

# ON THE BISTABILITY OF THE BORON RELATED DONOR ASSOCIATED WITH THE ACCEPTOR REMOVAL PROCESS IN IRRADIATED P-TYPE SILICON

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# MOTIVATION

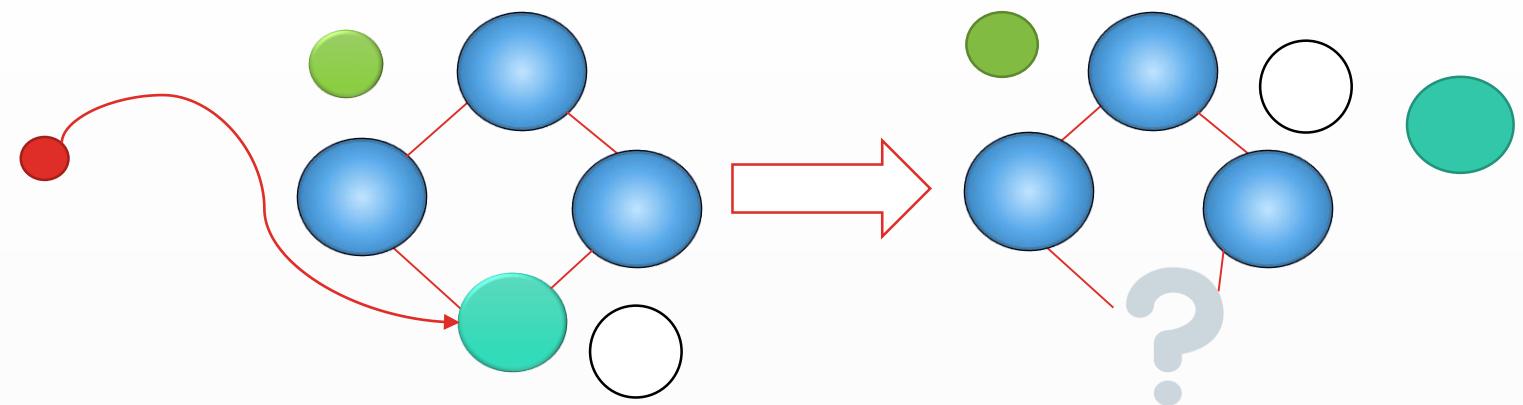
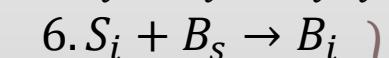
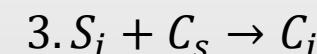


Fig1. Scheme of interaction of radiation and structure

The interaction between the structure and the irradiated sample can create a different number of defects, depending on the type of radiation and the energy of it.



*→ lowers the doping of the silicon sample  
and others ... (ACCEPTOR REMOVAL)*

Changes to the electrical characteristics of the device

# MOTIVATION & AIM

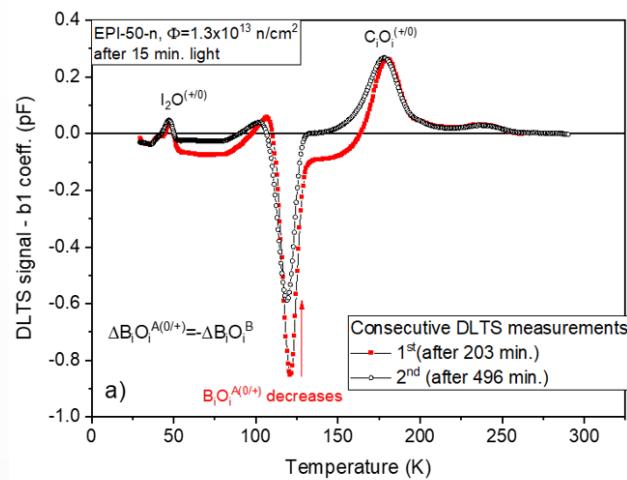


Fig2. Two consecutive DLTS spectra for electrons and holes of a  $50\Omega\text{cm}$  PAD sample with a 1V pulse after 15 minutes light exposure at 293K

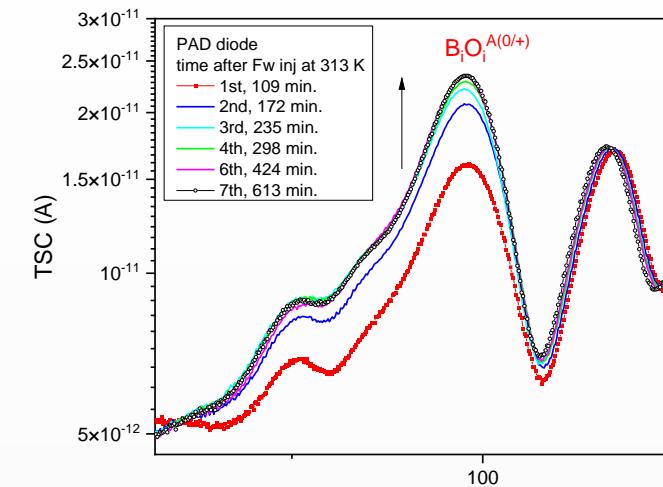


Fig3. Annealed 12 kohm cm FZ sample irradiated with  $\Phi = 10^{15} \text{ n/cm}^2$  after 15 minutes light exposure at 293K ( $5.7 \mu\text{A}$  photocurrent in s.c.). Magnified TSC peak of  $\text{BiO}_i$  showing the variation in the A configuration of the defect.

Variations of 23% of the  $\text{BiO}_i$  defect in diodes irradiated with  $\phi_{eq} \sim 1.3 * 10^{13} \text{ n/cm}^2$  and more than 100% for  $\phi_{eq} > 10^{14} \text{ n/cm}^2$ , observable in  $N_{eff}$ . This variation is a reversible phenomena. The donor at 120 K in DLTS and 100 K in TSC has been attributed to  $\text{BiO}_i$  (1977 by Mooney and Corbett) but lately, this identification presents some doubts. The peak variations were observed after the samples experienced an increase in the free carriers concentration at ambient temperatures caused by different factors:

- Exposure to light
- Applying a heat treatment
- Applying a forward bias current

**AIM:** determine rate constants and activation energies for the defect change of configuration

$$\text{BiO}_i: \\ E_c - E_A \sim 0.28 \text{ eV}$$

# MOTIVATION & AIM

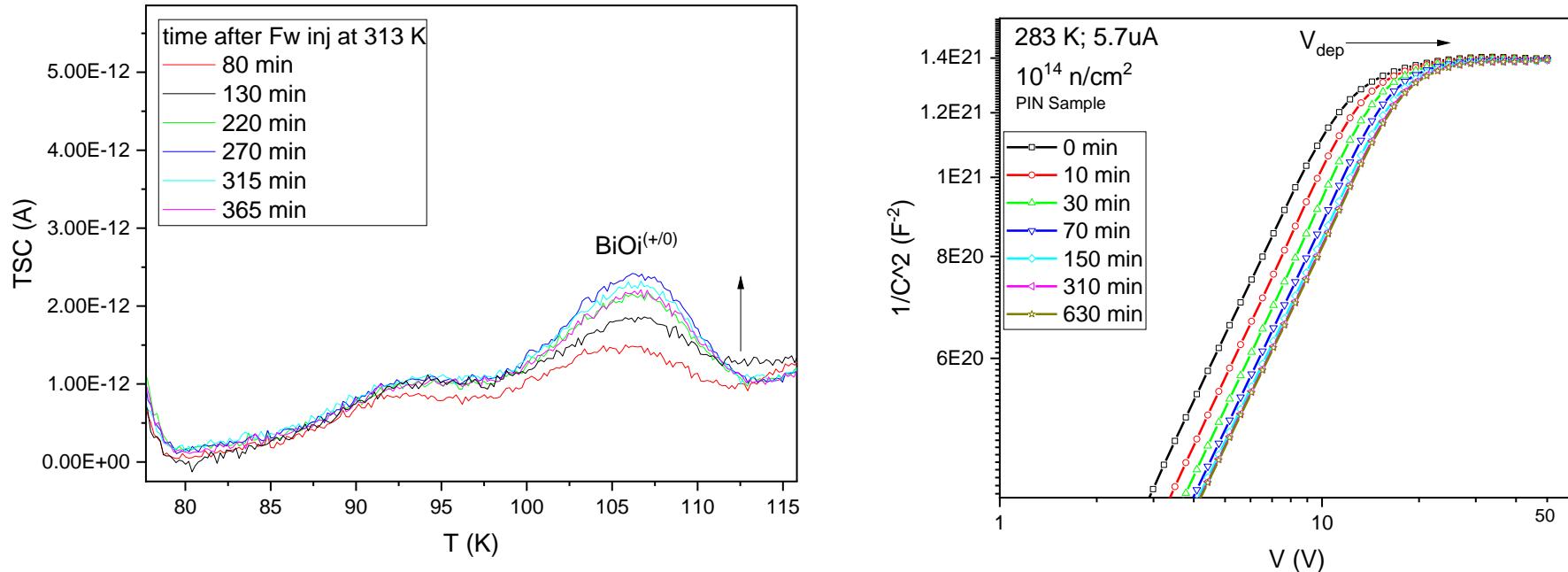


Fig4. 12 kohm cm FZ sample irradiated with  $\Phi = 10^{15} \text{ n/cm}^2$  after changing of the defect configuration with a forward bias at 313 K and repeating TSC scans after (far left); CV measurements while charging (near left)

- The existence of configuration B is suggested by the variation of the A configuration and the changes in the depletion voltage
- Upon exposure to an excess of charge carriers,  $B_iO_i^A$  transforms to the configuration  $B_iO_i^B$  at ambient temperatures
- $B_iO_i^B$  is not visible through microscopic measurements but its influence can be assessed through macroscopic measurements (Capacitance and Current measurements)
- This change is reversible
- The switches between the two configurations are dependent on ambient conditions, causing a large spread of results regarding the evaluated  $N_{eff}$



# REVERSIBLE CHANGE OF DEFECT CONFIGURATION

From A to B and back

$$-\frac{dN_x}{dt} = k_i * N_x; \left\{ \begin{array}{l} N = \text{defect concentration} \\ t = \text{time} \\ k_i = \text{rate constant} \end{array} \right.$$

- **1<sup>st</sup> order:**

$$N = N_{t \rightarrow 0} \exp(-k * t) \rightarrow \ln[N] = \ln[N_{t \rightarrow 0}] - k * t;$$
$$Y = N_{t \rightarrow 0}[1 - \exp(-k * t)]$$

1<sup>st</sup> order reactions: Dissociations, configuration change  
(each defect reacts independently)

$$k = k_0 * \exp\left(-\frac{E_A}{K_B * T}\right); \left\{ \begin{array}{l} K_B = \text{Boltzmann constant} \\ E_A = \text{activation energy} \\ h = \text{Planck constant} \end{array} \right.$$

# ANALYZED SAMPLE

PIN sample (W5-LGP-72P)			
Irradiation	Thickness	Annealing Time @80°C	Resistivity of Float-Zone Sample
$10^{14} n/cm^2$	$45 \mu m$	136735 min	$12k\Omega * cm$

- The long annealing time assures that the current state of the sample is stable.
- The change of the  $B_iO_i$  configuration – via monitoring the change of the depletion voltage (from C-V characteristics) for different excitation conditions of the samples – dependence on temperature
  - **Change from A to B configuration** – via exposure of the sample to an excess of free carriers for different times and at different temperatures
  - **Change from B to A configuration** – by monitoring the time needed to return from B to A configuration in dark after an initial full switch of the defect in the B configuration.

# A → B (CHARGING WITH SMALL FW CURRENT AT DIFFERENT TEMPERATURES )

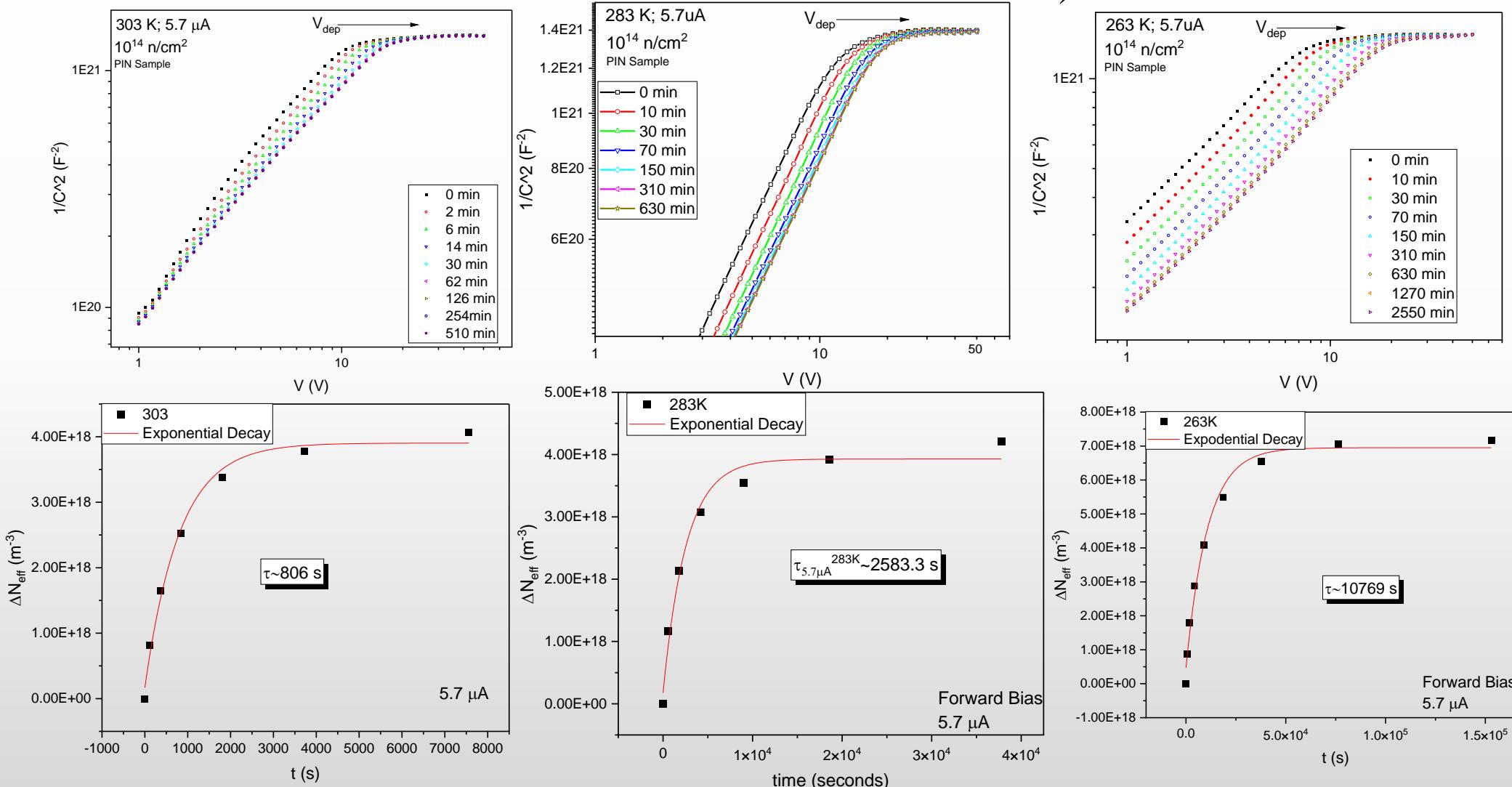


Fig5. Capacitance measurements at different temperatures during charging under a  $5.7\mu A$  forward bias(up) and extracted effective dopage variation (down)

$$\Delta V_{fd} (V) \in (7, 10)V$$

We chose  $5.7\mu A$  injection current because of the short-circuit current under ambient laboratory light.

# A → B

## (CHARGING WITH DIFFERENT FW CURRENT AT THE SAME TEMPERATURE )

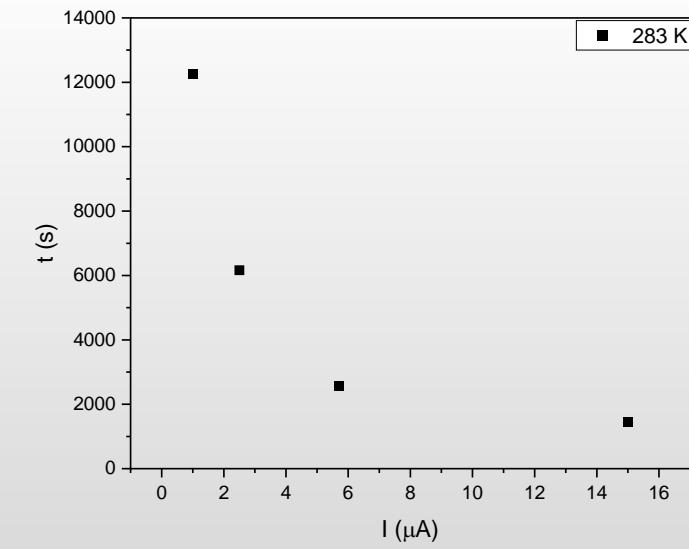
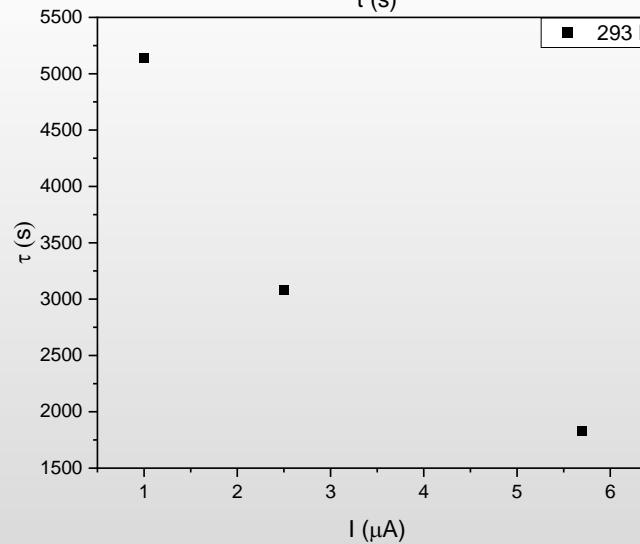
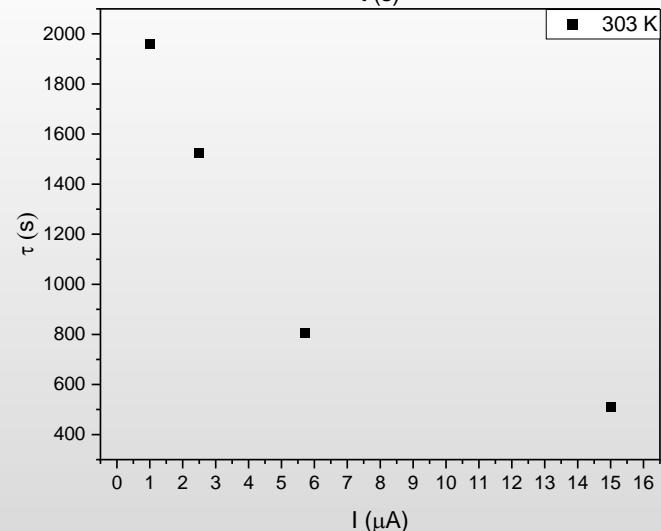
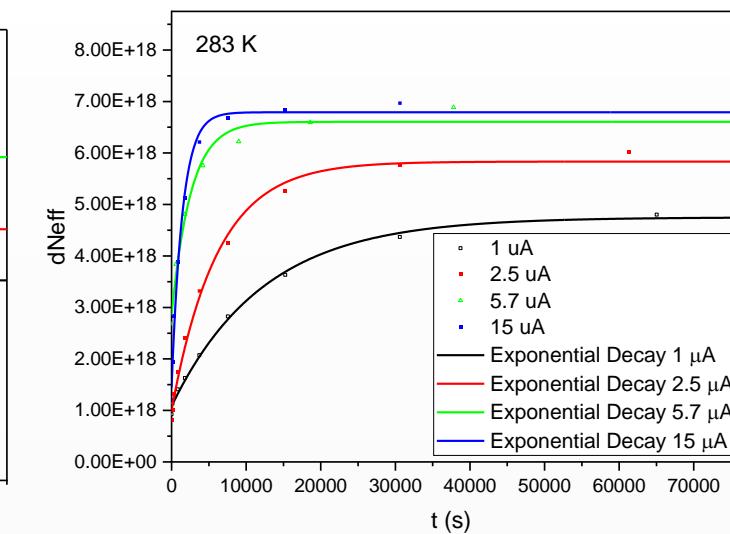
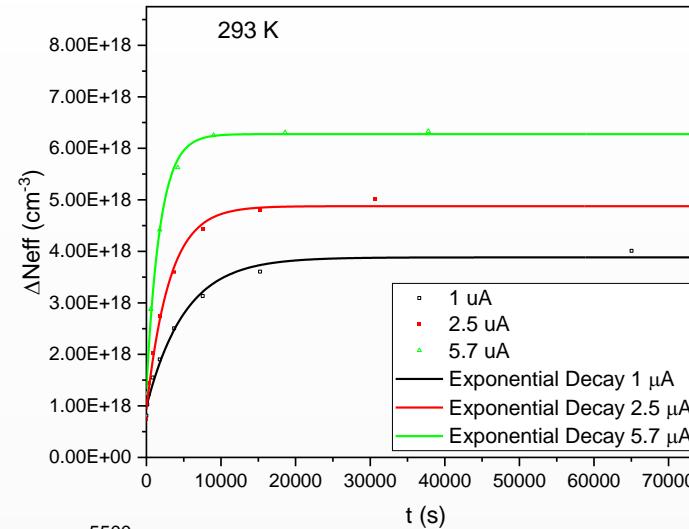
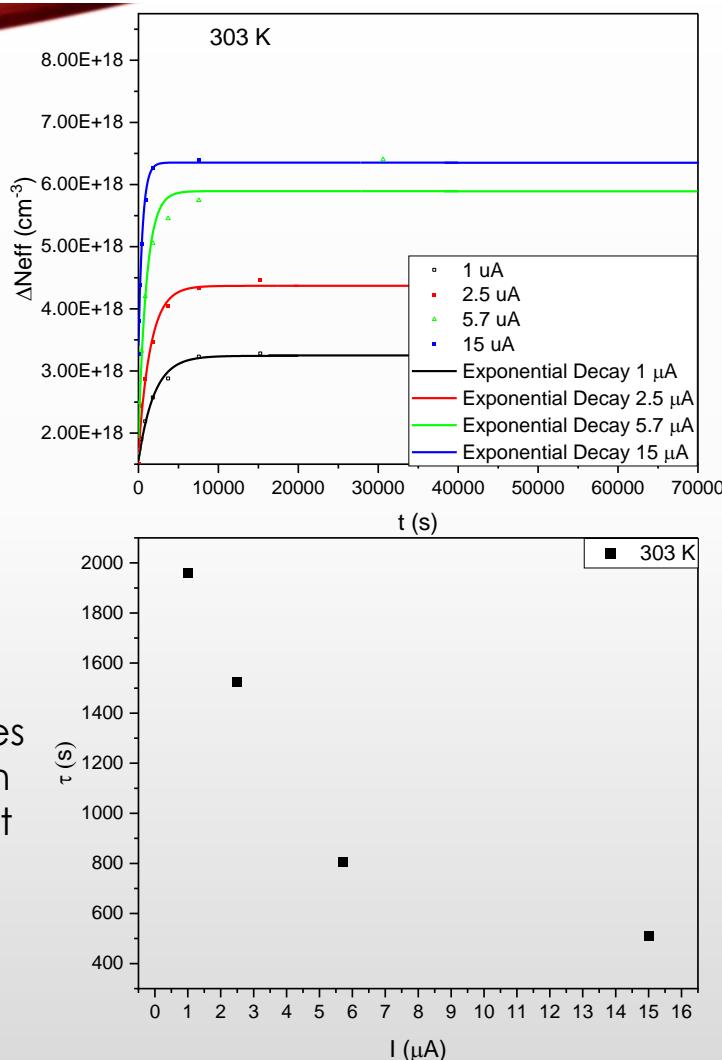


Fig6. Capacitance measurements at different temperatures during discharging in dark and short circuit conditions after charging

The time constant for transformation A to B depends on the injection current at the same temperature. The higher the injection current, the faster is the transformation.

# A → B

## (DETERMINATION OF THE REACTION RATE AND ACTIVATION ENERGY)

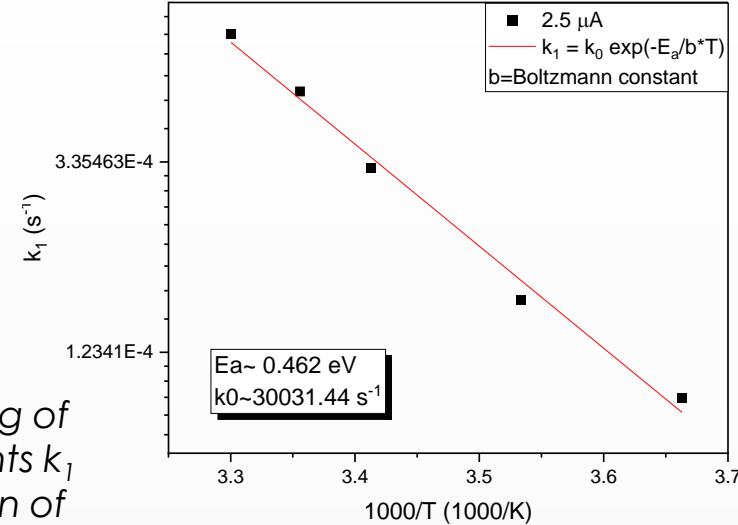
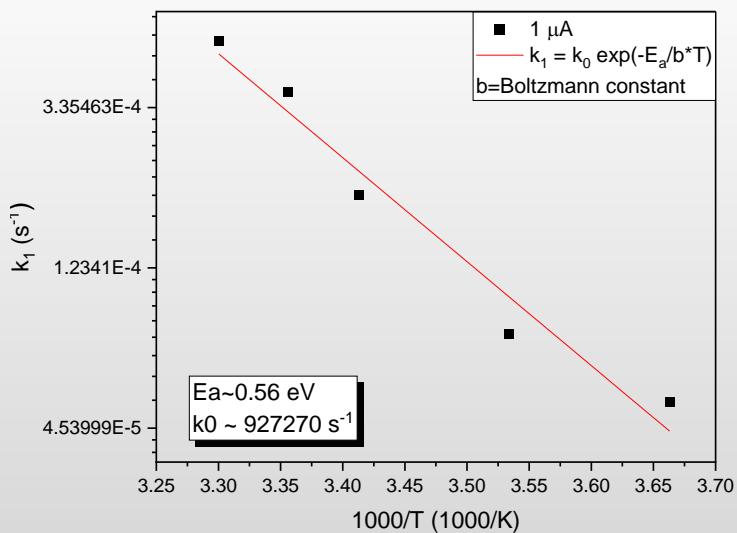
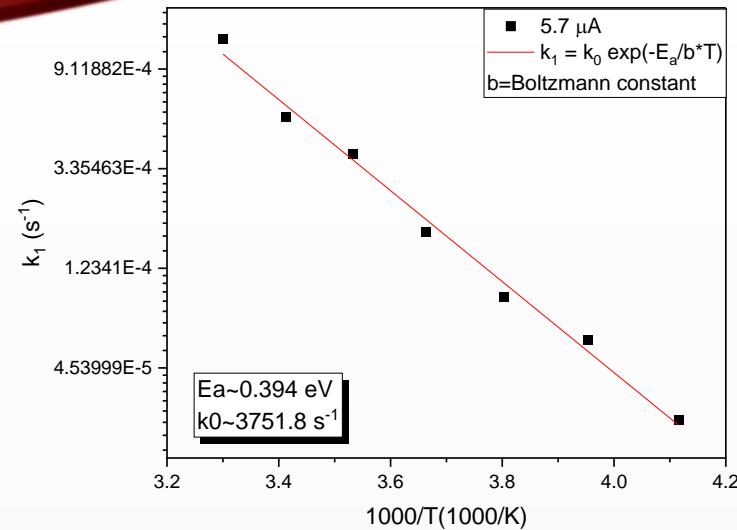
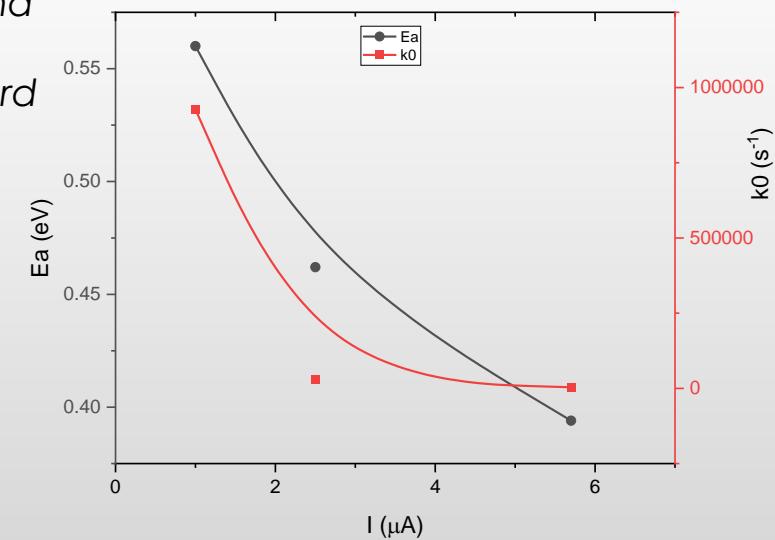


Fig7. Linear Fitting of the time constants  $k_1$  for the extraction of activation energy and  $k_0$  at different magnitudes of forward bias

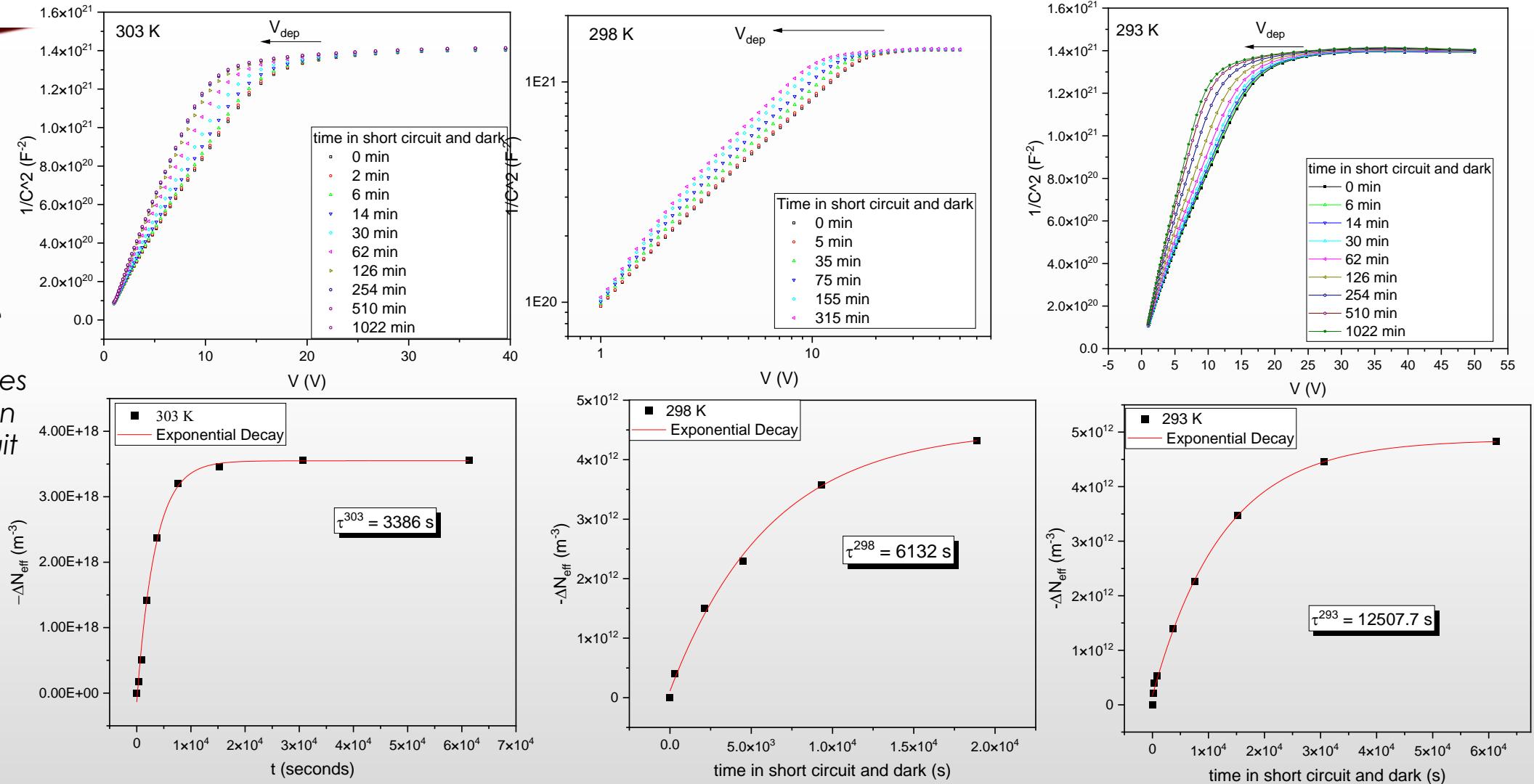


The higher the injection level, the lower is the process activation energy

**B → A**

(DISCHARGING IN DARK AND UNDER 0 V AT DIFFERENT TEMPERATURES )

Fig6. Capacitance measurements at different temperatures during discharging in dark and short circuit conditions after charging

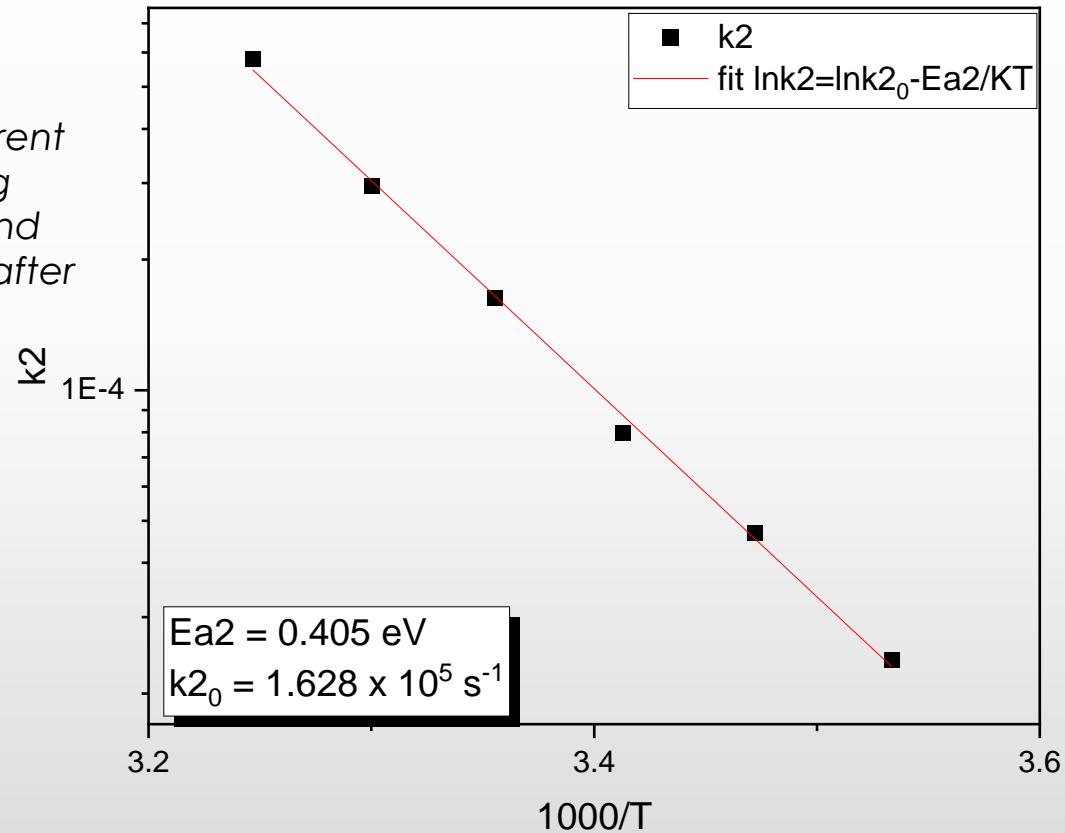


The reverse transformation (B→A) takes place faster with higher temperatures. At 30°C, the transformation takes around 1 h while at 20°C, it takes about 4 hours.

# **B → A**

## (DETERMINATION OF THE REACTION RATE AND ACTIVATION ENERGY)

Fig8. Capacitance measurements at different temperatures during discharging in dark and short circuit conditions after charging



- The change from configuration B to configuration A requires more time than the other (from A to B).
- It is influenced by temperature (the larger the temperature, the faster the change of configuration)

(also valid for charging: the higher the temperature, the faster is the change from configuration A to B!)

# CURRENT MEASUREMENTS

Similar behaviors of charging and discharging mechanism as seen in CV measurements are observed in IV characteristics.

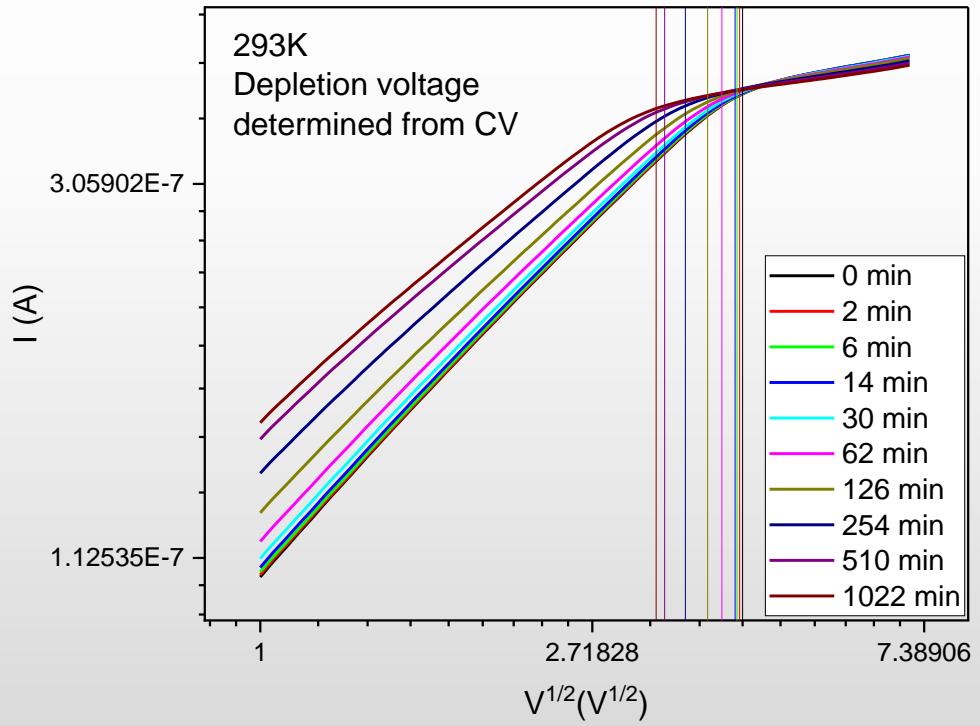
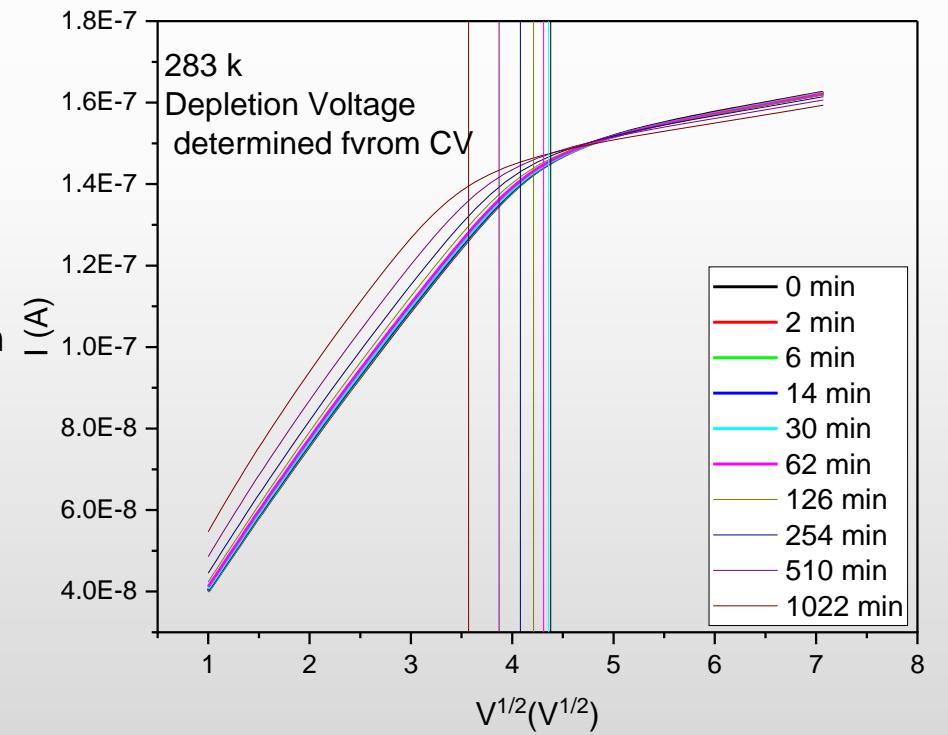


Fig9. Extraction of current depletion utilizing the full-depletion voltage from CV measurements at 283 K (left) and 293 K (right)



# CONCLUSIONS



We have studied the bistability of  $B_iO_i$  defects via the changes in macroscopic characteristics (Capacitance and current measurements)

We found that:

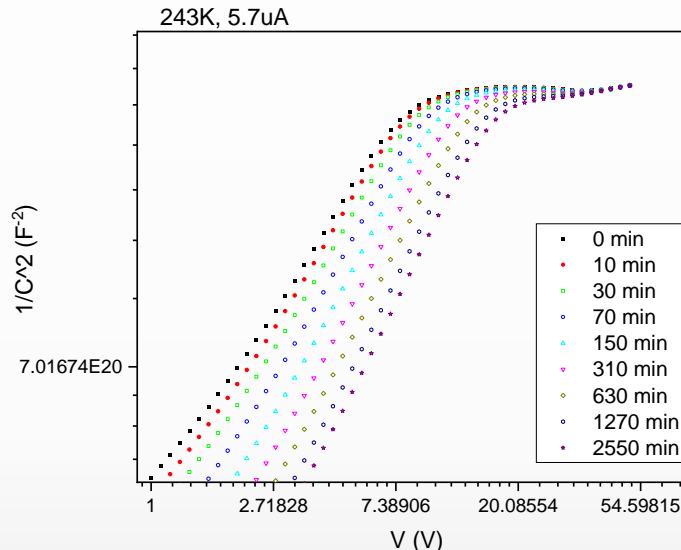
- The lower the injection current, the slower the change from configuration A to B at a given temperature:  
 $\tau_{1\mu A}(283\text{ K}) \sim 12270\text{ s} < \tau_{5.7\mu A}(283\text{ K}) \sim 2580\text{ s}$
- For the same injection current, the transformation  $A \rightarrow B$  is faster with the increasing temperature:  
 $\tau(303\text{ K}) \sim 1015\text{ s} > \tau(283\text{ K}) \sim 2583\text{ s}$
- The time constant for  $A \rightarrow B$  transformation is much smaller than for  $B \rightarrow A$ :  
 $\tau_{charging} \sim 2583\text{ s} \ll \tau_{discharging} \sim 41839\text{ s (for 283 K)}$
- A higher injection than  $5.7\text{ }\mu\text{A}$  didn't bring a larger variation to the extracted reaction rate and activation energy:  
 $\tau(5.7\mu A) = 1451\text{ s} \quad \tau(15\mu A) = 2583\text{ s (for 283 K)}$
- To reduce the scattering of the  $N_{eff}$  results, one has to avoid the exposure of the sample to the ambient light and also avoid keeping the sample at temperatures exceeding  $20^\circ\text{C}$

***THANK YOU FOR THE  
ATTENTION!***

# EXTRA

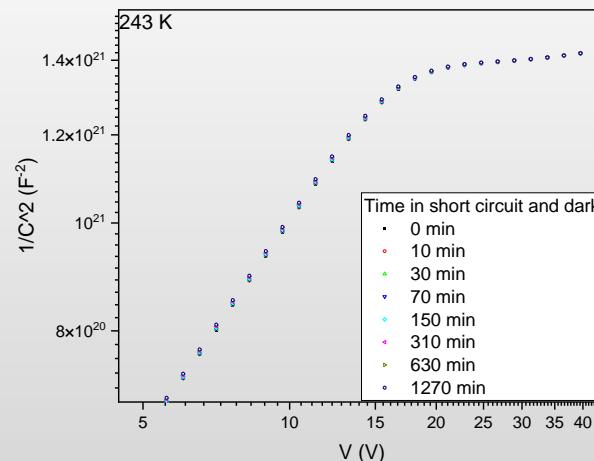
<b>LGAD sample (W3-LGP-71P)</b>			
Irradiation	Thickness of Gain Layer	Thickness of the sample	Annealing Time @80°C
$1.8 \times 10^{14} n/cm^2$	$1 \mu m$	$45 \mu m$	

# CAPACITANCE MEASUREMENTS



A-&gt;B

At low temperatures (*example at 243 K*), the variation of the CV measurements in short circuit and dark was very small.



B-&gt;A

Fig10. Variation of CV measurements at 243 K

# CAPACITANCE MEASUREMENTS

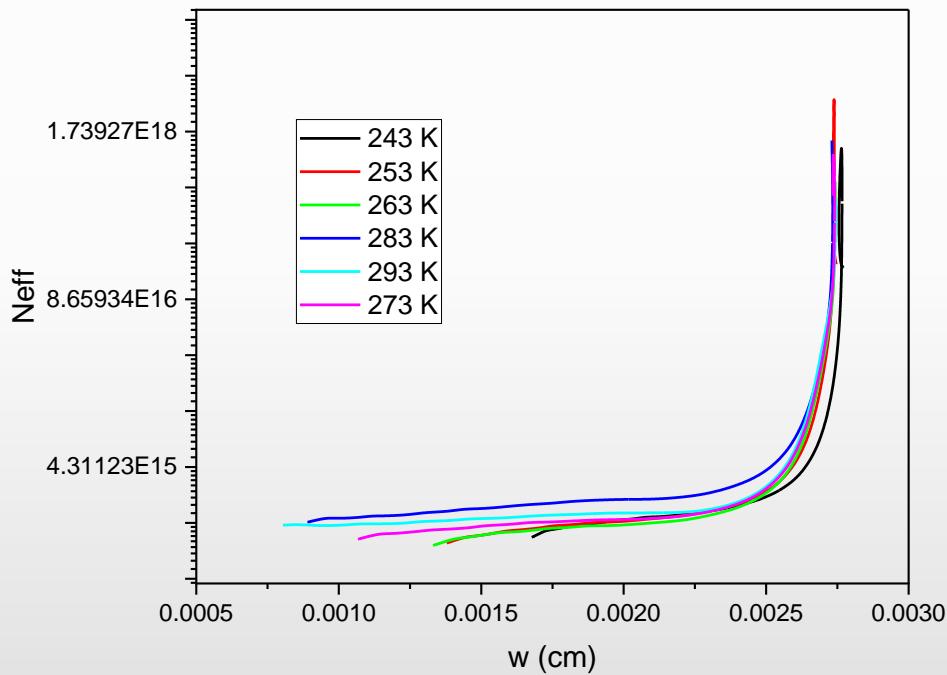


Fig4. Variation of effective dopage with the thickness of the space charge region ( $\propto$  applied voltage) – arrival to full depletion

$$\left\{
 \begin{aligned}
 N_{eff} &= \frac{2\epsilon_0\epsilon_r V_{fd}}{q_0 d^2} \\
 N_{eff}(V) &= \frac{\epsilon_0\epsilon_r A^2 q_0}{d(1/C^2)} \frac{d(1/C^2)}{dV} \\
 w(V) &= \frac{\epsilon_0\epsilon_r A}{C(V)}; V < V_{fd} \\
 \epsilon_0 &= \text{permittivity of vacuum} \\
 \epsilon_r &= \text{relative permittivity (11.9 for Si)} \\
 q_0 &= \text{elementary charge} \\
 V_{fd} &= \text{full - depletion voltage} \\
 d &= \text{thickness of the sample} \\
 w &= \text{thickness of the limited space charge region} \\
 N_{eff} &= \text{effective dopage} \\
 A &= \text{area of the sample} \\
 C &= \text{capacitance}
 \end{aligned}
 \right.$$