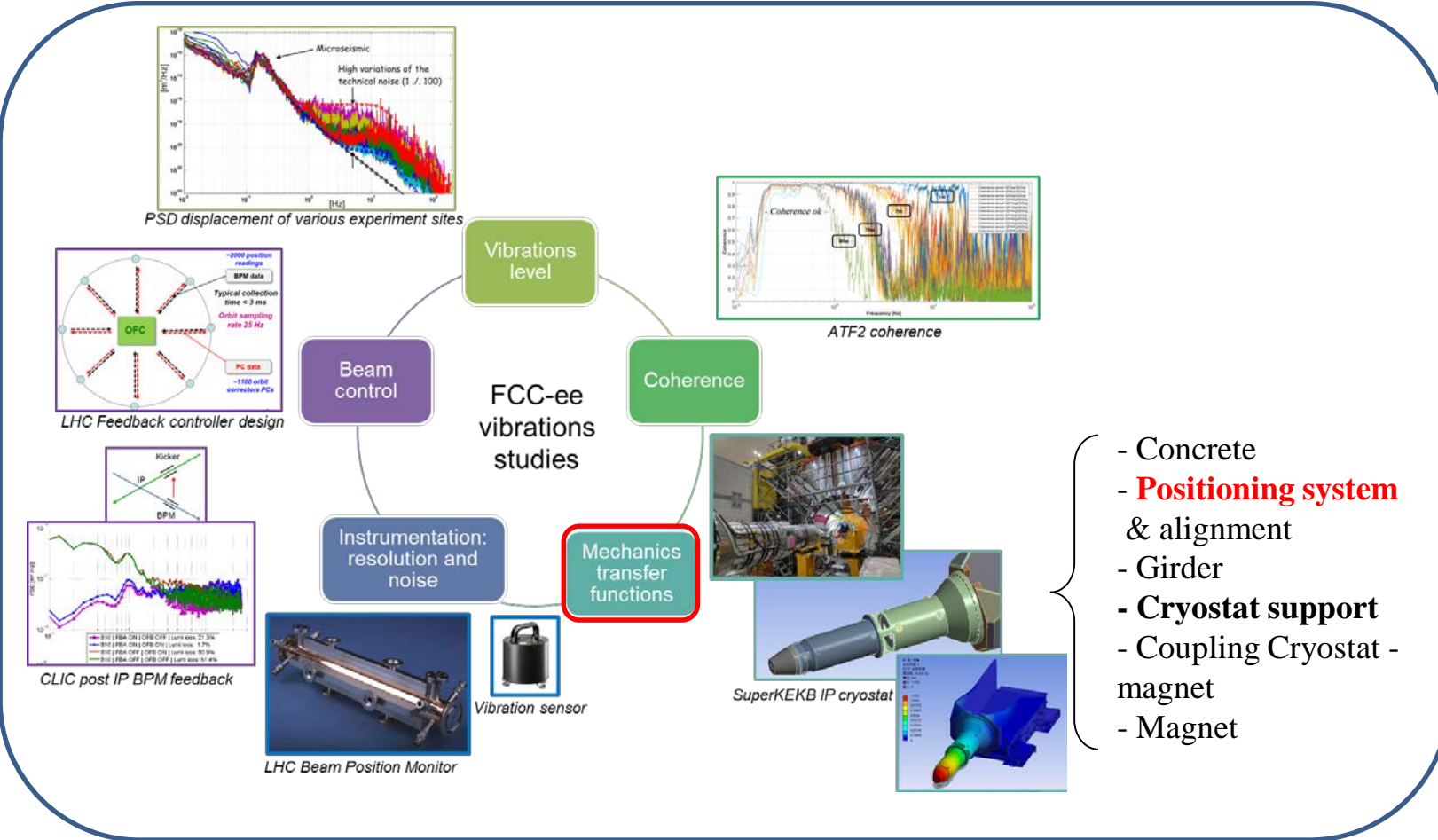


Mini workshop - May 11, 2022

L. Brunetti et al

▪ FCC-ee vibrations studies :



Vibrations control strategy
(beam control, active control,
coherence optimization...)

- Concrete
- **Positioning system** & alignment
- Girder
- **Cryostat support**
- Coupling Cryostat - magnet
- Magnet

- ❑ Static alignment: rigid
- ❑ Dynamic positioning: eigenfrequencies

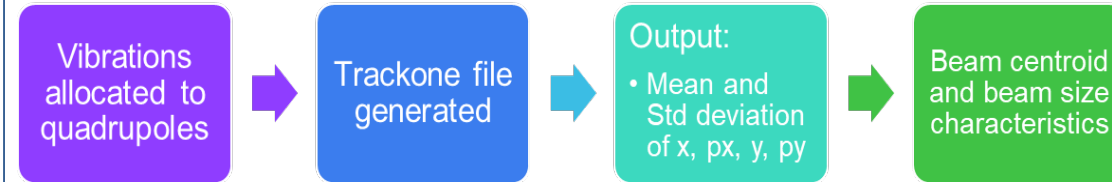
➤ Complementary study to the current ones dedicated to the optics simulations (T. Charles, K. Oide et al)

➤ E. Montbarbon, “MAD-X Simulations of vibrations in the MDI region”, FCC IS meeting 2021 & MDI FCCee meeting 2022 April 11

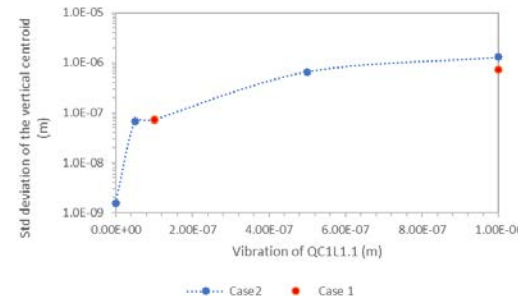
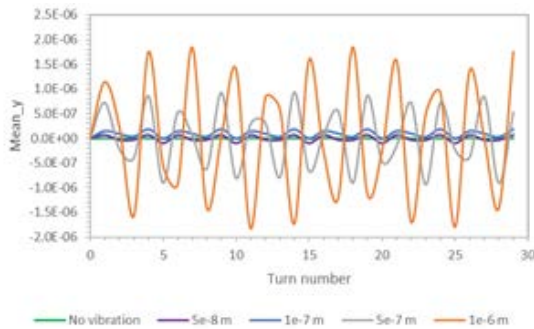
- **Aim:**
 - Quantify the impact of vibrations of the MDI quadrupoles on beam characteristics
- **Complementary study to the performed misalignments study**
- **Tools:**
 - Z lattice (91km), optics simulation with MAD-X



- **MAD-X simulation:**
 - Preparation of the MAD-X routine
 - Tracking of particle bunches over several turns
 - Displacement of quadrupole(s)

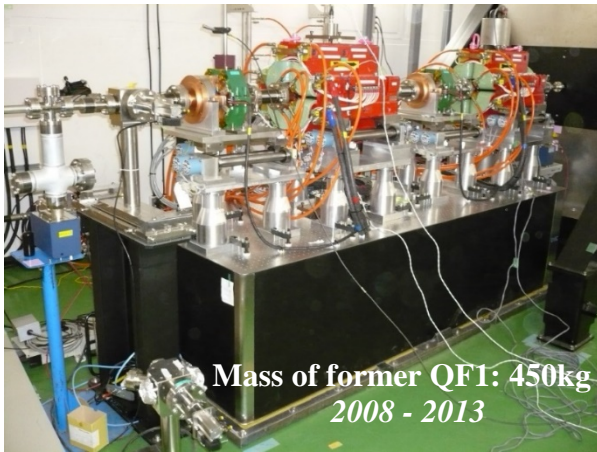


- **Initial study to test algorithm:**
 - Perfect machine (no misalignments), though no closed loop
 - Sensitivity of the lattice to a first single step displacement
 - Oscillation of centroid over turn increase with displacement
 - Divergence increases over turn (time)



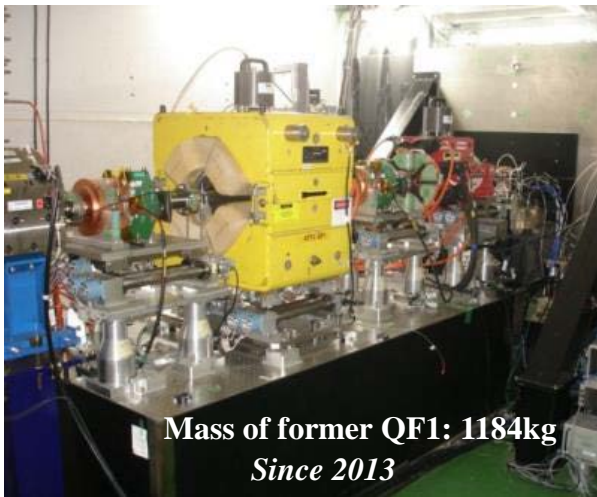
- **Work in progress:**
 - At the very beginning of vibration studies:
 - Still a lot to do on the routines (external python code for displacements and functions)
 - Turn i.e. timing has to be put in, towards frequency domain for the vibration

- Integration of a new QF1 or magnet L*



Mass of former QF1: 450kg
2008 - 2013

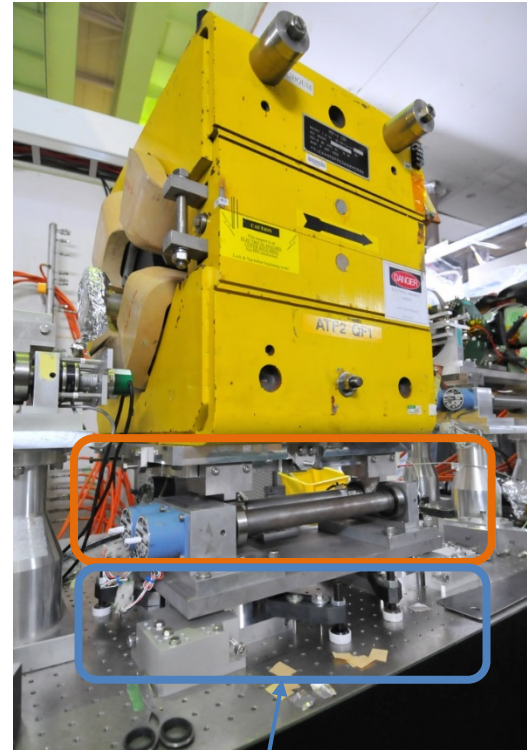
Remote alignment ok
Vibrations ok



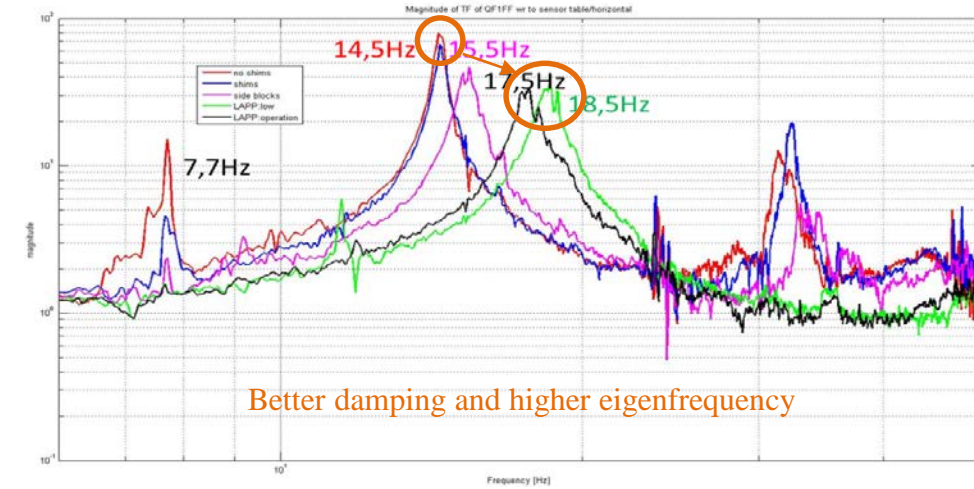
Mass of former QF1: 1184kg
Since 2013

Remote alignment ~ok
Vibrations not ok

Relative vertical measurement
SM – QF1: 6,3nm -> 30 nm

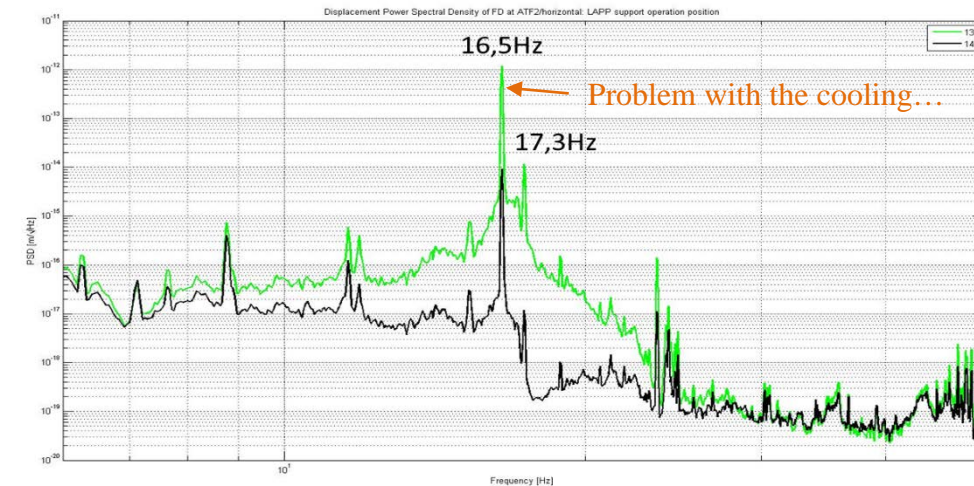


New support - 2015



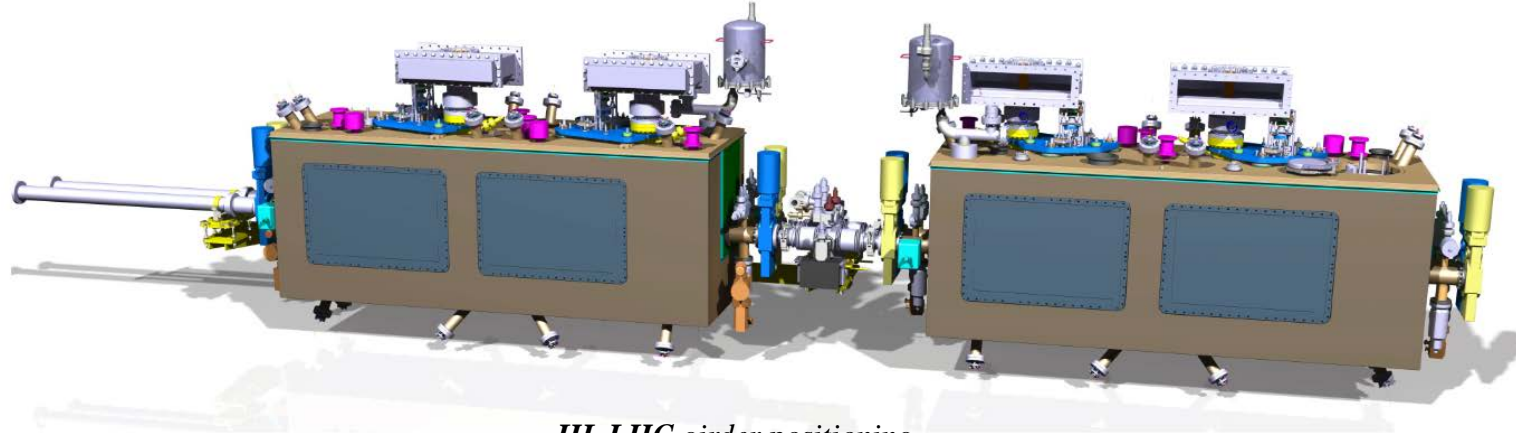
Better damping and higher eigenfrequency

Transfer functions in horizontal direction (6-50Hz).



PSD in horizontal direction (6-50Hz) (after the upgrade).

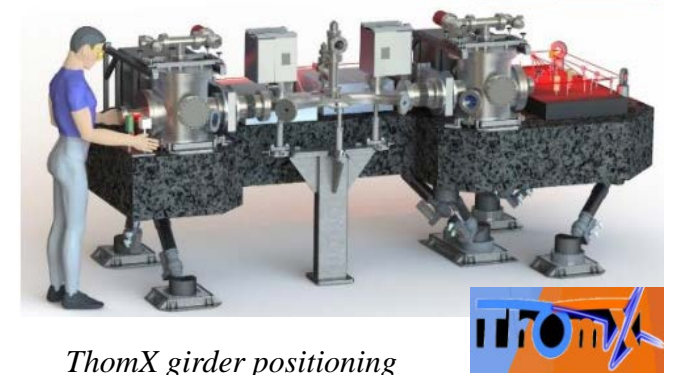
- Some examples of solutions:



HL LHC girder positioning



CLIC Main Linac stabilization and final positioning - CERN



ThomX girder positioning

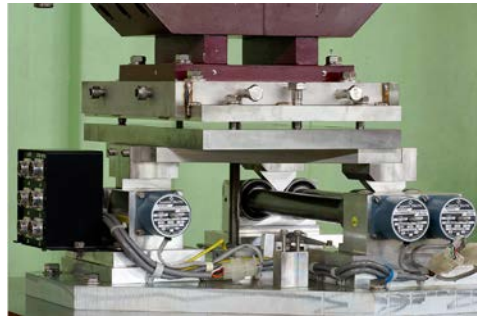


Individual mirror positioning

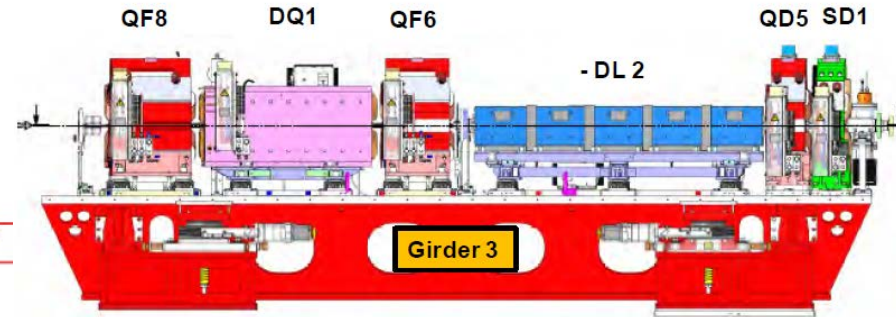
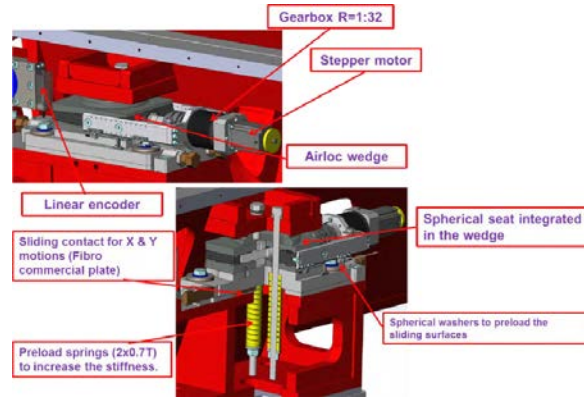
- Specifications vs induced vibrations in function of the solutions (vs cost, resolution, load, dimensions, eigenfrequencies...)

- Some examples of worldwide solutions:

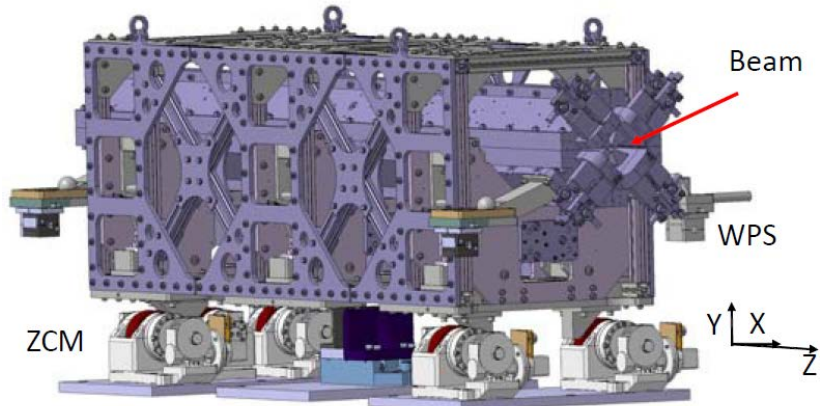
Positioning of magnets (ATF2, CLIC) and / or girder (ESRF, SLS,... and FCCee) with or without parallel stiffness



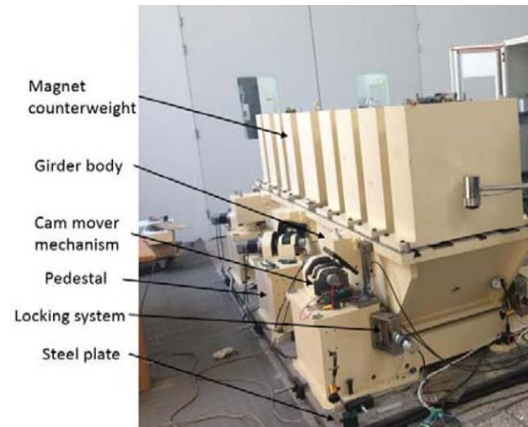
Magnet mover mechanism (from FFTB, SLAC)



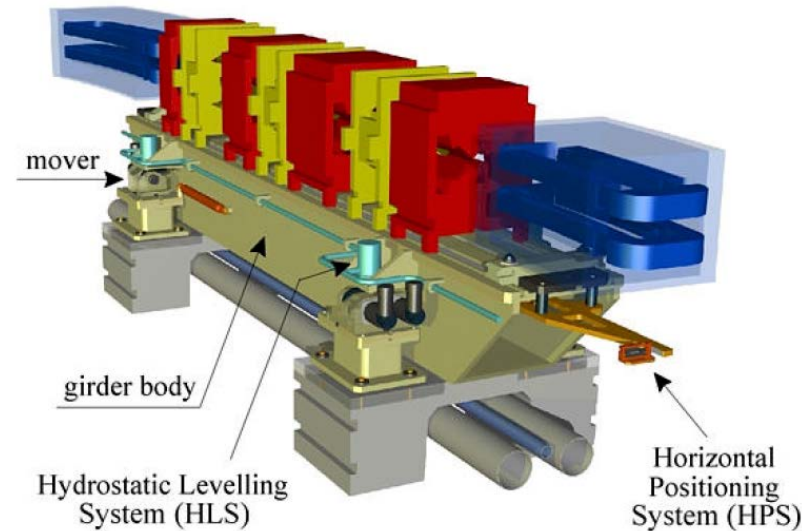
ESRF : girder positioning



CLIC : Type 4 MBQ and stabilization system mounted on cam movers



Magnet Girder Prototypes for HEPS-TF



SLS storage ring girder assembly at PSI

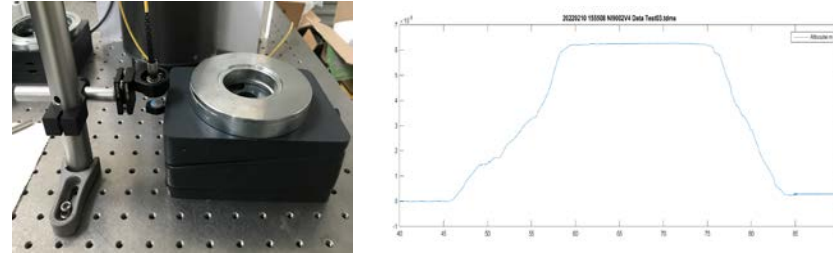
➤ G. Balik et al, FCC-ee beam diagnostics, beam tests, and support structures (a dynamic positioning strategy), FCC IS kickoff meeting, 2020 November 10 <https://indico.cern.ch/event/923801/contributions/4084997/attachments/2139774/3605408/FCC-ee%20KickOFF%20meeting%20nov%202020%20Gael%20Balik.pdf>

Research of a compact, functional and cheap solution :

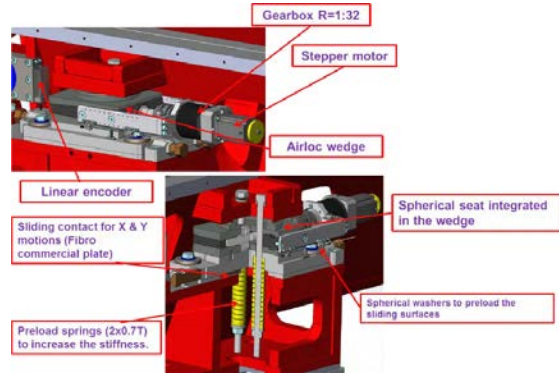
ATF2 specifications: accuracy of 1-2 μm and a resolution of about 0.04 μm

ESRF Solution:

- Industrial levelers
- Measured accuracy < 1 μm
- 1st mode > 35 Hz
- 1 axis

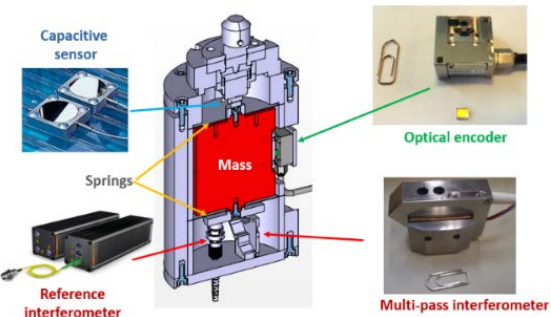


Preliminary tests

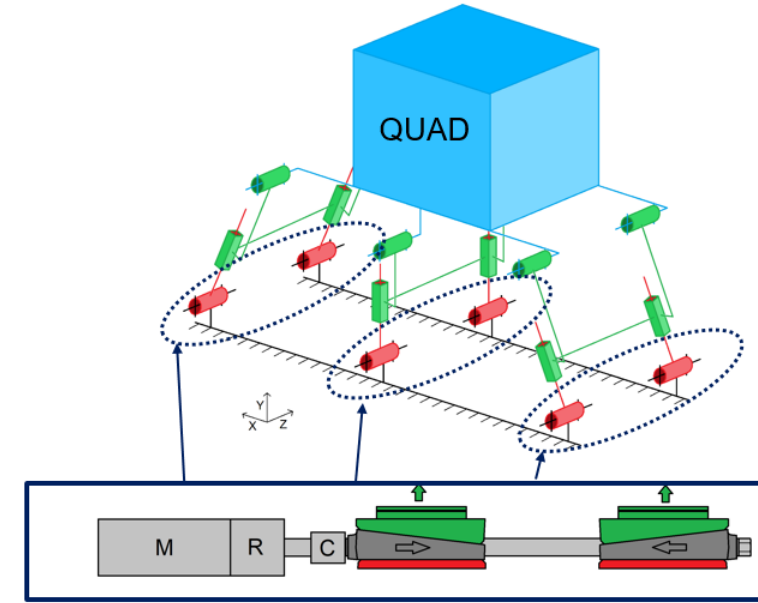


Improved and motorized leveler

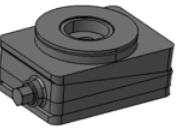
With interferometry measurement (R&D vibrations sensor)



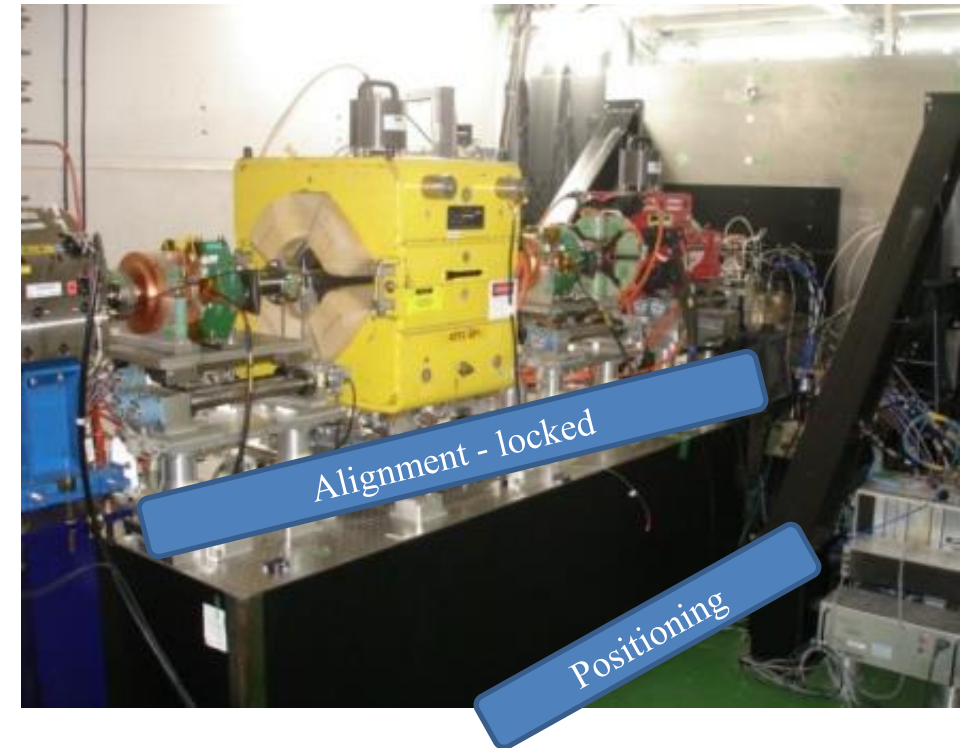
And expertise in automation and mechatronics



Idea: 2D platform with parallel stiffness and dedicated junction element



- Active positioning (beam ON) is the interface between alignment (static) and vibrations mitigation
- The transfer functions of the positioning systems are very important in the whole dynamic of the mechanical assembly
- A positioning solution is in progress at LAPP and has to be evaluated in taking into account the resolution, cost, dimensions, quantity, load and transfer function...
- ATF2 / ATF3 could be also a test bench for a positioning girder system

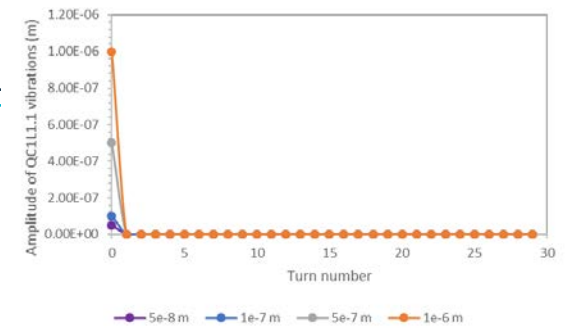


Spare

First study case (3)

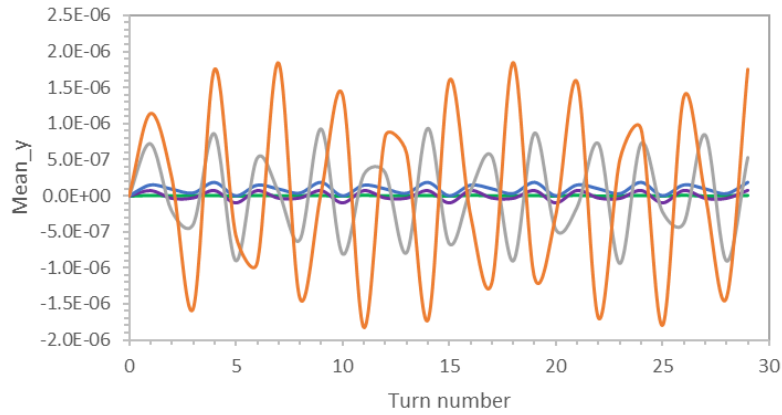
- Results

2

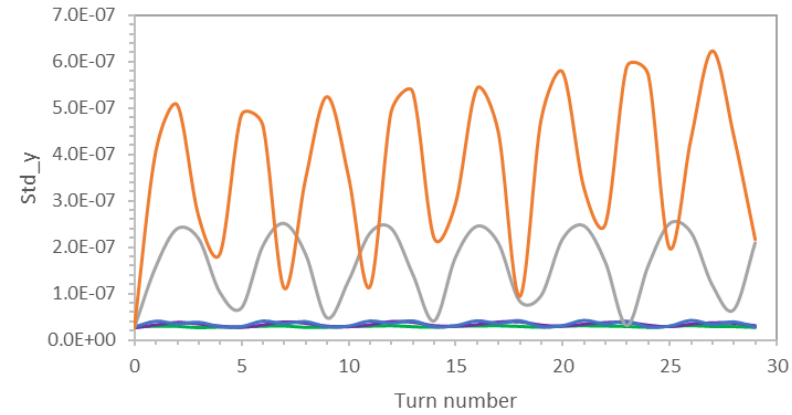


y offset:

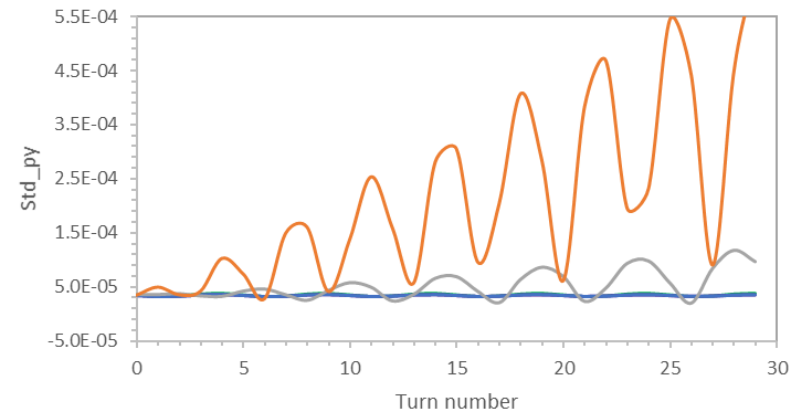
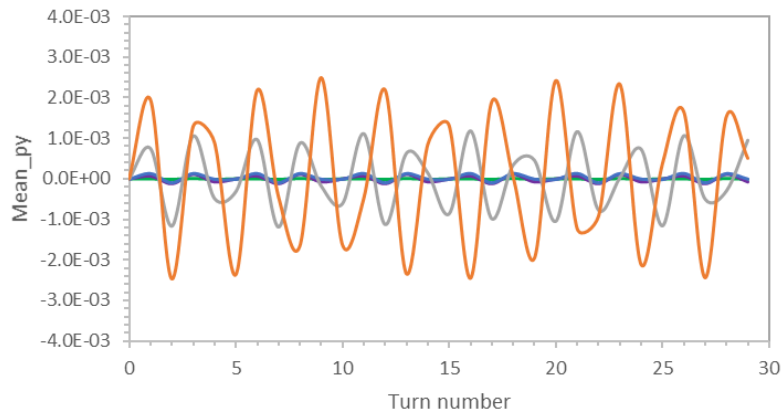
Beam centroid:



Beam size:



py:



— No vibration — 5e-8 m — 1e-7 m — 5e-7 m — 1e-6 m

— No vibration — 5e-8 m — 1e-7 m — 5e-7 m — 1e-6 m