

# Discussions

## **S**uperconducting **D**etector **M**agnet **W**orkshop for Future Colliders & Physics Experiments

*Program Committee:*

***Akira Yamamoto*** (Chair, KEK-CERN),

***Benoit Cure*** (CERN), ***Lionel Quettier*** (CEA),

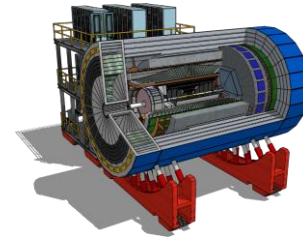
***Renuka Rajput-Ghoshal*** (JLab/BNL), ***Vadim Kashikhin*** (Fermilab),

***Ken-ichi Sasaki*** (KEK), and ***Yasuhiro Makida*** (KEK),

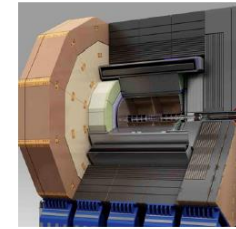
**13 Sept. 2022**

# 1st day a.m.: Reports from Projects

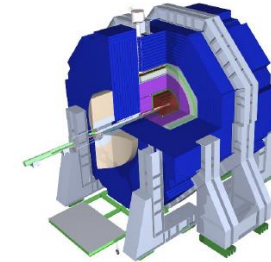
	Registration	Monnie Potter, Nikkie Deelen
	40/S2-A01 - Salle Anderson, CERN	08:15 - 08:45
	<b>Welcome Address</b>	Joachim Josef Mnich
	40/S2-A01 - Salle Anderson, CERN	08:45 - 09:00
09:00	<b>Opening Address</b>	Matthias Mentink et al.
	40/S2-A01 - Salle Anderson, CERN	09:00 - 09:10
	<b>Program Overview</b>	Prof. Akira Yamamoto
	40/S2-A01 - Salle Anderson, CERN	09:10 - 09:20
	<b>The Electron-Ion Collider (EIC)</b>	Renuka Rajput-Ghoshal
	40/S2-A01 - Salle Anderson, CERN	09:20 - 09:50
	<b>International Linear Collider - ILD (ILC-ILD)</b>	Karsten Buesser et al.
10:00	40/S2-A01 - Salle Anderson, CERN	09:50 - 10:20
	<b>International Linear Collider - SiD (ILC-SiD)</b>	Tom Markiewicz et al.
	40/S2-A01 - Salle Anderson, CERN	10:20 - 10:50
11:00	<b>Coffee Break</b>	
	40/S2-A01 - Salle Anderson, CERN	10:50 - 11:20
	<b>Compact Linear Collider (CLiC)</b>	Benoit Cure
	40/S2-A01 - Salle Anderson, CERN	11:20 - 11:45
	<b>Lepton Future Circular Collider (FCC-ee)</b>	Dr Nikkie Deelen
12:00	40/S2-A01 - Salle Anderson, CERN	11:45 - 12:10
	<b>Hadron Future Circular Collider (FCC-hh)</b>	Matthias Mentink
	40/S2-A01 - Salle Anderson, CERN	12:10 - 12:35
	<b>Circular Electron Positron Collider (CEPC)</b>	Dr Feipeng NING
	40/S2-A01 - Salle Anderson, CERN	12:35 - 13:00
13:00	<b>Lunch</b>	



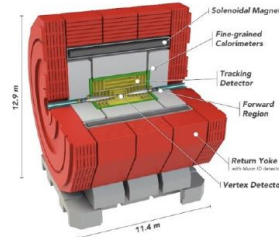
EIC



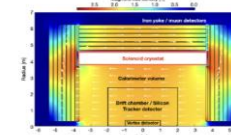
ILC-ILD



ILC-SiD



CLiC



FCC-ee

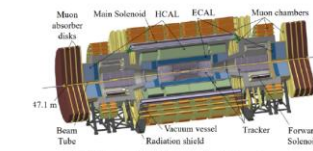
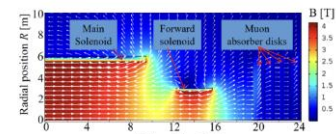


Fig. 44 Proposed FCC-hh detector base-line layout



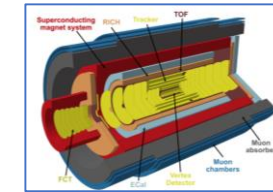
FCC-hh



CEPC

# 1st day, p.m.: Reports from Projects

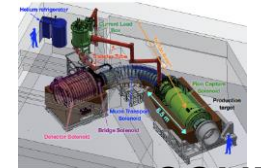
14:00	<b>CERN</b>	13:00 - 14:15
	<b>A Large Ion Collider Experiment 3 (ALICE-3)</b> 40/S2-A01 - Salle Anderson, CERN	Werner Riegler 14:15 - 14:40
	<b>Mu2e</b> 40/S2-A01 - Salle Anderson, CERN	Michael Lamm  14:40 - 15:05
15:00	<b>Muon experiments in Japan</b> 40/S2-A01 - Salle Anderson, CERN	Ken-ichi Sasaki et al. 15:05 - 15:30
	<b>antiProton ANihilation at DArmsstadt (PANDA)</b> 40/S2-A01 - Salle Anderson, CERN	Lars Schmitt 15:30 - 15:55
16:00	<b>Coffee Break</b> 40/S2-A01 - Salle Anderson, CERN	15:55 - 16:15
	<b>Baby International Axion Observatory (BabyIAXO)</b> 40/S2-A01 - Salle Anderson, CERN	Uwe Schneekloth 16:15 - 16:40
	<b>Magnetized Disc and Mirror Axion eXperiment (MADMAX)</b> 40/S2-A01 - Salle Anderson, CERN	Walid ABDEL MAKSOUD 16:40 - 17:05
17:00	<b>Alpha Magnetic Spectrometer 100 - (AMS-100)</b> 40/S2-A01 - Salle Anderson, CERN	Dr Tim Mulder et al. 17:05 - 17:30
	<b>General Discussion</b> 40/S2-A01 - Salle Anderson, CERN	Lionel Quettier et al. 17:30 - 18:00
18:00		



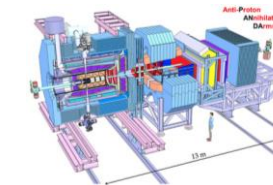
ALIICE-3



Mu2e



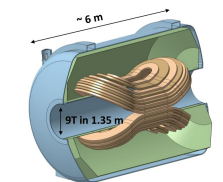
COMET



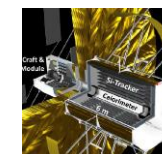
PANDA



BabyIAXO



MadMAX

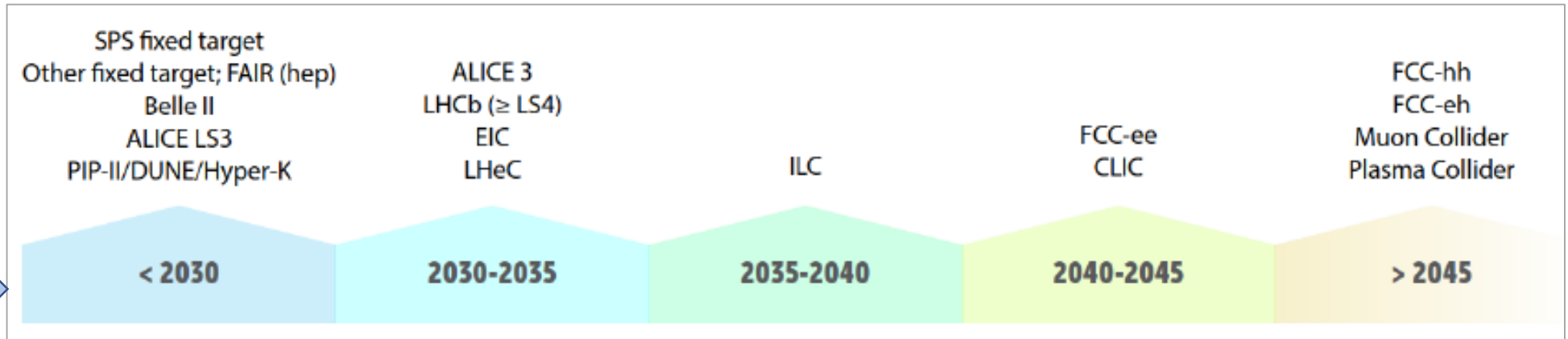


AMS100



# Future Colliders and Physics Experiments anticipated

Future particle physics experiments being studied: from LDG Accelerator R&D Report, [CERN 2022-001](#)

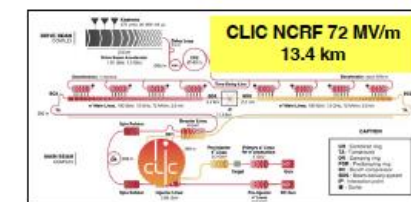
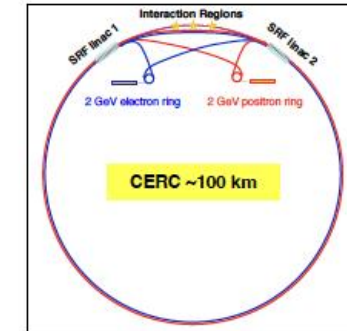
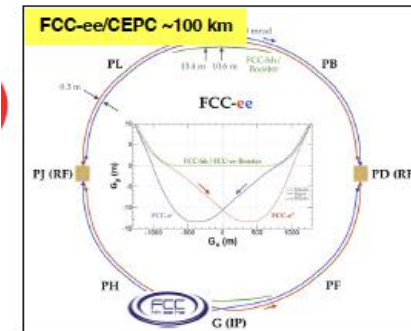


**COMET**  
**Mu2e**

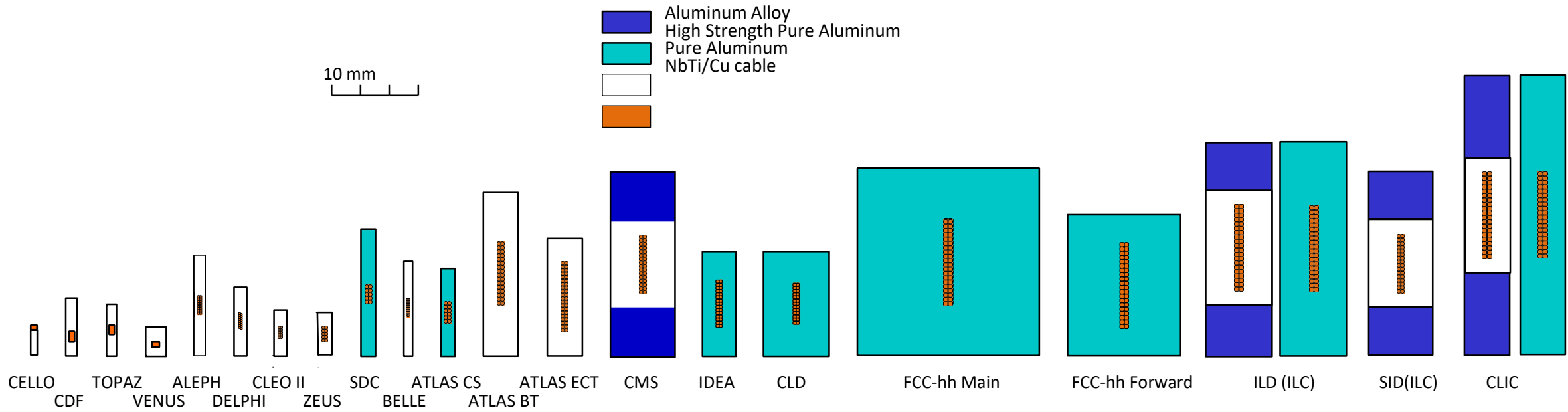
2007 ~ 2022

Other phys. Experiments: Mu2e, G-2 (fnal), Comet, G-2)J-Parc), BabyAXIO, AXIO (desy)

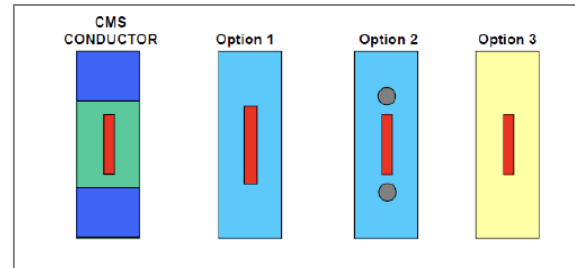
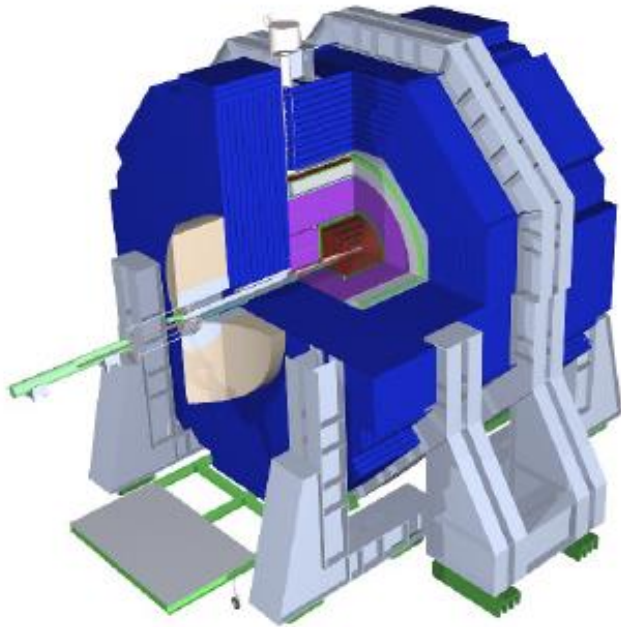
- **Colliders:** ILC, CLIC, FCC-ee, -hh, -eh, Panda (?), EIC, MC, and others (CEPC, SPPS, ...)
- **Non-Colliders;** Muon Beam Experiments, Axion-Observatory (BabyIAXO), and others ( ....)
- Others ?



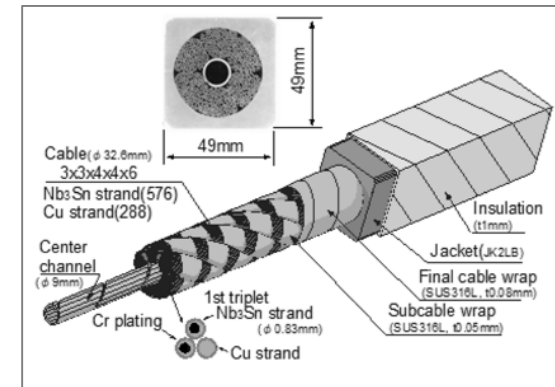
Courtesy: Y. Makida



# Al-stabilized SC or Alternates for SiD ?



or



# CLIC detector magnet

## The superconducting solenoid – conceptual design

### Mechanical stress-strain for CLICdet

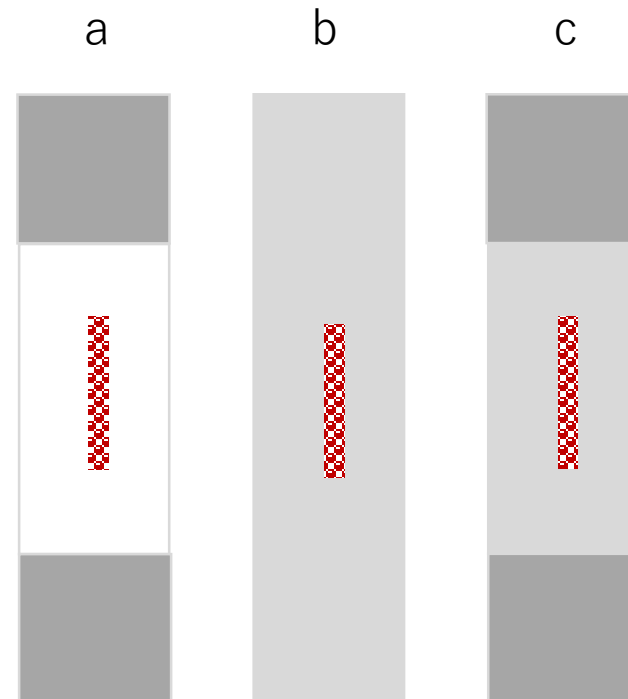
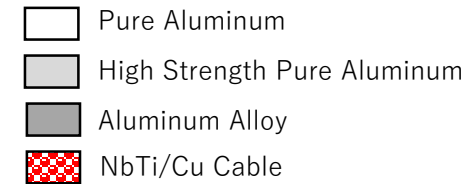
#### Option a compared to b and c:

##### Option a:

- Reinforcement in the elastic domain  $\sigma_{eq} = 150 \text{ MPa}$
- Pure aluminium at **0.15%** hoop strain in elasto-plastic domain (pure aluminium : yield strength  $\sim 30 \text{ MPa}$  at 4K)

##### Options b & c:

- Entire conductor cross section works in elastic domain  
 $\sigma_{eq} = 82 \text{ MPa}$
- Hoop strain : **0.08%**



**Design**

Magnetic design  
Mechanical design  
Conductor design

**Manufacturing aspects**

Winding issues  
Casing issues

**Conductor R&D**

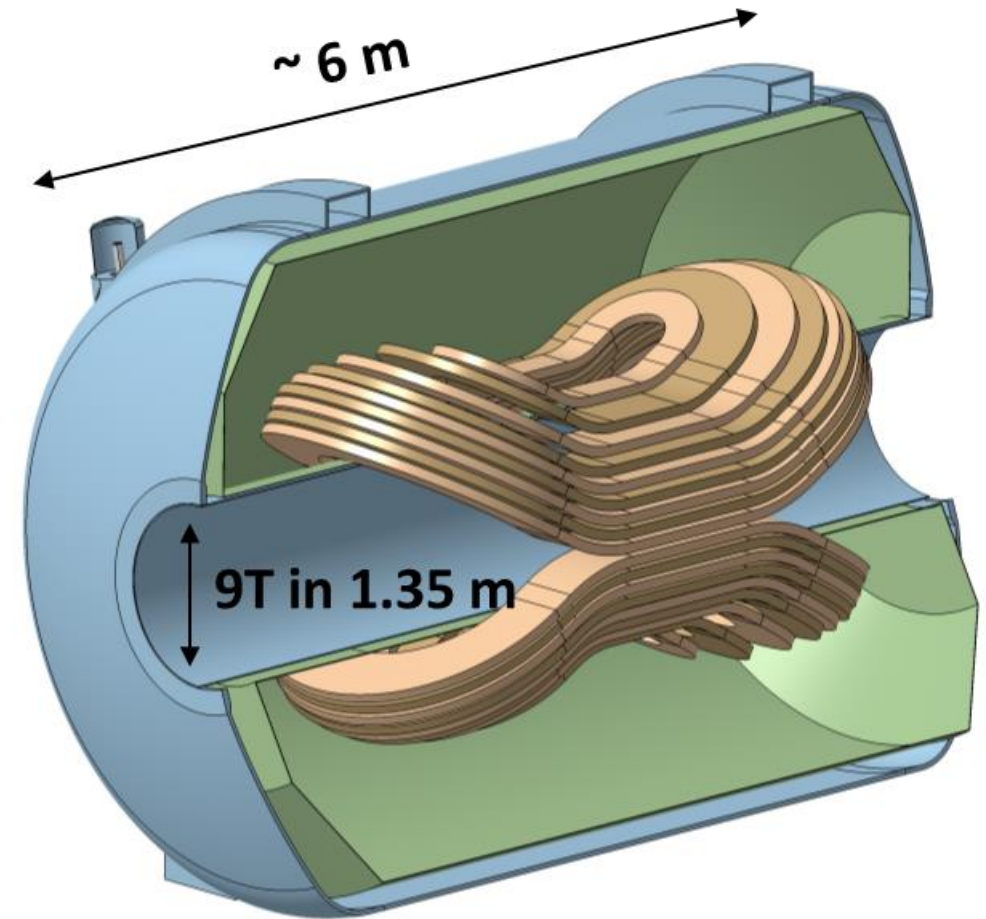
Copper profile shape  
Cold work

**Quench propagation R&D**

Design  
Manufacturing & integration  
Test results

Physics specification	Value
“Ideal” FoM	$\sim 100 \text{ T}^2\text{m}^2$
Booster length ‘ $L_b$ ’	1.3 m
Bore diameter	1.35 m
Dipole Field	$\sim 9 \text{ T}$
Homogeneity ( $z=0$ )	$\pm 10\%$
Maximum overall length	6.9 m
Maximum overall weight	200 t

Magnet specification	Value
Superconductor	NbTi
Operating temperature	1.8 K
Load Line margin	10 %
Temperature margin	1 K
Allowable VM stress	180 MPa
Hot spot	100 K
Discharge voltage	$\pm 1 \text{ kV}$
Maximum current	30 kA





## Design

Magnetic design  
Mechanical design  
**Conductor design**

## Manufacturing aspects

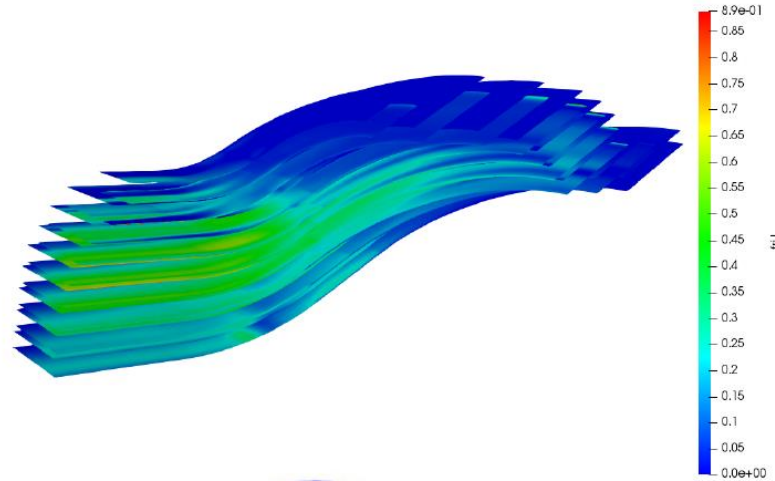
Winding issues  
Casing issues

## Conductor R&amp;D

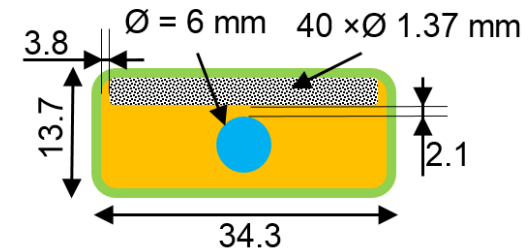
Copper profile shape  
Cold work

## Quench propagation R&amp;D

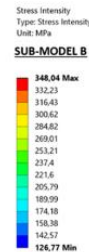
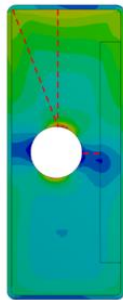
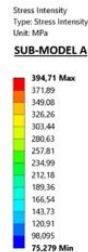
Design  
Manufacturing & integration  
Test results



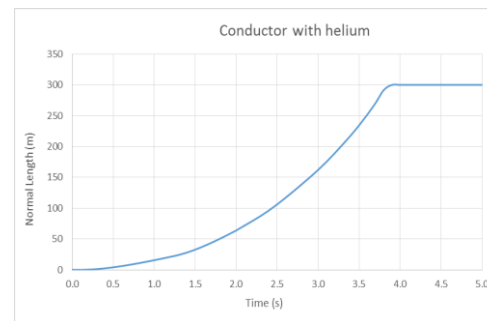
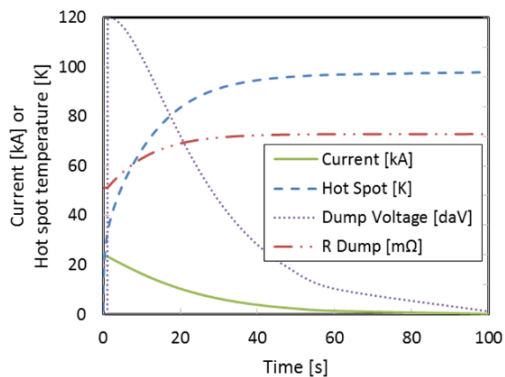
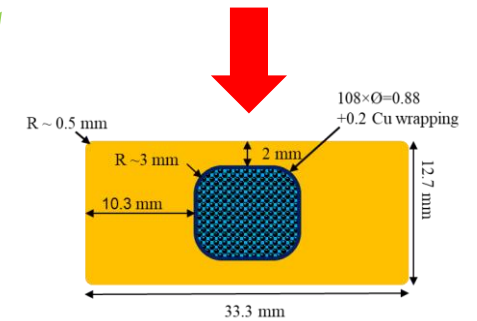
Heat deposition by motion &amp; cryostability



Local stress in copper



Quench velocity + 100 K hot spot + ±1 kV voltage



Parameters	Values	Units
Nominal current	23.5	kA
Max. field	10.4	T
Conductor length	9.6	km
Section of Cu	362	mm <sup>2</sup>
NbTi section	29	mm <sup>2</sup>
Helium section	28	mm <sup>2</sup>
Cu/Sc cond.	12,6	
Coil weight	34	tons
Self	1.8	H

# Another Alternates?

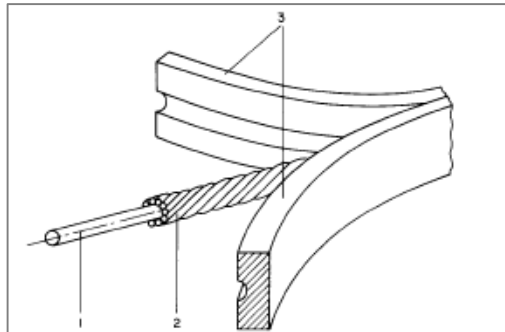


Fig. 1 Conductor composition

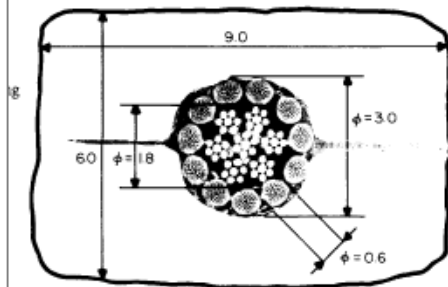


Fig. 2 Conductor cross-section

Although the soldering process is basically extremely simple we have experienced some difficulties in producing great uninterrupted lengths of conductor.

The main difficulties are given by:

- (a) The relatively large amount of slag which are produced in the soldering process. Although the majority of the slag floats on the alloy bath, some

## Fabrication of an aluminium stabilized superconductor

M. Morpurgo and G. Pozzo

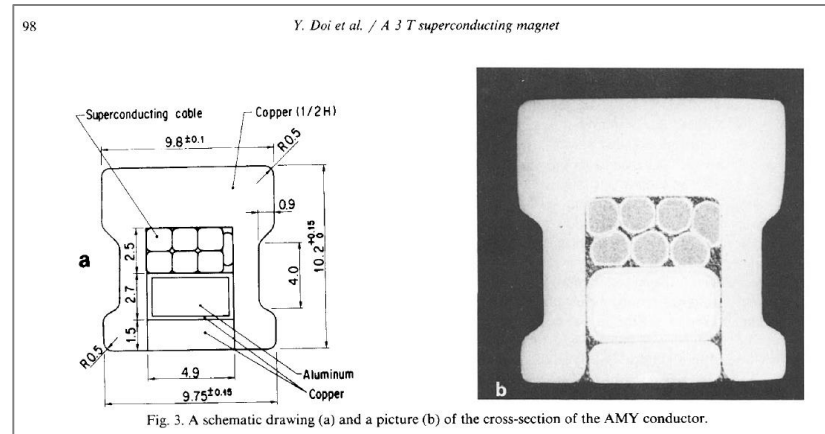


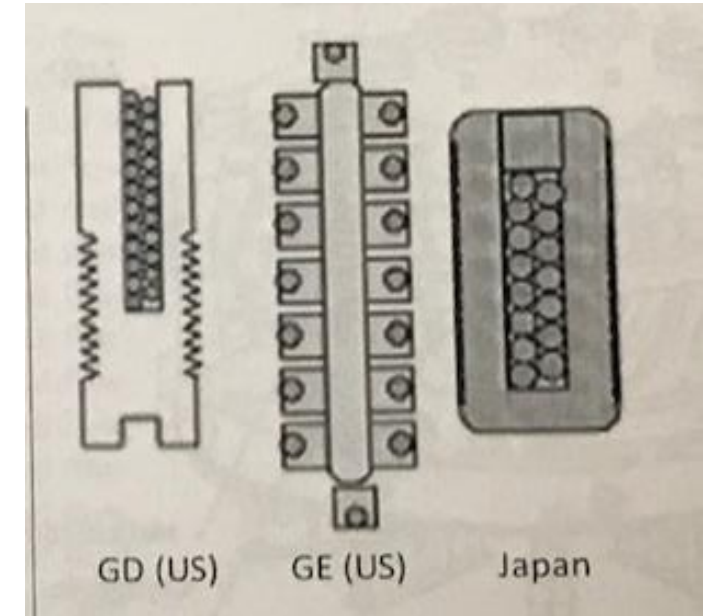
Fig. 3. A schematic drawing (a) and a picture (b) of the cross-section of the AMY conductor.

Nuclear Instruments and Methods in Physics Research A274 (1989) 95–112  
North-Holland, Amsterdam

## A 3 T SUPERCONDUCTING MAGNET FOR THE AMY DETECTOR


Y. DOI, T. HARUYAMA, H. HIRABAYASHI, S. ISHIMOTO, A. MAKI, T. MITO, T. OMORI, S. TERADA and K. TSUCHIYA

National Laboratory for High Energy Physics (KEK), Tsukuba-shi, Ibaraki-ken 305, Japan



A. Yamamoto and T. Taylor  
RAST, V.5 (2012) p91.  
(SC for Large Coil Task for Fusion)  
Cu-Stabilized SC with soldering

## 2nd day, a.m.: Reports from Industry

	<b>Furukawa Electric</b>	<i>Hisaki Sakamoto et al.</i>
	40/S2-A01 - Salle Anderson, CERN	08:30 - 08:50
09:00	<del>Luvata (TO BE CONFIRMED)</del>	
	40/S2-A01 - Salle Anderson, CERN	08:50 - 09:10
	<b>The European industrial status on the superconductor manufacturing - Discussion</b>	<i>Dr Amalia Ballarino</i>
	40/S2-A01 - Salle Anderson, CERN	09:10 - 09:30
	<b>ICAS</b>	<i>Dr Luigi Muzzi</i>
	40/S2-A01 - Salle Anderson, CERN	09:30 - 09:50
10:00	<b>Wuxi Toly Electric Works Co.,Ltd.</b>	<i>Yu Zhao</i>
	40/S2-A01 - Salle Anderson, CERN	09:50 - 10:10
	<b>Coffee Break</b>	
	40/S2-A01 - Salle Anderson, CERN	10:10 - 10:30
	<b>Status Report on Coextrusion Facilities in Europe for Detector Magnet Superconductors</b>	<i>Benoit Cure</i> 
	40/S2-A01 - Salle Anderson, CERN	10:30 - 10:50
11:00	<b>Techmeta</b>	<i>Peter Oving</i>
	40/S2-A01 - Salle Anderson, CERN	10:50 - 11:10
	<b>Hitachi</b>	<i>Tomoyuki Semba</i>
	40/S2-A01 - Salle Anderson, CERN	11:10 - 11:30
	<b>Toshiba</b>	<i>Shohei Takami</i>
	40/S2-A01 - Salle Anderson, CERN	11:30 - 11:50
12:00	<b>Mitsubishi Electric</b>	<i>Hiroyuki Horii</i>
	40/S2-A01 - Salle Anderson, CERN	11:50 - 12:10
	<b>Lunch</b>	

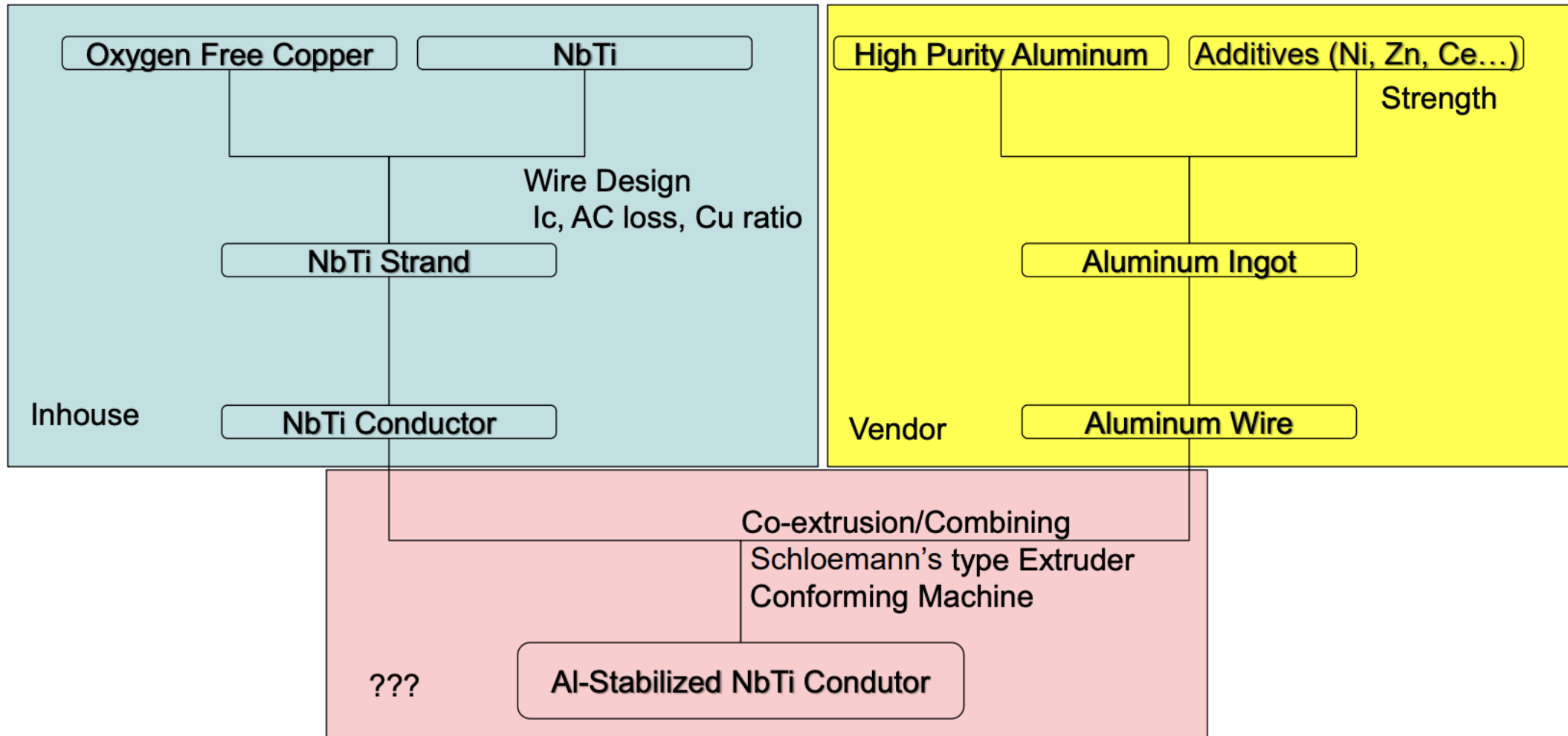
## p.m.: Reports from Industry + a Proposal

14:00	<b>GE Alstom</b>	<i>Marc Nusbaum</i>
	40/S2-B01 - Salle Bohr, CERN	14:00 - 14:20
	<b>Bilfinger Noell</b>	<i>Mr Michael Gehring</i>
	40/S2-B01 - Salle Bohr, CERN	14:20 - 14:40
	<b>ASG</b>	<i>Antonio Pellecchia</i>
	40/S2-B01 - Salle Bohr, CERN	14:40 - 15:00
15:00	<b>SAES RIAL</b>	<i>Carlo Santini</i>
	40/S2-B01 - Salle Bohr, CERN	15:00 - 15:20
	<b>Group photograph and Coffee Break</b>	
	40/S2-B01 - Salle Bohr, CERN	15:20 - 15:50
16:00	<b>Sigma-Phi</b>	<i>Frederick Forest</i>
	40/S2-B01 - Salle Bohr, CERN	15:50 - 16:10
	<b>MgB2</b>	<i>Riccardo Musenich</i>
	40/S2-B01 - Salle Bohr, CERN	16:10 - 16:30
17:00	<b>Discussion session</b>	<i>Prof. Akira Yamamoto</i>
	40/S2-B01 - Salle Bohr, CERN	16:30 - 17:30

- FEC has many experiences for producing Al-stabilized NbTi conductors.
- FEC had contributed many detector solenoid projects.

Project	Lab.	Completion	Dim. of NbTi Strand (mm)	No. of strands	Stranded Cable	Stabilizer	Conductor	Quantity (m)	
Mu2e PS	FNAL	2016	1.47	30	2.3*23.7	Al-Ni	5.6*30	10,720	Subsi ↑
Mu2e DS	FNAL	2015	1.47	12	2.3*7.9	Al	5.3*20.1	9,900	
SMES R&D Coil	NIFS	2004	0.823	8	1.55*	Al	5.8	14,000	↓ In ho
SRC Main Coil	RIKEN	2000	1.15	10	2.15*	Al-Ni	8*15	77,680	
ATLAS Thin Solenoid for LHC	KEK	1998	1.22	12	2.3*7.4	Al-Ni	4.2*30	6,500	
SRC Trim Model Coil	RIKEN	1997	1.25			Al-Zn	2.9*3.6	4,600	
SRC Main Model Coil	RIKEN	1997	1.25	10	2.35*	Al-Zn	8*15	15,400	
BESS	KEK	1996	0.77			Al	1.2*1.8	7,000	
SDC Prototype SSC	KEK	1993	1.277	10		Al-Zn-Si	4.37*43.8	6,000	

# Al-stabilized NbTi conductor production scheme

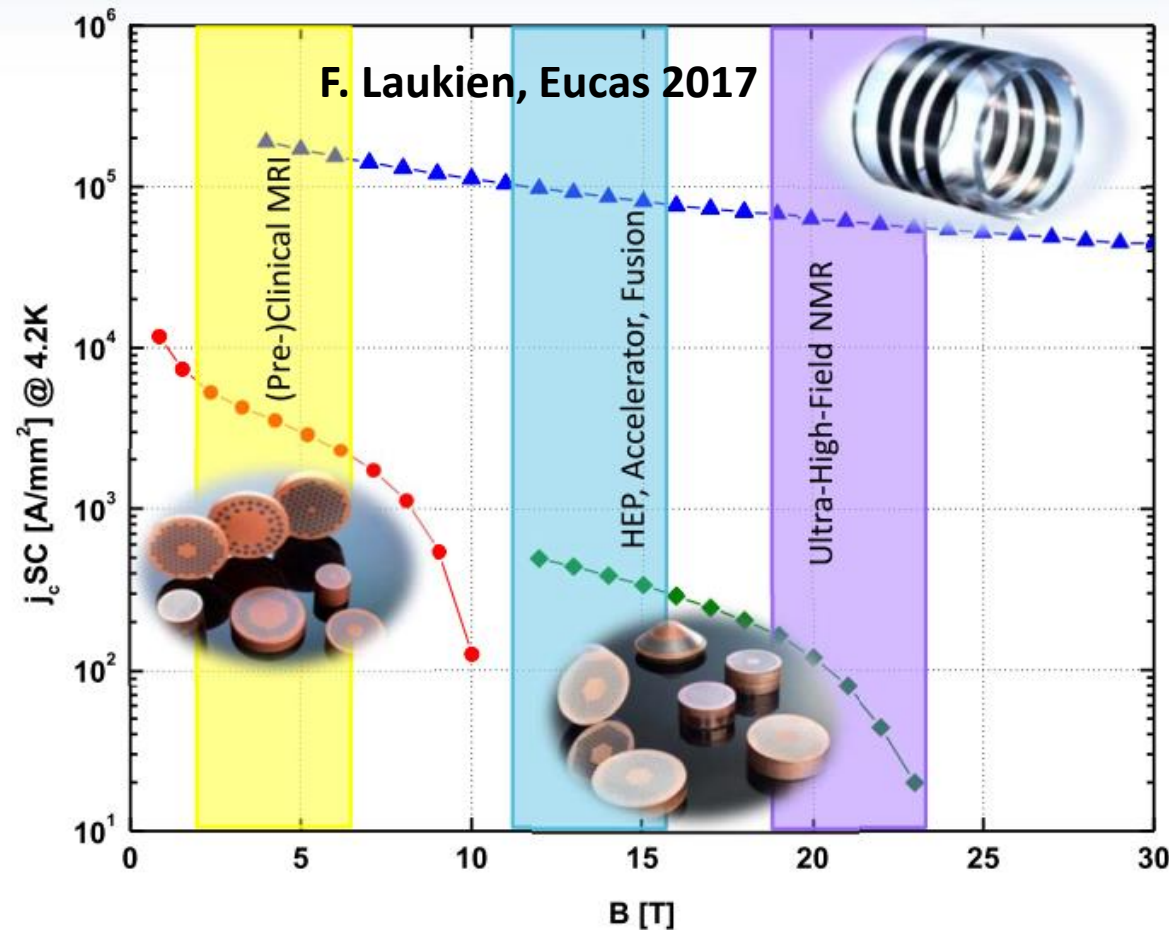


# Manufacturer of Nb-Ti Wire – Bruker



## Bruker EAS/OST

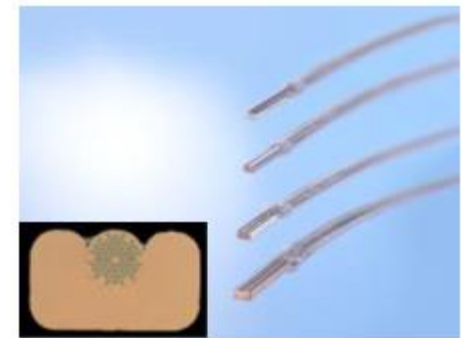
- Different types of round and rectangular Nb-Ti wires, bare or insulated (braided or varnish)
- Bruker production for **LHC: Nb-Ti wire** for MB and MQ and for other magnets (LHC Type 5 a and Type 6 wire for insertion quadrupoles), cable for ATLAS, **BSCCO 2223 HTS** for current leads



NbTi-based



NbTi (Niobium-Titanium)



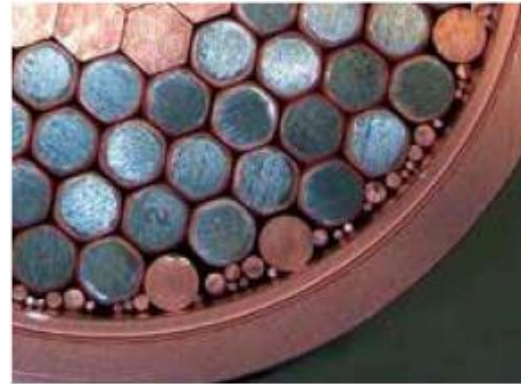
NbTi Wire in Channel (WIC)

$B < 9.5$  T

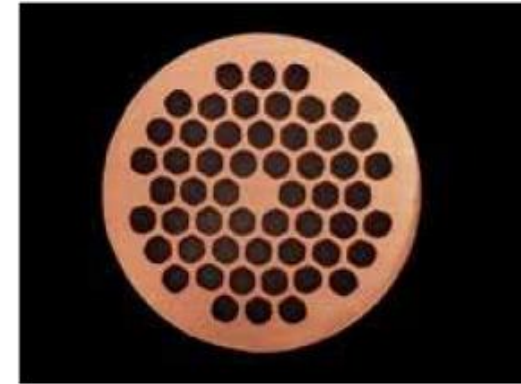
# Manufacturer of Nb-Ti Wire - Luvata

## Luvata USA/Luvata Pori (EU)

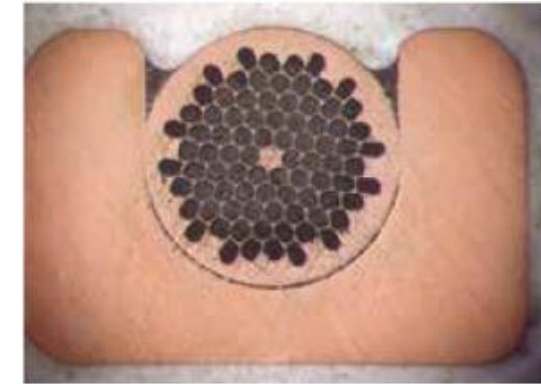
- Enameled monolithic wires in round and rectangular configurations
- Wire-in-channel or cable-in-channel integrated conductors
- Luvata Pori production for **LHC**: 1/8 of MB+MQ Nb-Ti outer cables/wire



Multifilament billet assembly



NMR/MRI wire, available also as rectangular



MRI wire-in-channel (WIC) conductor with 84 filaments



Multifilament billet assembly



Braided wire inspection



Superconductor rod production

## Al-stabilized superconductor



Pre-processing equipment

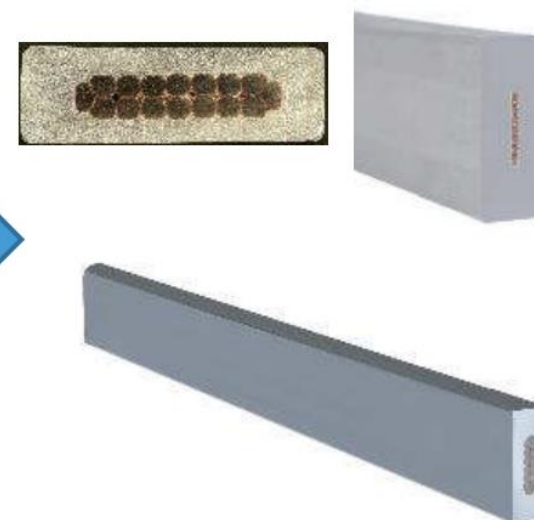
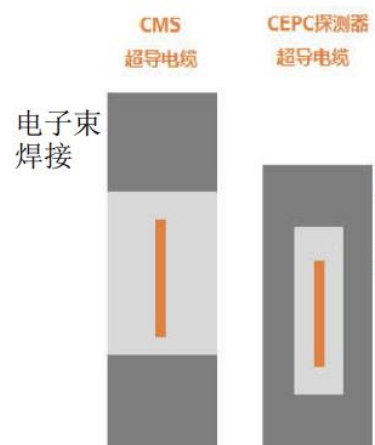


Extrusion machine

Parameter	Extrusion wheel diameter/mm	Rod diameter/mm	Cable thickness/mm	Cable width/mm
Value	400	2*9.5~12	3.0~30.0	10.0~70.0



# Al-stabilized superconductor for CEPC detector magnet



## □ The process of secondary extrusion

- The first time with high-purity aluminum: 10\*33mm
- The second time with aluminum alloy: 22\*56mm

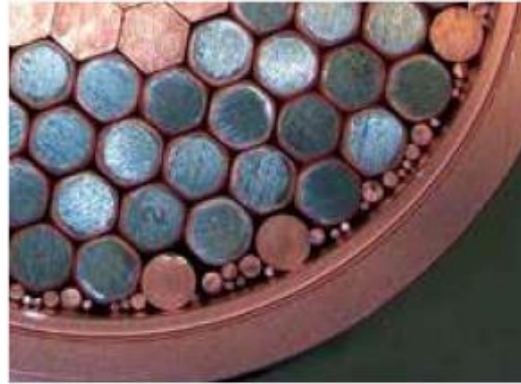
## □ Doped aluminum alloy materials

- Goals: high mechanical strength, high RRR value

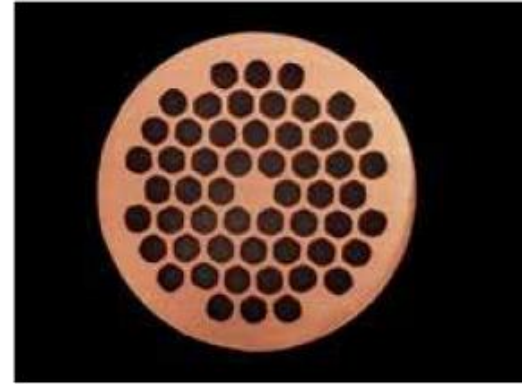
# Manufacturer of Nb-Ti Wire - Luvata

## Luvata USA/Luvata Pori (EU)

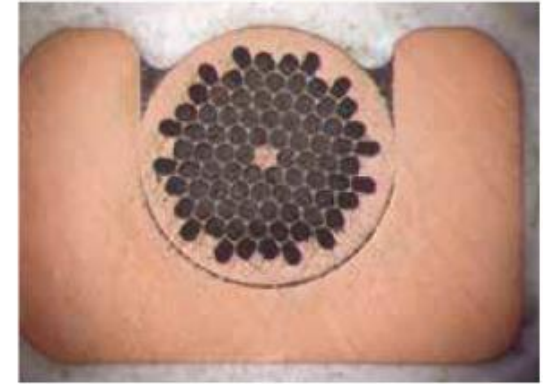
- Enameled monolithic wires in round and rectangular configurations
- Wire-in-channel or cable-in-channel integrated conductors
- Luvata Pori production for **LHC**: 1/8 of MB+MQ Nb-Ti outer



Multifilament billet assembly



NMR/MRI wire, available also as rectangular



MRI wire-in-channel (WIC) conductor with 84 filaments



Multifilament billet assembly



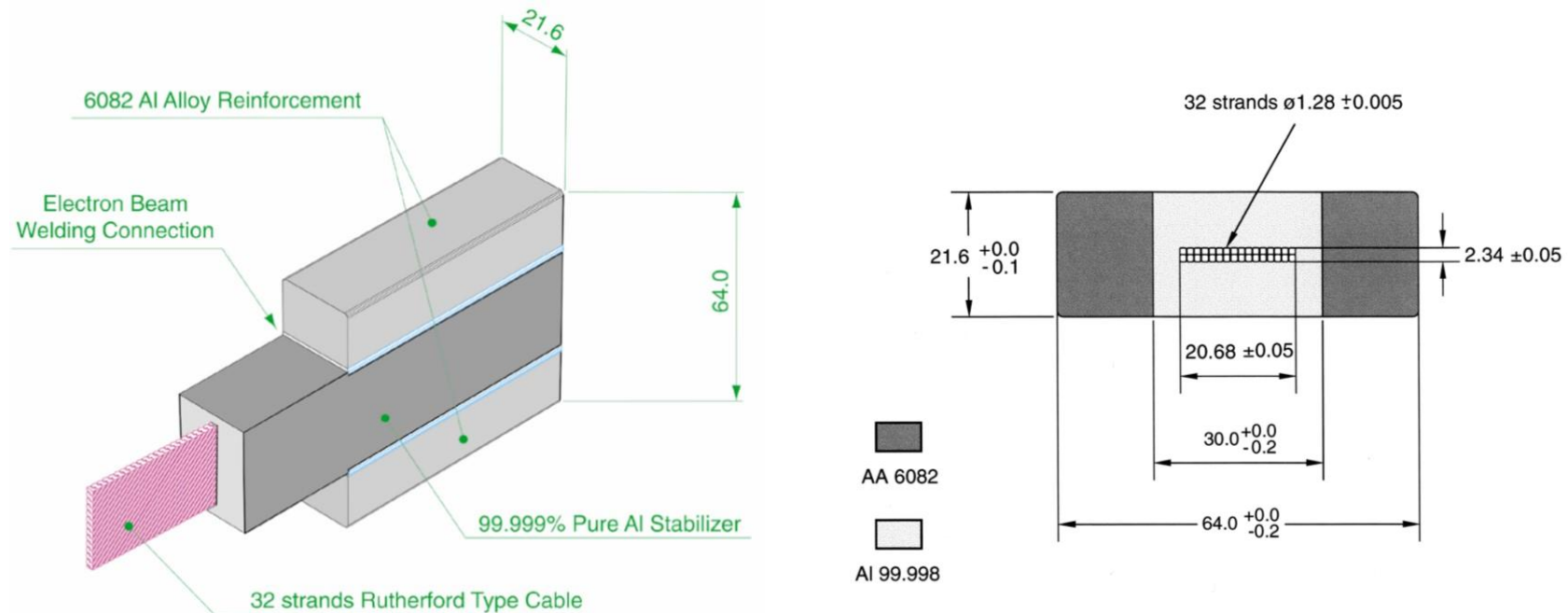
Braided wire inspection



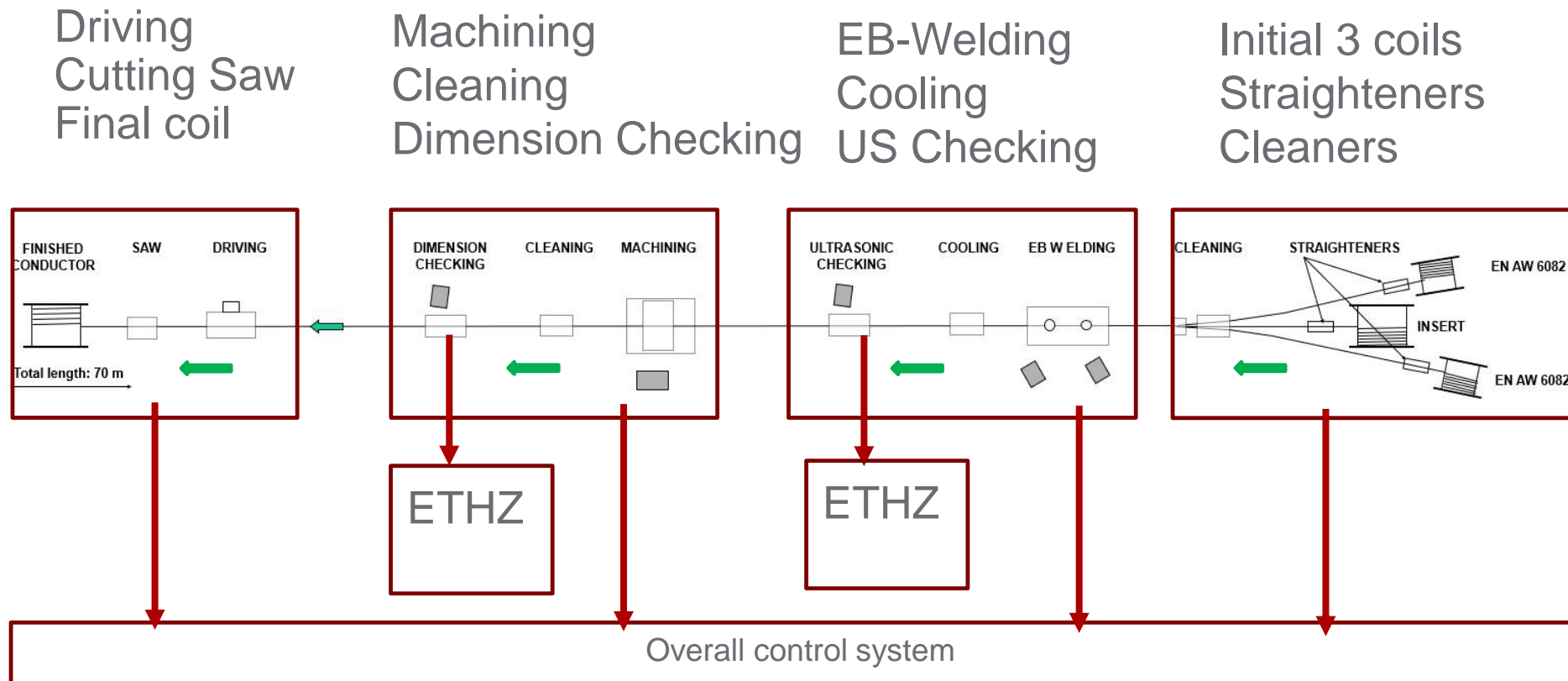
Superconductor rod production

# I PURE AL INSERT & AL ALLOY REINFORCEMENT

- Simultaneous double Electron Beam weld of 2.55km length > OK
- Soft soldering back-up solution
- Alloy co-extrusion > Temperature Critical for Superconductor > NOK
- Simultaneous machining > +/- 50µm thickness tolerance



## II EB-WELDING PRODUCTION LINE SET-UP



# Outcome from the 2<sup>nd</sup> day

- A possible approach for Al-stabilized Superconductor production, for each step
  - Production of Rutherford Cable production
  - Co-extrusion
  - Assembly with reinforced Al, by using EBW technology
- Discussion more, tomorrow

# Outcomes in these two days

- We have received presentations from projects and industry

# 3rd day, a.m.: Strategic Discussions for Future

	<b>Development of advanced AI stabilized SC - Part 1</b>	<i>Dr Stefano Sgobba</i>
	40/S2-B01 - Salle Bohr, CERN	08:30 - 08:50
09:00	<b>Development of advanced AI stabilized SC - Part 2</b>	<i>Benoit Cure</i> 
	40/S2-B01 - Salle Bohr, CERN	08:50 - 09:10
	<b>Summary of the AI-stabilized SC requirements</b>	<i>Yasuhiro Makida</i>
	40/S2-B01 - Salle Bohr, CERN	09:10 - 09:30
	<b>Comments and advice from Industry: Furukawa</b>	<i>Hisaki Sakamoto</i>
	40/S2-B01 - Salle Bohr, CERN	09:30 - 09:50
10:00	<b>Comments and advice from industry: Techmeta</b>	<i>Peter Oving</i>
	40/S2-B01 - Salle Bohr, CERN	09:50 - 10:10
	<b>Coffee break</b> ← (to be added) Comment and Discussion on an alternate: Soldering ....	<i>CERN-MME</i>
	40/S2-B01 - Salle Bohr, CERN	10:10 - 10:30
	<b>Discussions on alternative SC : CICC experiences in ITER</b>	<i>Neil Mitchell</i>
	40/S2-B01 - Salle Bohr, CERN	10:30 - 10:50
	<b>Comments and advice from Industry</b>	
	40/S2-B01 - Salle Bohr, CERN	10:50 - 11:00
11:00	<b>Discussions and comments on HTS</b>	<i>Toru Ogitsu</i>
	40/S2-B01 - Salle Bohr, CERN	11:00 - 11:15
	<b>Challenge of HTS for future accelerator magnets</b>	<i>Dr Amalia Ballarino</i>
	40/S2-B01 - Salle Bohr, CERN	11:15 - 11:30
	<b>General Discussions on Future Prospect and global cooperation</b>	<i>Prof. Akira Yamamoto et al.</i>
12:00	40/S2-B01 - Salle Bohr, CERN	11:30 - 12:20
	<b>Closing remarks</b>	<i>Toru Ogitsu</i>
	40/S2-B01 - Salle Bohr, CERN	12:20 - 12:30

## AI-stabilized SC:

- No industrial production available, as current status,
- Development to be resumed
  - Urgent requests from EIC, BabylAXO, ...
- Laboratory-Industry cooperation inevitable. For
  - **Co-extrusion** technology and/or
  - **Soldering** technology as backup

## Alternate SC:

- **CICC**
  - It may be applicable in most detector solenoid design, if no request of “transparency”.
  - A proposal to apply CICC to ILC-SiD, with no request for “transparency”.
  - It is Important to study the feasibility, and to learn experiences integrated in the ITER project.
- **HTS**
  - HTS application proposed by AMS-100,
  - The feasibility to be investigated.

# Session conveners

- 

Day 1: AM	1st session:	Benoit Cure
	2nd session:	Ken-ichi Sasaki
PM	1st session:	Renuka Rajput-Ghoshal
	2nd session:	Lionel Quettier
Day 2: AM	1st session:	Yasuhiro Makida
	2nd session:	Nikkie Deelen
PM	1st session:	Vadim Kashkhin
	2nd session:	Toru Ogitsu
Day 3: AM	1st session:	Matthias Mentink
	2nd session:	Akira Yamamoto



# Bakup

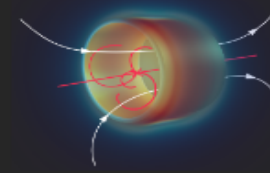
# General Agenda

Date	Agenda
Sept. 12 <sup>th</sup>	<b>Opening remark:</b> <b>Reports from Laboratories:</b> Requirements from Physics Experiments <ul style="list-style-type: none"><li>- <u>Colliders</u>: EIC, ILC, CLIC, FCC-ee. –hh, Alice-3, CEPC, SPPC, MC, and others</li><li>- <u>Non-colliders</u>: BabyIAXO, Panda, MadMax, Muon experiments, and others</li></ul>
13 <sup>th</sup>	<b>Reports from Industry:</b> Experiences and Future Scope <ul style="list-style-type: none"><li>- Superconductor (with Al/Cu stabilizer)</li><li>- Coil winding and magnet assembly, including cryostating</li><li>- Specific technology</li></ul> Discussions <p style="text-align: center;">--- Dinner ---</p>
14 <sup>th</sup>	<b>Discussions:</b> Laboratory and Industry cooperation to be re-established <ul style="list-style-type: none"><li>- Al-stabilized superconductor and alternate conductor (CICC, HTS and ....)</li><li>- - Next actions</li></ul> <b>Summary</b>

# SUPERCONDUCTING DETECTOR MAGNET WORKSHOP



12–14 Sep 2022  
CERN  
Europe/Zurich timezone



## Overview

[Timetable](#)

[Contribution List](#)

[Registration](#)

[Participant List](#)

[Videoconference](#)

[CERN Hostel Booking](#)

[CERN Access](#)

## Contact

✉ [nikkie.deelen@cern.ch](mailto:nikkie.deelen@cern.ch)

✉ [connie.potter@cern.ch](mailto:connie.potter@cern.ch)

The Superconducting Detector Magnets Workshop will be held at CERN in September 2022 in order to bring together the physics community, the magnet designers and the industry to exchange about the future needs and efforts to be achieved in research and development to build the next magnet generations of the Future Colliders and Beyond Collider Physics Experiments developed by collaborative Institutes. The industrial capacities and their availabilities, with the foreseen prospects and plans, will be addressed and representatives of industry working on all aspects of superconducting detector magnets will be invited. The purpose of the workshop will be to foster collaborations, the exchange of ideas, concepts, and best practices, and to advance on superconducting detector magnet technologies. A topic of particular importance to be addressed will be the availability of aluminum-stabilized Nb-Ti/Cu conductors.

Co-chairs :

Matthias Mentink (CERN) and Toru Ogitsu (KEK)

Local Organizing Committee:

Nikkie Deelen and Connie Potter (CERN)

Program Committee:

Benoit Cure (CERN) and Lionel Quettier (CEA)

Renuka Rajput-Ghoshal (JLab/BNL) and Vadim Kashikhin (Fermilab)

Ken-ichi Sasaki (KEK), Yasuhiro Makida (KEK), and Akira Yamamoto (Chair, KEK)

Below you can register for the workshop by clicking on the registration button. This workshop will be held in hybrid format and participants are encouraged to join the workshop in person at CERN. To ease your stay at CERN, we have blocked rooms in the CERN hostel for participants of this workshop that can be reserved by filling out one of the forms below. The difference between the two forms is the check-out date, so please choose the form you need accordingly. After filling out the form you should send it to [housing.service@cern.ch](mailto:housing.service@cern.ch) no later than 31 days before your arrival!

<https://indico.cern.ch/event/1162992/>

# SnowMass White Paper Submission

arXiv > physics > arXiv:2203.07799

Search...

Help | Advanced S

Physics > Instrumentation and Detectors

[Submitted on 15 Mar 2022]

## Superconducting detector magnets for high energy physics

Matthias Mentink, Ken-ichi Sasaki, Benoit Cure, Nikkie Deelen, Alexey Dudarev, Mitsushi Abe, Masami Iio, Yasuhiro Makida, Takahiro Okamura, Toru Ogitsu, Naoyuki Sumi, Akira Yamamoto, Makoto Yoshida, Hiromi Iinuma

Various superconducting detector solenoids for particle physics have been developed in the world. The key technology is the aluminum-stabilized superconducting conductor for almost all the detector magnets in particle physics experiments. With the progress of the conductor, the coil fabrication technology has progressed as well, such as the inner coil winding technique, indirect cooling, transparent vacuum vessel, quench protection scheme using pure aluminum strips and so on. The detector solenoids design study is in progress for future big projects in Japan and Europe, that is, ILC, FCC and CLIC, based on the technologies established over many years. The combination of good mechanical properties and keeping a high RRR is a key point for the development of Al-stabilized conductor. The present concern for the detector solenoid development is to have been gradually losing the key technologies and experiences, because large-scale detector magnets with Al-stabilized conductor has not been fabricated after the success of CMS and ATLAS-CS in LHC. Complementary efforts are needed to resume an equivalent level of expertise, to extend the effort on research and to develop these technologies and apply them to future detector magnet projects. Especially, further effort is necessary for the industrial technology of Al-stabilized superconductor production. The worldwide collaboration with relevant institutes and industries will be critically important to re-realize and validate the required performances. Some detector solenoids for mid-scale experiment wound with conventional copper-stabilized Nb-Ti conductor require precise control of magnetic field distribution. The development efforts are on-going in terms of the magnetic field design technology with high precision simulation, coil fabrication technology and control method of magnetic field distribution.

Comments: 35 pages, 35 figures, 8 tables, contribution to Snowmass 2021

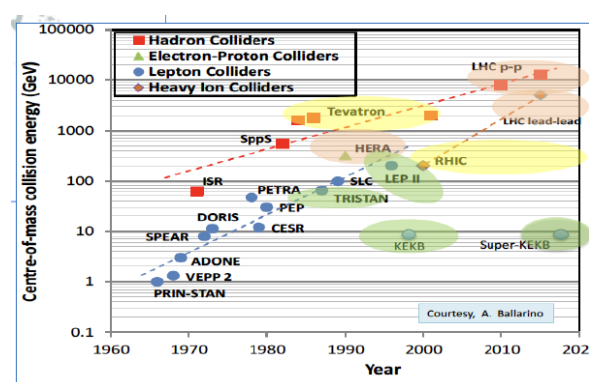
Subjects: **Instrumentation and Detectors** (physics.ins-det); Accelerator Physics (physics.acc-ph)

Cite as: arXiv:2203.07799 [physics.ins-det]

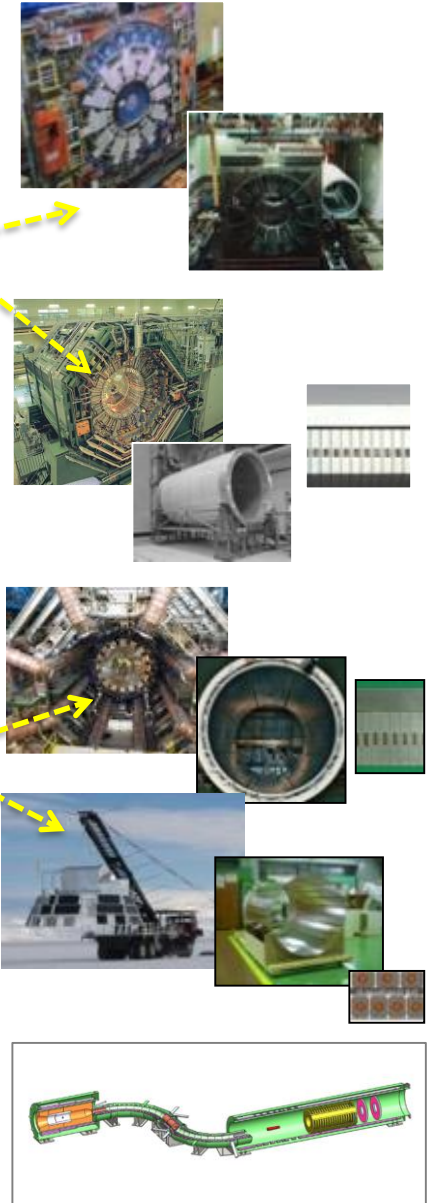
(or arXiv:2203.07799v1 [physics.ins-det] for this version)

# History of Detector Solenoids

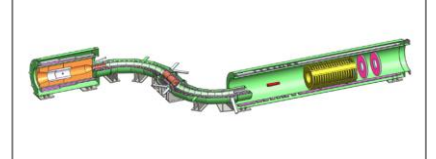
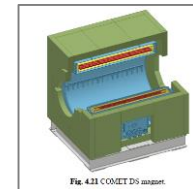
- SC Mag.
- SRF
- SCM & SRF



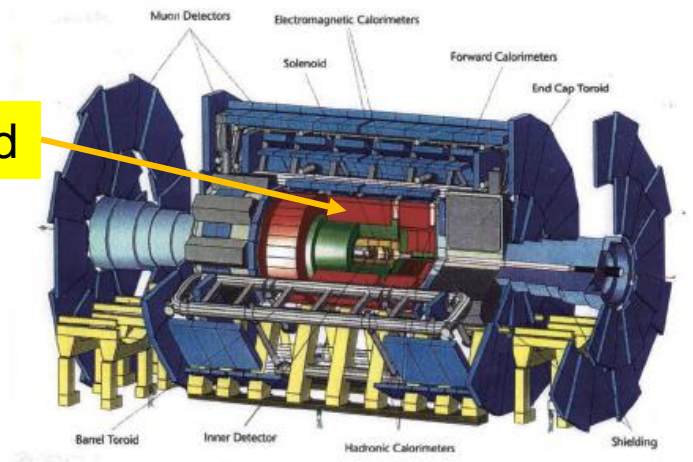
Experiment	Laboratory	$R$ (m)	$B$ (T)	$I$ (kA)	$X$ ( $X_0$ )	$E/M$ (kJ/kg)	$E$ (MJ)	Year
PLUTO	DESY	0.75	2.2	1.3	4.0	2.3	4.1	1972
ISR point 1	CERN	0.85	1.5	2	1.1	1.8	3.0	1977
CELLO	Saclay/DESY	0.85	1.5	3	0.6	5.0	7.0	1978
PEP4/TPC	LBL/SLAC	1.1	1.5	2.27	0.83	7.6	11	1983
CDF	KEK/FNAL	1.5	1.6	5	0.84	5.4	30	1984
TOPAZ	KEK	1.45	1.2	3.65	0.70	4.3	19	1984
VENUS	KEK	1.75	0.75	4	0.52	2.8	11.7	1985
AMY	KEK	1.2	3	5	N/A	N/A	40	1985
CLEO-II	Cornell	1.55	1.5	3.3	2.5	3.7	25	1988
ALEPH	Saclay/CERN	2.75	1.5	5	2.0	5.5	136	1987
DELPHI	RAL/CERN	2.8	1.2	5	1.7	4.2	110	1988
ZEUS	INFN/DESY	1.5	1.8	5	0.9	5.2	10.5	1988
H1	RAL/DESY	2.8	1.2	5	1.8	4.8	120	1990
BESS	KEK	0.5	1.2	0.38	0.2	6.6	0.25	1990
WASA	KEK/Uppsala	0.25	1.3	0.9	0.18	6	0.12	1996
BABAR	INFN/SLAC	1.5	1.5	6.83	0.5	N/A	27	1997
D0	FNAL	0.6	2.0	4.85	0.9	3.7	5.6	1998
BELLE	KEK	1.8	1.5	4.16	N/A	5.3	37	1998
ATLAS-CS	KEK/CERN	1.25	2.0	7.8	0.66	7.1	38	2001
BESS-polar	KEK	0.45	1.0	0.48	0.156	9.2	0.34	2005
CMS	CMS/CERN	3.0	4.0	19.5	N/A	12	2600	2007
BESIII	IHEP (China)	1.45	1.0	5	N/A	2.6	9.5	2008
CMD-3	BNP	0.35	1.5	1	0.085	8.2	0.31	2009



COMET (KEK) --- under construction, AL-stab. SC in 2013-2015  
 Mu2e (Fermilab) --- under construction, Al-stab SC in same time



Solenoid



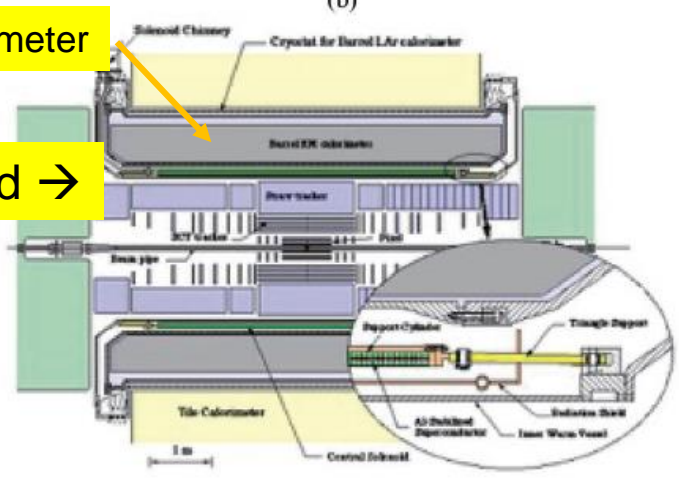
(a)



(b)

Calorimeter

Solenoid →



(c)

ATLAS-CS, placed inside Calorimeter

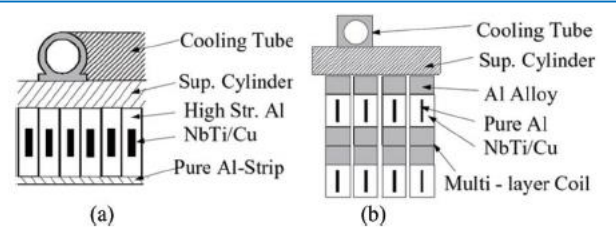


図19 ATLASおよびCMS超伝導ソレノイドコイル断面図。

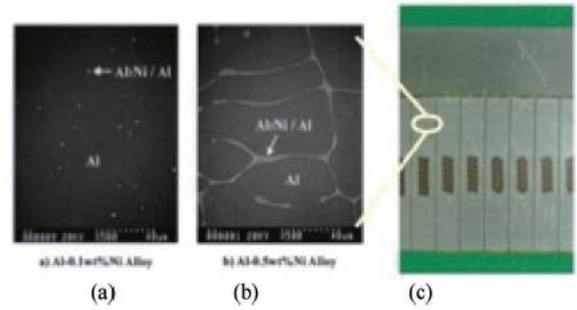
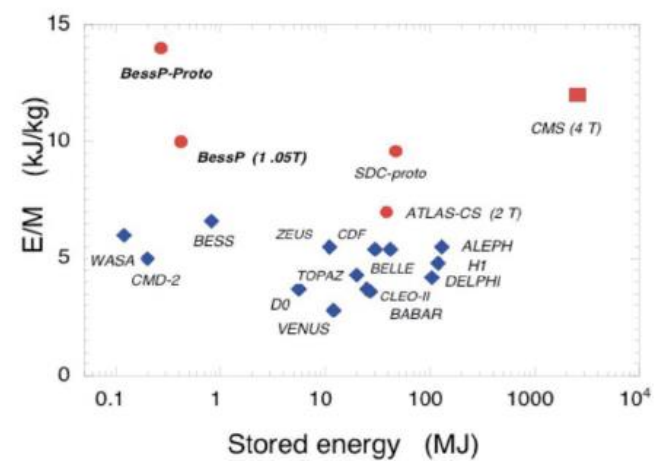
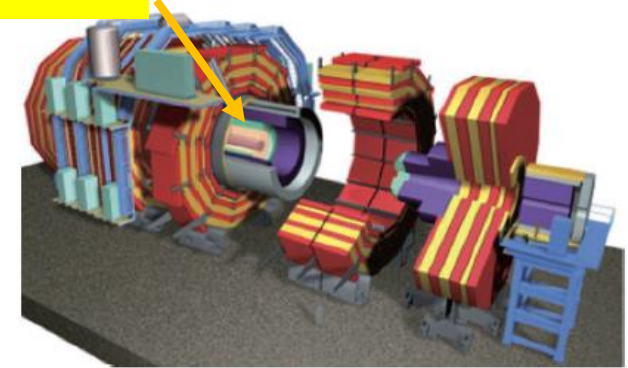


図20 Ni添加によるAl-Ni析出 ((a) 100 ppm, (b) 500 ppm), およびATLASアルミ安定化超伝導コイル断面。

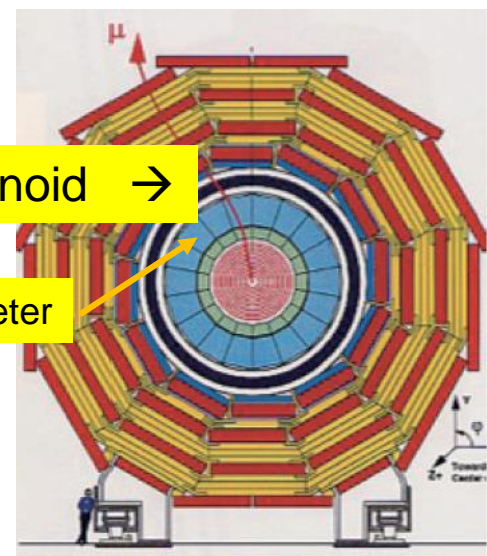


Solenoid



Solenoid →

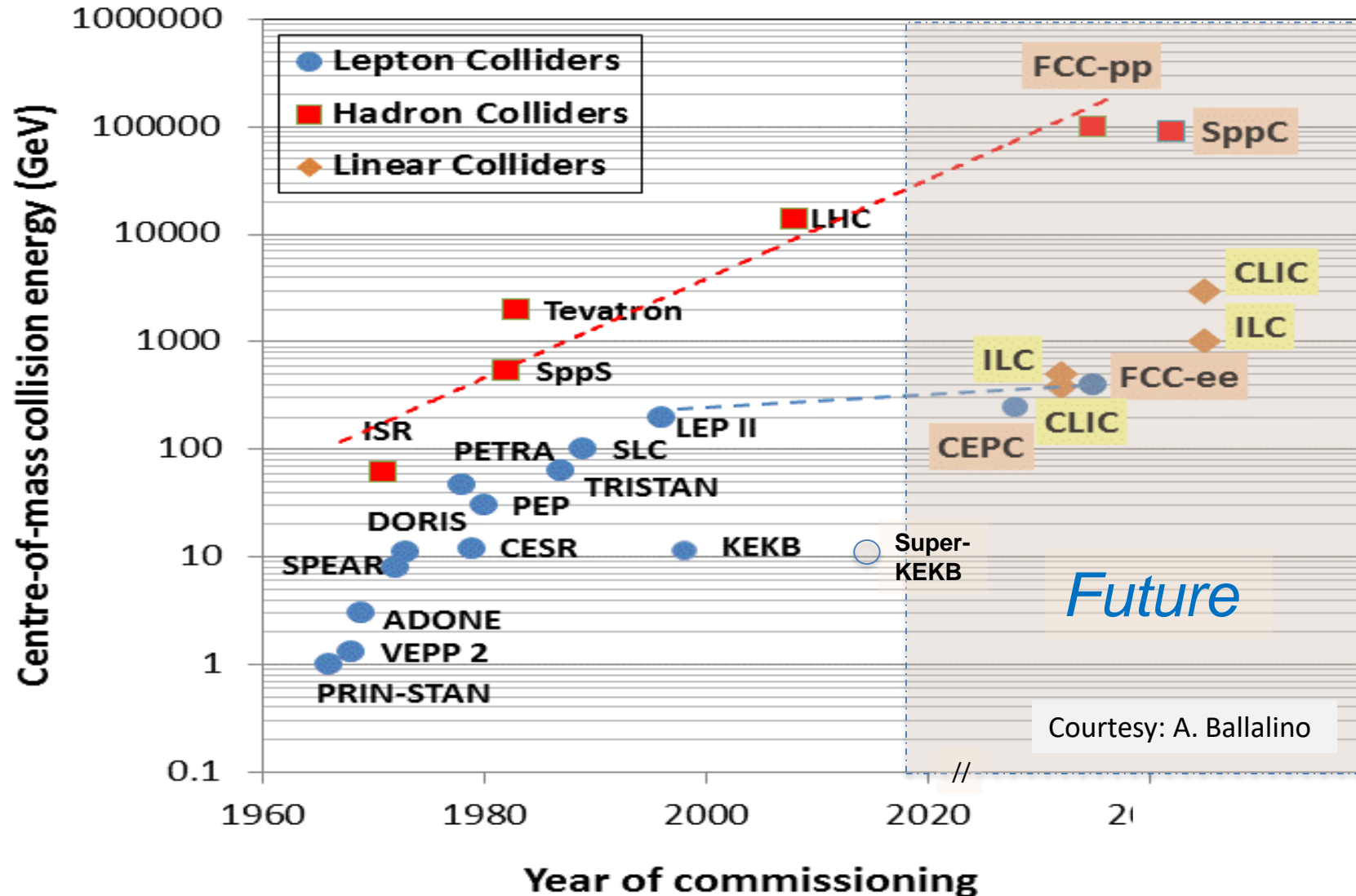
Calorimeter



CMS Solenoid placed outside calorimeter

# Future Energy-Frontier Colliders expected

## 粒子加速器の将来計画



# Future Colliders based on SC Technology (See full list in next pages)

## Linear Colliders:

**ILC  $e+e-$  ( 250 GeV  $\rightarrow$  1 TeV ) :**

- **SRF:** for High-Q ( $10^{10}$ ) and high-G (31.5 MV/m)
- Highest efficiency and AC-power balance

**CLIC  $e+e-$  ( 380 GeV  $\rightarrow$  3 TeV ) :**

- **NRF:** Very high G (100 MV/m) for energy frontier with compactness

## Circular Colliders :

**FCC- $e+e-$  ( 90  $\rightarrow$  350 GeV):**

- **SRF:** with staging for efficient energy extension
  - Synchrotron radiation (SR) to determine the energy
- Highest luminosity at Z and H,

**FCC- $pp$  ( 2 x 50 TeV):**

- High-field SC magnets (SCM: 16 T) for energy frontier
- **SRF:** for acceleration for good energy balance w/ SR

**CEPC  $e+e-$  ( 2 x 120 GeV):**

- **SRF:** for acceleration,
  - Synchrotron radiation to determine the energy

**SPPC-  $pp$  ( 75 TeV):**

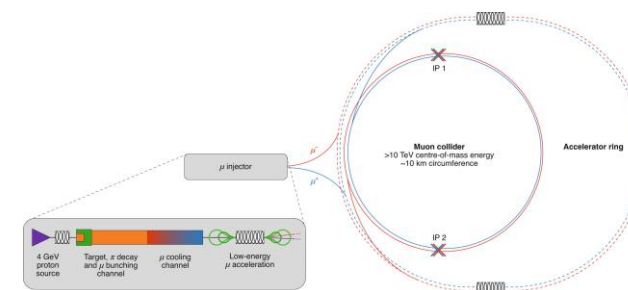
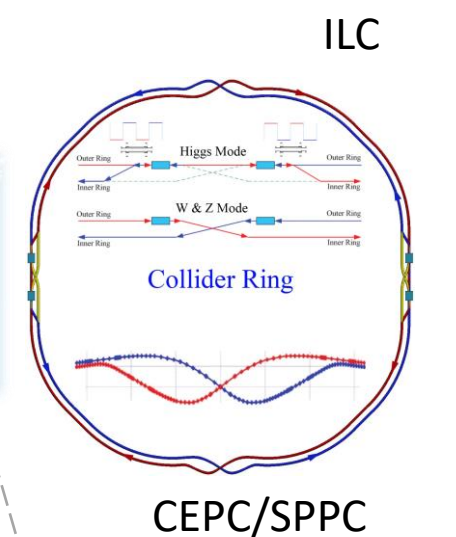
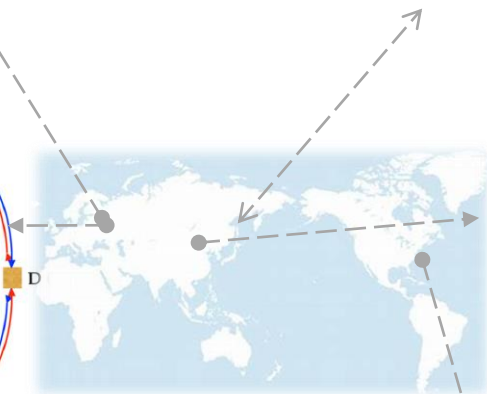
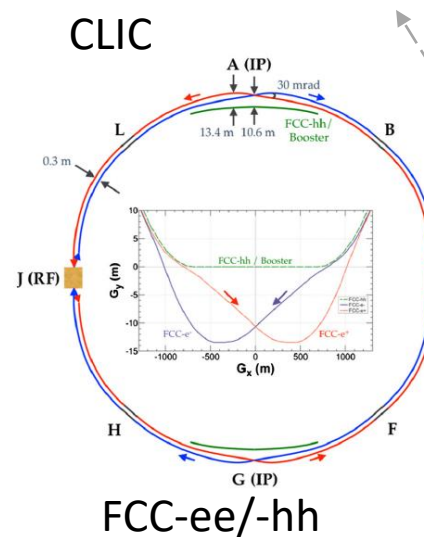
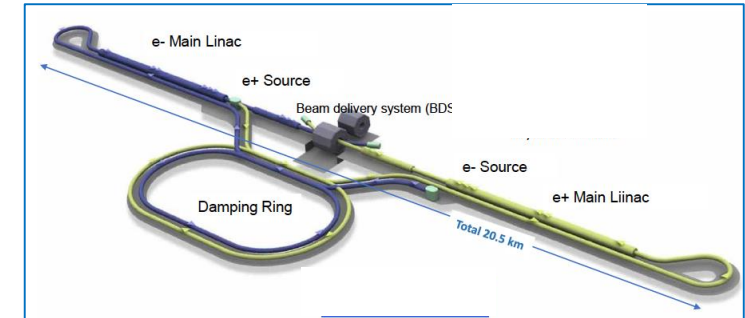
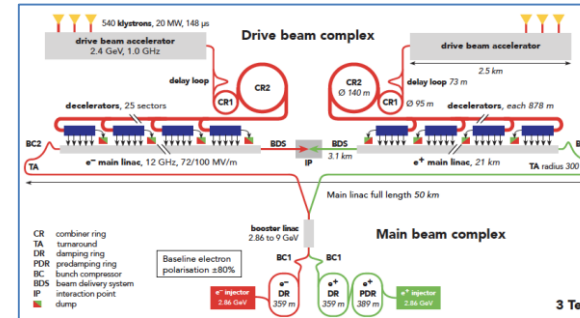
- High-field SCM (12 T) for energy frontier
- **SRF:** beam acceleration

**(EIC  $Ion \bullet e-$  (275/100 GeV/n v.s. 18 GeV, under constr.)**

- **SCM and SRF**

**MC  $\mu+\mu-$  ( 3 – 14 TeV)**

- **SRF and NRF** with very high-field SCM
- Higher efficiency at  $> 3$  TeV, although short life-time.



MC

EIC

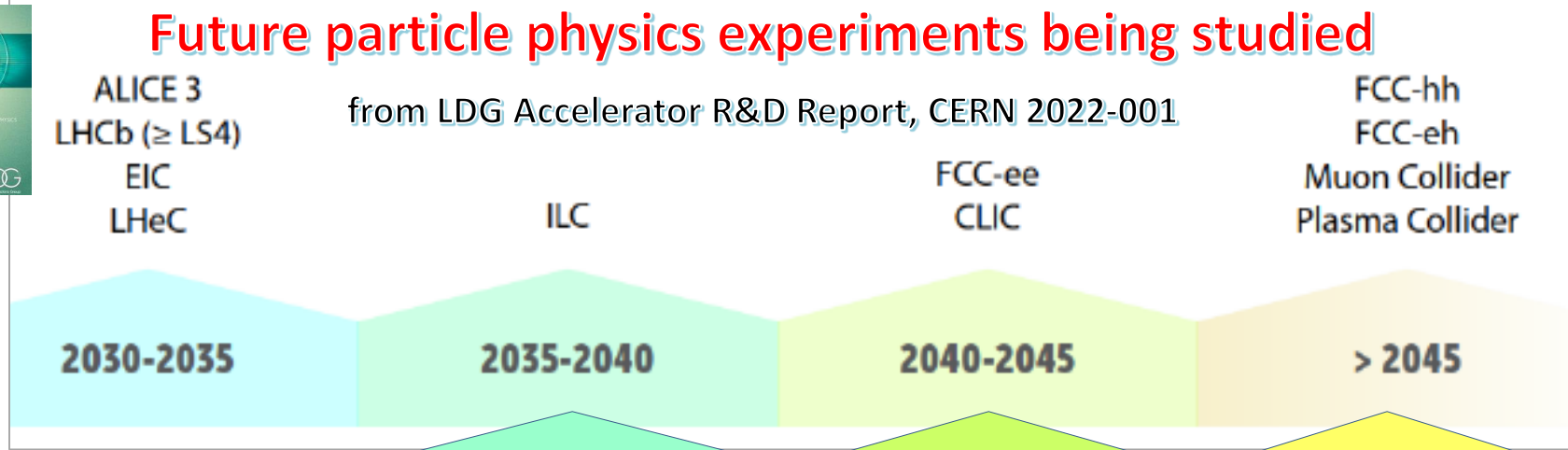


# Future Colliders and Conductor Demand

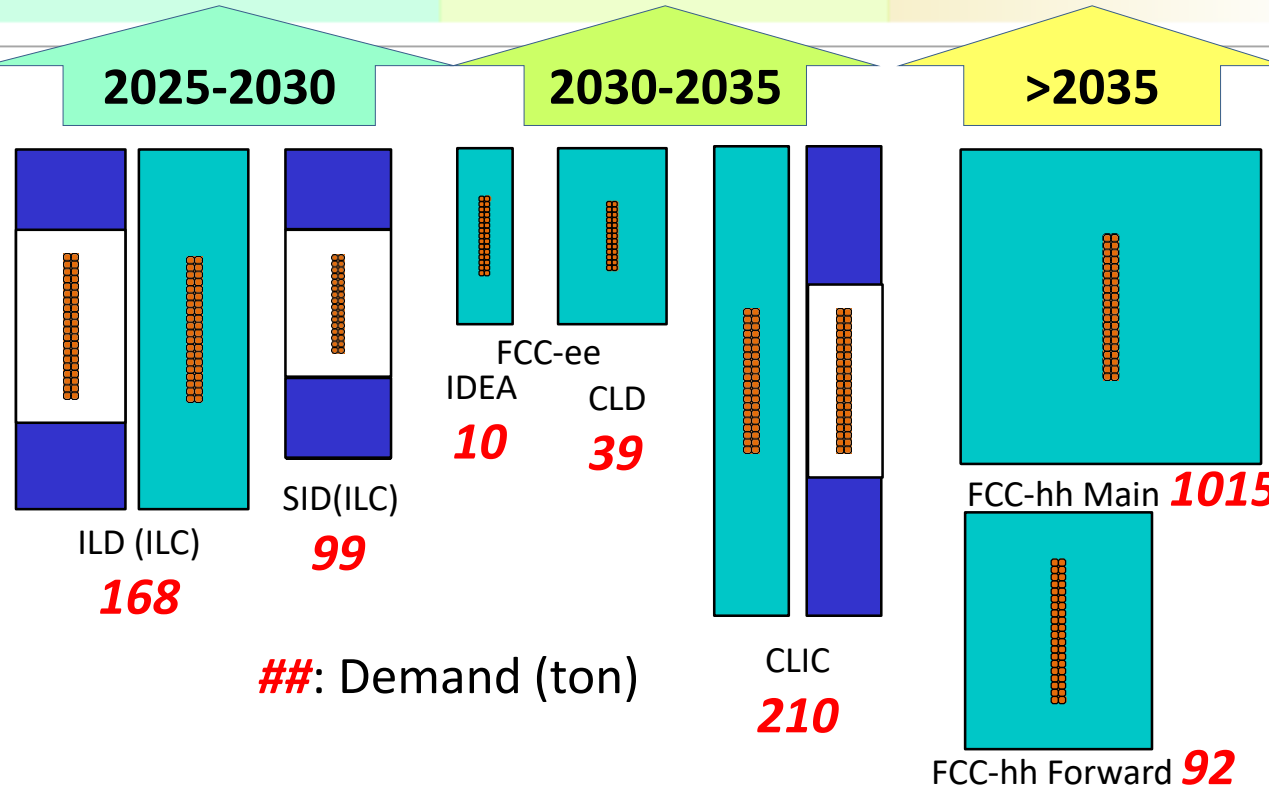
Courtesy: Y. Makida

## Future particle physics experiments being studied

from LDG Accelerator R&D Report, CERN 2022-001



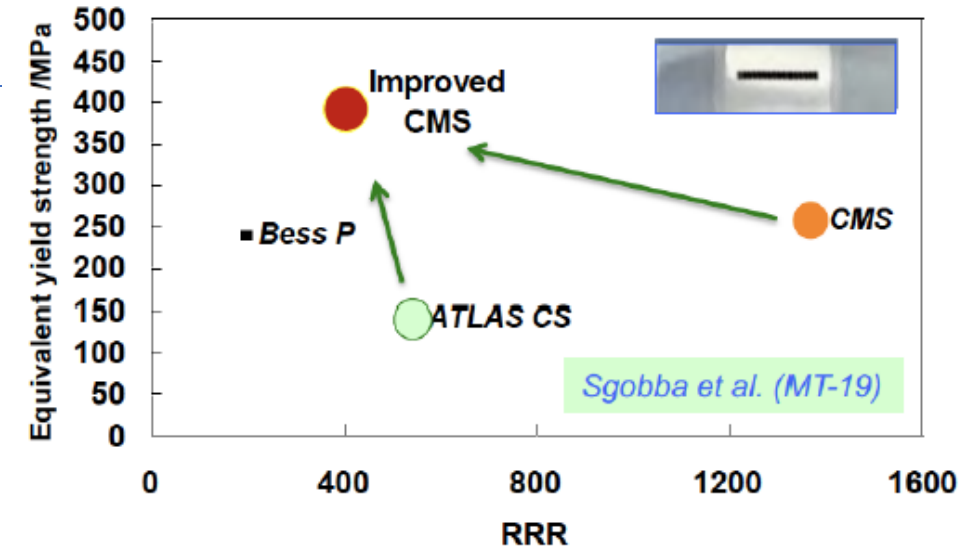
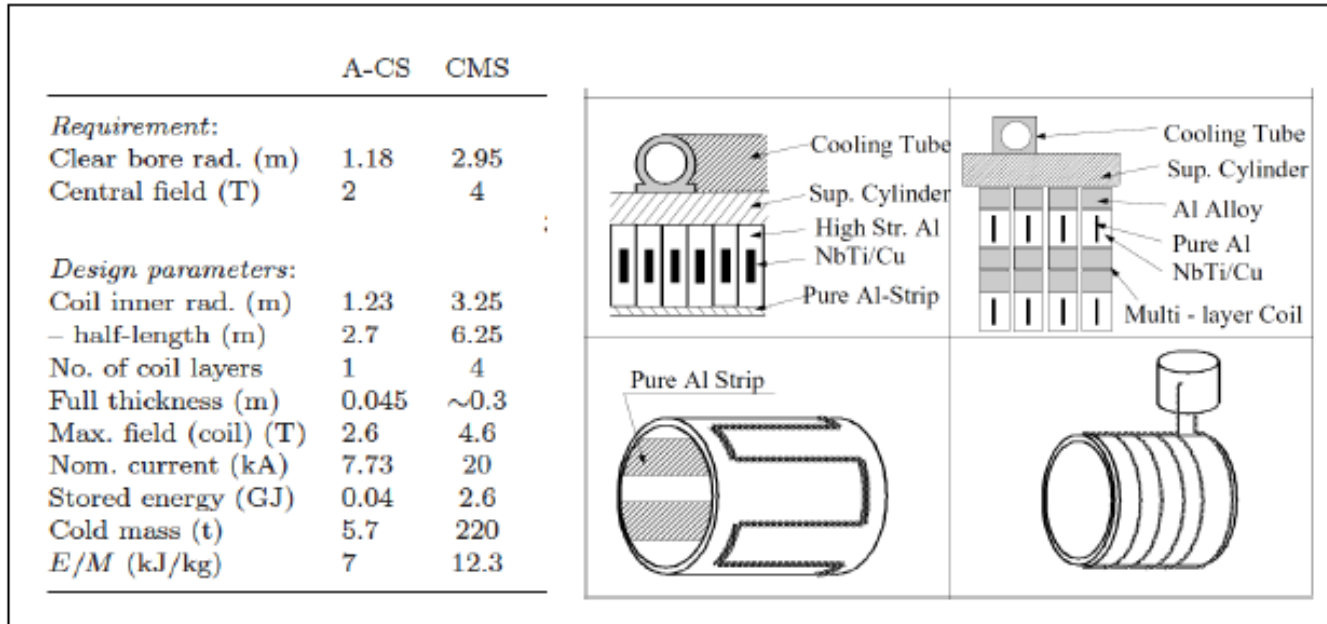
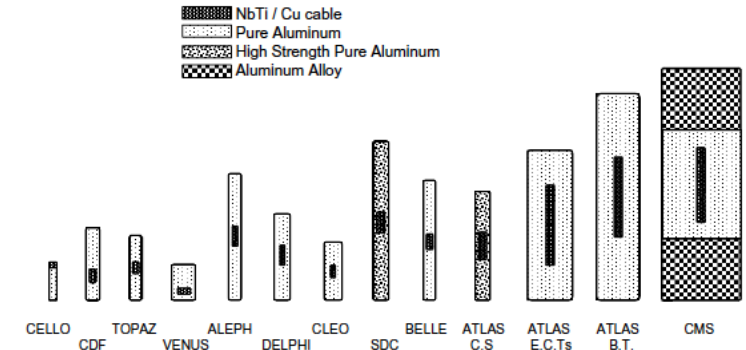
## Conductor Demand



# A Critical Issue: Al-stabilized Superconductor

**Table 2.1** Relevant parameters of high-strength conductors.

Type	Composition	Yield strength (MPa)		RRR
		Al	Full conductor	
ATLAS-CS	Ni(0.5%)Al	110	146	590
CMS	Pure Al &	26	258	1400
	A6082-T6	428		



**Fig. 1.1** Detector solenoids experienced in LHC