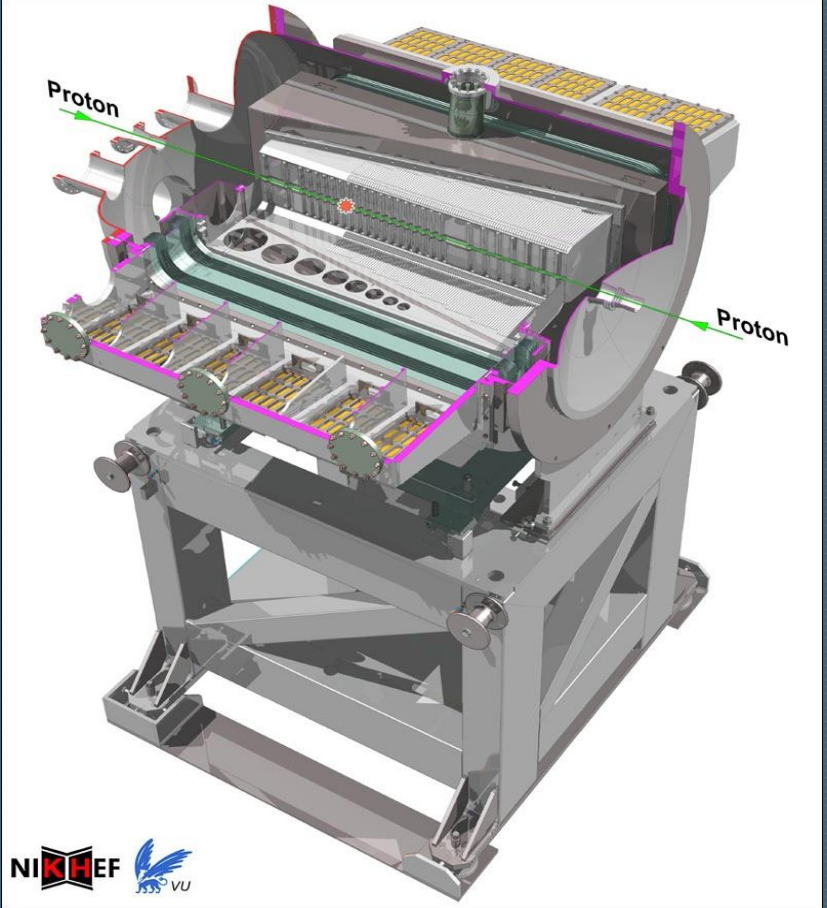
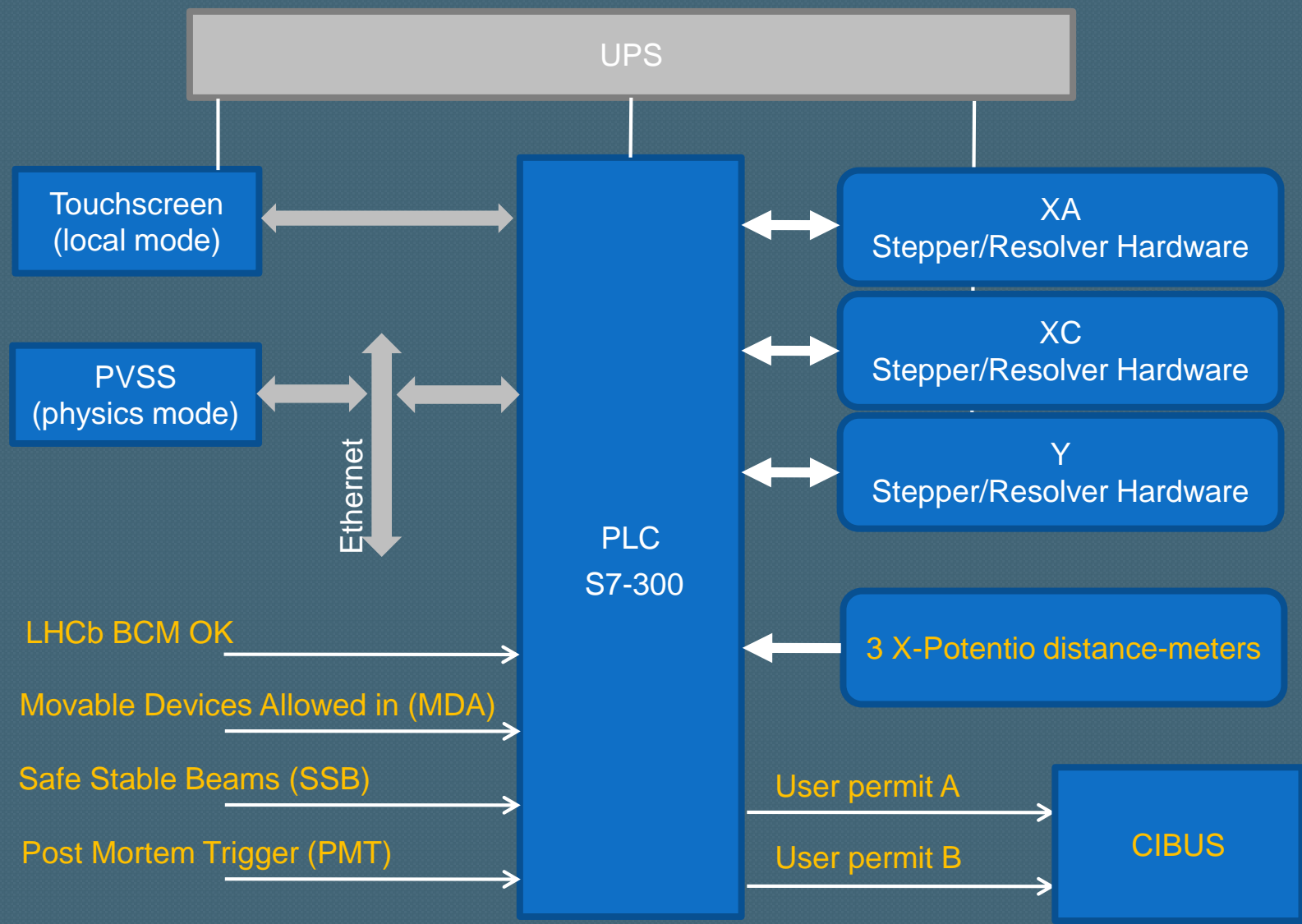


# VELO Motion Interlock Issue





# VELO Motion Interlock PLC



# Issue and Solution

- Safety: VELO only allowed to leave garage at STABLE BEAM, UNSTABLE BEAM and BEAM DUMP as defined by SMP Movable Device Allowed flag
- Logic was only based on resolvers
  - Resolver position is not available during moving
    - No interlock triggered until VELO stop!
    - Discovered this at beam mode, handshake, interlock test on Friday March 9

→ Proposed modification (M. van Beuzekom & E. Jans, NIKHEF):

user\_permit =

OR ( (stepper == resolver) AND (resolver > 28mm) AND not MDA AND not moving )

*this term is needed to allow beam injection (MDA not yet true)*

*if the VELO is moving, the user\_permit is only true if MDA is true (below, 3<sup>rd</sup> OR), see also next slide*

OR ( (stepper != resolver) AND (potm > 28) AND (potm < 30) AND not MDA )

*this term is needed to allow beam injection in case of problems with stepper/resolver*

OR ( MDA )

*if MDA is true, the position of the VELO does not matter*

OR (force\_user\_permit\_true)

*only for test purposes or motion failure situation*

- Note: “Potm” based on 2 out of 3

# Consequences

Adding the “not\_moving” term implies the following changes in behavior:

- ◉ When moving in, the user\_permit will disappear **immediately** if MDA goes false  
→ this is a wanted feature
- ◉ We can no longer “freely” move the VELO in the range  $28 < x < 30$ 
  - → not a real loss, this “freedom” was never used