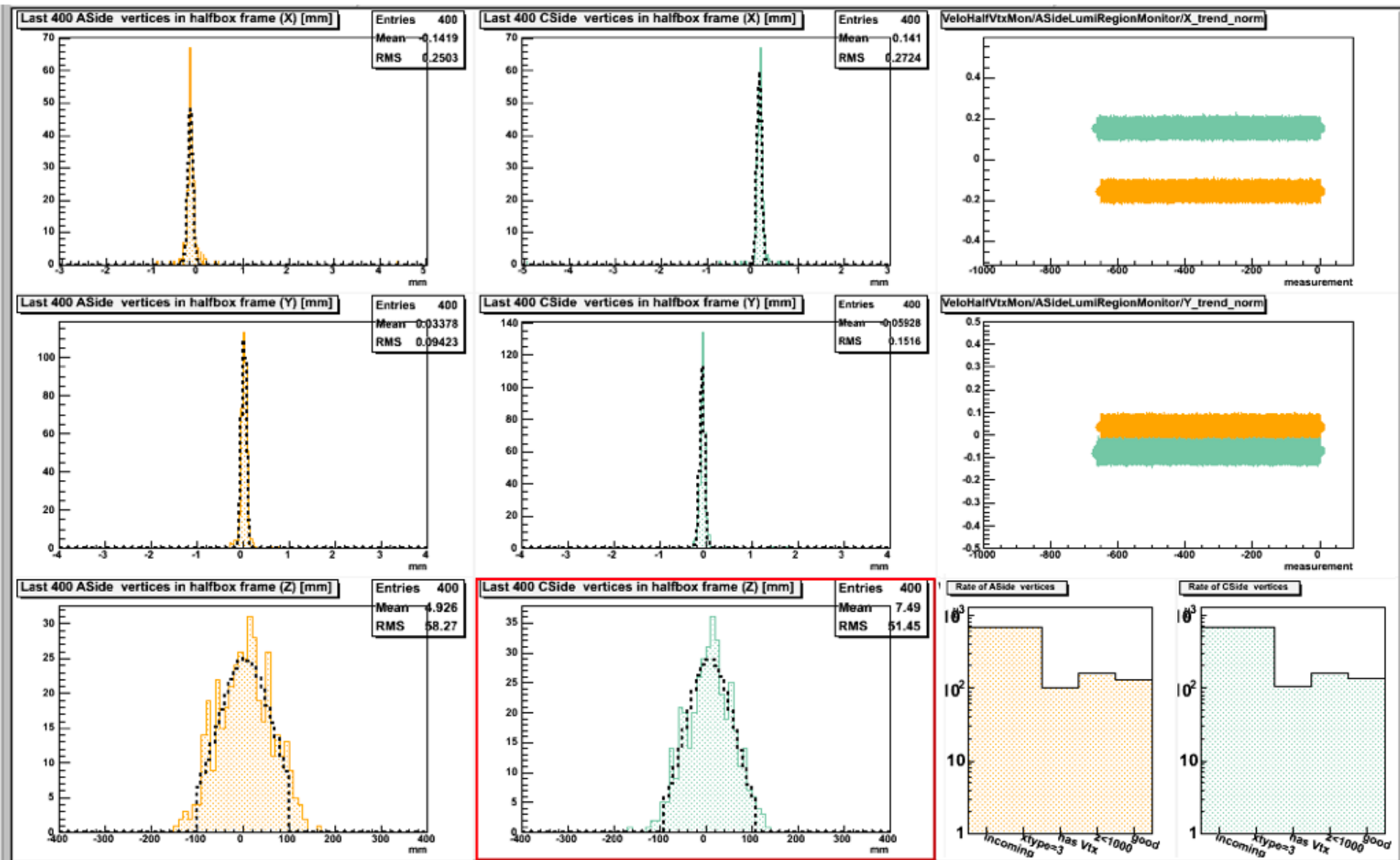
Red = failure, Green = OK, Blue = Not checked

Collision Vertices

- Beam position from real time reconstruction of collision vertices with detector
 - Tracks and vertices reconstructed and displayed in LHCb online monitoring system
 - Gaussian fits performed and positions transmitted as PVSS data points
- This determines the position to which the VELO closes, and checks for any drifts during fill
- New vertex position obtained approx. every 5s
- If the data taking is interrupted rely on BPMs
 - Up to 15minutes, then open

Screenshot of Online Vertex Monitor

- The Gaussian fit is superimposed (until next 400 vertices arrive) to permit visual check of the fit



VELO Closing Manager

- Closing proceeds in several stages
 - Redetermine vertex position at each stage
- Requires user confirmation to start (29mm), and at 5mm from vertex

System **State**
VELO_Position OPEN

VELO Closing Manager

Motion
ALLOWED
FULLY OUT

DAQ HV BCM BPM VTX

Motion Panel Criteria Panel

Beam Position
X: -0.60 mm
Y: -0.04 mm

Motion System Position
XA: 29.01 mm XC: -29.03 mm
Y: -0.02 mm

Status: ELOG

Do you want to move the VELO to:
XA = 13.395mm, XC = -14.605mm and Y = -0.044mm ?

ReCheck Ok Cancel

Open/Close

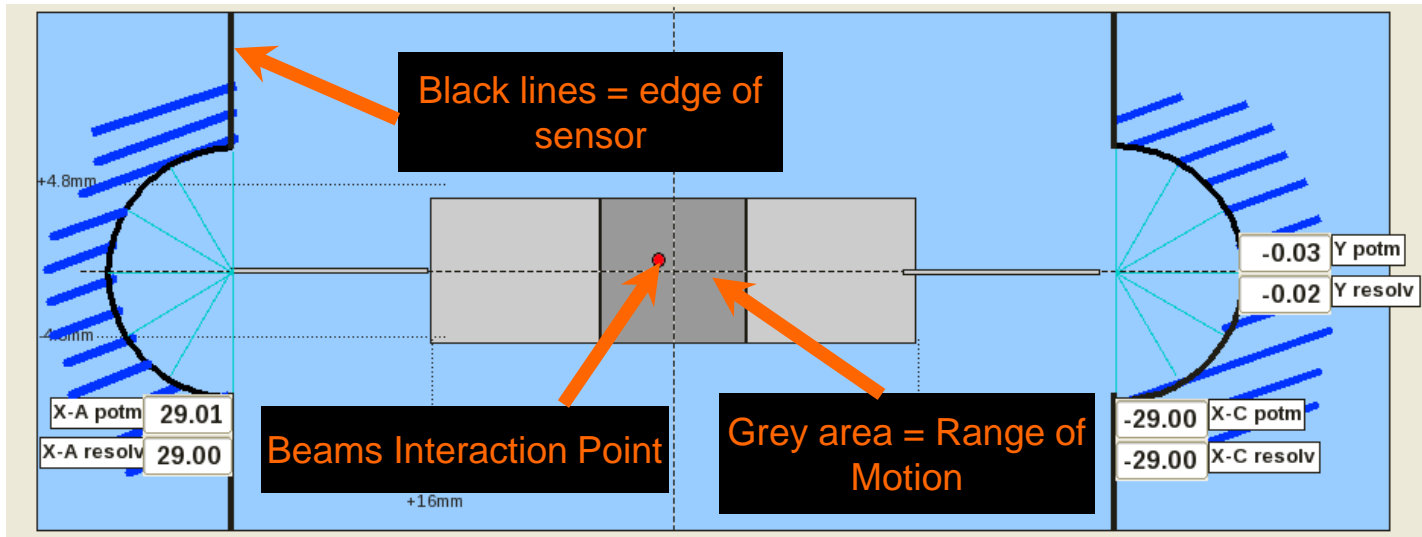
Criteria Checks

Log Messages

Position of Motion system
in absolute frame

VELO Motion Graphic

- A Motion graphic panel with a visual representation of the VELO halves and the beam position

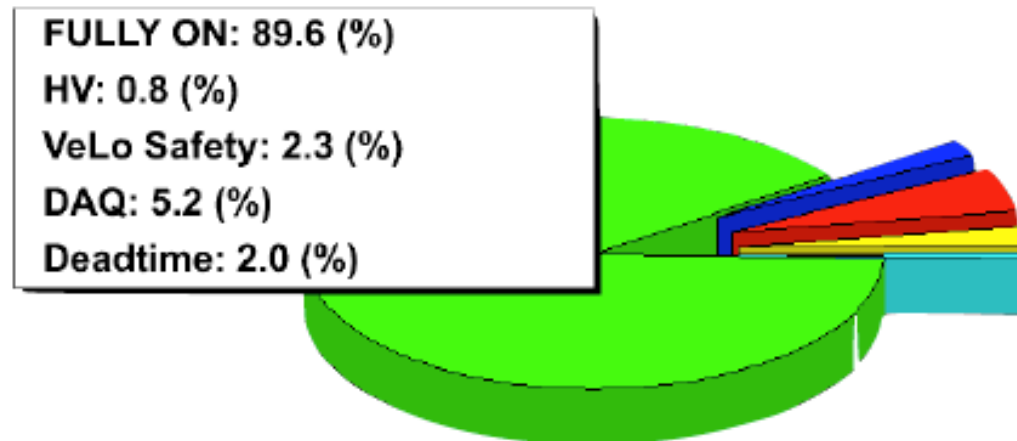


- Red dot shows beam spot position as calculated using VELO monitoring
- Grey area shows range of motion. Left VELO half can move as far as right hand side of dark grey box and vice-versa. [comment: needs updating for new limits]

Main Review Recommendations & Summary

2010 Experience

- Efficient data taking in LHCb
- Highest precision vertex detector at LHC
 - Proximity to beam critical to LHCb physics potential
 - Best point 4 μ m resolution
- PVSS motion control evolved over 2010
 - No major issues with motion control operation
- Closing takes approximately 5 minutes



Main Review Recommendations -1

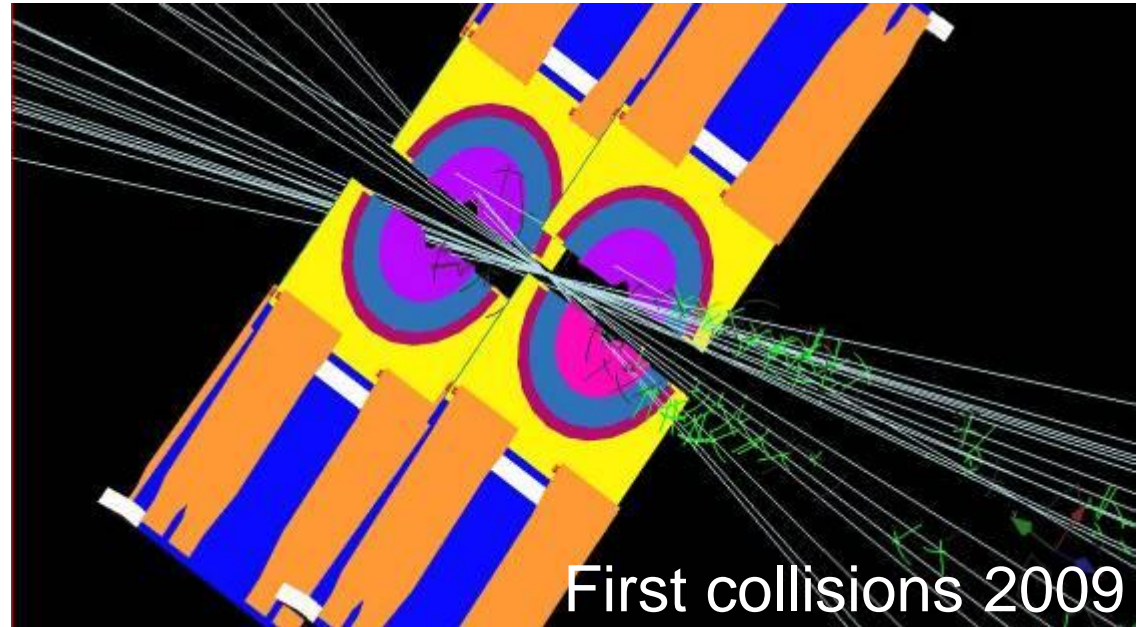
- Document available in EDMS 1111979
 - Full replies made to referees this week
- Main recommendation: change of horizontal position limits when moving 'across' zero.
 - Implemented and tested in PLC during shutdown
- If position beyond limits obtained motor should be stopped, consider beam dump
 - Implemented and tested in PLC.
 - Motor is stopped, and also power cut.
- Check determined vertex position with previous value
 - Implemented in PVSS during closing

Main Review Recommendations -2

- Suggest slow speed of vertical motion
 - Will consider, but not possible in this shutdown.
- Training/closing support for LHCb Shift Leaders
 - Training performed
 - VELO piquets will support closings of the VELO for start of 2011
- Velo expert present during van der Meer scans
 - Agree.
- Provide write-up of effect of hardware failures on LHC operations
 - Done.
- Present review summary at this meeting

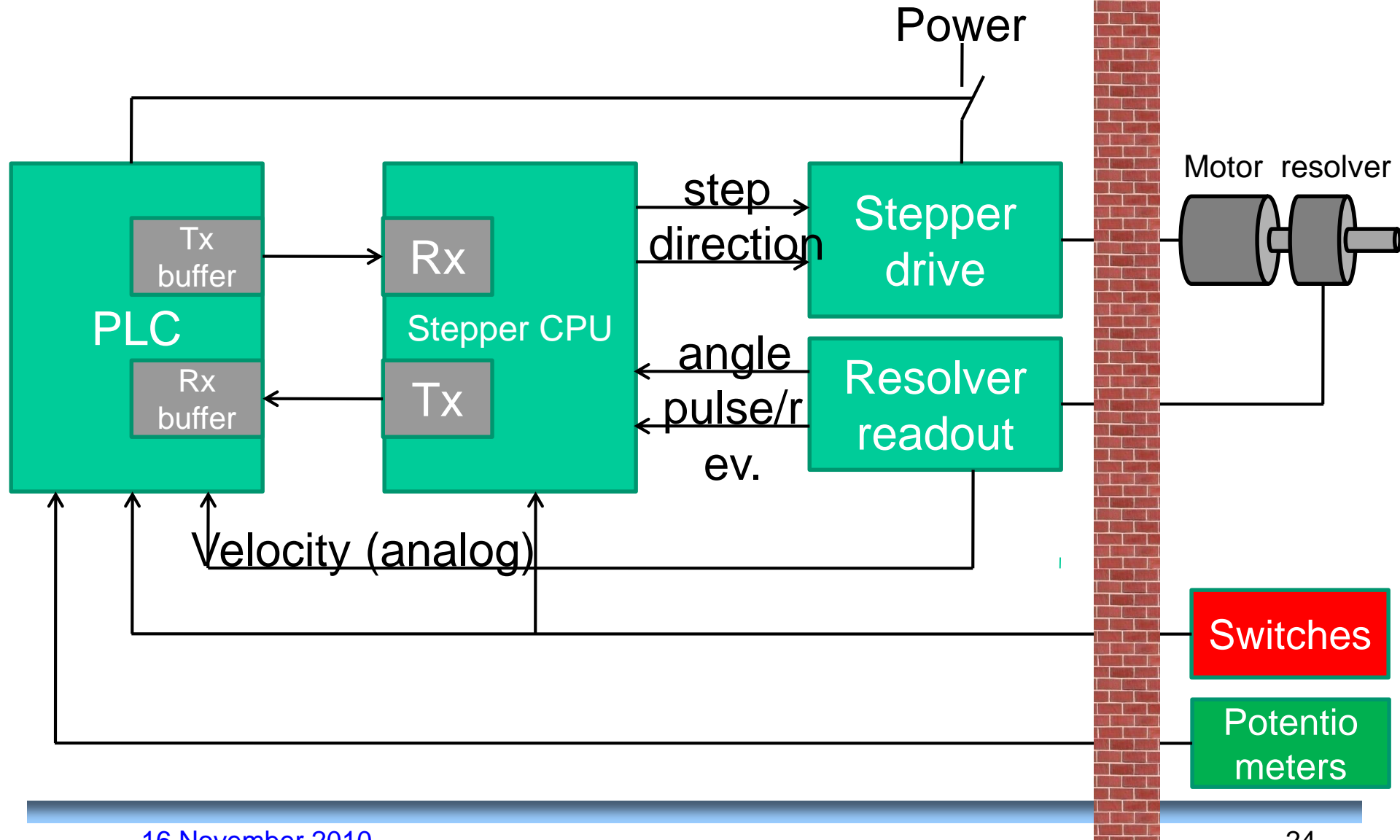
Summary

- First successful year of VELO motion operation
- Review proposed a number of changes, the main ones have been implemented during the shutdown
- Many Thanks again to the referees
- Looking forward to a successful year of data taking

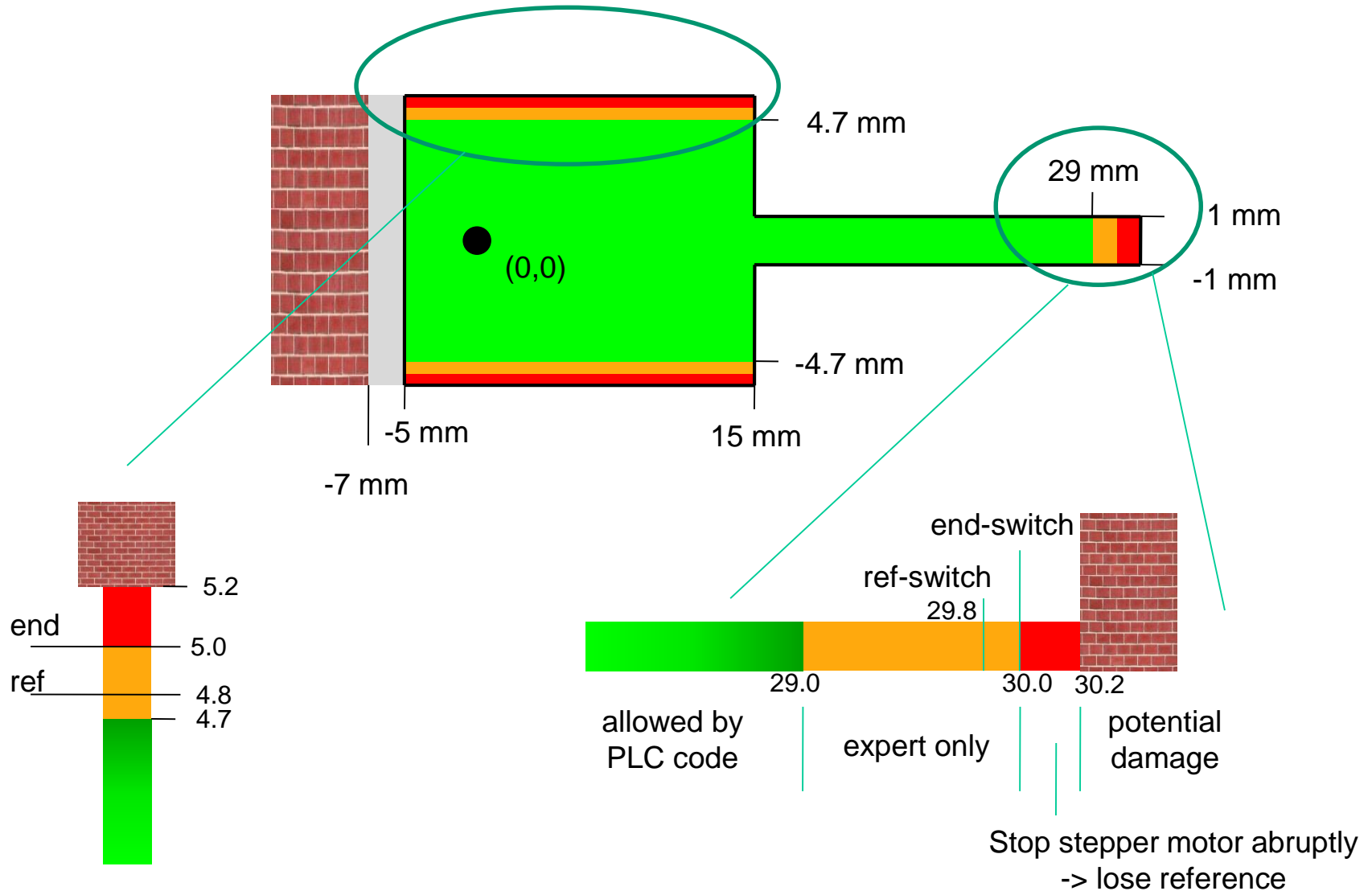


Backup

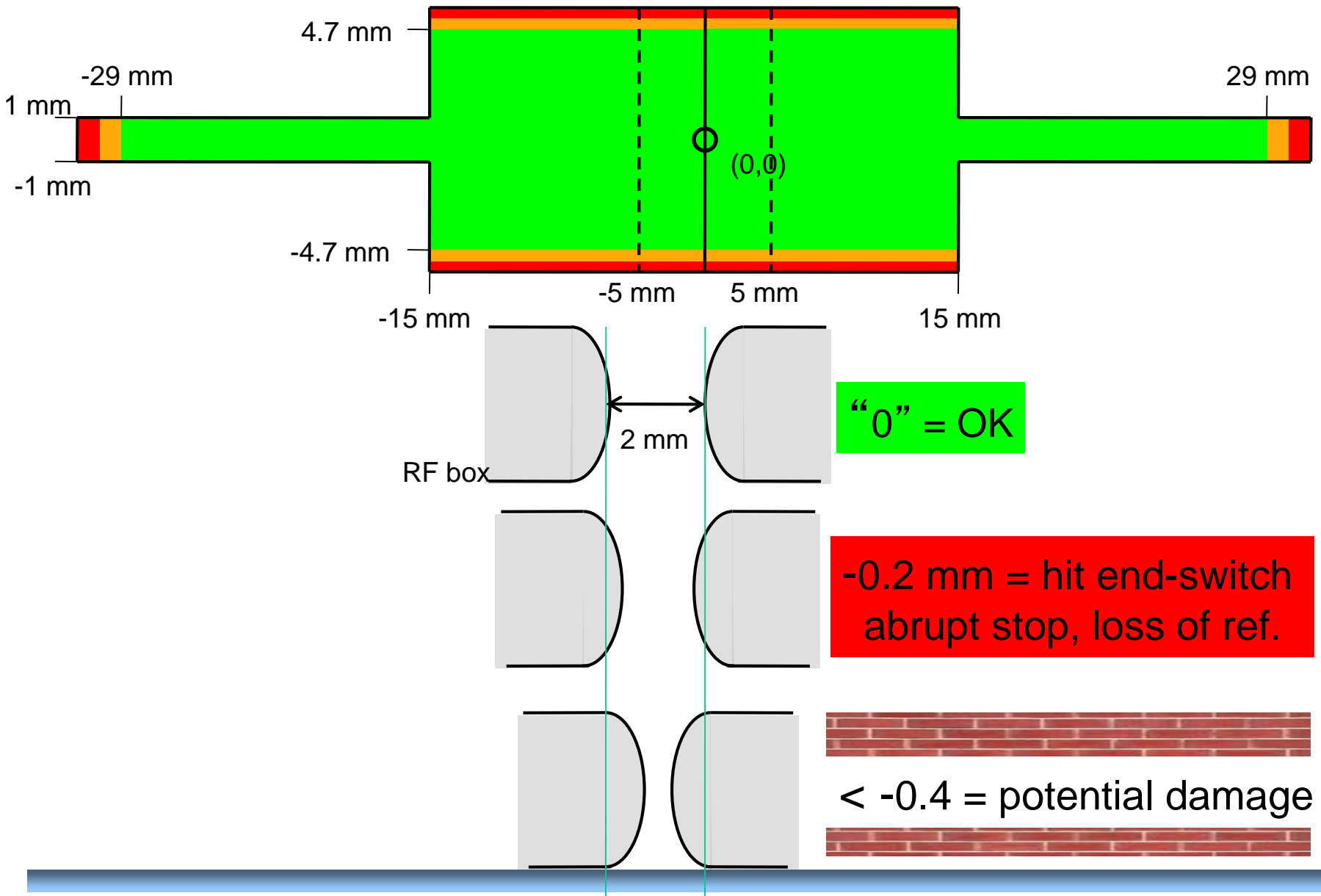
HW per axis



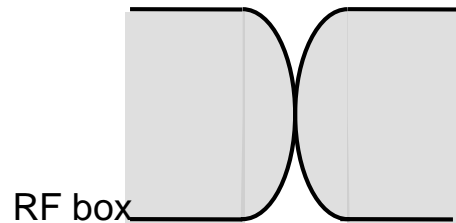
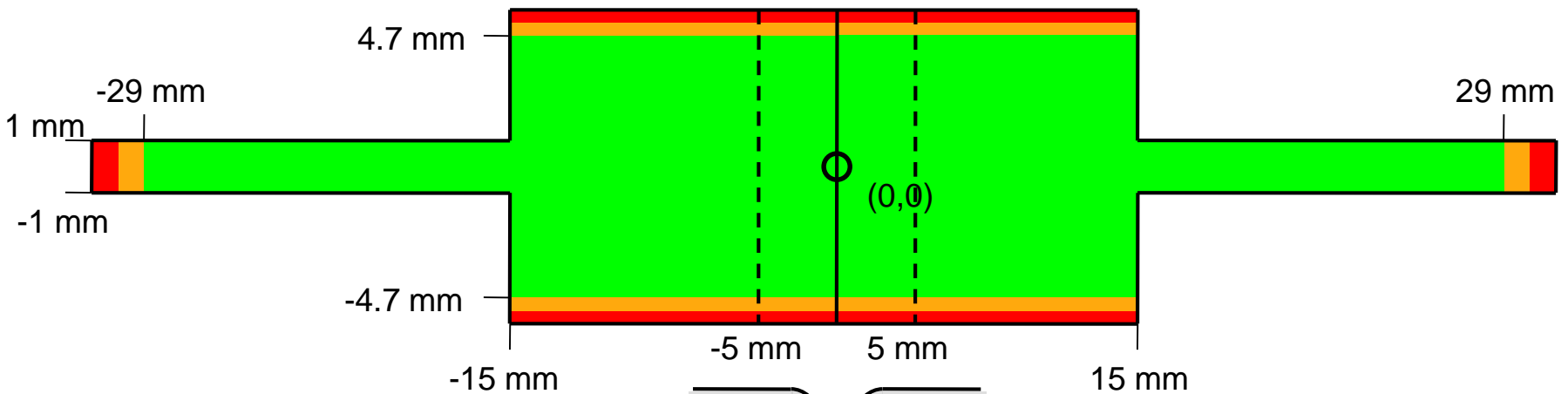
Movement limits, single side



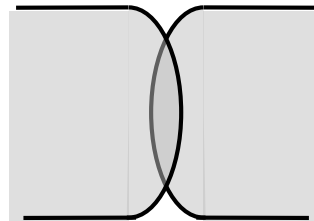
relative limits (design)



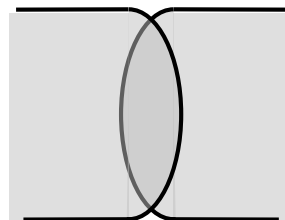
relative limits (in reality)



“0” = OK



-0.2 mm = hit end-switch
abrupt stop, loss of ref.



< -0.4 = potential damage