



6th "Trento" Workshop on Advanced Silicon Radiation Detectors (3D and P-type Technologies)



3D-FBK Pixel sensors: recent beam test results with irradiated devices



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on behalf of the ATLAS 3D Pixel R&D Collaboration



- **Introduction**
 - Atlas 3D collaboration
 - Motivation
 - 3D Sensors Design and Technology
 - The ATLAS FE readout chip
- **Test Beam setup**
 - Test Beam studies
- **Summary and Outlook**



B. Stugu, H. Sandaker, K. Helle¹; M. Barbero, F. Hügging, M. Karagounis, V. Kostyukhin, H. Krüger, J-W Tsung, N. Wermes²; M. Capua, S. Fazio, A. Mastroberardino, G. Susinno³; B. Di Girolamo, D. Dobos, A. La Rosa, C. Gallrapp, H. Pernegger, S. Roe⁴; T. Slavicek, S. Pospisil⁵; K. Jakobs, M. Köhler, U. Parzefall⁶; N. Darbo, G. Gariano, C. Gemme, A. Rovani, E. Ruscino⁷; C. Butter, R. Bates, V. Oshea⁸; S. Parker⁹; M. Cavalli-Sforza, S. Grinstein, I. Korokolov, C. Padilla¹⁰; K. Einsweiler, M. Garcia-Sciveres¹¹; M. Borri, C. Da Vià, J. Freestone, S. Kolya, C. Li, C. Nellist, J. Pater, R. Thompson, S. J. Watts¹²; M. Hoferkamp, S. Seidel¹³; E. Bolle, H. Gjersdal, K. Sjøbæk, S. Stapnes, O. Rohne¹⁴; D. Su, C. Young, P. Hansson, P. Grenier, J. Hasi, C. Kenney, M. Kocian, P. Jackson, D. Silverstein¹⁵; E. Devetak, B. DeWilde, D. Tsybychev¹⁶; G-F Dalla Betta, P. Gabos, M. Povoli¹⁷; M. Cobal, M-P Giordani, L. Selmi, A. Cristofoli, D. Esseni, A. Micelli, P. Palestri¹⁸; C. Fleta, M. Lozano G. Pellegrini¹⁹; M. Boscardin, A. Bagolini, P. Conci, C. Piemonte, S. Ronchin, N. Zorzi²⁰; T. E. Hansen, A. Kok, N. Lietaer²¹; J. Hasi, C. Kenney²²; J. Kalliopuska, A. Oja²³

• 18 institutions:

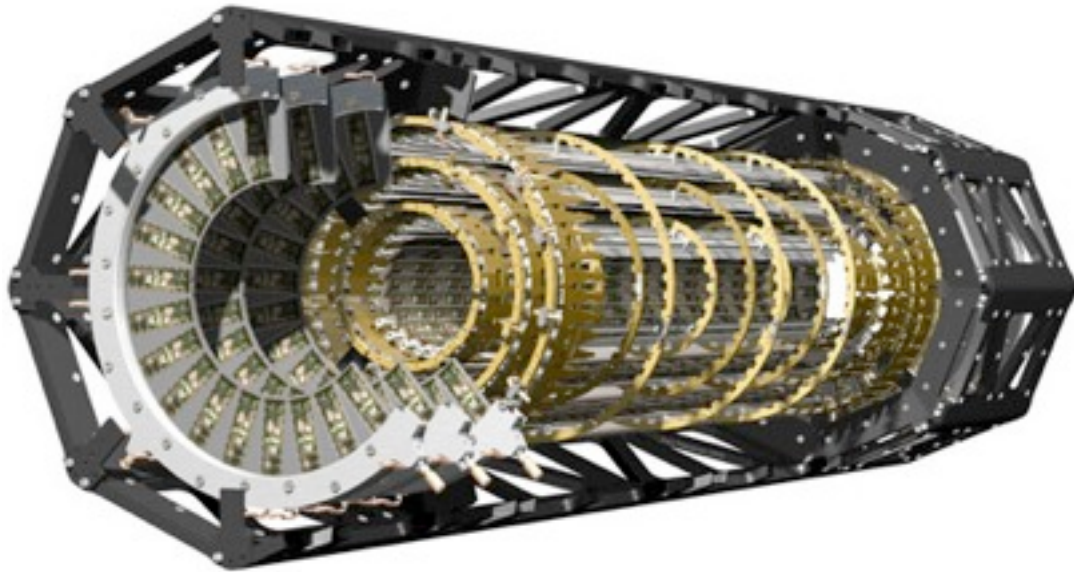
¹Bergen University, ²Bonn University, ³Calabria University, ⁴CERN, ⁵Czech Technical University, ⁶Freiburg University, ⁷University and INFN of Genova, ⁸Glasgow University, ⁹The University of Hawaii, ¹⁰IFAE Barcelona, ¹¹Lawrence Berkeley National Laboratory, ¹²The University of Manchester, ¹³The University of New Mexico, ¹⁴Oslo University, ¹⁵SLAC, ¹⁶Stony Brook University, ¹⁷University and INFN of Trento, ¹⁸University of Udine, ¹⁹CNM Barcelona, ²⁰FBK-Trento, ²¹SINTEF Norway, ²²Stanford, ²³VTT, Finland

• 4 (+1) processing facilities:

CNM (Spain), FBK (Italy), SINTEF (Norway), Stanford (USA) [+VTT (Finland)]



- Pixel detectors: technology choice in high-energy physics for innermost tracking and vertexing

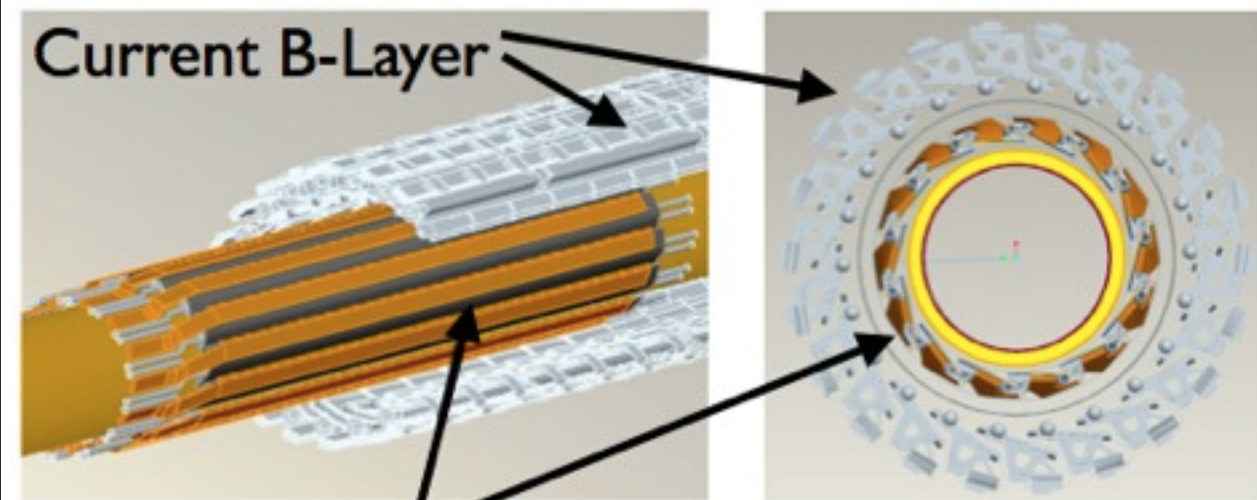


- Atlas pixel detector

- LHC p-p collisions at 7 TeV ($L \sim 10^{34} \text{ cm}^{-2}\text{s}^{-1}$)
- B-layer at 5 cm from IP (2T magnetic field)
- designed for fluence of $10^{15} \text{ n}_{\text{eq}}\text{cm}^{-2}$
- technology: planar sensor

- Why a new Insertable B-Layer (IBL):

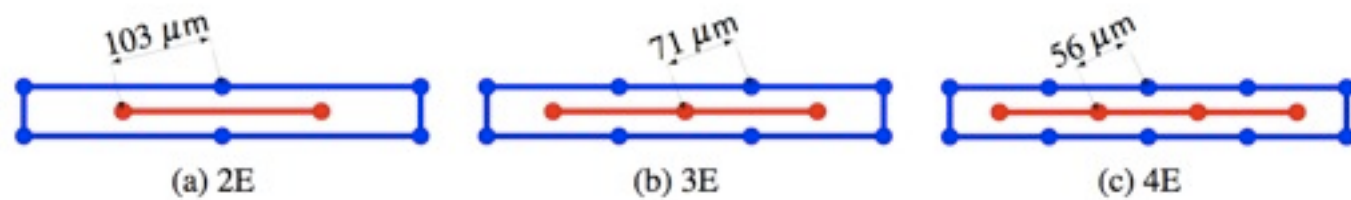
- B-Layer suffers highest radiation damage
- performance significantly degraded
- add new layer:
 - closer to Interaction Point, smaller space, higher radiation...
 - 3 technologies under study: Diamond, new Planar, 3D



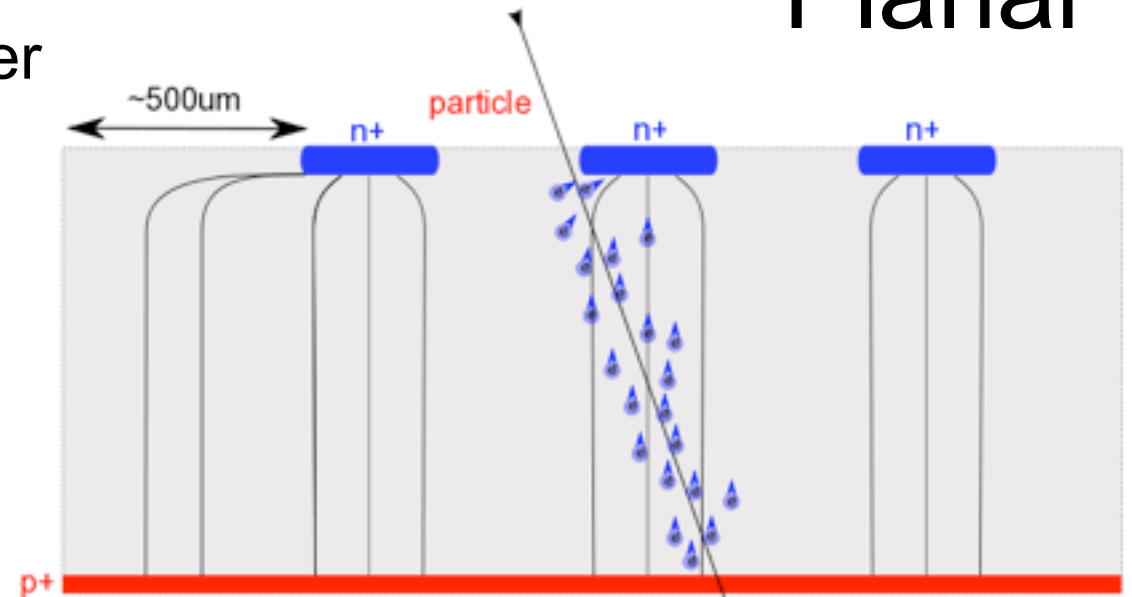
IBL mounted on new beam pipe, $r \approx 3 \text{ cm}$

- Proposed by Sherwood Parker et al.: NIM A 395 (1997) 328

- Electrodes (both types) processed inside the wafer bulk - perpendicular to surface
- Different cell configuration: 2E, 3E or 4E



Planar



Advantages:

3D Features:

high electric field

short collection path

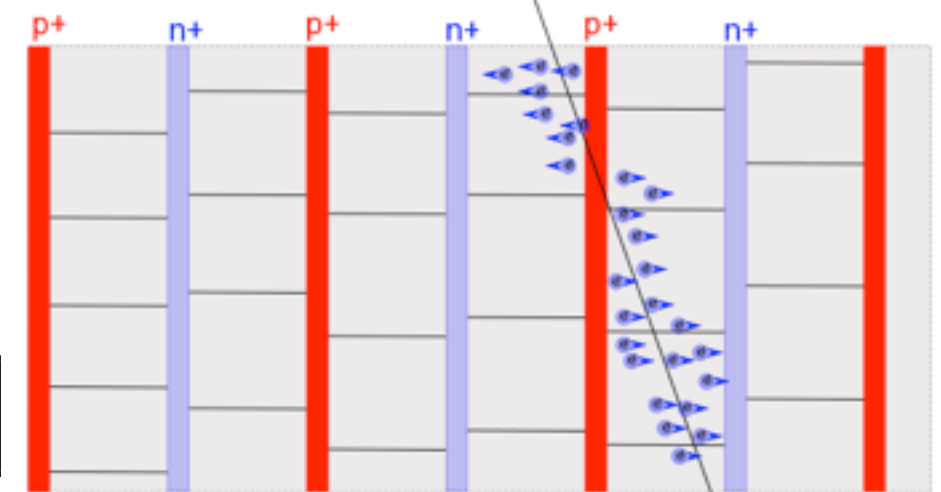
sensor edge is an electrode

high efficiency / radiation hard

lower depletion voltage

faster charge collection

guard fence 200 μm

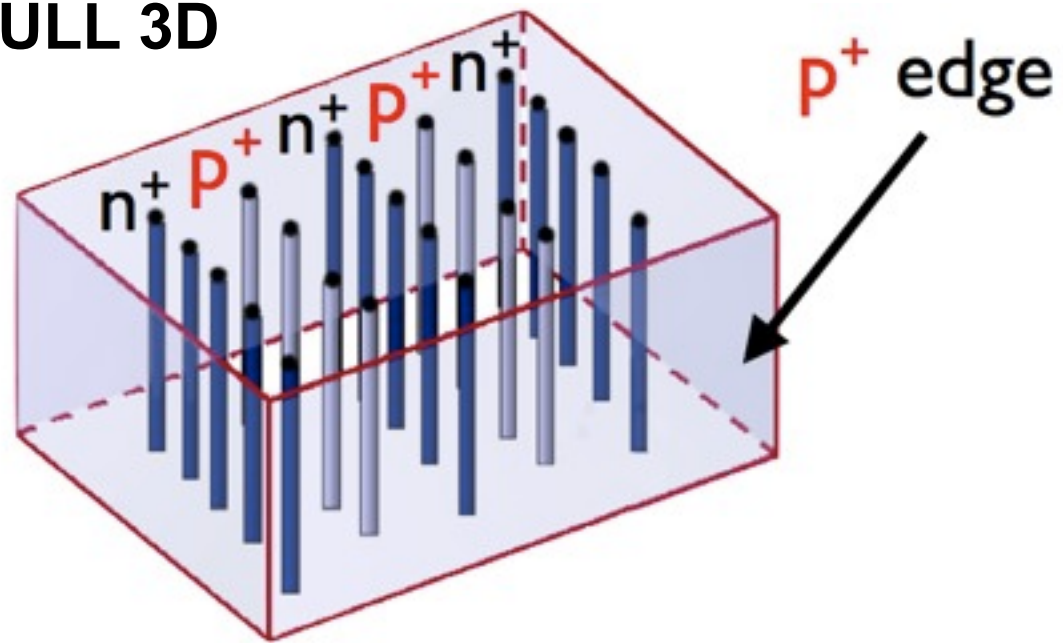


active edge

3D

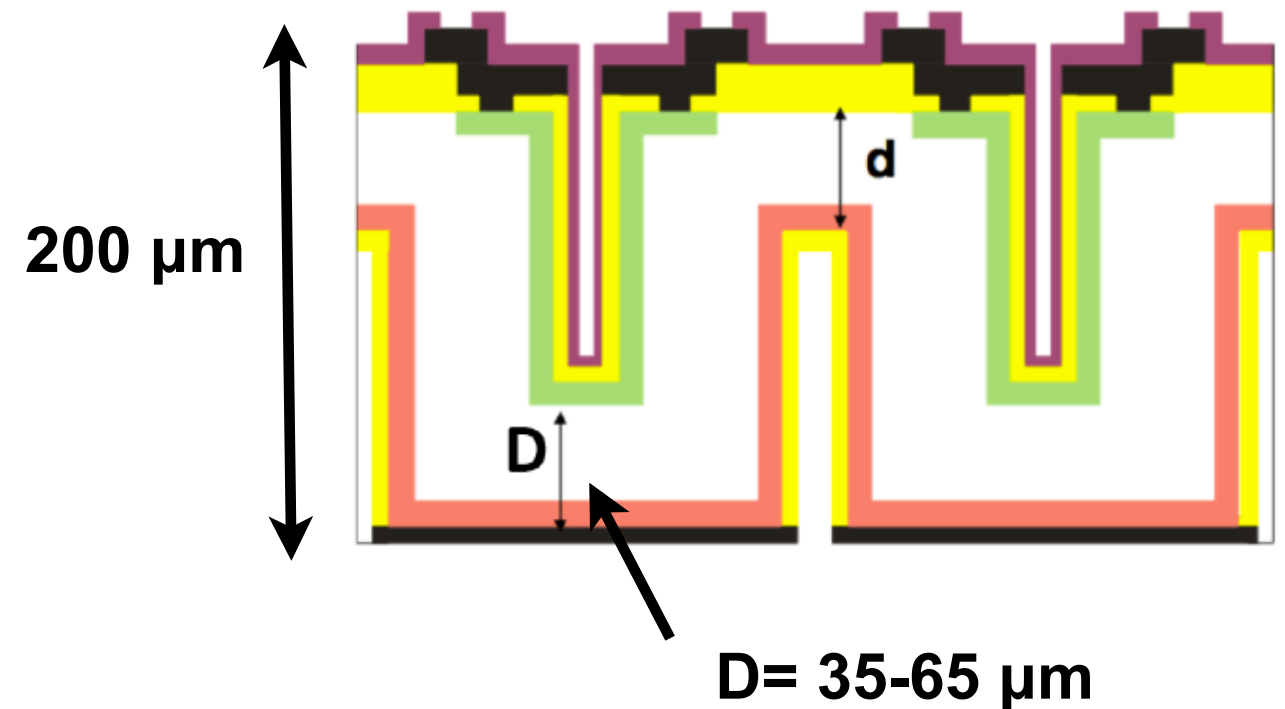
- Two designs under study - similar behavior and performance

FULL 3D



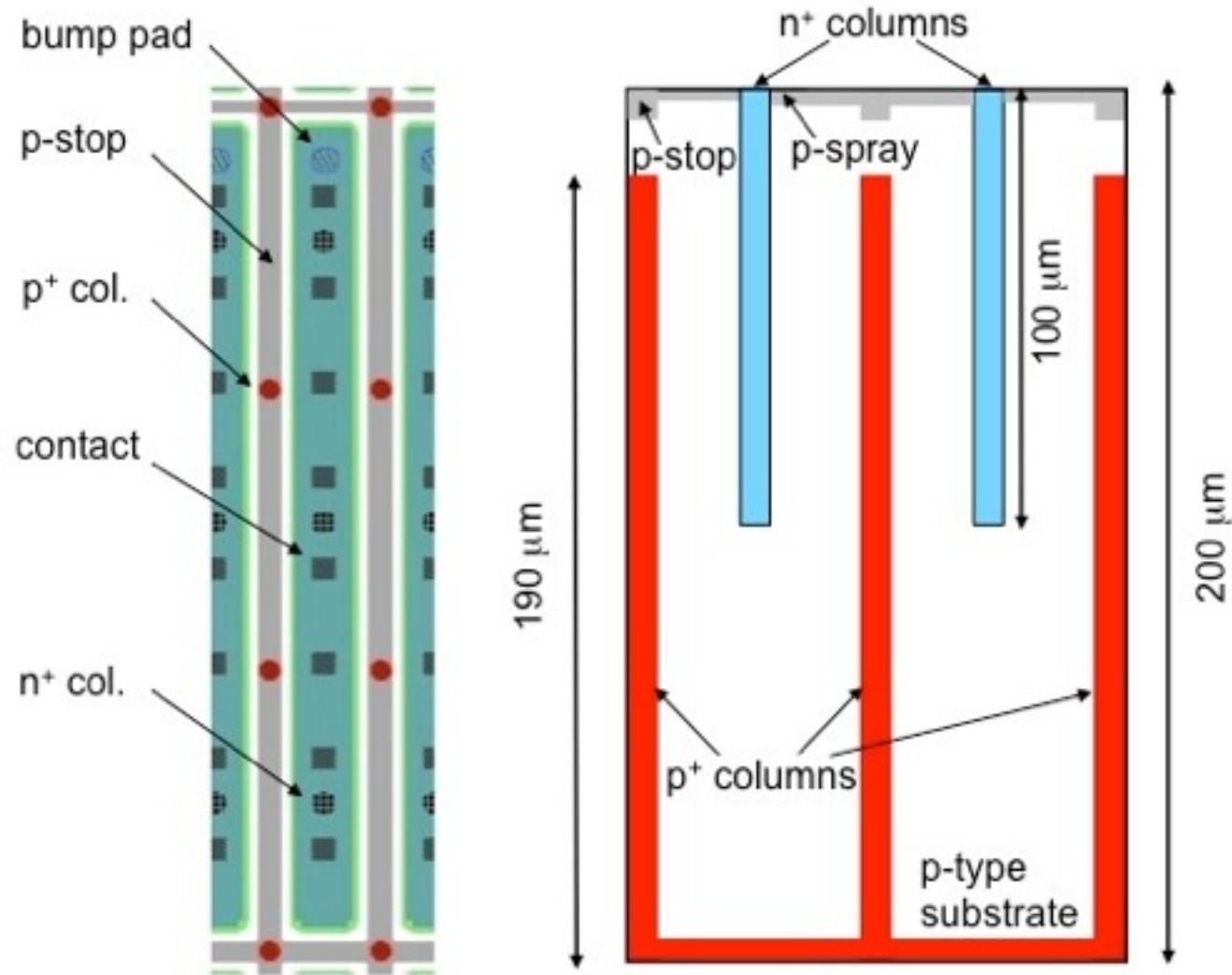
- produced by Stanford/SINTEF (5th gen.) with active edge
- produced by FBK (FE-I3)
- to-be-produced by FBK under bump-bonding (FE-I4)

Modified 3D sensors



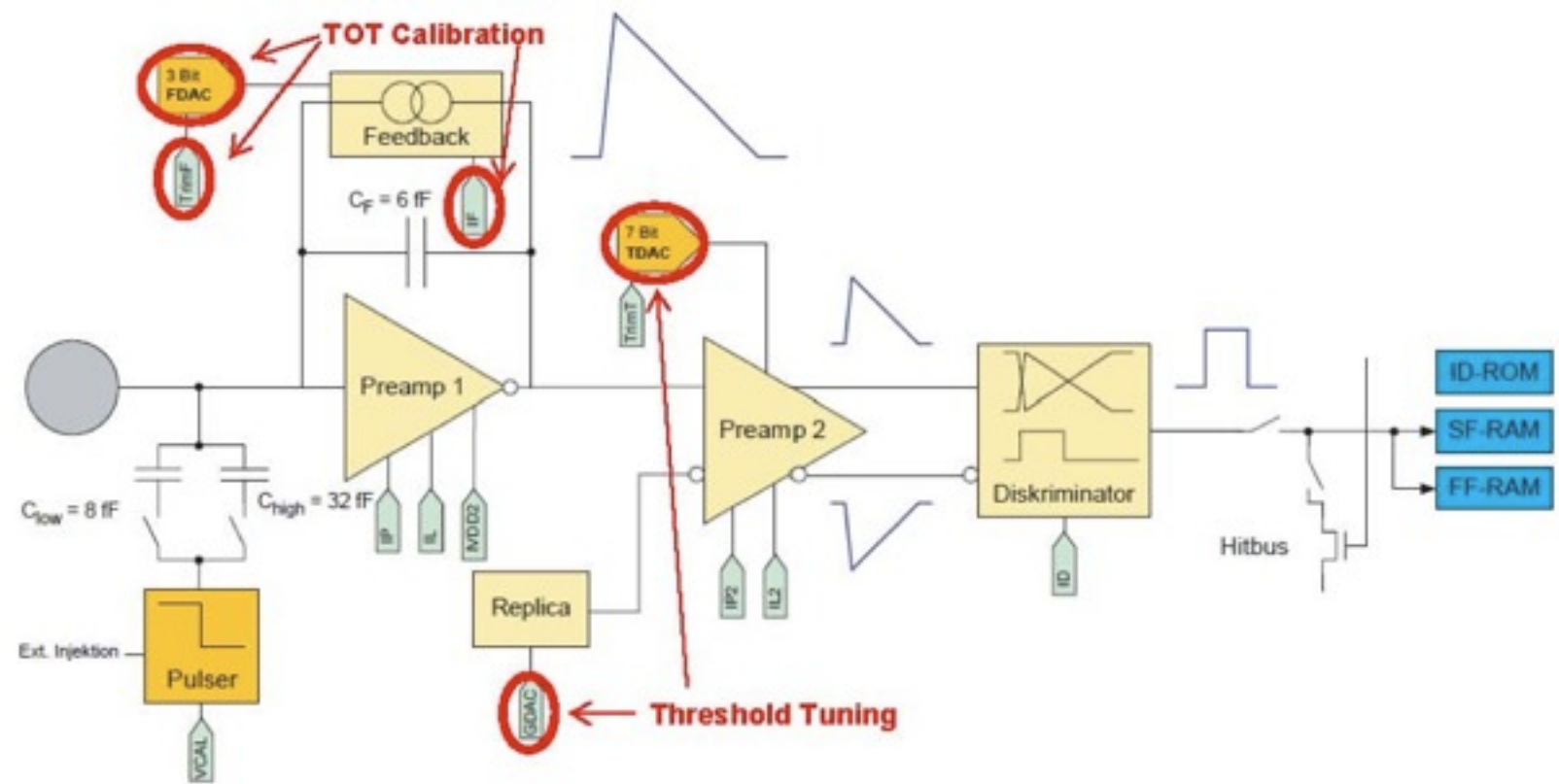
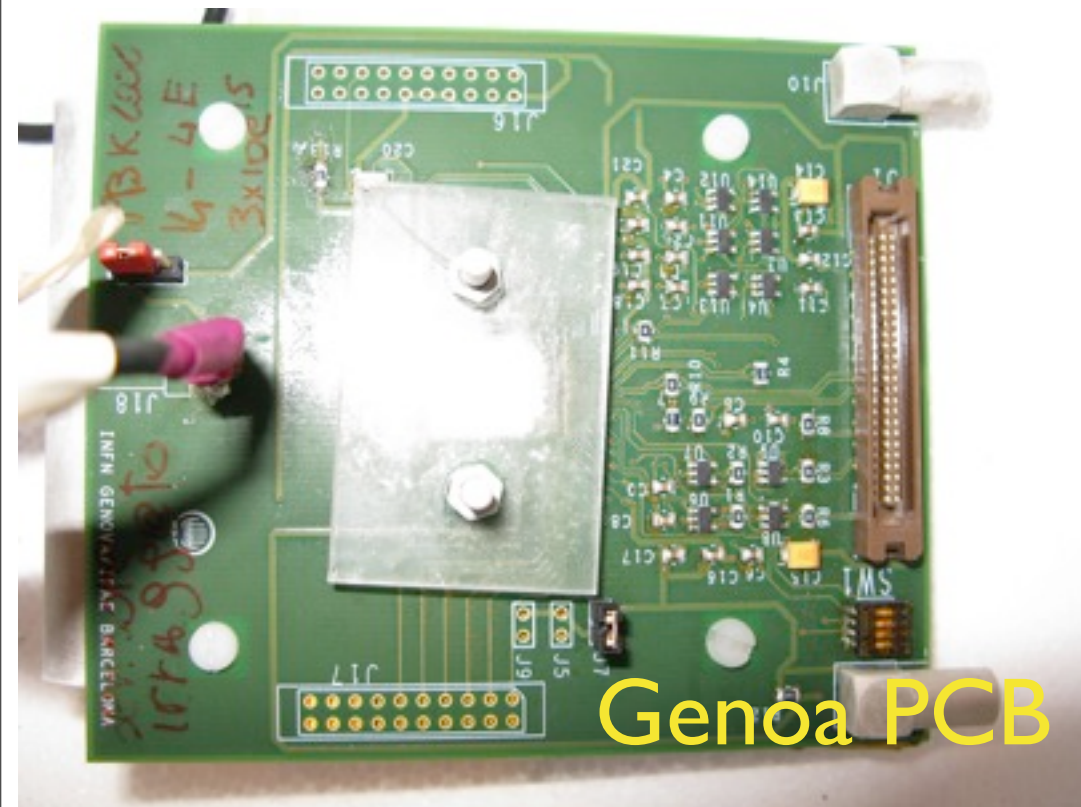
- partially overlapping electrodes
- simplified wafer handling
- double-sided double-type columns
- produced by FBK and CNM (FE-I3)

Modified 3D sensors (wafer 2008)



3E cell configuration

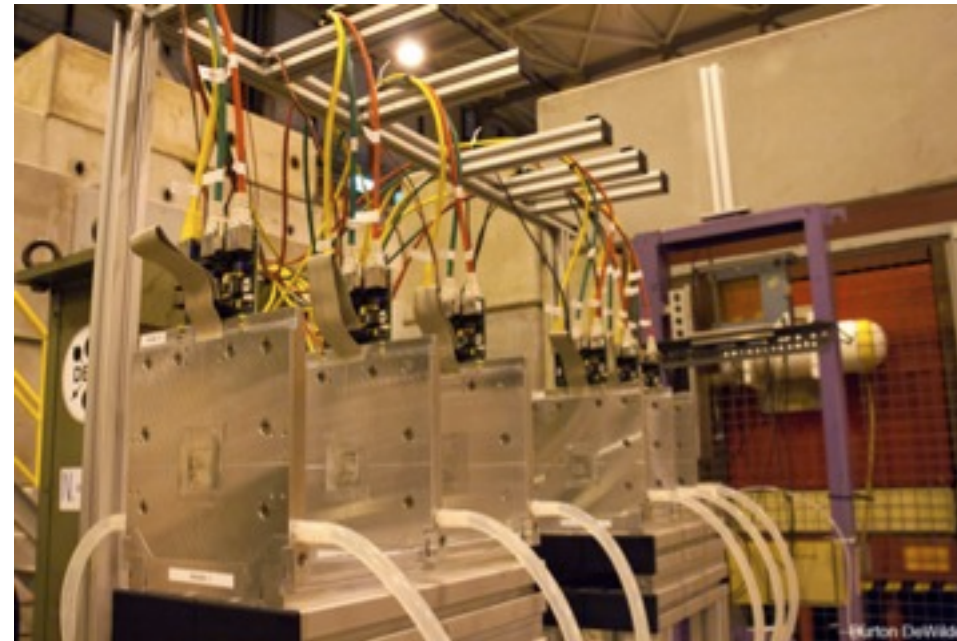
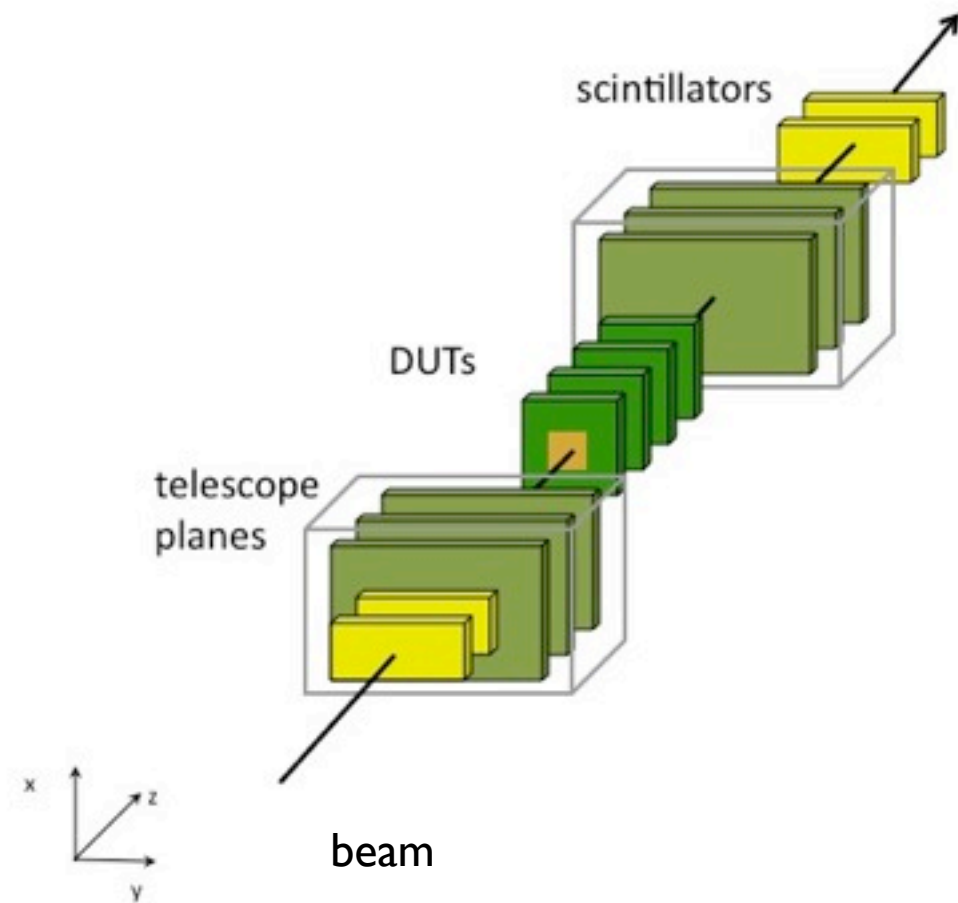
Parameter	Unit	Value
3D-DTC-2		
Substrate thickness	μm	200
Junction column thickness	μm	100 -110
Ohmic column thickness	μm	180 -190
Column overlap	μm	90 - 100
Substrate doping concentration	cm ⁻³	1 × 10 ¹²
Lateral depletion voltage	V	3
Full depletion voltage	V	12
Capacitance vs backplane	fF/column	35
Leakage current @ Full depletion	pA/column	< 1
Breakdown voltage	V	> 70



Single Chip Assembly (SCA):

- Sensor bump-bonded to the FE-I3 Chip
- Bump-bonded at Selex (thermo-compression with indium bumps)
- 2880 readout cells: 160×18 pixels, each 50×400 μm^2 size
- provides pixel charge measurement through digital time-over-threshold (TOT)
 - measured in units of LHC bunch crossing rate (40 MHz)
- the conversion has been tuned to each individual pixel to respectively:
 - 3200 threshold e^- and 60 ToT for a deposited charge of 20 ke^-
- 3D SCA pixels: threshold tuned and TOT calibrated with “TurboDAQ” software

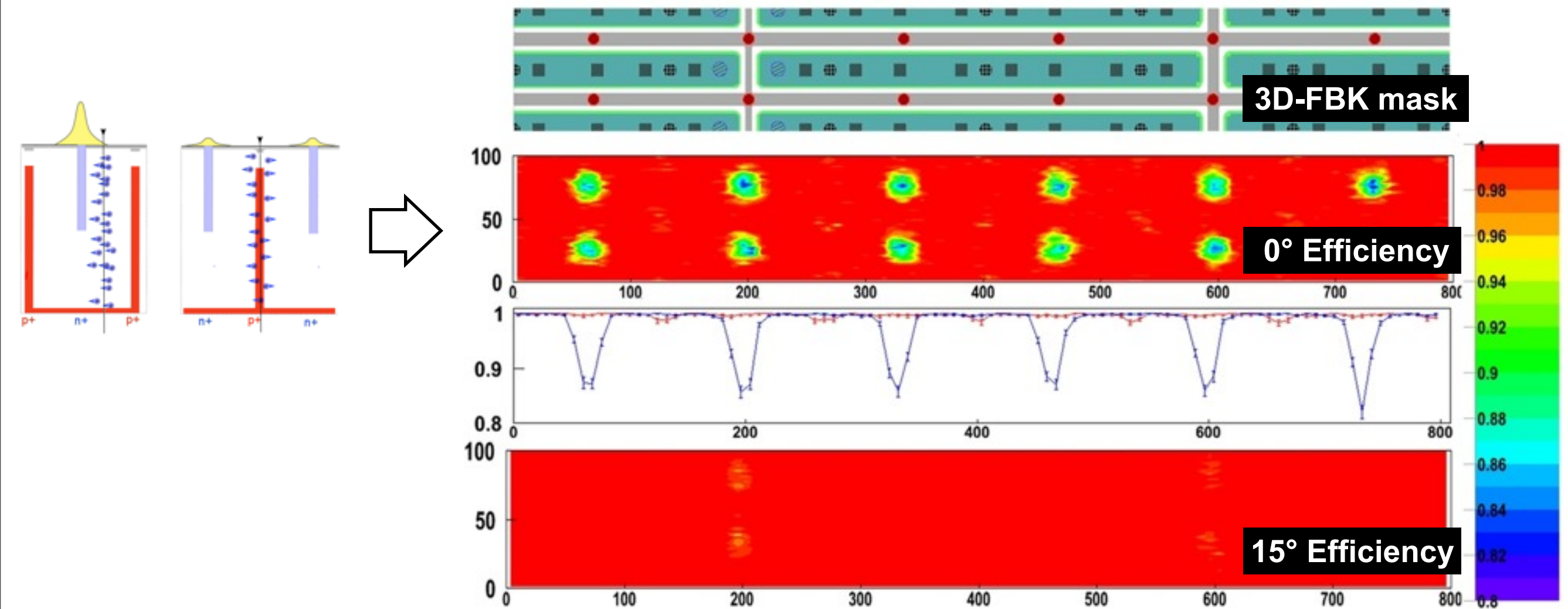
EU Detector Telescope - June '10 - Oct, Nov '10 (IBL)



- 120 GeV pions from CERN - SPS
- 6 planes: 660k Si pixels (18.5 μm pitch)
- Trigger: four scintillators
- DUTs (June): FBK-3E p-irrad (*Karlsruhe*), FBK-3/4E (n-irradiated - *Ljubljana*) both at fluence $10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
Atlas planar (as reference)

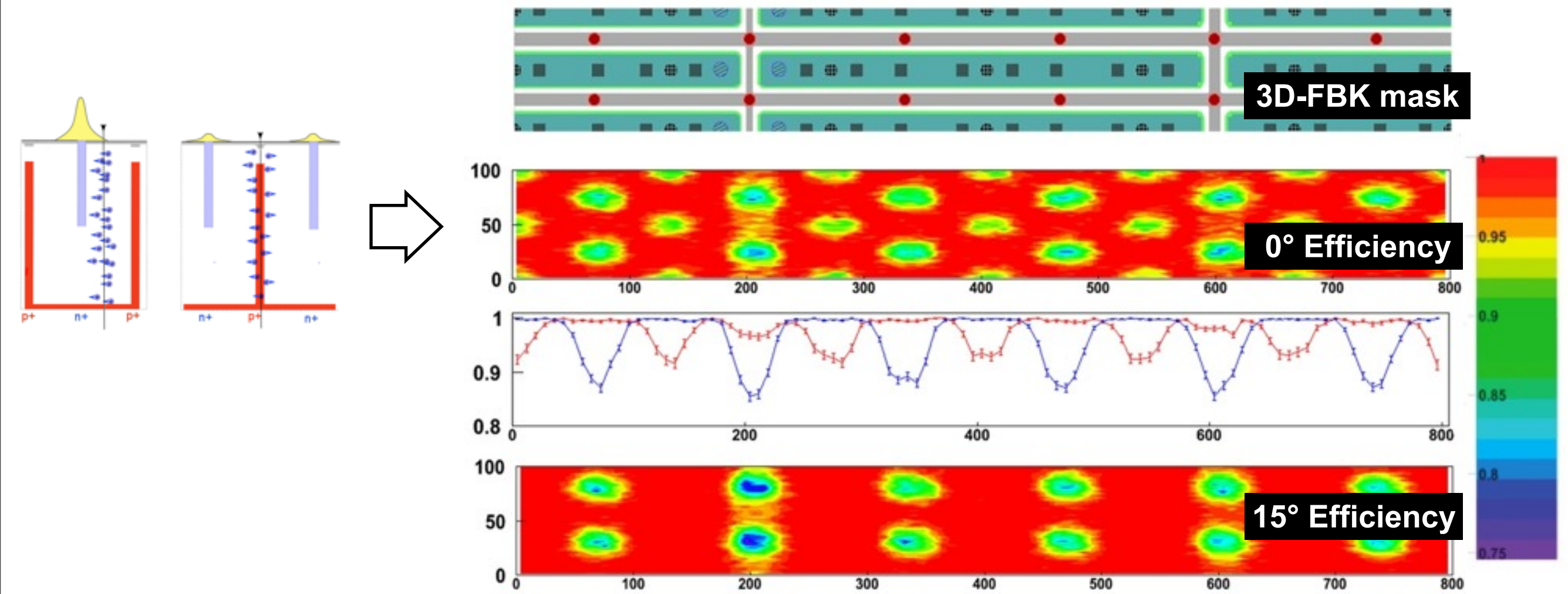
Purpose:

sensors performance after irradiation as a function of beam incidence angle (-25° to 25°):
- tracks efficiency, charge sharing, cluster size etc.



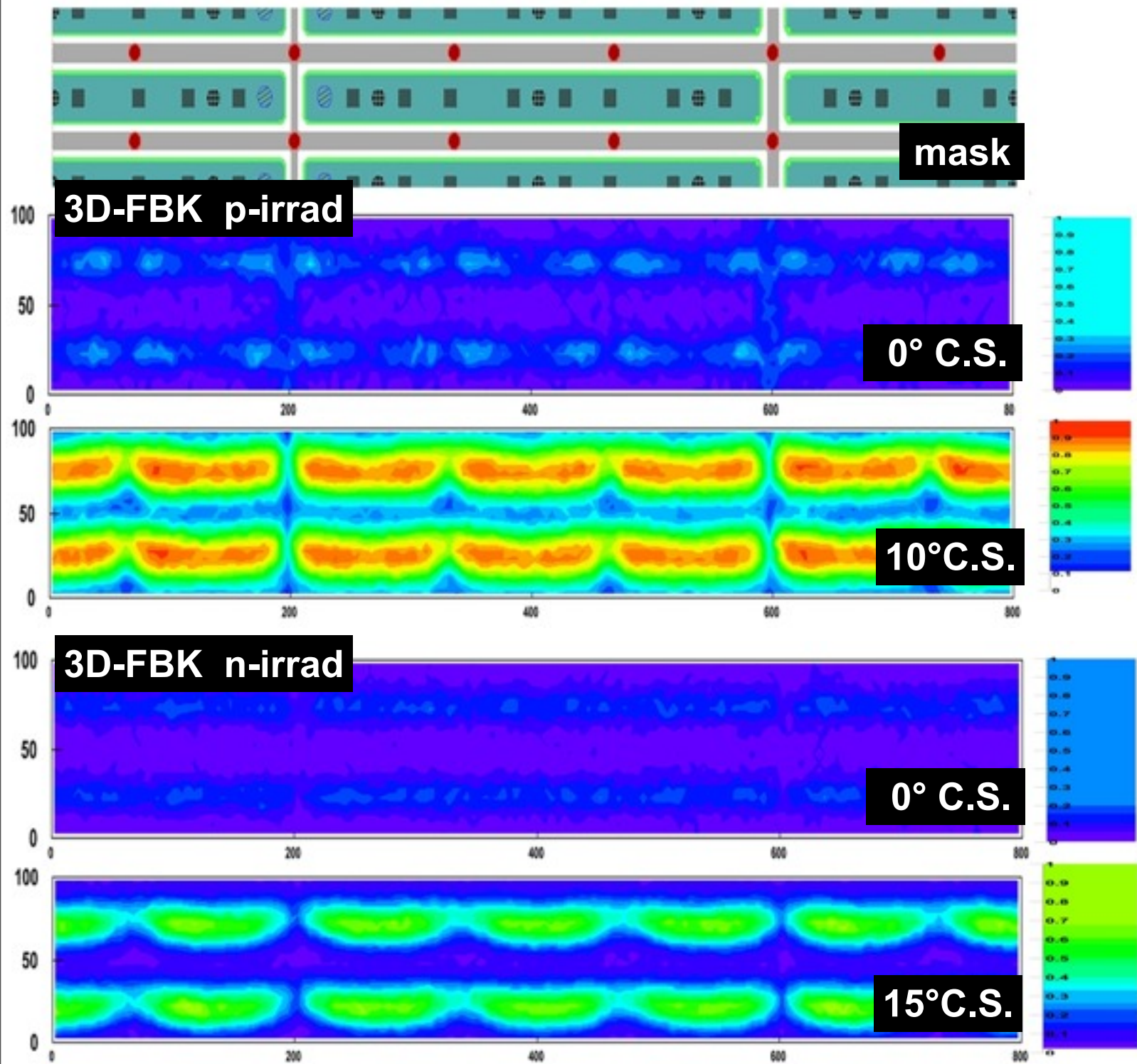
3D FBK-3E proton irradiated:

- lower efficiency for 0°
 - a lot of charge/signal loss for tracks that passed through the electrodes
 - charge below the threshold
- incidence angle has large impact
 - hit efficiency becomes more uniform when the tracks are inclined



3D FBK-3E neutron irradiated:

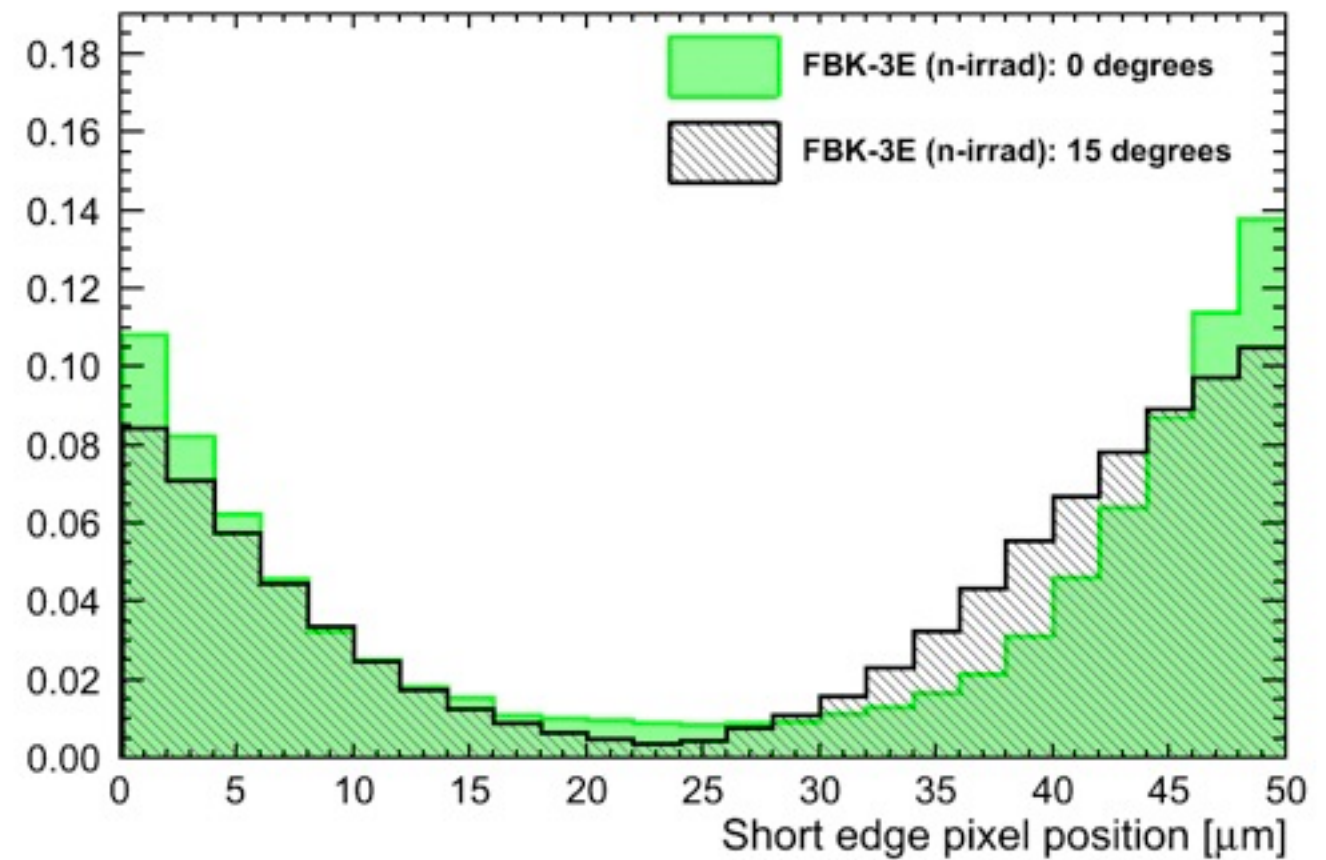
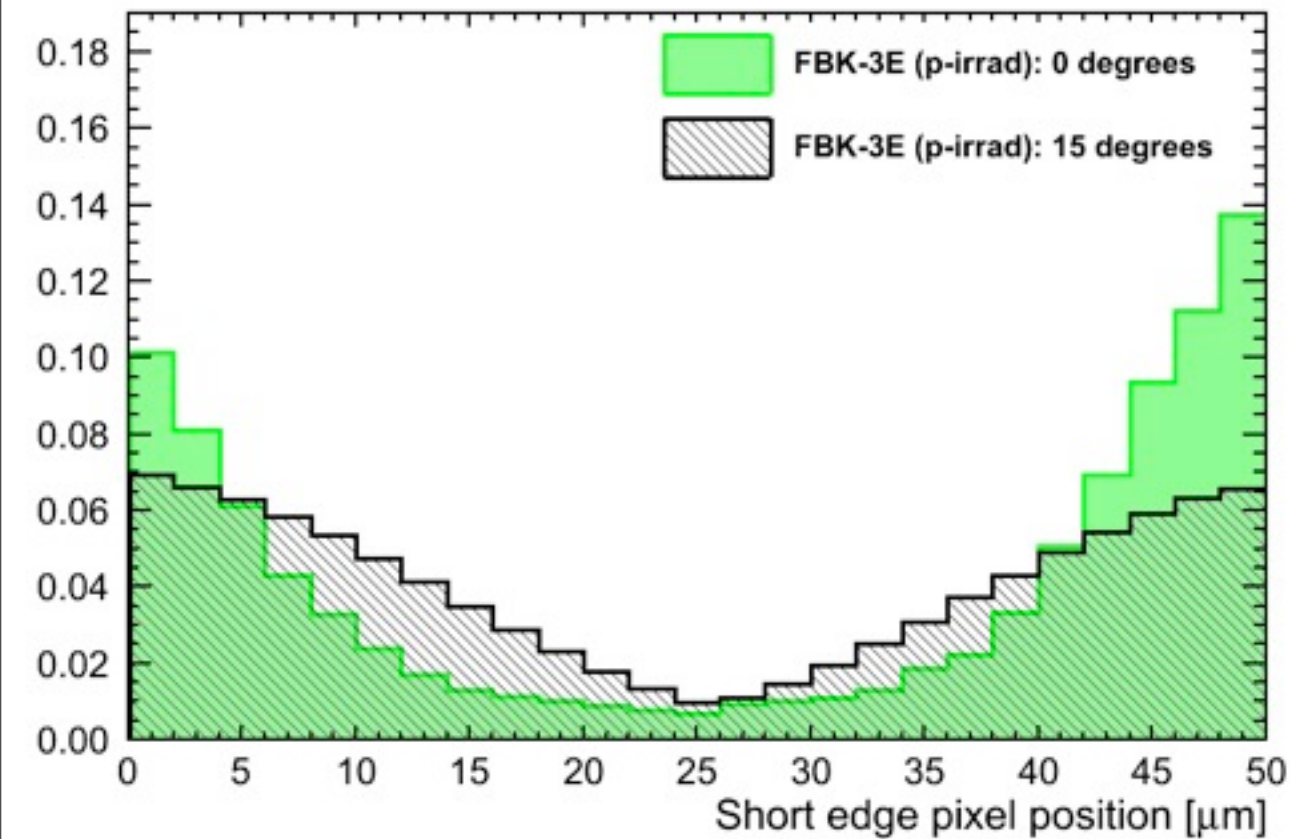
- slightly lower efficiency for 0° as the 3D-FBK p-irrad:
 - 97.6% (n-irrad.) vs 99.0% (p-irrad.)
- inclined angle:
 - improving of the efficiency: 98.1% (99.9% p-irrad)
 - efficiency fully recovered for the read-out electrode regions
 - ohmic columns (p-type) still inefficient



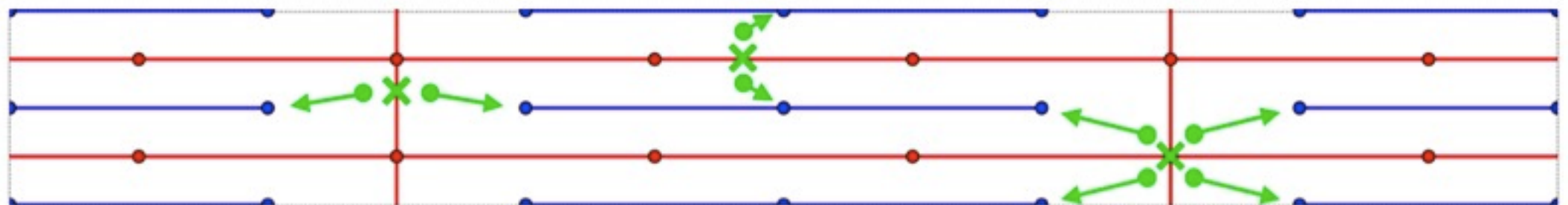
Charge sharing:

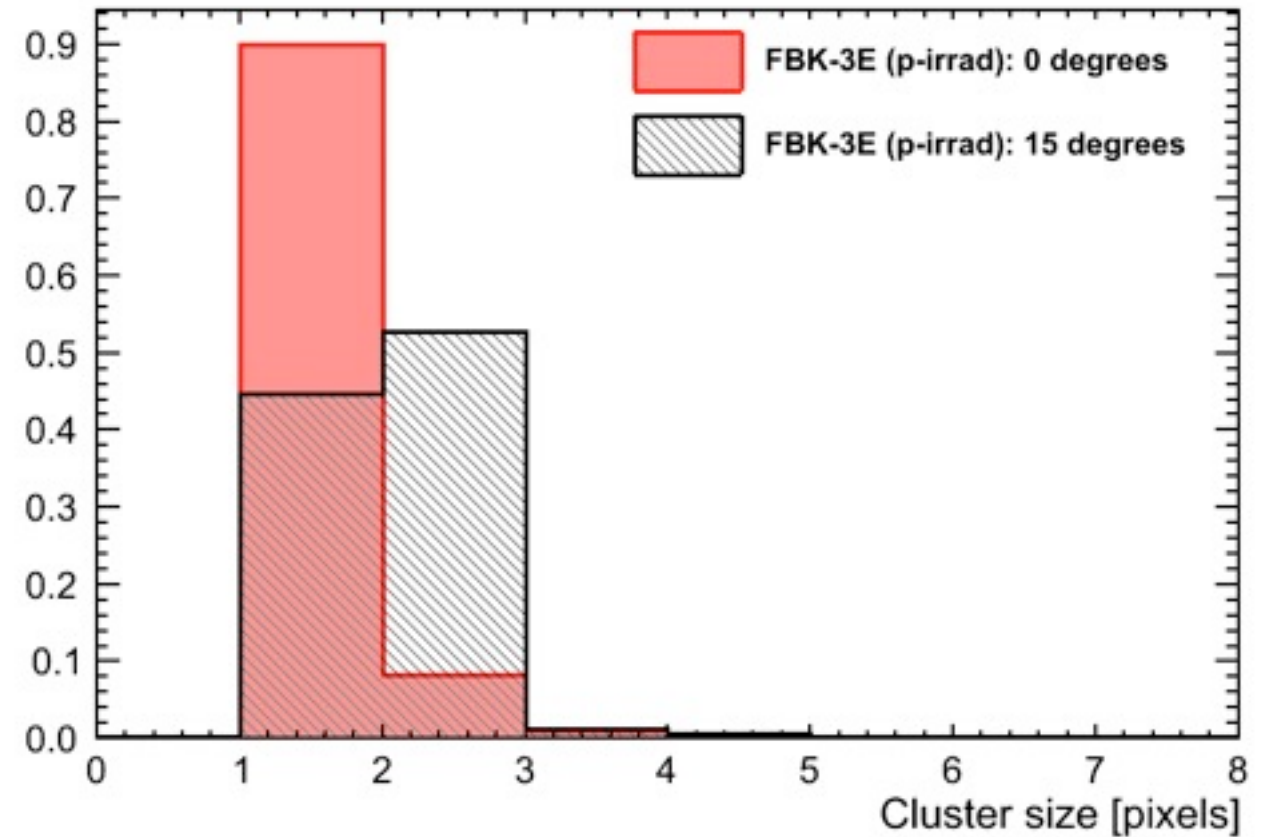
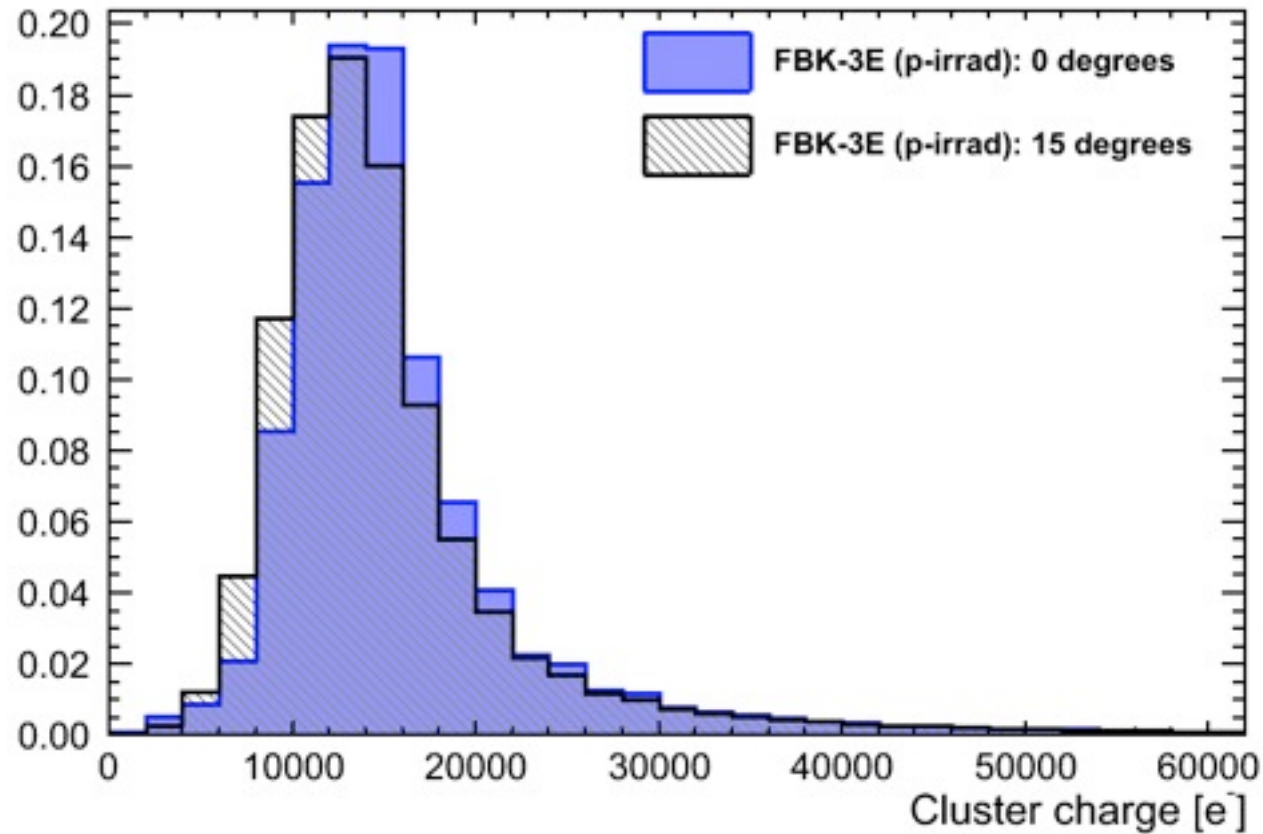
- signal can be shared between two or more cells, defined as $N_{\text{tracks}}(\text{hits} > 1) / N_{\text{tracks}}(\text{all})$
- good to have more precise determination of track position but collected charge low efficiency around pixel edge
- less signal, less probability to be above the threshold
- at 0° charge sharing pretty small
- as expected, increase in charge sharing at tilted incidence
- p and n irradiated similar behavior (attenuated for n-irrad)

• note the different color coding for p/n



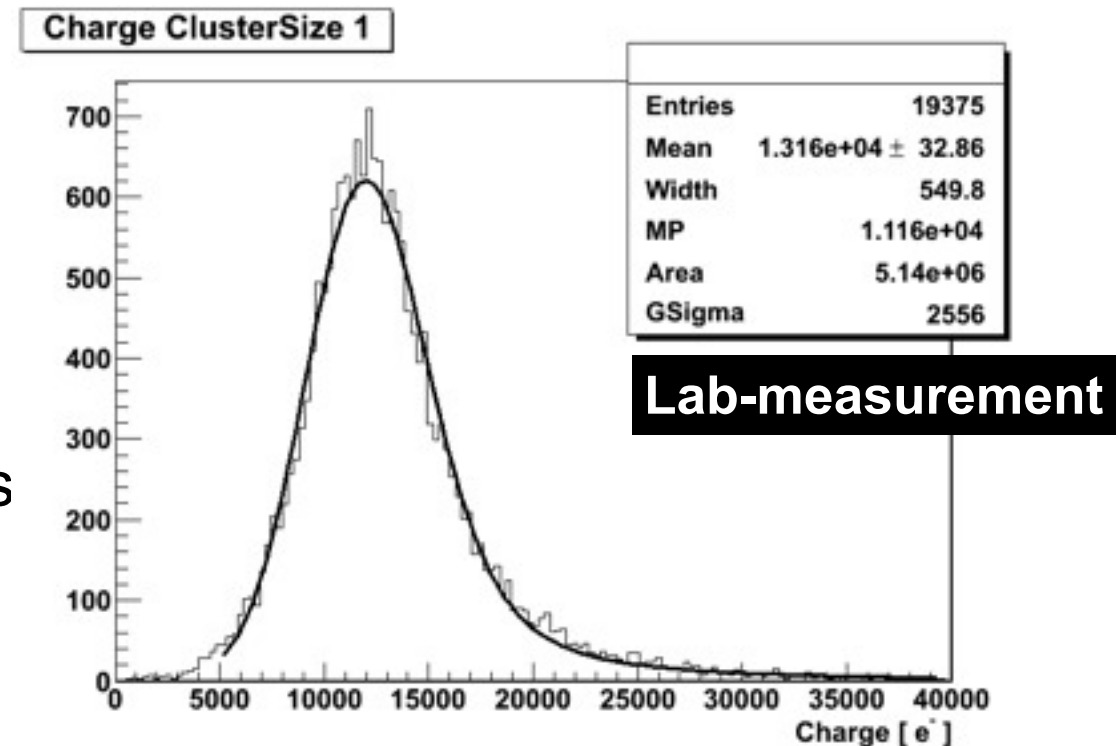
- charge sharing probability in the pixel short direction (50 μm) as a function of track position
- around pixel edge lower charge collected (lower efficiency) higher charge sharing

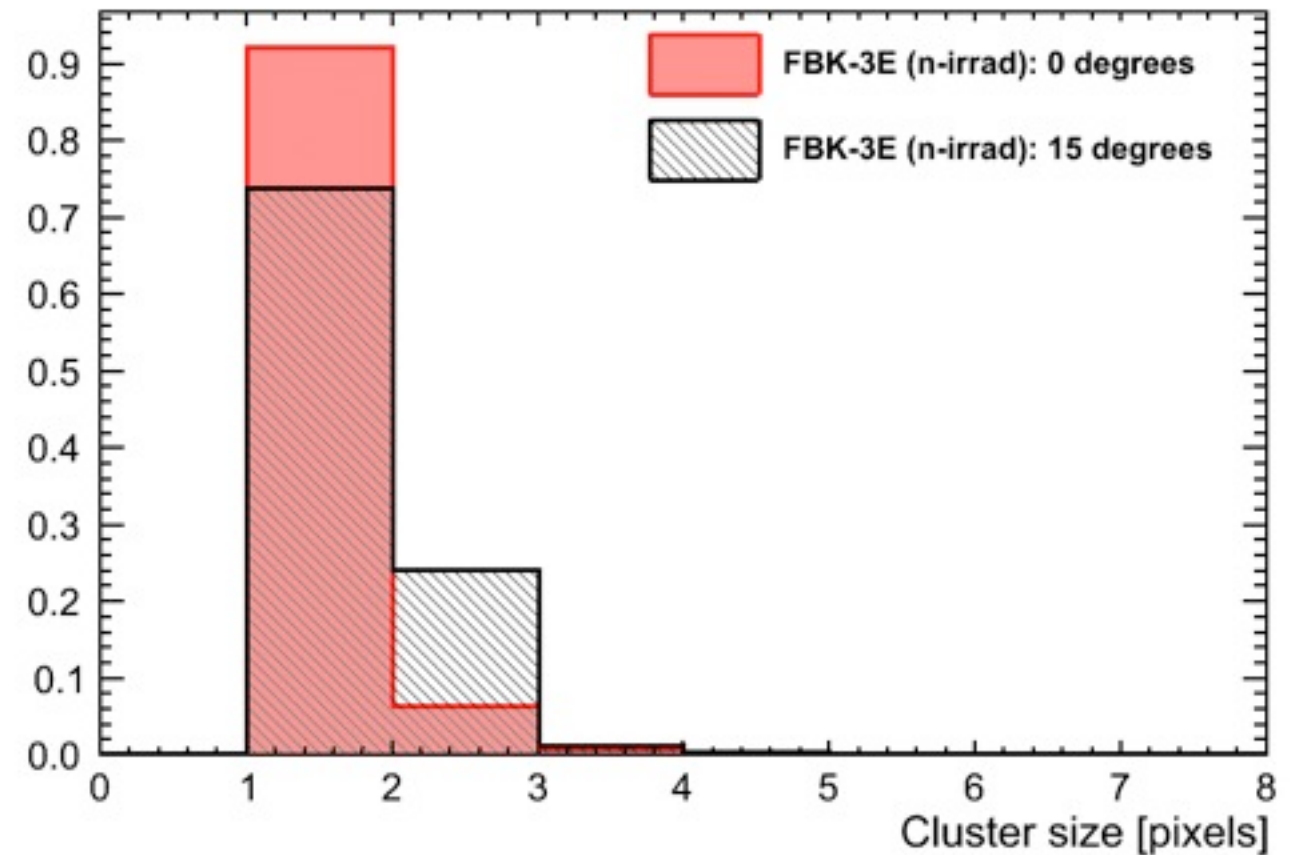
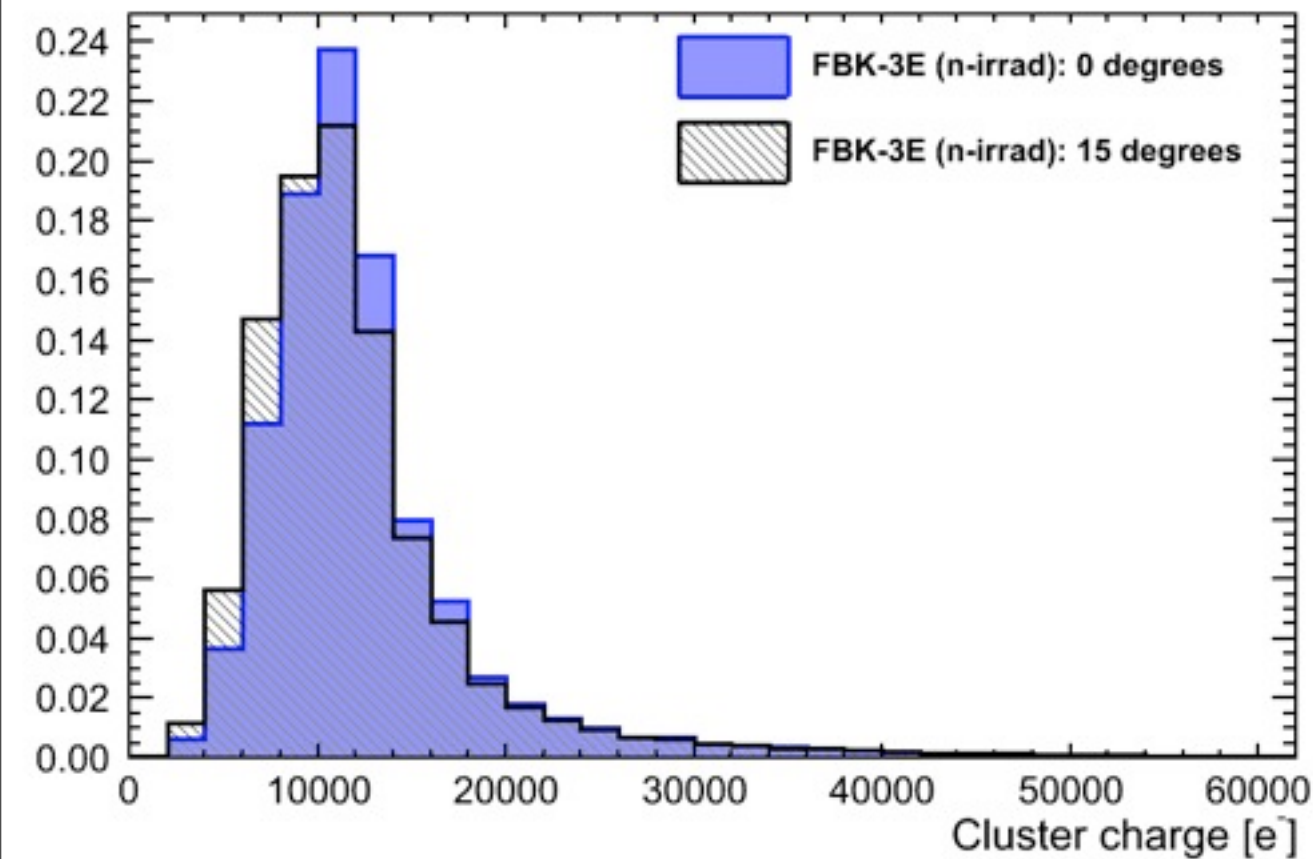




3D FBK-3E proton irradiated:

- mean cluster charge:
16,210 e⁻ at 0° and 15,560 e⁻ at 15°
- mean cluster size:
1.14 pixels at 0° and 1.60 pixels at 15°
- the results is comparable with the lab measurements with Sr⁹⁰ source





3D FBK-3E neutron irradiated:

- charge in neutron irradiated sample is 20% lower than in proton
 - close to threshold
 - consistent with the lower efficiency
- mean cluster charge:
13,010 e⁻ at 0° and 12,560 e⁻ at 15°
- mean cluster size:
1.11 pixels at 0° and 1.30 pixels at 15°

	Hit efficiency [%]		Charge Sharing [%]		Mean cluster charge		Mean Cluster size	
	$\Phi=0^\circ$	$\Phi=15^\circ$	$\Phi=0^\circ$	$\Phi=15^\circ$	$\Phi=0^\circ$	$\Phi=15^\circ$	$\Phi=0^\circ$	$\Phi=15^\circ$
n-irrad	97.6	98.1	7.0	25.2	16.210	15.560	1.11	1.30
p-irrad	99.0	99.9	9.2	54.2	13.010	12.560	1.14	1.60
un-irrad	90.2	97.7*	12.2	62.1	16.400	15.980	1.19	1.41

- results here compared with an un-irradiated 3D-FBK (3E type) sample
- hit efficiency at 15° : p-irrad sample a little bit better than n-irrad (98.1% vs 99.9%)
- p-irrad charge sharing probability is almost double than for the n-irrad (15°)
- charge in neutron irradiated sample is 20% lower than in proton
- less collected charge (lower efficiency) and higher charge sharing around edges (at 15°)

* $\Phi = 14.1^\circ$ for the un-irradiated FBK sensor

- **3D-DDTC FBK sensors:**
 - tested four devices of different fluence
Here compared n-irradiated with the p-irradiated simple: the behavior looks similar
 - Lab measurements before & after irradiation: electrical, noise tests, response to radioactive sources (Am^{241} , Sr^{90}) has been done to complete the characterization (see talk by Alessandro La Rosa)
 - development of passing-through column detector is on-going
 - more wafers on the way (230 μm of overlap - sensor thickness)
 - should be more efficient: more overlap more collected charge,
 - 8 samples have been sent to be irradiated at fluence of $5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ (IBL target fluence)
 - behavior of the first 3D-FBK batch full column is currently under studying (test beam at Desy last February-March)
- **Results have been already published:**
 - A. Micelli *et. al* - "3D-FBK Pixel sensors: recent beam tests results with irradiated devices" (<http://cdsweb.cern.ch/record/1304583>)
- **Future:**
 - IBL test beam planned:
 - at Desy (from 4th April to 22nd) - Eudet Telescope
 - at CERN (May-June) with magnetic field (Morpurgo Magnet)
 - measurements of the irradiated sensors



Thanks for your attention