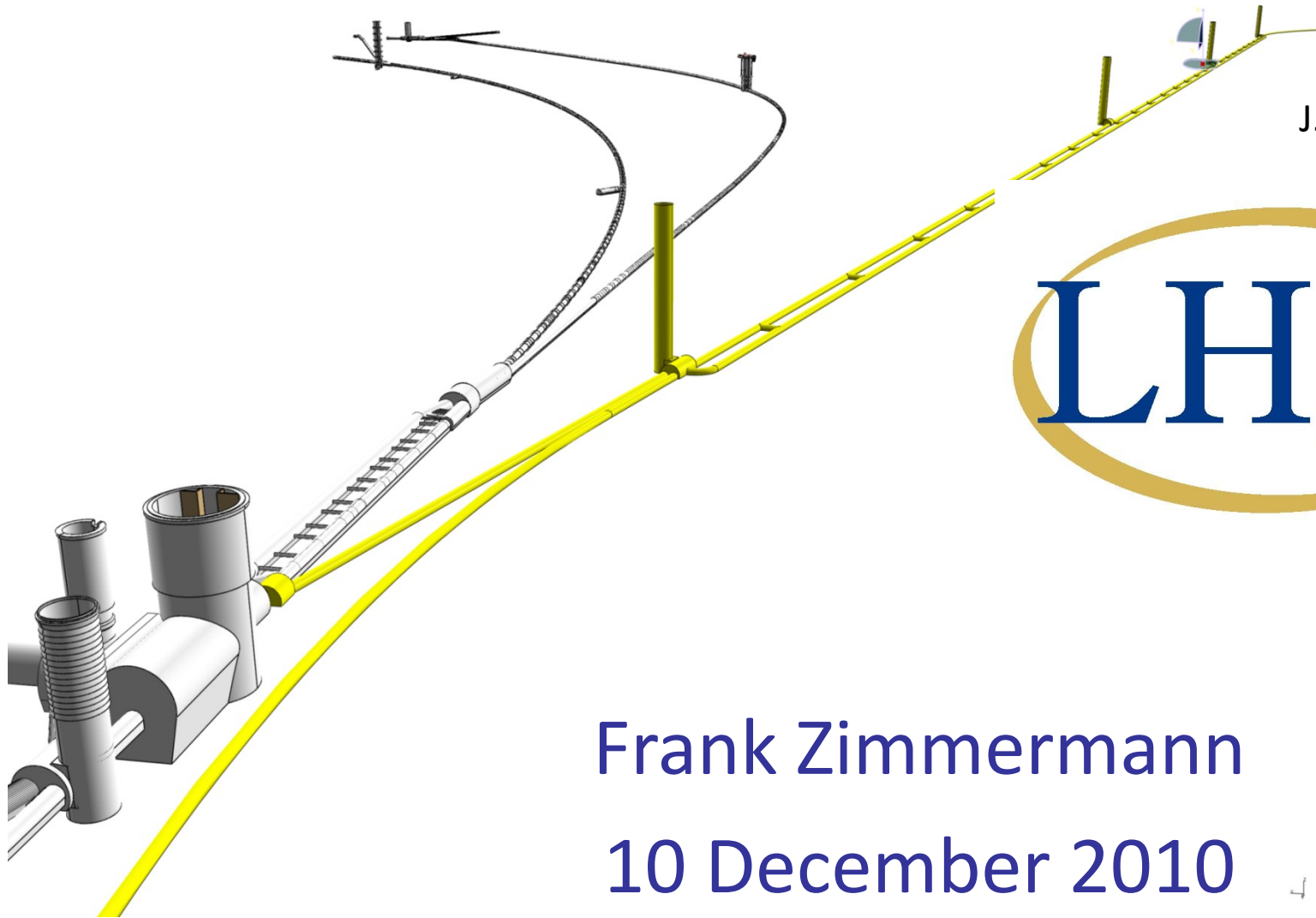


# LHeC Linac Design Issues



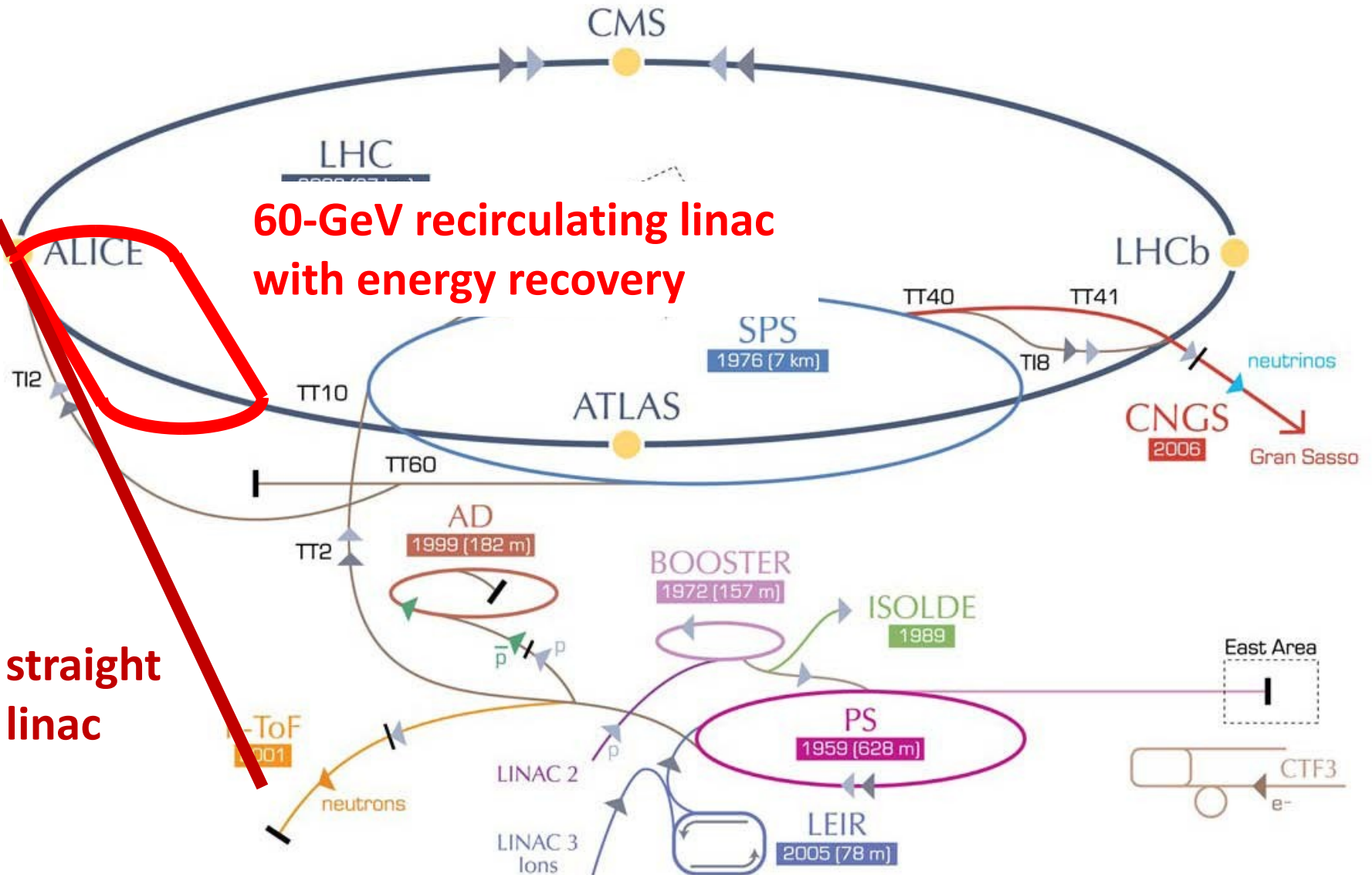
J. Osborne



Frank Zimmermann

10 December 2010

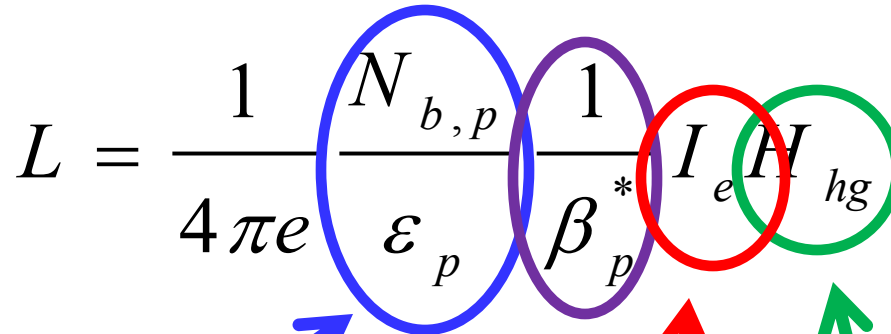
# Linac-Ring LHeC – two options



# road map to $10^{33} \text{ cm}^{-2}\text{s}^{-1}$

## *luminosity of LR collider:*

(round beams)

$$L = \frac{1}{4\pi e} \frac{N_{b,p}}{\varepsilon_p} \frac{1}{\beta_p^*} I_e H_{hg}$$
The diagram shows the luminosity formula with four terms circled in different colors:  $N_{b,p}$  (blue),  $\varepsilon_p$  (purple),  $\beta_p^*$  (purple),  $I_e$  (red), and  $H_{hg}$  (green). Arrows point from these circles to corresponding text blocks: a blue arrow from  $N_{b,p}$  to the blue text block, a purple arrow from  $\varepsilon_p$  to the purple text block, a red arrow from  $I_e$  to the red text block, and a green arrow from  $H_{hg}$  to the green text block.

highest proton  
beam brightness "permitted"  
(ultimate LHC values)

$$\gamma\varepsilon = 3.75 \mu\text{m}$$

$$N_b = 1.7 \times 10^{11}$$

bunch spacing  
25 or 50 ns

smallest conceivable  
proton  $\beta^*$  function:

- reduced  $I^*$  (23 m  $\rightarrow$  10 m)
- squeeze only one  $p$  beam
- new magnet technology  $Nb_3Sn$

$$\beta^* = 0.1 \text{ m}$$

average  $e^-$   
current !

maximize geometric  
overlap factor

- head-on collision
- small  $e^-$  emittance

$$\theta_c = 0$$

$$H_{hg} \geq 0.9$$

# R&D issues

- choice of RF frequency
- bulk Nb or sputtered Nb?
- cryo load
- RF power to control microphonics
- compensation scheme for SR  $U_{\text{loss}}$
- IR synchrotron radiation handling
- ion clearing
- fast feedback
- positron production (70x ILC)

choice of SC linac RF frequency:

1.3 GHz (ILC)?

~720 MHz?!

- requires less cryo-power (~2 times less from BCS theory); true difference  $\leftrightarrow$  residual resistance,  
[J. Tückmantel, E. Ciapala]
- better for high-power couplers? [O. Napoly]  
but the couplers might not be critical
- fewer cells better for trapped modes [J. Tückmantel]
- synergy with SPL, eRHIC and ESS
- availability of solid state RF sources

# linac RF parameters

	ERL 720 MHz	ERL 1.3 GHz	Pulsed
duty factor	cw	cw	0.05
RF frequency [GHz]	0.72	1.3	1.3
cavity length [m]	1	~1	~1
energy gain / cavity [MeV]	18	18	31.5
$R/Q$ [100 $\Omega$ ]	400-500	1200	1200
$Q_0$ [ $10^{10}$ ]	<b>2.5-5.0</b>	<b>2 ?</b>	<b>1</b>
power loss stat. [W/cav.]	5	<0.5	<0.5
power loss RF [W/cav.]	<b>8-32</b>	<b>14-31 ?</b>	<b>&lt;10</b>
power loss total [W/cav.]	13-37 (!?)	14-31	11
“W per W” (1.8 k to RT)	700	700	700
power loss / GeV @RT [MW]	<b>0.51-1.44</b>	<b>0.6-1.1</b>	<b>0.24</b>
length / GeV [m] ( <i>filling</i> =0.57)	97	97	56

# 1.3 GHz dynamic cryo load

## Estimate 1

Numbers from the ILC Reference Design Report August 2007 Accelerator

Accelerating gradient (table 1.1-1): 31.5 MV/m

Cryomodule length (table 2.6-4): 12.652 m

Pulse rate (table 1.1-1): 5.0 Hz

RF pulse length (table 1.1-1): ~1.6 ms

From table 3.8-2

	40-80K	5-8K	2K
Predicted module static heat load (W/mod)	59.19	10.56	1.70
Predicted module dynamic heat load (W/mod)	94.30	4.37	9.66
Efficiency (Watts/Watt)	16.45	197.94	702.98

0.48 W/m at 2 K at 31.5 MV/m with  $D=0.005$

→ **31.3 W/m at 18 MV/m in cw**

## Estimate 2:

$(18 \text{ MV/m})^2 / (R/Q) / Q$

$R/Q = 1200 \text{ } \Omega$  (per m)

$Q = 2e10 \rightarrow$  **13.5 W/m**

# ERL electrical site power

cryo power for two 10-GeV SC linacs: 28.9 MW

18 MV/m cavity gradient, 37 W/m heat at 1.8 K

700 “W per W” cryo efficiency

RF power to control microphonics: 22.2 MW

10 kW/m (eRHIC), 50% RF efficiency

RF for SR energy loss compensation: 24.1 MW

energy loss from SR 13.2 MW, 50% RF efficiency

cryo power for compensating RF: 2.1 MW

1.44 GeV linacs

microphonics control for compensating RF: 1.6 MW

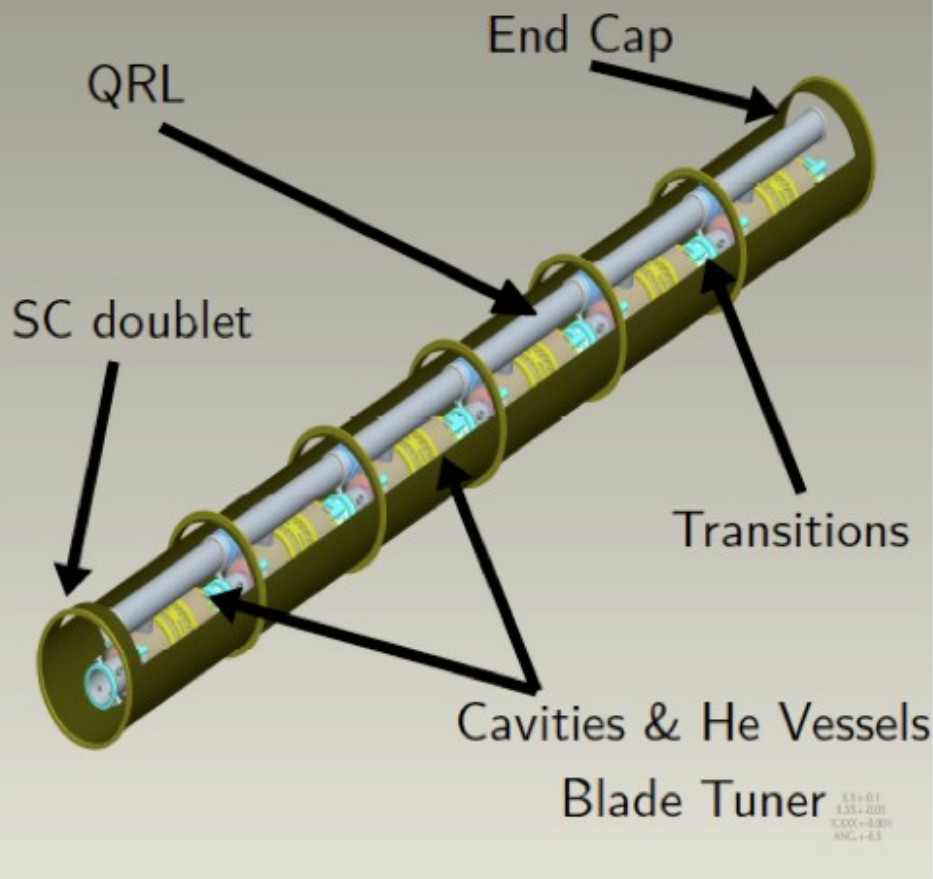
injector RF: 6.4 MW

500 MeV, 6.4 mA, 50% RF efficiency

magnets: 3 MW

***grand total = 88.3 MW***

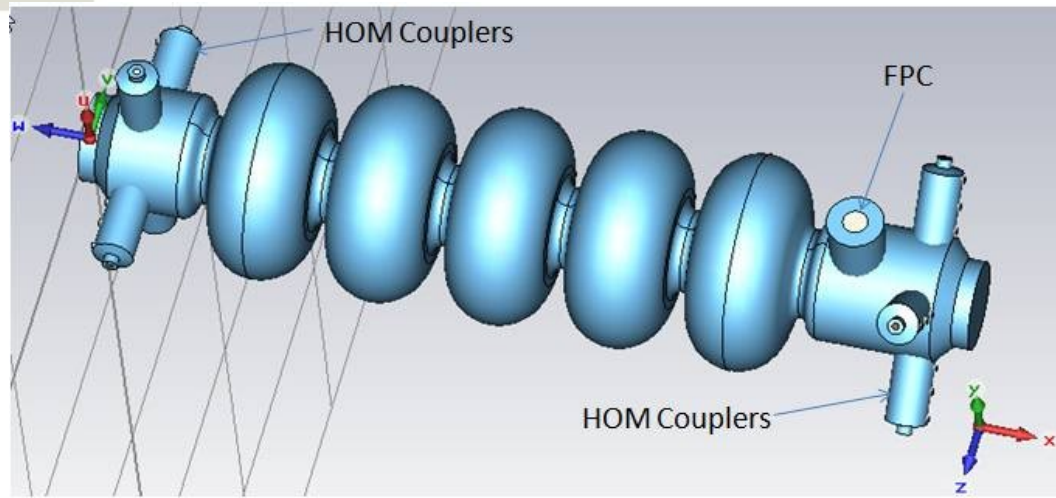




The eRHIC-type cryo-module containing six 5-cell SRF 703 MHz cavities.

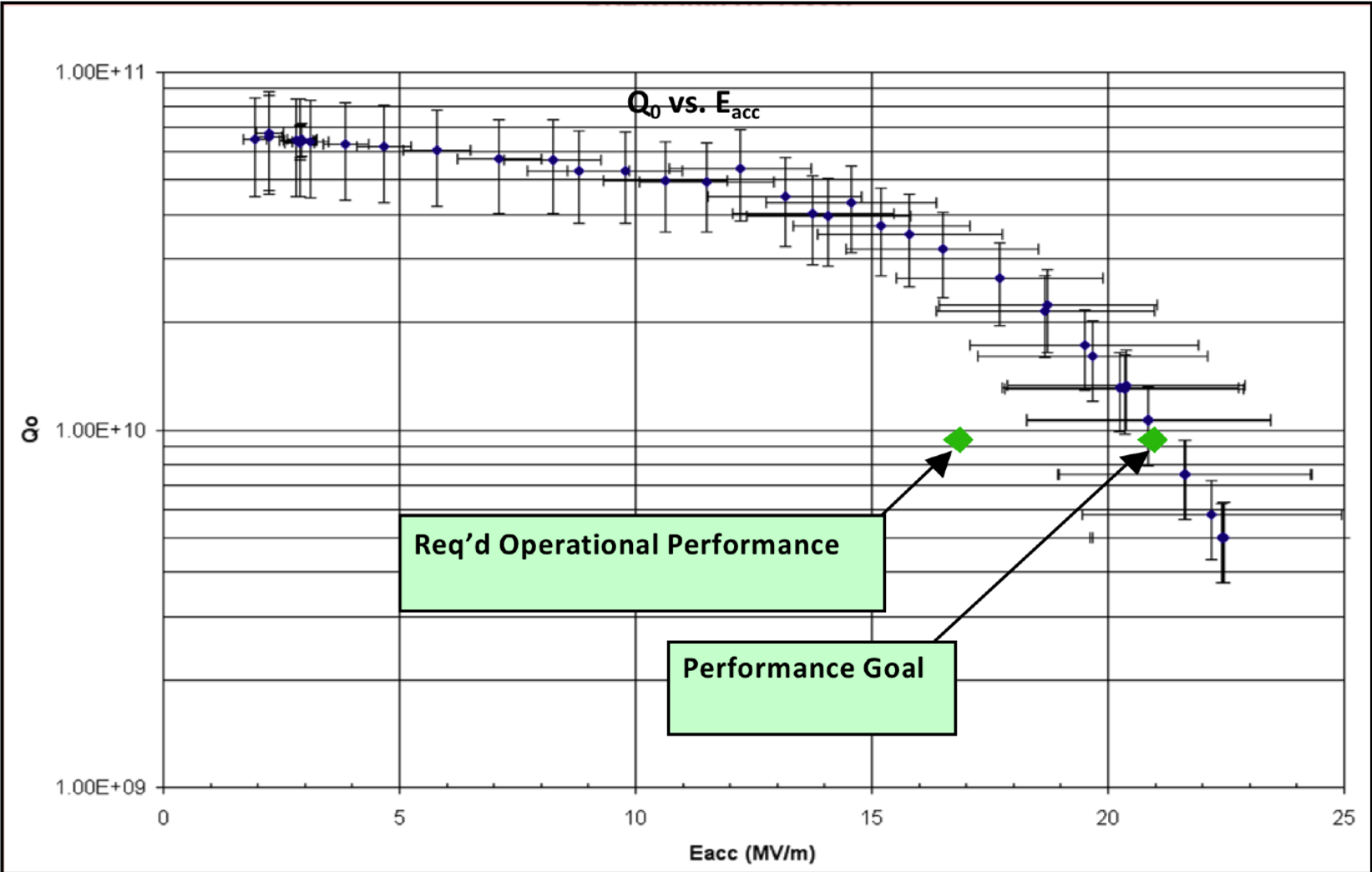
I. Ben-Zvi

Model of a new 5-cell HOM-damped SRF 703 MHz cavity.



# measured Q vs. field for the 5-cell 704 MHz cavity built and tested (BNL -I)

I. Ben-Zvi



# predicted cryopower based on eRHIC

I. Ben-Zvi

The relevant parameters for BNL-I cavity and for new 5-cell cavity upon which we based our calculations (BNL-III) are:

Parameter	Units	Value BNL-I	Value BNL-III
Geometry factor	Ohms	225	283
R/Q per cell	Ohms	80.8	101.3
B <sub>peak</sub> /E <sub>acc</sub>	mT/MV/m	5.78	4.26

## Calculation:

Assume Q vs. E as measured for BNL-I. Assume 18 MV/m operation. Assume losses scale with surface magnetic field.

For comparison with measured results, scale field by the magnetic field ratio of BNL-III to BNL-I, giving 13.3 MV/m.

The measured Q for BNL-I at this field is 4E10.

Assume losses scale down by the geometry factor, that leads to a

**Q of 5E10. With this Q at 18 MV/m the cryogenic load is 13 W/cavity at 1.8 K (instead of 37 W/cavity!)**

# collaborations / joint R&D ?

**SPL? – linac design (cavities, cryo module)**

**CLIC – e- source, injector, e+ source,  
drive beam**

**CERN ILC effort**

**HIE-ISOLDE – sputtered cavities**

**JLAB**

**BNL/eRHIC – linac design**

**Saclay - cryomodule**

**ESS**

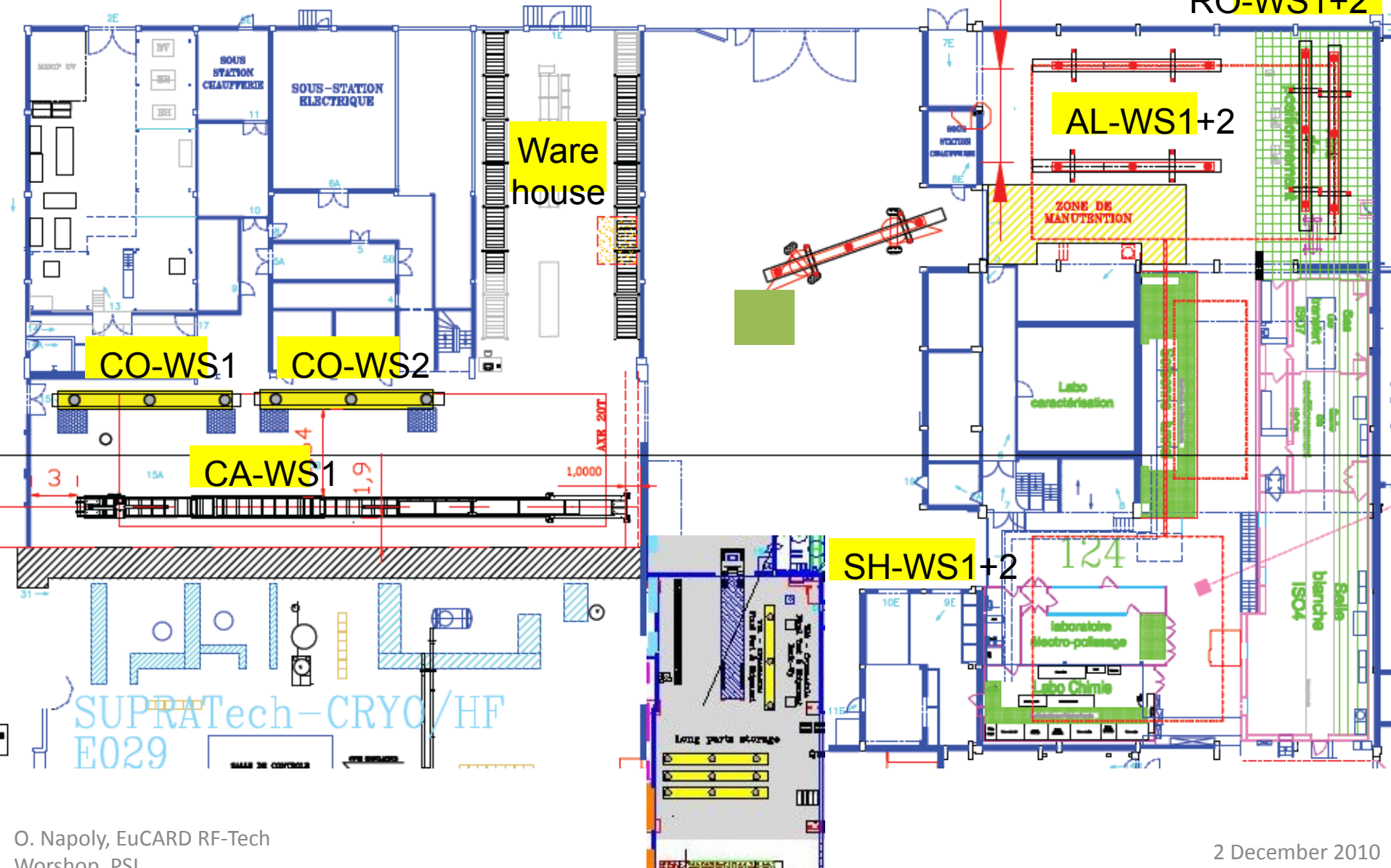
**Frascati, DESY?, KEK, Cockcroft Institute,...**

# Saclay Assembly Hall : Workstations

Village XFEL

MONTAGE CRYOSTATING

RO-WS1+2

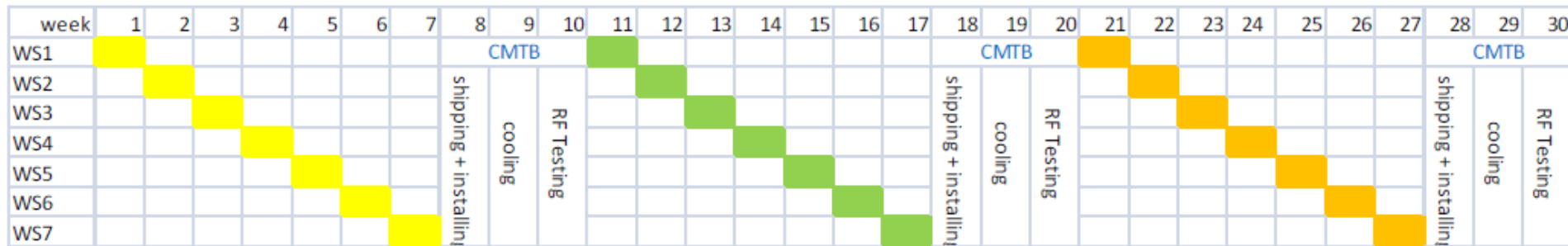


# Organisation of Saclay Work Stations

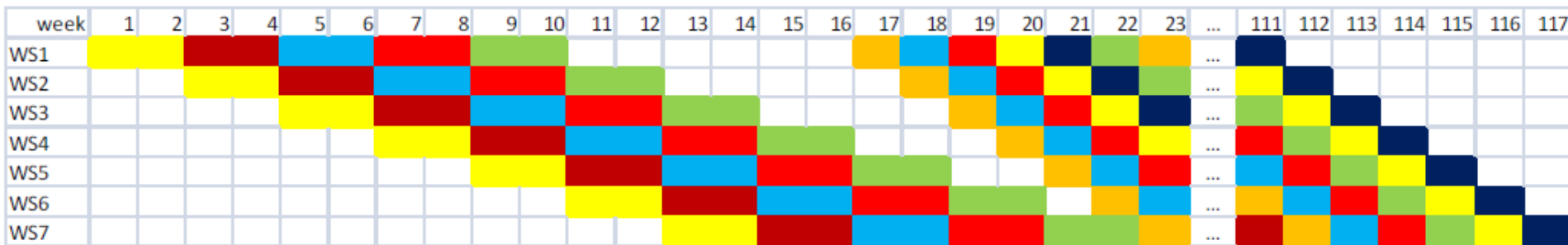
1. **Clean Room Cold Coupler Area** (ISO4-CC-WS1)
  - Cold coupler assembly
2. **Clean Room String Assembly Area** (ISO4-SA-WS1, ISO4-SA-WS2)
3. **Roll-out Area** (RO-WS1, RO-WS2)
  - HOM adjustment, magnetic shielding, tuners,...
  - 2Ph-tube welding, cold-mass/string connection
4. **Alignment Area** (AL-WS1, AL-WS2)
  - Cavity and quadrupole fine alignment
  - Coupler shields and braids, tuner electric tests
5. **Cantilever Area** (CA-WS1)
  - Welding of 4K and 70 K shields, super insulation
  - Insertion into vacuum vessel and string alignment
6. **Coupler Area** (CO-WS1, CO-WS2)
  - Warm couplers + coupler pumping line
  - Quad current leads
7. **Shipment Area** (SH-WS1, SH-WS2)
  - Instrumentation
  - Control operations (electrical, RF), “acceptance test”
  - End-caps closing, N-insulation, loading.

# Saclay: Ramping up industrial assembly

- P1: assembly of 3 pre-series modules in sequence for training of the first ½ teams by CEA and DESY personnel, assuming 7 week assembly interleaved by 3 weeks for CMTB qualification.
- P2: assembly of 5 modules in parallel during a ramp-up period (P2) for training of the second ½ teams by the first ½ teams, assuming 2 week assembly per module.
- P3: assembly 75 modules in parallel at the rate of 1 module/week.



Period 1: assembly of 3 pre-series modules, in sequence, interleaved with CMTB tests



Period 2: parallel assembly of 5 modules

Period 3: // assembly of 75 modules **1/week**

# pulsed linac for 140 GeV



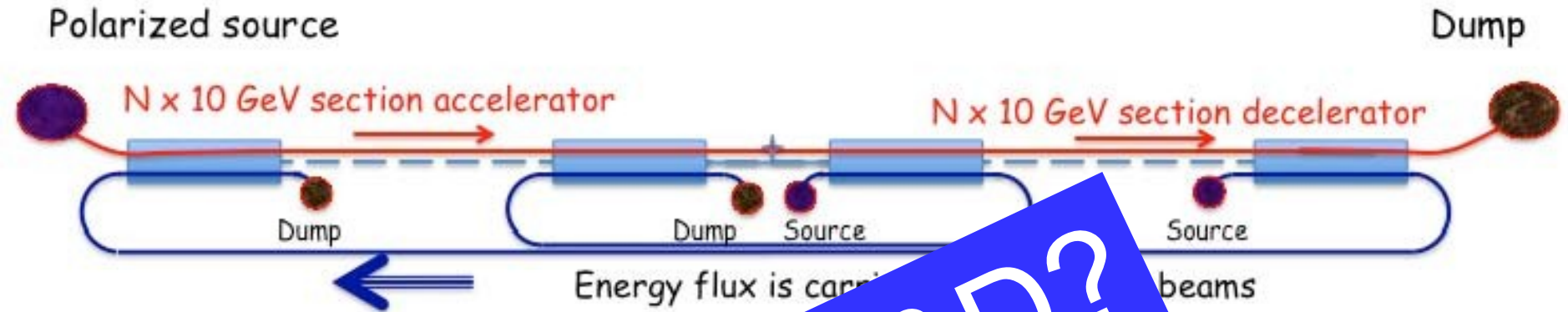
**no R&D needed?**

- linac could be ILC type, 1.3 GHz, 20 MV/m, 720 MHz
- cavity gradient 20 MV/m,  $Q=10^{10}$
- extendable to higher beam energies
- no energy recovery
- with 10 Hz, 5 ms pulse,  $H_g=0.94$ ,  $N_b=1.5 \times 10^9$  :  
 $\langle I_e \rangle = 0.27 \text{ mA} \rightarrow L \approx 4 \times 10^{31} \text{ cm}^{-2} \text{ s}^{-1}$



# highest-energy LHeC ERL option

*high energy e- beam is not bent; could be converted into LC?*



High luminosity LHeC with energy efficient ERL.  
The main high-energy electron beam propagates from left to right.  
In the 1<sup>st</sup> linac it gains  $N \times 10$  GeV ( $N=15$ ), collides with the hadron beam and is then decelerated in the second linac.  
Such ERL could push LHeC luminosity to  $10^{35} \text{ cm}^{-2}\text{s}^{-1}$  level.

*this looks a lot like CLIC 2-beam technology*

V. Litvinenko,  
2<sup>nd</sup> LHeC workshop  
Divonne 2009