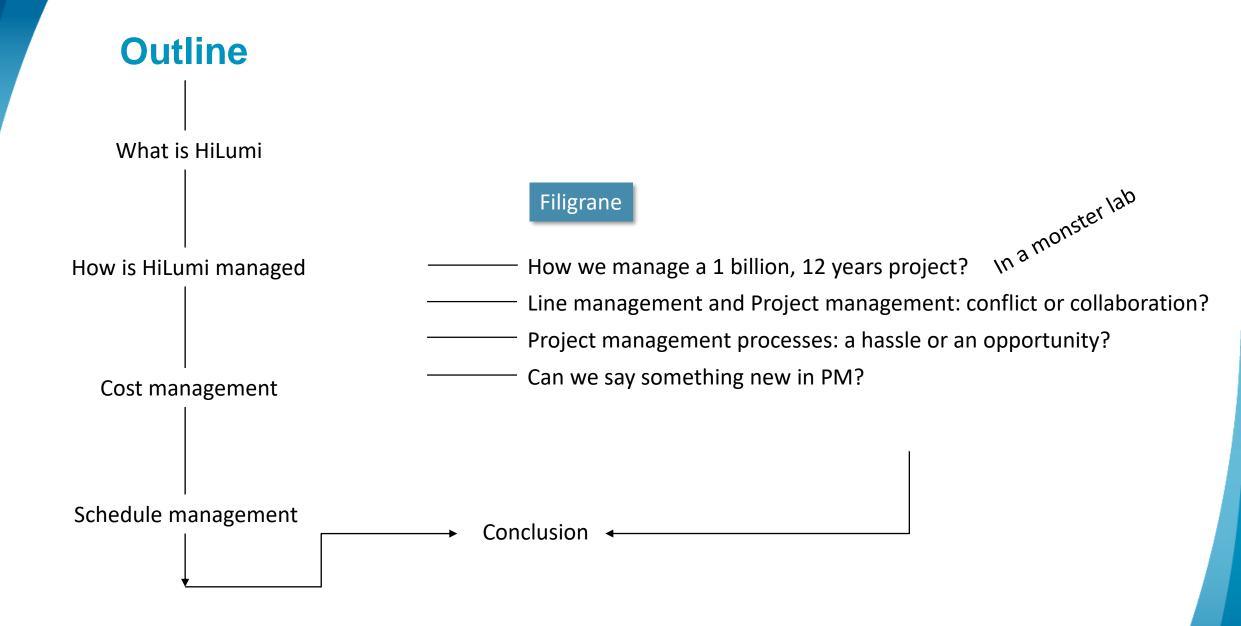


Budget & Schedule management for HL-LHC

G.Vandoni

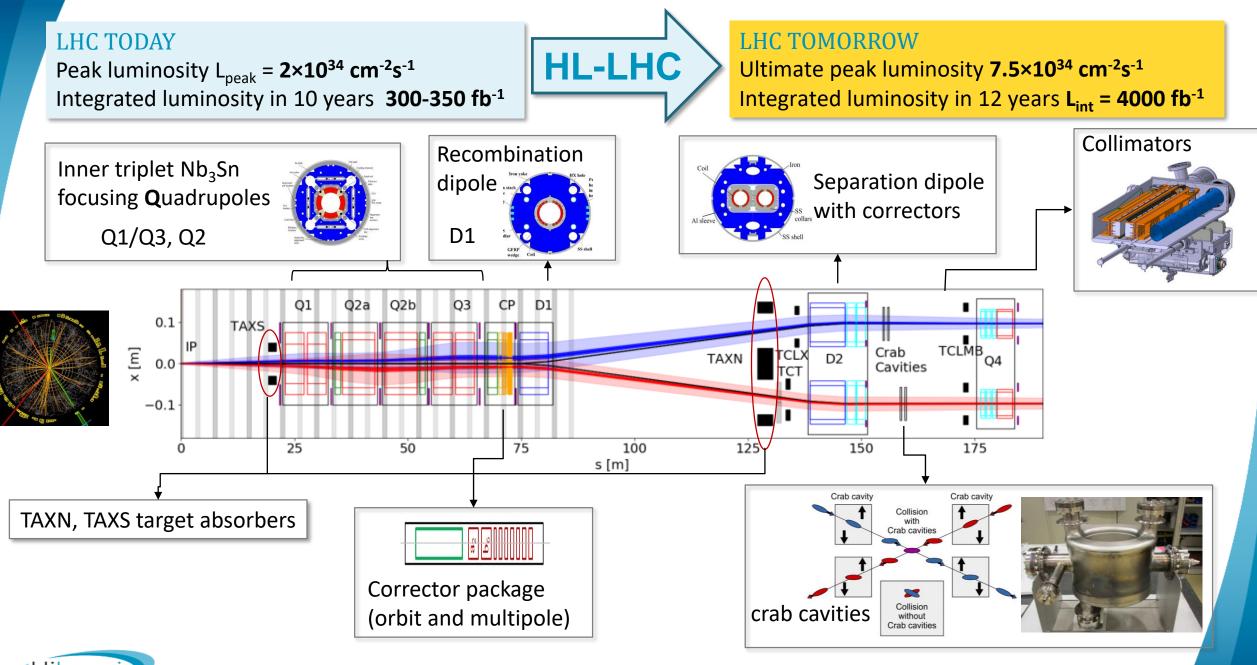
INFN- CNPM – 23^{rd March} 2022





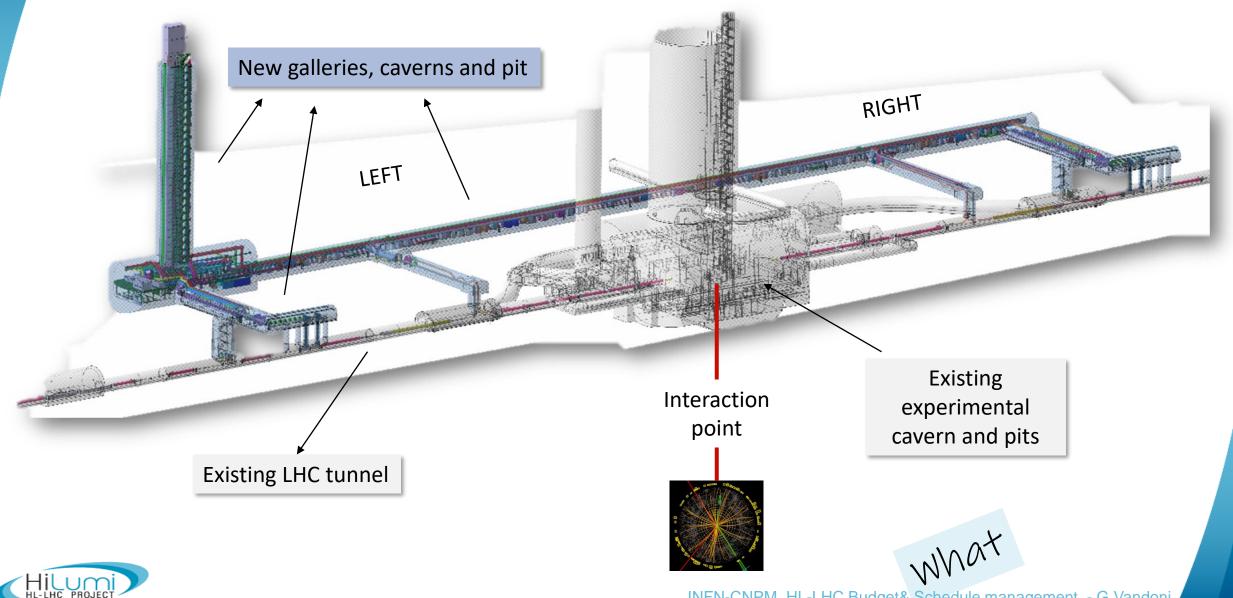
What is HiLumi



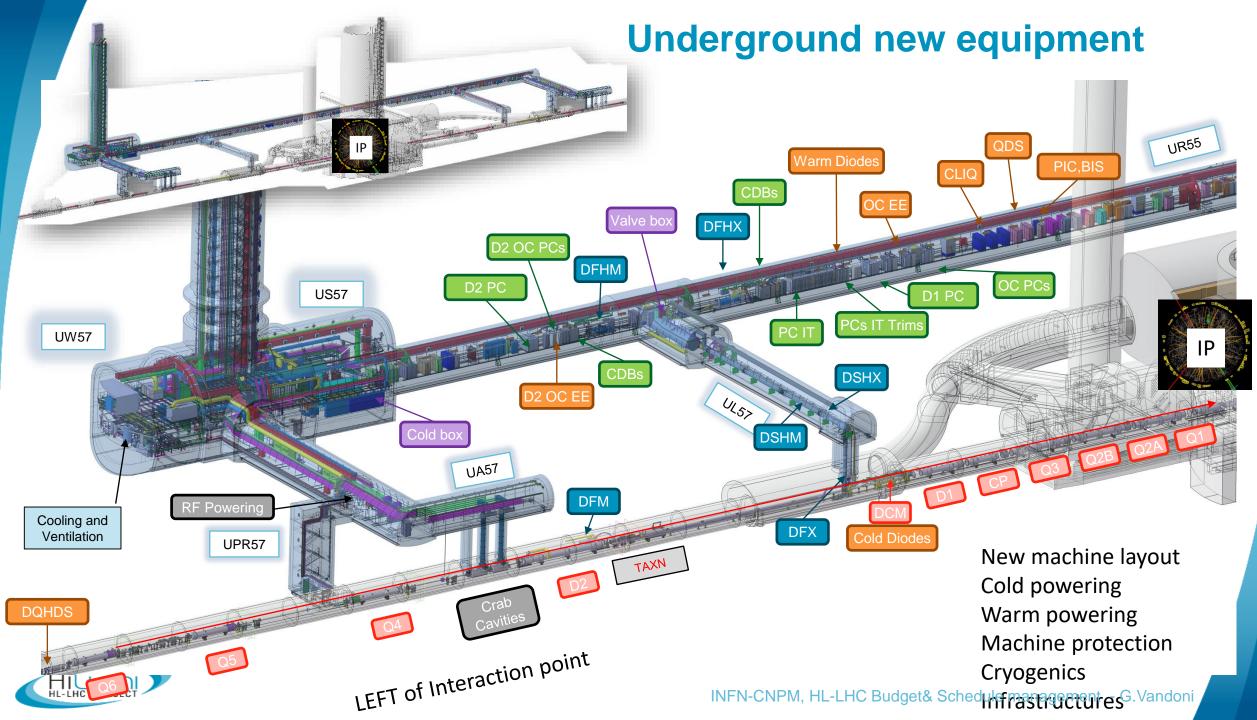


Interaction region HL layout INFN-CNPM, HL-LHC Budget& Schedule management - G.Vandoni

Underground civil engineering



INFN-CNPM, HL-LHC Budget& Schedule management - G.Vandoni



New triplets Nb₃Sn required due to: -Radiation damage -Need for more aperture

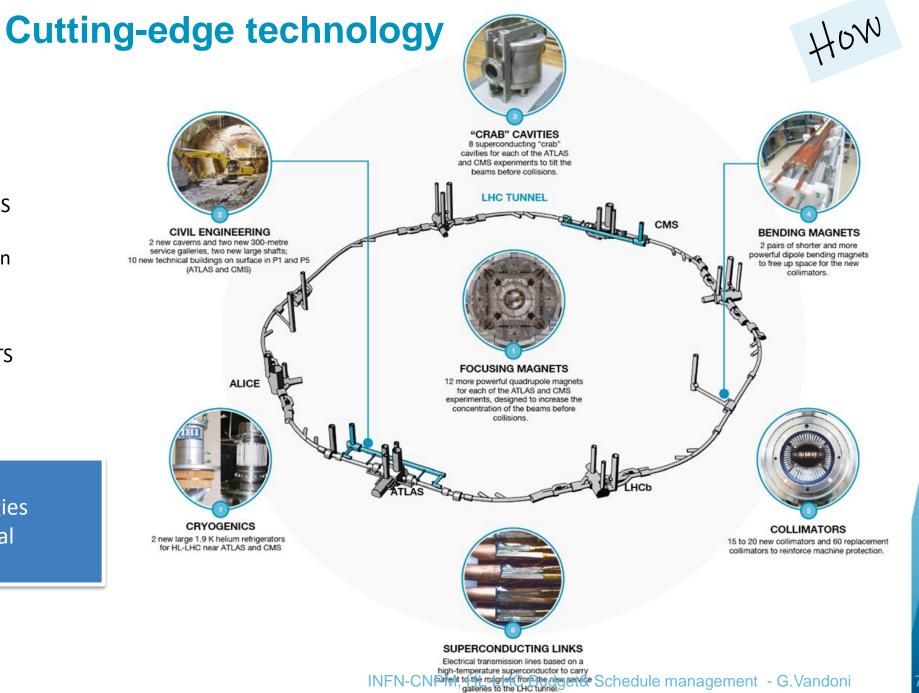
Superconducting Crab Cavities Fully Remote Alignment System in MS

For collimation, change the dispersion suppression in the continuous cryostat in IR7: 11Tesla Nb₃Sn dipole

Superconducting link in MgB₂ and HTS

More than 1.2 km of LHC

- Challenging new technologies
- Civil engineering & technical infrastructure





The Inner Triplet String

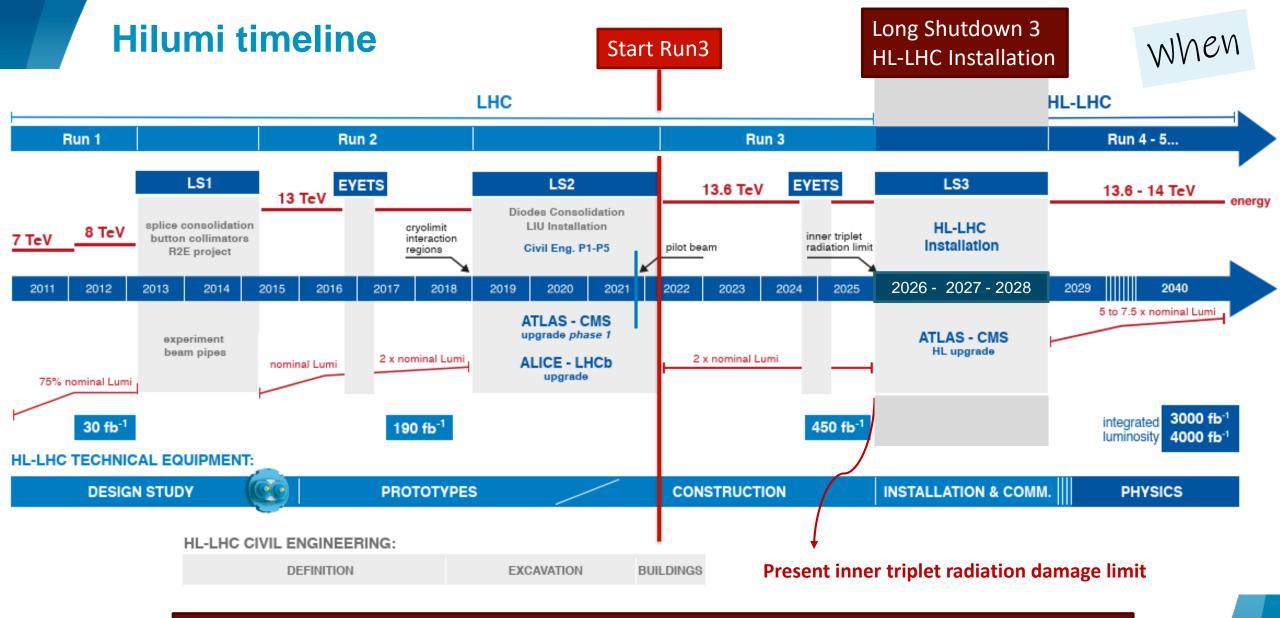
Scope of the WP16 IT STRING is to represent all operation modes to **STUDY and VALIDATE the COLLECTIVE BEHAVIOUR** of the different systems of the HL-LHC's IT zone (magnets, magnet protection, cryogenics for the magnets and the superconducting link, magnet powering, vacuum, alignment, interconnections between magnets, and the superconducting link itself).

The IT STRING will deliver the first complete experience

of installing and operating the IT zone

Infrastructure installation ongoing Magnet installation Q2-Q3/2023 Cooldown Q1/2024 Operation foreseen 2024-2025





The Long Shutdown 3 was already shifted twice, each time by 1 year. Now reached hard limit

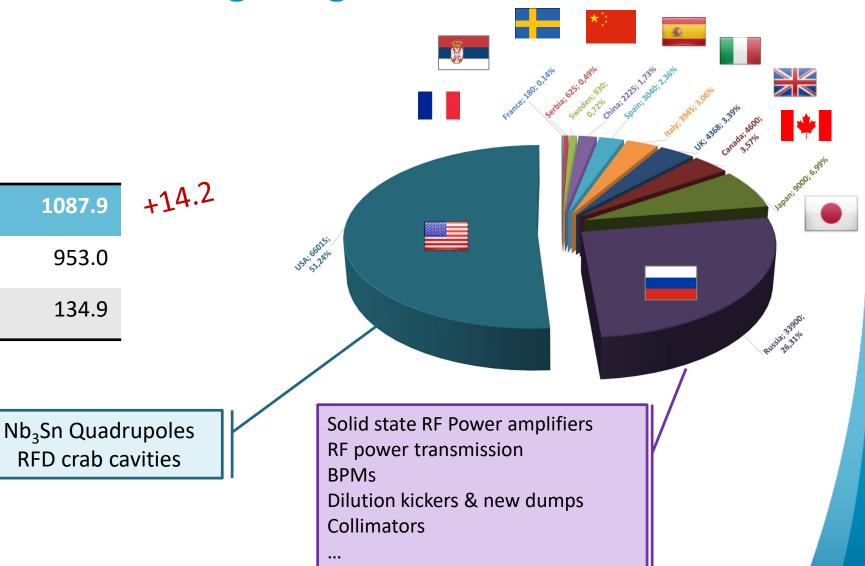


In-kind per country, kCHF, %

Global Budget Figures

The last Cost & Schedule Review endorsed an increase of 14.2 MCHF

HL-LHC Budget at Comp	oletion [M CHF] 1087.9	+
CERN funded	953.0	
External collaborations	"in-kind" 134.9	





Evolution of Budget At Completion, from 2016 to today

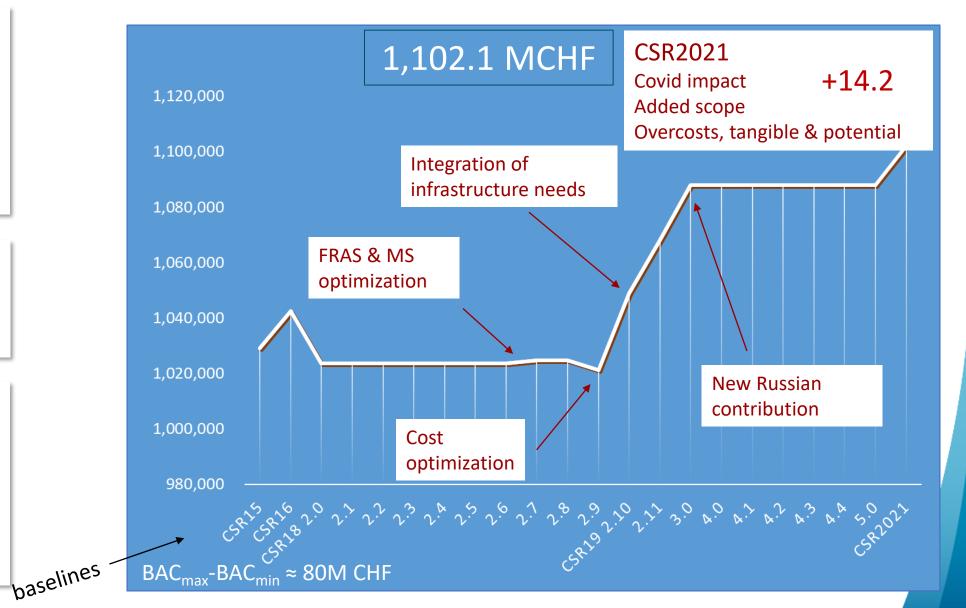
CSR2016 Cost increase in CE balanced by descoping:

Q4, crabs, SC link length, TColl, 11T...

CSR2018 No further descoping possible

CSR2019

Implementation of additional budget + cost optimization + new Russian contribution: Hollow e-lens, Crystal Collimation, additional dilution kickers, new beam dumps...





HiLumi WorkBreakdownStructure

19 work-packages or subprojects

Strong <u>delegation of PM</u> to WPs

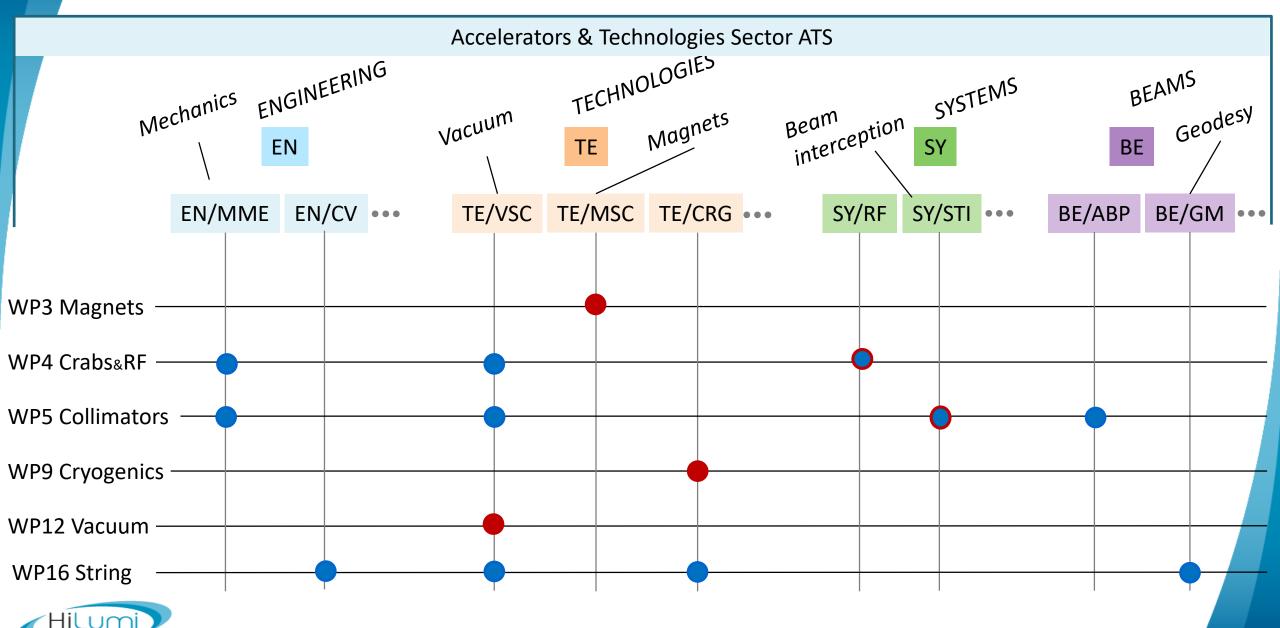
In principle, NO MATCH with CERN line organic structure

	WP1
P	roject Management
WP2	WP10
Accelerator Physics & Performance	Energy Deposition & R2E
WP3	WP11
IR Magnets	11 T Dipole
WP4	WP12
Crab Cavities & RF	Vacuum & Beam Screen
WP5	WP13
Collimation	Beam Instrumentation
VP6A	HILUMI
Cold Powering	HL-LHC PROJECT Beam Transfer & Kicker
WP6B	WP15
Warm Powering	Integration & (De-)Installation
WP7	WP16
Machine Protection & Availability	IT String & Commissioning
WP8	WP17
Collider-Experiment Interface	Infrastructure, Logistics & Civil Engineering
WP9	WP18
Cryogenics	Controls Technologies

VA/D4

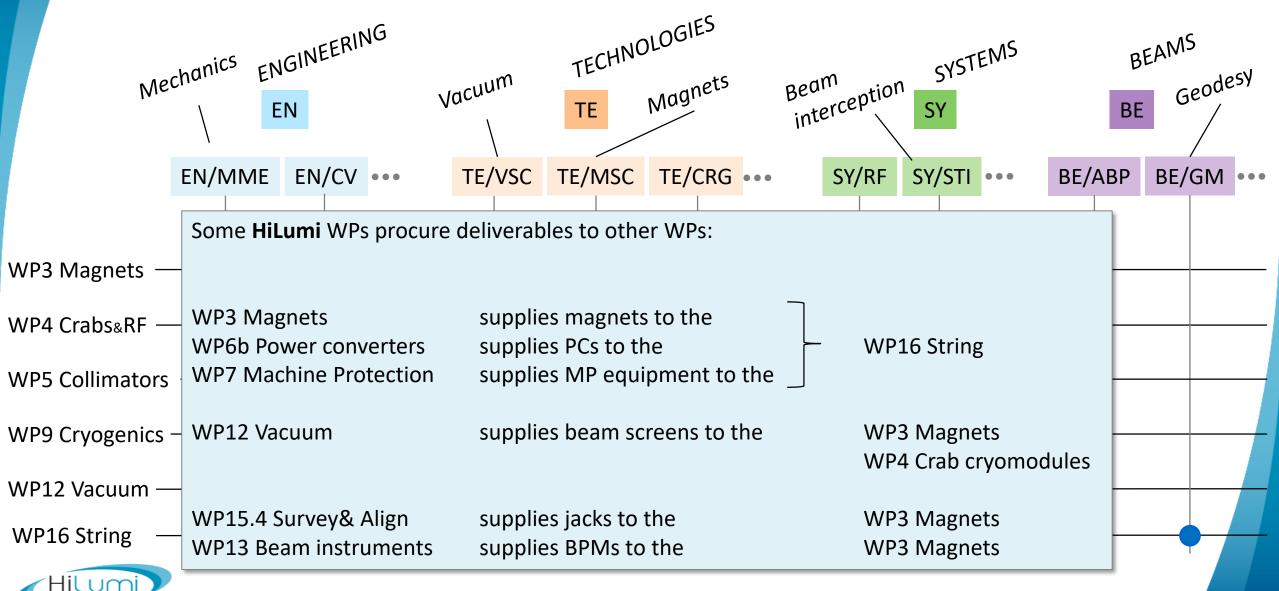


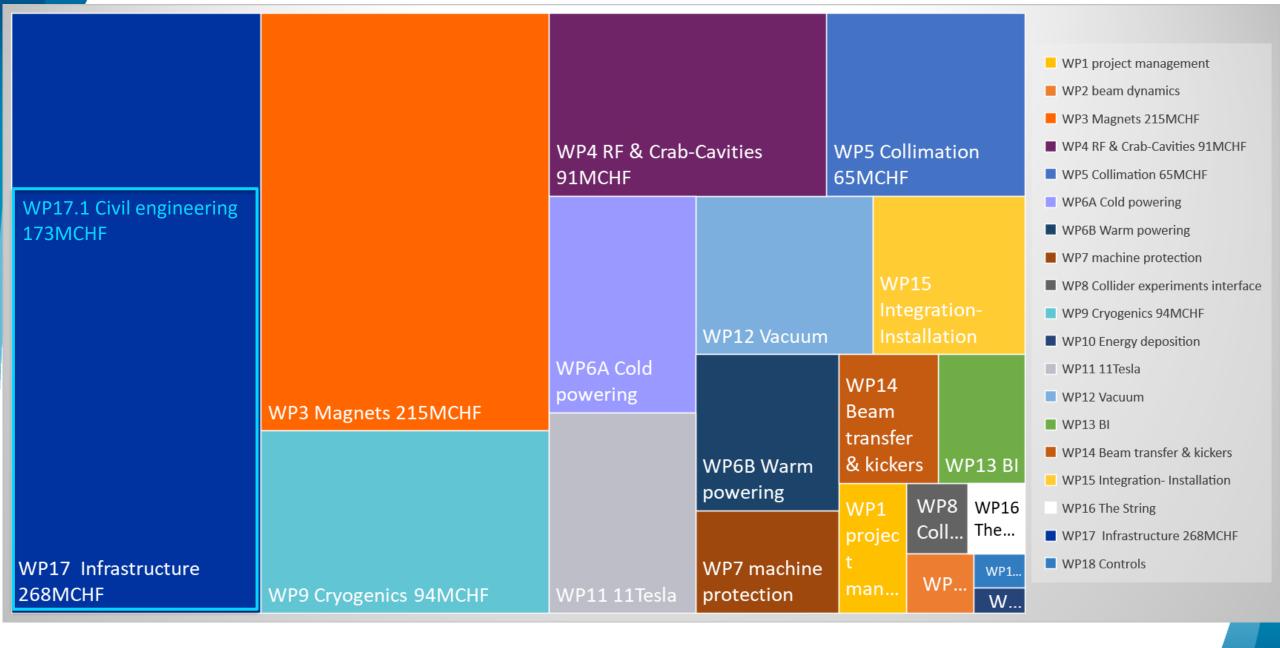
Work-packages and organic structure - examples



INFN-CNPM, HL-LHC Budget& Schedule management - G.Vandoni

INPUT and OUTPUT deliverables amongst WPs

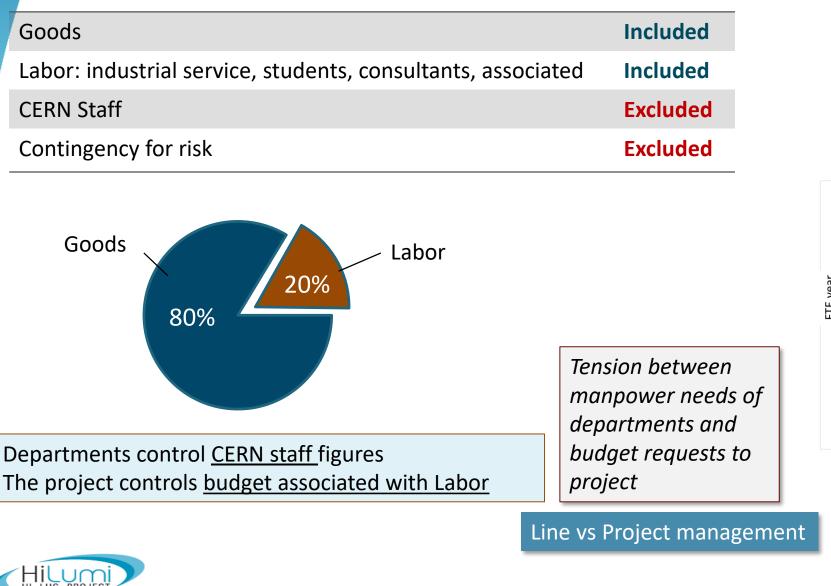






Work-packages cost breakdown INFN-CNPM, HL-LHC Budget& Schedule management - G.Vandoni

Included/ Excluded



PERSONPOWER

	[FTE · year]
CERN Staff	2,073
Labour	1,407





Contingency for risk: excluded

Initially **zero**, the reserve "lives" by **PMI-type project** descoping initially Missing scope included options **Risk mitigation** and recuperating Overcost savings Buffering reserve → Known risk budget Risk catalo Descoping Estimate uncertainty Intrinsic estimate Total gue Saving contingency* Estimated Base Base Project cost Initial cost Cost at Progressive rigidity, as scope studies estimate estimate completion Prior gets more and more refined projects Vendors' quotes *Uncertainties inherent to estimating process

Adverse event = risk becoming reality

Their impact cannot be absorbed by the budget \rightarrow resort to managerial reserve



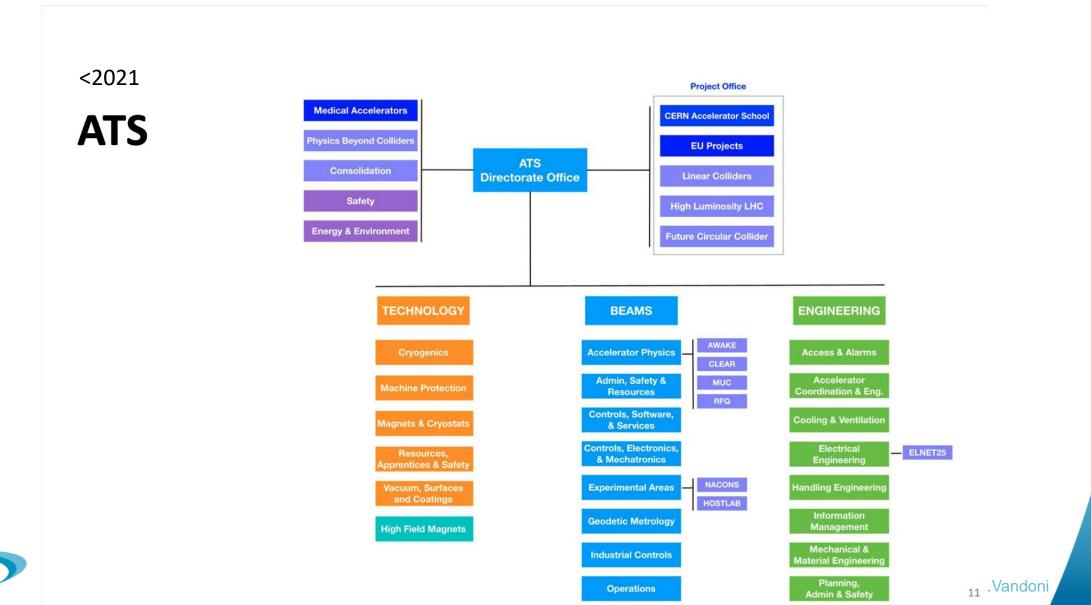
HL Project owns the internally constructed contingency Management <u>delegates strong control</u> to the project

How is all this managed



2021 Restructuration

Accelerators & Technology Sector



HL-LHC PROJEC

Line vs Project management

HL Project

structure

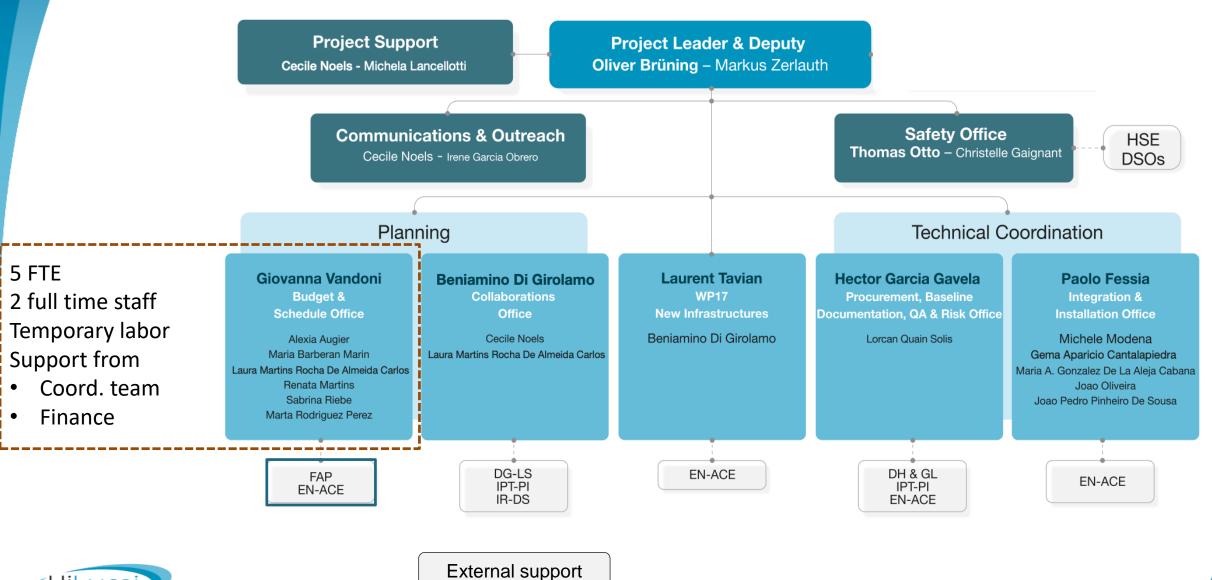
in PO

2021 Restructuration

Accelerators & Technology Sector

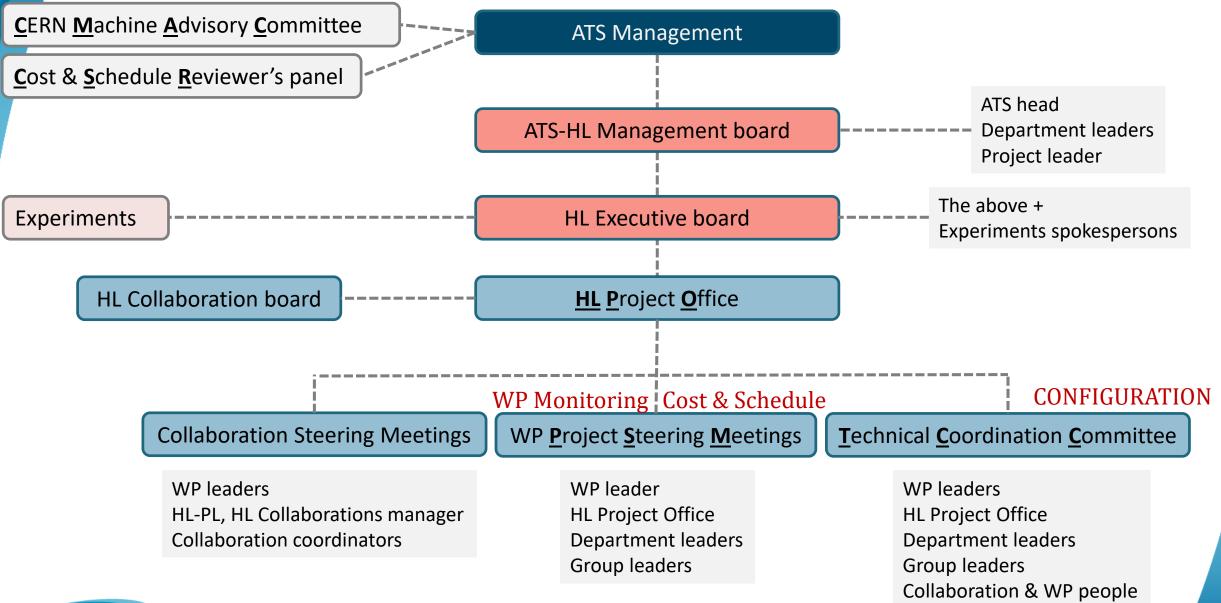


HL-LHC Project Office



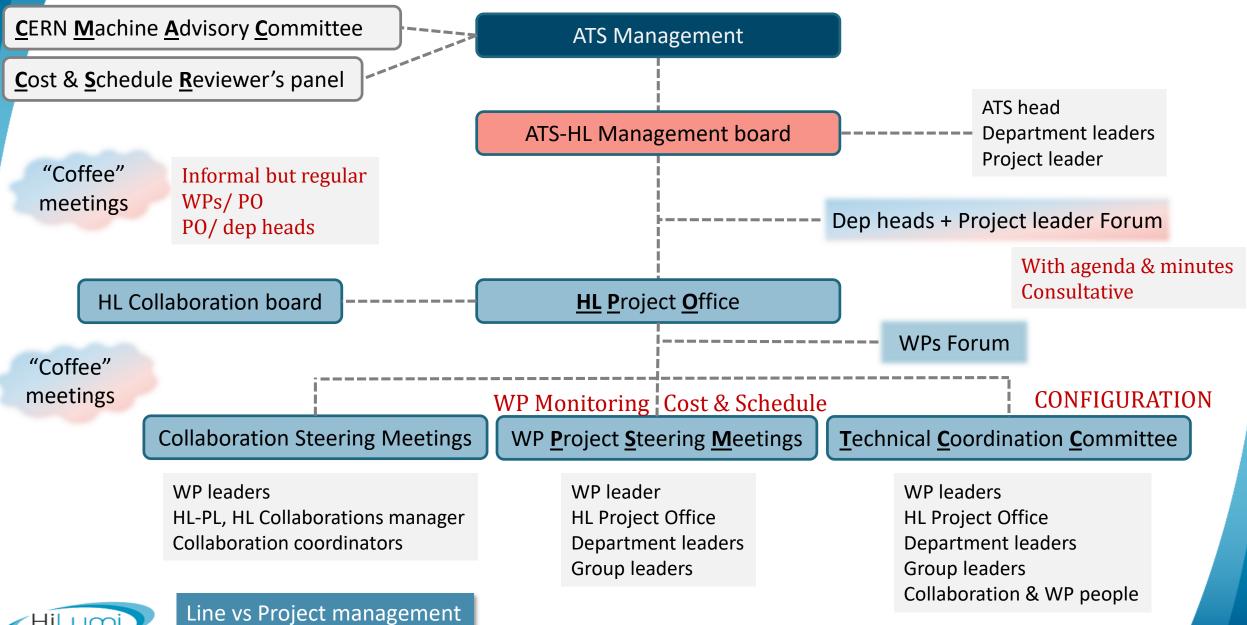


Committees & Forums





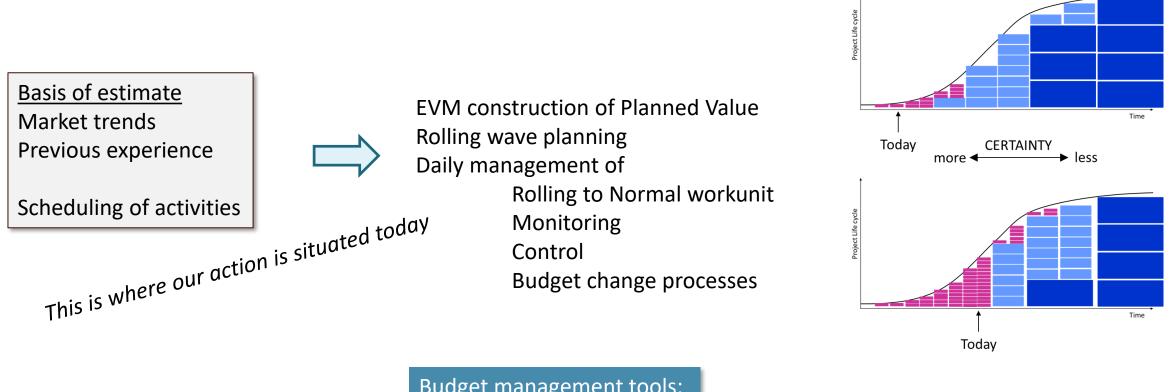
Committees & Forums



Cost management



Budget planning



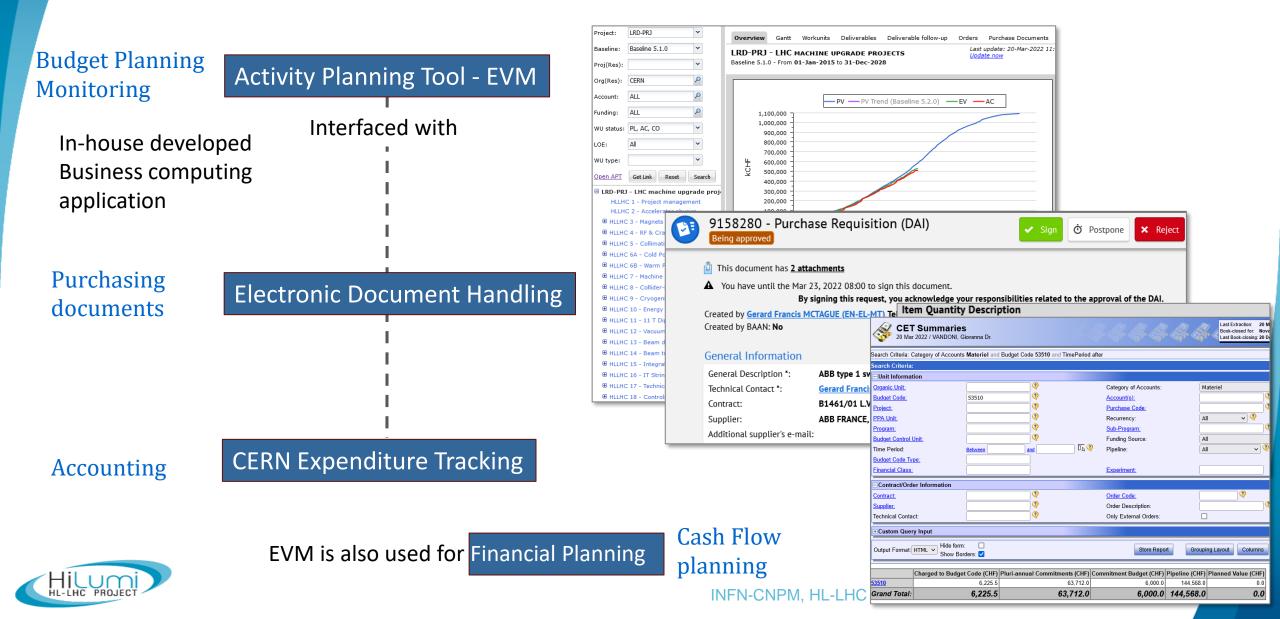
Which were the basis of estimate?

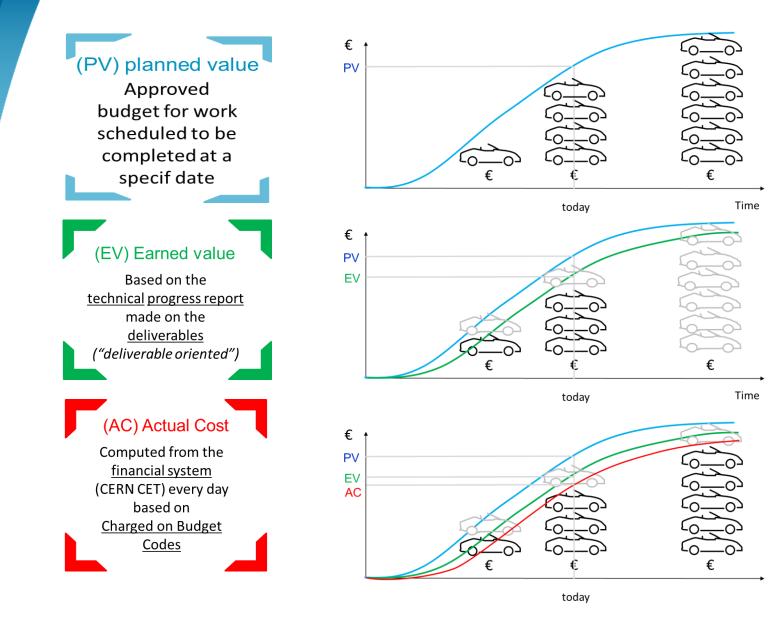
Budget management tools: A hassle or an opportunity?

How to draw a "lessons learned" register?



Earned Value Management for HL-LHC Budget planning, monitoring & control





Planned Value

Work planned to be completed to date (in units of cost estimated to complete it)

Earned Value

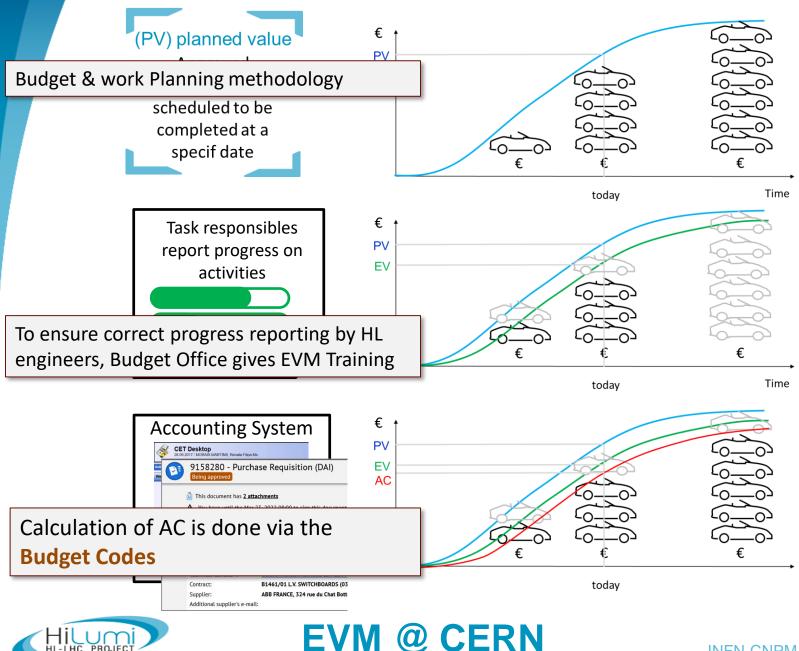
Work actually completed to date (in units of cost <u>estimated</u> to complete it)

Actual Cost

Real **cost** of work performed as of today







Planned Value

Work planned to be completed to date (in units of cost estimated to complete it)

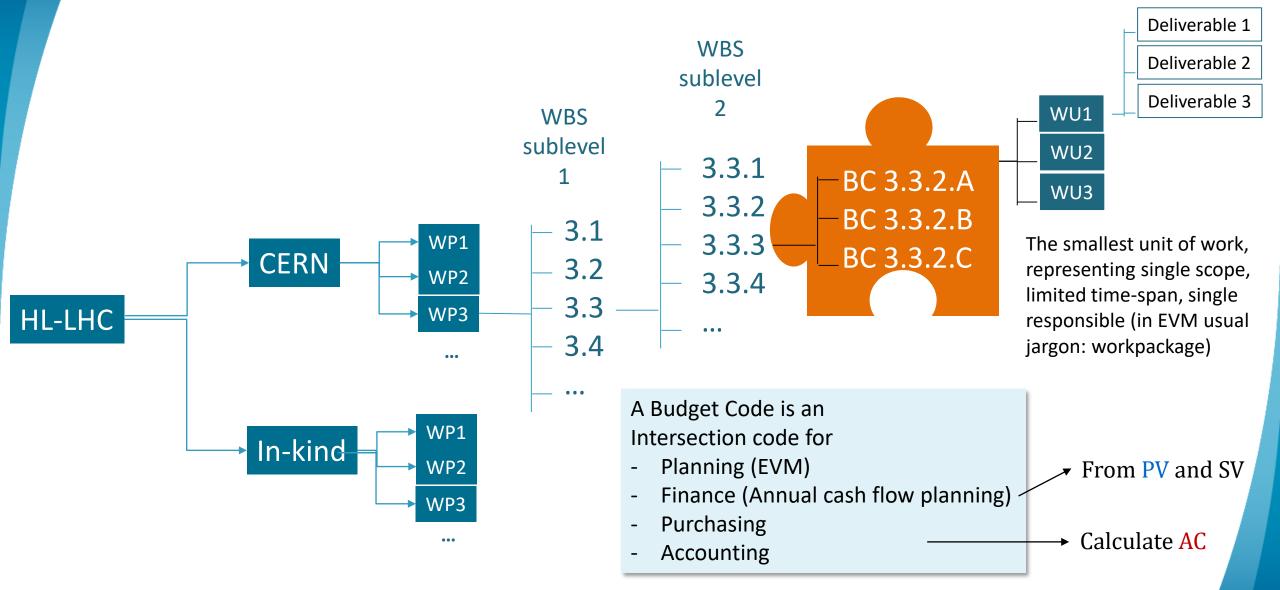
Earned Value

Work actually completed to date (in units of cost <u>estimated</u> to complete it)

Actual Cost

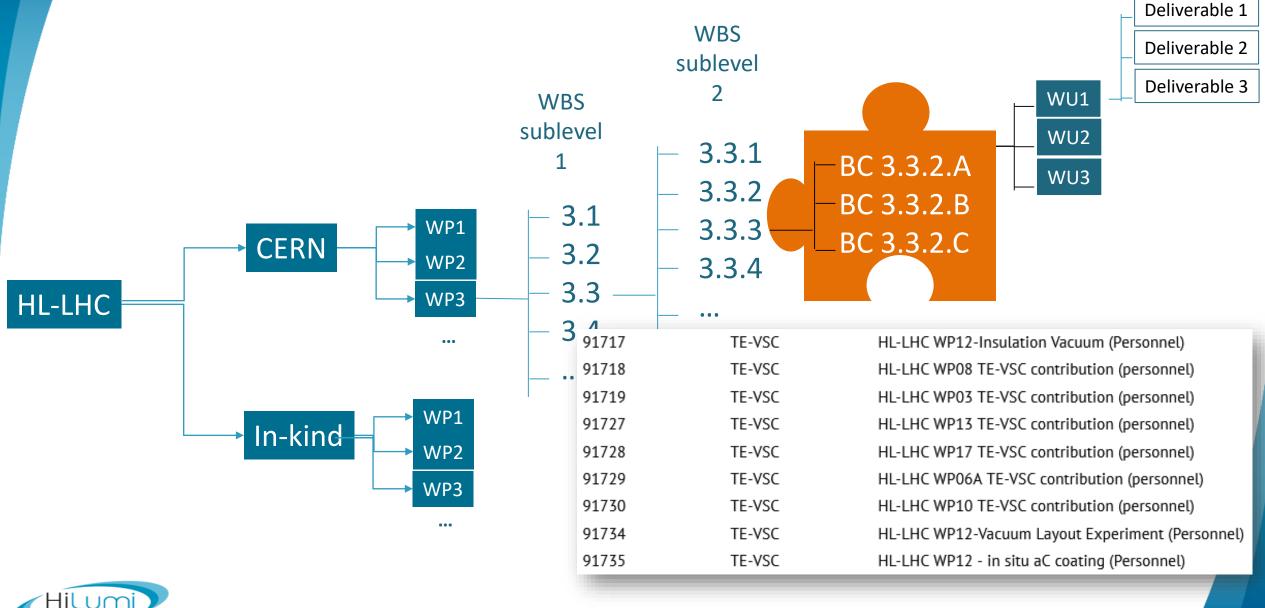
Real **cost** of work performed as of today

Work Breakdown Structure & Budget Codes





Work Breakdown Structure & Budget Codes



Procurement, approvals and EVM

PURCHASE

Requests between 10 and 50 kCHF 3 Offers

Requests between 50 and 750 kCHF

Departmental **R**equest (Dep Head approval) Market Survey Invitation to Tender

Requests above 750 kCHF

As above

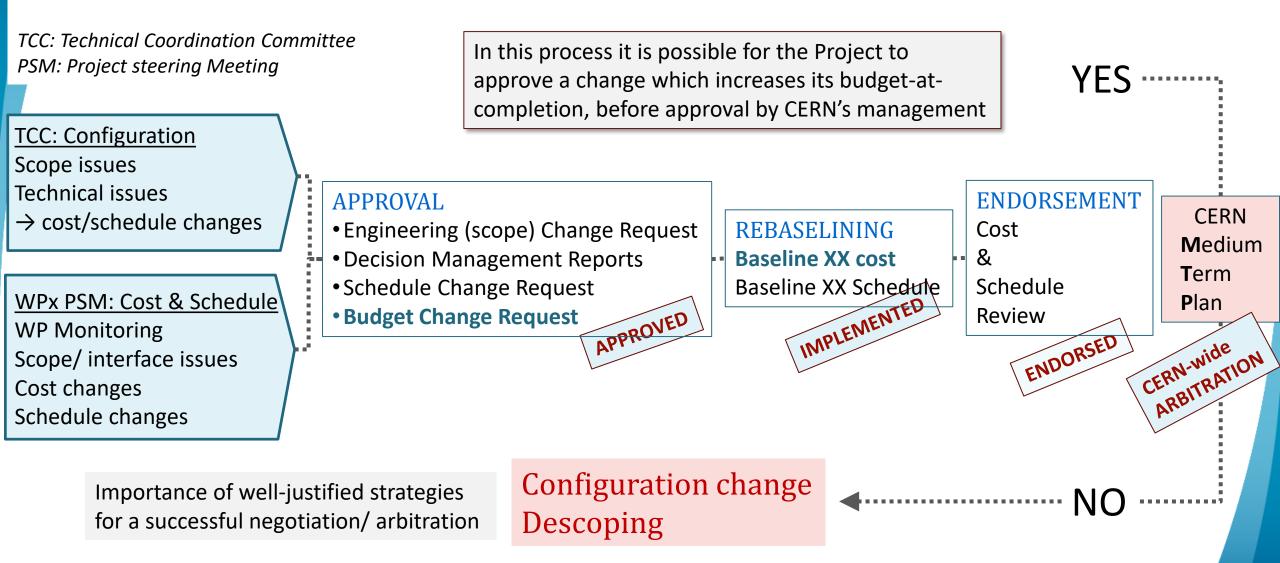
+

Finance Committee approval

	Project leader Budget Officer	EVM Budget management tool
	A P	Opening of 1 workunit Or Attachment of several orders to 1 workunit
)	P Check PV R existing in O EVM V A	DR covered by one workunit DR declared at the highest value of the uncertainty in estimate or inferior to estimate + provision workunit
	L Written confirmation by BSO that HL has a budget to cover contract	



(Cost) change process





See Committees & forums:

Novel ideas & open issues

1. Categorize cost changes for better control

Clearly tag each overcost to detect scope drift, in documents to-approve

What are we spending for ?

Detect added scope from external decisions, control scope drift

2. Include UNCERTAIN cost changes in PLANNING

Over-costs appear today Savings appear later Is cost-overrun threatening? Are overcosts/ savings balanced?



Today, we still have margin, but later...?

<u>3. Integrate unsuccess in EVM</u>

The 11 Tesla example

4. Assess remaining budget

At 50% of plan, flexibility is still sufficient ...but close to project's end?

How to plan a recovery plan, upon a crash?

How to phase, close activities?



EVM blocks Budget for planning in past savings



What the PL wants to know

What are we spending for?

Categorization of cost changes

7.1	DQ- Energy Extraction System	scope +	46	Second CLIQ spare for the IT String	Potential	Missing scope
7.1	DQ- Energy Extraction System	cost +	20	EE system for String, 5% overcost	Potential	Overcost
7.1	DQ- Energy Extraction System	cost +	170	CLIQ Units for String	Potential	Mitigation of risk: cost
7.1	DQ- Energy Extraction System	scope -	-200	Fast BIS interlock electronics- All new fast failure cases in HL-LHC will have dedicated interlocks. Failure severity has been limited to allow for standard beam dump delays of 5-10 turns from the start of the failure.	Potentia	Descoping
7.1	DQ- Energy Extraction System	cost -		Capacitors for CLIQ Units- Contract was awarded to less than the DR (evolution remains under scrutiny) https://apt.cern.ch/apt/gui/workunit/edit/216212	Tangible	Saving

Missing scope Orphan equipment at interfaces Minor scope not initially seen

Risk mitigation

Buy in anticipation of market trends Fragment contracts to avoid supply rupture In-source parts of late in-kind contributions Added scope Scope drift



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CATEGORY

Added scope Missing scope

Mitigation of risk:

Cost

Overcost

Descoping

Saving

Schedule

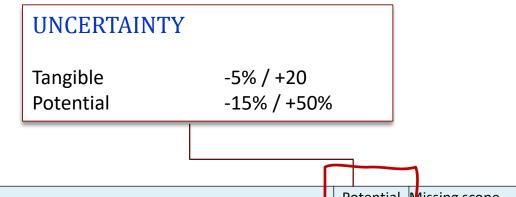
Performance



What the PL wants to know

Is cost overrun threatening?

Inclusion of potential cost changes



7.1	DQ- Energy Extraction System scope +	46	Second CLIQ spare for the IT String	Potential	lissing scope
7.1	DQ- Energy Extraction System cost +	20	EE system for String, 5% overcost	Potential	Overcost
7.1	DQ- Energy Extraction System cost +	170	CLIQ Units for String	Potential	Vitigation of risk: cost
7.1	DQ- Energy Extraction System scope -	-200	Fast BIS interlock electronics- All new fast failure cases in HL-LHC will have dedicated interlocks. Failure severity has been limited to allow for standard beam dump delays of 5-10 turns from the start of the failure.		Descoping
7.1	DQ- Energy Extraction System cost -	-159.5	Capacitors for CLIQ Units- Contract was awarded to less than the DR (evolution remains unde scrutiny) https://apt.cern.ch/apt/gui/workunit/edit/216212	r Tangible	Saving

TANGIBLE

Estimations mature (in-house), jobs/ contracts signed Production well advanced, but not concluded

POTENTIAL

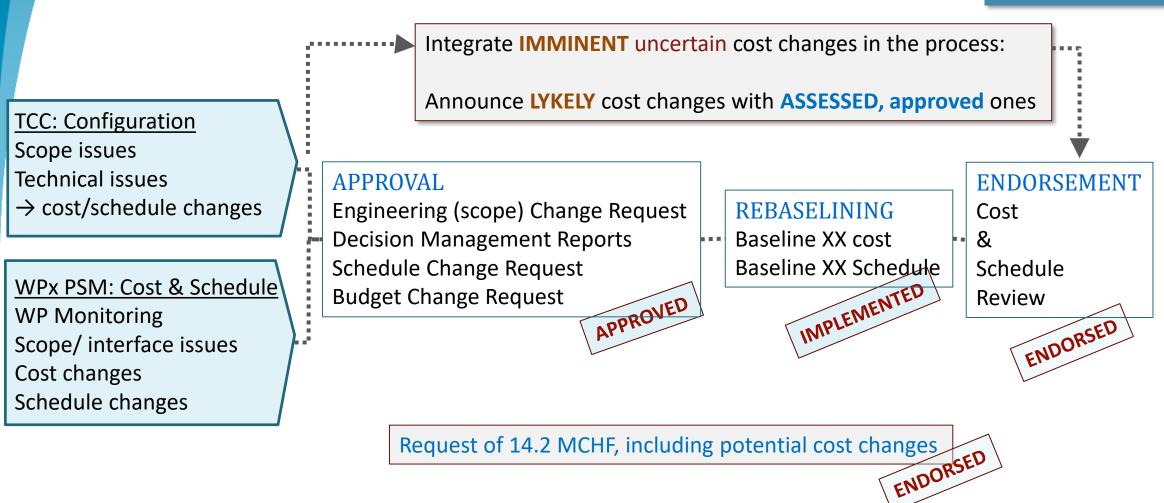
Tendering ongoing, offers received, contracts not awarded Contract awarded to lesser value than estimate Internal Job estimate in early preparation **Market trends, identified threats/ opportunities**



What the PL wants to know

Is cost overrun threatening?

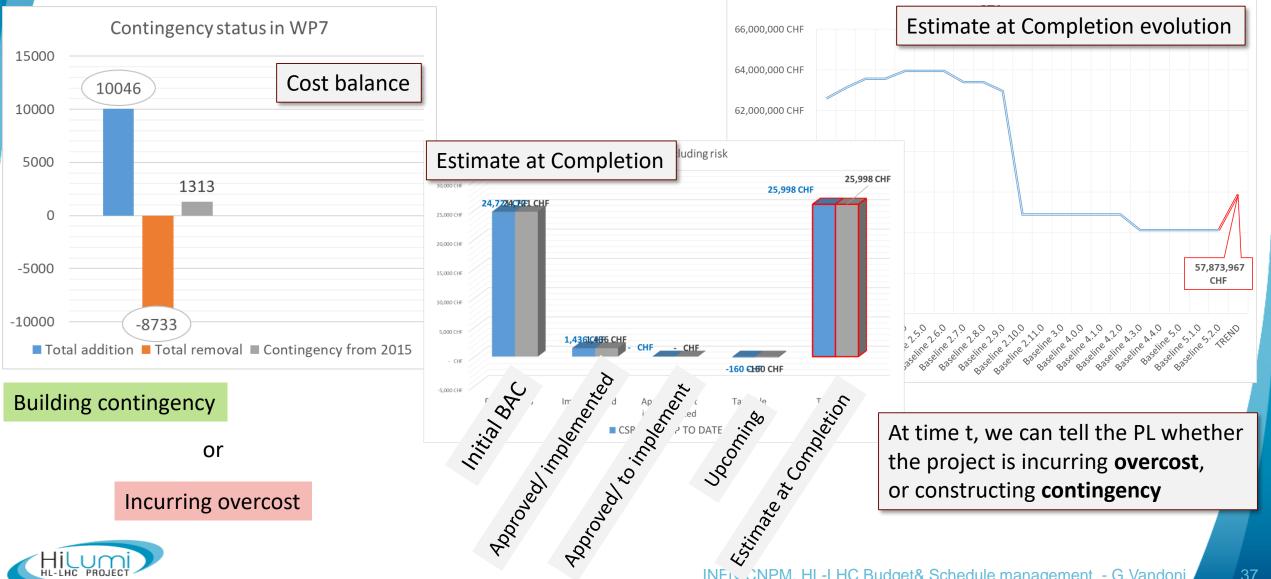
Budget management tools





Dynamical Cost Balance table

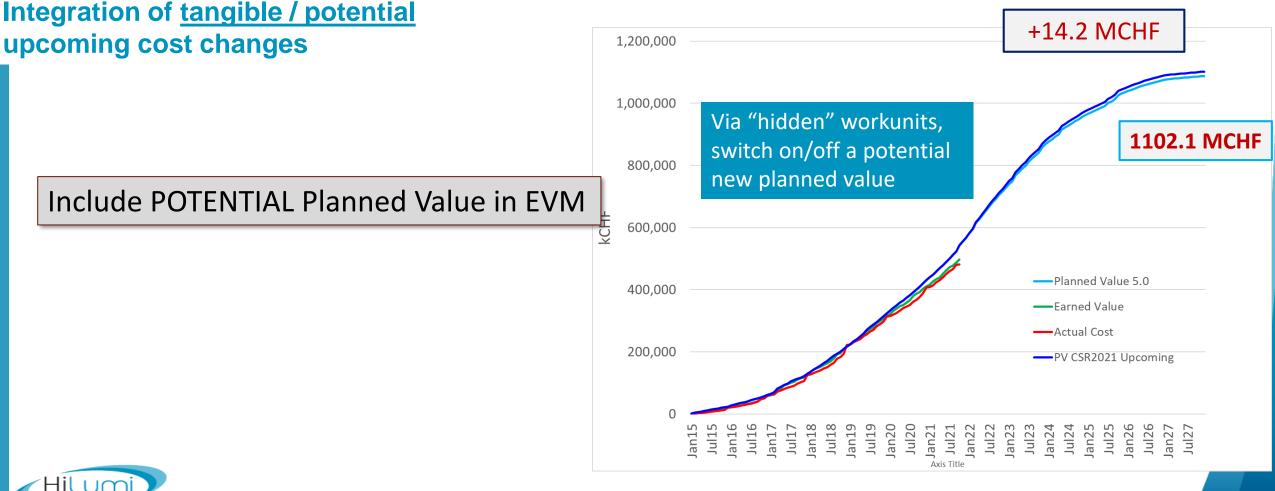
A side-gain of integration of LYKELY, imminent cost changes



What the PL wants to know

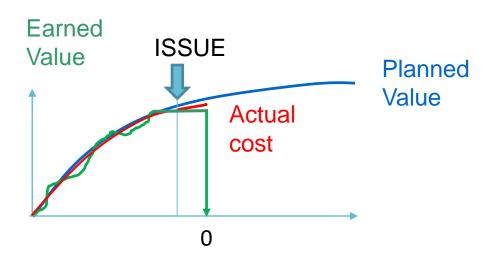
Is cost overrun threatening?

Budget management tools





How to recover from failure



Seen in terms of Earned Value, the plan should be zeroed.

Seen in terms of "what remains to be done", the plan is yet unknown, but definitely not zero

- Assets
- Knowledge

11 Tesla project

After reaching 85% of the Planned Value, assembled magnets failed cold test

A request to study a recovery plan was done:

Budget management tools

psychological opportunity

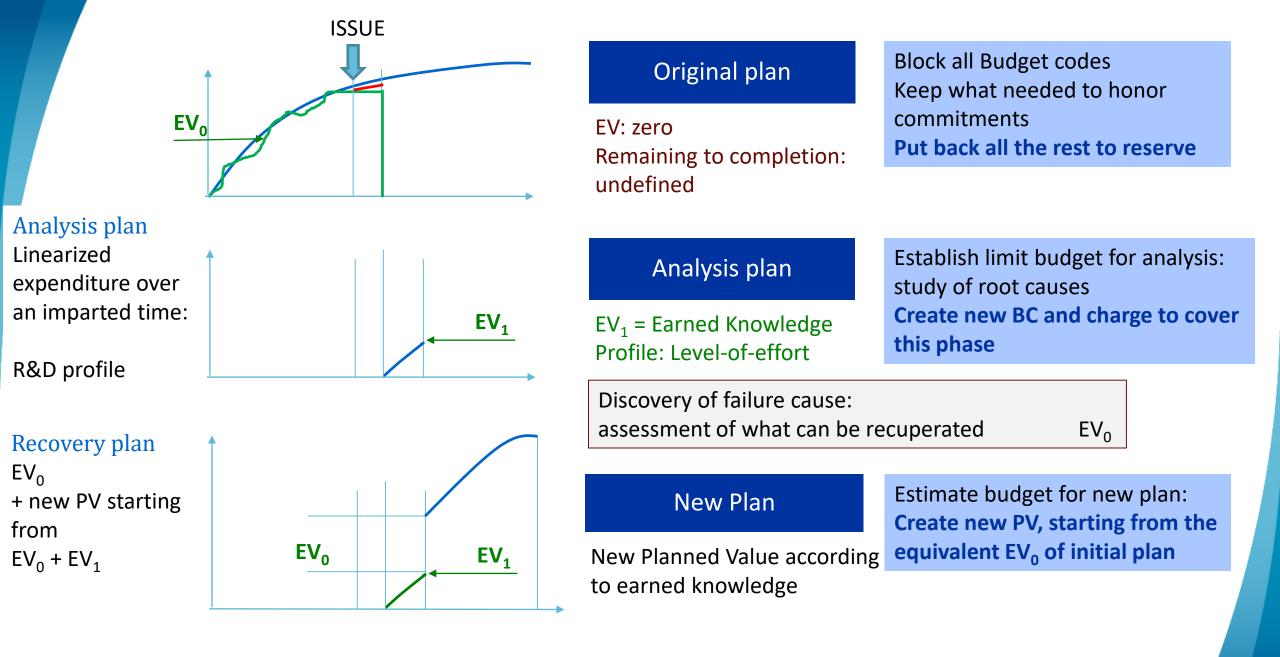
Both a technical and a

How much money is left? : **BAC-AC** How much Earned Value is recuperable?

EVM limit:

If failure occurs at the end, Earned Value becomes meaningless







As for Cost, also for Schedule I didn't witness Schedule planning. Basis of estimates? → Lessons learned register? ...No contingency...?

Schedule management

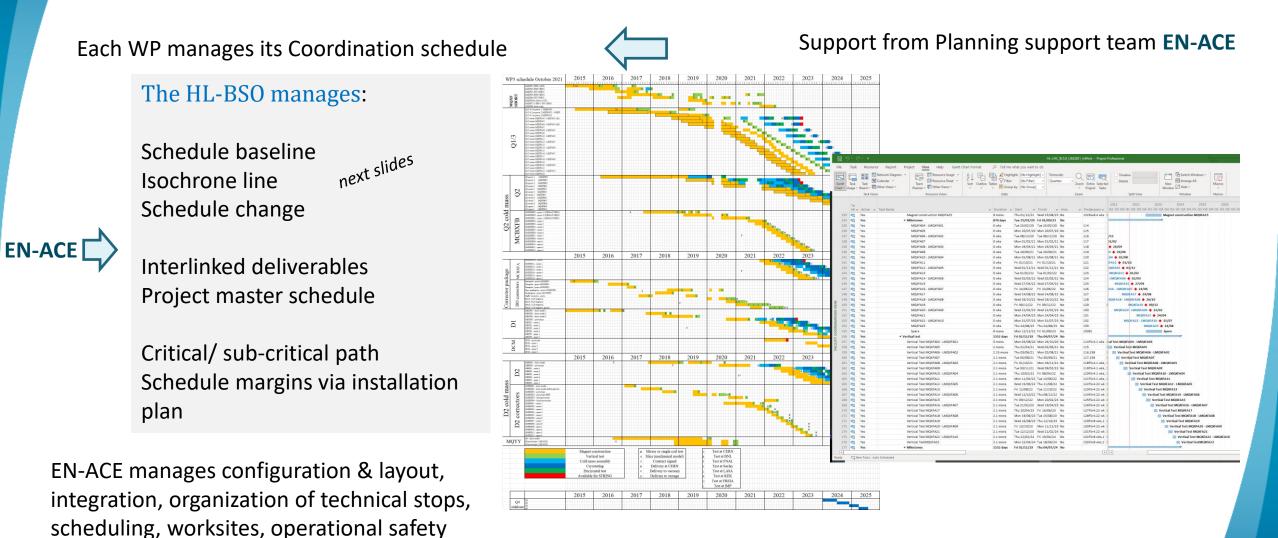
How can a project without resources control manage schedule?

"Schedule compression is used when you want to shorten the duration of your project without changing project scope"

Crashing	Add resources to your project so you can finish faster. Crashing almost always involves a financial cost.
Fast Tracking	Perform tasks in parallel so you can finish faster. Overlapping tasks in this way often increases risk.

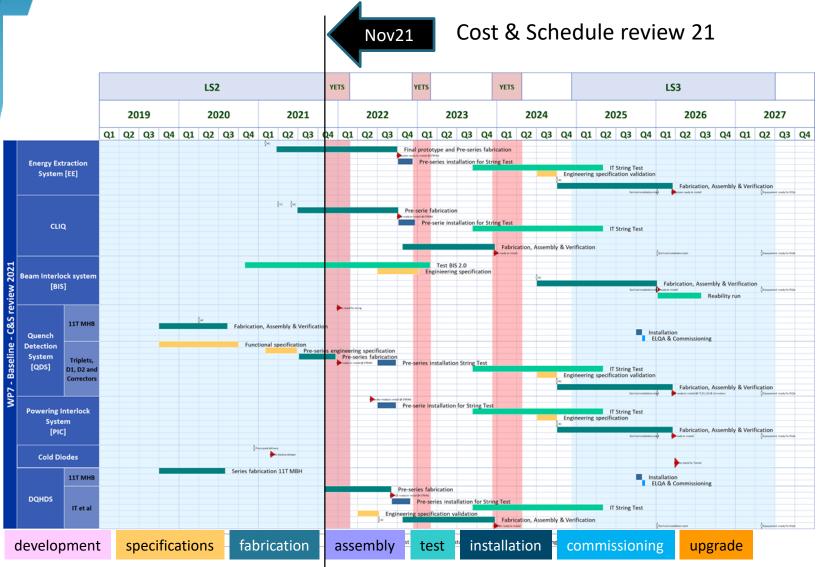


Schedule: bottom-up





Schedule baseline and changes



Active baseline Master schedule of **WP7 Machine Protection**

Activities per WBS level, milestones main deliverables

A <u>Master schedule baseline</u> is presented and endorsed at each Cost & Schedule review

proto

Preseries First/ last

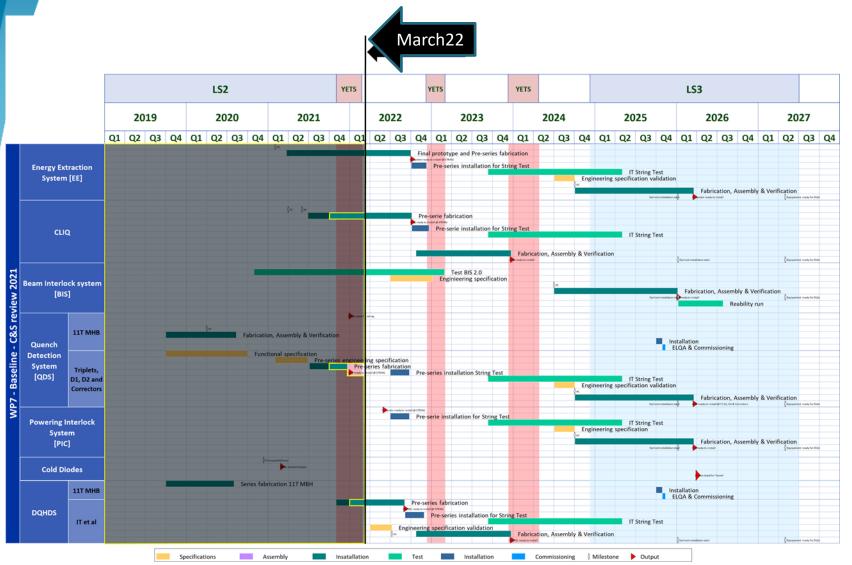
43

Major global events might require intermediate Schedule re-baselining:

- Long shutdown shift
- Covid



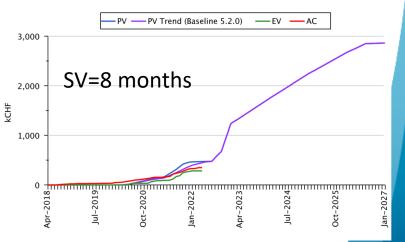
The isochrone line (or broken line)



Presented at each PSM

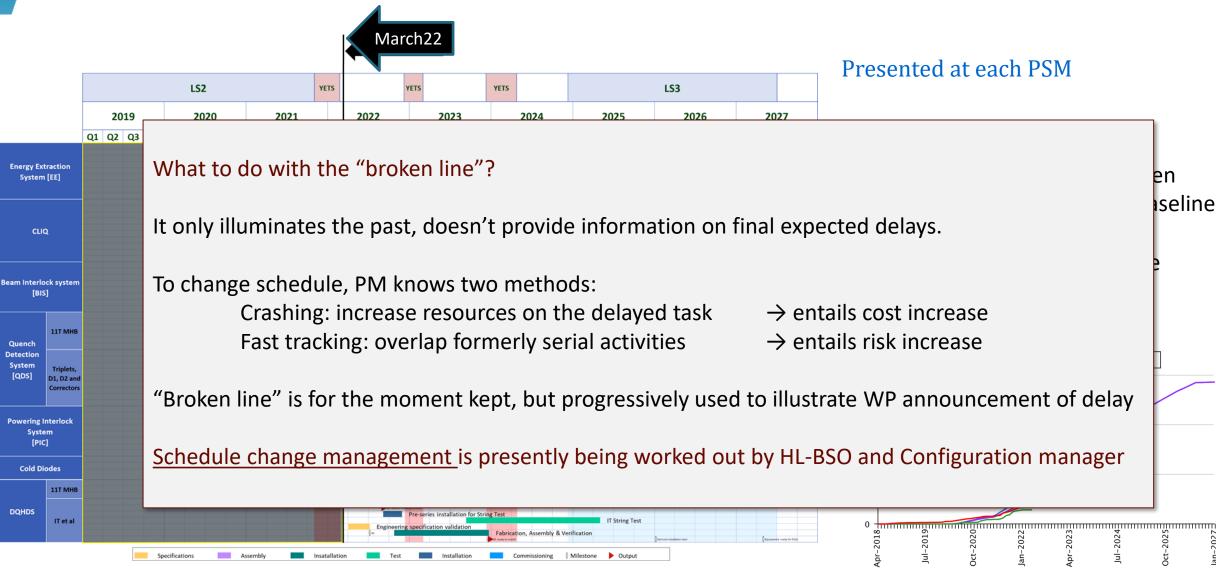
Pre-series (proto) of CLIQ to be installed on the IT String has taken <u>8 months delay</u> on the CSR21 baseline

Quench detection system for the IT String (proto) has taken 4 months delay



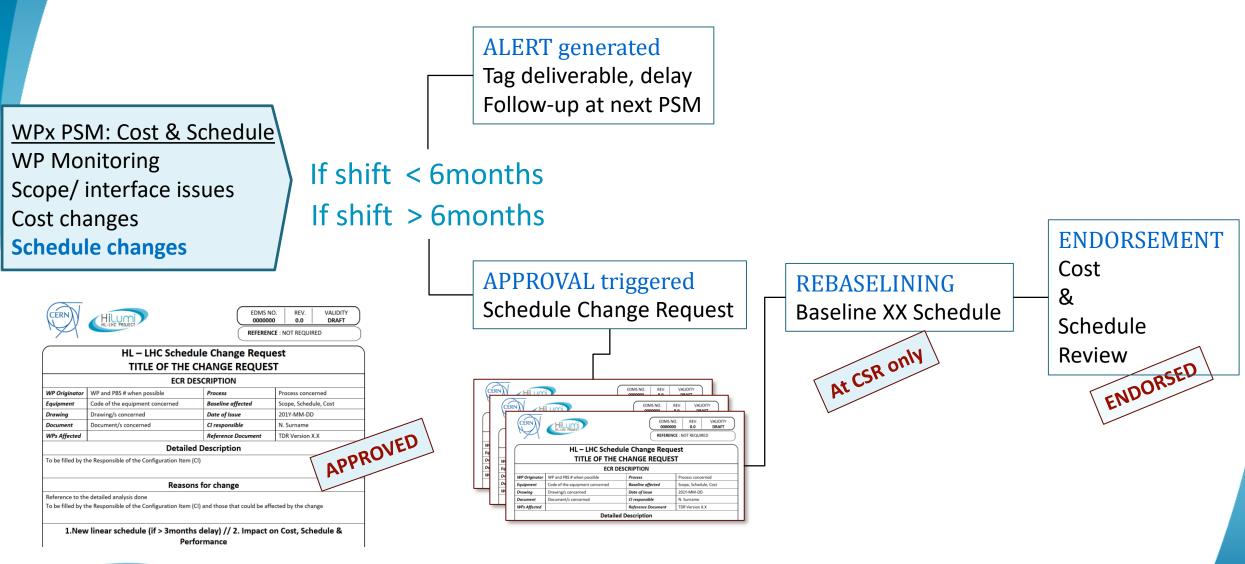


The isochrone line (or broken line)

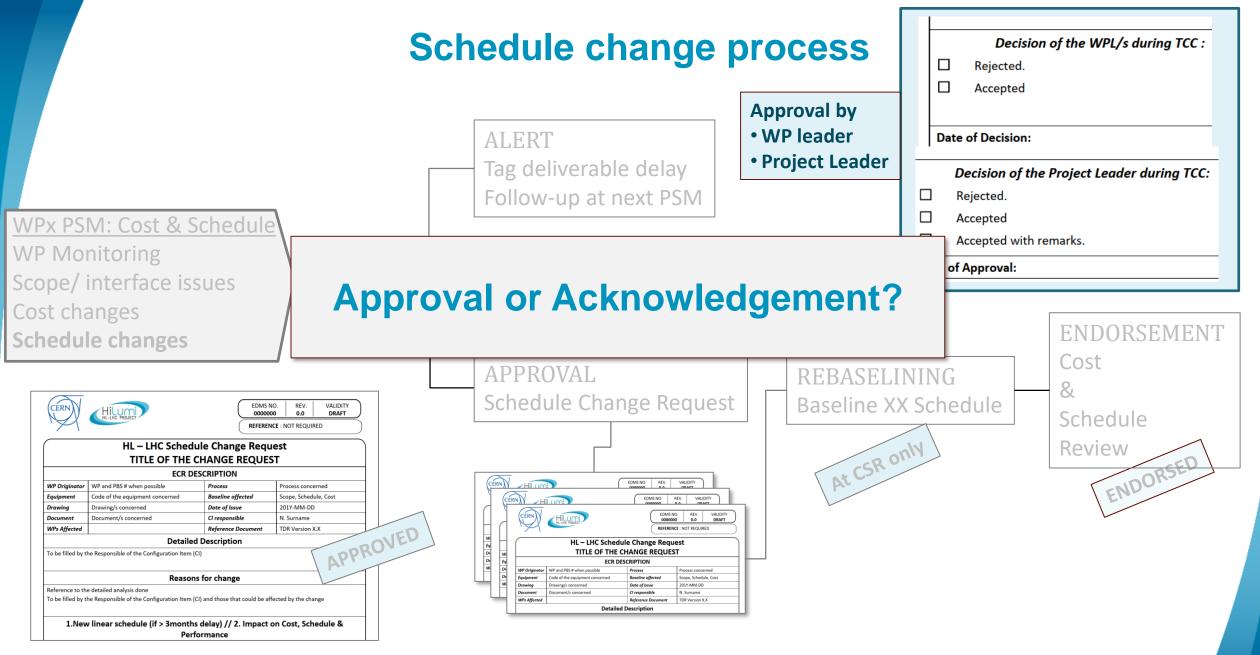




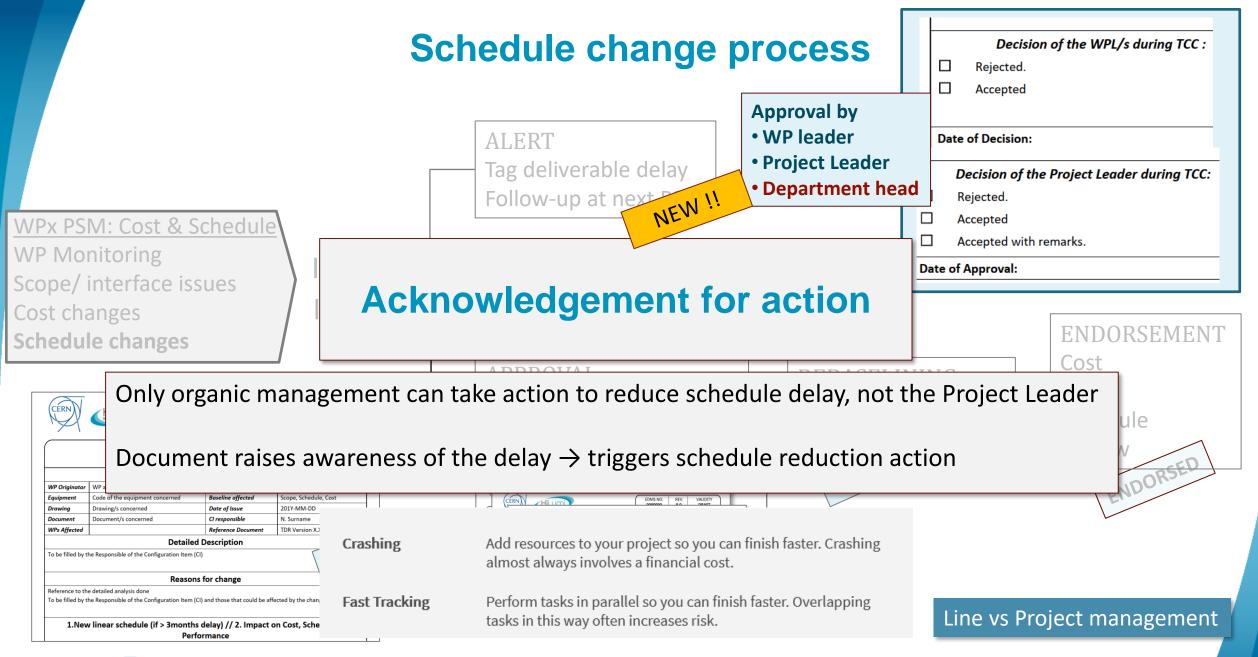
Schedule change process













Interlinking deliverables from WP to WP

Magnets for LS3 INPUTS

WP13, cold BPM WP12, shielded beam screens (WP3 Jacks from Serbia) WP15.4 internal monitoring instrumentation

Crab cryomodules for LS3 INPUTS

WP3 Jacks from Serbia WP15.4 internal monitoring instrumentation

The String chain	
INPUTS	
WP3	
WP6A	
WP6B	
WP7	
Jacks	

- ✓ Identification of chains
- Construction of deliverables list, with promised dates
- ✓ Identification & follow-up of these at PSM

\rightarrow see next slide



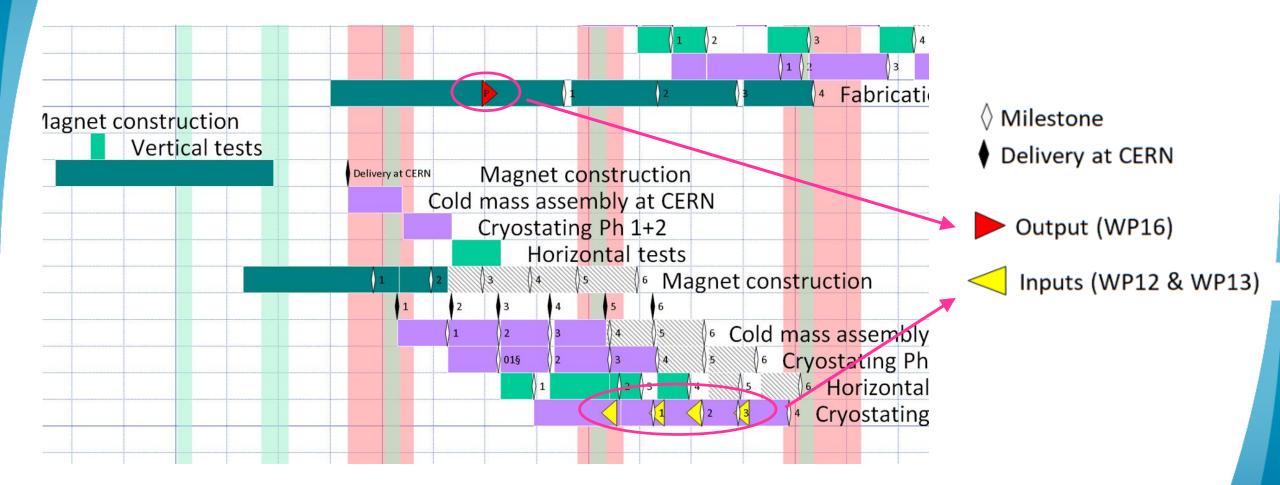
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33 WP7 D7.PIC.P PIC protuge String 02/0/02/3 00/0/02/3 02/0/02/3 02/0/02/3 02/0/02/3 02/0/02/3 02/0/02/3 00/0/0/2/3 00/0/02/3 00/0/0/2/3 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>							-												
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95 VP7 D7.Biss Bisserie LS3 19/12/2025 19/12/					· •·		_								Out	putiti			
36 VP7 D7.WDR.P Warn diode rack. String Image: Constraint of the string of the															Shi		norm	ccroor	`
37 VP7 D7.VDR.S Warn diode rack LS3 TBD 98 VP7 D7.JFS.P JFS boxes - prototypes String TBD VP3 req. D7.JFS.S JFS boxes - prototypes String D0.JFS.S JFS boxes - prototypes String TBD VP3 req. D0 D0 D0 D7.JFS.S JFS boxes - prototypes LS3 TBD TBD D0								19/12/2025	19/12/2025	19/12/2025	19/12/2025	19/12/2025				elueu i	Jeann	SCIEEI	I
NP7 IPS boxes - prototypes String IPS boxes String IPS boxes							-						_						
38 VP7 D.J.R.S.P IPS boxes LS3 Cold look String VP3 req. Documentation and change 39 VP7 D.7.EQA EIQA racks LS3 - - - TBD - - BD - - BD - <td>97</td> <td>WP7</td> <td></td> <td>D7.WDR.S</td> <td>Warm diode rack</td> <td></td> <td>LS3</td> <td></td>	97	WP7		D7.WDR.S	Warm diode rack		LS3												
WP7 D7.EIQA EIQA racks LS3 Image: Composition of the co		WP7		D7.IFS.P	IFS boxes - prototypes		String								Doc	umon	tation	and	hango
10 WP7 D7.CD.P Cold diode stacks - prototype D3.DCM.P 31/12/2021 <td></td> <td>umen</td> <td>lation</td> <td>anu C</td> <td>nange</td>																umen	lation	anu C	nange
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103 WP12 D12.5-BS.type1.1 Shielded beamscreen - type 1 D3.0(1.53) Image: Constraint of the constraint of	102	WP7		D7.CD.S	Cold diode stacks	1	LS3								diff	oronti	ntos th	rocho	ld times
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WP12 D12.S-BS.type1.4 Shielded beamscreen - type 1 D3.Q1.S9 107 WP12 D12.S-BS.type2.1 Shielded beamscreen - type 2 D3.Q3.S4 108 WP12 D12.S-BS.type2.2 Shielded beamscreen - type 2 D3.Q3.S6 109 WP12 D12.S-BS.type2.3 Shielded beamscreen - type 2 D3.Q3.S8 109 WP12 D12.S-BS.type2.3 Shielded beamscreen - type 2 D3.Q3.S8	104	WP12		D12.S-BS.type1.2	Shielded beamscreen - type 1		D3.Q1.S5						01/06/2024		204	annra			uro/lict
WP12 D12.S-BS.type2.1 Shielded beamscreen - type 2 D3.Q3.S4 31/07/2022 01/06/2022 108 WP12 D12.S-BS.type2.2 Shielded beamscreen - type 2 D3.Q3.S6 01.07.0222 109 WP12 D12.S-BS.type2.3 Shielded beamscreen - type 2 D3.Q3.S8 01/07/2022 01/07/2022	105	WP12		D12.S-BS.type1.3	Shielded beamscreen - type 1		D3.Q1.S7						01/07/2024		dila	appro	ivai pr	oceat	ne/ iist
WP12 D12.S-BS.type2.2 Shielded beamsoreen - type 2 D3.Q3.S6 01.07.0222 109 WP12 D12.S-BS.type2.3 Shielded beamsoreen - type 2 D3.Q3.S6 01/03/2023	106	WP12		D12.S-BS.type1.4	Shielded beamscreen - type 1		D3.Q1.S9					31/07/2024	01/07/2024				-		
109 VP12 D12.S-BS.type2.3 Shielded beamscreen - type 2 D3.Q3.S8 01/03/2023	107	WP12		D12.S-BS.type2.1	Shielded beamscreen - type 2		D3.Q3.S4					31/07/2022	01/06/2022						
	108	WP12		D12.S-BS.type2.2	Shielded beamscreen - type 2		D3.Q3.S6						01.07.0222						
110 WP12 D12.S-BS.tupe2.4 Shielded beamscreen - tupe 2 D3.Q3.S10 Striptor2024 01/03/2023 Examples of interlinkin	109	WP12		D12.S-BS.type2.3	Shielded beamscreen - type 2		D3.Q3.S8						01/03/2023						
	110	WP12		D12.S-BS.type2.4	Shielded beamscreen - type 2		D3.Q3.S10					31/10/2024	01/03/2023		Exa	mple	es of	inte	rlinkin

Deliverables are identified: D12.S-BS.type2.4 Shielded beamscreen - type 2→ D3.Q3.S1



deliverables

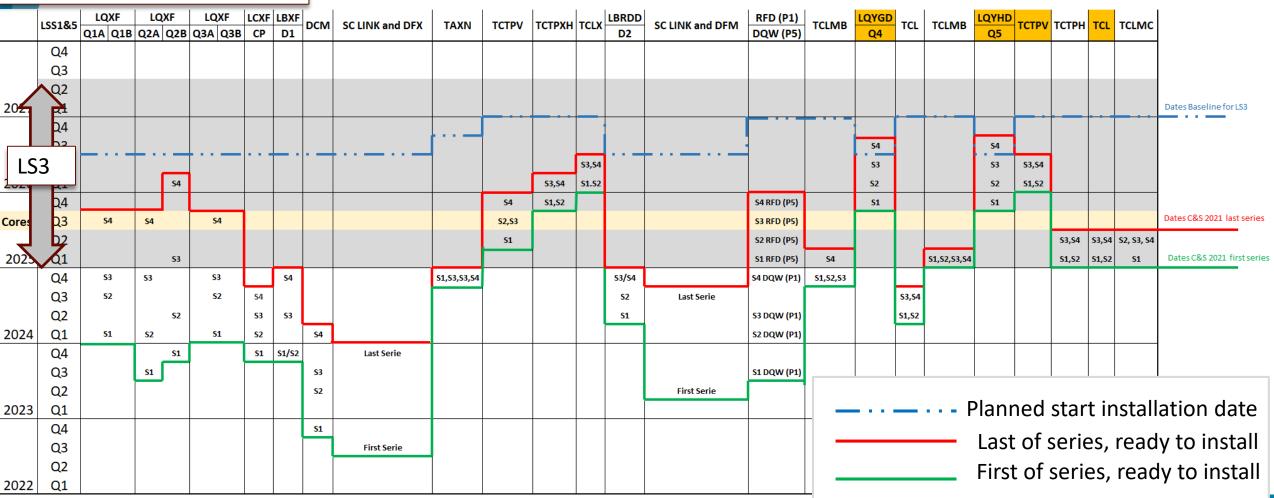
Graphical visualization of Inputs/ Outputs





Installation date and availability date – margins

LHC tunnel areas

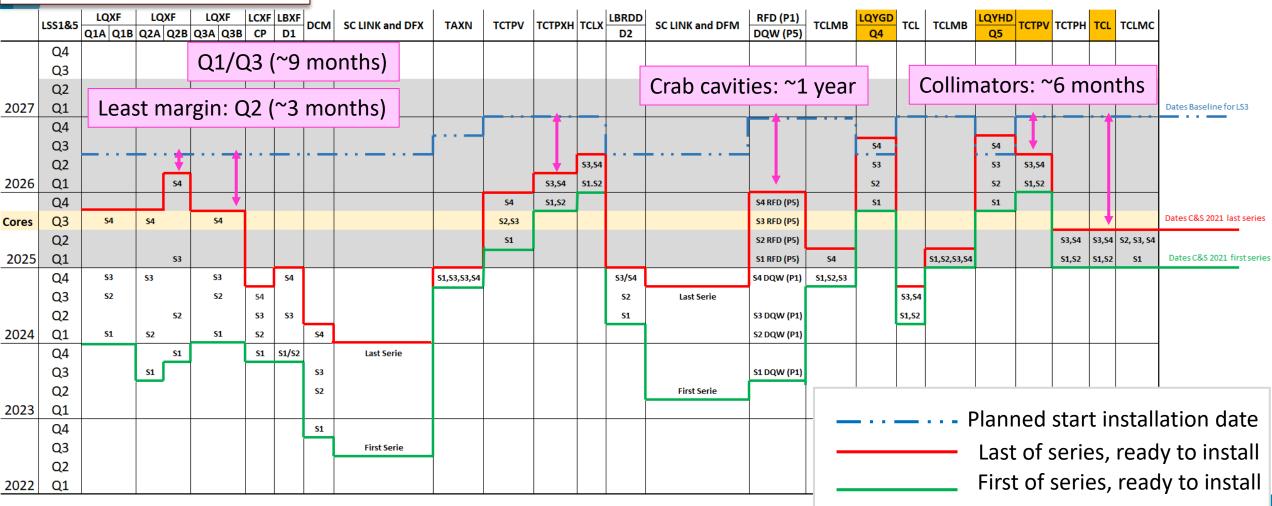


Comparison btw deliverables needed and deliverables available



Installation date and availability date – margins

LHC tunnel areas



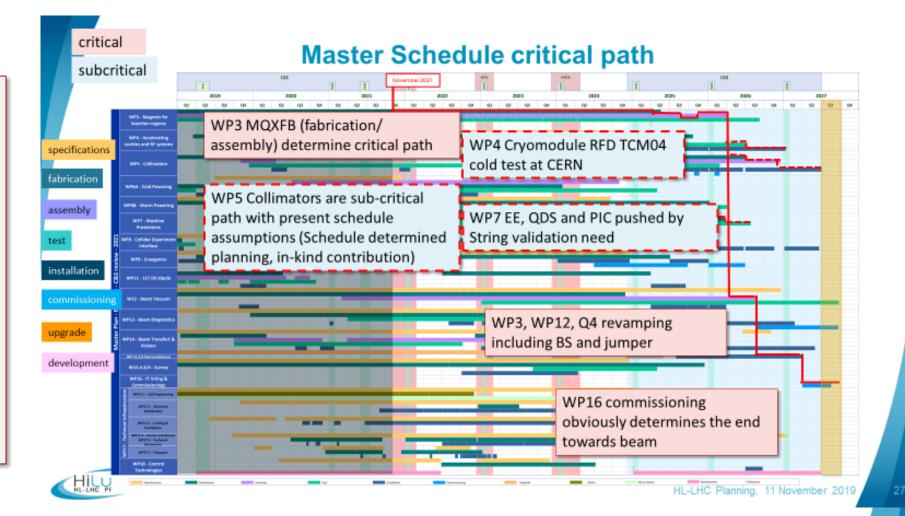


Critical path

Identification of critical/ subcritical path across the project

Specific managerial processes and time thresholds, to follow

- The corresponding WPs
 - Their (sub)critical path
 - > Their main activities
 - > Their delays
- The interlinking deliverables on these





Any further smart idea?



Managing it with agility

Small team managing a large project might be managed in AGILE

AGILE



SCALE

100 kCHF

6 months

5 FTE/ year

ACTIVITY type

Mostly operational

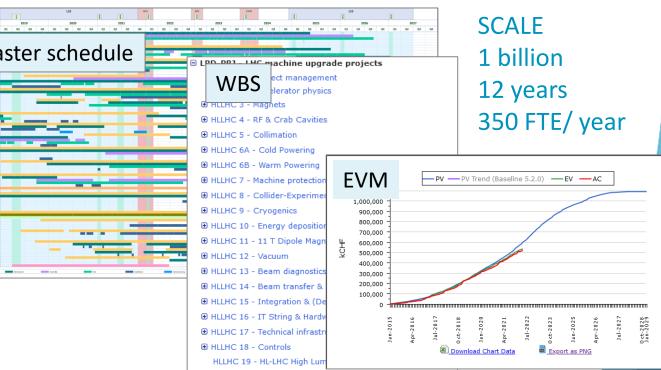
PROJECT types

- Re-baselining
- Study new processes
- Study new analysis techniques
- Restructuring WBS
- Organization of Cost & Schedule reviews

Sprints Retrospectives Manage the backlog action list via JIRA kanbans

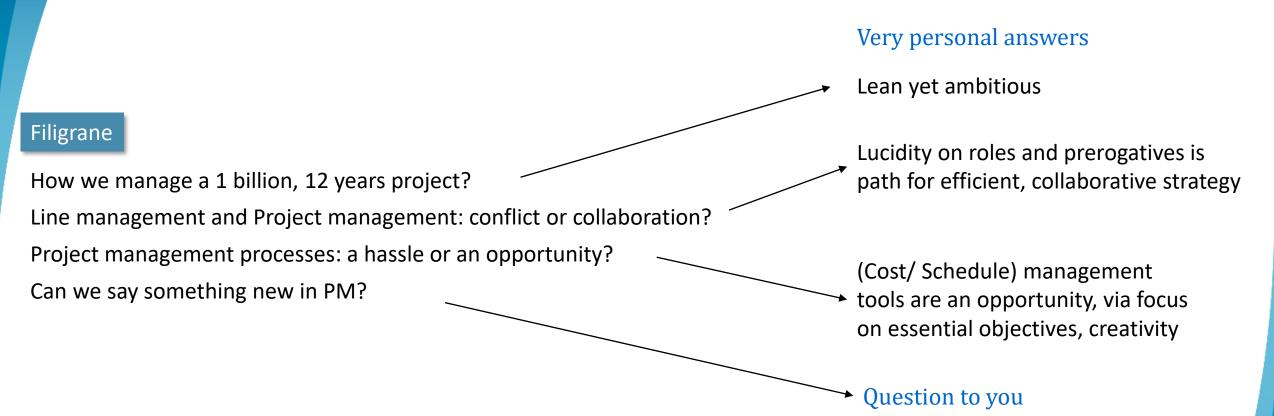


Waterfall PM





Conclusion ?







Acknowledgements

O.Bruning, M.Zerlauth, L.Tavian, B.di Girolamo, H. Garcia Gavela, P.Fessia, M.Modena, C.Noels A.Augier, L.Carlos, R.Martins, S.Riebe, M.Rodriguez Perez, M.Barberan Marin, S.Perrault, E.Vergara, M.Bernardin, H. De Maynard, S.Knoops, V.Perez Reale, L.Salvi, K.Sigerud, R.Billen, I.Laugier E.Delachenal, S.Prodon ...all WP leaders



Spare slides

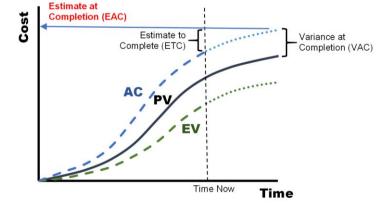
Glossary

HL	High Luminosity LHC, aka HiLumi	Upgrade for more luminosity of the existing LHC
WP	Work-package	Sub-project of HiLumi, of circumscribed scope, WBS level zero
ATS	Accelerators and Technology sector	Grouping of 4 departments mostly active in accelerators
HL-PO	Project office of HiLumi	
HL-BSO	Budget & Scheduling office of HiLumi	
CSR	Cost & Schedule Review	18 month, then since 2021 annual, international MAC review of HL
PSM	Project Steering Meeting	Regular scrutiny of single WP (trimestral circa)
PMM	Project Management Meeting	Hebdomadary meeting of the Project Office
ТСС	Technical Coordination Committee	Bi-hebdomadary technical meeting of HL
IR	Interaction region	The machine region on both sides of the ATLAS & CMS experiments
IT	Inner Triplets	The ensemble of the quadrupole magnets of the Interaction region
MTP	Medium Term Plan	CERN wide annually revised financial (scopes & cash flow) plan over 5 years



Novel ideas and open issues

What the PL want to know: How much will finally HL cost?



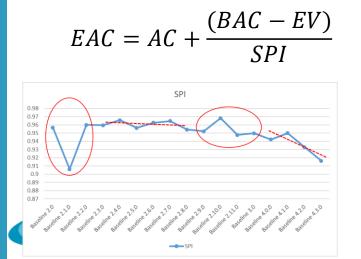
Estimate at Completion:

Future performance based on

budgeted cost

EAC = AC + (BAC - EV)

past schedule performance



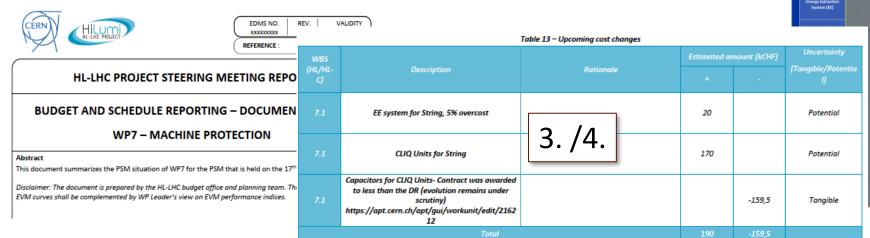
past cost performance

$$EAC = AC + \frac{(BAC - EV)}{CPI}$$

	СРІ	SPI	PV	EV	AC	BAC	BAC in kCHF	EAC-CPI	EAC-SPI	Delta CPI	Delta SPI
WP1	1.06	0.98	4,249,795	4,169,188	3,925,835	15,178,920	15,179	14,312	15,160	867	-19
WP2	0.99	1.00	4,950,847	4,950,847	4,992,230	7,128,682	7,129	7,192	7,170	-63	41
WP3	1.00	0.97	147,390,032	143,441,586	143,938,564	216,846,595	216,847	217,344	219,614	-497	2767
WP4	1.04	0.84	35,843,206	29,960,902	28,870,485	91,437,994	91,438	87,983	102,057	3455	10620
WP5	1.05	0.95	25,782,902	24,428,447	23,324,164	64,874,717	64,875	61,844	65,899	3030	1024
WP6A	1.01	0.91	26,586,303	24,167,823	24,020,724	56,123,998	56,124	55,661	59,137	463	3013
WP6B	1.05	0.87	8,599,332	7,503,671	7,132,873	37,025,148	37,025	35,249	41,066	1777	4040
WP7	0.99	0.96	8,724,440	8,394,131	8,438,015	26,157,340	26,157	26,381	26,941	-223	784
WP8	1.05	1.00	1,613,807	1,613,806	1,535,759	7,686,460	7,686	7,319	7,608	367	-78
WP9	0.99	0.98	9,083,376	8,894,724	8,943,653	94,053,423	94,053	94,963	95,840	-909	1787
WP10	0.97	1.00	1,383,078	1,383,078	1,425,795	2,296,905	2,297	2,368	2,340	-71	43
WP11	0.99	1.00	48,878,501	48,800,785	49,162,200	52,481,575	52,482	52,880	52,843	-399	361
WP12	0.95	0.94	18,906,629	17,842,546	18,687,746	51,334,091	51,334	53,942	54,317	-2608	2983
WP13	0.97	0.95	9,381,689	8,887,783	9,155,778	19,974,455	19,974	20,585	20,826	-611	852
WP14	0.97	0.93	10,896,832	10,179,107	10,446,165	22,198,849	22,199	22,838	23,371	-639	1172
WP15	0.95	0.95	5,532,848	5,264,464	5,531,014	43,480,680	43,481	45,759	45,759	-2278	2278
WP16	1.08	0.93	2,051,373	1,909,469	1,773,910	7,116,008	7,116	6,595	7,372	521	256
WP17	1.11	0.92	157,074,142	144,063,371	129,287,507	269,324,796	269,325	242,136	265,441	27189	-3884
WP18	1.13	0.99	903,021	896,385	792,336	3,180,000	3,180	2,813	3,099	367	-81

MIN	MAX
-12,359	70,058





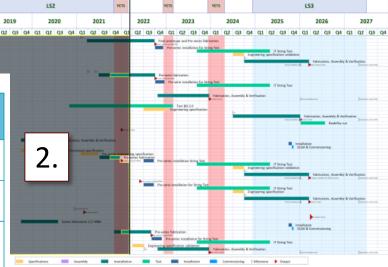
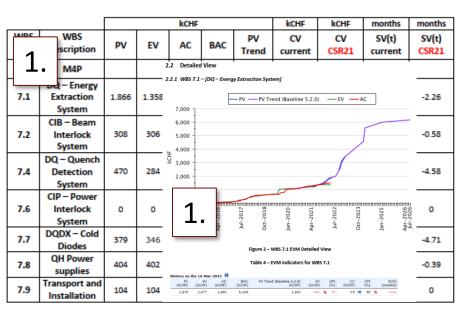


Table 2 - EVM indicators for each WBS level



Extended EVM and Schedule Report

- 1. EVM Analysis and trends
- Schedule reference and deviations 2.
- 3. Scope changes proposals
- Cost changes proposals 4.
- 5. Schedule changes proposals

WP#		Deliverables	Dependencies	Delivery dates
	11207		Constant and the	Proposed change(s)
-		Description	Output(s) #	Baseline C&S Nov21
WP7	D7.QDS.S	uQDS serie	LS3	18/03/2026
WP7	D7.DAQ.PS	DAQ pre-series	String	
WP7	D7.DAQ.S	DAQ series	LS3	
NP7	D7.PDSU.PS	PDSU pre-series	String	
NP7	D7.PDSU.S	PDSU series	LS3	
NP7	D7.EE.PS	Energy Extraction system pre-serie	String	03/10/2022
VP7	D7.EE.S	Energy Extraction system serie	LS3	18/03/2026
NP7	D7.HDS.PS	Quench Heaters Power system Pre-serie	String	02/09/2022
VP7	D7.HDS.S	Quench Heaters Power system serie	L.\$3	22/12/2023
VP7	D7.CLIQ.PS	CLIQ pr	String	04/10/2022
VP7	D7.CLIQ.S	CLIQ	L53	22/12/2023
NP7	D7.PIC.P	PIC pro PIC s	String	01/06/2022
NP7	D7.PIC.S	PICs	LS3	18/03/2026
NP7	D7.BIS.S	BIS s	L.53	05/01/2026
NP7	D7.WDR.P	Warm diode taon ou my	String	
NP7	D7.WDR.S	Warm diode rack	L\$3	
NP7	D7.FS.P	IFS boxes - prototypes	String	
NP7	D7.FS.S	IFS boxes	L\$3	
VP7	D7 EIQA	EIQA racks	L 53	
NP7	D7.CD.P	Cold diode stacks - prototype	D3.DCM.P	28/02/2021
NP7	D7.CD.PS	Cold diode stack - string	String	31/12/2021
NP7	D7.CD.S	Cold diode stacks - serie	LS3	31/03/2026



Figure 11 – Progress line with respect the last update planning presented on C&S review Nov 2021

The PSM

Actions follow-up

RISK Management Main risks from Risk exercise Main (3 new) risks seen by WP leader COST Management EVM data commented Changes in SCOPE: for approval Changes in COST: for approval Schedule management

Master plan Master plan deviations: the isochrone line Deliverable's delays

Heads-up

Upcoming Engineering Change Requests Upcoming Decision Management reports Upcoming cost/ scope changes Milestones: achieved Milestones: upcoming Upcoming tenders Non-conformities

Extra WP management

Collaborations status & issues Interface issues Infrastructure issues Resources issues

Safety



Budget & Schedule Office organization and tasks

1 linkperson Budget per WP 1 linkperson Schedule per WP

5FTE – 19 Work-packages

Everyday's management: reprofiling, cost assessment & estimate, phasing

PSM preparation

WP regular report & CSR report PSM minutes

Budget & Schedule monitoring

EVM analysis & variances, change implementation Master schedules & deviations, change implementation

Approval and EVM assignment of all procurement documents > 10k CHF

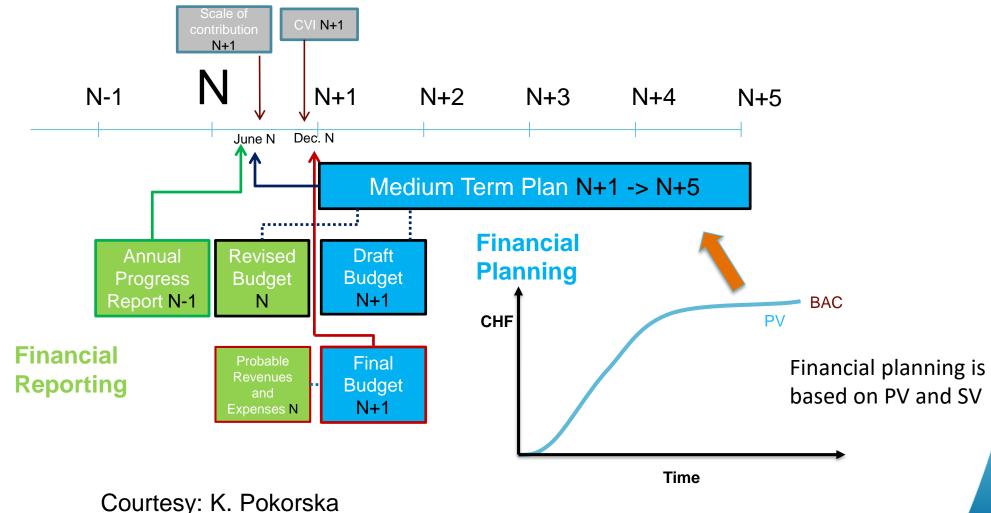
The measure of our monitoring possibility



EVM in the HL-LHC Project : How is it connected to CERN Managerial and Financial processes?

CERN Committees - Financial Planning & Project

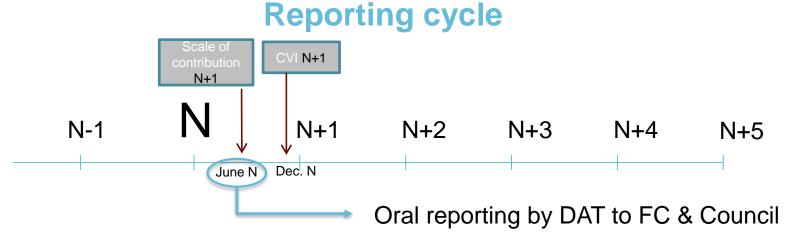
Reporting cycle



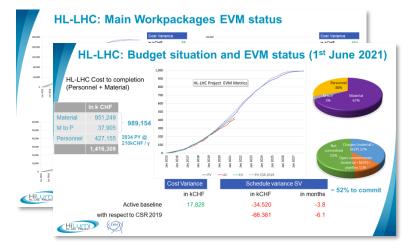


EVM in the HL-LHC Project : How is it connected to CERN Managerial and Financial processes?

CERN Committees - Financial Planning & Project



Project Reporting





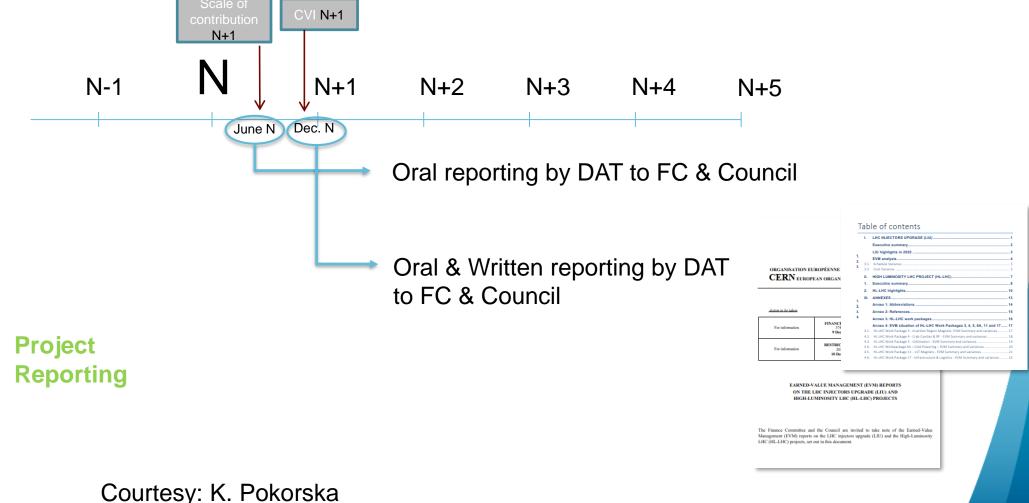
Courtesy: K. Pokorska

INFN-CNPM, HL-LHC Budget& Schedule management - G.Vandoni

EVM in the HL-LHC Project : How is it connected to CERN Managerial and Financial processes?

CERN Committees - Financial Planning & Project

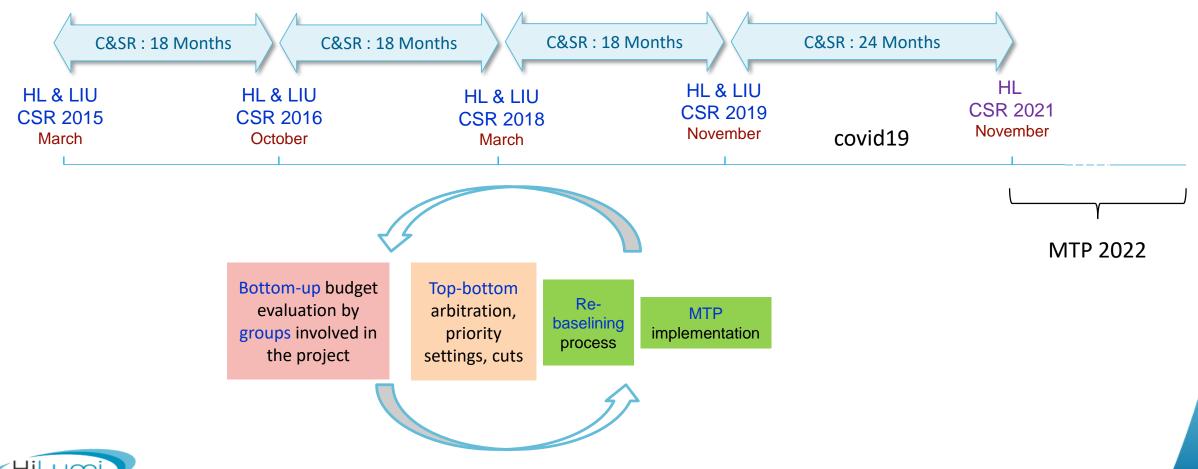
Reporting cycle





EVM in the HL-LHC Project : How is it connected to CERN Managerial and Financial processes?

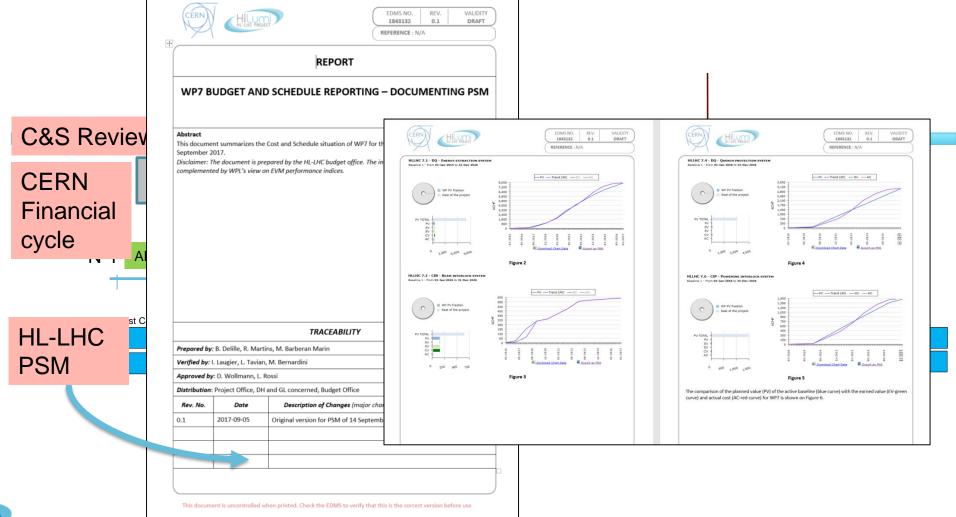
HL-LHC Budgeting and Baseline Management Cycle





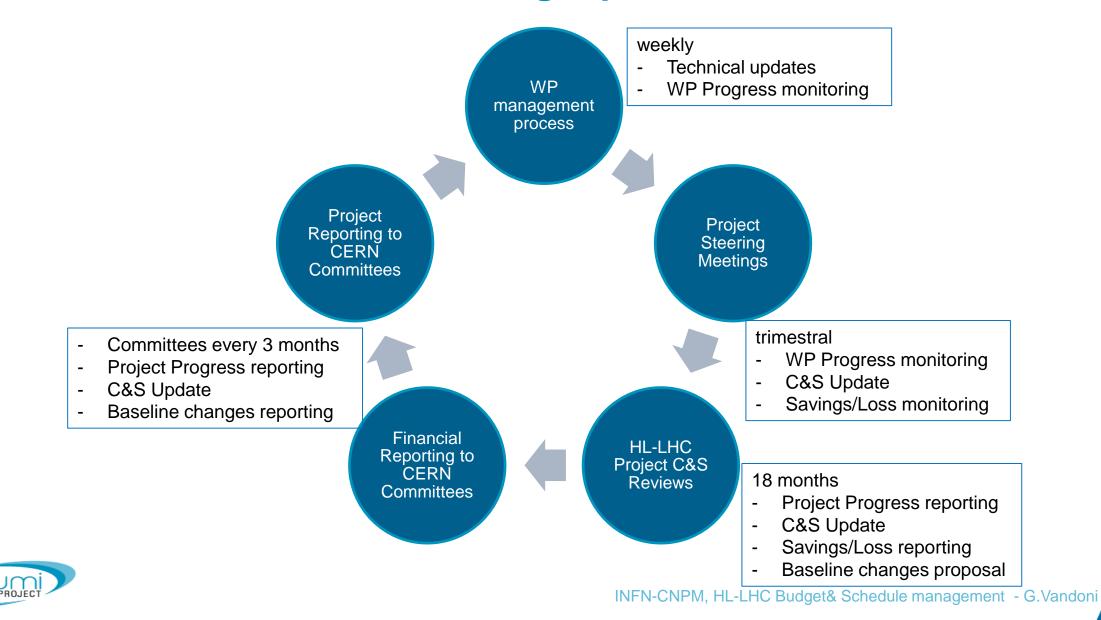
EVM in the HL-LHC Project : How is it connected to CERN Managerial and Financial processes?

HL-LHC Project Management & Project Steering Meetings





EVM in the context of the HL-LHC project Providing input to



<u>RISK:</u> over cost estimate in MCHF and %

In MCHF	To be spent (M)	To be spent (M)
Budget to be spent (M)	435,162 MCHF	%
Mean	30,216 MCHF	6.94%
Lowest	25,644 MCHF	5.89%
Highest	34,598 MCHF	7.95%

Risk evaluation today shows a risk exposure of ~30MCHF

Over costs materialize now

Savings materialize later*

*Savings can only be assessed at the closure of contracts – while contract is open, claims exposure is always present.

71

From the application of MonteCarlo analysis to risk exercise \rightarrow H.Garcia Gavela@CSR21



Risk considerations

- Risks figures show the project is under control, but vulnerable to existing global situation (market, change of laws, etc)
- Market (COVID impact and collateral effects) increases uncertainty; might have serious impact in our upcoming tenders
- 60% of budget engaged and most of big procurements launched, HL-LHC Risk is less linked to the maturity level/pricing/procurement and more to production nonconformities, Contract/Collaboration management and non-detected design problems
- Risk from the Collaborations not quantified. No "direct cost" effect (full in-kind contributions) but potentially strong indirect impact (retake activities, procurement of components, rework if nonconformities, delay on other activities)
- Risk Response from the Project to mitigate cost, schedule and/or technical risks following carefl monitoring by WPs and HLPO



Global funding breakdown

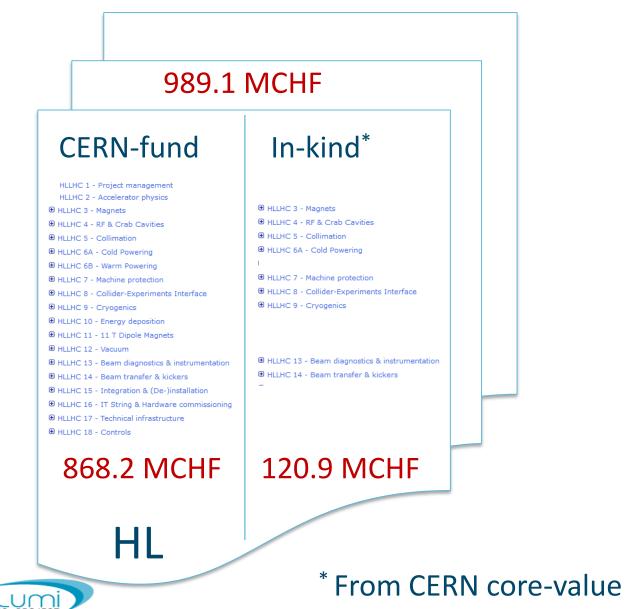




HL

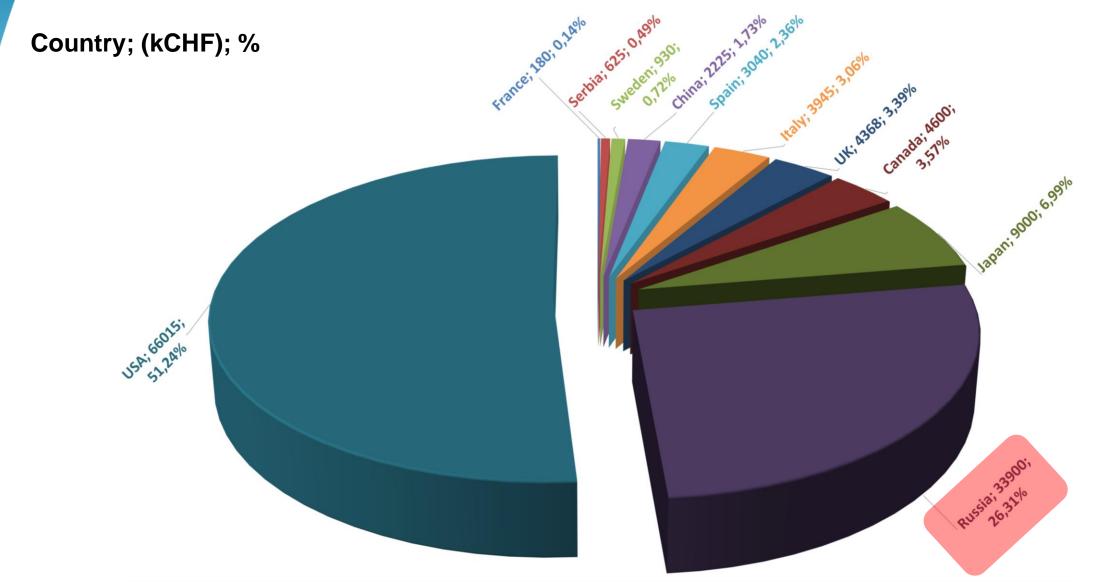


Global funding breakdown





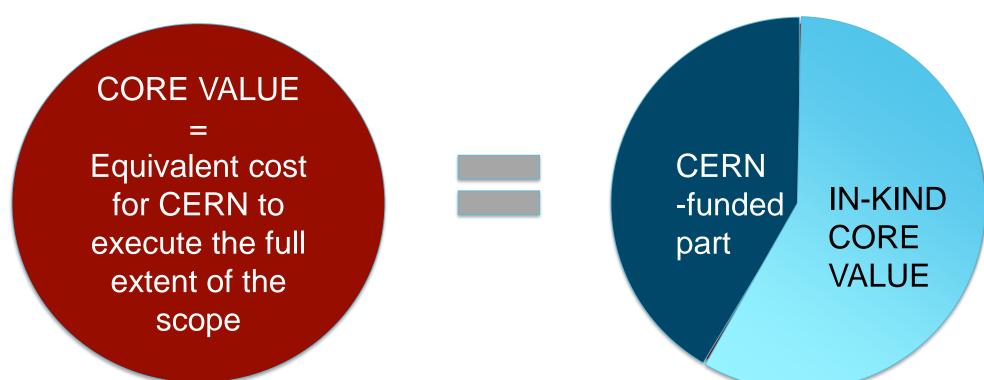
Graphical summary of the in-kind contributions





Core value and In-Kind value

This defines in-kind value



In-kind core value is what remains from the core value estimate, when we subtract what CERN funds

*Proportion for illustration purpose only



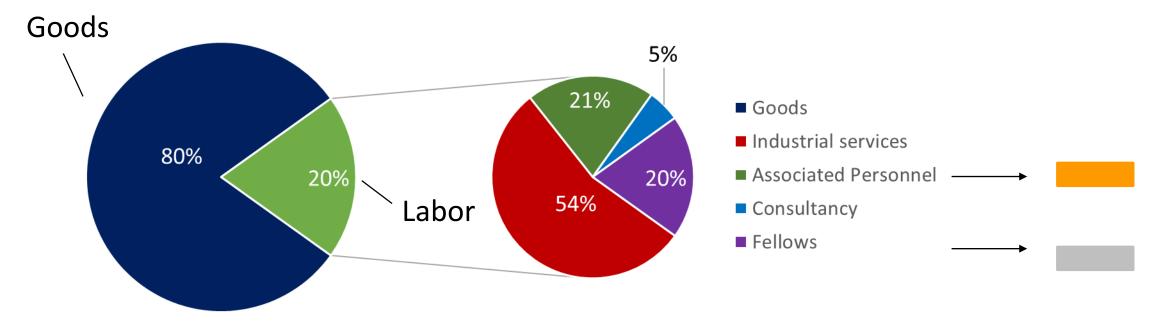
In-kind Collaborations TOTAL in-kind ~ 129 MCHF (CORE COST)

-LHC PRO.

See talk by Beniamino di Girolamo for more details

	COUNTRY	Institute	Brief description of the collaboration
	France	CEA	Thermal Design of Superconducting High Field Magnets at CERN
	UK	Manchester	Beam instrumentation
	UK	Manchester	Cold powering: DFBX for String
	UK	ASTeC+Dundee	Laser treatment prototype (LESS)
	Italy	INFN	High-order corrector magnets + prototypes
g	Spain	CIEMAT	Nested orbit correctors + prototypes
Signed	China	IHEP	D2 Correctors
Sig	Sweden	Uppsala Univ.	Cold testing of corrector magnets and crab cavities
	Japan	КЕК	D1 magnet model and cold mass
	Italy	INFN	D2 model + prototype+ Magnet
	USA	Several	Crab Cavities
	USA	Several	Triplet magnets
	Canada	TRIUMF	RFD Crab-cavities cryomodules
	Sweden	Uppsala Univ.	DFHM and DFHX 8+2 units
not yet signed	UK	SOTO	DFM and DFX 8+2 units
igi	UK	ASTeC+Lancaster	DQW Crab-cavities cryomodules
et s	UK	LIV+RHUL	Beam instrumentation EO-BPM
¥	UK	Liverpool	Beam Instr. For Hollow e-lens
	UK	Dundee	Laser treatment final (LESS)
_	Serbia	Ministry	Magnets and CC jacks
	Russia	BINP	TAXS and TAXN
-	Russia	BINP	Current leads matching section and inner triplets
Judec	Russia	BINP	Low impedance collimators (12 units) + IR collimators (28 units)
fui	Russia	BINP	Solid State RF powering (replacing IOT)
,et	Russia	BINP	BPM Mechnics (20+28 units)
signed not yet funded	Russia	Protvino	Ionisation chambers for SPS and LHC systems for HL-LHC beams (1000 units)
ed	Russia	MEPhI	HF-HOM and HOM Couplers and Filed Antennas
gu	Russia	BINP	LHC Kickers and Dump
Si	Russia	BINP	Hollow e-lens
hi 💙 👘	Russia	PNPI/Protvino	Crystal collimation for ions

Budget breakdown by resource



Labor in CERN's budgeting jargon:

M4P: Money-for-Personnel

Includes

Industrial services and contracts MPA Associated personnel Fellows



ATS





	[MCHF]
Budget at completion	1087.9
In-kind budget	128.8
Earned Value	496.9
Actual Cost	481.2
	[months]
Schedule variance @3.0	-8.8

Planned value:

The work to do, expressed in estimated budget to complete it

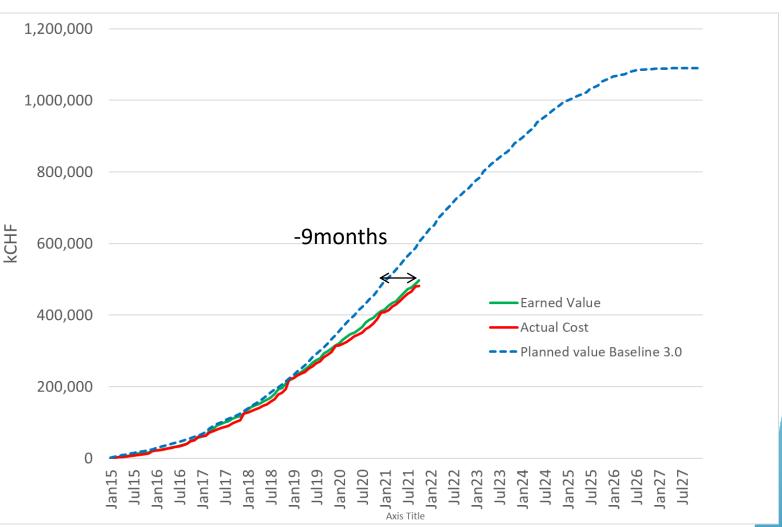
Earned value:

The work done, expressed in estimated budget to complete it

Actual Cost:

The real cost of the work done

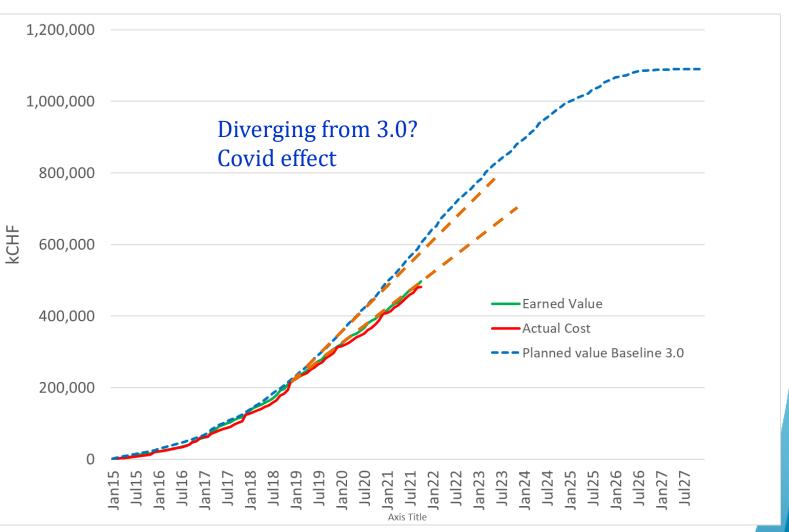
EVM today, compared to BL 3.0





		[MCHF]			
Budget at completion	1	1087.9			
In-kind budget		128.8			
Planned Value		527.8			
Earned Value		496.9			
Actual Cost		481.2			
Uncommitted		524.7			
Material Budget remain	432.9				
Cost variance [kCHF]	Cost variance [kCHF]				
		[months]			
Schedule variance		-2.65			
Let's take one step b Comparis baseline 3		the PV of			

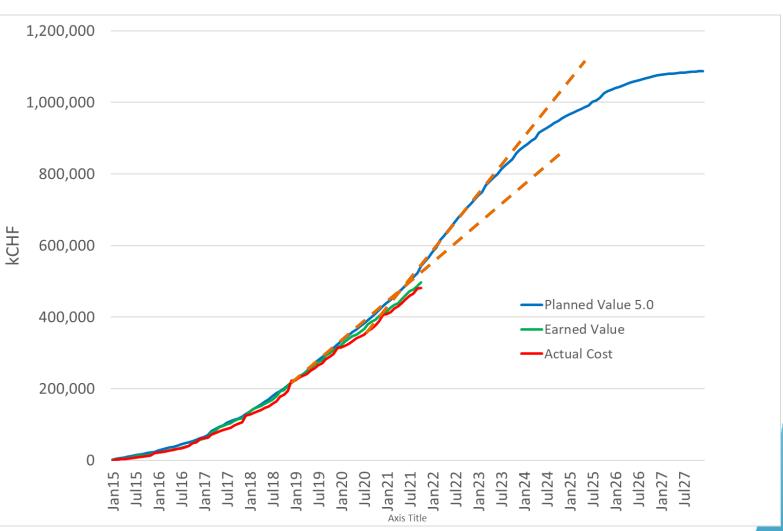
Effect of covid on planned value





	[MCHF]
Budget at completion	1087.9
In-kind budget	128.8
Planned Value	527.8
Earned Value	496.9
Actual Cost	481.2
Uncommitted	524.7
Material Budget remaining to spend	432.9
Cost variance [kCHF]	15,700
	[months]
Schedule variance	-2.65

Effect of covid on planned value



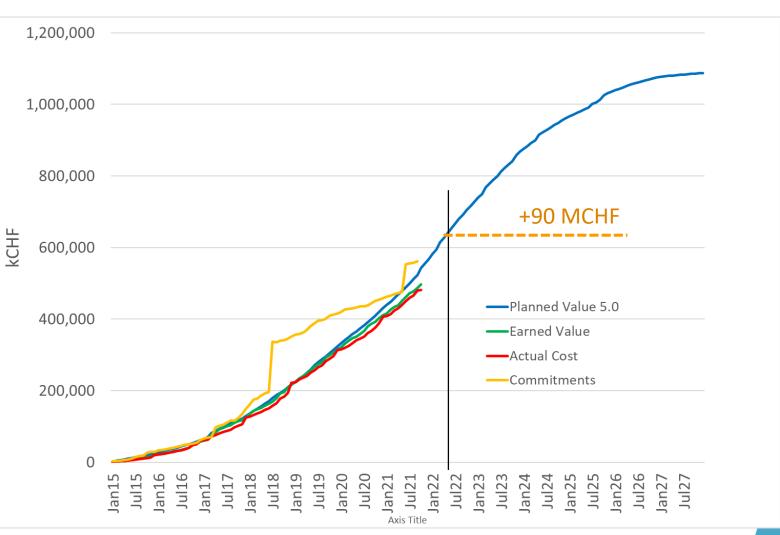


	[MCHF]
Budget at completion	1087.9
In-kind budget	128.8
Planned Value	527.8
Earned Value	496.9
Actual Cost	481.2
Uncommitted	524.7
Material Budget remaining to spend	432.9
Cost variance [kCHF]	15,700
	[months]
Schedule variance	-2.65

At next 3 FCs, **90 MCHF** more will be committed

→H.Garcia Gavela, Procurement

Committments





The main concepts of EVM

BAC Budget at Completion

What you plan to spend for 100% of the work to be completed

- PVPlanned ValueWork planned to be completed to date
- EVEarned ValueWork actually completed to date

AC Actual Cost

Real **cost** of work performed as of today



WORK: Design hours, contracts signed, parts assembled, equipment produced, tested, installed...

Which common measurement unit ?

The main concepts of EVM

BAC Budget at Completion

What you plan to spend for 100% of the work to be completed

PV Planned Value

Work planned to be completed to date (in units of cost estimated to complete it)

EV Earned Value

Work actually completed to date (in units of cost estimated to complete it)

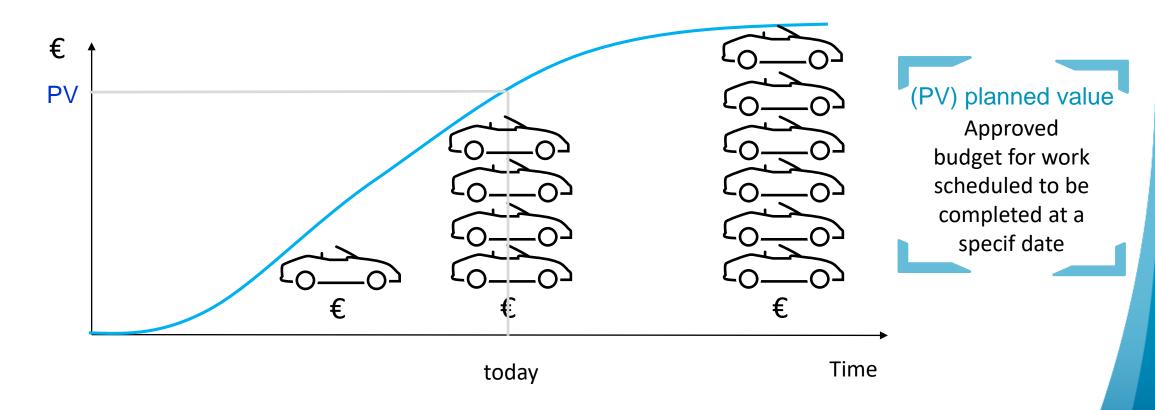
AC Actual Cost

Real **cost** of work performed as of today



What is Planned Value

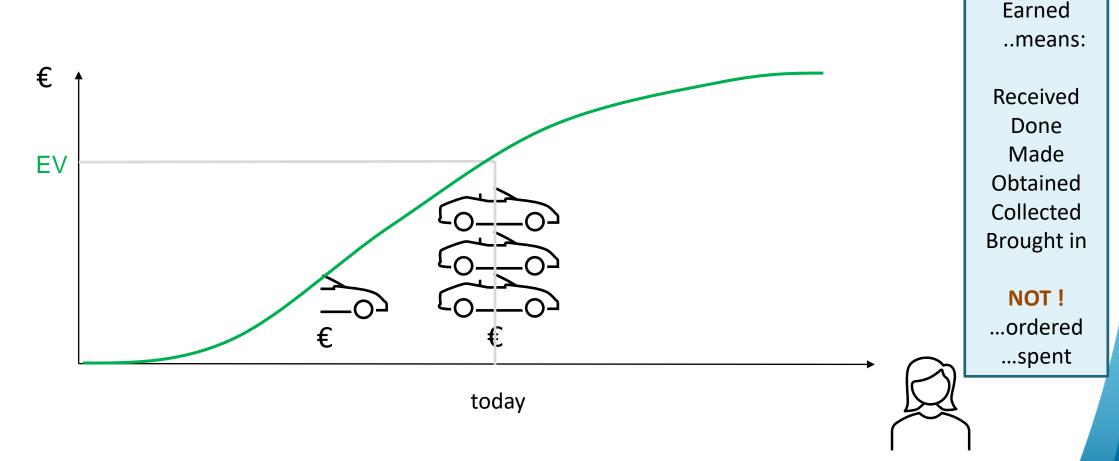
Planned value is the amount of work which was originally planned to be completed to date, expressed in the <u>monetary terms of estimated cost</u> required and approved to complete it





What is Earned Value

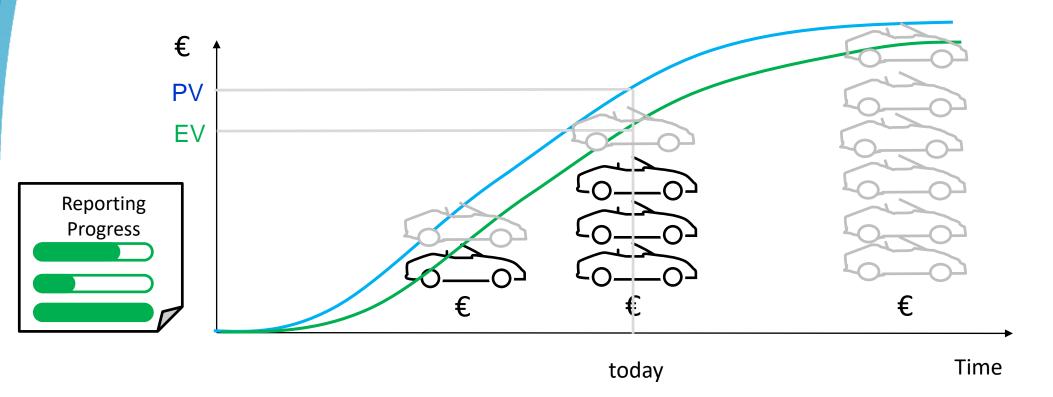
Earned value is the amount of work **completed** to date, expressed in the monetary terms of estimated cost required to complete it





What is Earned Value

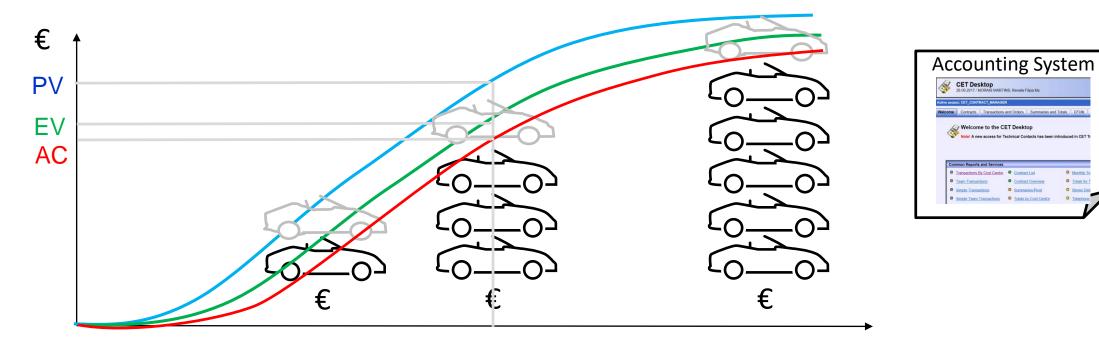
Earned value is the amount of work **completed** to date, expressed in the monetary terms of estimated cost required to complete it





What is Actual Cost

Actual Cost is the real cost of work actually done to date



today



Organize

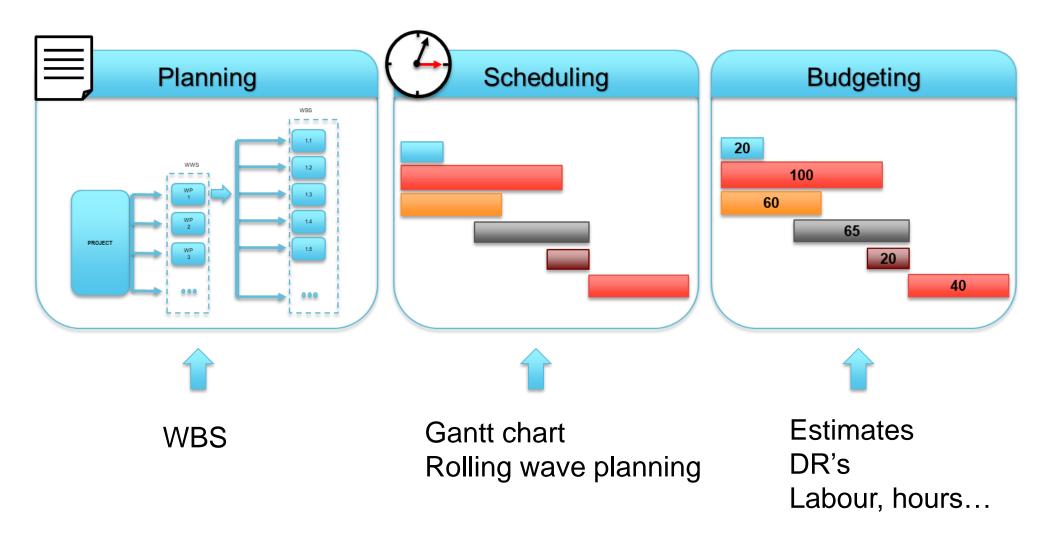
Account

Analyze

Close

Revise

Plan, Schedule and Budget work





Plan

Account

Analyze

Revise

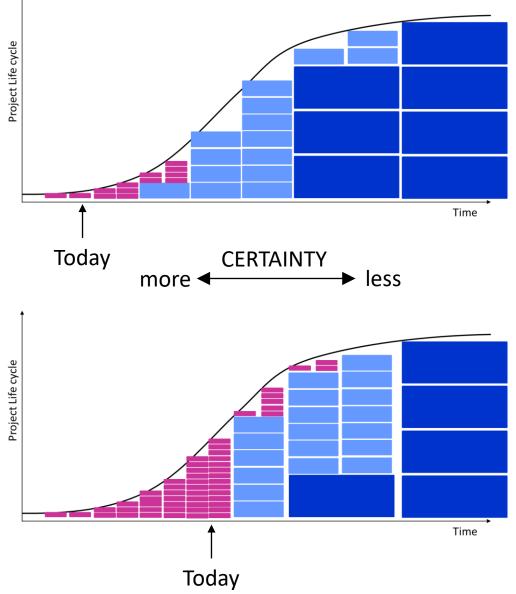
Close

"Rolling" wave planning

workunit

Organize

Increasing level of detail as time approaches to activity planned date





Organize

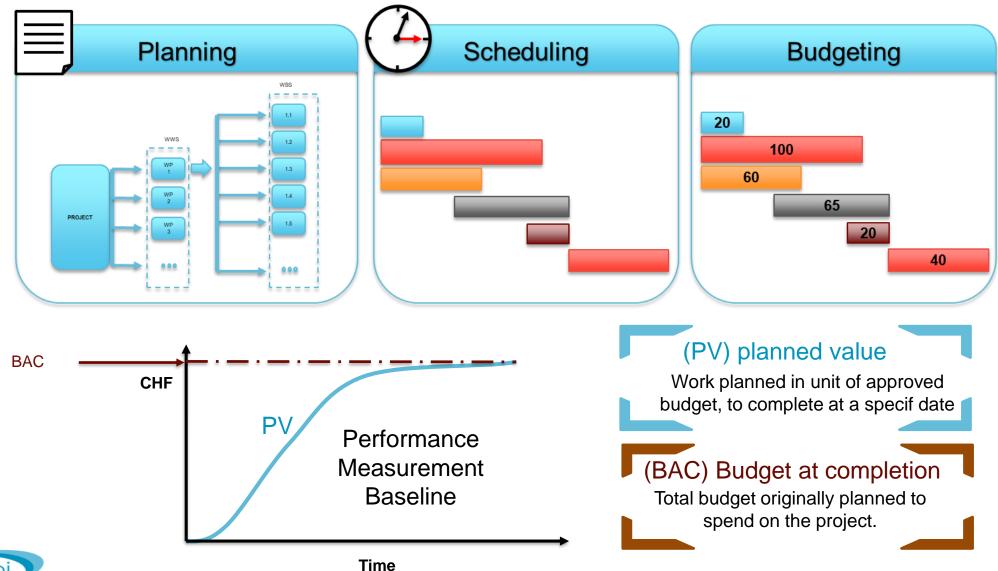
Account

Analyze

Close

Revise

Plan, Schedule and Budget work





EVM Metrics - recap

Base	dae .		Status	"Description"		105		Hold	ker" me	Type		Start Date*		Finish Date*		Comments		
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	ion Rese iccount*		Descrip	don"		BC.	RBC		ing Unit	Amount*	Currency			Finah		Comments		
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	Description							Weater-	Actual quantity	" Total quantity"	une*	Start		Finish		Comments		
•	TCTPM							1	0	4	ų •	01-Oct-2021	3	35-Dec-2024	G			٥
0.	idd a del	lerable																

PV Planned Value : weighted linear distribution of the <u>resources</u> between the <u>deliverables</u> in a workunit



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Acome Contracts Transactions	and Orders Summaries and	Totals CFUtk
Welcome to the C	ET Desktop fechnical Confacts has been in	stroduced in CET 1
Note: A new access for 1		ntroduced in CET 1
65		etroduced in CETT
Common Reports and Services	Technical Contacts has been in	
Common Reports and Services Common Reports and Services Tamactors. By Cost Center	Contracts has been in Contracts Last	· Marity I

- EV Earned Value : based on the <u>technical progress report</u> made on the <u>deliverables</u> ("deliverable oriented")
- AC Actual Cost : taken from the <u>financial system</u> at CERN (CET) every day, based on <u>charged on Budget Codes</u>

Cost and schedule <u>variances</u> are defined by PV, EV, AC:

Are we on schedule? Are we spending what foreseen



SV=EV-PV

CV=EV-AC

Main changes on deliverables for LS3 - CSR2019 to CSR2021

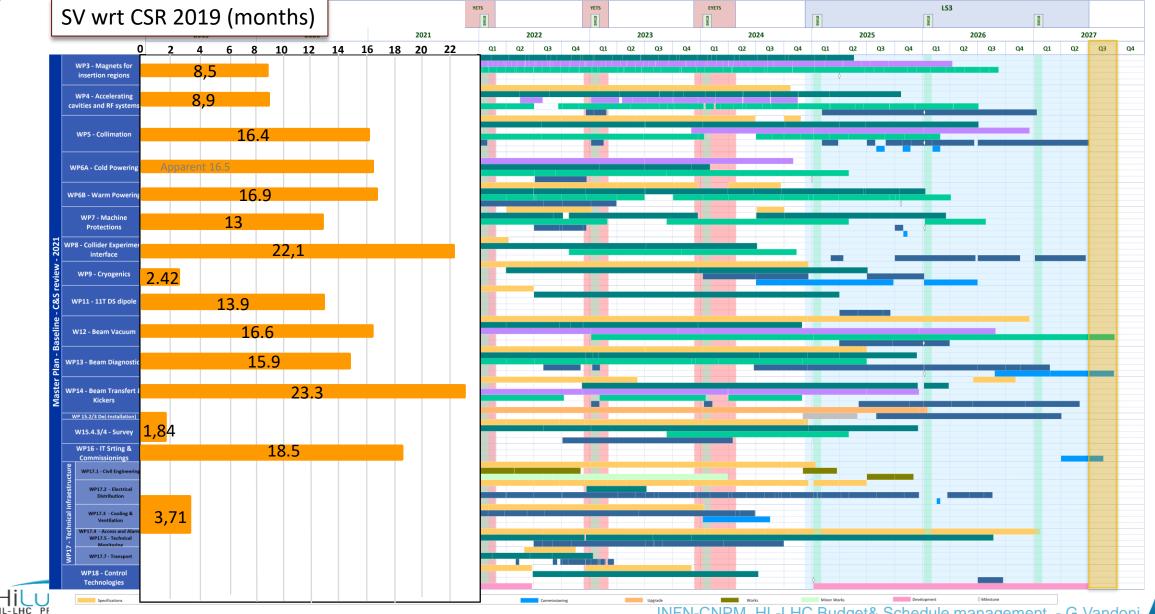
Only last of the series considered, precision 3 months

WP	Deliverable	CSR2019	CSR2021	Months
WP3	MQXFA	End Q1/2025	End Q3/2025	6
	MQXFB	End Q4/2024	End Q1/2026	18
	Corrector package	End Q4/2022	End Q3/2024	21
WP4	RFD	End Q3/2024	End Q4/2025	15
	DQW	End Q4/2024	End Q4/2025	12
	Power amplifiers	End Q3/2023	End Q2/2025	21
WP5	Collimators	End Q2/2024	End Q4/2025 to end Q2/2026	18-24
	Hollow e-lens	End Q1/2024	End Q3/2025	18
WP6A	DFHM+link	End Q1/2024	End Q3/2024	6
WP6B	2kA	End Q4/2023	End Q2/2025	18
	14kA	End Q2/2024	End Q2/2025	12
WP7	QDS, EE, PIC	End Q4/2024 end Q2/2025	End Q1/2026	9-12
WP9	Refrigeration	End Q4/2023	End Q1/2024	3
WP14	МКВН	End Q1/2024	End Q1/2026	24
	Dump	End Q1/2024	End Q2/2025	15



INFN-CNPM, HL-LHC Budget& Schedule management - G.Vandoni

Master Schedule: schedule variance on EVM



INFN-CNPM, HL-LHC Budget& Schedule management - G.Vandoni

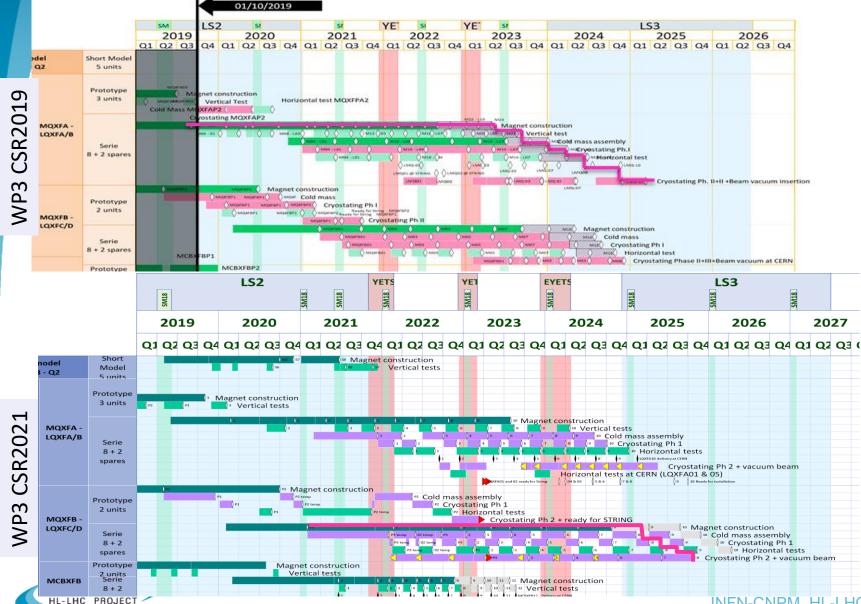
UPCOMING cost/scope changes (~18 months)

Over costs		Amount	Comment
Pending missing s	scopes	3,500	
Tangible over-cost	ts (c1)	9,400	Including 3 MCHF covid claims, additional support SM18 Market price increase not included (covid impact) → H.Garcia Gavela@CSR21
Potential over-cos	sts (c2)	23,000	Ir Confirmed + 8.1 e of Fellowships
		36,300	Upcoming + 8.5
Savings		Amount	C Descoping - 2.4
Tangible savings ((c1)	3,200	S at closure
Potential savings	(c2)	24,600	Ir = 14.2 duction of claims
		27,800	
Descoping		Amount	Comment
Agreed	6,100	2,400	Several in WP6B, WP7, WP9, WP13 see Top descoping opportunities



Schedule coherence

AUP promised date versus success oriented date



R9 : In the CERN master schedule, make explicit float of in-kind contributions visible

In-kind contributions scheduling by AUP <u>now</u> discerns:

- Promised delivery dates (contractual)
- Success oriented delivery dates

Real critical path now visible

→ see G.Apollinari, AUP

Covid impact on cost

	Civil engineering claims	Invoiced (initial claim 2,046 kCHF)	785
Covid direct impact		Under negotiation (reduce 50%?) →L.Tavian	3,157
<u>(kCHF)</u>	11T fabrication contract claim		113
		TOTAL	4 055 2,400

Covid <u>indirect</u> impact	WP3 additional D2 corrector protos	220
(kCHF)	WP4 insourcing of 2 series crab cavities	399
Mitigation of schedule risk	WP5 insourcing of crystal collimator goniometers	600
		TOTAL 1,219

Cc	ovid savings	WP1	Redirected to M4P, mitigate experience build-up in BSO	80
		Travel & events		

Covid related market risks: →H.Garcia Gavela, Risk/ Procurement



Covid impact on cost

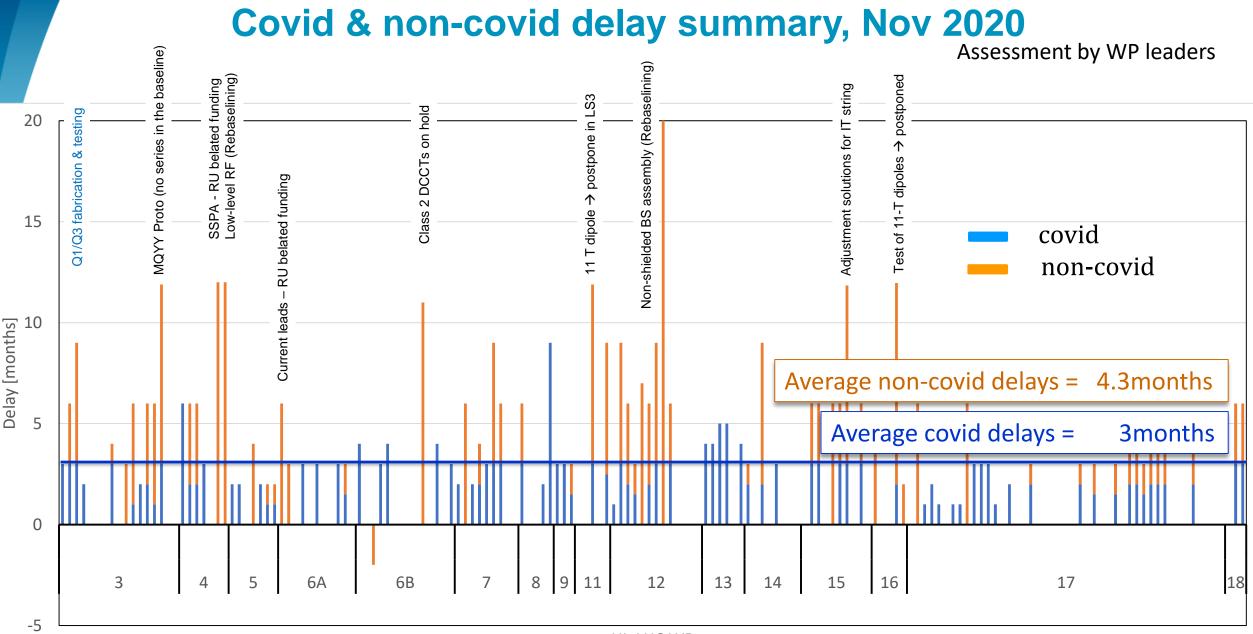
<u>Covid direct impact</u> (kCHF)	Civil engineering claims	Invoiced (initial claim 2,046 kCHF)	785
		Under negotiation (reduce 50%?) \rightarrow L.Tavian	3,157
	11T fabrication contract claim		113
	Confirmed : 900	Pending+confirmed : TOTAL	4 055 2,400

Covid <u>indirect</u> impact	WP3 additional D2 corrector protos	220
(kCHF)	WP4 insourcing of 2 series crab cavities	399
Mitigation of schedule risk	WP5 insourcing of crystal collimator goniometers	600
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	Travel & events		

Covid related market risks: →H.Garcia Gavela, Risk/ Procurement





Covid delayed expenditure

	M CHF	
Covid delayed expenditure	-28	With PV~120 MCHF/year, a net 3months delay in expenditure
Civil engineering	-15	50% of the delayed expenditure
M4P	-6	Industrial services ramp-up is hampered, delayed recruitment of associated personnel
Other	-7	Distributed amongst WPs, with net influence of CERN expenditure for in-kind activities WP3 Orbit corrector package and D2 WP4 European crab-cavity cryomodule, AUP delays impacting our own expenditure (mainly for Canadian cryomodules) WP6A SC links for inner triplets

- 50% typical labor cost for prototypes: evidently linked to moment in HL project lifecycle
- Covid delayed relations to external partners

See cost presentation: we plan to recuperate those 3 months by extra PV in 3 years (2021 onwards), see commitment curve



Covid impact on industrial fabrication

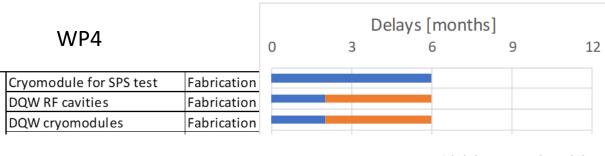
Industrial suppliers in **production**

Limited impact: see WP5 collimators for LS2

Industrial suppliers in industrialization (WP4)

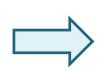
Net stop

Then delays accumulate as persisting travel restrictions hamper knowledge transfer



Covid delay Other delay

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In order to

Honor commitment to deliver to UK 2 pre-series DQW cavities Accompany industrialization by CERN building experience

Schedule mitigation

- Insourcing of 2 crab-cavities
- Injection of temporary labor for documentation follow-up, to help industry to retrieve or assure pace (DQW, RFD)



Summary of delays seen in Nov2021

Today, our perception of covid delays is finer

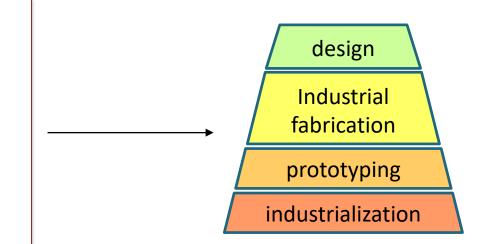
Covid impact:

- on most workpackages, ~3months net, from lockdown
- up to 6months depending on lifecycle:

→see spare slide *Covid impact on industrial fabrication* Including industrialization hampering, e.g. WP4

Performance limitation impact: 11Tesla, MQXFB

Belated Collaborations signatures Sweden, UK2, <u>Russia</u>



Impact scale of covid on delays, depending on particular step in lifecycle

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Generation of a new Master Schedule For all WPs and the project

