# **BGC Vacuum Control System**



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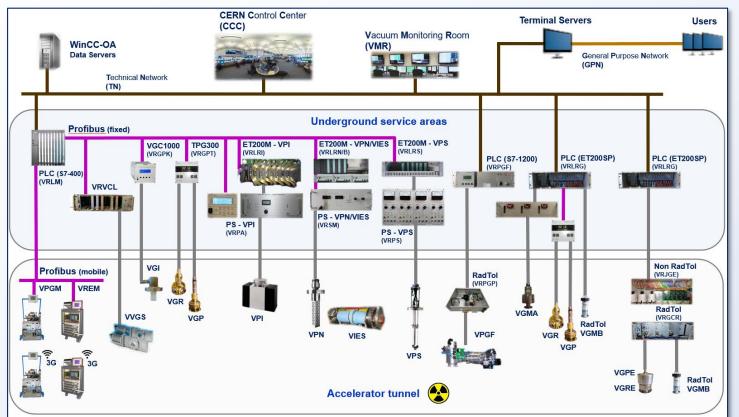




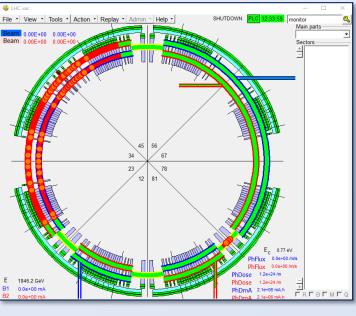
#### ➤ Interlocks Controls & Monitoring section

- Responsible for the controls of Insulation & Beam Vacuum at CERN.
- Design, development, installation & maintenance.
- Supervisory & monitoring services through SCADA.

#### Vacuum Control architecture



#### LHC SCADA





## Current status and related equipment.

> BGC functional specification must to be finalized in order to start designing the control system.

#### **Equipment & quantities**

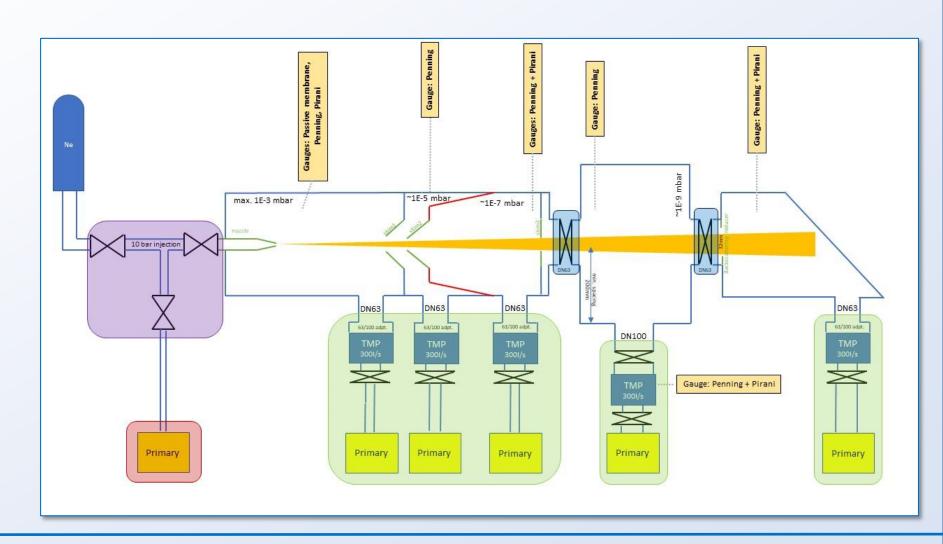
Penning Gauges (X6)
Pirani Gauges (X4)
Piezo-Membrane Gauge (X1)

**Injection Valves (X3)** 

**Primary Pump (X1)** 

**Gate Valves (X2)** 

**Pumping Groups (X5)** 



## Control equipment proposal

> Big delays in PLCs, mechanical and electrical components must be taken into account (up to 6 months).

Use of standard equipment for Vacuum Group: Modularity, reliability, no delay for design & testing, spares, faster, easier & more safe interventions. Equipment Controller **Pumping Groups (X5) VPGF LHC controller with R2E Local Crate - 5pcs Primary Pump (X1) VRPPH** (Primary Pump) controller - 1pc **Gate Valves (X2)** Valve Crate & 3 Valve Interlock crates **Penning Gauges (X6)** TPG300 4pcs with 8 Pirani-Penning cards, Pirani Gauges (X4) Piezo-Membrane Gauge (X1) Piezo Controller - 1pc Master BGC PLC: Collect TPG values and Valve Crate status & **Injection Valves (X3)** provide to SCADA. Read Piezo controller value. Control Gas injection process (Valves & Primary Pump)

TE/VSC/ICM

## Cabling status

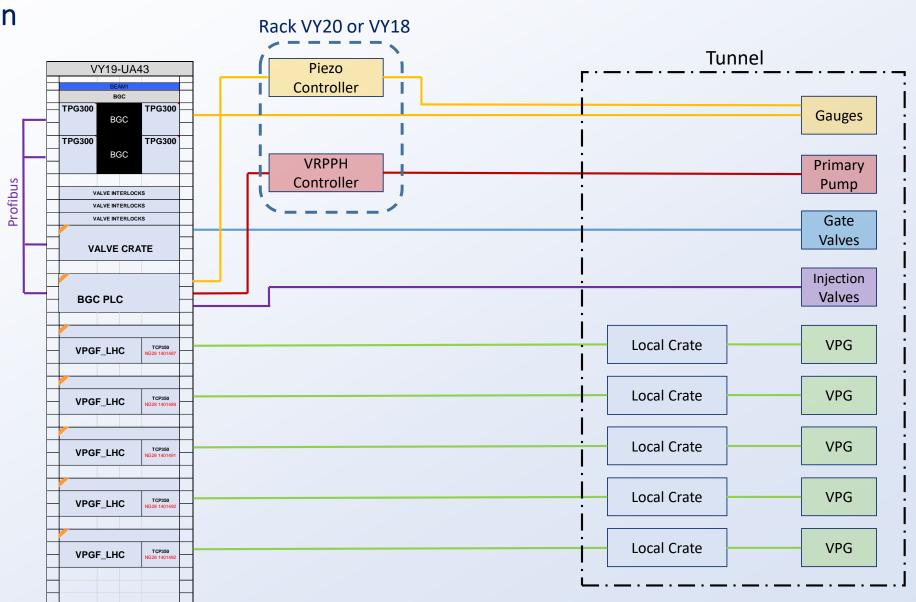
- ➤ Deadline for YETS 22-23 cabling requests at 13 May 2022!
  - Cabling & Powering Request made at 22/5/18.
  - Cabling survey at 26/1/2022 with Marton Ady & Gerhard Schneider.
  - Part of this cables used for BGI, will be released end of 2022.
  - Still cables missing and we must foreseen additional equipment.
  - Ethernet sockets: Request for 2 more.
  - Powering request for injection Primary Pump, UPS power strips and any additional equipment.

TYPE	CABLE	PCS	FREE	BGI	SPARE	INSTALL
VPG	NE48-NG28	5	4	2	1	0
SECTOR VALVES	NF12	2	3		1	0
PIEZO	NG4	1	0		0	1
PIRANI	NG4	4	2	2	1	1
PENNING	TFA3	6	5	2	1	0
INJ. VALVES	NF12 or NE8	3	0		0	3
PRIMARY PUMP	PJ3SJ	1	0			1
Ethernet Sockets		6	4			2
Power Request						

TE/VSC/ICM

## Rack & Tunnel integration

➤ Rack VY 19 is not enough. Probably we will expand to VY20.



## **Tunnel Integration**

- > Limited space.
  - We have 5 Local Crates in total. We have to use Rack big enough to fit these crates.
  - Space integration study must be done concerning control equipment.
  - In case of not approval, we will have to change our architecture.

Proposed Rack to be installed

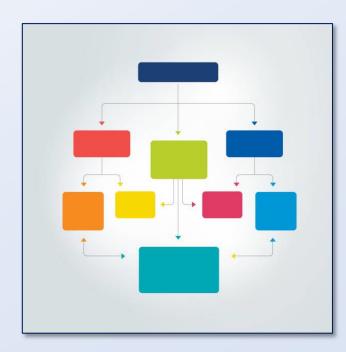


Tunnel status today



### **Automation Process Control:**

- > Development will start after functional specifications are defined.
  - ICM will evaluate what standard controls can be used and what should be developed.
  - Study conditions, constraints & interlocks.
  - Study global integration of Valve interlocks with gauges & other sectors.
  - PLC software development.
  - SCADA development.
  - Test thoroughly at Test Stand before installation.



## Project sequence, deadlines & milestones.

- BGC functional specifications are finalized.
- Study & design control system, Integration study.
- Materials procurement. (6 months delay for reception)
- Pre-cabling requests: (YETS22-23 deadline 13/5/2022).
- Software PLC & SCADA development.
- Material reception & shipment to external company for assembly.
- Controllers manufacturing (2-3 months).
- Controllers reception & Test Stand installation.
- Testing thoroughly. (interlocks, failing scenarios etc)
- Engineering Change Request & Cabling Requests (ECR)
- Tunnel installation & commissioning.

Thank you for your attention! Questions?



