



Contribution ID: 676

Type: **Poster**

## A Compact Raman System for the identification of Whisky

*Tuesday 13 December 2022 18:45 (15 minutes)*

We designed and deployed a novel compact Raman spectrometer to discriminate between original and imitation whisky, with ethanol concentrations measured to within 2% accuracy. This work has application potential in the liquor industry.

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**Session Classification:** Poster session

**Track Classification:** ANZCOP: ANZCOP: Microscopy, spectroscopy and imaging