



Damage limits studies with sc. coil samples - experimental preparations and setup

- Motivation & Scientific goals
- Re-cap of key results from previous beam experiments
- Sample coil design
- Experimental Setup
- Schedule

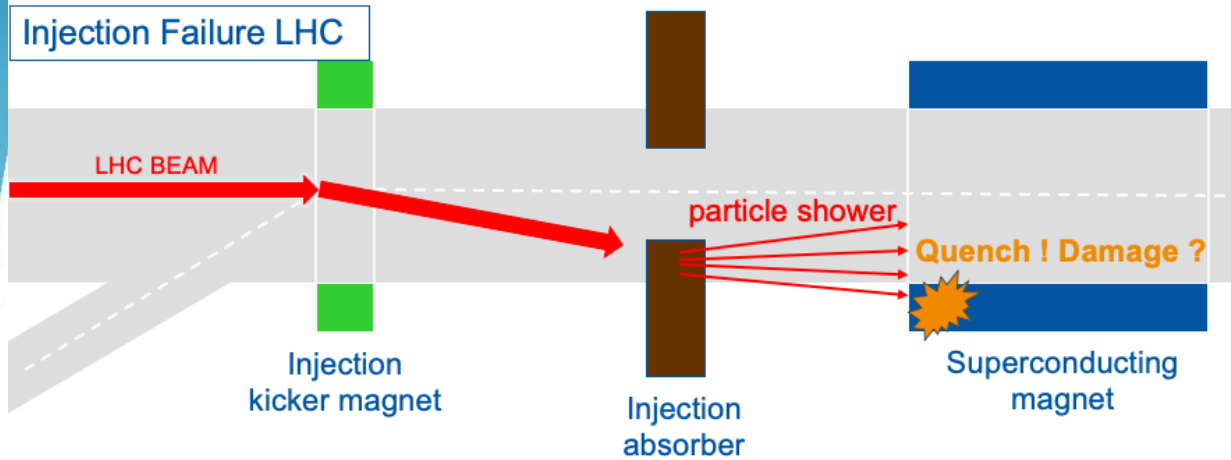
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D. Wollmann, CERN

12th HL-LHC Collaboration Meeting, Uppsala (Sweden), 19.-22. September 2022

Motivation of the studies on sc. magnet components

Ultra-fast failures in HL-LHC



- One such event per year in today's LHC. No damage.
- HL-LHC:
 - **increased bunch intensity** from 1.15×10^{11} ppb to 2.2×10^{11} ppb
 - **reduced emittance** ($3.75 \mu\text{m rad} \rightarrow 2.5 \mu\text{m rad}$)
 - **Increased stored beam energy** from 360 MJ to 690 MJ
 - Failures become **more critical**

- For HL-LHC beam, a peak energy deposition of 100 Jcm^{-3} is expected in the D1 magnet without mask^[1] due to an injection failure. Similar values are expected in Q5 in case of an asynchronous beam dump^[2].
- Will the **magnets survive**?
- What are the **damage mechanisms and limits** of superconducting magnets due to **high intensity beam impact**?

[1] A. Lechner et al., Protection of superconducting magnets in case of accidental beam losses during HL-LHC injection, In Proceedings of IPAC15

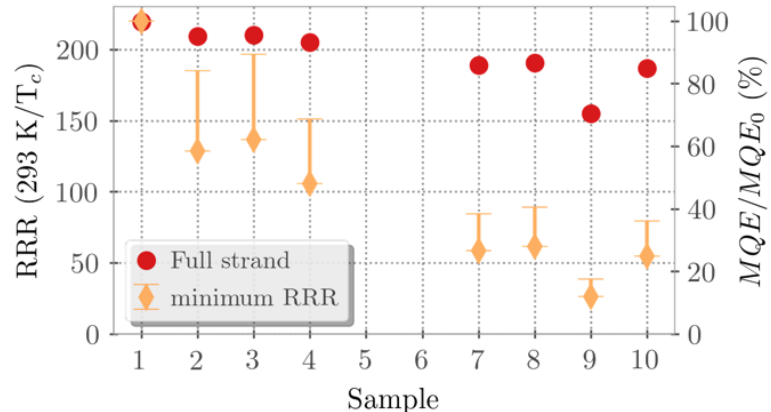
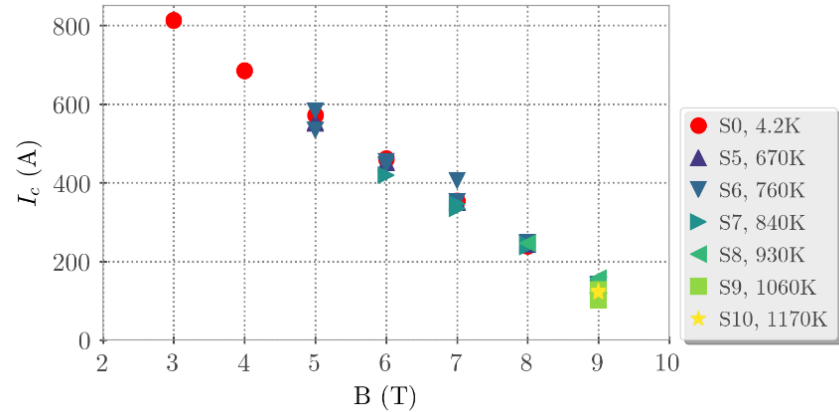
[2] B. Auchmann et al., Quench and Damage Levels for Q4 and Q5 Magnets near Point 6, CERN EDMS 1355063, 2014

Staged Experimental Program by TE-MPE



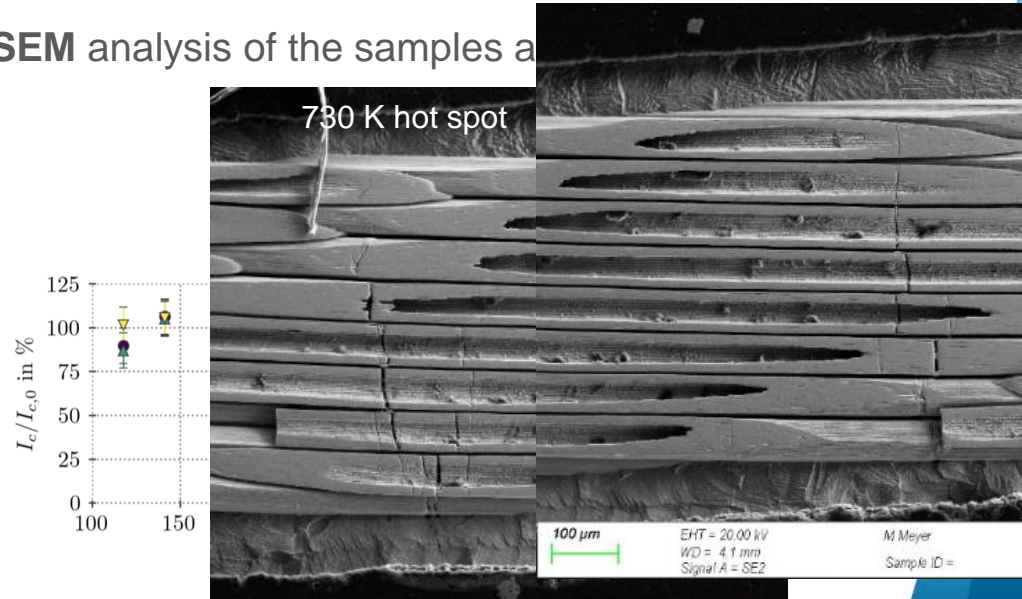
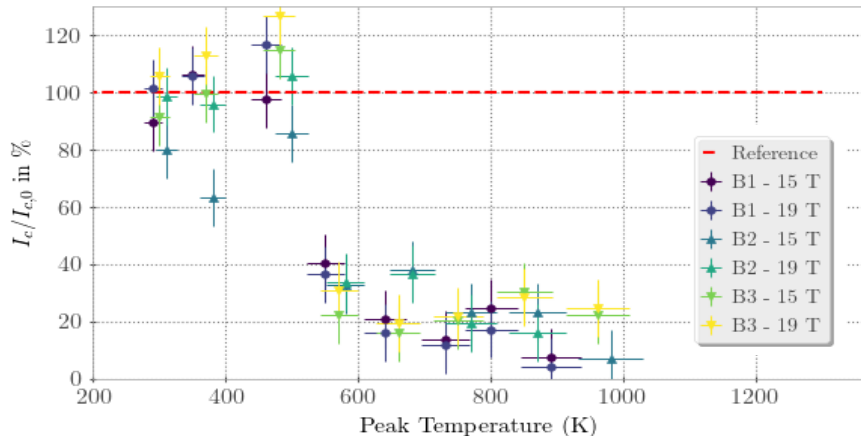
Re-cap: Key results of cryogenic beam experiment (HiRadMat37 - 2018) for Nb-Ti

- **No degradation** of I_c observed
- Measurements indicate significant **reduction of RRR at beam impact position**
 - Reduced minimum quench energy (MQE) → potentially causing **thermal instability** of the strands / magnets
 - RRR **locally reduced** below 100 for samples with hot spots > 800 K



Re-cap: Key results of cryogenic experiment (HiRadMat37 -2018) for Nb₃Sn

- Significant **I_c degradation** was observed in samples, which experienced a hot spot temperatures > **460 K** and temperature gradients > **200 K/mm** due to the beam impact
- Thermo-mechanical simulations** allowed to identify the two main damage mechanism:
 - Filament breaking** due to too high axial strain → dominating factor for I_c degradation
 - B_{c2} degradation** due to residual strain from copper matrix and other copper/ bronze phases causing additional degradation of I_c
- Damage mechanisms were **confirmed by SEM** analysis of the samples and **magnetisation measurements**



Scientific goals for the upcoming experiment

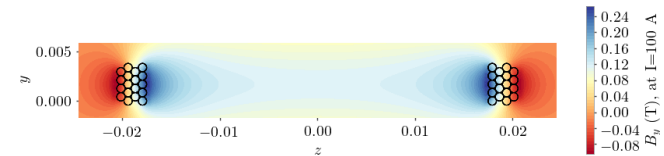
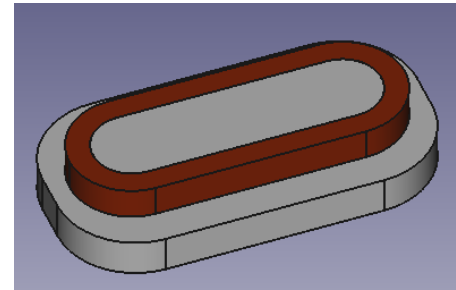
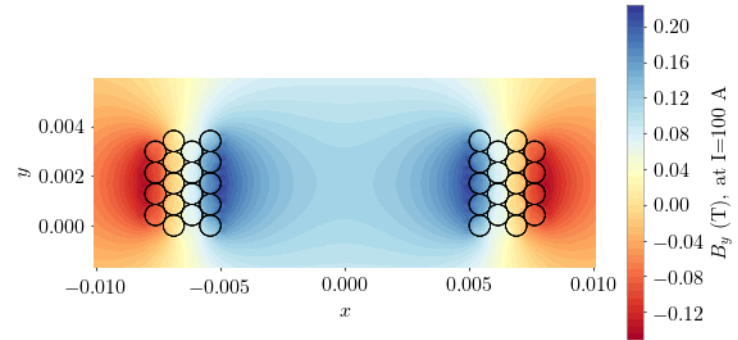
- **Validate** damage limits and mechanisms derived from previous **strand** damage experiments with Nb-Ti and Nb₃Sn **racetrack coils**.
- Identify **additional damage mechanisms** in multilayer, impregnated coils due to instantaneous beam impact.
- Study the impact of **radiation ageing** on the observed damage limits and mechanisms
 - This part had to be dropped for the upcoming experiment due to time limitations.

Sample coil design for upcoming experiment

- Racetrack coils:
 - 43 mm x 21.25 mm
 - 4 layer winding: 5|4|5|4
 - Strand diameter: 0.85 mm
 - Nb₃Sn: RRP HL-LHC triplet strand, impregnated with CDT101K
 - Nb-Ti: LHC dipole inner layer strand
- The coils have been built at KIT, Germany

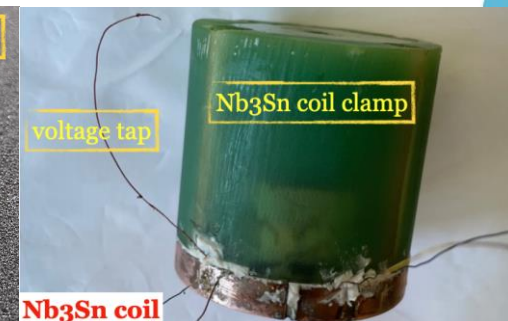
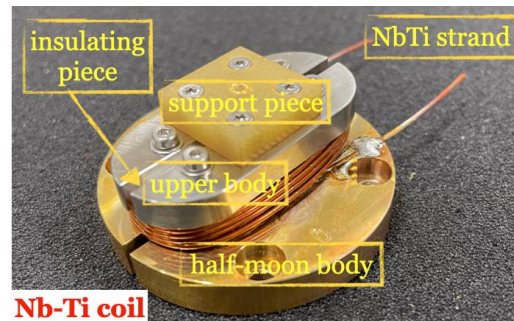
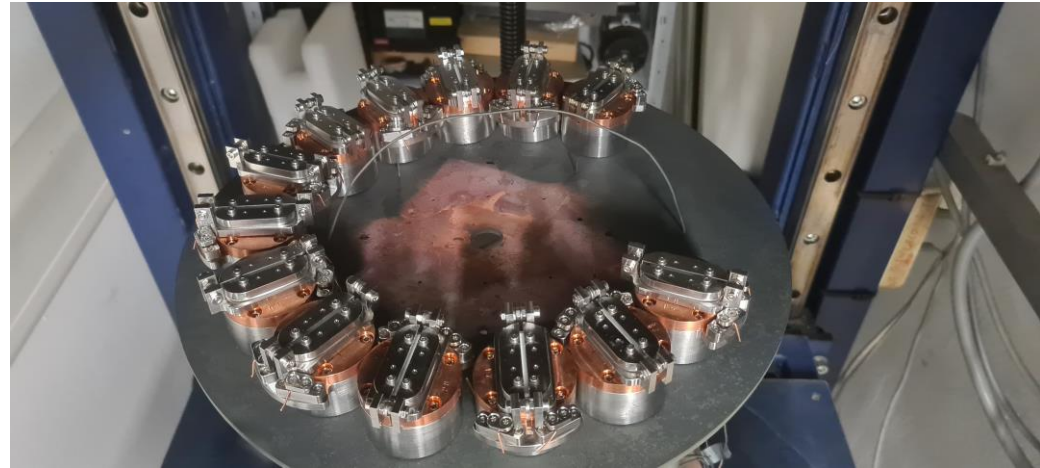


Nb₃Sn coil on winding body



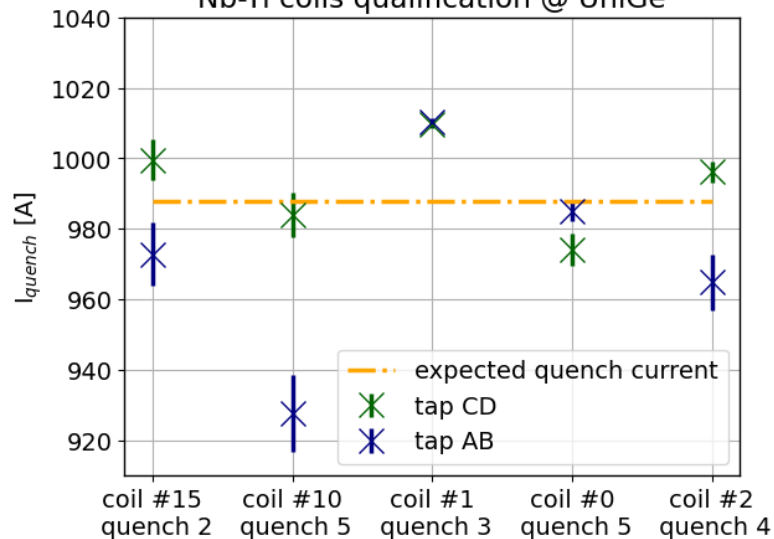
Sample coils: treatment and final structure

- Nb_3Sn coils
 - underwent heat treatment at University of Geneva;
 - were equipped with a G10 clamp;
 - were impregnated with CDT101K in CERN's Polymer Lab.
- The coils are currently being qualified at the **University of Geneva**.



Results of Nb-Ti coil qualification

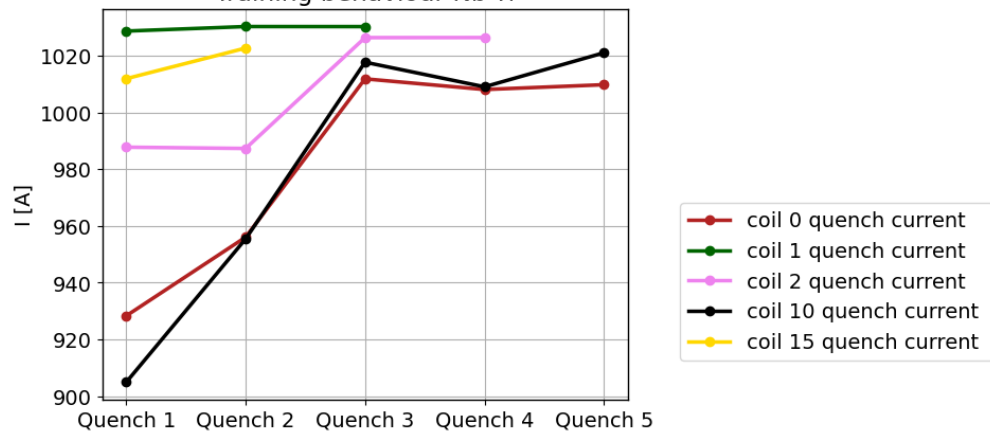
Nb-Ti coils qualification @ UniGe



I_{quench} derived from fitting of sc. to normal conducting transition

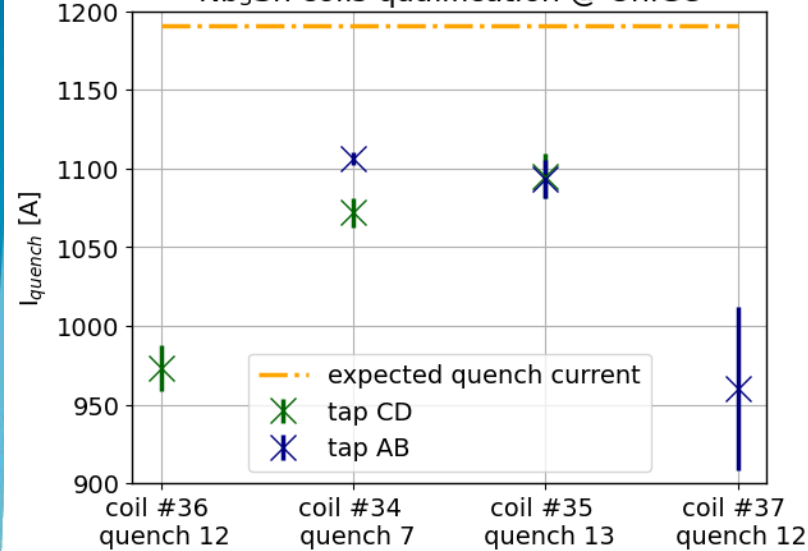
- 5 coils measured @ 4.2 K in liquid Helium @ Uni-Ge.
- All reaching critical current close to short sample limit → **excellent performance**.
- Up to 5 training quenches observed.
- Very reproducible** results → we will also install 5 untested Nb-Ti coils.

Training behaviour Nb-Ti



Results of Nb₃Sn coil qualification

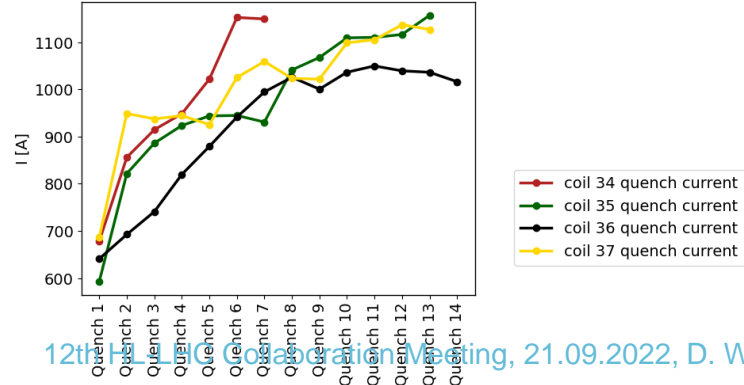
Nb₃Sn coils qualification @ UniGe



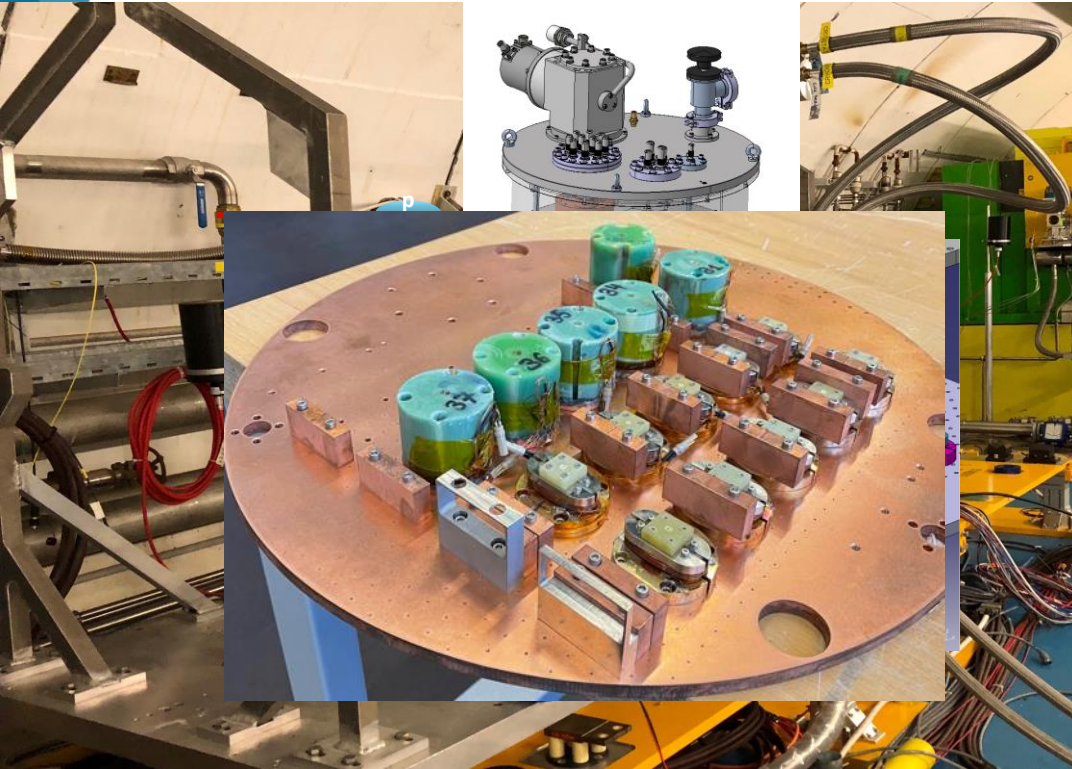
I_{quench} derived from fitting of sc. to normal conducting transition

- 60013 coils measured so far @4.2 K and with 7 T external field.
- 4 coils performing well**, reaching between 80 and 90 % of short sample critical current level.
- One coil showed **damage of conductor** (quenching at 20-30% of short sample limit) after heavy handling (prototype of impregnation).
- One coil has **developed a short**.
- **Less reproducible** than Nb-Ti (as expected), **good performance** of functioning coils.
- 2-3 coils still to be measured before the experiment.

Training behaviour Nb₃Sn at 7 [T] ext. field

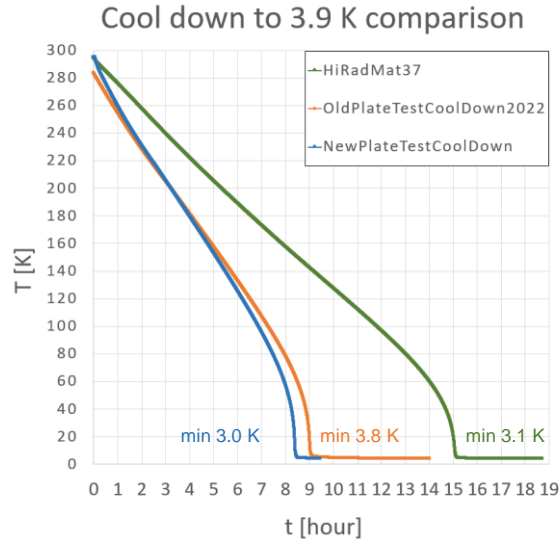


Experimental setup

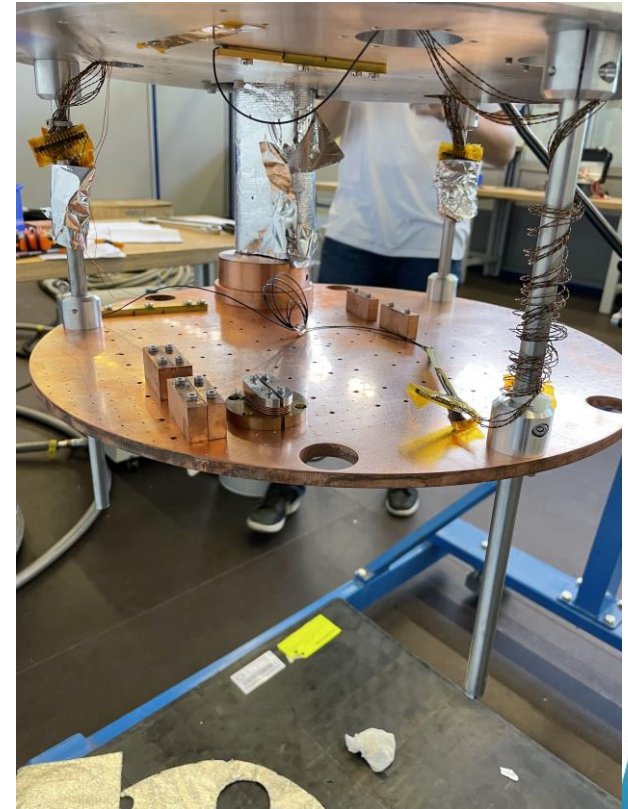


- **Cryocooler based** cryostat from previous experiment
- Sample coils arranged in **batches of 5** to reach hot spot temperatures between 200 K and 950 K.
- Two batches of 5 Nb-Ti coils.
- Two batches of 5 Nb₃Sn coils.
- Vertical pillar and horizontal stage to switch between batches, move target **out of beam** and perform **beam based alignment**
- Diamond detector for **beam based alignment with pilot bunches**.
- Temperature sensors on plates connect to first and second stage of the cryocooler.
- Shots of **3.6×10^{12} p⁺** for Nb-Ti batches and **2.4×10^{12} p⁺** for Nb₃Sn batches @ 440 GeV

Modification and Testing of cryostat setup

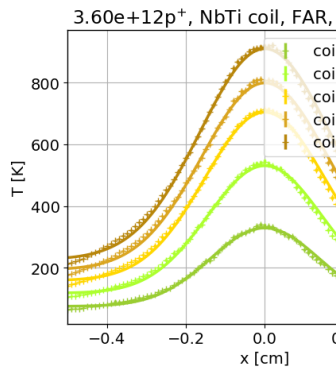
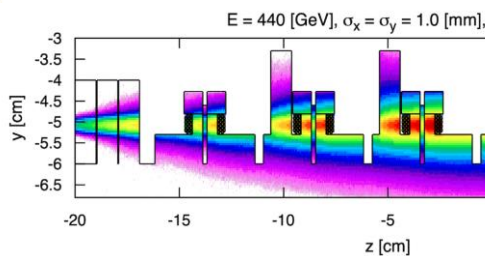


- Two successful and efficient cool-downs of the cryostat after 4 years in the radioactive storage, without issues: < 5 K after ~9h of cool-down, minimum temperature of 3 K reached.
- New second stage copper plate for coil setup successfully installed and tested.

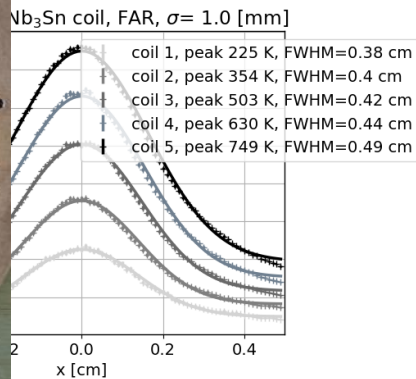
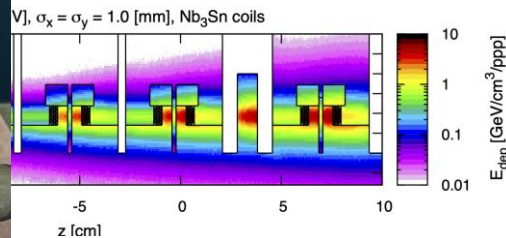


Energy deposition & expected hot spots

Nb-Ti



Nb₃Sn



Expected hot spots (coils 1-5):

- 329 K, 530 K, 704 K, 799 K, 910 K

Expected hot spots (coils 1-5):

- 225 K, 354 K, 503 K, 630 K, 749 K

Schedule until beam experiment

- Week 39: Installation of coil setup in cryostat
- Week 40: Metrology of cryostat setup & final cool-down test
- Week 41: Alignment of cryostat in BA7 on HiRadMat table (survey)
- Week 42: Installation of cryostat in HiRadMat tunnel
- Week 43: Beam experiment in HiRadMat

Post-irradiation analysis

- The sample coils will be **visually inspected** for indication of damage to the sc. strands, cracks in the epoxy etc. after removal from the cryostat
- The sample coils will be qualified with **critical current measurements** at the University of Geneva
- The stresses in the sc. strands of the coils will be **simulated with ANSYS** and the simulation results compared to the measurement results
- Finally, some sample coils might be cut open to allow for **microscopic inspections** at the level of the filaments of the superconducting strands

Conclusion

- A **cryogenic** beam experiment with dedicated **sample coils** is scheduled for end of October 2022 to validate the results from previous experiments and identify potentially further damage mechanisms.
- Coils have been wound, reacted and impregnated. Their qualification is ongoing.
- The Nb-Ti sample coils show **excellent performance**.
- 2006 coils lost so far from in total 13 Nb₃Sn coils, the others show **very good performance**.
- Modifications of the cryostat have been implemented and performance **successfully tested**.
- Final preparations for the beam experiment are ongoing.

Acknowledgments

- A. Bernhard, B. Bordini, L. Bortot, M. Favre, A. Liakopoulou, B. Lindstrom, D. Kleiven, K. Kulesz, M. Mentink, A. Liakopoulou, B. Lindstrom, M. Meyer, A. Monteuis, A.-S. Mueller, Y. Nie, A. Oslandsbotn, V. Raginel, R. Schmidt, D. Schoerling, J. Schubert, C. Scheuerlein, A. Siemko, K. Stachon, M. P. Vaananen, A. Verweij, A. Will
- Measurements of I_c were performed by the University of Geneva – M. Bonura, C. Senatore - who also provided strong support for the interpretation of the experimental results
- This work was supported by the High Luminosity LHC Project

Notes, publications and theses

- V. Raginel, B. Auchmann, R. Schmidt, D. Schoerling, A.P. Verweij, D. Wollmann, "Experimental Setups to Determine the Damage Limit of Superconducting Magnets for Instantaneous Beam Losses", [Proceedings IPAC 2015](#).
- D. Kleiven, B. Auchmann, V. Raginel, R. Schmidt, A.P. Verweij, D. Wollmann, "Experimental Setup to Measure the Damage Limits of Superconducting Magnets due to Beam Impact at CERN's HiRadMat Facility", [Proceedings IPAC 2016](#)
- V. Raginel, B. Auchmann, D. Kleiven, R. Schmidt, A.P. Verweij, D. Wollmann, "Degradation of the Insulation of the LHC Main Dipole Cable when Exposed to High Temperatures", [Proceedings IPAC 2016](#)
- V. Raginel, D. Kleiven, K. Kulesz, M. Mentink, R. Schmidt, A. Verweij, and D. Wollmann, "Change of critical current density in Nb-Ti and Nb3Sn strands after millisecond heating", [Proceedings IPAC 2017](#)
- V. Raginel, M. Bonura, D. Kleiven, K. Kulesz, M. Mentink, C. Senatore, R. Schmidt, A. Siemko, A. Verweij, A. Will, and D. Wollmann, "First Experimental Results on Damage Limits of Superconducting Accelerator Magnet Components Due to Instantaneous Beam Impact", [IEEE Trans. Appl. SC. Vol 28\(4\), June 2018](#)
- V. Raginel, "Study of the Damage Mechanisms and Limits of Superconducting Magnet Components due to Beam Impact", TU-Wien, Austria, [CERN-THESIS-2018-090](#)
- A. Oslandsbotn, A. Will and D. Wollmann, Beam Impact on Superconductor short samples of Nb3Sn, Nb-Ti and YBCO, CERN Internal Note, 2018, [EDMS 2068064](#)
- A. Will, A. Bernhard, M. Bonura, B. Bordini, L. Bortot, M. Favre, A. Liakopoulou, B. Lindstrom, M. Mentink, A. Monteuis, A.-S. Mueller, A. Oslandsbotn, R. Schmidt, C. Senatore, A. Siemko, K. Stachon, M. P. Vaananen, A. Verweij, D. Wollmann, "Beam impact experiment of 440GeV/p Protons on superconducting wires and tapes in a cryogenic environment", [Proceedings IPAC 2019](#)
- A. Will, A. Bernhard, M. Bonura, B. Bordini, M. Mentink, A.-S. Mueller, A. Oslandsbotn, R. Schmidt, J. Schubert, C. Senatore, A. Siemko, A. Verweij and D. Wollmann, "Impact of 440 GeV Proton beams on Superconductors in a Cryogenic Environment", [J. Phys.: Conf. Ser. 1559, EUCAS2019](#)
- M. S. Meyer, "Characterization of Nb3Sn strands impacted at 440GeV at 4K", [EDMS 2363700](#)
- J. Schubert, "Damage Study on Single Strand Nb3Sn Ultra-Fast Beam Impact in Cryogenic Environment Simulation with Finite Element Method", University of Jena, Germany, [CERN-THESIS-2020-072](#)
- A. Will, "Damage Mechanisms in Superconducting Particle Accelerator Magnets Due to the Impact of High EnergyParticles". Karlsruhe Institut für Technologie (KIT), Karlsruhe, Germany, 2021, [CERN-THESIS-2021-187](#)



Questions?