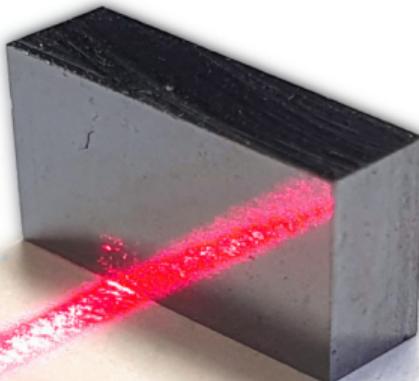


# Radiation damage: influence on the absorption of near-infrared light in silicon

Eckhart Fretwurst, Robert Klanner,  
Stephan Martens, Jörn Schwandt,  
Annika Vauth



40<sup>th</sup> RD50 Workshop  
CERN  
June 21, 2022

# Impact of Defects on Silicon Sensors

Increasing radiation load on detectors

→ Three main effects on the device performance:

## Leakage current increase

increased noise, increased power consumption

## Effective space charge

change in electric field distribution and depletion voltage

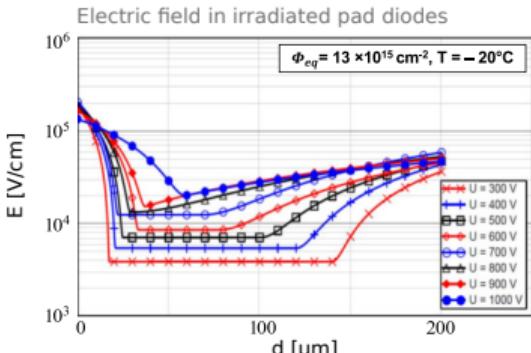
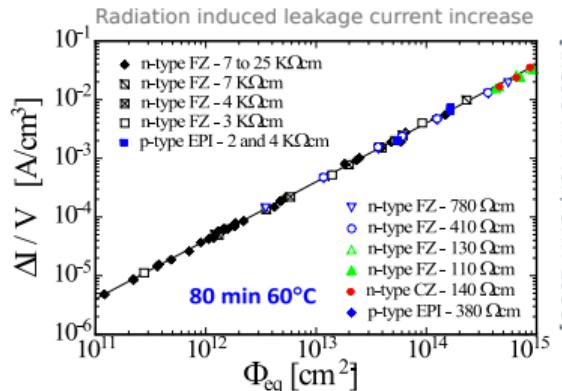
double junction effects, underdepleted operation

## Trapping of charge carriers

by defect levels can reduce overall sensor signal

depends on trapping time and concentration of defects

Sensor effects - but what about impact on silicon itself?



# Optical measurements of irradiated Silicon

Investigated Si samples:

FZ n-type Si,  $\approx 3.5 \text{ k}\Omega \cdot \text{cm}$ ,

$\langle 111 \rangle$  crystal orientation,

Double-side polished

- ▶ Thickness  $d=280 \mu\text{m}$ ,  
24 GeV/c proton irradiation to  
 $\Phi_{\text{eq}} = (2.4, 6.1, 4.9, 8.6) \times 10^{15} \text{ cm}^{-2}$   
(CERN PS East Area)



- ▶  $d=3000 \mu\text{m}$ , (2 samples per fluence)

Reactor neutron irradiation to

$\Phi_{\text{eq}} = (1, 5, 10, 30, 50, 100) \times 10^{15} \text{ cm}^{-2}$

(JSI TRIGA reactor - thanks to the colleagues at the Jozef Stefan Institute!)

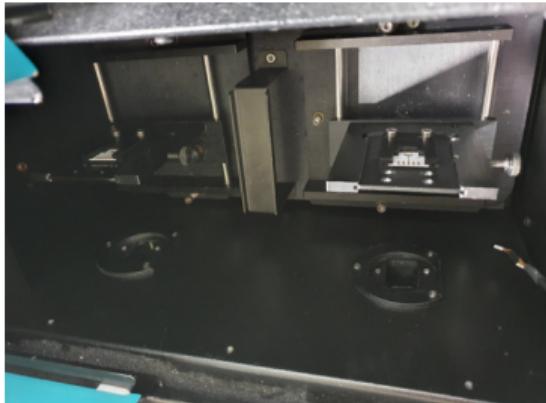
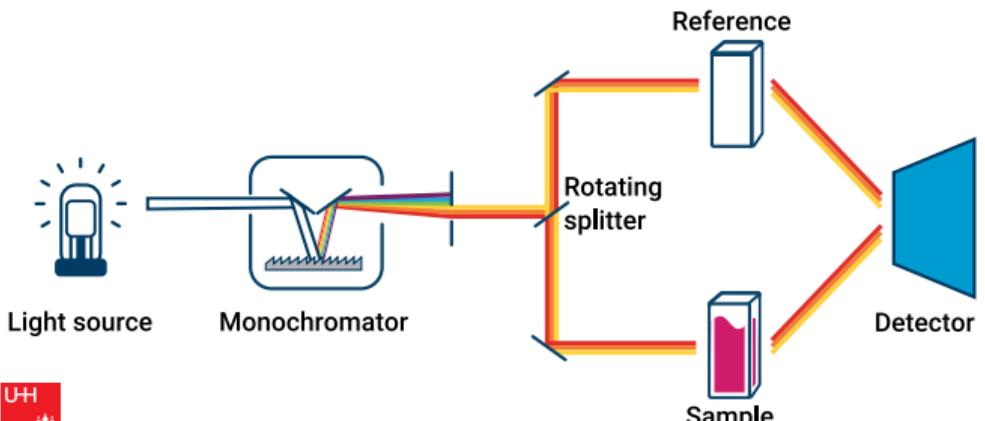
# Measurement setup

Transmission measurements at room temperature with Cary 5000 spectrophotometer

- ▶ For 280 µm samples (2019):  
 $950 \text{ nm} < \lambda < 1350 \text{ nm}$  [j.nima.2020.163955]
- ▶ For 3000 µm samples (2021/22):  
 $950 \text{ nm} < \lambda < 2000 \text{ nm}$

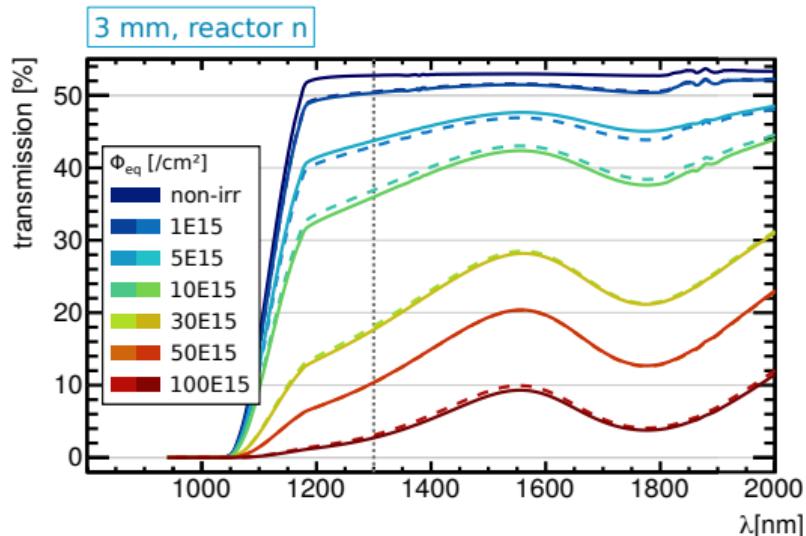
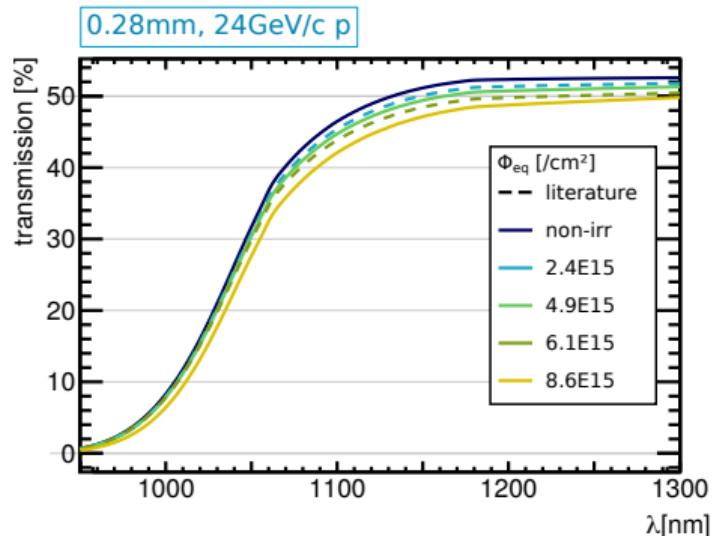


Spectrophotometer



Sample compartment

# Transmission measurement



- ▶ Rapid decrease of transmission for  $\lambda < 1.1 \mu\text{m}$  ( $E_{\text{gap}} = 1.124 \text{ eV} \rightarrow \lambda = 1.103 \mu\text{m}$ )
- ▶ Broad transmission minimum at  $\lambda \approx 1.8 \mu\text{m}$
- ▶ Steady decrease of transmission/increase of absorption with fluence

# Absorption length

Fresnel equations ( $90^\circ$ )  $Ref = \frac{(n-1)^2}{(n+1)^2}$ ,  $Tra = \frac{4 \cdot n}{(n+1)^2}$

$n$ : from literature [M.A. Green]

Total transmission

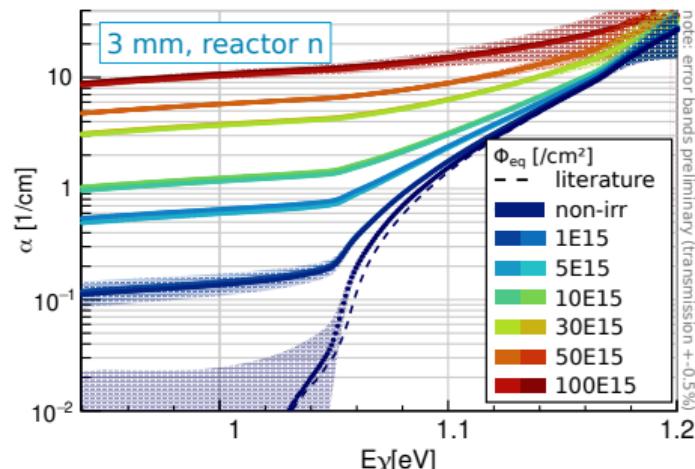
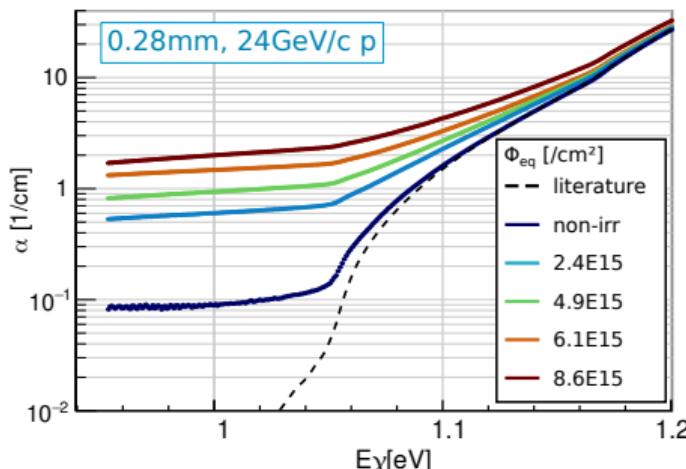
$$Tr(n, \lambda, \lambda_{abs}) = \frac{Tra^2 \cdot e^{-d/\lambda_{abs}}}{1 - (Ref \cdot e^{-d/\lambda_{abs}})^2}$$

$Tr$ : from measurement

Absorption

$$\alpha = \frac{1}{\lambda_{abs}} = \frac{\ln(Tra^2 + \sqrt{(Tra^4 + 4 \cdot Ref^2 \cdot Tr^2) / (2 \cdot Tr)})}{d}$$

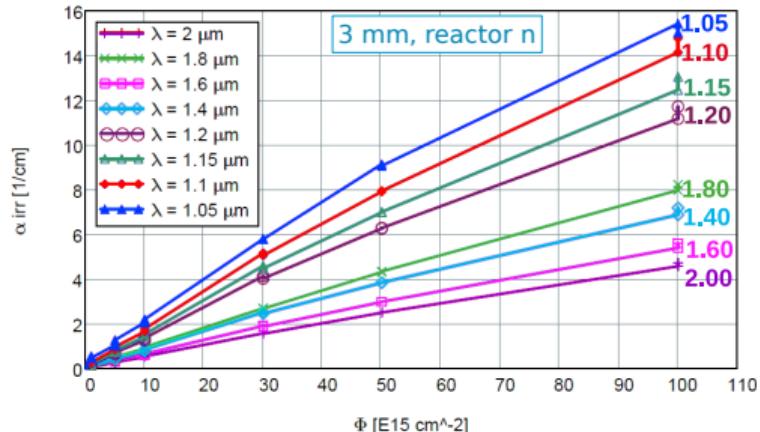
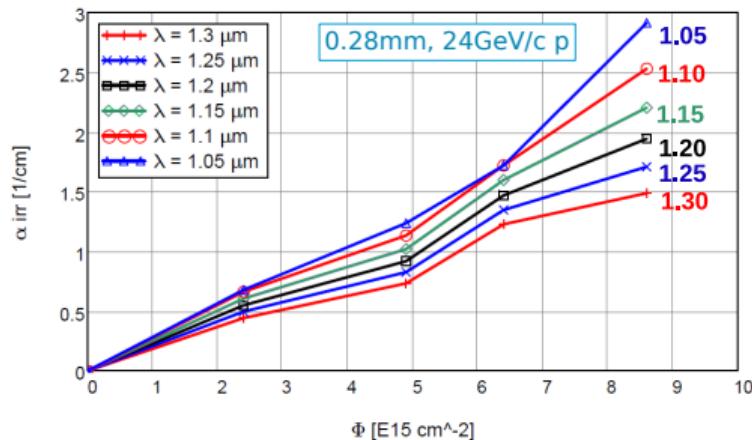
$d$ : sample thickness



# Radiation-induced absorption

Define absorption contribution induced by radiation:

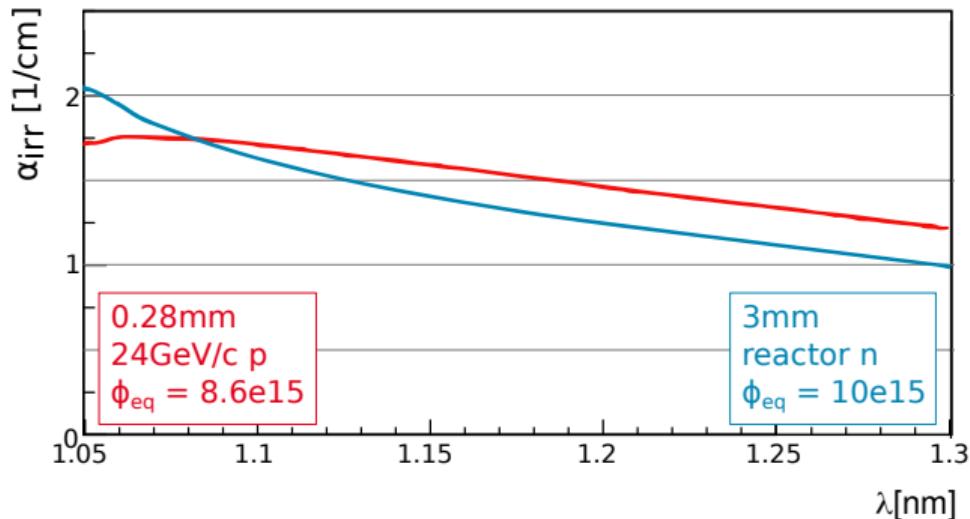
$$\alpha_{\text{irr}}(\lambda, \Phi) = \alpha(\lambda, \Phi) - \alpha(\lambda, \Phi = 0)$$



- $\alpha_{\text{irr}}$  proportional to  $\Phi_{\text{eq}}$  up to  $\Phi_{\text{eq}} \approx 4 \times 10^{16} \text{ cm}^{-2}$ , above indications of flattening
- $\alpha_{\text{irr}}$  decreases up to  $\lambda \approx 1.6 \mu\text{m}$ , peak around  $1.8 \mu\text{m}$  (already seen in transmission)

# 24 GeV/c protons vs reactor neutrons

Radiation damage depends on particle type and energy ( $\rightarrow$  cluster defects vs point defects)



- ▶ Little difference in  $\alpha_{\text{irr}}$  for reactor n and 24 GeV/c p at similar fluence
- ▶ Difference in  $\lambda$  dependence?

# Bandgap changes

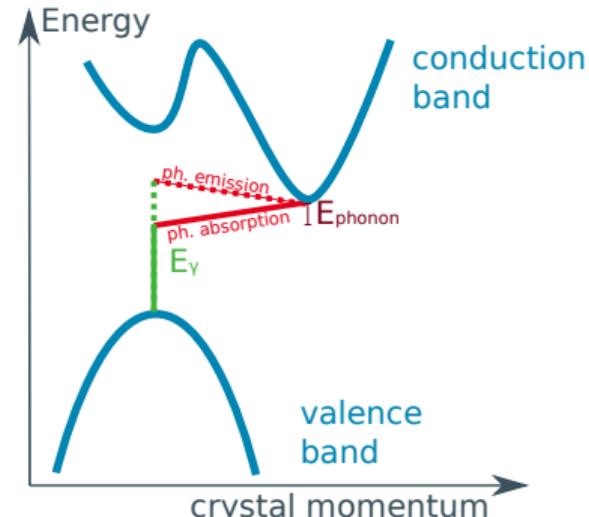
Energy needed to excite an electron from valence band to conduction band:

Dependent on temperature and doping (decrease with  $N_d$ )

Also dependent on irradiation fluence?

Silicon = indirect semiconductor,  
i.e. phonon absorption or emission needed

$$\alpha(E_\gamma) \propto (E_\gamma \pm E_{\text{phonon}} - E_{\text{gap}})^2 \quad \text{for } E_\gamma \geq E_{\text{gap}}$$



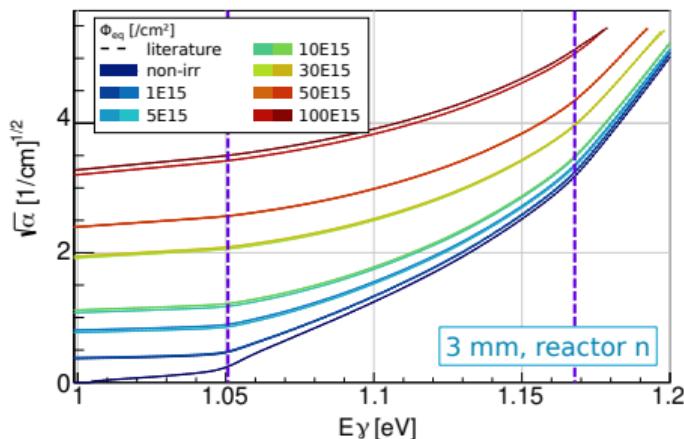
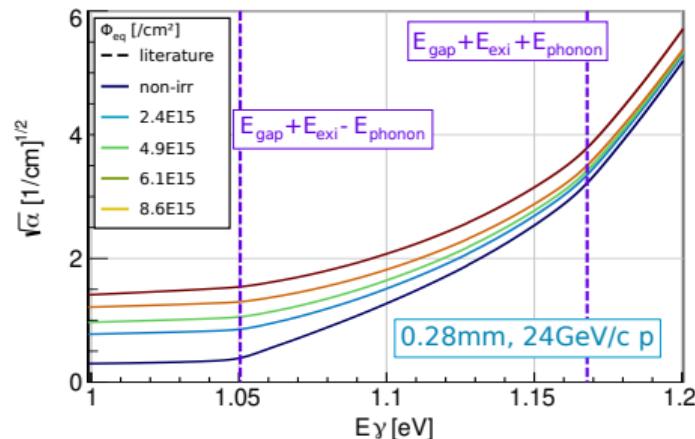
Change in  $E_{\text{gap}}$  → change in absorption edge

# Bandgap dependence on fluence

Absorbance  $\alpha(E_\gamma)$ : phonon absorption + emission

$$\alpha(E_\gamma, T) \propto \left( \frac{(E_\gamma - E_{\text{phonon}} - E_{\text{gap}} + E_{\text{exciton}})^2}{\exp(E_{\text{phonon}}/kT) - 1} \right) + \left( \frac{(E_\gamma + E_{\text{phonon}} - E_{\text{gap}} + E_{\text{exciton}})^2}{1 - \exp(-E_{\text{phonon}}/kT)} \right)$$

[doi.org/10.1007/978-3-642-00710-1]



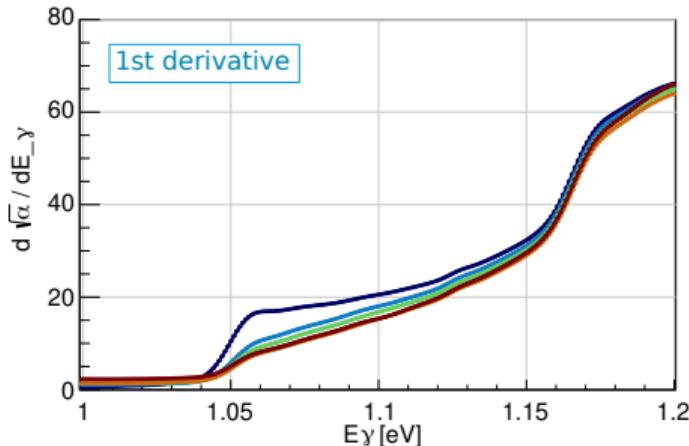
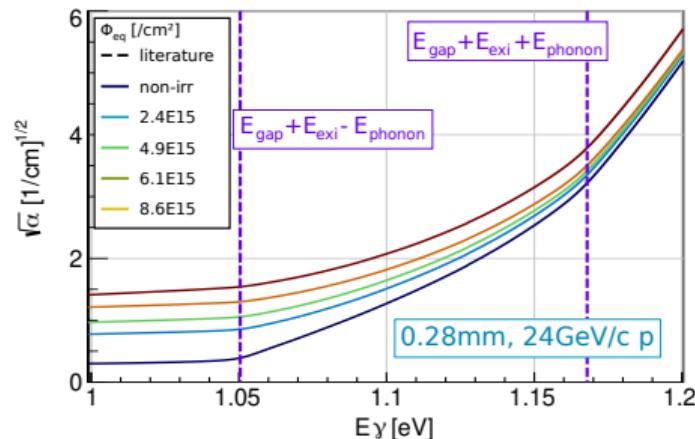
- Determine “kinks” in  $\sqrt{\alpha}(E_\gamma) \rightarrow$  maxima in 2<sup>nd</sup> derivative
- Method: convolute with Gaussian to smooth, calculate numeric derivatives of graphs

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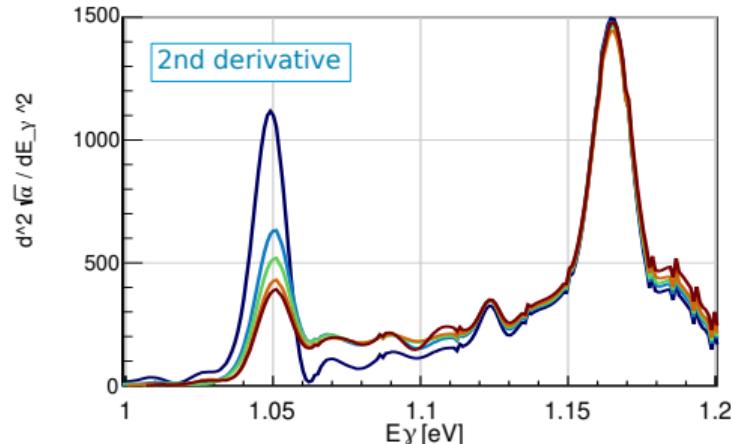
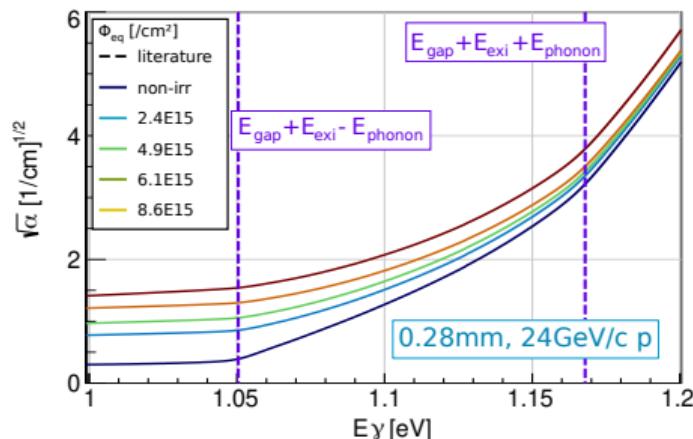
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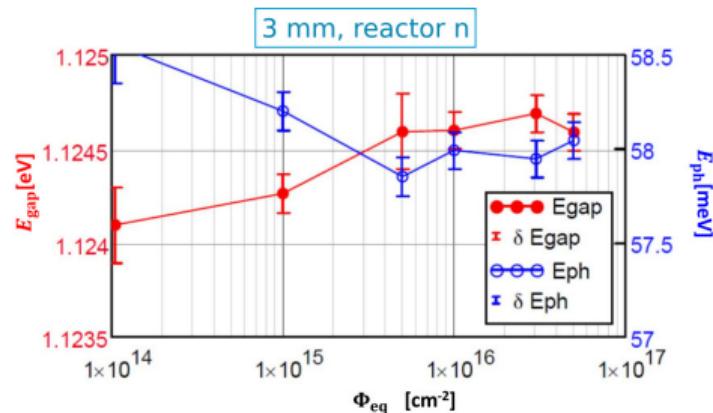
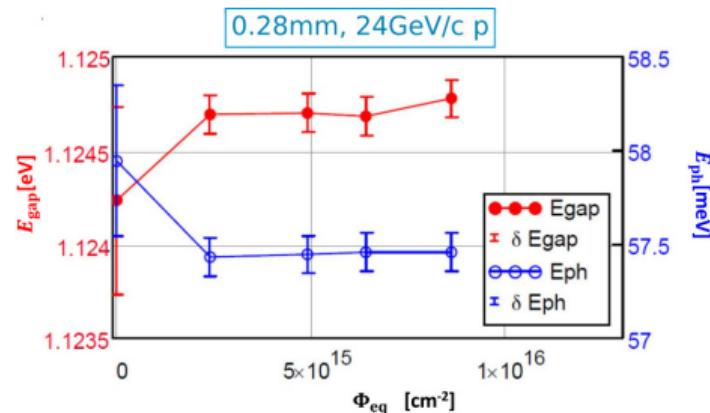


- Determine “kinks” in  $\sqrt{\alpha}(E_\gamma)$  → maxima in 2<sup>nd</sup> derivative
- Method: convolute with Gaussian to smooth, calculate numeric derivatives of graphs

# Bandgap dependence on fluence

Study  $\Phi$ -dependence of “kinks” in  $\sqrt{\alpha}(E_\gamma)$

→ Determine  $E_{\text{gap}} = \frac{E_{\text{em}} + E_{\text{abs}}}{2} + E_{\text{exciton}}$  and  $E_{\text{phonon}} = \frac{E_{\text{em}} - E_{\text{abs}}}{2}$



using  $E_{\text{exciton}} = 15 \text{ meV}$

$E_{\text{gap}}$  and  $E_{\text{phonon}} \sim$  independent of fluence, agreement with literature<sup>(\*)</sup>

(\*) e.g. Alex et al., J. Appl. Phys. 79, 6943 (1996): 295K:  $1.124 \pm 0.002 \text{ eV}$ , 293K:  $1.125 \pm 0.002 \text{ eV}$

# A look at $\lambda > 1.3 \mu\text{m}$

Local peak in absorption around  $1.8 \mu\text{m} \rightarrow$  Silicon divacancy

“Divacancy” defect:

- a) Agglomoration of two vacancies
- b) Simultaneous displacement of two adjacent Si lattice atoms

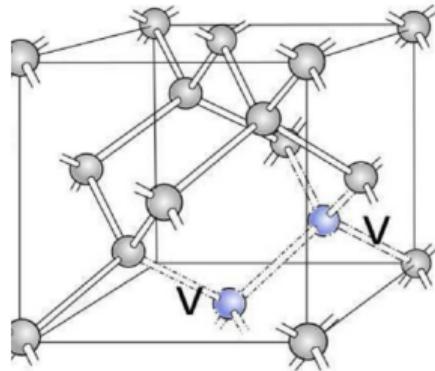
Four charge states (+1, 0, -1, -2)  $\rightarrow$  three deep energy levels

$1.8 \mu\text{m}$ ,  $3.3 \mu\text{m}$  and  $3.9 \mu\text{m}$  absorption bands  
from excitation of the divacancy

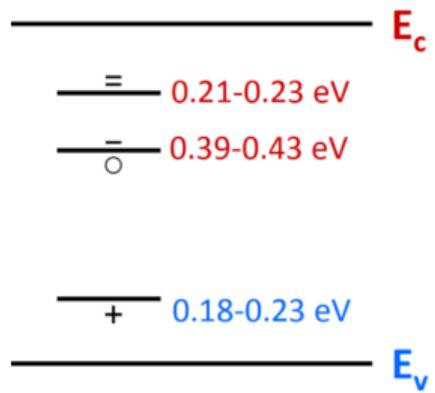
Data agrees with literature:

Peak height [Cheng, Lori, 1968], shape [Fan, Ramdas, 1959]

Annealing studies to study “healing” of this defect



[G. Herrero-Saboya, Defects in silicon, 2020]



[doi:10.1088/1748-0221/12/01/P01025]

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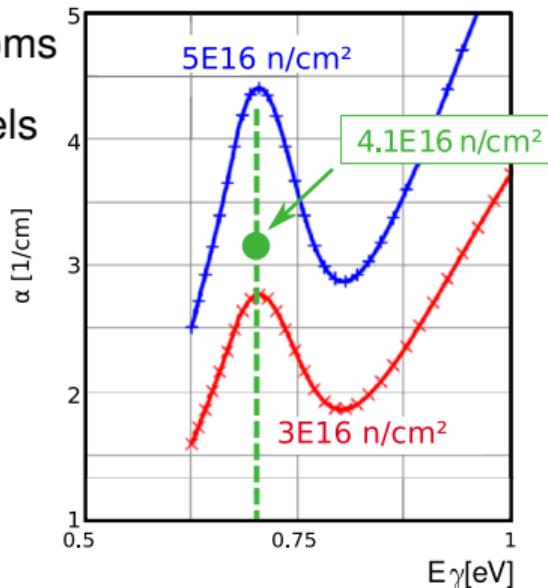
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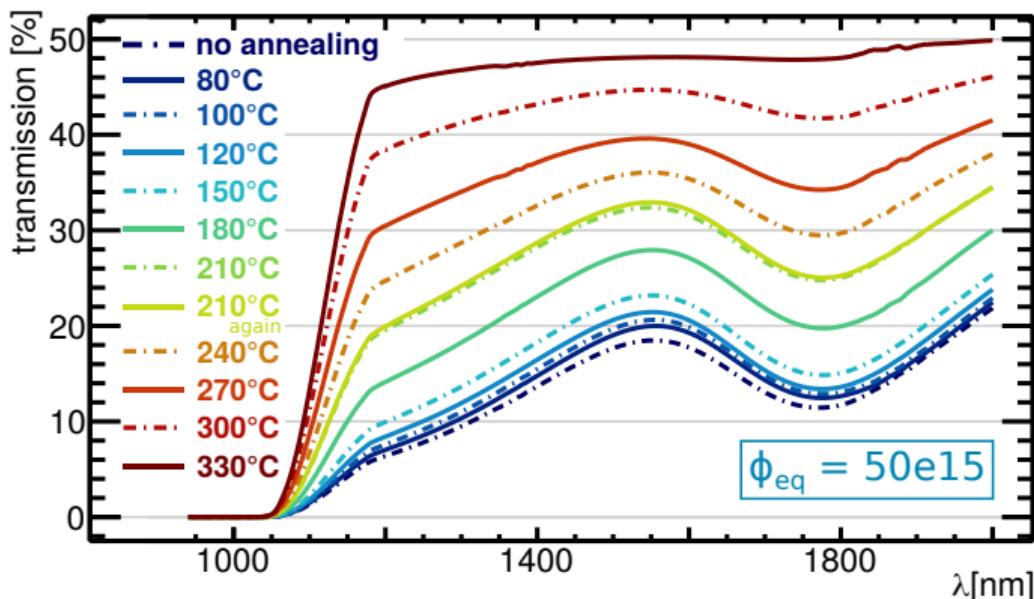


[doi.org/10.1103/PhysRev.171.856]

# Annealing

Iso-chronal annealing, **15 min** per temperature at  
80, 100, 120, 150, 180, 210, 240, 270, 300, 330 [°C]

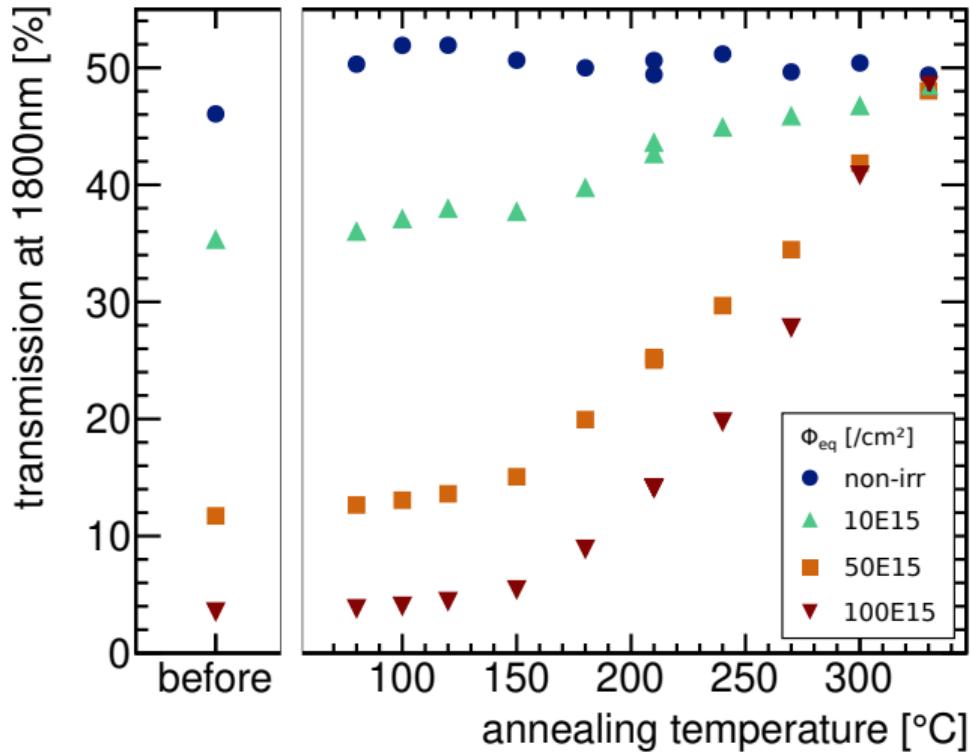
Annealed four samples:  $\Phi_{\text{eq}} = (0, 10, 50, 100) \times 10^{15} \text{ cm}^{-2}$



# Annealing: Transmission recovery

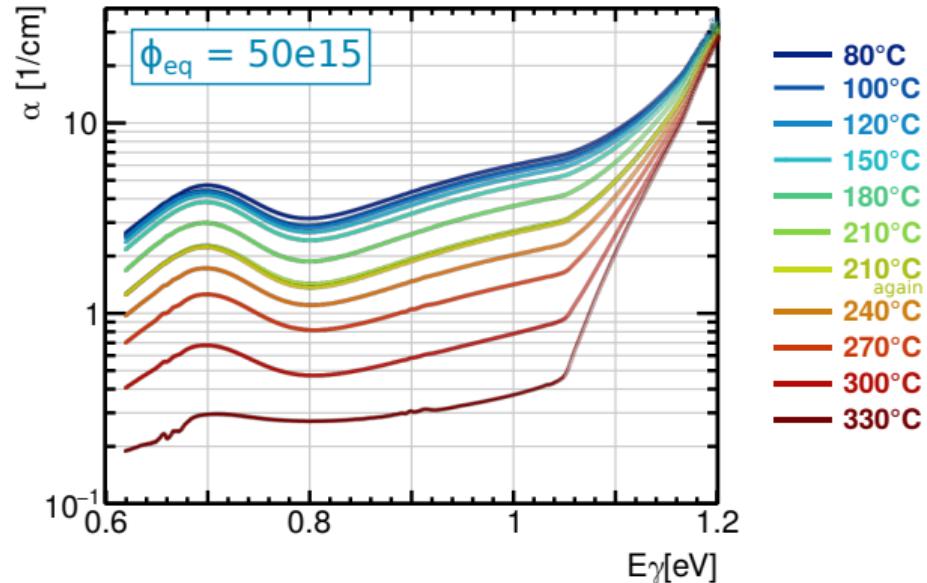
- ▶ Clear impact of annealing for the three irradiated samples studied here
- ▶ Reduction of defect-induced optical absorption at  $1.8 \mu\text{m}$  compatible with literature

Cheng et.al, 1966



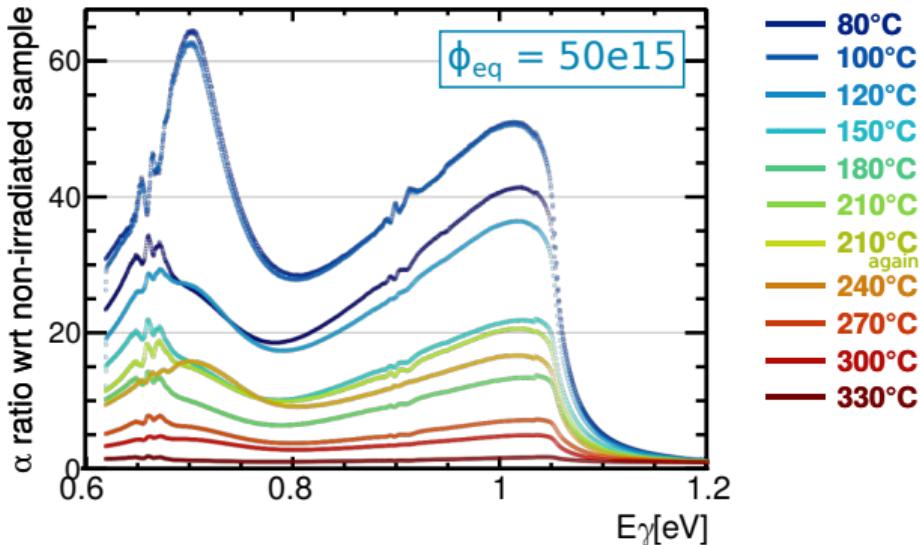
# Absorption coefficient after annealing

- ▶ Calculate absorption



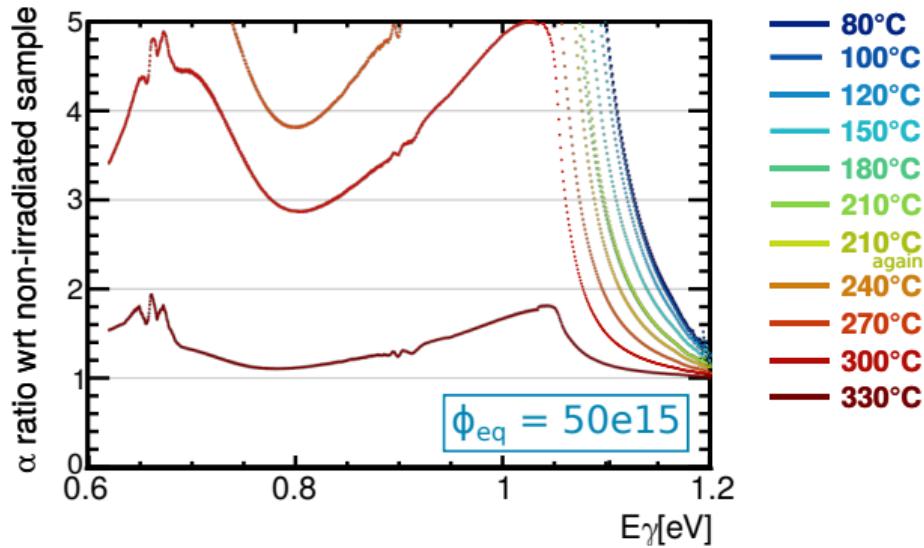
# Absorption coefficient after annealing

- ▶ Calculate absorption
- ▶ Compare to non-irradiated sample measurement for each temperature step



# Absorption coefficient after annealing

- ▶ Calculate absorption
- ▶ Compare to non-irradiated sample measurement for each temperature step
- ▶ Large fraction of optically active defects annealed after the last step (15 min at 330 °C)



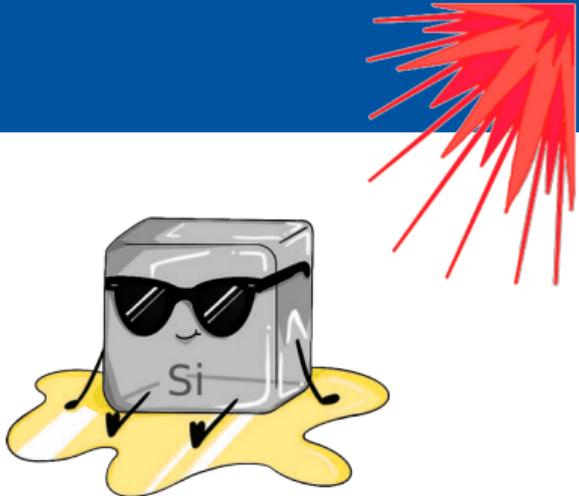
(plots for 10E15 and 100E15 in the backup slides)

# Conclusions

Goal: understand behaviour of silicon at high irradiations

Near-Infrared measurements to investigate silicon properties:

- Increase in absorption with fluence,  
Similar for p- and n-irradiation
- Can determine band gap / phonon energy:  
 $E_{\text{gap}}$  changes by  $\lesssim 1 \text{ meV}$  for  $\Phi_{\text{eq}} = (0 \text{ to } 1) \times 10^{17} \text{ cm}^{-2}$
- Observation of “ $1.8 \mu\text{m}$ “ absorption band  
from neutral di-vacancy
- Transmission largely restored after annealing at  $330^\circ\text{C}$



# Backup slides

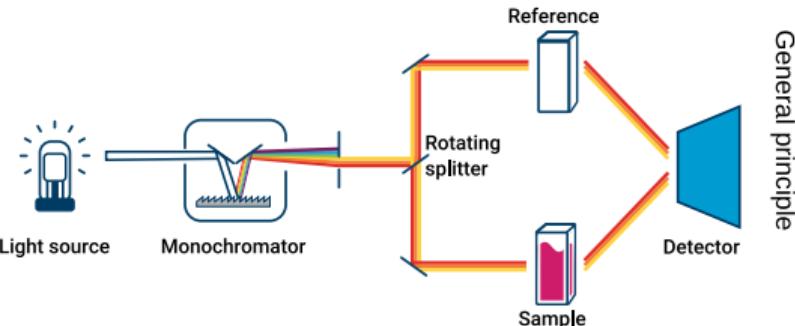
# Principle spectro-photo-meter

Single-beam and double beam systems exist

## Double-beam system:

Monochromatic light is split

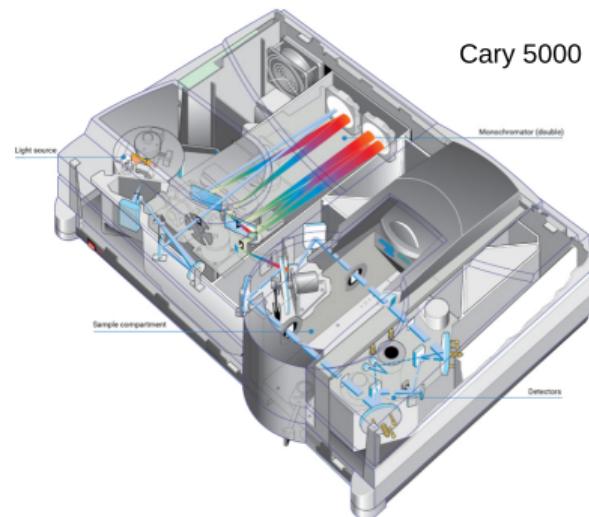
- in a reference beam
  - and a sample beam  
(passing the sample)
- before hitting a detector.



Transmittance measurement:

- Ratio of sample to reference beam intensity
- Apply a baseline correction ("blank")  
(measurement without any sample)

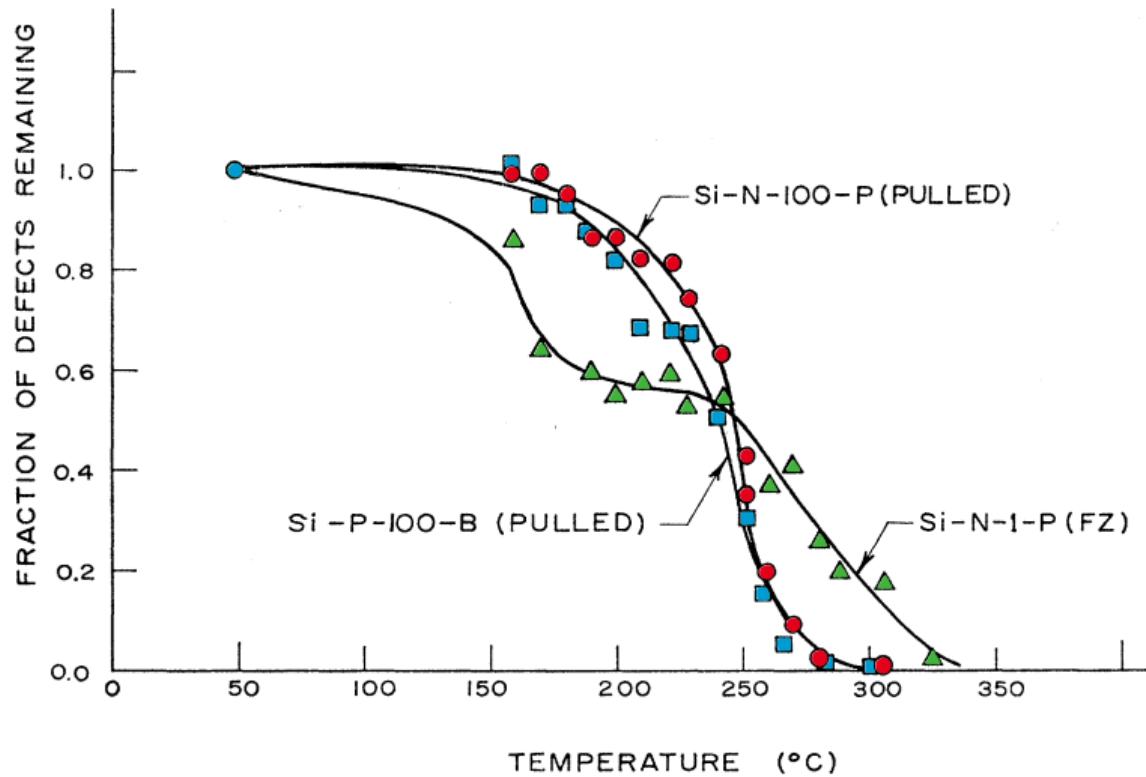
$$\%T = \frac{S_{Meas}}{\frac{R_{Meas}}{S_{Blank}} \times 100} \times 100$$



General principle

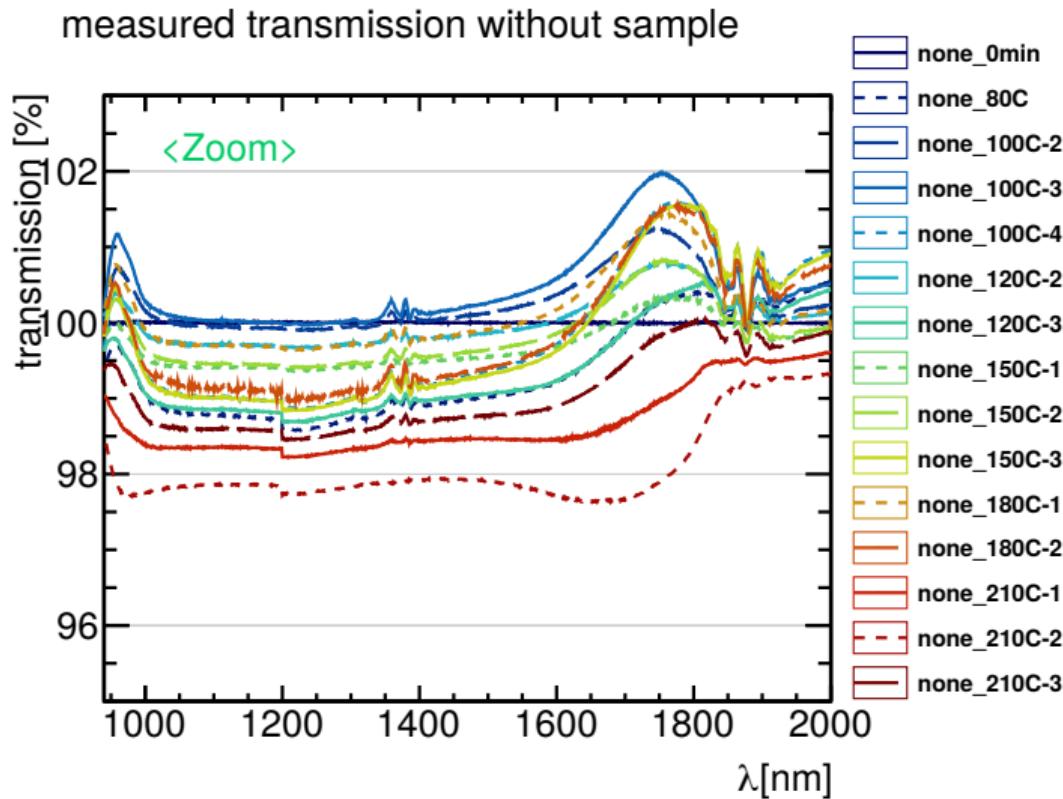
Cary 5000

Annealing of the 1.8 um line from literature:  
(iso-chronal, 20 min)

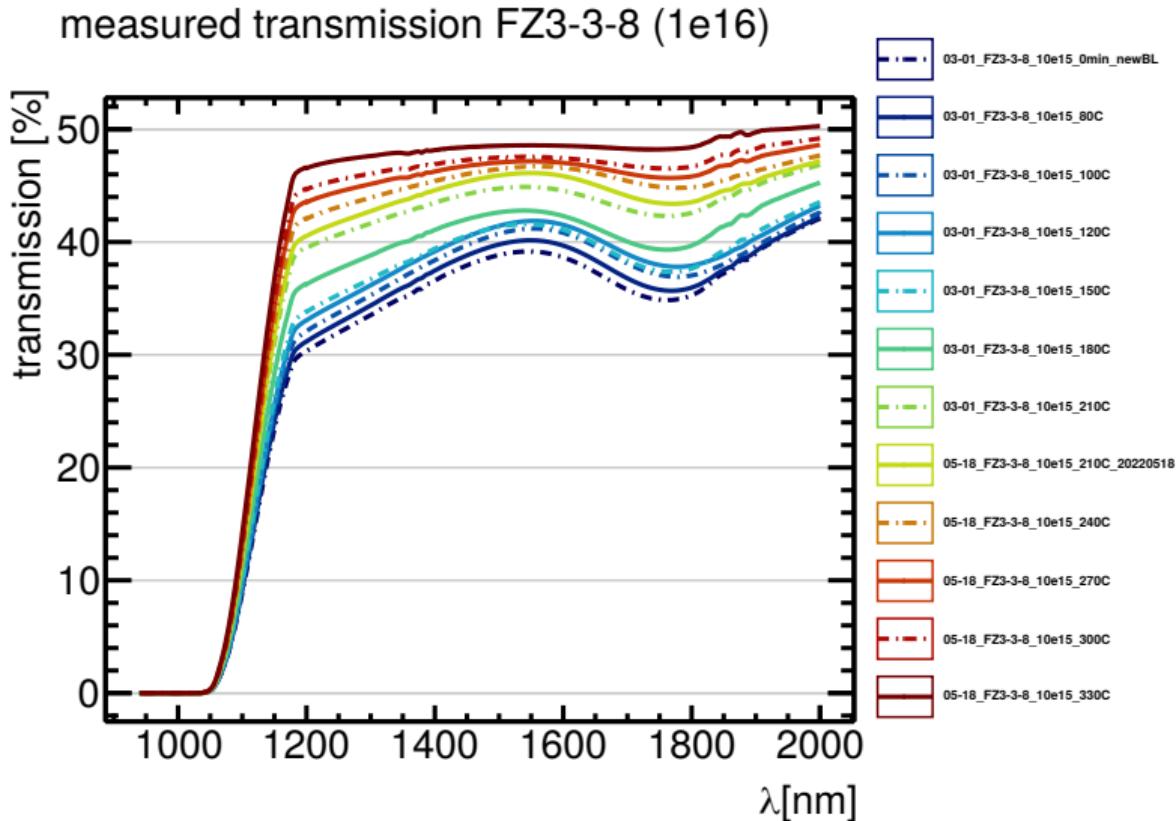


[doi.org/10.1103/PhysRev.152.761]

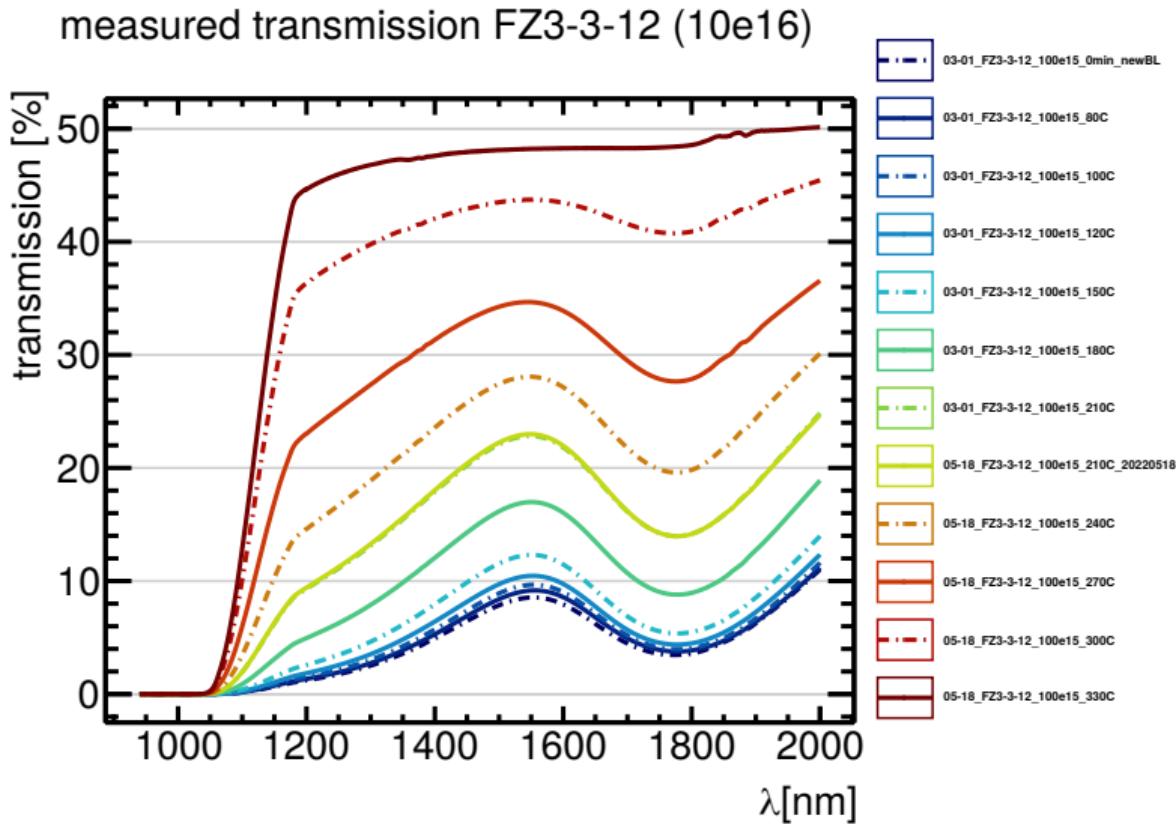
# Transmission measurements with empty sample holder



# Transmission measurements after annealing

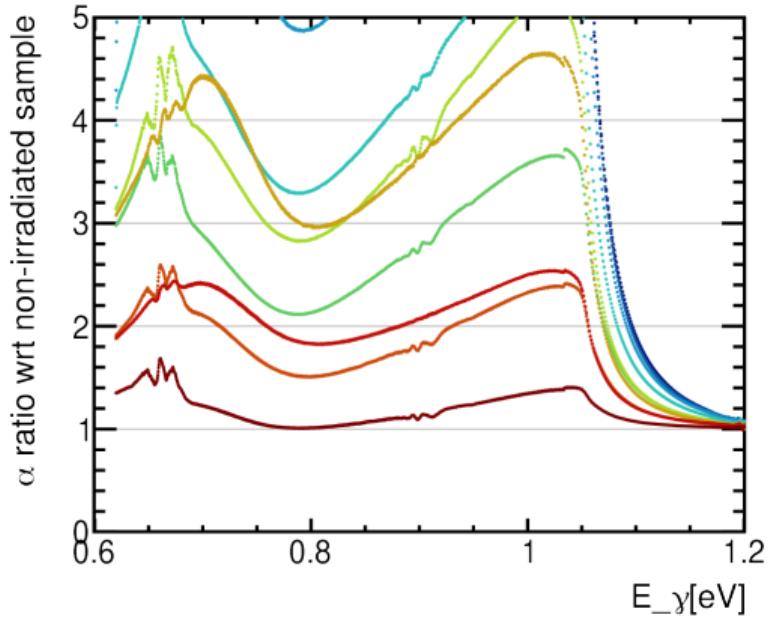
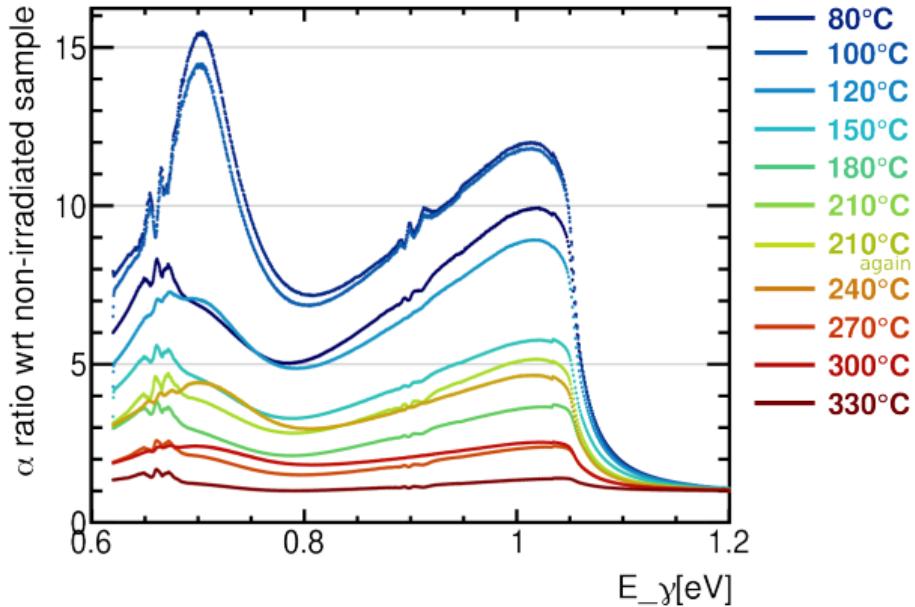


# Transmission measurements after annealing



# Absorption after annealing, compared to non-irradiated sample

FZ3-3-8\_10e15



Absorption after annealing,  
compared to non-irradiated sample

FZ3-3-12\_100e15

