

The CMS Pixel Detector for the High Luminosity LHC

Giacomo Sguazzoni

Istituto Nazionale di Fisica Nucleare
Sezione di Firenze

on behalf of the CMS Tracker Group

*VERTEX2022: the 31st International
Workshop on Vertex Detectors*



Inner Tracker (IT)

The CMS ~~Pixel~~ Detector

for the High Luminosity LHC

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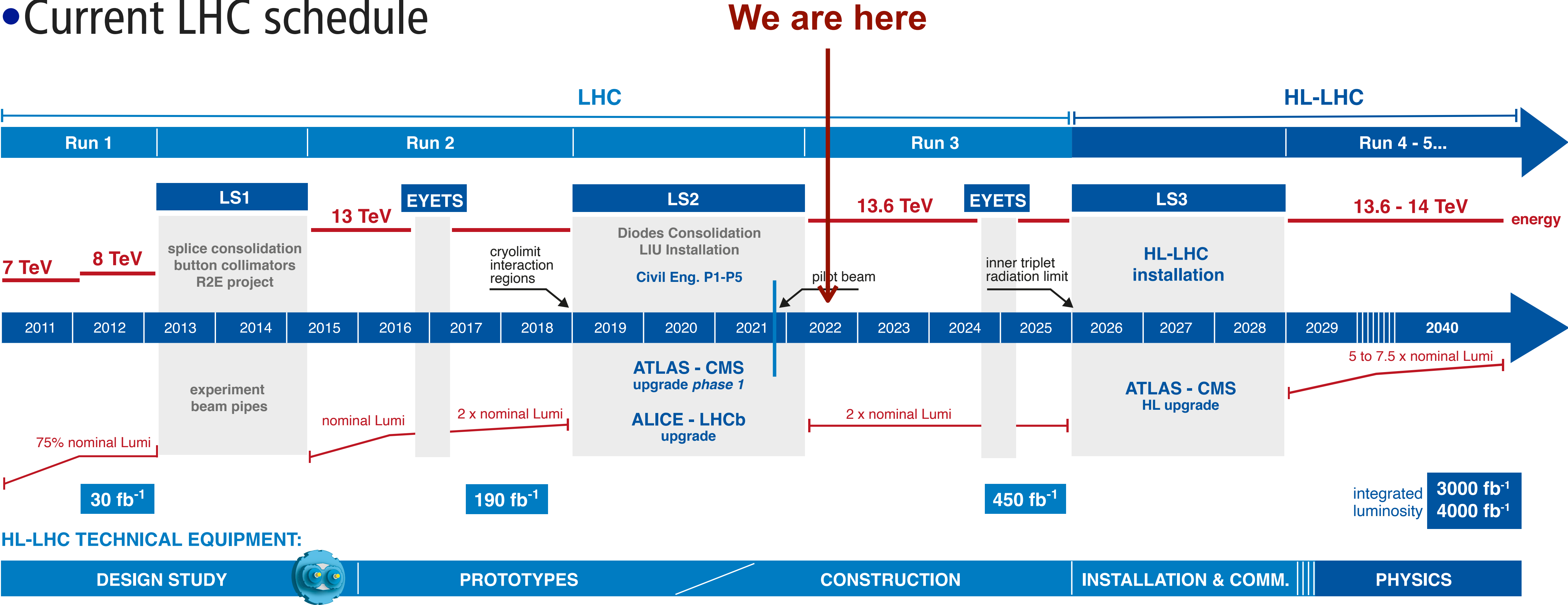
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Where do we stand?

- Current LHC schedule



The CMS detector

Superconducting
Coil, 4 Tesla

CALORIMETERS

ECAL 76k
scintillating
PbWO₄ crystals

HCAL Plastic
scintillator/
brass sandwich

IRON
YOKE

TRACKER

~1.8m² 100x150μm² Si-pixels
~200m² Si μ-strips
~130M channels

Total weight 12500 t
Overall diameter 15 m
Overall length 21.6 m

~3400 scientists
245 institutes
57 countries

MUON BARREL

Drift Tube
Chambers (**DT**)

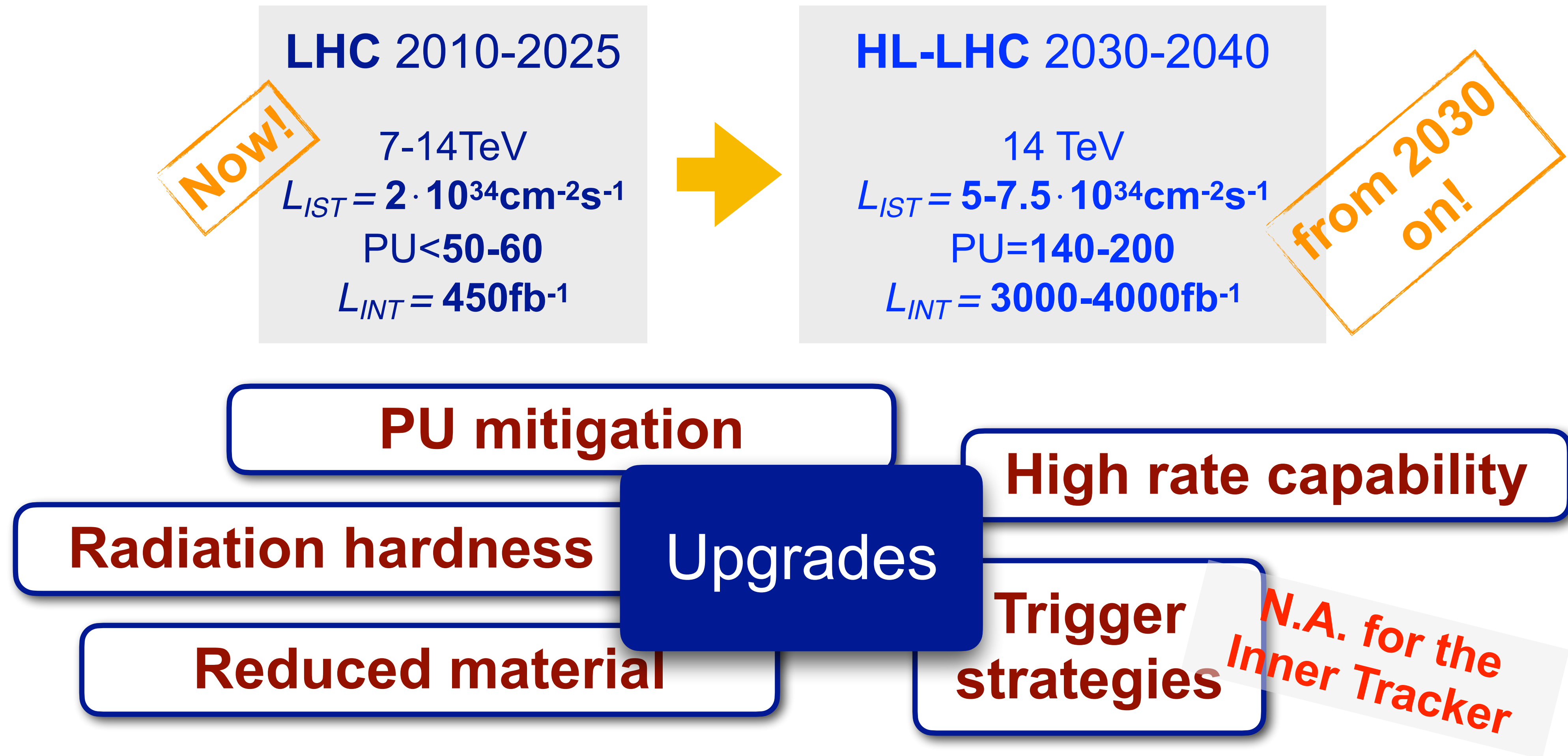
Resistive Plate
Chambers (**RPC**)

MUON
ENDCAPS

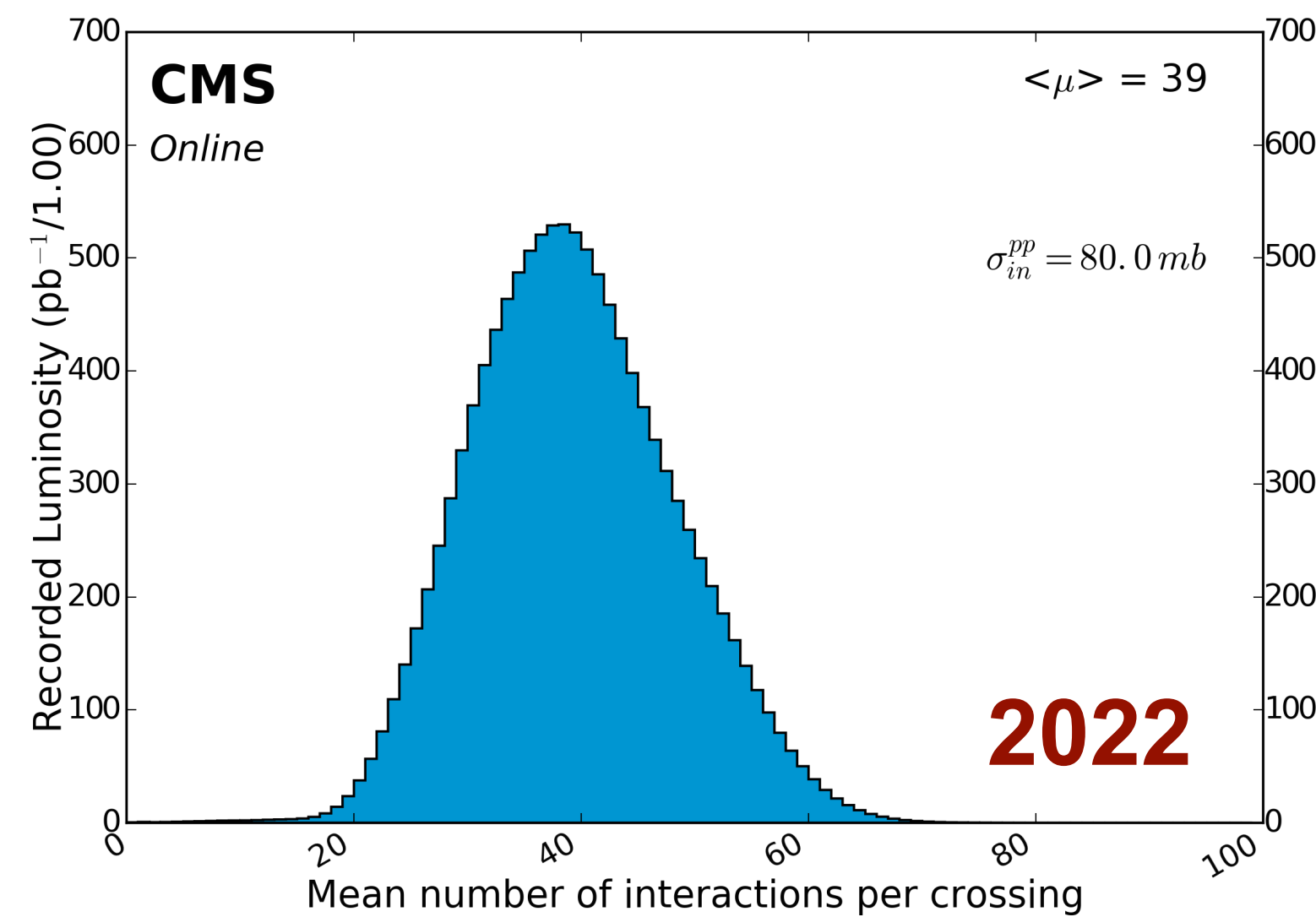
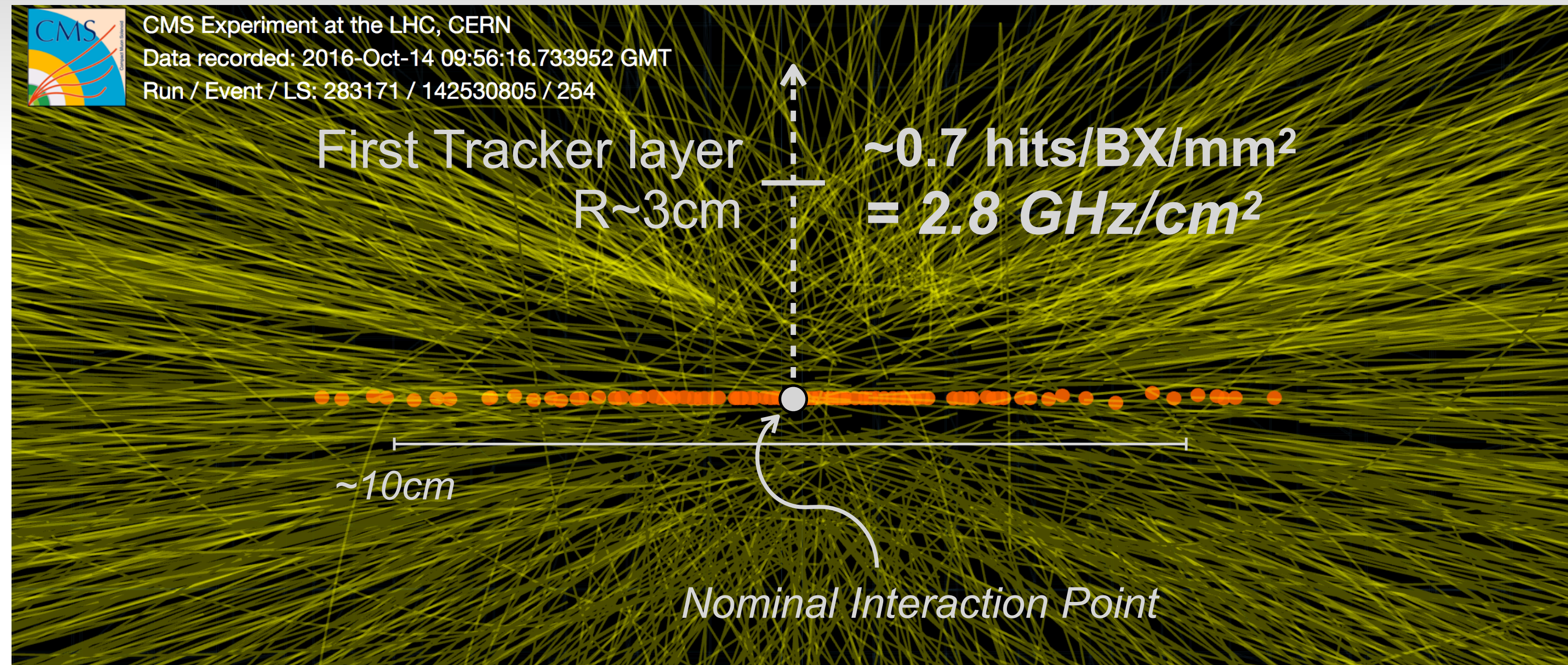
Cathode Strip Chambers (**CSC**)
Resistive Plate Chambers (**RPC**)

The High Luminosity phase of LHC (phase-2)

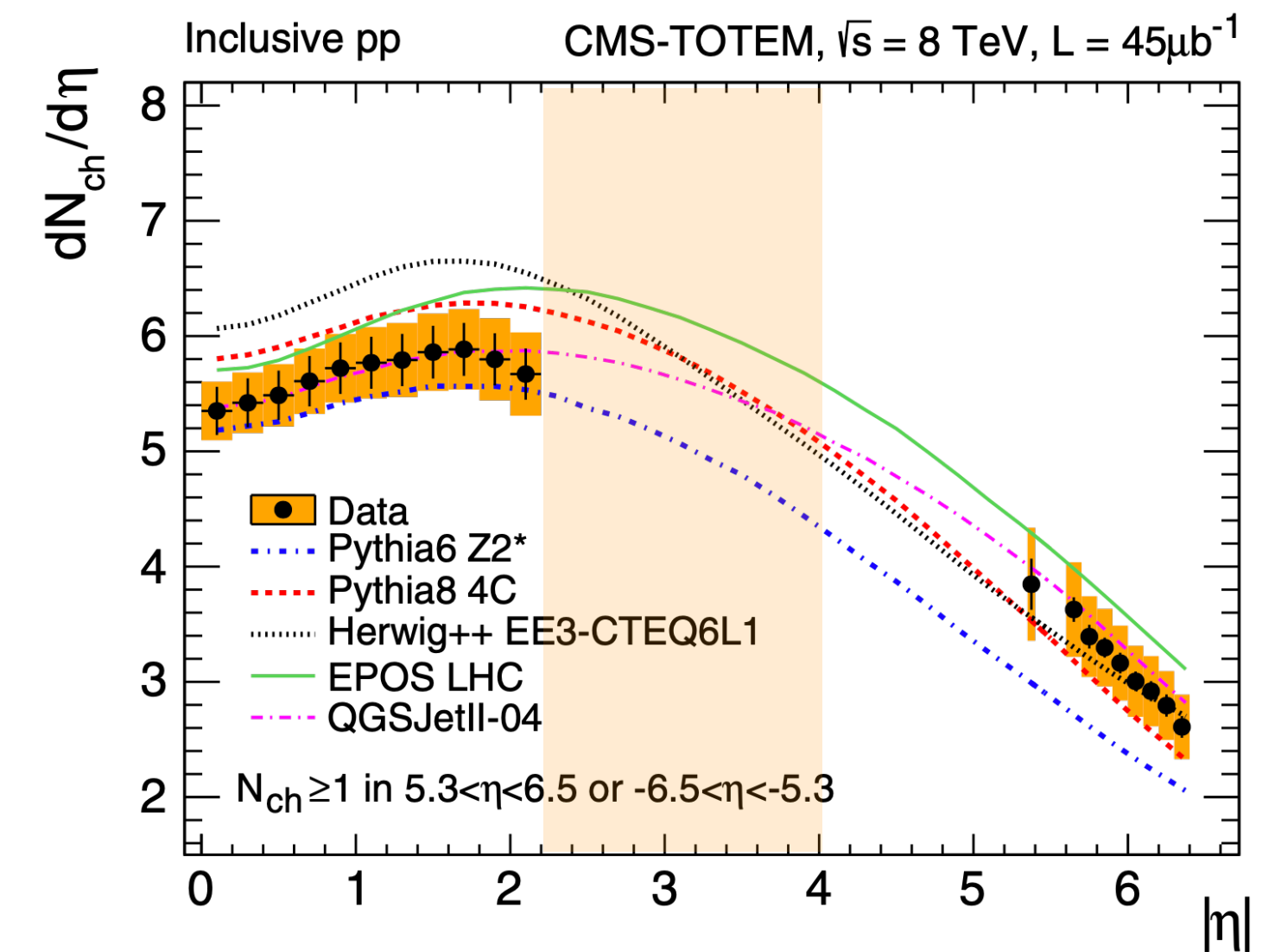
LHC experiments will undergo substantial upgrades to be ready for phase-2 in 2028; the CMS Tracker needs to be completely replaced because it will underperform in the harsh HL-LHC conditions and will not survive radiation...



PU and Rates



PU distribution in 2022 data ([source](#))

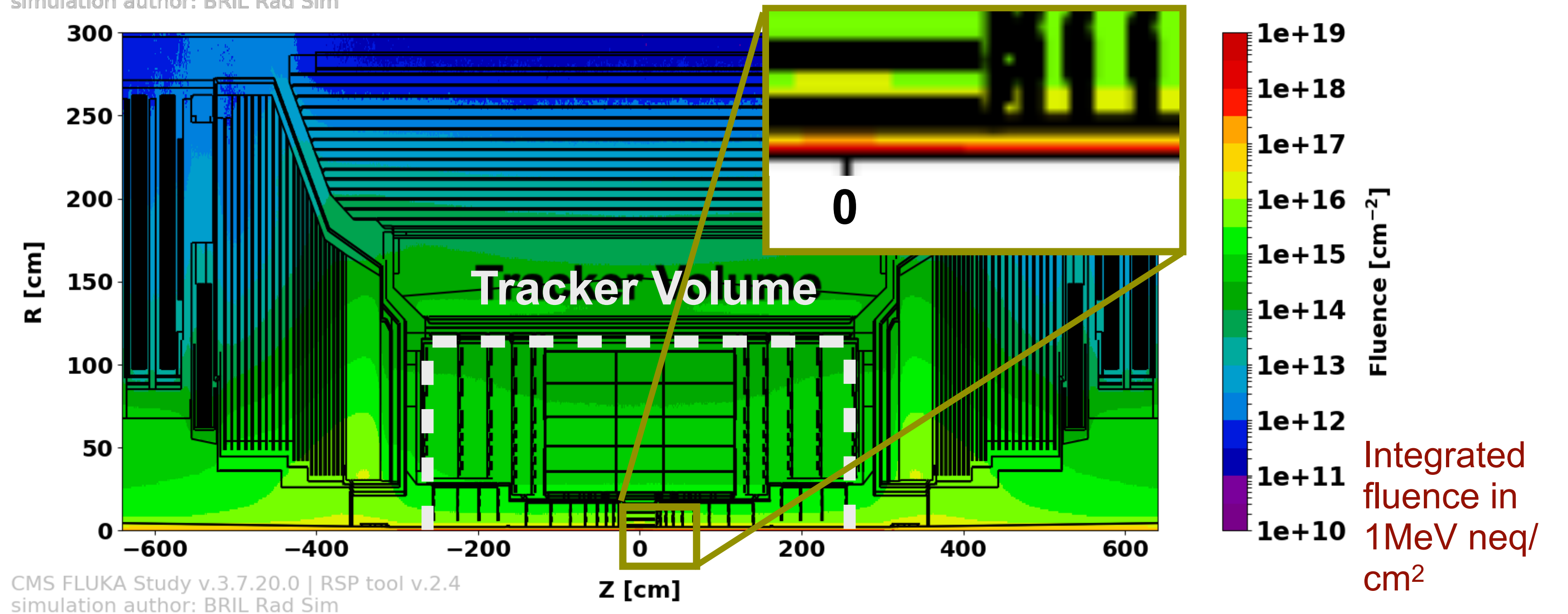
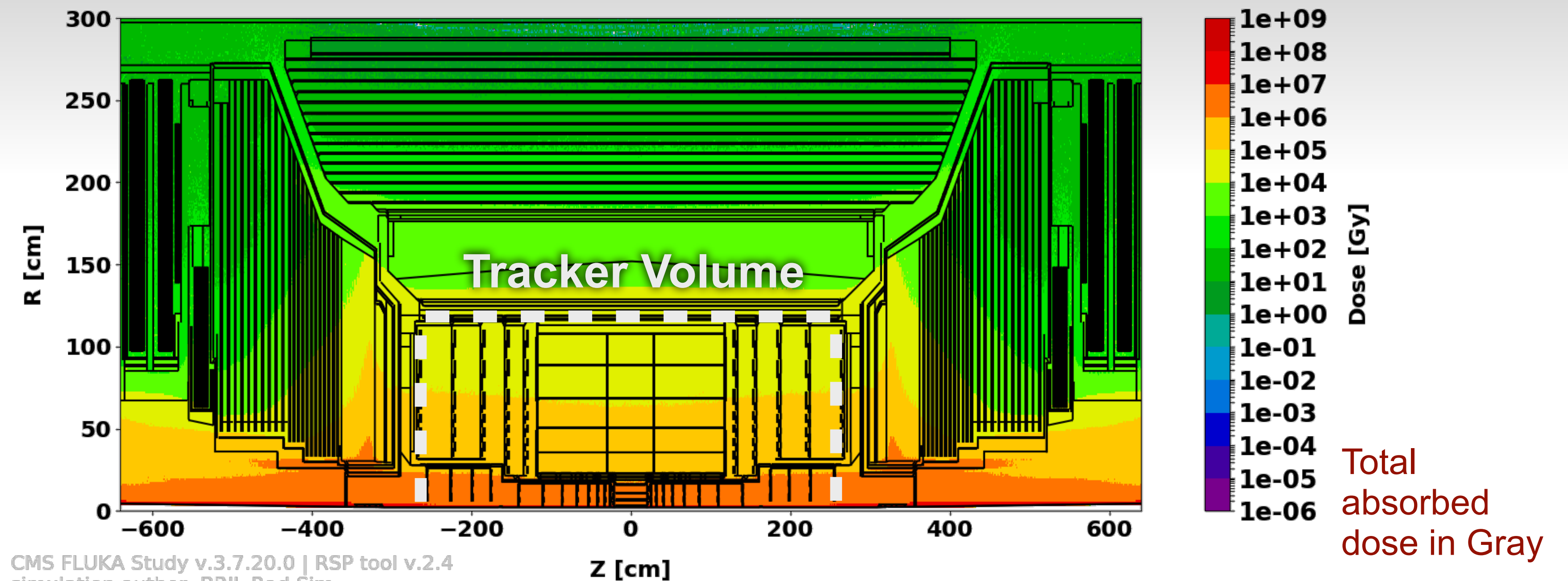


Charged track distribution vs. $|\eta|$ in 8TeV pp events ([source](#))

Radiation environment

At the first active layer (~3cm from the beam line):

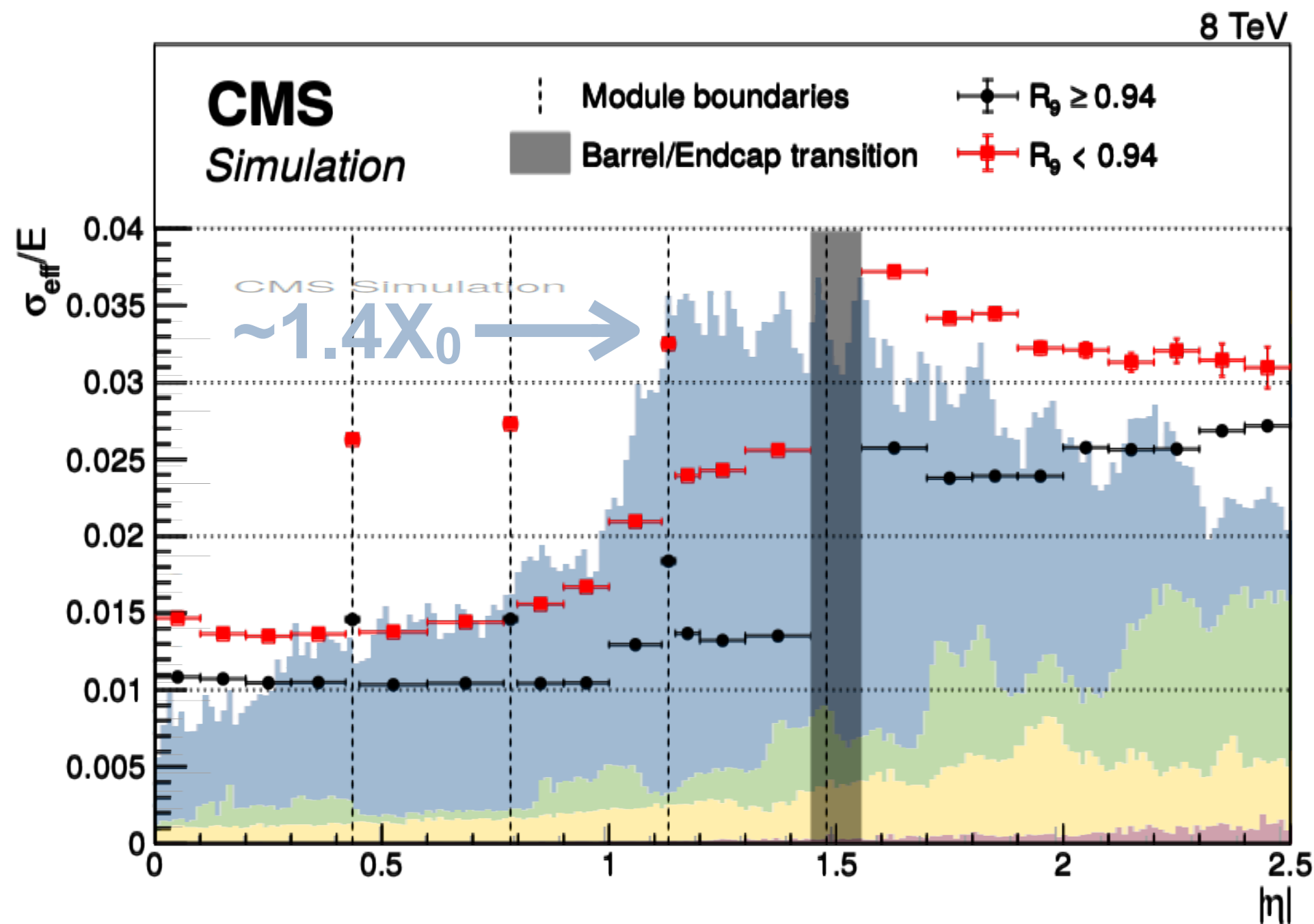
- dose well exceeding the Grad;
- fluence up to several 10^{16} neq/cm²



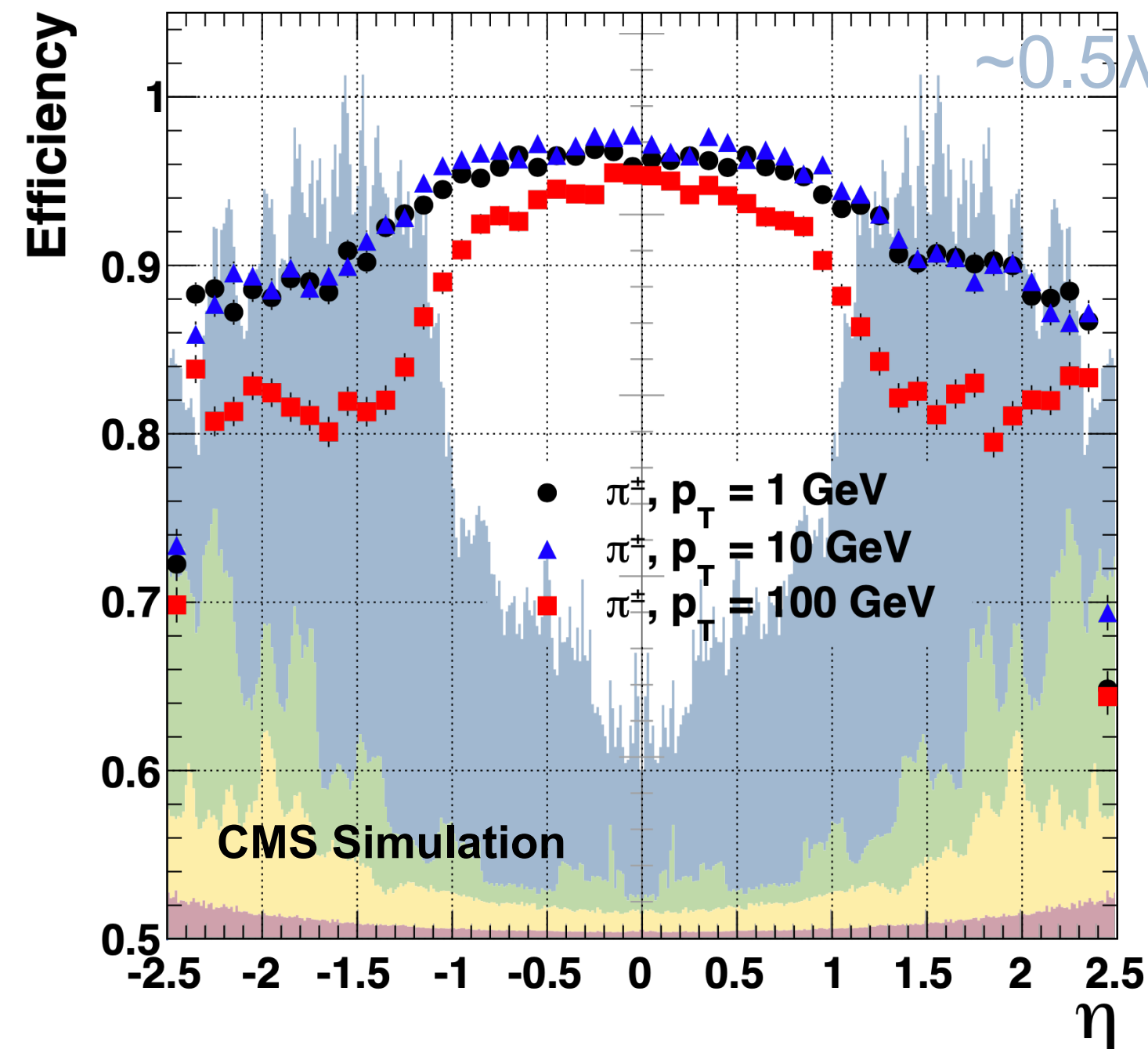
The hidden upgrade

current
detector

Passive material is one of the current tracker main limitations; it is dangerous for tracking and downstream detectors. Degradation in tracking (vertexing, impact parameter, momentum resolution, pattern recognition) and in electromagnetic calorimeter performance. **The Tracker Upgrade project is committed to minimize the passive material!**

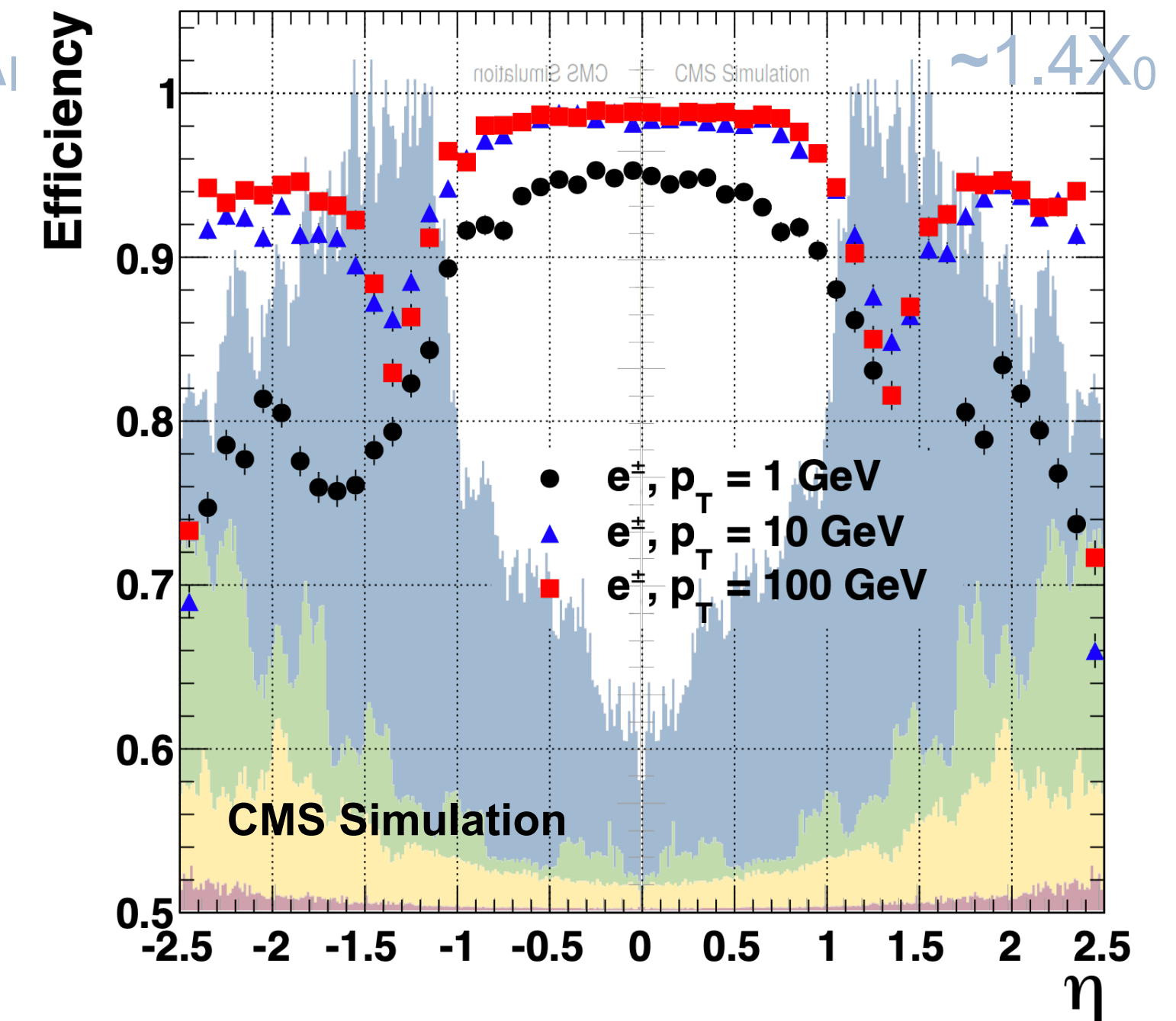


ECAL energy resolution in $H \rightarrow \gamma\gamma$ events for **converted** (not **converted**) photons in the upstream (tracker) material ([source](#)); the tracker material profile (X_0) is superimposed.

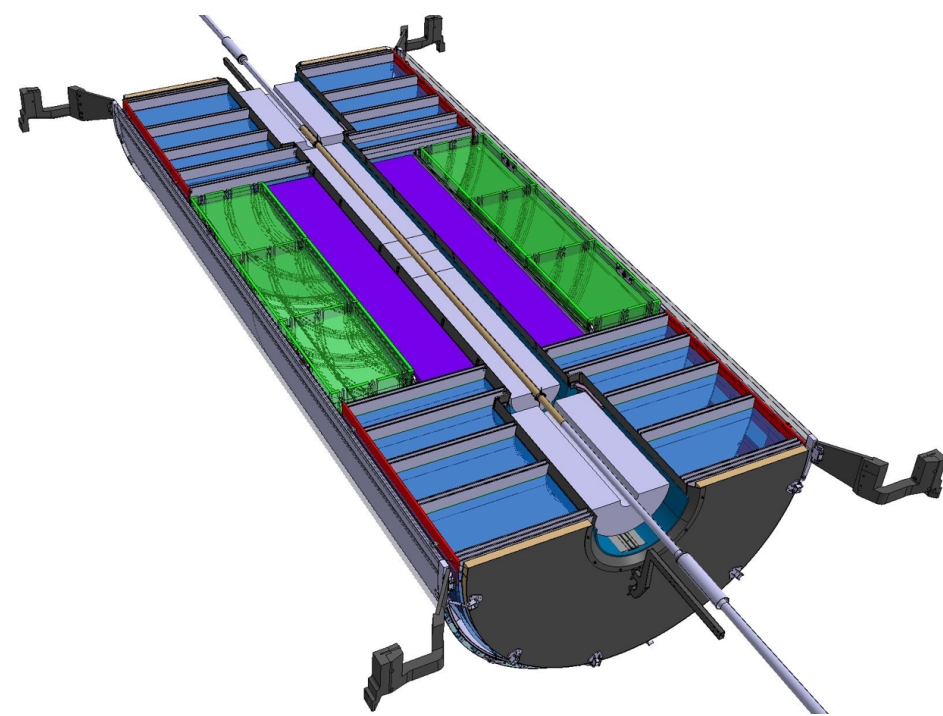


Track reconstruction efficiencies for pions (left) and electrons (right) as a function of η (left), for $p_T = 1, 10$, and 100 GeV ([source](#)).

The tracker material profile (in λ_1 and X_0 respectively) is superimposed.

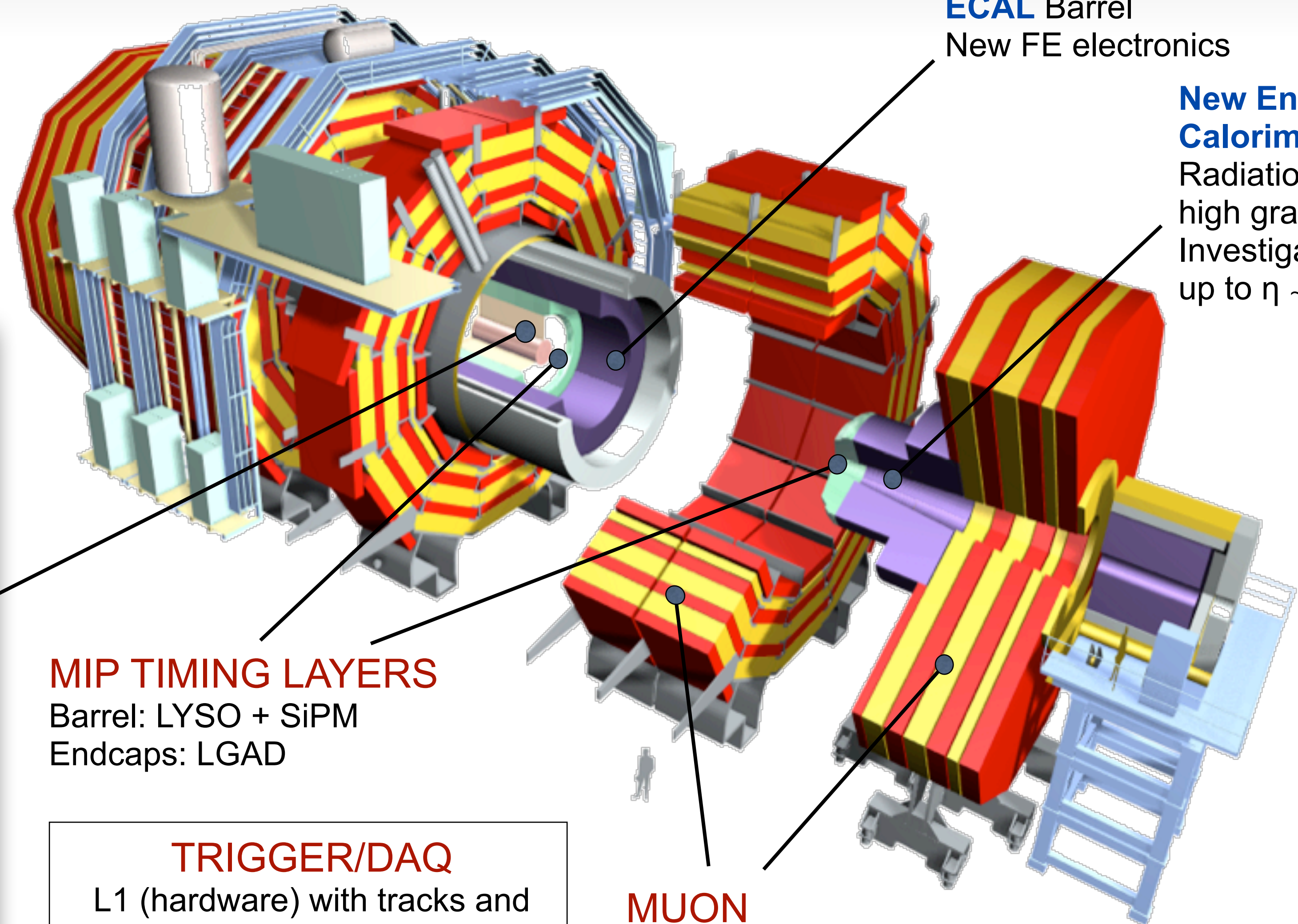


The phase-2 upgrade



NEW TRACKER

Radiation tolerant - high granularity - less material
Tracks in L1 trigger
Coverage up to $\eta \sim 4$



CALORIMETERS

ECAL Barrel
New FE electronics

New Endcap Calorimeters

Radiation tolerant - high granularity
Investigate coverage up to $\eta \sim 4$

MIP TIMING LAYERS

Barrel: LYSO + SiPM
Endcaps: LGAD

TRIGGER/DAQ

L1 (hardware) with tracks and rate up ~ 500 kHz to 1 MHz
Latency ≥ 10 μ s
HLT output up to 10 kHz

MUON

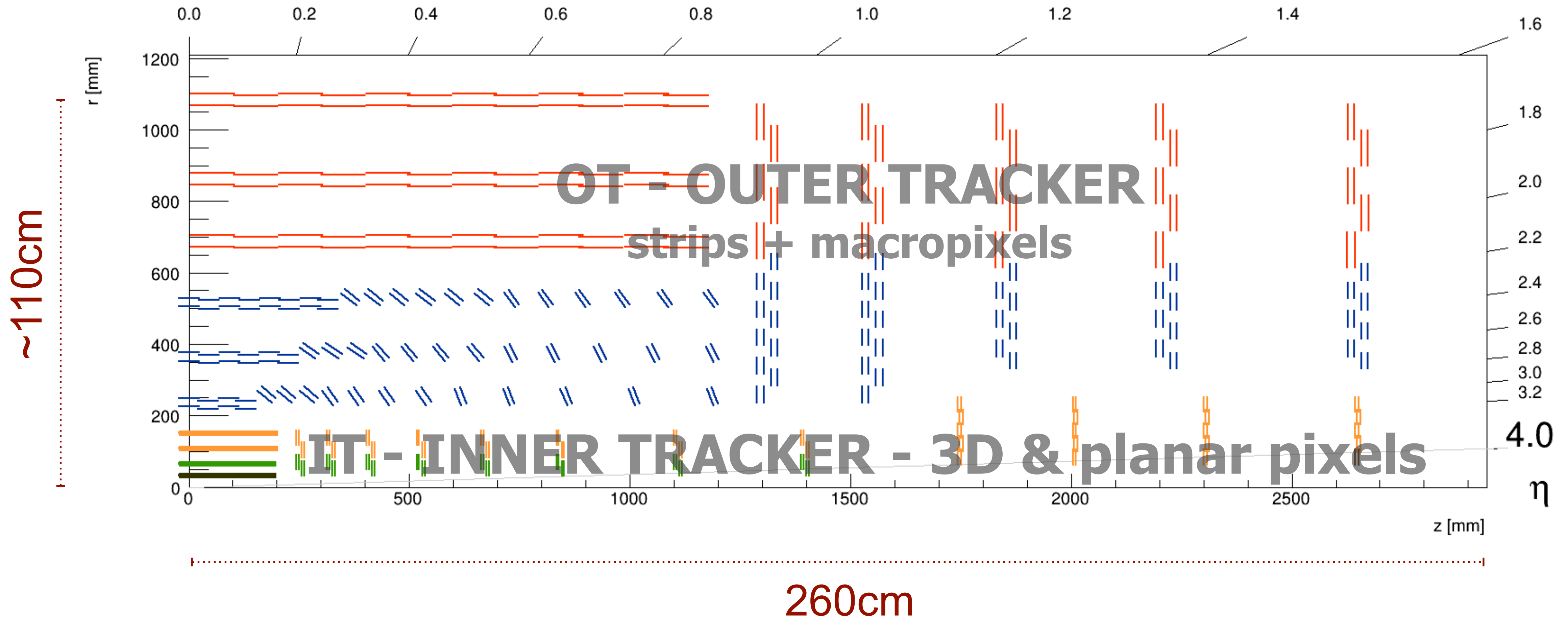
Replace DT FE electronics
Complete RPC coverage in forward region (new GEM/RPC technology)

CMS (Inner) Tracker upgrade requirements

The Outer Tracker and the Inner Tracker are part of the same project. Some requirements do apply only on the IT and viceversa

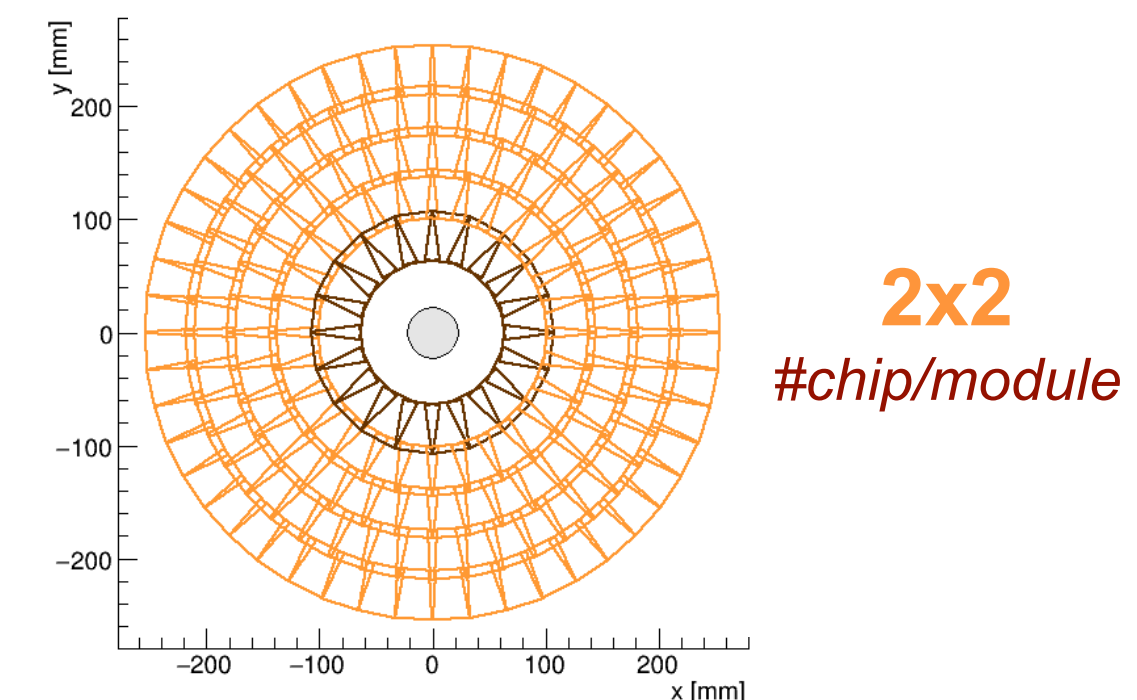
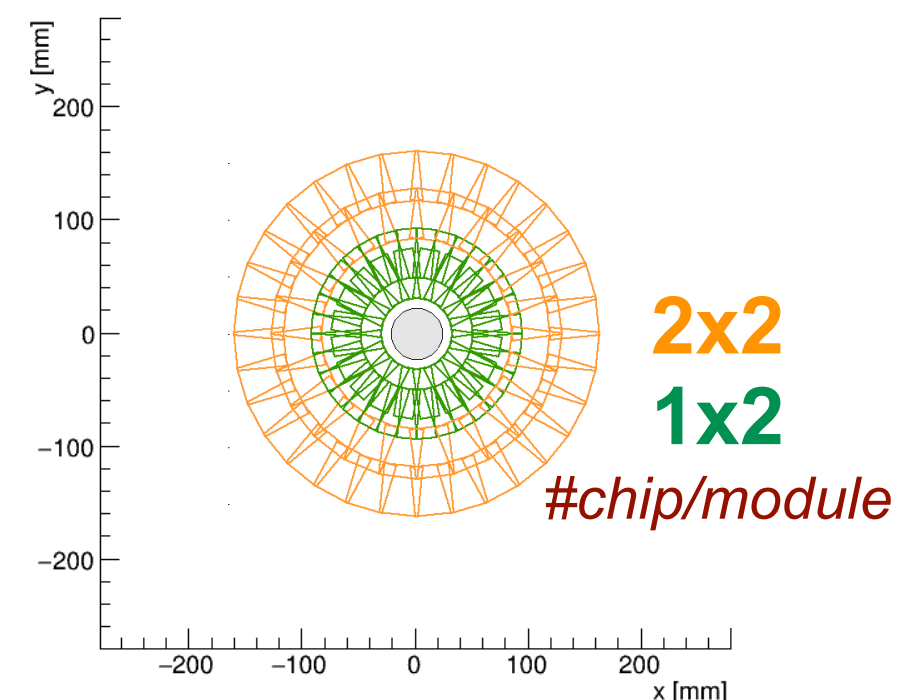
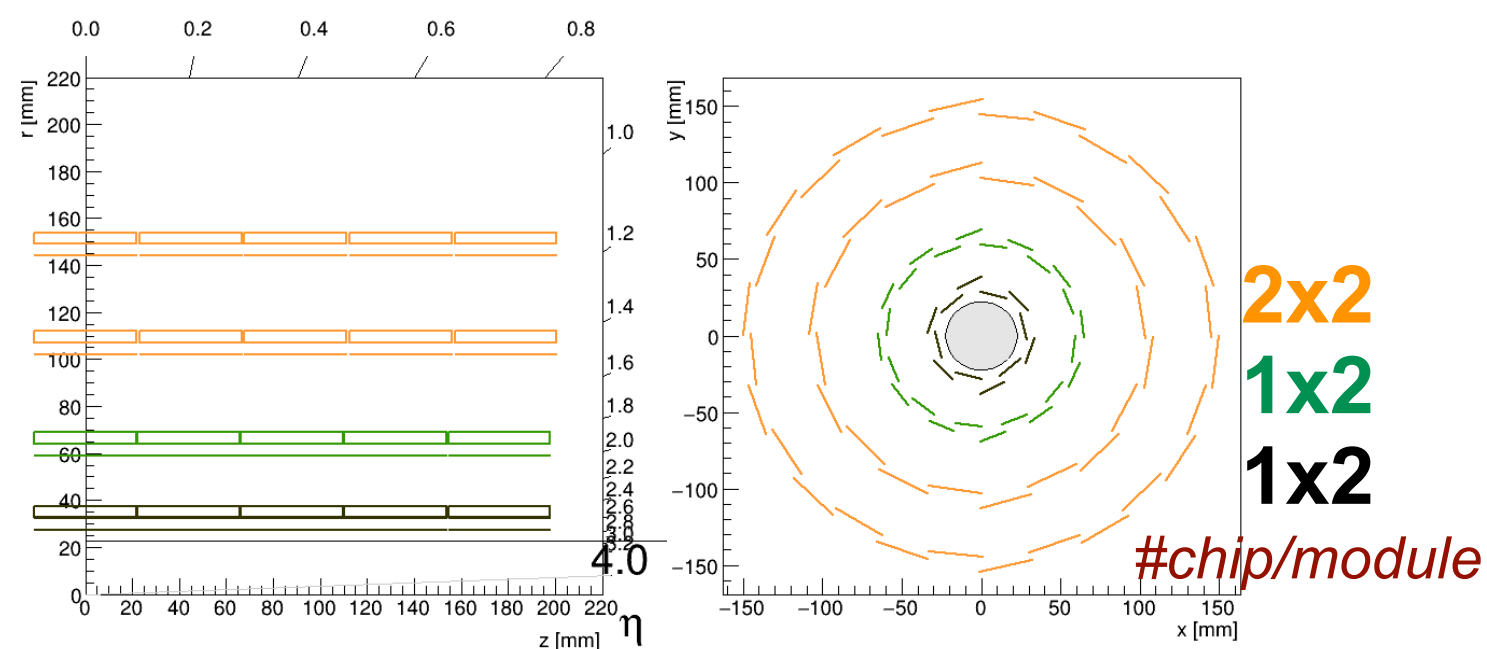
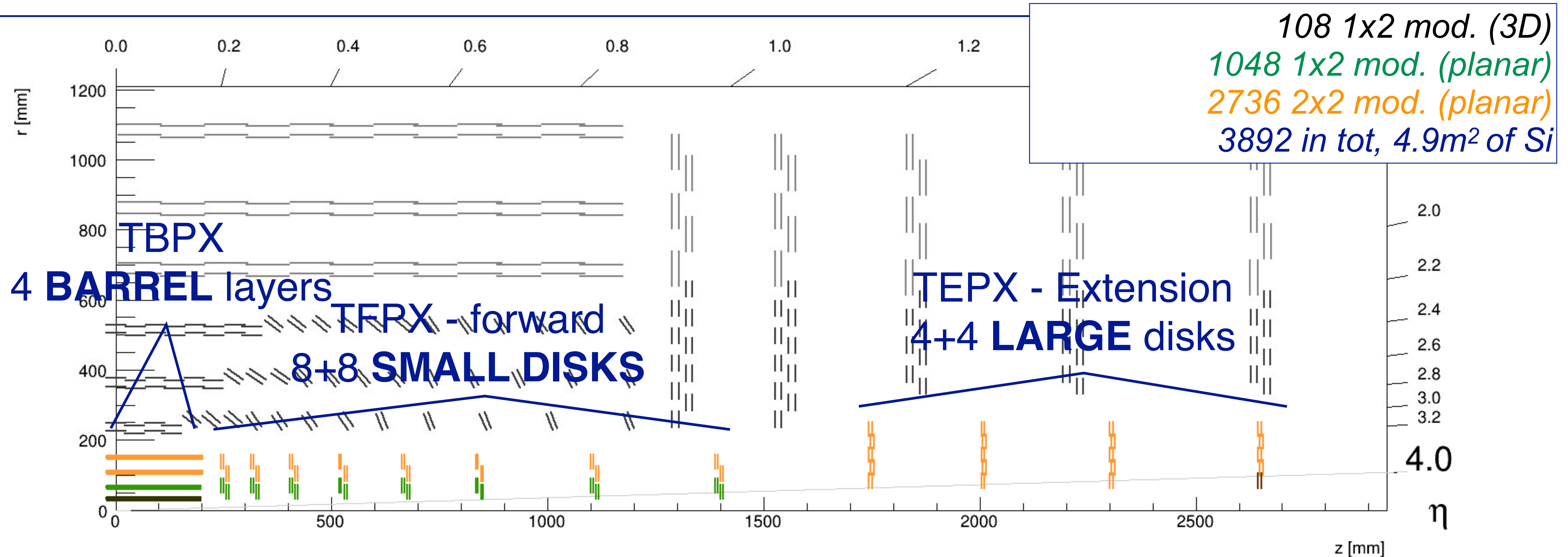
- **Radiation tolerance** and cold (-20°C) operation to be functional up to 3ab^{-1} (with margins to comply with the best performance scenario)
- **Optimized layout and granularity** for robust pattern recognition in 140-200PU environment (occupancy $<0(1\%)$ for the OT and $<0(0.1\%)$ for the IT)
- **Reduced passive material** with respect to phase-1 tracker
- ~~Track Trigger capabilities to contribute to L1 (only OT)~~ **N.A. for the Inner Tracker**
- **Large readout bandwidth** and deep front-end buffers compliant with the rate (750kHz) and the long latency (12.5 μs) of the upgraded L1 trigger system
- **Coverage up to $|\eta|\sim 4$** for efficient PU mitigation and better physics objects reconstruction in the forward region
- Extra requirements:
 - very forward part of IT usable as a **luminosity monitor**
 - IT **fully accessible** for maintenance and part replacement

The new tracker layout

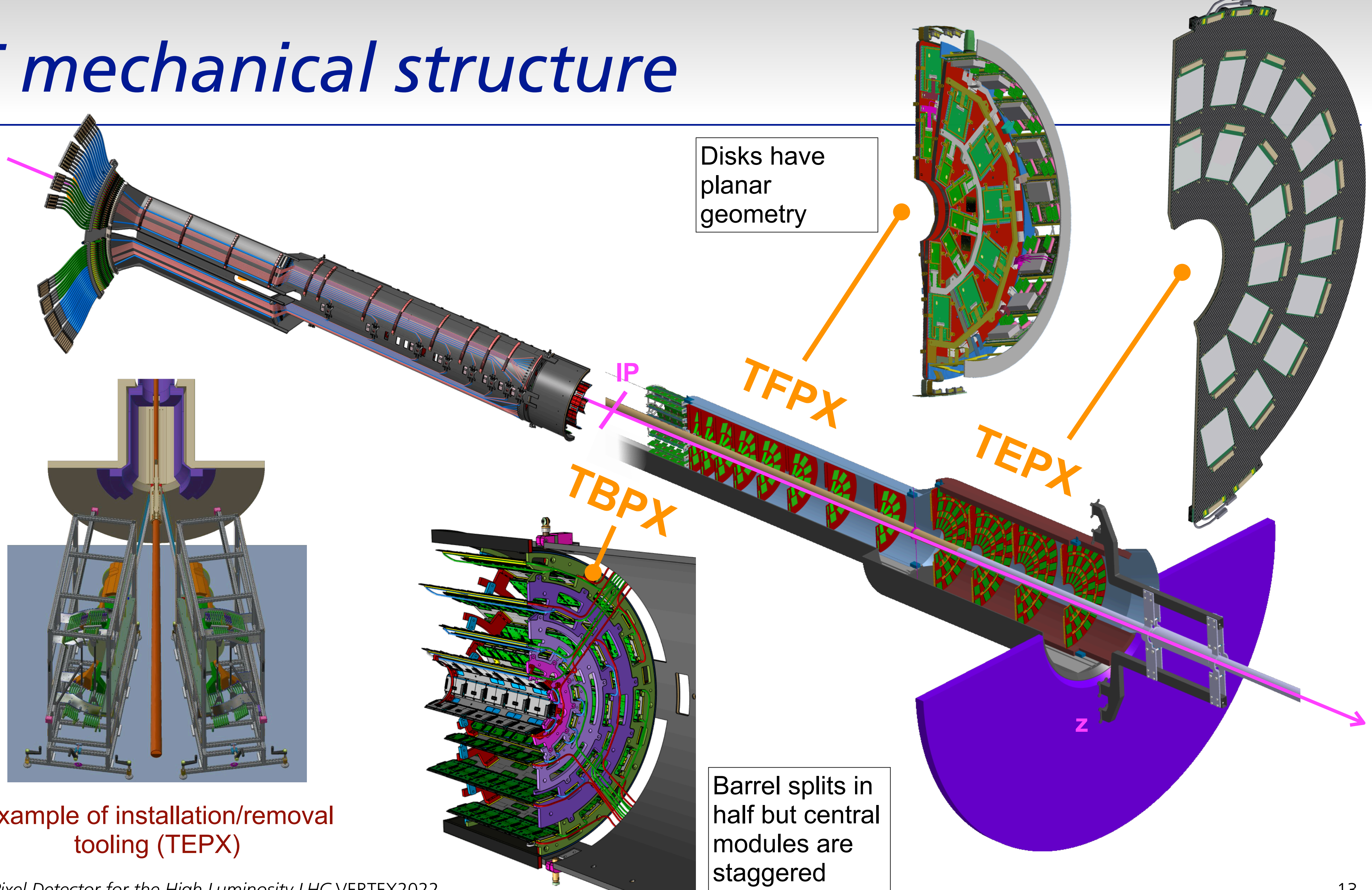


OT800_IT702

The new tracker layout - Inner Tracker



The IT mechanical structure

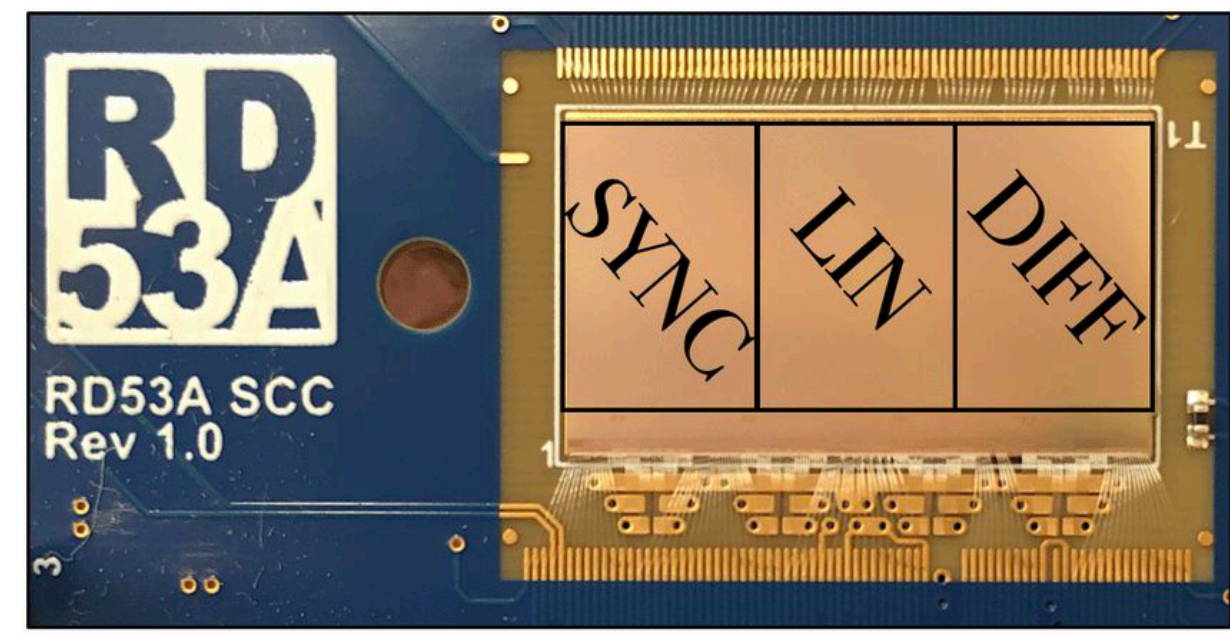


Building block: the CMS Readout CHIP [C-ROC]

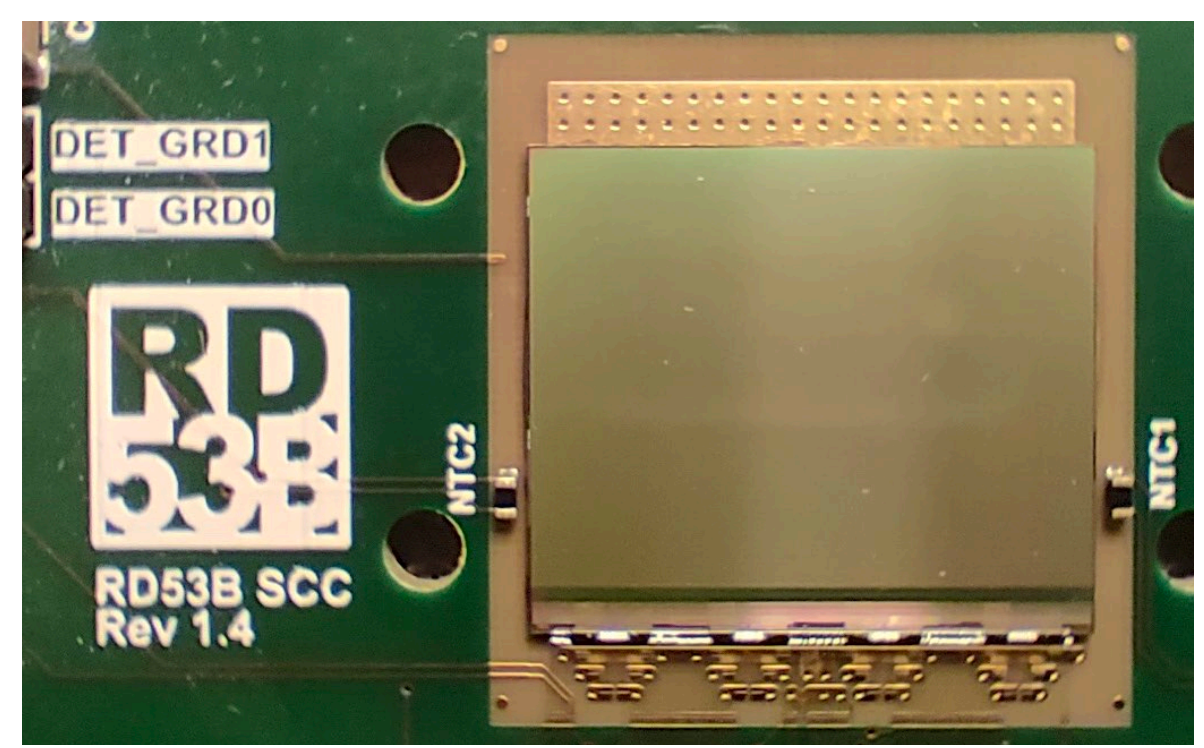
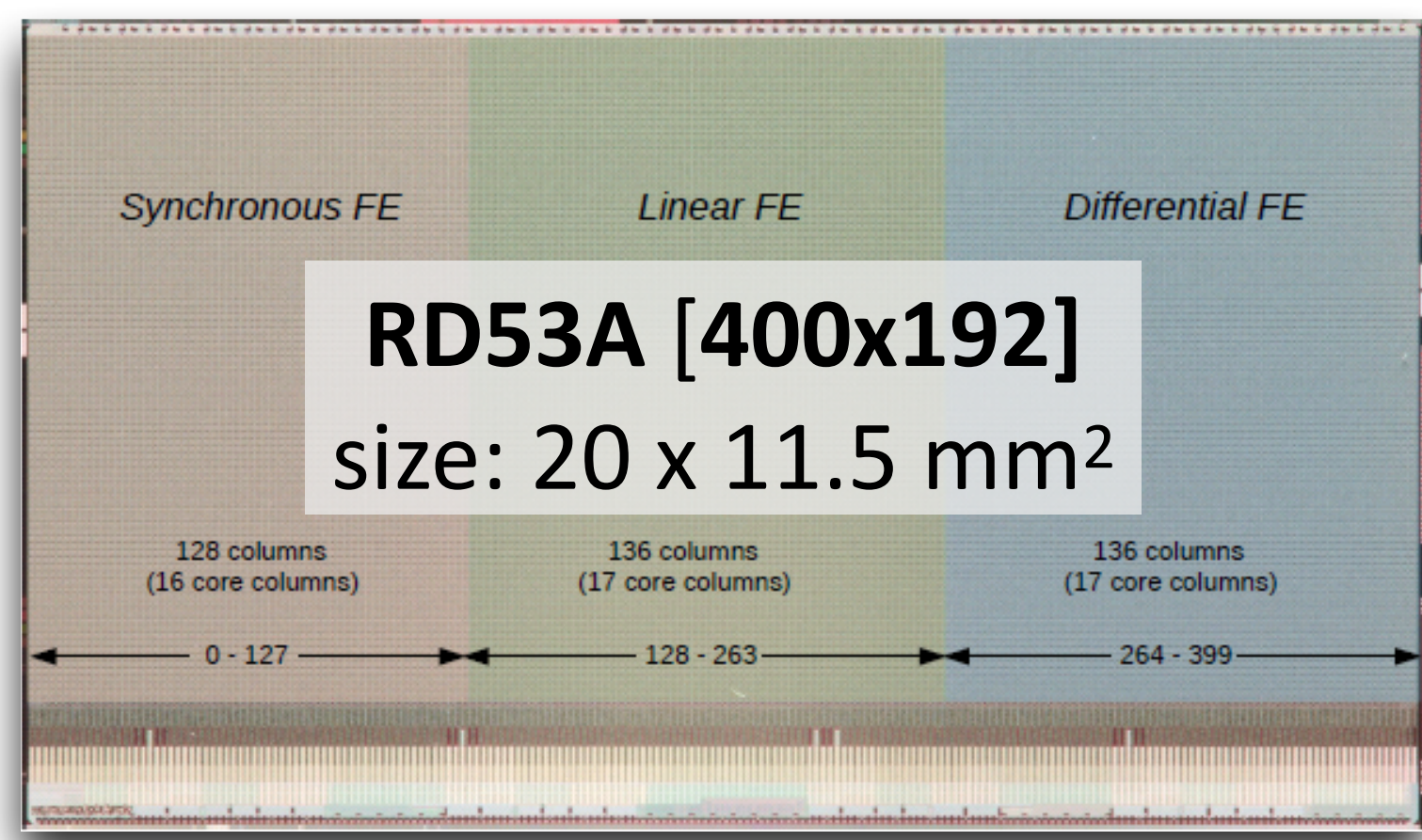
- Evolution of RD53A, the CROC is developed by the RD53 Collaboration, a joint ATLAS-CMS effort for HL-LHC pixel detectors readout chips
- Lot of effort ongoing to submit the production chips, now scheduled for November '22 (Atlas) and April '23 (CMS)

Cell size	50x50 μm^2
Technology	CMOS 65 nm
Hit rate	3.5 GHz/cm ²
Trigger rate	750kHz
Trigger latency	12.5 μs
Min. threshold	600 e-
Radiation tolerance	> 500 Mrad* @ -15 °C
Power	< 1W/cm ²

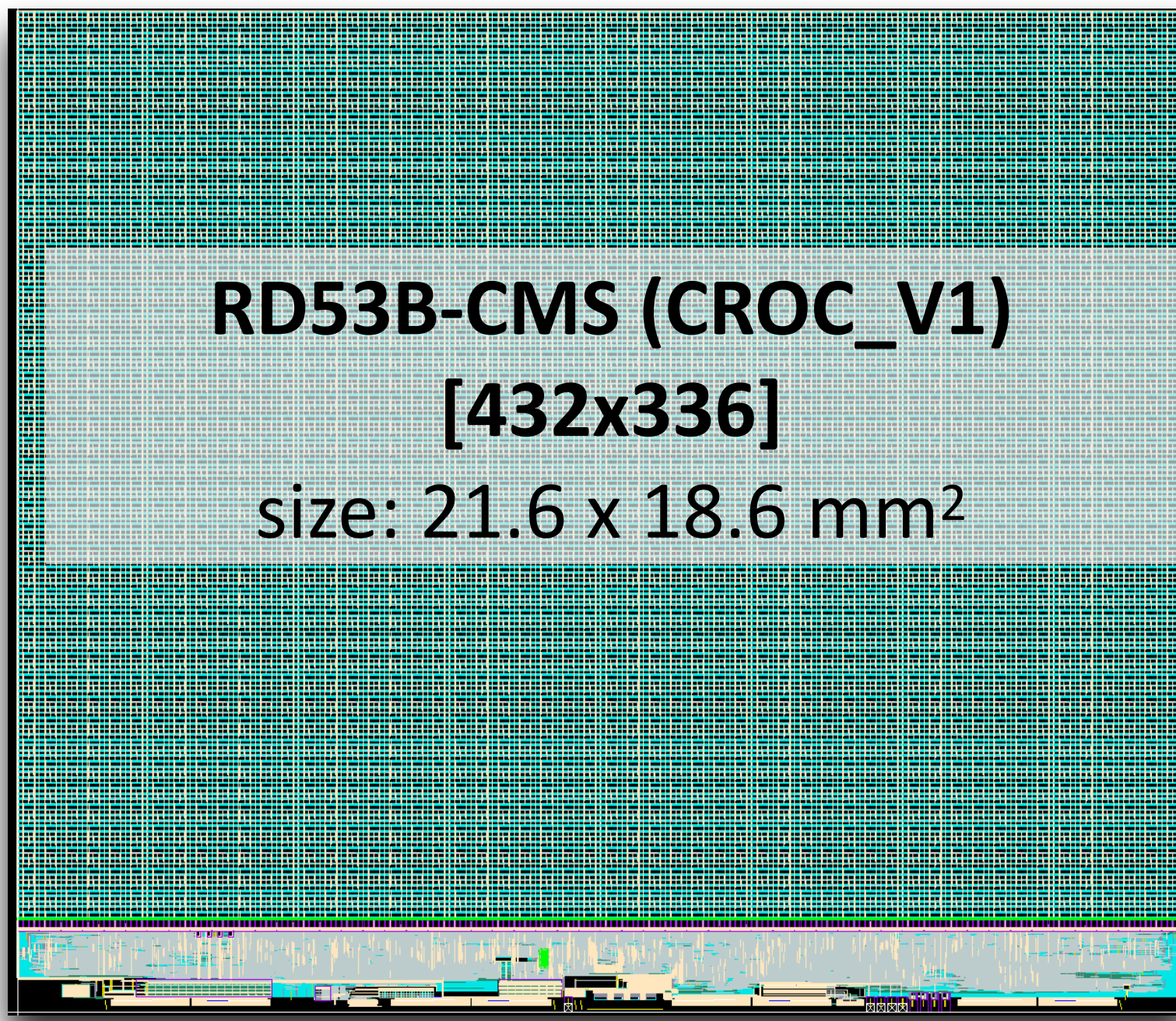
*but demonstrated working up to ~1.1Grad



Common ATLAS/CMS prototype w/ three different FE architectures



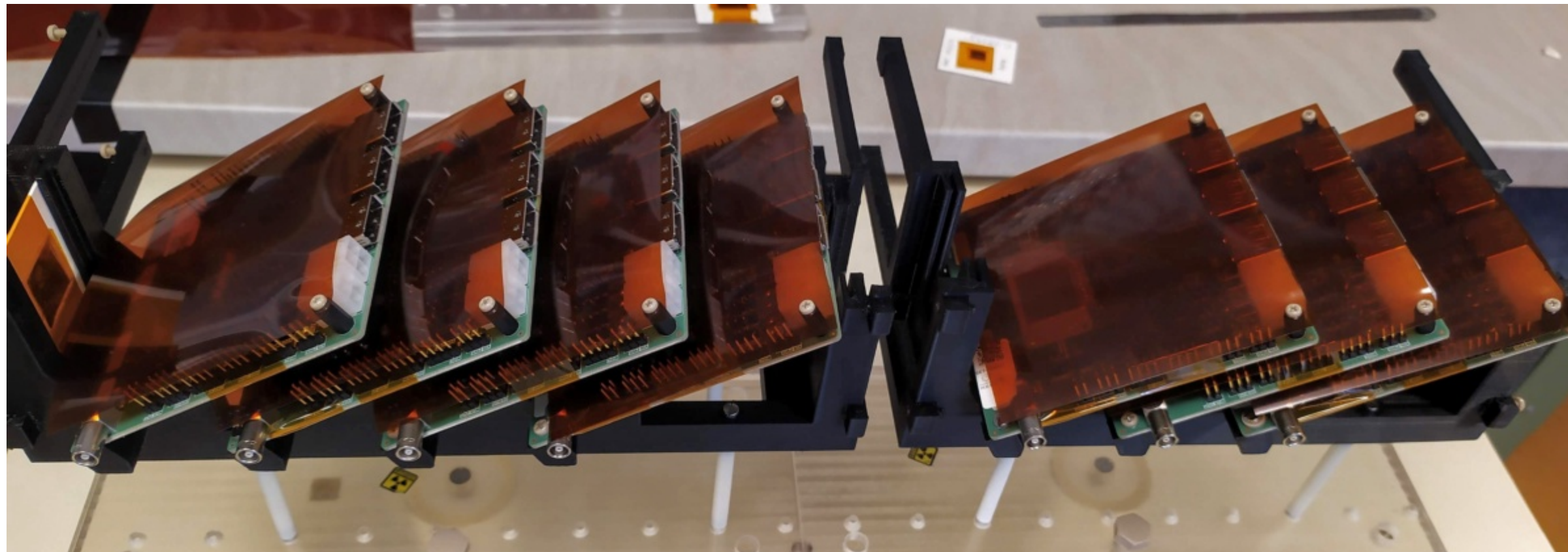
CMS prototype w/ final size and linear FE



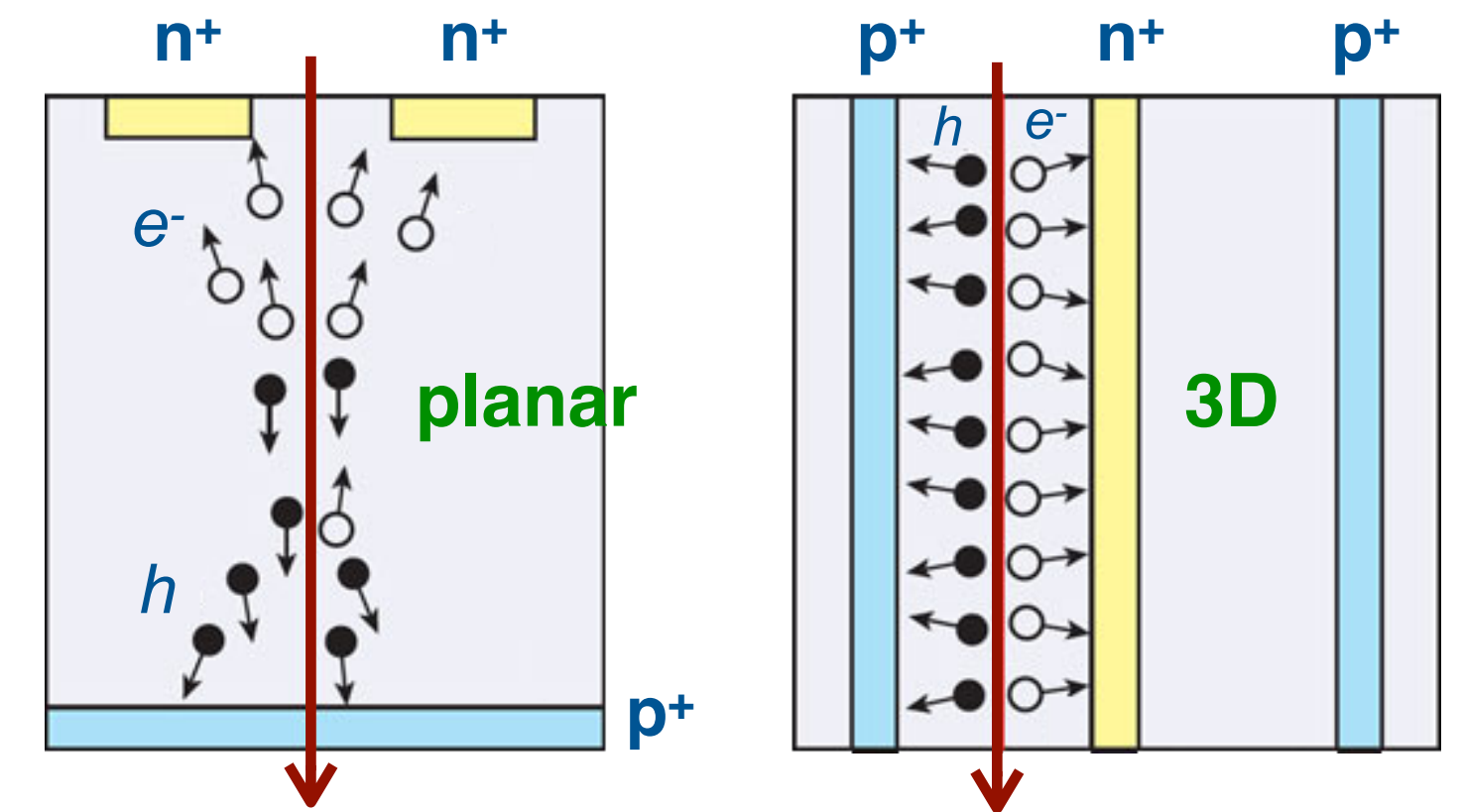
Building block: the pixel sensors for $>10^{16} \text{neq/cm}^2$

- Planar n-in-p sensors:
 - bias up to $\sim 800\text{V}$ and spark protection between ROC and sensor.
 - Vendors: HPK, FBK & LFoundry; tendering is being completed!
- 3D sensors for barrel L1
 - Vendors: FBK & CNM; tendering in preparation
- $150\mu\text{m}$ bulk thickness, $25 \times 100\mu\text{m}^2$ pixel cells [6x smaller wrt than current pixel phase-1]
 - bump bonding pattern is $50 \times 50\mu\text{m}^2$
 - cross talk issues studied and minimized (i.e. bitten implant on planar)
- Extensive irradiation plus test beams (CERN, Desy, FNAL) campaign to establish radiation hardness of the sensor+ROC assembly!

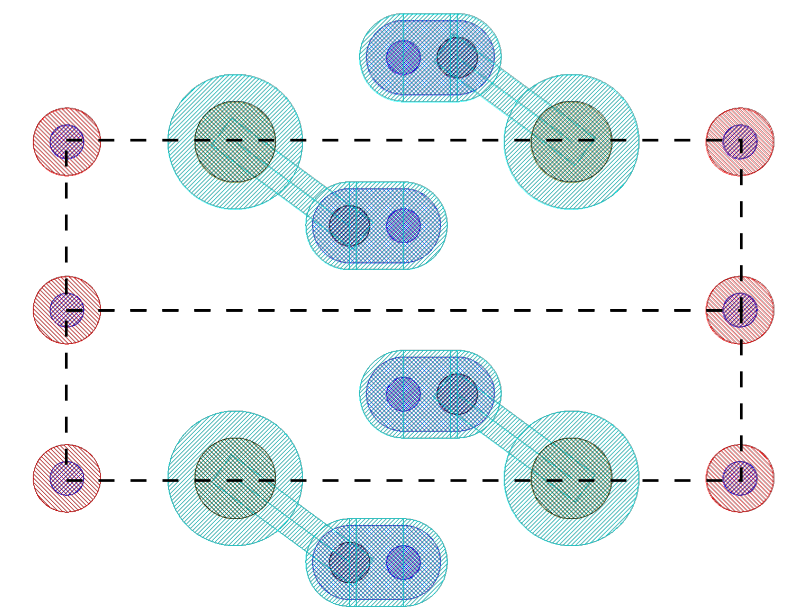
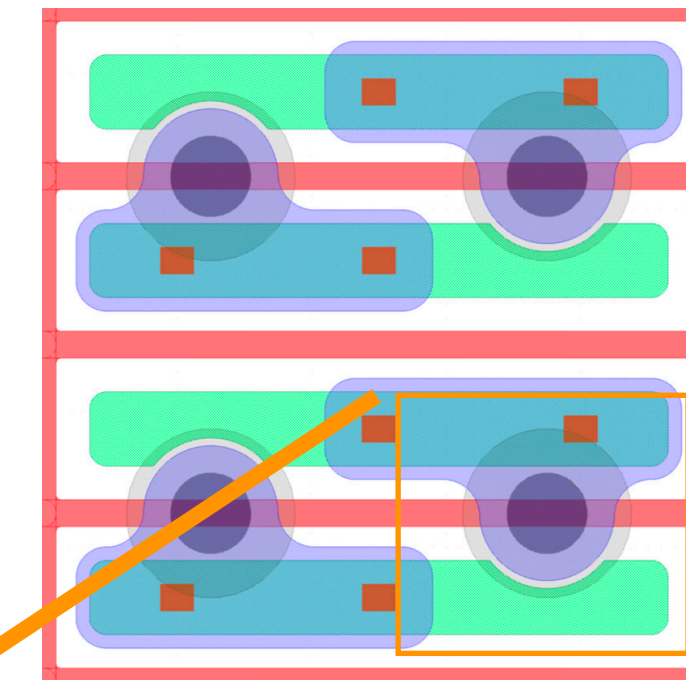
Tray of C-ROC sensor modules arranged for irradiation @IRRAD



The pixel planar and 3D concept



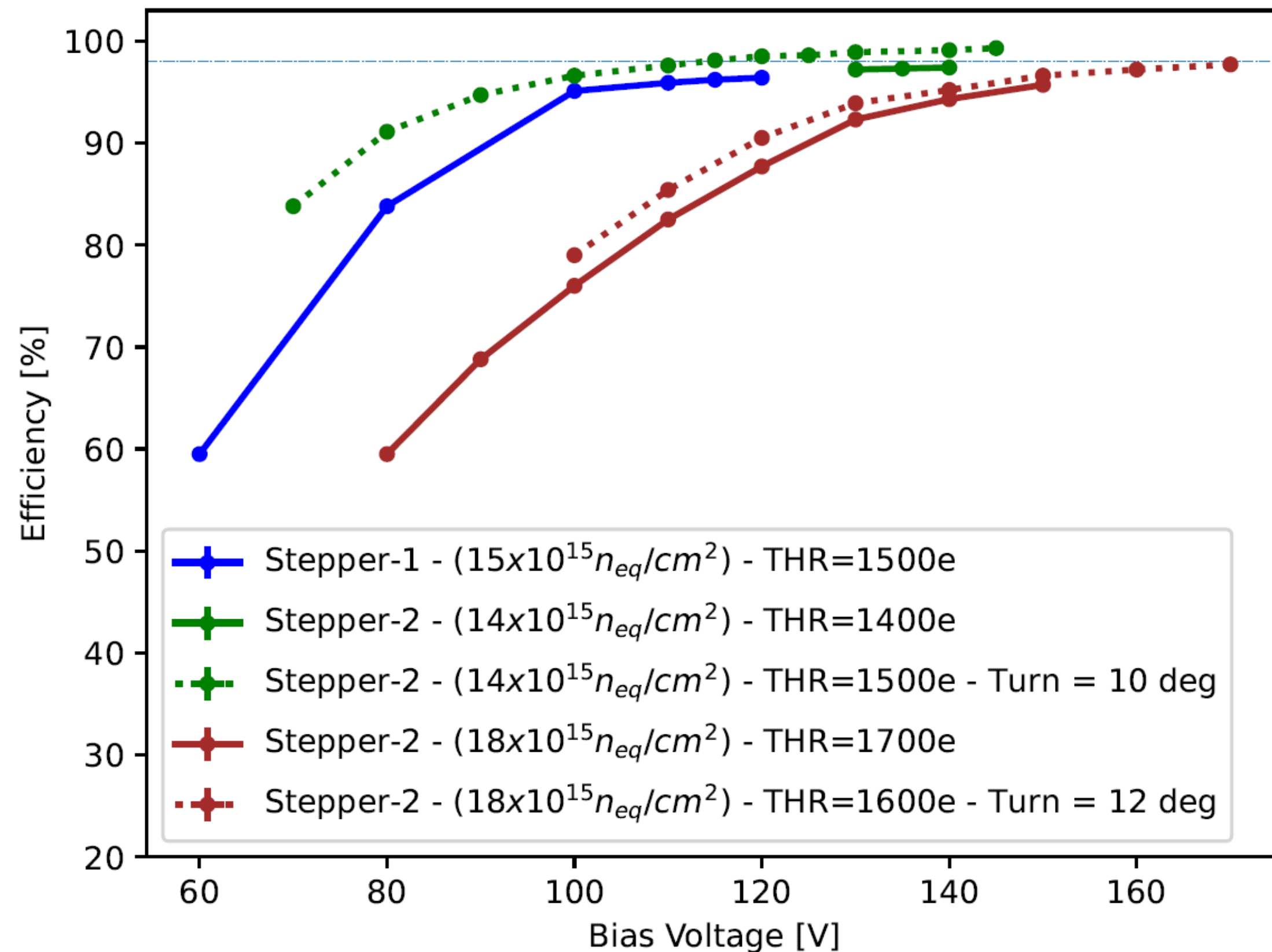
2x $25 \times 100\mu\text{m}^2$ cells for the planar and 3D, respectively



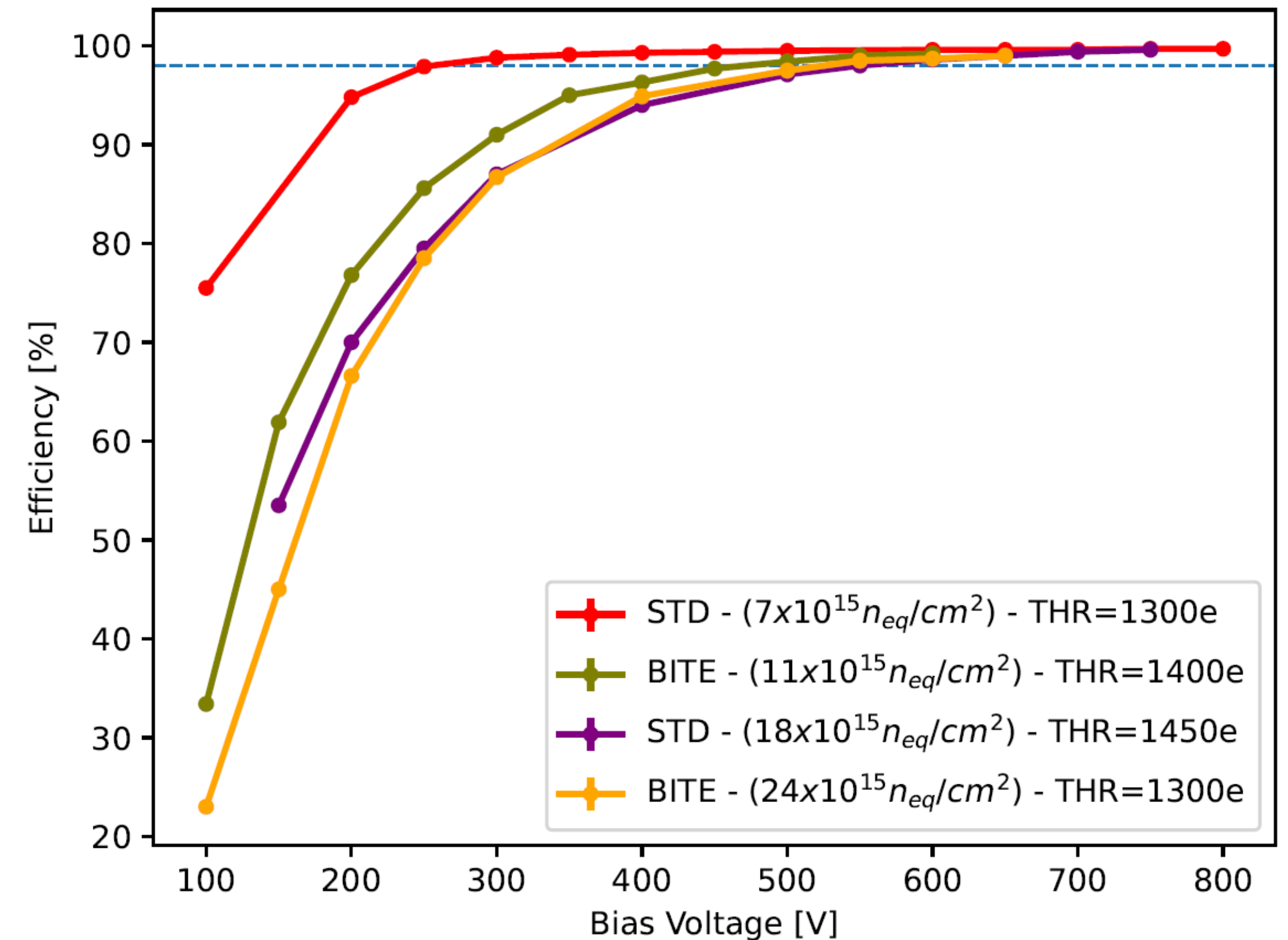
Detail of the anti-xstalk 'bitten' implant

M.Dinardo
'Characterisation of 3D pixel sensors for the CMS upgrade for the High Luminosity LHC'

Sensor performance after irradiation



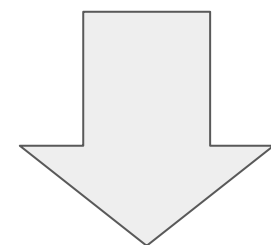
Irradiated (KIT) FBK 3D
[up to $1.8 \times 10^{16} n_{eq}/cm^2$]



Irradiated (KIT) FBK Planar
[up to $2.4 \times 10^{16} n_{eq}/cm^2$]

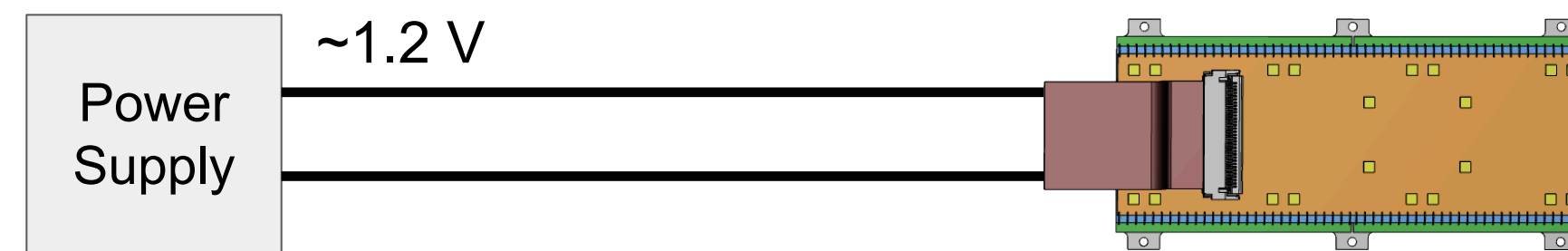
Getting the power in and out the IT

- **High Granularity**
 - **CMOS @65nm ASICs**
(radiation resistant but low operating voltage)
 - **Large area**
 - **Large Bandwidth**
 - **Small collected charge**
(thin sensors)
- design choices*

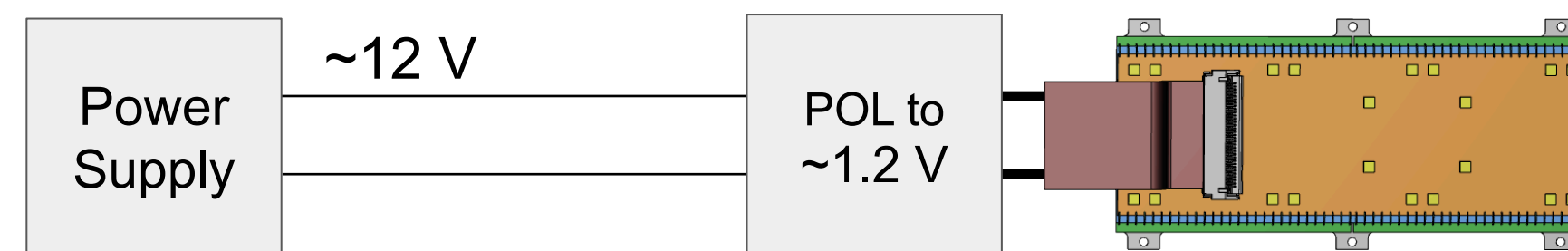


- Large consumption of digital circuitry (bandwidth) and analog circuitry (low threshold and low noise)
- 2 billions channels

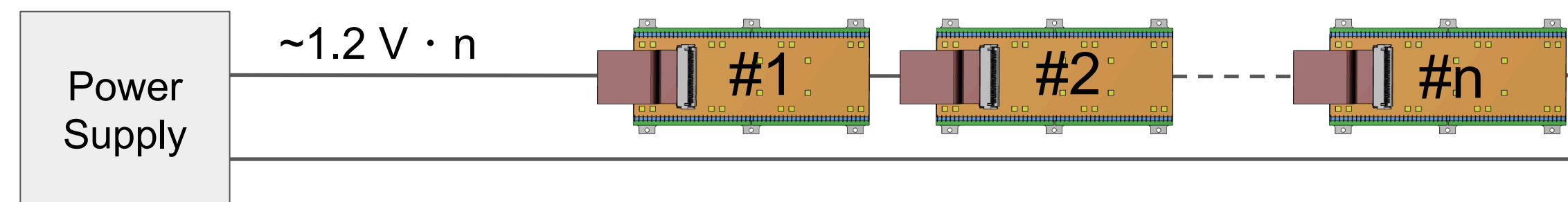
Very large power budget: ~50kW @~1.2V



Direct powering
50kW/1.2V ~ 40kA
(20kg or 10% X_0 of Copper)



Local (POL) conversion
DCDC converters not enough radiation
hard, heavy and bulky (no space)

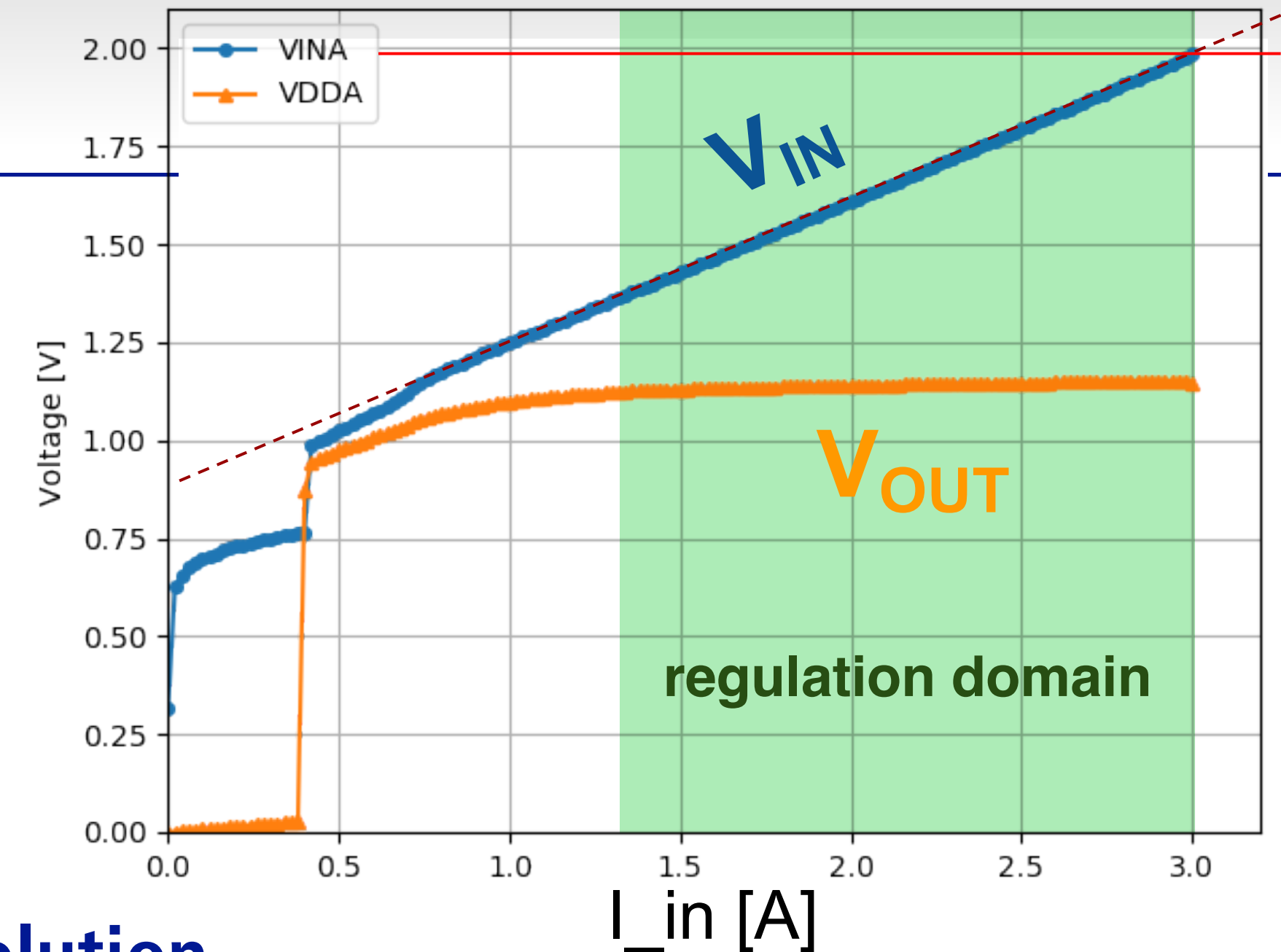
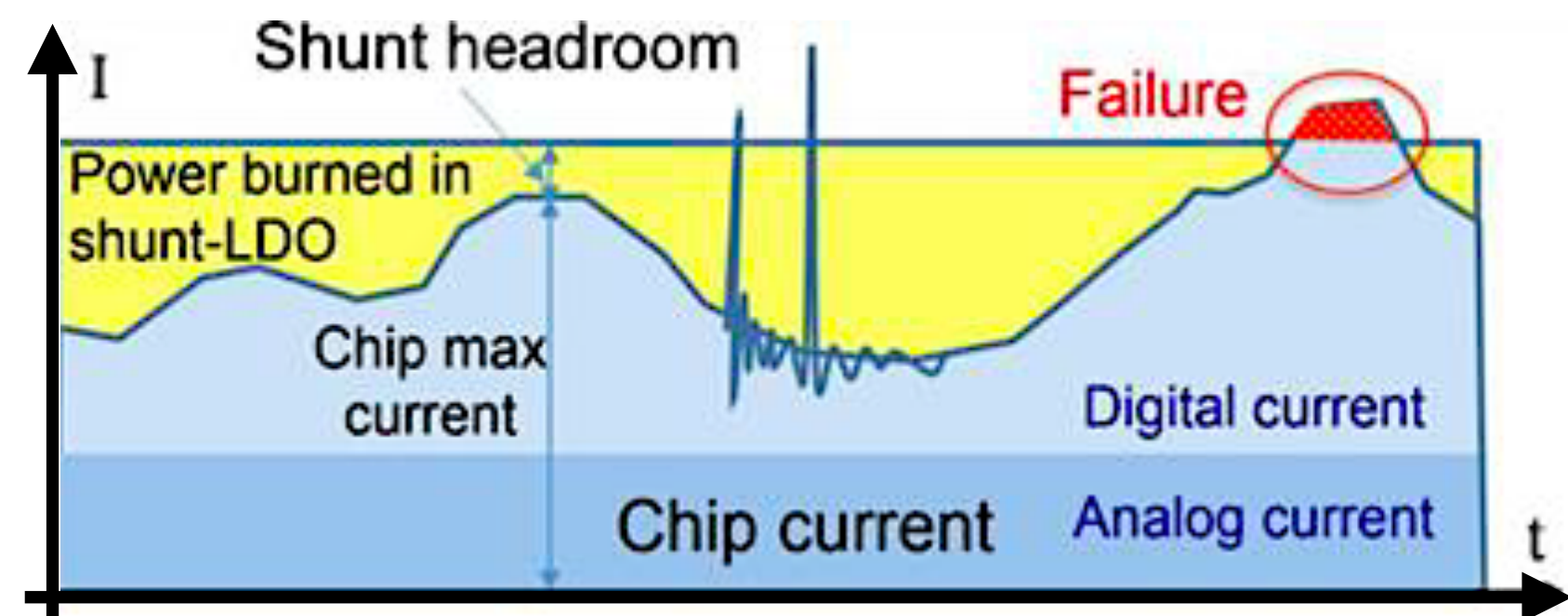
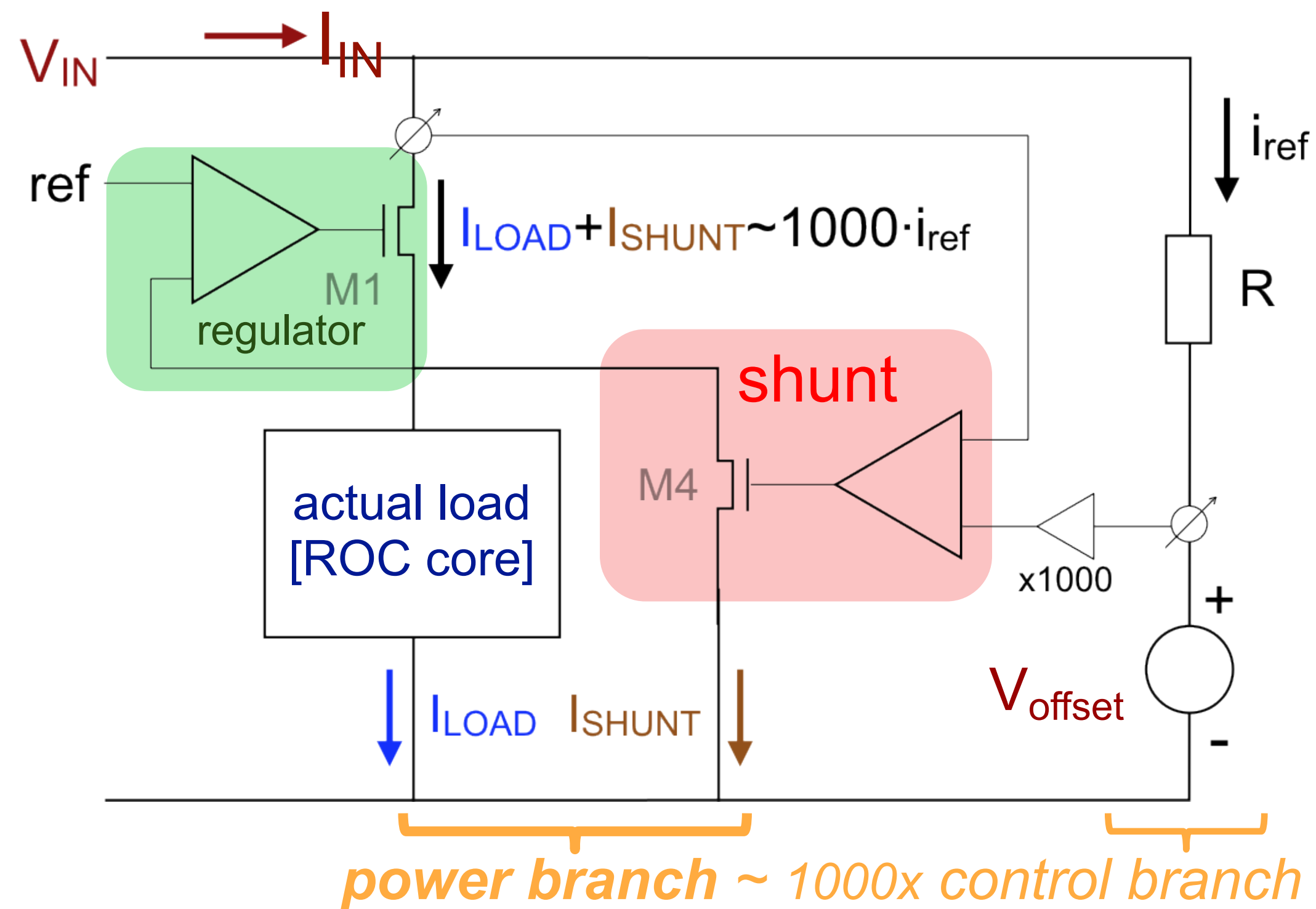


Serial powering!

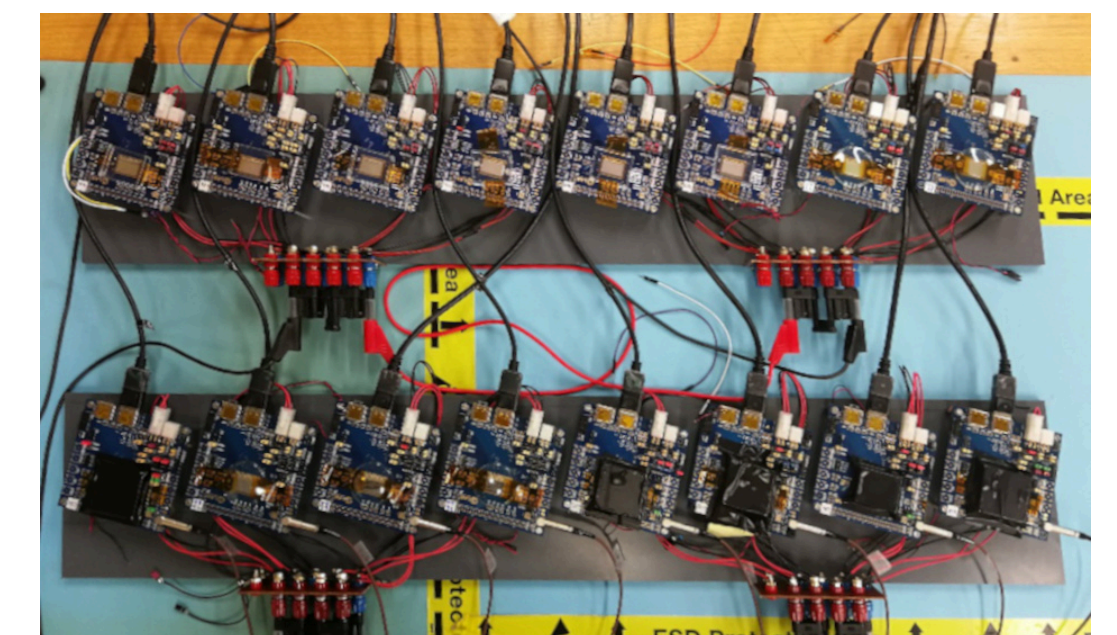


- **POWERING:** only serial powering is compatible HL-LHC for IT
 - major technological challenge: never been used on large scale.
 - all chain elements see the same current (by construction); voltage is equally shared if all elements represent **the very same and constant load...**
- **COOLING:** two-phase -30°C CO₂ cooling system;
 - for the entire IT+OT: 5x 50kW cooling plants for redundancy, one always in stand-by

SP with the ShuntLDO



- Integrated **on-chip solution**
 - Low mass, Radiation hard, no extra ASICs
- **Equivalent to a resistor** in series with a voltage source
 - Healthy behavior in parallel configuration (Digital and Analog domains in the same chip and on chips on the same modules)
- **Each module has its own local ground**
 - impacts HV distribution to sensors and I/O must be in AC
- Needs some overhead power



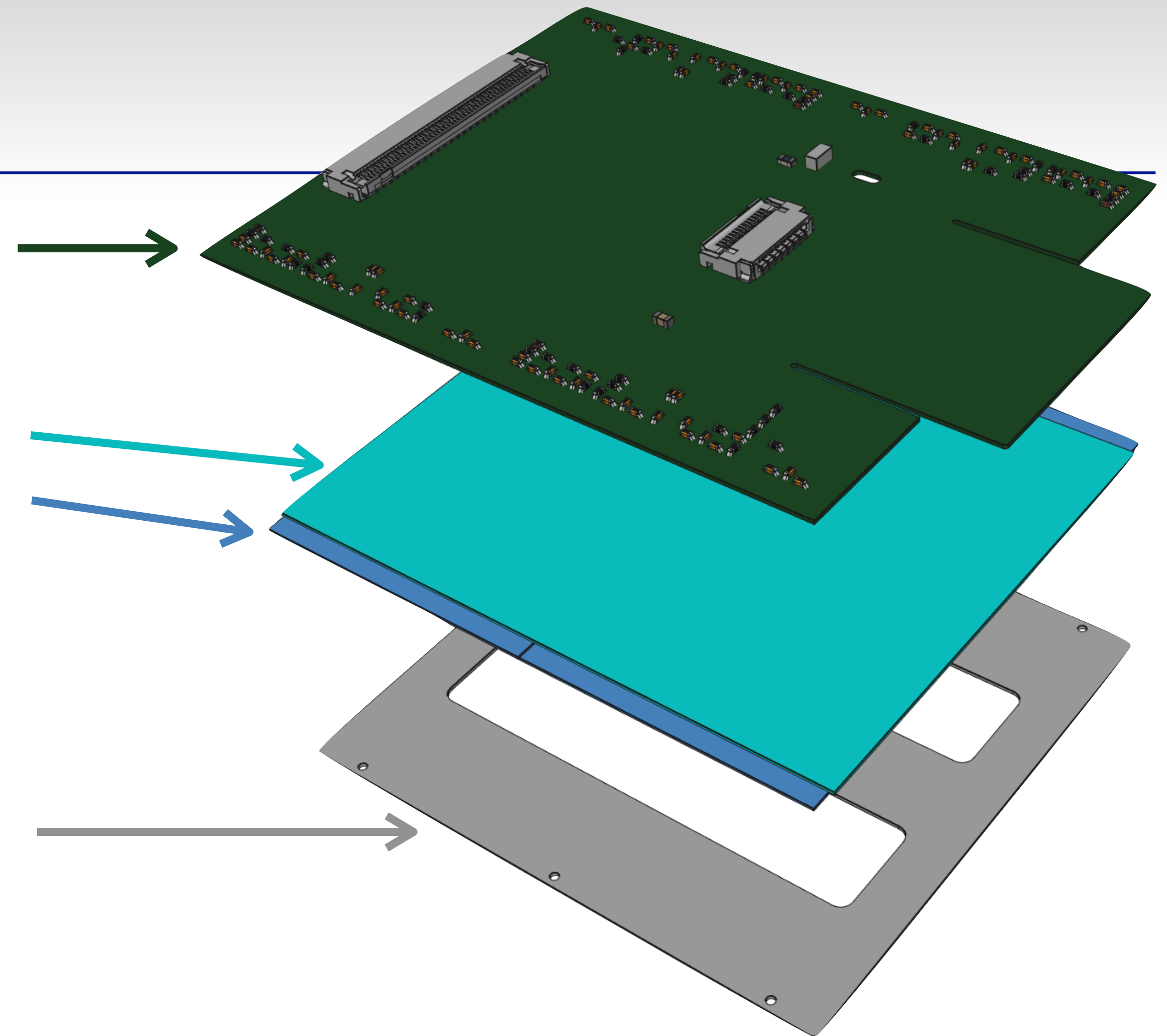
IT module structure

HDI
[high density interconnect]

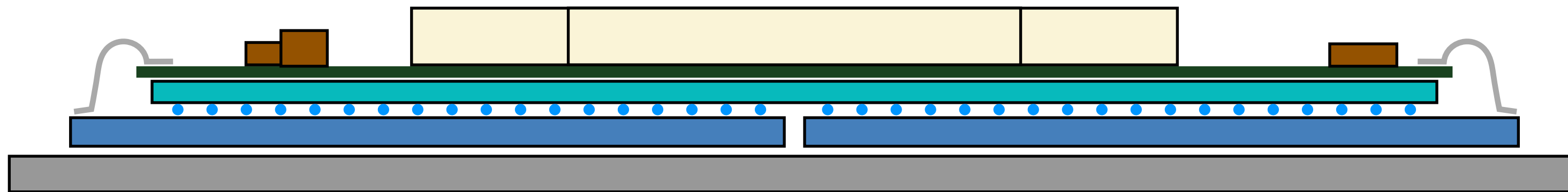
The HDI is a completely passive object (connectors, filters, line terminations...)

Sensor
+ ROCs
assembly
[aka bare module]

Aluminum Nitride rail
[if present]

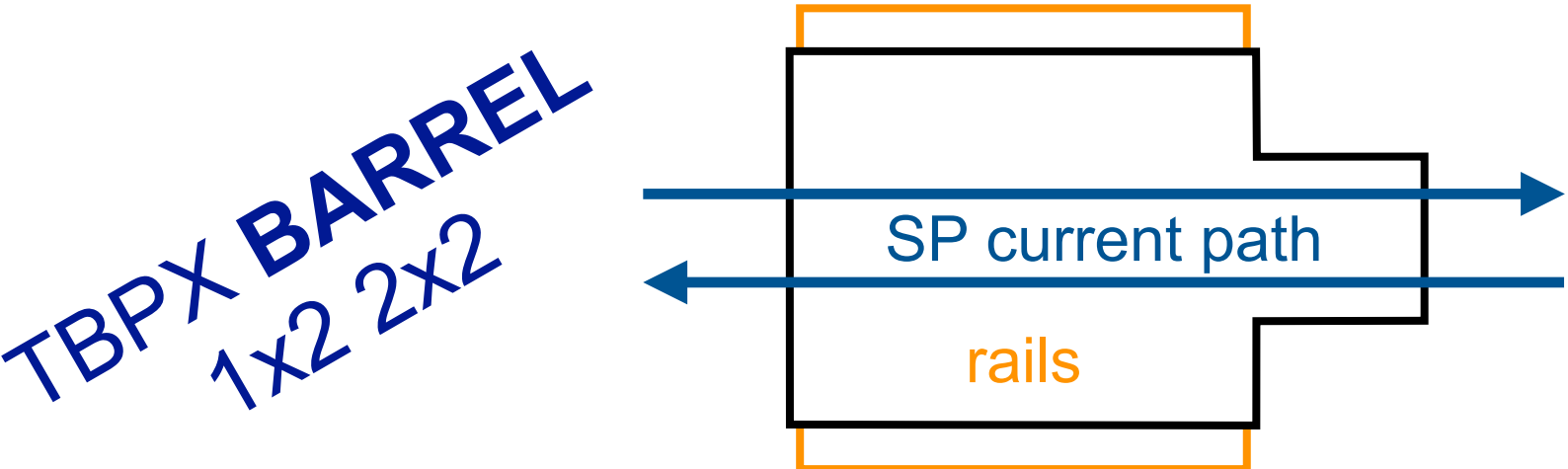


Exploded view of a TBPX 2x2 C-ROC module

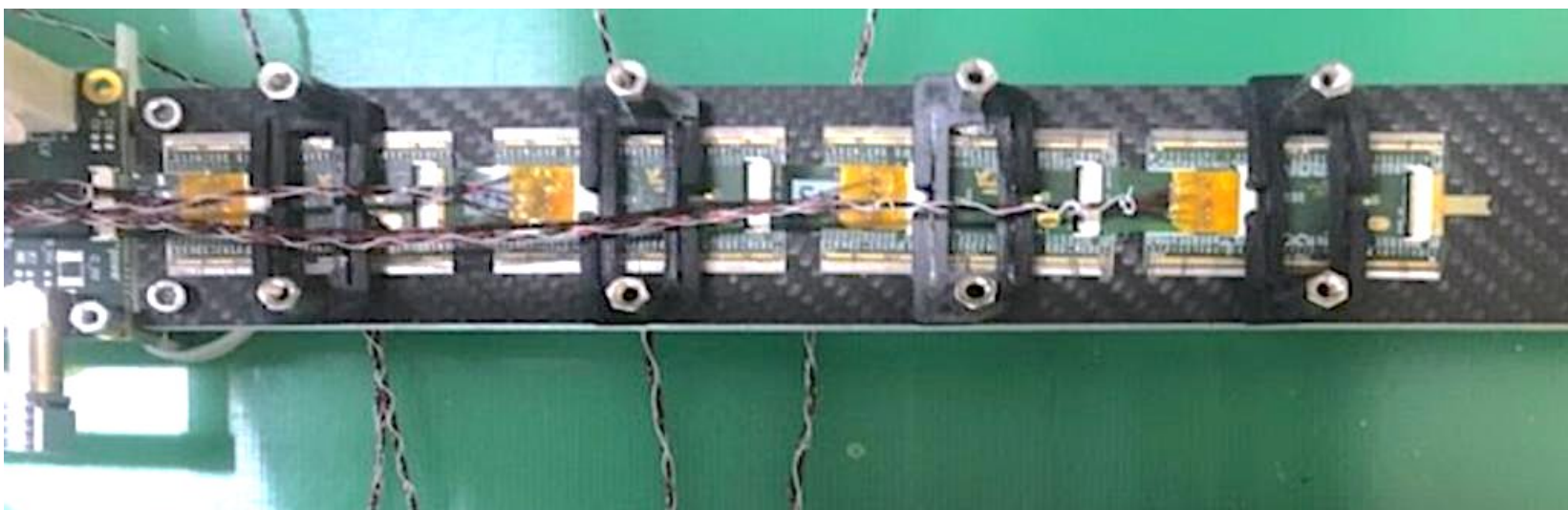
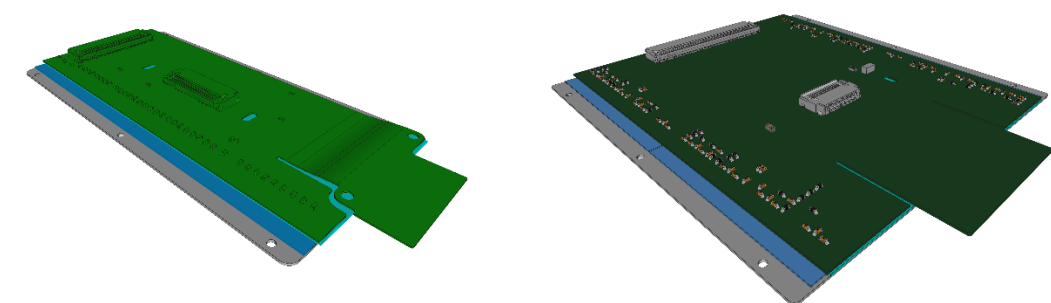


Transverse view of a TBPX 2x2 C-ROC module [not in scale]

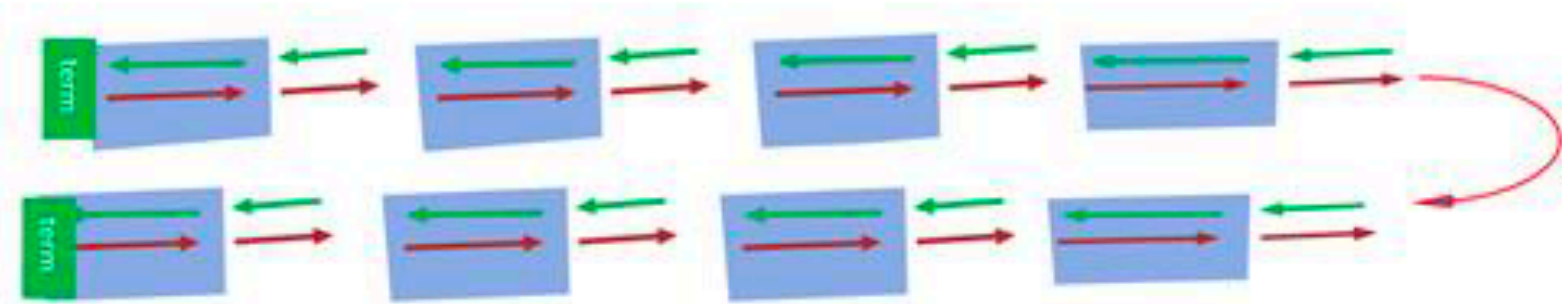
Module zoology



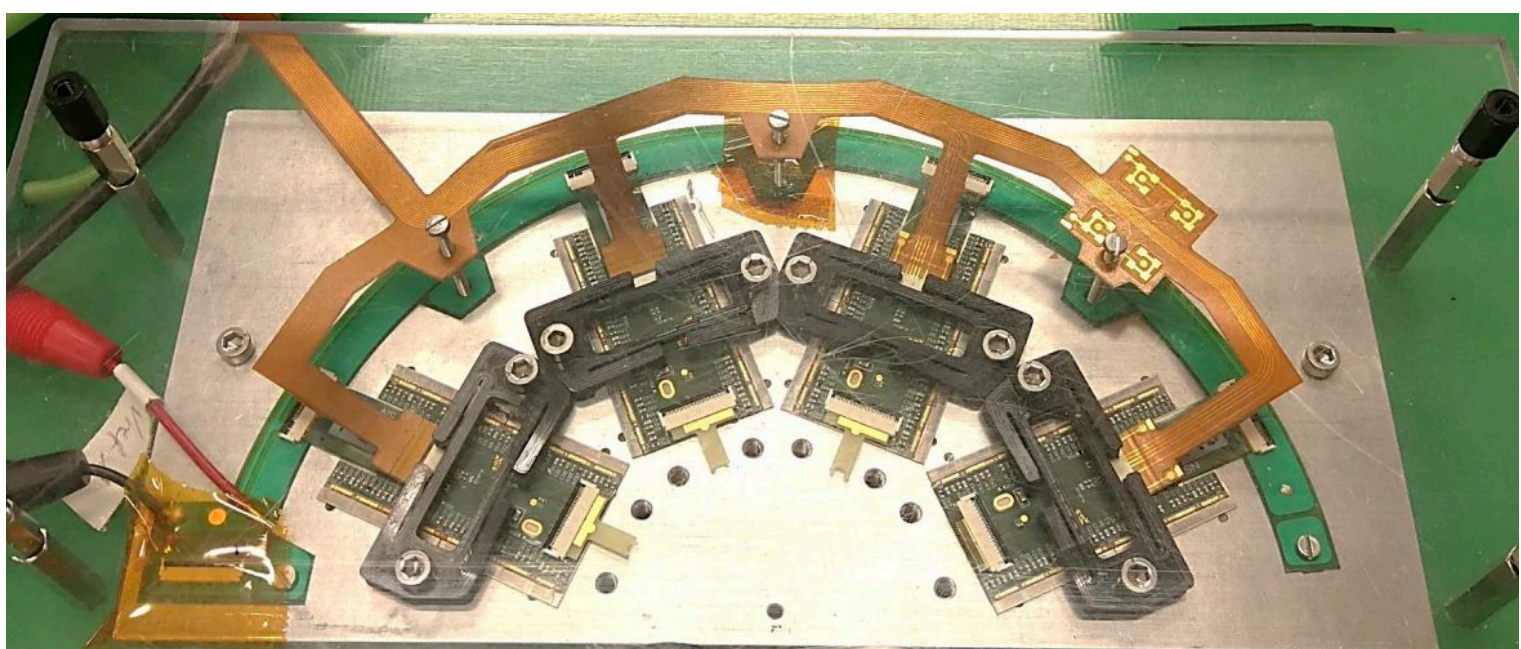
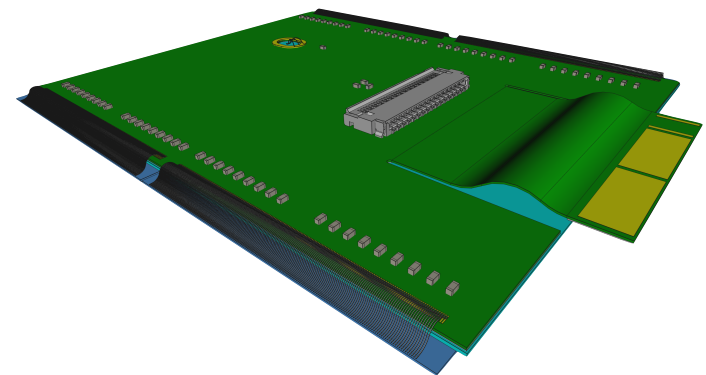
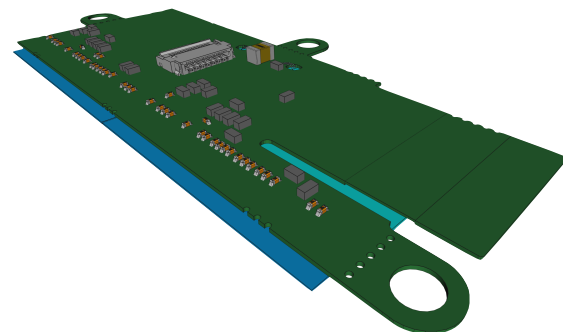
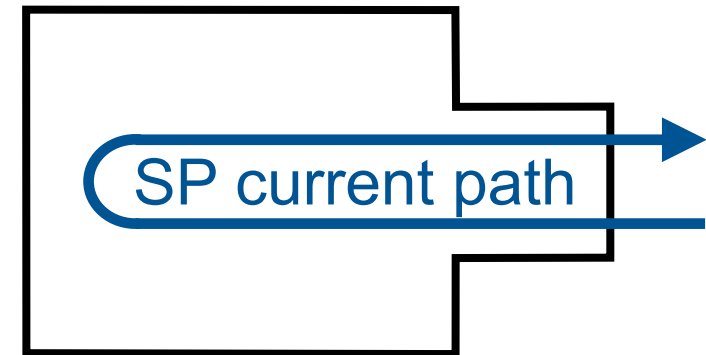
CROC modules



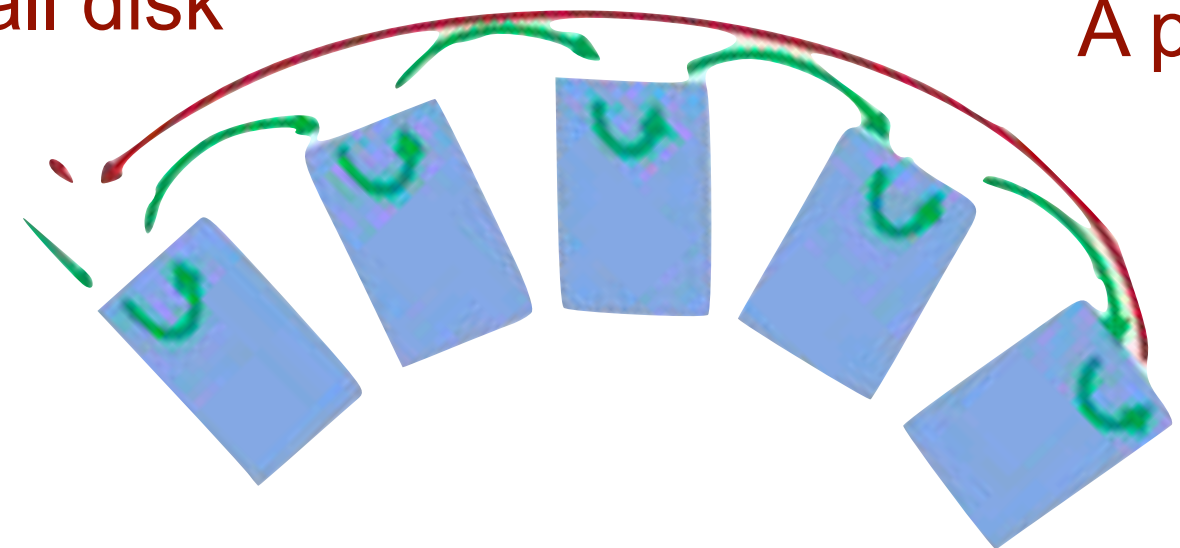
A prototype ladder



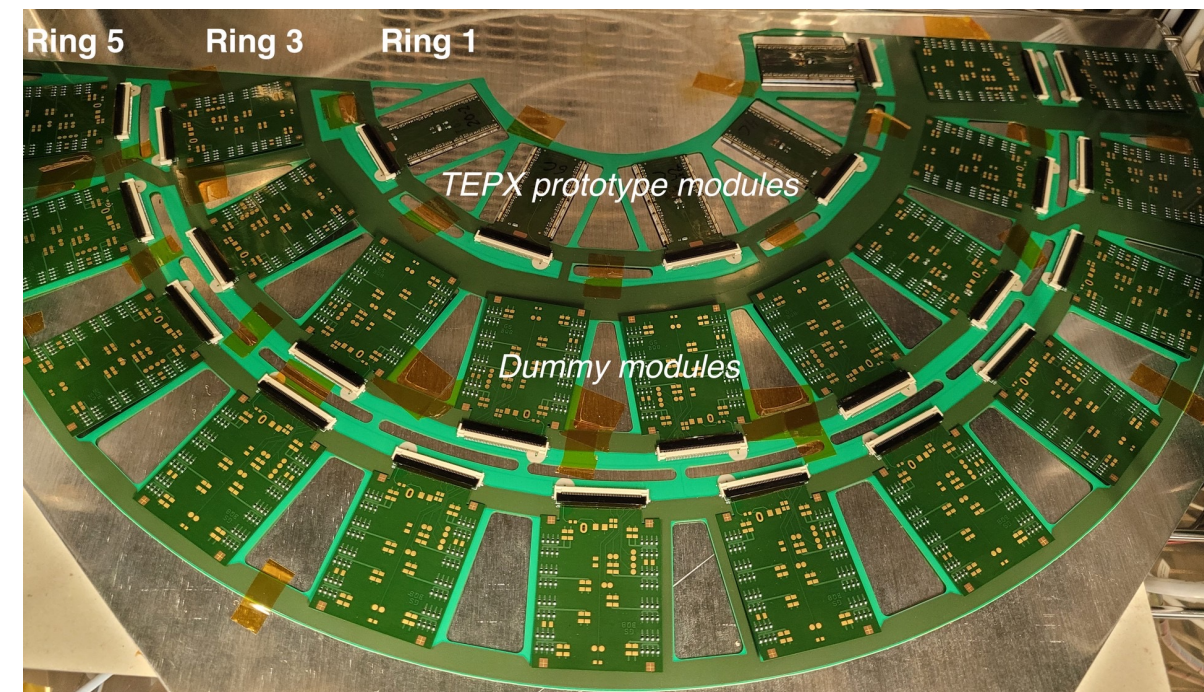
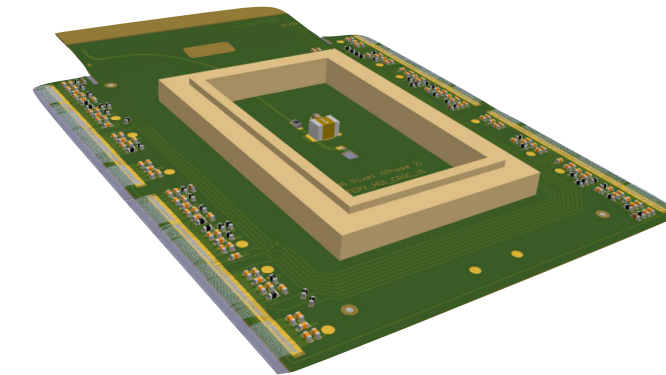
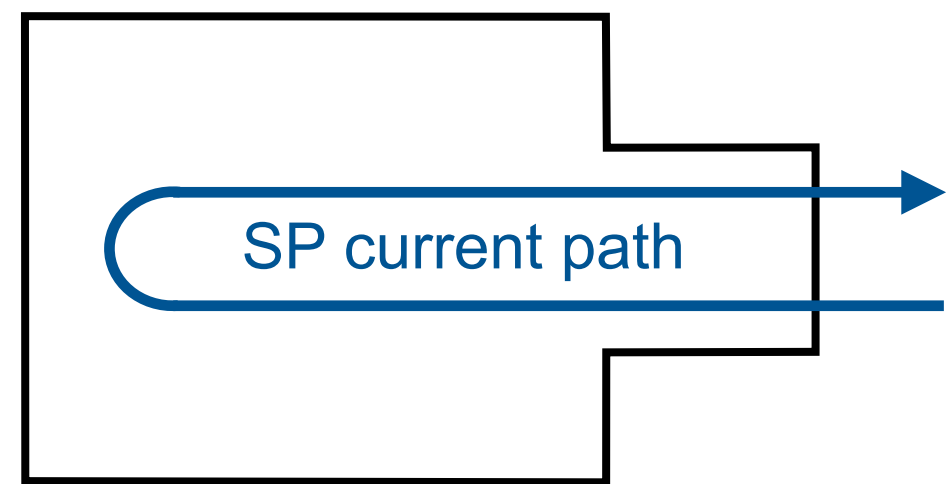
TFPX
SMALL DISKS
1x2 2x2



A prototype small disk

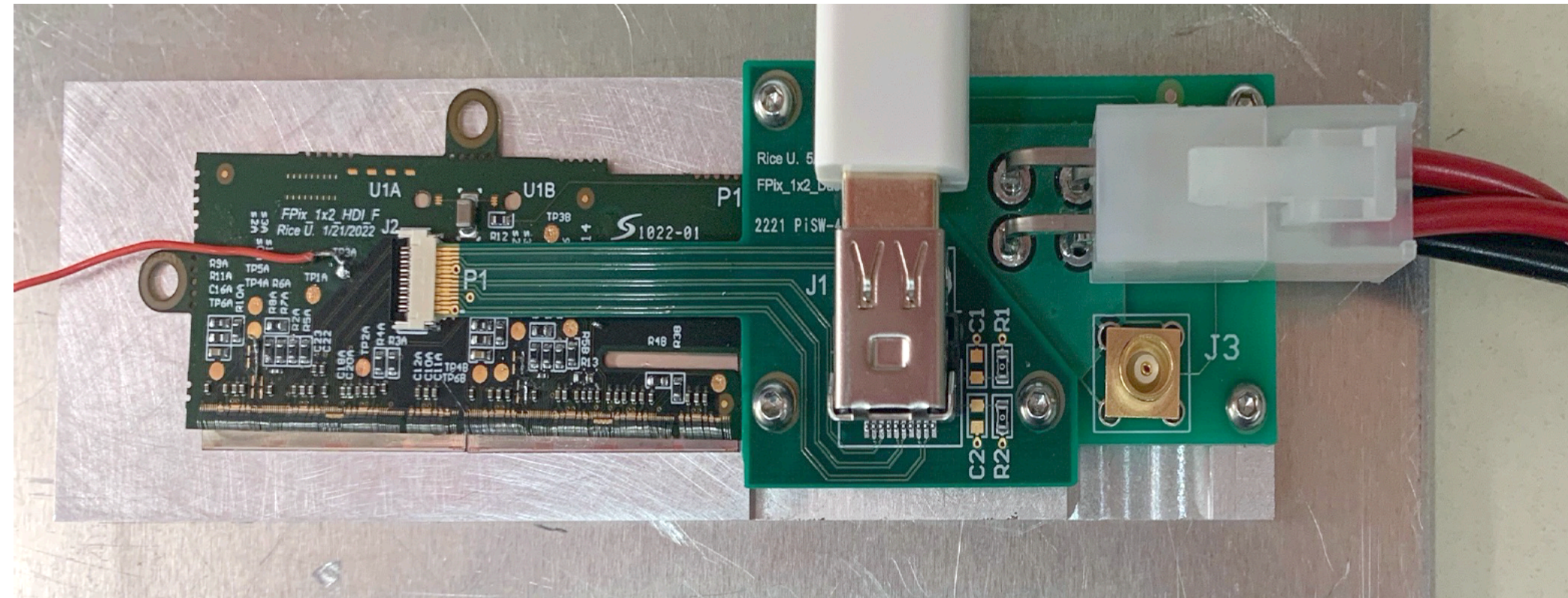


TEPX
LARGE DISKS
2x2



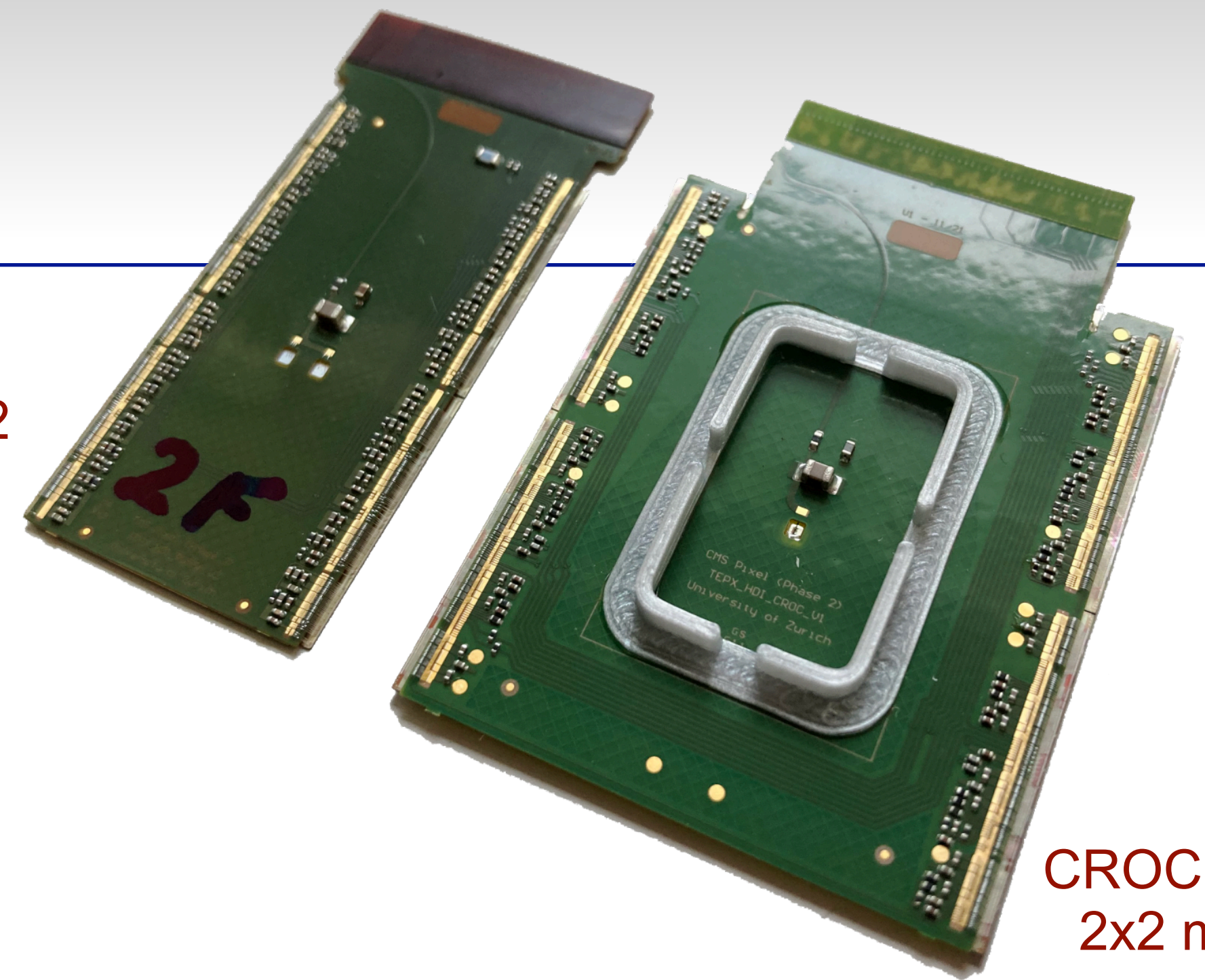
A prototyoe large disk

Module picture gallery



TEPX CROC digital 1x2 module on the test setup

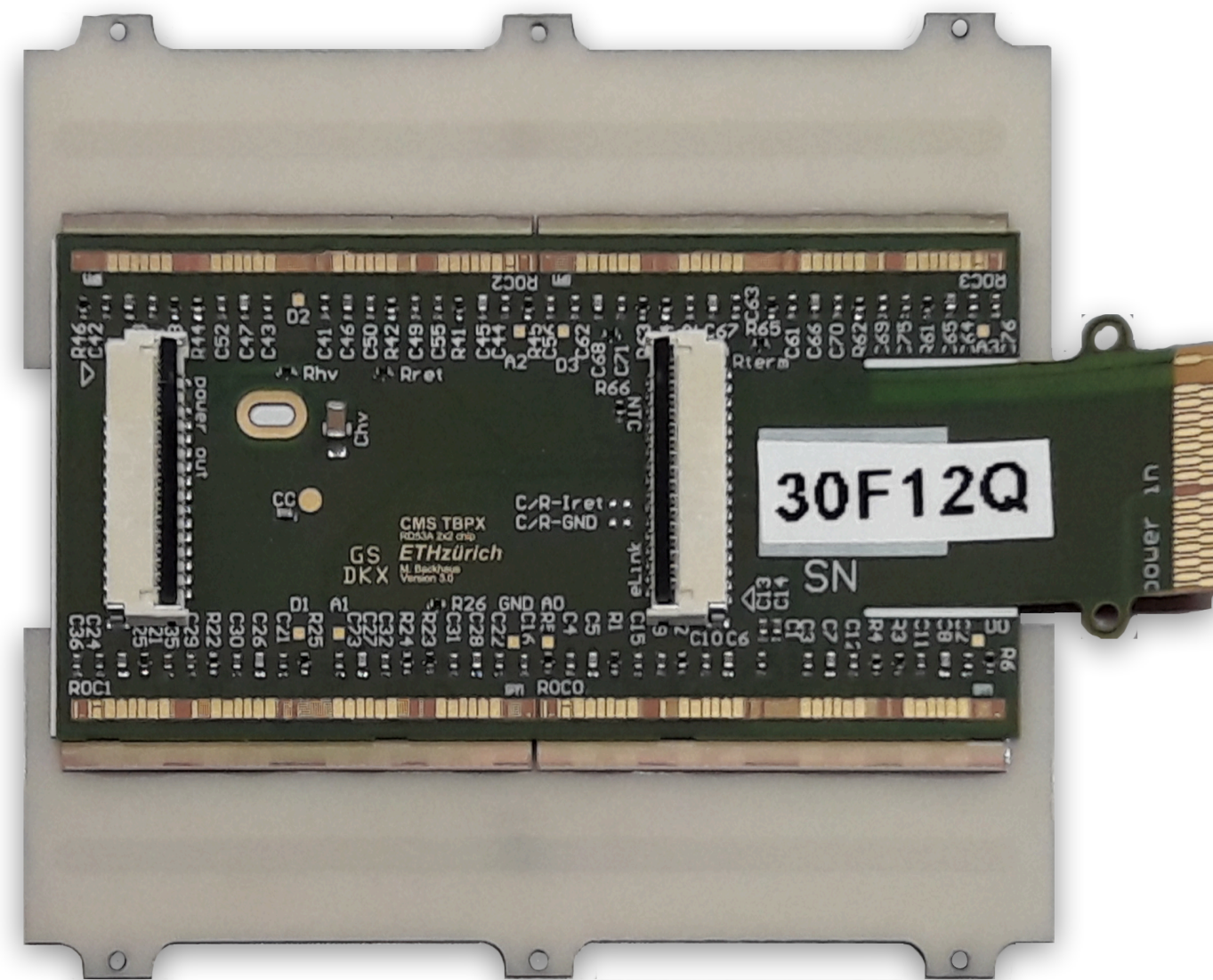
TEPX
RD53A 2x2
module



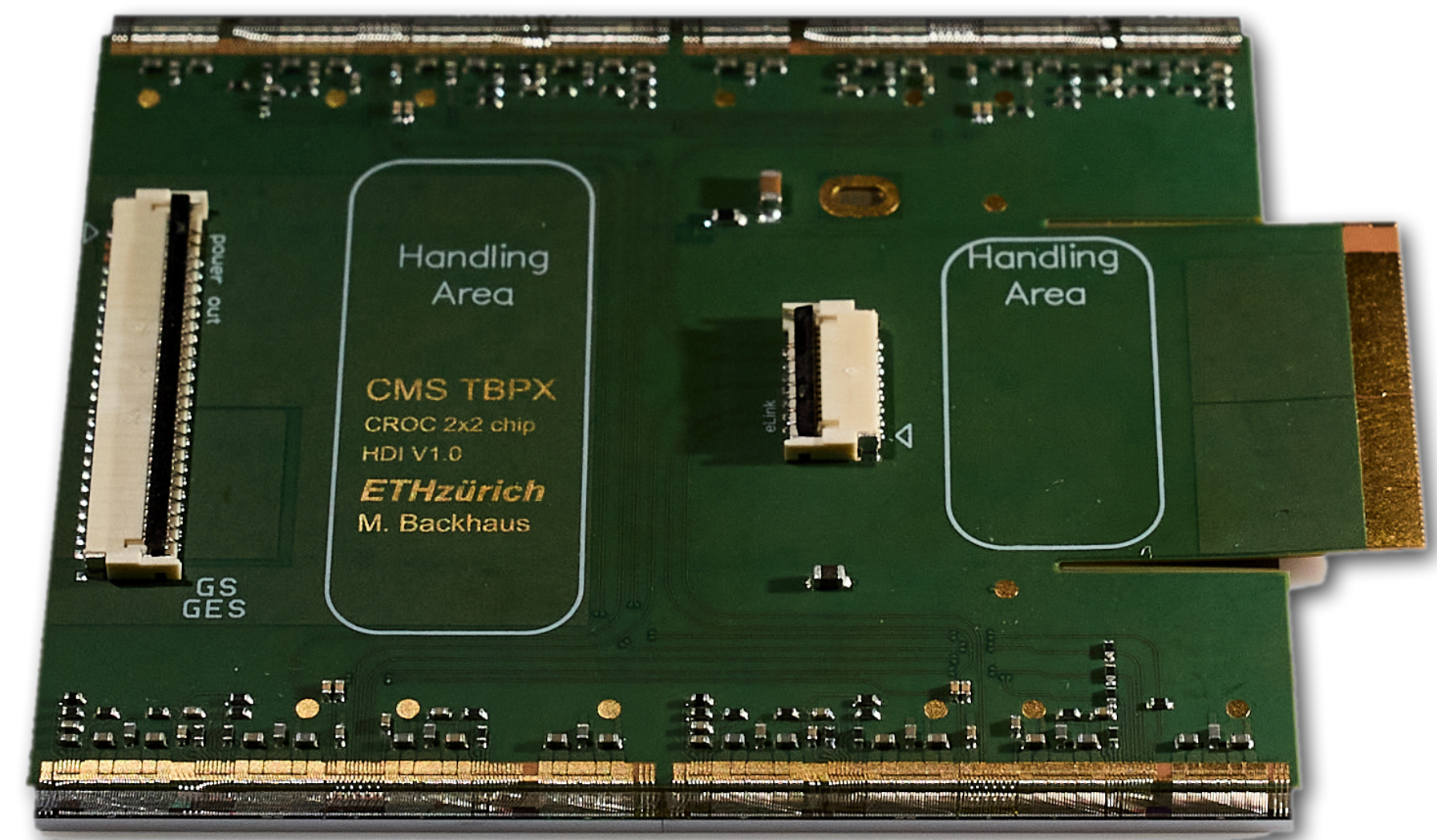
TEPX
CROC digital
2x2 module



RD53A TBPX digital 1x2 module



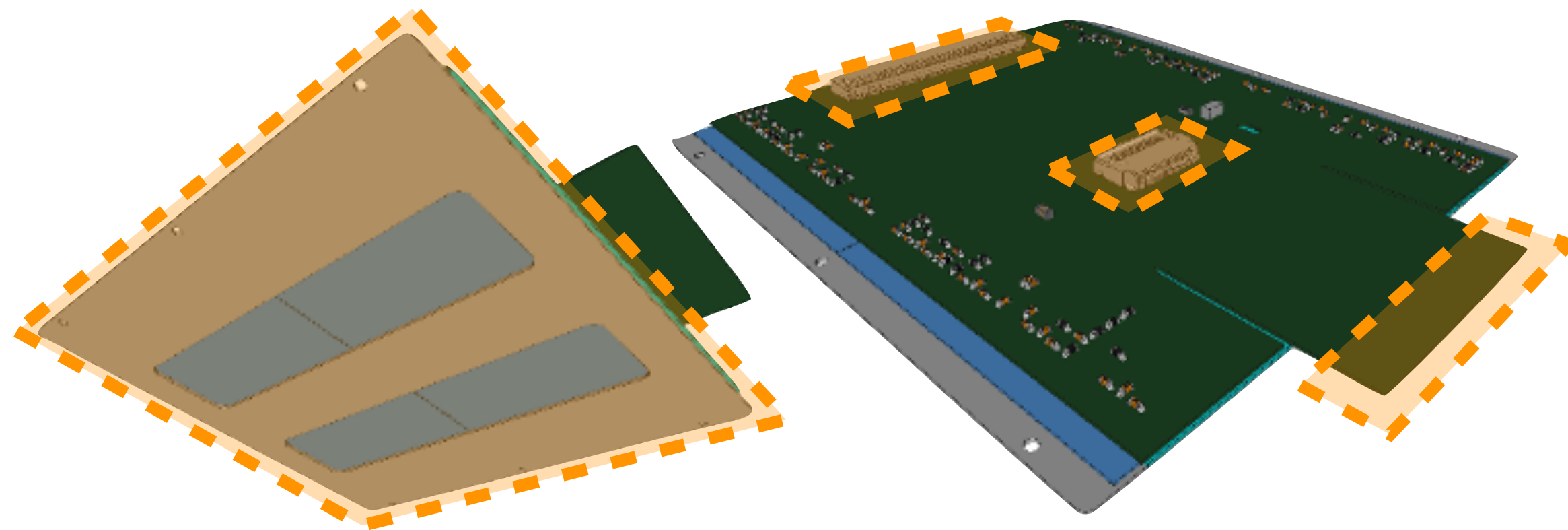
RD53A TBPX 2x2 module w/ rails



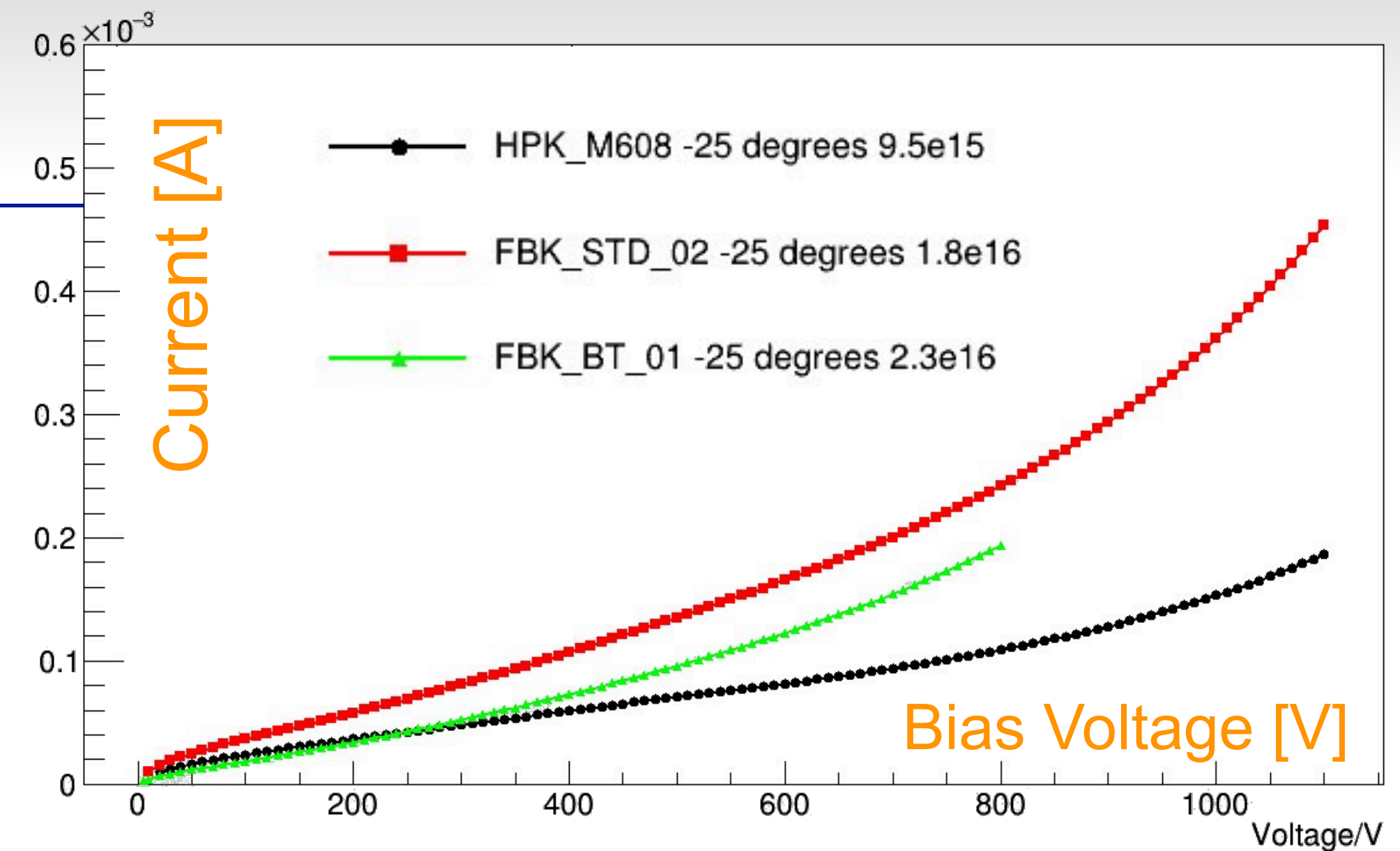
TBPX CROC digital 2x2 module

Parylene coating

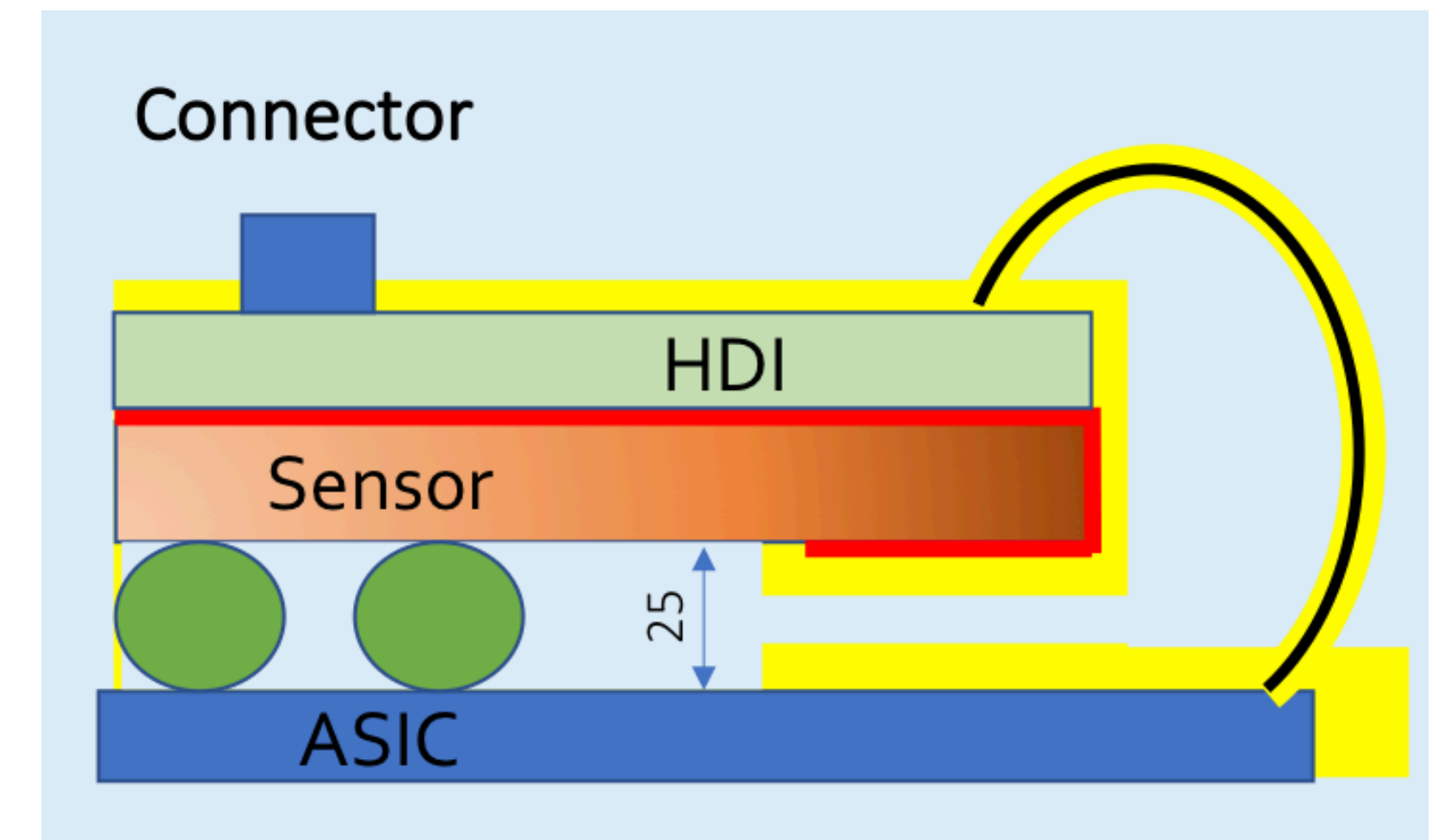
- Planar sensors modules: spark protection treatment to withstand HV bias up to 800V after irradiation
- Coating with Parylene-N (18 μ m thickness) from SCS Coating
 - Irradiation tests performed on single ROC+sensor assemblies up to 2.3×10^{16} neq/cm²
 - Measured and thermally cycled in the climatic chamber and/or beam tests up to 1kV+
- In production the coating will be applied on the assembled multi-chip modules
 - full module coating already validated on prototypes
 - new step involving extra shipments and logistics
 - masking is needed for connectors and pigtails (and backside if thermal performance is critical)



TBPX 2x2 C-ROC module with the regions to be masked during coating



Post-coating, post-irradiation IV of HPK and FBK single chip modules



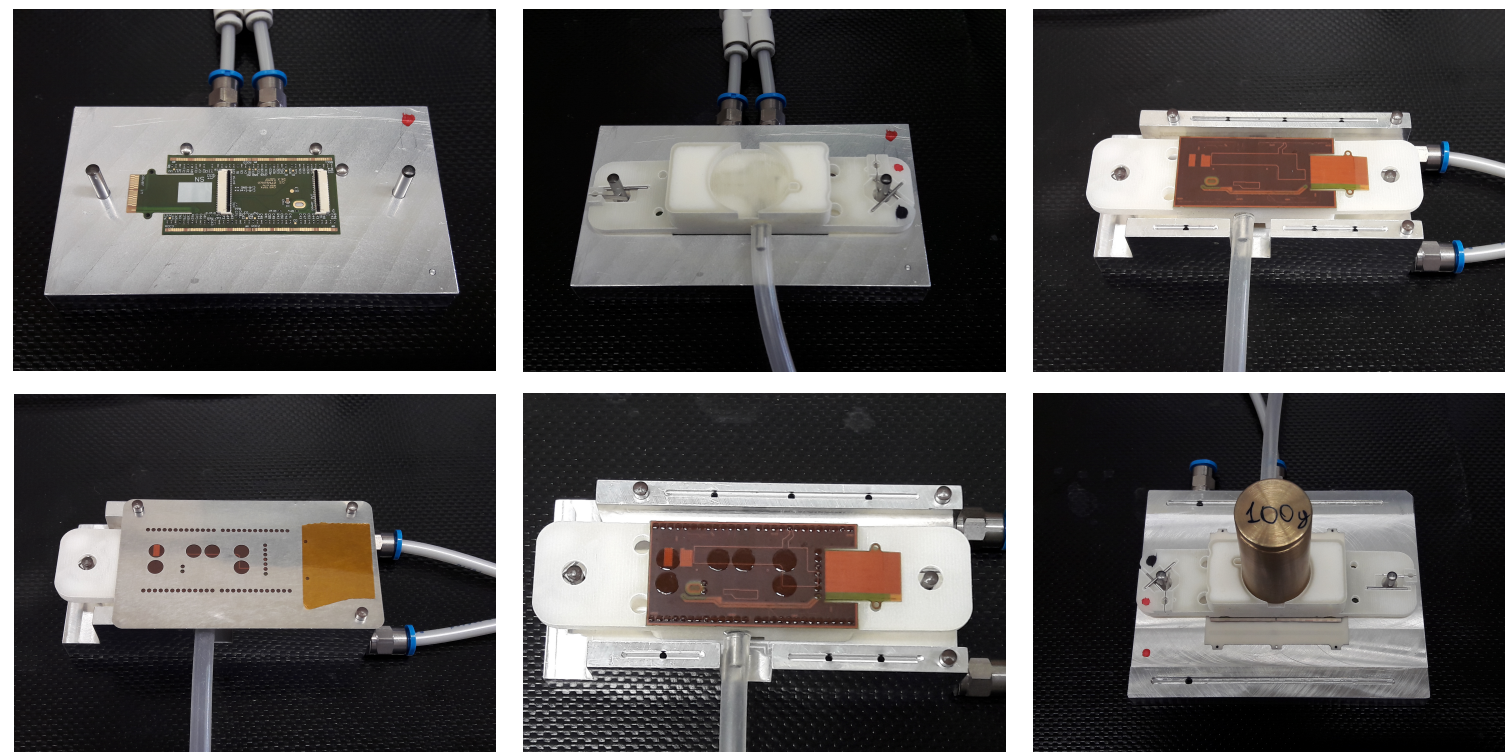
Sketch of the coating working principle

Module assembly

For all approaches we have demonstrated an assembly accuracy in the 10 to 20 μ m range

- TBPX - barrel

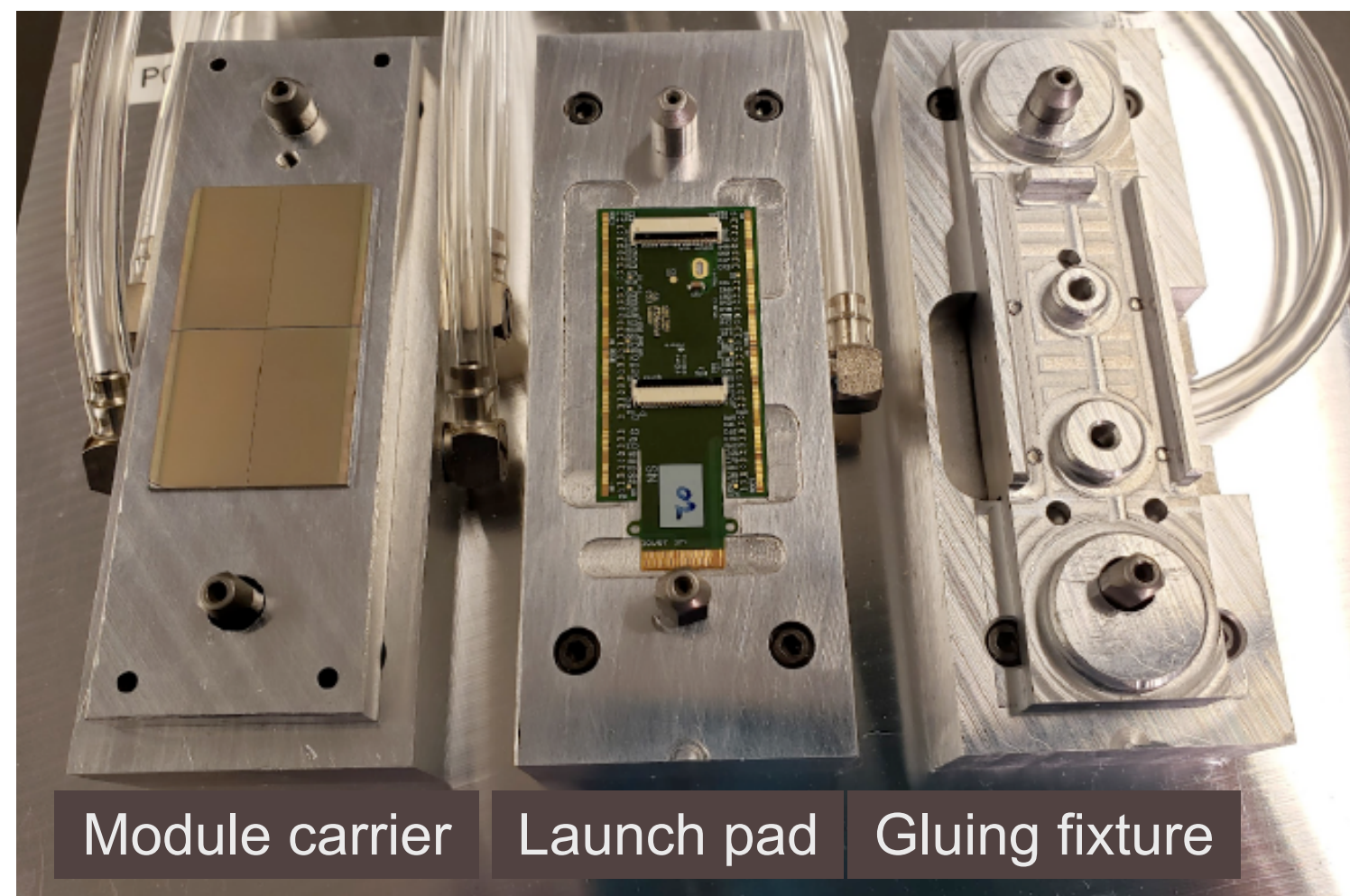
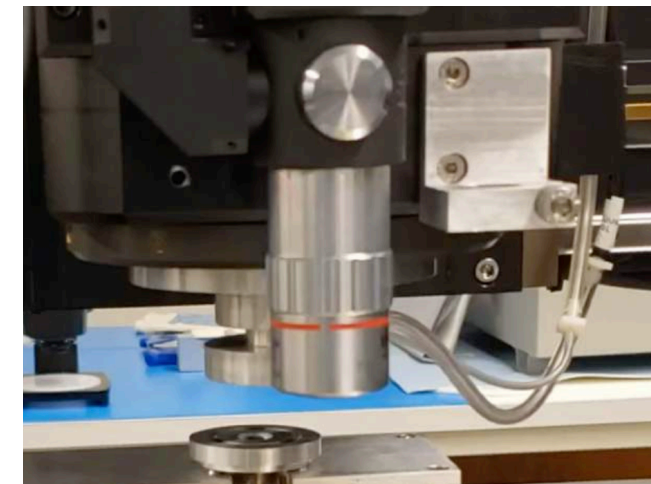
- ▶ manual assembly with jigs and templates
- ▶ glue distribution by using stencils
- ▶ one extra assembly step for the rails
- ▶ throughput by parallelization



A typical jig-based assembly sequence for a TBPX RD53A demo-module

- TFPX - small disks

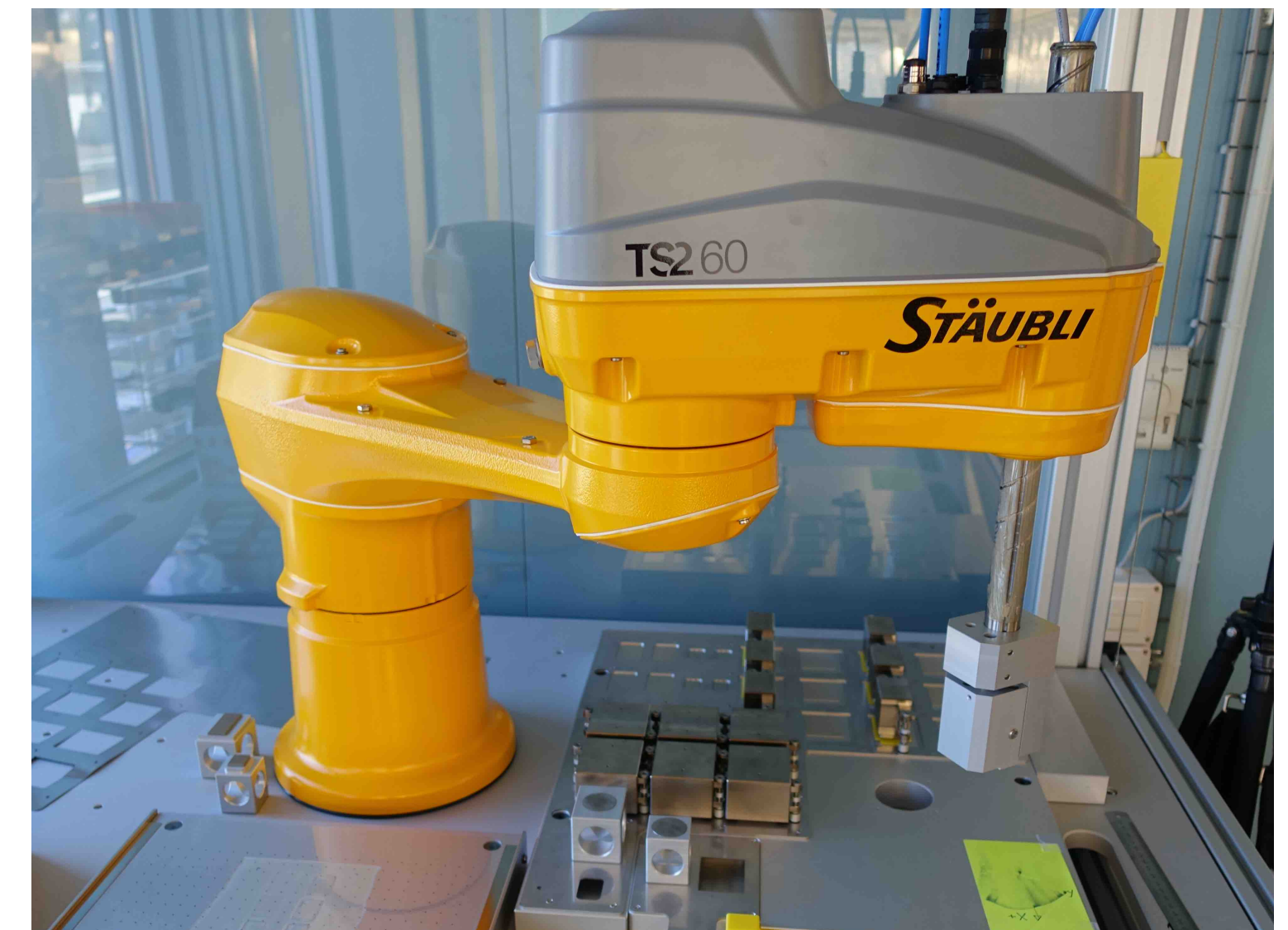
- ▶ assembly by jigs and templates but parts placed by using a gantry that corrects for position with respect to reference markers
- ▶ same tooling in all TFPX assembly centers
- ▶ glue distribution by using stencils
- ▶ throughput by parallelization



Assembly jigs in the TFPX/US community and a the gantry optics

- TEPX - large disks

- ▶ a multi-tool robotic arm pickup and glues the parts arranged onto an appropriate tray beforehand
- ▶ glue deposited by using stamps
- ▶ assembly in batches (6 to 24 modules); up to 3 batches per day possible

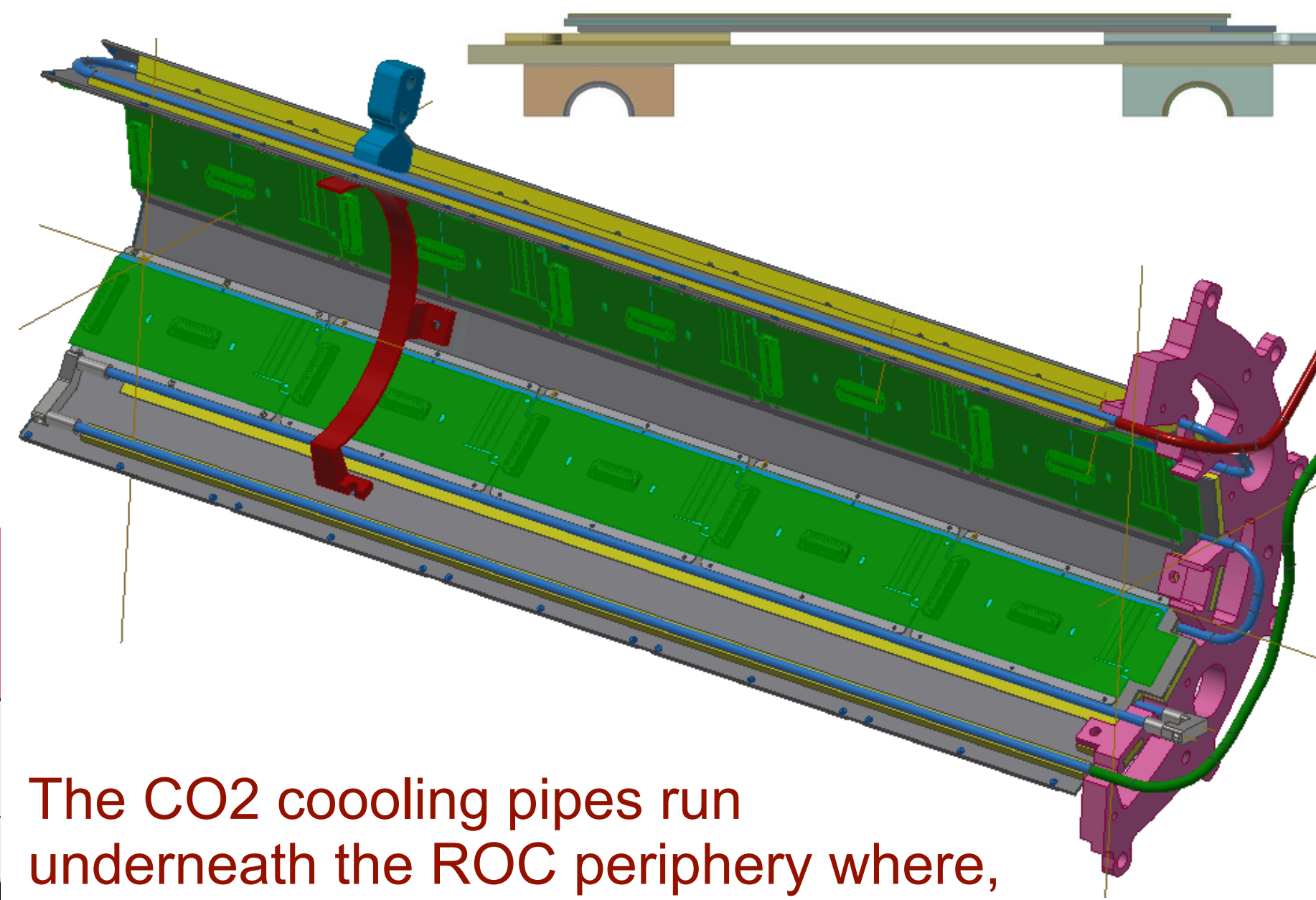
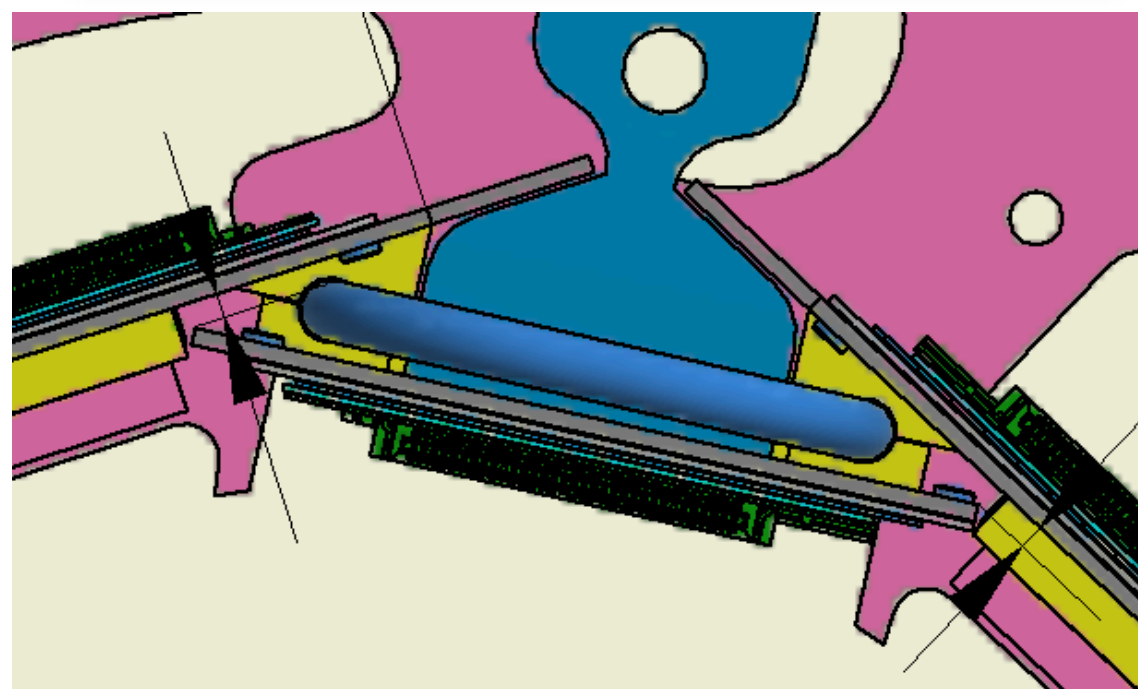
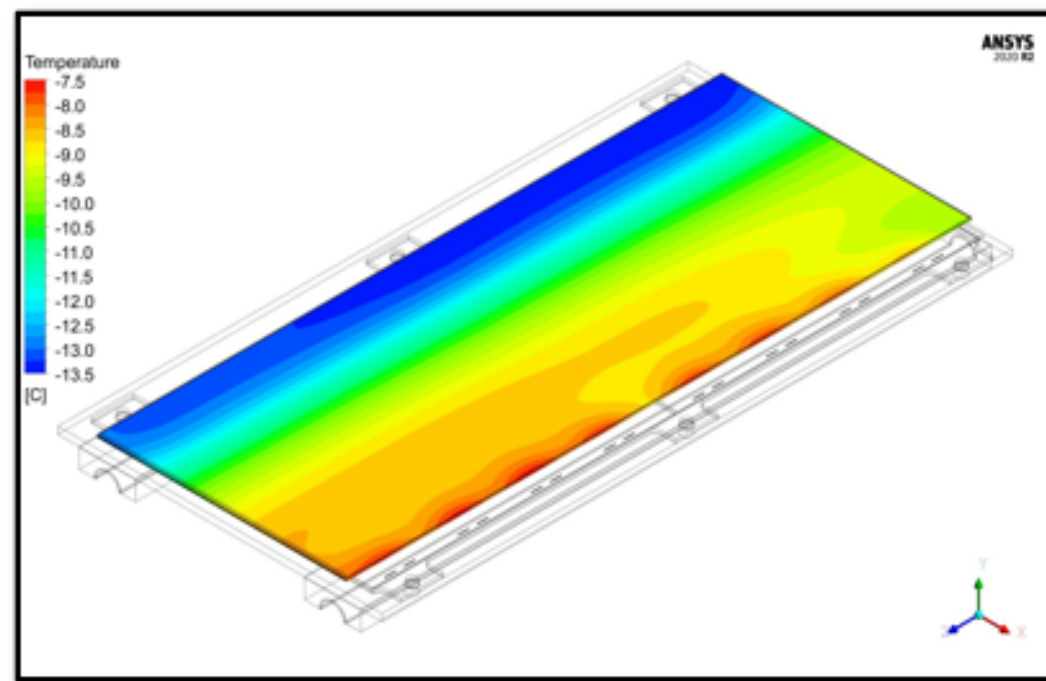


The TEPX robot in PSI with the tool/ parts tray underneath

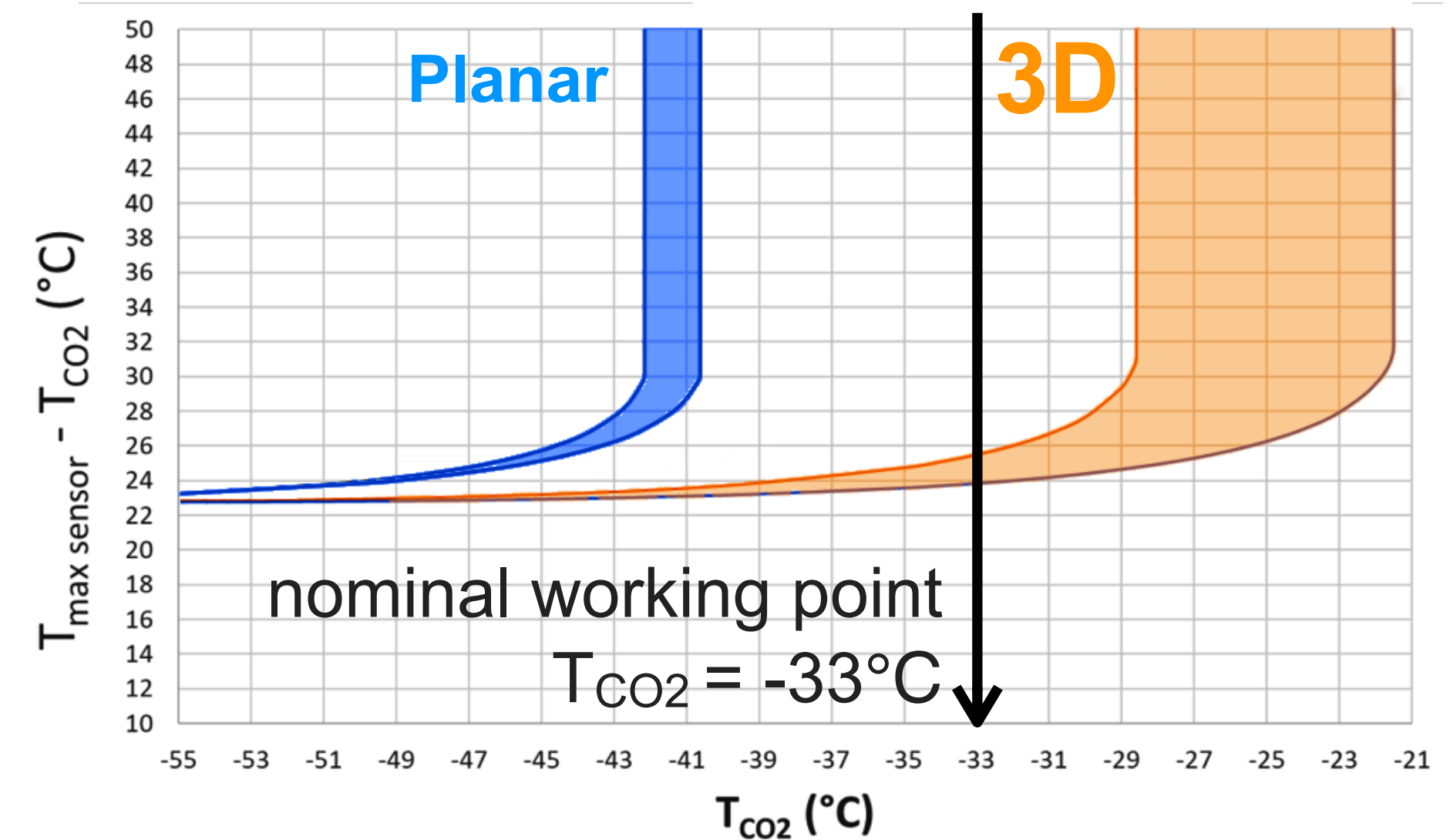
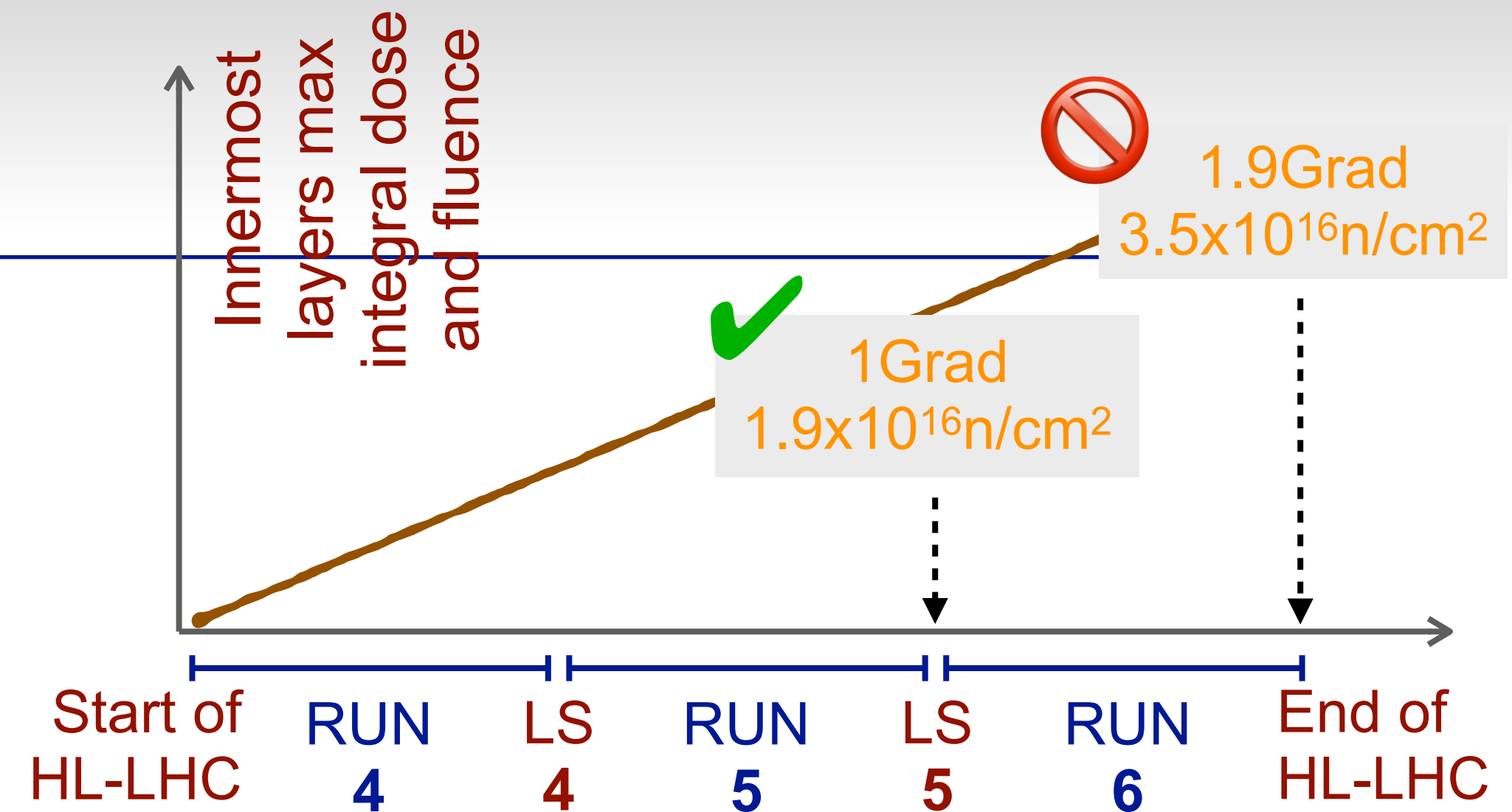
3D choice motivations

- Operating innermost layers/rings until the end of HL-LHC program is not realistic assuming the *ultimate scenario* (4000/fb at the end of the HL-LHC)

- Replacement of innermost layers/rings in LS5
- Choice of 3D for barrel layer #1 to ease the L1 modules thermal management despite the accurate optimization of the cooling pipes dimensioning and routing, mechanical supports and interface materials



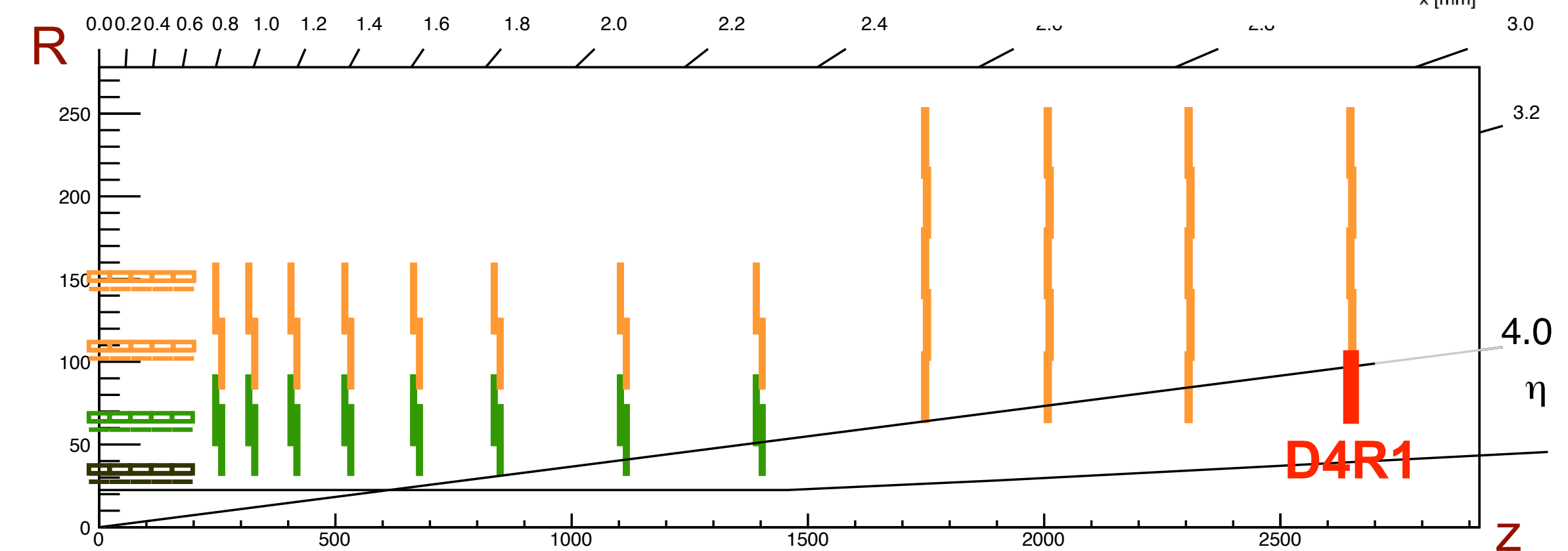
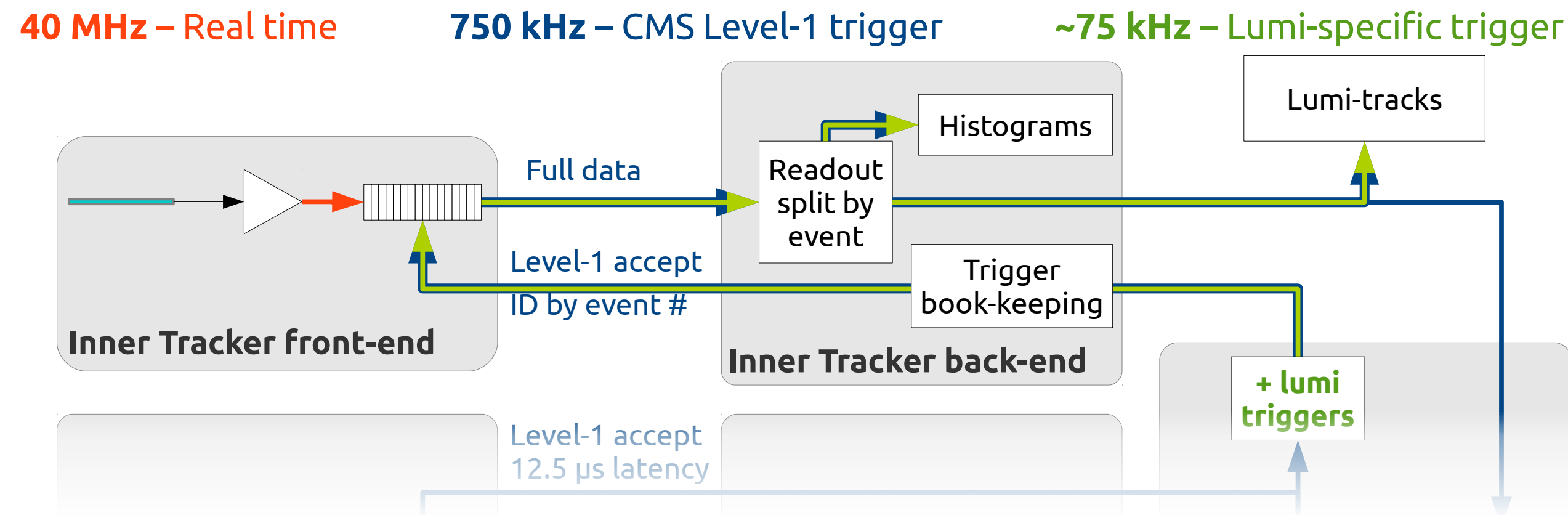
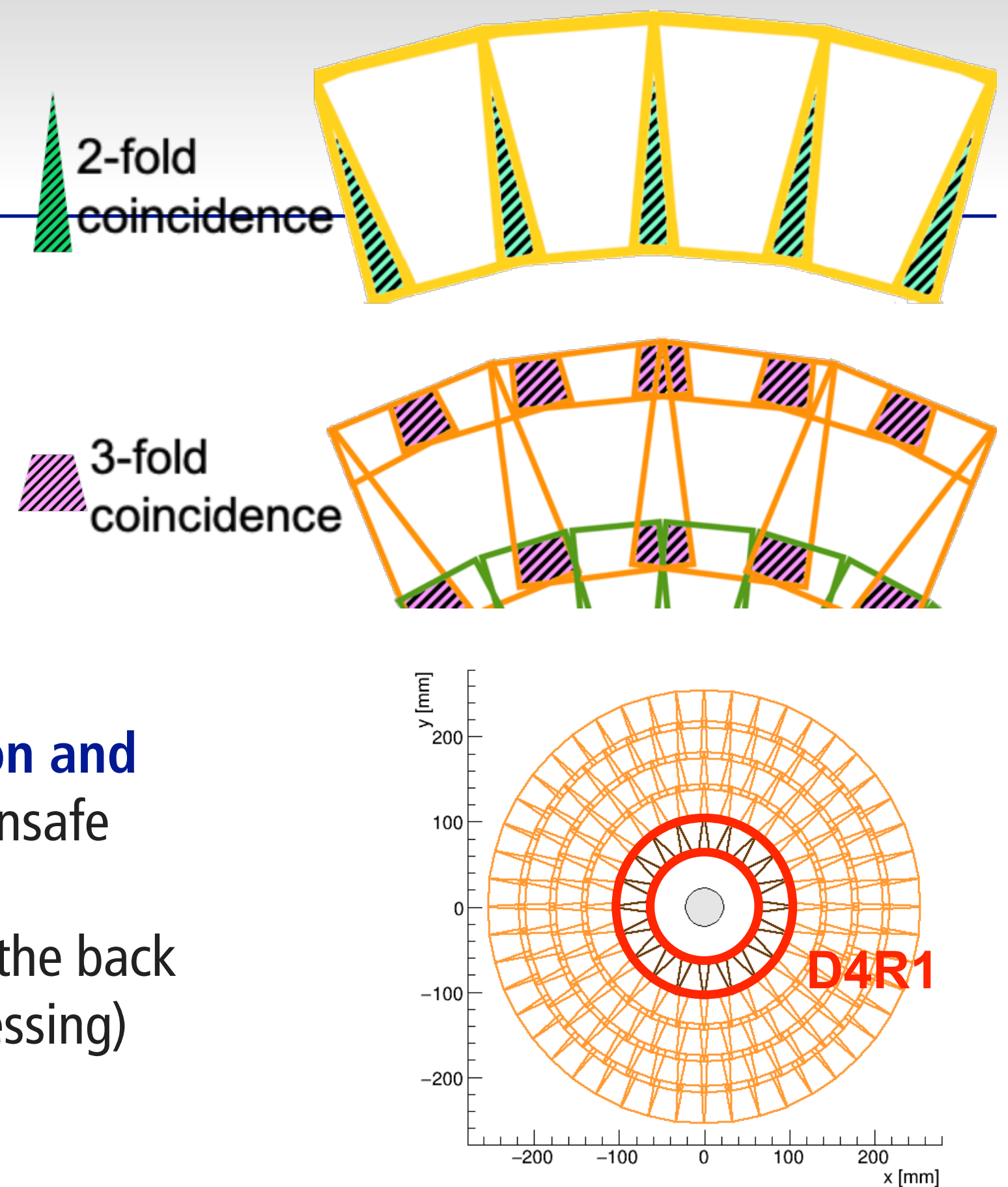
The CO₂ cooling pipes run underneath the ROC periphery where, due to the placement of the ShuntLDOs, most of heat dissipation takes place



Qualitative behavior of T_{SENSOR} vs. T_{CO_2} for L1 planar and 3D modules

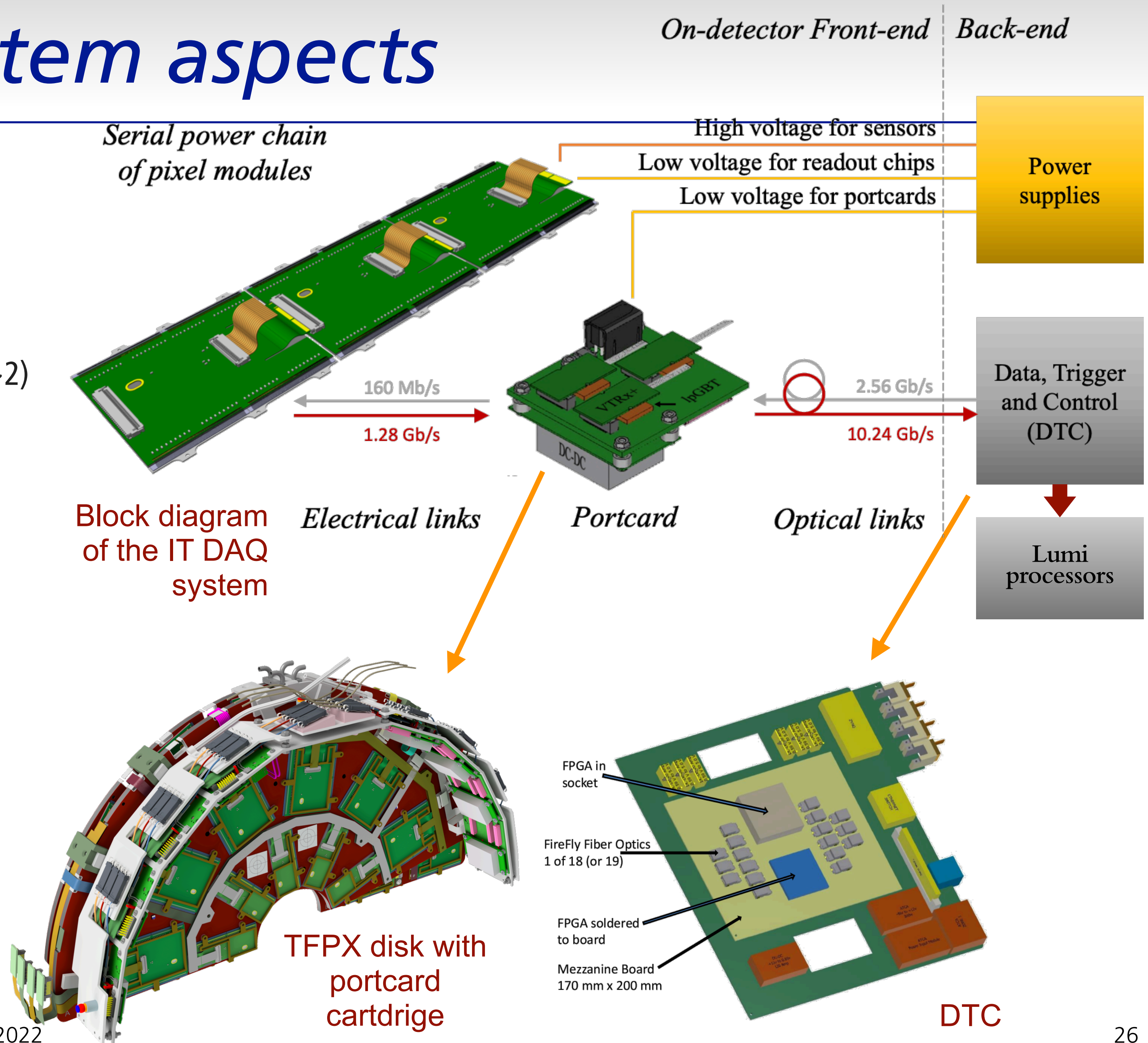
TEPX as luminometer in Phase2

- The Pixel Detector plays a major role in the luminosity measurements in RUN1-3
- **TEPX** ($\sim 2\text{m}^2$) devoted also to **luminosity measurements**:
 - ▶ operated in **when beams are safe** (ADJUST, STABLE BEAMS) and during VDM scans;
 - ▶ requires **dedicated/special DAQ**
 - ▶ no data taking: all bandwidth available for lumi triggers (up to $\sim 10\text{MHz}$);
 - ▶ during data taking: special triggers (+10%, 75kHz) added to physics streams.
 - ▶ TEPX **D4R1** (outside Tracking acceptance) is **fully dedicated to Beam Radiation Instrumentation and Luminosity** (BRIL) to measure beam background & luminosity during Machine Development and Unsafe Beam Conditions.
 - ▶ **Several methods under study for the luminosity measurement** (dedicated lumi processors in the back end): cluster counting; multi-hit stub counting using overlaps; track counting (needs back-end processing)



DAQ and other system aspects

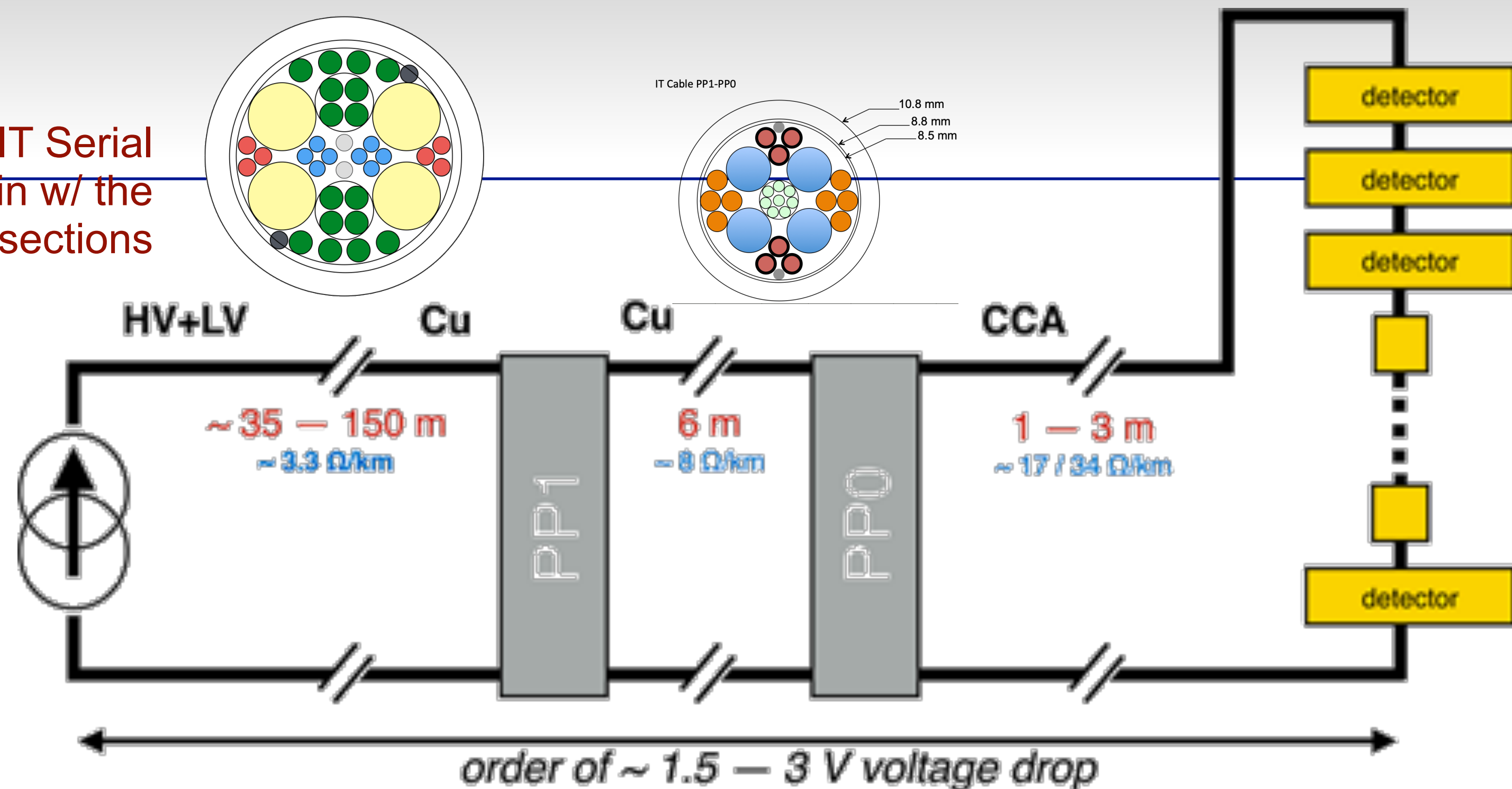
- **Up-links:** data on L1 accept, monitoring info to DAQ and control system
 - ▶ Up to 6 electrical up-links @1.28 Gb/s per module to LpGBT
 - ▶ Modularity depends on hit rate (location)
 - ▶ Efficient data formatting to reduce data rates (factor ~2) / 25% bandwidth headroom on e-link occupancy
- **Down-links:** clock, trigger, commands, configuration data to modules
 - ▶ One electrical down-link @160 Mb/s per module from LpGBT
- Communication electronics hosted on 680 dedicated **opto-converter boards** (Portcards)
 - ▶ positioned on the IT service cylinder
 - ▶ a portcard hosts 3x IpGBTs and VTRx+ links, powered via DCDC converters (1x bPOL12V + 1x bPOL2V5)
- **Back-end electronics**
 - ▶ 28 DTC (Data Trigger Control) boards
 - ▶ Lumi processors



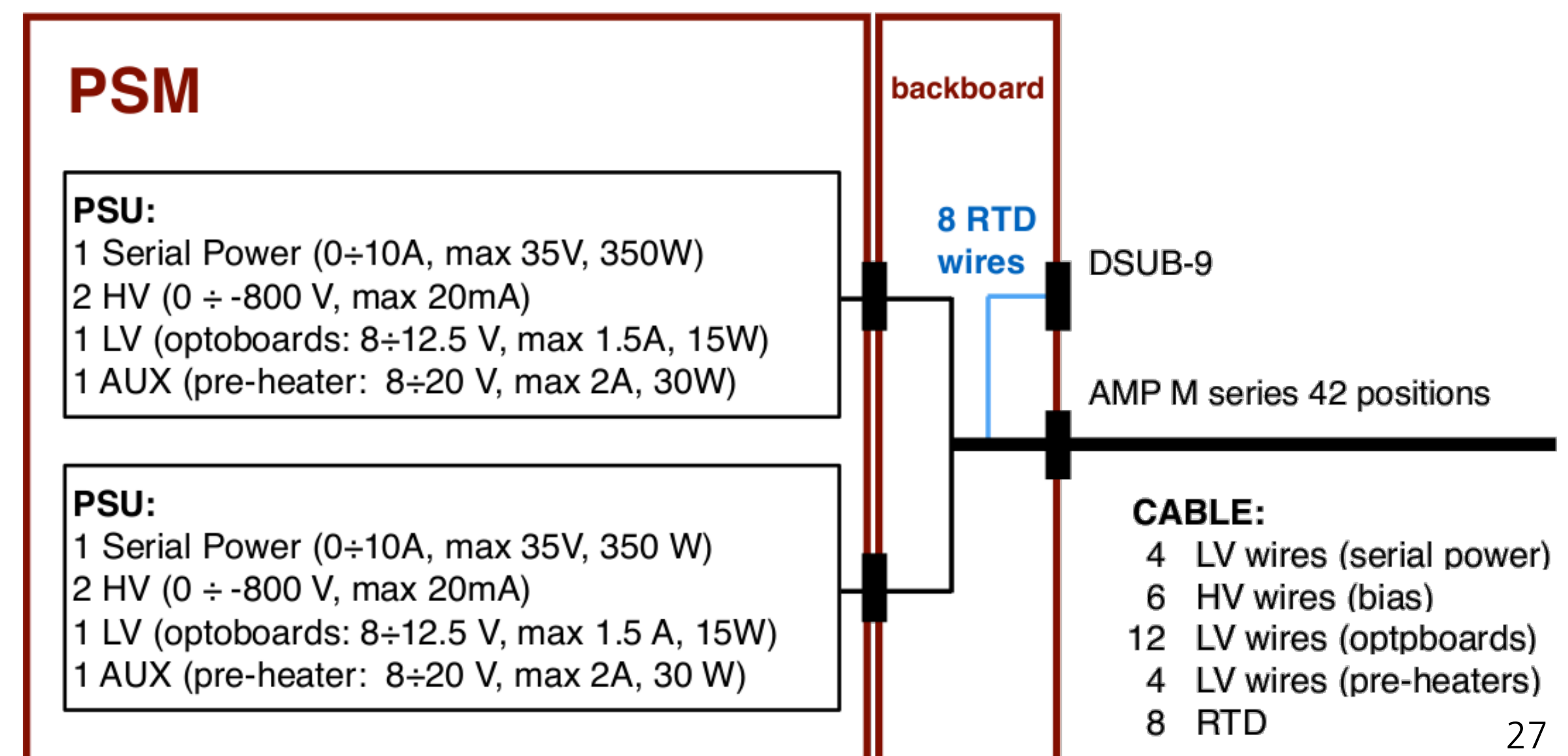
Power system

- >60kW in total
- **Pixel modules SP chains**
 - ▶ 500 serial power chains (164 @4A, 336 @8A); 5 to 11 modules/chain
 - ▶ High voltage bias is distributed in parallel to modules in each serial chain
- **Optoelectronic services** (680x port cards w/ LpGBT and VTRx):
 - ▶ on-board DC/DC converters (parallel powering scheme, similar to OT)
- **Cooling system pre-heaters** (~350)
- Power supply (current sources) system operates **inside the CMS experimental cavern**
 - ▶ stray magnetic field of up to 100mT
 - ▶ **radiation** (considering 10y operation up to 4000/ifb):
 - ▶ dose: 5Gy (with dose rates up to 5×10^{-5} Gy/s)
 - ▶ fluence: 3×10^{11} neq/cm² (with rates up to 750 n/cm²/s)
 - ▶ 5.6×10^{10} HEH/cm² (E>20MeV) (with rates up to 140 HEH/cm²/s)

Sketch of the IT Serial Power chain w/ the cable cross sections

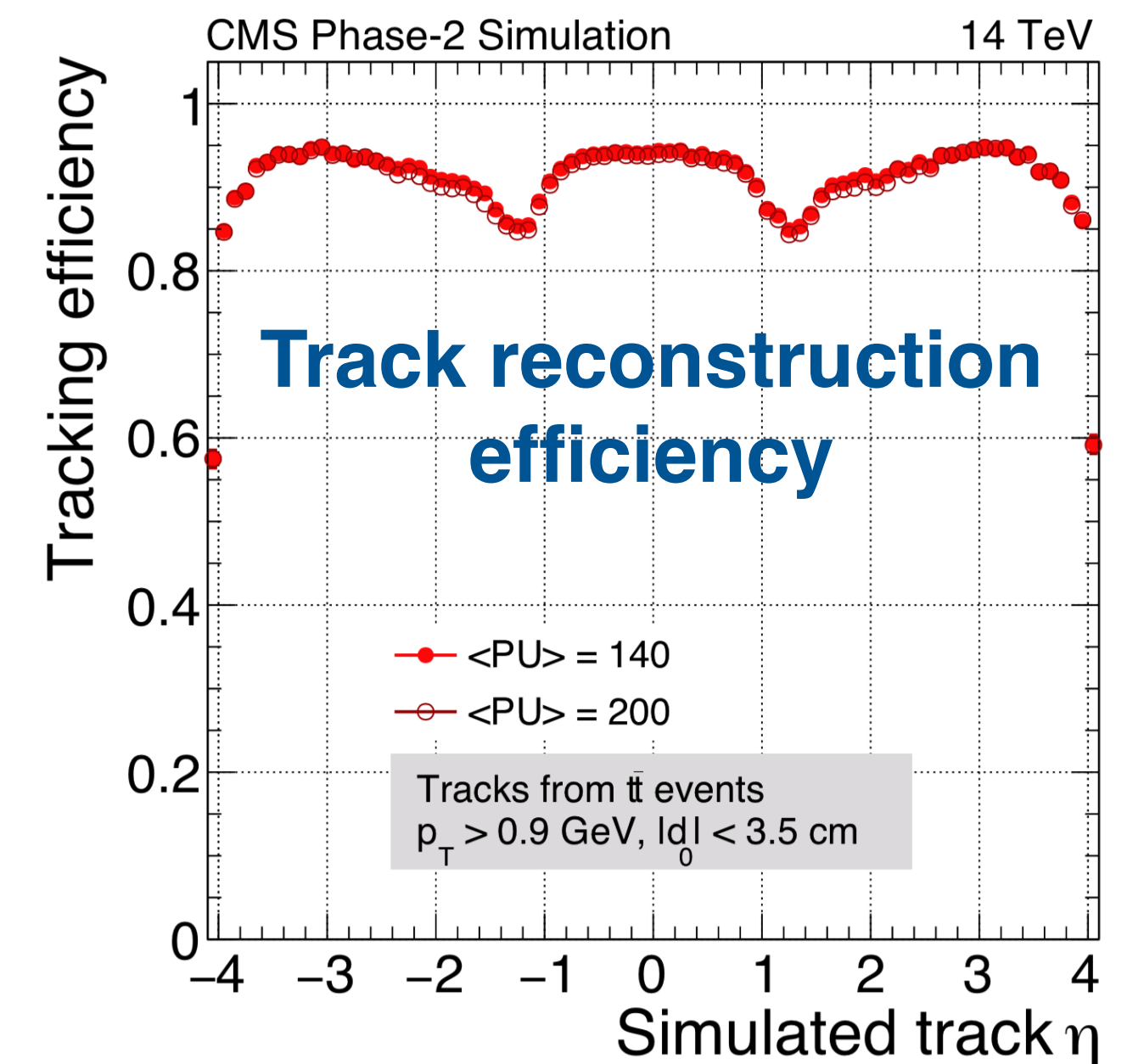
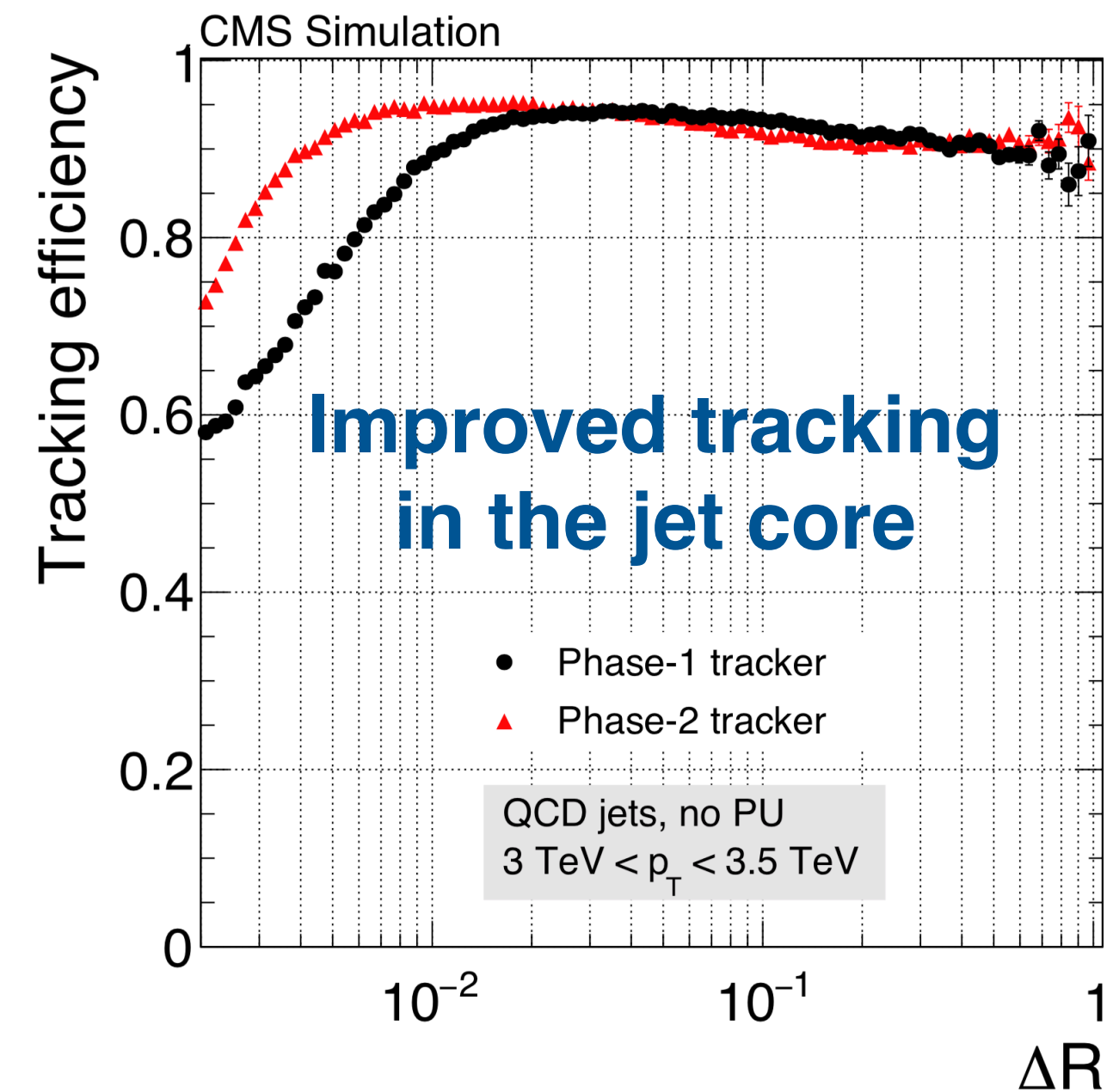
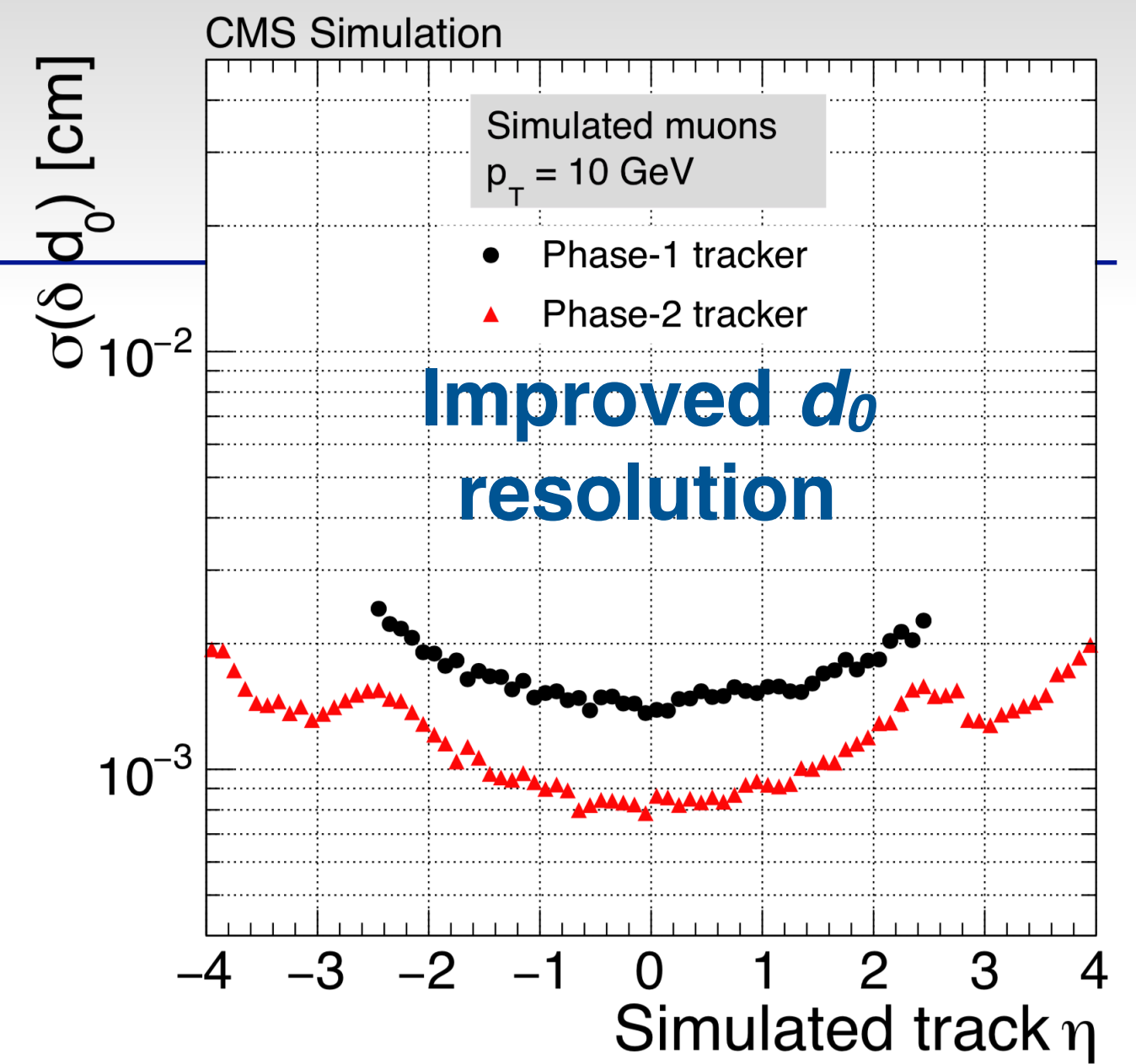
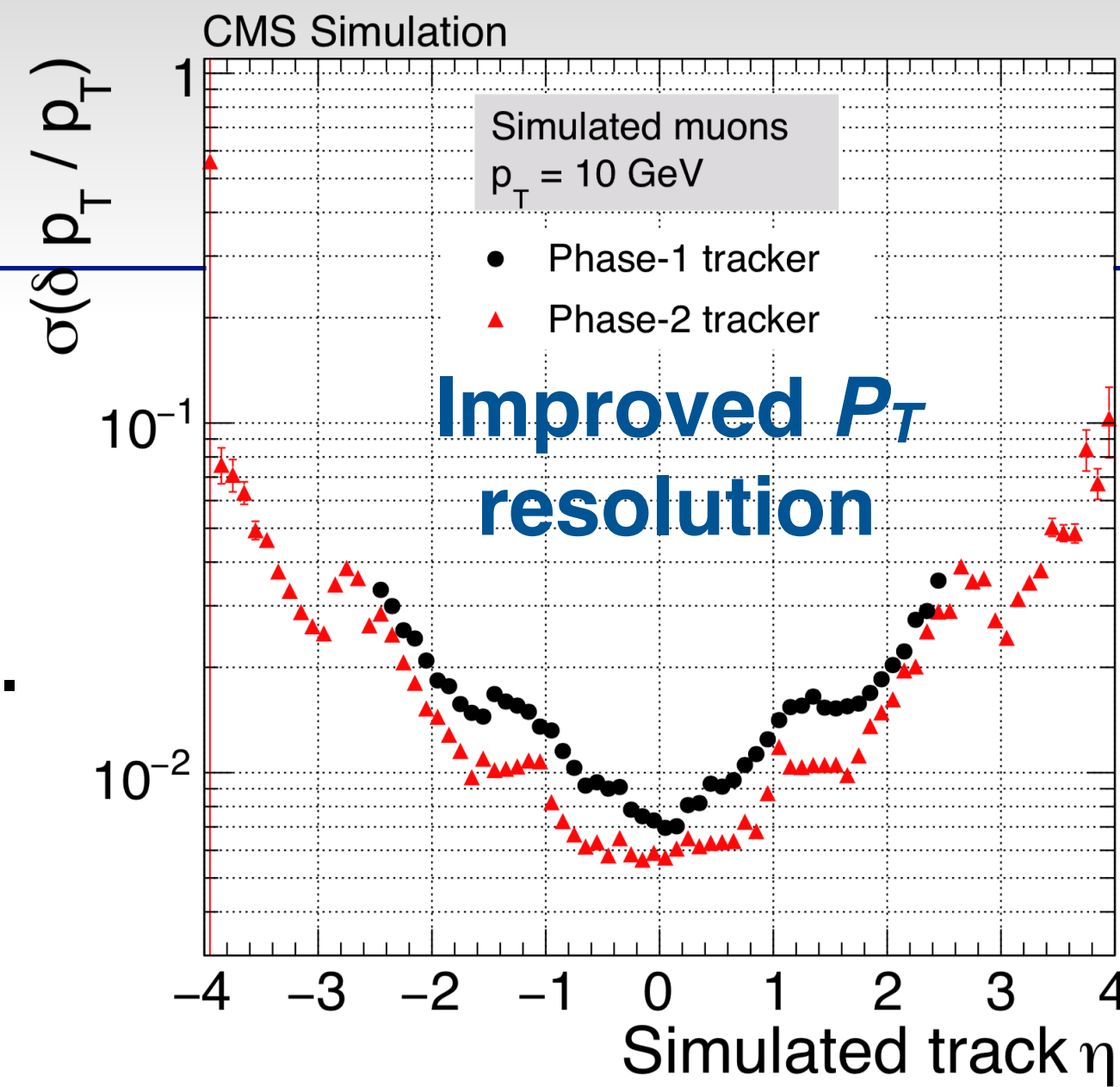
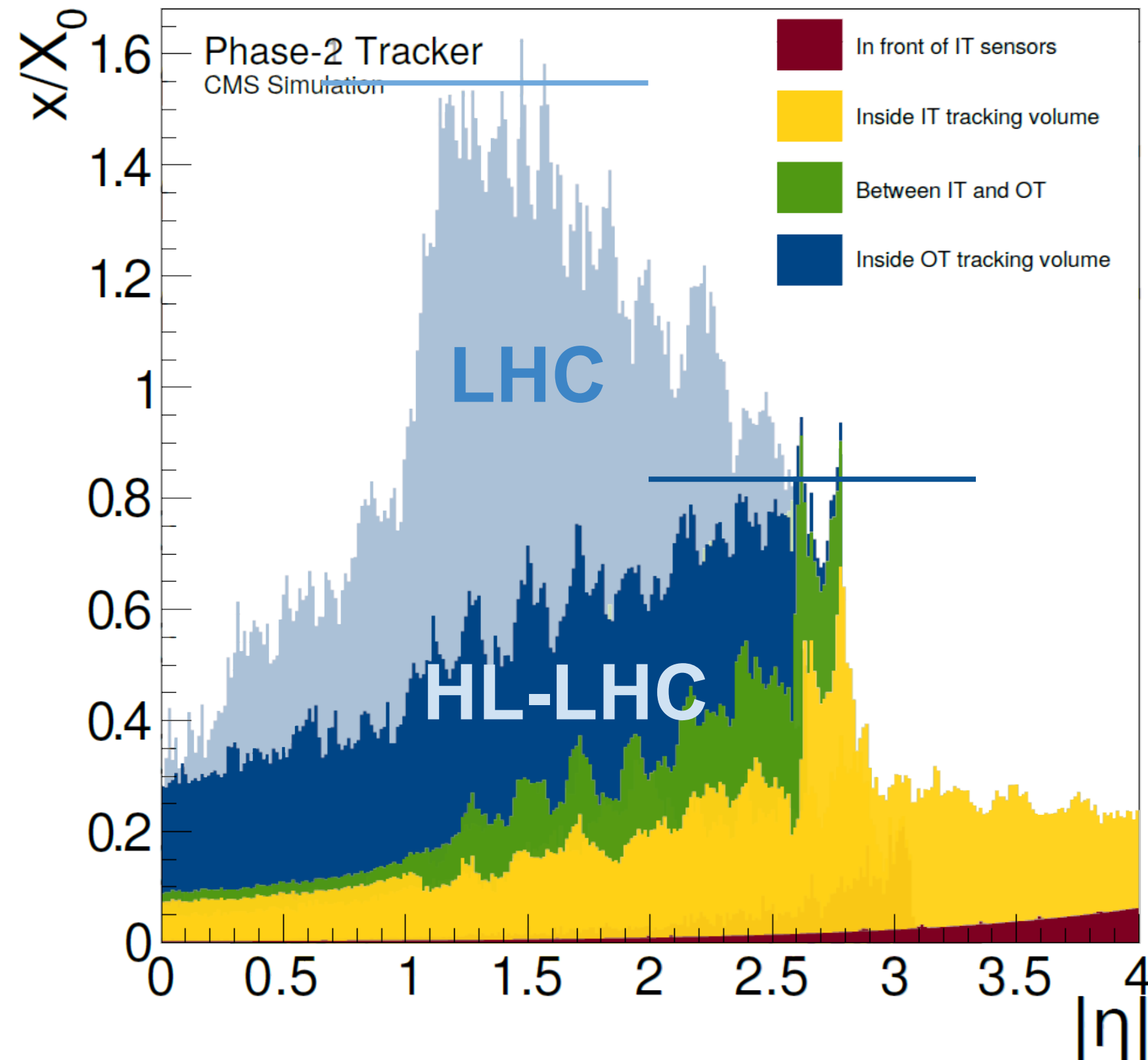


Block diagram of the IT Power Supply Module



Performance

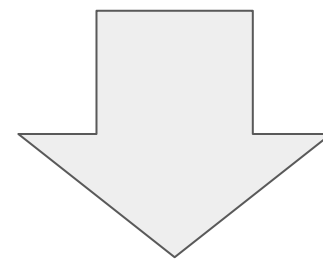
Thanks to the better granularity and the reduced material, the upgraded tracker improves on all physics observables even with 200 PU.
IT is crucial for seeding, the first reconstruction step.



Conclusions

Current Phase-1 pixel detector

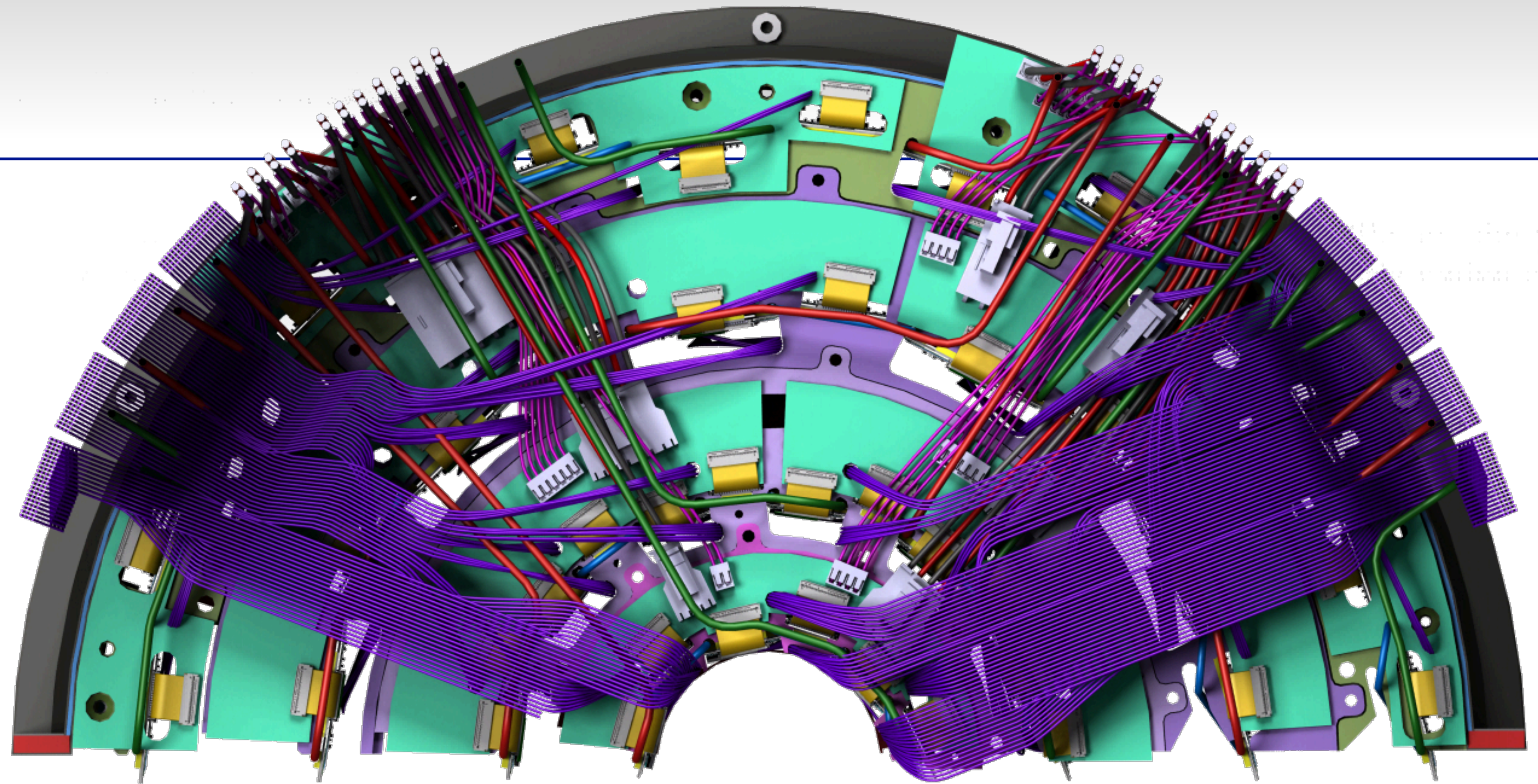
LHC
~1.8m² Silicon Sensors
123M 100x150μm² pixels
1856 Modules
100kHz max readout rate
15kW power budget



Inner Tracker

(upgraded Pixel Detector)

HL-LHC
~4.9m² Pixel Silicon Sensors
~2B 25x100μm² pixels
~4'000 Modules
750kHz readout rate (on L1 accept)
50kW power budget



CAD based study of the services distribution on the TBPX flange

- The CMS Upgrade Inner Tracker is a frontier-technology and extremely challenging project
- The design is finalized or close to finalization in all the main areas (modules, electronics, mechanics, cooling)
- Production and detector integration is ahead of us!

Thank you!