



For peace  
and freedom



Solidarity  
with Ukraine

# ARIES Network **ADA** on Beam Diagnostics

## WP8: Advanced Diagnostics at Accelerators

5<sup>th</sup> ARIES Annual Meeting, May 2<sup>nd</sup> to 3<sup>rd</sup>, 2022

Work-package leader: Peter Forck GSI

Task 2: Diagnostics at hadron LINACs → Peter Forck GSI

Task 3: Diagnostics at hadron synchrotrons → Rhodri Jones CERN

Task 4: Diagnostics at circular light sources → Ubaldo Iriso ALBA-CELLS

Task 5: Diagnostics at linear light sources → Kay Wittenburg DESY



# ARIES-ADA Network

**ADA = Advanced Diagnostics for Accelerators** was one Network Activity

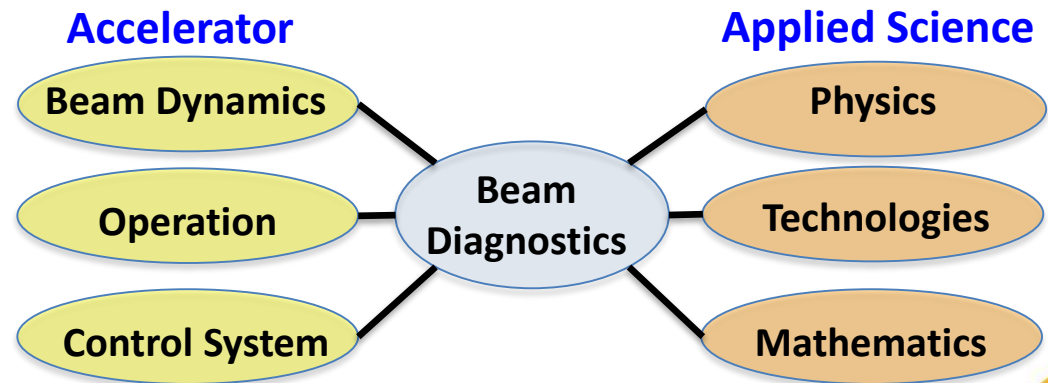
- **Goal:** Initialize and strengthen knowledge transfer & collaboration between experts on various fields
- **Methodology:** Topic workshops on **one dedicated subject** & exchange of personnel
- **Task structure:** Hadron LINAC (GSI), Hadron synchrotrons (CERN)  
Electron circular light source (ALBA), linear light source (DESY)
- **Budget:** 160 k€ plus administrative overhead shared by ALBA, CERN, DESY & GSI
- **Covid-19:** Interruption for face-to-face meetings & continuation as remote events; ended mid 2021

## Requirements for beam diagnostics at novel accelerators:

- Design of adequate diagnostics for existing & novel accelerators
- Instruments are based on different physics and techniques

## Workshop goal based on:

- Physicists, engineers, technicians from acc. labs, universities & industry
- Expertise from experts on other fields
- Documentation of state-of-the-art knowledge



# ARIES-ADA Workshops

#	Date	Org. & location <b>red: exclusive event</b>	Title of workshop	# Part.	Task
1	22-24 May 2017	<b>GSI Darmstadt</b>	<a href="#">Simulation, Design &amp; Operation of Ionization Profile Monitors</a>	33	2 & 3
2	29-30 Jan. 2018	<b>ALBA &amp; DESY Barcelona</b>	<a href="#">Emittance Measurements for Light Sources and FELs</a>	37	4 & 5
3	14-16 May 2018	<b>CERN &amp; GSI Geneva</b>	<a href="#">Extracting information from electro-magnetic monitors in Hadron Accelerators</a>	32	3 & 4
4	25-27 June 2018	DESY & PSI Hamburg	<a href="#">Longitudinal Diagnostics at FELs</a> (co-sponsoring)	45	5
5 & 6	12-14 Nov. 2018	<b>ALBA &amp; GSI Barcelona</b>	<a href="#">Next Generation Beam Position Acquisition and Feedback Systems</a> Two in one event: hadron & electron acc.	84	3 & 4
7	1-3 April 2019	<b>GSI &amp; SOLARIS Krakow</b>	<a href="#">Scintillation Screens and Optical Technology for transverse Profile Measurements</a>	49	2, 4 & 5
8	3-5 June 2019	ALBA & ESRF Grenoble	<a href="#">Diagnostics Experts of European Light Sources (DEELS 19)</a> (co-sponsoring)	33	4
9	25-29 Jan. 2021	<b>CIEMAT &amp; GSI Online</b>	<a href="#">Experiences during Hadron LINAC Commissioning</a>	239	2
10	21-23 June 2021	<b>CERN &amp; GSI Online</b>	<a href="#">Materials and Engineering for Particle Accelerator Beam Diagnostic Instruments</a>	205	2, 3, 4 & 5
11	7-8 July 2021	ALBA & SESAME Online	<a href="#">Diagnostics Experts of European Light Sources (DEELS 21)</a> (co-sponsoring)	49	4

**red: organized only**  
due to ARIES-ADA

**Documentation** at <https://aries.web.cern.ch/wp8>



# Workshop on Materials and Engineering Technologies

## Title: 'Materials and Engineering Technologies for Particle Accelerator Beam Instruments'

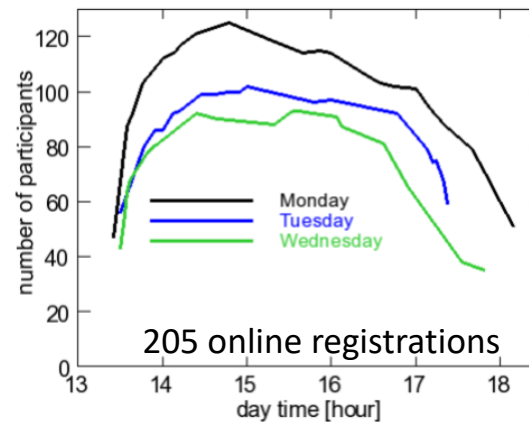
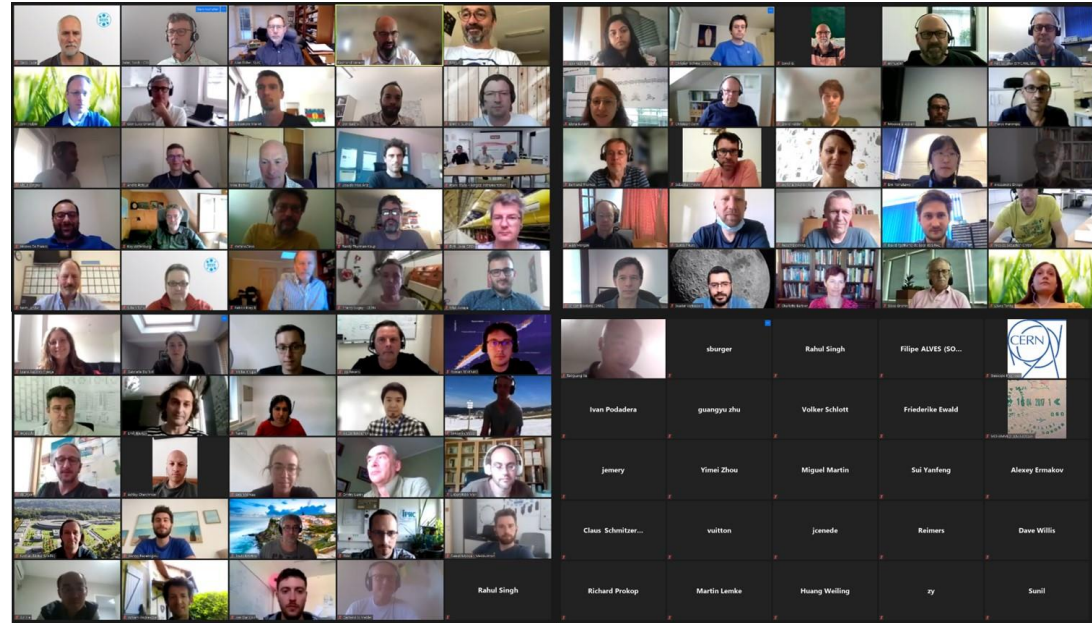
Originally planned in Oxford for March 2020,  
3 days with 50 attendees and 32 talks

### Execution of remote workshop:

- Date: June 21<sup>st</sup> to 23<sup>rd</sup>, 2021
- 205 registered participants
  - 15 Americans, 20 Asian, 170 Europeans
- ≈ 100 simultaneous attendees
- 3 half days at afternoon in Europe
- In total 22 talks, 25 min each
- No pre-recordings
  - to keep lively atmosphere
- Break-out rooms for discussion
- Documentation at

<https://indico.cern.ch/event/1031708/>

Summary talk by P. Forck at IBIC 2021



# Workshop on Materials and Engineering Technologies

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**Title: 'Materials and Engineering Technologies for Particle Accelerator Beam Instruments'**

→ **Novel applications for accelerator beam instrumentation**

**The aims of the Workshop are to review:**

- Novel materials and application
- Innovative production methods
- Improved vacuum components
- Information concerning experiences
- Intensify collaborations institutes and industry

Participation of **engineers** (normally not attending conferences) and companies

# Carbon Nanotubes for fast rotating Wire Scanner

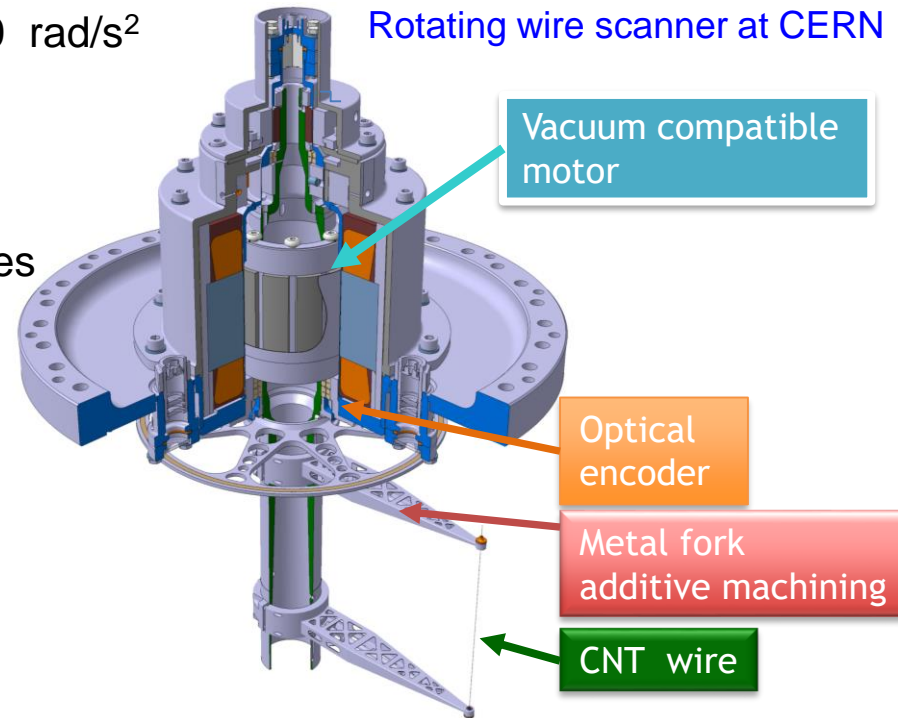
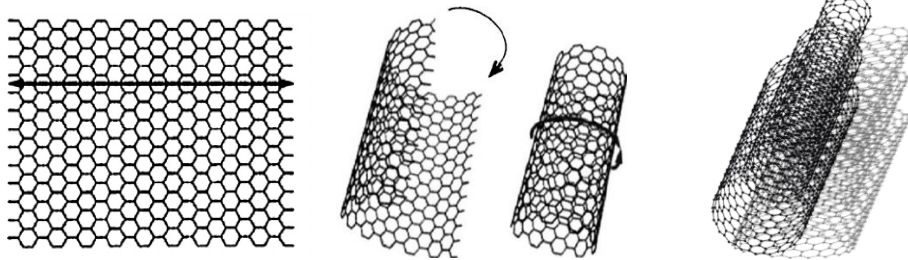
Talk by William Andreatza and Alexandre Mariet on behalf of CERN

**Requirements:** High speed 20 m/s & acc. 15000 rad/s<sup>2</sup>  
 ⇒ mechanical stiffness  
 ⇒ light (low-Z) material  
 ⇒ high temperature tolerance

**New techniques for wire:** Carbon nanotube wires

**Result:** CNT wires successfully tested

Single wall nanotubes    Multi wall nanotubes



Mechanical properties of carbon materials

Material	$\rho$ [g.cm <sup>-3</sup> ] Density	$\sigma_{\max}$ [GPa] Tensile strength	E [GPa] Young modulus
CNT (SWNT) <sup>1</sup>	0,02 - 4	up to 150	up to 1e3
Carbon fiber <sup>2</sup>	1,7 - 2,5	0.6 - 4.5	60 - 500
CNT wire <sup>3</sup>	1.1 - 2.1	0.2 - 3.3	20 - 100

# 'Ashby Diagram': Quantitative Selection Method for Wire Scanner

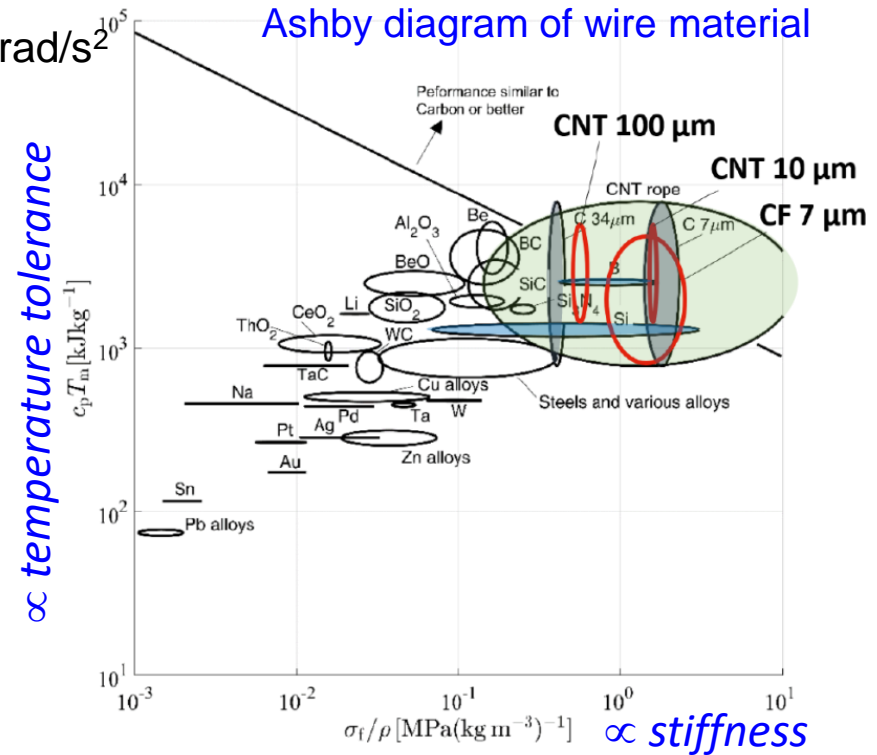
Talk by John Huber behalf of Engineering Dep. University Oxford and CERN

**Requirements:** High speed 20 m/s & acc. 15000 rad/s<sup>2</sup>  
 ⇒ mechanical stiffness  
 ⇒ light (low-Z) material  
 ⇒ high temperature tolerance

**Quantitative selection method:** Ashby diagram

**Result:**

- Clear selection criteria
- CNT robes have superior performance
- Test of open topics performed  
e.g. stat. variation of breaking strength



Mechanical properties of carbon materials

Material	$\rho [g \cdot cm^{-3}]$ Density	$\sigma_{max} [GPa]$ Tensile strength	E [GPa] Young modulus
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CNT wire <sup>3</sup>	1.1 - 2.1	0.2 - 3.3	20 - 100

# Ultra-thin Wire for linear Wire Scanner

Talk by Gian Luca Orlandi on behalf of PSI, Elettra and IOM-CNR Trieste team

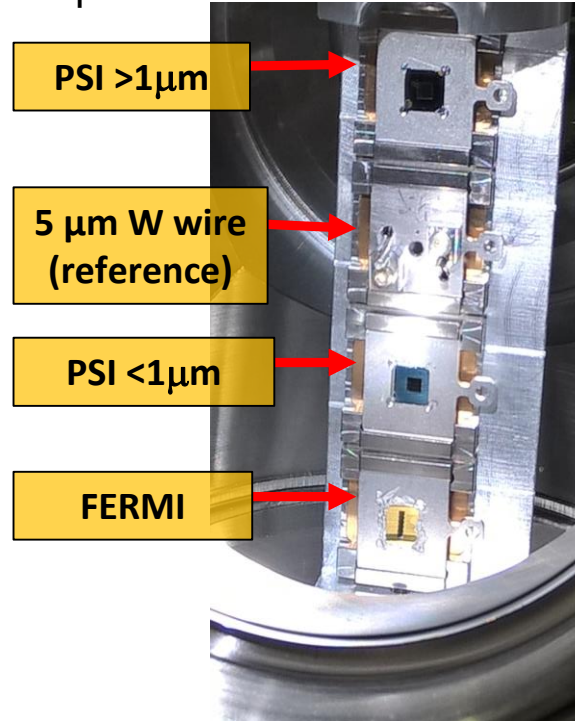
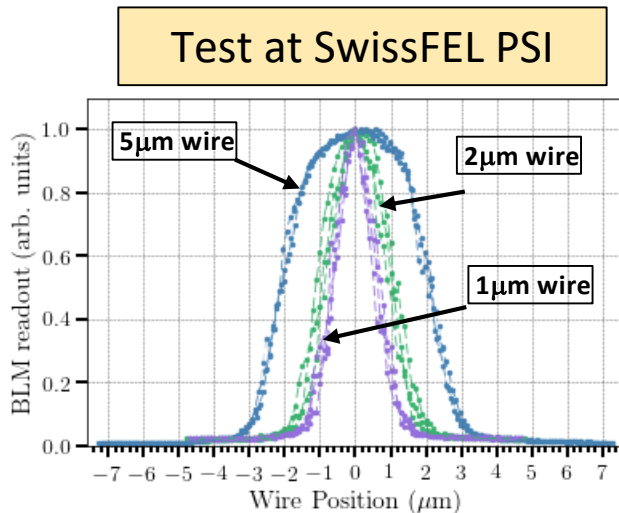
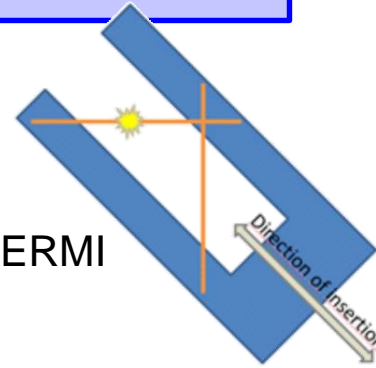
**Requirements:** Spatial resolution of below  $1\mu\text{m}$   $\leftrightarrow$  thinner wire below  $\varnothing 1\mu\text{m}$

**New techniques:** Fabrication via Nano-lithography  
with integration wire+fork in a unique structure

**Present status:** Free-standing WS independently nano-fabricated at PSI & FERMI

**Result:** Sub- $\mu\text{m}$  spatial resolution  $\sim 250\text{ nm}$ , beam clearance  $\sim 2\text{ mm}$   
Tomography for quadrupole variation possible

**Future plans:** Beam clearance  $\sim 10\text{ mm}$





# Adaptive Manufacturing: Example of fast Wire Scanner

Talk by Ana Miarnau on behalf of CERN

**Adaptive Manufacturing:** Manufacturing parts by adding layer upon layer of material

**Examples of methods for metals:** DED & EBM

**Design of wire scanner fork:**

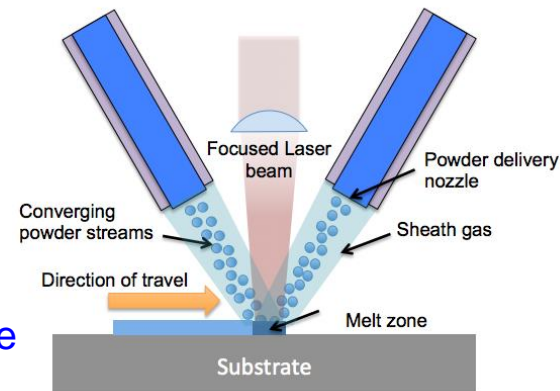
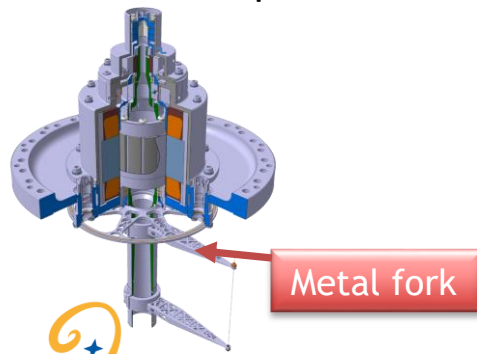
- High stiffness in two planes and
- Low inertia
- Titanium alloy Ti-6Al-4V chosen

Series of 56 forks produced in 3 batches

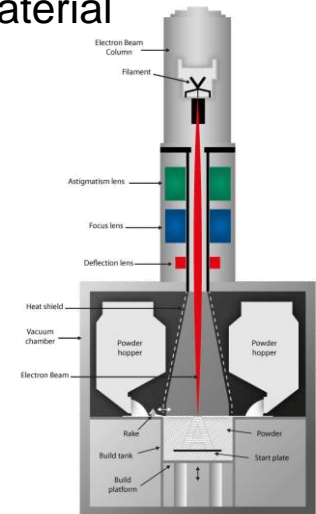
**Results:**

- Fully functional
- Vacuum outgassing comparable to traditional production

**Example: Fork for wire scanner at CERN**



**Powder fed:  
Direct  
Energy Deposition**



**Powder bed:  
Electron Beam  
Melting**

# Carbon Nanotubes for Stray Light suppression by black Coating

Talk by Ben Jensen on behalf of company NanoSystem in collaboration with CERN

**Requirement:** In-vacuum suppression of stray light for optical monitors

**Method:** Spray coating of carbon nanotubes

Post processing by backing

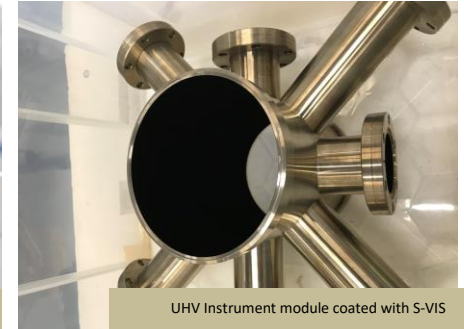
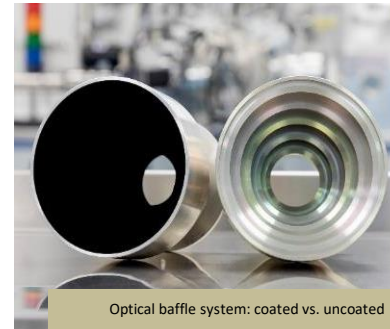
**Product:** 'Vantablack', several types available

**Results:**

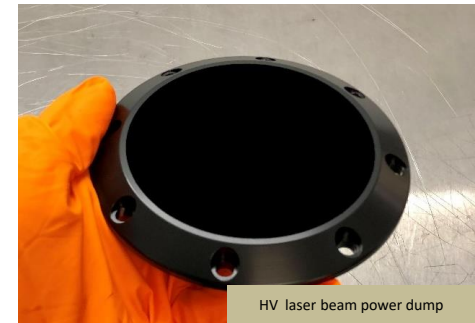
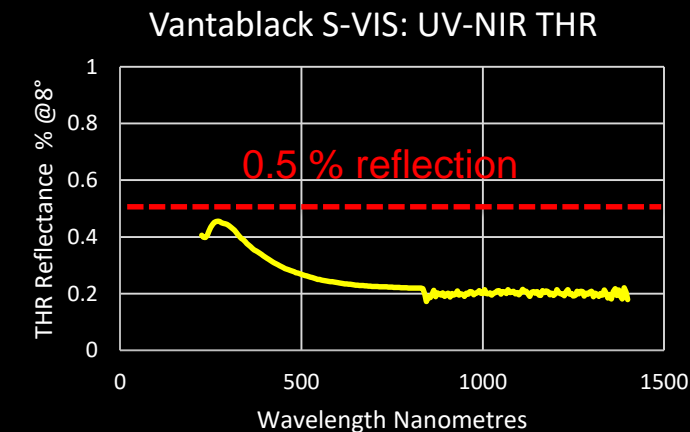
- Broadband (UV to NIR) reflection below 0.5 %
- Acceptable mechanical properties
- Low vacuum outgassing
- Radiation hard

Tests at CERN performed

Production examples



Example: Full hemispheric reflection



Company background  
in space technology



# Remote Workshop: Diagnostics Experts of Euro. Light Sources (DEELS) 2021

## Practical details and statistics:

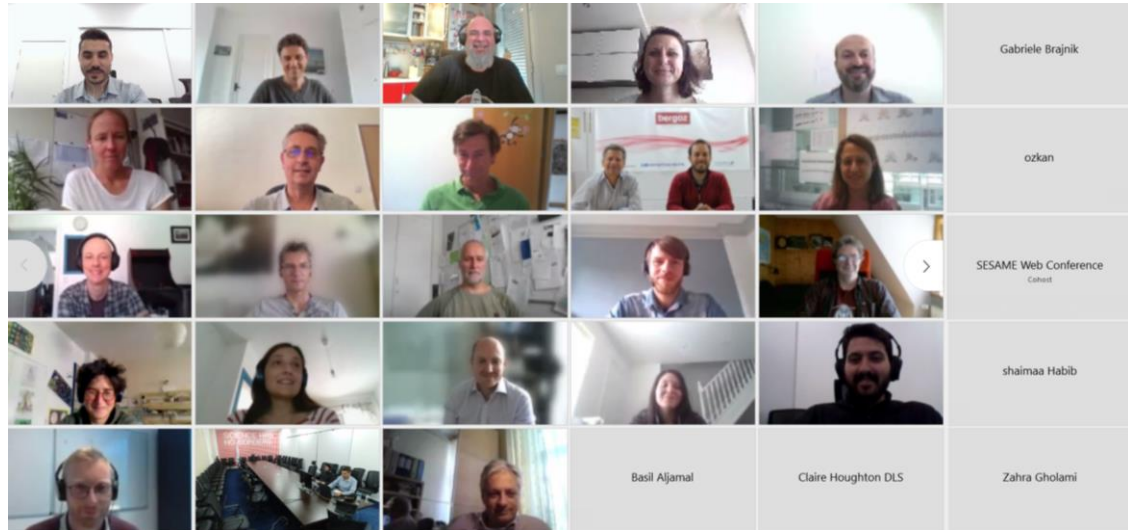
### Organized by SESAME, Jordan including virtual tour

➤ **Meeting time:** 7<sup>th</sup> July, 2021, 10:00 to 17:00

➤ **Registrations:** total 49, most connected

Europa: 31 = 63 % | America: 2 = 5 % | Asia & Middle East: 15 = 31 % (SESAME member states)

9 talks followed by 10 min discussion



## Topics:

- **Overview on SESAME**
- Synchrotron radiation monitors e.g. at EBS-ESRF for transverse & longitudinal beam characterization
- X-ray BPMs for beam stabilization
- Machine Learning for image reconstruction



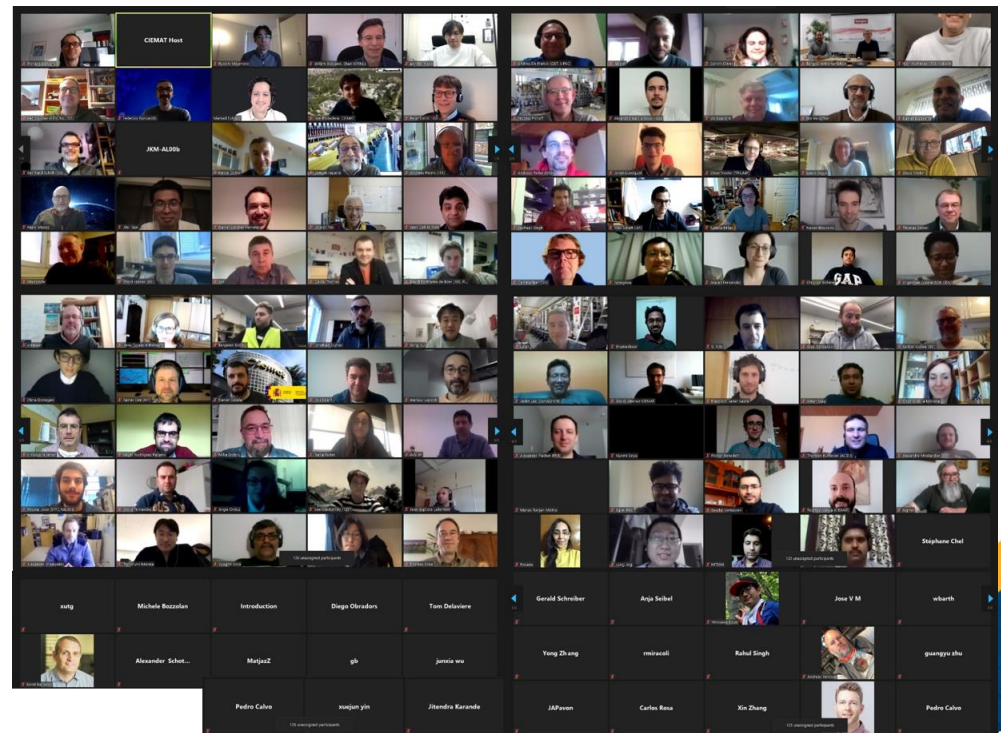
# Remote Workshop on ‘Experiences during Hadron LINAC Commissioning’

Workshop from 25<sup>th</sup> to 29<sup>th</sup> of January 2021 organized by CIEMAT (Madrid) and GSI

Planned for June 2020 as in-person event; however, postponed as remote with the aims:

- Common efforts by experts on **instrumentation**, beam **dynamics** and **operation**
- Review experiences from commissioning to early operation
- Review initially formulated requirements and final usage of instrumentation
- Explore the balance between detailed measurements on a test bench and fast commissioning

Many proton and ion LINACs are presently realized worldwide



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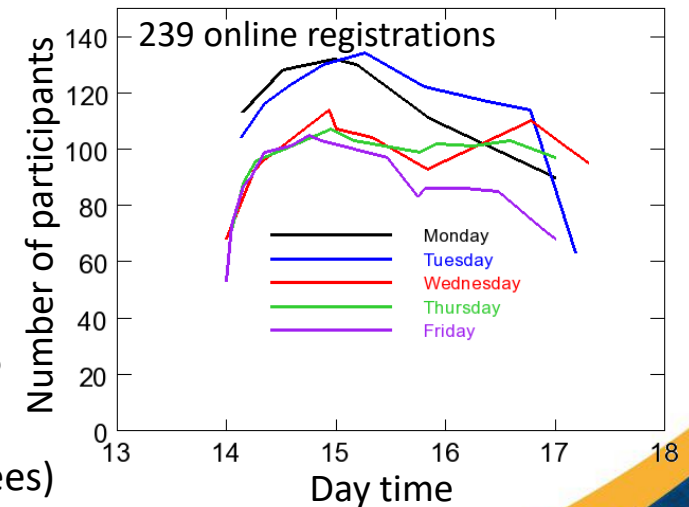
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Many proton and ion LINACs are presently realized worldwide

## Practical details and statistics:

- **Registrations:** total 239  
Europa: 154 = 70 % | Asia: 47 = 21 % | America: 19 = 9%  
Industry: 36 participants = 15 %
- Meeting time: Monday to Friday from 14:00 to 17:15 CET  
2 x 3 talks + discussion per day
- **Talks:**  
Europa: 18 = 60 % | Asia: 5 = 17 % | America: 7 = 23%
- About 100 people connected in parallel,  
many contribution to discussion (even on Friday 90 attendees)
- No pre-recorded talks to keep life atmosphere



# Scintillation Screens and Optical Technology for transverse Profile Measurements

Workshop on 1<sup>st</sup> to 3<sup>rd</sup> of April 2019 in Krakow

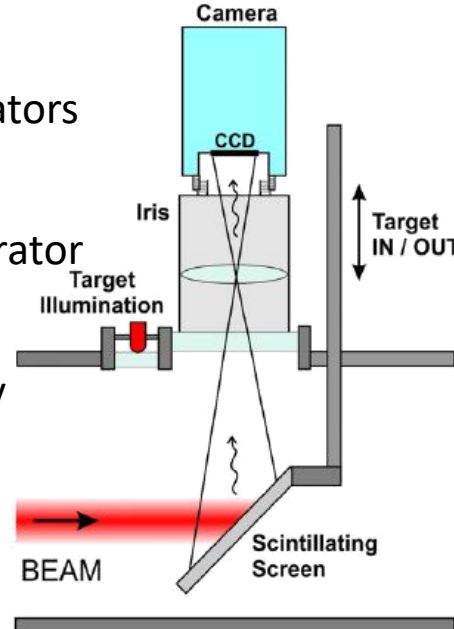
see [indico.cern.ch/event/765975/](https://indico.cern.ch/event/765975/)

**49 participants** (more applications but restriction de to venue)

incl. material research, laser acceleration, industry

- Physics and production techniques of scintillators
- Optics and cameras
- Experiences at hadron accelerators
  - mainly radiation hardness
- Experiences at electron accelerator
  - mainly resolution limits
- 29 talks incl. 3 talks by industry

**Screens: Simple set-up,  
but non-trivial physics**



Summary by B. Walasek-Höhne (GSI) as  
invited talk IBIC conference in September 2019



**Industrial exhibition**



# Workshop Scintillation Screens: Profile Measurement versus Detector Appl.

## Difference to traditional applications in high energy physics, medical imaging & security:

Parameter	Physics, Medical	Hadron acc.	Electron acc.
<b>Application</b>	Secondary part.	Primary beam transverse profile	
<b>Particle rate</b>	Low	High	Very high
<b>Energy</b>	Up to 10 GeV	10 keV...100 GeV	100 keV...10 GeV
<b>Spot size</b>	10...100 mm	1...50 mm	0.01...1 mm
<b>Spatial resolution</b>	1 mm	100 $\mu\text{m}$	3 $\mu\text{m}$
<b>Deposited dose</b>	Low	Very high	Medium
<b>Saturation</b>	None	Expected	Possible
<b>Radiation damage</b>	Low	Very high	High

### Accelerators:

- Some time same material used e.g. YAG:Ce for electron beams
- Different requirements e.g. ceramic  $\text{Al}_2\text{O}_3:\text{Cr}$  ('Chromox')
- Challenge for electron accelerators: resolution down to 1  $\mu\text{m}$
- Challenge for hadron accelerators: Radiation damage
- Both types: Prevention of possible saturation and quenching for correct beam image
- ➔ **Discussion on experiences with experts in material science**



# Workshop on 'Next Generation Beam Position Acquisition and Feedback Systems'

Workshop on 12<sup>th</sup> to 14<sup>th</sup> of November 2018 in Barcelona see [indico.cern.ch/event/743699/](https://indico.cern.ch/event/743699/)  
Common event for hadron and electron synchrotron

**84 participants**

(strong Chinese participation)

## Hadron community:

- Analog electronics
- Realization & trends for digital electronics

## Common hadron & electron:

- Closed orbit feedback

## Electron community:

- Fast feedback for instability cure
- Accuracy requirements for BPMs for ultra-low emittance circular light sources (e.g. 'pilot tone')
- Two talks by industry

Common session with hadron & electron accelerators well acknowledged

**Remark:** Discussion between engineers who seldom participate at conferences!





# Workshop on ‘Longitudinal Diagnostics for Free Electron Lasers’

Workshop on 25th - 27th of June 2018 at DESY see <https://indico.cern.ch/event/702602/>

45 participants

Meeting with experts in

- Detector development
- Optics
- Electronics

## Topics:

- Compression monitors & THz detectors
- Electro-Optical diagnostics
- THz Streak of the primary electron beam
- Laser heater operation and diagnostics
- KALYPSO and fast digitization electronics



## Working procedure:

**1<sup>st</sup> day:** Working group to five subjects → information about status, collaborations & experiments

**2<sup>nd</sup> and 3<sup>rd</sup> day:** Report by working group coordinator, discussion and poster presentations

# ARIES-Workshop 'Extracting Information from electro-magnetic Monitors'

Workshop on 14<sup>th</sup> - 16<sup>th</sup> of May 2018 at CERN

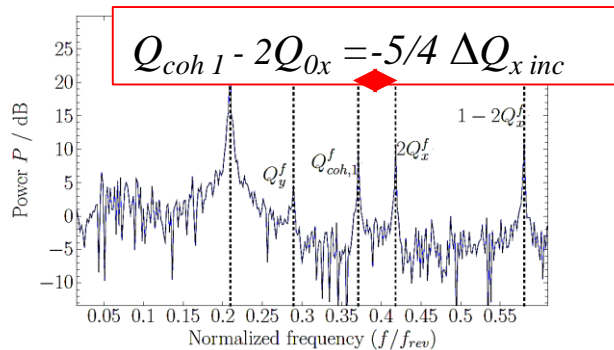
see <https://indico.cern.ch/event/705430>

32 participants from CERN, France, Germany, Japan, Switzerland, Russia, USA

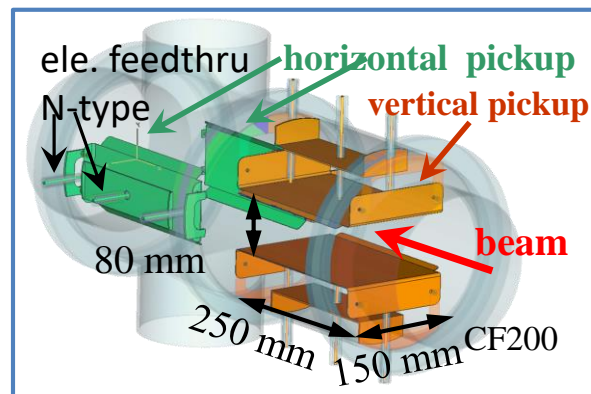
- Measurements of machine optics e.g. tune and beta-beating
  - Beam parameter measurements e.g. quadrupolar oscillation → tune spread
  - Schottky signal analysis
- 'beam dynamics meets diagnostics'



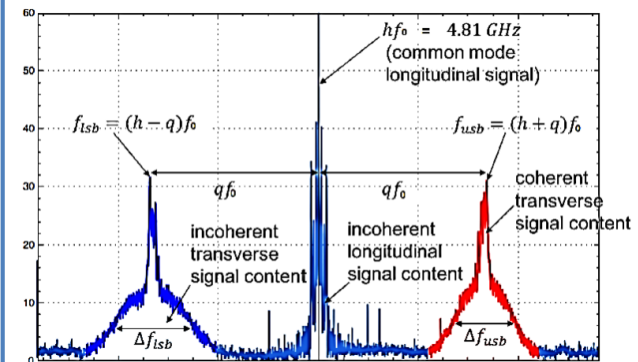
## Tune & quadrupole oscil.



## BPM



## Schottky spectrum



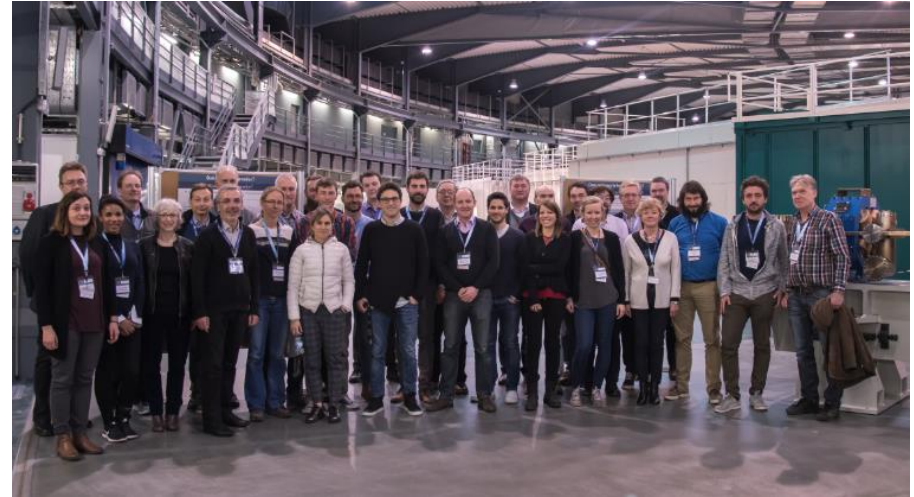
# ARIES-Workshop on 'Emittance Measurements for Light Sources and FELs'

Workshop on 29<sup>th</sup> - 30<sup>th</sup> of Jan. 2018 at ALBA

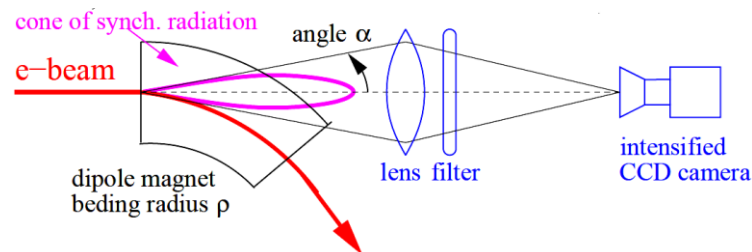
see <https://indico.cells.es/indico/event/128/>

**37 participants** from CERN, France, Germany, India, Italy, Japan, Poland, Sweden, Spain, Switzerland, Russia, UK, USA

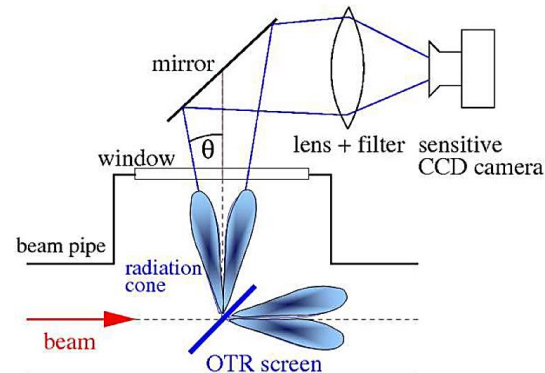
- Resolution challenges at light sources
- Direct images technique
- Measurements from light coherence analysis
- FEL challenges and OTR & ODR techniques
- Wire and laser scanner techniques



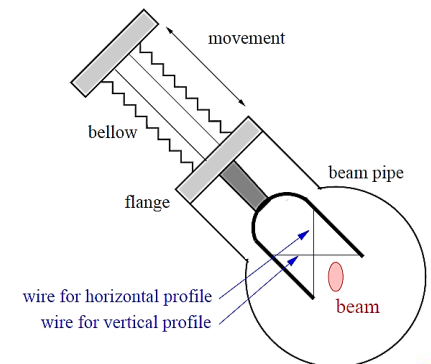
## Synch. light monitor visible x-ray



## OTR screen & ODR



## Wire & laser scanner



**Unique result:** Table with detailed comparison of resolution of all methods

Invited Talk at IBIC 2018 by Ubaldo Iriso (ALBA), Shanghai September 2018

# ARIES-Workshop on 'Simulation, Design & Operation of Ionization Profile Monitors'

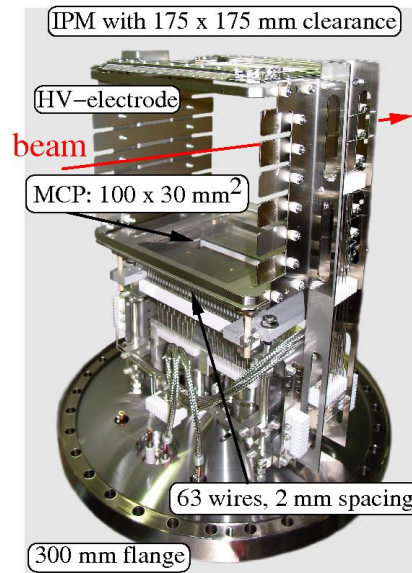
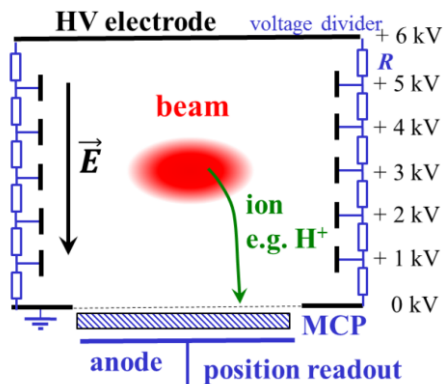
Workshop on 22<sup>nd</sup> - 24<sup>th</sup> of May 2017 at GSI  
see <http://indico.gsi.de/event/5366/>

33 participants from Austria, CERN, China, France, Germany, Japan, Russia, UK, USA

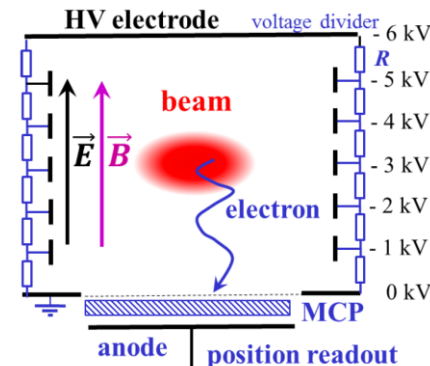
- General compilation on IPM realization at LINACs and synchrotrons
- Exchange of novel ideas
- Common code development for image reconstruction



## Ion detection mode:



## Electron detection mode:



# ARIES-Workshop on 'Simulation, Design & Operation of Ionization Profile Monitors'

## Topic 4: Code for space charge broadening by beam's space charge

Each laboratory has its own code with special application & restriction

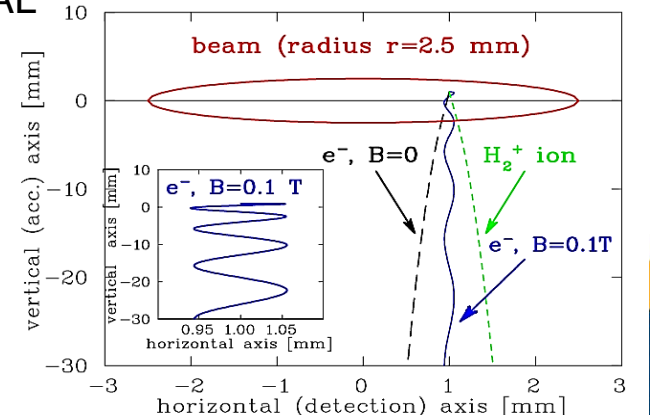
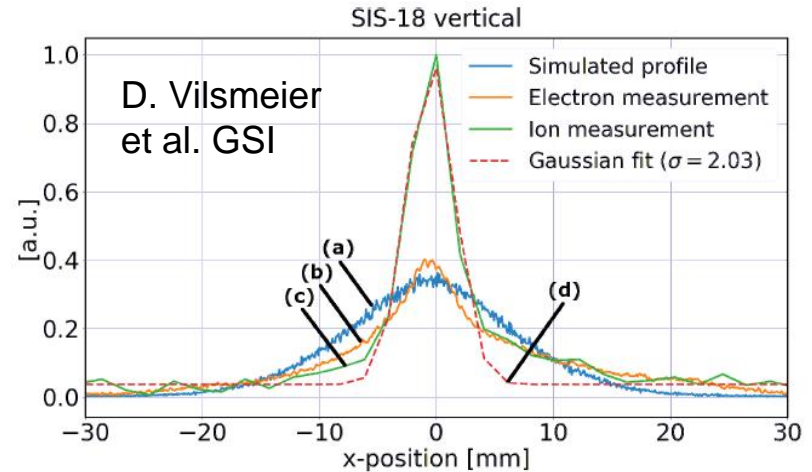
⇒ Discussion underlying physics & software, validation as initialized by m. Sapinski GSI

### Code includes:

- Application for **LINACs**  
i.e. short bunches, non-relativistic
- Application for **synchrotrons**  
i.e. long bunches, relativistic ⇒ 2d calc.
- Homogeneous  $\vec{E}$  &  $\vec{B}$  fields **or** input CST maps
- Realistic  $e^-$  generation:  $\frac{d^2\sigma}{dE \cdot d\theta}$  and tracking
- Meaningful GUI
- [twiki.cern.ch/twiki/bin/view/IPMSim/](http://twiki.cern.ch/twiki/bin/view/IPMSim/)

Present participants: CEA, CERN, ESS, FNAL, GSI, J-PARC, RAL

→ Developed towards 'standard' code for simulation & related machine-learning corrections



# Assessment for ARIES-ADA

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## Mission accomplished for ARIES-ADA in 2017 to 2021:

- Workshops related to **one** special subject acts as an addition to conferences
- Inclusion of engineers & PhD-students is a central pillar for tech. realization & knowledge transfer
- Focused talks on achievement & failures (you can gain for others: ‘...don’t do a mistake twice...’)
- Large interest within the community:
- Well appreciated by the beam diagnostics community: 4 summary talks at IBIC conference
- Durable documentation of state-of-the-art beam instrumentation and diagnostics

## Experience and organizational view to ARIES-ADA:

- There are many things to learn from other labs’ experiences ⇒ very valuable workshops
- Must be an **actual** topic ⇒ interest by many people to achieve ‘critical mass’
- Pleasure atmosphere & small talks (e.g. **one** hotel to keep people together) are essential for collaborations
- Advantage: **Financial budget** (in total 160 k€) to cover part of the travel costs
- In-person meeting are required to **establish** collaborations

## Conclusion: ARIES-ADA contributed significantly to accelerator R&D

**The support by EU-Project ARIES is greatly acknowledged!**

**Thank you very much to ARIES team at CERN!**

**Thank you for your attention!**

# ARIES-Workshop on ‘Emittance Measurements for Light Sources and FELs’

## Comparison of different methods of synchrotron light monitors (visible or x-ray)

⇒ Different techniques for circular SLS compared, technical realization discussed,

Method for <u>circular</u> accelerator	smallest $\sigma$ [ $\mu\text{m}$ ] (measured)	Workshop Talk
Scintillator (reference)	1.5	G. Kube (DESY)
X-ray Pinhole	7	L. Bobb (DLS)/ F. Ewald (ESRF)
Comp. Refractive Lenses	10	F. Ewald (ESRF)/ A. Snigirev (Kalin.)
Vis. Light Interf.	3.9	T. Mitsuhashi (KEK)
Vis. Light Inter. (mask)	2 (sim)	L. Torino (ESRF)
p-polarization (vis)	3.7	A. Andersson (MAXLab)
Coded Aperture	5	J. Flanagan (KEK)
In-air X-ray Det.	9	F. Ewald (ESRF)
X-ray Diffraction	4.8	A. Snigirev (Kaliningrad)
X-ray (multi/lens) Inter.	4.8	A. Snigirev (Kaliningrad)
HNFS (near-field speckles)	$\approx 10$ (development)	M. Siano (Milan)

# ARIES-Workshop on 'Emittance Measurements for Light Sources and FELs'

Comparison of different methods (invasive optical methods, wire & laser scanner)  
⇒ Different techniques for linear FELs compared, technical realization discussed

Method for <u>linear</u> accelerator	smallest $\sigma$ [ $\mu\text{m}$ ] (measured)	Workshop Talk
Scintillator (reference)	1.5	G. Kube (DESY)
OTR Techniques	1.5	L. Sukhikh (Tomsk)
ODRI Techniques	??	E. Chiadroni (INFN)
COTR Techniques	3.8	A. Potylitsyn (Tomsk)
Wire Scanner Technique	0.490	K. Wittenburg (DESY) / S. Borrelli (PSI)
Laser Wire Technique	0.070	P. Karataev (RHUL)
Multi-Slit Mask Technique	200	M. Kraskilnikov (DESY)

Recent improvements for Au-wires (strips from membrane) down to  $\varnothing$  1  $\mu\text{m}$