

**Beam Commissioning
of J-PARC MR
after its high-repetition rate upgrade**

**Yoichi Sato (KEK/J-PARC)
on behalf of J-PARC MR Accelerator Group
HB2023, 09-October-2023 , 11:05 – 11:30**

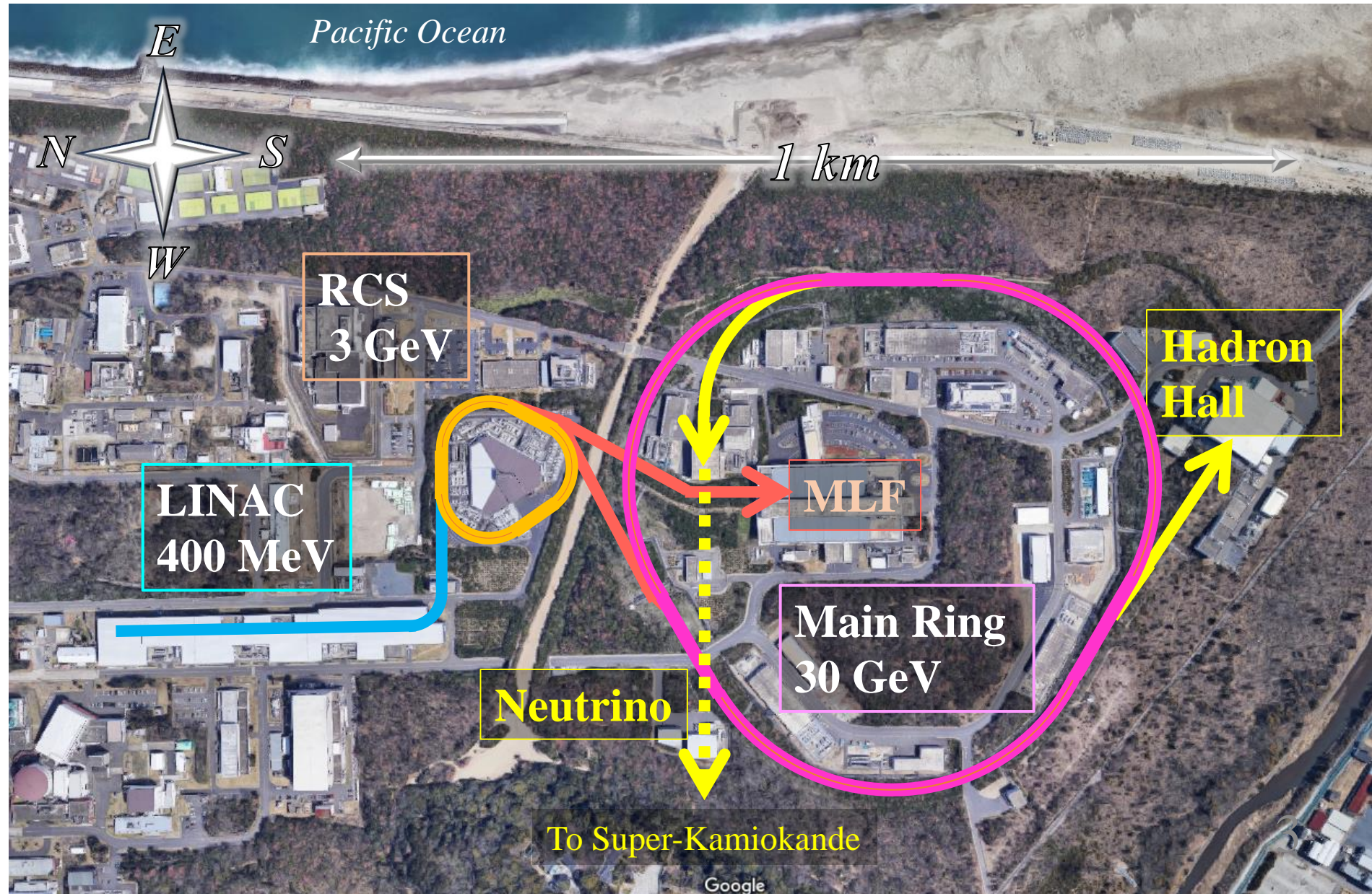
Outline

- **Introduction & MR Upgrade Plan**
- **Keys of Beam Tunings in FX operation**
- **Achievement of FX 750 kW (original design power)**
- **Future Plans**
- **SX operation**
- **Summary**

Japan Proton Accelerator Research Complex

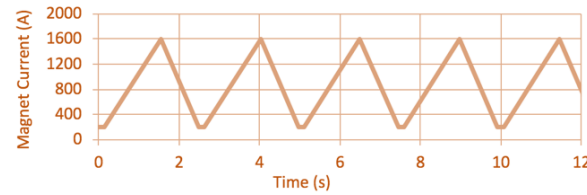
Operated by
Japan Atomic Energy Agency
(JAEA)
and
High Energy Accelerator
Research Organization
(KEK)

- Tokai, Ibaraki, Japan
- High Intensity Proton Accelerators
- Facilities to use the secondary beams

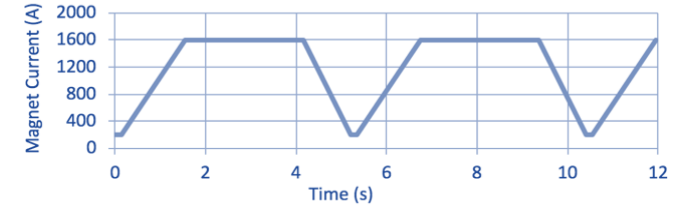


Main Parameters of MR

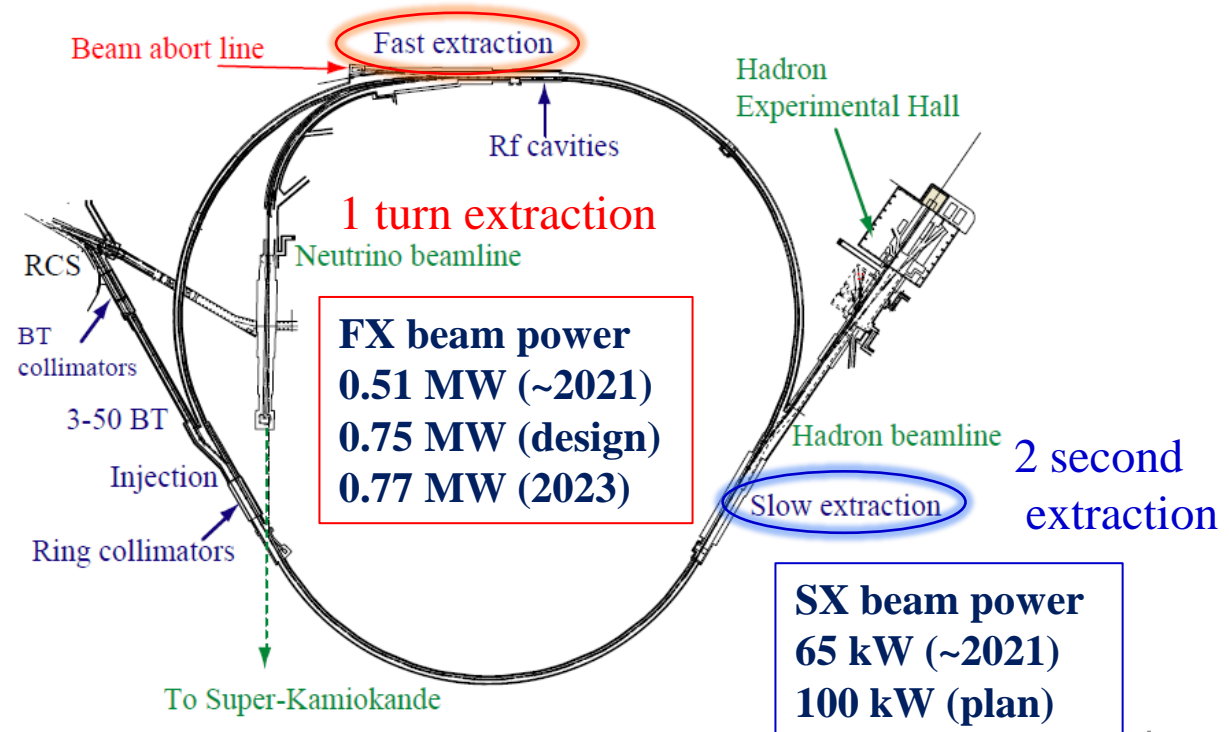
Circumference	1567.5 m
Injection energy	3 GeV
Extraction energy	30 GeV
Super-periodicity	3
harmonic	9
Number of bunches	8
Physical Aperture	81π mm-mrad
Ring Collimator	$54-70 \pi$ mmmrad
Transverse emittance	
At injection	54π mm-mrad
At extraction	10π mm-mrad (30 GeV)



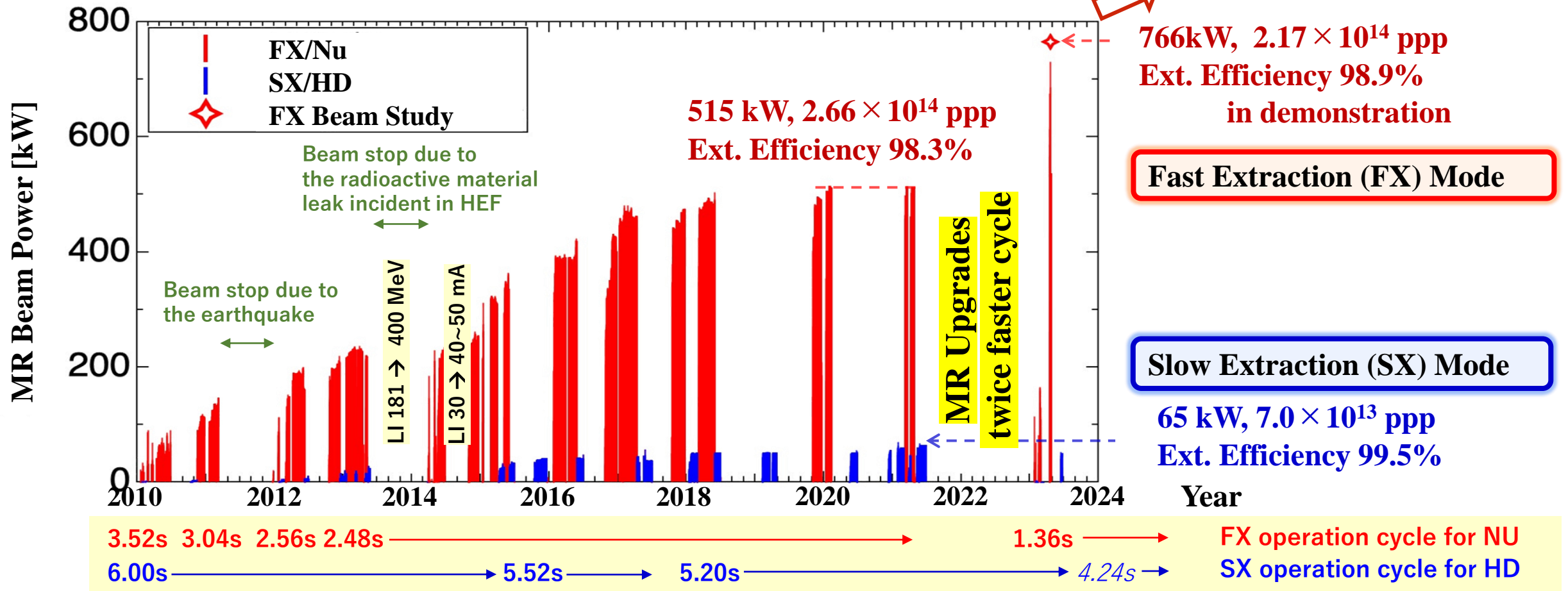
Fast Extraction (FX) mode
in 2.48 s cycle (~2021)
in 1.36 s cycle (2023)



Slow Etraction (SX) mode
in 5.20 s cycle (~2023)
in 4.24 s cycle (2024)



Power Trend of MR



Since 2010, the beam power of MR has been increased by Faster cycle, Space charge mitigation, Optics improvements, and Hardware enhancement associated with them.

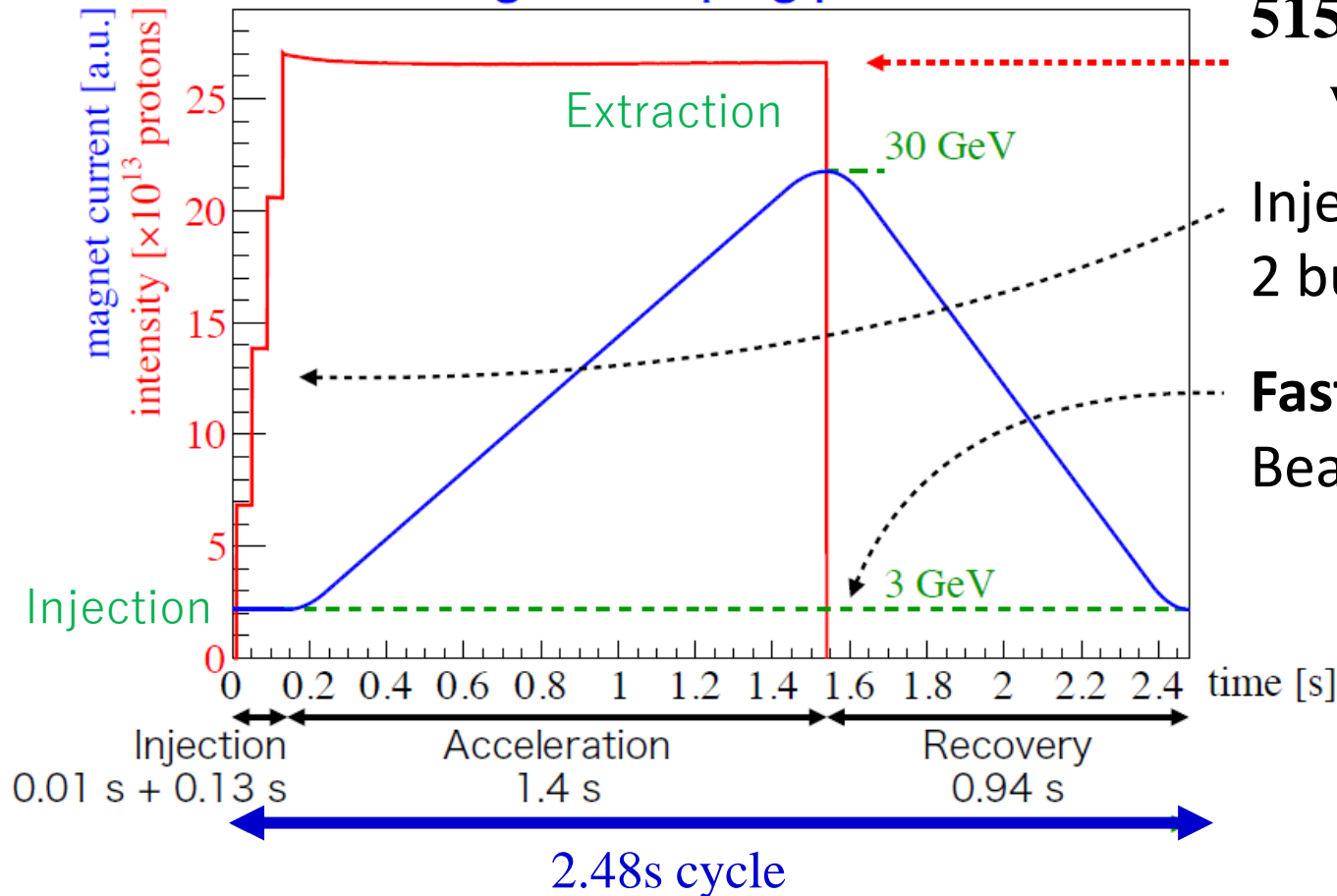
Typical Operation of MR FX (by 2021)

Beam Power = Energy (30GeV) × 1/T_{rep} (pulse/s) × # of protons (/pulse)

JFY2021	515 kW	2.48 s	2.66×10^{14} ppp
---------	---------------	--------	---------------------------

Beam intensity by 2021 (measured by DCCT)

Magnet ramping pattern



515 kW (2.66×10^{14} ppp in 2.48s cycle)
with beam loss \sim 800 W

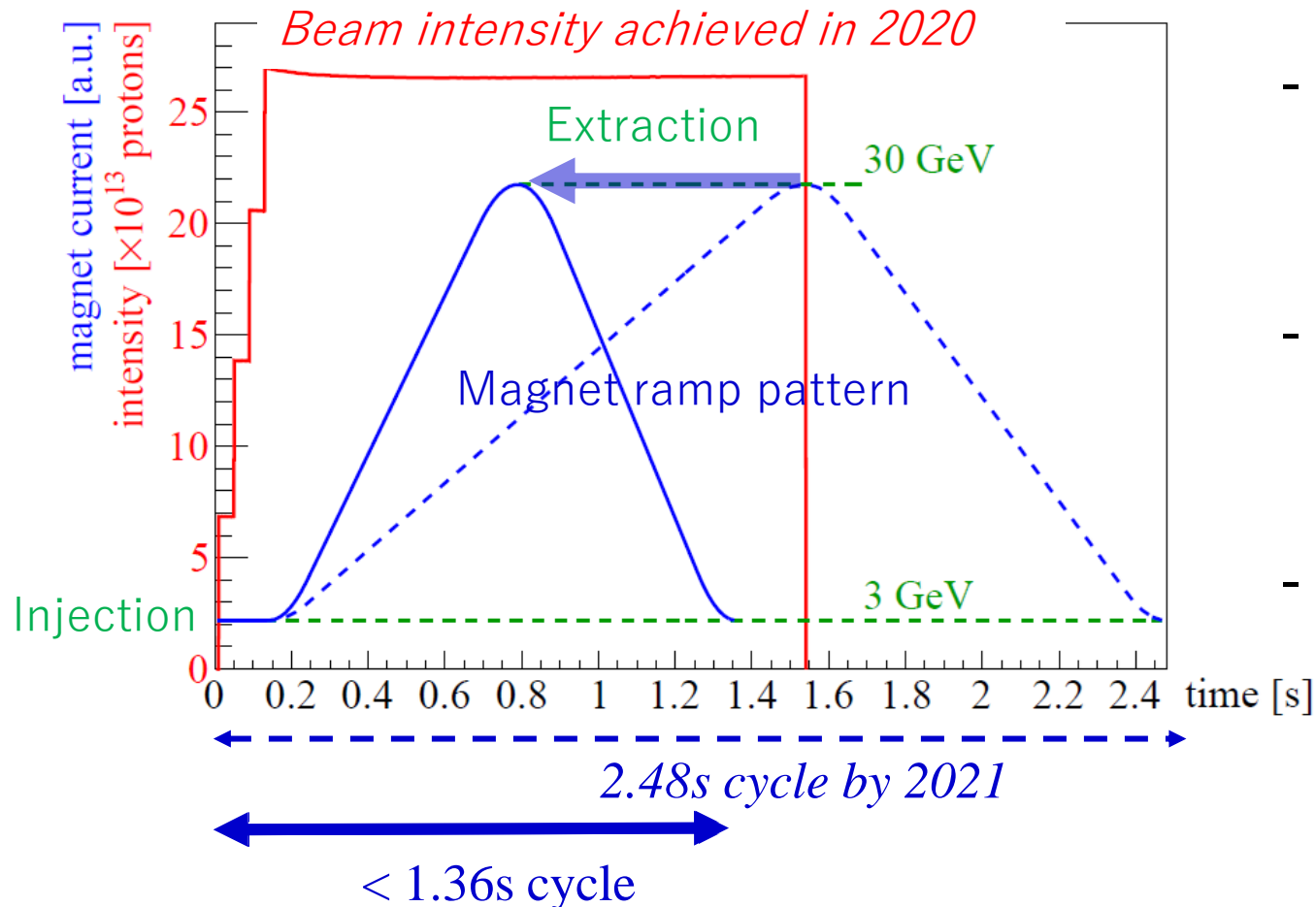
Injection:
2 bunches \times 4 times

Fast extraction (FX)
Beams are extracted in one turn

Upgrade plan of MR FX (2023~)

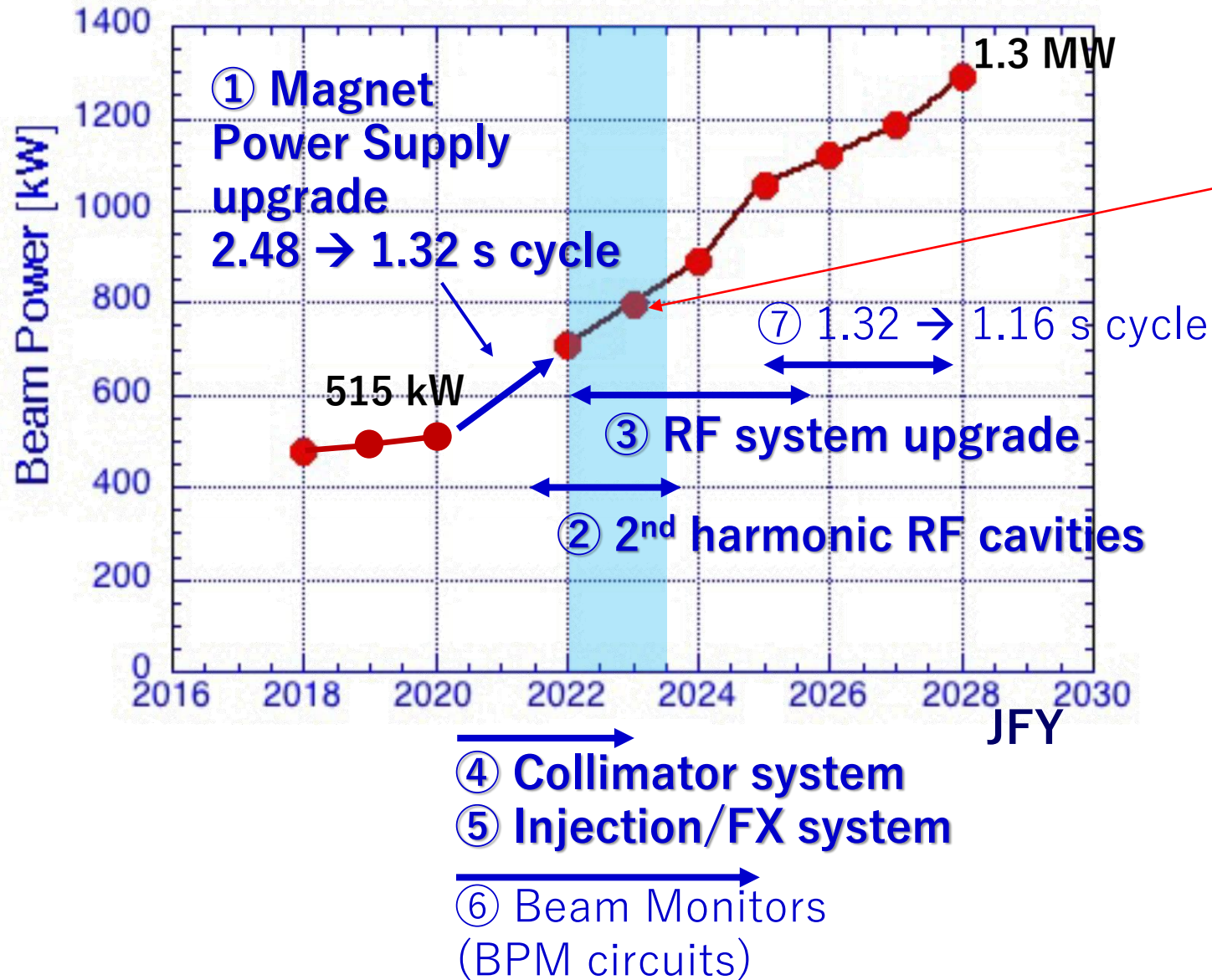
$$\text{Beam Power} = \text{Energy (30GeV)} \times 1/T_{\text{rep}} \text{ (pulse/s)} \times \# \text{ of protons (/pulse)}$$

JFY2021	515 kW	2.48 s	2.66×10^{14} ppp
JFY 202*	> 940 kW	< 1.36 s	2.66×10^{14} ppp



- In 2021 -2022, MR major properties (RF /Magnet / Injection&FX / ...) were upgraded for **Twice Faster cycle**.
- We are in the way to reproduce *the 2021-Beam-Optics* first, and to make further upgrades.
- In 2023 beam study, we achieved **FX 766 kW eq.**
 2.17×10^{14} protons per pulse

Power Projection in MR Upgrade Plan



In Spring 2023, beam studies were performed:

- Optics correction
- Tune Tracking
- Collimator balancing

Successful demonstration
MR-FX 30 GeV
766 kW eq. in 1.36 s cycle

Ready for
750 kW in user operation

Keys of Beam Tunings in FX operation

3-fold Symmetry in Optics

- Quadrupole magnets
- Bending magnets
- Leakage field from FX Septum magnets

Magnet Power Supply (PS) Upgrades

Twice faster cycle → Twice Voltage at Mag PS.

Y. Morita *et. al.*, WEPM082, IPAC'23

$$V = L_{\text{mag}} \frac{dI_{\text{mag}}}{dt} + R_{\text{mag}} I_{\text{mag}}$$



New BM-PS

- **New Power Supplies**

6 BM-PSs, 4 **QM-PSs**, 2 SM-PSs

1 Main-Bending-Magnet-family is operated by **6 BM-PSs**

- **Reuse Original Power Supplies**

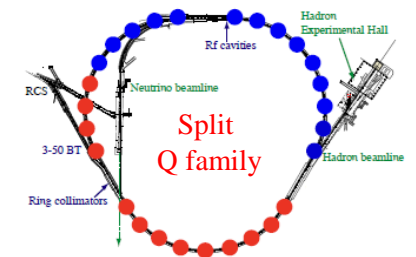
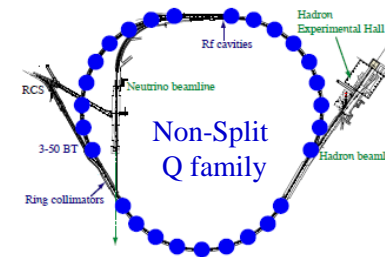
Re-cabled Quadrupole Magnet Power Supplies

7 Quadrupole-Magnet-families are operated by 12 QM-PSs :

2 QM-PSs + Paired-10-QM-PSs (5 “Pairs”)

“Pair” = 1 Magnet-family operated by 2 PSs

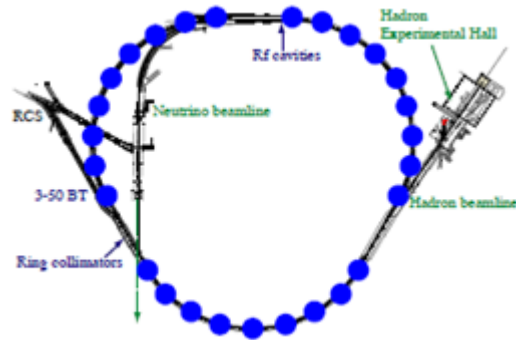
MR has **5-Split-Q-families** after the upgrade.



Adjust **BM-PSs** and **Paired-QM-PSs** to avoid Broken Symmetry enhancing resonance effects.

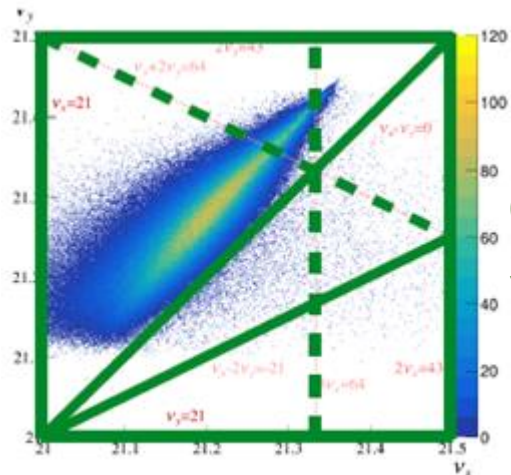
✓ Asymmetric cabling of Split-Quad-Magnet-family to Paired-QM-PSs

Before Upgrade



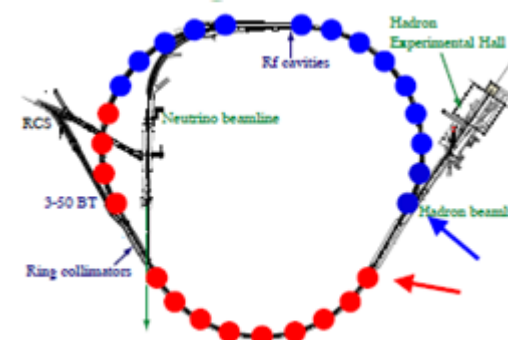
Example of Quadrupole family (QDX)

Every Quadrupole-Magnet-family operated by 1 QM-PSs



Green lines: Strong resonances

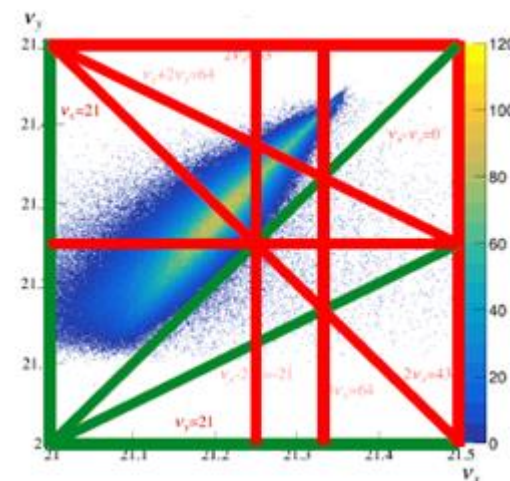
After Upgrade



QDX family was split!

Ramped by different PSs

Need to Adjust the different PSs (paired)



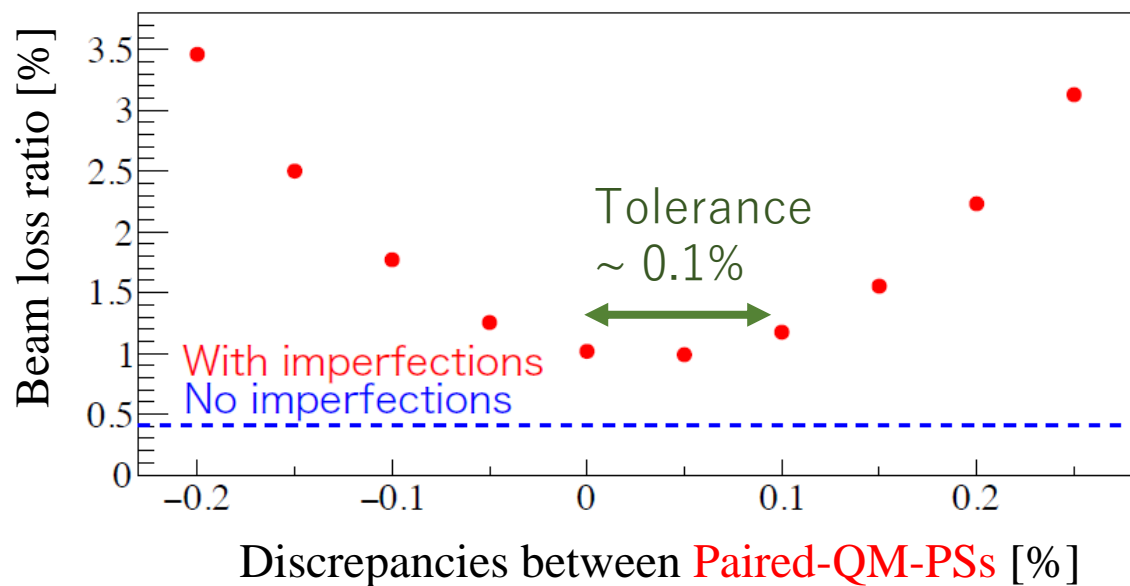
Red lines: Reinforced or newly appeared resonances

✓ Asymmetric cabling of Split-Quad-Magnet-family to Paired-QM-PSs

Tolerance in Discrepancies

Tracking simulations for beam loss during injection period

- Beam intensity : 3.3×10^{13} ppb



Ripple of QM-PSs ~ 0.01%

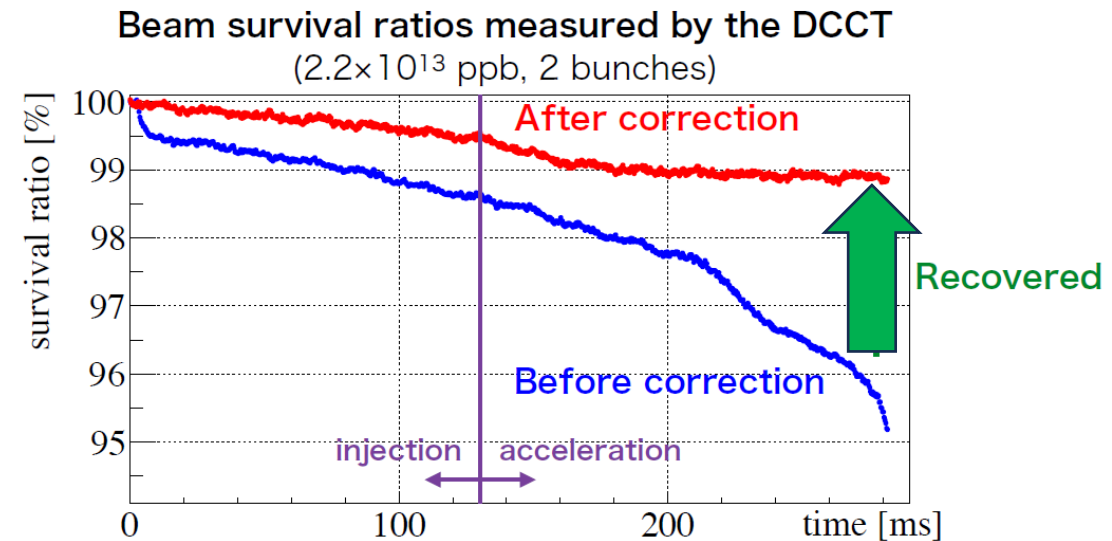
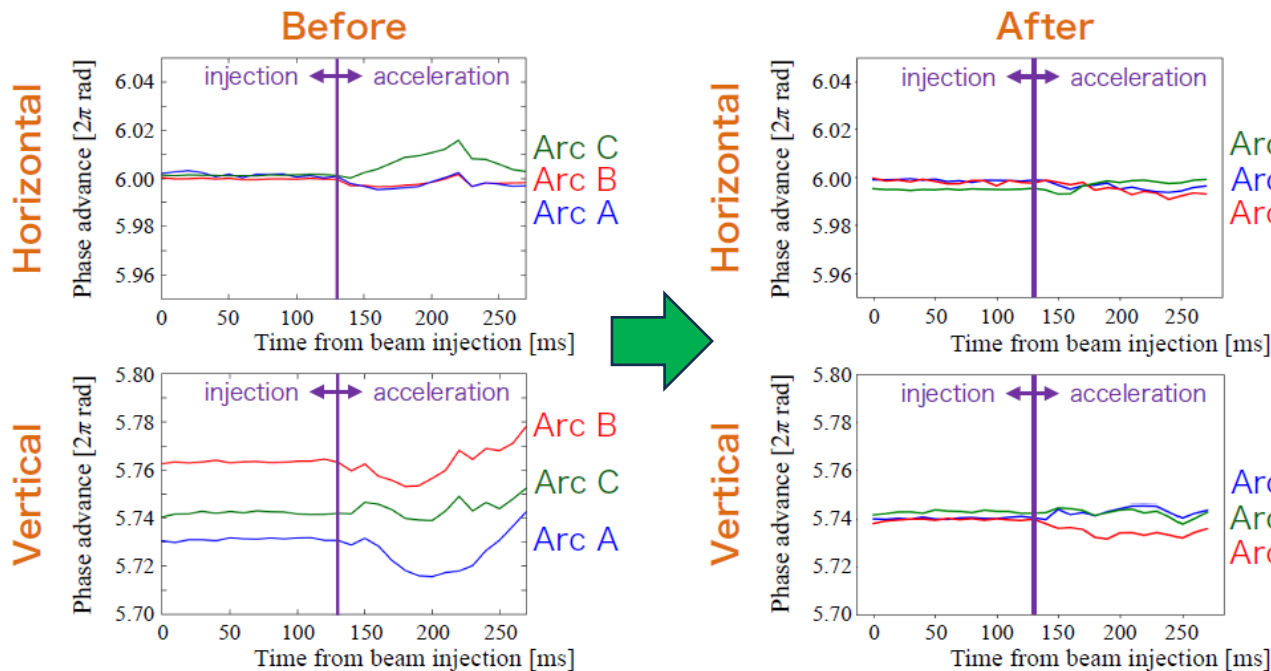
Discrepancies between the pair of power supplies for each Quadrupole family cause serious beam loss.

→ 0.1% Tolerance in discrepancies

→ Remaining sources of beam losses are expected from magnet imperfections and space charge effects

✓ Asymmetric cabling of Split-Quad-Magnet-family to Paired-QM-PSs

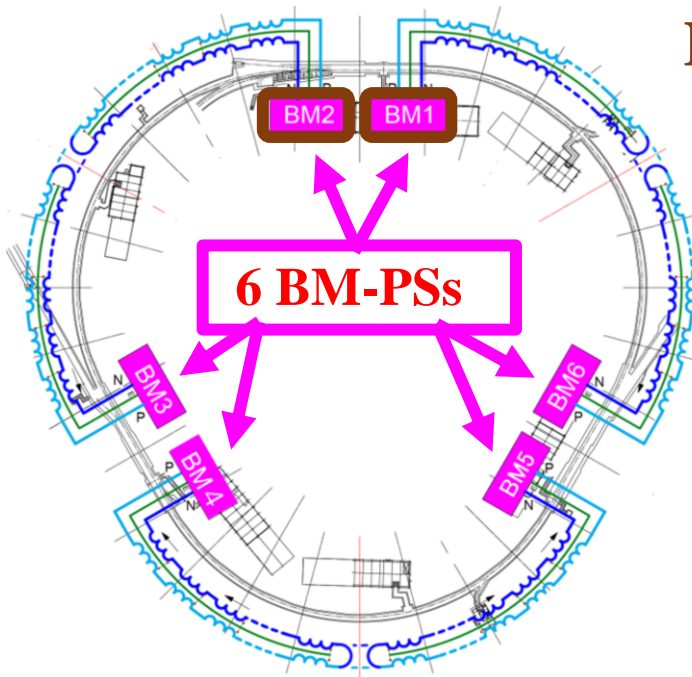
➔ Optics correction for the quadrupoles observing the 3-fold symmetry in phase advances



✓ Separate cabling of 96 Main Bending Magnets in 6 BM-PSs

We are **on the way of commissioning of the BM-PSs.**

In Spring 2023, we performed beam tunings managing the effect of **Low freq. ripples of 2 BM-PSs**, which tortured Optics Symmetry.



Effects of BM-PSs and QM-PSs in half-Arcs
 $(\Delta K_1 \cdot L)_{\text{Half-Arc}} [10^{-4}/\text{m}]$

BM1	BM2	BM3	BM4	BM5	BM6
4.6	4.2	1.3	1.8	1.0	1.7

Quad imperfections	Quad ripples
2.2 (average)	0.6 (average)

How BM-PS Balance affects on Arc Phases

$$\Delta x = \eta_x \frac{\Delta B}{B}, \quad |\Delta K_1| = |K_2 \Delta x|$$

T dispersion T sext. field

In this Fall, we can perform beam tunings with **best sets of ALL 6 BM-PSs.**

✓ Separate cabling of

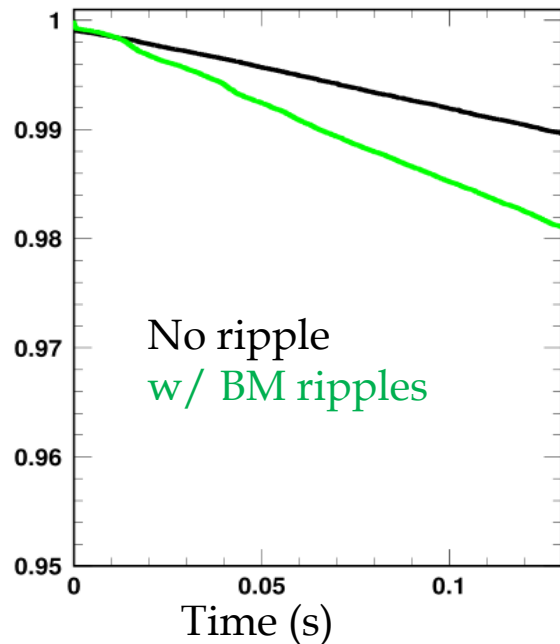
96 Main Bending Magnets in 6 BM-PSs

Effect of the **Low freq. ripples of 2 BM-PSs**

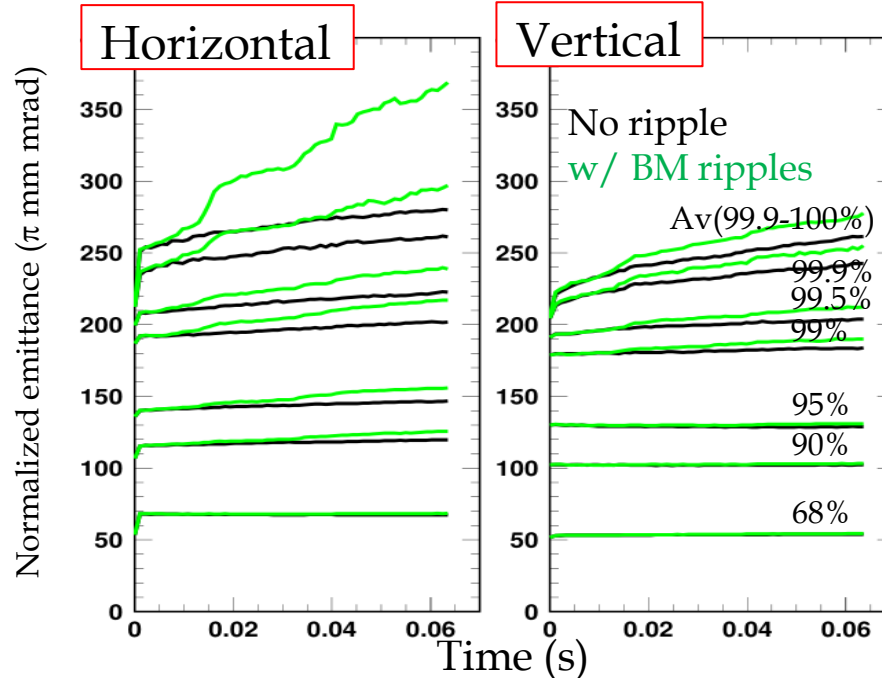
Tracking simulation suggests that these ripples enlarge the horizontal beam halos.

Tracking simulations (Beam intensity : 4.1×10^{13} ppb)

Survival



Emittance Growth



H. Hotchi

In this Fall, we can perform beam tunings with **best sets of ALL 6 BM-PSs.**

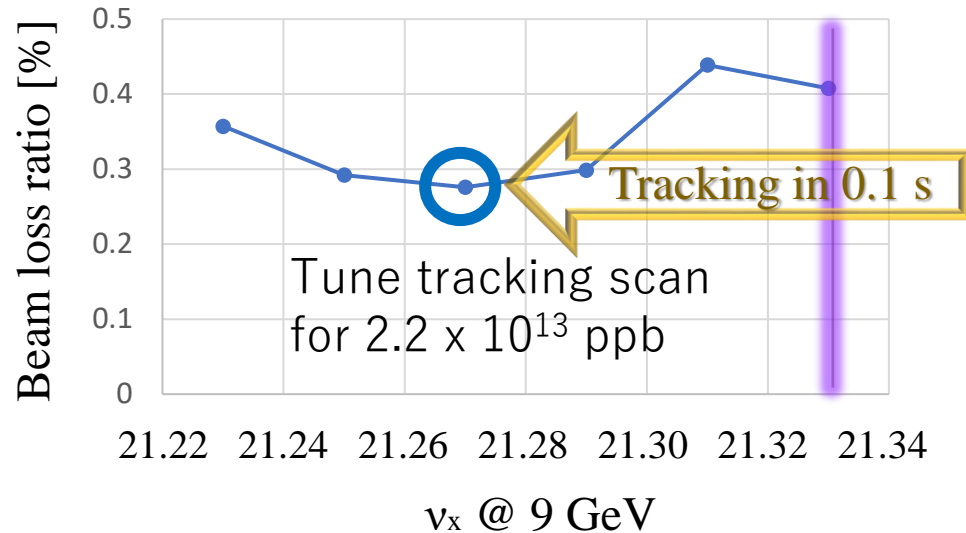
✓ Separate cabling of 96 Main Bending Magnets in 6 BM-PSs

Measures to Effect of the Low freq. ripples of 2 BM-PSs

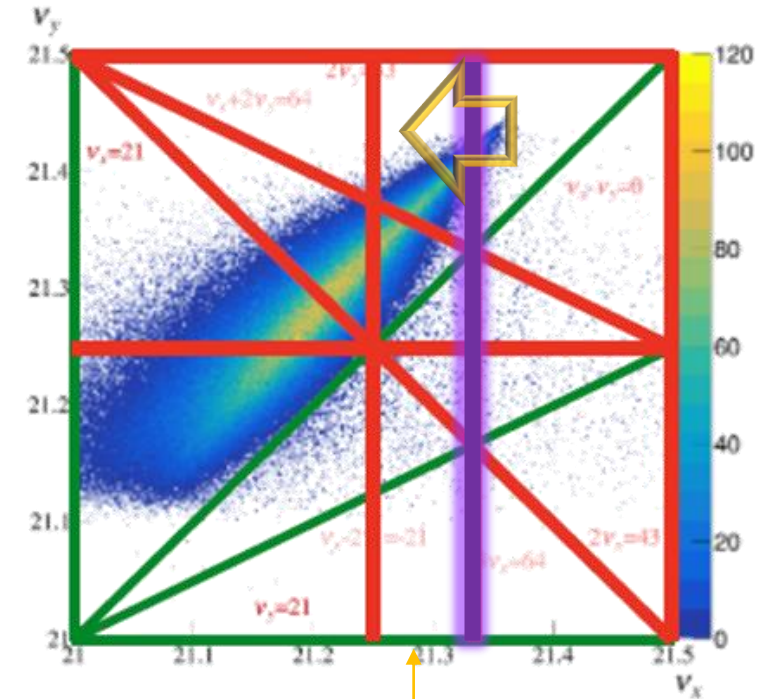
FX best operation point is $(\nu_x, \nu_y) = (21.35, 21.41)$ at 3 GeV.
 The $\nu_x = 21.33$ is corrected with trim-sextupoles below 6 GeV,
 but the resonance effect was severe in Spring 2023.

→ We adopt tune tracking

$$\nu_x = 21.35 @ < 4 \text{ GeV} \Rightarrow 21.27 @ 9 \text{ GeV}$$



Cross $\nu_x = 21.33$ quickly
 at the beginning of acceleration.

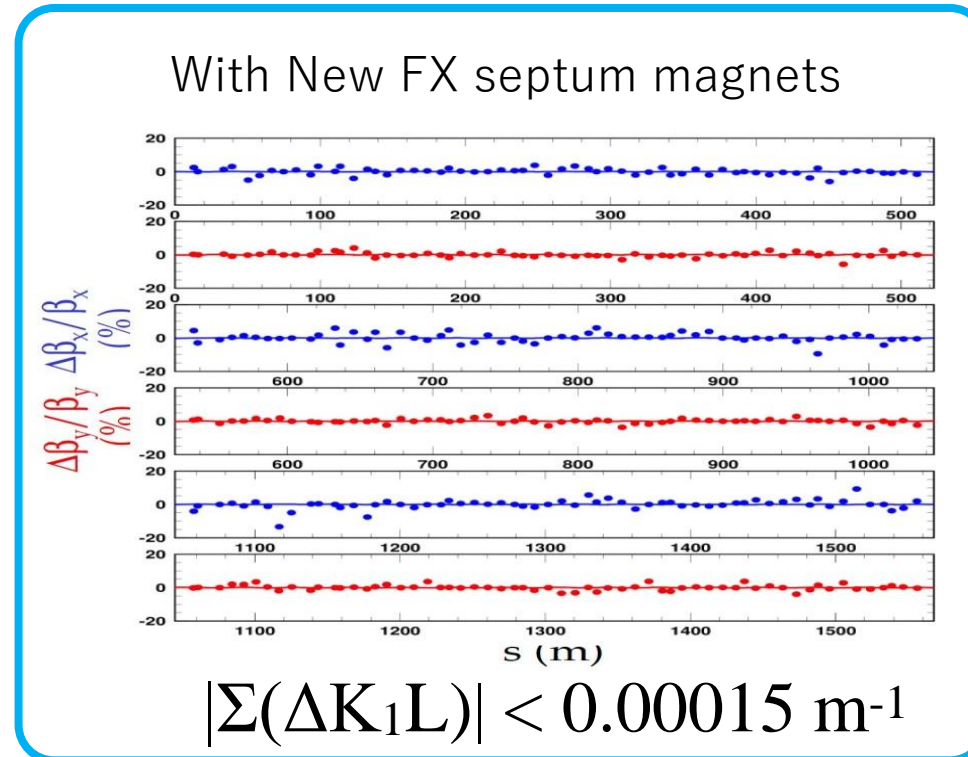
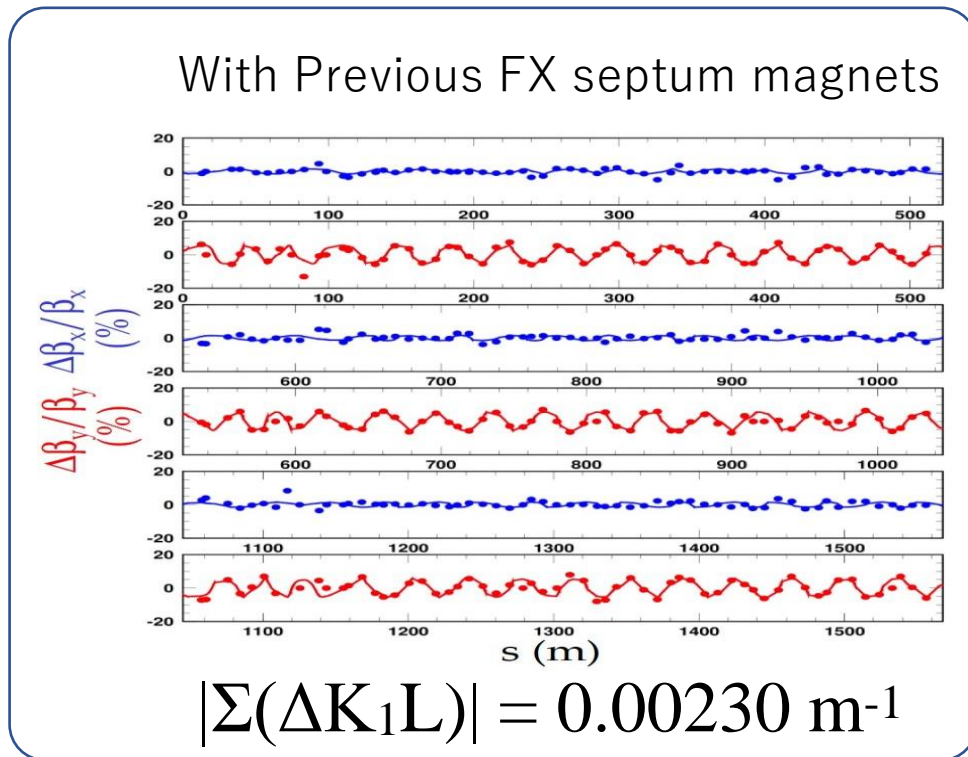


$\nu_x = 21.27$ is more tough for
 broken symmetry in horizontal

✓ Leakage field from FX Septum magnets

FX septum magnets were replaced to new magnets in the MR upgrade.

- New features: Less Impedance, Larger Aperture, and **Less Quadrupolar Leakage Field.**
- Beta measurements revealed that
 - Previous FX septum magnets had serious leakage field and caused optics modulation.
 - New FX septum magnets have 10 times smaller leakage field.



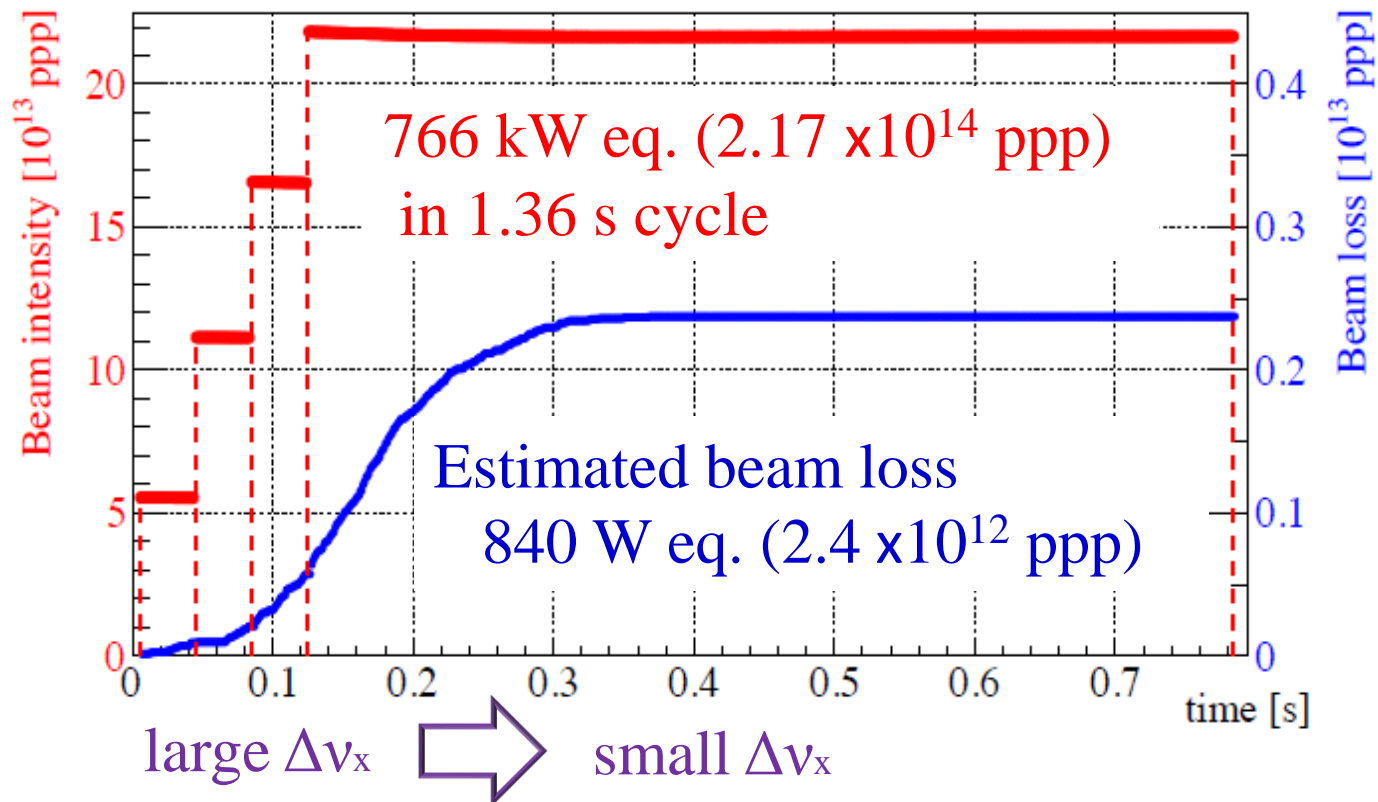
T. Shibata, *et. al.*,
TUPM103, IPAC'23

**Achievement of FX 750 kW
(original design power)**

Achievement of MR FX-ABD 750 kW eq.

In April 2023 we have successfully demonstrated FX 766 kW in 30GeV

Beam intensity and beam loss estimated by the DCCT



To reduce the effect of the resonance lines, we performed

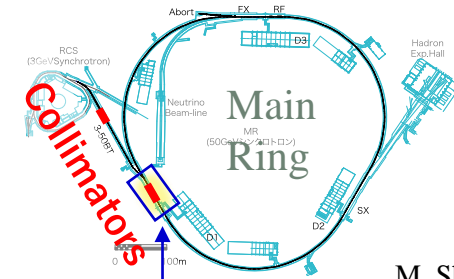
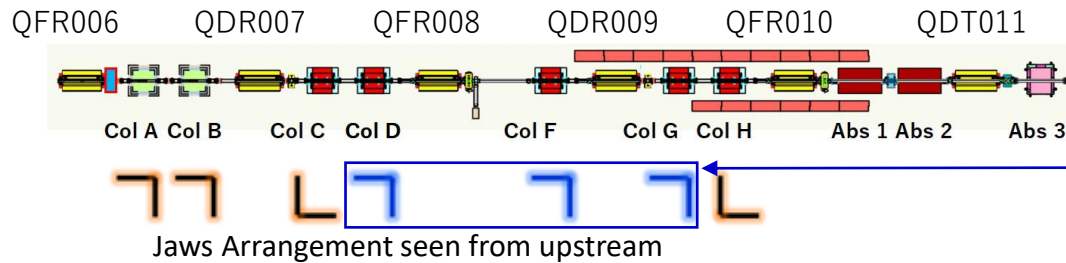
- ✓ Optics correction to make fine balancing the pair-QM-PSs
- ✓ Tune tracking at the beginning of acceleration to cross $\nu_x = 21.33$ quickly

In this Fall we expect to reduce the beam loss 20%, after **completing BM-PS commissioning.**

Collimator System Upgrades

✓ **More Collimator Capacity**
2021: 2.0 kW → 2023~: 3.5 kW

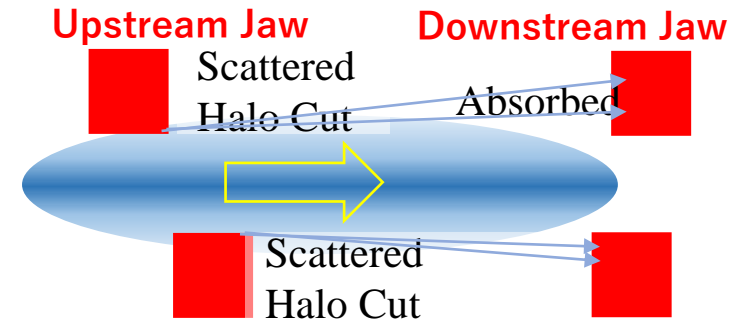
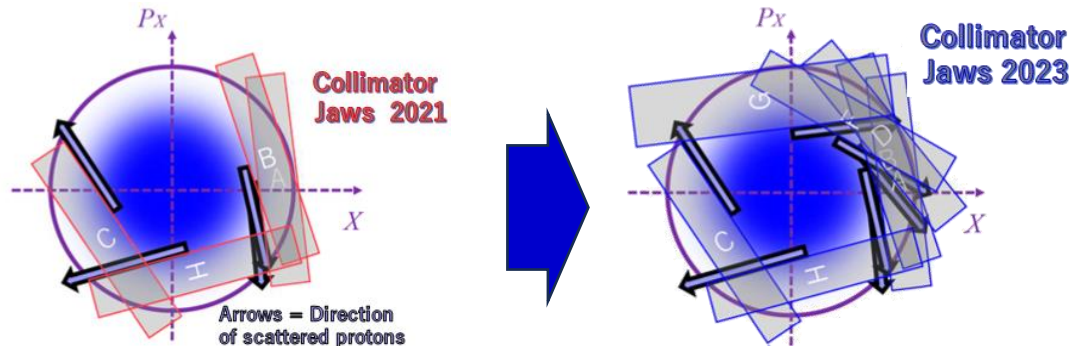
M. Shirakata *et. al.*,
Proc HB2016, p543



M. Shirakata
M. Uota
K. Kadowaki
T. Sasaki

New Collimators
D: Fall 2022
F: Summer 2023
G: Fall 2022

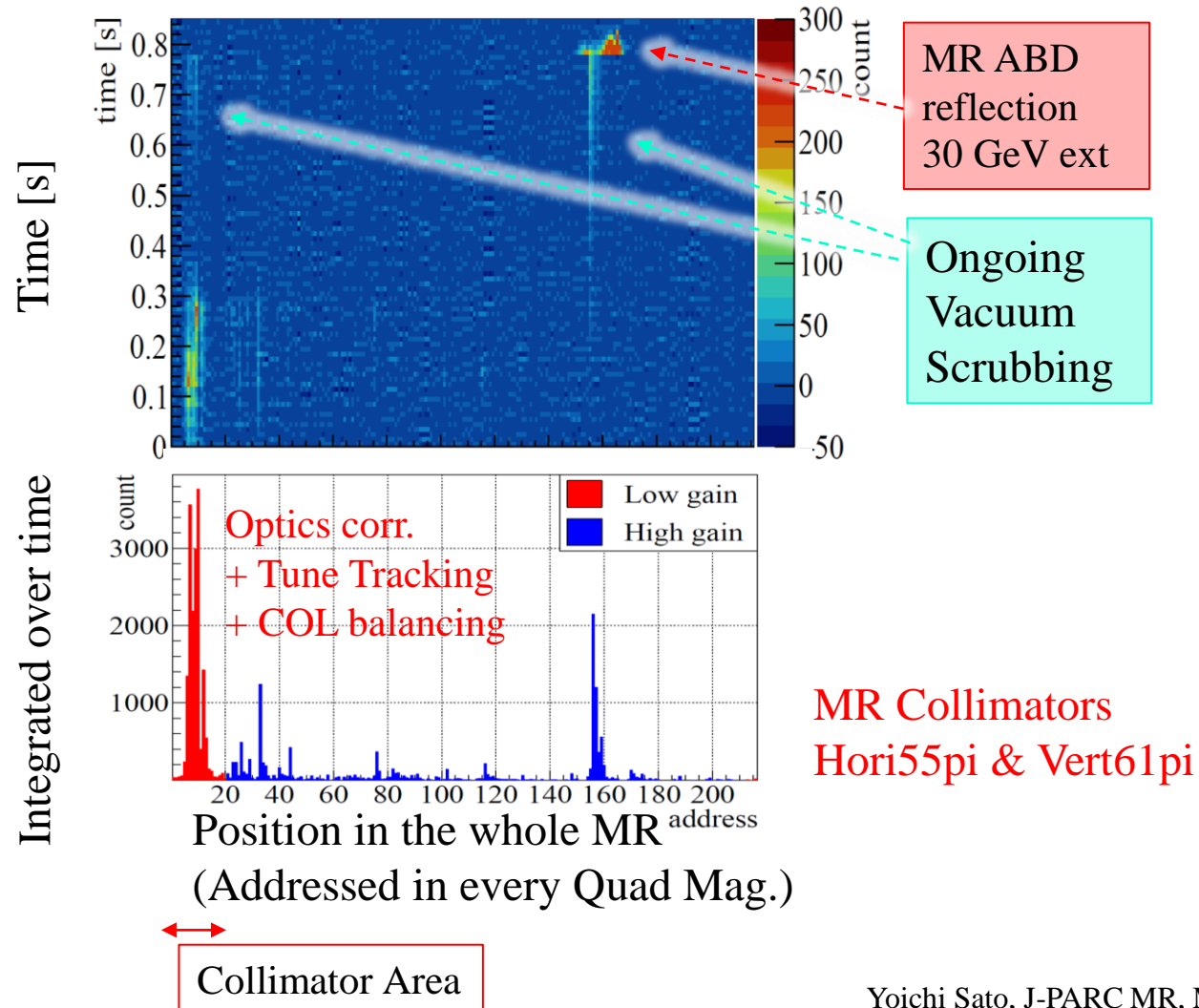
✓ **More Effective Halo Cut**



➔ **Better beam loss localization at collimator area**

Beam loss localization of FX 766 kW eq.

Beam losses counts for FX 766 kW eq.



Besides

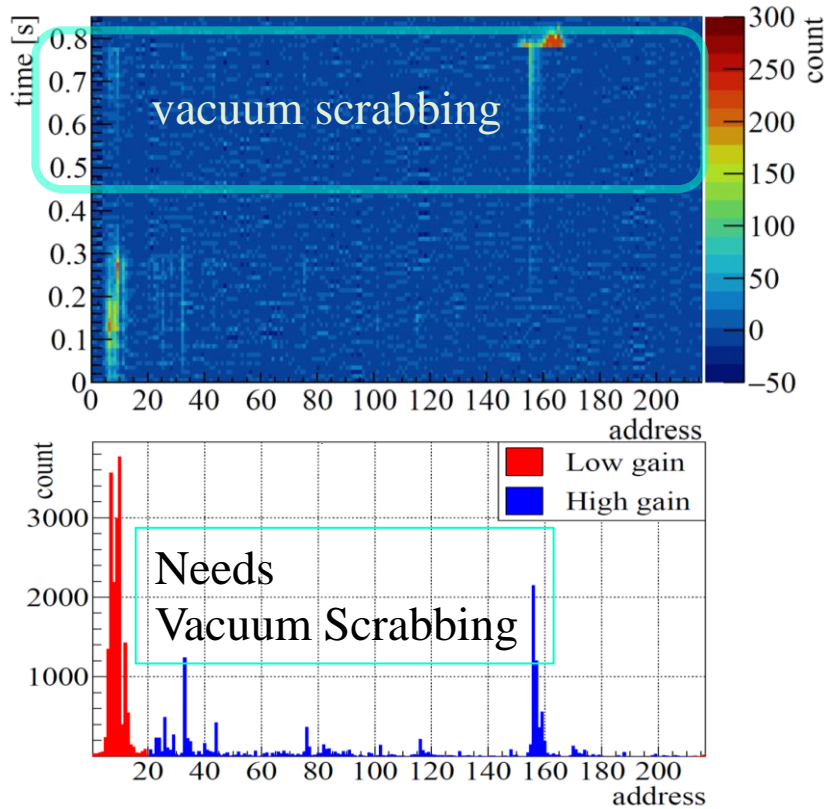
Optics correction,
Tune tracking,
Collimator balancing was also performed.

Beam losses are well localized
at **collimator area**
except for outgassing chambers.

We are on the way of vacuum scrubbing.

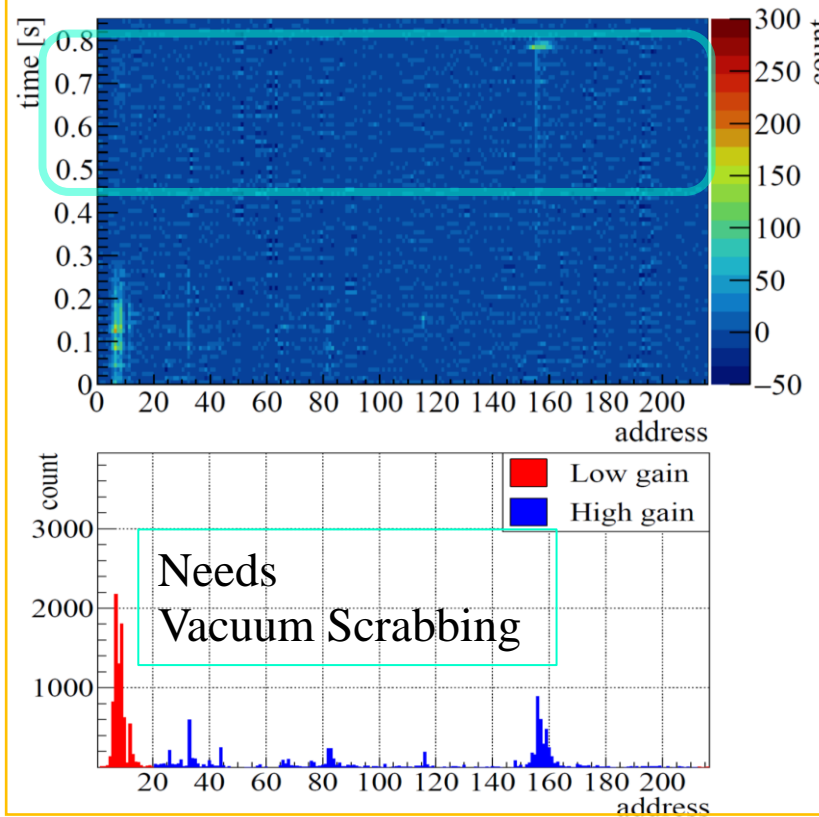
Beam loss localization after vacuum scrubbing

MR766 kW eq. with loss 840 W eq.



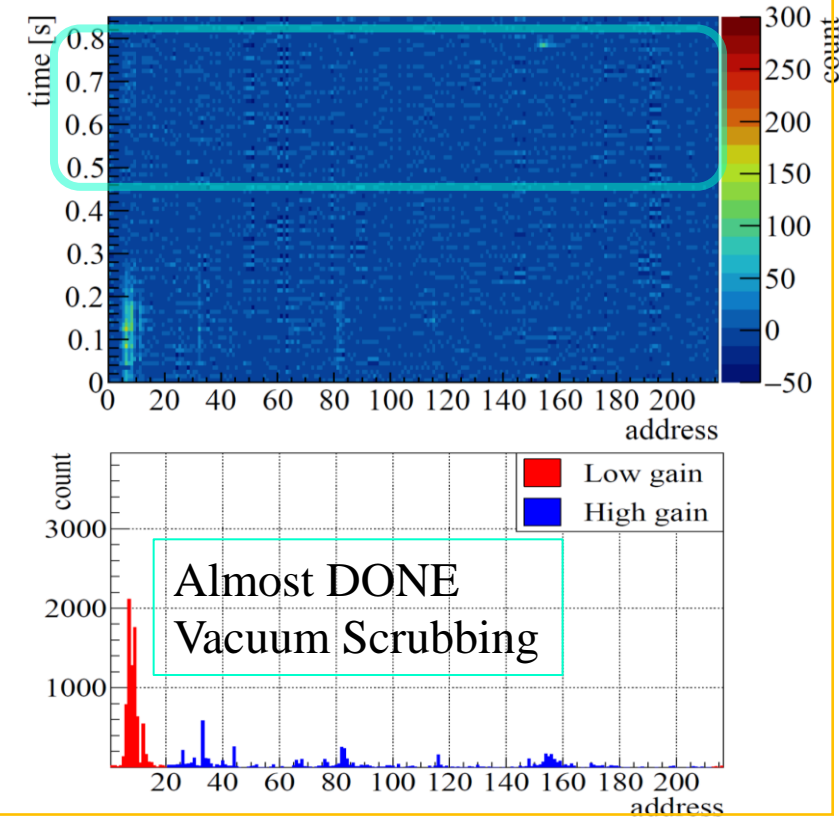
Nu 535 kW with loss 400 W

After 1-hour-vacuum-scrubbing



Nu 535 kW with loss 350 W

After 21-hour-vacuum-scrubbing



Beam loss localization was improved after vacuum scrubbing.

We are going to perform vacuum scrubbing for **750 kW in Nu Operation this Fall.** 22

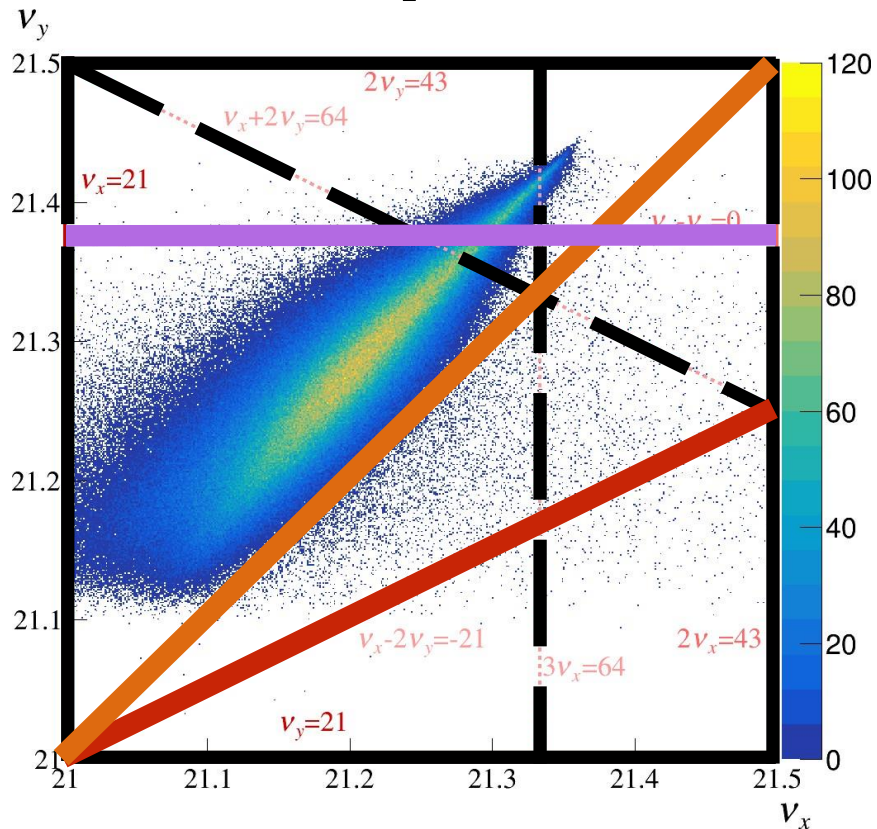
Future Plans

- New Beam Optics for FX operation
- Upgrade Plan of Correction Magnet System

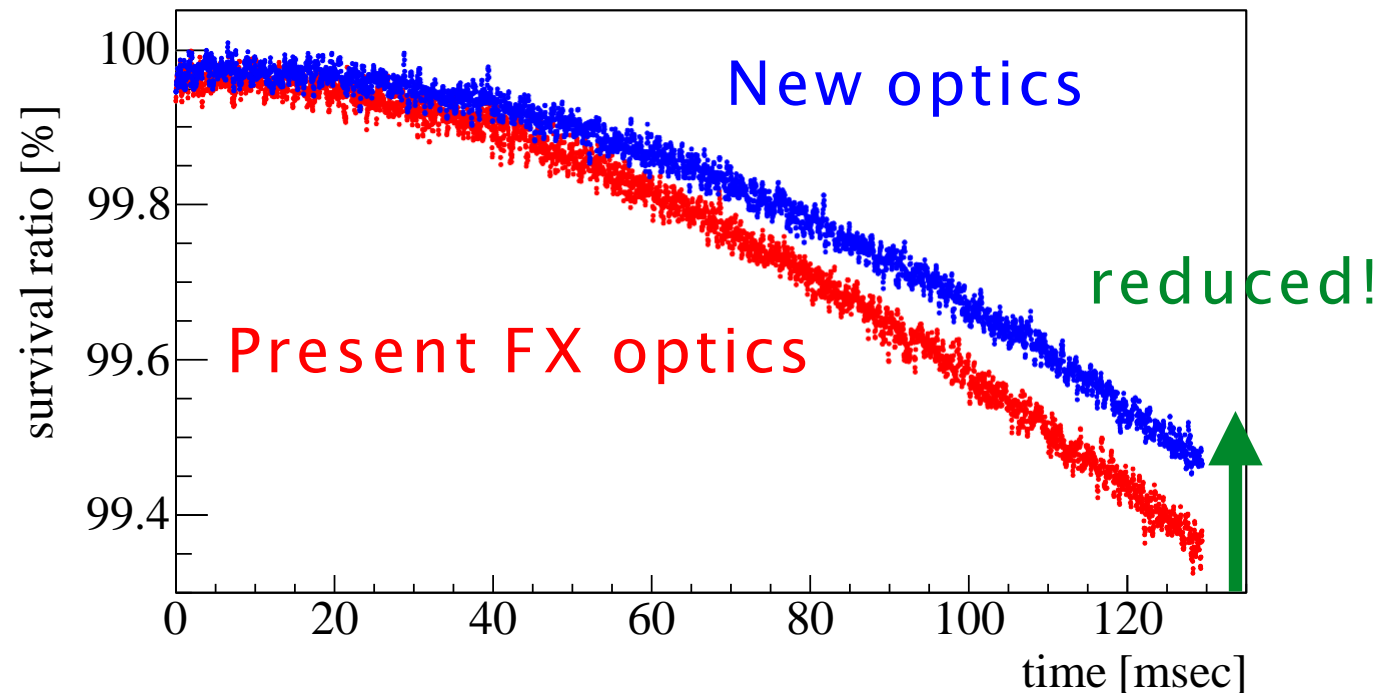
New Beam Optics for FX operation

New beam optics controlling vertical phase advances in Arcs can compensate/weaken some resonances.

T. Yasui et al., PTEP 2022, 013G01 (2022)



Beam survival ratio (measured by DCCT)



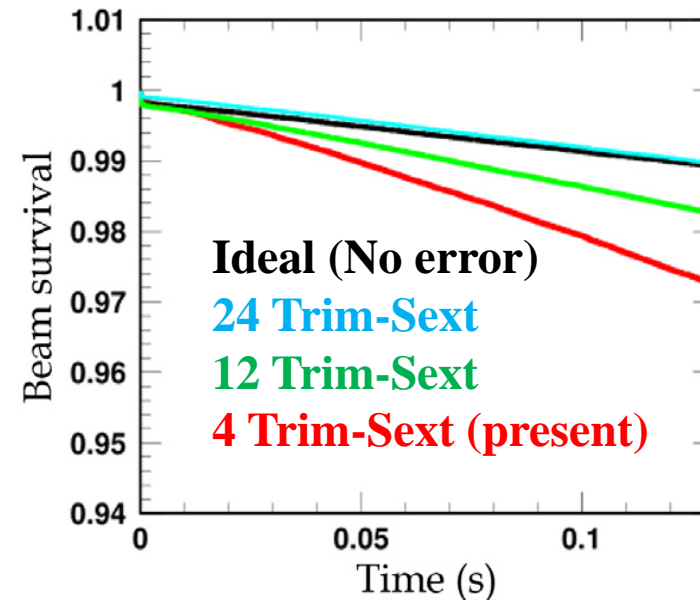
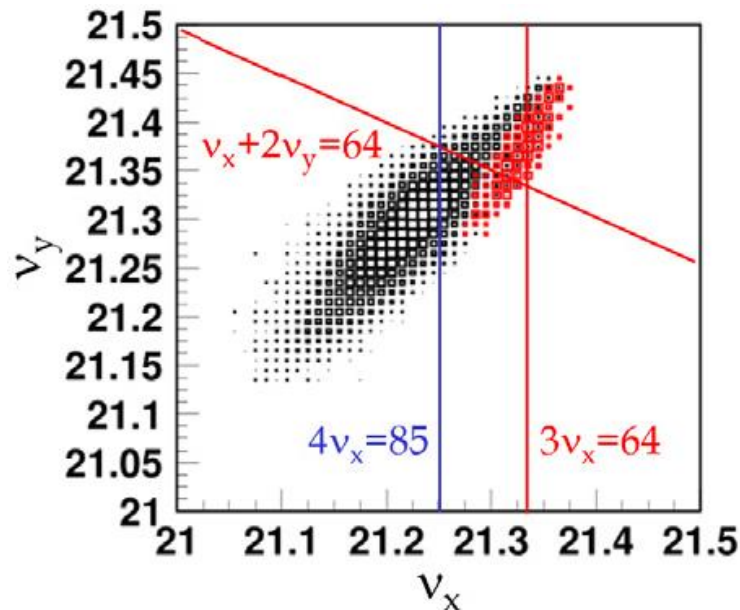
More Details are to be discussed in T. Yasui's talk (on Wednesday)
 "Space charge induced resonances and suppression in J-PARC MR"
 11 Oct 2023, 11:35 - 11:55, 500/1-001 - Main Auditorium (CERN)

Upgrade Plan of Correction Magnet System

- ✓ Two 3rd resonance lines ($3\nu_x = 64$, $\nu_x + 2\nu_y = 64$) are corrected by 4 Trim-Coils on Sexupoles
- ✓ Tracking simulations suggest that upgrade to 24 Trim-Coils on Sextupoles suppresses the effect of the resonances to **off-momentum particles** and provides significant beam loss reduction.
- ✓ We are going to increase Trim-Coils on Sextupoles in stages, finally adding up to 24 units

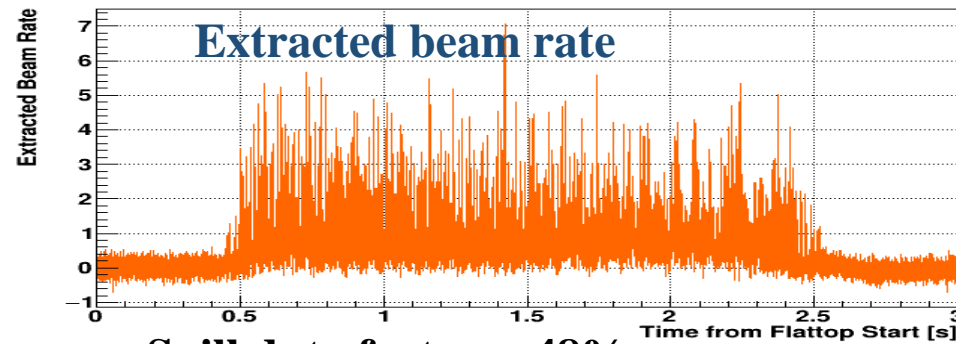
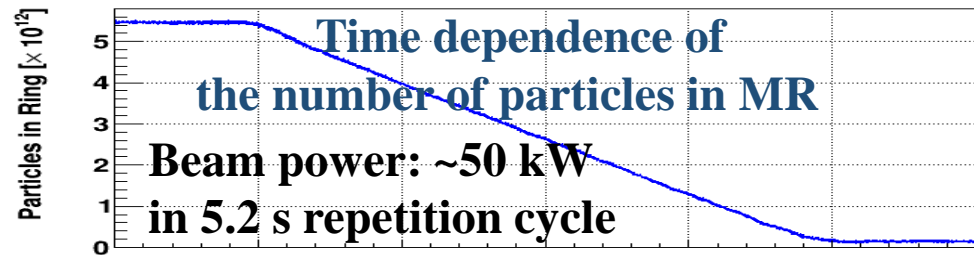
Tracking simulations
(4.1×10^{13} ppb)

H. Hotchi, et. al.
TUPM055 IPAC'23



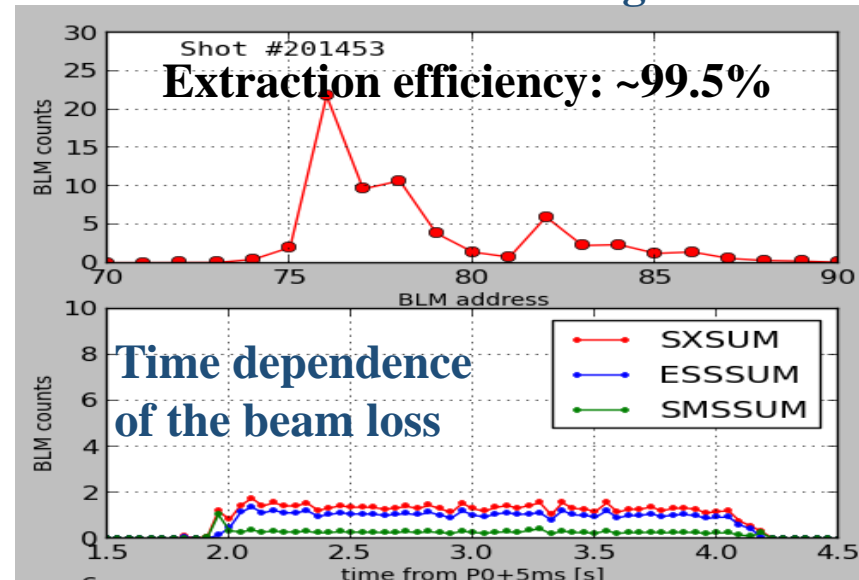
Slow Extraction

- ✓ SX 8 GeV/COMET phase- α (~240 W in 9.6 cycle) with improved duty factor 76% (62% in 2021)
- ✓ SX 30GeV/HD in 5.2 s cycle upto 50 kW with reproducing 99.5 % extraction efficiency



Spill duty factor: ~48%
(53% in 2021 51kW operation)

Beam loss distribution in SX straight section



The extraction efficiency of 99.5%
was well reproduced as before
the main power supply upgrade

- ✓ BM-PS commissioning will be completed by Fall 2023.
- ✓ SX/HD 30GeV is going to achieve 80 kW in faster repetition cycle (4.24 s cycle).
- ✓ To aim > 100 kW, diffuser system is under development and demonstrated 99.7% extraction efficiency.

Summary

- ✓ **MR system has been upgraded for higher repetition cycle.**
Main magnet PSs, RF system, Inj/FX systems, Collimator system
- ✓ **Initial commissioning were performed after 2021-2022 upgrades.**
FX/NU 30GeV in 1.36s cycle has been performed.
766 kW eq. beam was demonstrated with reasonable beam losses.
SX Tunings were performed
for COMET phase α (8GeV in 4.8s \times 2 cycle) with improved duty factor
for HD (30GeV in 5.2 s cycle) upto 50 kW with reproducing 99.5 % ext. efficiency
- ✓ **In JFY2023, we are aiming Nu 750 kW and HD 65~80 kW**
BM-PS commissioning will be completed by Fall 2023.
- ✓ **Additional upgrades are planned for > 1 MW beam faster**
to achieve better beam optics.

Backups

Main Magnet Power Supplies (PSs)

- **The Power Supplies (PSs) of main magnets were upgraded for faster cycling.**
- Present power supplies are reused for the other Q families.
- There are some changes in power supply and/or cabling for all the families.
- We have checked the polarity of magnets, so the beam operation was successful from 1st shot.

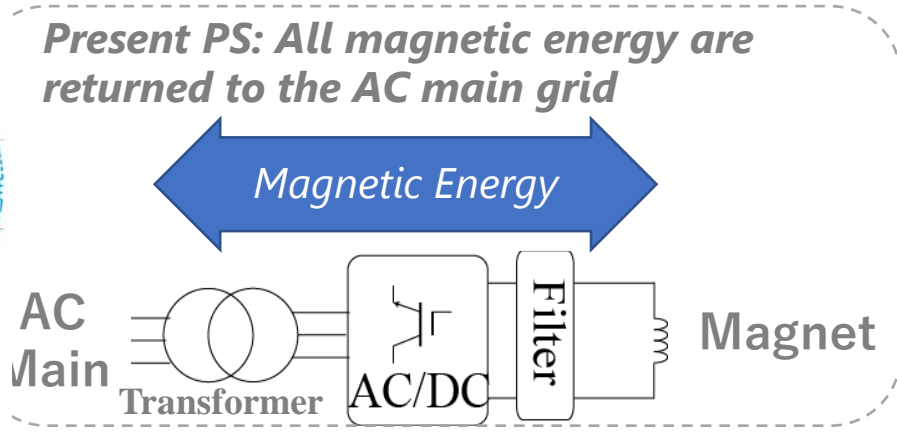
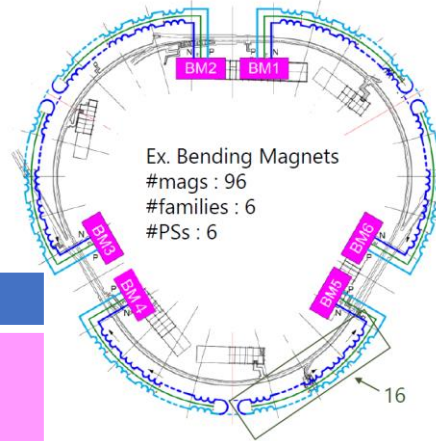
	Family Label	Magnet	Number of Family	Number of magnets	Inductance (H)	Current @ 30 GeV (A)	Upgrade strategy
Arc	BM	Bend	6	16 each	1.47	1600	New PSs with capacitor bank
	QFN, QDN	Quad	1 each	48 each	2.93, 3.46	750	
		QFX	Quad	1→2	48→24 each	2.39	750
	QDX	1→2		27→14(13)each	1.75	750	
Ins	QDS	1→2		6→3 each	0.35	900	
	QFS, QFT	1→2 each		6→3 each	0.3, 0.32	900	
	QFP	1		6	0.2	900	Reuse of Present PSs
	QFR	1	9	0.57	850		
	QDR, QDT	Quad	1 each	6 each	0.44, 0.37	900	New PSs w/o capacitor bank
Arc	SFA	Sext	1	24	0.41	200	
	SDA, SDB		2 →1	24+24 → 48	0.82	200	

New Power Supplies

Kurimoto

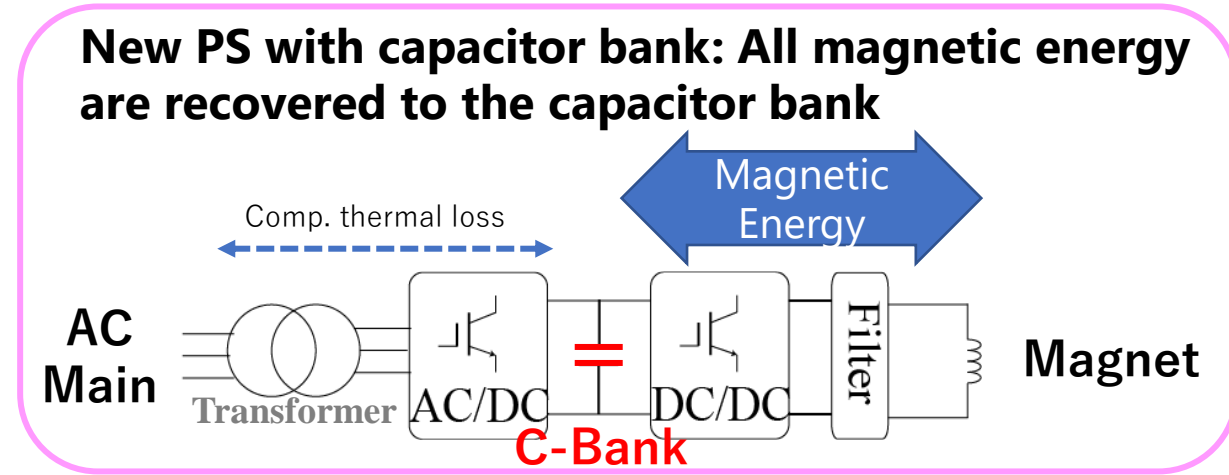
- New power supplies were designed for the faster cycle. -> higher output voltage
- The electric power supplier did not allow us a large power variation by the faster cycle.
- We decided to have capacitor banks for the energy recovery.

$$V = L_{mag} \frac{dI_{mag}}{dt} + R_{mag} I_{mag}$$



Mag. Family (*)	Type	#mags/PS	PS	Upgrade
BM1 ~ 6	Bending	16	Large	New PS w C-Bank
QFN, QDN,	Quadrupole	48	Large	
QFX	Quadrupole	48 → 24	Large	Reuse Present PS w divided budget
QDX	Quadrupole	27 → 14&13	Large	
QDS, QFS, QFT	Quadrupole	6 → 3	Small	Reuse Present PS
QFP, QFR	Quadrupole	6, 9	Small	
QDR, QDT	Quadrupole	6	Small	New PS w/o C-Bank
SFA, SDA, SDB	Sextupole	24 → 24, 48	Small	

Large PS: 6000 V, 800-1500 A
 Small PS : 1500 V, 800 A-1000 A



* One PS drives several magnets connected in series. These several magnets are collectively called "a Family"

J-PARC New Power Supplies

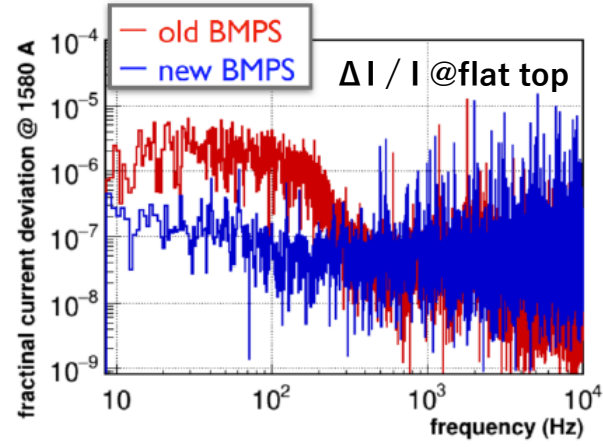
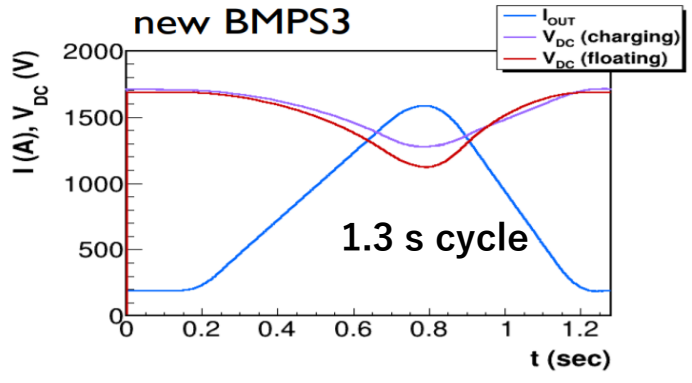
New 3 buildings for the PSs were constructed (complete).

Mass production of the PSs is in progress.

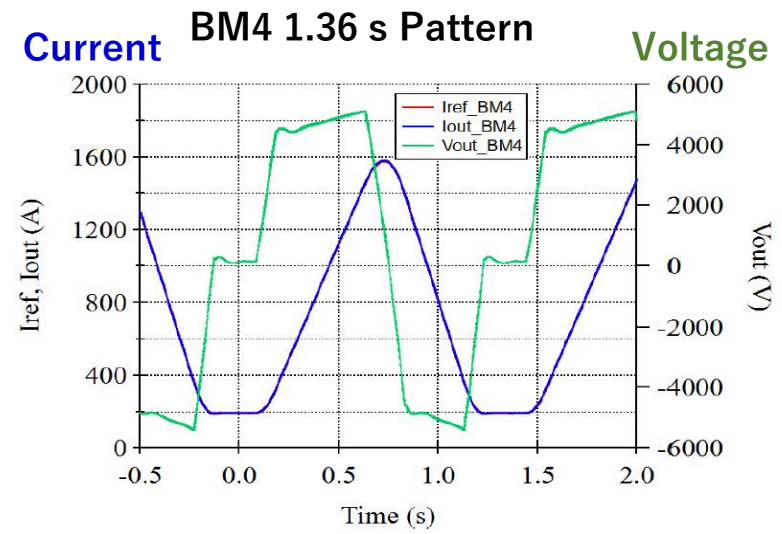
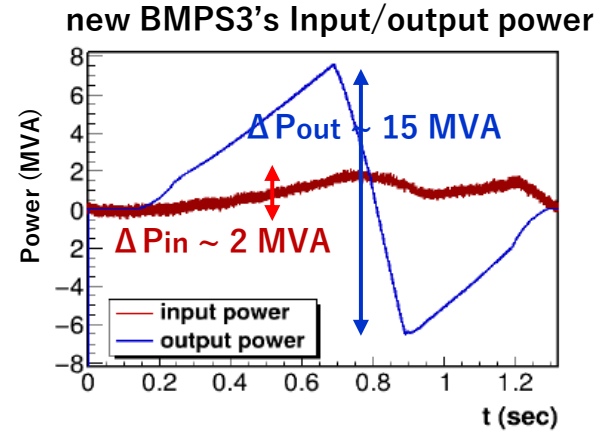
- All 6 bending magnet (BM) PS families were constructed and installed.

2 BMPs were successfully tested in 1.3 s cycle, and stably operated over 50-hour.

- Power variation reduced from input to output.
 - Total input power estimation = half of present FX op.**
- Current ripple at flat top was improved factor 10 in low freq.



T. Shimogawa *et al.*,
in *Proc. IPAC'19*, pp. 1266-1268.



Morita *et. al*, WEPM082, IPAC'23

Effect of Current Ripple in Spring 2023

- Status of Current Ripple of Main Magnet PSs
- COD modulation
- Effects on beam survival
- Relation with Upgrade plan of Trim-S system
- Review of 3rd resonance correction with 4 Trim-S coils

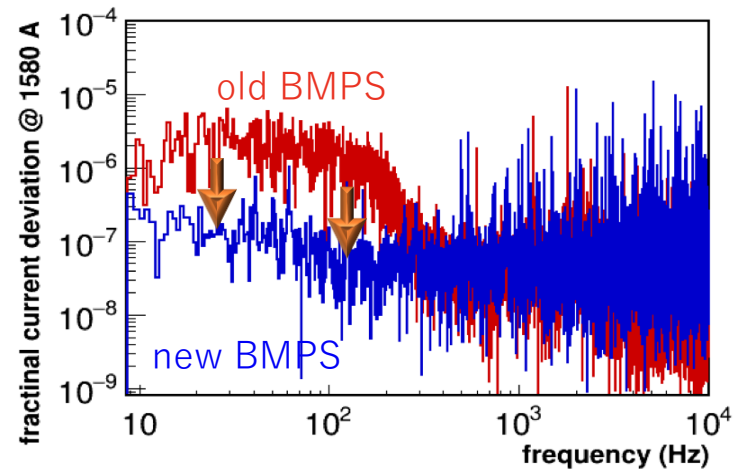
To REPRODUCE 3-fold-symmetry (BM-PSs)

- ✓ Separate cabling of **96 Main Bending Dipoles in 6 BM-PSs**

We were **on the way to best commissioning of all BM-PSs**, and complete by this Fall.

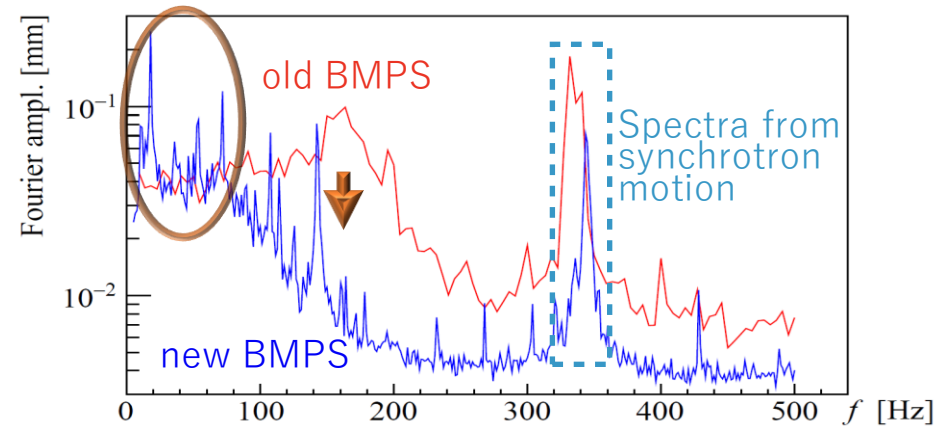
In Spring 2023, we performed beam tunings with **Low freq. ripples of 2 BM-PSs**.

Ripple of current of a BM-PS (BEST tuning)



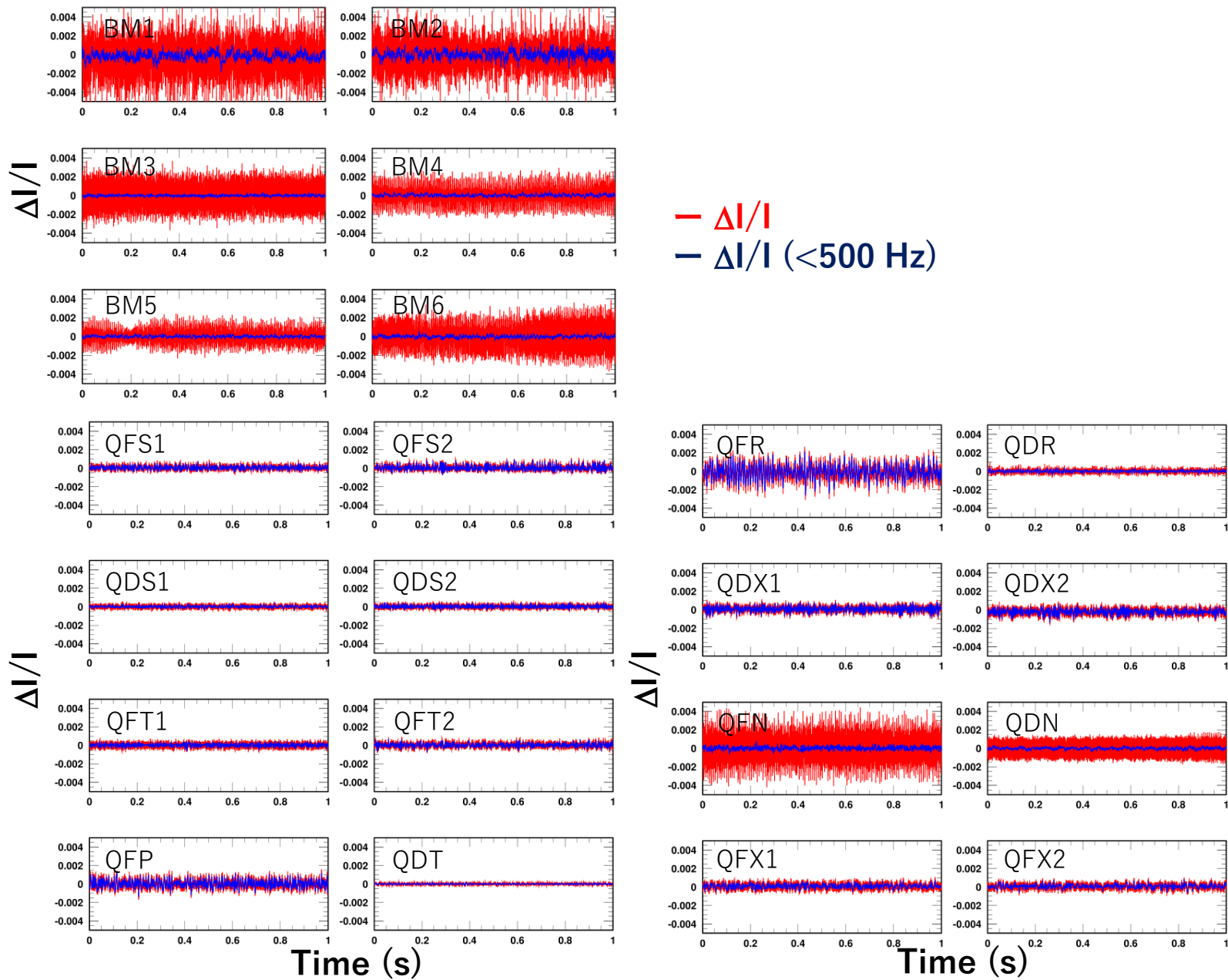
T. Shimogawa *et al.*, in *Proc. IPAC'19*, pp. 1266-1268.
Morita *et. al.*, WEPM082, IPAC'23

Ripple observed in beam orbit (Spring 2023)
(effect of all Bend PSs)

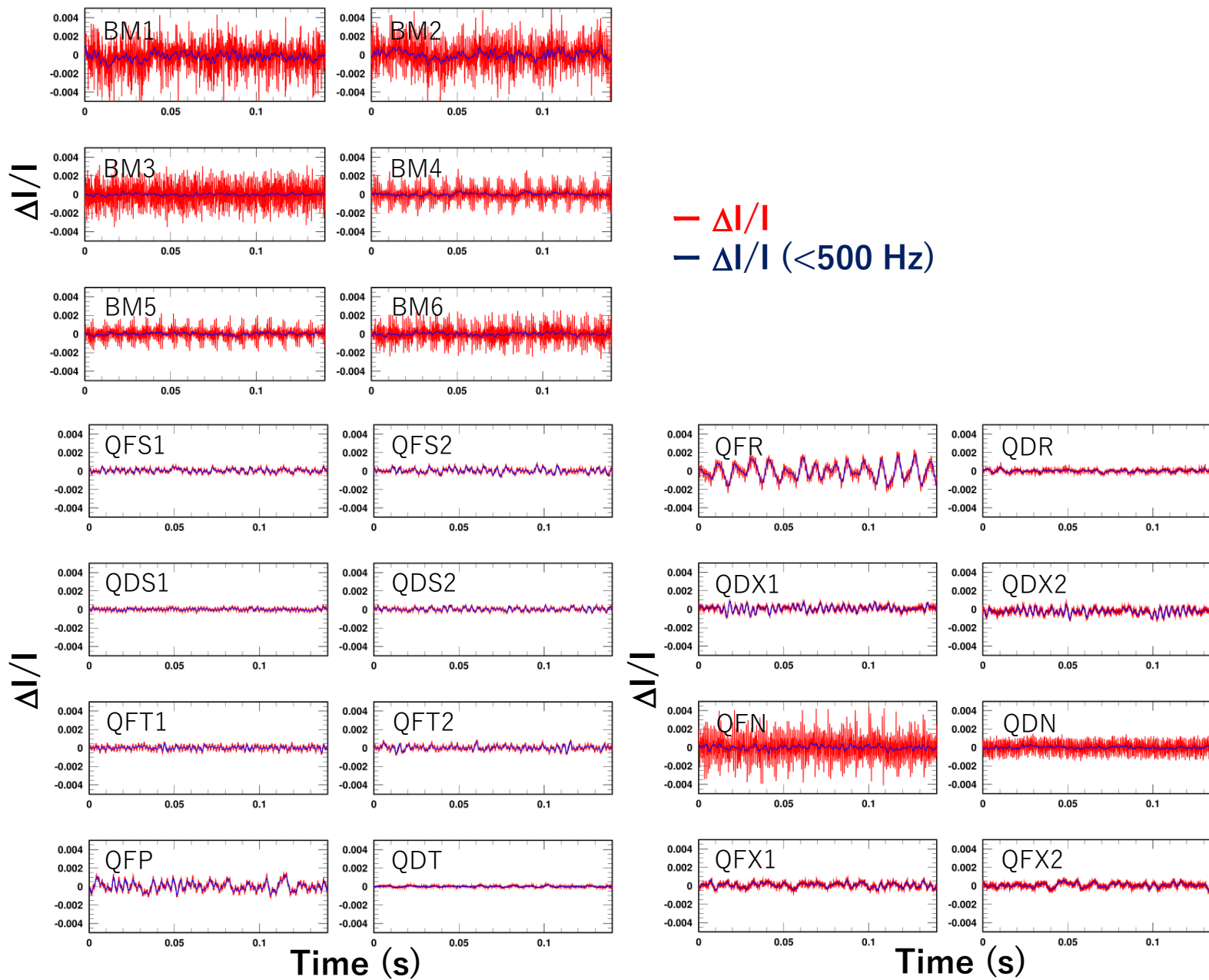


In this Fall, we can perform beam tunings with **best sets of ALL 6 BM-PSs**.

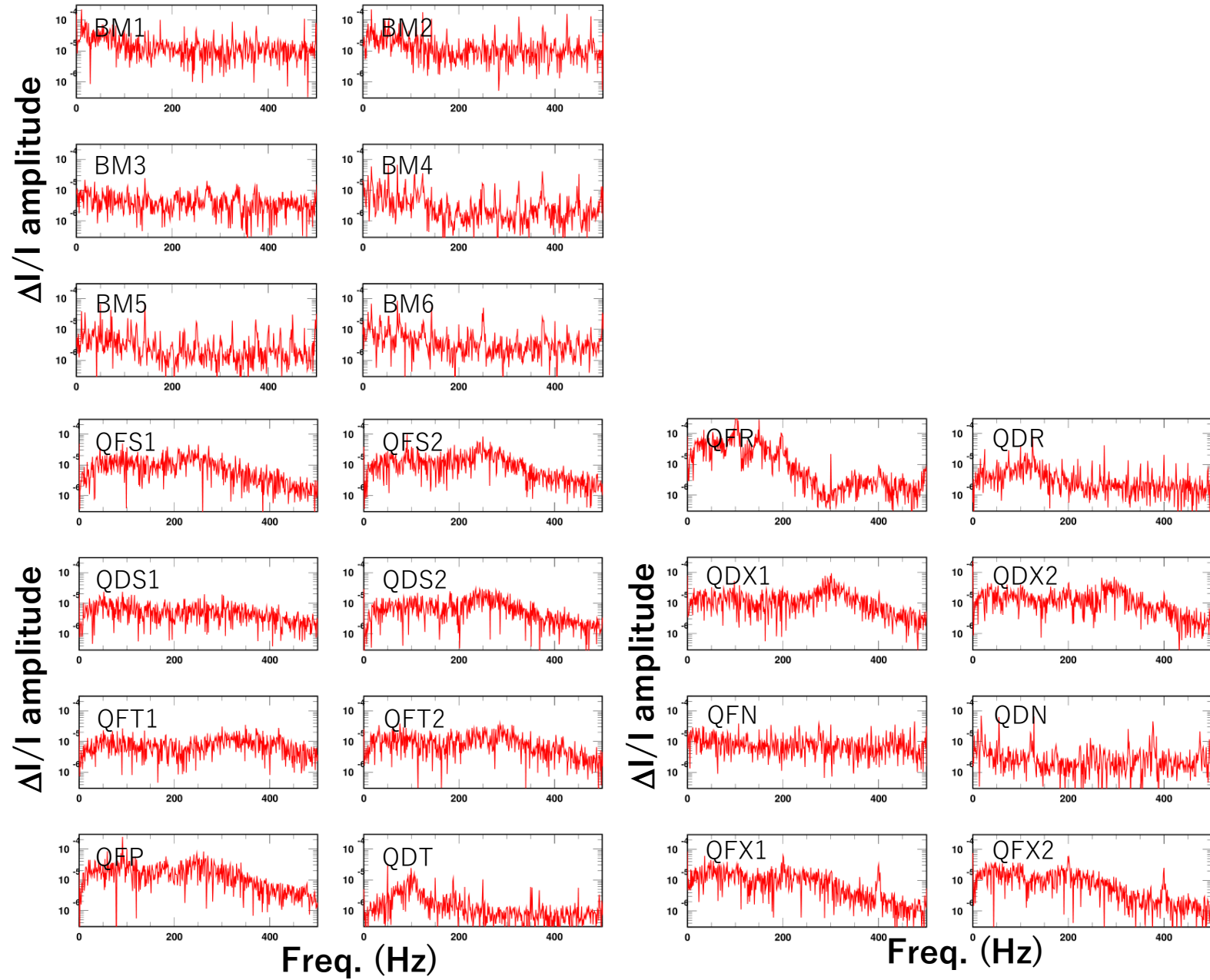
Current ripples in Spring 2023



Current ripples in Spring 2023



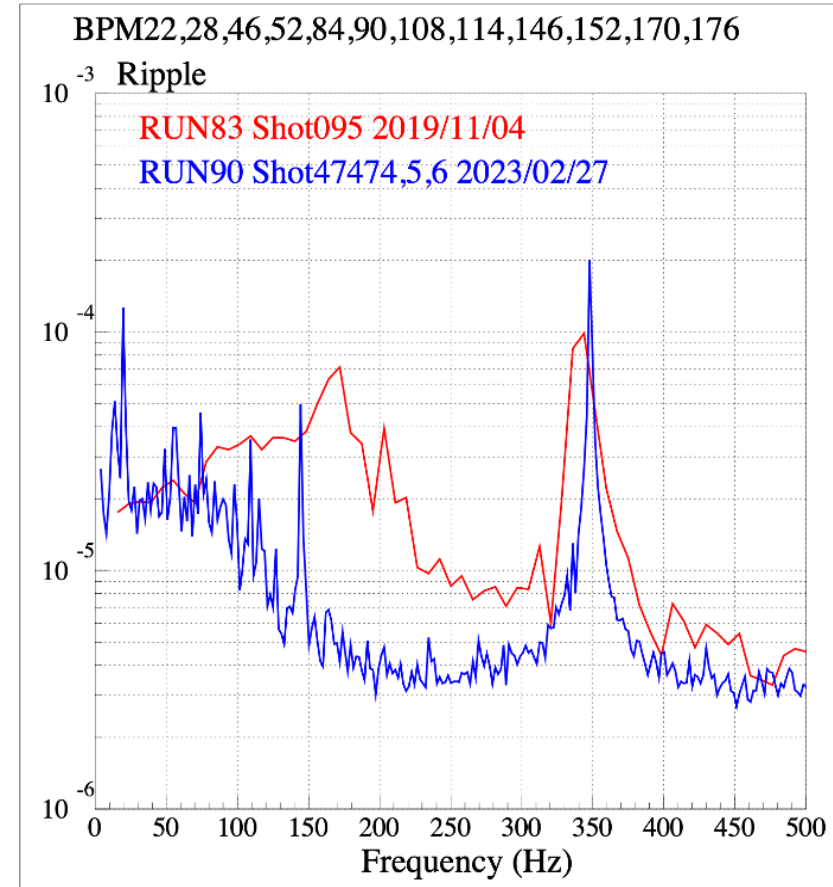
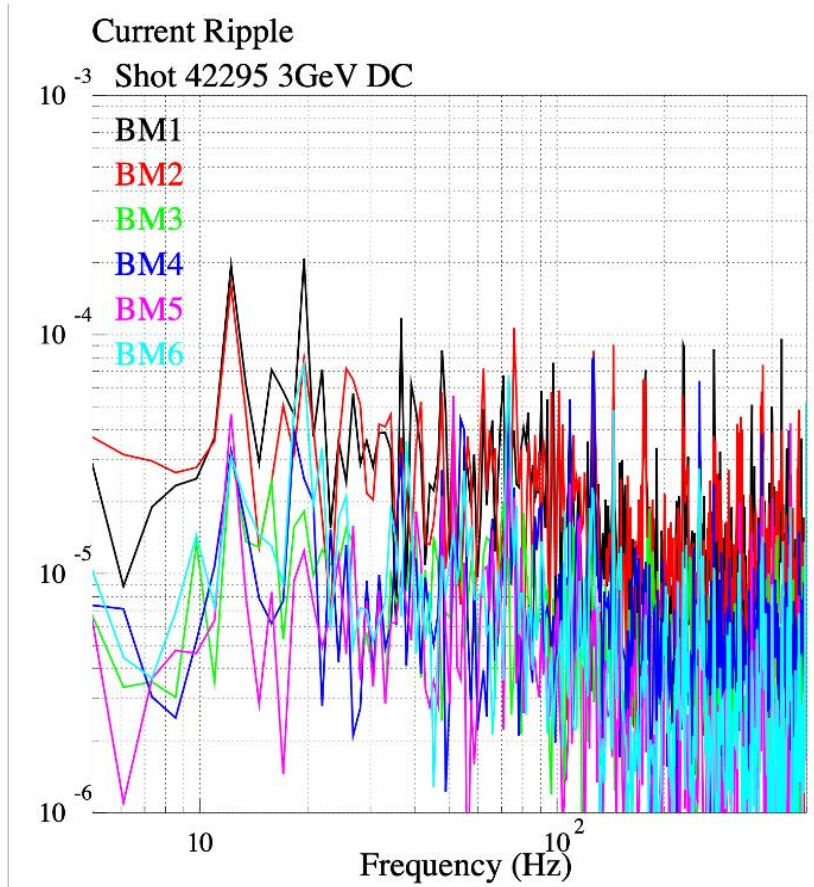
Frequency spectra of current ripples



各偏向電磁石の電流リップル

S. Igarashi

高ディスパージョン位置でのビームのx方向振動をフーリエ解析し、ビームベースで偏向電磁石リップルを測定した **20 Hz付近にピークが見える**
ビームで測定したリップル



磁場リップルの導出

T. Yasui

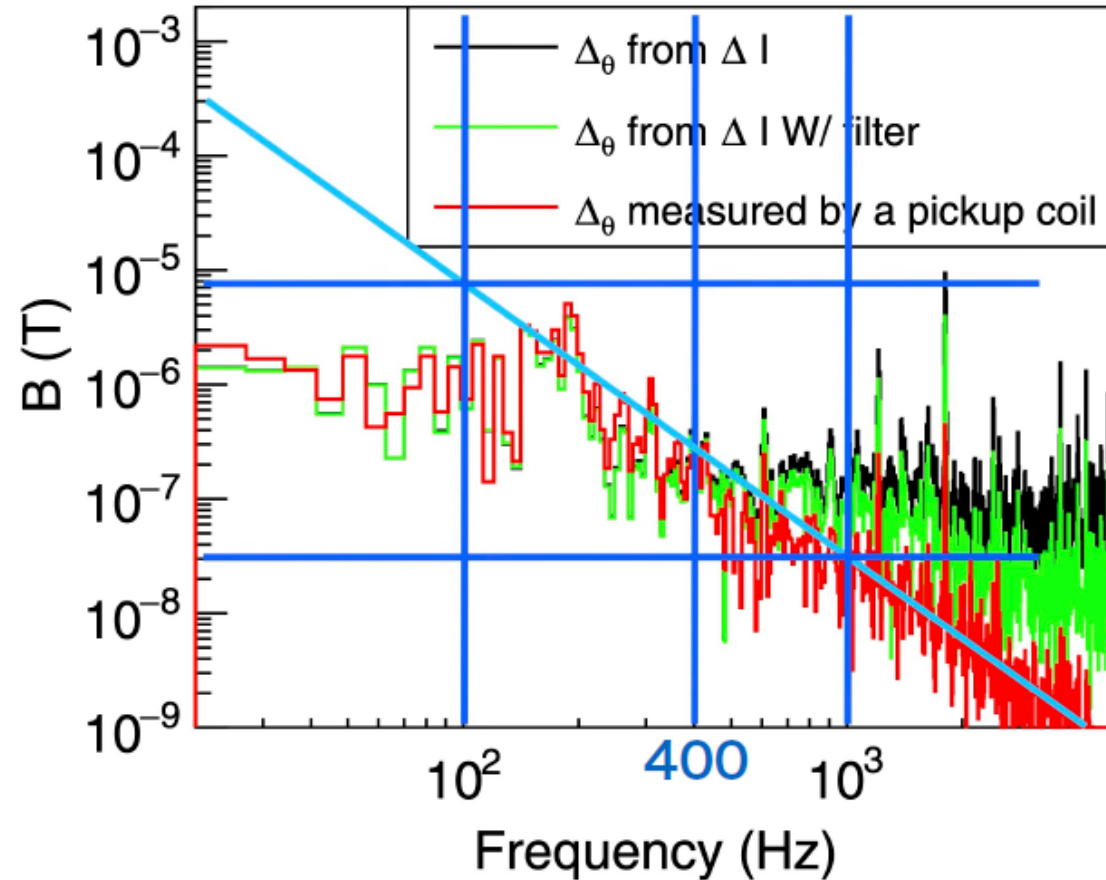
右図は電流リップルと
磁場リップルの比較例

電流リップルは
高周波も残っているが、
磁場リップル(赤線)の
高周波成分は小さくなっている

400 Hz以上について、
磁場リップルを目の子Fitした

電流の各周波数成分に
以下の係数gをかけた

$$g = \begin{cases} 1 & (f < 400 \text{ Hz}) \\ \left(\frac{f}{400 \text{ Hz}}\right)^{2\log_{10} 2 - 3} & (f > 400 \text{ Hz}) \end{cases}$$

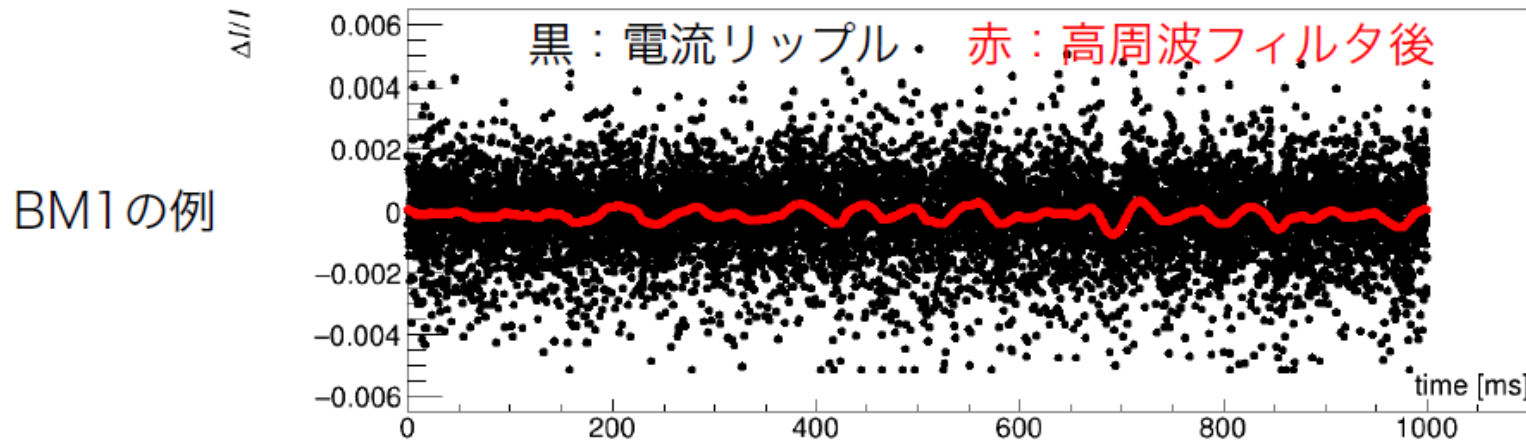


D. Naito *et al.*, PRAB **22**, 072802 (2019).

磁場リップルの値

T. Yasui

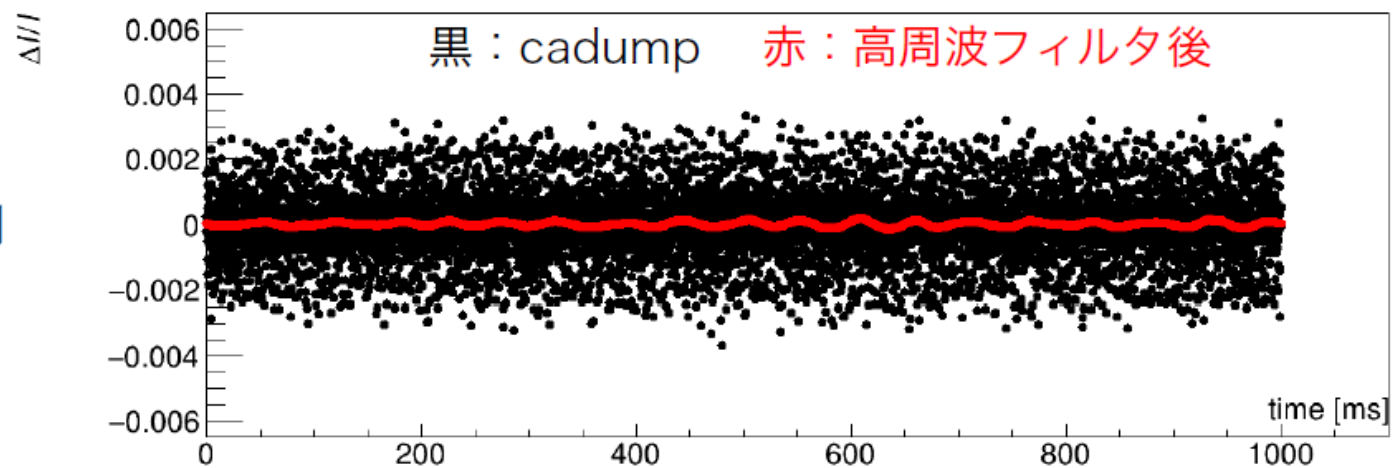
電流リップルの高周波成分をフィルタして標準偏差を求めた



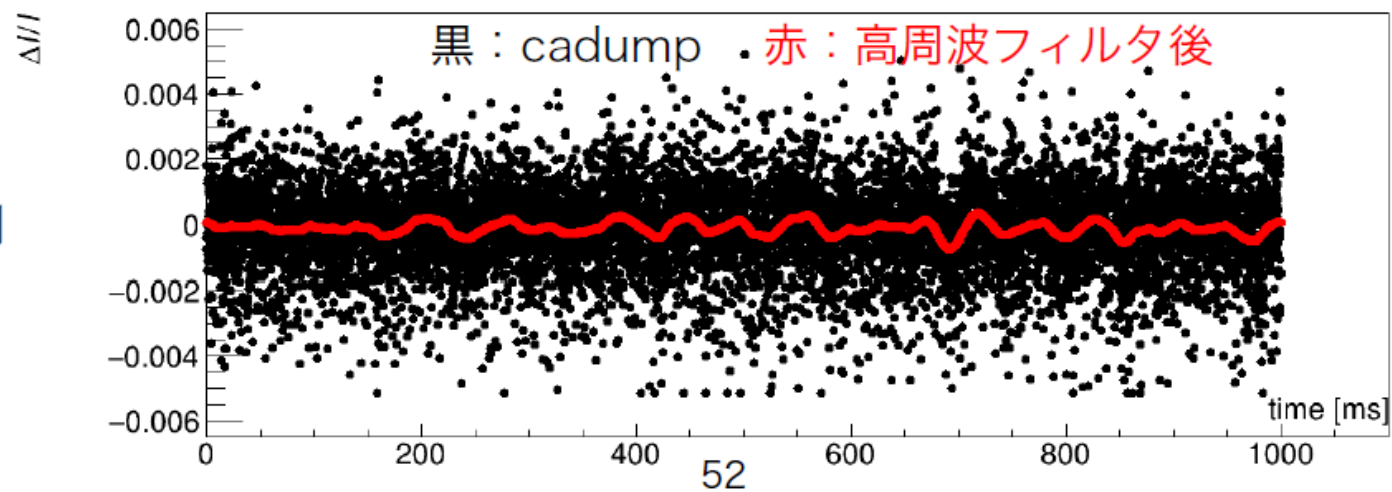
BM1	BM2	BM3	BM4	BM5	BM6
0.0191%	0.0176%	0.0055%	0.0077%	0.0042%	0.0071%
QFS1	QFS2	QDS1	QDS2	QFT1	QFT2
0.0026%	0.0034%	0.0020%	0.0017%	0.0025%	0.0028%
QFP	QDT	QFR	QDR	QFN	QDN
0.0069%	0.0006%	0.0153%	0.0022%	0.0081%	0.0075%
QFX1	QFX2	QDX1	QDX2	SD	SFA
0.0057%	0.0057%	0.0051%	0.0057%	0.0015%	0.0010%

解析にはトリガOFF時のデータを用いた

BM3の例



BM1の例



磁場リップルによる ΔK_1

T. Yasui

偏向電磁石以外にも四極磁場誤差 ΔK_1 のソースとして、
四極電磁石のリップル、四極電磁石の個体差がある

各 ΔK_1 ソースごとに、半Arc単位で以下を評価した

$$\Delta K_{1,\text{sum}} \equiv \sqrt{\sum_{\text{half Arc}} (\Delta K_1)^2}$$

	Bend ripple由来	Quad ripple由来	Quad個体差
Arc A1 (BM4)	0.000184	0.000061	0.000197
Arc A2 (BM5)	0.000101	0.000061	0.000208
Arc B1 (BM6)	0.000170	0.000062	0.000254
Arc B2 (BM1)	0.000459	0.000062	0.000197
Arc C1 (BM2)	0.000423	0.000062	0.000271
Arc C2 (BM3)	0.000133	0.000061	0.000206

分割四極ファミリーのリップル

T. Yasui

QFS1	QDS1	QFT1	QFX1	QDX1
0.0026%	0.0020%	0.0025%	0.0057%	0.0051%
QFS2	QDS2	QFT2	QFX2	QDX2
0.0034%	0.0017%	0.0028%	0.0057%	0.0057%

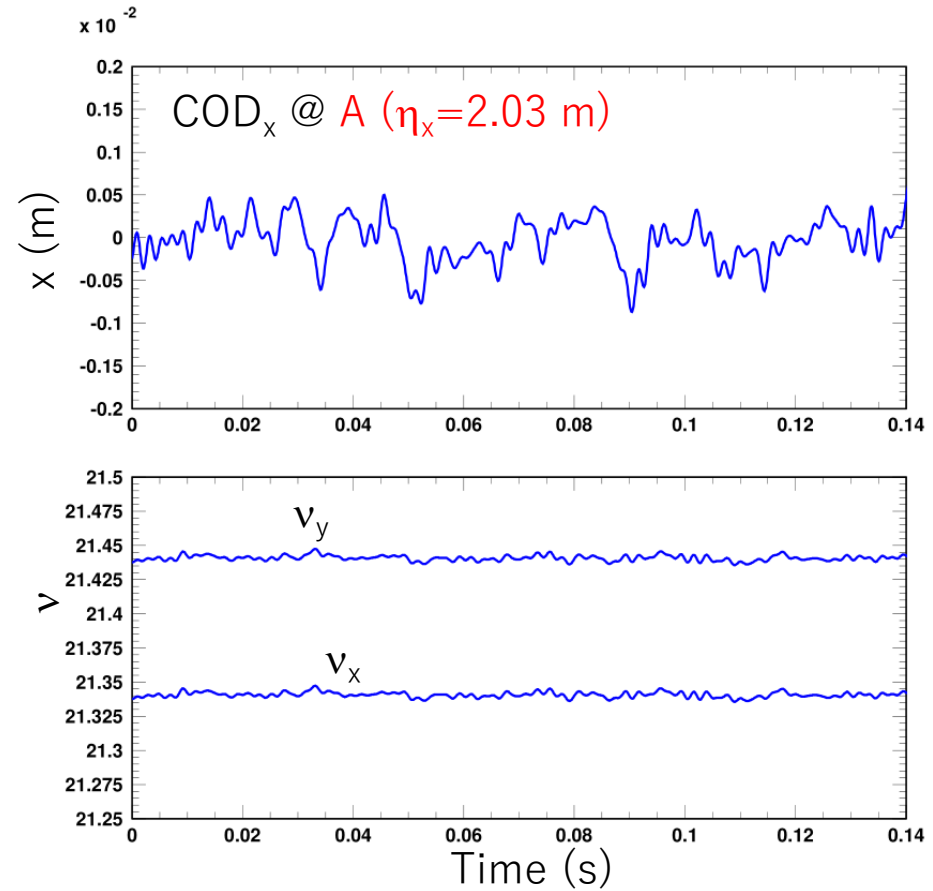
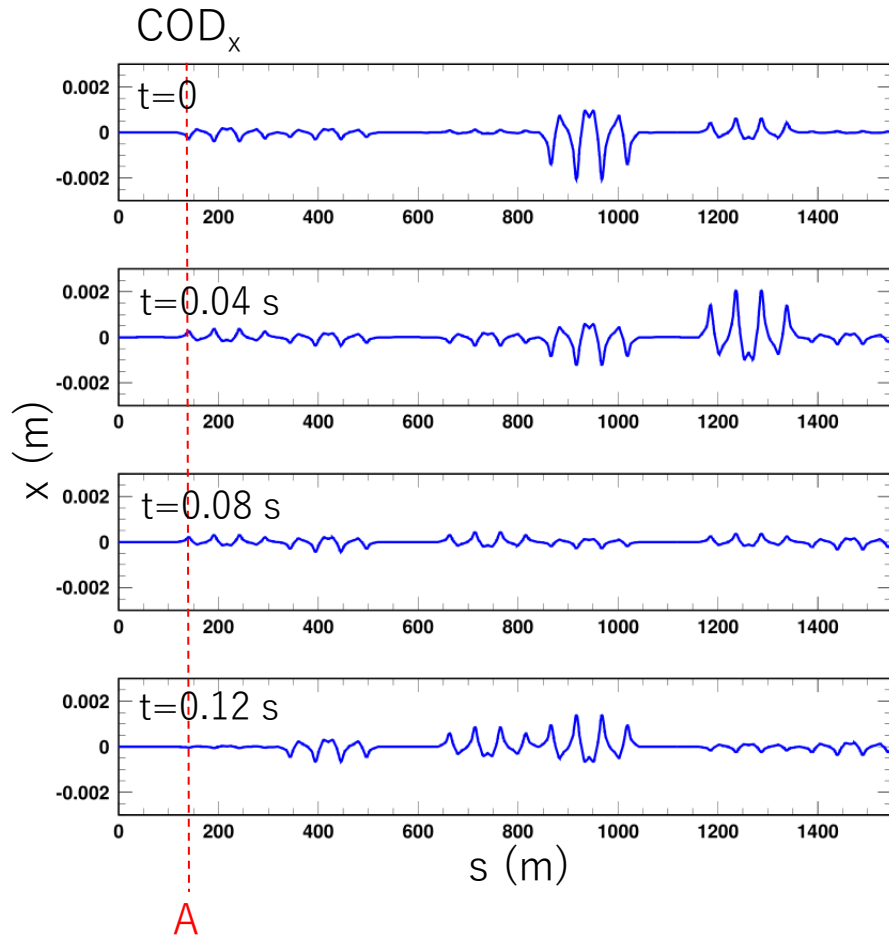
※全てdI/Iの高周波成分をフィルタして標準偏差を求めたもの

どれも0.1%より十分に小さいため、
分割四極ファミリーリップルがビームロスを悪化させるとは考えにくい

中央値を合わせ込みさえすればよい

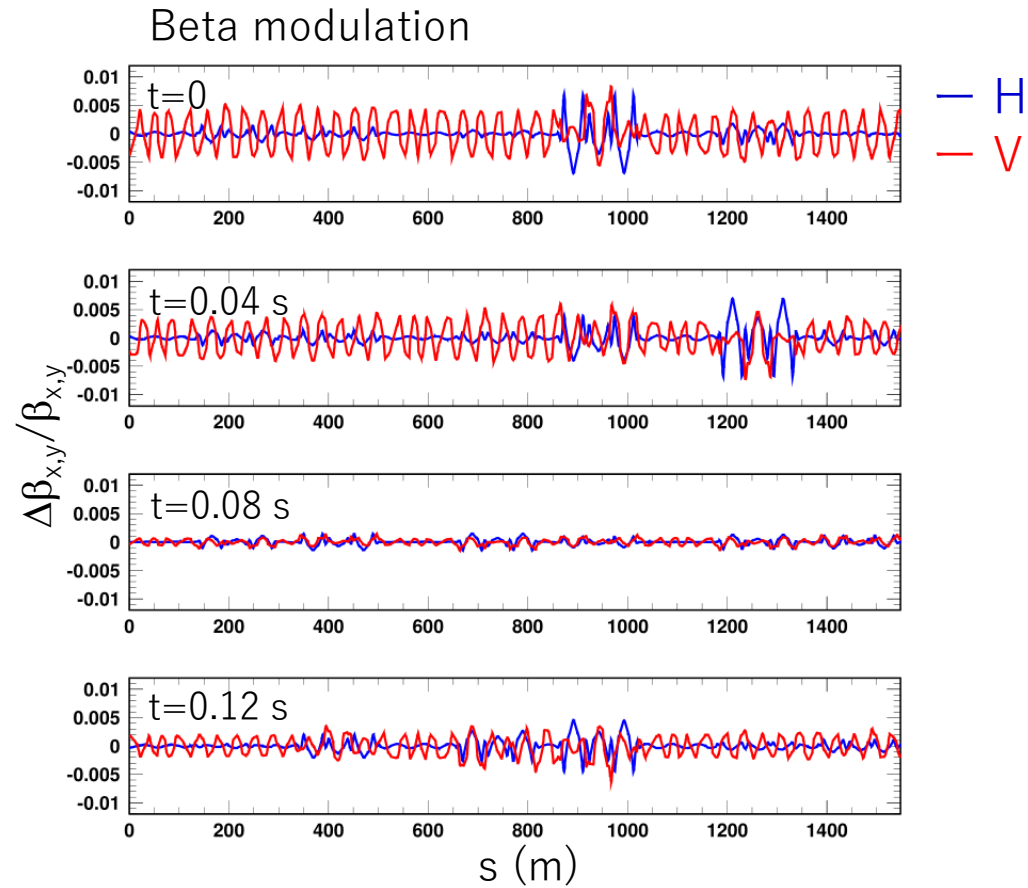
Effects of BM ripples (<500 Hz) on COD

H. Hotchi



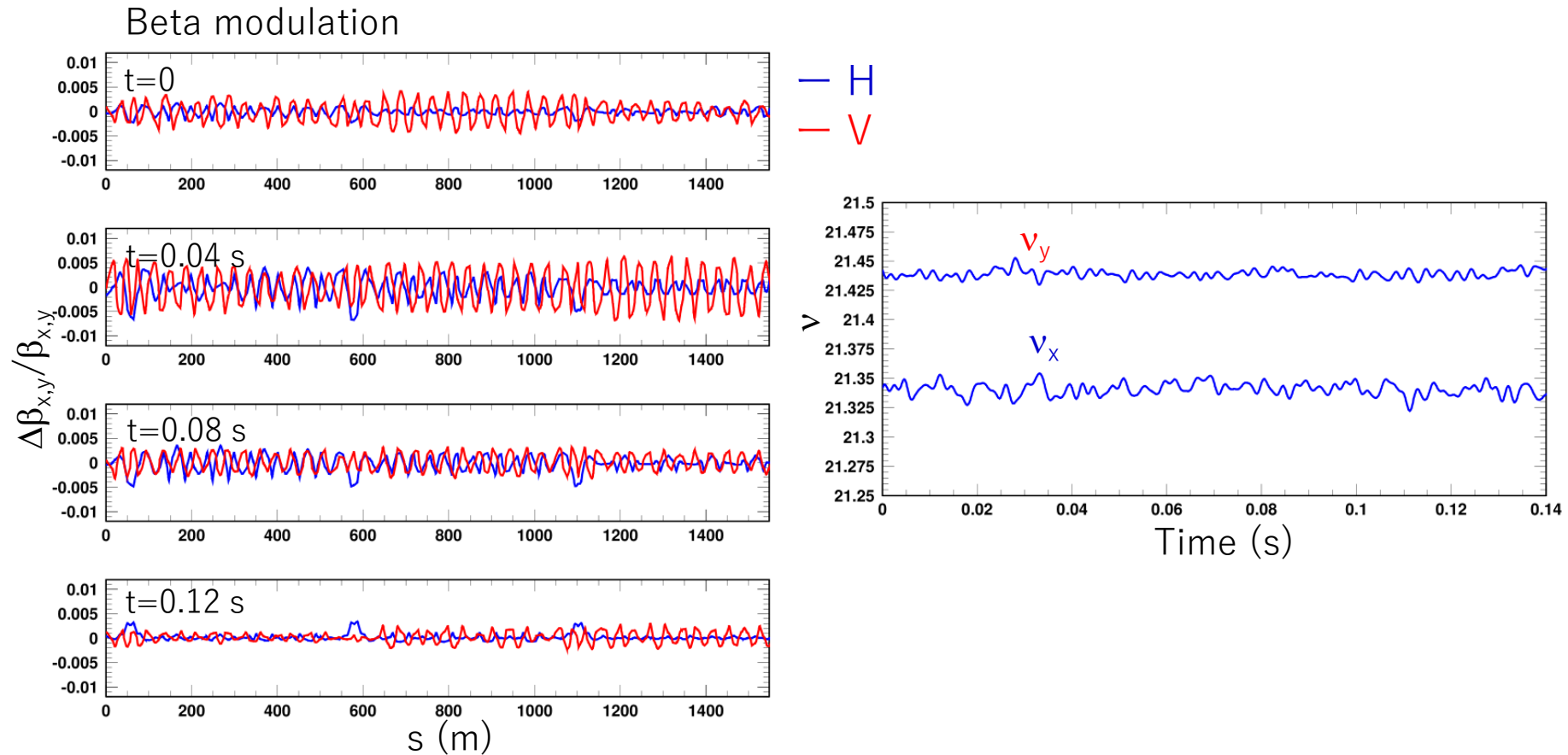
Effects of BM ripples (<500 Hz) on COD

H. Hotchi



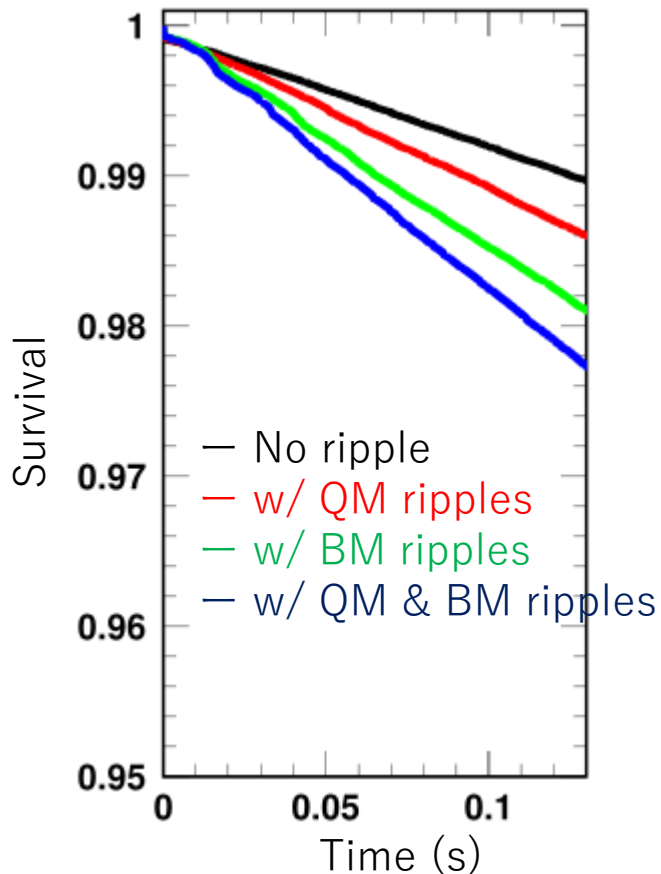
Effects of QM ripples (<500 Hz) on COD

H. Hotchi



Beam loss Simulations 1

Effects of Magnet Ripples



Survival ratio in Tracking Simulations (SIMPSONS)

H. Hotchi

1.3 MW-eq intensity (4.1×10^{13} ppb)

- ✓ Ripplesを導入することでロスが増加した
- ✓ 特にBM ripplesが有意なロス増加を引き起こしている
 - Arc部にCODが非対称に発生
 - CODと K_2 成分（六極電磁石&BM中の六極成分）がカップルして K_1 誤差が発生
 - 3回対称性が悪化
 - エミッタンス増大

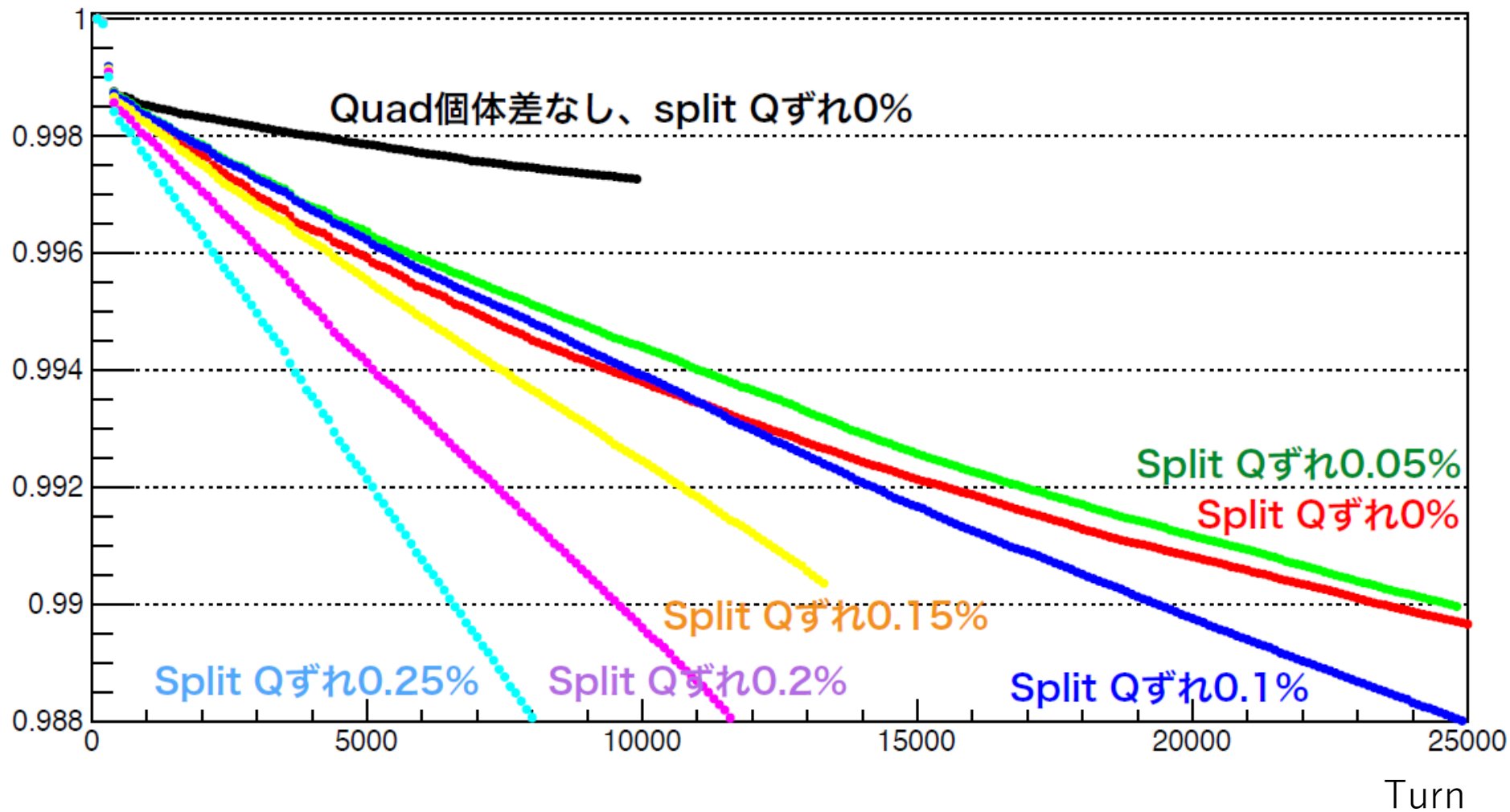
$$\Delta x = \underset{\text{dispersion}}{\eta_x} \frac{\Delta B}{B}, \quad |\Delta K_1| = \underset{\text{sext. field}}{|K_2 \Delta x|}$$

Beam loss Simulations 2

Effects of **Q imperfection**
& **Split Q discrepancy**

Survival ratio in Tracking Simulations
(SCTR)
0.9 MW-eq intensity (3.3×10^{13} ppb)

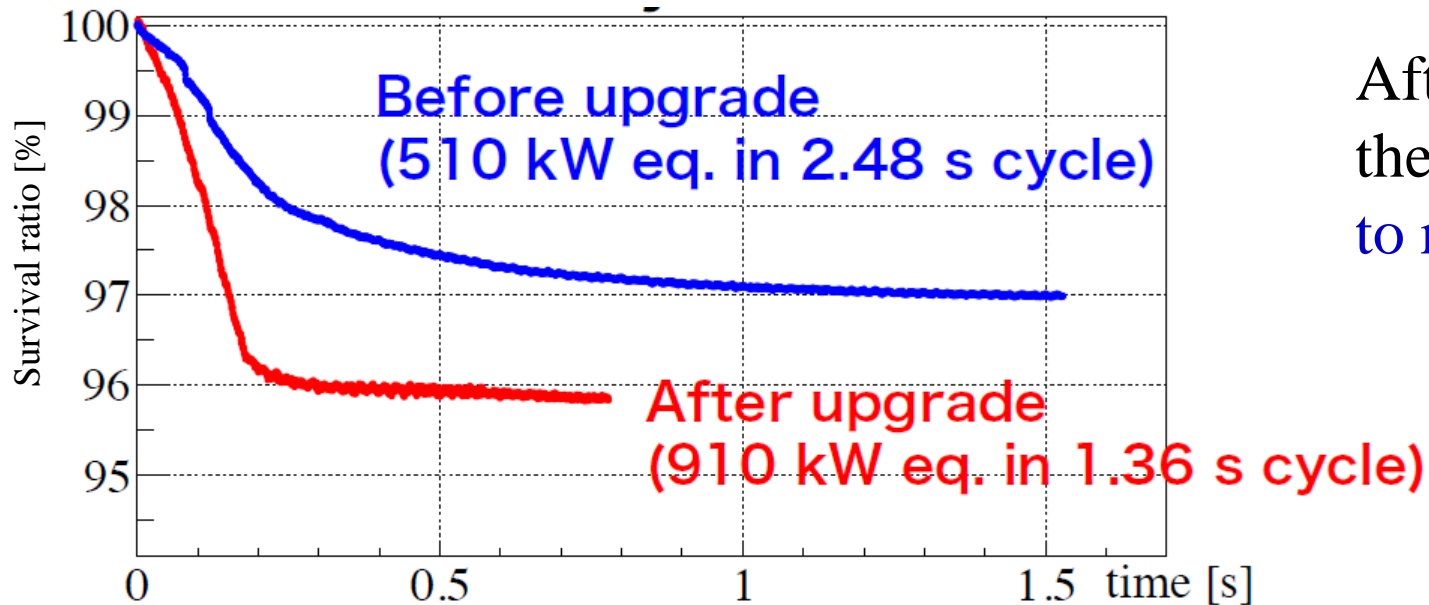
T. Yasui



Demonstration for 900 kW eq. (only with 2 bunches)

We tried higher intensity with 2 bunch of 3.3×10^{13} ppb, which were the same ppb for 510 kW in 2.48 s cycle by 2021.

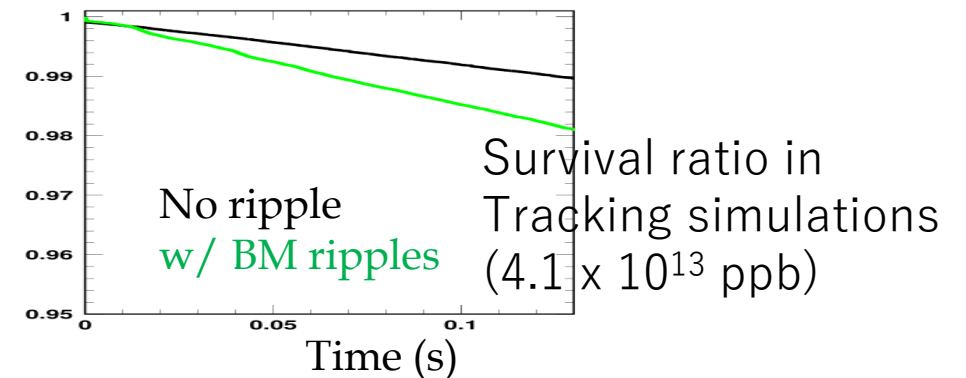
Survival ratio of 3.3×10^{13} ppb (DCCT meas.)



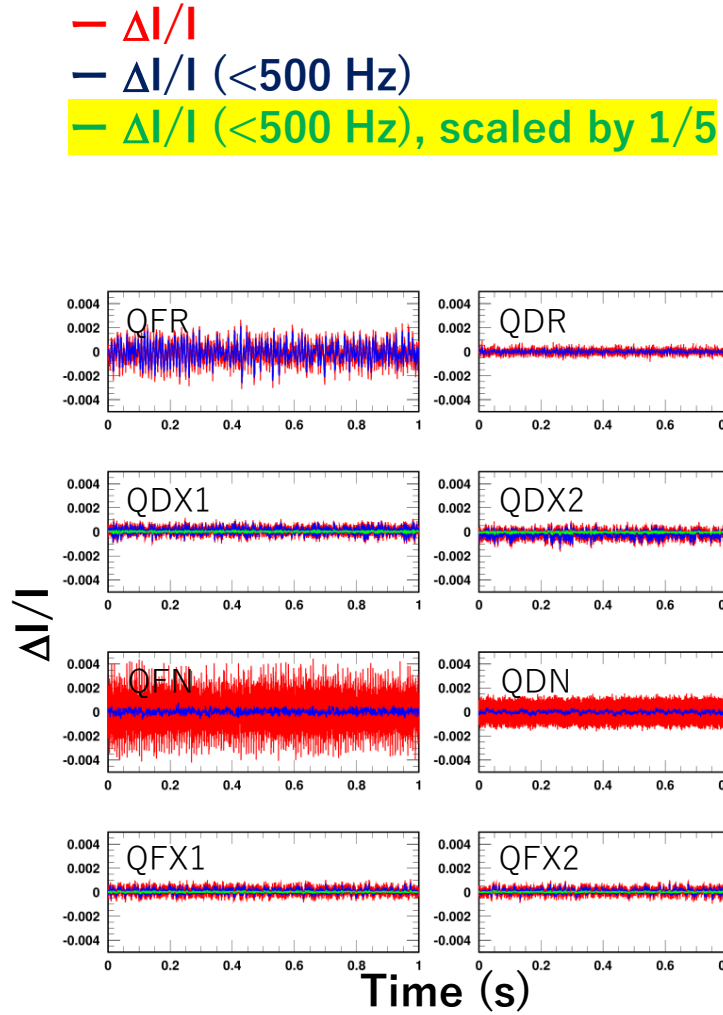
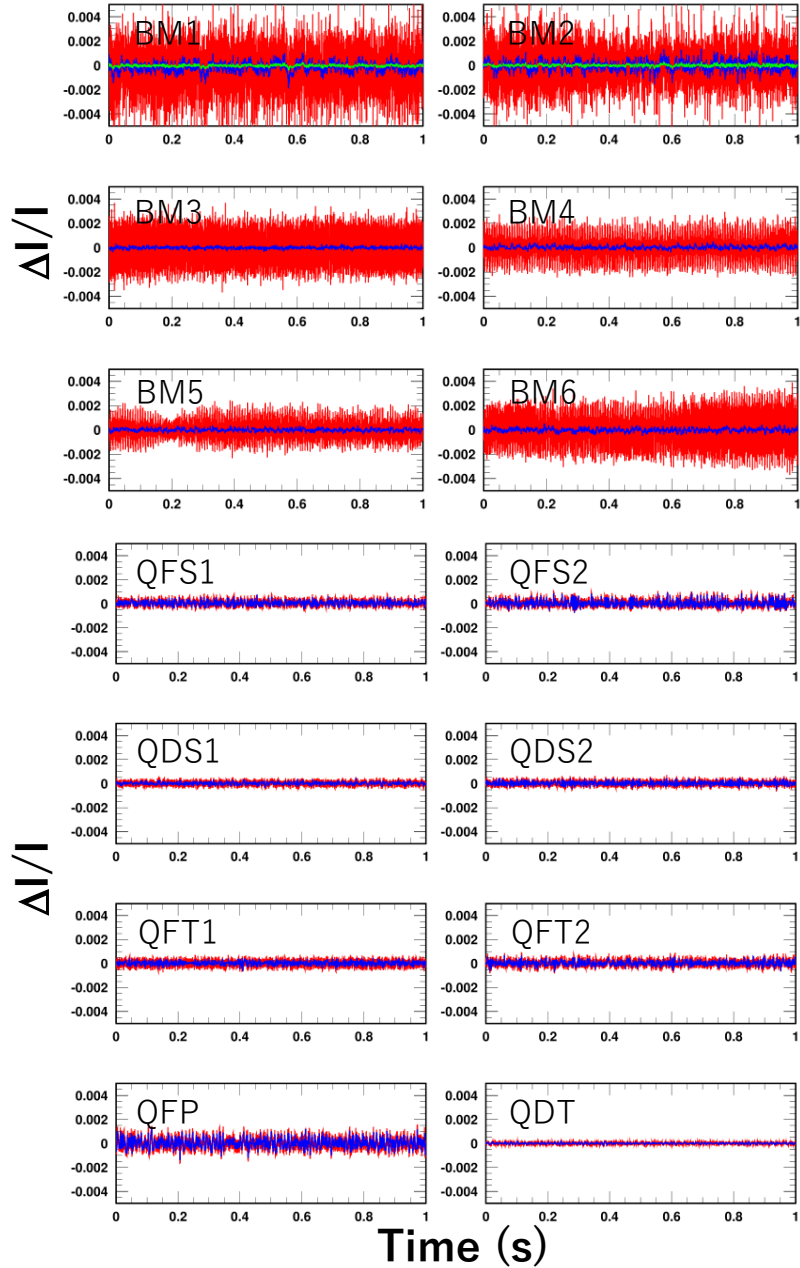
A major difference came from

✓ The **Low freq. ripples of 2 BM-PSs** tortured Optics Symmetry.

After completing commissioning of the 2 BM-PSs this Fall, we can expect to reproduce 2021-survival ratio.



Current ripples

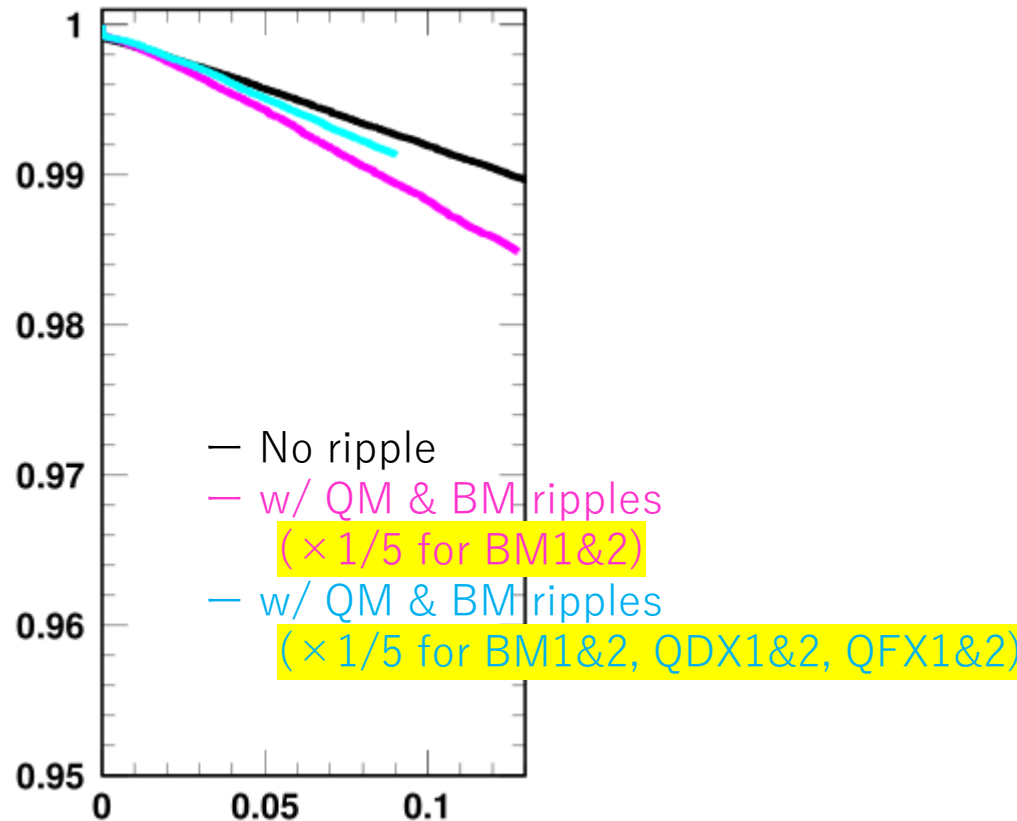
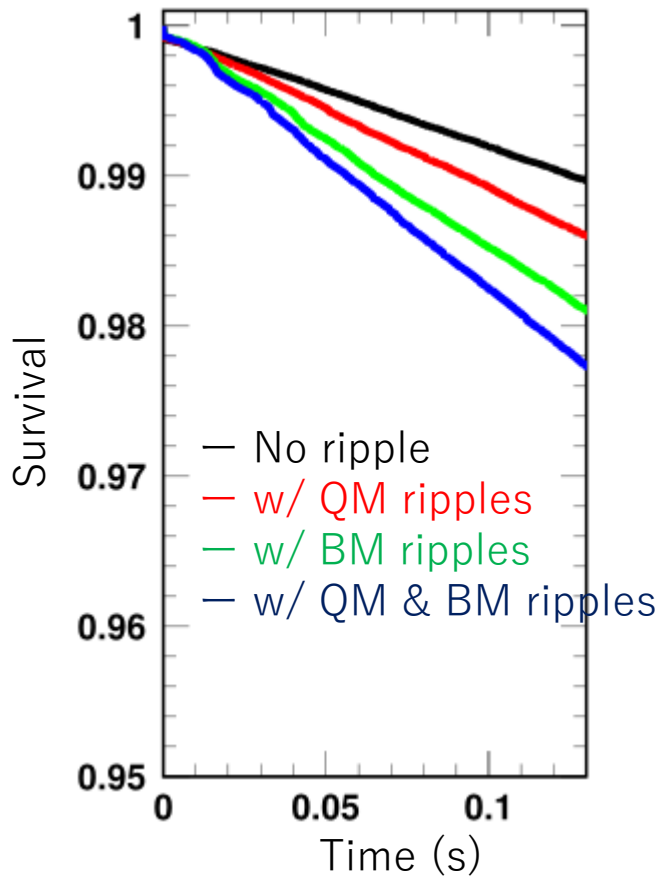


Beam loss Simulations 1+

Effects of Magnet Ripples

Survival ratio in Tracking Simulations
1.3 MW-eq intensity (4.1×10^{13} ppb)

H. Hotchi

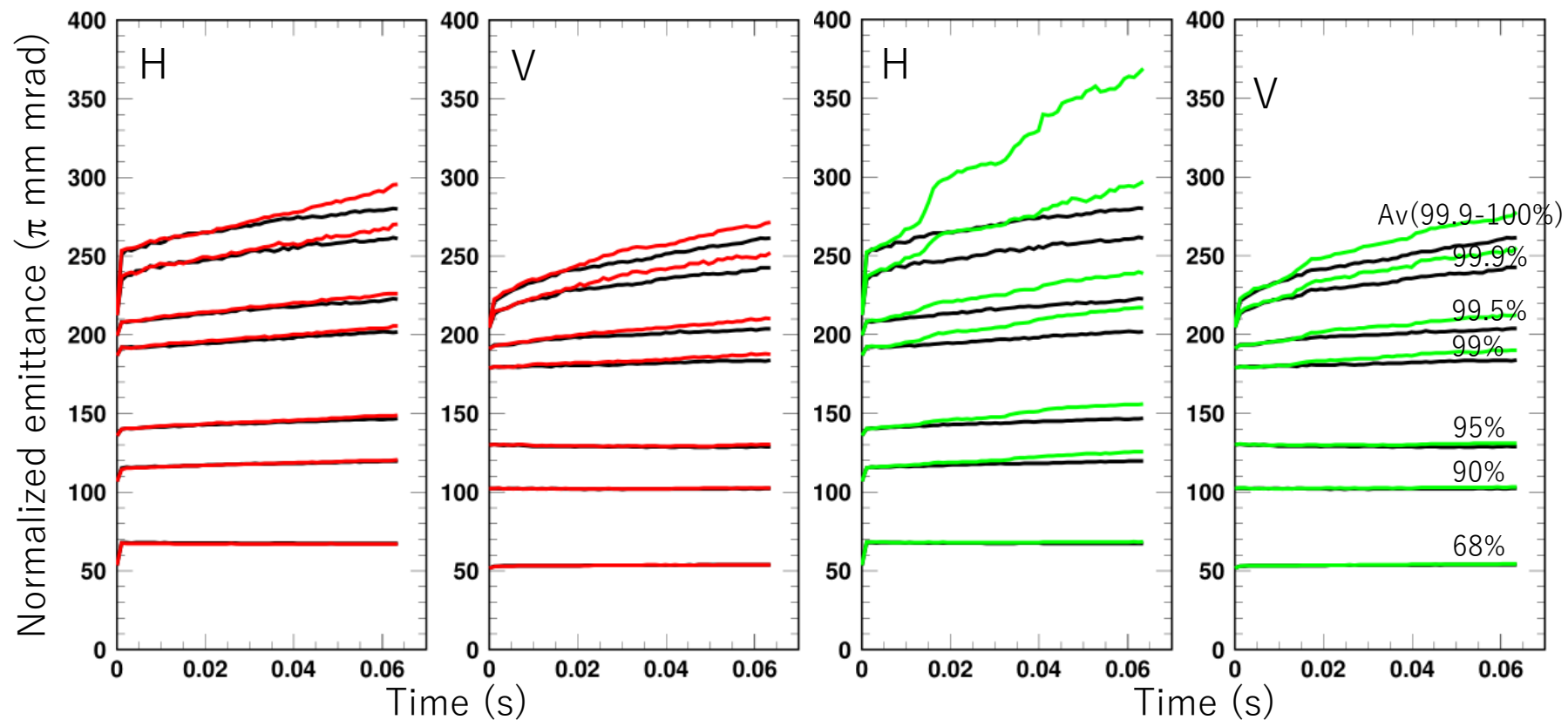


- ✓ ロスに大きく寄与しているのはBM1&2、次はQDX1&2とQFX1&2
- ✓ QFP, QFR→rippleは大きいロスへの寄与はほとんどない
(ラティスの対称性は崩れない)

Emittance growth

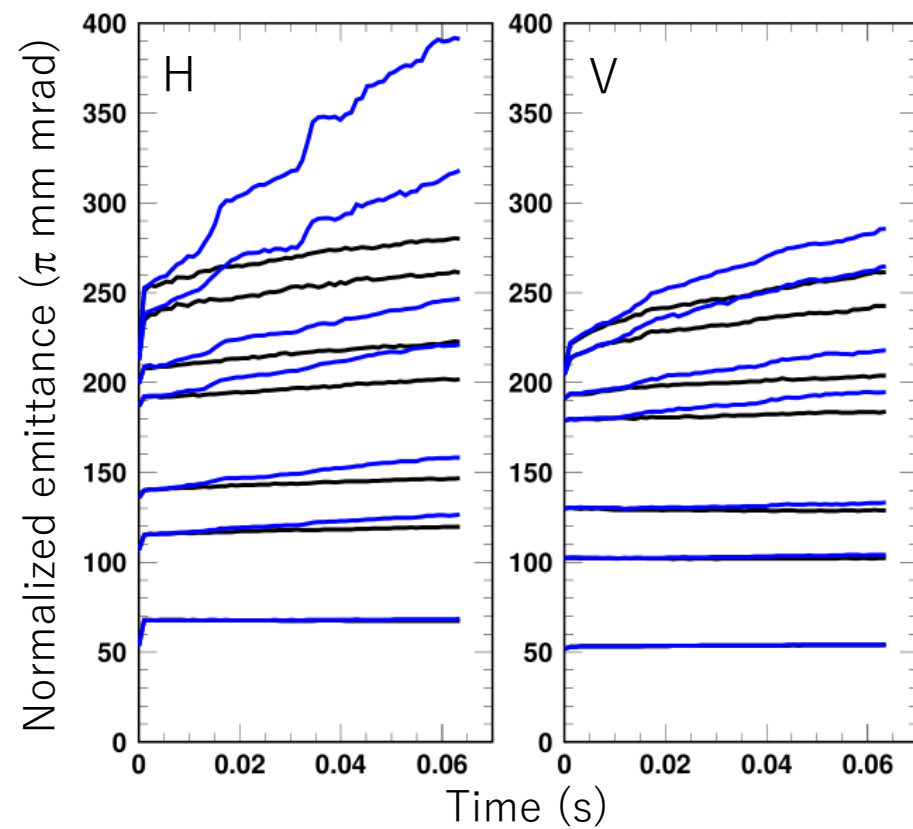
— No ripple
— w/ QM ripples

— No ripple
— w/ BM ripples



Emittance growth

- No ripple
- w/ BM & QM ripples

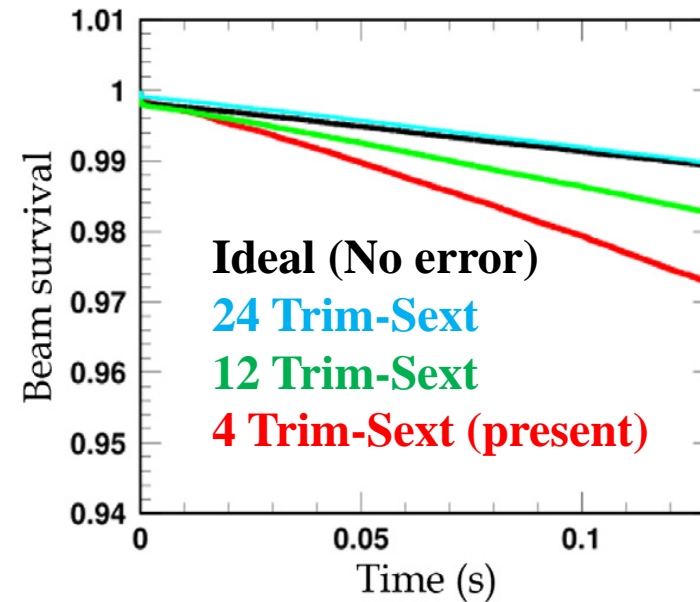
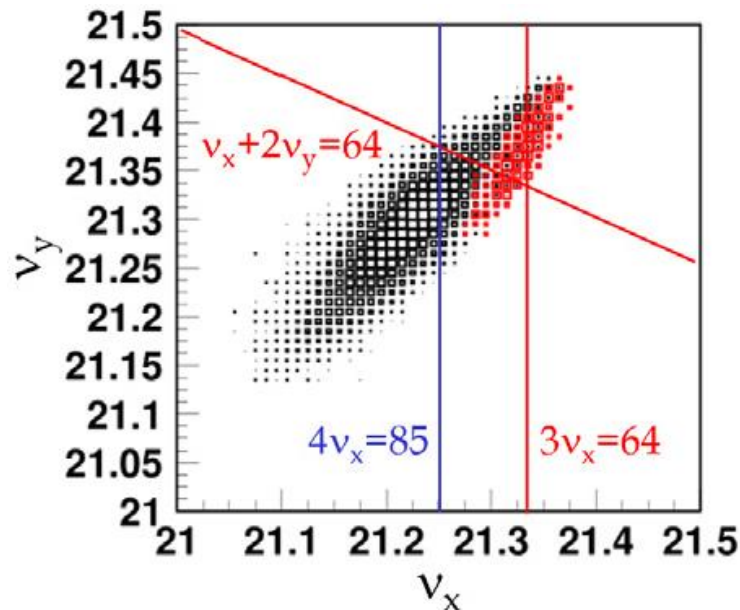


Upgrade Plan of Correction Magnet System

- ✓ Two 3rd resonance lines ($3\nu_x = 64$, $\nu_x + 2\nu_y = 64$) are corrected by 4 Trim-Coils on Sexupoles
- ✓ Tracking simulations suggest that upgrade to 24 Trim-Coils on Sextupoles suppresses the effect of the resonances to **off-momentum particles** and provides significant beam loss reduction.
- ✓ We are going to increase Trim-Coils on Sextupoles in stages, finally adding up to 24 units

Tracking simulations
(4.1×10^{13} ppb)

H. Hotchi, et. al.
TUPM055 IPAC'23

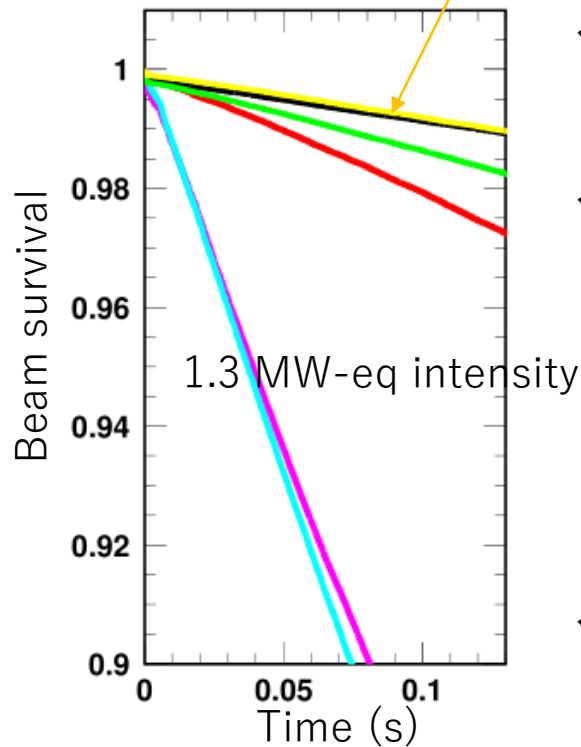


Simulations

Effects of Magnet Ripples on Upgrade Plan of Trim Coil Corr. System

H. Hotchi

- ✓ ATACで発表した1.3 MWシミュレーションにBM & QM ripples (<500 Hz) を追加
→エミッタンス増大やロスがどう応答するかを確認した
 - Ideal lattice (no lattice error)
 - Trim-Q on, Trim-S on (4 sets)
 - Trim-Q on, Trim-S on (12 sets)
 - Trim-Q on, Trim-S on (24 sets) ←BM & QM ripplesを追加

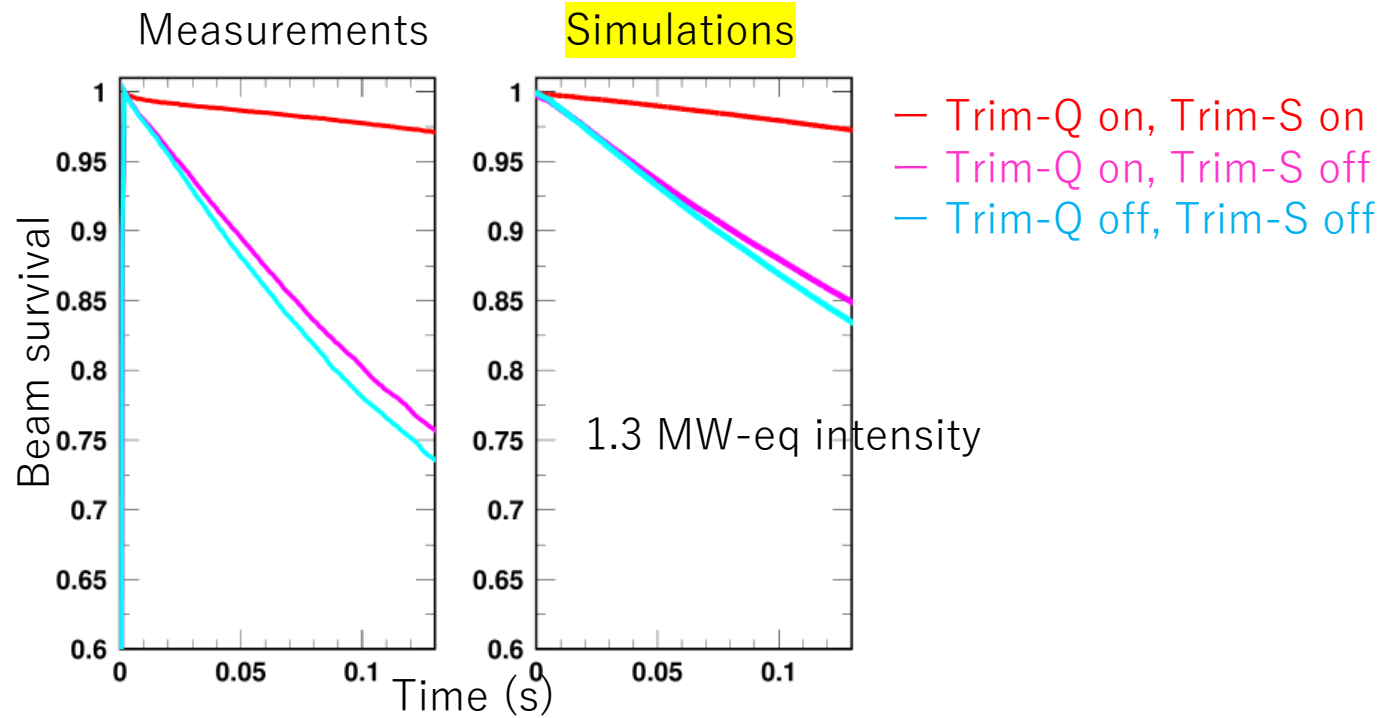


- ✓ Updated lattice errors
 - Measured beta functions
 - Measured resonance driving terms
- ✓ Actual experimental conditions
 - Beam intensity : 4.1×10^{13} ppb (1.3-MW eq.)
 - Betatron tunes: (21.34, 21.44)
 - Collimators :
 - COL-A: $H65\pi, V61\pi$
 - COL-B,C: $H75\pi, V75\pi$, COL-H: $H67\pi, V67\pi$
 - Input beam distribution reconstructed from the measurements
- ✓ Measured BM & QM ripples (<500 Hz) ←追加

Set of “Trim-Q on, Trim-S on (24 sets)” is tough for BM/QM ripples

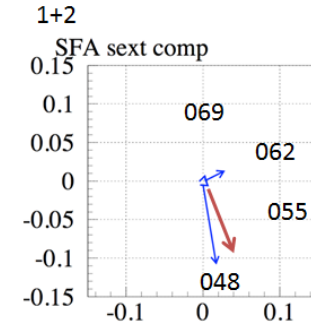
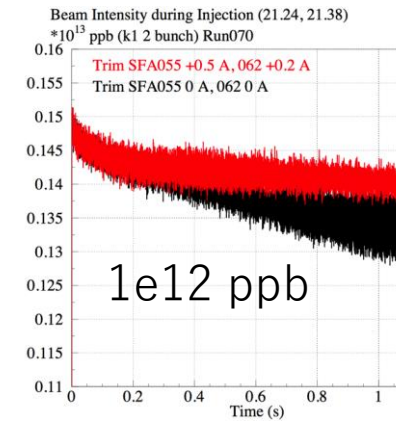
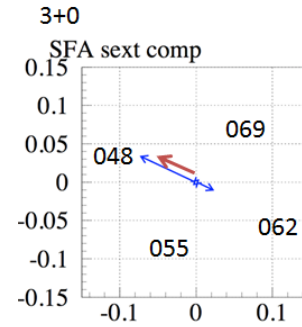
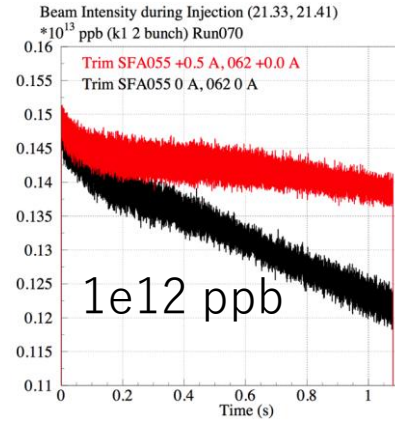
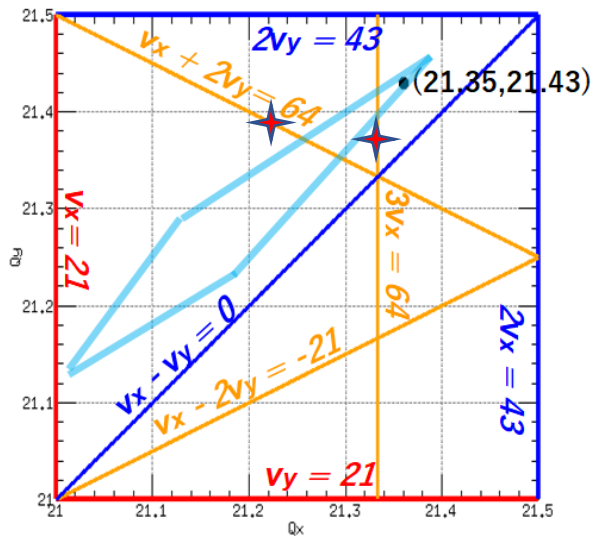
Measurements vs simulations

Effects of Trim Coil Corr. System



Correction of the 3rd order resonances of both $v_x+2v_y = 64$ and $3v_x = 64$

S. Igarashi et al.,
Proc. HB2016,
pp 21-26, 2016



$$G_{3,0,64} = \frac{\sqrt{2}}{24\rho} b_x^{3/2} k_2 \exp[i(3f_x)]$$

$$G_{1,2,64} = \frac{\sqrt{2}}{8\rho} b_x^{1/2} b_y k_2 \exp[i(f_x + 2f_y)]$$

Activated trim-coils of 4 sextupole magnets locating independent phase

$$\sum_{j=2}^3 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \cos[3\phi_x(j)] \quad \text{Measured } G_{3,0,64}$$

$$\sum_{j=2}^3 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \sin[3\phi_x(j)] \quad \text{w 2 Trim-Ss}$$

$$\sum_{j=2}^3 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \cos[\phi_x(j) + 2\phi_y(j)] \quad \text{Measured } G_{1,2,64}$$

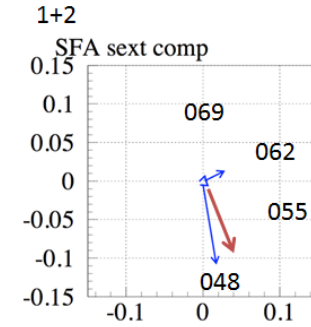
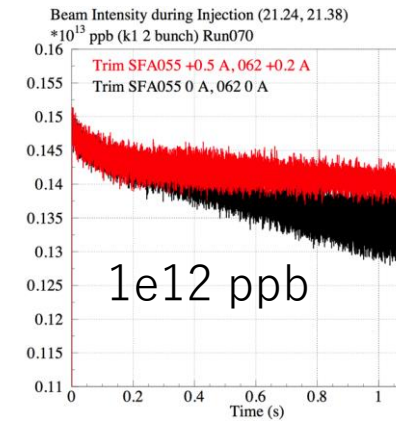
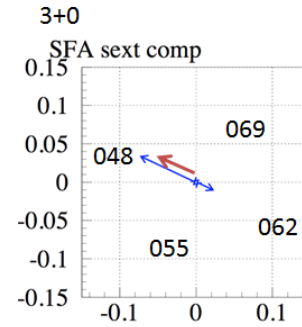
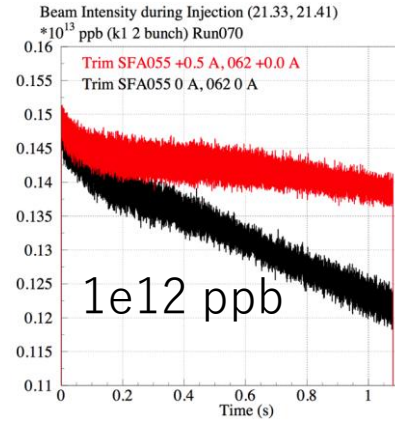
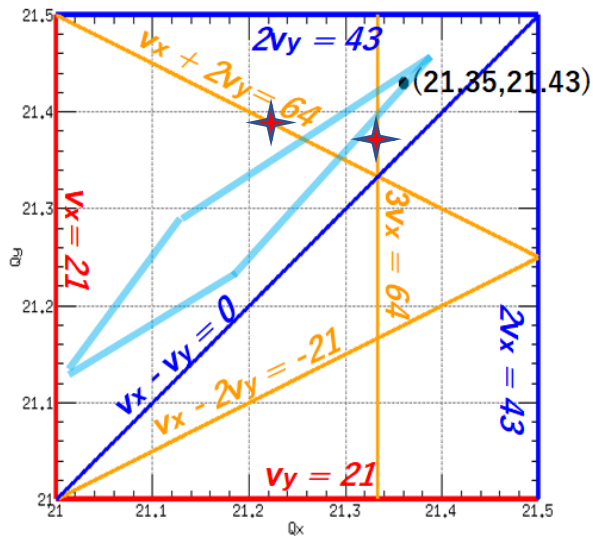
$$\sum_{j=2}^3 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \sin[\phi_x(j) + 2\phi_y(j)] \quad \text{w 2 Trim-Ss}$$

1 = T-SFA048, 2 = T-SFA055, 3 = T-SFA062, 4 = T-SFA069

- Scanning 2 trim-sextupoles identify the driven factors of $v_x+2v_y = 64$ and $3v_x = 64$
- 4 parallel eqs. provide a solution to correct both lines simultaneously with 4 trim-sextupoles
- Beam losses were reduced with the correction not only injection but acceleration
- We keep investigating the resonance sources.
Residual magnetism of the resonance sextupoles (RSX) for SX → degaussed in FX operation.

Correction of the 3rd order resonances of both $v_x+2v_y = 64$ and $3v_x = 64$

S. Igarashi et al.,
Proc. HB2016,
pp 21-26, 2016



$$G_{3,0,64} = \frac{\sqrt{2}}{24\rho} b_x^{3/2} k_2 \exp[i(3f_x)]$$

$$G_{1,2,64} = \frac{\sqrt{2}}{8\rho} b_x^{1/2} b_y k_2 \exp[i(f_x + 2f_y)]$$

Calc. k2 of
4 Trim-Ss
for both
G 3,0,64
G 1,2,64

$\sum_{j=1}^4 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \cos[3\phi_x(j)] =$ $\sum_{j=1}^4 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \sin[3\phi_x(j)] =$	$\sum_{j=2}^3 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \cos[3\phi_x(j)]$ $\sum_{j=2}^3 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \sin[3\phi_x(j)]$	<p>Measured G 3,0,64 w 2 Trim-Ss</p>
$\sum_{j=1}^4 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \cos[\phi_x(j) + 2\phi_y(j)] =$ $\sum_{j=1}^4 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \sin[\phi_x(j) + 2\phi_y(j)] =$	$\sum_{j=2}^3 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \cos[\phi_x(j) + 2\phi_y(j)]$ $\sum_{j=2}^3 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \sin[\phi_x(j) + 2\phi_y(j)]$	<p>Measured G 1,2,64 w 2 Trim-Ss</p>

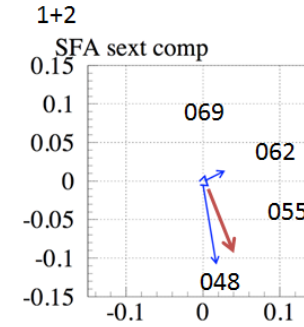
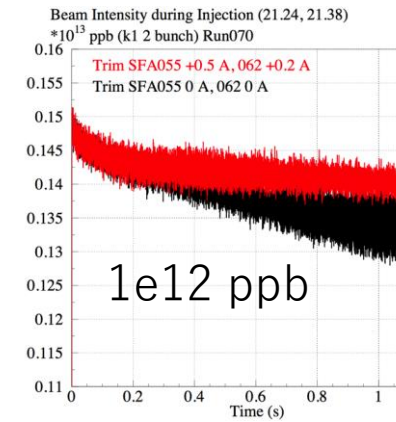
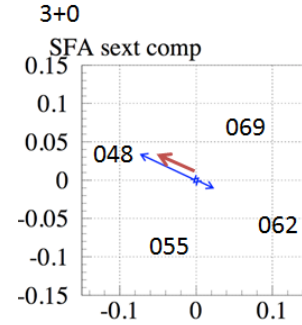
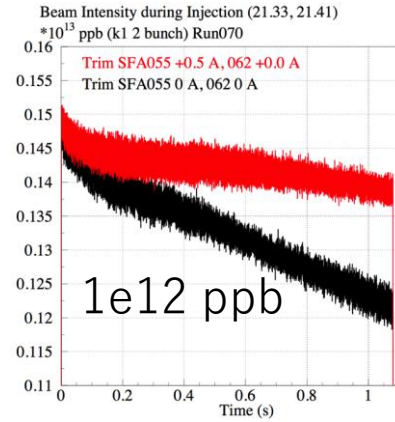
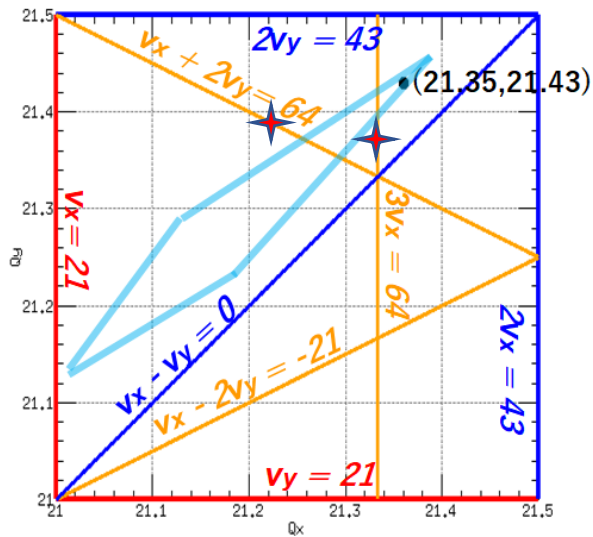
Equations for canceling both resonances, for $k_2(1), k_2(2), k_2(3), k_2(4)$.

1 = T-SFA048, 2 = T-SFA055, 3 = T-SFA062, 4 = T-SFA069

- Scanning 2 trim-sextupoles identify the driven factors of $v_x+2v_y = 64$ and $3v_x = 64$
- 4 parallel eqs. provide a solution to correct both lines simultaneously with 4 trim-sextupoles
- Beam losses were reduced with the correction not only injection but acceleration
- We keep investigating the resonance sources.
Residual magnetism of the resonance sextupoles (RSX) for SX → degaussed in FX operation.

Correction of the 3rd order resonances of both $v_x+2v_y = 64$ and $3v_x = 64$

S. Igarashi et al.,
Proc. HB2016,
pp 21-26, 2016



$$G_{3,0,64} = \frac{\sqrt{2}}{24\rho} b_x^{3/2} k_2 \exp[i(3f_x)]$$

$$G_{1,2,64} = \frac{\sqrt{2}}{8\rho} b_x^{1/2} b_y k_2 \exp[i(f_x + 2f_y)]$$

Calc. k2 of
4 Trim-Ss
for both
G 3,0,64
G 1,2,64

$$\sum_{j=1}^4 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \cos[3\phi_x(j)] =$$

$$\sum_{j=1}^4 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \sin[3\phi_x(j)] =$$

$$\sum_{j=1}^4 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \cos[\phi_x(j) + 2\phi_y(j)] =$$

$$\sum_{j=1}^4 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \sin[\phi_x(j) + 2\phi_y(j)] =$$

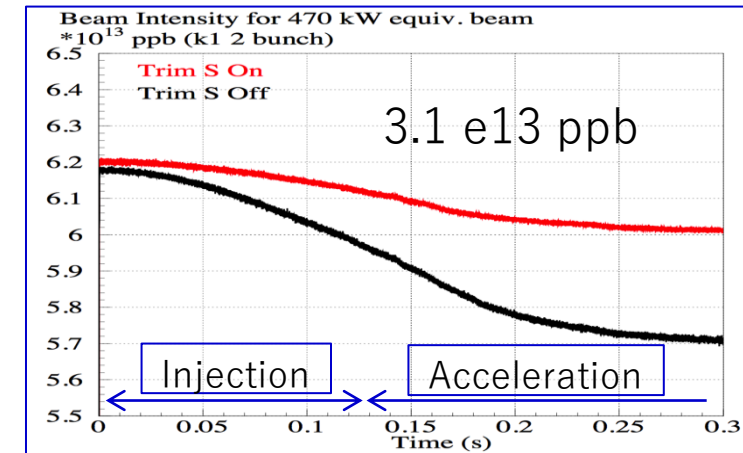
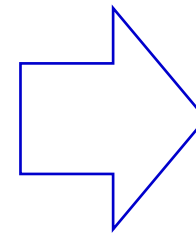
$$\sum_{j=2}^3 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \cos[3\phi_x(j)] = \text{Measured } G_{3,0,64}$$

$$\sum_{j=2}^3 \frac{\sqrt{2}}{24\pi} \beta_x^{3/2}(j) k_2(j) \sin[3\phi_x(j)] = \text{w 2 Trim-Ss}$$

$$\sum_{j=2}^3 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \cos[\phi_x(j) + 2\phi_y(j)] = \text{Measured } G_{1,2,64}$$

$$\sum_{j=2}^3 \frac{\sqrt{2}}{8\pi} \beta_x^{1/2}(j) \beta_y(j) k_2(j) \sin[\phi_x(j) + 2\phi_y(j)] = \text{w 2 Trim-Ss}$$

Equations for canceling both resonances, for $k_2(1), k_2(2), k_2(3), k_2(4)$.
1 = T-SFA048, 2 = T-SFA055, 3 = T-SFA062, 4 = T-SFA069

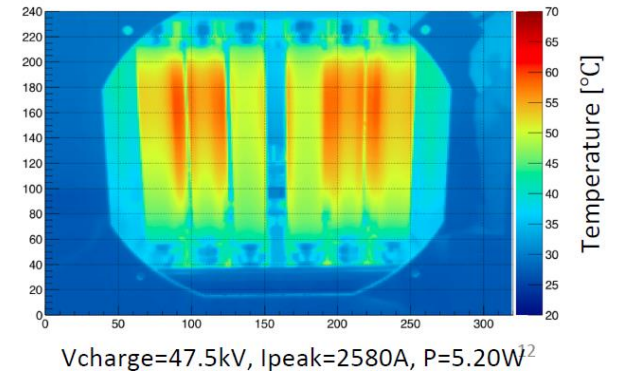


- Scanning 2 trim-sextupoles identify the driven factors of $v_x+2v_y = 64$ and $3v_x = 64$
- 4 parallel eqs. provide a solution to correct both lines simultaneously with 4 trim-sextupoles
- Beam losses were reduced with the correction not only injection but acceleration
- We keep investigating the resonance sources.
Residual magnetism of the resonance sextupoles (RSX) for SX → degaussed in FX operation.

Effect of Hardware Upgrades

- Injection/FX systems
- RF systems
- Monitors

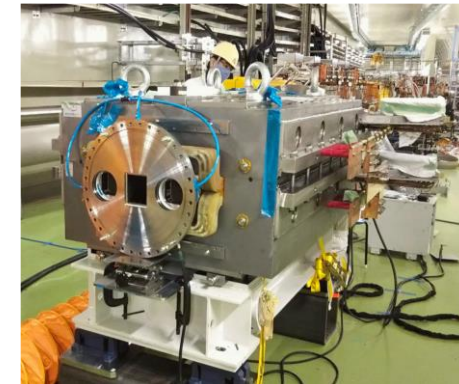
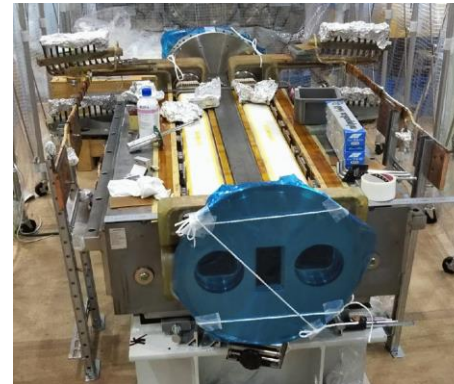
Injection / FX system Upgrades



* Inj Kickers need to manage beam induced current. Newly designed system demonstrated the surface temperature of their resistors below their threshold 150 °C for high voltage impulses (eq. 1.3 MW op.)

Injection	
Kicker * (Inj. and Comp.)	Design work is in progress for the cooling of the matching box.
Septum**	Magnet and power supply were replaced and ready for 1 Hz operation.
Fast Extraction	
Kicker	HV charger was upgraded and ready for 1 Hz operation.
Low Field Septum**	Magnets and PS constructed. Testing. Installation in 2021.
High Field Septum**	Magnets constructed. Testing. Installation in 2021.

** Septum magnets are to be “EDDY” type by JFY 2022, having Less leakage field by the induced Eddy current and Large aperture (no septum coil). Countermeasure to reduce impedance is planned.



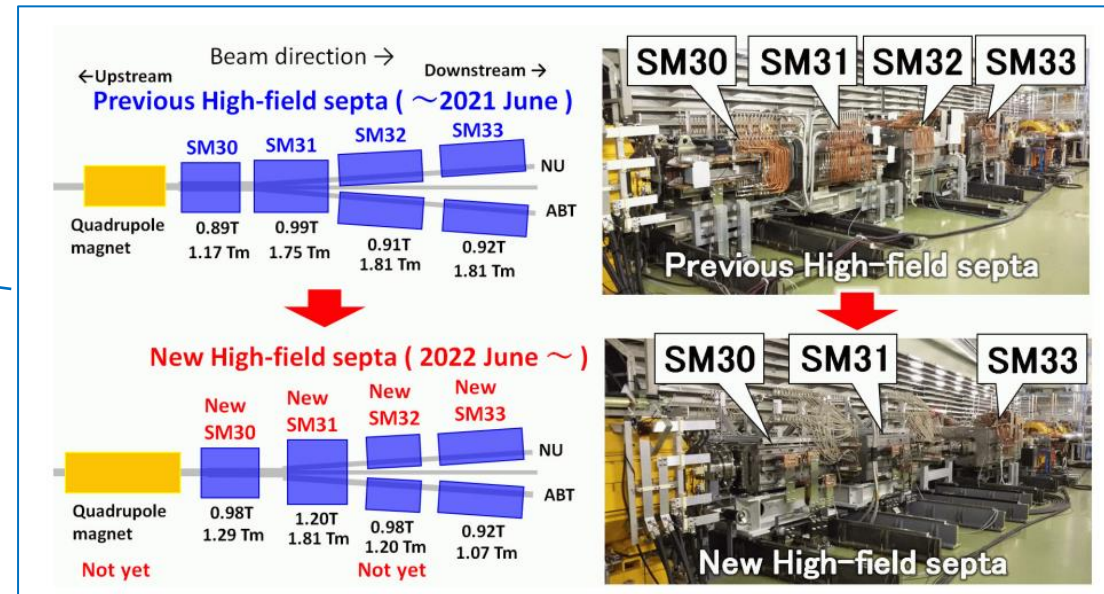
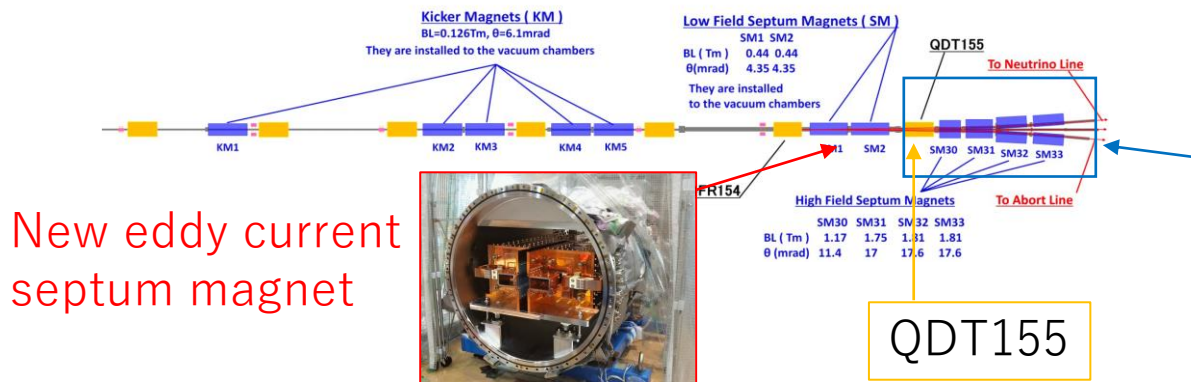
FX system Upgrades

K. Fan *et. al.*, in Proc IPAC'14 p821

- Upgraded and ready for 1 Hz operation and high intensity operation.
- New FX septum magnets (2 for low field, 3 of 4 for high field)
- New FX septum magnets have Less Impedance, Larger Aperture, and **Less Leakage Field**

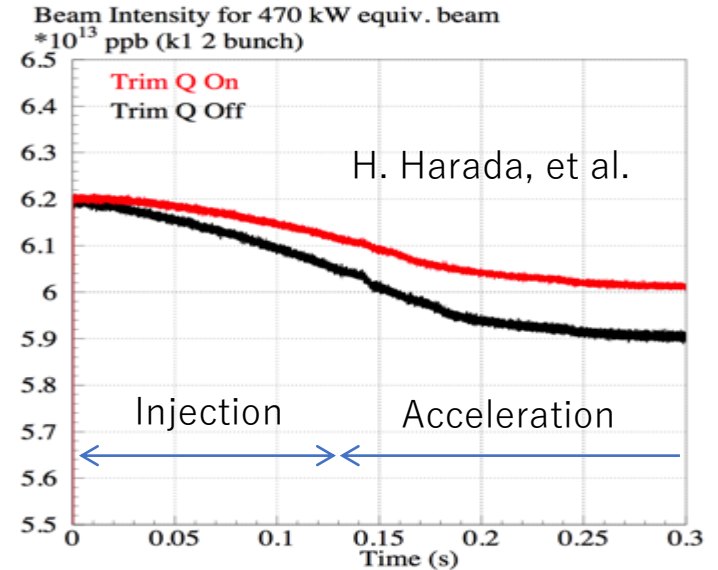
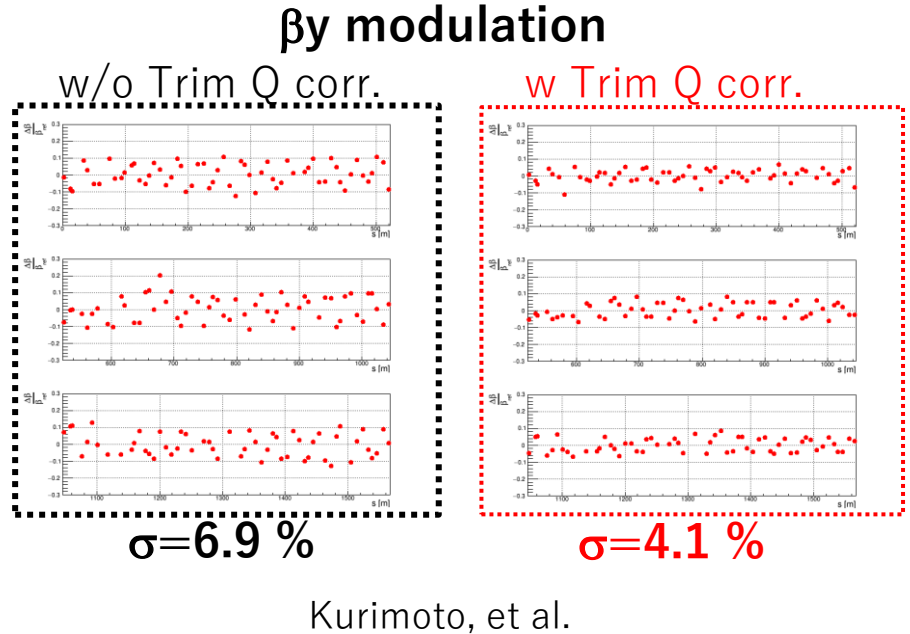
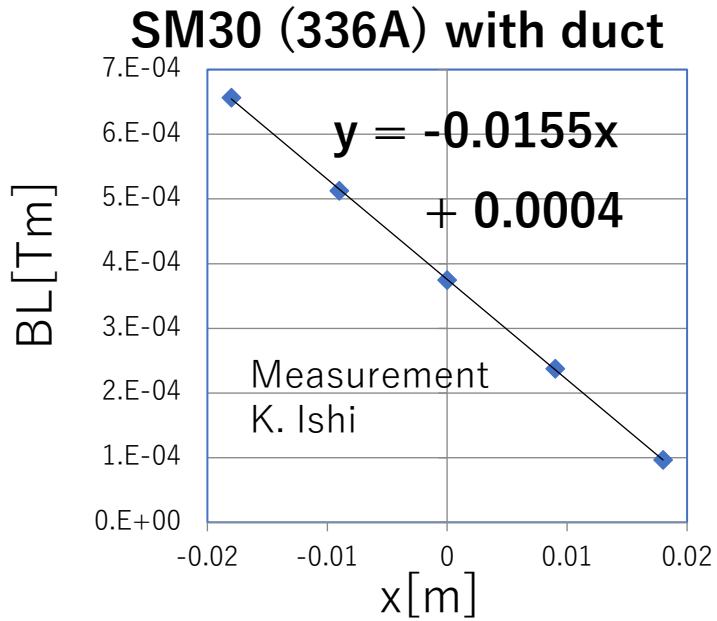
A. Kobayashi, *et. al.*, NIMA1031 (2022) 166515

T. Shibata *et. al.*, TUPM103, IPAC'23



New pure iron duct-type magnetic shields in the circulating ducts of the two high-field FX-septa in 2022

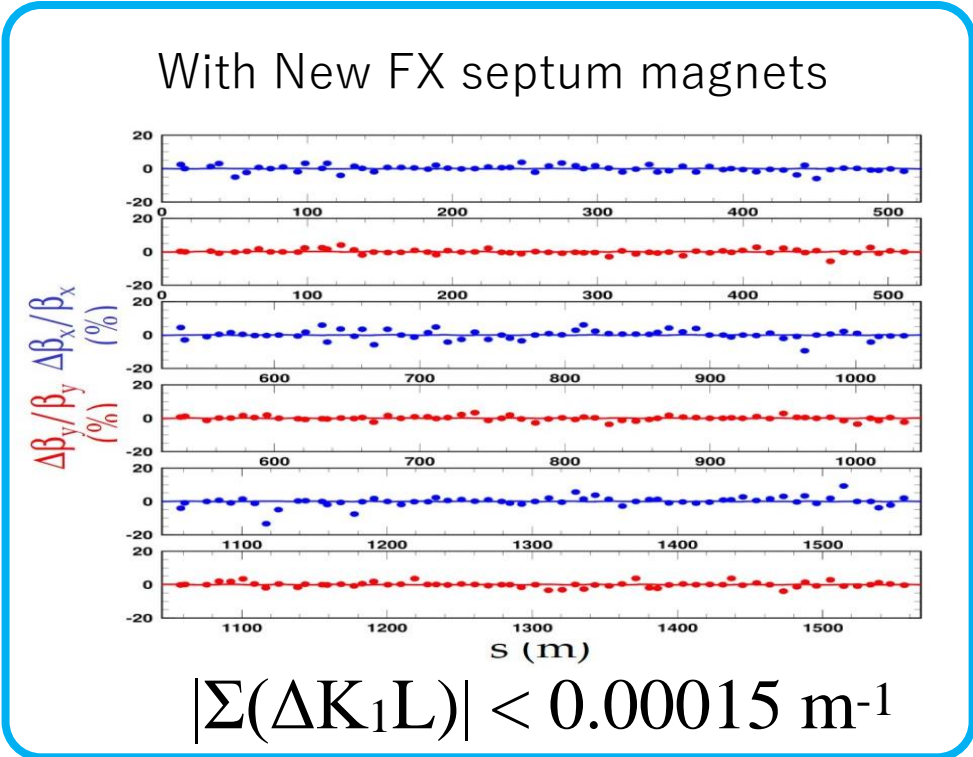
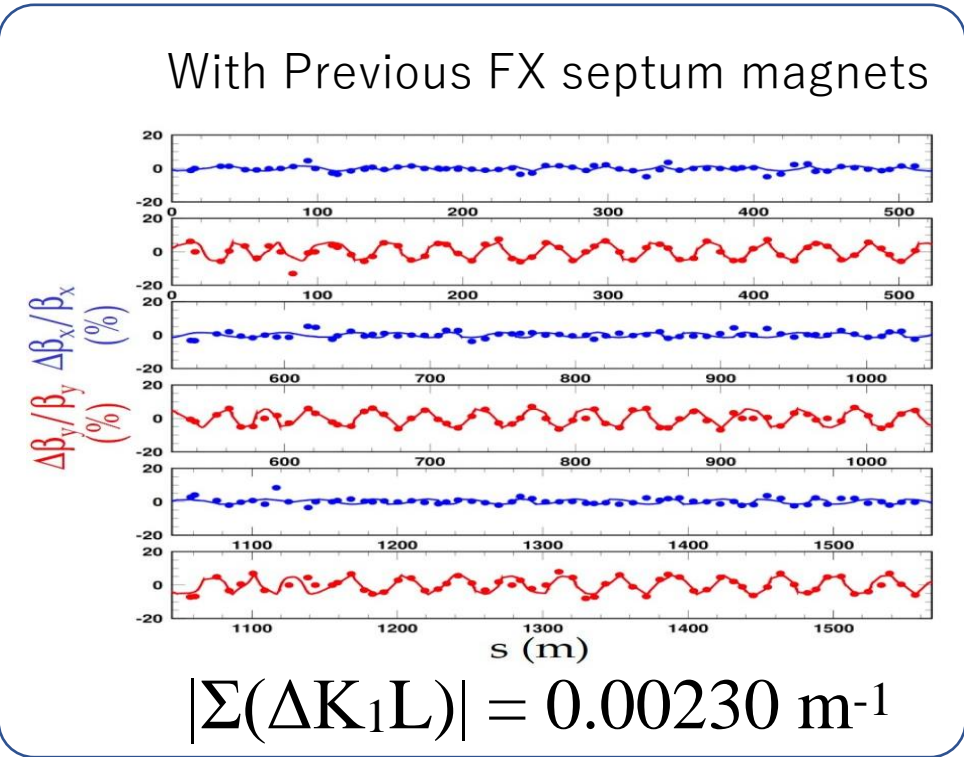
FX Septum Leak field from Previous System and Adopted Measures by JFY2021



- **Leak field of 8 FX septum magnets corresponds to ~3% of K1 of the main Q magnet.**
→ One of main sources of beam optics modulation and reduce MR physical aperture
- **Trim coils of 3 Q magnets have been used to correct the leak field of FX septum magnets.**
- All main quadrupoles are also adjusted to correct beam optics (tune, beta, phase advance, dispersion, chromaticity) in not only injection but also acceleration.
- **The beam loss was reduced with these adjustments.**

Less FX Septum Leak field in New System and No-need of ΔK_1 correction

- ✓ **FX septum magnets were replaced to new magnets in the upgrade.** They have features of Less Impedance, Larger Aperture, and **Less Quadrupolar Leakage Field.**
- ✓ Beta measurements revealed that
 - Previous FX septum magnets had serious leakage field and caused optics modulation.
 - New FX septum magnets have 10 times smaller leakage field.

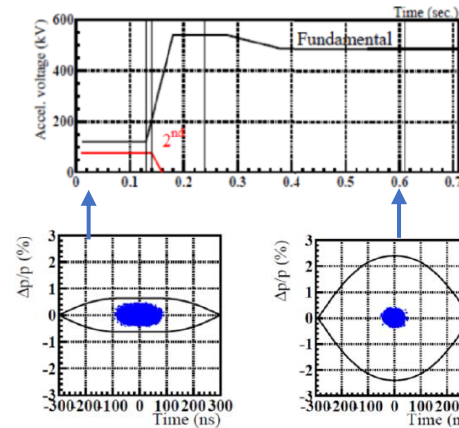


T. Shibata,
H. Hotchi, *et. al.*,
TUPM103, IPAC'23

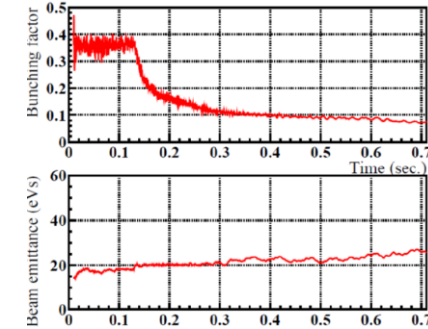
RF system Upgrades

- Higher RF voltages are necessary for the faster cycling.
- The following numbers of RF cavities are necessary for the operation of 1.32 s and 1.16 s.

	2020	2023	2026
MR Cycle	2.48 s	1.32 s	1.16 s
FT3L 4GAP Cavities	7	9	11
2 nd Harmonic Cavities	2	2	2
Accelerating Voltage	300 kV	510 kV	600 kV
2 nd Harmonic Voltage	110 kV	110 kV	110 kV



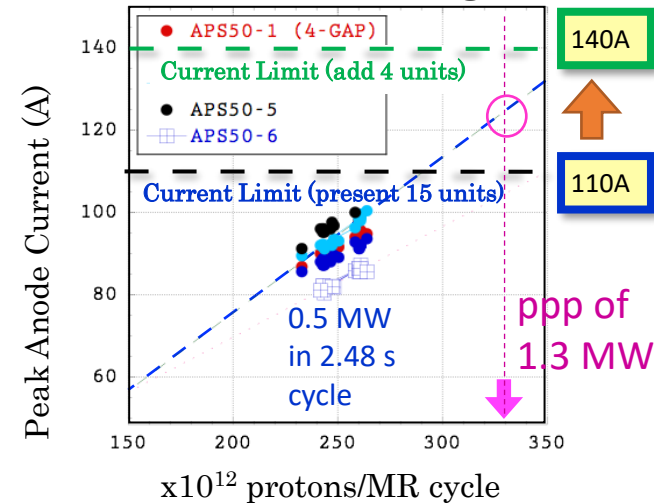
Simulated longitudinal motion for 1.16 s cycle (including beam loading & long-SC)



M. Yamamoto

- Upgrade of the anode power supplies are planned for the beam loading compensation.

Yoshii

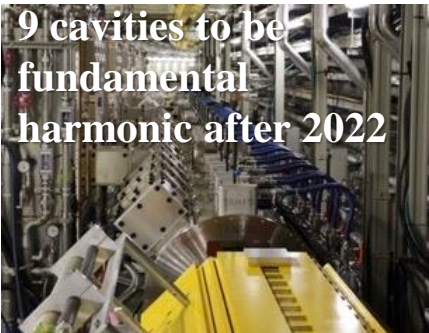


RCS RF Anode power supply

- New LLRF system, having vector voltage FB

Cavities at MR Ins C

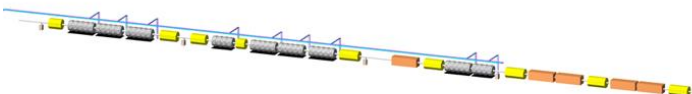
9 cavities to be fundamental harmonic after 2022



Ins A: 2 2nd harmonic cavities in Fall 2022



Ins B: 2 fundamental cavities in 2026



Status of RF system Upgrades in 2023

RF cavity increment

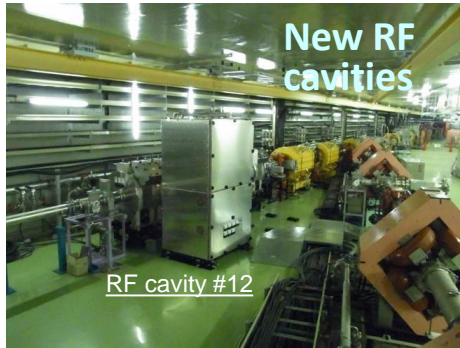
M. Yoshii *et. al.*, in Proc IPAC'18 p984

K. Hasegaea *et. al.*, in Proc IPAC'22 p2031

Faster acceleration to 30 GeV: 1.4 s (2.48 s cycle) → 0.65 s (1.36 s cycle)

✓ Enough V_{RF}

✓ Enough anode PSs



RCS RF Anode power supply

	2021	2023	2026
MR Cycle	2.48 s	1.36 s	1.16 s
FT3L 4GAP Cavities	7	9	11
2 nd Harmonic Cavities	2	2	2
Accelerating Voltage	300 kV	510 kV	600 kV
2 nd Harmonic Voltage	110 kV	110 kV	110 kV

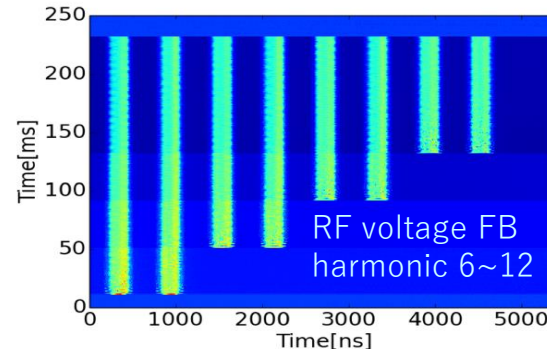
Complete the upgrade in 5 years

RF system upgrade

Y. Sugiyama *et. al.*, TUPM056, IPAC'23

✓ Compression of new LLRF feedback system having vector voltage FB

Longitudinal oscillation WCM for 2.5×10^{14} ppp



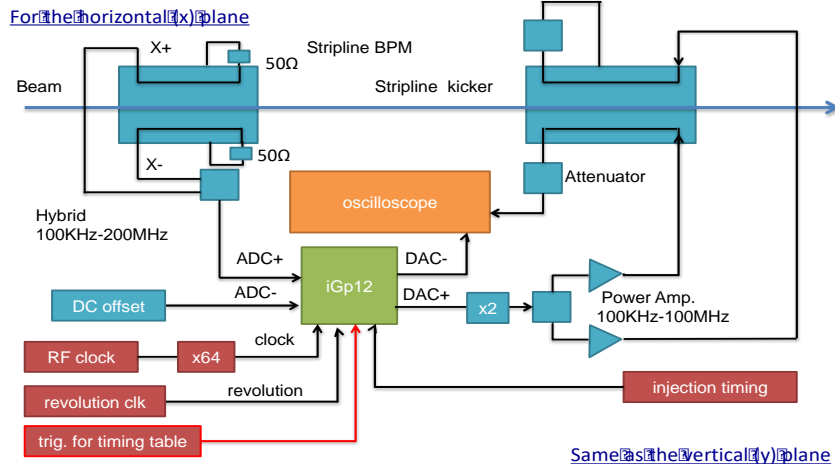
- Longitudinal tuning processes are almost the same as in 2021.
- LLRF FB works for stable acceleration for high intensity beam
- Anode PSs is to be ready for 800 kW within JFY2023.

Mission: Provide the diagnostics for realization of 750 kW – 1.3 MW beam operation in the J-PARC MR

Progress in 2017 – 2020:

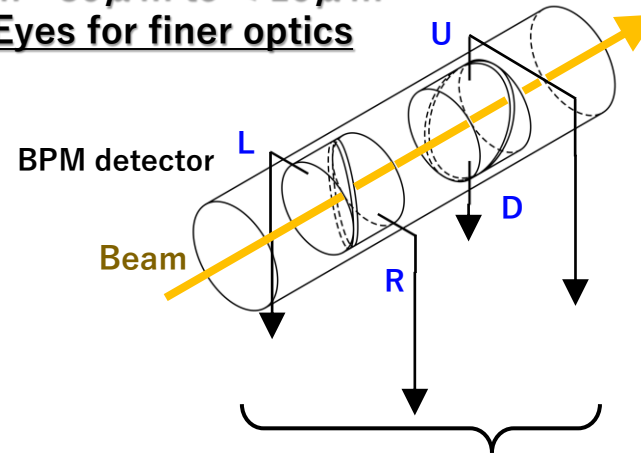
New BLM signal processing circuit, Abort profile monitor and 16-electrodes monitor have newly started operation. DCCT covers 2.7×10^{14} ppp with factor 2 margin. All diagnostics devices contributed to beam power upgrade from 450 to 510 kW.

Task(1) Upgrade of the intra-bunch feedback Shorten the damping time (>30%)



Task (2) Upgrade of the BPM circuits

Improve the position accuracy from $\sim 30 \mu\text{m}$ to $< 10 \mu\text{m}$
-> Eyes for finer optics

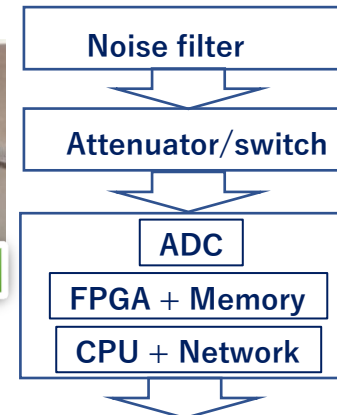


Develop New Signal Acquisition System



Large Data Storage is needed also

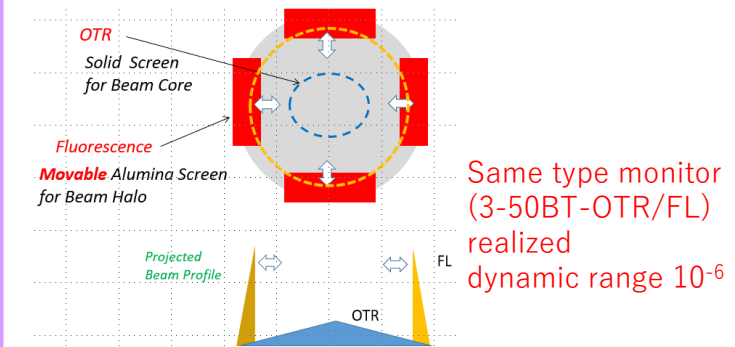
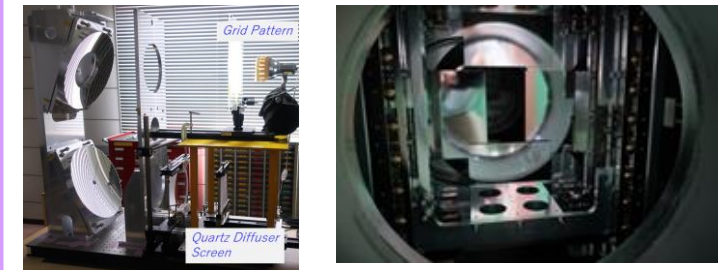
Signal processing circuit



Task(3) OTR profile monitor in the MR

Measure the 2D profile and halo of the injected beam into the MR
-> Eye for Halo collimation by COLs
-> Eye for Halo reduction by optics

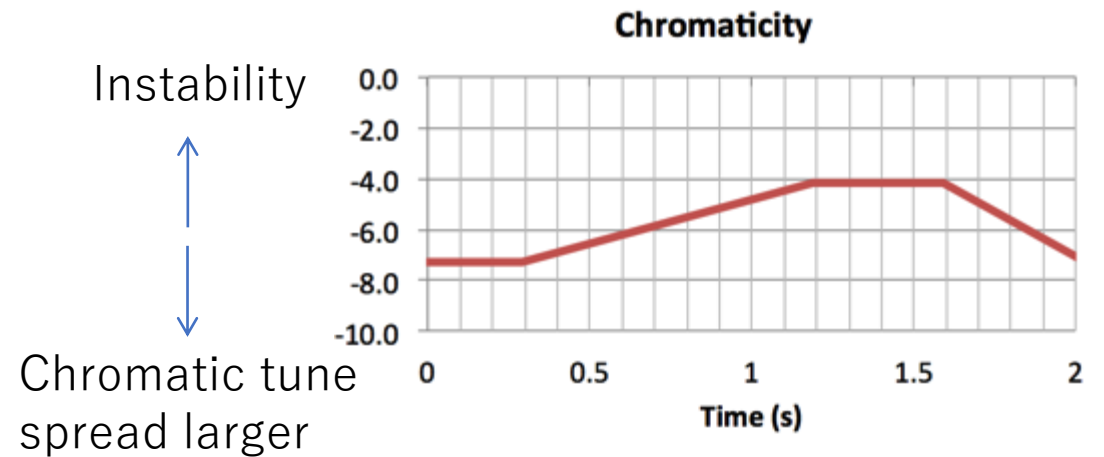
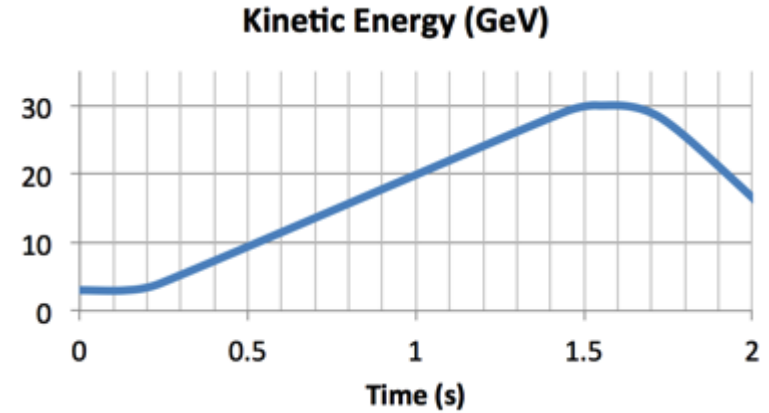
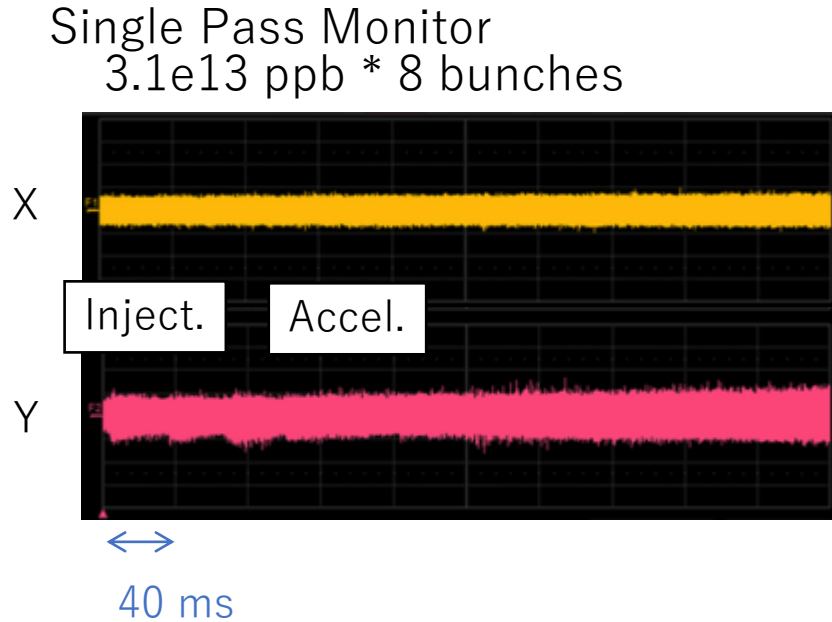
Motion mechanism for the target
Ti-foil for the OTR & fluorescent plate



Same type monitor (3-50BT-OTR/FL) realized dynamic range 10^{-6}

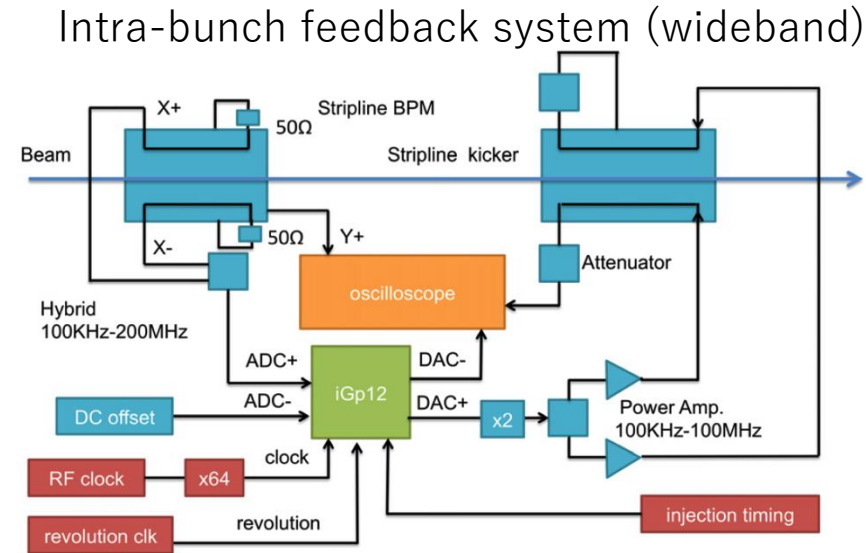
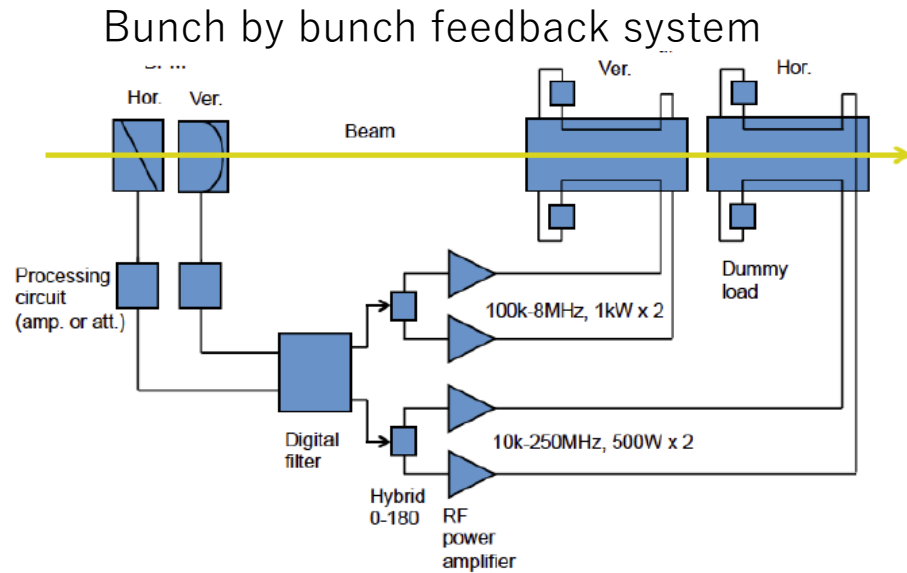
New MR-OTR/FL needs high radiated durability and much less impedance.

Instability Suppression (1) Chromatic Pattern

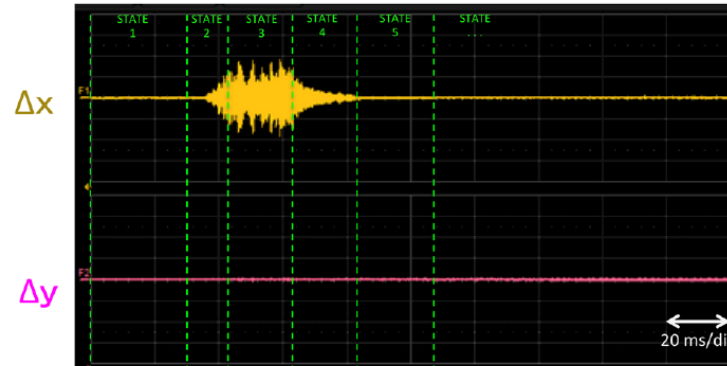


- The chromaticity pattern was set to minimize the beam loss, and kept in negative value
- If the chromaticity is too small, we observe instability
- If the chromaticity is too large, we observe the beam loss due to chromatic tune spread
- This pattern scheme works but is not enough for high intensity operation

Instability Suppression (2) Transverse Feedback System

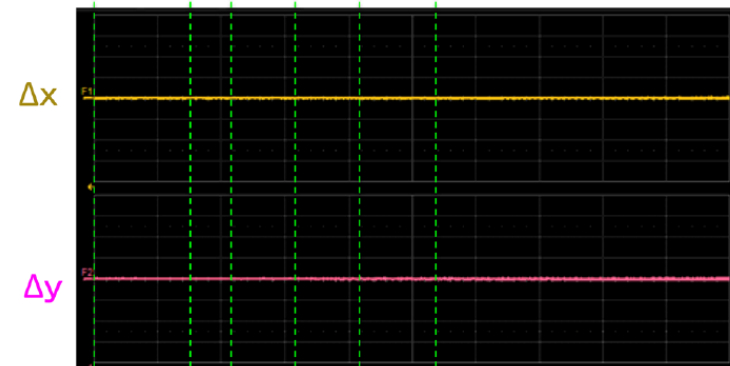


Beam Position with Intra-bunch FB off



P1+100 ms P2

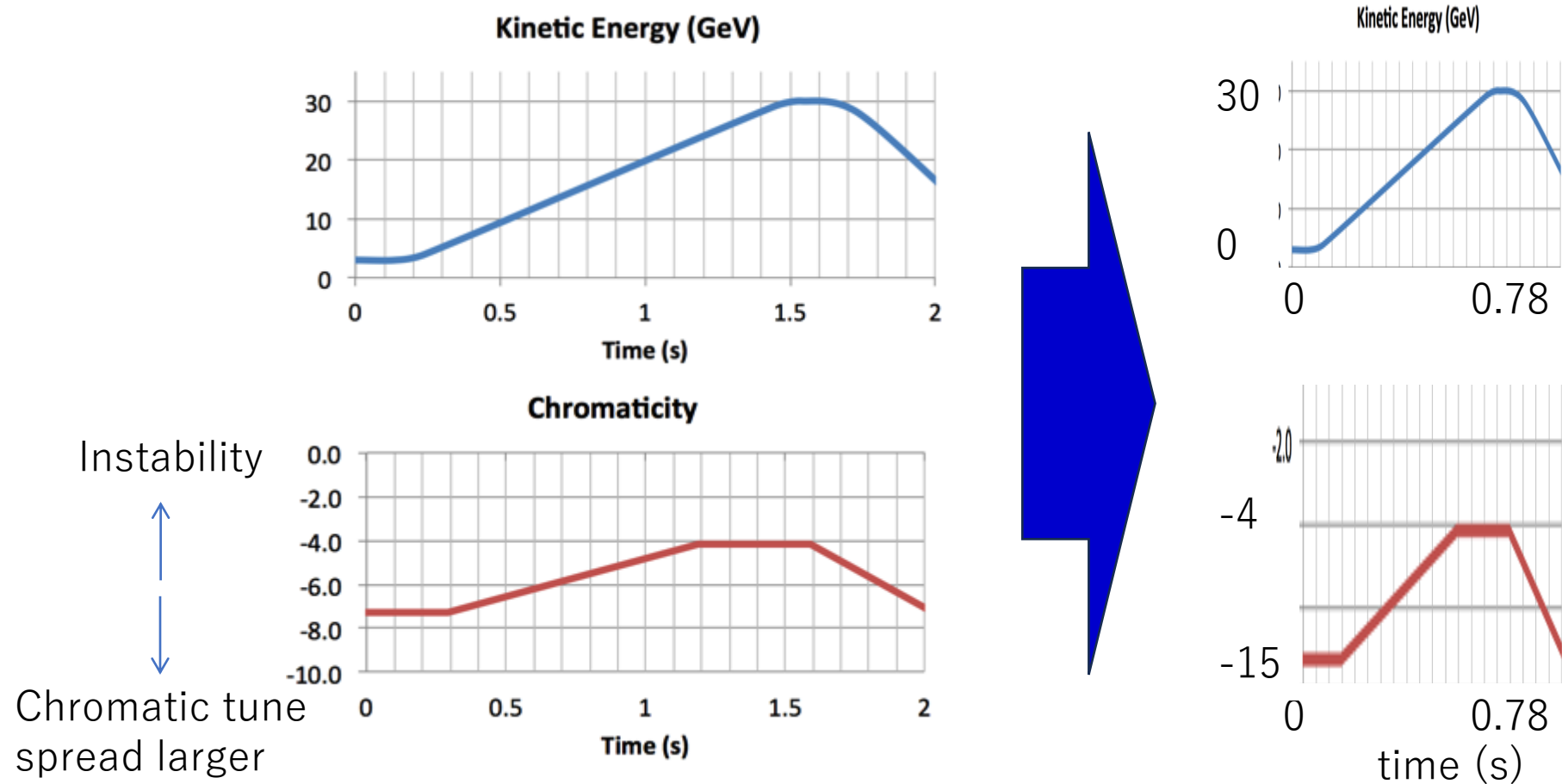
Beam Position with Intra-bunch FB on



P1+100 ms P2

- The bunch by bunch and intra-bunch feedback system were developed to suppress coherent oscillation. It is damped well during injection and the beginning of acceleration
- The feedback system is indispensable for high intensity operation

Instability Suppression in 2023



- In faster cycle, IntraBFB system needs to be re-optimized to match with several beam properties including tune tracking pattern.
- In the first beam commissioning after the upgrade requires to optimize tune-tracking under no-instability conditions. Thus, in 2021-2022, we renewed the sextupole magnet PSs which enable wider and faster ramping pattern in patterned chromaticity.

Beam Halo Collimation

- Vacuum Scrubbing
- Beam loss distribution / residual dose estimation

Effective Beam Halo Cut at Collimators

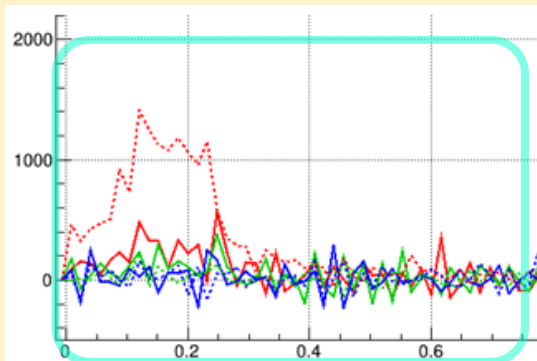
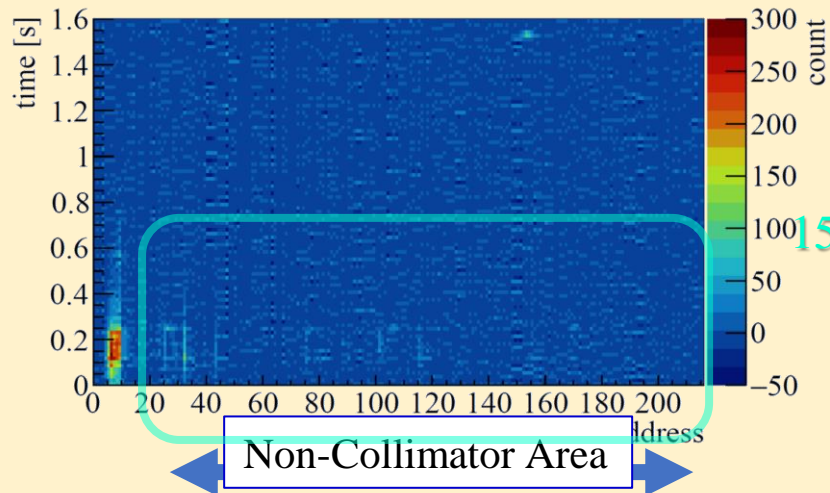
Jan 30, 2020

Nu User Operation in 2.48 s cycle:

515 kW eq. ($2.66e14$ ppp)

loss 800~900 W eq. ($4.1e12$ ppp)

MR Col: Hori64pi_{e-6} & Vert61pi_{e-6}



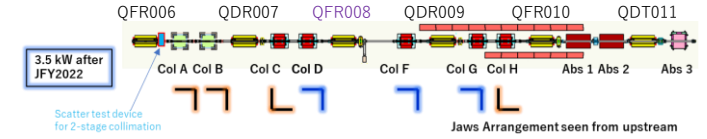
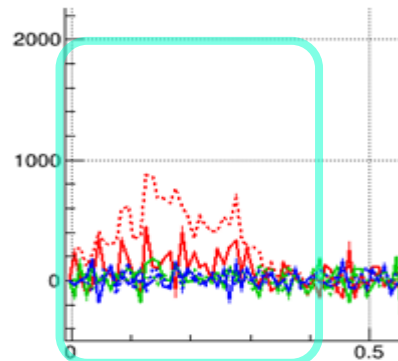
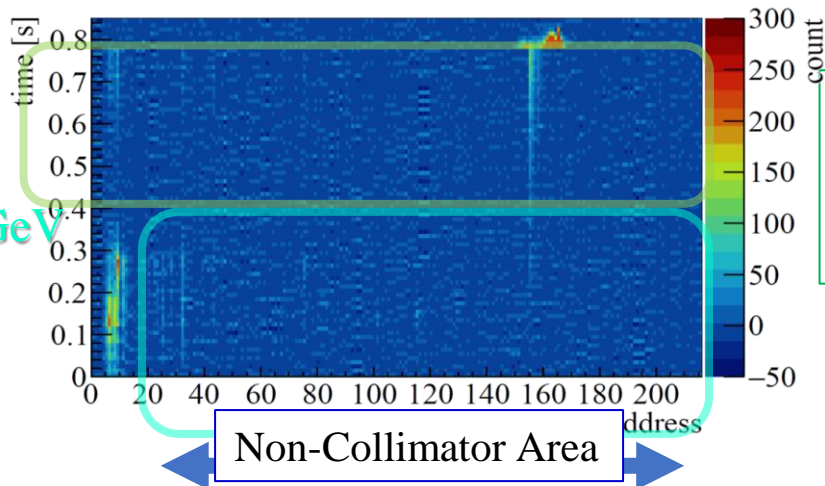
Apr. 20, 2023

FX-ABD study in 1.36 s cycle:

766 kW eq. ($2.17e14$ ppp)

loss ~840 W eq. ($2.4e12$ ppp)

MRCol: Hori55pi_{e-6} & Vert61pi_{e-6}



MR Collimators

4 sets (-2021) → 6 (2022) → 7 (2024)

MR Col area (007-010) are set in smaller aperture to save the FX area from radiation. We will optimize the collimator balance again after completing the vacuum scrubbing.

In latter acceleration, We observe the effects of vacuum scrubbing as results of beam halo enlargement. MR Cols are balanced by observing beam loss distribution during the injection period and low energy period.

We are expecting less radiation in Non-Collimator Area for FX 766 kW operation, comparing with the 2021 operation of 515 kW

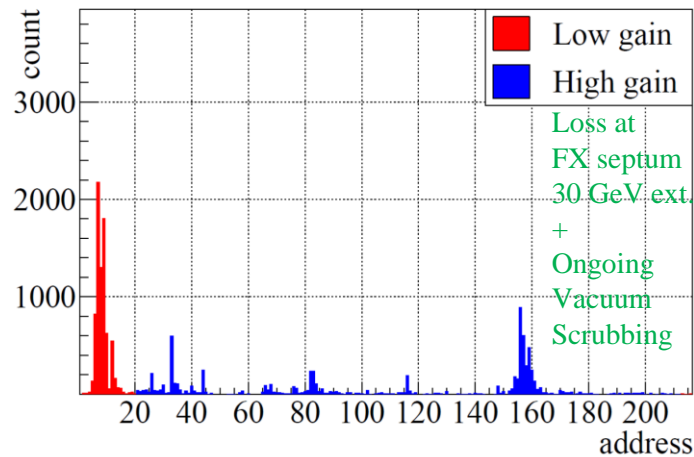
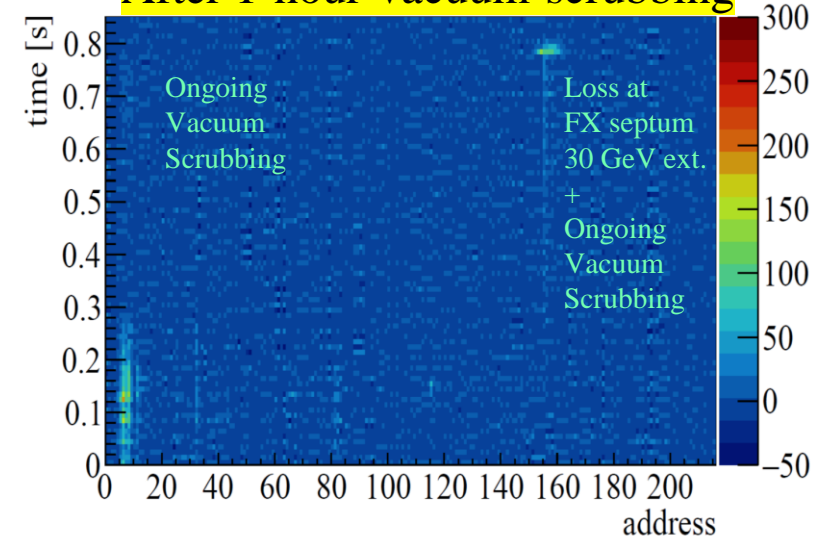
FX調整シナリオ (2023.11.19 ~)

主調整：真空焼き出し運転はまだまだ必要

April 24, 2023

Nu 535 kW with loss 400 W

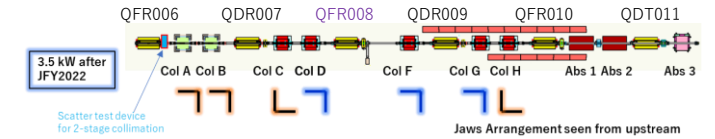
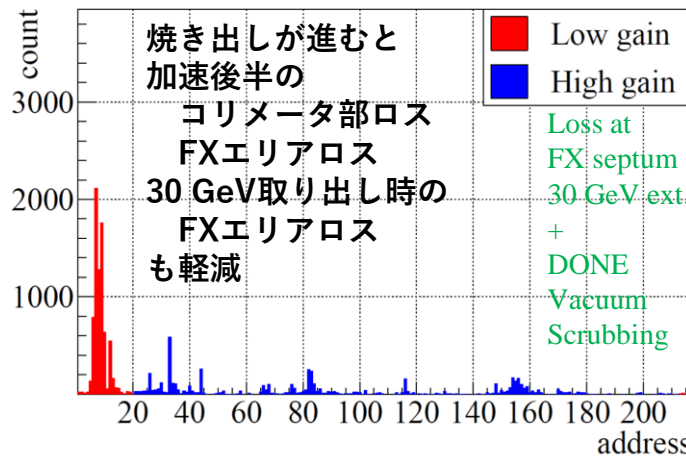
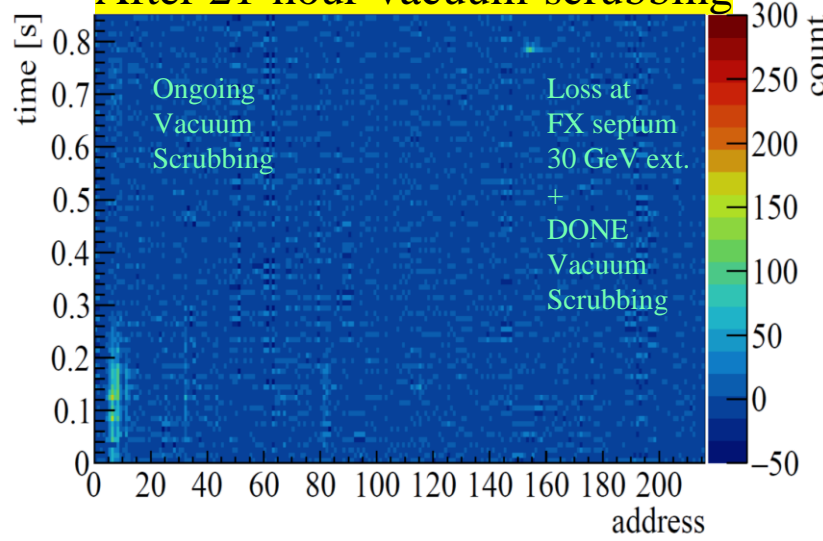
After 1-hour-vacuum-scrubbing



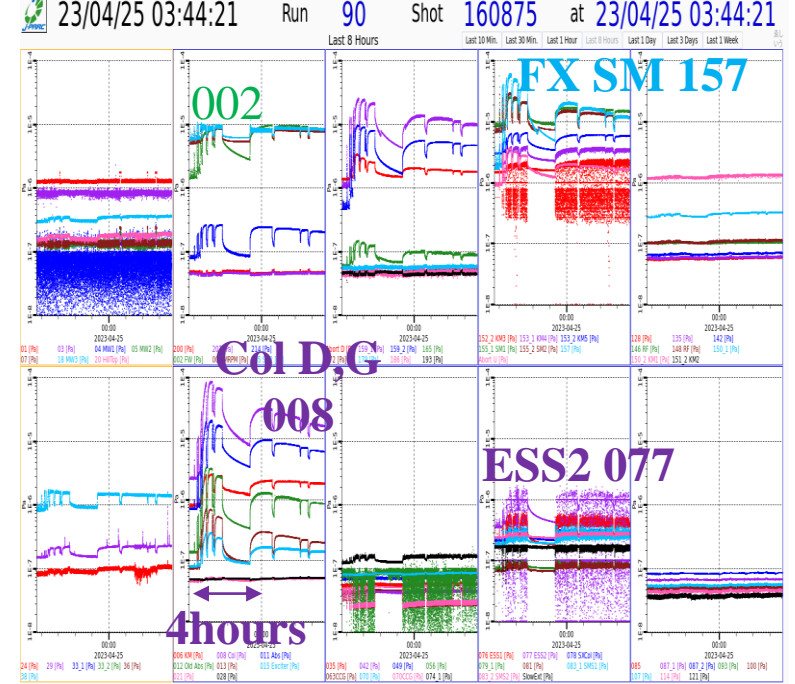
April 25, 2023

Nu 535 kW with loss 350 W

After 21-hour-vacuum-scrubbing



Nu 535 kW Vacuum scrubbing first 8 hours



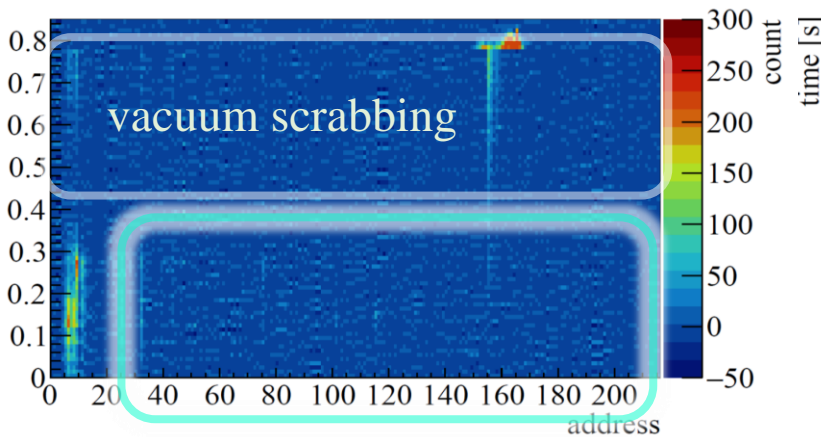
- 真空履歴の少ない/大気暴露エリア (InsA, InsC) は強度上げ毎に 1~2晩の焼き出し運転が必要
- 残留線量評価は十分な焼き出し後

Effective Beam Halo Cut at Collimators

Apr. 20, 2023

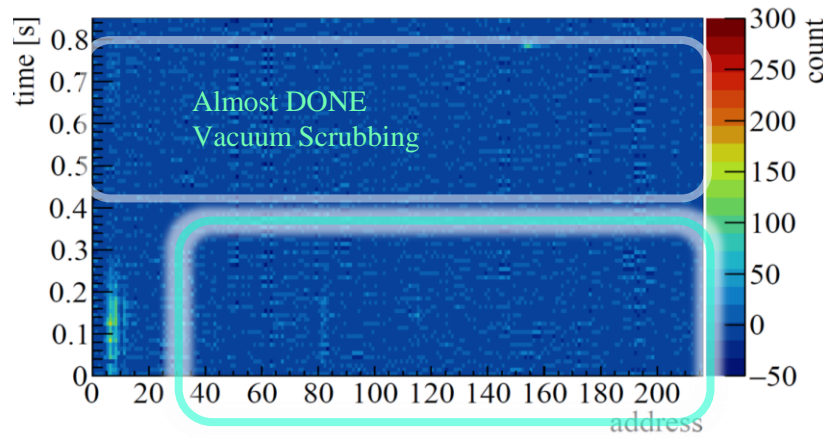
FX-ABD study in 1.36 s cycle:
766 kW eq. ($2.17e14$ ppp)

MRCol: Hori55pi e-6 & Vert61pi e-6



April 25, 2023

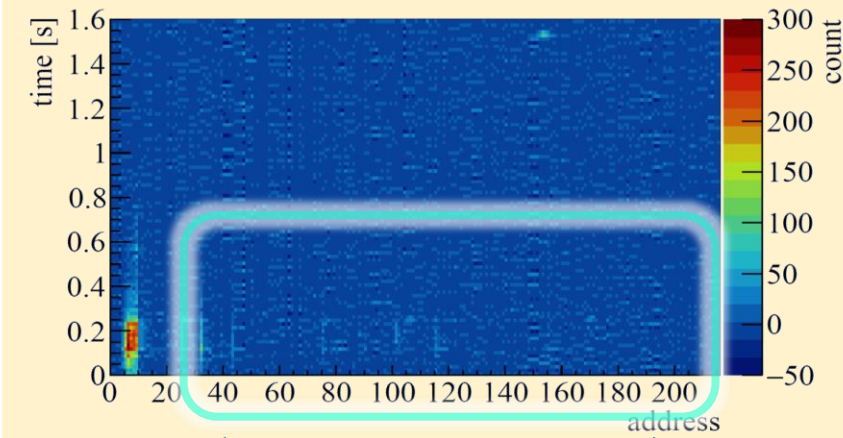
Nu 535 kW
After 21-hour-vacuum-scrubbing



Jan 30, 2020

*Nu User Operation in 2.48 s cycle:
515 kW eq. ($2.66e14$ ppp)*

MR Col: Hori64pi e-6 & Vert61pi e-6



Non-Collimator Area

Non-Collimator Area

Non-Collimator Area

Less beam loss in Non-Collimator Area

We had kept hands-on-maintenance-capability in Non-Collimator Area by JFY2021.
 After completing vacuum-scrubbing, we are ready for 750 kW in Nu User Operation.

Nu 535 kW in 1.36s cycle 利用運転停止後24H残留線量 (20230426 16:30 - 18:00)

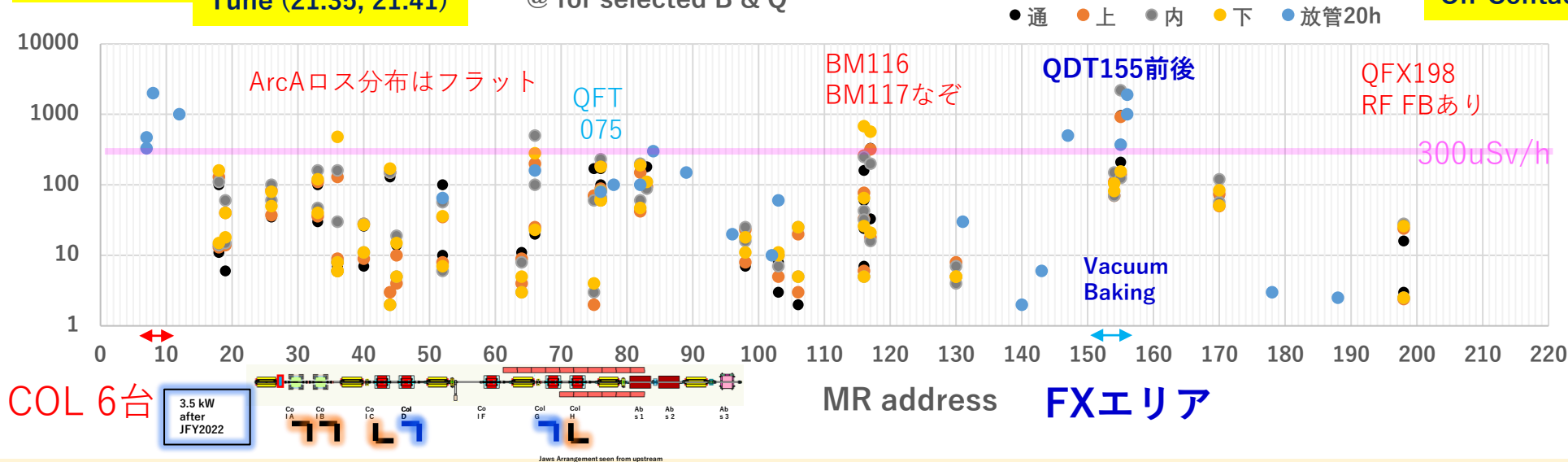
w ~400 W loss

Tune (21.35, 21.41)

@ for selected B & Q

BLM高めもしくは
過去線量高め箇所を
On-Contact測定

Residual dose on contact [uSv/h]



Nu 430 kW in 2.48s cycle 利用運転停止後12H残留線量 (20161214 18:30 - 20:30)

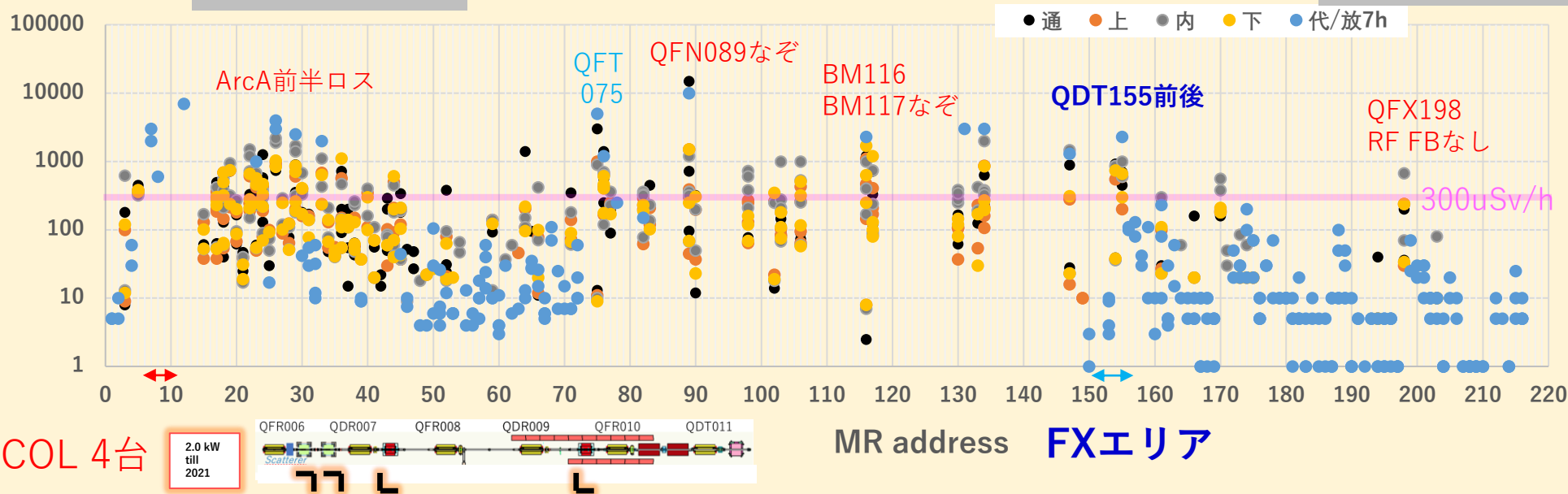
w ~700 W loss

Tune (21.35, 21.43)

@ all Bend & Quad (except for Address #006-014)

COL部を除く全BQ線
量をOn-Contact測定
し高め箇所を記録

Residual dose on contact [uSv/h]

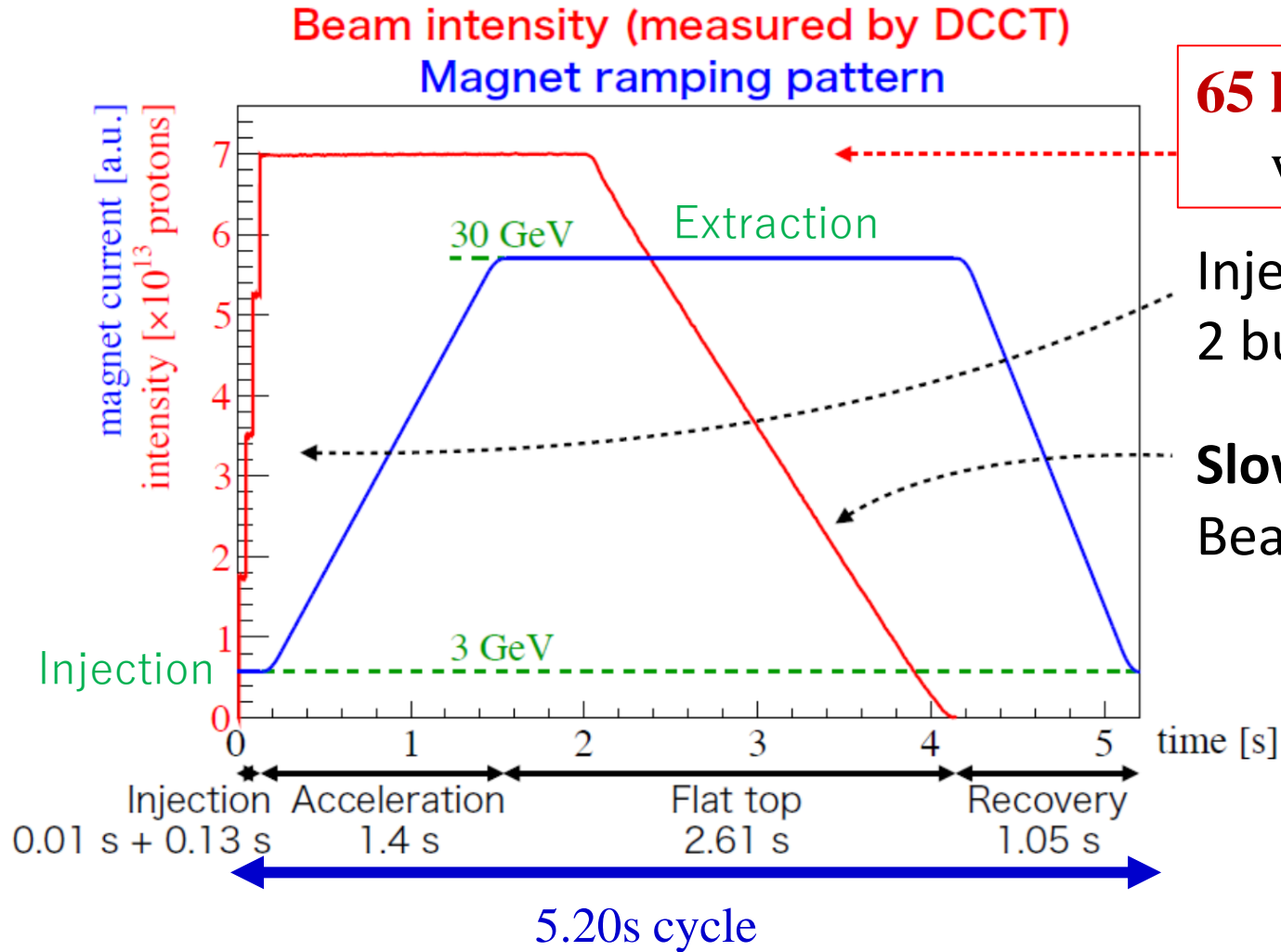


過去の
NU利用運転と
比べ、
真空焼き出し影
響の大きいFX
エリアを除き、
概ね低線量

Slow extraction

BK Typical Operation of MR SX (by 2021)

$$\text{Beam Power} = \text{Energy (30GeV)} \times 1/T_{\text{rep}} \text{ (pulse/s)} \times \# \text{ of protons (/pulse)}$$

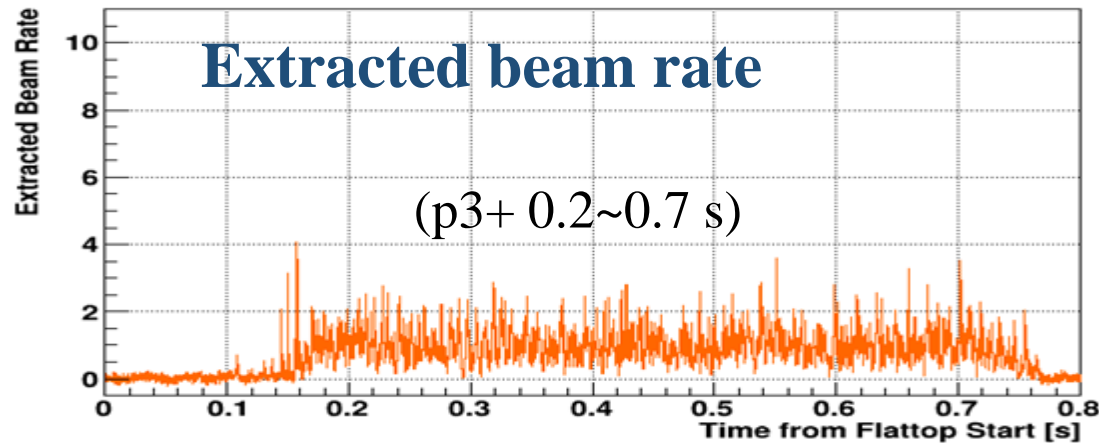
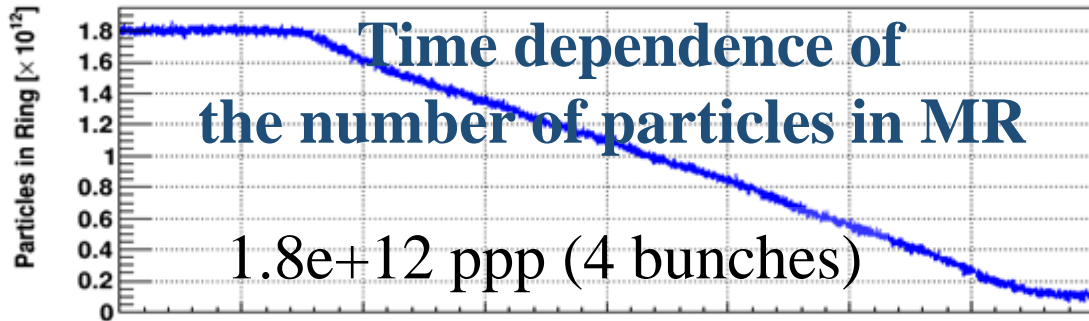


65 kW ($7.0E13$ ppp in 5.20s cycle)
with extraction efficiency 99.5%

Injection:
2 bunches \times 4 times

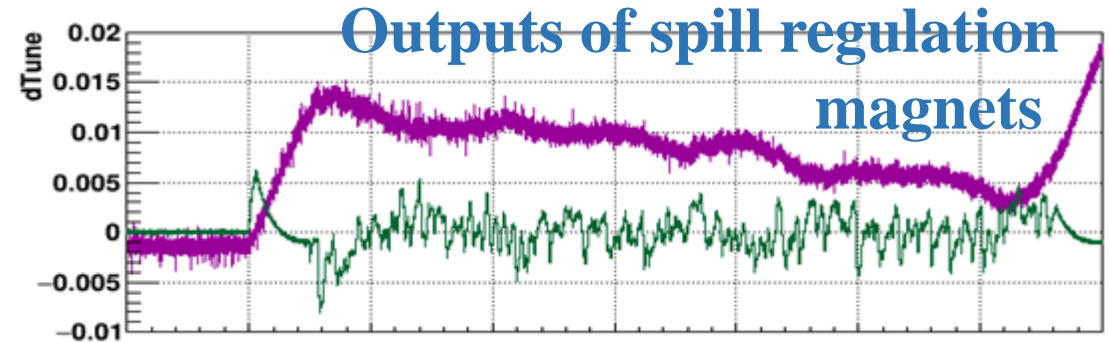
Slow extraction (SX)
Beams are extracted during 2 second

First 8 GeV SX Beam after Mag. PS upgrades Feb. – Mar. 2023



Spill duty factor: 76%
(Improved from ~62% in 2021)

by newly applying the transverse RF (not used in 2021)



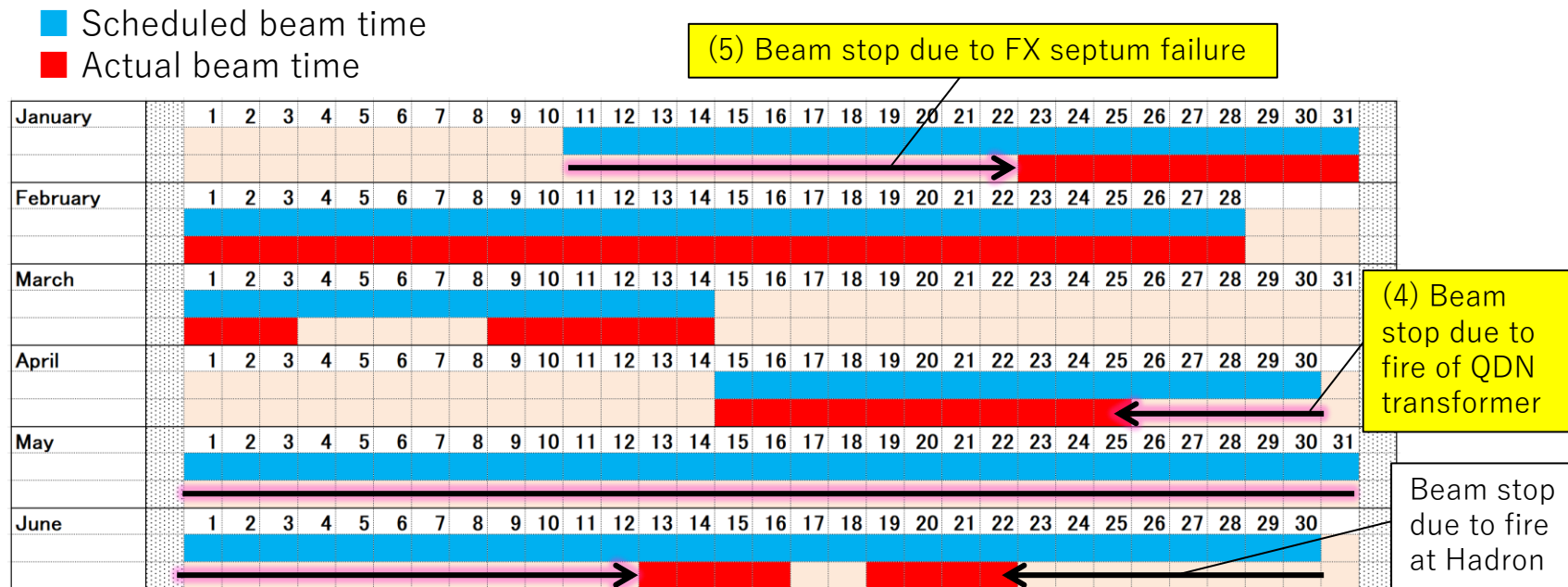
- Protons are accelerated up to **8 GeV for COMET phase- α** (~240 W)
- Bunched beam extraction in every 9.6 s, but Same magnet pattern (2.38 s pattern) as in 2021

The extraction efficiency of ~99% was well reproduced as before the main power supply upgrade

MR Operation Status

MR Operation Status (January – June 2023)

During the initial operation after the hardware upgrades, various machine troubles occurred with the updated devices.



Main magnet power supplies

- (1) Failure of a contactor
- (2) Blowout of fuses
- (3) Breakage of IGBT unit
- (4) Burnout of transformer

Apr. 25, 2023

High-field FX septum magnets

(5) Breakage of coils

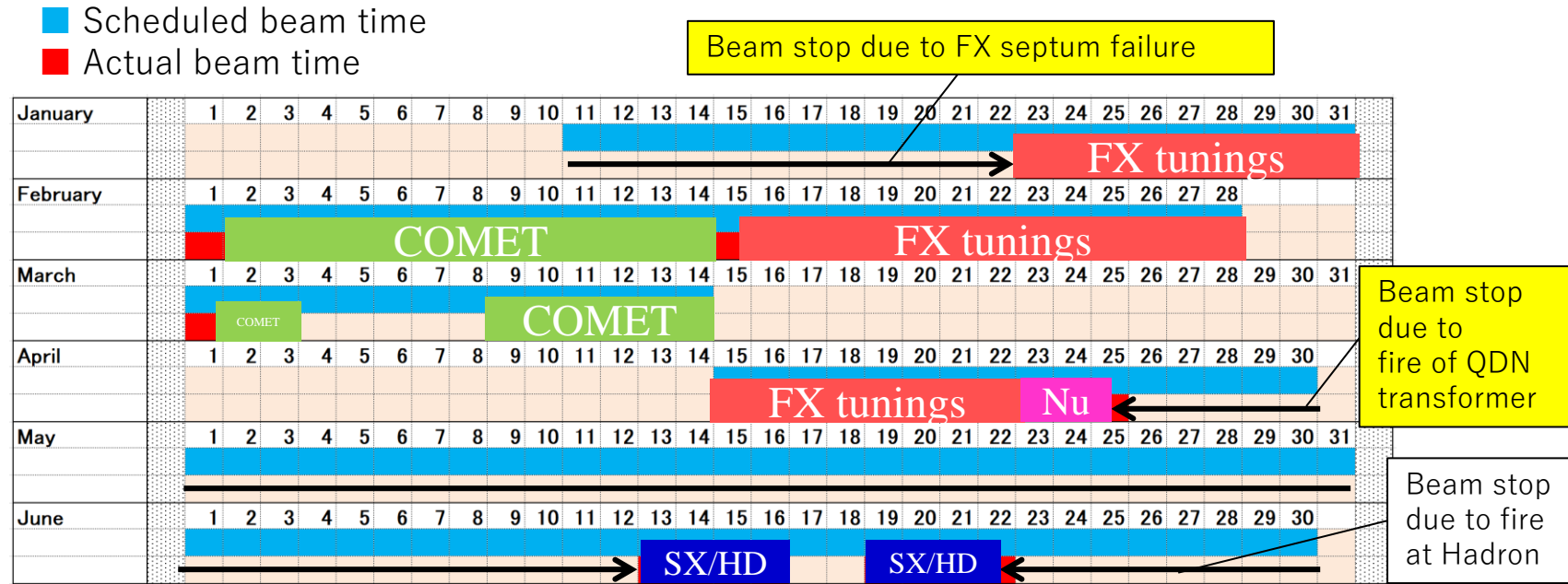
Jul. 28, 2021, Dec. 23, 2022

Major impact on the beam operation schedule after January 2023.

MR Operation Status (January – June 2023)

During the initial operation after the hardware upgrades, various machine troubles occurred with the updated devices.

However, most of required beam qualities were confirmed successfully.



- **FX tunings (30 GeV 1.36 s cycle pattern with 8 GeV & 30 GeV ext.)**
 → Successful demonstration of 766 kW eq. with reasonable loss in MR-30GeV-FX.
- **Nu operation & vacuum scrubbing** in late April. → 535 kW in 1.36 s cycle
- **SX/HD 8GeV tunings & COMET experiment** → Improved spill duty ~76% .
- **SX/HD 30 GeV tunings and operation in 5.2 s cycle** were performed for a week
 → Achieved 50 kW in 5.2 s cycle after the upgrades with extraction efficiency 99.5%.