



# Overview of WP6A electrical requirements and instrumentation

J. Fleiter on behalf of WP6a



*12th Annual HL LHC meeting 19-22 Sept 2022*

# Outline

- **Current rating and dielectric insulation of circuits**
- **Current leads naming and attribution to circuits**
- **Current leads heating system**
- **Instrumentation of WP6a**
  - **Electric protection of circuits**
  - **Cryogenic**
  - **Vacuum**
- **Instrumentation feedthrough system of SC Link**
- **Instrumentation splitting modules of SC Link**

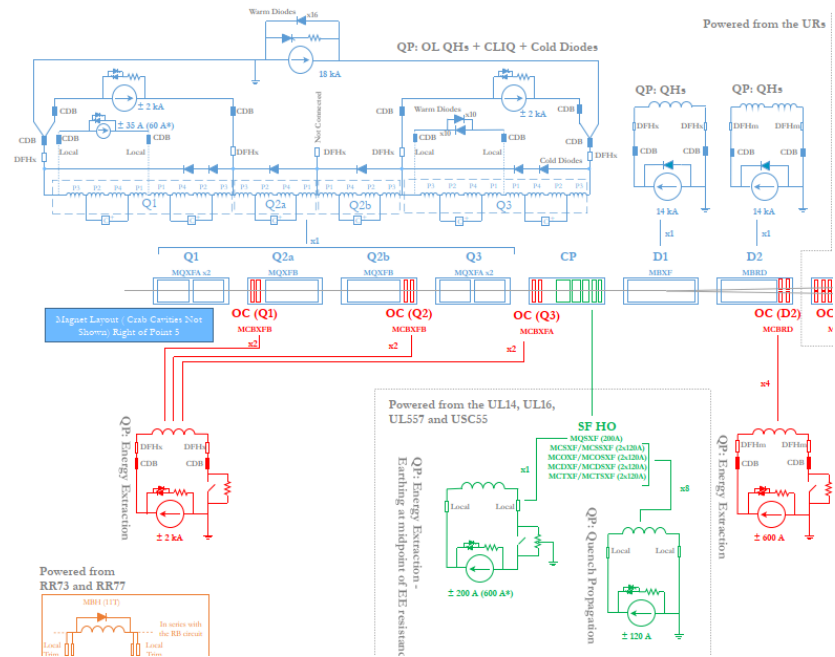
# Current rating of electrical circuits of WP6a

## Inner triplets (9 circuits)

- MQXF main 2 x 18 kA
- MQXF trim 3 x 2 kA (3x7 kA AC)
- D1 2 x 18 kA
- MCBXF 12 X 2 kA

## Matching Section (5 circuits)

- D2 2 x 18 kA
- MCBRD 8 x 0.6 kA



[HL-LHC CircuitParameters HL-MCF\\_V9.5.xlsx](#)

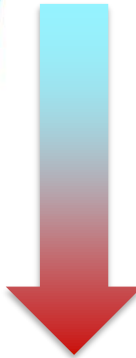
QP: Quench Protection  
 QHs: Quench Heaters  
 EES: Energy Extraction System  
 PC: Power Converter  
 OC: Orbit Correctors  
 xN: Number of Circuits per IP Side  
 SF HO: Superferric High Order  
 Current Leads Connection  
 Circuit Disconnector Box

Legend

Circuits Layout Version 3.4

# Operating temperature of cold powering systems

## ■ Operating temperature

- 
- 4.5 K Nb-Ti bus bars, NbTi/NbTi splices, MgB<sub>2</sub>/NbTi splices
  - 4.5 - 17 K MgB<sub>2</sub> cable (~100 m long)
  - 17 -50 K HTS cables
  - 50-300 K Resistive heat exchanger of leads
  - 300 K Warm terminal of current leads

## ■ Cooling scheme (LHe or GHe)

- DFX => LHe, 4.5 K @ 1-2 bar
- Sc Link, DFHX and current leads => GHe 5-300 K @ 1-2 bar

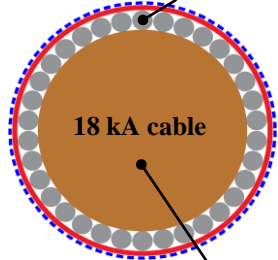
# Sc cables of cold powering systems

## NbTi bus bars

~7 m long

0.825 and 1 mm OD LHC strands

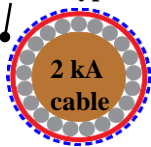
Nb-Ti wire, type 01



Copper core



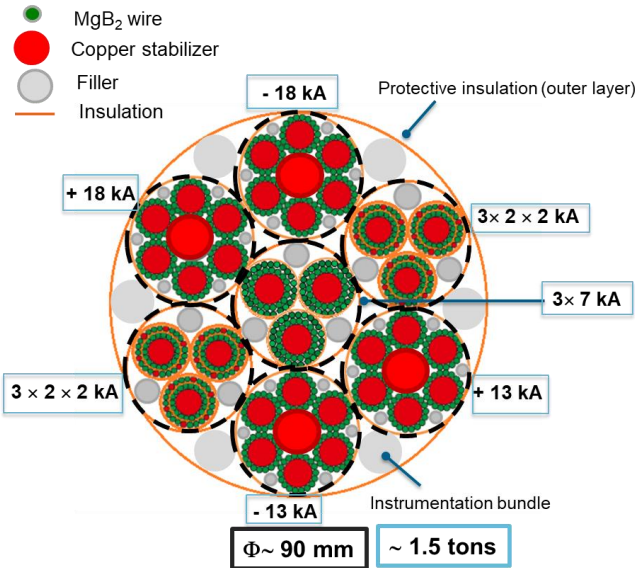
Nb-Ti wire, LHC type 02



## MgB<sub>2</sub> cables

~70-140 m long

1 mm OD strands

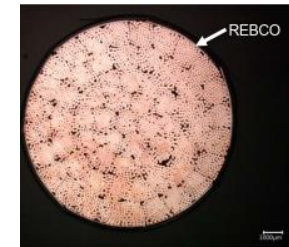


IT MgB<sub>2</sub> cable assembly

## HTS cables

~3 m long

REBCO tapes 4 mm x 0.01 mm



3 kA sub cable

# Electrical Insulation and transients

- Electrical components ( Sc cables, Instrumentation, splices...) designed and produced to fulfill circuit insulation and transient requirements.
- **Dielectric insulation of components tested prior to installation.**

EDMS 1821907

Rating (kA)	Worst case voltage to ground during operation (V)	Acceptance tests of components to ground (V)		Insulation test voltage of system to ground (V)		Leakage current per component ( $\mu$ A)	Test duration (s)
		RT	NOC	RT	NOC		
18	900	4600	2300	460	1080	$\leq 10$	30
7	900	4600	2300	460	1080	$\leq 10$	30
2	540	3160	1580	316	648	$\leq 10$	30

RT  $\rightarrow$  Room Temperature NOC  $\rightarrow$  He gas @ RT, 1 bar

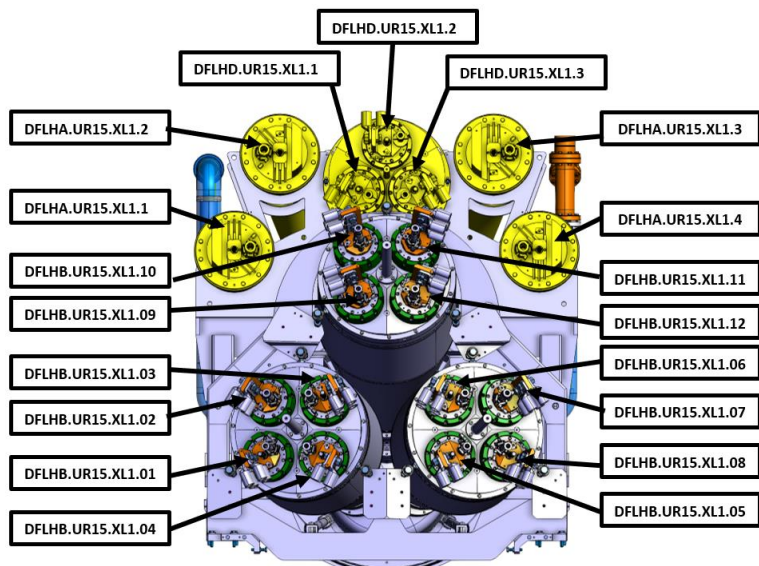
EDMS 1821907

Rating (kA)	MIITs ( $MA^2 \cdot s$ )	dI/dt (kA/s)	$\tau_n$ (no quench of magnets) (s)	$\tau_Q$ (quench of magnets) (s)	Equivalent time (s)
18 (*)	32	250	130	0.2	0.1
7	5	250	130	0.2	0.12
2 (**)	1	20	20	0.5	-

# Current lead position codes and circuit assignments IT

- Position codes and circuit assignments defined in [EDMS 2450769](#)
- Naming follows the general rules for naming of **HL-LHC** equipment

Current lead assignment for Inner Triplets of Point Left 1



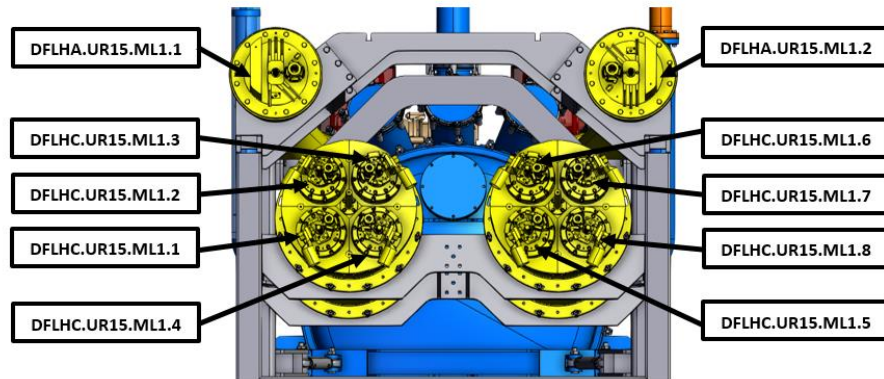
Current lead assignment for Inner Triplets of Point 1

Current lead functional position code	Type	Circuit assignment	Current lead functional position code	Type	Circuit assignment
DFLHA.UR15.XL1.1	A	RQX.L1.NEG	DFLHA.UR15.XR1.1	A	RQX.R1.NEG
DFLHA.UR15.XL1.2	B	RQX.L1.POS	DFLHA.UR15.XR1.2	B	RQX.R1.POS
DFLHA.UR15.XL1.3	A	RD1.L1.NEG	DFLHA.UR15.XR1.3	A	RD1.R1.NEG
DFLHA.UR15.XL1.4	B	RD1.L1.POS	DFLHA.UR15.XR1.4	B	RD1.R1.POS
DFLHD.UR15.XL1.1	B	RTQX1.L1.POS	DFLHD.UR15.XR1.1	B	RTQX1.R1.POS
DFLHD.UR15.XL1.2	NC	Not connected	DFLHD.UR15.XR1.2	NC	Not connected
DFLHD.UR15.XL1.3	A	RTQX3.L1.NEG	DFLHD.UR15.XR1.3	A	RTQX3.R1.NEG
DFLHB.UR15.XL1.01	A	RCBXV1.L1.POS	DFLHB.UR15.XR1.01	A	RCBXV1.R1.NEG
DFLHB.UR15.XL1.02	B	RCBXV1.L1.NEG	DFLHB.UR15.XR1.02	B	RCBXV1.R1.POS
DFLHB.UR15.XL1.03	A	RCBXH1.L1.NEG	DFLHB.UR15.XR1.03	A	RCBXH1.R1.NEG
DFLHB.UR15.XL1.04	B	RCBXH1.L1.POS	DFLHB.UR15.XR1.04	B	RCBXH1.R1.POS
DFLHB.UR15.XL1.05	A	RCBXV2.L1.NEG	DFLHB.UR15.XR1.05	A	RCBXV2.R1.POS
DFLHB.UR15.XL1.06	B	RCBXV2.L1.POS	DFLHB.UR15.XR1.06	B	RCBXV2.R1.NEG
DFLHB.UR15.XL1.07	A	RCBXH2.L1.NEG	DFLHB.UR15.XR1.07	A	RCBXH2.R1.NEG
DFLHB.UR15.XL1.08	B	RCBXH2.L1.POS	DFLHB.UR15.XR1.08	B	RCBXH2.R1.POS
DFLHB.UR15.XL1.09	A	RCBXV3.L1.POS	DFLHB.UR15.XR1.09	A	RCBXV3.R1.NEG
DFLHB.UR15.XL1.10	B	RCBXV3.L1.NEG	DFLHB.UR15.XR1.10	B	RCBXV3.R1.POS
DFLHB.UR15.XL1.11	A	RCBXH3.L1.NEG	DFLHB.UR15.XR1.11	A	RCBXH3.R1.NEG
DFLHB.UR15.XL1.12	B	RCBXH3.L1.POS	DFLHB.UR15.XR1.12	B	RCBXH3.R1.POS

# Current lead position codes and circuit assignments MS

- Position codes and circuit assignments defined in [EDMS 2450769](#)
- Naming follows the general rules for naming of **HL-LHC** equipment

Current lead assignment for Matching Sections of L1



Current lead assignment for Matching Sections of P1

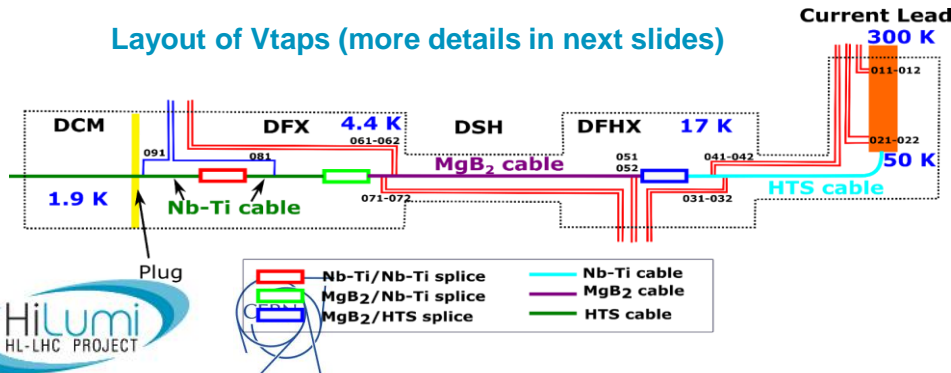
Current lead functional position code	Type	Circuit assignment	Current lead functional position code	Type	Circuit assignment
DFLHA.UR15.ML1.1	A	RD2.L1.NEG	DFLHA.UR15.MR1.1	A	RD2.R1.POS
DFLHA.UR15.ML1.2	B	RD2.L1.POS	DFLHA.UR15.MR1.2	B	RD2.R1.NEG
DFLHC.UR15.ML1.1	A	RCBRDV4.L1B1.POS	DFLHC.UR15.MR1.1	A	RCBRDV4.R1B1.NEG
DFLHC.UR15.ML1.2	B	RCBRDV4.L1B1.NEG	DFLHC.UR15.MR1.2	B	RCBRDV4.R1B1.POS
DFLHC.UR15.ML1.3	A	RCBRDH4.L1B1.NEG	DFLHC.UR15.MR1.3	A	RCBRDH4.R1B1.NEG
DFLHC.UR15.ML1.4	B	RCBRDH4.L1B1.POS	DFLHC.UR15.MR1.4	B	RCBRDH4.R1B1.POS
DFLHC.UR15.ML1.5	A	RCBRDV4.L1B2.POS	DFLHC.UR15.MR1.5	A	RCBRDV4.R1B2.NEG
DFLHC.UR15.ML1.6	B	RCBRDV4.L1B2.NEG	DFLHC.UR15.MR1.6	B	RCBRDV4.R1B2.POS
DFLHC.UR15.ML1.7	A	RCBRDH4.L1B2.POS	DFLHC.UR15.MR1.7	A	RCBRDH4.R1B2.POS
DFLHC.UR15.ML1.8	B	RCBRDH4.L1B2.NEG	DFLHC.UR15.MR1.8	B	RCBRDH4.R1B2.NEG



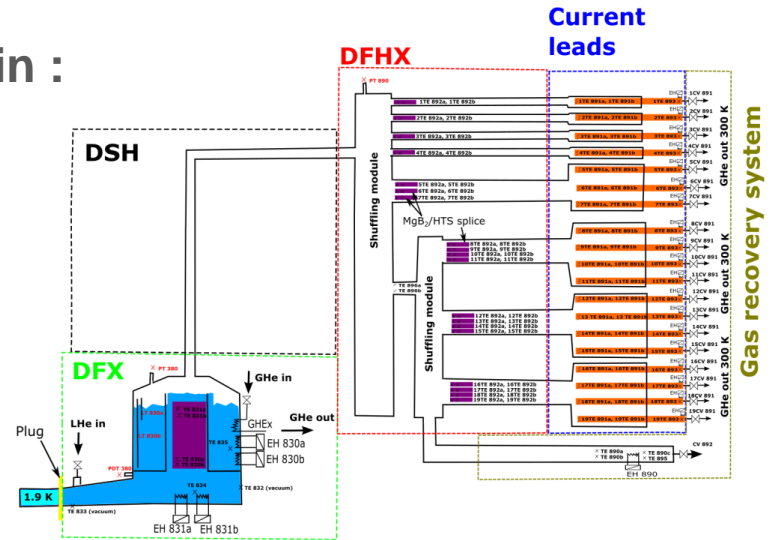
# SC Link electrical instrumentation

- Each Sc Link equipped with specific instrumentation for a safe and controlled operation:
  - Electrical protection of circuits
  - Cryogenic control
  - Vacuum control
- Instrumentation of each Sc Link defined in :
  - Matching section [EDMS 2512704](#)
  - Inner Triplet [EDMS 2591698](#)

Layout of Vtaps (more details in next slides)

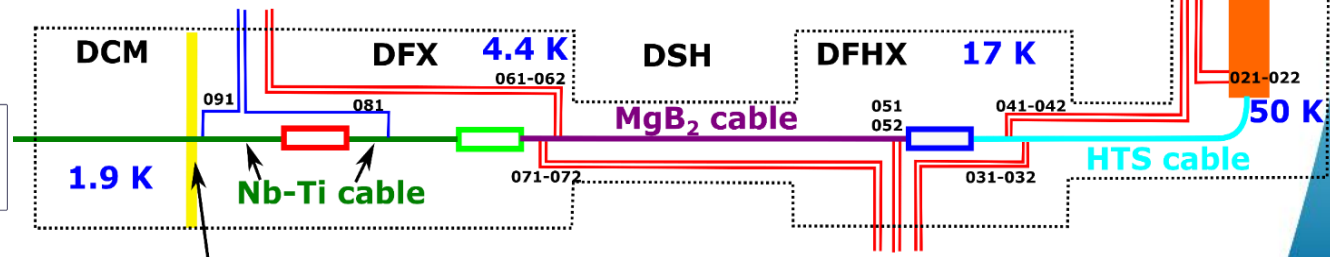
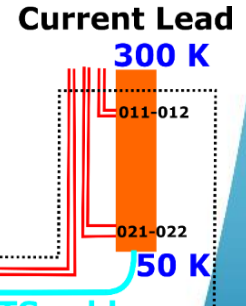


Layout of CRG instrumentation (more details in next slides)



# SC Link electrical instrumentation

- Each branch of circuits equipped with **16 Vtaps** for the **protection and monitoring** of: **Current lead** heat exchanger, **SC cables** (HTS, MgB<sub>2</sub>, NbTi), **Splices** (HTS/MgB<sub>2</sub>, MgB<sub>2</sub>/NbTi and NbTi/NbTi)
- Same layout of Vtaps for all branches of circuits (0.6-18 kA)
- Naming of Vtaps** defined in [EDMS 2512704](#) and [2591698](#): a unique ID of Vtaps defined for each system based on the ID of branch of circuit and the position along the branch. “<EE> <ID of the branch > <Position >” e.g. EEA011, EES091 ...

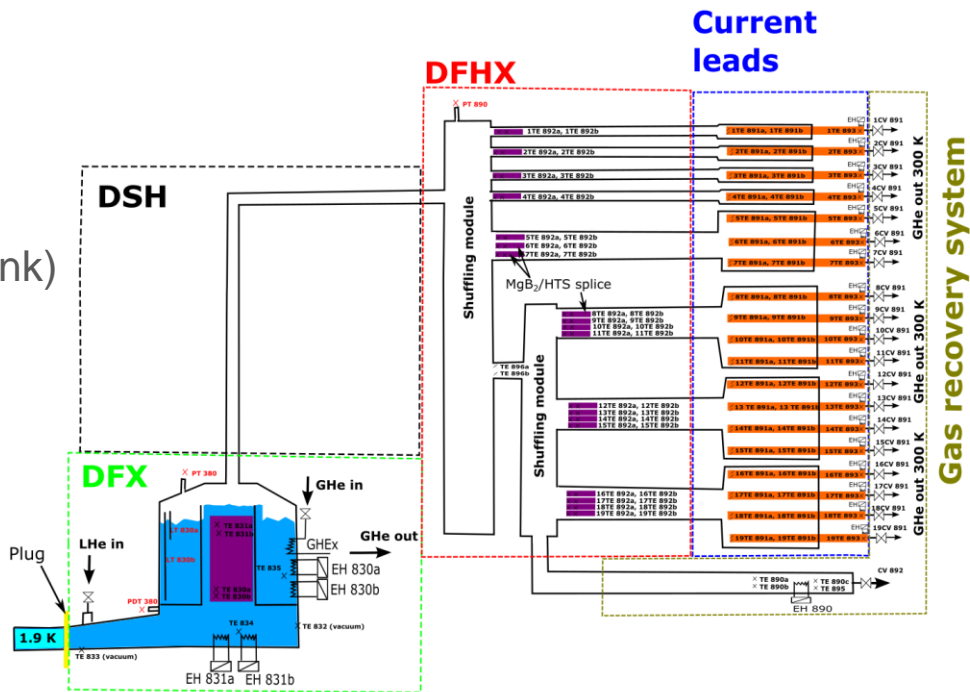


# SC Link cryogenic instrumentation

- For a safe operation of SC Link system, during nominal operation but also during transients, dedicated instrumentation is required:
  - Temperature transducers
  - LHe level gages
  - Pressure gages
  - Heaters
  - He control valves (not part of SC Link)
- More details in next slides

P&I Diagram of IT String => [EDMS 2244008](#)

Engineering Specification: Instrumentation of the Cold Powering System [EDMS 2512704](#) and [2591698](#)

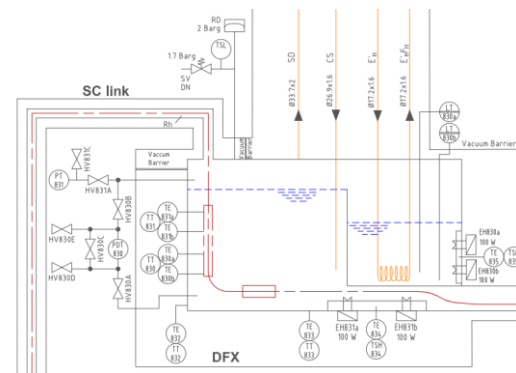
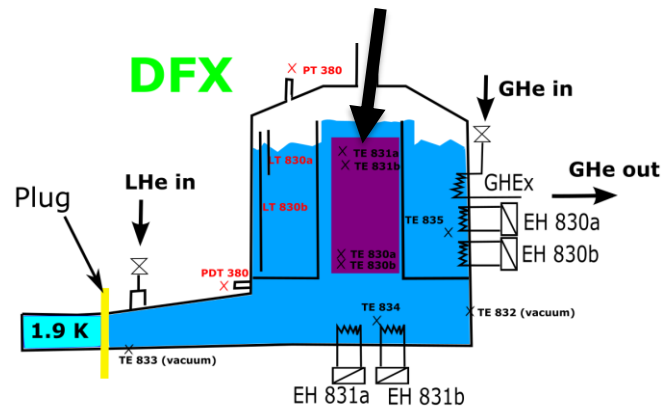


# Cryogenic instrumentation of DFX

## Cryogenic instrumentation of DFX :

- **8 Thermal transducers (TT)**
  - 2 in vacuum attached to He vessel (Cernox)
  - 4 in the splice box (He vessel) (Cernox)
  - 2 temperature sensors attached to the resistive heaters
- **5 Heaters**
  - 1 GHe/LHe Heat exchanger
  - 2 resistive Heaters in external bath
  - 2 resistive Heaters in the lower bath
- **1 He pressure gage**
- **1 He delta P gage** to measure level of liquid in the fountain
- **Two LHe level transducers**
- **Cryo control valves** are part of cryo jumper

## Splice box (MgB<sub>2</sub>/Nb-Ti)

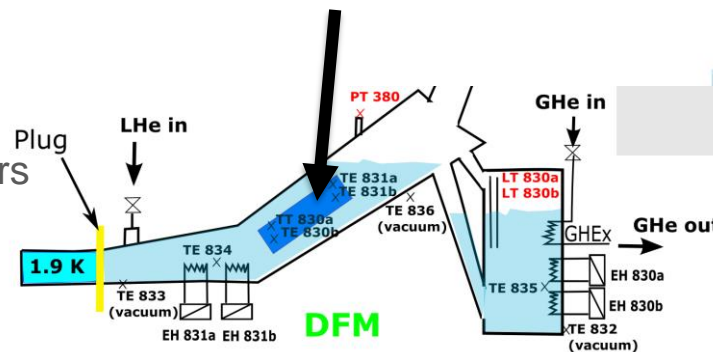


# Cryogenic instrumentation of DFM

## Cryogenic instrumentation of DFM :

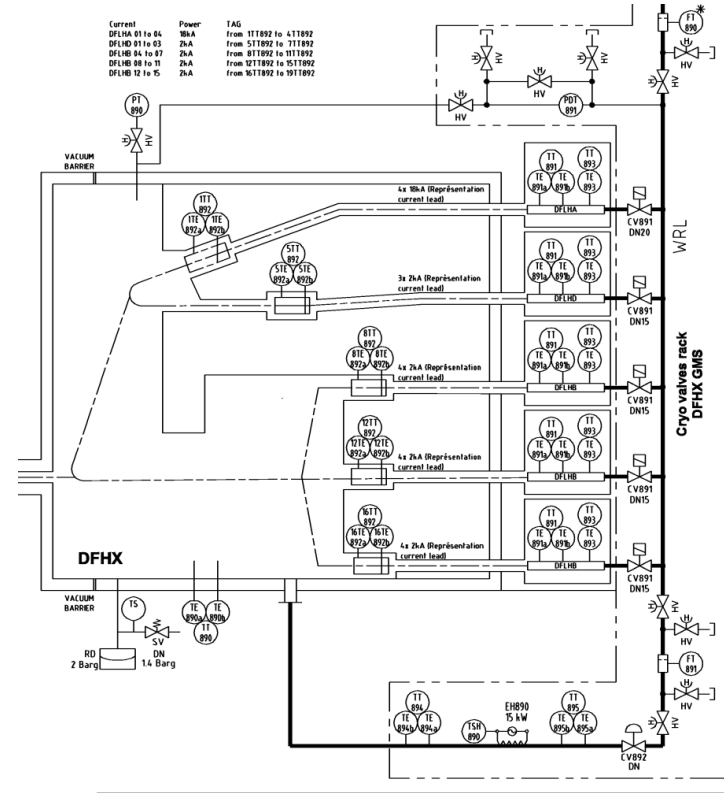
- **9 Thermal transducers (TT)**
  - 3 in vacuum attached to He vessel (Cernox)
  - 4 in the splice box (He vessel) (Cernox)
  - 2 temperature sensors attached to the resistive heaters
- **5 Heaters**
  - 1 GHe/LHe Heat exchanger
  - 2 resistive Heaters in external bath (includes 1 spare)
  - 2 resistive heater in the lower bath (includes 1 spare)
- **1 He pressure gage**
- **Two LHe level transducers**
- **Cryo control valves** are part of cryo jumper

## Splice box (MgB<sub>2</sub>/Nb-Ti)



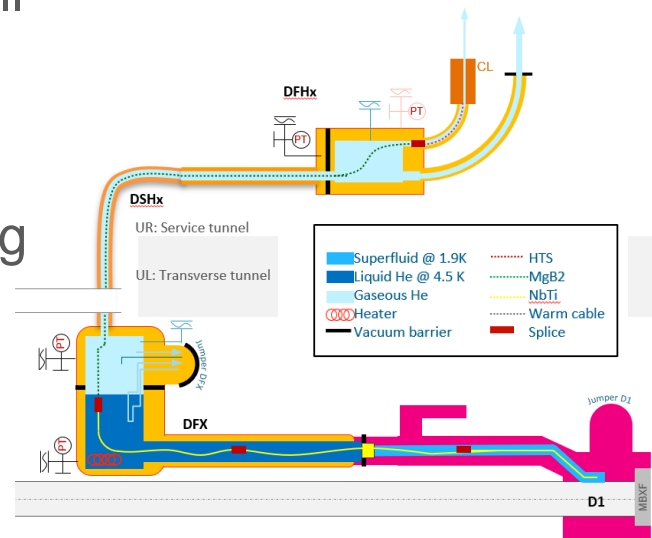
# Cryogenic instrumentation of DFH and leads

- **Instrumentation of DFH**
  - 1 active and 1 spare Thermal Transducers (TT) Cernox per MgB<sub>2</sub>/HTS splice
  - 1 active and 1 spare Thermal Transducers (TT) Cernox In GHe
  - 1 He pressure gage, external to He tank
- **Instrumentation of current leads**
  - Two active and one spare Thermal transducers (PT 100) per current lead



# Vacuum instrumentation

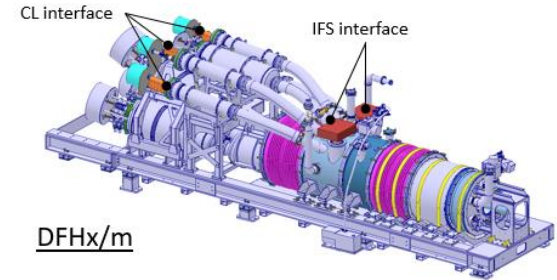
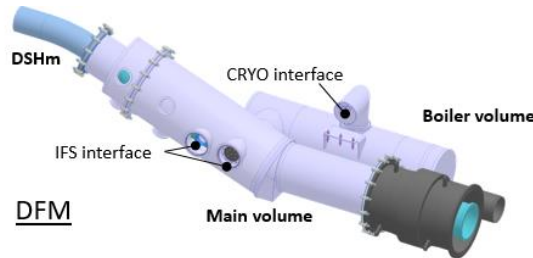
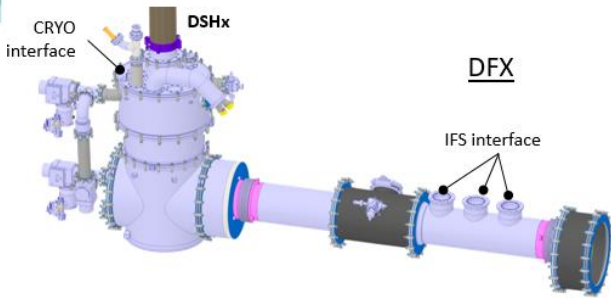
- The cold powering chain of each SC Link system is made of three vacuum volumes as defined in [EDMS1824906](#): **DFX(M)**, **DSH** and **DFHX(M)**
- The DFX(M) and DFHX(M) vacuum vessels will be equipped with vacuum ports ([EDMS 2157597](#)) use to plug pumping units and/or vacuum instrumentation
- All the vacuum instrumentation (Pirani, Penning and membrane gauge) will be external to the DFX vacuum vessel (attached to ports)
- => **no wiring in the vessel for vacuum instrumentation is required**



EDMS1824906

# Instrumentation Feedthroughs of SC-Link systems

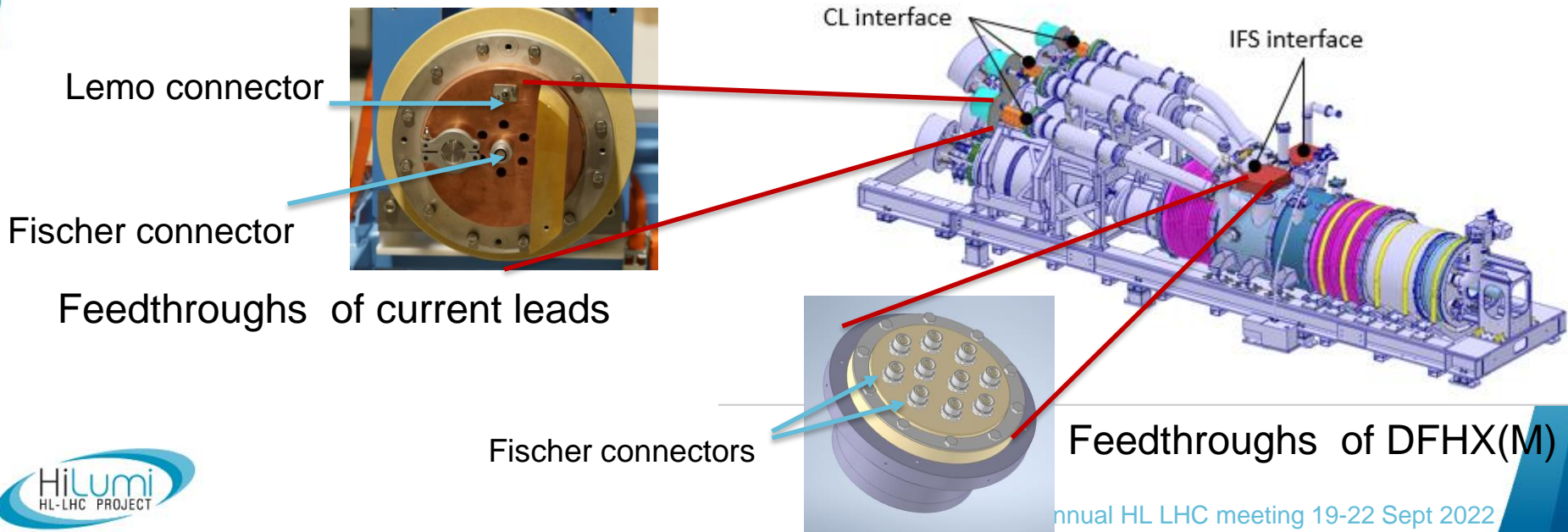
- Feedthroughs located at three specific locations:
  - **DFX(M)**: Vtaps, temp probes, LHe level gage and heaters
  - **DFHX(M)**: Vtaps and temp probes
  - **Current leads**: Vtaps and temp probes
- Instrumentation feedthrough systems of WP6a **designed, constructed and tested** accordingly to voltage requirements  
[EDMS 1821907](#)





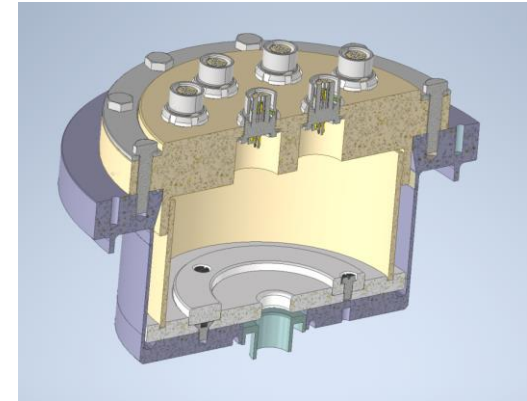
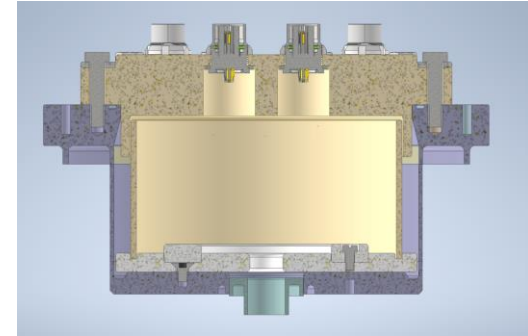
# Instrumentation Feedthroughs of DFHX(M) and current leads

- Each HL-LHC Current leads equipped with one Fischer connector and a 4 pin Lemo connector as for LHC
- Feedthroughs of DFHX(M) composed of multiple Fischer connectors (one connector per branch of circuit, Vtaps and TT) mounted on an insulating flange.



# Design of feedthroughs of DFHX(M)

- Vtaps and TT equipping same branch of circuits regrouped in dedicated connector (same electrical potential  $\sim \pm 10$  V in transients)
- TT of GHe regrouped on a separate connector
- A total of 20 connectors required for DFHX, 11 connectors for DFHM
- Leak tight Connectors of type Fischer S105A058 distributed among two insulated flanges (PEEK, with O-ring seal)
- Connector insulation (in air) :Pin to pin 1.6 kV, Pin to body 1.4 kV
- Clearance and creepage distance between body of connectors (14 mm air, 56(66) mm GHe)

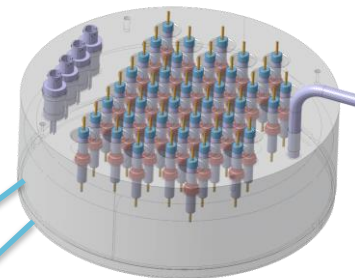


# Instrumentation Feedthrough of DFX

## Feedthroughs of DFX(M):

- HL-LHC cryo-magnet IFS (L-Type)
- SubD connector mounted on Iso-K flange for LHe level gage
- SubD connector mounted on Iso-K flange for TT in vacuum

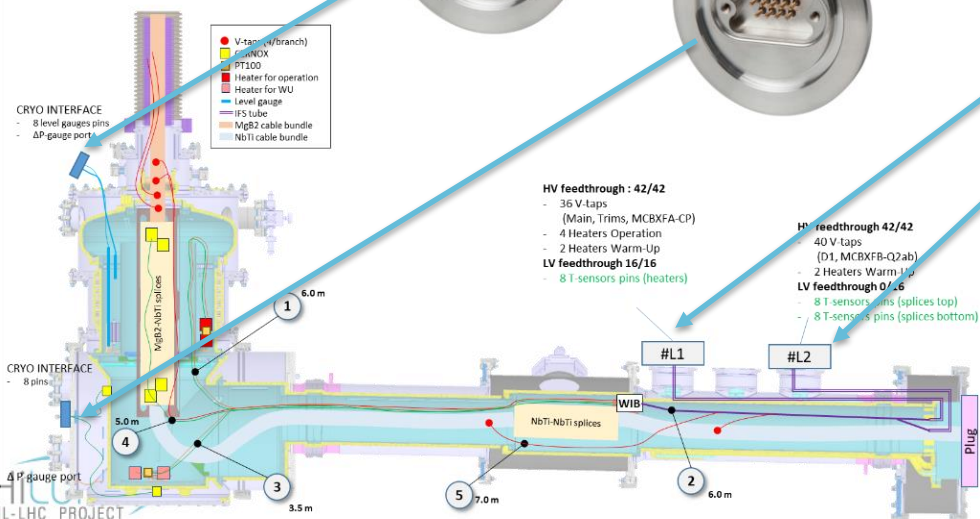
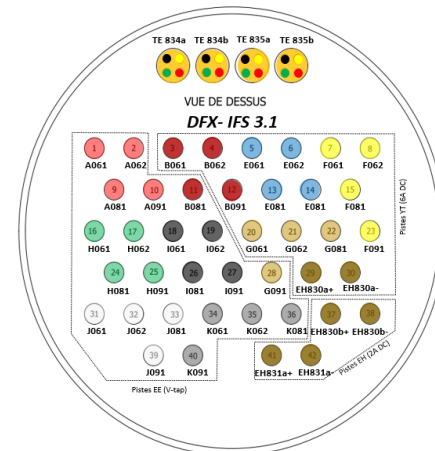
### L Type IFS of DFX



### SubD IsoK flange

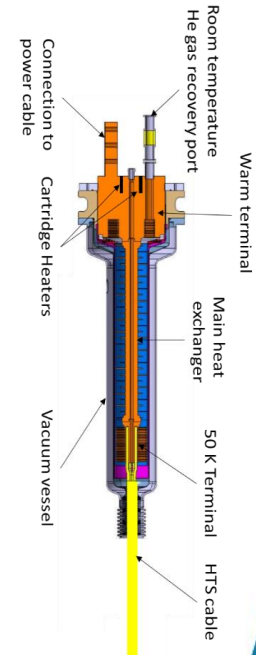


### Pinout of L Type IFS



# Heating system for current leads

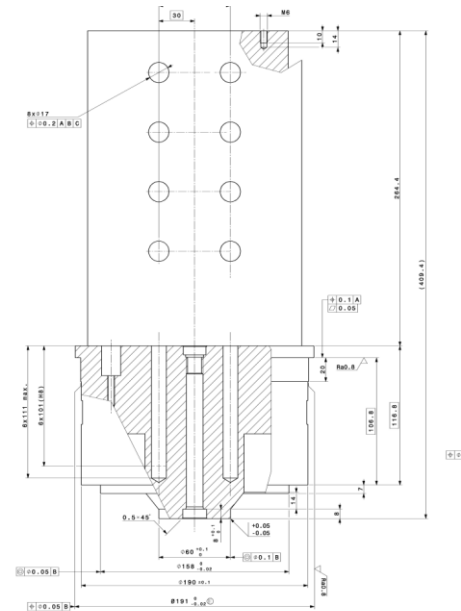
- For a **safe operation** of the **HL-LHC current leads**, each of them will be **equipped with a dedicated heating system to avoid the formation of condensation and ice that would lead to gas leakage or degradation of HTS current leads.**
- Functional specification defined in [EDMS 2770173](#)
- **Each heating system shall:**
  - **Maintain** the warm terminal of the leads to **300 K (+/- 3 K)** during the entire operational cycle of machine
  - **Set point** could be **monitored** and **changed remotely**
  - Provide sufficient **dielectric insulation** to HL LHC circuits ( $\sim 3$  kV)
  - **Deliver a power** (48V) ranging between **125 W** and **1.8 kW**
  - Being made of components quickly replaced with reliable connectors
  - Restart and get back in control mode after power cut
  - Having appropriate electrical protection to limit shut down only to faulty elements/components



# Resistive heaters for the current leads

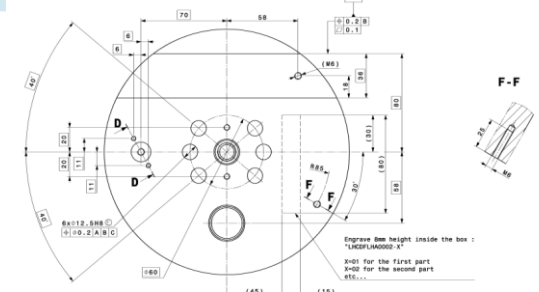
	Type of lead	Number of leads per system	Technical drawing of warm terminal of the leads	Diameter of cartridge heater	Length of cartridge heater	Number of cartridge heater per lead	Power and voltage of each Heater
Inner Triplet	18 kA	4	LHCDFLHA0002	12.5 mm	100 mm	6	300 W/ 48 V
	7 kA	3	LHCDFLHBP0025	6.5 mm	50 mm	2	125 W/48 V
	2 kA	12	LHCDFLHBP0025	6.5 mm	50 mm	2	125 W/48 V
Matching Section	18 kA	2	LHCDFLHA0002	12.5 mm	100 mm	6	300 W/ 48 V
	0.6 kA	8	LHCDFLHBC0001	6.5 mm	50 mm	1	125 W/48 V

More details on the Heating system of the leads in presentation of G. D'Angelo.



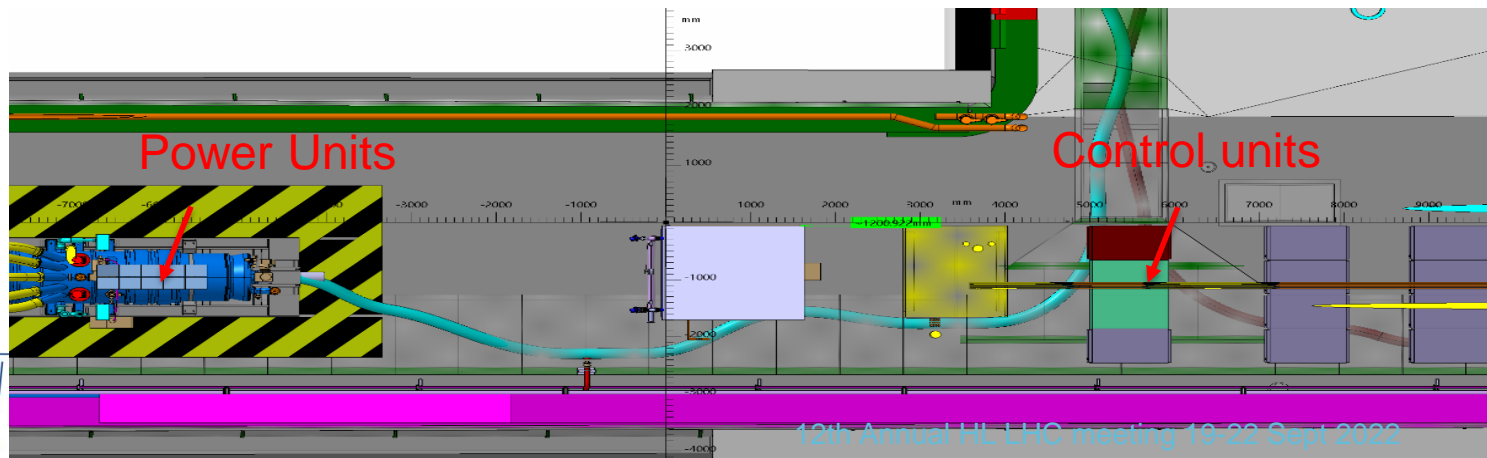
18 kA lead warm terminal

**CARTRIDGE HEATER of CURRENT LEADS**



# Integration of Heating system in the HL-LHC machine

- Integration of components :
  - Power units next by current leads, installed on top of the DFHX and DFHM in individual box
  - Resistive heaters mounted on current leads, with wiring running of cable trays installed on top of the DFHX and DFHM
  - Control units installed ~15 m from the current leads in dedicated racks



# THERMOSWITCH of CURRENT LEADS

- Each current lead will be equipped with a thermoswitch that will trigger a discharge of the circuit if temperature of lead is exceeding 60 degC in operation
  - The type chosen is open by raising temperature.
  - They are insensitive to shocks, accelerations and vibrations.
  - Dielectric holding between the HTS C.L. and the inner parts of the thermostat: 3.5 kV
  - Nominal voltage : 250V
  - Nominal current : 6A
  - Signals from Thermoswitch will be collected by the means of a dedicated proximity equipment:
    - 19 Thermoswitch for IT
    - 10 Thermoswitch for MS



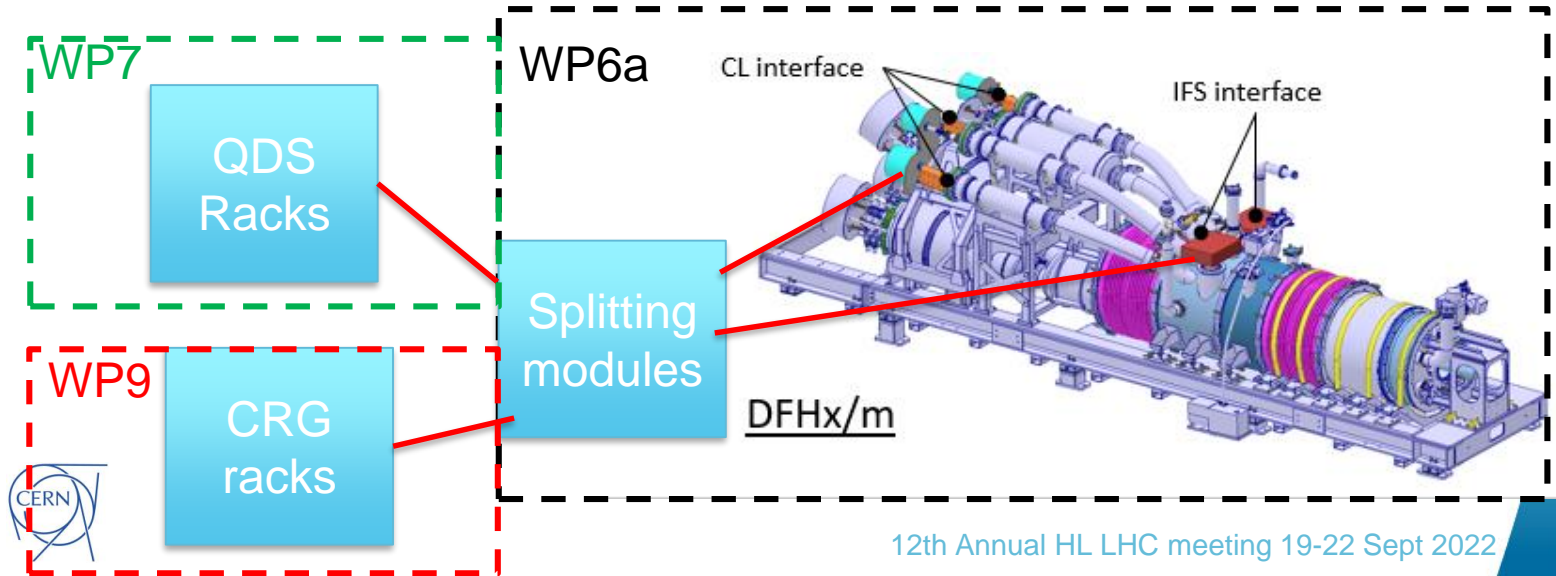
# SPLITTING MODULES OF SC LINK

- External splitting module (proximity equipment) are required to route in dedicated cables instrumentation signal of Sc Link to cryo and electrical protection racks
- Splitting modules will be located close by the DFHX(M) and DFX
  - Splitting module of DFX/DFM under responsibility of WP7 (see presentation of G. D'Angelo)
  - Splitting module of DFHX/M under responsibility of WP6a, described in next slides



# SPLITTING MODULES OF DFHX AND DFHM

- Instrumentation cables of CL and IFS of DFHX(M) will be collected in the proximity equipment
- Connectors of Proximity equipment: Harting type
- Interface among WP at the level of output connectors of splitting modules
- One proximity equipment for four branch of circuits: 5 PE for IT, 3 PE for MS
- Functional spec of proximity equipment drafted in Sept 2022.



# Splitting modules of DFHX and DFHM

- Specification drafted in Sept 2022, that defines for each connector (input and output):
  - Connector ID
  - Type of connector
  - Type of cable
  - Pinout

Pinout of output connector for CRYO

Sensor ID	Signal	Source signal		Conn PE-XCRG-01		
		Conn ID	PIN	Type	Con. Pin ID	Cab. con. ID
1TE892a	U+	PE X4-01	7	Rack: 09 16 072 3001, EMC: 09 62 816 0301	V+	1
1TE892a	U-	PE X4-01	8		V-	2
1TE892a	I+	PE X4-01	9		I+	3
1TE892a	I-	PE X4-01	10		I-	4
1TE892b	U+	PE X4-01	11		V+	5
1TE892b	U-	PE X4-01	12		V-	6
1TE892b	I+	PE X4-01	13		I+	7
1TE892b	I-	PE X4-01	14		I-	8
1TE891a	U+	PE X5-01	7		V+	9
1TE891a	U-	PE X5-01	8		V-	10
1TE891a	I+	PE X5-01	9		I+	11
1TE891a	I-	PE X5-01	10		I-	12
1TE891b	U+	PE X5-01	11		V+	13
1TE891b	U-	PE X5-01	12		V-	14
1TE891b	I+	PE X5-01	13		I+	15
1TE891b	I-	PE X5-01	14		I-	16
1TE893	U+	PE X6-01	1		V+	17
1TE893	U-	PE X6-01	2		V-	18
1TE893	I+	PE X6-01	3		I+	19
1TE893	I-	PE X6-01	4		I-	20

List of output connectors of the splitting module of DFHM

List of output connectors of the splitting module of DFHM						
Vtaps/ Temperature sensors	Current leads/ leg of circuit	Signals		Connector ID		Cable
		Nb of wires for Vtaps	Nb of wires for Temp probe	Connector ID	Connector Type	
Temp	DFLHA.UR._M._1	-	20	PE-MCRG-1	[Rack: 09 16 072 3101]   cable : 09 16 072 3001     EMC: 09 62 816 0301    11 x	20x  DRAK A HV
	DFLHA.UR._M._2	-	20	PE-MCRG-2		
	DFLHC.UR._M._1	-	20	PE-MCRG-3		
	DFLHC.UR._M._2	-	20	PE-MCRG-4		
	DFLHC.UR._M._3	-	20	PE-MCRG-5		
	DFLHC.UR._M._4	-	20	PE-MCRG-6		
	DFLHC.UR._M._5	-	20	PE-MCRG-7		
	DFLHC.UR._M._6	-	20	PE-MCRG-8		
	DFLHC.UR._M._7	-	20	PE-MCRG-9		
	DFLHC.UR._M._8	-	20	PE-MCRG-10		
	None (TT832A/TT832B)	-	8	PE-MCRG-11		
Vtaps	DFLHA.UR._M._1	16	-	PE-MMPE-01a	[1 x 09 14 016 0371]   6 x [4 x 09 14 008 3101]     1 x 09 30 016 0318	NE36  NE36  NE36  NE36  NE36  NE36
	DFLHA.UR._M._2	-	-	PE-MMPE-01b		
	-	16	-	PE-MMPE-01b		
	-	-	-	PE-MMPE-01b		
	DFLHC.UR._M._1	32	-	PE-MMPE-02a		
	DFLHC.UR._M._2	32	-	PE-MMPE-02a		
	DFLHC.UR._M._3	32	-	PE-MMPE-02b		
	DFLHC.UR._M._4	32	-	PE-MMPE-02b		
	DFLHC.UR._M._5	32	-	PE-MMPE-03a		
DFLHC.UR._M._6	32	-	PE-MMPE-03a			
DFLHC.UR._M._7	32	-	PE-MMPE-03b			
DFLHC.UR._M._8	32	-	PE-MMPE-03b			

# Conclusion

- Current leads named and attributed to circuits
- List of instrumentation for safe cryogenic, electrical and vacuum operation of the SC Links system defined
- Instrumentation feedthroughs of SC Link defined
- The functional specification for current leads heating system was defined, it is developed by WP7.
- Safety thermostitch will equip each HTS current lead that will cut off the power converter if the temperature reaches 60°C.
- Splitting module for DFX(M) and DFHX(M) are being designed. The one of DFX(M) is with WP7. Interfaces are defined, the detail design of DFHX(M) splitting module will be completed by Q2 2023.

**Thanks for your  
attention**