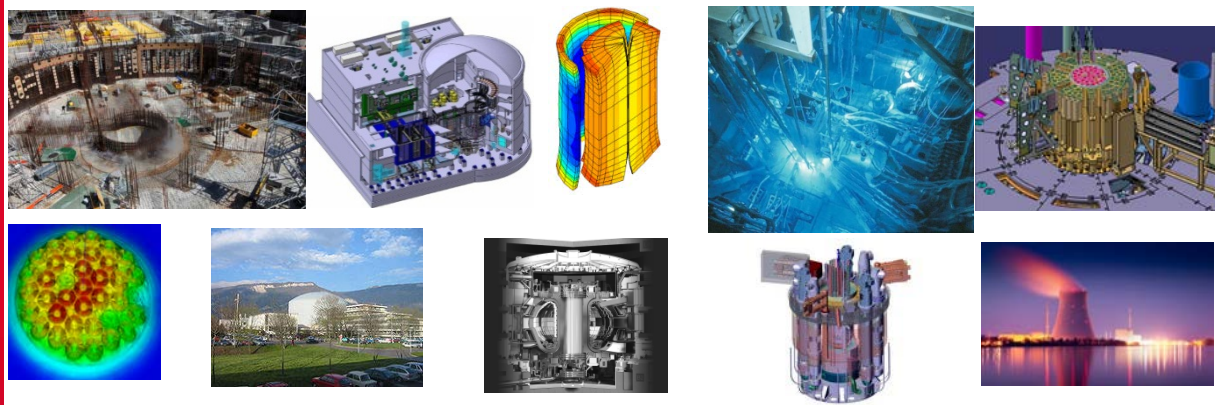


DE LA RECHERCHE À L'INDUSTRIE

cea



Radiation detection and measurement for non-destructive characterization and control in nuclear media.

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IEEE Distinguish Lecturer
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A. Lyoussi, IEEE/NPSS Workshop, Dakar Virtual November 14th, 2022

| Abdallah LYOUSSI CEA/DES/CAD/IRESNE; abdallah.lyoussi@cea.fr

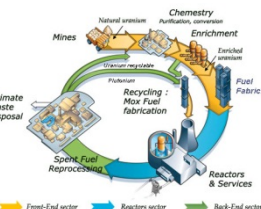
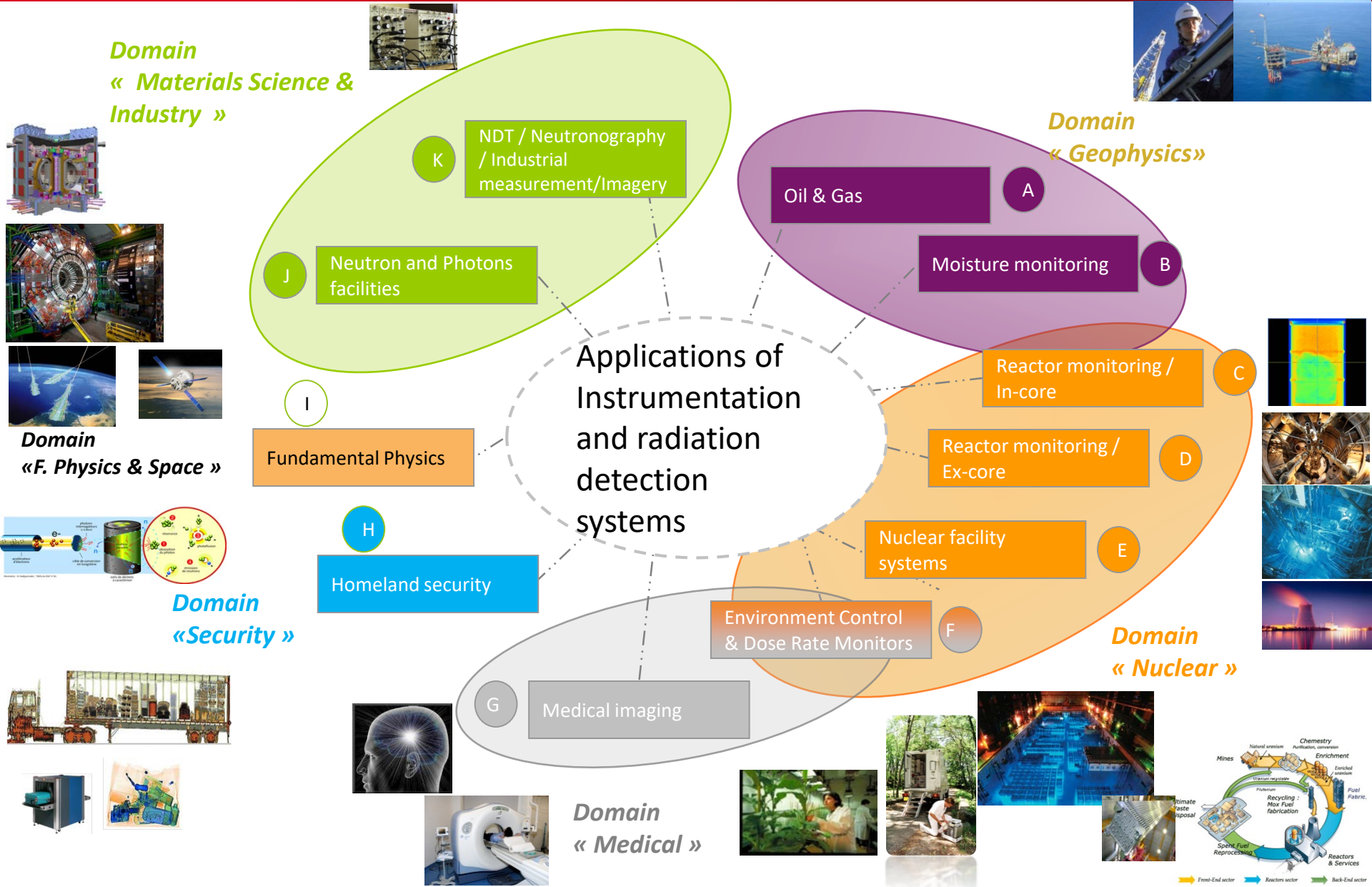
- ❑ INTRODUCTION

- ❑ Specific features, constraints and requirements

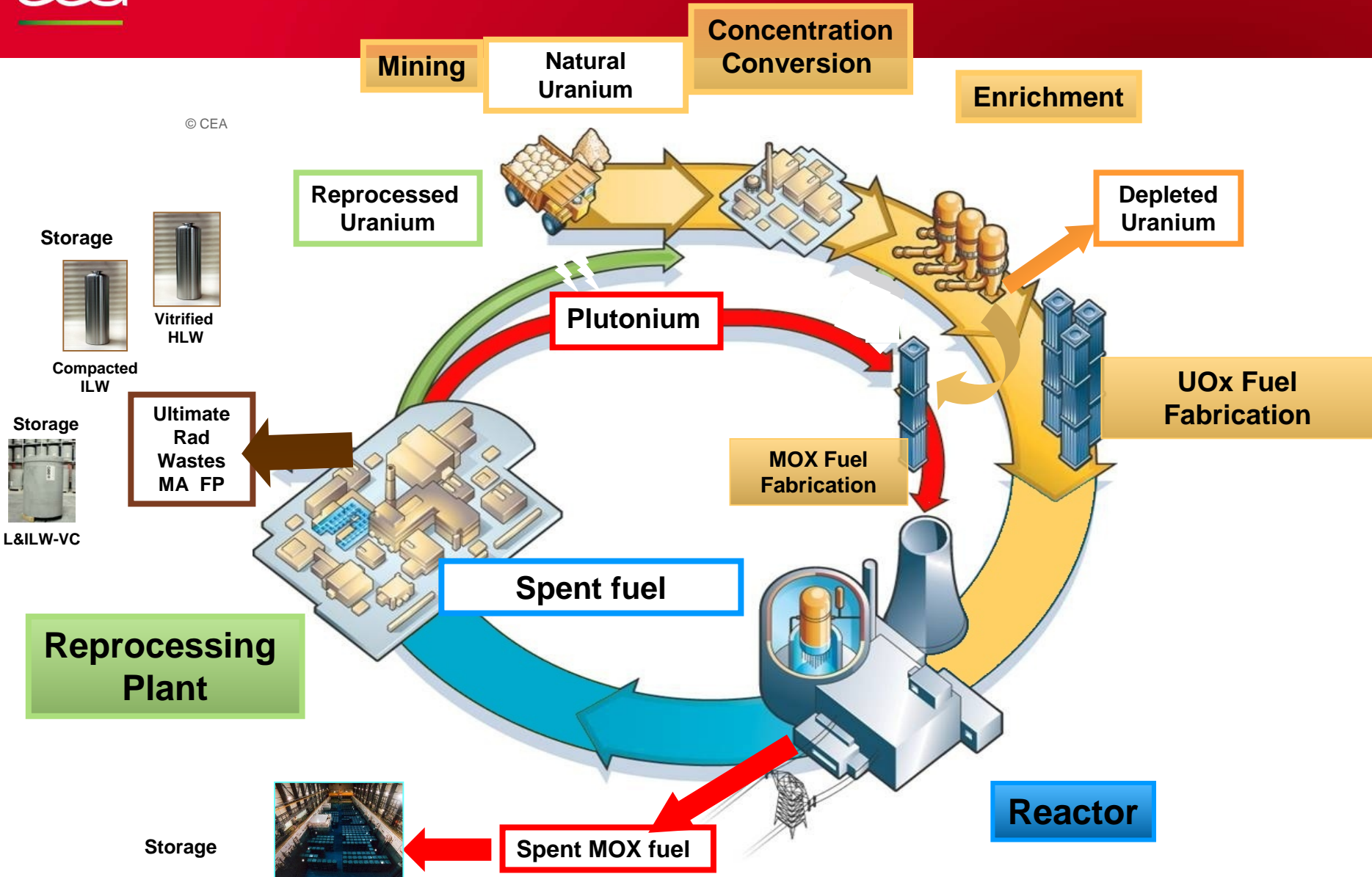
- ❑ Examples of radiation measurements and associated instrumentation for :
 - In Pile Measurements
 - Radioactive waste characterization and control

- ❑ Conclusions and prospects

RADIATION DETECTION & MEASUREMENTS: APPLICATION DOMAINS / SUB-DOMAINS



Nuclear Media : Nuclear Fuel Cycle



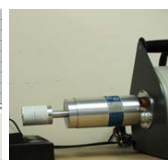
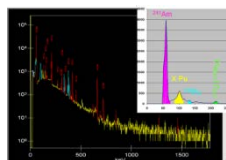
Nuclear Fuel Cycle :

Instrumentation & measurement are key aspects for control & characterization

Measurements and Specific Controls are Strongly needed and necessary at each step /sub-step of Nuclear Fuel Cycle.



“From Mining to Waste Storage : Main Fuel Cycle Steps»



Enrichissement

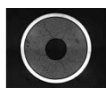
Conversion

Concentration

Ore Characterization

Mining

Identification and Characterization of final product



- Mechanical properties of Fuel
- Advanced Characterization of Fuel
- Non Destructive Assays

Fuel manufacturing

Power Reactor

Measurement in Experimental Reactor under representative conditions.



Research Reactor

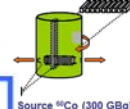
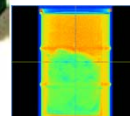
Reprocessing

Radioactive Waste Characterization & Management ...

Storage

Monitoring and rad. protection : Control, NDA

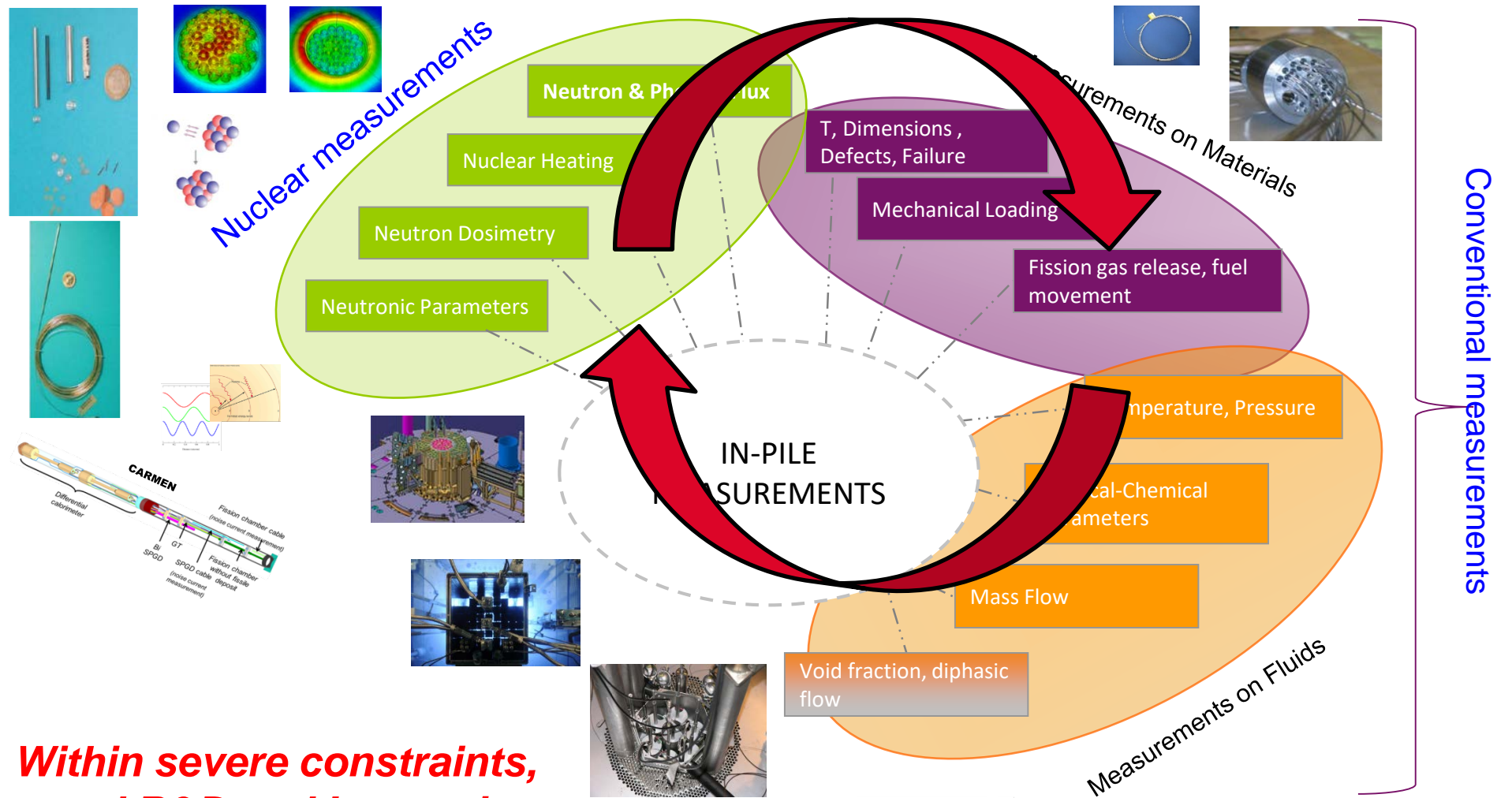
- Chemical & Physical Characterization
- Control of U-Pu
- Working Control



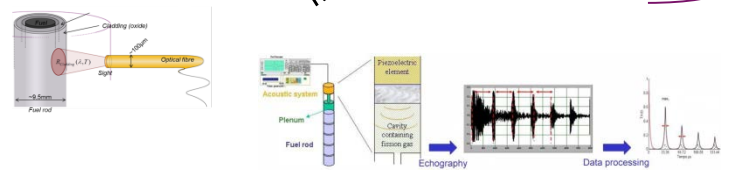
Source ⁶⁰Co (300 GBq)



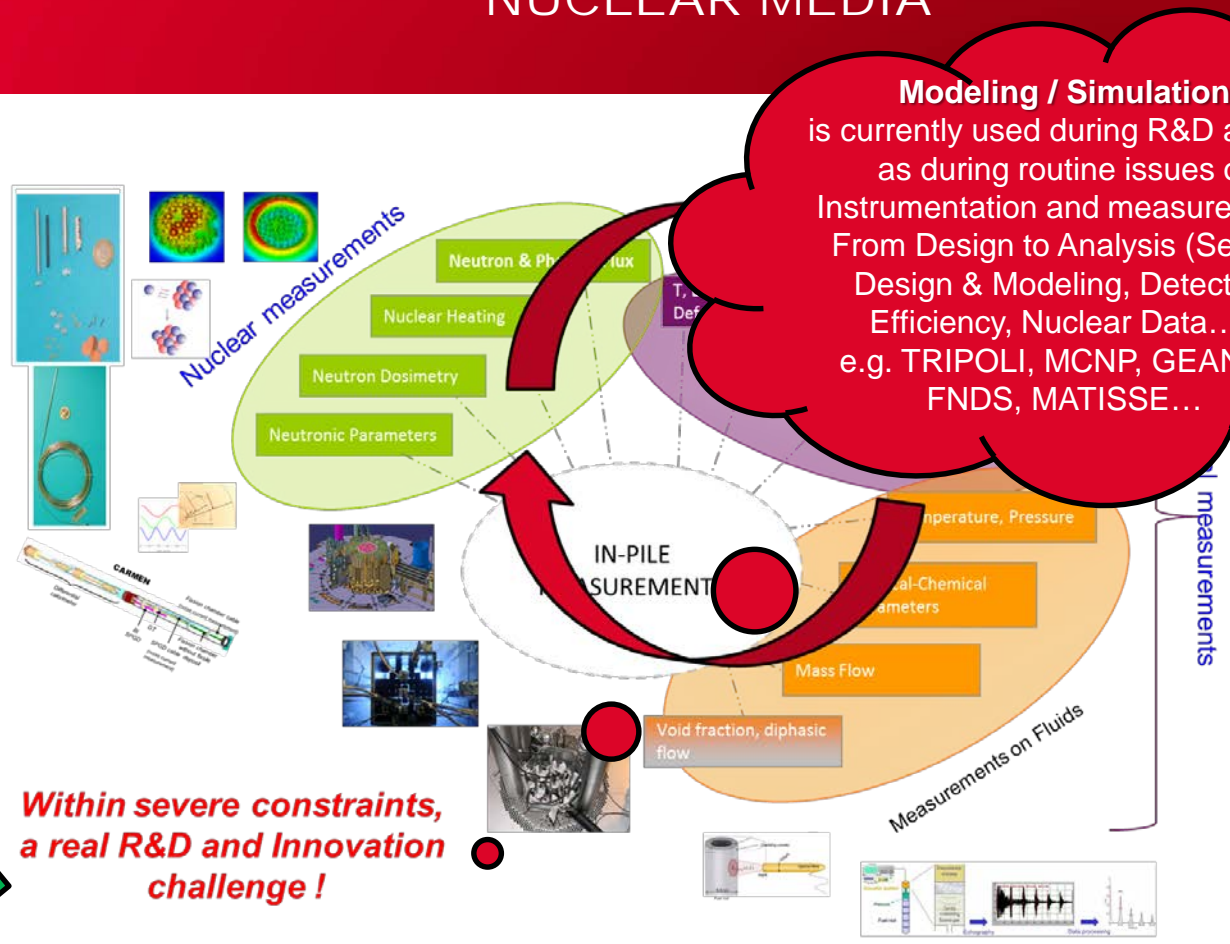
Main in-pile measurements



**Within severe constraints,
a real R&D and Innovation
challenge !**



INSTRUMENTATION & MEASUREMENTS IN NUCLEAR MEDIA



Dosimetry, Gamma and X-ray spectrometry, Gamma and X Imaging, Neutron Imaging, Alpha radiography, Beta spectrometry, passive & active neutron measurement, PNAA, DNAA, Photon interrogation.

Reliable

impossible or difficult maintenance on irradiated objects

Accurate despite a very severe environment

to follow modelling progress; ex: μm dimensional measurements, $\Delta T < 5^\circ\text{C}$

Miniature

narrow location to get maximal neutron flux: few mm available

Corrosion resistant

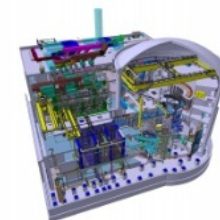
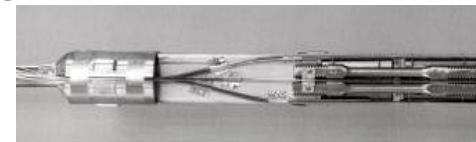
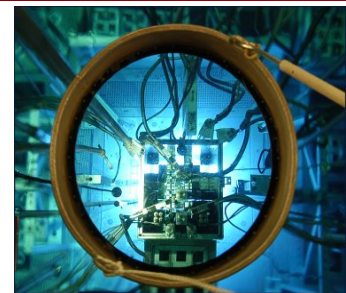
operation in pressurized water, high temperature gas, liquid metals...

High temperature resistant

> 300°C , up to 1600°C

Neutron / γ "resistant"

dose > 15kGy/s and > 10dpa/y



Extremely Conservative

- ❑ INTRODUCTION
- ❑ Specific features, constraints and requirements
- ❑ Examples of radiation measurements and associated instrumentation for :
 - **In Pile Measurements**
 - Radioactive waste characterization and control
- ❑ Conclusions and prospects

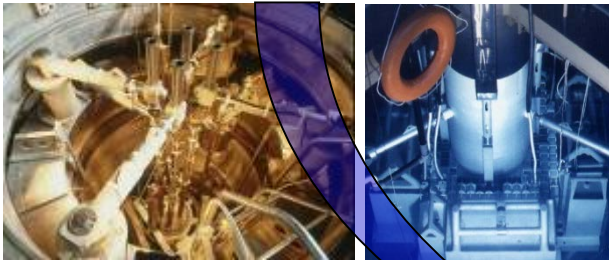
Reminder :

Main Aim of Nuclear Reactor Measurements : To reduce uncertainties

To **reduce uncertainties at each step** of the process;
from conceptual design to final running
of nuclear system(s)

Basic/Fundamental Data

Measurement of Basic
Physical Data



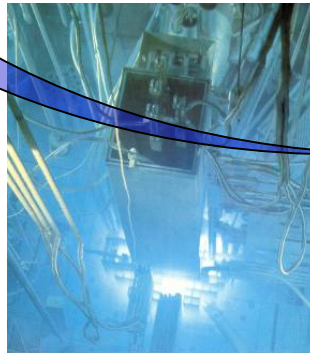
Online Monitoring

Monitoring & Control in
NPP



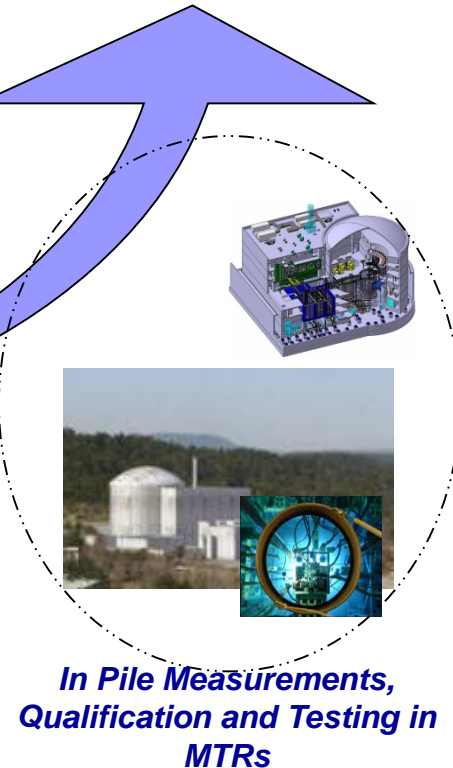
Design Tools

Smart/Analytical Experiments
→ Predictive / Calculations
Model Development

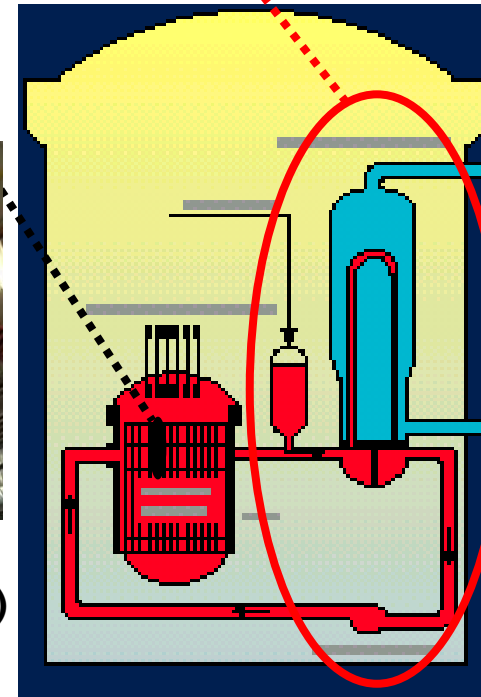
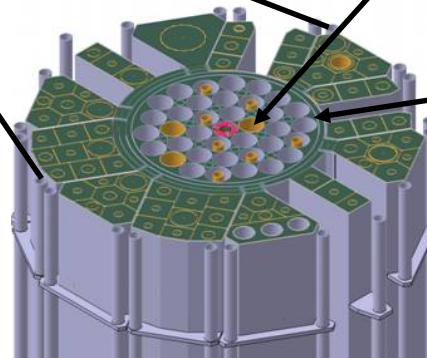
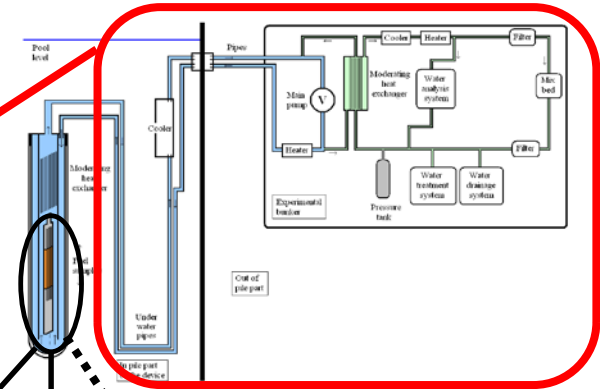
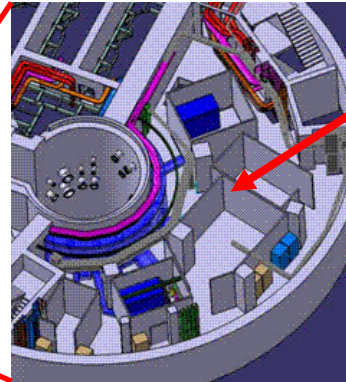
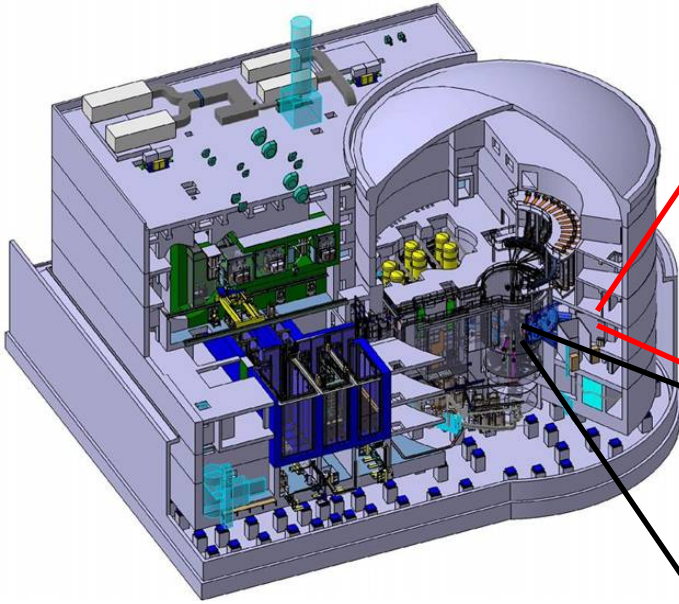


Verification

Global/Integral Experiments on
ZPR Reactors
→ Check, verify, predictions
*Validation of Models/
Calculation schemes*



What are the Objectives of a MTR (Material Testing Reactor) ?

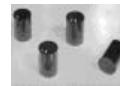


MTR allows to reproduce on a small scale, real power plant conditions and in some cases, more severe conditions for

Material screening (comparison of materials tested under representative conditions)

Material characterization (behaviour of one material in a wide range of operating conditions, up to off-normal and severe conditions)

Fuel element qualification (test of one / several fuel rods (clad+fuel))

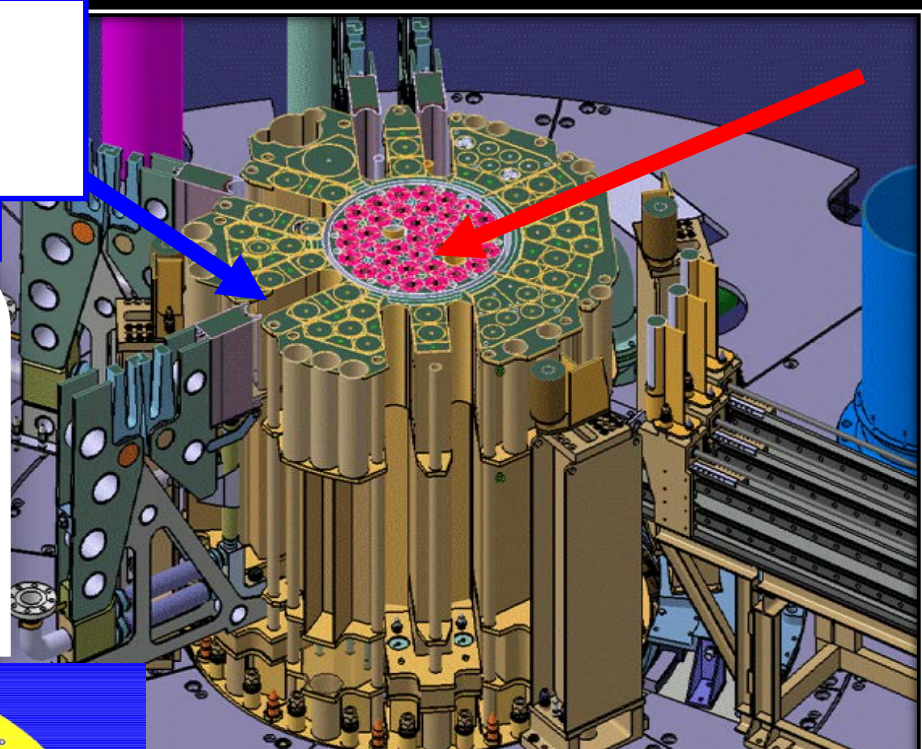
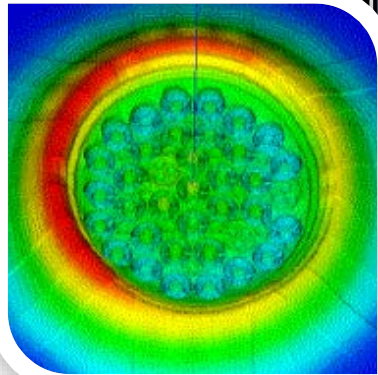


JULES HOROWITZ (JHR) MTR REACTOR

Reflector

$\Phi \geq 5.5 \cdot 10^{14}$ n/cm².s
20 fixed locations
6 mobile locations

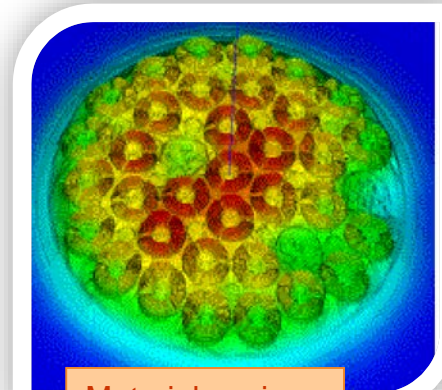
Thermal neutron flux



Core

$\Phi \geq 5.5 \cdot 10^{14}$ n/cm².s > 1 MeV
 $\Phi \geq 10^{15}$ n/cm².s > 0.1 MeV

Fast neutron flux



Material ageing
(up to 16 dpa/y)

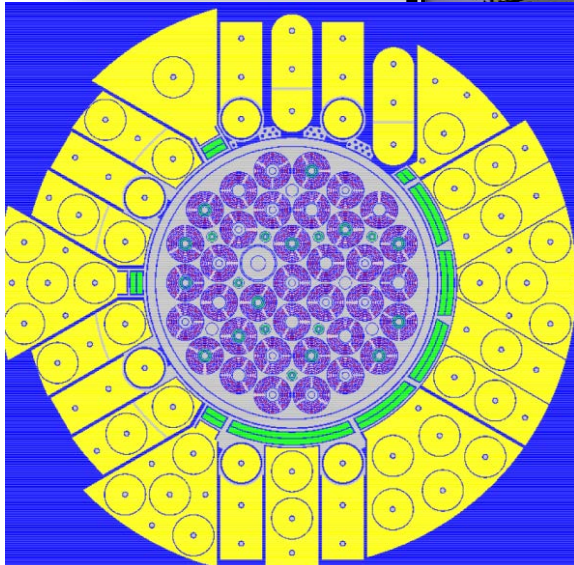
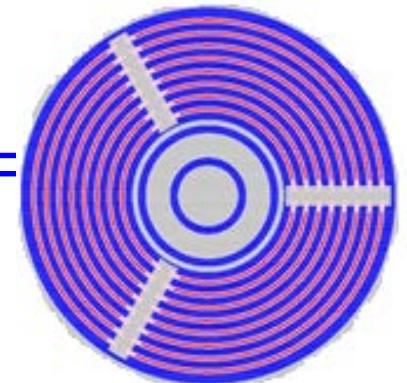
Applications :

Material and fuel samples irradiation/ageing
Radio-isotopes production for medical use

...

Geometry:

From 34 to 37 cylinder-shaped fuel assemblies
U3Si2-Al fuel enrichment of 19,75% then 27%
Aluminum racks (hosting all the fuel assemblies)
Hafnium control rods (in the center of fuel assemblies)
Beryllium reflector



Main Stakes

Radiations

Reduction of uncertainties in experimental conditions

- Neutrons / gamma flux
- Neutron spectrum
- Neutron fluence

Better knowledge of nuclear heating

→ design of experimental devices
Major stack for JHR

Physical parameters

Better characterization of thermo-hydraulic conditions

→ temperature field / fluid flows

Highly instrumented experiments

« Cook and look » → Online measurement of experimental parameters

Material behavior

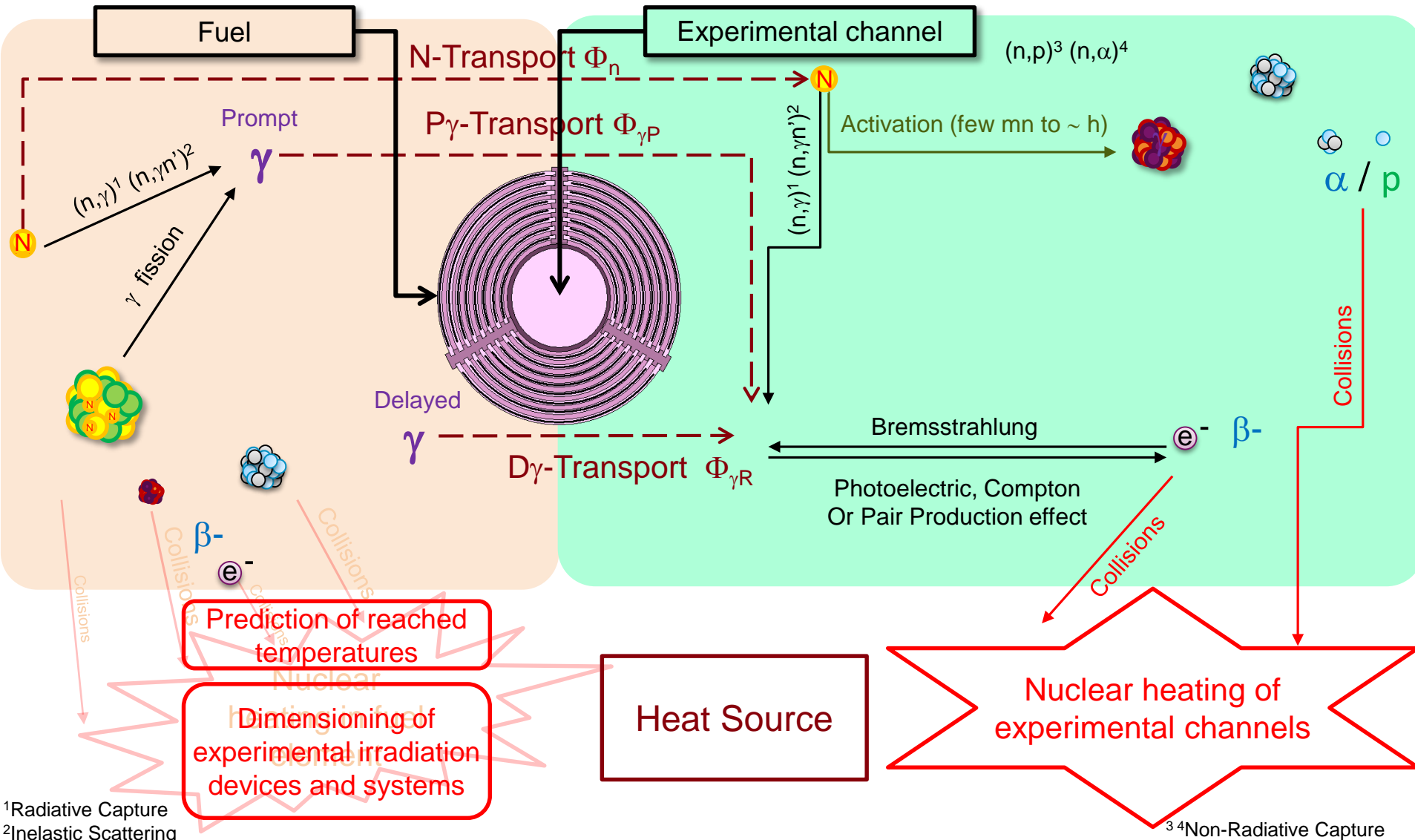
New materials, better representativeness

- Temperature
- Deformations (creep...)

Fuel improvement and qualification

- Fission gas release
- Pellet-cladding interaction
- Accidental conditions (LOCA)

Origin and Basics of Nuclear Heating

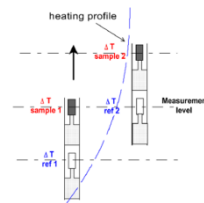
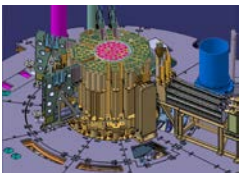
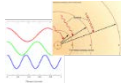
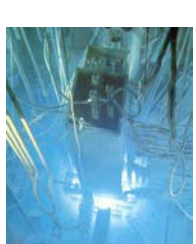


¹Radiative Capture
²Inelastic Scattering

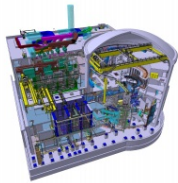
Photon heating is the main contributor to total heating in non-fissile materials and leads to temperature increases.

Heated materials must therefore be accordingly cooled down so as to eliminate risks of local boiling ,e.g. around hafnium rods, and of creep deformations, e.g. of the aluminum rack. A good knowledge of the profiles of photon heating in irradiation devices is also necessary for the design of irradiation experiments. Temperature of irradiated samples is one of the key parameters to establish the representativeness of JHR irradiation with regards to irradiation in other light-water reactors, e.g. Pressurized-Water Reactors(PWR).

Depending on expected values of heating, irradiation devices must appropriately be designed with systems to monitor and control sample temperature. It was estimated* that an uncertainty of 5% (at one standard deviation) on calculated photon heating, associated with the nuclear data used in the photon calculations, is required to meet these challenges.



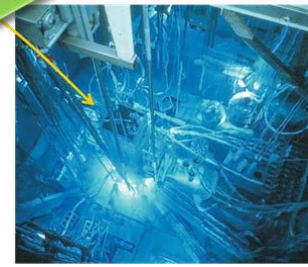
Nuclear heating and nuclear radiation measurement and mapping



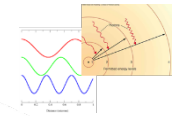
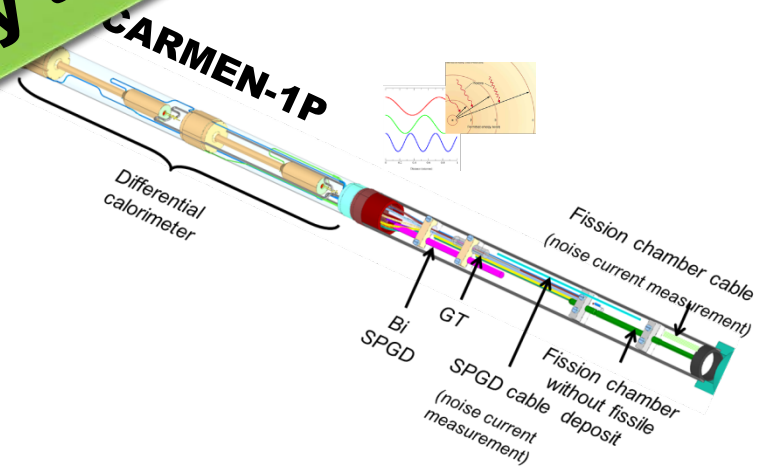
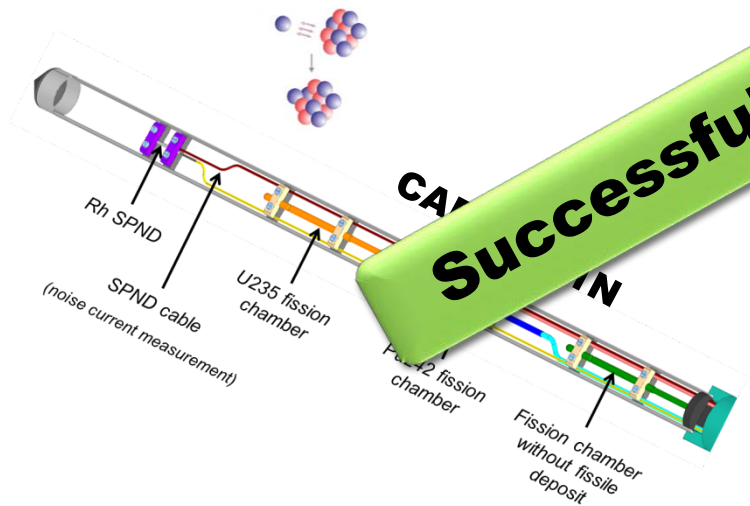
Combined measurement devices CARMEN-1 N & P

- Improve measurement quality
- Reduce uncertainty budget
- Combined Analysis
- Enhance Knowledge and predictive capacity
- Cross-qualify measurements and analysis methodologies

- 4 exp. locations in 3 radial positions
- Measurement Plan

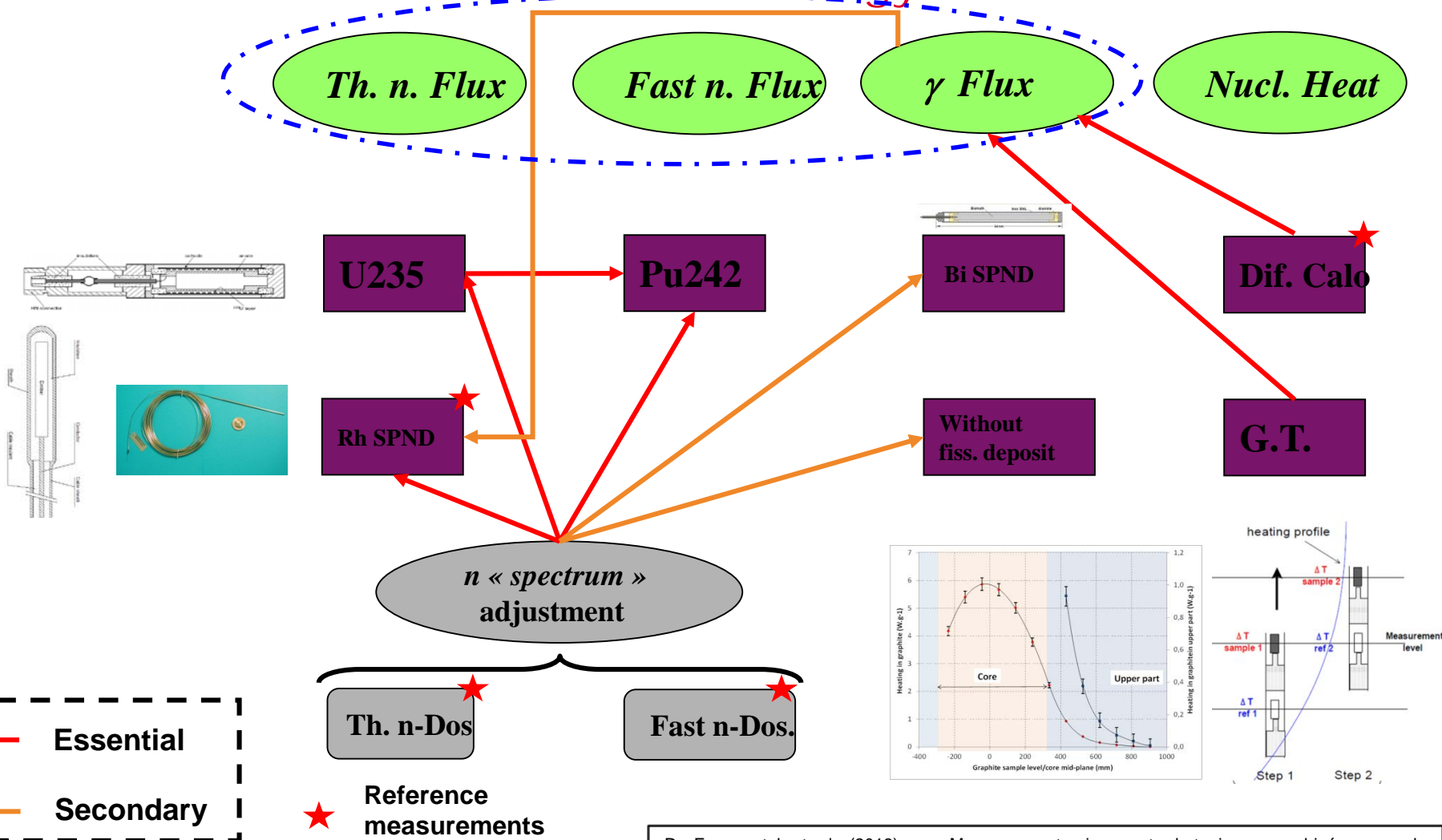


Successfully tested & performed



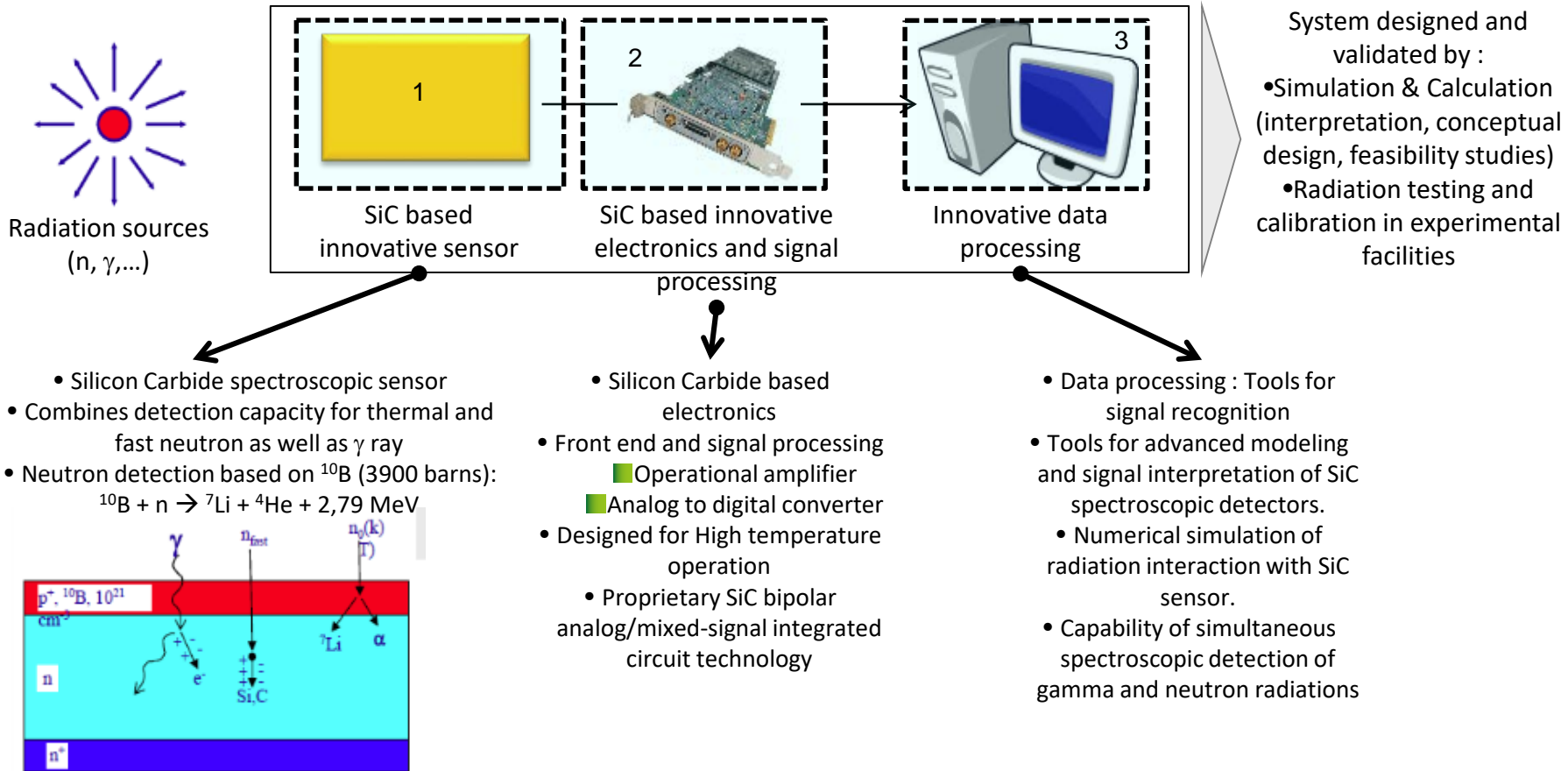
Combined measurement device CARMEN

Basics of Combined measurements methodology



I-SMART : European Project aimed to develop and test advanced solide state sensors & measurement system for selective n- γ detection in Severe Media

I-SMART system : 3 sub-systems



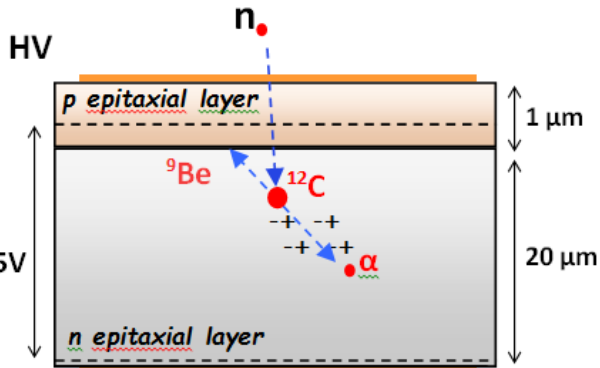
Why SiC and Diamond for Nuclear Detection ?

Property	Si	GaN	Diamond	4H-SiC
Bandgap (eV)	1.12	3.45	5.5	3.27
Break down field (MV cm ⁻¹)	0.3	2	10	3
e-hole creation energy (eV)	3.6	8.9	13	7.78
Threshold displacement energy (eV)	13-20	10-20	40-50	22-35
Thermal conductivity (W/cm·K)	1.5	1.3	22	4.9

The main advantages of SiC and Diamond :

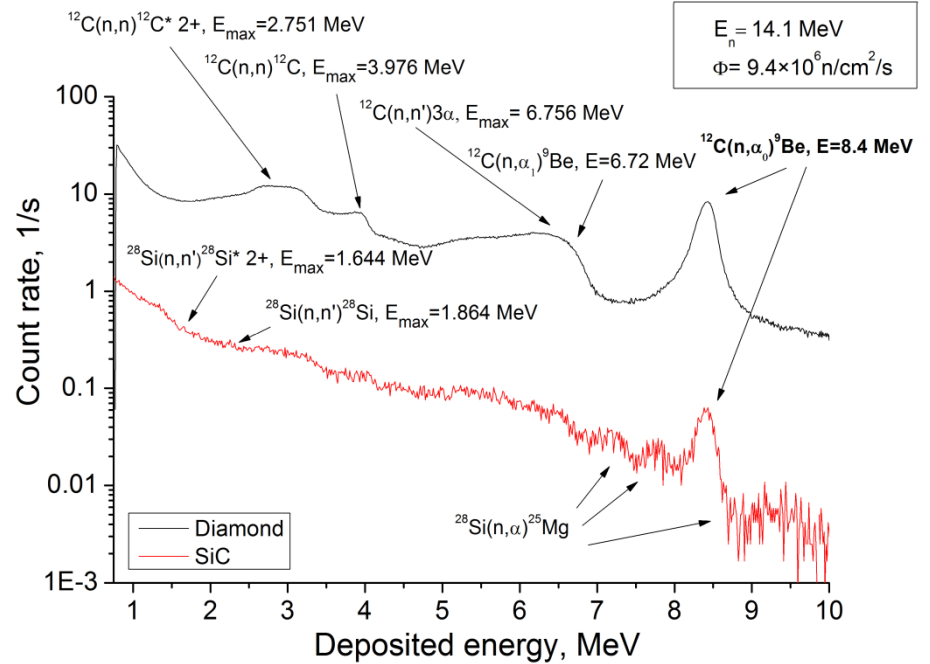
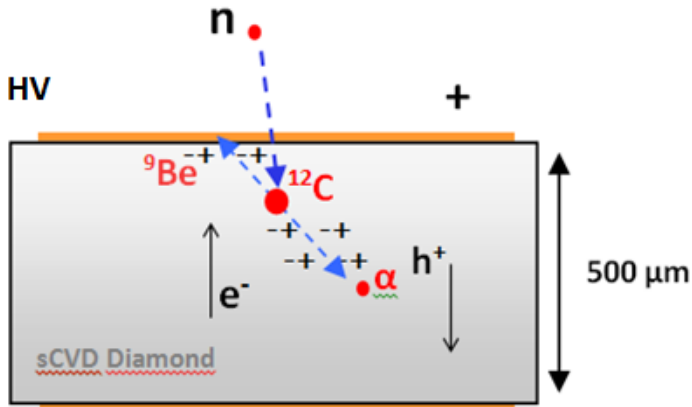
- Wide band gap : low leakage current
- High breakdown field : fast response (ns)
- High Energy threshold of defect formation : stability versus radiations
- High thermal conductivity : no cooling system required
- Carbon : good neutron/gamma discrimination
- Epitaxial Growth control (for SiC) : low defect concentration

SiC detector (I_SMART project)



- D-T neutron generator
- $E_n = 14.1 \text{ MeV}$ (90°)
- $\Phi = 9.4 \times 10^6 \text{ cm}^{-2}\text{s}^{-1}$

Diamond detector (Capacitor type configuration)



SiC : lower intensity (thinner SCR), Si-related peaks

Thermal Neutron Detection / Tested @ Minerve ZPR reactor

GOALS

- CVD and SiC sensor response to thermal neutron flux in a mixed n/g field
- CVD and SiC stability and performance comparison

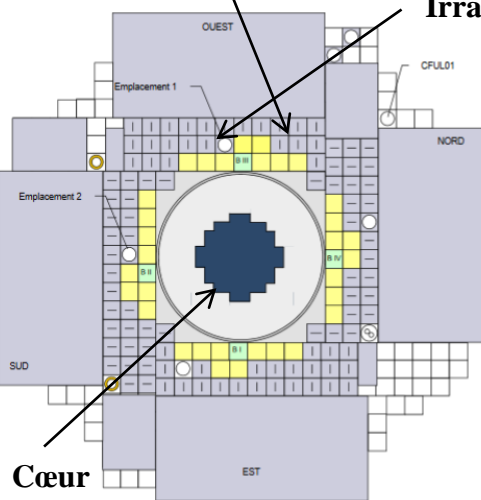
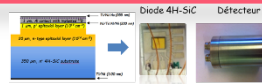
MINERVE

- ZPR – Nominal Power 100 W

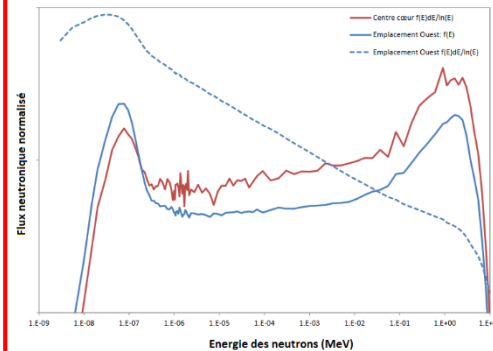


Reflector (graphite)

Irradiation Location $\Phi_{total} = 9.41 \times 10^8 \text{ n}/(\text{cm}^2\text{s}^1)$ à 80W

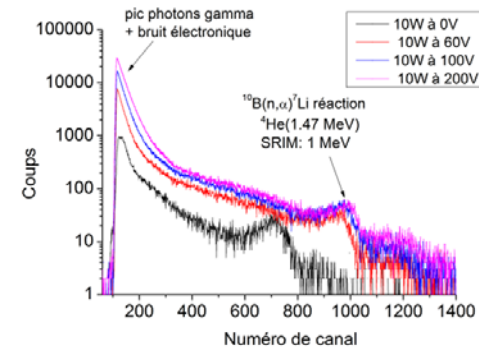


Calculated neutron flux (MCNP5 JEFF3.1.1)



Energie de neutrons	
$E_n < 0.5\text{eV}$	30.6%
$0.5 \text{ eV} < E_n < 100 \text{ keV}$	26.9%
$100 \text{ keV} < E_n < 1\text{MeV}$	26.5%
$1\text{MeV} < E_n < 5\text{MeV}$	14.8%
$5 \text{ MeV} < E_n < 10\text{MeV}$	1.2%

Also tested in BR1 @ $7.10^8 \text{ n. cm}^{-2} \cdot \text{s}^{-1}$ (thermal flux).



Décalage du pic → Changement de la CCE

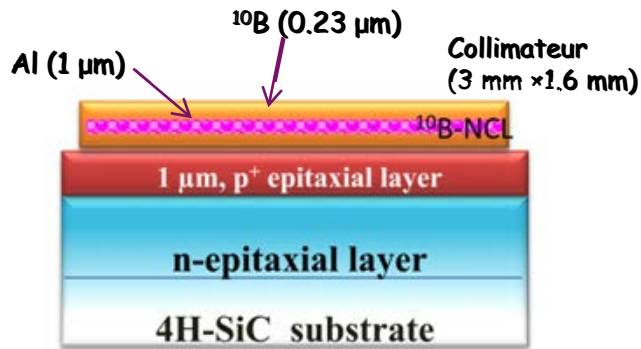
CCE incomplète à 0V
piégeage des porteurs de charge, recombinaison ?

Augmentation du comptage avec V dans le 1er pic

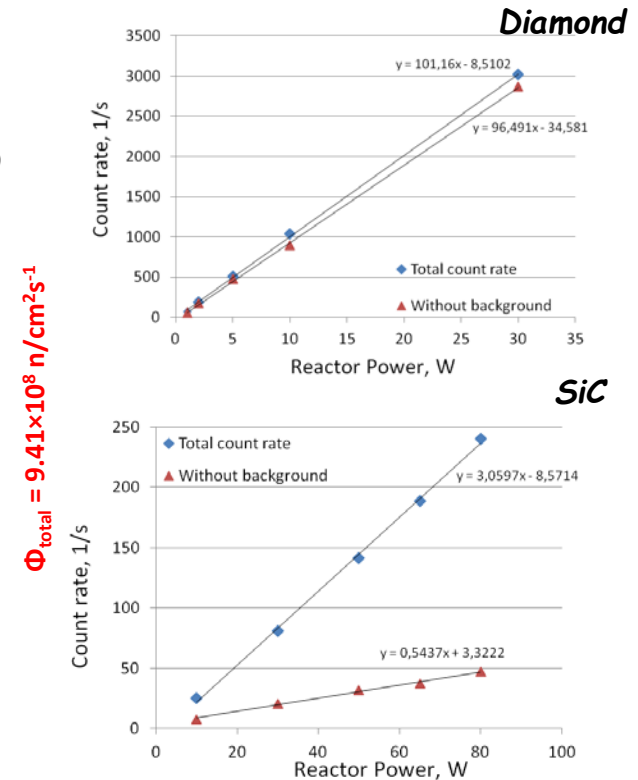
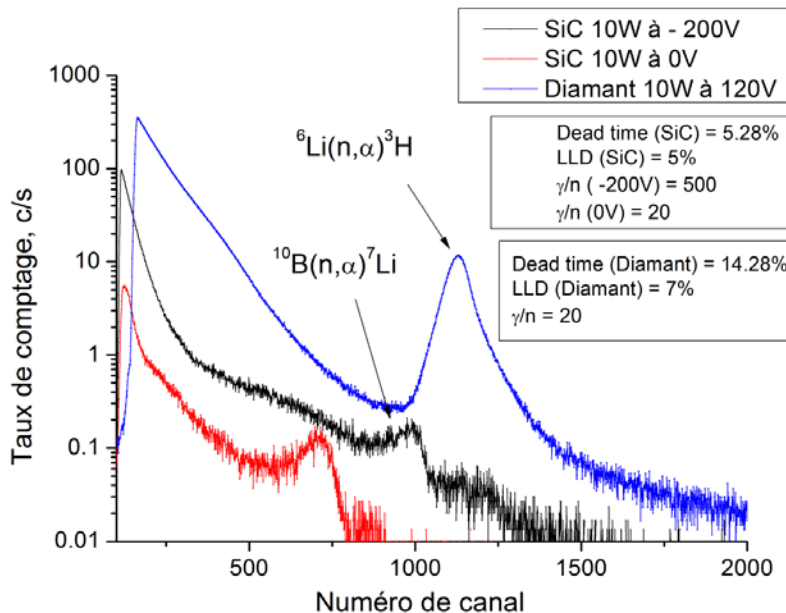
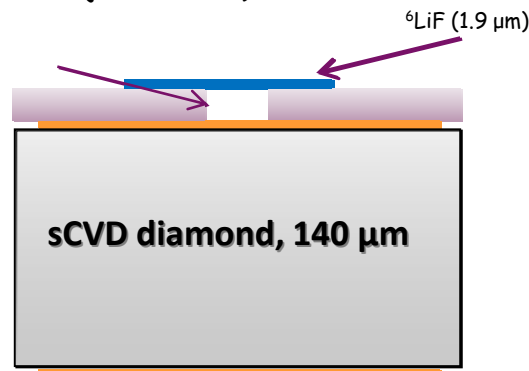
0 V : $W(ZCE) = 4.02 \mu\text{m}$
 -200 V : $W(ZCE) = W_n = 20 \mu\text{m}$
 Augmentation de la ZCE

Thermal Neutron Detection / Tested @ Minerve ZPR reactor

SiC detector (I_SMART project)



sCVD Diamond detector (CIVIDEC)



SiC Detector :

- Better gamma/neutron discrimination at 0V (Full Detection)

Diamond Detector :

- Higher count rate (higher C density)

□ INTRODUCTION

□ Specific features, constraints and requirements

□ Examples of radiation measurements and associated instrumentation for :

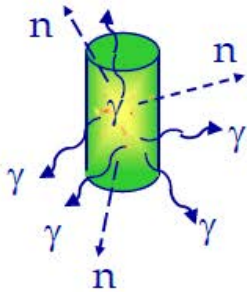
- In Pile Measurements

- **Radioactive waste characterization and control**

□ Conclusions and prospects

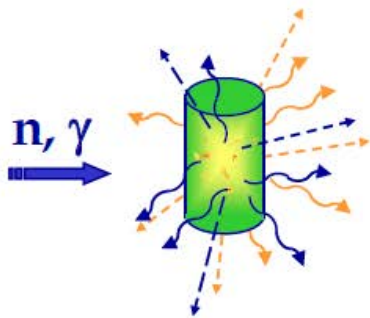
Radioactive Wastes Characterization & Management

Non Destructive Measurements (NDM)



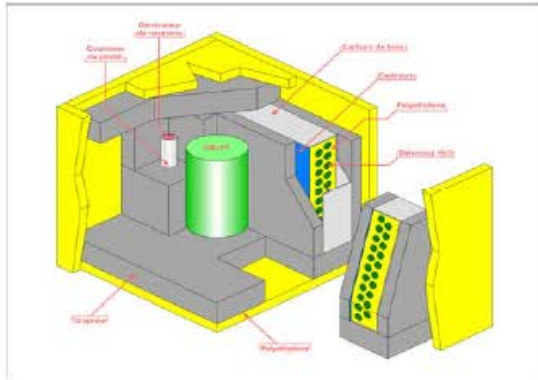
- **Passive Measurements**

- photons : Dose rate, gamma spectrometry, gamma tomography
- neutrons : Global counting, neutron coincidences counting and neutron multiplicities counting.

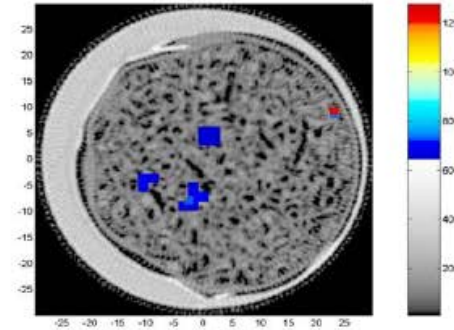


- **Actives measurement**

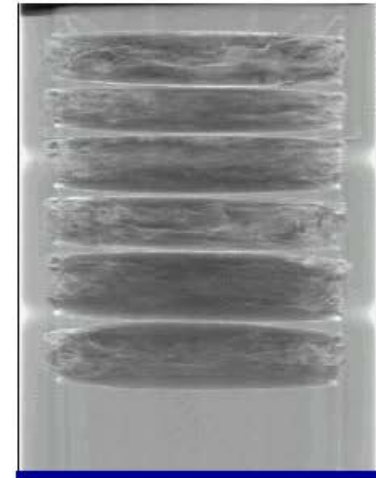
- Photon/Neutron Transmission Imagery/Radiography
- Neutron Interrogation \Rightarrow fission prompts and delayed neutrons, Gamma rays emission from $(n, n'\gamma)$, (n, γ) and following neutron activation reactions (n, p) , (n, α) ...
- Photon interrogation \Rightarrow delayed neutrons and gamma from photofission, Gamma rays from photon activation



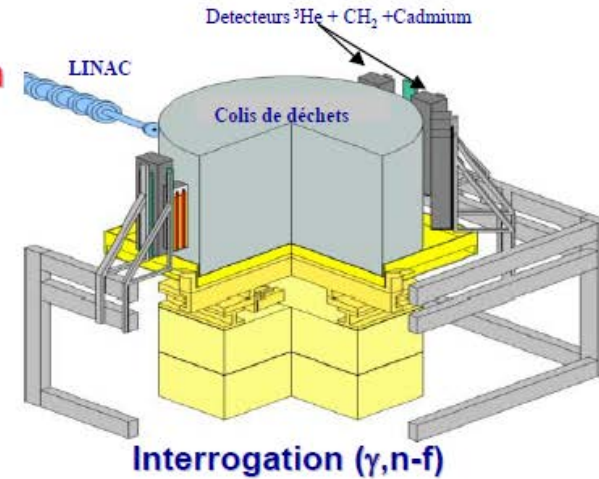
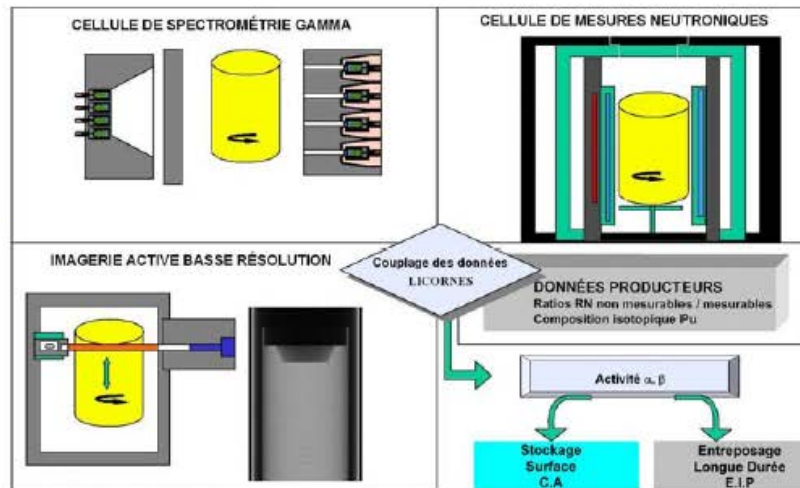
Interrogation (n,f)



Photon Imagery and tomography

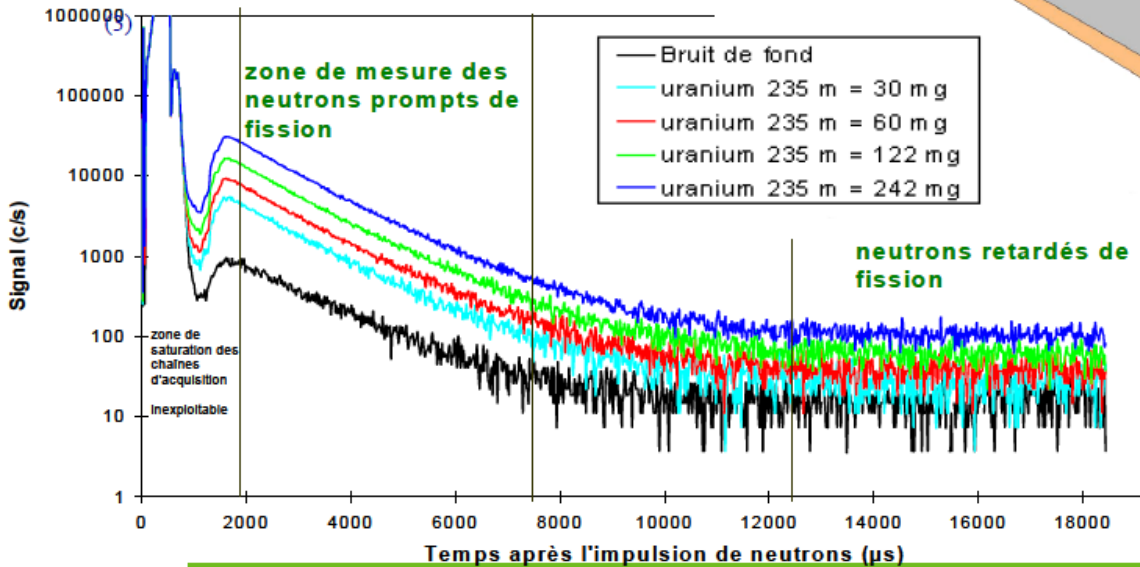
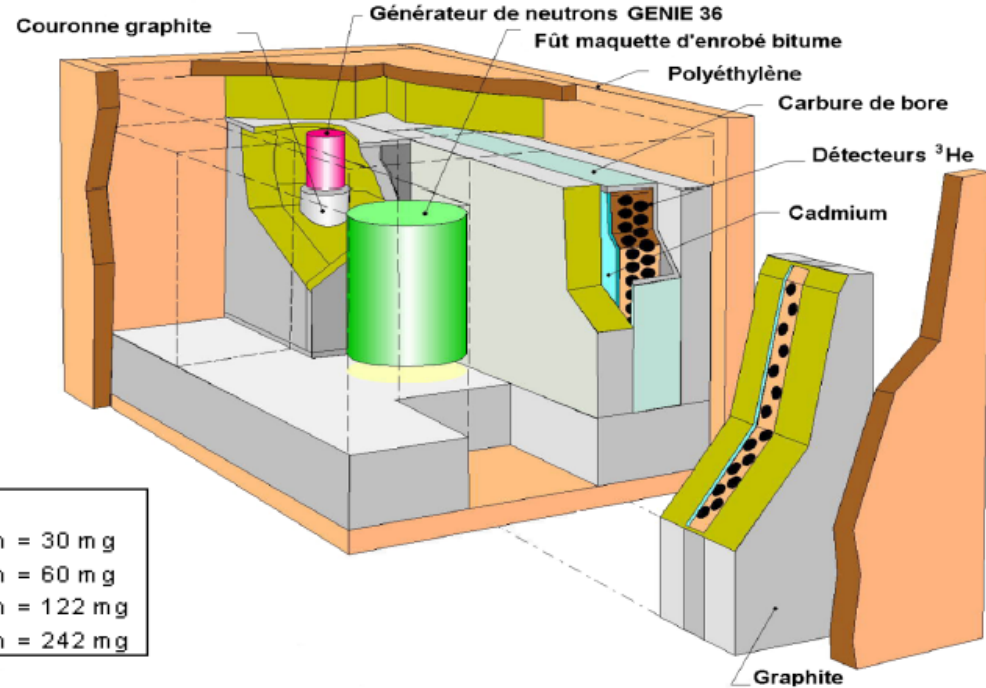
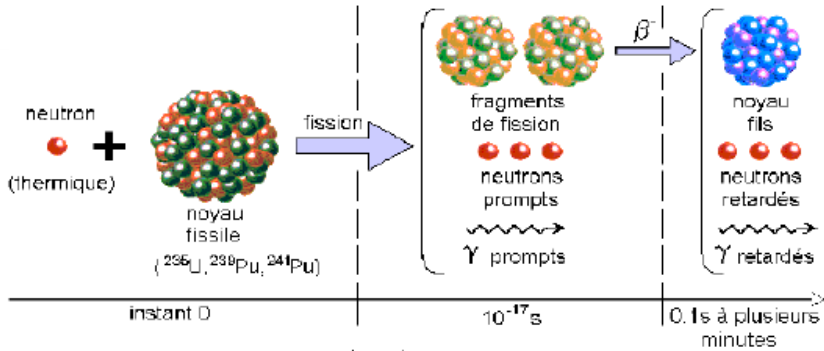


Combination



Unité
de Tri
de Marcoule

Active neutron measurement



- Neutron prompt signal

$$SP = a \times m(^{239}\text{Pu}) + b \times m(^{235}\text{U})$$

- Delayed neutron signal

$$\begin{aligned} \bullet SR = c \times m(^{239}\text{Pu}) + d \times m(^{235}\text{U}) \\ + e \times m(^{17}\text{O}) + f \times m(^{238}\text{U}) \\ + f \times m(^{232}\text{Th}) \end{aligned}$$

MEASUREMENT & INSTRUMENTATION FOR NDA

Active Photon Interrogation

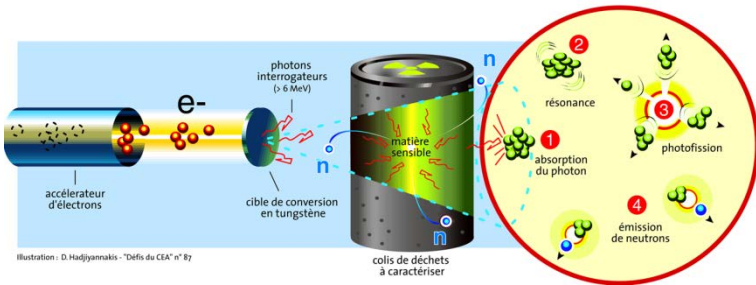
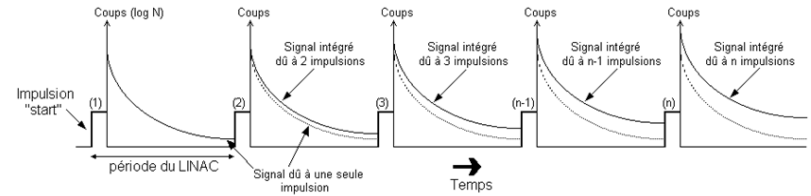
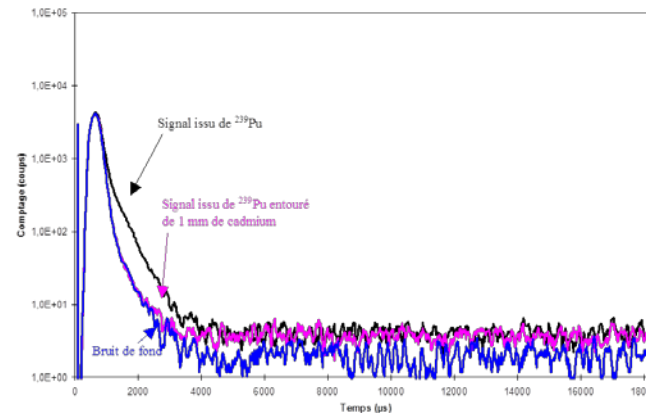
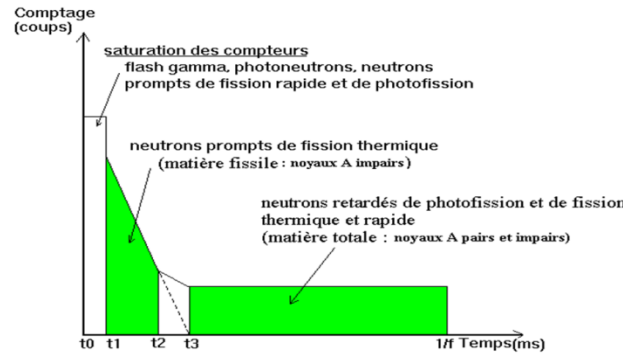
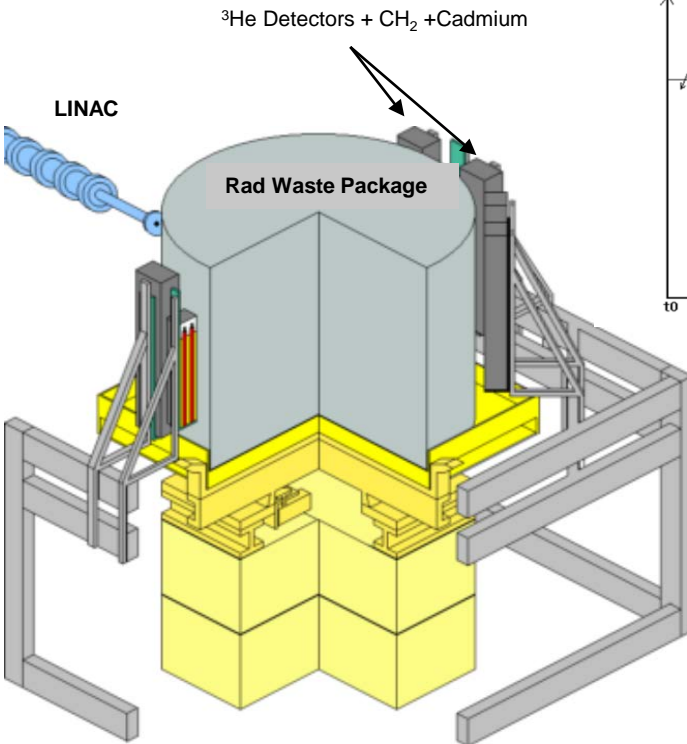
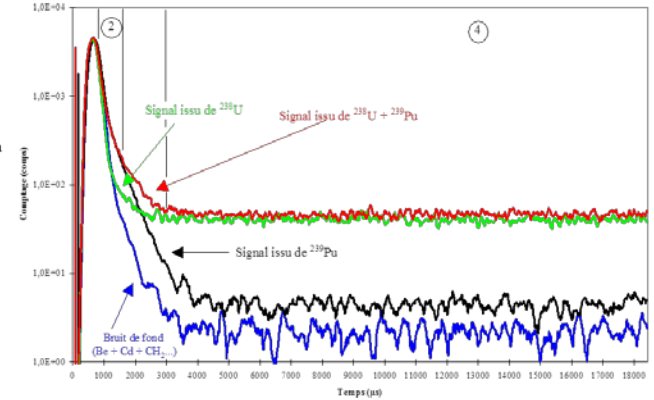


Illustration : D. Hadjipantakis - "Défis du CEA" n° 87

SPHINCS counting technique




Time distribution of neutron signal for simultaneous photon & neutron interrogation (Ee = 15 MeV, Cu & Be)



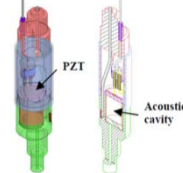
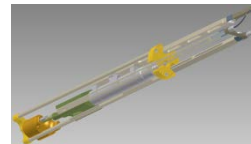
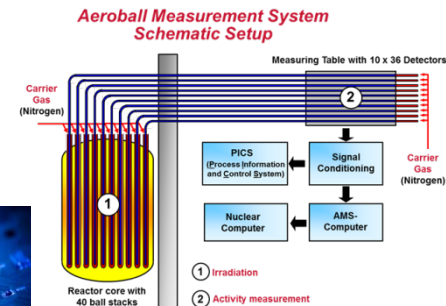
Prompt neutron signal comes from thermal neutron interrogation and delayed neutron signal is mainly due to photofission interrogation (~95%)

- **Important R&D efforts** are maintained on instrumentation and measurement dedicated to existing and future Research Reactors (JHR, ZEPHYR...)
- As codes and nuclear data get more and more accurate, **nuclear instrumentation** should be **continuously improved** in terms of:
 - **Uncertainties and Precision** → Absolute measurements
 - **Reliability** to support high fluence (up to 100dpa !) and temperatures
 - **Measuring and Interpretation Processes** (online / combined measurements)
- Due to the closing of several **irradiation facilities** and the disappearance of the associated teams, **collaborations** are a favoured way for instrumentation developments to be enhanced →


- An attention should be paid for **Nuclear Data** which are often not enough developed for instrumentation needs (e. g. charged particles)

Maintain and enhance efforts on Research and Innovation in :

- High temperature measurements (500°C up to 1000°C).
- High radiation level measurements
- High count rate measurements
- Selective radiation measurements n , γ
- Neutron spectrum measurements
- Material and electronics hardening
- Integrated electronics
- Multiplexing
- Integration probes
- Accurate modeling/calculation tools (nuclear data library “corrections”)
- Real time data acquisition
- Combined measurements and cross interpretation and analysis**
- Uncertainties treatment, analysis and reduction
- Data mining, Artificial Intelligence, Algorithmic, Machine learning
-



DE LA RECHERCHE À L'INDUSTRIE

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THANK YOU

“It doesn’t matter how beautiful your theory is, it doesn’t matter how smart you are, if doesn’t agree with experiment, it is wrong.”
Richard Feynman (1918-1988)

