

Magnetic Alloy loaded cavities in J-PARC and CERN

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Proton Synchrotron Cavity

- For RF frequency sweep, ferrite-loaded cavity has been used.
- By large-current biasing, permeability of ferrite can be changed for resonant frequency sweep.

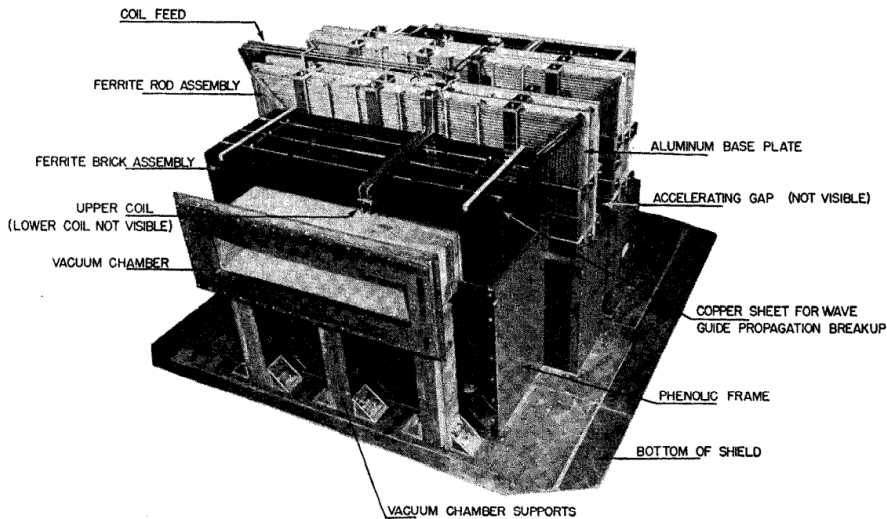


FIG. 1. Photograph of assembled ferrite core for Cosmotron accelerating unit.

Cosmotron Cavity (weak focusing)

Review of Scientific Instruments

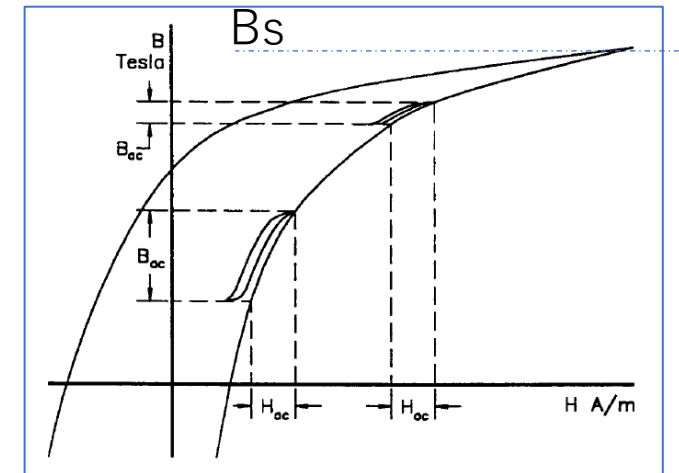
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CERN PS cavity (strong focusing)

$$Q = R / \omega L = \mu s' / \mu s'' \sim 100$$

Ferrite cavity has narrow band



$B_s \sim 0.3 \text{ T} \rightarrow$

Limitation of RF voltage

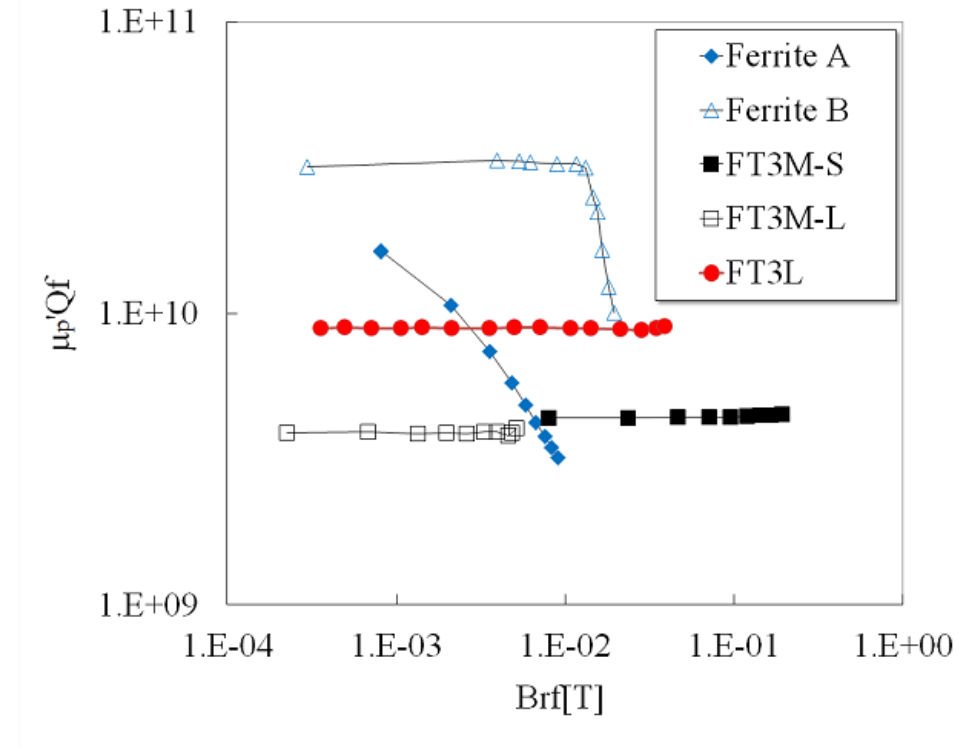
High Q => Low loss => Good Ferrite Cavity

RF R&D in the mid-1990s

- In 1994, R&D started in Japan.
- Found that **nano-crystalline material**, Finemet[®], might be used for cavity.

Loss $\propto \mu QF$. Low Q is OK if μ is large

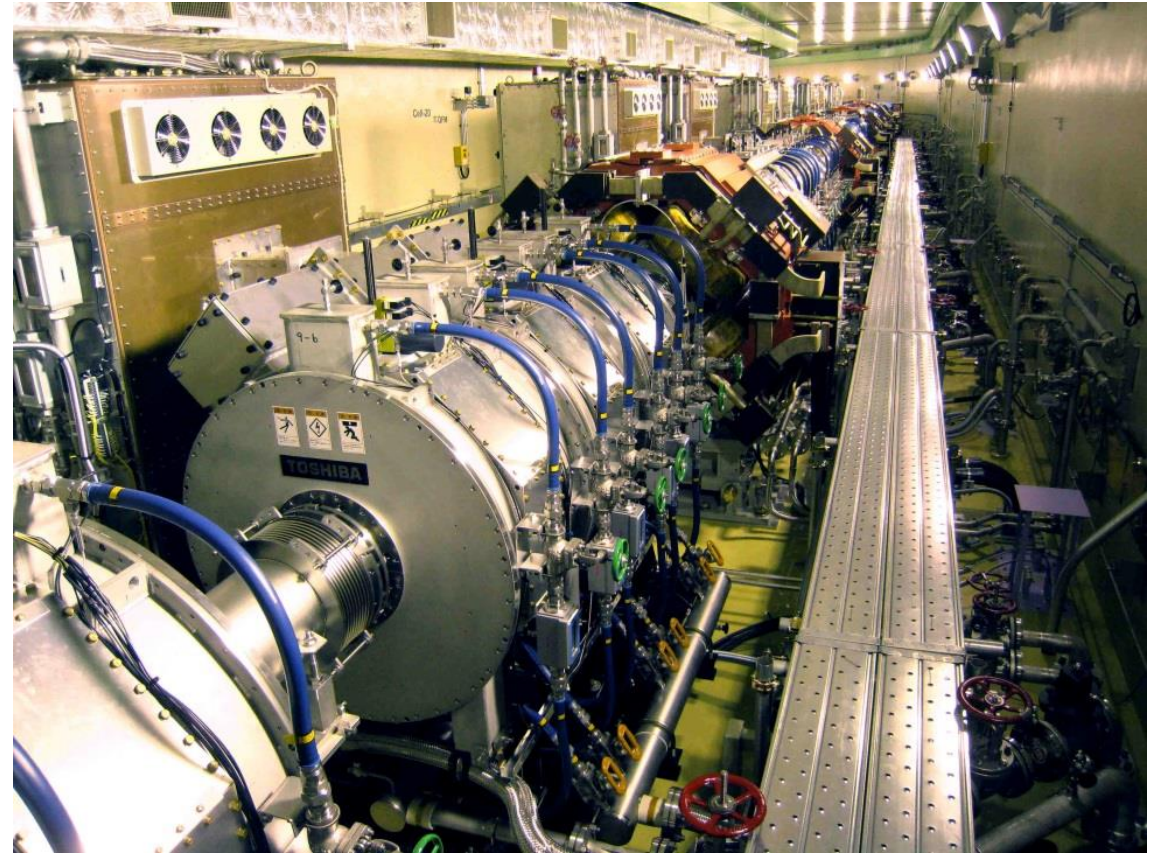
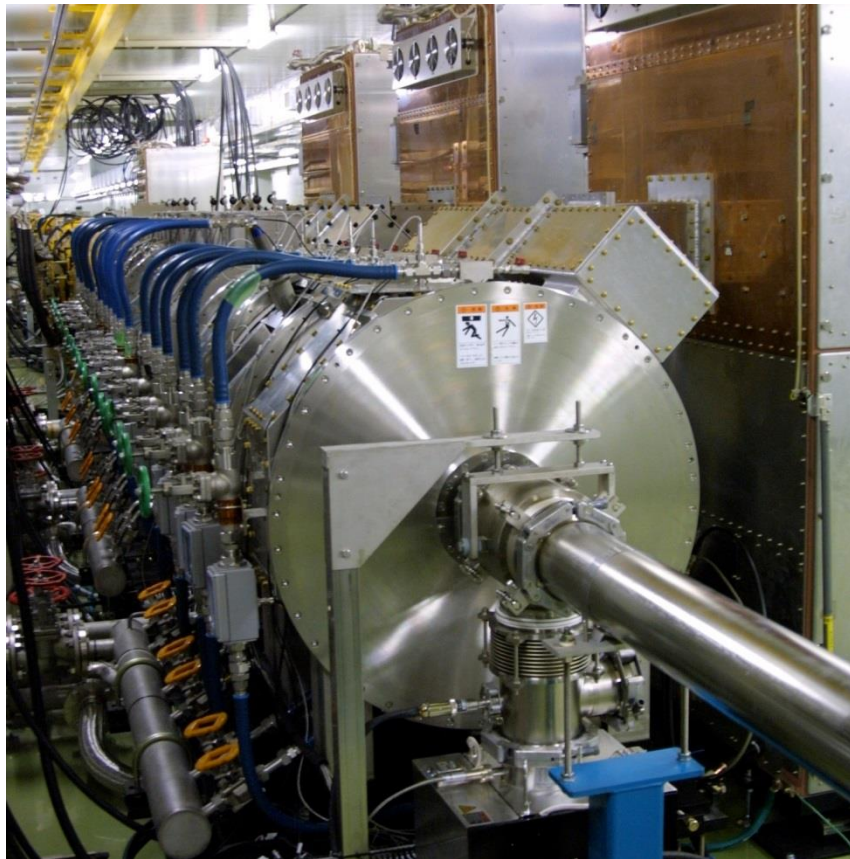
- $B_s \sim 1.2$ T \rightarrow stable at high voltage
 \rightarrow High gradient
- Very large permeability
 \rightarrow wideband, no biasing
- In 1998, first acceleration test at HIMAC
 \rightarrow LEIR:Pb acceleration for LHC
 - HIMAC MA Cavity: direct water cooling



stable at high voltage

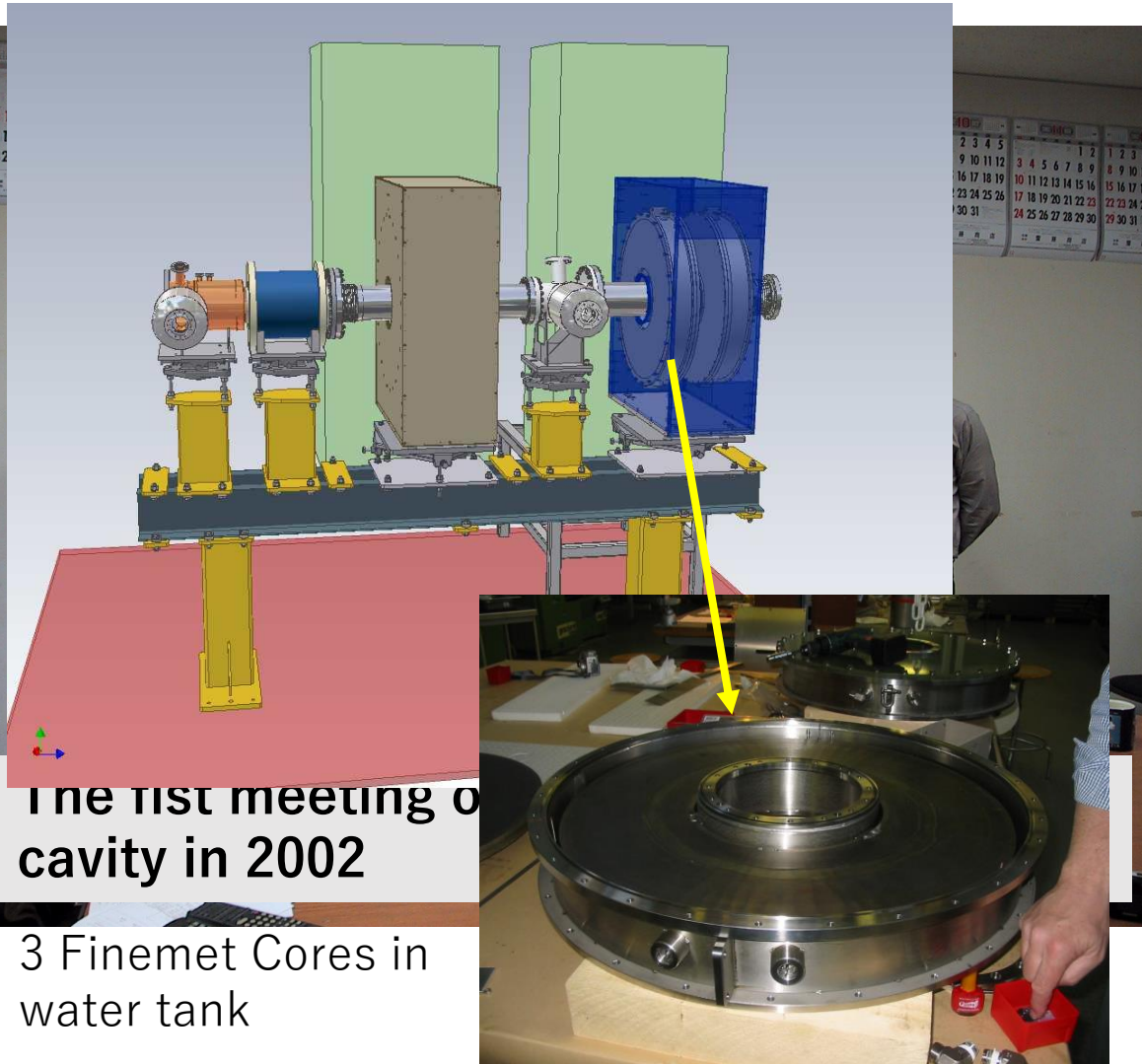
J-PARC

- Main Ring and RCS(Rapid Cycling Synchrotron) adopted Magnetic Alloy cavities (2007~)



Low Energy Ion Ring (LEIR) Cavities

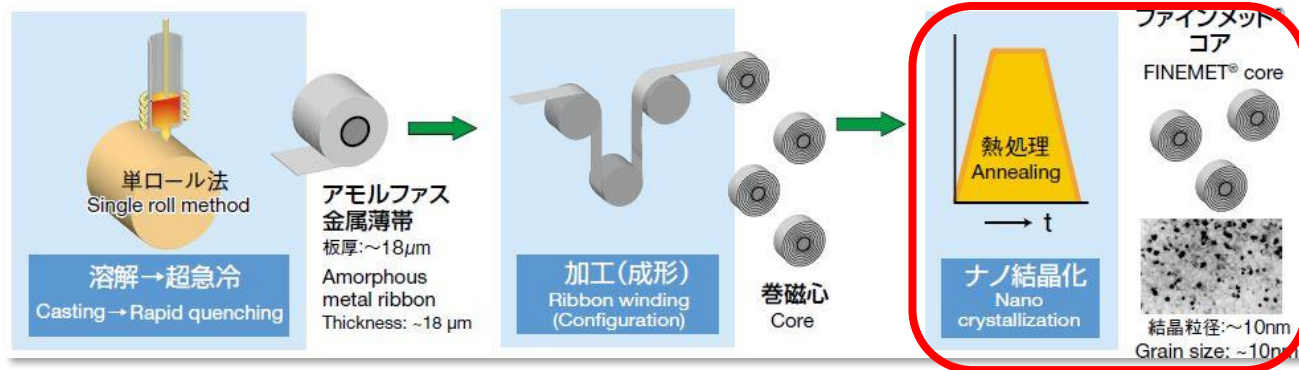
LEIR has been delivering Pb ion for LHC, successfully.



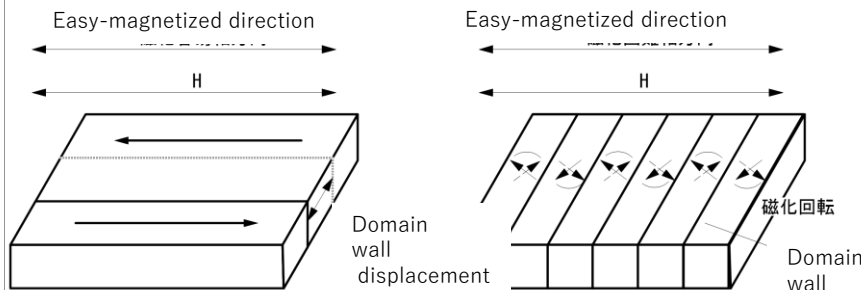
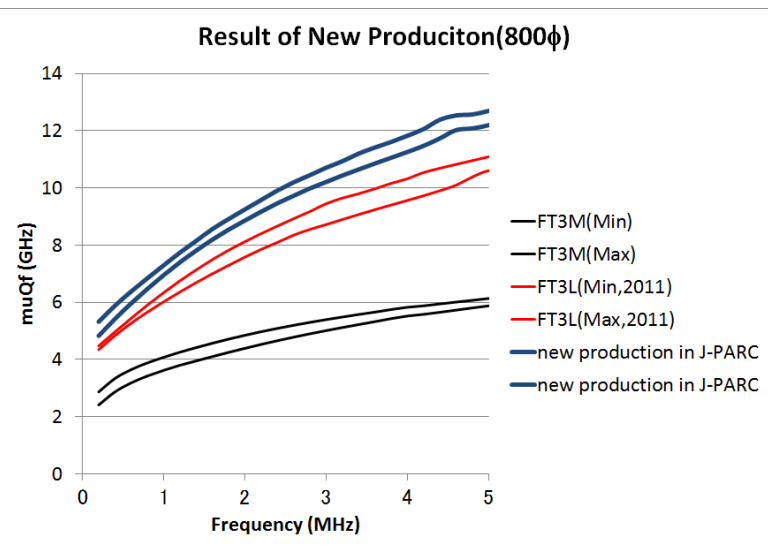
Please see LEIR MA cavity.

Improvement of core by magnetic-annealing

- Magnetic-annealing & thin ribbon improved cavity impedence.
- Pushed replacement of ferrite cav.

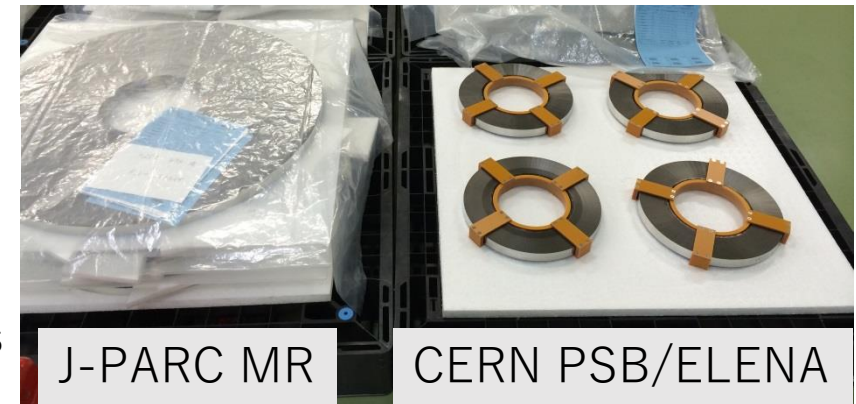


Mag. Annealing oven



H-type
Surge Blocks
ITER NBI

L-type
FT3L cores
Cavity applications
Transformers



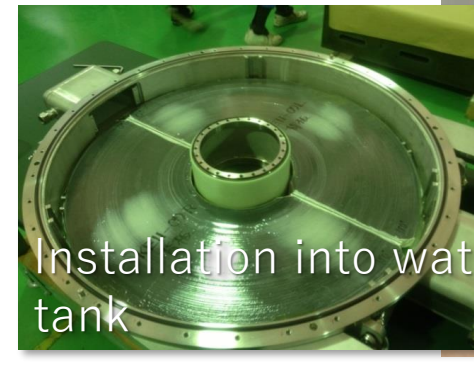
FT3L cores (Mag.-annealed)

- J-PARC Main Ring RF upgrade ($\sim 300\text{kV} \rightarrow 600\text{ kV}$)
- CERN PSB RF upgrade (ferrite \rightarrow MA cavities)
- MedAustron RF cavity
- CERN PS damper cavity
- CERN ELENA deceleration cavity
- CERN AD cavity
- J-PARC RCS RF upgrade (push-pull \rightarrow **single-ended**)

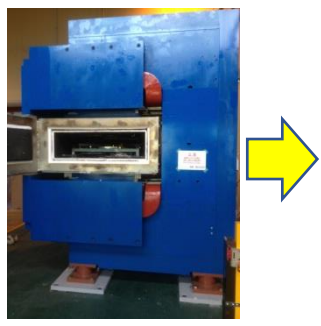
Many applications and different specifications!



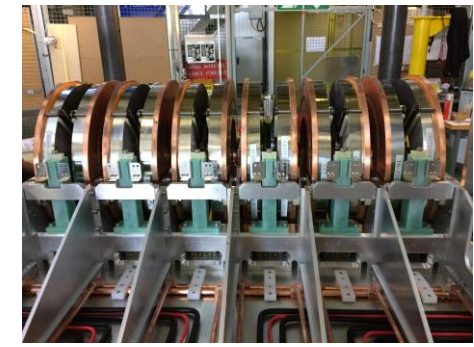
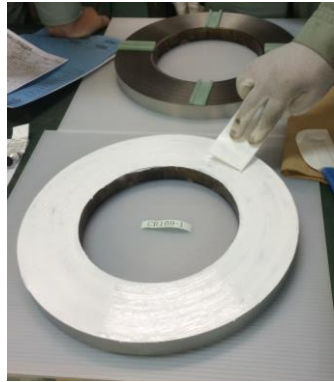
Assembly of FT3L cavity



Direct water cooling



Indirect cooling



Over 20 yrs effort on MA cavities

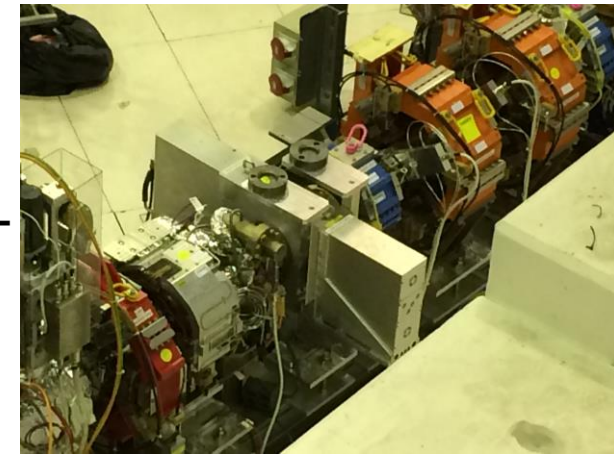
Table 1: Magnetic Alloy Cavities

| Facilities | Rings | Number of Cavities | Cell per Cavity | Total Voltage | Q-value | Cooling | Core | O.D. of core | Purposes |
|------------|-------|--------------------|-----------------|---------------|---------|----------|------|--------------|--|
| CERN | LEIR | 2 | 1 | 8 kV | <1 | Direct | FT3M | 67 cm | Acc., 2nd |
| | PSB | 3 × 4 | 2 × 6 | 24 kV | <1 | Indirect | FT3L | 33 cm | Acc., 2nd, 3rd blow-up damper, barrier RF |
| | PS | 1 | 5 | 5 kV | <1 | Indirect | FT3L | 33 cm | Decel. |
| | ELENA | 1 | 1 | 500 V | <1 | Indirect | FT3L | 33 cm | Decel. |
| | AD | 1 | 5 | 4 kV | <1 | Indirect | FT3L | 33 cm | Decel. |
| J-PARC | RCS* | 11 | 3 | 396 kV | ~2.3 | Direct | FT3M | 85 cm | Acc., 2nd |
| | | 1 | 4 | 36 kV | ~2.5 | Direct | FT3L | 85 cm | Acc., 2nd |
| | MR* | 8 | 4 | 448 kV | ~20 | Direct | FT3L | 80 cm | Acc. |
| | | 1 | 4 | 55 kV | ~10 | Direct | FT3L | 80 cm | 2nd |
| | | 1 | 4 | 55 kV | ~10 | Direct | FT3M | 80 cm | 2nd |

FT3M and FT3L are the name of cores which were annealed without and with magnetic field.

* Sep. 2023,- RF system upgrades are ongoing at J-PARC.

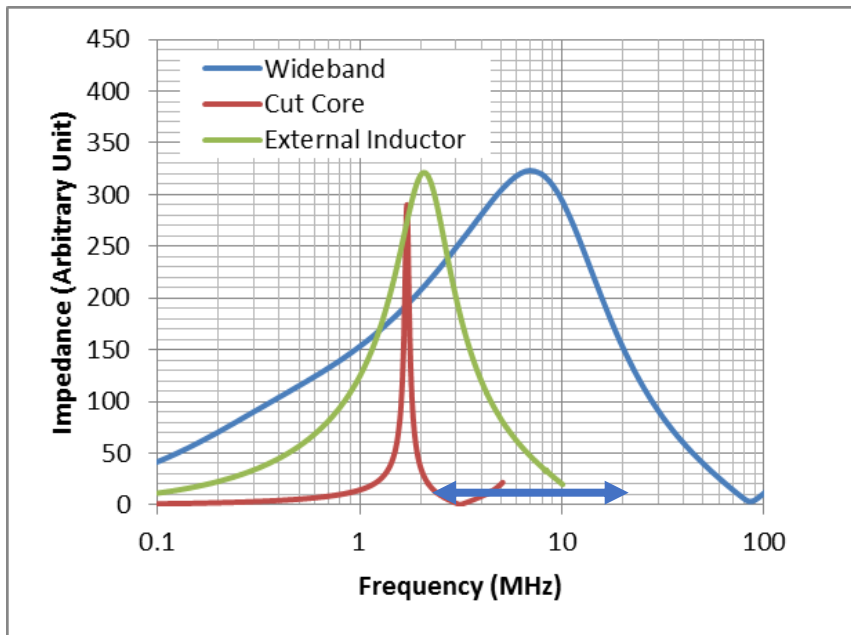
for 1.3 MW beam operation!



Cavity Bandwidth

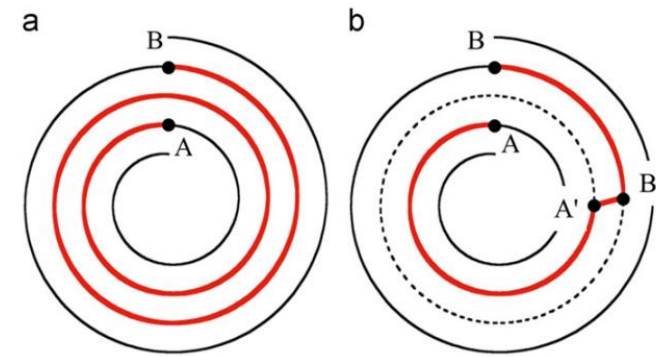
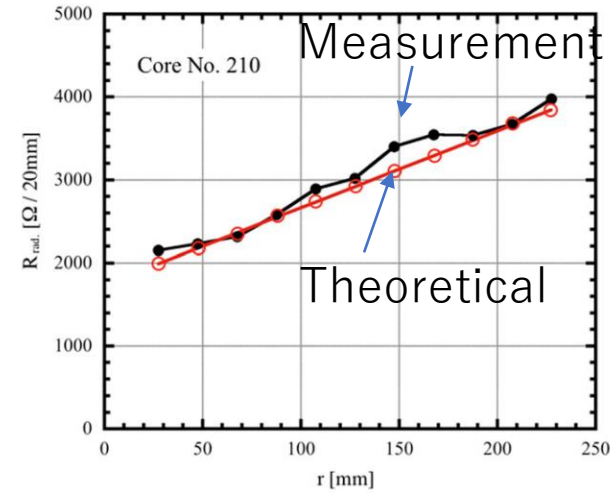
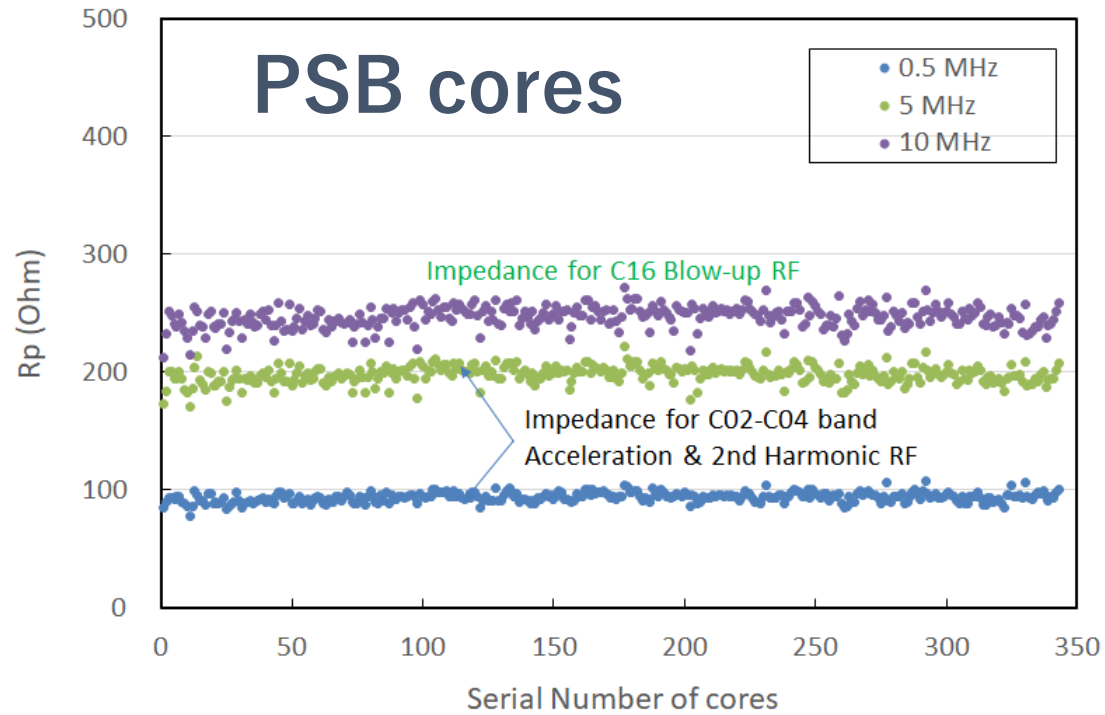
- F. Pedersen pointed out to increase Q for high intensity applications when we started MA cavity R&D.

Cavity Impedance



- J-PARC Main Ring adopted a cut-core scheme to achieve $Q \sim 20$
- RCS adopted an external inductor to achieve $Q \sim 2$
- Now, RCS adopts single-end cavity of $Q \sim 2.5$
- Multi-harmonic compensation by digital LLRF is useful for beam loading.

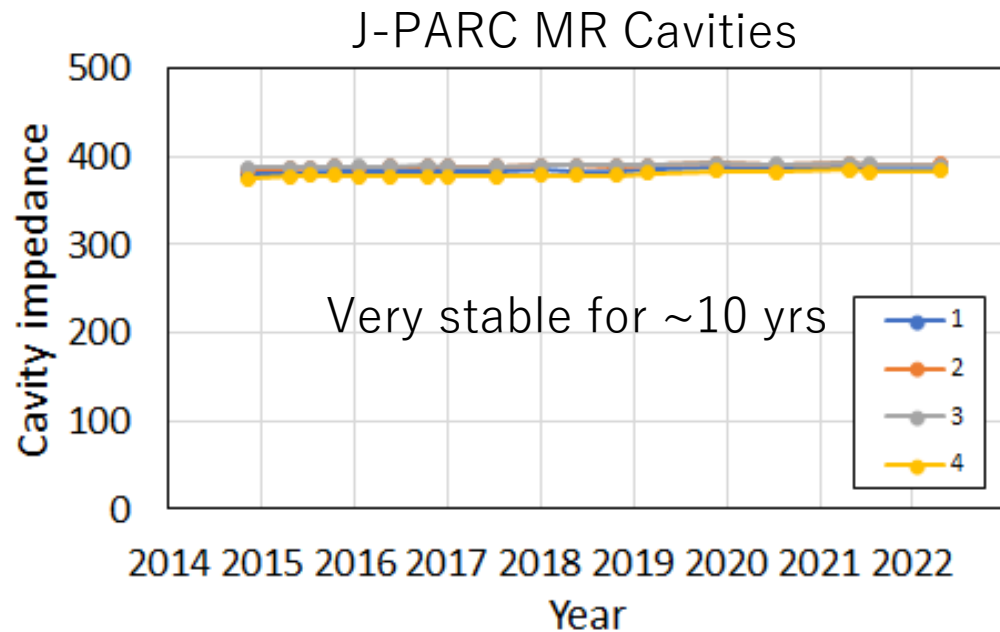
Production of cores



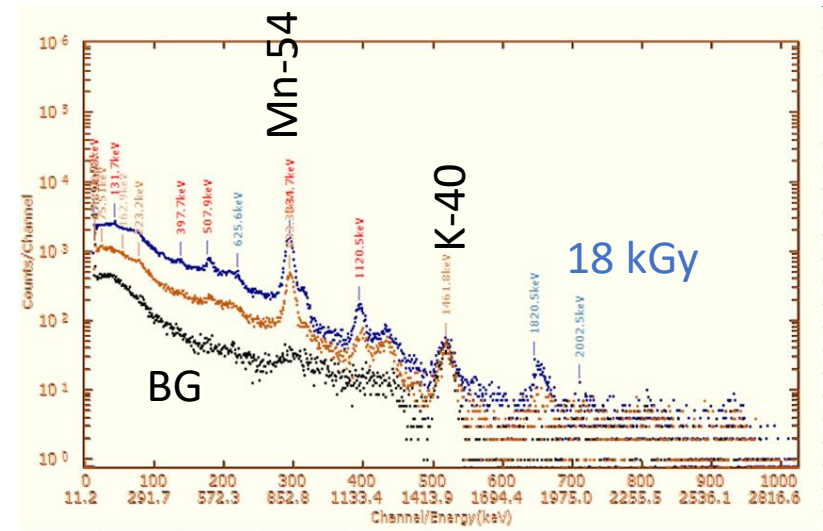
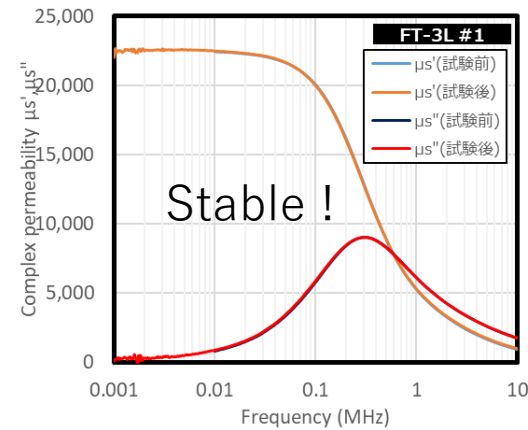
- Stable quality of cores through the production.
 - Good magnetic characteristics
 - Good insulation of ribbons

Stabilities

- J-PARC Cavity Impedance
 - Regular measurement using same calibration tool.



- Radiation hardness
 - 18 kGy + 2E14 n/cm²



Coupled bunch instability

Multi-harmonic feedback is useful for wideband cavity system.

- CERN
 - cured by Damper system

- J-PARC
 - cured by multi-harmonic feedback

Effect of feedback during acceleration

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- Longitudinal stability at arrival on flat-top, $N_b = 4 \cdot 2.0 \cdot 10^{11}$ p/b

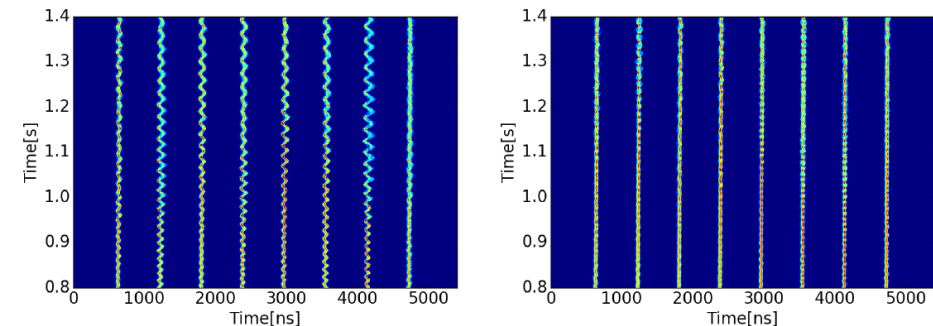
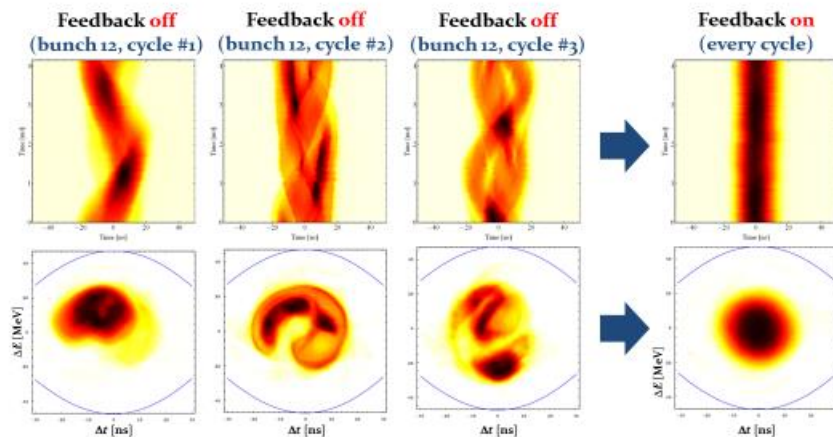
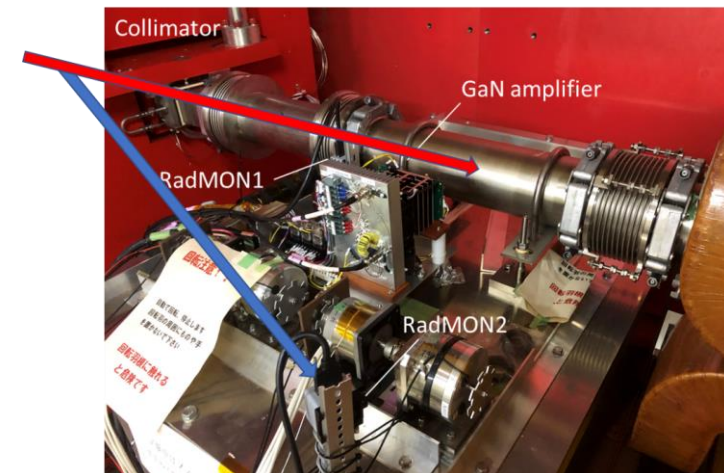
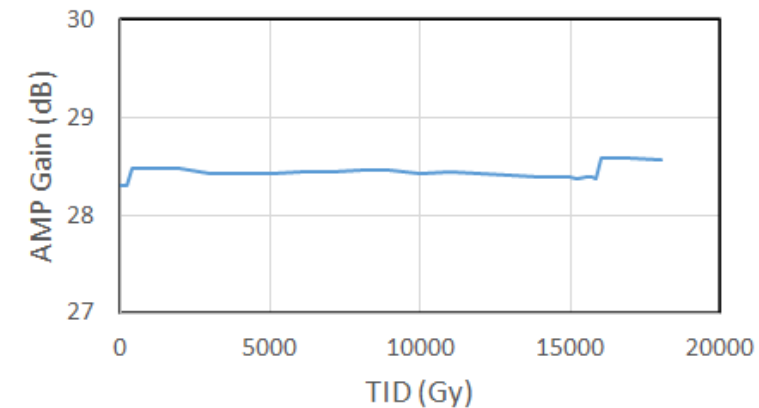


Figure 8: The mountain plot for the fast extraction in the J-PARC MR with the beam power of 480 kW (Left: with RF feedforward method for $h=8,10$. Right: Voltage vector feedback for $h=8,10$.).

Future prospects

- Cavity application
 - 40 MHz Landau cavity
 - Test bench moved to KEK from CERN
 - Use of higher impedance cores of 10 μm thickness
 - Inductive adder for \bar{p} deceleration
 - Medical synchrotrons
 - Medical FFA, Proton FFA

- Other collaboration items
 - GaN amplifiers to improve feedback gain of PS fast feedback system



Summary

- Magnetic alloy cavities are used in several accelerators worldwide.
 - CERN cavity design using a small cell structure driven by solid-state amplifier became a universal design applied to many interesting applications including beam deceleration, instability damping, barrier bucket, and emittance control.
 - J-PARC chose the direct water cooling to achieve high-field gradient for high intensity beam acceleration.

>20 years collaboration



Thank you for your attention !