

# **Accelerator Technology Challenges Magnets and Superconductivity PART I**

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### **Context and Goals of the lecture**

- Why do we need magnets in accelerators?
- Why do we need Superconducting Magnets and what is superconductivity?
- How do we design and build magnets? From the conductor to the full magnet using well known Low Temperature **Superconductors**
- Which magnets for HL-LHC?
- Beyond HL-LHC? Many challenges ahead…





### **Why do we need magnets in accelerators?**

- Electrical field accelerates particles
- Magnetic field steers the particles in a closed (circular) orbit to drive particles through the same accelerating structure several times





### **Dipole role and relation to beam energy**



- Relation between *magnetic induction (commonly called Field in our business) B*, curvature radius  $\rho$  and momentum *p*
- Particle accelerated  $\rightarrow$  energy increased  $\rightarrow$  magnetic field increased ("synchro") to keep the particles on the same orbit of curvature

*LHC example: curvature radius is 2800 m, field is 8.3 T, energy is 7000 GeV (i.e. 7 TeV)*

*E*[*GeV*]<sup>=</sup> 0.3´8.3´2800 <sup>=</sup> 7000



#### **Dipoles in a nutshell**



Vertical magnetic induction  $B_{y}$  in T produced by a current Density  $J_0$  cos $\theta$ (A/mm2) with a1/a2 inner/outer radius



 $p = eBr$ 



$$
B_{y} = -\frac{\mu_0 I_0}{2} (a_2 - a_1)
$$



In dipoles, the larger B, the larger the steering strength







## **What about copper conductor?**

- The greater the current density J, the greater the magnetic field
- Copper can typically transport 5 to 15 A/mm<sup>2</sup> when properly cooled
- Normal conducting magnets for accelerators are made with a copper winding around a ferromagnetic core that greatly enhances the field
	- The shape of the pole gives the field homogeneity
	- field limited to the iron saturation around 2T
- A large number of accelerators in the world are made with normal conducting magnets (Cu conductor) also called warm magnets
- A few examples of light sources











## **Beyond Copper conductor**  $\rightarrow$  **Superconductors**



- Having 8 T magnets, we need 3 Km curvature radius to have 7 TeV
- If we had 800 T magnets, 30 m would be enough ...



In 1911, Kamerlingh Onnes discovered the superconductivity of mercury

- Below 4.2 K, mercury has a non measurable electric resistance => potential to transport very high current and to produce very high field
- Discovery thanks his success in liquifying Helium in 1908

 $\mathcal{X}_{\alpha}$ 

 $4'30$   $4'40$ 



For T< Tc the material is superconducting



## **Superconductivity in a nutshell: discovery**





## **Type I superconductors**



The first superconductor material demonstrate a complete field exclusion called Meissner-Ochsenfeld effect (1933)

It behaves as a perfect diamagnetic material

- for  $T < T_c$
- B must be  $<$  B<sub>c</sub> called critical field
- If we look closely, the field penetrates over a tiny depth (~10) nm) called London penetration depth  $\lambda_1$



 $B_c$  is very small a few mT to barely above 100 mT Not useful for Magnet engineers



## **Type II superconductors**

In the 50's, discovery of a new type of superconductor For  $B < B_{c1}$  => behaves like a type I superconductor For  $B_{c1}$  < B <  $B_{c2}$  => Mixed state



For  $B_{c1}$  < B <  $B_{c2}$ Penetration of the field as quantum of flux  $\Phi_0$  called fluxoids

 $\Phi_0 = h/2e = 2.07 \times 10^{-15}$  Wb

The core of the vortex is normal conducting and is of radius  $\zeta$ 

Super current are developing aroung each core over the London depth  $\lambda_1$ 

For Type II superconductor  $\xi < \lambda_1$ 

A Lorentz force is acting on the fluxoid when a transport current flows in the SC:  $F_1 = JxB$ 

If the fluxoids are not anchored: flux flow regime => energy dissipation (dB/dt) => loss of superconductivity



Necessity to pin the fluxoids using defect and imperfections of the material => pinning centers exerting a pinning force  $F_p$ 

As long as  $F_L \leq F_p$  the superconductor can carry transport current

**Jc** is the critical current density at which, for a given **B** and at a given **T** we have  $F_p \leq F_L$ 



#### **Concept of critical surface**





#### **In summary – from Luca Bottura**





### **Practical superconductors: NbTi and Nb<sub>3</sub>Sn**

#### **Nb and Ti** → **NbTi ductile alloy**

- Obtained by Extrusion + drawing
- **T<sup>c</sup>** is ~ **9.2 K** at 0 T
- $B_{c2}$  is  $\sim$ **14.5 T** at 0 K
- Firstly used in **Tevatron** (80s), then in all the other
- 1 euro per m





#### **Nb and Sn** →**Nb3Sn intermetallic compound**

- Brittle, strain sensitive, formed at  $\sim650^{\circ}$ C
- **T<sup>C</sup>** is ~**18 K** at 0 T
- $\cdot$  **B**<sub>C2</sub> is ~28 **T** at 0 K
- Used in **ITER**
- 5 euro per m

*P. Ferracin*



#### **Practically, what are we talking about when we talk about accelerator magnets? A few key components**







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## **Ideal dipole Field # 1: Intersecting Ellipses/Circles**

Within a cylinder carrying **j<sup>0</sup>** , perpendicular to the plane of the slide, the field is perpendicular to the radial direction and proportional to the distance to the centre *r*

$$
B=-\frac{\mu_0 j_0 r}{2}
$$



 $-J_0$ 



A little harder work to demonstrate

similar conclusion for **intersecting** 

**ellipses**

#### **Ideal dipole Field #2: Current density distribution in Cos**q

If we assume

- $J = J<sub>0</sub> cos \theta$  where  $J<sub>0</sub>$  [A/m<sup>2</sup>] is  $\perp$  to the crosssection plane
- Inner (outer) radius of the coils = *a1 (a2)*

The generated field is a **pure dipole**

$$
B_{y} = -\frac{\mu_0 I_0}{2} (a_2 - a_1)
$$



 $B \propto$  current density  $B \propto$  coil width *w=a2-a1 B* is independent of the aperture *r* (not so obvious)



### **From ideal dipole to practical magnetic configuration**



Approximation of ideal shapes

- Sector stacking of conductor
- **Block approach**
- Sector with wedges









Consequence: the dipole field has some imperfections How do we assess them and how we deal with them?



### **Let's start with the 2D field representation: complex formalism**



*x and y perpendicular to the beam (transverse coordinates), z along the beam* 





#### **Definition of field harmonics in 2D**

**B** as an analytic function can be expressed as a series expansion with (x,y) in domain D (aperture of the magnet)



Each coefficient corresponds to a "pure" multipolar field



#### **Definition of field harmonics in 2D**

$$
B_y(x, y) + iB_x(x, y) = \sum_{n=1}^{\infty} C_n(x + iy)^{n-1} = \sum_{n=1}^{\infty} (B_n + iA_n)(x + iy)^{n-1}
$$
  
The field harmonics are rewritten as (EU notation)  
We factorize 10<sup>-4</sup> since the deviations  
from ideal field are ~0.01%  
  
*B<sub>y</sub>* + *iB<sub>x</sub>* = 10<sup>-4</sup> *B<sub>1</sub>*  $\sum_{n=1}^{\infty} (b_n + ia_n) \left(\frac{x + iy}{R_{ref}}\right)^{n-1}$   
Therefore,  $A_n(x) = 10^{-4} B_n \sum_{n=1}^{\infty} (b_n + ia_n) \left(\frac{x + iy}{R_{ref}}\right)^{n-1}$   
Therefore,  $A_n(x) = 10^{-4} B_n \sum_{n=1}^{\infty} (b_n + ia_n) \left(\frac{x + iy}{R_{ref}}\right)^{n-1}$   
Therefore,  $A_n(x) = 10^{-4} B_n \sum_{n=1}^{\infty} (b_n + ia_n) \left(\frac{x + iy}{R_{ref}}\right)^{n-1}$   
Therefore,  $B_2$  for quadrupoles, coefficients

The coefficients  $b_n$ ,  $a_n$  are called normalized multipoles:  $b_n$  are the <u>normal,</u>  $a_n$  are the <u>skew</u> (adimensional)

 $b_2^{US}=b_3^{EU}$  $=$   $v_{3}$ **!!** US notation is different from EU notation



#### **Now that we have the tools: how do we go from ideal to practical coil cross sections?**

For symmetry reasons only certain harmonics are «allowed» In a dipole  $B_{2n+1}$  are allowed: B3, B5...

*n*  $r + w$  *r n*  $j\mu_{0}R_{\text{ref}}^{n-1}$   $2\sin(\omega n)$ *B n n n ref n*− π
− *n*− 2−  $=-\frac{\int \mu_0 \kappa_{\text{ref}}}{\mu_0} \frac{2 \sin(\alpha n)}{\alpha} \frac{(r+w)^{2-n}}{\alpha}$  $\overline{z}$   $\overline{$ 2  $\int_{0}^{1} 2\sin(\omega n) (r+w)^{2-n} - r^{2}$  $_{0}$   $\Lambda_{ref}$   $\sim$   $\mathcal{L}$  S111(  $\alpha$ 1  $\pi$  $\mu_{\scriptscriptstyle (}$ Multipoles for a sector coil can be expressed for  $n > 2$ 

Multipoles can be made equal to zero

$$
B_3 = \frac{\mu_0 j R_{ref}^2}{\pi} \frac{\sin 3\alpha_3 - \sin 3\alpha_2 + \sin 3\alpha_1}{3} \left( \frac{1}{r} - \frac{1}{r+w} \right)
$$
  

$$
B_5 = \frac{\mu_0 j R_{ref}^4}{\pi} \frac{\sin 5\alpha_3 - \sin 5\alpha_2 + \sin 5\alpha_1}{5} \left( \frac{1}{r^3} - \frac{1}{(r+w)^3} \right)
$$





l く  $\int$  $-\sin(5\alpha_2) + \sin(5\alpha_1) =$  $-\sin(\beta \alpha_2) + \sin(\beta \alpha_1) =$  $\sin(5\alpha_3) - \sin(5\alpha_2) + \sin(5\alpha_1) = 0$  $\sin(3\alpha_3) - \sin(3\alpha_2) + \sin(3\alpha_1) = 0$  $37$   $3\mu$   $3\mu$   $2\mu$   $2\mu$   $1$   $3\mu$   $2\mu$   $1$  $37^{3}$   $30^{1}$   $20^{2}$   $1^{3}$   $30^{1}$  $(\alpha_{2})$  – Sin(  $\Im \alpha_{2}$ ) + Sin(  $\Im \alpha_{1}$  $(\alpha_{2})$  – Sin(  $3\alpha_{2}$  ) + Sin(  $3\alpha_{1}$ Equations to set to zero  $B_3$  and  $B_5$ 

(48°,60°,72°) or (36°,44°,64°) are solutions



#### **Coil cross sections (to scale) of the four superconducting colliders**





 $\frac{Temp. (K) \text{ Field (T) Margin}}{Temp. (K) \text{ Field (T) Margin}}$  Increased coil complexity (nested layers, wedges and coil blocks) to achieve higher efficiency and improved field homogeneity



### **Coil cross sections (to scale) of the four superconducting colliders**







## **Practical superconductors: strand**

Focus on LTS since all existing accelerator magnets are made of LTS so far A word on HTS tomorrow







- Presence of Cu: Why?
- Any other detail?



## **Multi-filamentary wire: fighting flux jumps**



Let's remember than in a Type II superconductor submitted to an external magnetic field, the flux penetrates by quantum of flux called fluxoids

If the superconductor is subjected to a thermal disturbance,  $J_c$  will change

Thermal disturbance =>  $dJ_c/dt$  =>  $dB/dt$  => E electrical field => E .  $J_c$  power dissipation

Reorganization of fluxoids called flux jump

Some criteria exist to evaluate the critical size of the superconductor In the case of a slab of superconductor of thickness 2a, according to the adiabatic criteria, the half size of the slab should be

$$
a \le \sqrt{\frac{3\gamma C(\theta_c - \theta_0)}{\mu_0 j_c^2}}
$$

where  $j_c$  is the critical current density [A  $m^{-2}$ ],  $\gamma$  is the density [kg m $^{-3}$ ], C is the specific heat [J kg<sup>-1</sup>], and  $\theta_c$  is the critical temperature.

 **The higher Jc, the higher risk of flux jump (low field)**  $\Rightarrow$  Incentive to reduce the SC filament size  $<$  50  $\mu$ m



## **Multi-filamentary wire: dealing with magnetization**

The current distribution in a Type II superconductor is given by the **Bean Critical state** (1962)

The local current density is either null or equal to Jc

When a filament is in a varying *Bext*, shielding currents are developing starting from the outer surface of the filament.

Based on Bean's model, the current  $H_{\text{L}_\text{C}}$ density is  $J_c$ They **do not decay** when *Bex* is held constant

→ Shielding / **persistent currents**



The shielding current are producing a magnetic moment A magnetization can be defined and causes:

- Field distorsion
- **losses**



This magnetization is proportional to  $J<sub>c</sub>$  and to the filament size

 **Incentive to reduce the SC filament size as much as possible (6-7 m in LHC)**



## **Multifilament wire: inter-filament coupling**



Wire composed of very small filaments

When a multi-filamentary wire is subjected to a time varying magnetic field, **current loops** are generated between filaments => inter-filament coupling

- If filaments are straight, large loops with large currents → **ac losses**
- If the strands are magnetically coupled the effective filament size is larger  $\rightarrow$  **flux jumps**
- To reduce these effects, filaments are **twisted**
- twist pitch of the order of 20-30 times of the wire diameter.





## **Multifilament wire: presence of a stabilizer (Cu)**



#### Wire composed of very small filaments

When  $T > Tc$ , the resistivity of superconducting materials (in normal state) is very high  $\rho_{Nbti,n} \sim 5 10^{-7} \Omega.m$  whereas  $\rho_{Cu} \sim 1.7 10^{-8} \Omega.m$ 

If the SC becomes normal, its temperature will rise very quickly (ms) by Joule heating

Embedding the SC in a low resistivity matrix such as copper, allows the current to flow in the matrix in case of quench (transition to normal state)





by L. Bottura

Depending on the perturabation inducing the quench:

- Either the SC can recover
- Or the current flow through the matrix will allow gaining time to protect the magnet system (see later)



#### **Fabrication of NbTi wire**



- Nb-Ti ingots in Cu can
	- 200 mm Ø, 750 mm long
- Becomes Monofilament rods are stacked to form a multifilament billet
	- then extruded and drawn down
- Heat treatments are applied to produce pinning centers (precipitates).
- When the number of filaments is very large, multifilament rods can be re-stacked (double stacking process)











## **Fabrication of Nb<sub>3</sub>Sn wire**

- Nb<sub>3</sub>Sn is brittle and cannot be drawn in final form.
- The precursors of Nb and Sn are drawn
- The wire must heat-treated to ≈650 C for several hours, to form the  $Nb<sub>3</sub>Sn phase$

We will see later that the heat treatment occurs after the full coil fabrication





#### **Coil cross sections (to scale) of the four superconducting colliders**





## **From the strand to the cable**

#### Link to seminar

Why a cable?:

- To lower the inductance
- To ease coil wind- ability
- A.Devred
- Allow current redistribution

Rutherford cable made of two layers of multifilamentary strands: rectangular or trapezoidal

J. Fleiter – cabling machine Bldg 163 - CERN



Cable must be compacted enough to insure enough mechanical stability for winding But too much compaction can lead to edges deformation:

- reduction of the filament cross-sectional area (Nb-Ti)
- breakage of reaction barrier with incomplete tin reaction  $(Nb<sub>3</sub>Sn)$



#### Could affect magnet performance





## **Characterization of the critical surface**

Electrical characterization of a SC strand looking at its Voltage vs current curve

#### **"Self standing" strand**

#### Versailles project on Advanced MAterials and Standards (VAMAS)

Criteria to define the critical current: *Ic* is defined as the current where  $\rho_{sc} = 10^{-14} \Omega m$  or  $E = 0.1 \mu V/cm$ . Definition of  $I_c$  (B,T) for a virgin strand

Standardized procedure and mandrel material to mount the wire sample (called Short Sample)





#### **Cable Ic**

[36093021.pdf \(iaea.org\)](https://inis.iaea.org/collection/NCLCollectionStore/_Public/36/093/36093021.pdf)

Cabling can induce  $I_c$  degradation due to high compaction during cabling => Extracted strands (XS) from cables are also measured to quantify the possible degradation (typically a few %)

$$
I_{\text{c-cable}} = n_{\text{strand}} \times I_{\text{c} \times \text{S}}
$$



### **Cable Insulation**

- Good **dielectric properties** to withstand turn-to-turn *V* after a quench
- Good **mechanical properties** to withstand high stress conditions
- **Porosity** to allow penetration of helium (or epoxy)
- **Radiation hardness**
- In Nb-Ti magnets overlapped layers of **polyimide**
- In Nb<sub>3</sub>Sn magnets, **fiber-glass** braided or as tape/sleeve.
- Typically the insulation thickness: 100 and 200 µm.







Mastering the thickness of the insulation within a few microns is key due to the large number of turns



## **3D coil end design**

So far, we have only discussed 2D design but we need to address the 3D. End design is important as the particle sees the integrated field over the magnet length!





## **Field quality in 3D**





**Example of the MQYYM quadrupole**

## **Simulation and magnetic field computation**

**ROXIE: Routine for the Optimization of Magnet X-sections, Inverse Field Computation and Coil End Design**

- Developped by S. Russenschuck at CERN
- Specific to superconducting accelerator magnet design
- coil geometry, iron geometry, and coil ends
- Several routines for optimization
- Evaluation of field quality, including iron saturation (BEM-FEM methods) and persistent currents



[Roxie CERN webpage](https://espace.cern.ch/roxie/default.aspx)

#### **ROXIE Cross section of LHC dipole**

- Peak field : maximum field in the coil
- Bore field : field at the center of the aperture





## **Concept of load line and quench**



Field (T)

- The peak field as the function of the field defines the magnet load line
- The maximum magnet performance is obtained when the load line reaches the critical surface. Beyond that point the supercoductor becomes resistive
- $\Rightarrow$  this the quench :transition from SC to normal material
- A similar bore field load line can be plotted SC fully penetrated and the





normal cores of the fluxoids are covering the material => fully resistive



Current (kA)

## **Margins in SC magnets**

- Among magnet engineers, a commonly used concept is the loadline margin
- The concept is always criticized (not physical) but never replaced: the success of a magnet judged on its ability of reaching the max performance  $LL\ margin = 1 - \frac{I_{op}}{I}$  $I_{max}$

*E. Todesco*

- A more physical margin is the temperature margin:  $T_{CS}$ - $T_{\text{on}}$
- How much can we heat locally to reach the critical surface (at the operational current density and field)?





## **Consideration on margins for NbTi and Nb3Sn**

For  $Nb<sub>3</sub>Sn$  and Nb-Ti the temperature margin depends only on the loadline margin and very weakly on the field.

For a given a material and an operational temperature, load line margin and temperature margin are equivalent

For a given LL margin,  $Nb<sub>3</sub>Sn$  T margin is about 2.5 times greater than NbTi T margin





*E. Todesco, S. Izquierdo Bermudez*



## **Quench phenomenon : a few more details**





## **Quench phenomenon and concept of protection**



**But in fact: what is the problem?**

Stored energy in the magnet

$$
E_m = \mathop{\bigwedge}\limits_V^{} \frac{B^2}{2m_0} \, dv = \frac{1}{2} L I^2
$$

*LHC dipole : 7 MJ A 20 ton truck at 100 km/h: 7.7 MJ*

This energy has to be removed and/or dissipated in the magnet :

- To minimize the rise of temperature
- To minimize gradient of temperature inside the coil (homogeneous distribution)
- => Concept of quench Protection



### **How to protect a magnet against quench?**





## **Protection: always watch the dielectric strength**

- The energy extraction triggers high voltage at the magnet terminals usual limit set to 1 kV
- Internal voltages are developping due to the magnet inductance



#### **Importance of the design of a proper dielectric insulation in the coil**



#### **Importance of the electrical QA tests**

- **Hipot** • Look for leakage current between coil and magnet components under high DC voltage
	- Verify that the coil sustains the required voltage limits without breakout

#### **Impulse test**

• Look for turn-to turn shorts and insulation breakdown and coil to coil parts

$$
f = \frac{1}{2\pi} \sqrt{\frac{1}{LC} - \frac{R^2}{4L^2}}
$$



#### **Examples of dielectric failure**





## **Summary of Part I**

- We need superconding magnets to bend high energy particle beams
- We need complex conductor: stabilizer, subdivision, twisting, cabling... => practical superconductors
- Superconductor operation is limited by a critical surface (B, I and T) beyond which the superconductor quenches = becomes highly resistive
- We have Ideal field distributions which we approximate
	- 2D and 3D design tools
	- Field homogenity
	- Margins
- Large magnetic stored energy in the magnets: we need to protect them in case of quench













### **Teaser of part II**

We will take a look at:

- The **coil manufacturing**
- **the support structure** in which the coils are assembled
- The cold test and the concept of **training**

This should complete the overview of the magnet technology main concepts.

Then:

- HL-LHC at a glance with its zoo of magnets and associated challenges
- Beyond HL-LHC... what's next?













