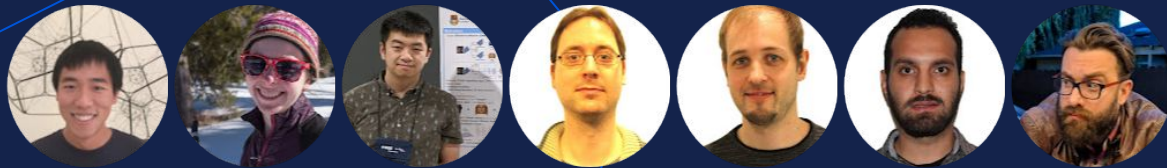


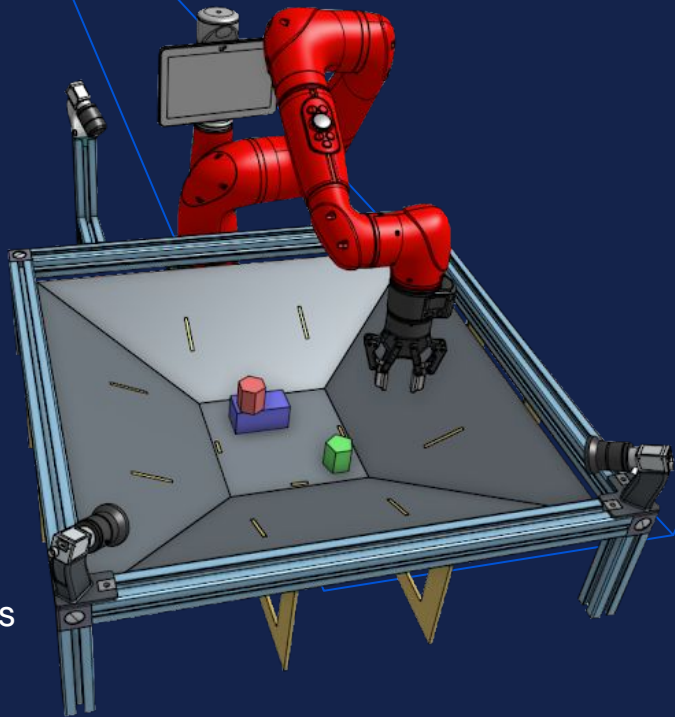
DeepMind

Beyond Pick-and-Place: Tackling Robotic Stacking of Diverse Shapes



Alex Lee GK, Coline Devin, Yuxiang Zhou, Thomas Lampe, Jost Tobias Springenberg, Abbas Abdolmaleki, Konstantinos Bousmalis

With help and advice from: Arun Byravan, Nimrod Gileadi, David Khosid, Claudio Fantacci, Jose Chen, Akhil Raju, Rae Jeong, Stefano Sacileti, Federico Casarini, Martin Riedmiller, Raia Hadsell, and Francesco Nori



Machine learning can be extremely effective

Simple outputs



Standardized inputs



Large Datasets

Dataset	Quantity (tokens)	Weight in training mix	Epochs elapsed when training for 300B tokens
Common Crawl (filtered)	410 billion	60%	0.44
WebText2	19 billion	22%	2.9
Books1	12 billion	8%	1.9
Books2	55 billion	8%	0.43
Wikipedia	3 billion	3%	3.4



ML in Robotics

What inputs should we give model?

How do we determine the “correct” action for a particular input?

How do we get enough data to train a model?



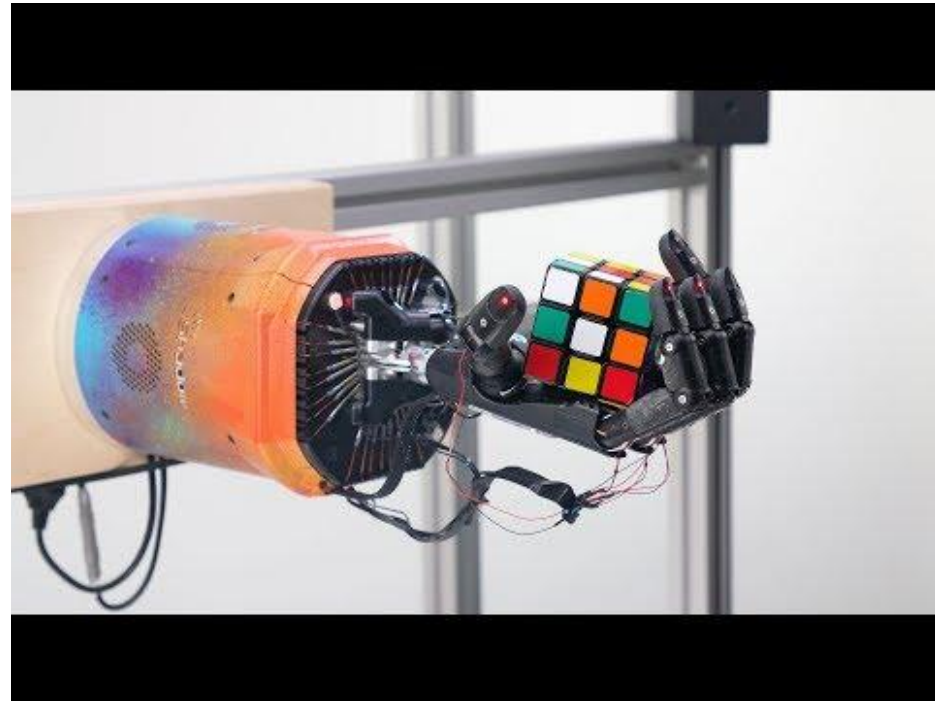
ML in Robotics

Large scale data through parallelism



(Robotics at Google, 2016)

Large scale data through simulation and domain randomization

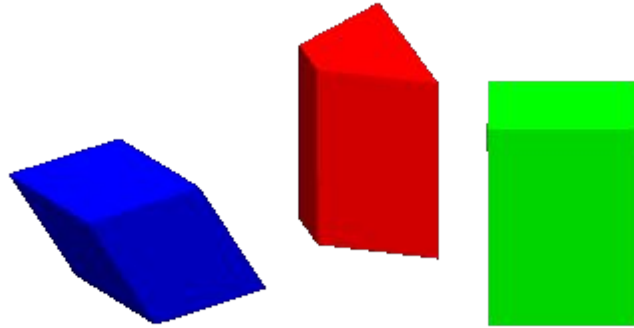


(OpenAI, 2019)

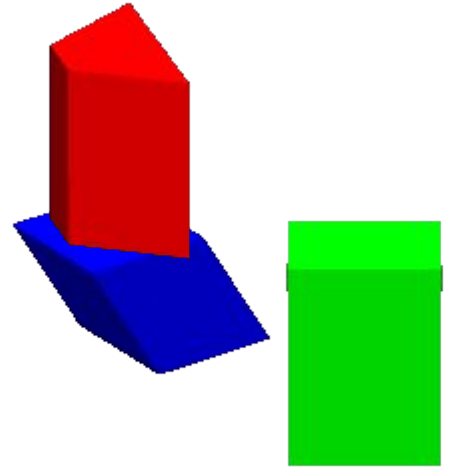
Stacking



An arm



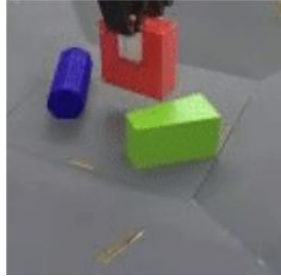
Some objects



Stack!



Some Terminology



r

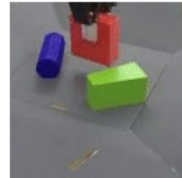


Agent receives observations or states and rewards from an environment.



a

$p_{\theta}(a|$



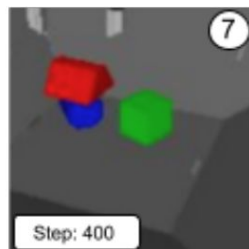
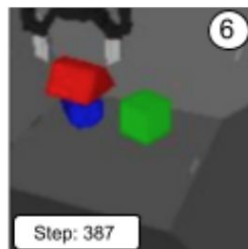
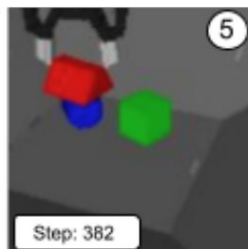
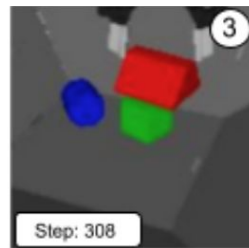
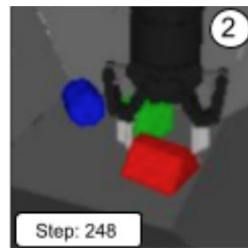
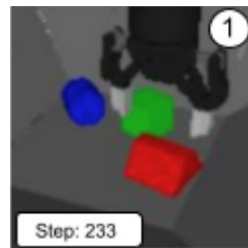
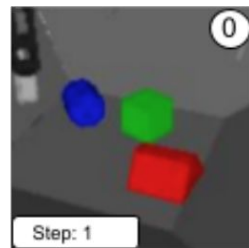
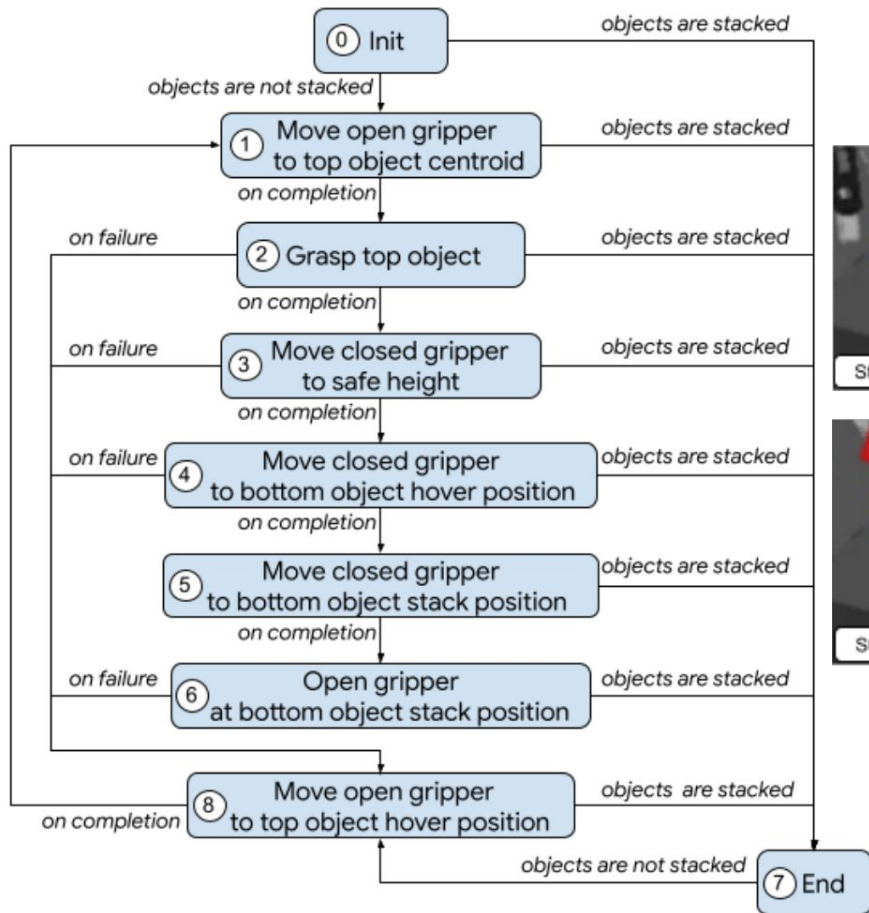
$)$

r

Agent outputs actions according to a parametric policy to maximize future rewards.

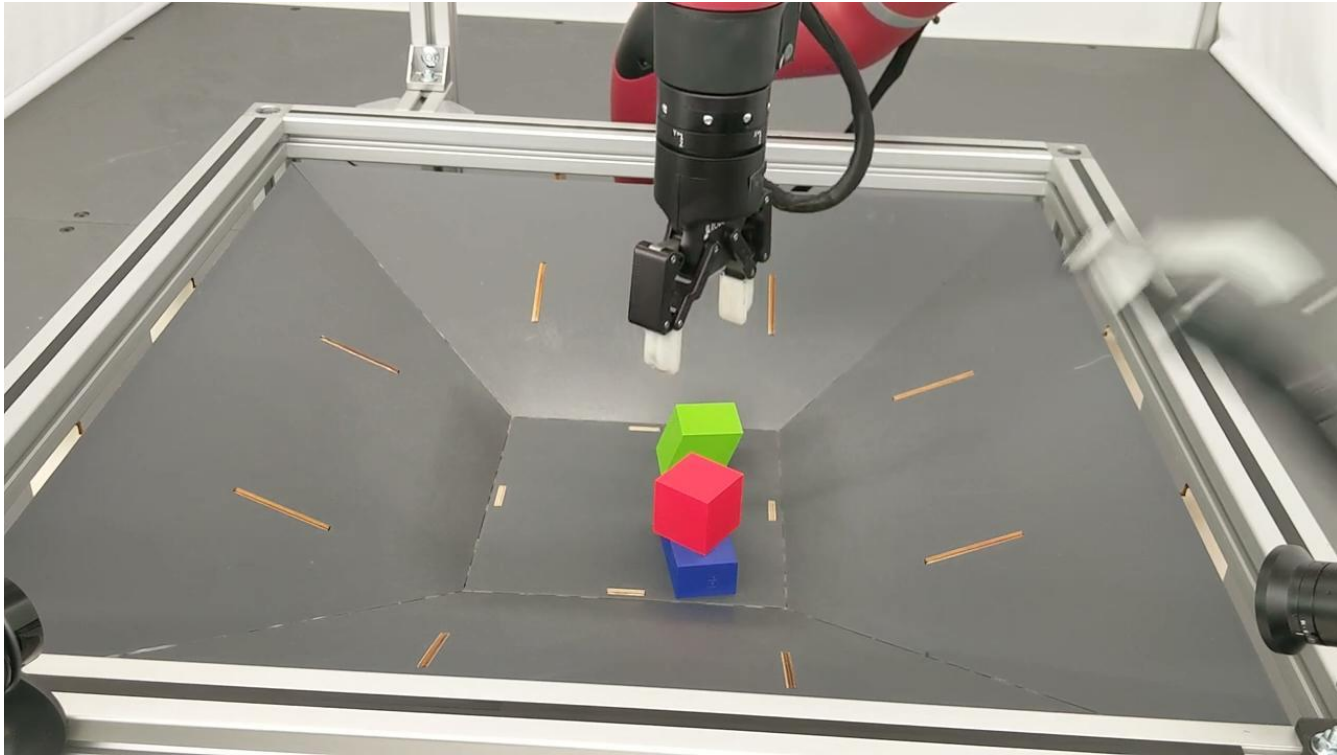


Stacking: Why use learning-based methods?



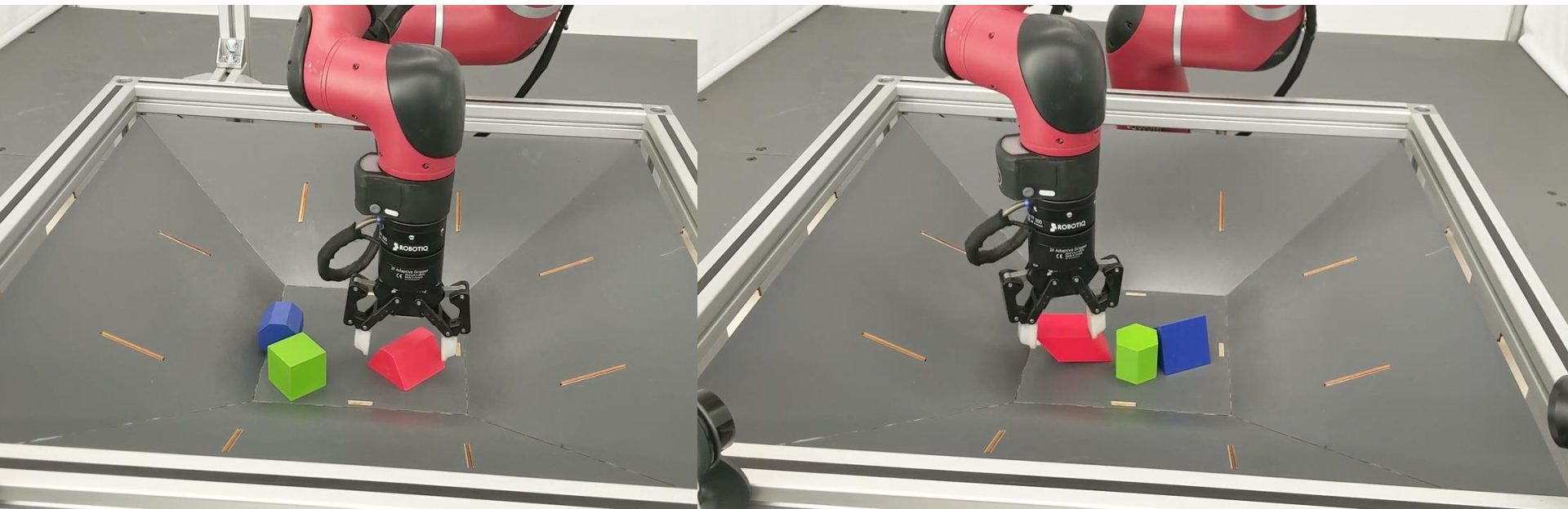
Scripted Policy

It's easy to think of object manipulation as “draw a square around the object” and “pick up object”



Scripted Policy: Grasping is hard

For many objects, the robot needs to reason about the geometry of the object to grasp it successfully.

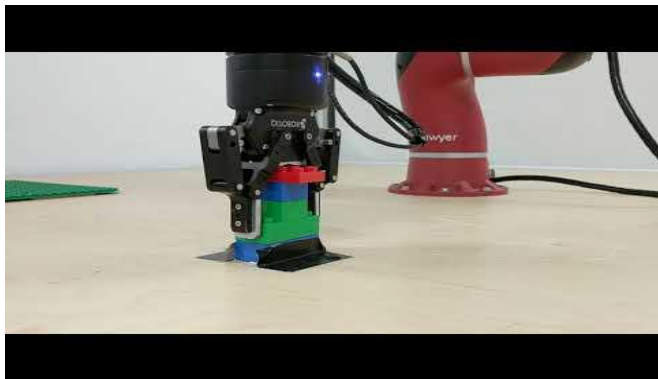


Scripted Policy: Placing is hard

To make a stable stack, the robot also must consider the shape and orientation of the base object.



Some prior DM work on robotic stacking



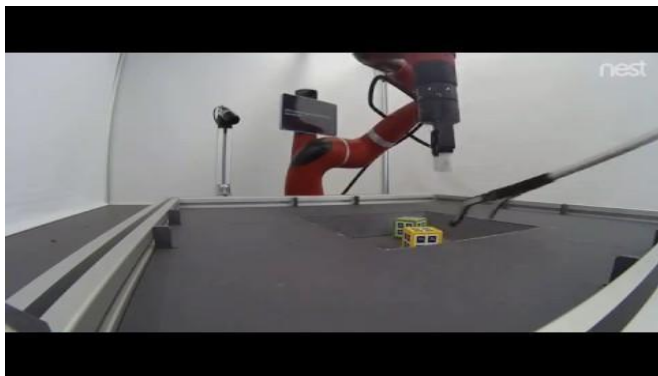
2016: *Lego blocks*

[Popov et al 2017, arxiv](#)



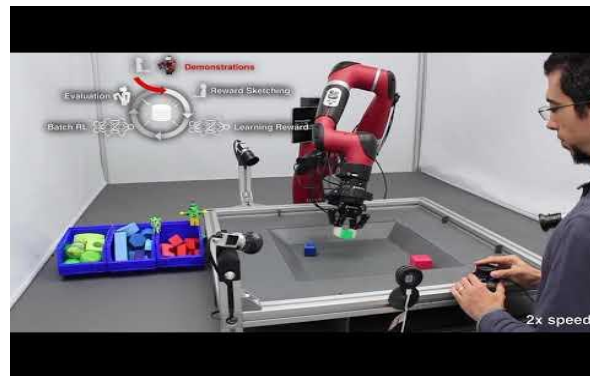
2017: *Foam blocks*

[Zhu et al RSS 2018](#)



2018–2019: *Rigid color-coded blocks*

[Jeong et al ICRA 2019](#), [Wulfmeier et al RSS 2020](#)

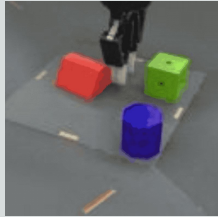


2019: *Color-coded squishy blocks*

[Cabi et al RSS 2020](#)



Stacking is not just pick-and-place



Grasping requires **precise positioning** and/or orientation.

Objects afford different grasping/stacking behaviors, which change when on the slanted side of the basket.

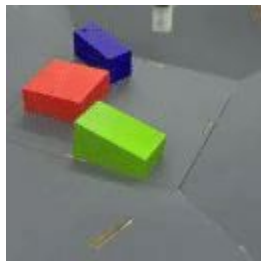
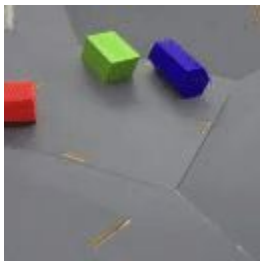
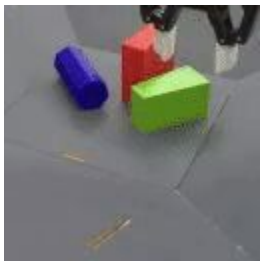
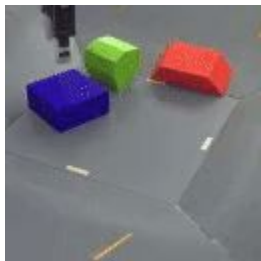
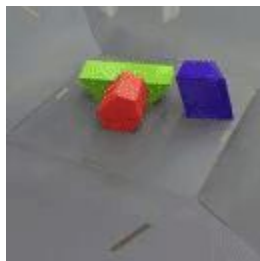
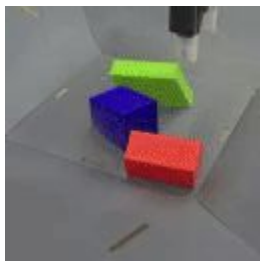
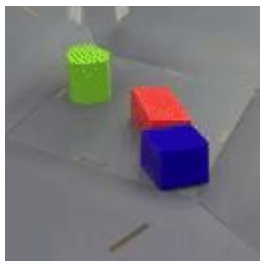
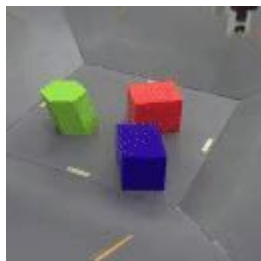
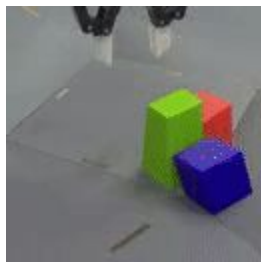
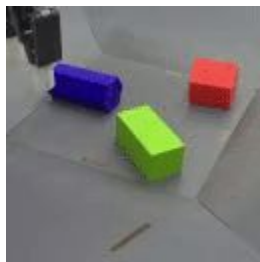
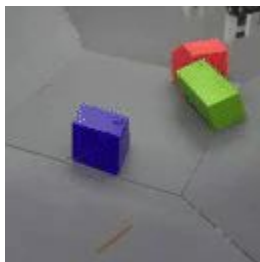
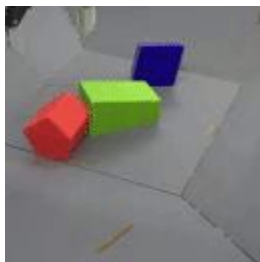
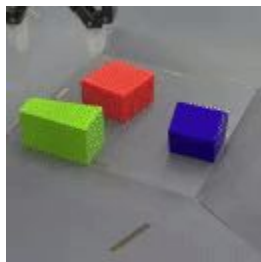
After grasping, attention should be switched to the **relative positions between the two objects**.

The gripper can get jammed due to the distractor.

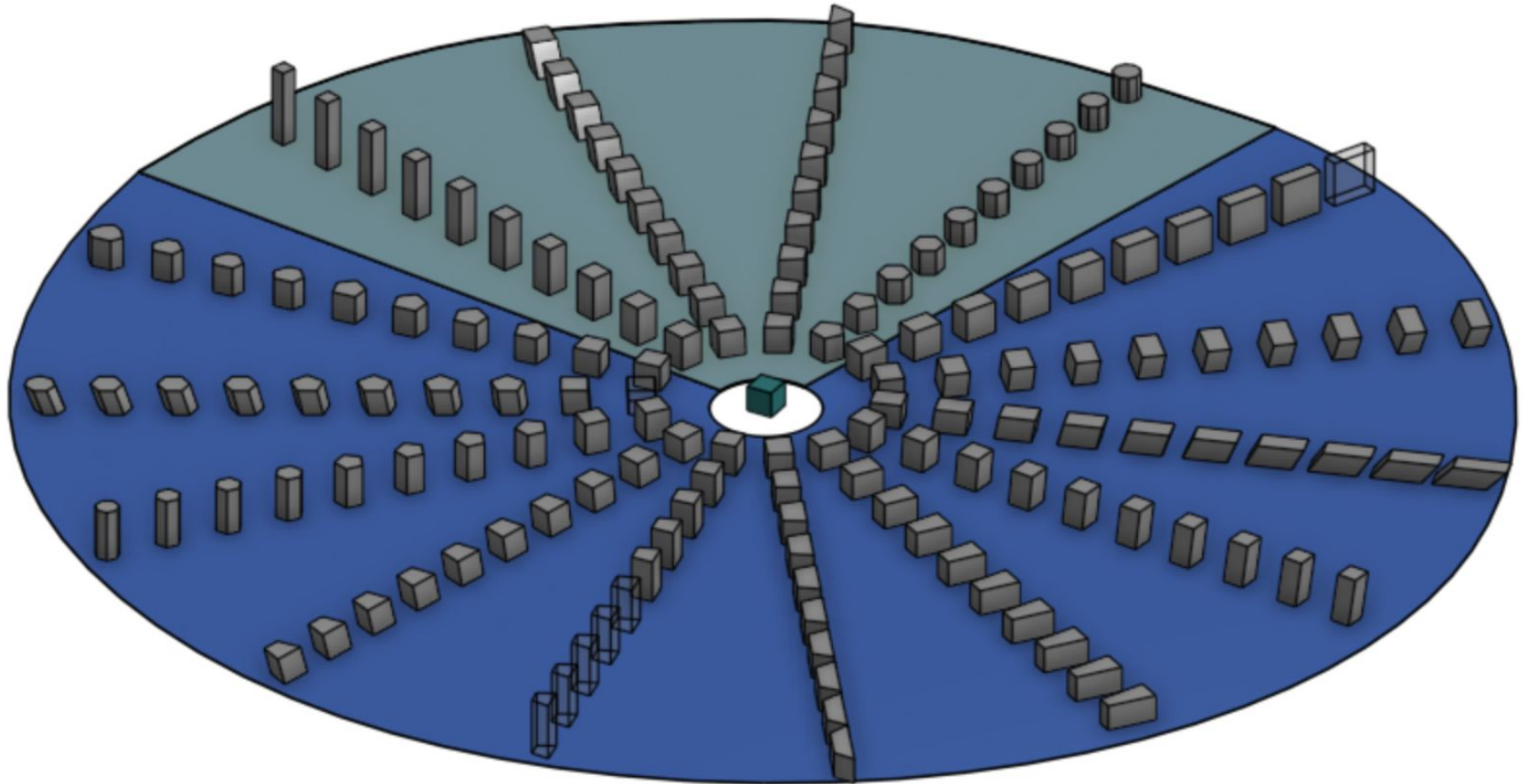


RGB-Stacking : From pick-and-place to diverse objects





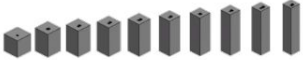
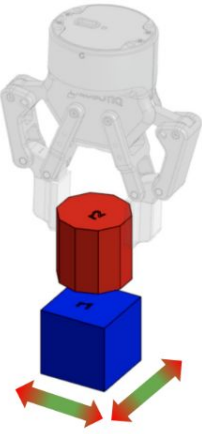
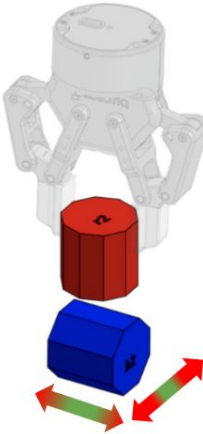
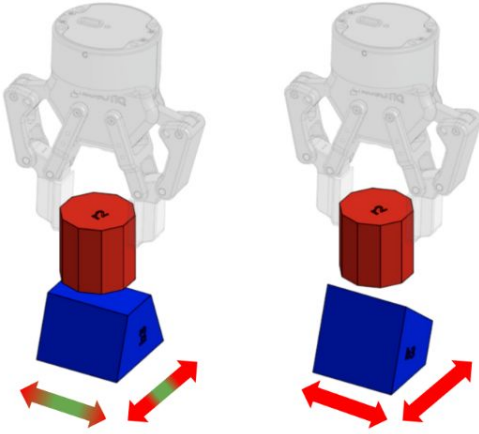
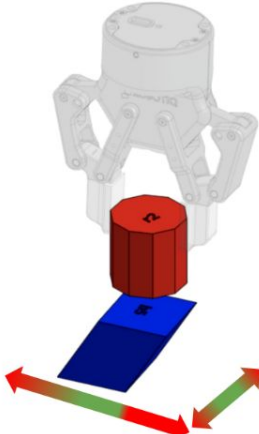
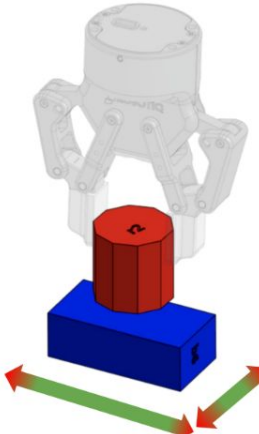
Task (clear metric): success percentage of stacking **red** on **blue**, in 20s, ignoring **green**



A systematically generated set of objects that vary in physically meaningful ways



The different axes of deformation affect the relative affordances of the objects for stacking.

	Axes of Deformation			
Seed	Polygon	Trapezoid	Parallelogram	Rectangle
				
				

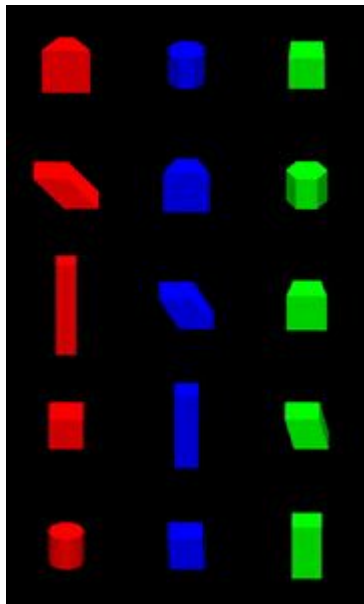
One Benchmark, Two Tasks

Skill Mastery

- **Train** and **Test** objects are the same

Train and Test

Triplet 1



Triplet 2

Triplet 3

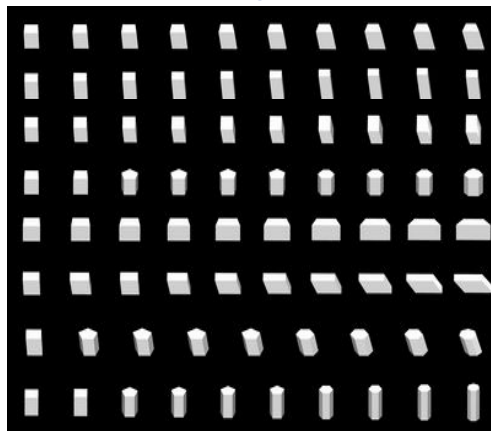
Triplet 4

Triplet 5

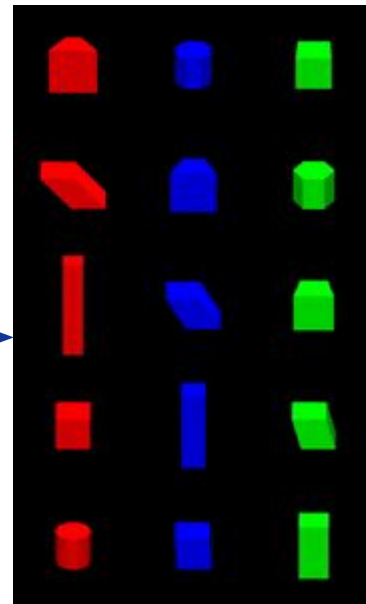
Skill Generalization

- **Train:** random RGB objects from non-heldout axes
- **Test:** 5 eval triplets from held-out axes

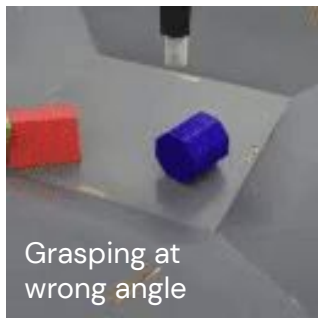
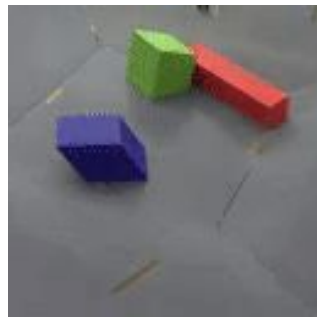
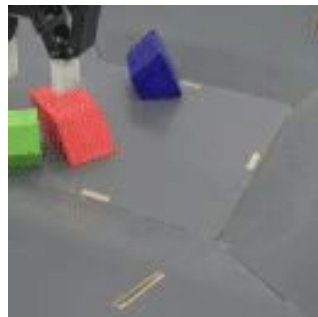
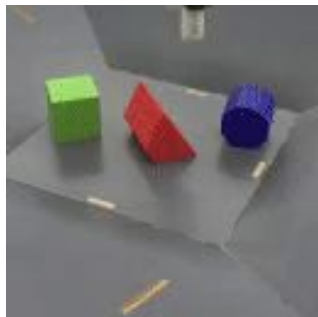
Training axes



Test



Benchmark Challenges



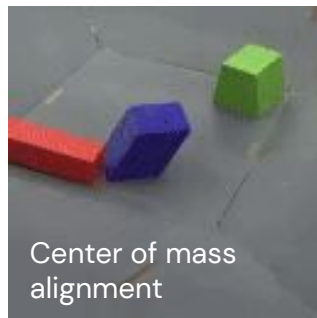
Grasping at wrong angle

Triplet 1



Stacking impossible on sloped surface

Triplet 2



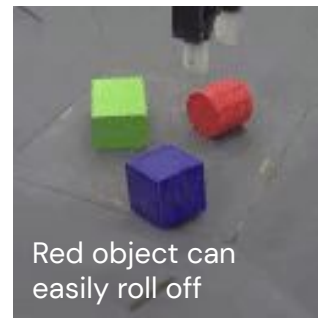
Center of mass alignment

Triplet 3



Align flat surfaces before stacking

Triplet 4



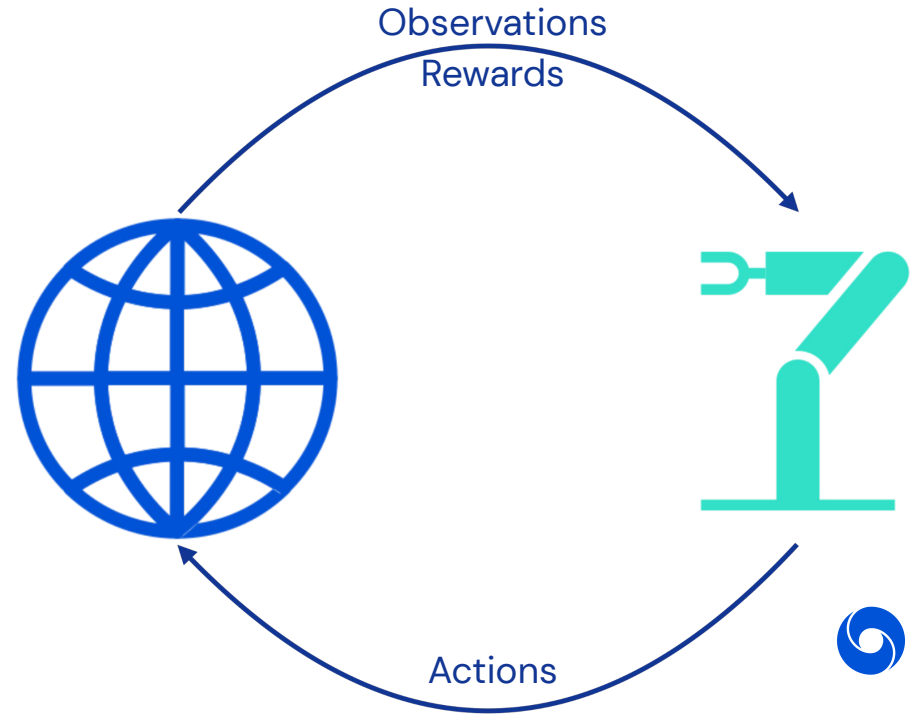
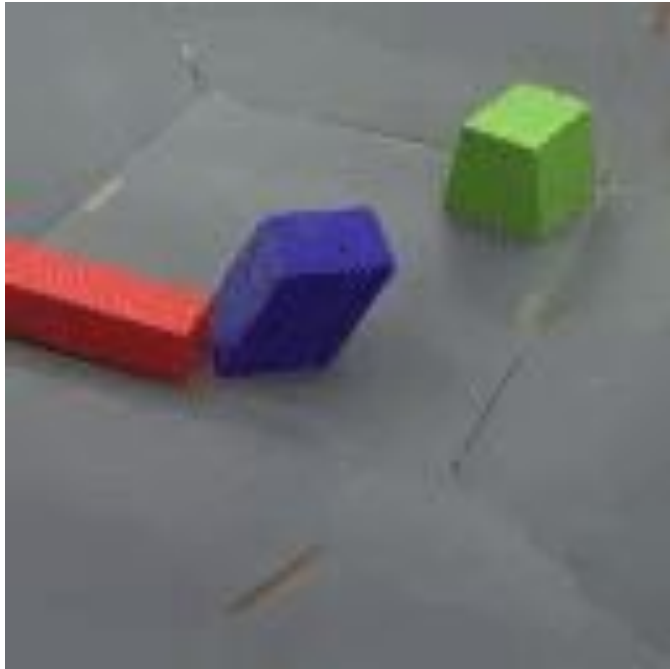
Red object can easily roll off

Triplet 5



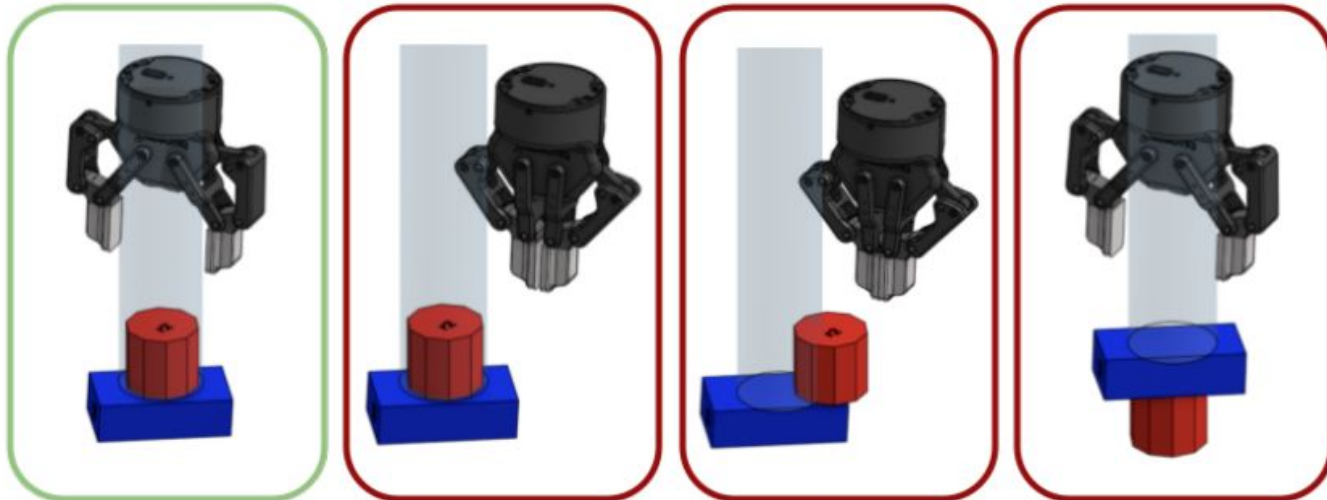
Reinforcement Learning

Since we can't just write out the steps to tell a robot how to stack, we instead use reinforcement learning so the robot can learn through trial and error.



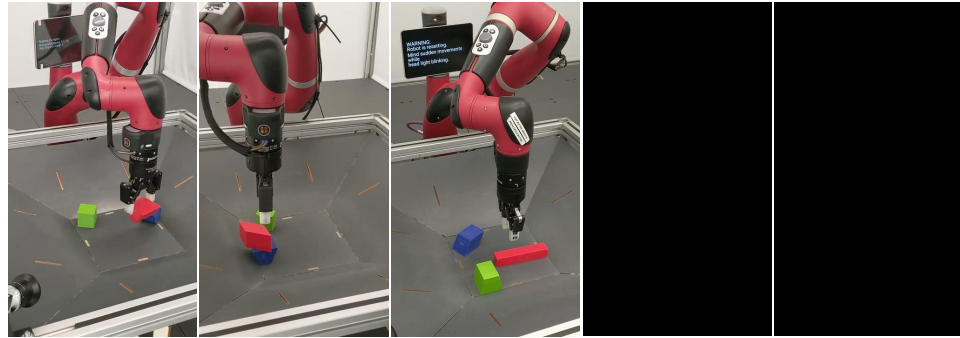
Reinforcement Learning: What is the reward?

In the real world, all we have is a sparse (binary) success label: the center of mass of the red object is above the center of mass of the blue object, and the gripper is open.



Reinforcement learning in the real world?

5 robots running in parallel



Each can do 1000 stack attempts per day

We would probably need on the order of 1 million stack attempts to learn from images with a sparse reward in the real world.

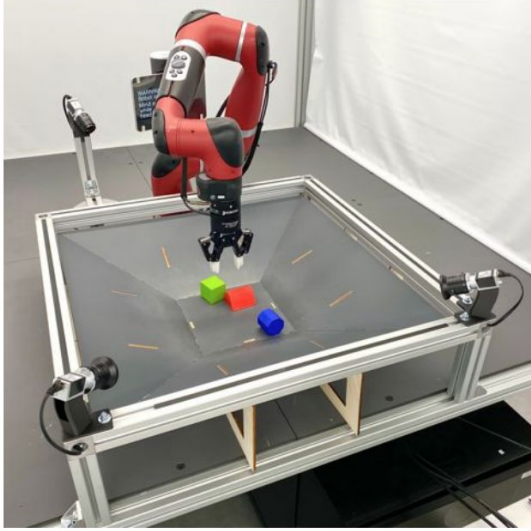
200 days of continuously running for 1 experiment.

RL has many hyperparameters to tune, requiring many experiments to get a good, reproducible, setup.

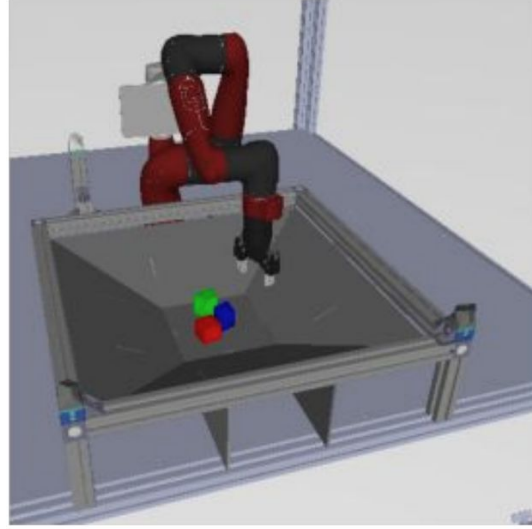


Reinforcement learning: simulation

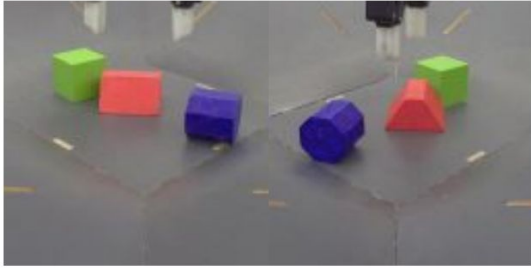
Real Robot



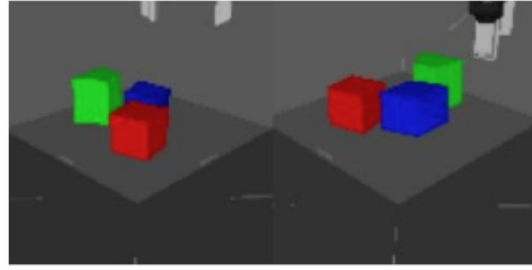
Canonical Simulation



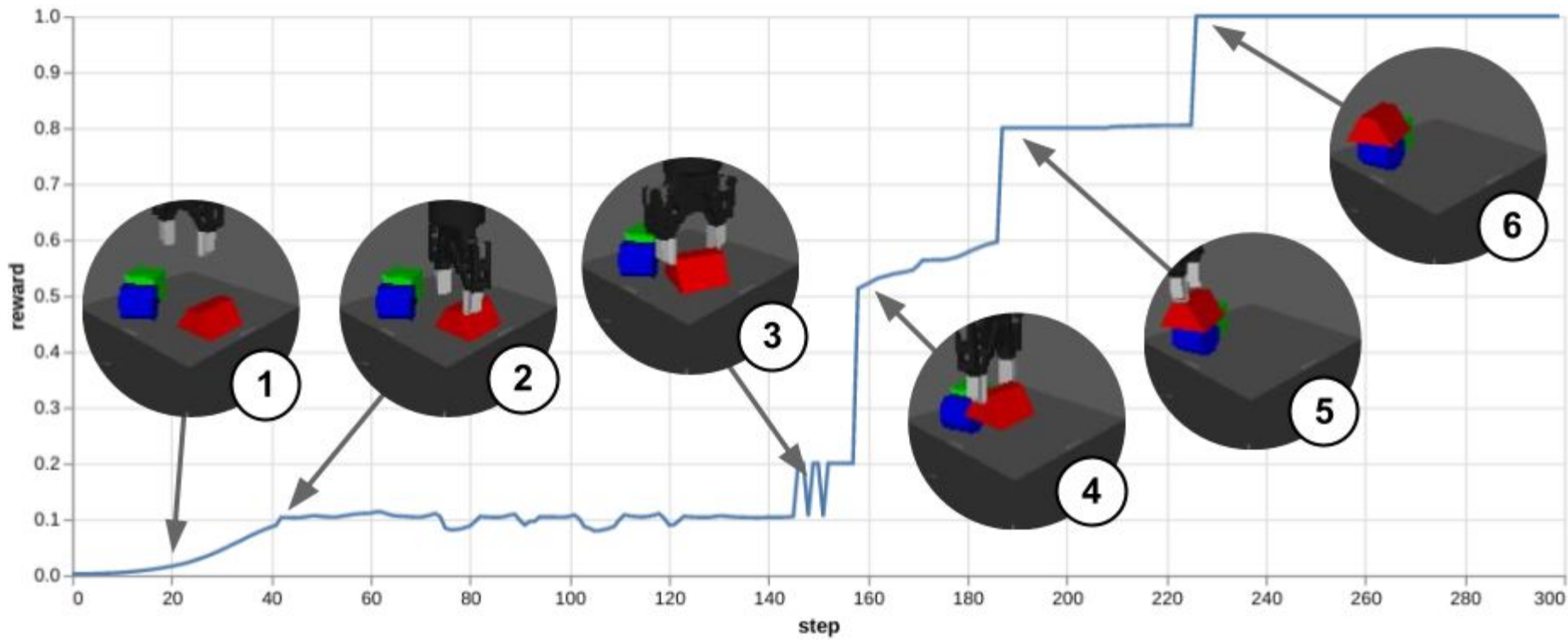
Camera Observation



Camera Observation



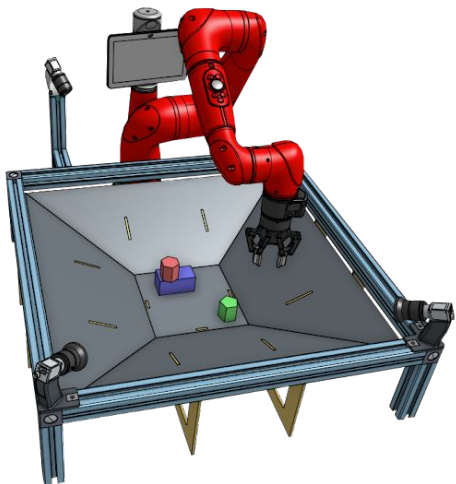
In simulation, we can use the object poses directly to compute a “dense” reward



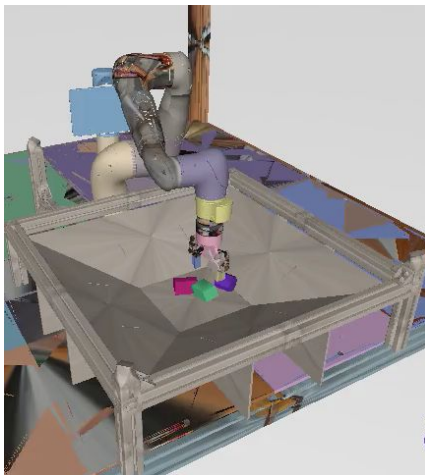
Approach: Sim2Real with interactive Distillation + offline RL

We approach the problem using a learning pipeline split into **three decoupled stages**:

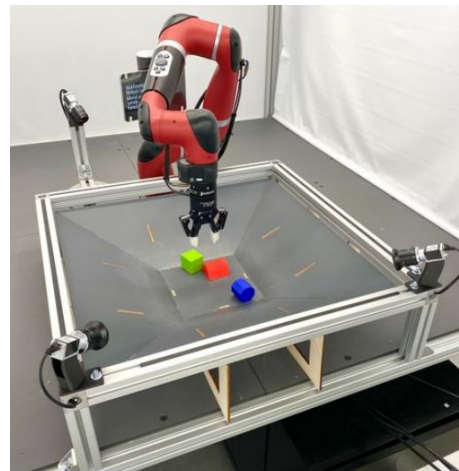
Policy training from state



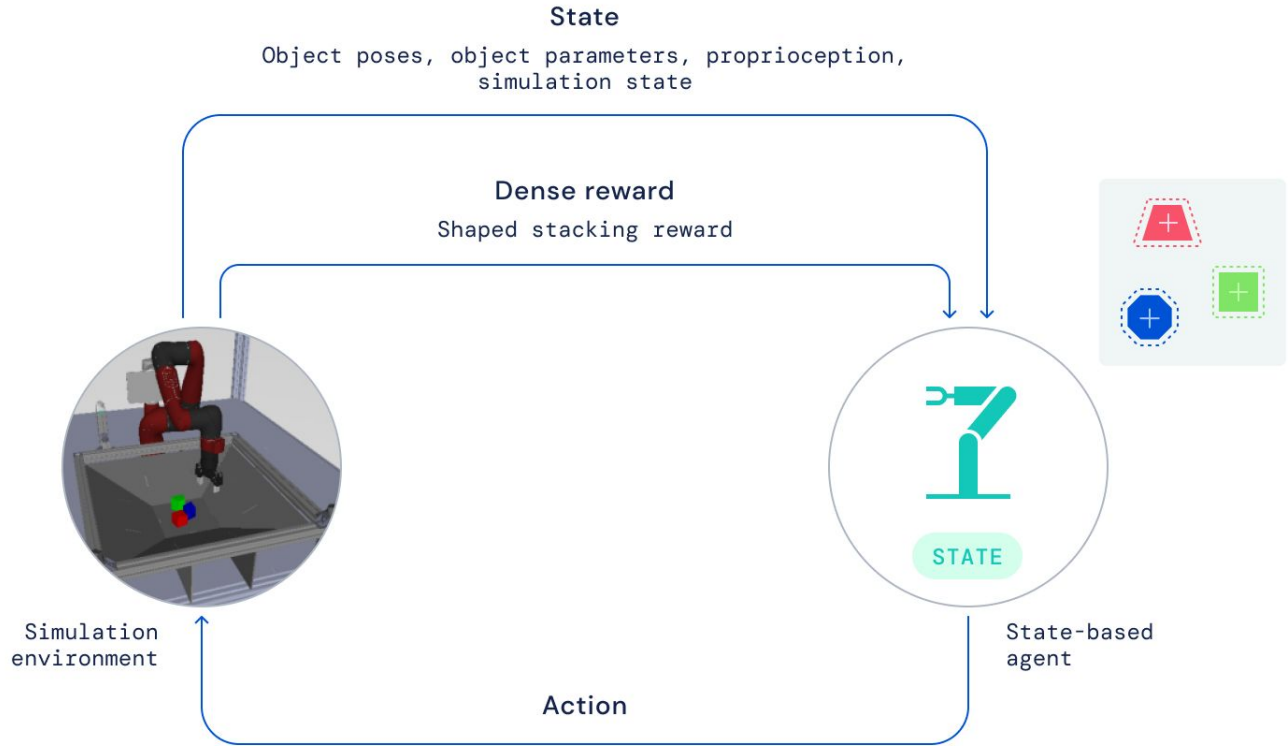
Interactive distillation from images with randomization



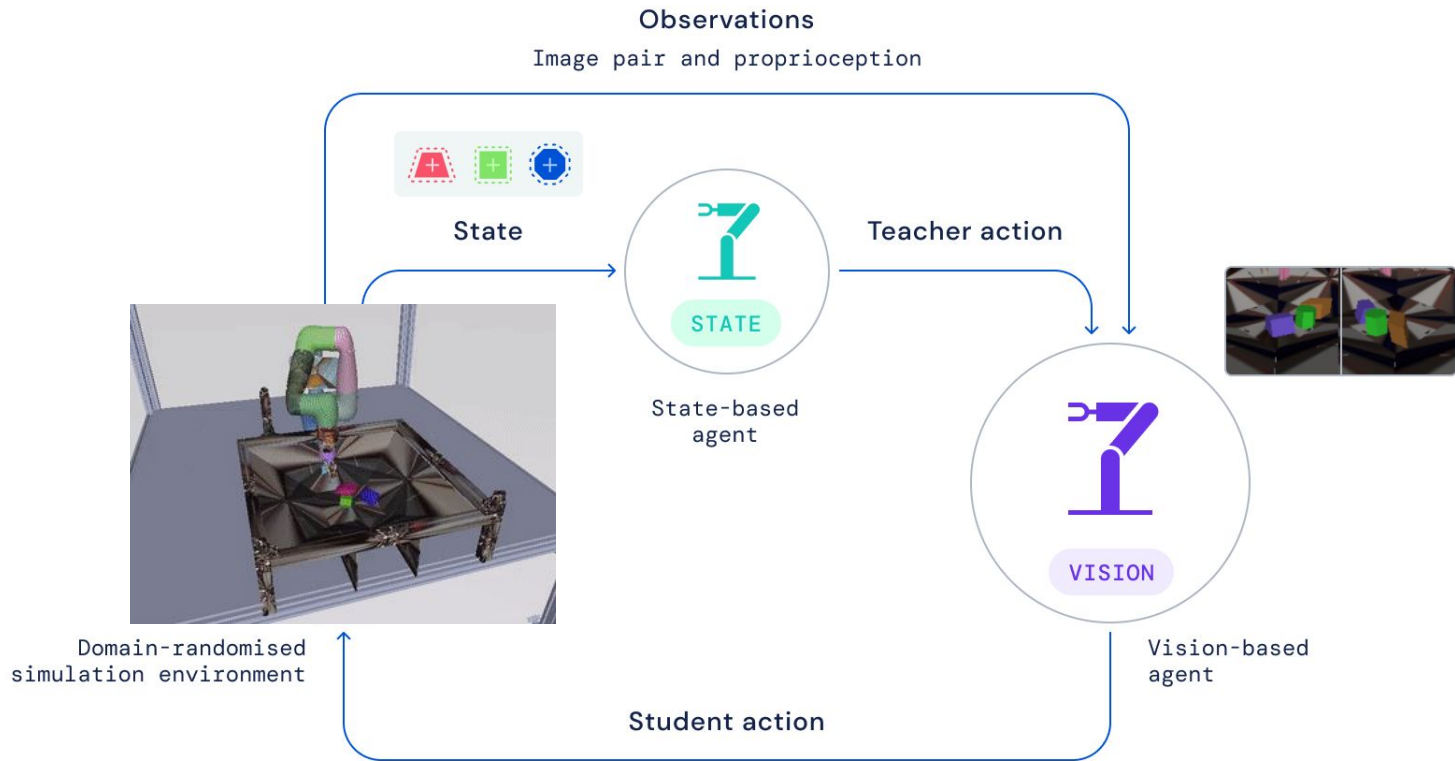
One-step policy improvement (Offline RL)



Reinforcement learning from state in simulation



Interactive imitation learning in domain-randomised simulation



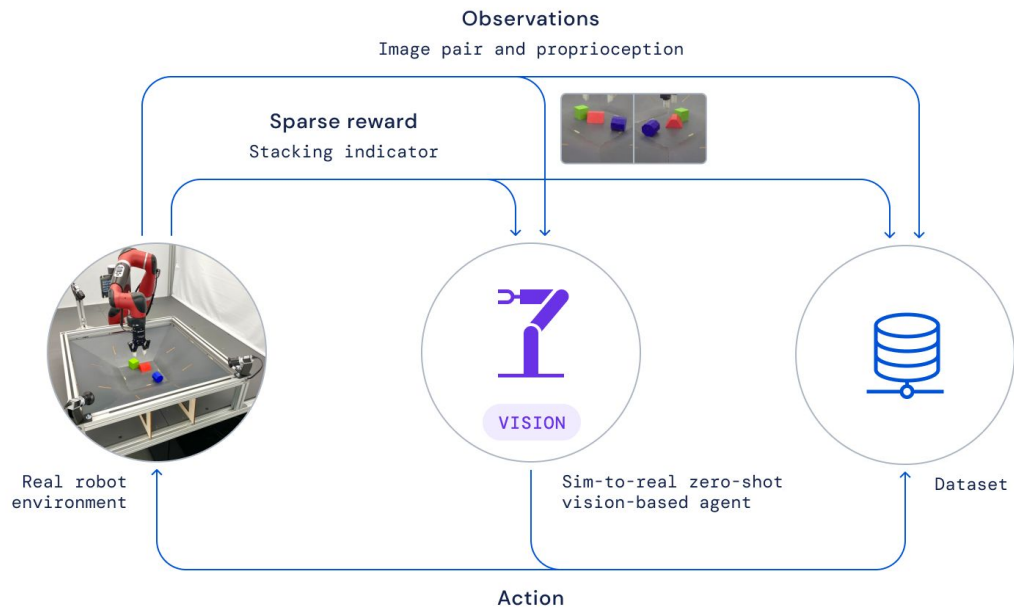
72% success in simulation

68% success when evaluated in the real world



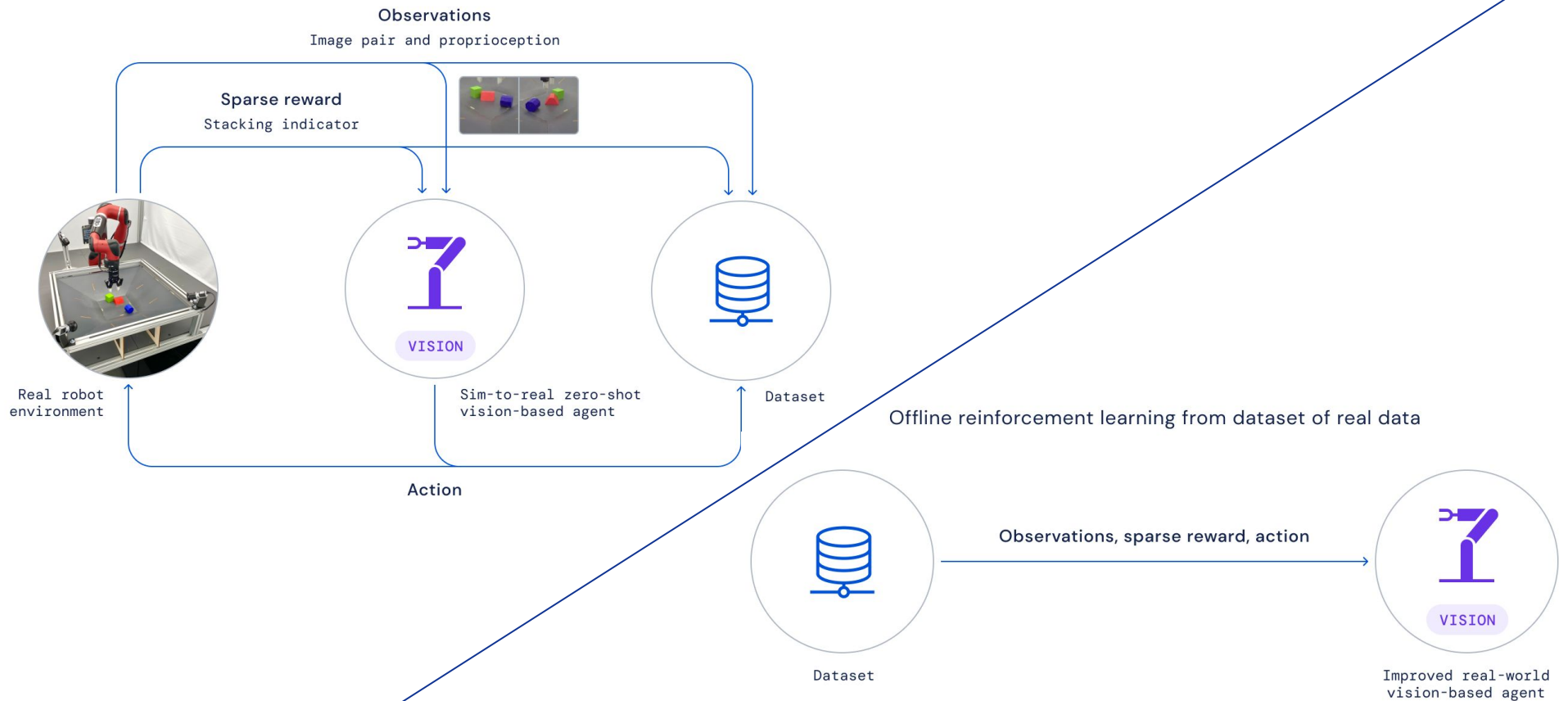
One-step policy improvement from real data

Collect data on robots using sim-to-real zero-shot vision-based policy



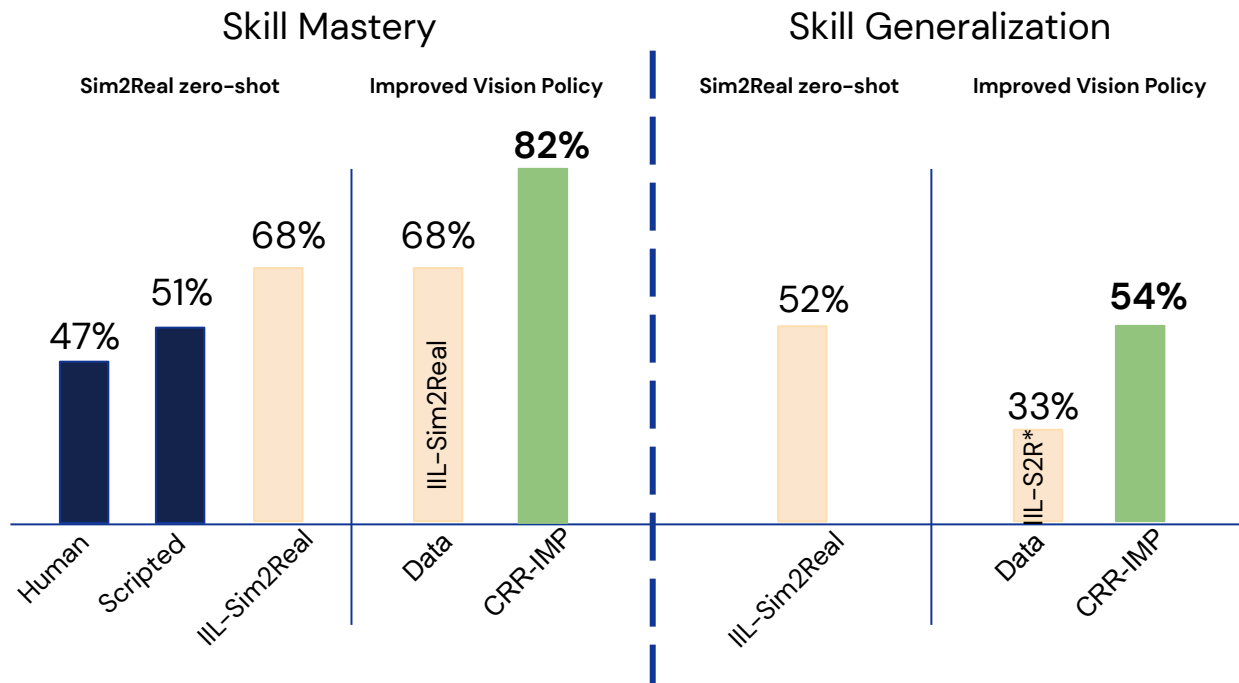
One-step policy improvement from real data

Collect data on robots using sim-to-real zero-shot vision-based policy



Results on Skill Mastery and Generalization

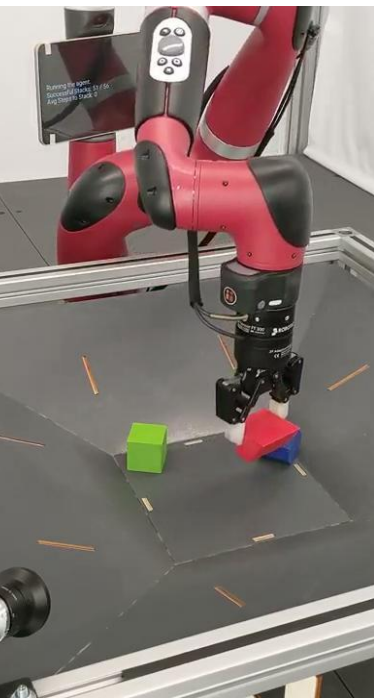
Full per triplet results + baselines [in the paper](#)



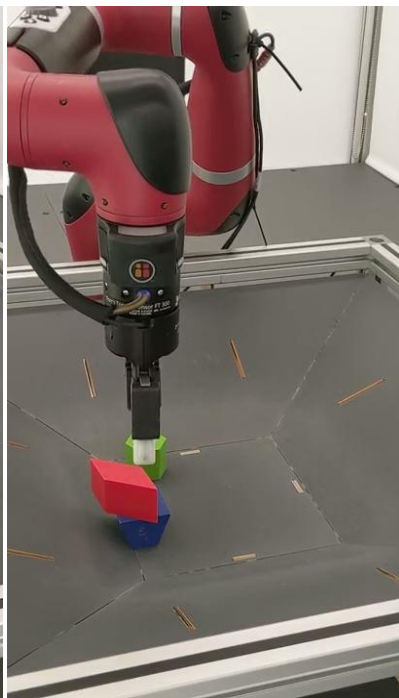
* Data from earlier policy

Best Skill Mastery Agent (CRR-Improvement)

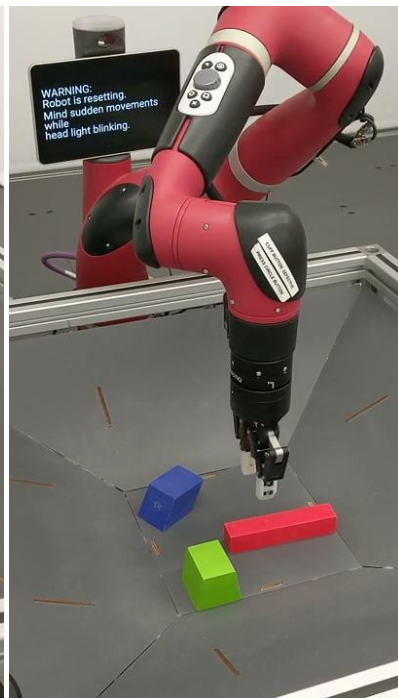
Best **Skill Mastery** agent: One-step policy improvement on Sim2Real with CRR achieves **82%**



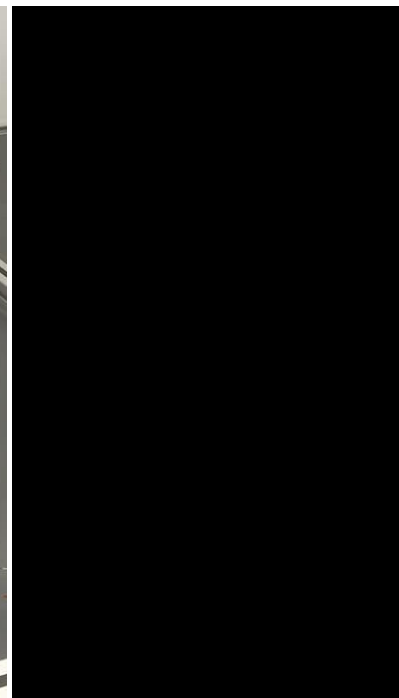
Triplet 1



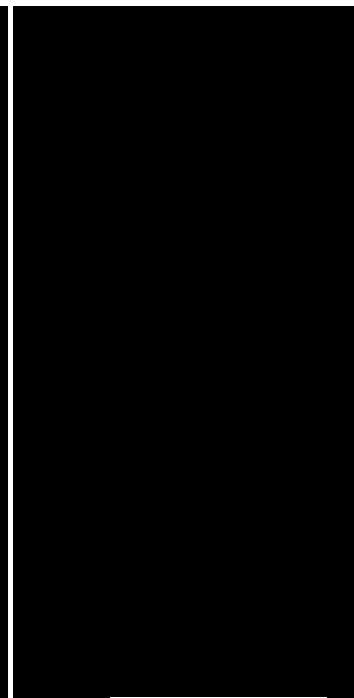
Triplet 2



Triplet 3



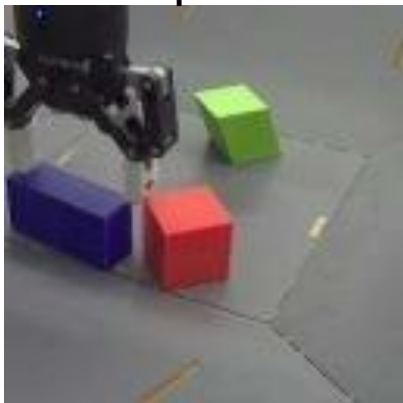
Triplet 4



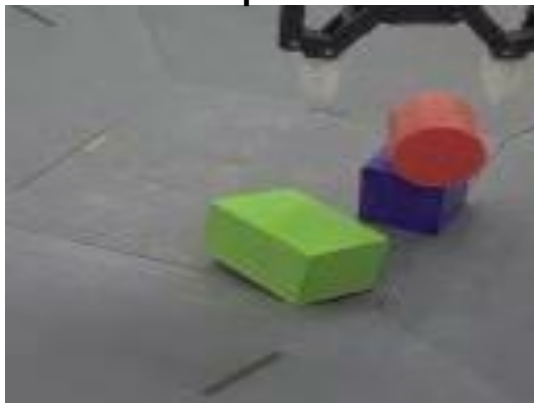
Triplet 5

Generalization Policy Examples

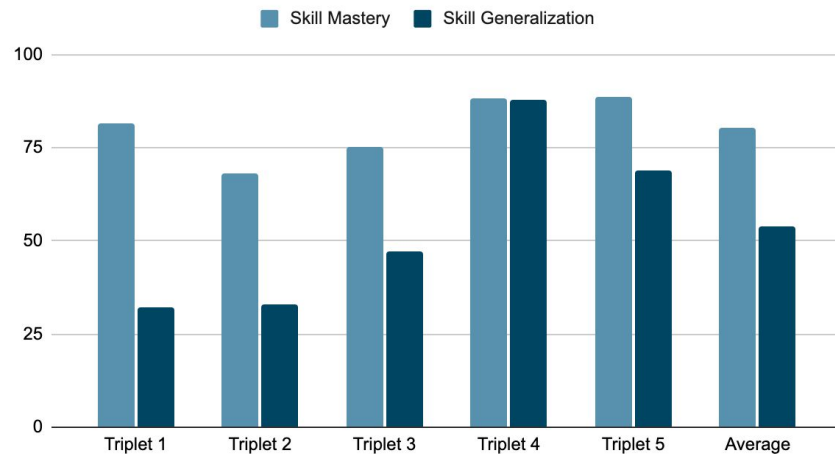
Triplet 4



Triplet 5

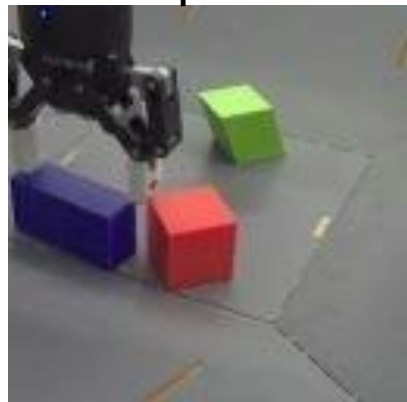


Real Robot Stacking Success

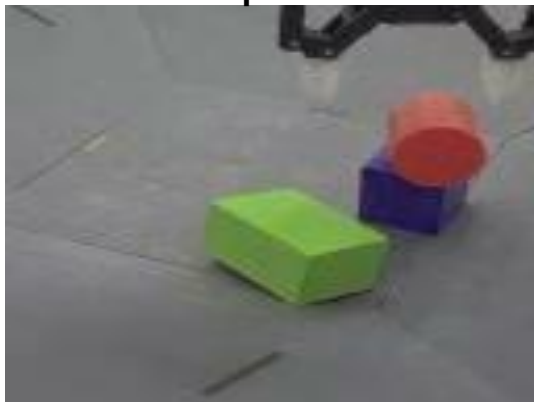


Generalization Policy Examples

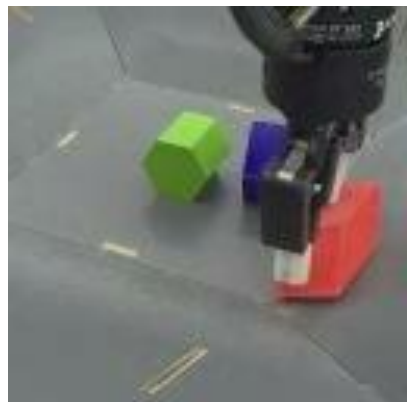
Triplet 4



Triplet 5



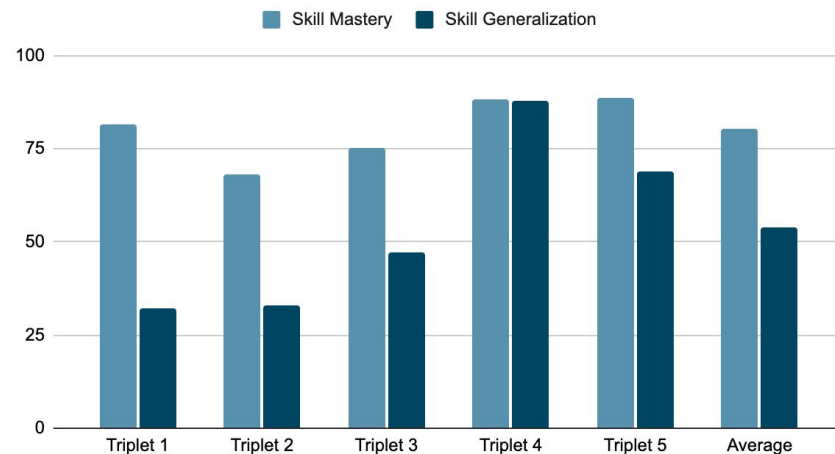
Triplet 2



Triplet 1



Real Robot Stacking Success



Takeaways

- We introduced the **RGB-Stacking** challenges of stacking diverse objects in two settings: **Skill Mastery** and **Skill Generalization**
 - **Simulation to real world transfer with interactive improvement** achieves: 82% (Mastery) and 54% (Generalization)
- We are good when the objects are then same for training (in simulation) and testing (in the real world), but do not generalize well to new objects.
- Can we **quickly adapt** the generalist to new objects in the real world?



What if we are given new objects only in the real world?

Problem Setting:

- We have some stacking **teacher policy** trained on some set of **training objects** in simulation.
- We are given new **test objects** in the real world.
- We want to produce the **best stacking policy** for the **test objects** in a **fixed amount of time**.

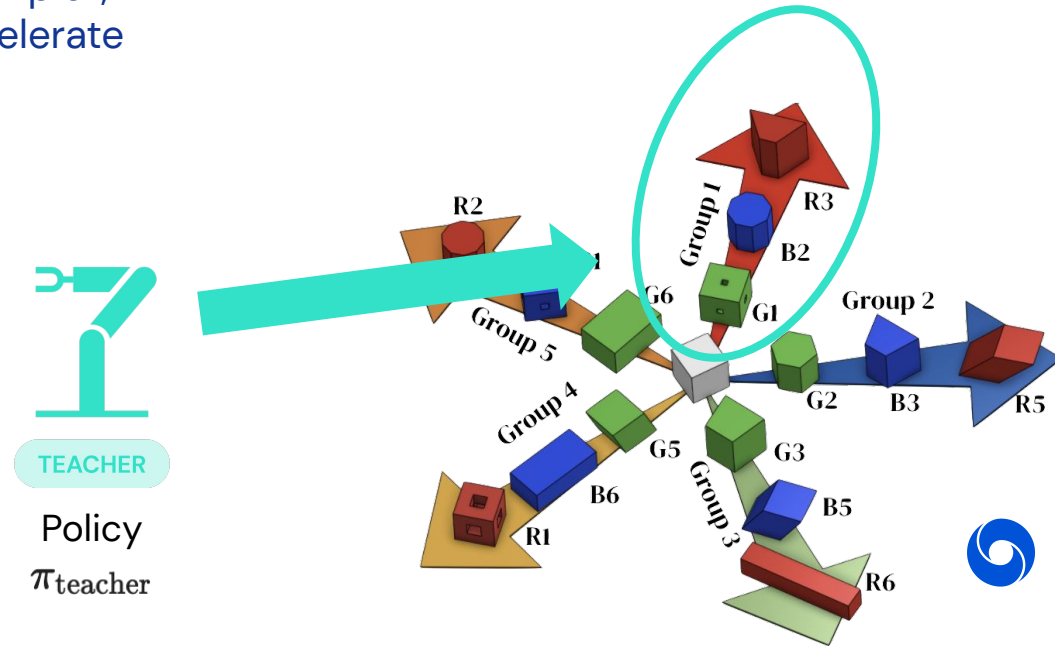
“Data Budget”

- To improve on the test objects we need to collect real world interactions using those objects.
- Real world data is expensive!!
- We have several options of how to collect this data
 - Run the **teacher policy** on these new objects and do CRR-IMP or other offline algorithm on the resulting data.
 - Run an **online algorithm** directly, using the teacher as a prior.
 - Some combinations of the two



We investigate this problem through the lens of *specializing* to individual triplets

- Each object requires different behaviors
- Let's train policies one only one triplet, using a generalist teacher to accelerate learning.



In this work:

Goal:

- be good at a specific target task

We have:

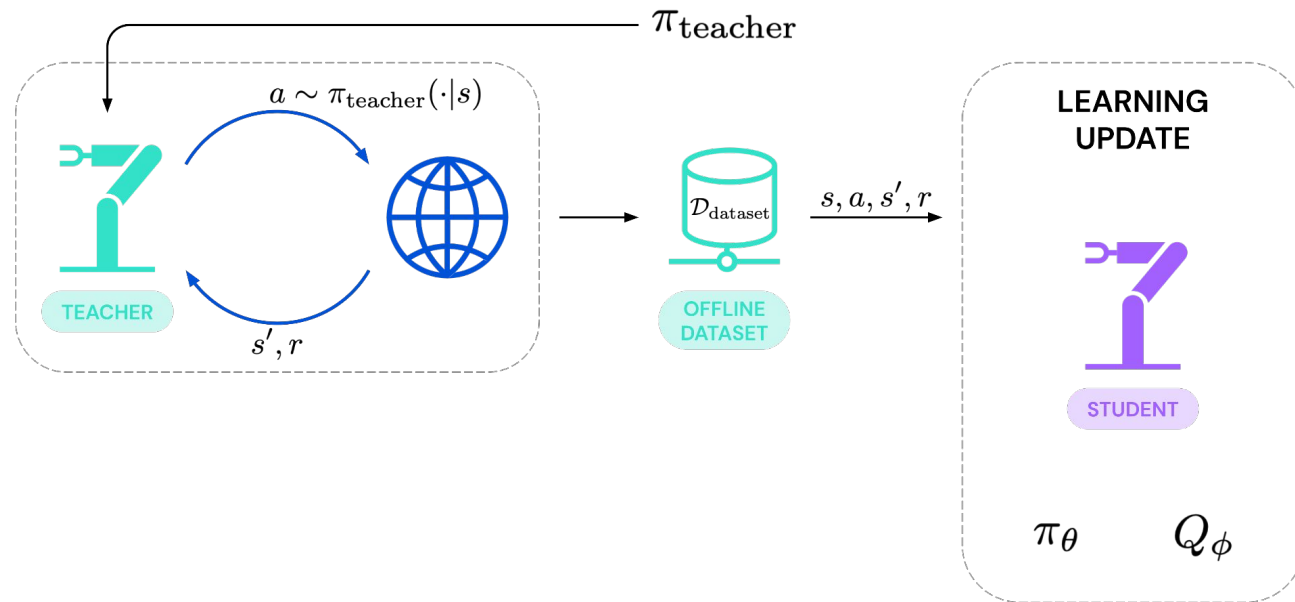
- A suboptimal, queryable teacher
- Access to the target task environment
 - for a limited number of episodes (“Data Budget”)
 - sparse reward



Environment



One way to do this is CRR-IMP, as before

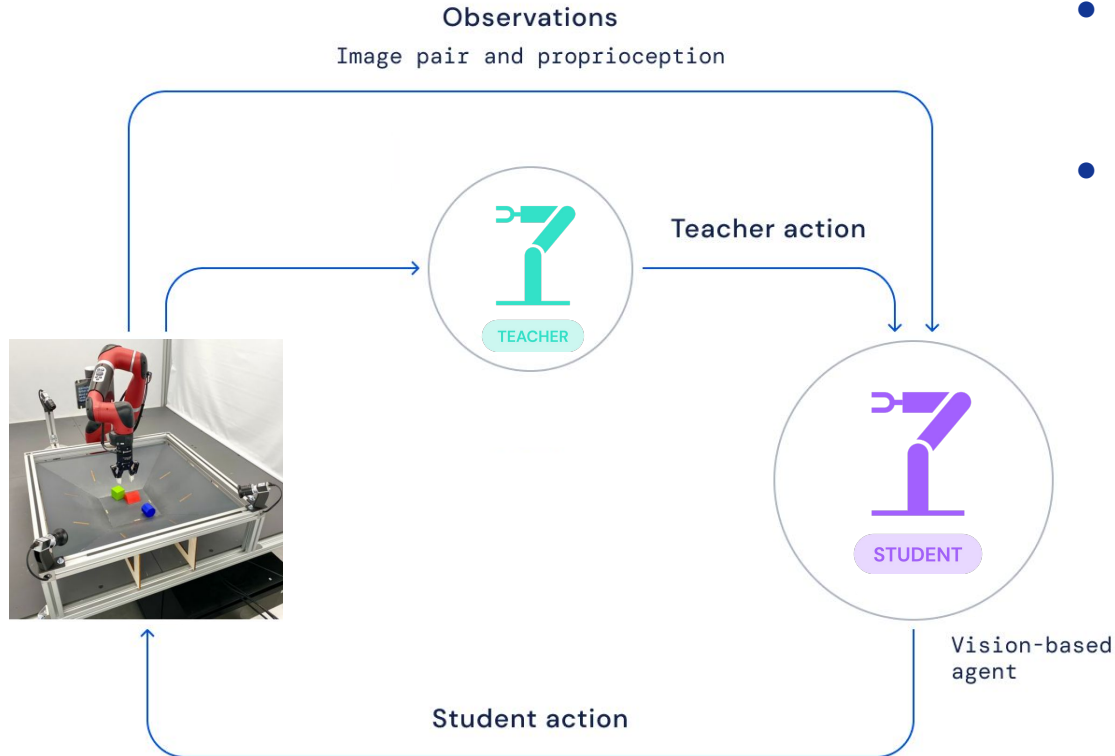


Offline training from dataset

1. Collect dataset by the teacher in the environment
2. Offline RL from dataset (teacher and environment not used anymore)



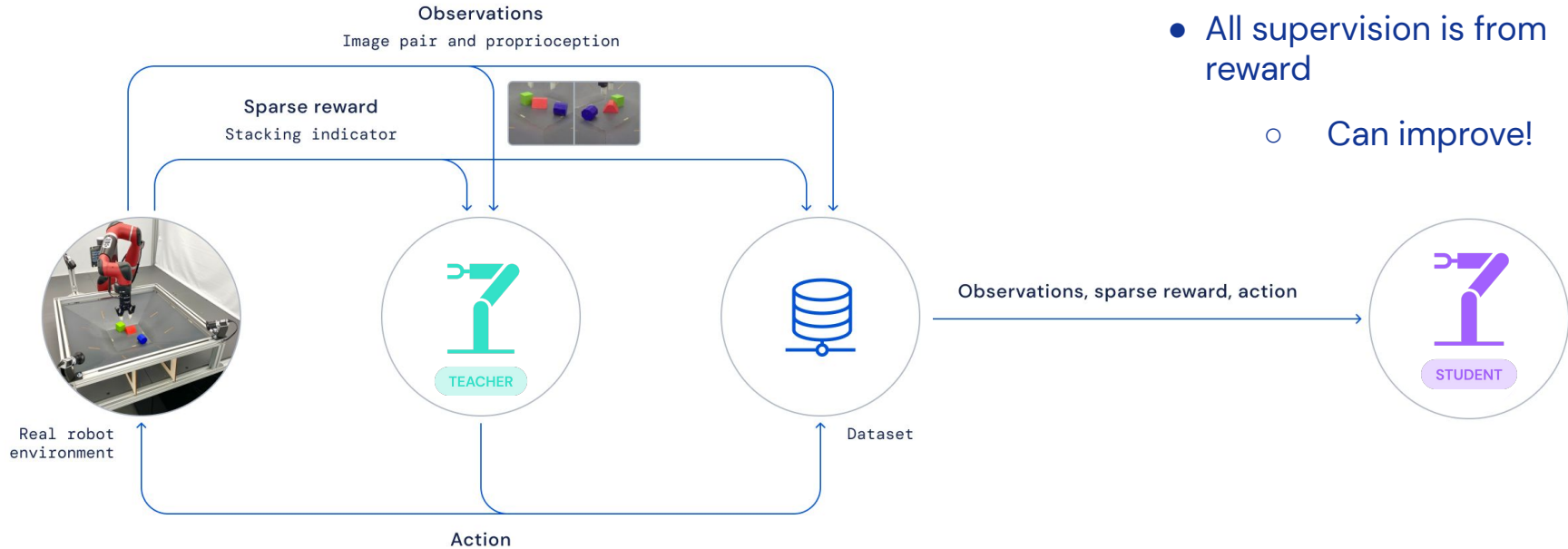
One version is interactive distillation, but it cannot improve upon the teacher.



- All data is sampled collected by the student
- All supervision is from the teacher



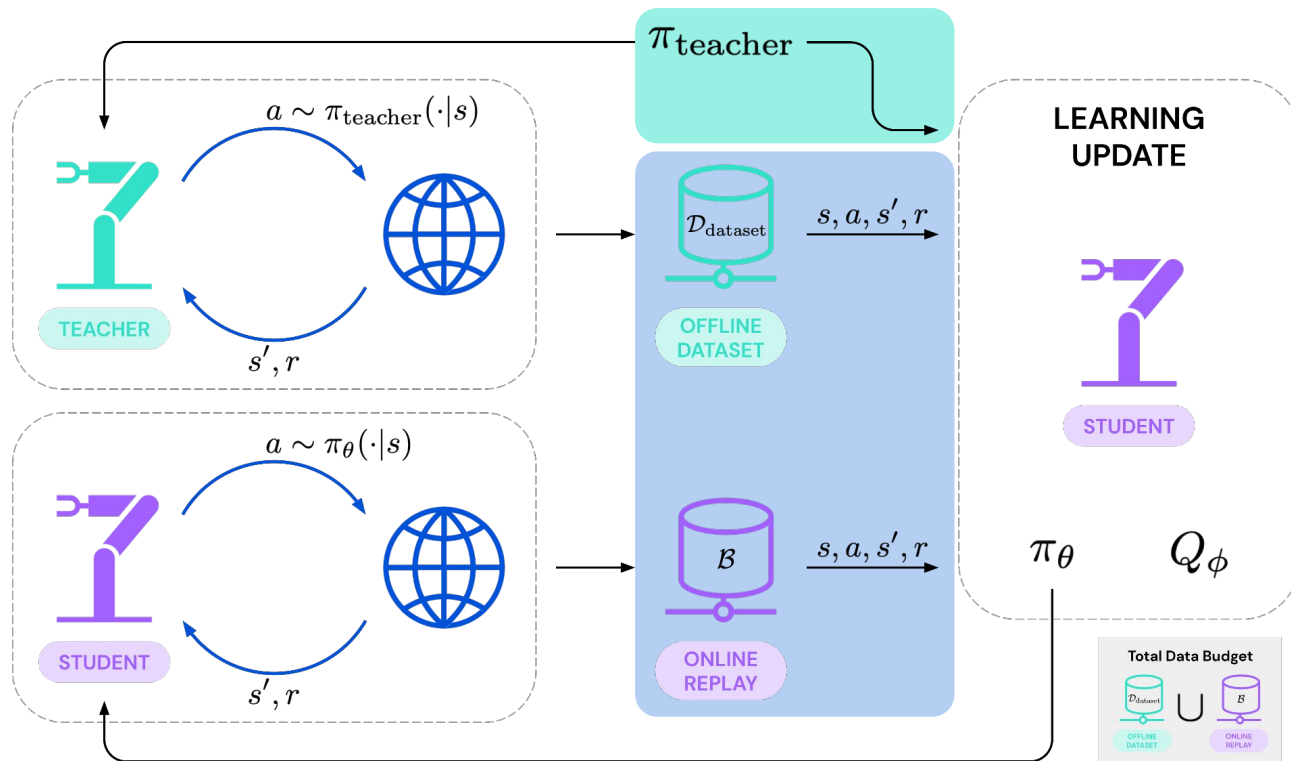
Another version is CRR-IMP as before



- All data is sampled collected by the teacher
- All supervision is from reward
 - Can improve!



We can combine all of these ideas:



- Collect some data by running the teacher
- Collect some data from the student
- Supervise the student using both the reward and the teacher.

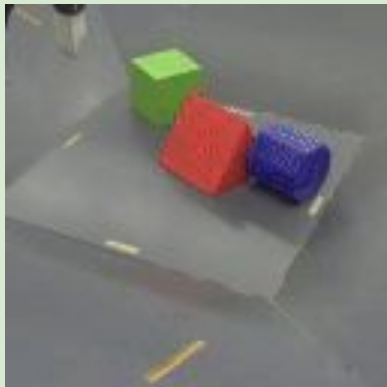


After improving upon the generalist for 40k episodes on Triplet 1

Successes (81.5%)

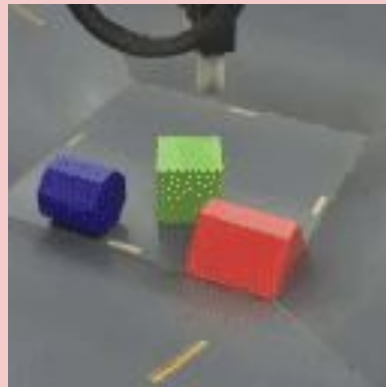


Rotates to the ideal gripper orientation before grasping



Grasps from the riskier orientation

Failures (18.5%)



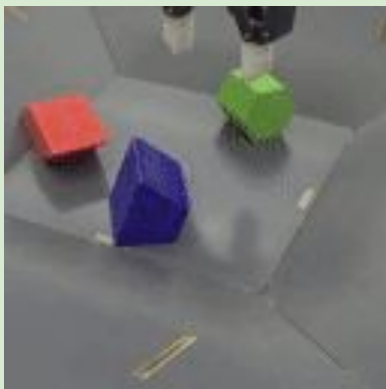
Out-of-distribution corner case



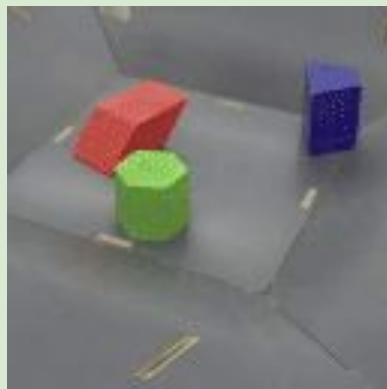
Early termination

And similarly for Triplet 2

Successes (54.5%)



Flips blue object with the grasped red object



Grasps from the riskier orientation

Failures (45.5%)



Attempting to stack on an non-horizontal surface



Same

Where does this leave us?

- If you have suboptimal data lying around, Offline RL (like CRR-IMP) is a great way to get a step of improvement without any additional data collection.
- Collecting some data interactively can lead to more improvement if the right hyperparameters.

But:

- Real world experiments are always difficult to reproduce: differences in the hardware, lab, etc all affect the results.
- Simulation results often don't match real world results.





Stacking random &
unseen objects

← Successes

Failures →

Thank you!

