

30 kW Beam Commissioning of the High-Intensity Proton Accelerator IPHI: Experiments, Simulations and Space Charge

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The Founding Fathers

A demonstrator of a 100 mA CW proton injector



IPHI, THE SACLAY HIGH-INTENSITY PROTON INJECTOR PROJECT

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Abstract

High-power accelerators are being studied for several projects based on high-flux neutron sources driven by proton or deuteron beams. Since the front end is the most critical part of such accelerators, it has been decided to build a High-Intensity Proton Injector (IPHI) designed to accelerate a cw 100 mA beam up to 11 MeV. The aim is

a compromise between the technical risk and the total cost of the project. A good compromise is difficult to achieve without a serious R&D program focused on the important issues mentioned above. Since rf linacs have emerged as the accelerators of choice for pulsed or cw beams above 5 MW, we have undertaken a comprehensive demonstration program for the low-energy part of such machines.



J.-M.Lagniel et al. (1997).

IPHI, the Saclay High-Intensity Proton Injector Project.

PAC 1997 Proceedings, Vancouver, B.C., Canada..

Initial Goals of the IPHI Project:

- 1 Development and validation of beam dynamics codes
- 2 Beam characterisation for future high power accelerators
- 3 Demonstration of technological choices
- 4 Reliability, availability tests and fast re-starting procedures
- 5 Increase the laboratory competences in high intensity/high power accelerator commissioning, tuning and operation

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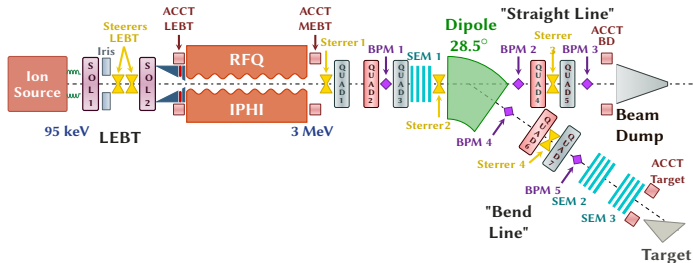
IPHI Main Parameters

A demonstrator of a 100 mA CW proton injector



Main parameters

- ECR ion source and LEBT: 100 mA, 95 keV, pulsed or cw
- 4-vanes RFQ: 100 mA, 3 MeV, 352 MHz
- Power sources: 2 klystrons of more than 1 MW
- 2 beam lines: straight line with beam dump and a bend line with dipole magnet.



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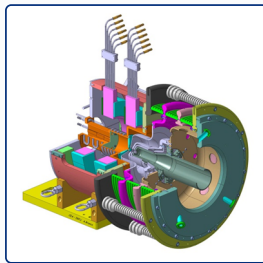
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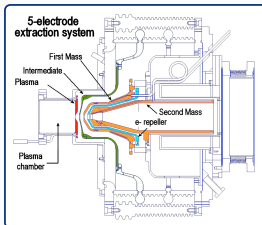
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SILHI Ion Source Main Parameters

- Developed in Saclay since 1994
- 2.45 GHz ECR ion sources
- Particles: H^+ , D^+ , He^+
- Pulsed to c.w. beam
- Designed for 100 mA H^+ pulsed or c.w.
- SILHI-like source developed for IFMIF and FAIR proton linac



2.45 GHz SILHI ion source



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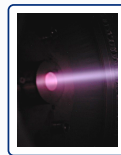
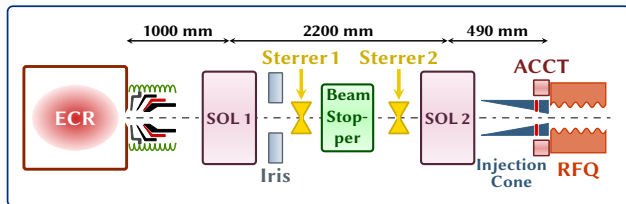
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Low Energy Beam Transport (LEBT) Line



IPHI LEBT

- Dual solenoid focusing scheme
- Sterrers H& V to correct beam misalignment
- Beam diagnostics (ACCT, CCD Camera, Insulated Beam Stopper)
- Iris to control/limit beam size and intensity



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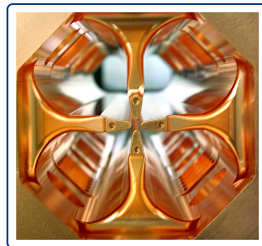
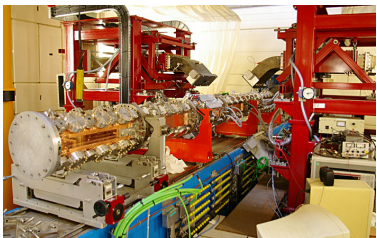
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IPHI 4-Vanes RFQ



Parameter	Value
Particle	H ⁺
Max. Current [mA]	100
Frequency [MHz]	352
Input Energy [keV/u]	95
Output Energy [MeV/u]	3
RFQ length [m]	6
Duty Cycle [%]	cw

- R&D program for high intensity beams (CEA/CNRS/CERN)
- Segmented in 6 sections
- Mech. tolerances $\pm 30 \mu\text{m}$
- Commissioned in 2016 in pulsed mode



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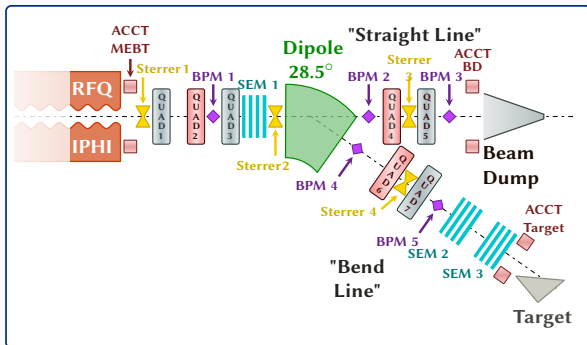
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Medium Energy Beam Transport (MEBT) Line



Medium Energy Beam Transport Lines

- RFQ output section 1: 3 quadrupoles
- Dipole magnet 28.5°
- Straight line: 2 quadrupoles and 300 kW beam dump
- Bend line: 2 quadrupoles and beam stopper or experiment



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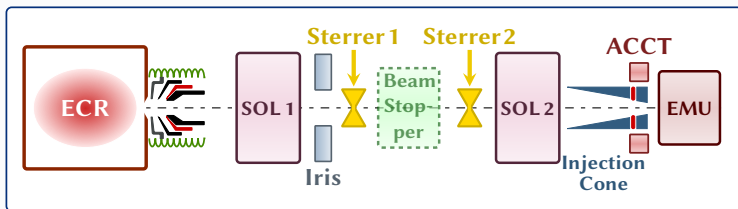
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SILHI Source & LEBT

Experimental Setup for Beam Commissioning



SILHI source & LEBT setup

- LEBT with 2 solenoids
- Total length: 3.5 m
- RFQ injection cone
- Emittance meter (Allison scanner) at the end of the beam line, after the cone

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LEBT Simulations

State of the art – Self-Consistent Simulations



Self-Consistent LEBT Simulations

- Simulation of the beam interactions with the residual gas and beam pipes, diagnostics...
- Simulation of the dynamics of the beam and the secondary particle.
- Dedicated codes like Warp, Bender...
- **PRO**: A lot of physics.
- **CONS**: Very time consuming.



Grote, D. P., Friedman, A., Vay, J.-L., and Haber, I. (2005).

The Warp code: Modeling high intensity ion beams.
AIP Conference Proceedings, 749(1):55–58.

A few references

- D. Noll: HB 2016, Linac 2014.
- L. Bellan: Ph.D. thesis, Padova University (2017), ICIS 2018.
- F. Grardin: Ph. D. thesis, Paris-Saclay University (2017).

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State of the art – "Gabovitch model"



So-called "Gabovitch model"

- Semi-analytical model.
- Formula (Igor Gabovich et al., 1975) to computation of the space charge compensation degree along the LEBT.
- Useable with transport codes like TraceWin.
- **PRO:** Fast computing time.
- **CONS:** Need some adjustments (presence of electric field).



D. Winklehner and D. Leitner (2015).

A space charge compensation model for positive DC ion beams..
Journal of Instrumentation **10** T10006..

A few references

- L. Bellan: LINAC 2022.
- D. Winklehner: Ph. D. thesis, MSU (2013).

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LEBT Simulations

Method Used for IPHI LEBT –Semi-empirical model



A Semi-Empirical Model

Method:

- 1 **Experiment: optimization** of the beam transmission through the cone. Solenoids values are fixed.
- 2 **Experiment: emittance** measurement.
- 3 **Simulation:** using TraceWin, **adjustment** of the beam initial Twiss parameters (α, β, ϵ) and SCC degree to **fit** to the measured emittance.
- 4 **Simulation:** using TraceWin with the fitted parameters determination of **optimal solenoid values** for RFQ injection.
- 5 **Experimental validation:** Emittance measurement for other experimental conditions.

- **PRO:** An empirical model that is easy to use
- **PRO:** Independent of ion source distribution simulation
- **CONS:** Lack of physics in the model

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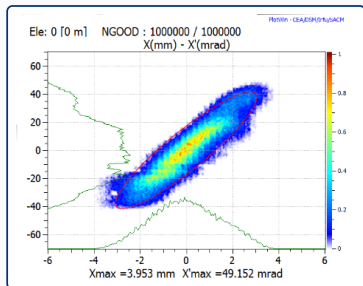
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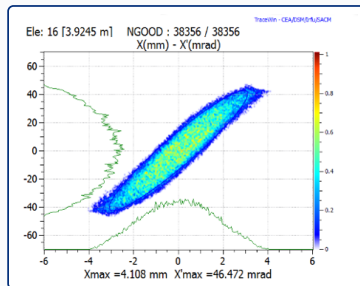
Emittance Measurement



$I_{CF} = 30 \text{ mA}$



Experiment $\epsilon = 0.17 \pi \cdot \text{mm} \cdot \text{mrad}$



Simulation $\epsilon = 0.15 \pi \cdot \text{mm} \cdot \text{mrad}$

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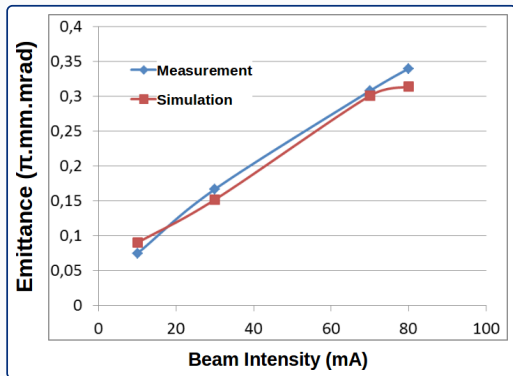
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Simulation vs Experience

Emittance vs Beam Intensity



IPHI LEBT simulations

- Simulations give a quite good agreement with experimental data up to 70–80 mA.
- Model has to be tested for a proton beam in the 100 mA range.

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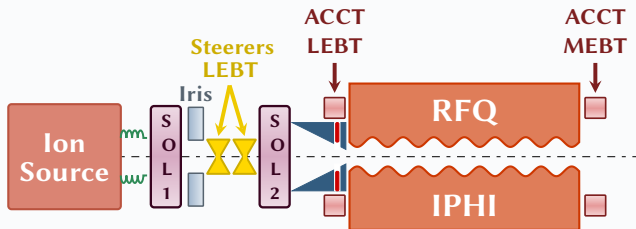
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RFQ Transmission Experiments



Experimental Conditions

- RFQ transmission is measured using 2 ACCTs: one at the RFQ input, one at the output.
- 80 mA H^+ beam extract from the source (total extracted current ≈ 100 mA).
- Experiments with several iris apertures (different injected beam current).
- Beam duty cycle: 10^{-4} (100 μ s at 1 Hz): beam pulses achieved by RFQ (2 ms pulses from the source) – RFQ as a chopper...

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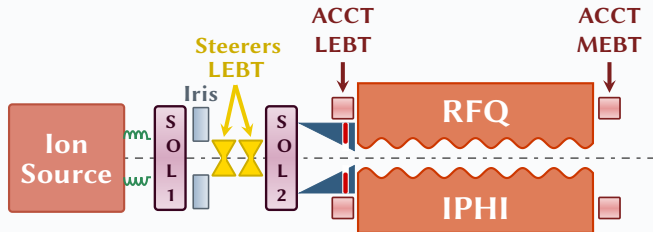
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Simulation Conditions

- TraceWin/Toutatis are used.
- LEBT model with a constant current (80 mA). The injected beam current is adjusted with the iris, like the experiment.
- RFQ model build from a bead-pull measurement.

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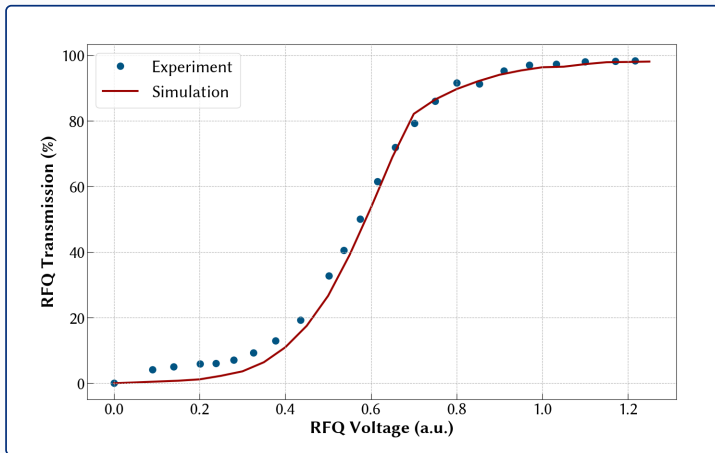
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RFQ Transmission vs RFQ Voltage

$I_{H^+} = 30 \text{ mA}$ – Low Beam Power



- Measurement performed for a 30 mA proton beam at the RFQ injection

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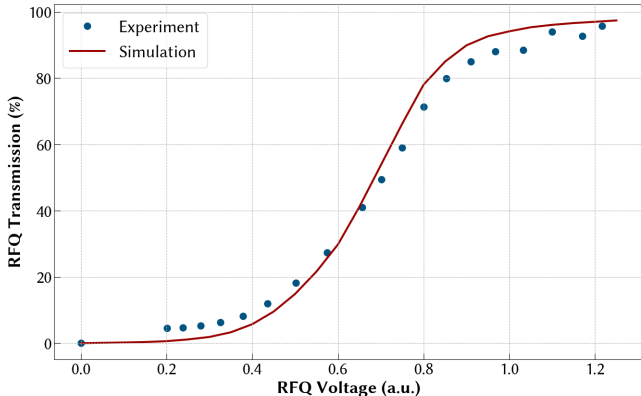
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RFQ Transmission vs RFQ Voltage

$I_{H^+} = 60 \text{ mA}$ – Low Beam Power



- Measurement performed for a 60 mA proton beam at the RFQ injection

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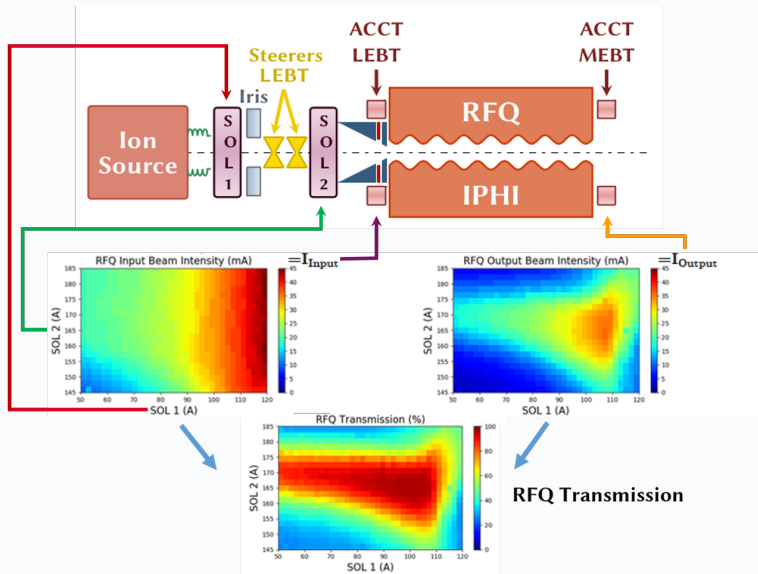
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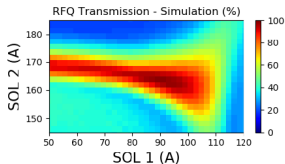
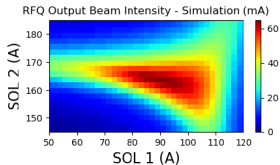
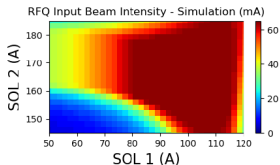
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RFQ Transmission vs LEBT Solenoids Tuning

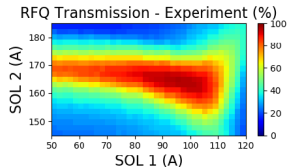
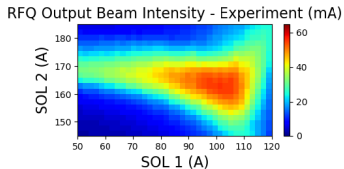
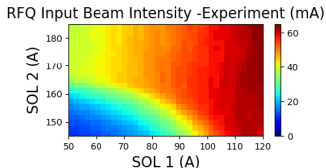
Experiment vs Simulation for iris aperture 90 mm (60 mA)



Simulations



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Beam Commissioning

Beam Power Ramp-up



End of 2019

- The extracted beam power was gradually ramped-up to 80 kW.
- Peak current at RFQ output: 50–55 mA.
- The duty cycle was increased from a few % to 50 %.
- The beam was sent to the beam dump (straight line).

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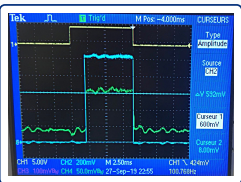
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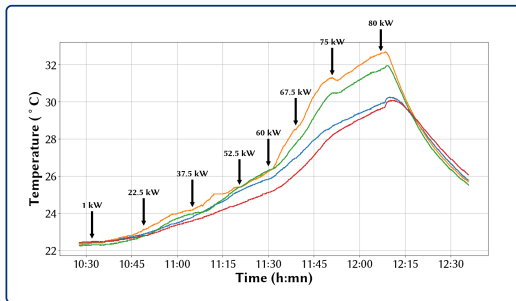
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Pulses: 7 ns @ 50 Hz

$I_{H^+} = 50 \text{ mA}$

**Beam Power =
52.5 kW**



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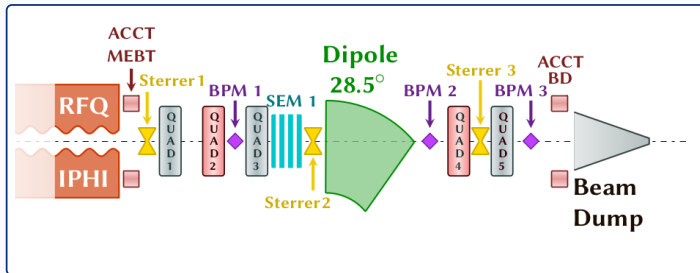
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IPHI MEBT "Straight Line" Setup



MEBT Measurements

- Dipole is switched off.
- Beam current measurement after RFQ and before beam dump (ACCTs): MEBT transmission.
- Beam profile with SEM grid 1
- SEM grid from GANIL (44 tungsten wires with 1 mm step)
- Measurements at nominal beam intensity (30 mA) and 10^{-4} duty cycle (≈ 10 W)

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RFQ Commissioning

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MEBT Commissioning

MEBT "Straight Line"
MEBT "Bend Line"
30 kW Experiment

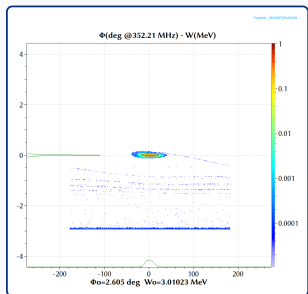
Conclusion

MEBT "Straight Line" Transmission

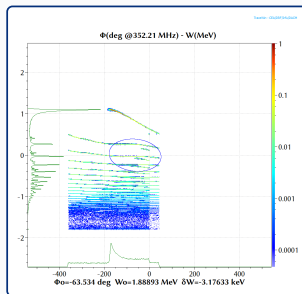


Measurements

- Nominal transmission $\approx 100\%$.
- MEBT Transmission measurement vs RFQ voltage.
- Transport simulation through the MEBT.



$$V_{RFQ} = 1$$
$$\langle W_{Beam} \rangle = 3 \text{ MeV}$$



$$V_{RFQ} = 0.8$$
$$\langle W_{Beam} \rangle = 1.9 \text{ MeV}$$

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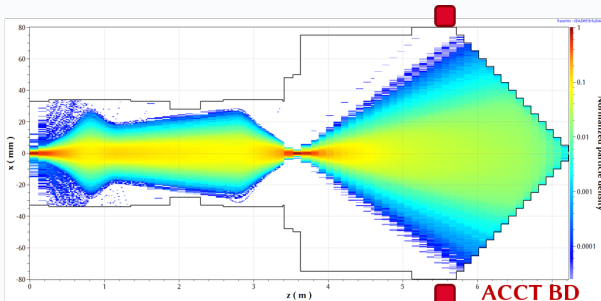
Conclusion

MEBT "Straight Line" Transmission

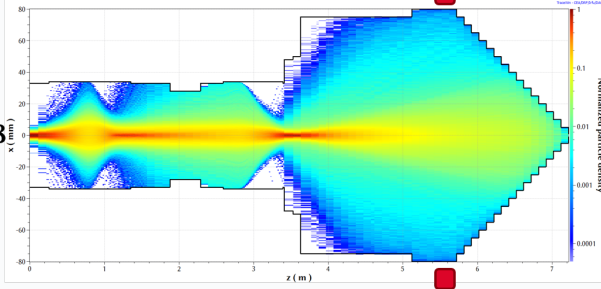
Beam Transport for 2 RFQ Voltages



$V_{RFQ} = 1$



$V_{RFQ} = 0.8$



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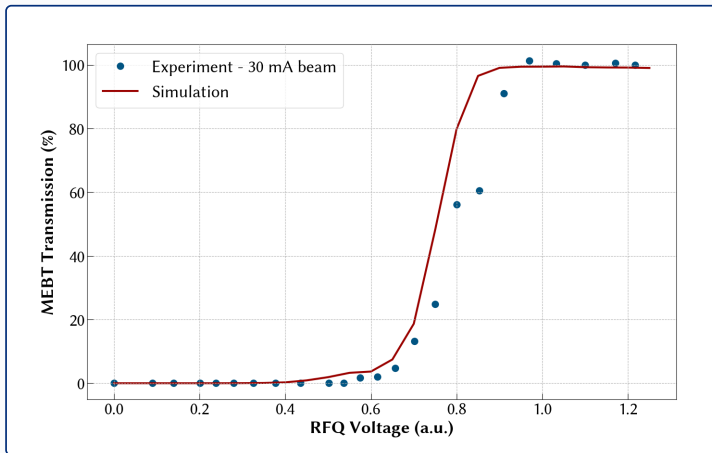
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MEBT Transmission vs RFQ Voltage

$I_{H^+} = 30 \text{ mA}$ – Low Beam Power



- Measurement performed for a 30 mA proton beam at the RFQ injection

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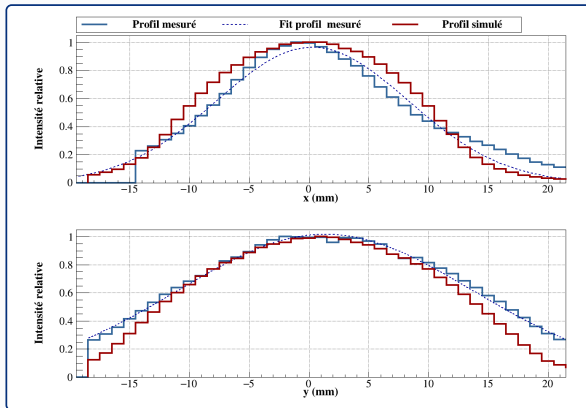
Conclusion

Beam Transport

Measurements vs Simulation @ SEM Grid Position 1



Beam Intensity: 34 mA – Quad triplet = 0 A



Measured Profile

$$\sigma_x = 7.8 \text{ mm}$$

$$\sigma_y = 9.6 \text{ mm}$$

Gaussian Fit

$$\sigma_x = 8 \text{ mm}$$

$$\sigma_y = 12.3 \text{ mm}$$

Simulation

$$\sigma_x = 7.4 \text{ mm}$$

$$\sigma_y = 9.0 \text{ mm}$$

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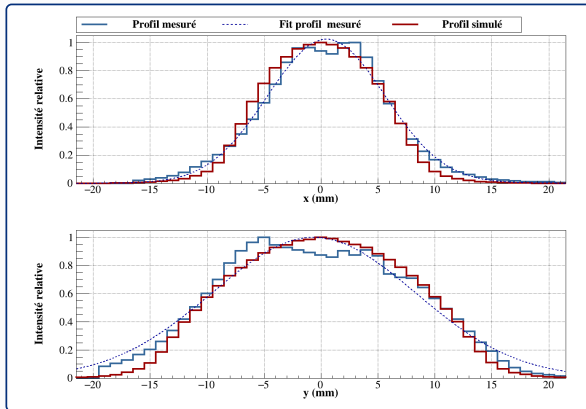
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Beam Transport

Measurements vs Simulation @ SEM Grid Position 1



Beam Intensity: 34 mA – Q1=-47 A / Q2=75 A / Q3=-45 A



Measured Profile

$$\sigma_x = 5.3 \text{ mm}$$

$$\sigma_y = 7.9 \text{ mm}$$

Gaussian Fit

$$\sigma_x = 5.2 \text{ mm}$$

$$\sigma_y = 8.9 \text{ mm}$$

Simulation

$$\sigma_x = 4.7 \text{ mm}$$

$$\sigma_y = 7.2 \text{ mm}$$

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Toward a 30 kW Experiment

Beam Commissioning of the MEBT "Bend Line"



Goals

- Tests of a high power neutron production target.
- Required power on target: 30 kW.
- Beam Intensity \approx 30 mA.
- Duty cycle: 10 ms pulses @33 Hz.
- Beam on target during 100 hours.
- Beam size on target: $\sigma_x = 15$ mm/ $\sigma_y = 20$ mm.

IPHI MEBT Commissioning @30 kW

- Commissioning with a 30 kW beam transported in the bend line.
- Stability tests for "long runs".

IPHI 30 kW Beam Commissioning

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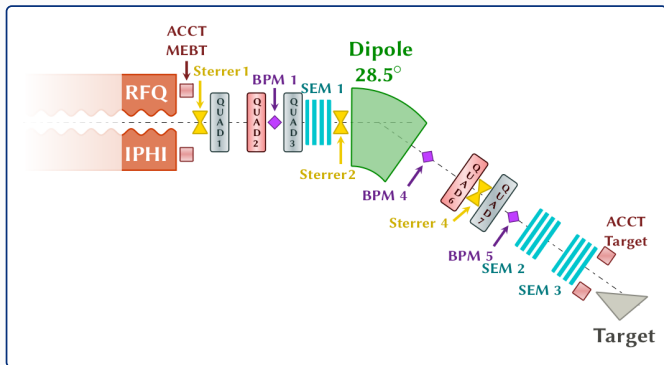
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Beam Transport

Measurements @ SEM Grid Position 2 and 3



Beam Profile Measurements

- Measurement with SEM 2 and SEM 3.
- Measurements at nominal beam intensity (30 mA) and 10^{-4} duty cycle (≈ 10 W).

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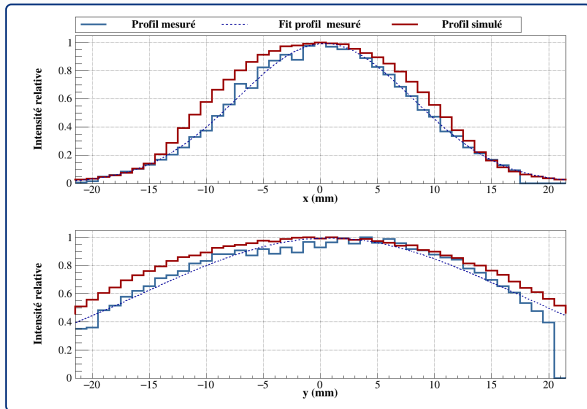
Conclusion

Beam Transport

Measurements vs Simulation @ SEM Grid Position 2



Beam Intensity: 34 mA – Q4=-3.7 A / Q5=11.2 A



Measured Profile

$$\sigma_x = 7.2 \text{ mm}$$
$$\sigma_y = 10.8 \text{ mm}$$

Gaussian Fit

$$\sigma_x = 7.7 \text{ mm}$$
$$\sigma_y = 16.3 \text{ mm}$$

Simulation

$$\sigma_x = 7.7 \text{ mm}$$
$$\sigma_y = 12.0 \text{ mm}$$

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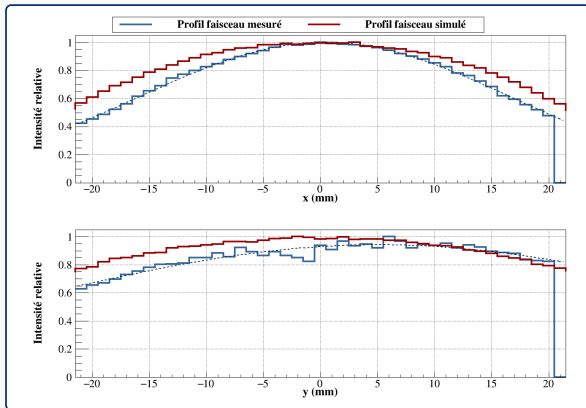
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Measurements vs Simulation @ SEM Grid Position 3 (Target)



Beam Intensity: 34 mA – Q4=-3.7 A / Q5=11.2 A



Measured Profile

$$\sigma_x = 10.8 \text{ mm}$$

$$\sigma_y = 11.7 \text{ mm}$$

Gaussian Fit

$$\sigma_x = 16.6 \text{ mm}$$

$$\sigma_y = 30.5 \text{ mm}$$

Simulation

$$\sigma_x = 12.3 \text{ mm}$$

$$\sigma_y = 13.0 \text{ mm}$$

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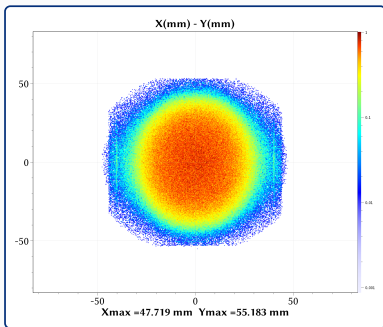
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Beam Transport

Measurements vs Simulation @ SEM Grid Position 3 (Target)



Beam Intensity: 34 mA – Q4=-3.7 A / Q5=11.2 A



**Simulated Beam Distribution
on Target**

**Simulated Beam Size on
Target**

$$\sigma_x = 15.8 \text{ mm}$$

$$\sigma_y = 20 \text{ mm}$$

SEM grid measurement range (-19 mm – + 23 mm) is too small for the beam size...

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Neutron Production Experiment

January/February 2022



Thermal Tests on Al Target

- 2 days of experiment at 30 kW (with a maximum @ 37 kW beam power)
- Final beam centering on target (temperature measurement)
- Thermomechanical simulations validation

Final Experiment with Be Target

- 10 days of experiment (\approx 10 hours beam time per day)
- Average beam power around 27 kW (limitation due to the target)
- More than 100 hours of beam time integrated on target.
- Integrated charge on target \approx 3200 C
- On the last day/night: 24 hours of beam without major stops (a few sparks at the ion source).

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3 RFQ Beam Commissioning

4 MEBT Commissioning and Experiments with IPHI

5 Conclusions and Perspectives

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Conclusions

- IPHI beam commissioning has been done up to 80 kW beam power during a short time.
- IPHI beam commissioning has been done up for a reliable operation with a 30 kW beam power.
- The beam transport (E2E) has been simulated.
- A neutron production experiment has been performed with more of 100 hours of beam time on target.

Perspectives

- A 3 MeV emittance meter (slit-grid) is under development
- RFQ bead-pull measurement and tuning
- A chopper for the LEBT is under development
- A design study for a CANS (20–30 MeV) at Saclay is about to

start:



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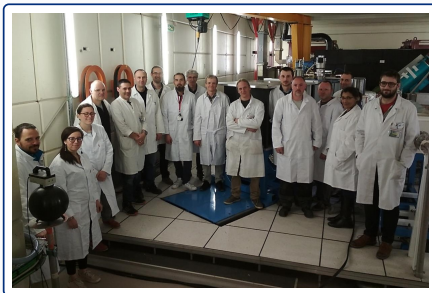
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The Team !



... an those who are not on the picture (not exhaustive): C. Alba-Simionesco, B. Bolzon, R. Braud, A.C. Chauveau, J. Darpentigny, C. Doira, C. Deberles, R. Duperrier, G. Exil, R. Ferdinand, Y. Gauthier, F. Gibert, E. Giner-Demange, R. Gobin, A. Gomes, T. Hamelin, K. Jiguet, E. Jorgji, W. Josse, O. Kuster, R. Lautie, P. Lavie, A. Letourneau, A. Marchix, C. Marchand, A. Menelle, K. Paunac, P. Permingeat, E. Petit, O. Piquet, F. Porcher, B. Pottin, F. Prunes, O. Sineau, L. Thulliez, H. N. Tran, D. Uriot.

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Thank you for your attention !

