

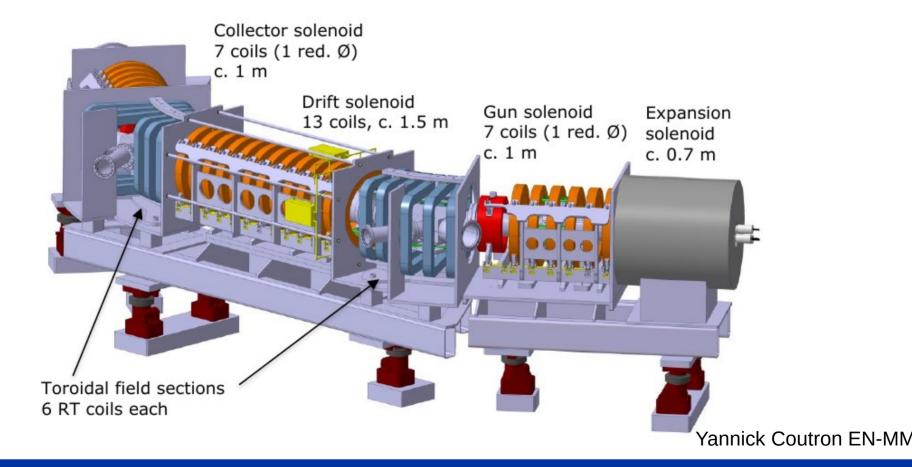
# **AD E-cooler PRR**

# Magnetic system

Luke von Freeden

19 May 2022

### **Overview**

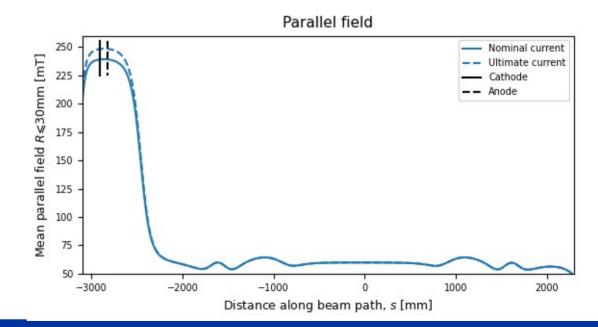






#### Nominal field of 240 mT and 60 mT achieved

#### 3.5% margin in expansion solenoid as electron angle sensitive to field

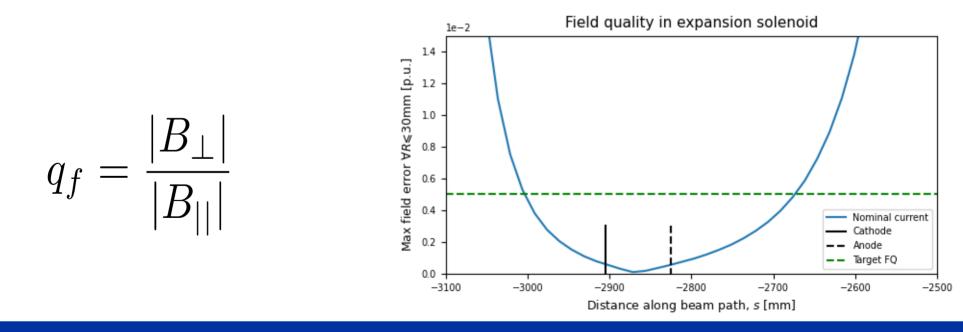




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# Field quality in expansion solenoid

#### Field quality between cathode and anode < 6.1×10<sup>-4</sup>



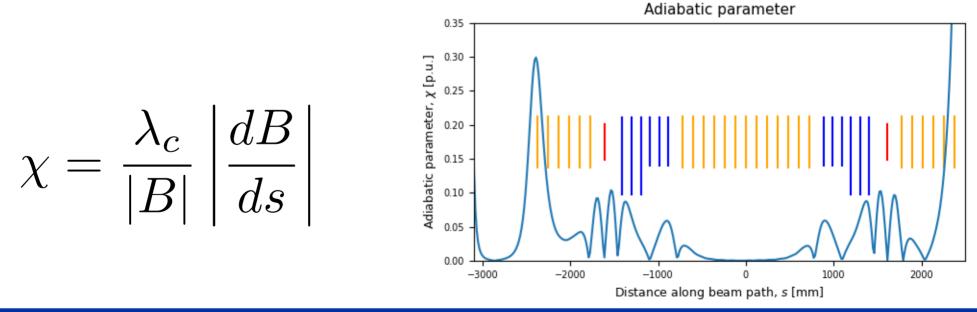


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## **Smooth transport**

#### Adiabatic parameter largest in expansion $\rightarrow$ rest of system OK



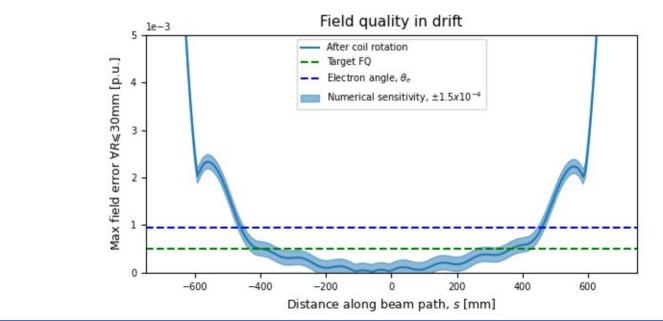


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# Field quality in drift

Field quality < 5×10<sup>-4</sup> over central 50%, targeting 65%

Field quality < 9×10<sup>-4</sup> over central 61%





# **Details on drift correction**

Coils are iteratively counter rotated by  $tan^{-1}(q_f)$ 

Magnetic design limited to  $\pm 1.0^{\circ} \rightarrow 0.5^{\circ}$  margin for angular manufacturing errors

Robust against positional error, 2.5 mm error corrected to 3.5×10<sup>-4</sup>



# **Field alignment and qualification**

#### **Development of bespoke system required**

#### **Process (Survey, Measurement and Magnets):**

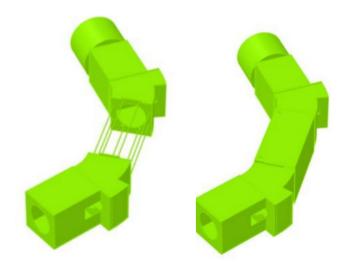
- 1. Measure axis vs. survey targets coil by coil
- 2. Assemble magnetic elements with as designed coil rotation
- 3. Measure field and update rotations
- 4. Survey corrected cooler
- 5. Release to project



# **Return path and shielding**

Contingency for complete shielding in drift

Increase shielding factor from 2.1 to 8.0





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# **Powering scheme**

#### Matched to [100 A, 120 V] PSUs

	Curre	Voltage [V]				
	Nominal	Nominal Ultimate				
Drift	90	90	77			
Toroidal field	90	90	94			
Gun, collector, and reduced diameter	90	90	85			
Expansion	87	90	109			



# **Cooling scheme**

Manifold pressure	10 bar to 14 bar
Total flow	30 l/min
Total heat rejection	30 kW
Protection	Thermal switches, flow switches optional
Coolant velocity	< 1.6 ms <sup>-1</sup>
Temperature rise	< 31.1 °C



### **Documentation**

	Status	EDMS №
Design report	Released	2731780
Specification, main pancakes	Released	2733057
Specification, race tracks and reduced diameter	First draft	
Specification, expansion solenoid		



### Schedule

	2022						2023									2024						
	Q2 Q3			3		Q4		Q1			(		Q2		Q3			Q4		Q1		L
		Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar
Main pancakes												-			-							
Tender																						
Sample																						-
Pre-series																						
Main																						
Spares																						
Racetrack and reduced dia.																						
Tender																						
Sample																						
Pre-series																						
Main																						
Spares																						
Expansion																						
Tender																						
Samples																						
Delivery																						
Workshop																						
Acceptance																						
Assembly																						
Alignment and qualification																						
Method development									·													
Measurement system build																			1			
System measurement																						



# Cost estimate, 633 kCHF

	Total [kCHF]	2022 [kCHF]	2023 [kCHF]	2024 [kCHF]
Main pancakes (+5)	180	18		162
Race tracks (+2) and reduced dia (+1)	140	14	126	126
Expansion solenoid (+1)	70	7	63	63
Acceptance and assembly	90		70	20
Alignment and qualification	108	10	66	32
Dipole correctors (+1)	45		5	40
Year totals	633	49	330	254

#### Not included: shielding, transport, installation



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### **Status summary**

The magnetic system is designed and specified

The performance of the magnetic system has been accepted

**Tender phase imminent** 





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