

Modeling of Cryogenic Heated-Tube Flow Boiling Experiments of Nitrogen and Methane with the Generalized Fluid System Simulation Program

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Agenda



- Motivation for heated-tube boiling modeling
- Background
 - Flow boiling
 - Purdue University universal cryogenic boiling heat transfer correlations
 - Generalized Fluid System Simulation Program (GFSSP)
- Model Inputs
- Results
 - Glickstein and Whitesides [1] CH₄
 - Lewis et al. [2] N₂
 - Qi et al. [3] N₂
- Conclusions

Motivation for Heated-Tube Boiling Modeling

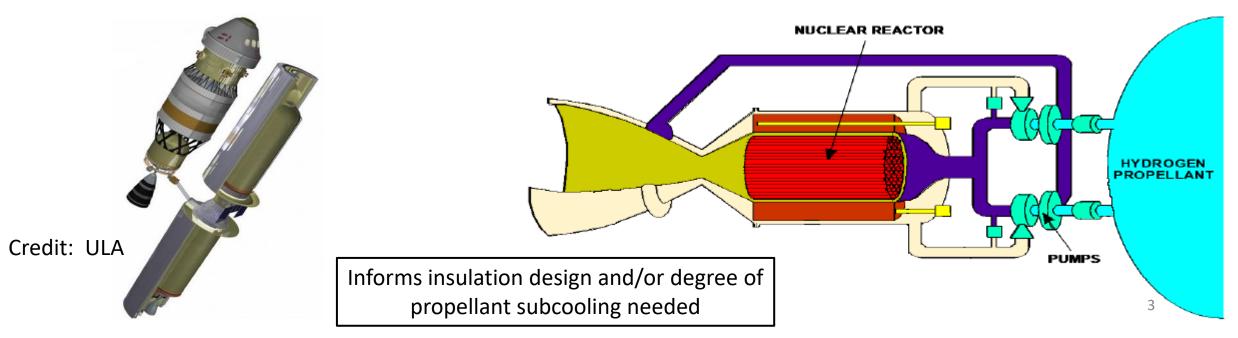


In-space tank-to-tank propellant transfer line

Application:

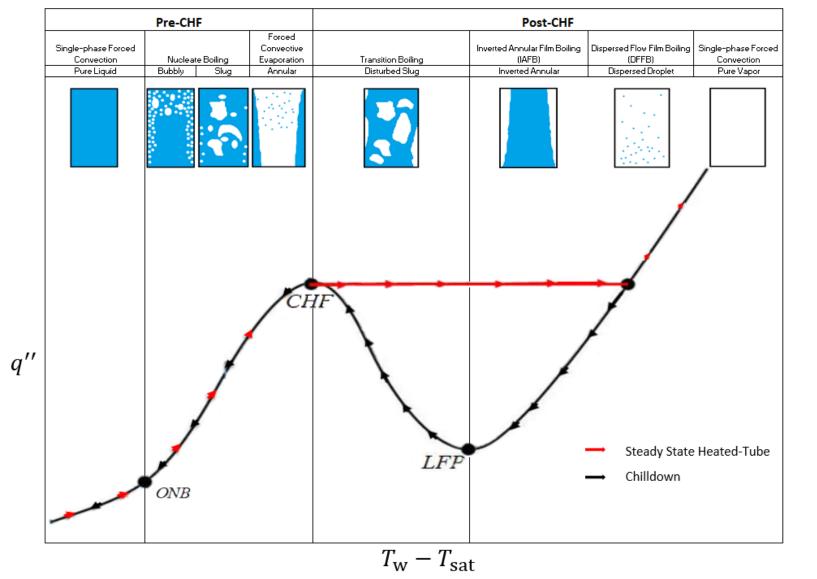
-Cryogenic fuel depots

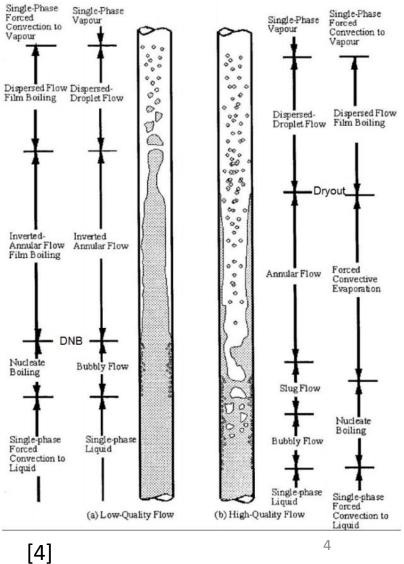
Tank-to-pump propellant feedline Application: -Ascent and Descent Stages -Nuclear Thermal Propulsion (NTP)





Background: Flow Boiling





Background: Cryogenic Boiling Heat Transfer Correlations

Correlations developed.



- Most codes use non-cryogenic correlation to model cryogenic boiling
- Starting in 2019, Purdue University in collaboration with NASA Glenn Research Center developed the first-ever set of universal cryogenic flow boiling correlations
- After careful filtering of the data, over **9,000 usable cryogenic data points** resulted

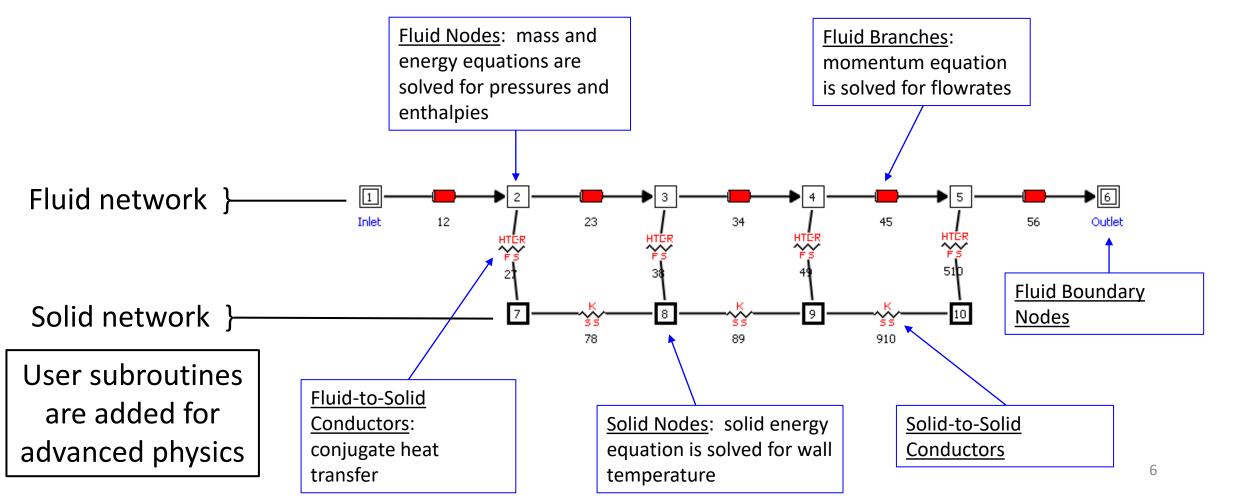
<u>Fluids include:</u> He, H ₂ , Ne, Ar, N ₂ , CH ₄	Onset of nucleate boiling (ONB)	Nucleate boiling
	Critical heat flux (CHF)	Rewet temperature
	Inverted annular film boiling (IAFB)	Dispersed flow film boiling (DFFB)
	Steady state two-phase pressure drop	

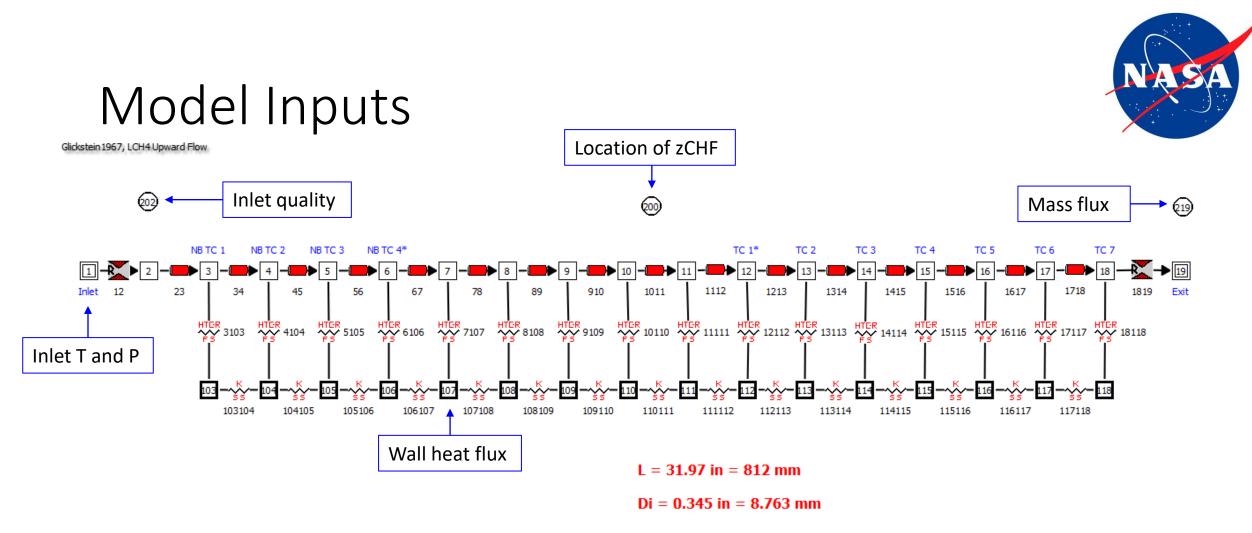
Most of the data are predicted within 25%

Background: Generalized Fluid System Simulation Program (GFSSP)



System level CFD code developed at NASA in the early 90s





Two types of cases:

- 1. zCHF-predicted cases
- 2. zCHF-fixed cases (to ensure pre-CHF correlations are only applied to pre-CHF data points)



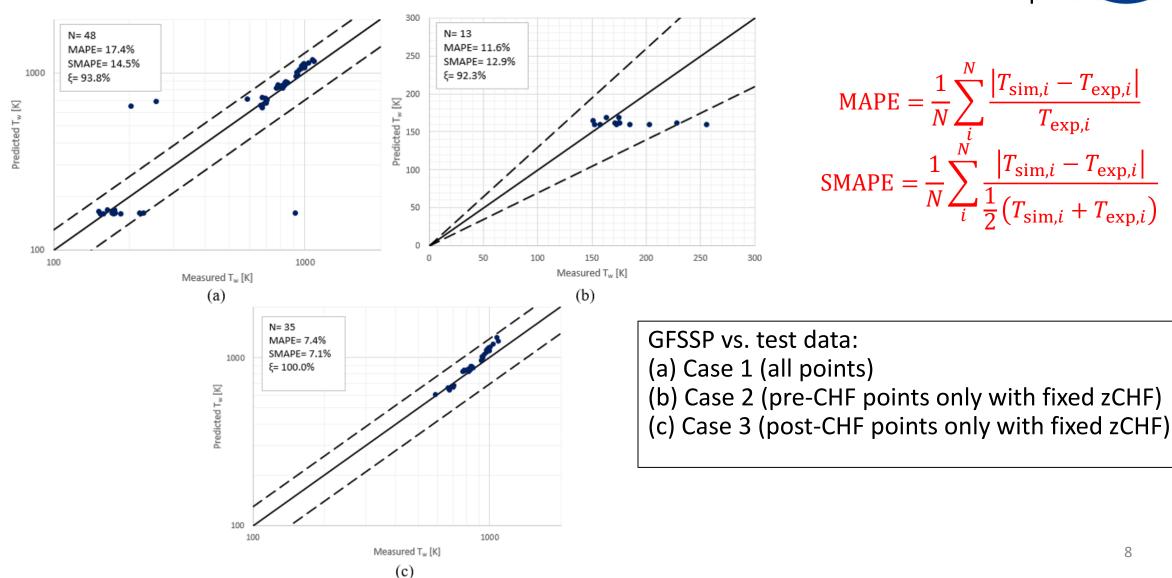
8

 $\frac{|T_{\mathrm{sim},i} - T_{\mathrm{exp},i}|}{T_{\mathrm{exp},i}}$

 $\frac{\left|T_{\mathrm{sim},i} - T_{\mathrm{exp},i}\right|}{\frac{1}{2}\left(T_{\mathrm{sim},i} + T_{\mathrm{exp},i}\right)}$

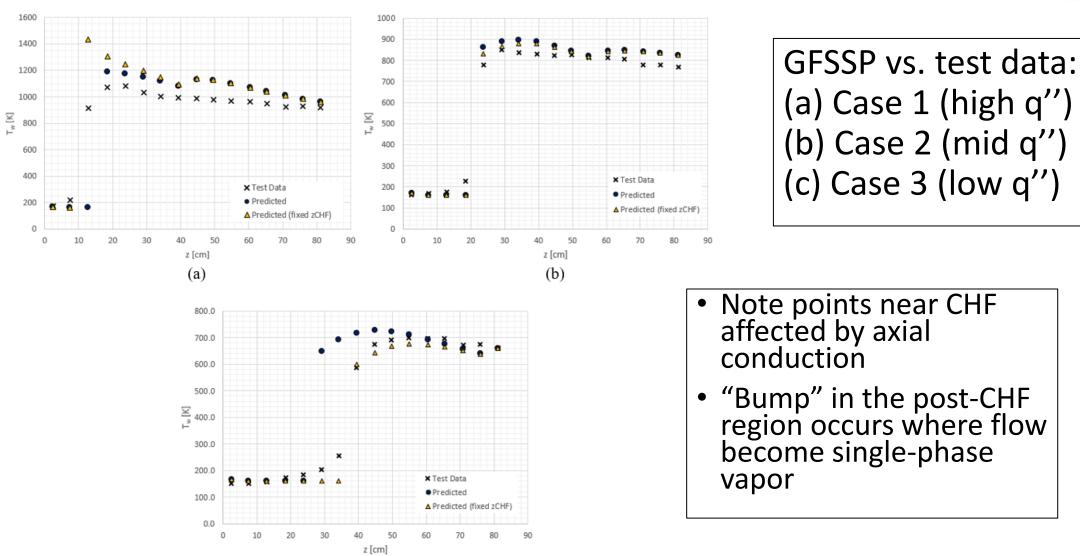
MAPE =

Results: Glickstein and Whitesides [1] CH₄





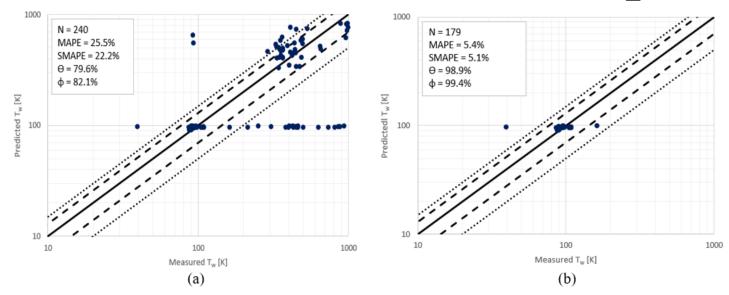
Results: Glickstein and Whitesides [1] CH₄



(c)



Results: Lewis et al. [2] N₂



Measured T_w [K]

1000

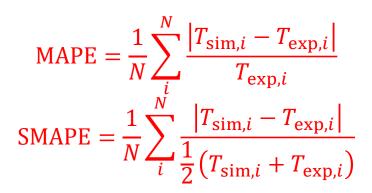
T_w [K]

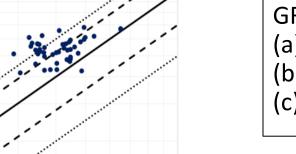
100

N = 61

MAPE = 75.2% SMAPE = 51.9%

 $\Theta = 14.8\%$ $\Phi = 19.7\%$



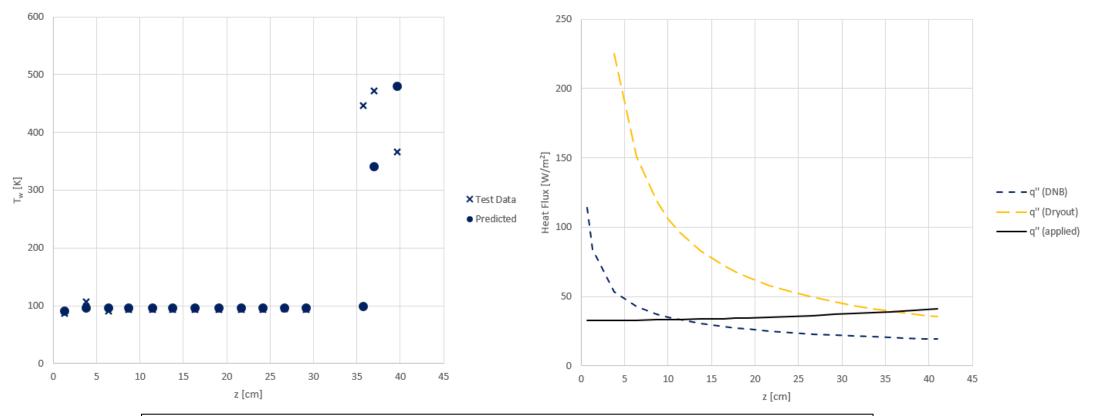


1000

- GFSSP vs. test data:
- (a) Case 1 (all points)
- (b) Case 2 (pre-CHF points only with fixed zCHF)
- (c) Case 3 (post-CHF points only with fixed zCHF)



Results: Lewis et al. [2] N₂ (Case 268)

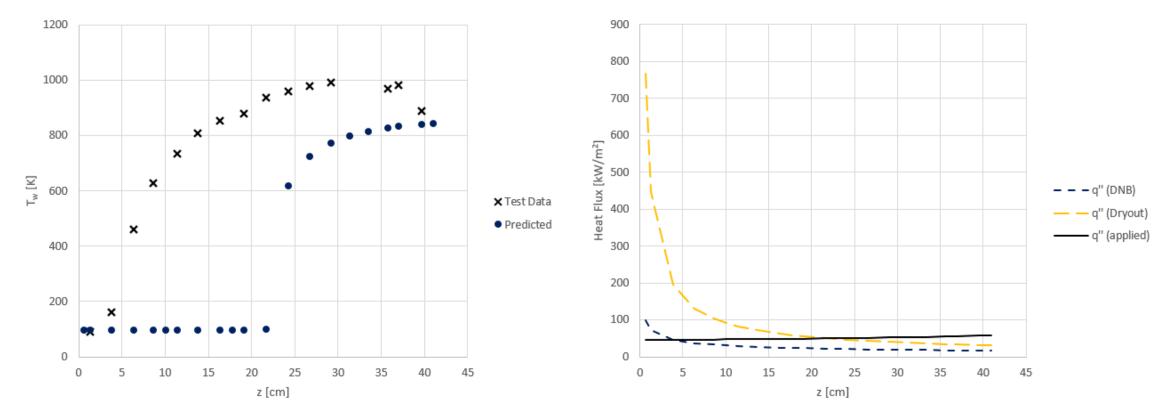


GFSSP overpredicted the location of CHF in 12 of the 16 cases considered (average error of 8.9% normalized by pipe length)

GFSSP underpredicted the location of CHF in 3 of the 16 cases considered (average error of -7.0% normalized by pipe length)



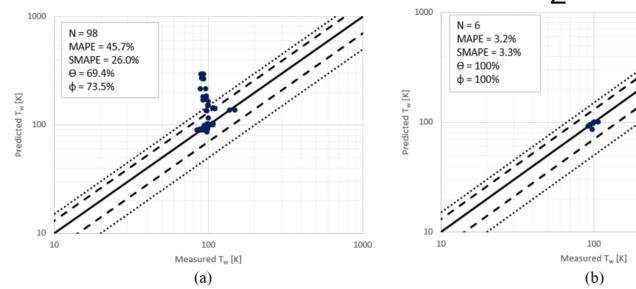
Results: Lewis et al. [2] N₂ (Case 327)

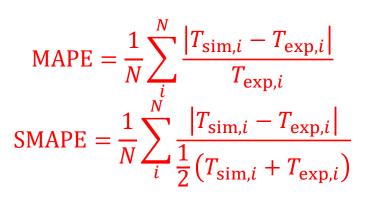


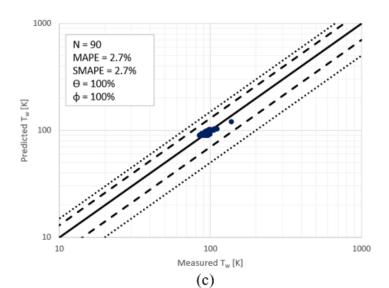
GFSSP incorrectly predicts the type of CHF in only one case



Results: Qi et al. [3] N₂







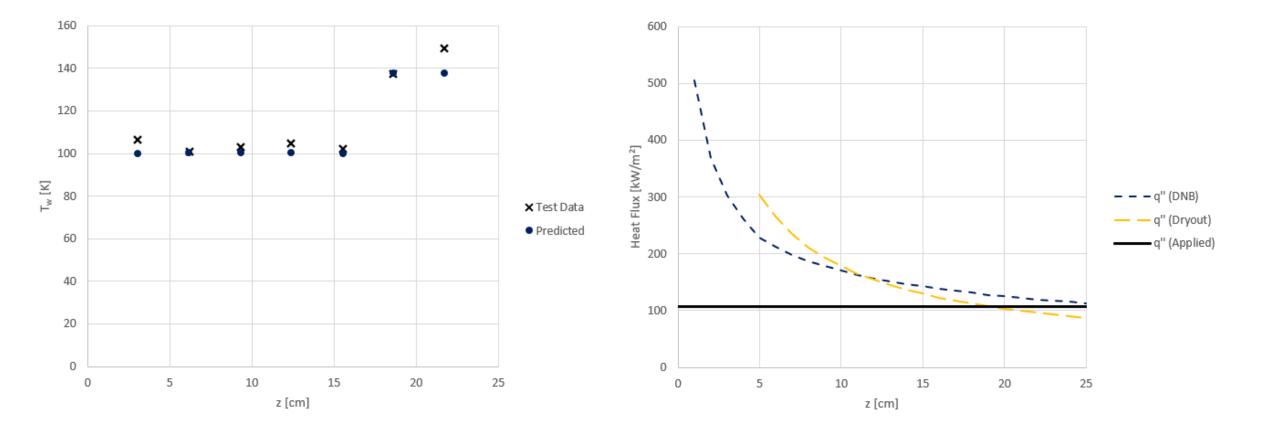
GFSSP vs. test data: (a) Case 1 (all points)

1000

- (b) Case 2 (pre-ONB points only)
- (c) Case 3 (post-ONB and pre-CHF points only with fixed zCHF)



Results Qi et al. [3] N₂ (Sample Case)



GFSSP correctly predicted the occurrence of CHF in the one case it was observed.

Conclusions



- Using GFSSP with universal Purdue University cryogenic flow boiling correlations:
 - Glickstein and Whitesides [1] CH₄ has SMAPE of 14.5%
 - Lewis et al. [2] N₂ has SMAPE of 22.2%
 - Qi et al. [3] N₂ has SMAPE of 26.0%
- When predictive errors occur, the chief culprit is the type and location of the CHF
 - CHF predictions are excellent for Glickstein and Whitesides [1]
 - CHF predictions are excellent for Lewis et al. [2] (only one mis-prediction of CHF type)
 - For Qi et al. [3] CHF is usually predicted but not observed.

References



- [1] GLICKSTEIN, MR, and RH WHITESIDES. "Forced-convection nucleate and film boiling of several aliphatic hydrocarbons(Heat transfer characteristics of several aliphatic hydrocarbons in nucleate and film boiling during forced flow in heated tubes)." (1967).
- [2] Lewis, James P., Jack H. Goodykoontz, and John F. Kline. *Boiling heat transfer to liquid hydrogen and nitrogen in forced flow*. National Aeronautics and Space Administration, 1962.
- [3] Qi, S. L., et al. "Flow boiling of liquid nitrogen in micro-tubes: Part II–Heat transfer characteristics and critical heat flux." *International journal of heat and mass transfer* 50.25-26 (2007): 5017-5030.
- [4] Sherley, Joan E. "Nucleate boiling heat-transfer data for liquid hydrogen at standard and zero gravity." Advances in Cryogenic Engineering: Proceedings of the 1962 Cryogenic Engineering Conference University of California Los Angeles, California August 14–16, 1962. Springer US, 1963.
- [5] Mercado, Mariano, Nathaniel Wong, and Jason Hartwig. "Assessment of two-phase heat transfer coefficient and critical heat flux correlations for cryogenic flow boiling in pipe heating experiments." *International Journal of Heat and Mass Transfer* 133 (2019): 295-315.