

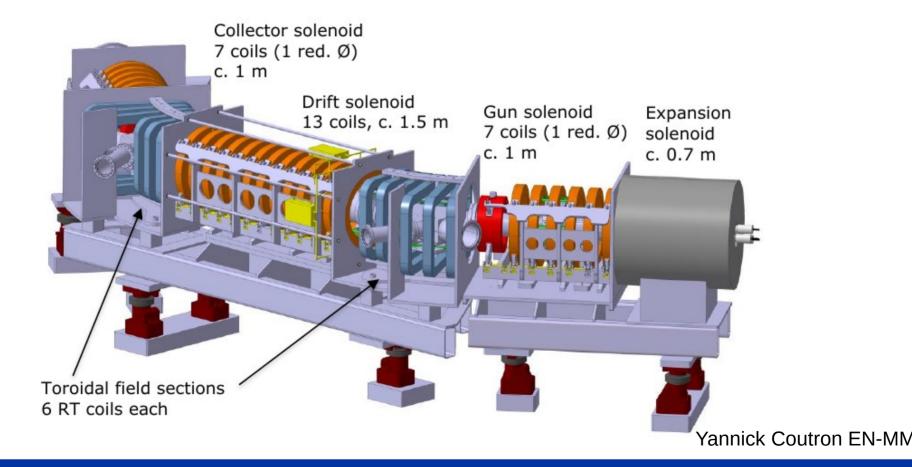
# **AD E-cooler PRR**

# Magnetic system

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19 May 2022

### **Overview**

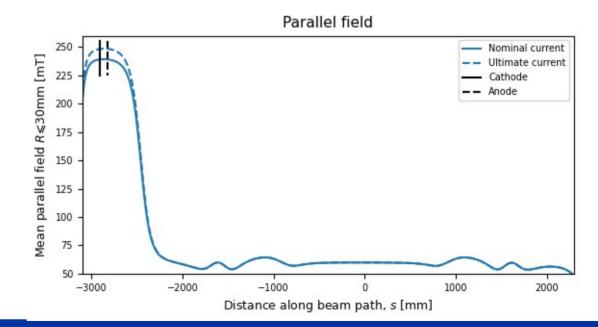






#### Nominal field of 240 mT and 60 mT achieved

#### 3.5% margin in expansion solenoid as electron angle sensitive to field

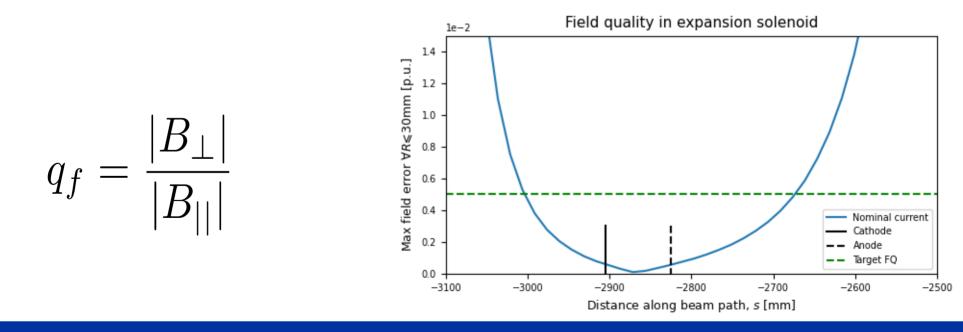




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# Field quality in expansion solenoid

#### Field quality between cathode and anode < 6.1×10<sup>-4</sup>



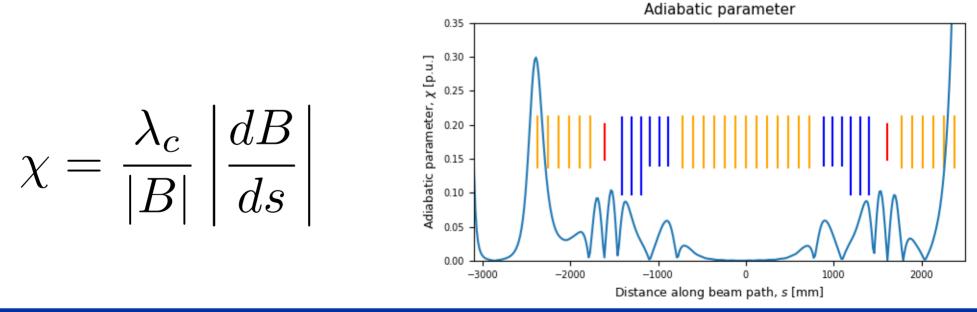


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## **Smooth transport**

#### Adiabatic parameter largest in expansion $\rightarrow$ rest of system OK



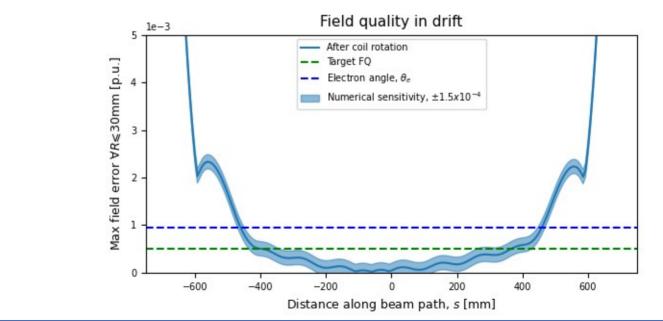


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# Field quality in drift

Field quality < 5×10<sup>-4</sup> over central 50%, targeting 65%

Field quality < 9×10<sup>-4</sup> over central 61%





# **Details on drift correction**

Coils are iteratively counter rotated by  $tan^{-1}(q_f)$ 

Magnetic design limited to  $\pm 1.0^{\circ} \rightarrow 0.5^{\circ}$  margin for angular manufacturing errors

Robust against positional error, 2.5 mm error corrected to 3.5×10<sup>-4</sup>



# **Field alignment and qualification**

#### **Development of bespoke system required**

#### **Process (Survey, Measurement and Magnets):**

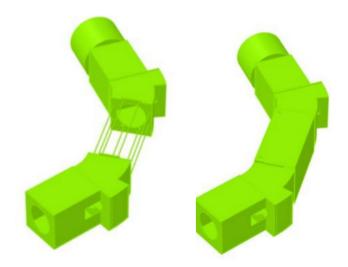
- 1. Measure axis vs. survey targets coil by coil
- 2. Assemble magnetic elements with as designed coil rotation
- 3. Measure field and update rotations
- 4. Survey corrected cooler
- 5. Release to project



# **Return path and shielding**

Contingency for complete shielding in drift

Increase shielding factor from 2.1 to 8.0





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# **Powering scheme**

#### Matched to [100 A, 120 V] PSUs

|                                      | Curre   | Voltage [V]      |     |  |  |  |
|--------------------------------------|---------|------------------|-----|--|--|--|
|                                      | Nominal | Nominal Ultimate |     |  |  |  |
| Drift                                | 90      | 90               | 77  |  |  |  |
| Toroidal field                       | 90      | 90               | 94  |  |  |  |
| Gun, collector, and reduced diameter | 90      | 90               | 85  |  |  |  |
| Expansion                            | 87      | 90               | 109 |  |  |  |



# **Cooling scheme**

| Manifold pressure    | 10 bar to 14 bar                         |
|----------------------|--|
| Total flow           | 30 l/min                                 |
| Total heat rejection | 30 kW                                    |
| Protection           | Thermal switches, flow switches optional |
| Coolant velocity     | < 1.6 ms <sup>-1</sup>                   |
| Temperature rise     | < 31.1 °C                                |



### **Documentation**

|   | Status      | EDMS №  |
|---|-------------|---------|
| Design report                                   | Released    | 2731780 |
| Specification, main pancakes                    | Released    | 2733057 |
| Specification, race tracks and reduced diameter | First draft |         |
| Specification, expansion solenoid               |             |         |



### Schedule

|                             | 2022  |     |     |     |     |     | 2023 |     |     |     |     |     |     |     |     | 2024 |     |     |     |     |     |     |
|-----------------------------|-------|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|-----|-----|
|                             | Q2 Q3 |     |     | 3   |     | Q4  |      | Q1  |     |     | (   |     | Q2  |     | Q3  |      |     | Q4  |     | Q1  |     | L   |
|                             |       | Jul | Aug | Sep | Oct | Nov | Dec  | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep  | Oct | Nov | Dec | Jan | Feb | Mar |
| Main pancakes               |       |     |     |     |     |     |      |     |     |     |     | -   |     |     | -   |      |     |     |     |     |     |     |
| Tender                      |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Sample                      |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     | -   |
| Pre-series                  |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Main                        |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Spares                      |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Racetrack and reduced dia.  |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Tender                      |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Sample                      |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Pre-series                  |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Main                        |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Spares                      |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Expansion                   |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Tender                      |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Samples                     |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Delivery                    |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Workshop                    |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Acceptance                  |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Assembly                    |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Alignment and qualification |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Method development          |       |     |     |     |     |     |      |     | ·   |     |     |     |     |     |     |      |     |     |     |     |     |     |
| Measurement system build    |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     | 1   |     |     |     |
| System measurement          |       |     |     |     |     |     |      |     |     |     |     |     |     |     |     |      |     |     |     |     |     |     |



# Cost estimate, 633 kCHF

|                                       | Total<br>[kCHF] | 2022<br>[kCHF] | 2023<br>[kCHF] | 2024<br>[kCHF] |
|---------------------------------------|-----------------|----------------|----------------|----------------|
| Main pancakes (+5)                    | 180             | 18             |                | 162            |
| Race tracks (+2) and reduced dia (+1) | 140             | 14             | 126            | 126            |
| Expansion solenoid (+1)               | 70              | 7              | 63             | 63             |
| Acceptance and assembly               | 90              |                | 70             | 20             |
| Alignment and qualification           | 108             | 10             | 66             | 32             |
| Dipole correctors (+1)                | 45              |                | 5              | 40             |
| Year totals                           | 633             | 49             | 330            | 254            |

#### Not included: shielding, transport, installation



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### **Status summary**

The magnetic system is designed and specified

The performance of the magnetic system has been accepted

**Tender phase imminent** 





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