

High beam current operation with beam diagnostics at LIPAc

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Linear IFMIF Prototype Accelerator (LIPAc)

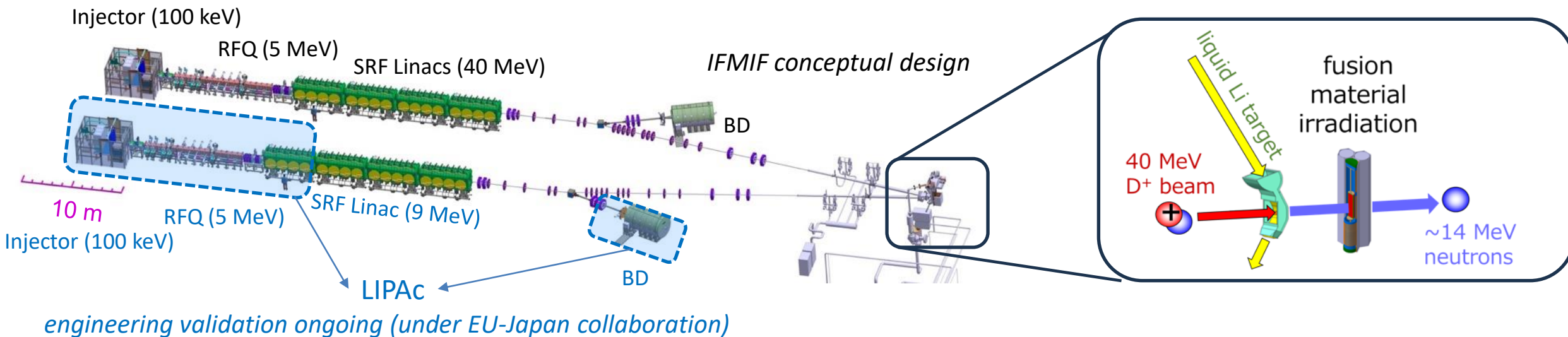
Rokkasho Fusion Institute (BA Site)

Paper ID: FRC112

Working Group E: Beam Instrumentation and Intercepting Devices

- Introduction: IFMIF & LIPAc
- Status of LIPAc
- LIPAc beam diagnostics: Interceptive devices
- LIPAc beam diagnostics: Others
- Summary

The IFMIF will address the need of a high energy fusion-like neutron (14.1 MeV) source for material tests toward future Fusion Power Plant (DEMO or beyond DEMO)



Common primary parameter: CW, D+, 175 MHz RF

→ All results, experiences and lessons learned & to be learned from LIPAc will be used for further designs of the accelerators.

	IFMIF	LIPAc
Number of Linacs	2	1
Intensity (mA)	2 x 125	125
Energy (MeV)	40	9
Number of cryomodules	2 x 4	1
Beam power (MW)	2 x 5	1.125

Final goal of LIPAc

CW, 9 MeV D+, 125 mA,
1.125 MW Beam Power,
175 MHz RF

4 operation phases in LIPAc

B+

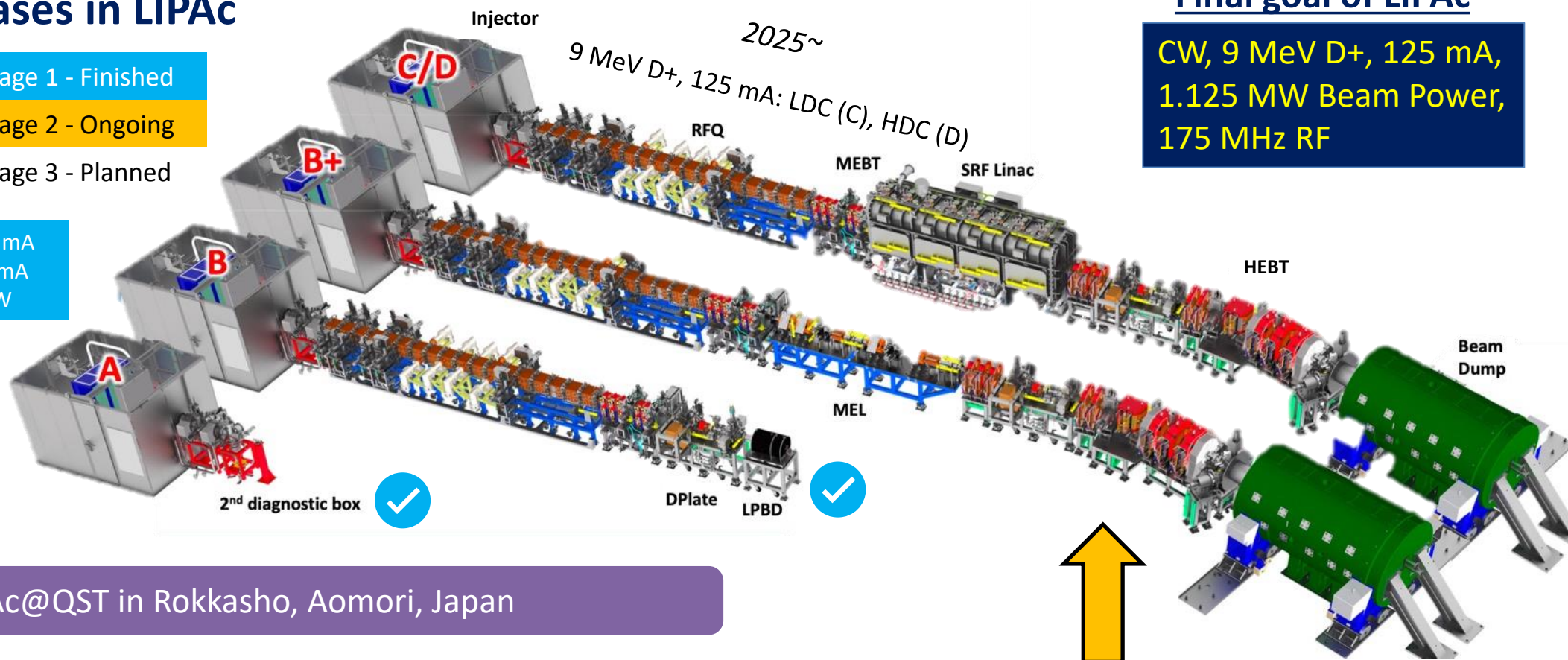
- Stage 1 - Finished
- Stage 2 - Ongoing
- Stage 3 - Planned

B

H+ 2.5 MeV 57 mA
D+ 5 MeV 127 mA
<1% DC, 625 kW

A

H+, 100 mA
D+, 170 mA
100 keV, CW
12.5 kW



LIPAc@QST in Rokkasho, Aomori, Japan



Key dates for the first achievement so far (Phase A & B),

- 4 Nov. 2014: 1st H+ beam extracted from injector
- 7 Jul. 2015: 1st D+ beam extracted from injector
- 13 Jun. 2018: 1st H+ beam into the RFQ
- **24 Jul. 2019: 1st Successful acceleration of 125 mA, 5 MeV D+**

now we are here, Phase B+

[More details?](https://www.ifmif.org/archive-newline/)
<https://www.ifmif.org/archive-newline/>



Summer 2019

Move to Phase B+

Summer 2021

Start of Phase B+

Winter 2021

End of stage 1: D+ beam until Beam Dump

Spring 2022

Failure of RFQ RF circulator & RF couplers

Summer 2023

Start of Phase B+ Stage 2

125 mA D+ beam at HEBT @150us/1Hz at 90% of transmission Sep. 2023

Autumn 2023

Resume Stage 2 after 4.0 weeks of Summer maintenance

B+	H+, 2.5 MeV D+, 5 MeV 625 kW	Stage 1	H+, 10 mA D+, 20 mA	<0.1% duty cycle
		Stage 2	D+, 125 mA	<1% duty cycle
		Stage 3		high duty cycle

← now

- LIPAc Beam Diagnostics – From exit of RFQ to Beam Dump: understand/measure beam characteristics
- Divide into “**Interceptive devices**” / “Non-interceptive devices”

Current measurement: **3 ACCT, 1 DCCT, 1FCT**

Position, phase & energy: **14 BPMs**

Transverse profile: **2 SEM-grid (pulsed), 3 IPMs (CW), 4 FPMs**

Transverse emittance: **Slits + SEM-grids**

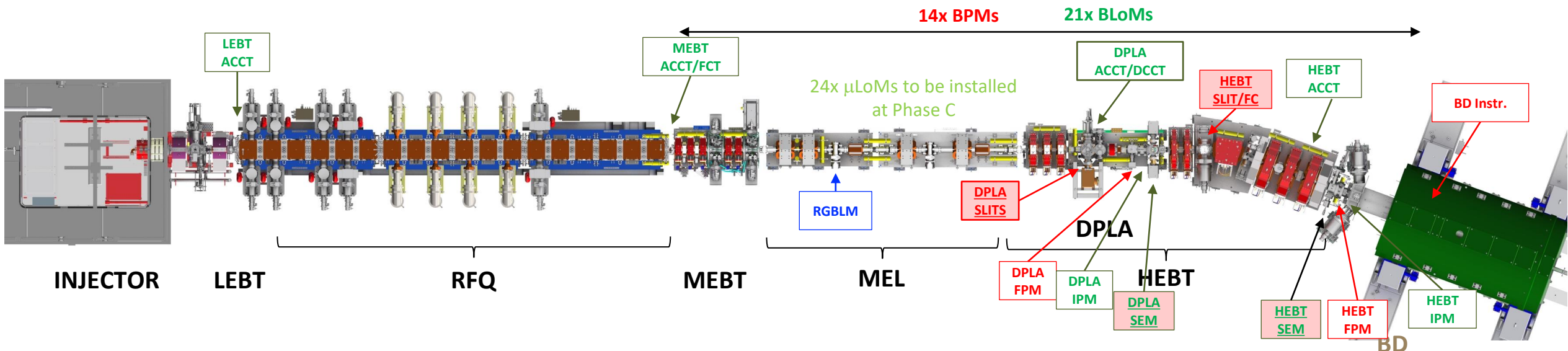
Longitudinal emittance: **1 RGBLM**

Losses: **21 BLoMs + 24 μLoMs**

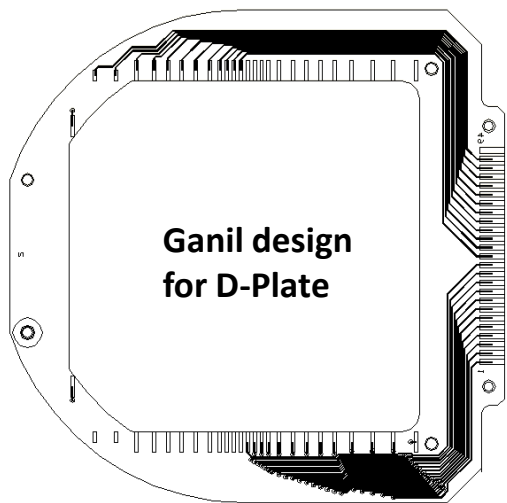
Beam Dump instrumentation: **6 ICs, 3 Accelerometers**

CT: Current Transformer RGBLM: Residual Gas Bunch Length Monitor
 BPM: Beam Position Monitor BLoM: Beam Loss Monitor
 SEM: Secondary Emission Monitor μLoM: Micro Loss Monitor
 IPM: Ionization Profile Monitor IC: Ionization Chamber
 FPM: Fluorescence Profile Monitor

*today's main topic
 : Interceptive devices & few other devices &
 Some results we got at the recent beam op.*



- Secondary Emission Monitor grids
- Developed based on Spiral2 model (Ganil design & CEA design)



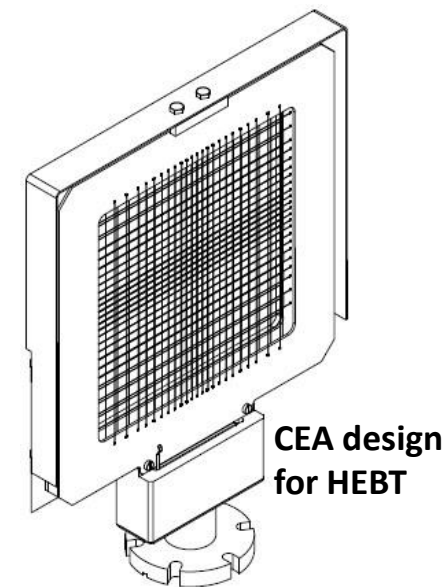
101 × 101 mm²

➤ **Rackets**

- 2 wire planes (vertical & horizontal), 47 wires / plane, ceramic frames
- Repeller: surrounding circuit at +100 V to avoid back-scattered electrons

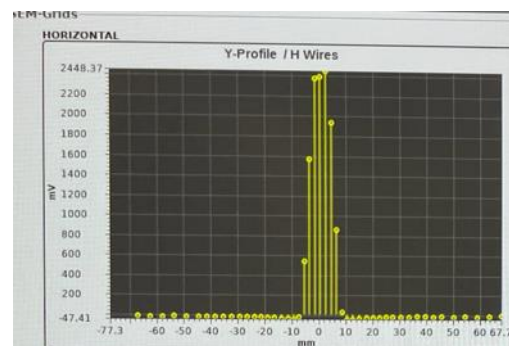
➤ **Wires**

- 47 Tungsten golden plated
- $\varnothing = 20 \mu\text{m}$ for D-Plate one, $100 \mu\text{m}$ for HEBT one,

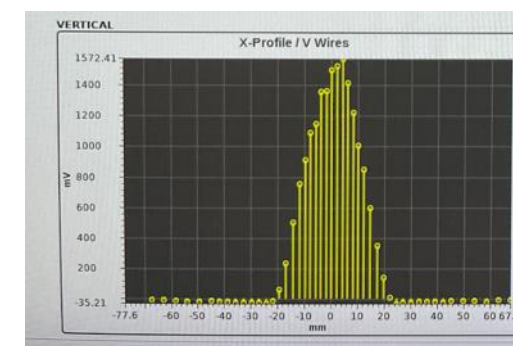


150 × 150 mm²

- Intuitive profile measurement directly
- Use only for low duty cycle, low beam current



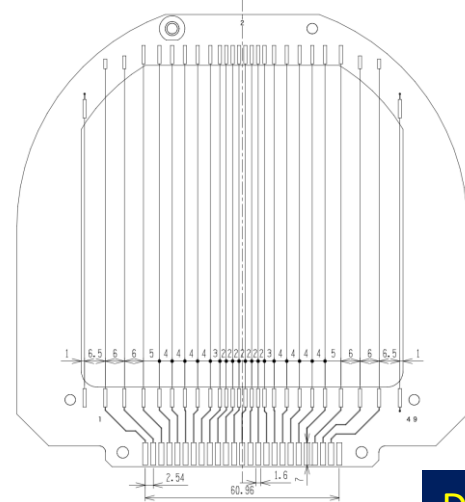
Y-profile/H wires



X-profile/V wires

- SEM-grids are actuated by a pneumatic actuator
- D-Plate SEM-grid (DSG) for transversal profile and Emittance measurement
- HEBT SEM-grid (HSG) for transversal profile and Energy spread measurement
- Water cooled Slits protect SEM-grids (two slits (vertical and horizontal) in D-Plate, one slit (vertical) in HEBT)

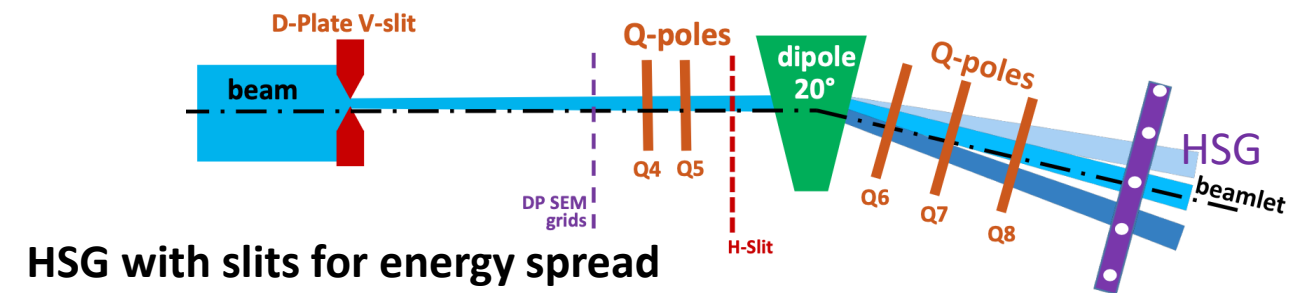
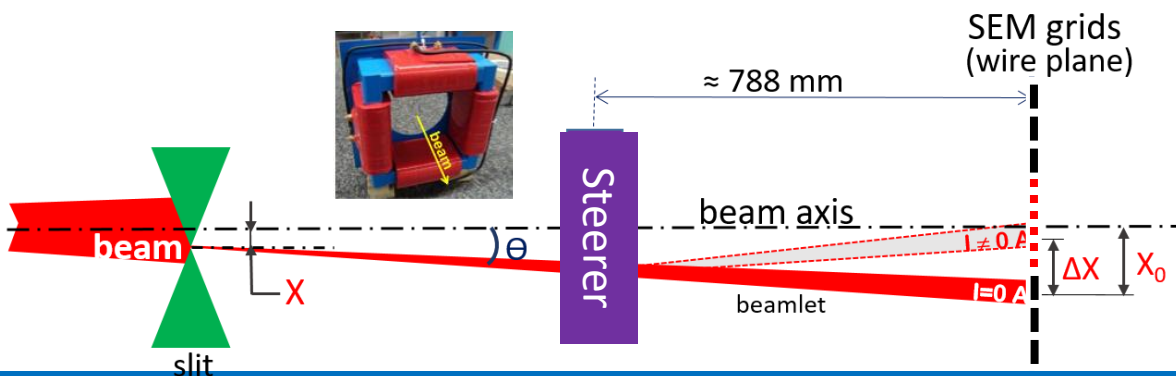
12-July 2022 replaced from horizontal slit to vertical one



- Fine wire density on center
- Gaps between wires
 - D-Plate one: 1 / 2 / 3 mm
 - HEBT one: 2 / 2.5 / 3 / 4.5 mm

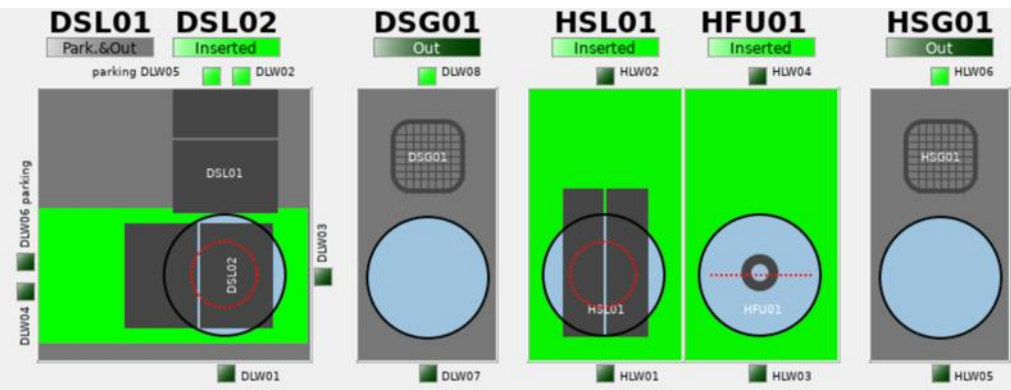
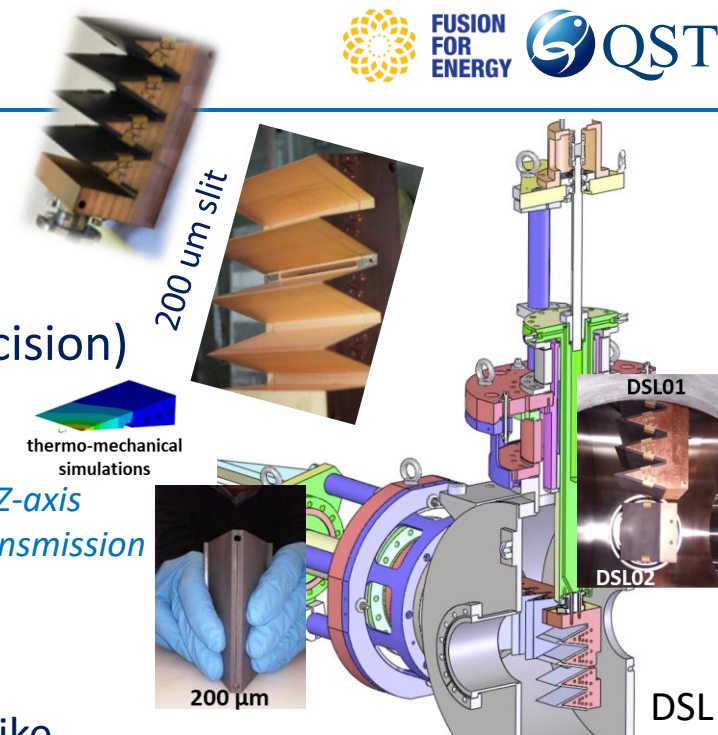
Due to the large wire gaps in the extreme, it cannot be possible to use a normal technique of an emittance measurement (slit + SEM-grid). The steerer has been installed.

DSG with slits & steerer for emittance



HSG with slits for energy spread

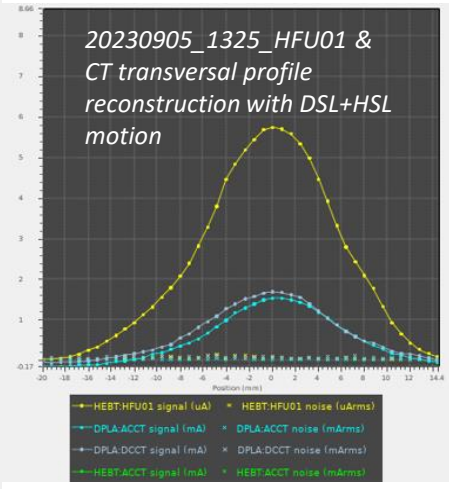
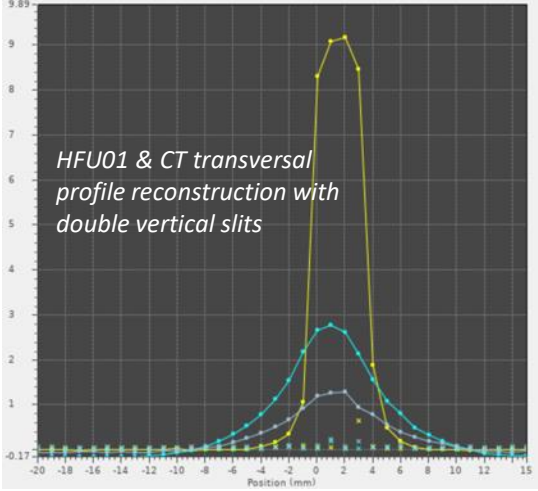
- 2 slits (vertical & horizontal) in D-Plate (DSL) and 1 slit in HEBT (HSL) with FC
- DSL: Copper + Graphite <-- water cooling system implemented
- HSL: 2.5 mm thickness of Tungsten alloy
- Slits scan motion up to 160 mm actuates by a Phytron motor (1 um motion precision)
- Operation validated up to 2 ms/1Hz with d+@5 MeV_125 mA



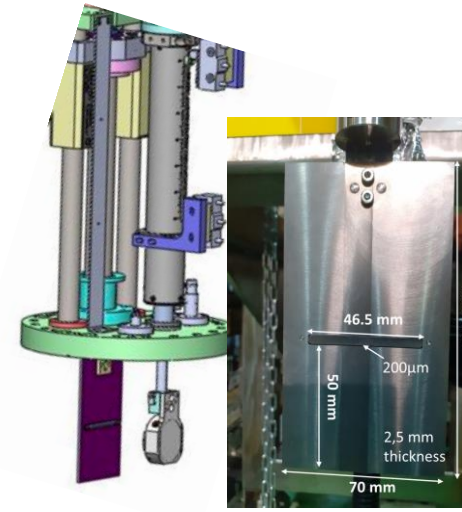
3 mm graphite pyrolytic-cut Z-axis plate for improve thermal transmission

<Features>

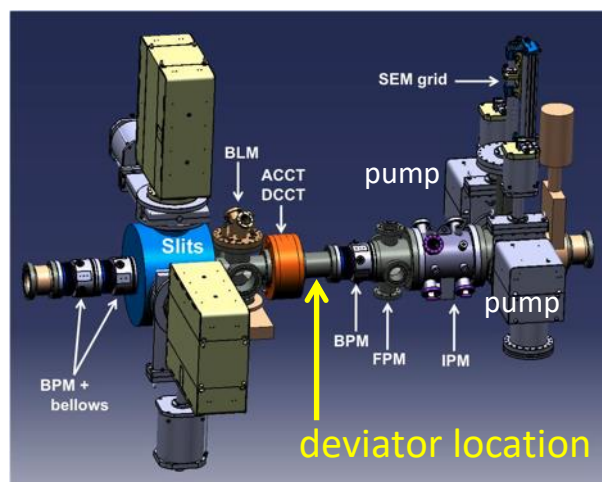
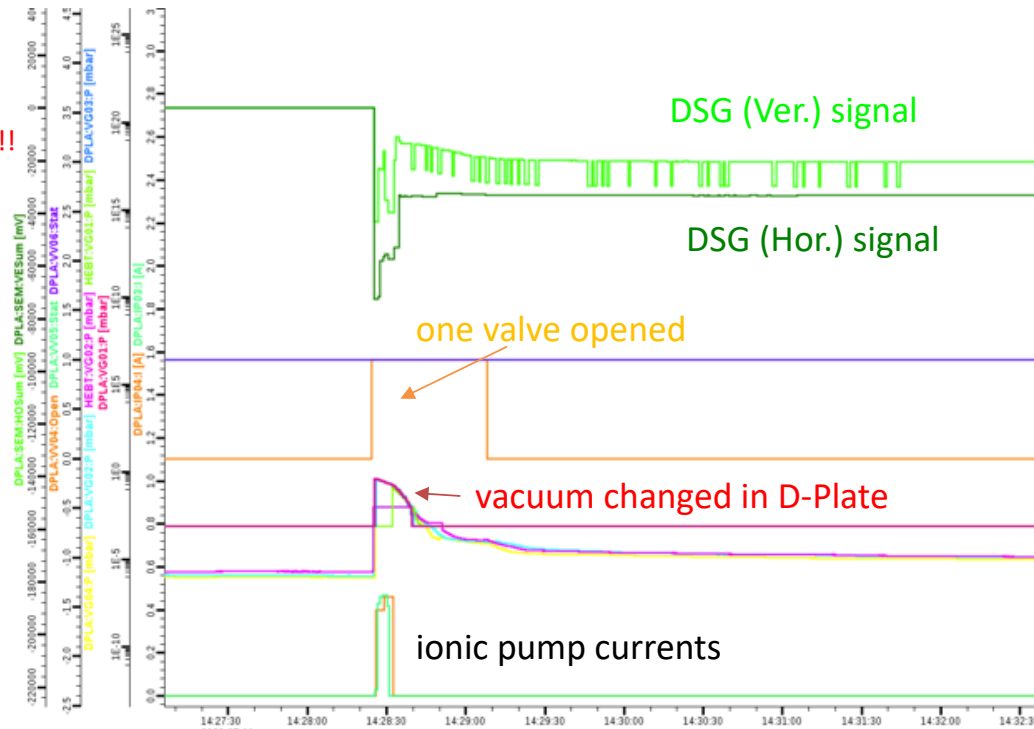
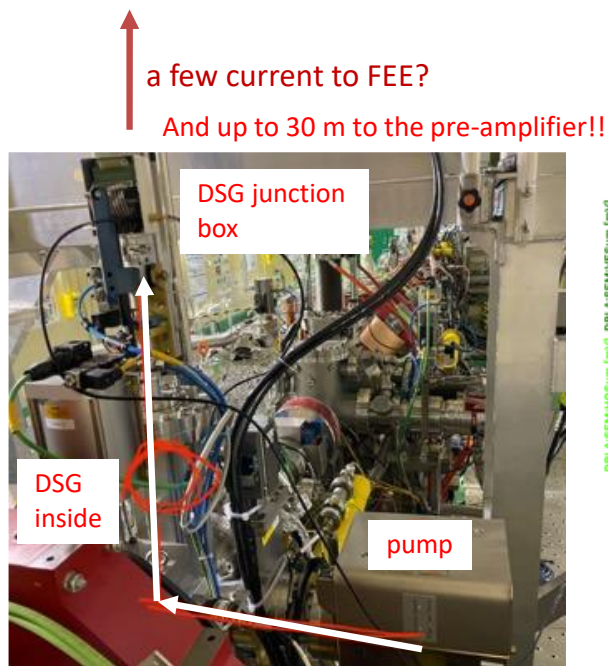
- Easy OPI to know the status
- Auto-scan mode implemented with CTs/FC for quick beam profile check (like another profiler)
- Another automatic function to be added for the emittance measurement



everyday is not a good day... motor coupling of one DSL damaged without anyone knowing → noticed at annual maintenance



HSL & HEBT Faraday cup



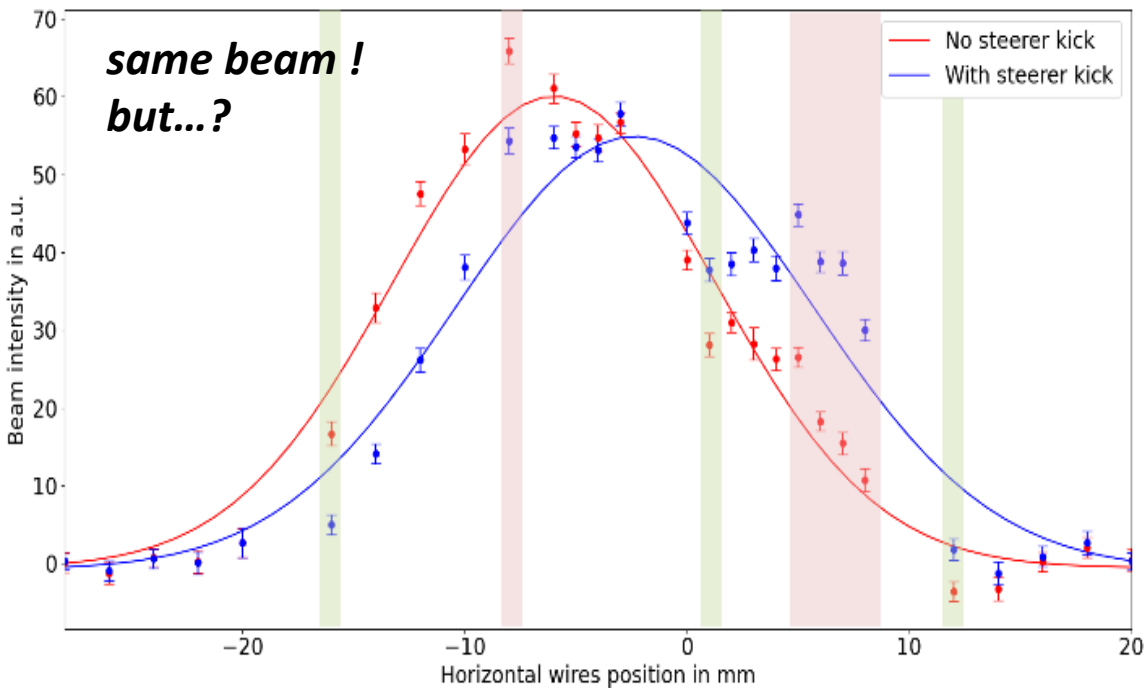
sensitive to the vacuum related,

- (1) Vacuum chamber shared with 2 horizontal ionic pumps -> some arcs were in the chamber, it destroyed the DAQ.
- (2) Sudden "big" vacuum changed by the system error, and/or human error, wires damaged two times even there's no beam operation.

→ Maintenance procedure updated to avoid the failure



Previous beam op. Stage 1...



same beam!
but...?

Wire degradation ...?

Signal seems systematically

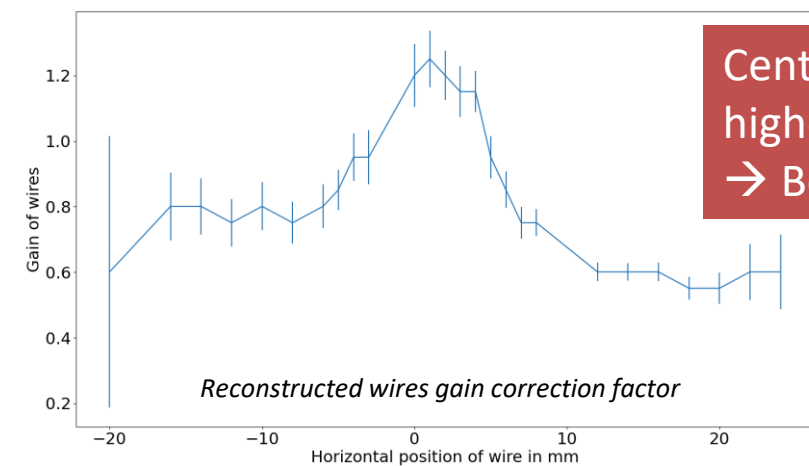
- Higher than profile
- Lower than profile

Due to the high beam current, the thermo-ionic effect of the beam power, the secondary emission of some wires is reduced, and the traversal beam profile signal is inhomogeneous with the beam operation

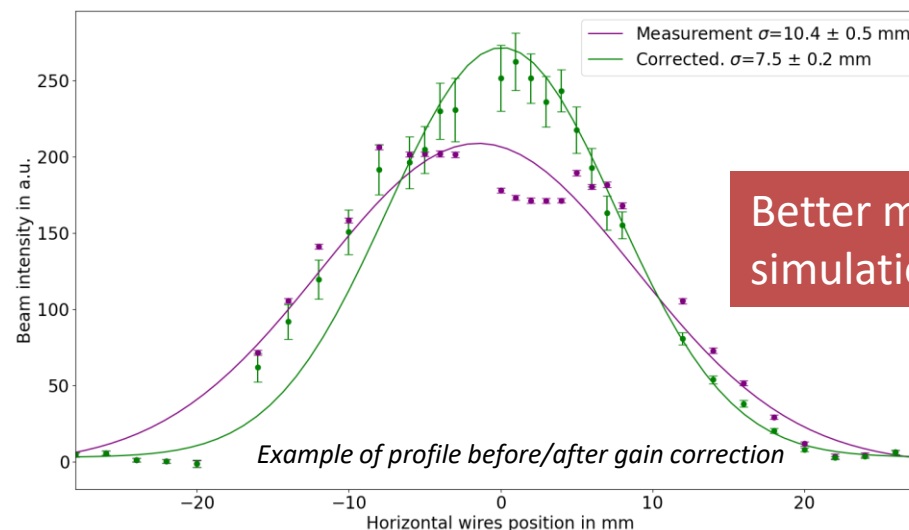
- Acquisition chain gain is very even
 - Profile measured with slit/ACCT is Gauss down/upstream
- Uneven wire gain?

We apply **gain correction** from analysis of emittance measurement

→ Useful for the further beam operation results



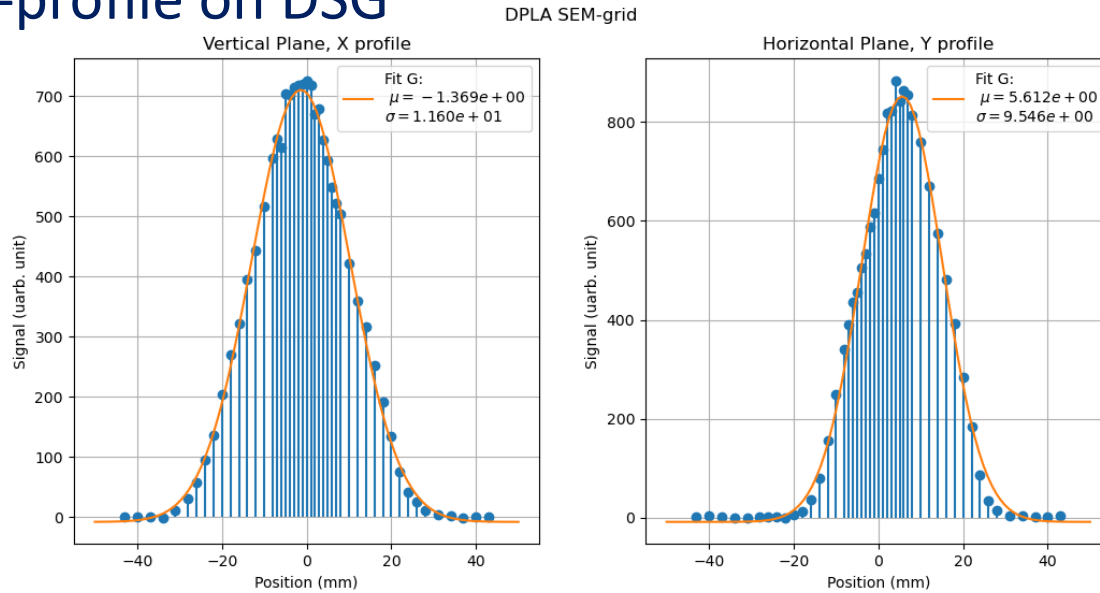
Central wires require higher correction factor
→ Beam induced damage?



Better match to simulation ($\sigma=6.1$ mm)

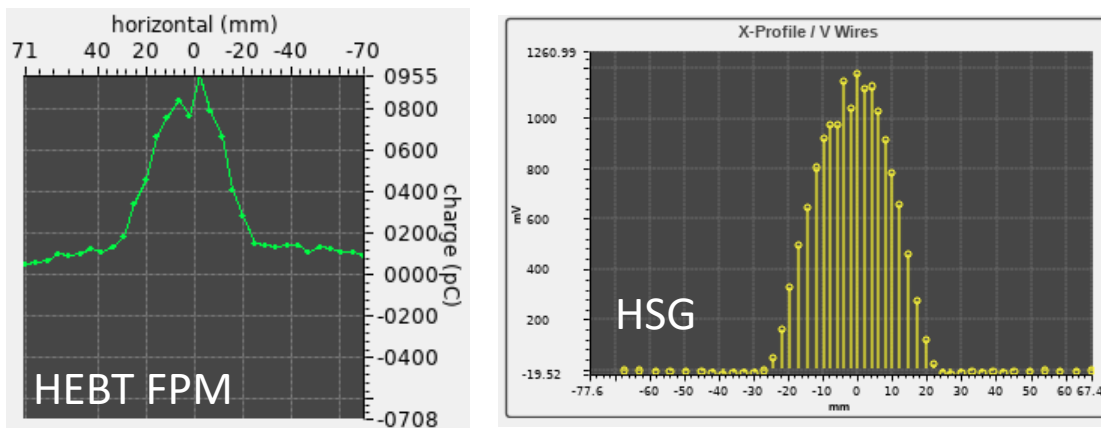
Example of profile before/after gain correction

- Full-profile on DSG



Full beam profile on the SEM-grid
 → It provides beam size, position, shape
 → It could be a 1st proof of the beam

- Horizontal profile on HSG and another profile monitor (FPM)



→ "Reference" for other non-interceptive profile monitors

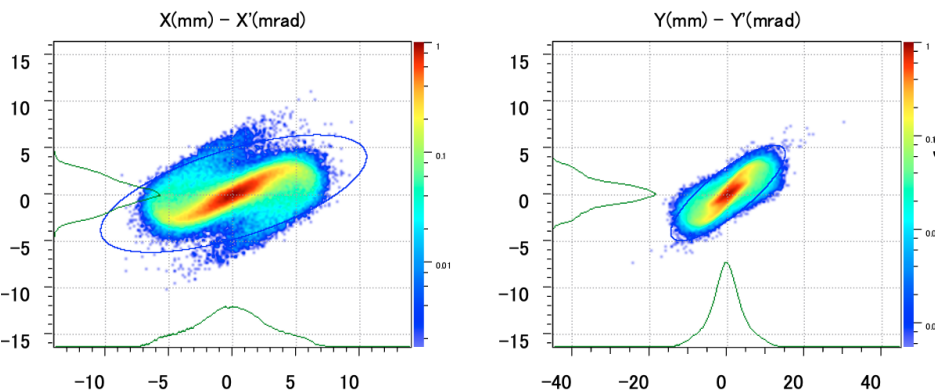
Beam tuning using the measurement data

- Beam simulation results were ready (prediction)
- Real measurement could not be matched (even qualitatively...)

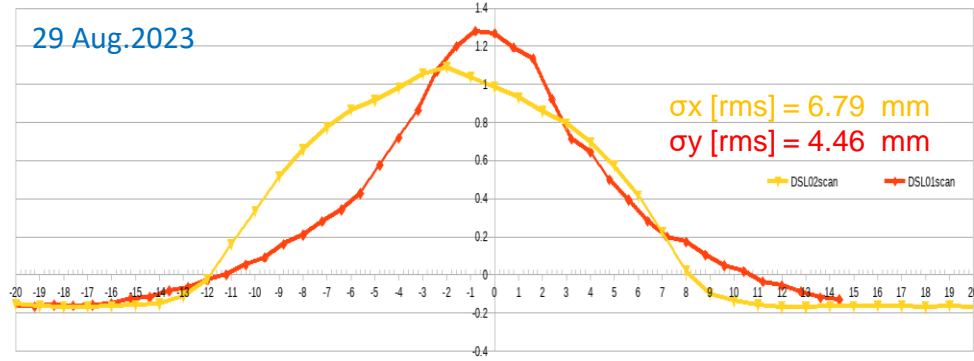
→ Difficult to predict the real beam

- The real measurement data INTO the simulation
 → **Feedback to the simulation (high accuracy tracking calculation is possible after the monitor)**

One example: Transverse phase space at DSL



Size @DSL (TraceWin)
 σ_x [rms] = 2.8182 mm
 σ_y [rms] = 4.1896 mm

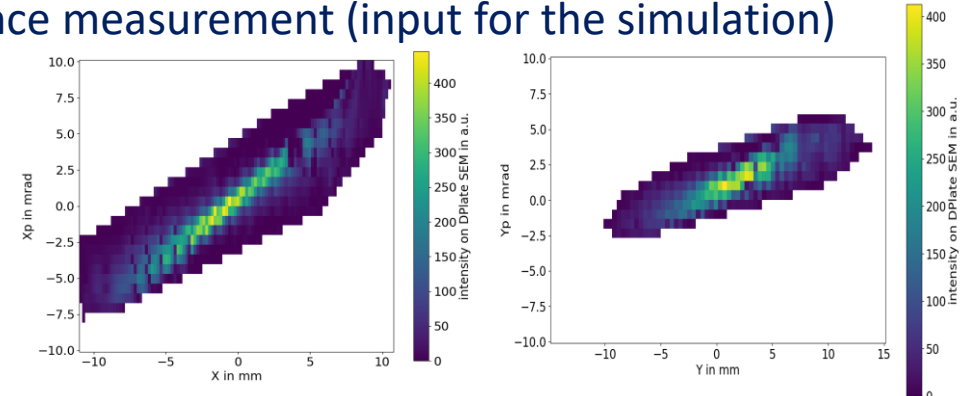


Size at DSL (measured)
 σ_x [rms] > 6 mm
 σ_y [rms] > 4 mm

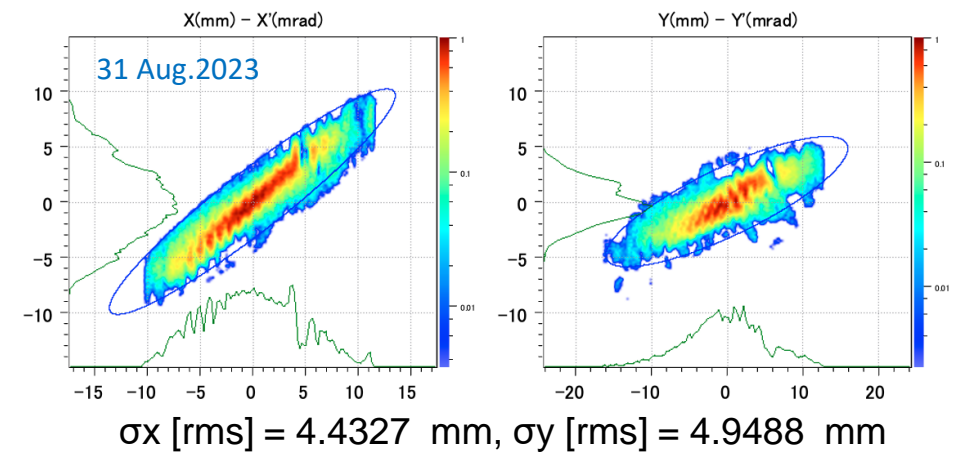
→ Not matched at all...

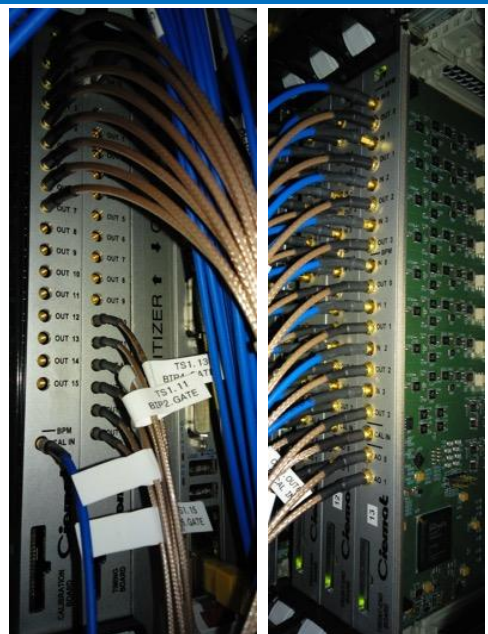
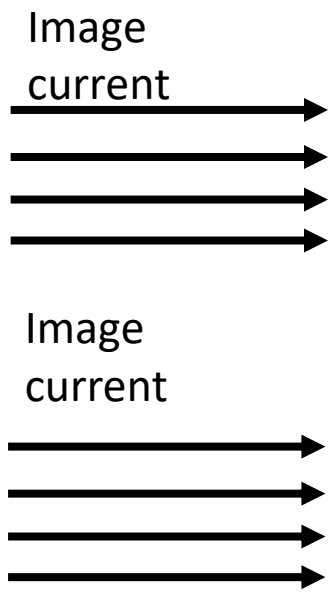
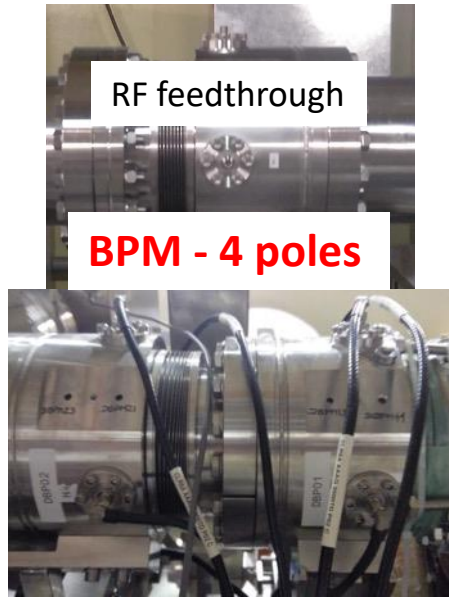
- Emittance measurement (input for the simulation)

30 Aug.2023

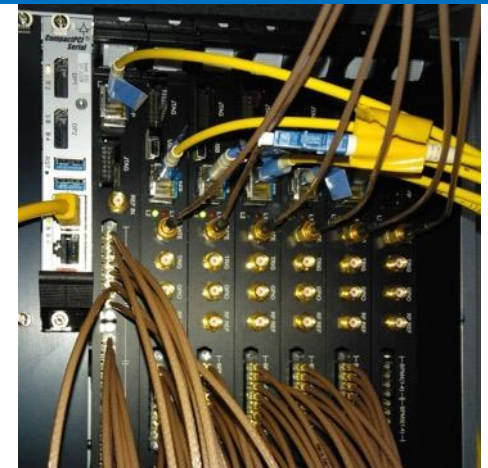
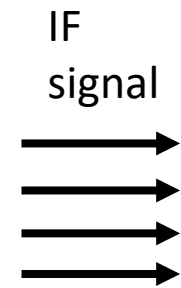


- Created data for TraceWin from the above measured one





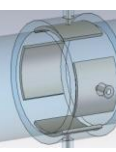
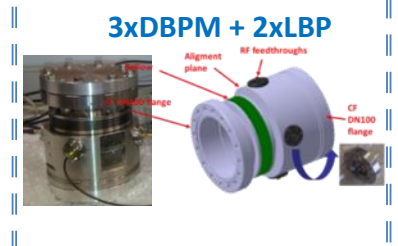
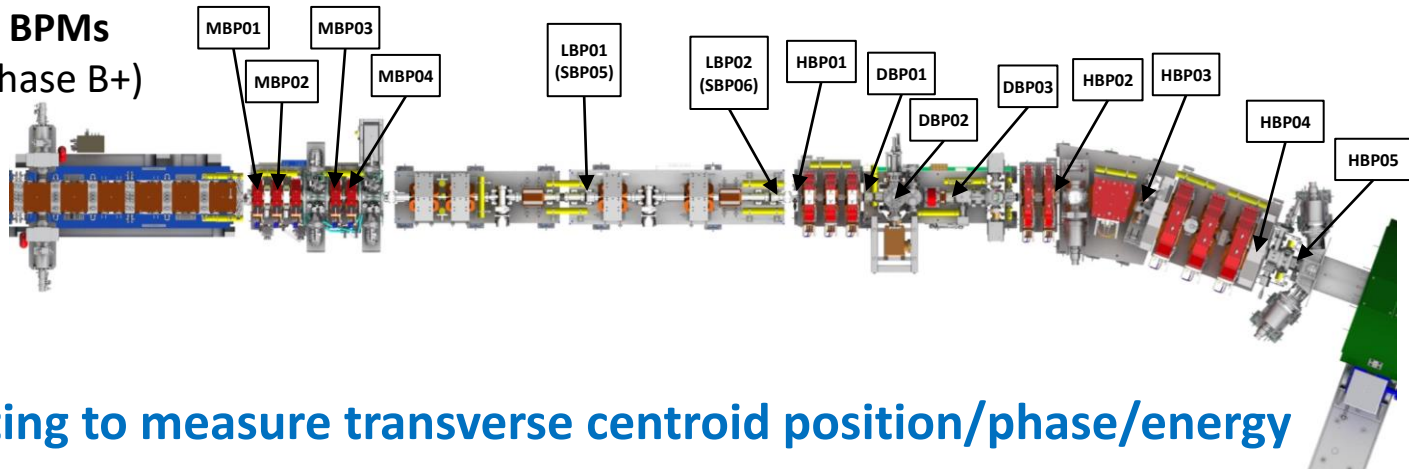
Analog Front End



synchronized with RF by white rabbit (WR) system

Digitizer (DAQ+FPGA)

14x BPMs (for Phase B+)

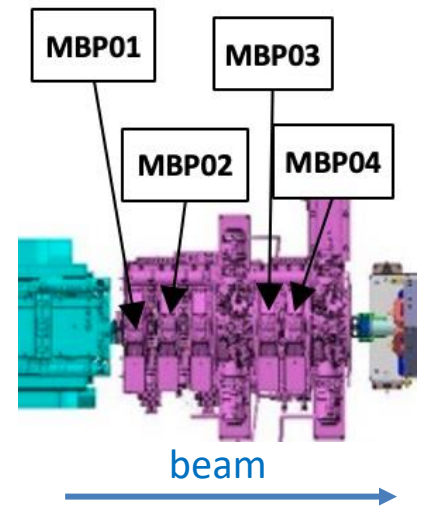
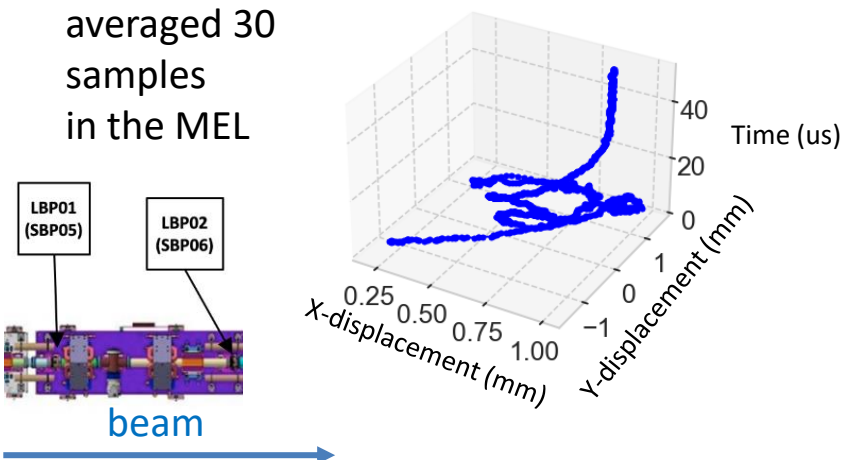
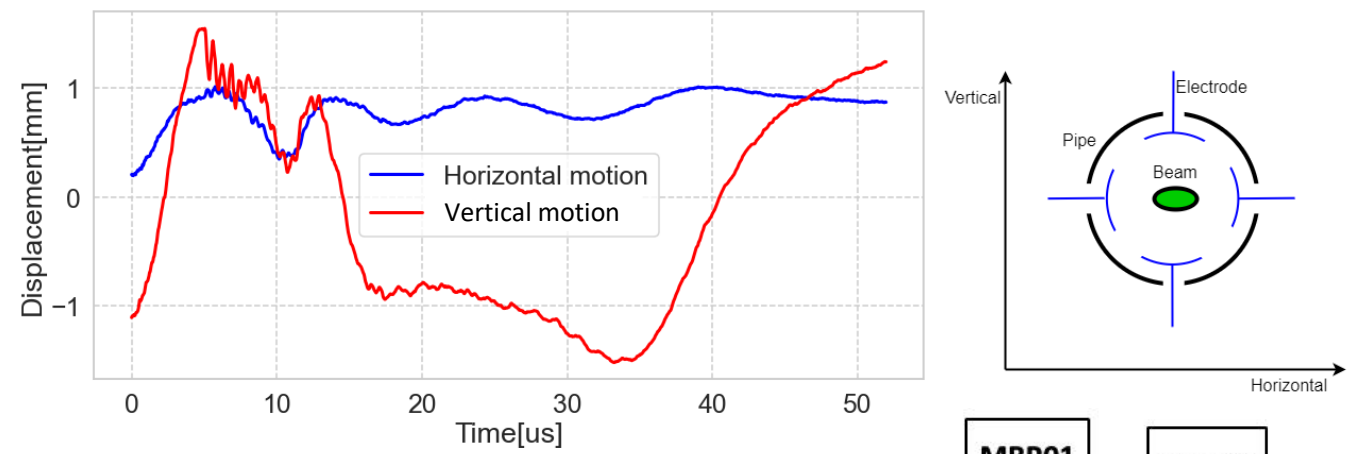


BPM	Quantity	Range	Accuracy	Resolution
MEBT	Position	0 to 5 mm	0.1 mm	0.01 mm
	Mean Energy	5MeV ± 10%	0.05MeV	0.05MeV
Cryomodule	Position	0 to 5mm	0.25 mm	0.025mm
	Phase		2 deg	0.3deg
D-plate, HEFT	Position	0 to 5 mm	0.3 mm	0.01 mm
	Mean Energy	4 to 10 MeV	0.05 MeV	0.05 MeV

Devoting to measure transverse centroid position/phase/energy

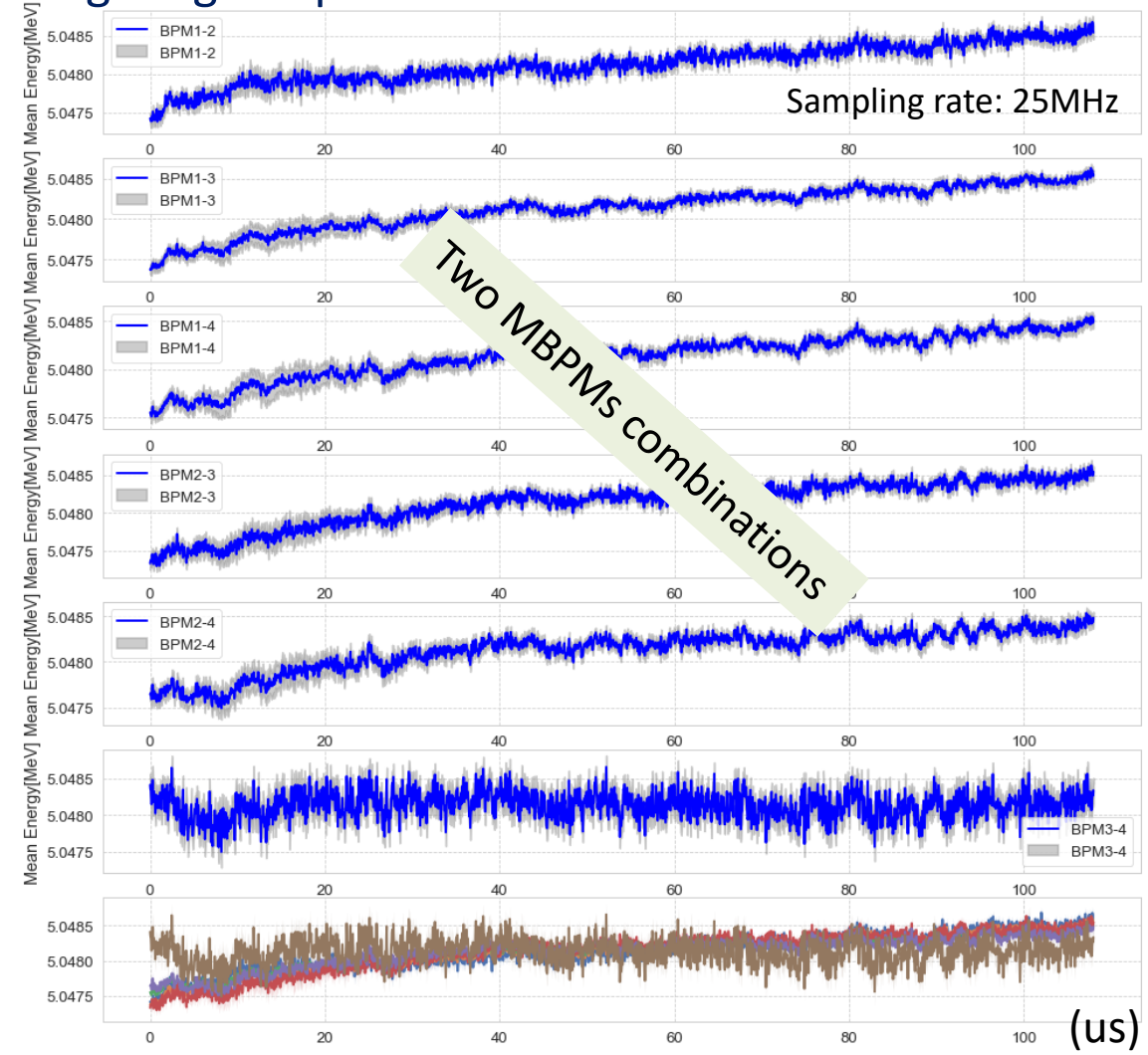
Details presented by K. Hirose on Tuesday (TUA312)

- Beam positions (by raw data logger, 6-Sep.2023)



→ Provides the important information properly for tuning and checking the beam status

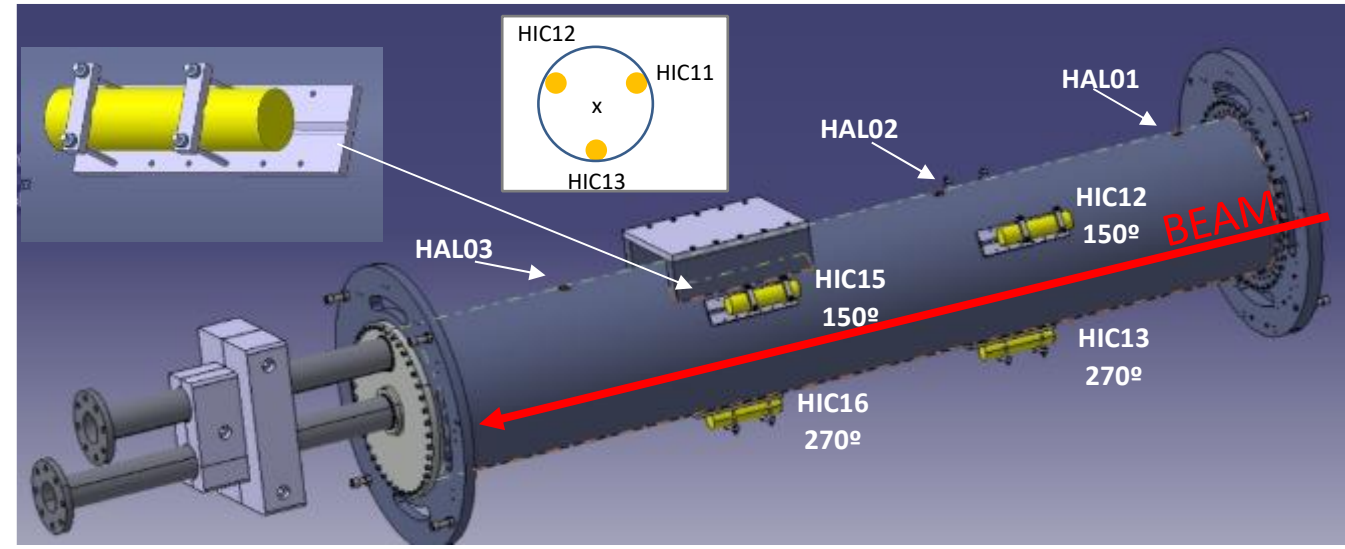
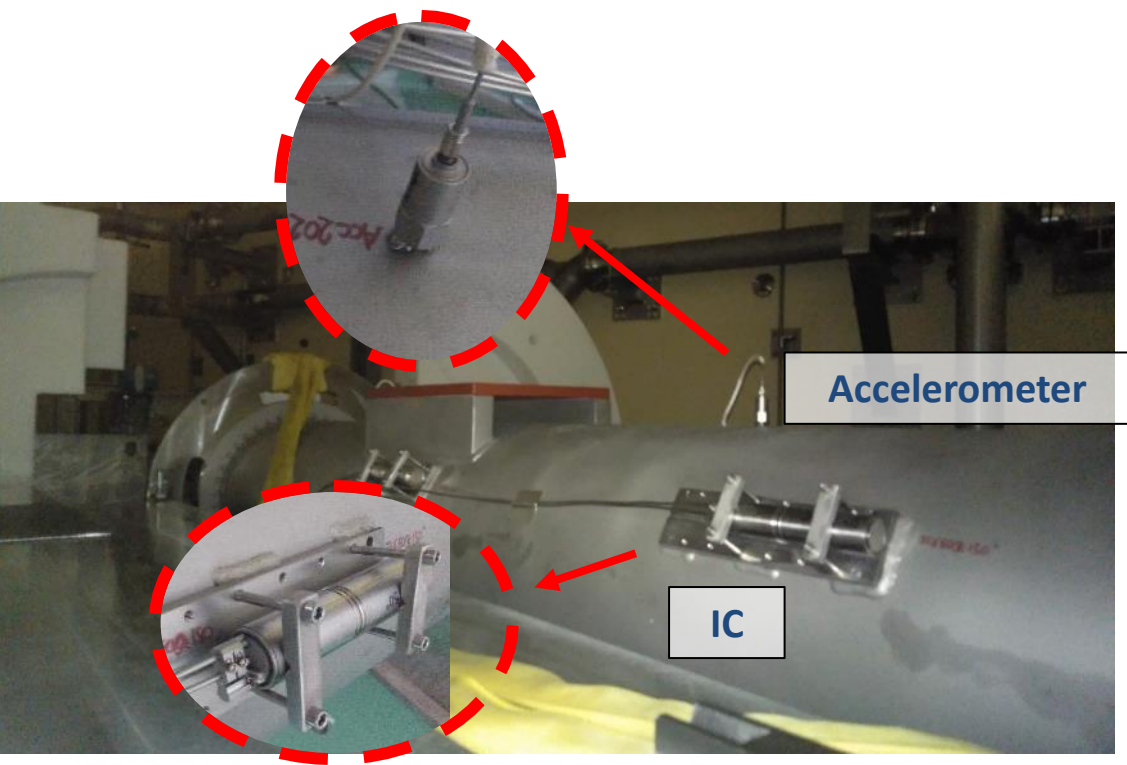
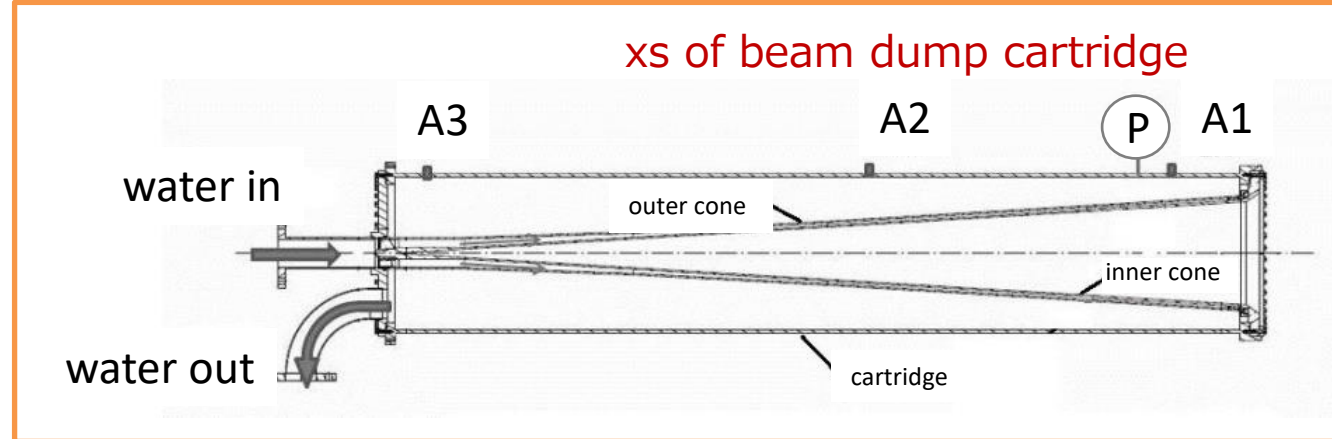
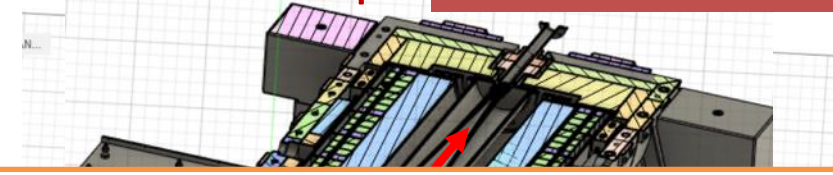
- Energy by TOF method (7-Sep.2023)
- gating the plateau from the waveform in MEBT



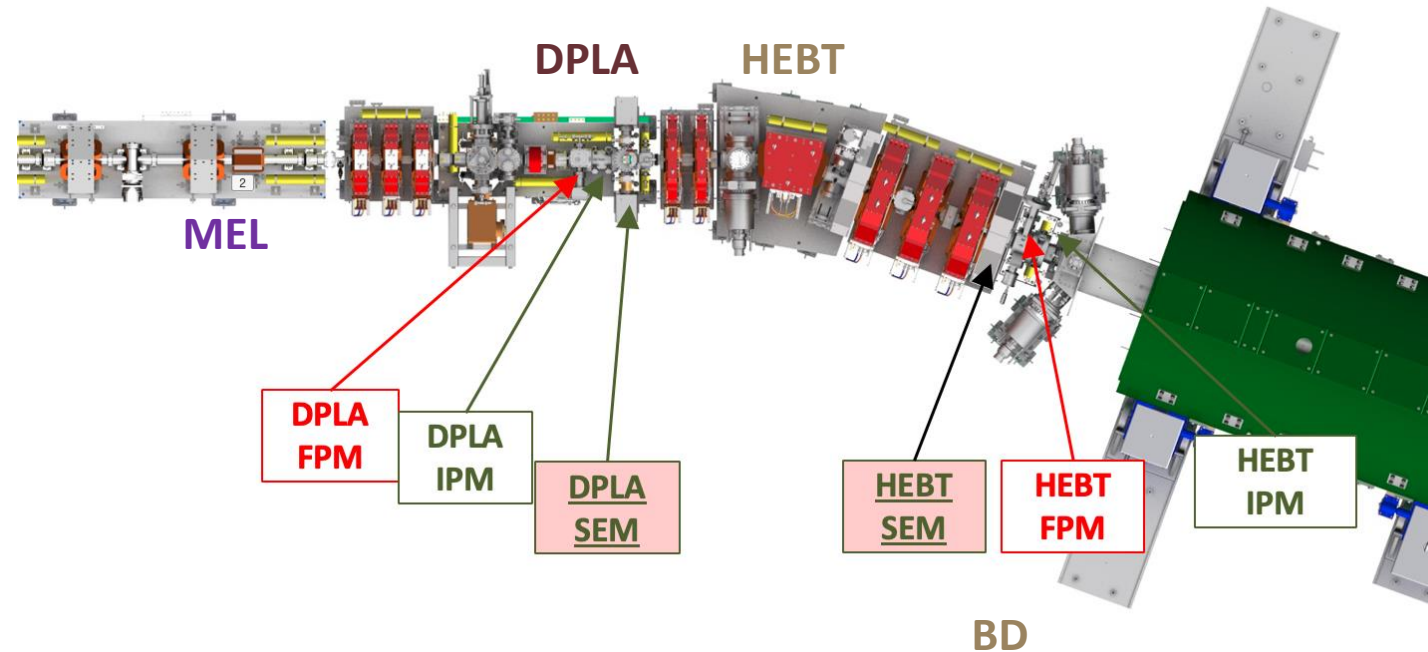
- In the beam dump shield, **6 ICs and 3 Accelerometers** as the BD instr.
- Checking **beam center** w/ signal ratio of ICs
- Vibration from water bubble by high temperature detect by accelerometers

(**localized overheating** (or hot spots) by incorrect beam focusing (or overfocus) in the BD)

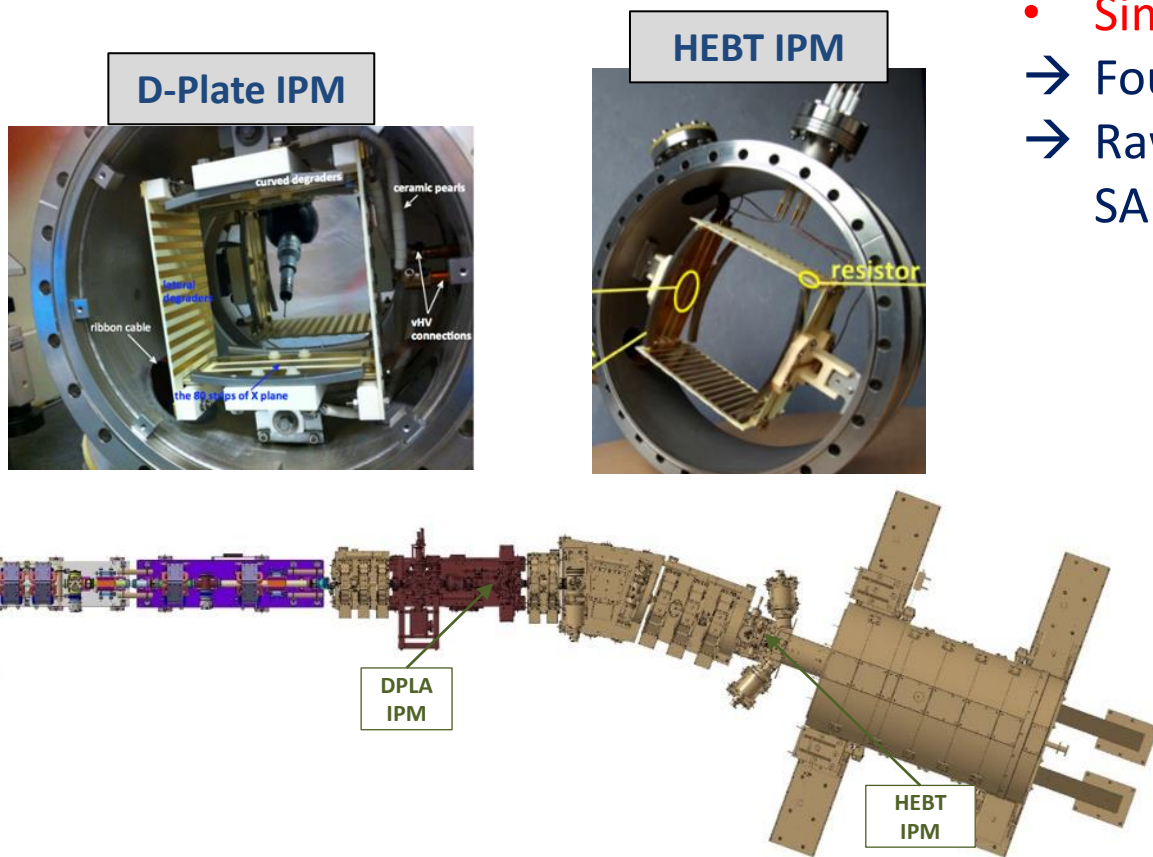
Beam Dump 1.125 MW Beam Power



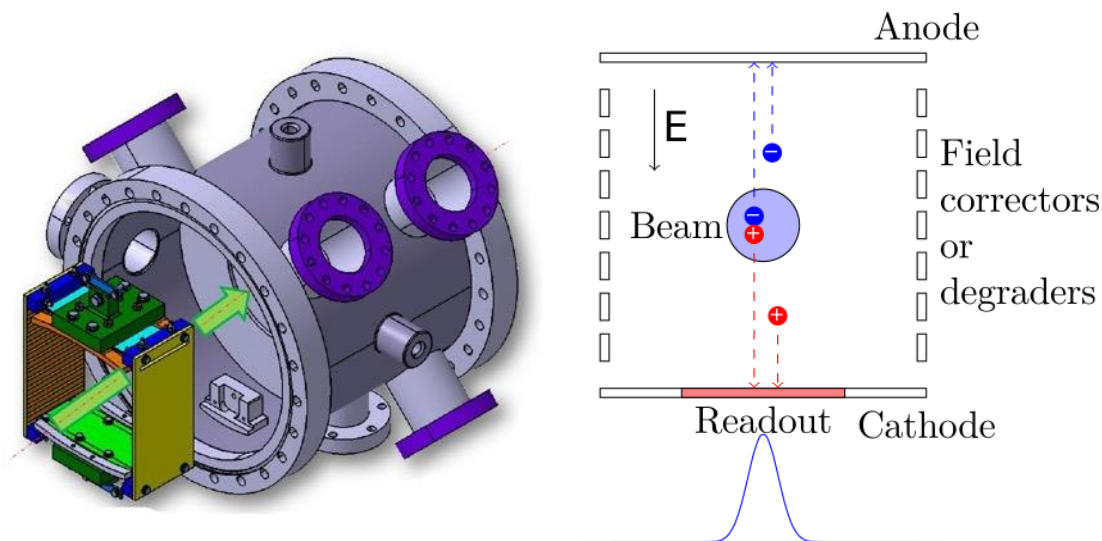
- LIPAc's goal: Stable 125 mA CW D+ beam operation (up to 1.125 MW)
 → **Interceptive devices cannot be used at that time.**
- IPM and FPM have a quite important role for study the vertical-horizontal transversal beam profile
- 2 FPMs and 2 IPMs near DSG in D-Plate, 2 FPMs and 1 IPM near HSG in HEBT



- One-set for D-Plate (horizontal, vertical), another (only one direction) for HEBT due to the limit of the space
- Stand-alone tested for both IPMs before the pandemic
- So far, we could not see the “profile” yet at LIPAc (Not ready)



- Simple checkout has been performed for being ready at HDC
 - Found wrong channel assignment: solved
 - Raw signal checks injecting signal: a few channel “dead”, SAMTEC connector?



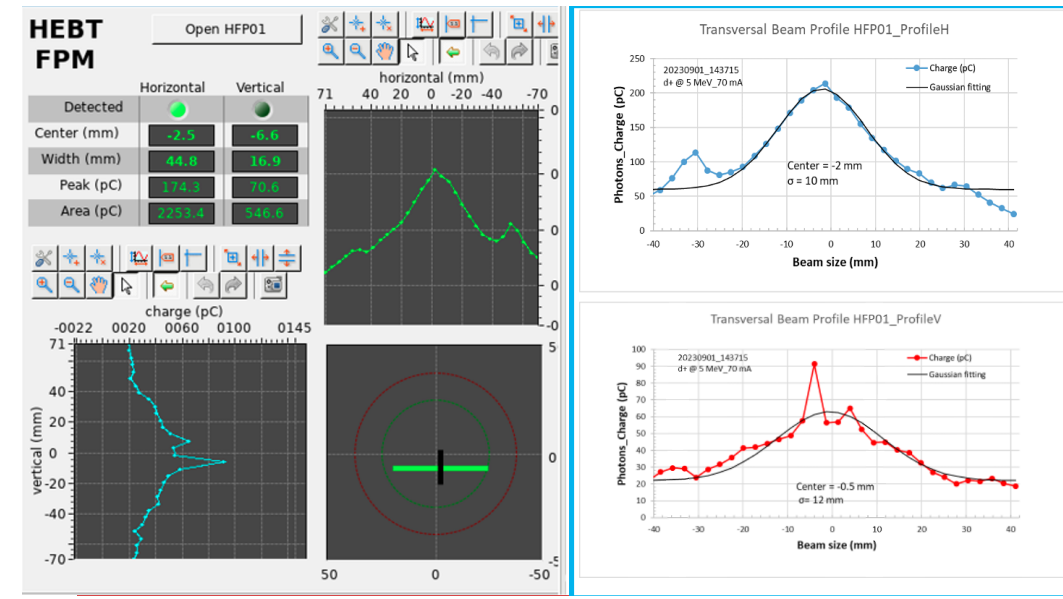
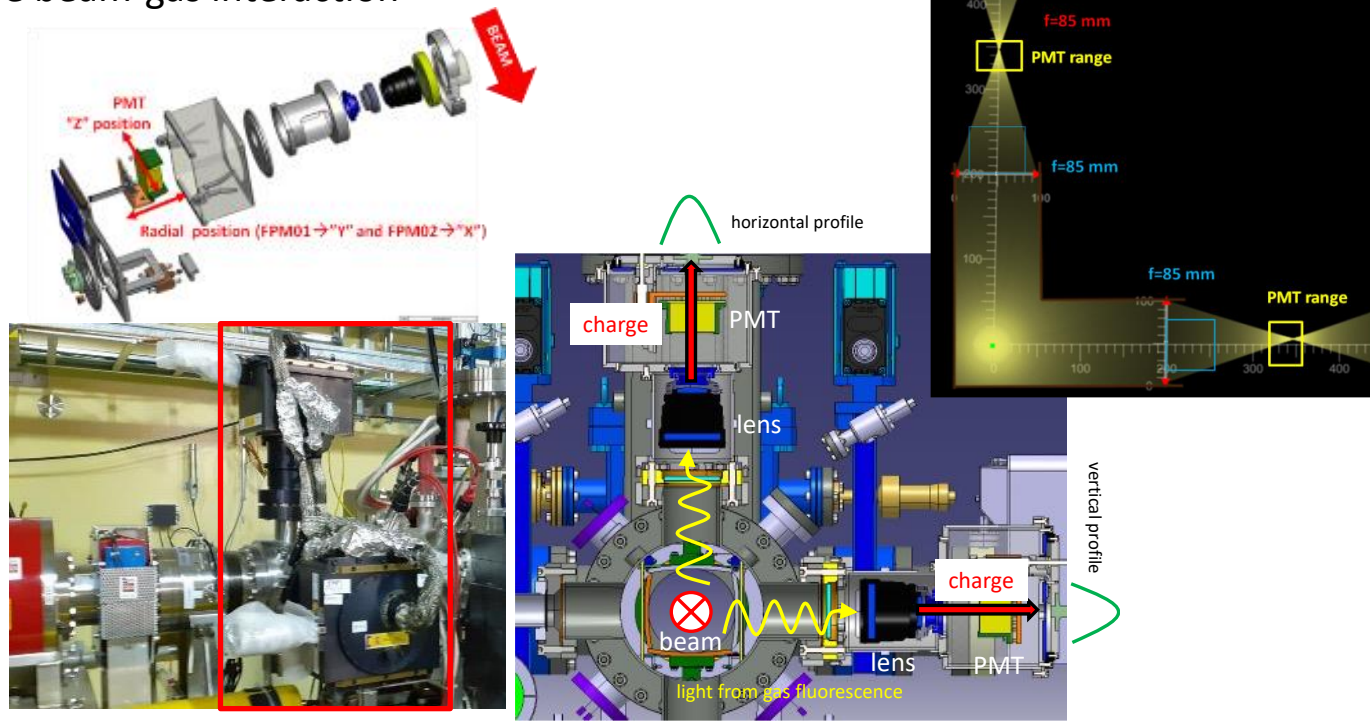
- Based on PMT arrays: (2) 64 ch Vertical-Horizontal for D-Plate, (2) two 32 ch Vertical-Horizontal for HEBT
- Since the Stage 1 op., there's "something" but not clear to see tendencies.
- The Channels "gain calibration" & Ch/mm calibration have been performed in the optical workshop
- Careful light & radiation shielding has been needed
- **Now FPMs have high sensitivity even at LDC and UHV (1e-8 mbar)**

$$\epsilon \sim \sigma^{eq} (P_{gas} \cdot I_{beam}) \cdot d_{path}$$

$$N \sim \epsilon \cdot \Omega \cdot \tau \cdot \chi^{sist}$$

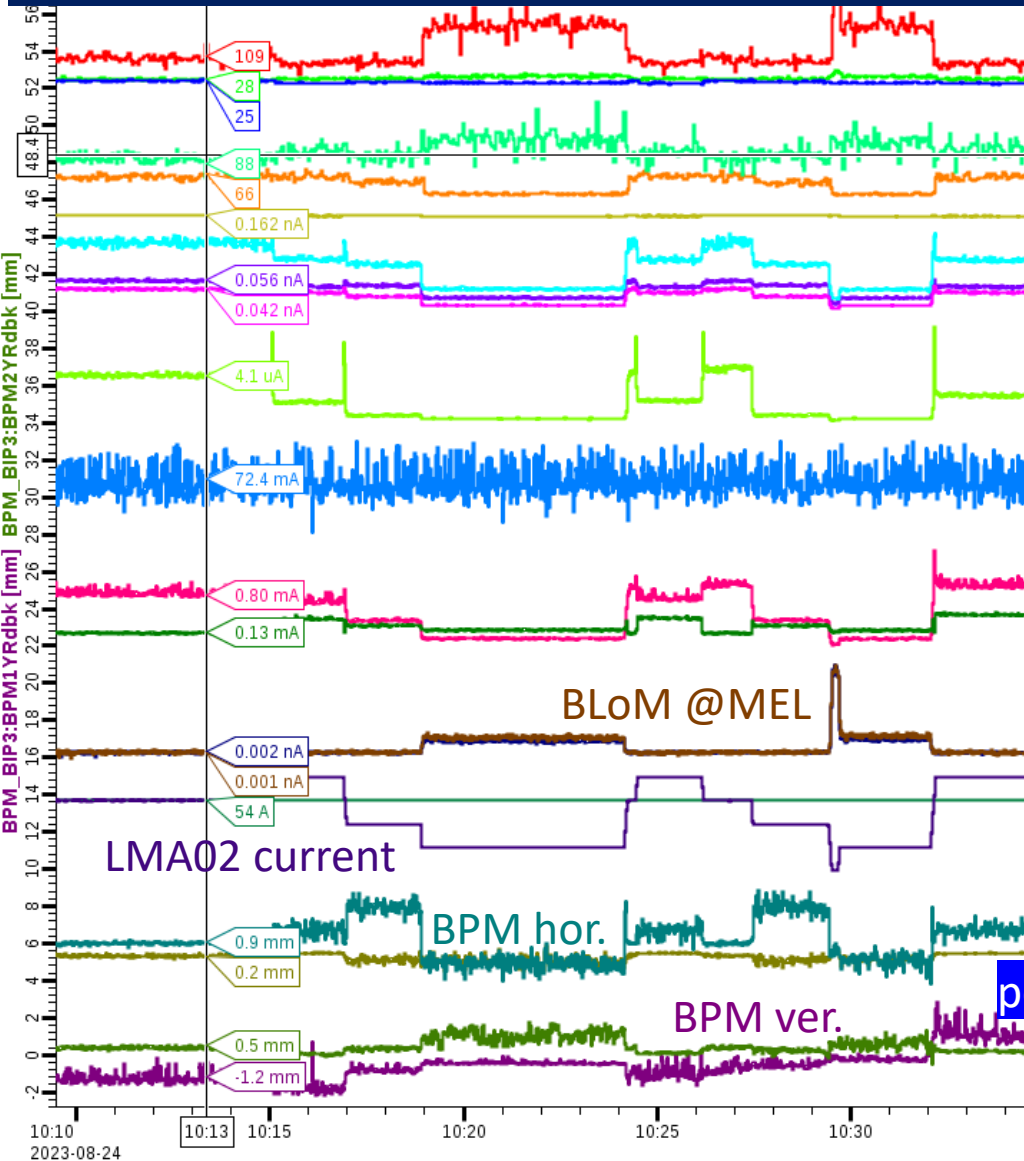
Photon emission efficiency

residual gas fluorescence originated by the beam-gas interaction



20230901-1437-Transverse profile on HFPMs

when BBA (beam-based alignment) performed



in front of BD
exit of MEBT
middle of MEL

LOSS: N-Det.

Beam current

HEBT Faraday cup (< 8 uA)

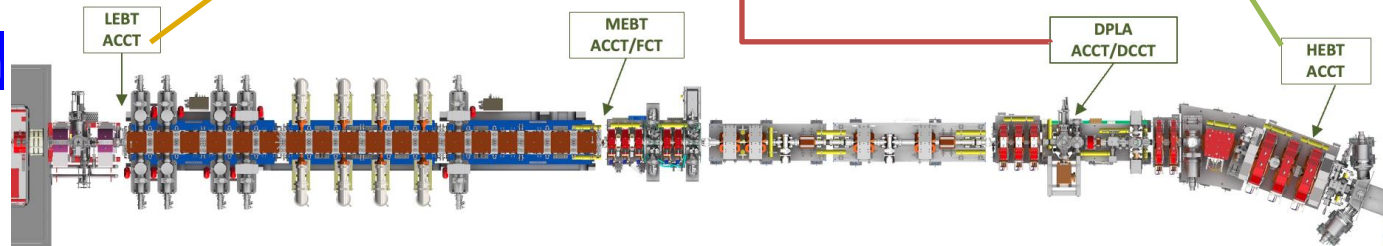
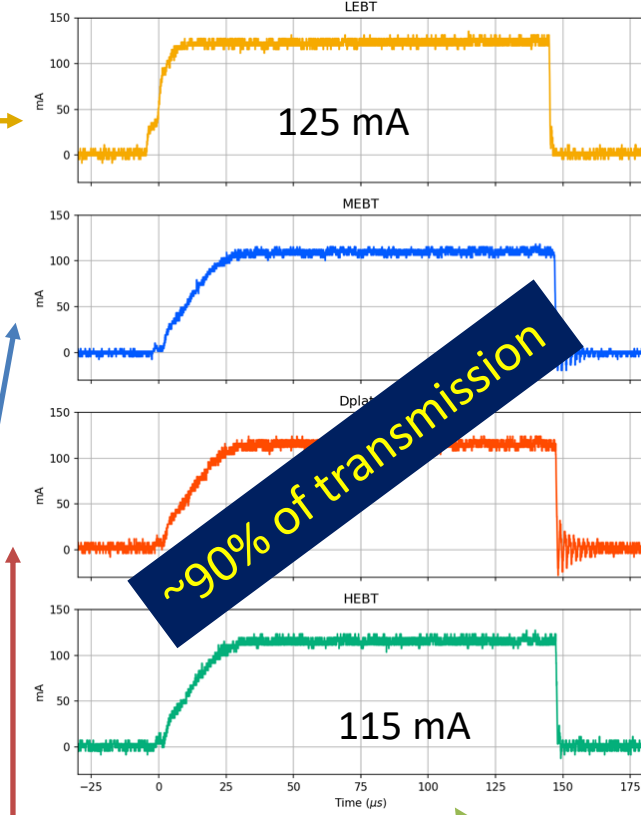
MEBT:ACCT (~70 – 75 mA)

DPLA:ACCT and HEBT:ACCT

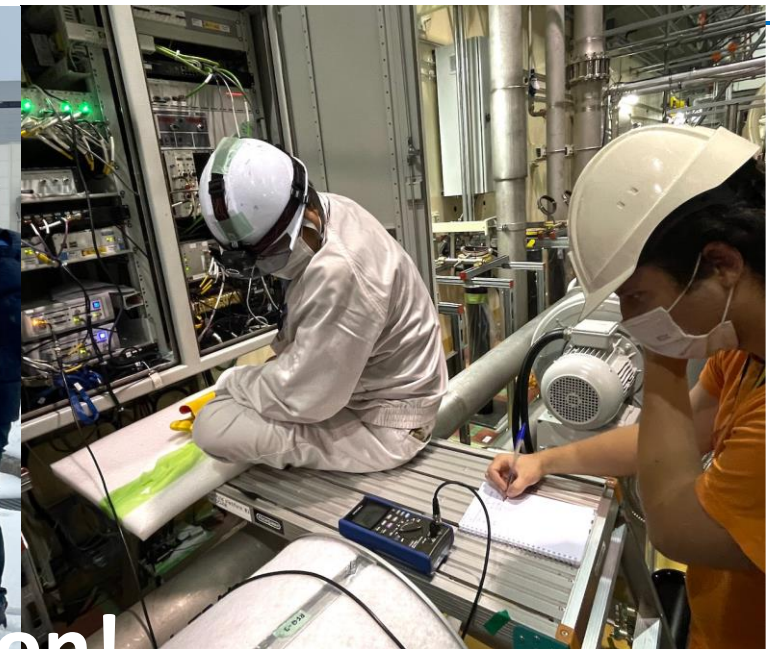
Loss

position

125 mA/150 us, 7-Sep. 2023

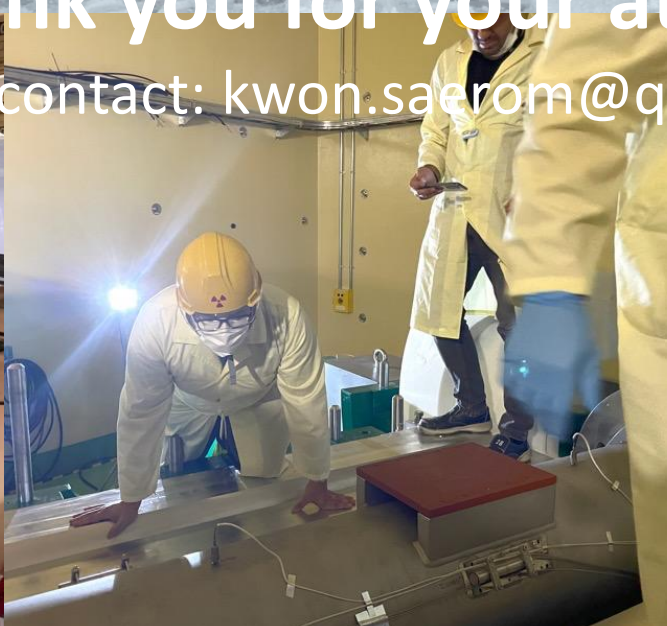
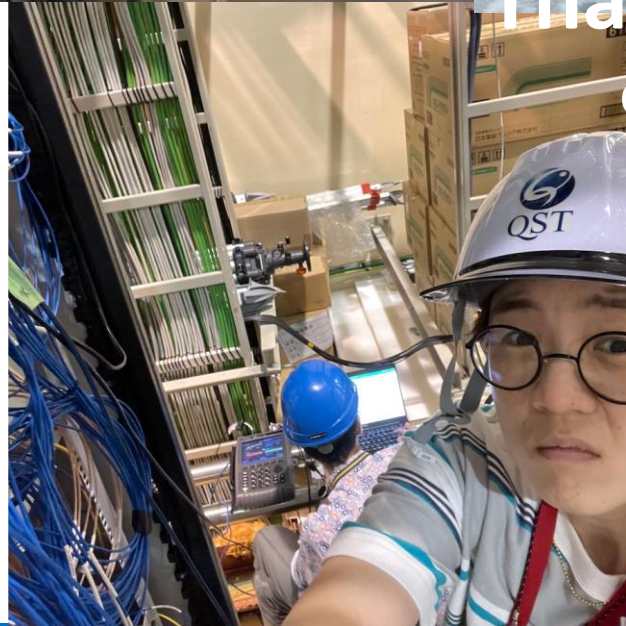


- LIPAc operation Phase B+ is ongoing at Rokkasho, Japan.
- We reached a high current beam operation (~ 125 mA) with LDC.
- Most of diagnostics we installed are somehow working, even with issues.
- Interceptive devices are fully available for the LDC operation.
- Non-interceptive devices are partly ready before the HDC operation.
- Phase B+ will be continued toward the HDC operations until end of this fiscal year (Mar. 2024).
- Some upgrades of LIPAc beam diagnostics has been started for further operation phases.

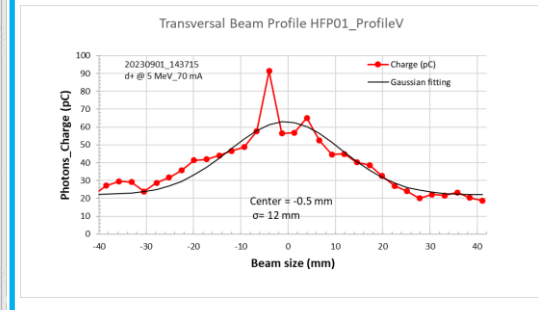
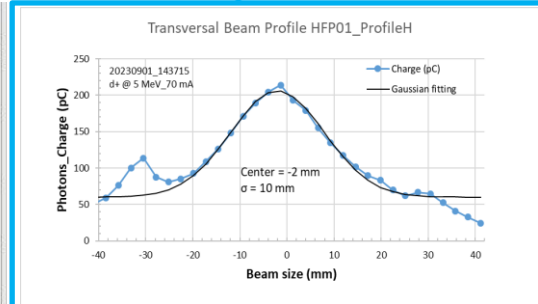
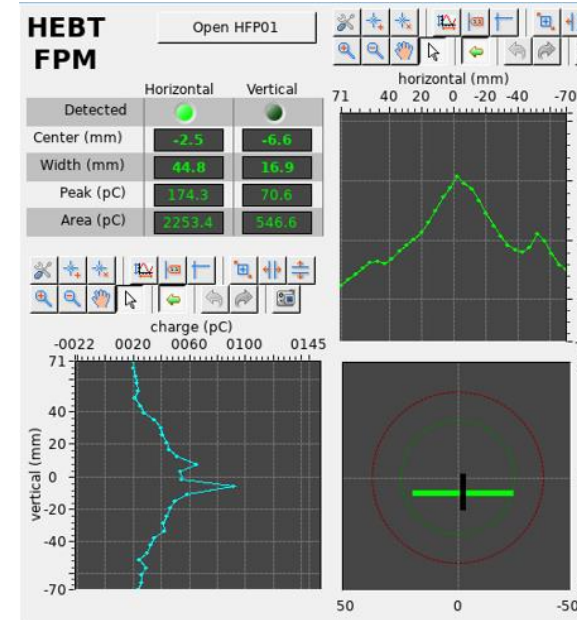
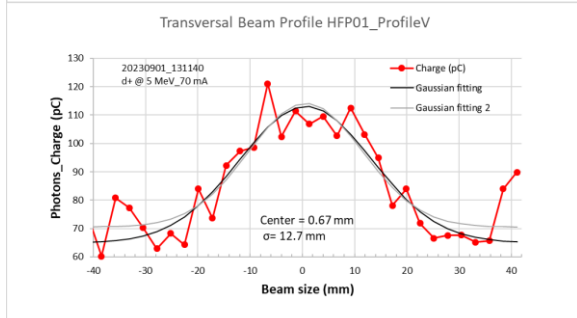
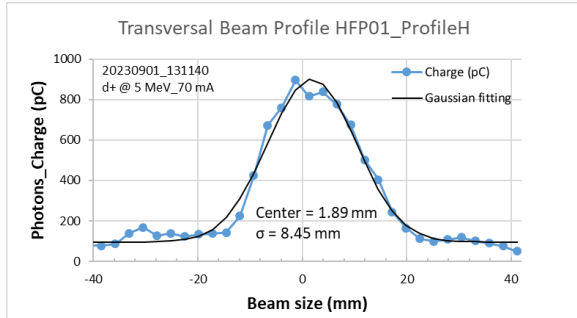
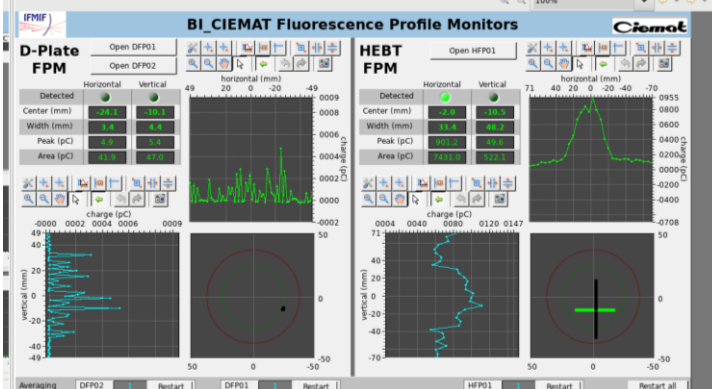
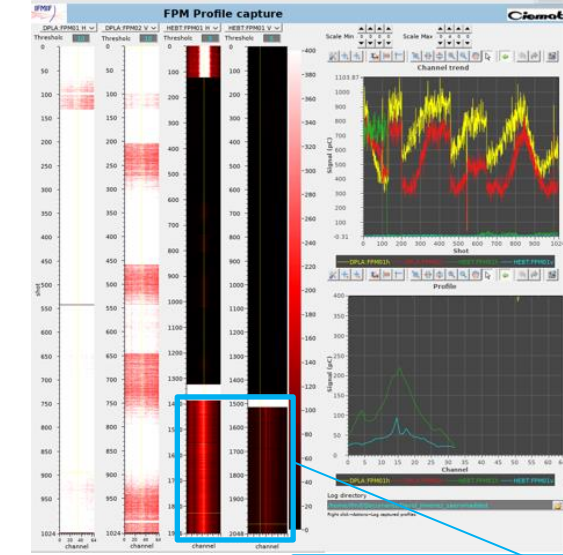
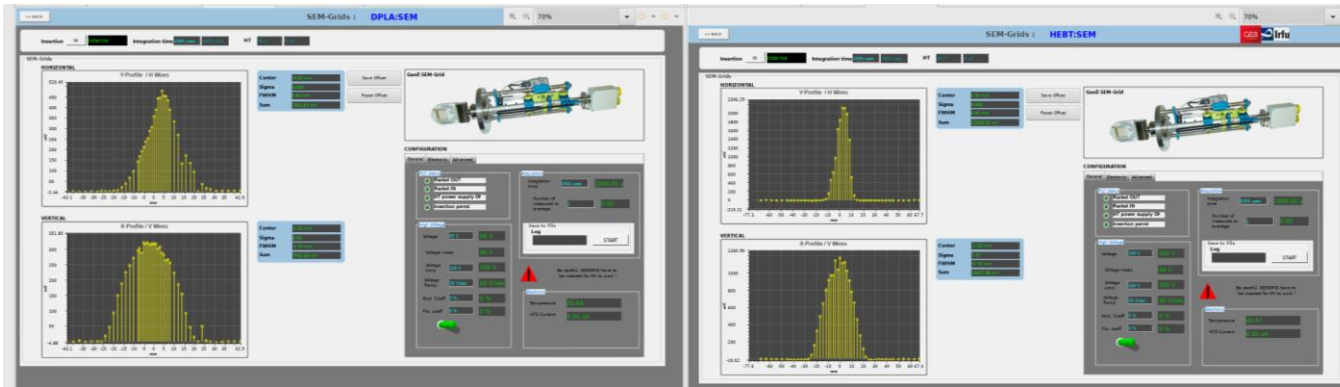


Thank you for your attention!

contact: kwon.saerom@qst.go.jp

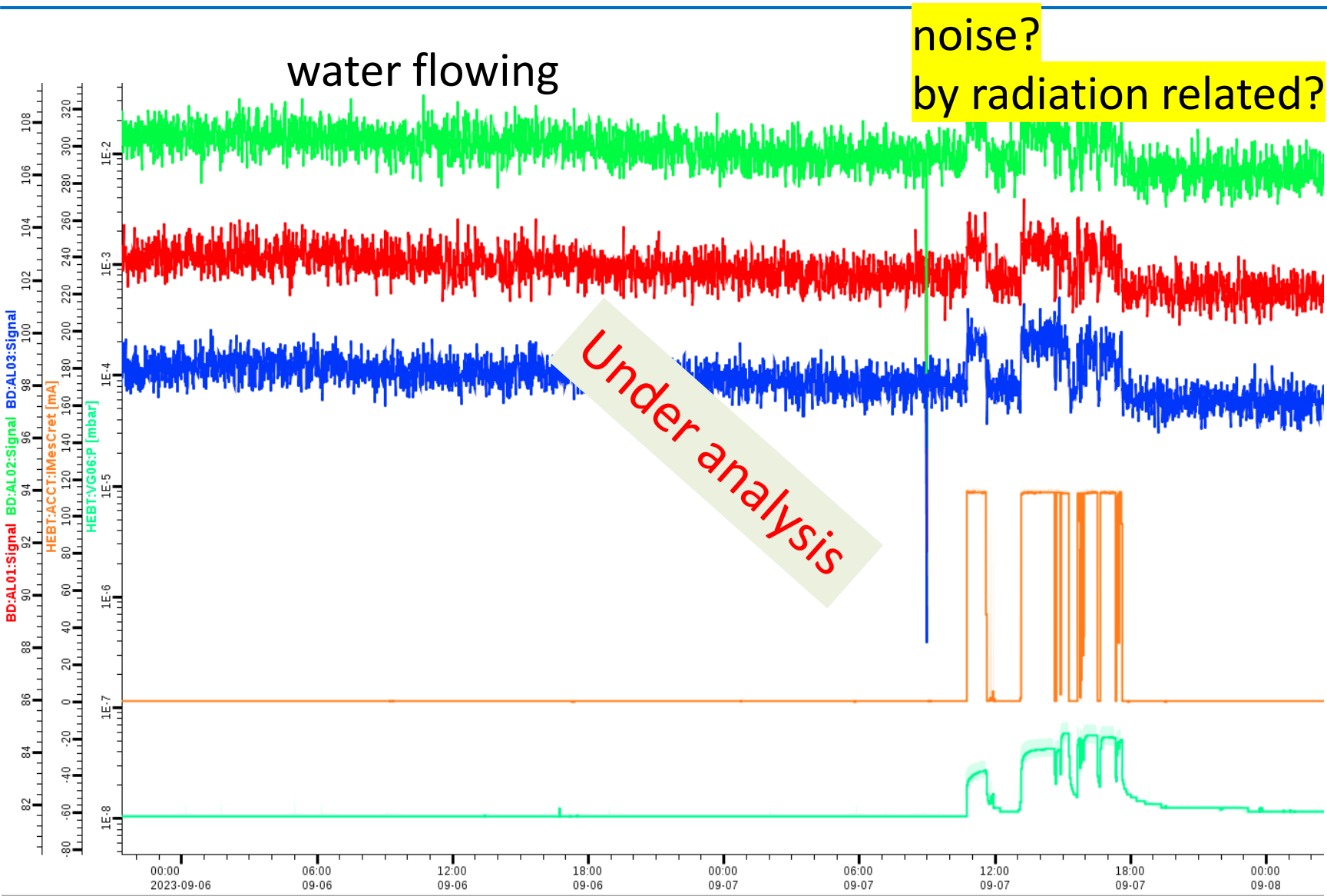


backup slides



Beam transversal profile in DSG-HSG at the same time and H-FPM (20230901-1310-DSG01-HSG01-HFPMs)

20230901-1437-HFPMs visualization in the new waveform OPI



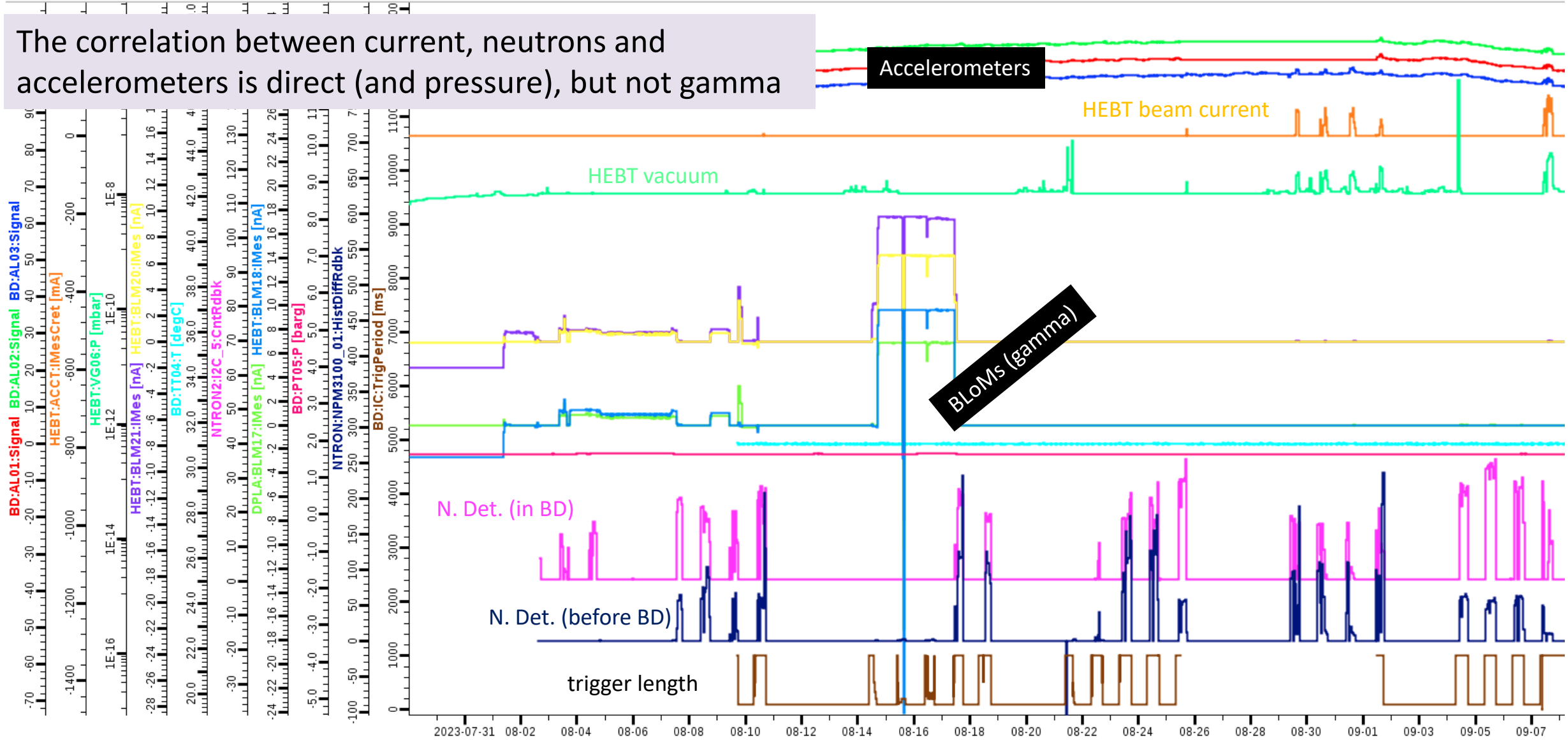
*At the same time...
of the CT measurement
(125 mA, 150 us, 1 Hz)*

Accelerometers

HEBT:ACCT:IMes ~115 mA

HEBT vacuum $1e8 \sim 1e7$ mbar

The correlation between current, neutrons and accelerometers is direct (and pressure), but not gamma



<Ready>

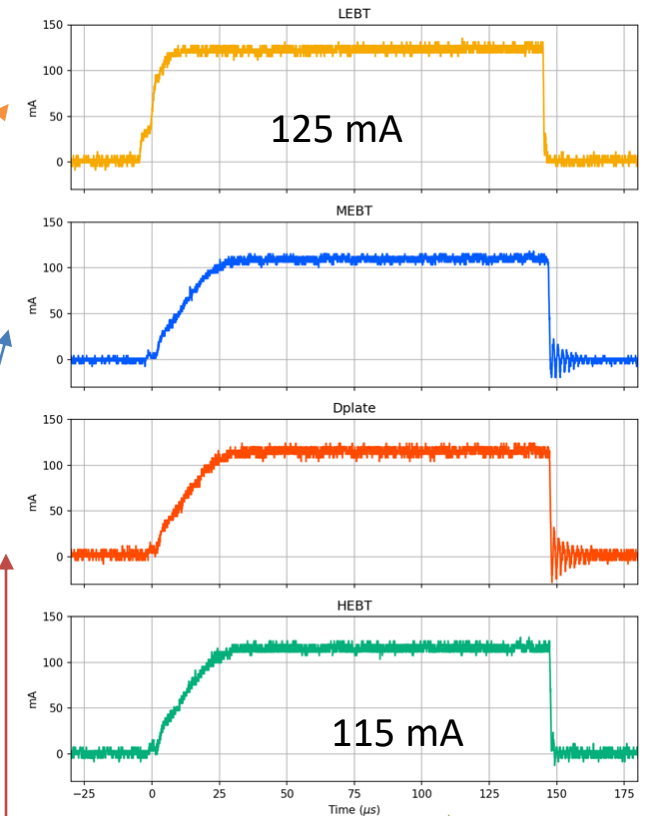
- ✓ Beam monitoring, index of Transmission, MPS interlock by CTs
- ✓ Profile + Emittance by interceptive devices (SEM-grid, slits)
- ✓ Profile by FPM
- ✓ Positions by BPMs
- ✓ Beam inside the BD by IC & Accelerometers
- ✓ Loss by BLoM & neutron detectors

Almost Fully Available for Phase B+ operation?!

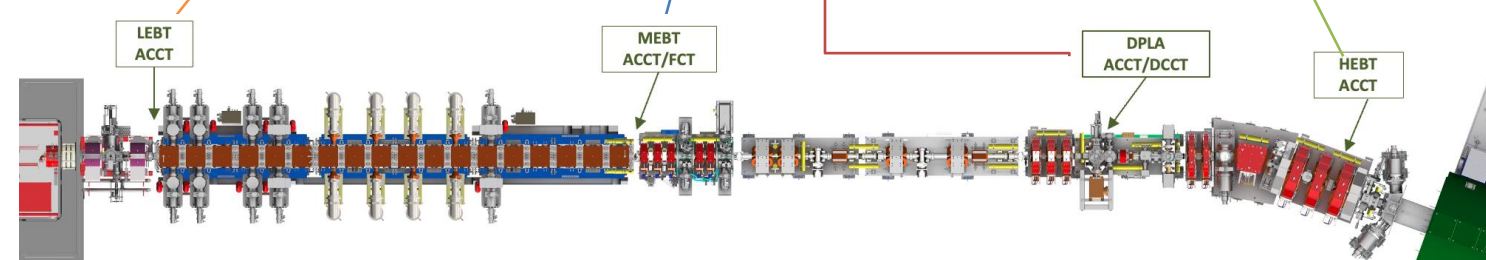
<To be ready>

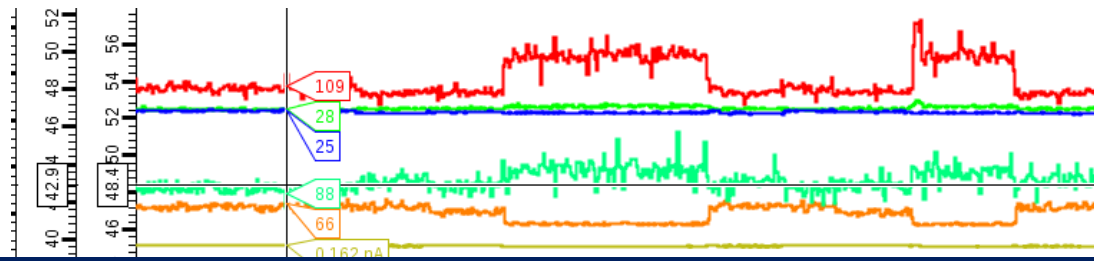
- Profile by IPMs
- Bunch length by RGBLM

125 mA/150 us, 7-Sep. 2023



~90% of transmission

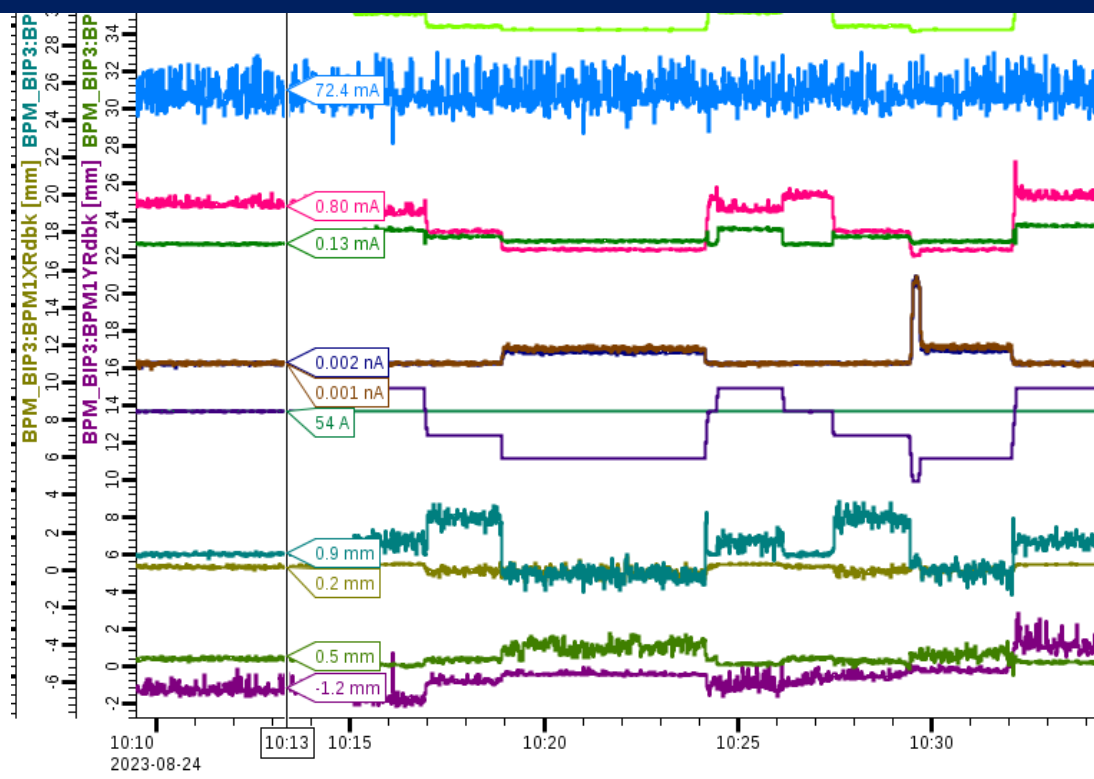




in front of BD
exit of MEBT
middle of MEL

LOSS: neutron counter

**Another day:
when BBA (beam-based alignment) performed**



HEBT Faraday cup (< 8 uA)
MEBT:ACCT (~70 – 75 mA)
DPLA:ACCT and HEBT:ACCT

Beam current

BLoM @middle of MEL
LMA02 current

Beam loss

magnet setting

MEL BPM horizontal position
MEL BPM vertical position

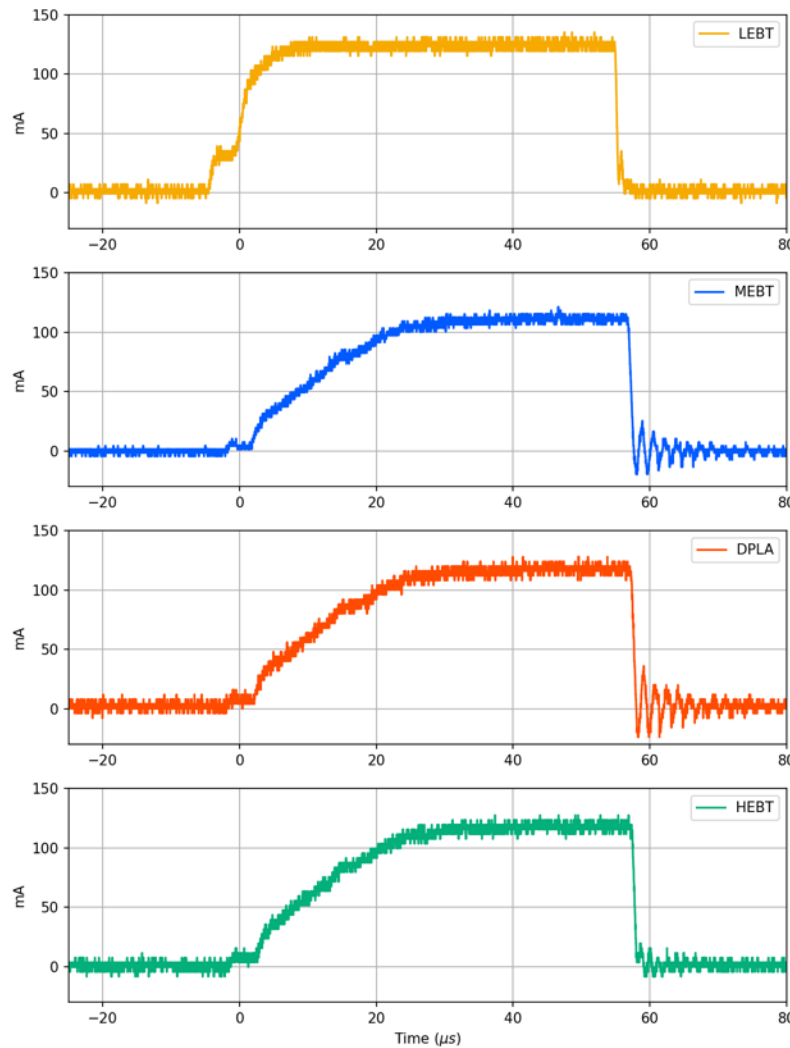
Beam position

125 mA/60 μ s

10:48

7-Sep, 2023

90% transmission confirmed from Upstream (LEBT) to Downstream (HEBT)

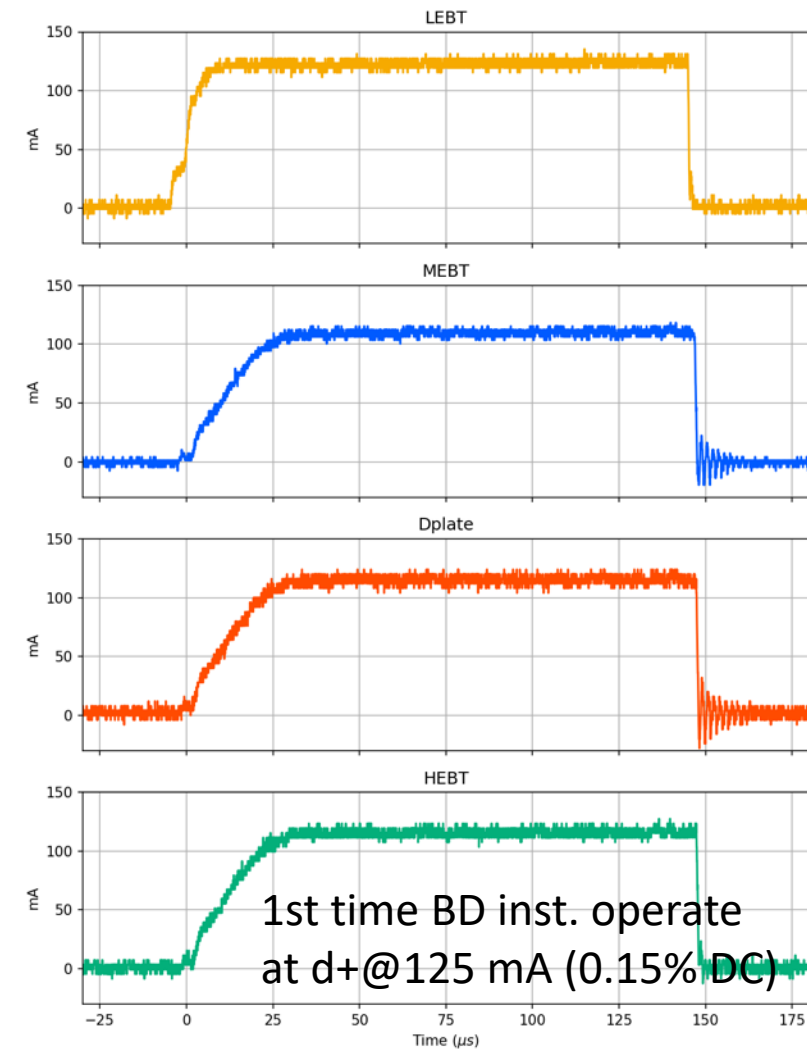


125 mA/150 μ s

14:59

7-Sep, 2023

increasing the pulse length for HDC (Stage 3)



The beam was stable just before the summer maintenance period (8-Sep. – 22-Sep.)

- Dynamic range: 1-150 mA (resolution < 0.15 mA)
- Available to use duty cycle: 10^{-4} – CW (pulse: ACCTs, CW: DCCT, FCT)
- Beam monitoring, index of Transmission, MPS interlock...

in-flange model (Bergoz)

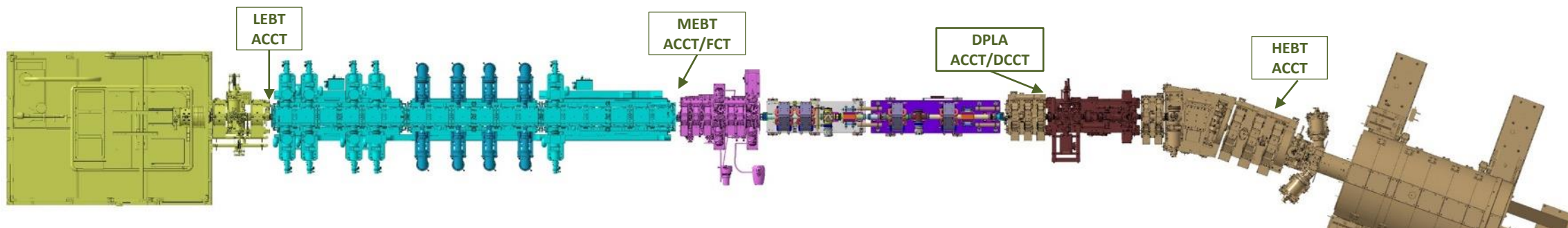
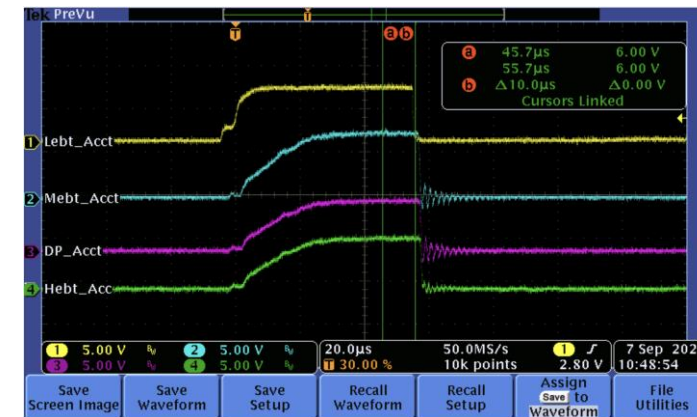


ceramic (to stop the wall current)

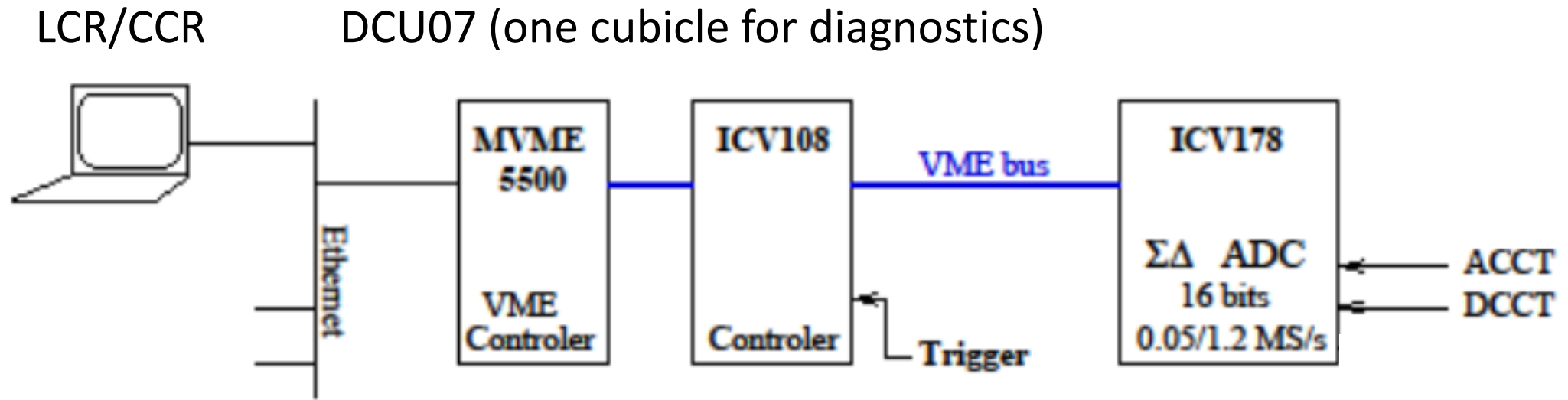
Location	Type	Band width
LEBT	ACCT	5 Hz – 326 kHz
MEBT	ACCT	2.4 Hz – 350 kHz
MEBT	FCT	14 kHz – 266 MHz
D-Plate	ACCT	2.8 Hz – 340 kHz
D-Plate	DCCT	0 – 12.6 kHz
HEBT	ACCT	2.7 Hz – 330 kHz

Archiving the current values averaged (plateau)

Recorded Waveform by Osc.

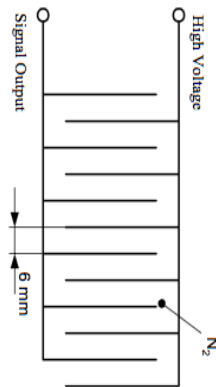


- Same data acquisition system of Spiral2 Beam diagnostics (CEA)
- Process with two VME boards in DCU07 → So far frequently “frozen” in LIPAcNet due to too much data loading with waveform data archiving → stopped archiving except scalar PVs
- “PV gateway system” prepared to avoid the heavy loading
- A plan to change VME to another system

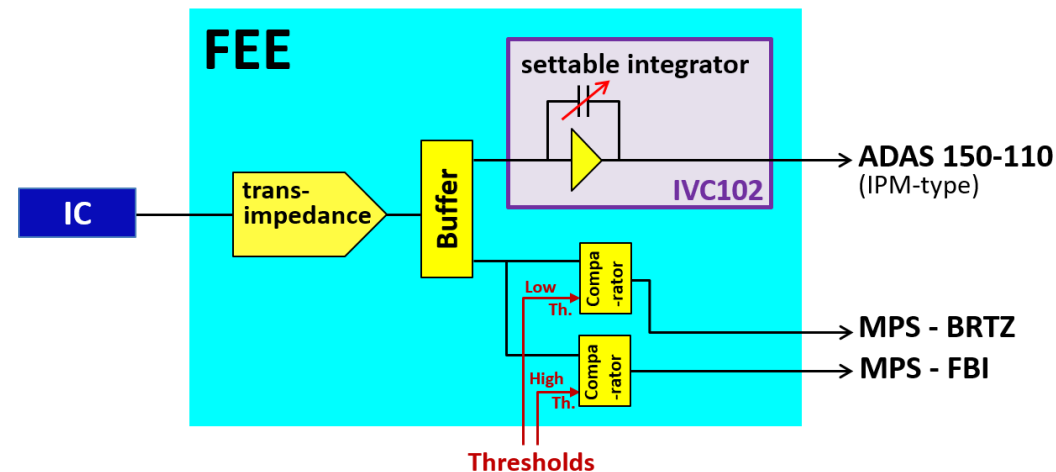


- Design based on the ion chamber used in CERN (LHC IC)
- To detect beam losses for monitoring & MPS by setting the threshold then trigger interlock (beam stop)

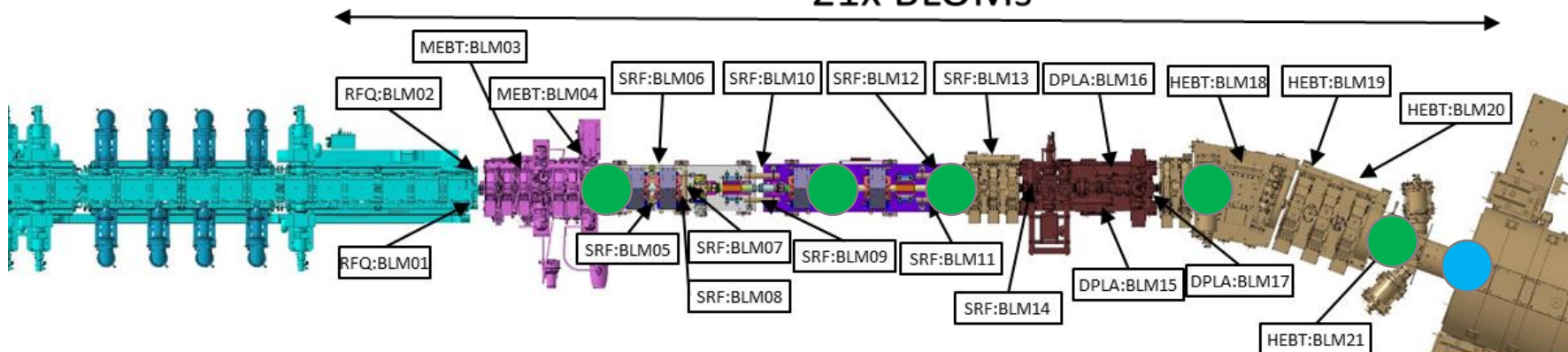
LHC IC characteristics	
L (cm)	50 (37.5)
∅ (cm)	9 (7.5)
electrodes	61
Space _{elect} (mm)	5.75
N ₂ (bar)	1.1
V (kV)	+1.5 (0 < HV < +1.6)
Capacitor (nF)	470
Resistor (MΩ)	10
IC thickness (mm)	
tube	2
top	5
bottom	4



8 settable integration time durations:
74 μs, 234 μs, 893 μs, 3.6 ms, 14.7 ms, 60 ms, 250 ms, 1.15 s



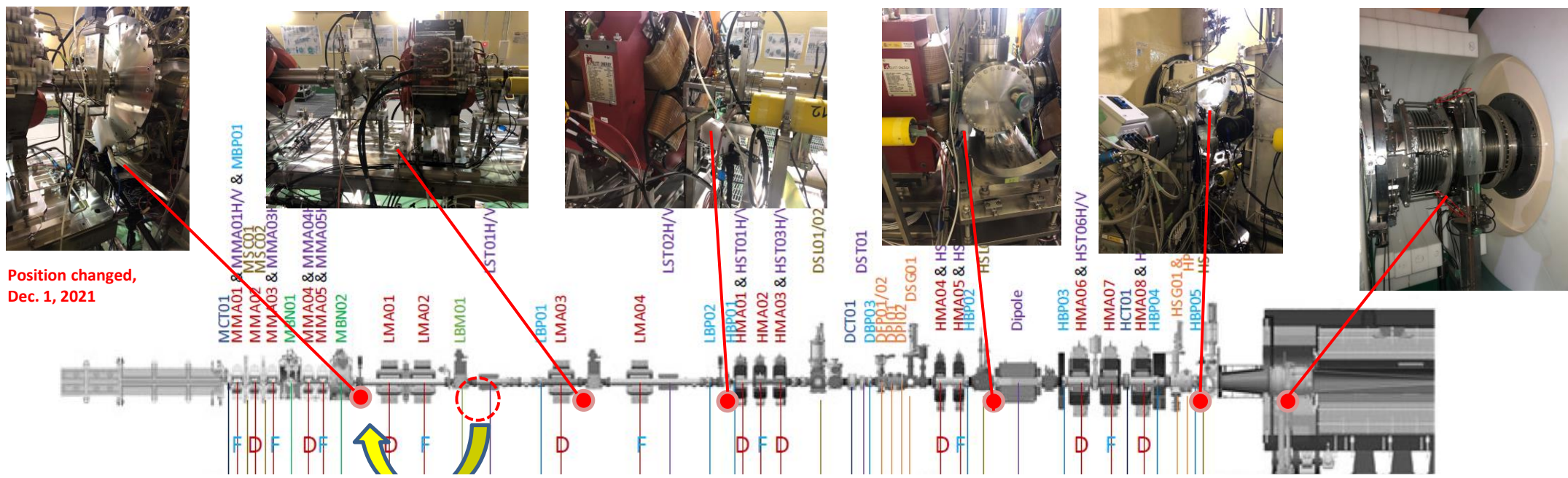
21x BLoMs



A few neutron detectors installed to intercompare the results from BLoMs

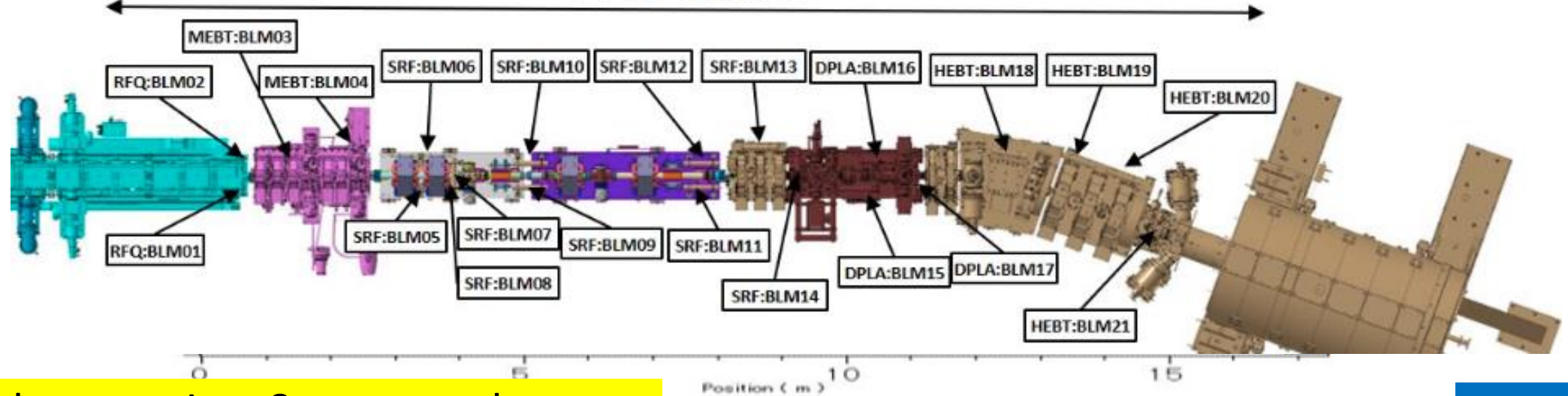


NPM3100 (³He det.)



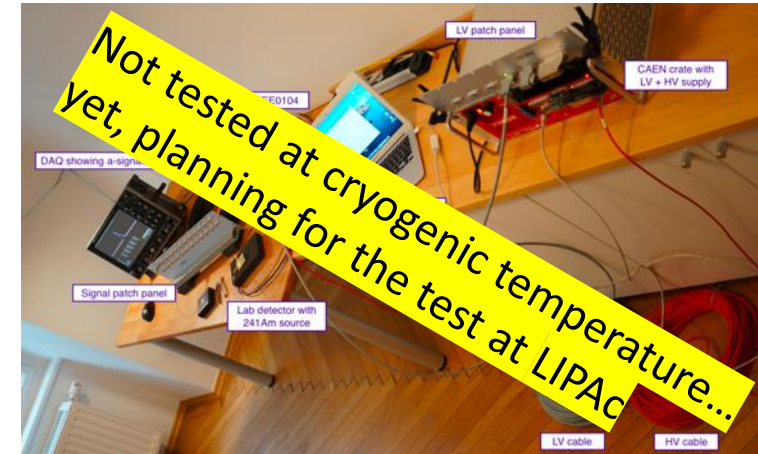
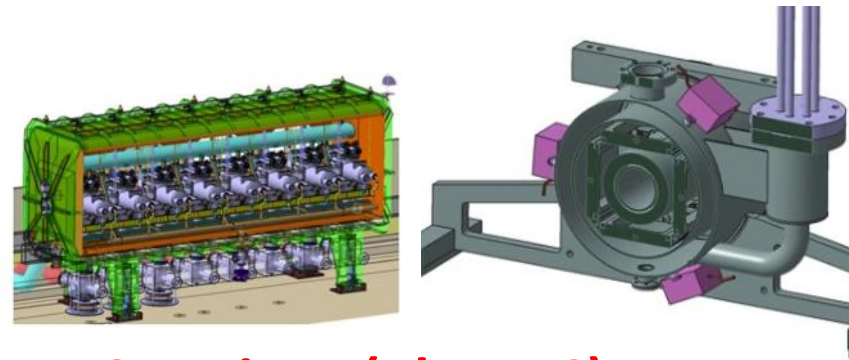
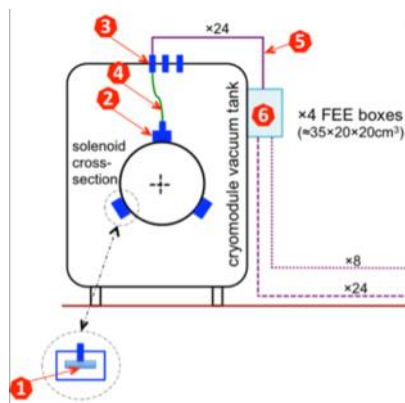
Position changed, Dec. 1, 2021

21x BLOMs

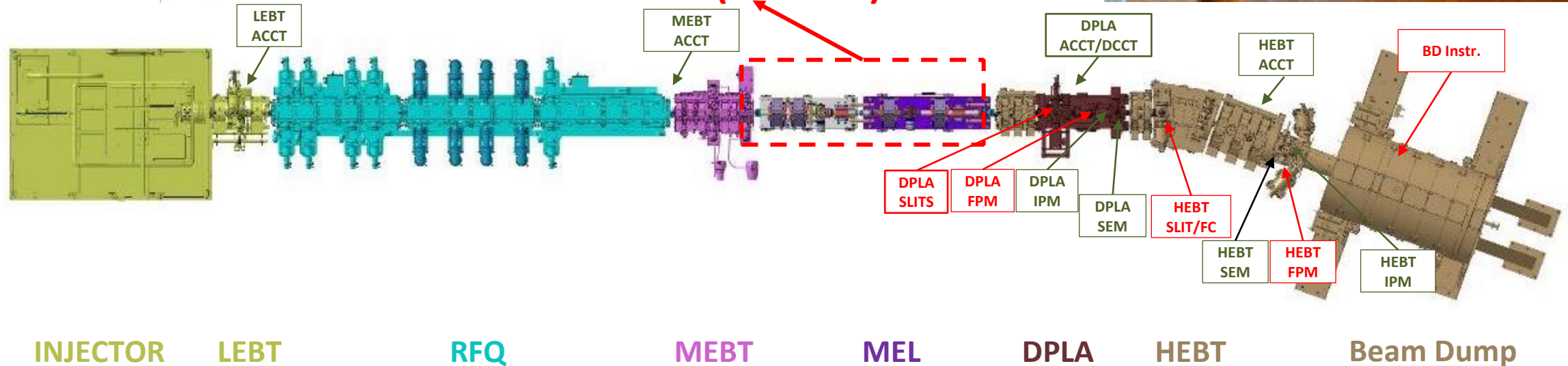


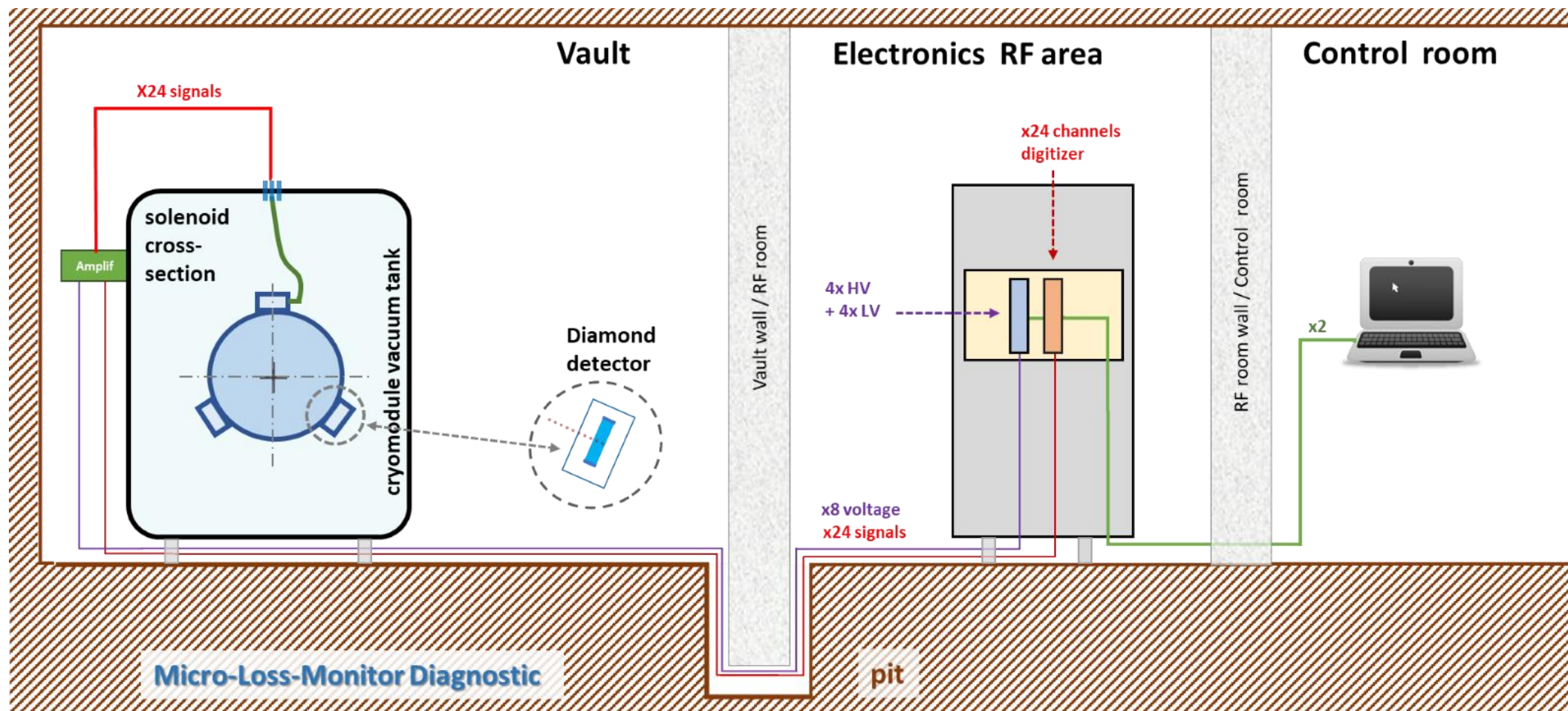
- To be used from Phase C (MEL → SRF linac)
- 3 sCVD diamond detectors (CIVIDEC) to be installed in each 8 solenoids of SRF Linac
- Winter 2022, all devices delivered onsite. When SRF assembles, uLoMs are going to be installed at the same time.

- 1 detector
- 2 support
- 3 feedthrough
- 4 cable (cryogenic)
- 5 cable (room temp.)
- 6 FEE



SRF Linac (Phase C)

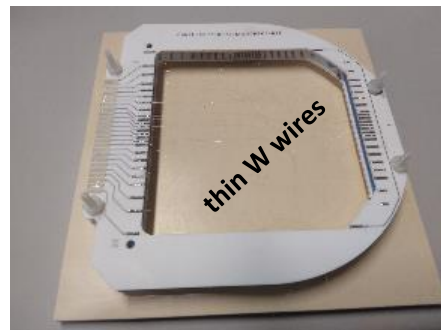




- no LCS yet
- cables to be installed through pits
- HV/DAQs to be installed in RF area

- SEM-grids are actuated by a pneumatic actuator
- D-Plate SEM-grid (DSG) for transversal profile and Emittance measurement
- HEBT SEM-grid (HSG) for transversal profile and Energy spread measurement
- Water cooled Slits protect SEM-grids (two slits (vertical and horizontal) in D-Plate, one slit (vertical) in HEBT)

12-July 2022 replaced from horizontal slit to vertical one

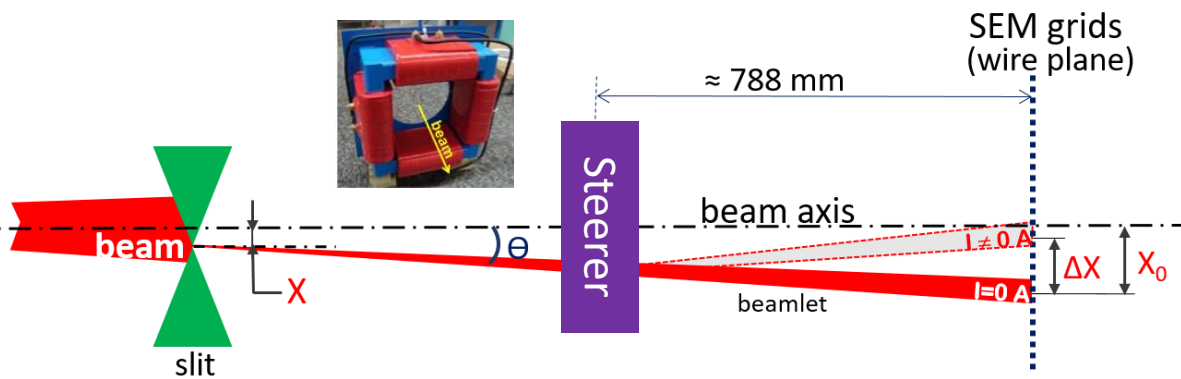


Gaps between wires

Diagnostic Plate					
Wire number	1 to 5	6 to 15	16 to 32	33 to 42	43 to 47
Gap (mm)	3	2	1	2	3

HEBT							
Wire number	1 to 5	6 to 11	12 to 17	18 to 30	31 to 36	37 to 42	43 to 47
Gap (mm)	4.5	3	2.5	2	2.5	3	4.5

DSG with slits & steerer for emittance



LIPAc's SEM-grid monitors have large wire gaps in the extreme: 1, 2 and 3 mm, often larger than the beamlet. Thus it cannot be possible to use a normal technique of an emittance measurement (slit + SEM-grid). The steerer has been installed.

HSG with slits for energy spread

