

# Actilab Kick-off meeting

## 2010 SPES Target developments

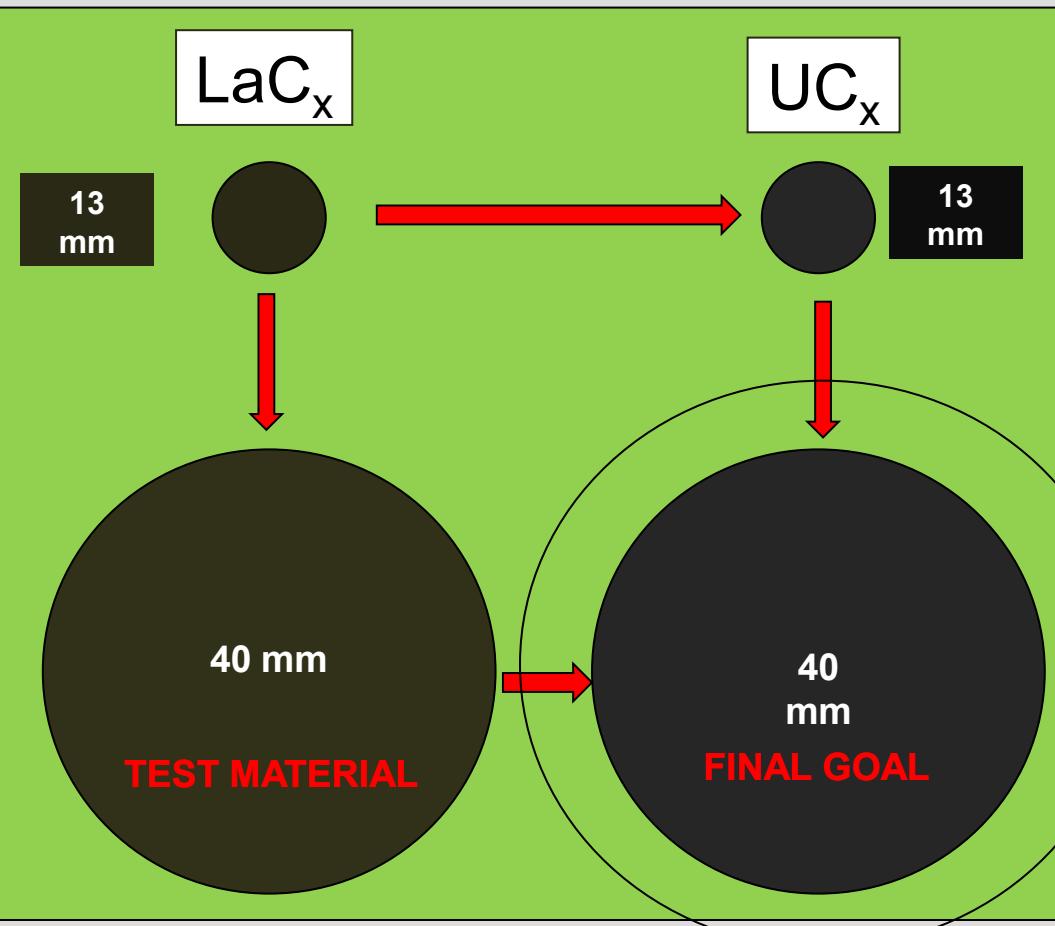
Jacobo Montano

On behalf of the INFN-LNL

# The Material R&D

## (Two labs are involved!)

R&D Started on 2004 ; LaC<sub>x</sub> test material ->UC<sub>x</sub>



Good News (!) concerning:

- 40 mm dia UC<sub>x</sub> production
- UC<sub>x</sub> on line test @ HRIBF
- Data analysis almost completed
- Start production of  $\text{B}_4\text{C}$

# Proton-rich beams for SPES- $\alpha$

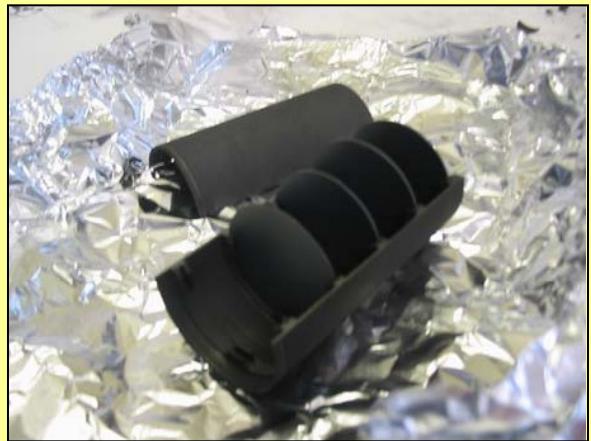
## Lanthanides

57 La	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Te	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu
89 Ac	90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr

# SiC Target

Elemento	A	Half Life	Target dedicati	Ionizzazione
<b>Na</b>	<b>21</b>	22.48 s	$\text{Al}_2\text{O}_3$ – SiC - CeS	SIS
<b>Na</b>	<b>22</b>	2.6 a	$\text{Al}_2\text{O}_3$ – SiC - CeS	SIS
<b>Mg</b>	<b>22</b>	3.86 s	$\text{Al}_2\text{O}_3$ – SiC - CeS	LIS-FEBIAD
<b>Mg</b>	<b>23</b>	11.3 s	$\text{Al}_2\text{O}_3$ – SiC - CeS	LIS-FEBIAD
<b>Al</b>	<b>24</b>	2.05 s	SiC - CeS	SIS-LIS
<b>Al</b>	<b>25</b>	7.18 s	SiC - CeS	SIS-LIS
<b>Al</b>	<b>26</b>	6.35 s	SiC - CeS	SIS-LIS
<b>P</b>	<b>29</b>	4.1 s	SiC - CeS	FEBIAD

**SiC (Saint Gobain)**



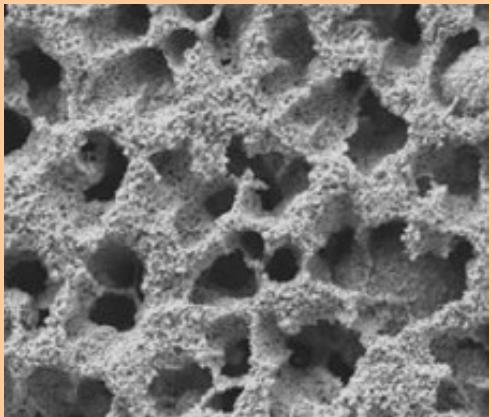
$^{28}\text{Si}(\text{p},\alpha)^{25}\text{Al}$

$^{28}\text{Si}(\text{p},2\text{pn})^{26}\text{Al}$

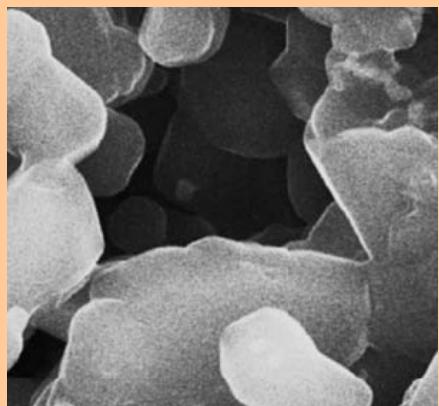
# Oxide/Boron Carbide Target

Elemento	A	Half Life	Target dedicati	Ionizzazione
Be	7	53.29 d	B <sub>4</sub> C - Ossidi	LIS-FEBIAD
F	17	64.8 s	ZrO <sub>2</sub> – HfO <sub>2</sub>	FEBIAD
F	18	109.7 m	Al <sub>2</sub> O <sub>3</sub>	FEBIAD
Si	26	2.21 s	Al <sub>2</sub> O <sub>3</sub> - CeS	FEBIAD
Si	27	4.16 s	Al <sub>2</sub> O <sub>3</sub> - CeS	FEBIAD

## Oxide foams



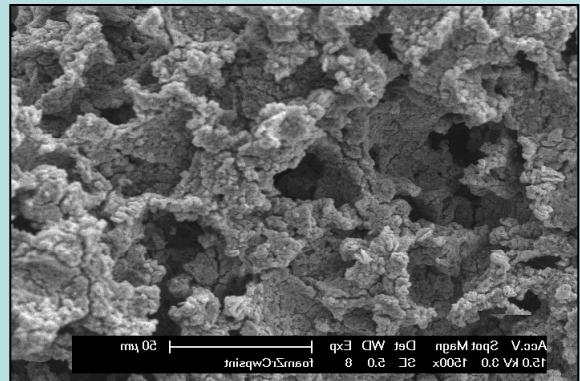
## Boron Carbide



# Zr-based target

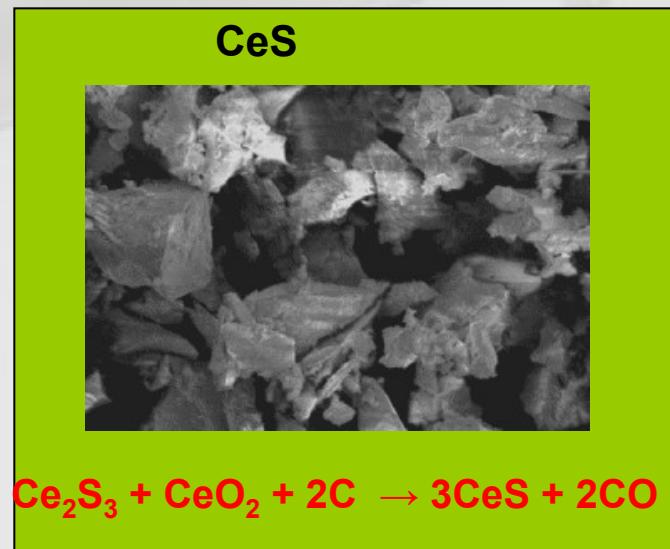
Elemento	A	Half Life	Target dedicati	Ionizzazione
As	73	80.3 d	ZrC – ZrO <sub>2</sub>	FEBIAD
As	74	17.77 d	ZrC – ZrO <sub>2</sub>	FEBIAD
Br	77	57 h	ZrC – ZrO <sub>2</sub>	FEBIAD
Br	78	6.46 m	ZrC – ZrO <sub>2</sub>	FEBIAD
Kr	79	34.9 h	ZrC – ZrO <sub>2</sub>	FEBIAD
Rb	80	30 s	ZrC – ZrO <sub>2</sub>	SIS
Rb	81	4.58 h	ZrC – ZrO <sub>2</sub>	SIS
Rb	82	6.3 h	ZrC – ZrO <sub>2</sub>	SIS
Rb	83	86.2 d	ZrC – ZrO <sub>2</sub>	SIS
Rb	84	32.8 d	ZrC – ZrO <sub>2</sub>	SIS
Sr	82	25.34 d	ZrC – ZrO <sub>2</sub>	SIS
Sr	83	32.4 h	ZrC – ZrO <sub>2</sub>	SIS
Sr	85	64.9 d	ZrC – ZrO <sub>2</sub>	SIS

ZrC foam



# Lanthanide-based target

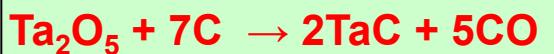
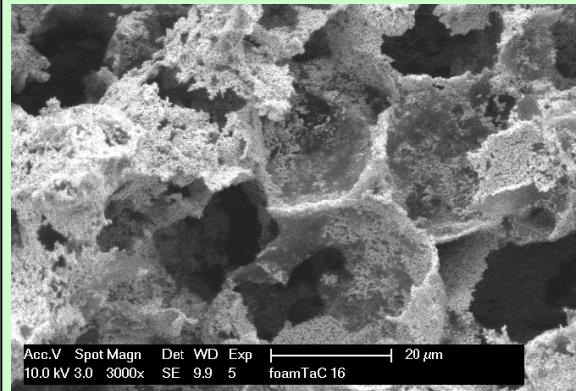
Elemento	A	Half Life	Target dedicati	Ionizzazione
I	126	13.11d	LaCx - CeS	FEBIAD
Xe	127	36.4 d	CeS	FEBIAD
Cs	129	32 h	CeS	SIS
Cs	130	29.2 m	LaCx - CeS	SIS
Cs	131	9.69 d	LaCx - CeS	SIS
Cs	132	6.47 d	LaCx - CeS	SIS
Ba	131	11.5 d	LaCx - CeS	SIS
La	133	3.91 h	CeS	SIS
La	134	6.67 m	CeS	SIS
La	135	19.4 h	CeS	SIS
La	136	9.9 m	CeS	SIS
Ce	135	17.76 h	LaCx	SIS
Pr	137	76.6 m	CeS	SIS
Pr	138	2 h	CeS	SIS
Pr	139	4.5 h	CeS	SIS
Pr	140	3.4 m	CeS	SIS



# TaC target

Elemento	A	Half Life	Target dedicati	Ionizzazione
Ho	164	29 m	TaC	SIS
Tm	168	93.1 d	TaC	SIS
Yb	169	32 d	TaC	SIS
Lu	172	6.7 d	TaC	SIS
Lu	173	1.37 a	TaC	SIS
Lu	174	3.31 a	TaC	SIS
Hf	173	23.6 h	TaC	FEBIAD

**TaC foam**



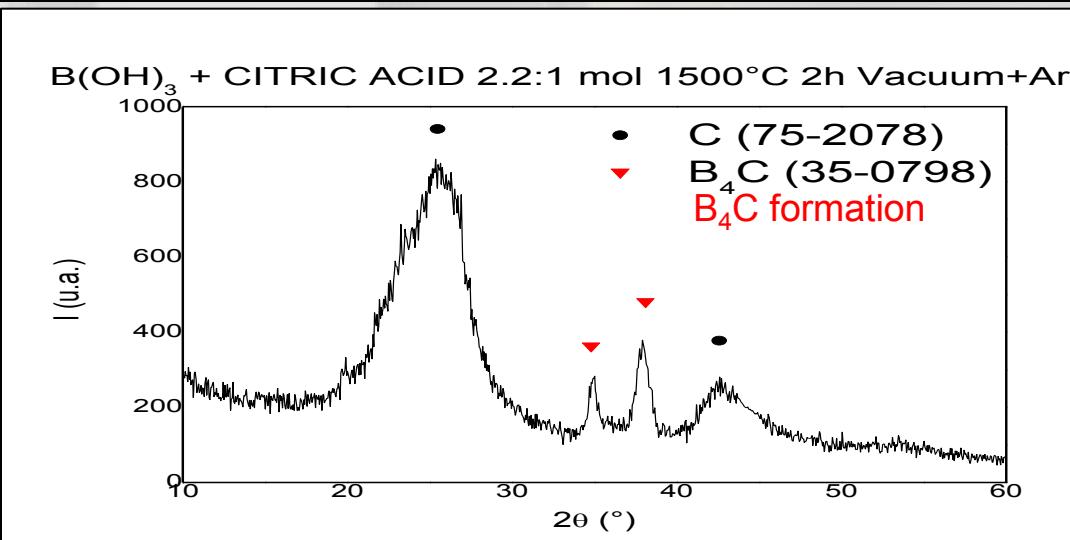
# Boron carbide ( $B_4C$ )

Sol-gel synthesis: boric acid  $B(OH)_3$  + citric acid  $C_6H_8O_7$



### Thermal treatment :

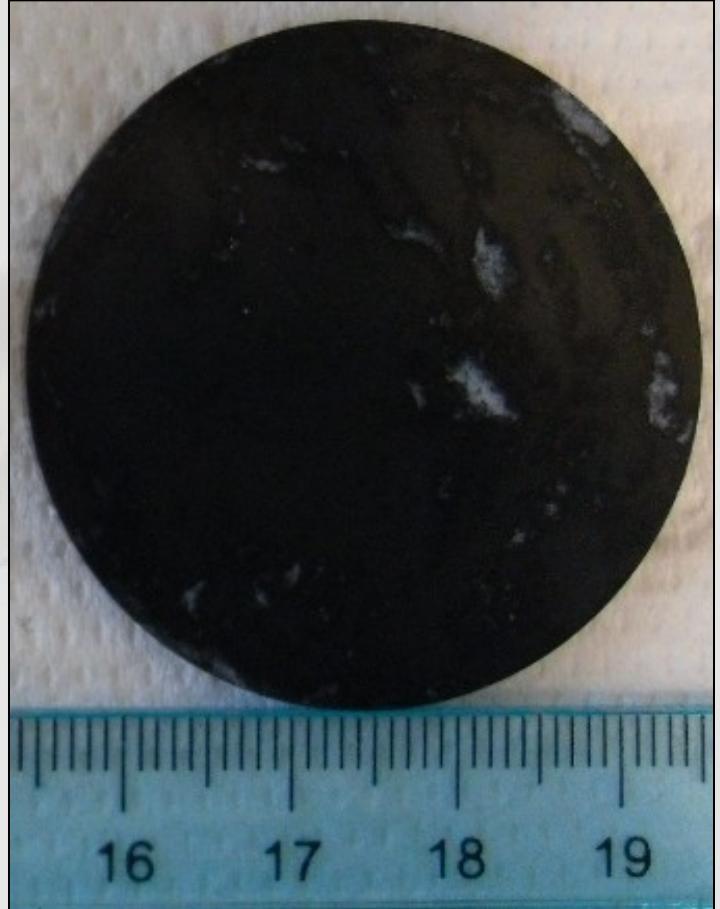
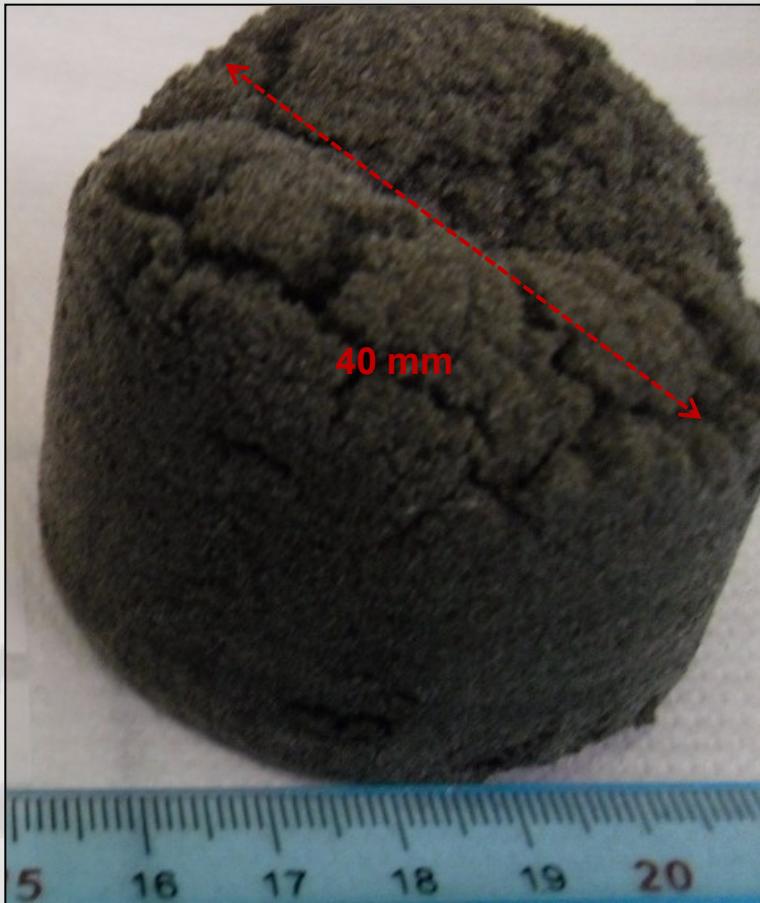
- up to 800°C in low vacuum ( $5 \times 10^{-2}$  mbar), 0.5 °C/min
- up to 1500°C in vacuum with Ar flow ( $5 \times 10^{-1}$  mbar), 3°C/min
- 2 hours at 1500°C



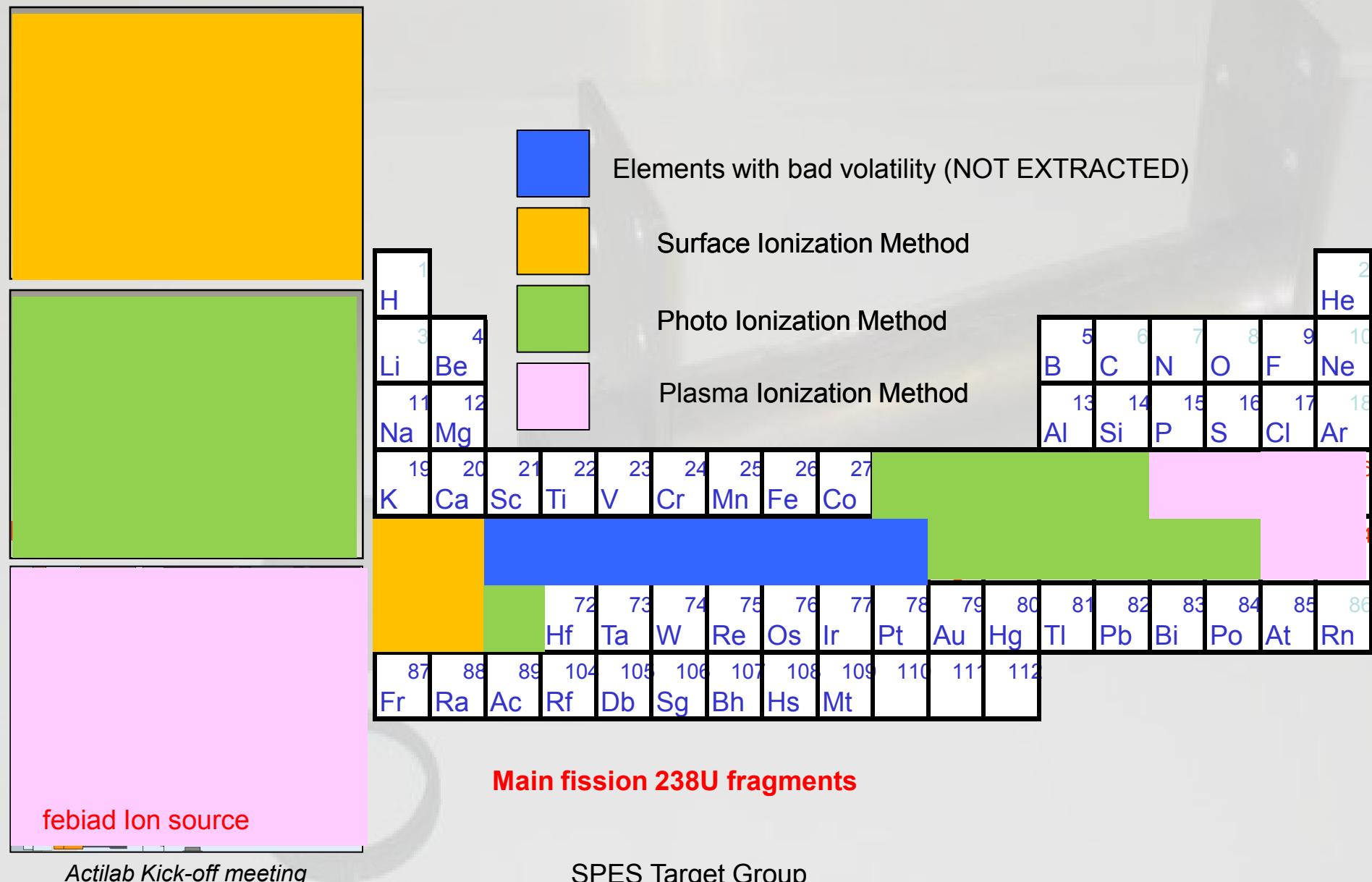
### Further treatments:

- Different boric acid/citric acid ratios
- Different time/temperatures
- Different pressures during treatment
- Use of binders

## Graphite foams with different porosity (for effusion tests)



# Main n-rich SPES beams



# SPES Expected neutron rich beams

Element	Mass	Most Intense isotope (1/s)	Ioniz. Eff (%)	Target	Ionization method	R&D (difficulty)
Ni	65-69	$10^{+6}$	6	UCx	LIS	**
Cu	66-76	$10^{+6}$	7	UCx	LIS	**
Zn	72-79	$10^{+6}$	5	UCx	LIS	**
Ga	72-84	$10^{+6}$	20	UCx	LIS	**
Ge	75-84	$10^{+7}$	3	UCx	LIS	***
Kr	85-93	$10^{+7}$	30	UCx	FEBIAD	***
Rb	86-94	$10^{+9}$	65	UCx	SIS	*
Sr	89-96	$10^{+8}$		UCx	SIS+LIS	***
Y	90-97	$10^{+7}$		UCx	LIS	****
Pd	111-118	$10^{+7}$		UCx	LIS	****
Ag	110-120	$10^{+8}$	14	UCx	LIS	**
Cd	115-124	$10^{+8}$	10	UCx	LIS	**
In	116-128	$10^{+8}$	15	UCx	SIS+LIS	**
Sn	123-134	$10^{+9}$	15	UCx	LIS	**
Sb	124-135	$10^{+8}$	3	UCx	LIS	***
Te	129-138	$10^{+7}$		UCx	LIS	****
Xe	137-142	$10^{+7}$	30	UCx	FEBIAD	***
Cs	134-144	$10^{+9}$	85	UCx	SIS	*
Ba	139-146	$10^{+8}$		UCx	SIS+LIS	***
La	141-145	$10^{+6}$		UCx	SIS+LIS	***

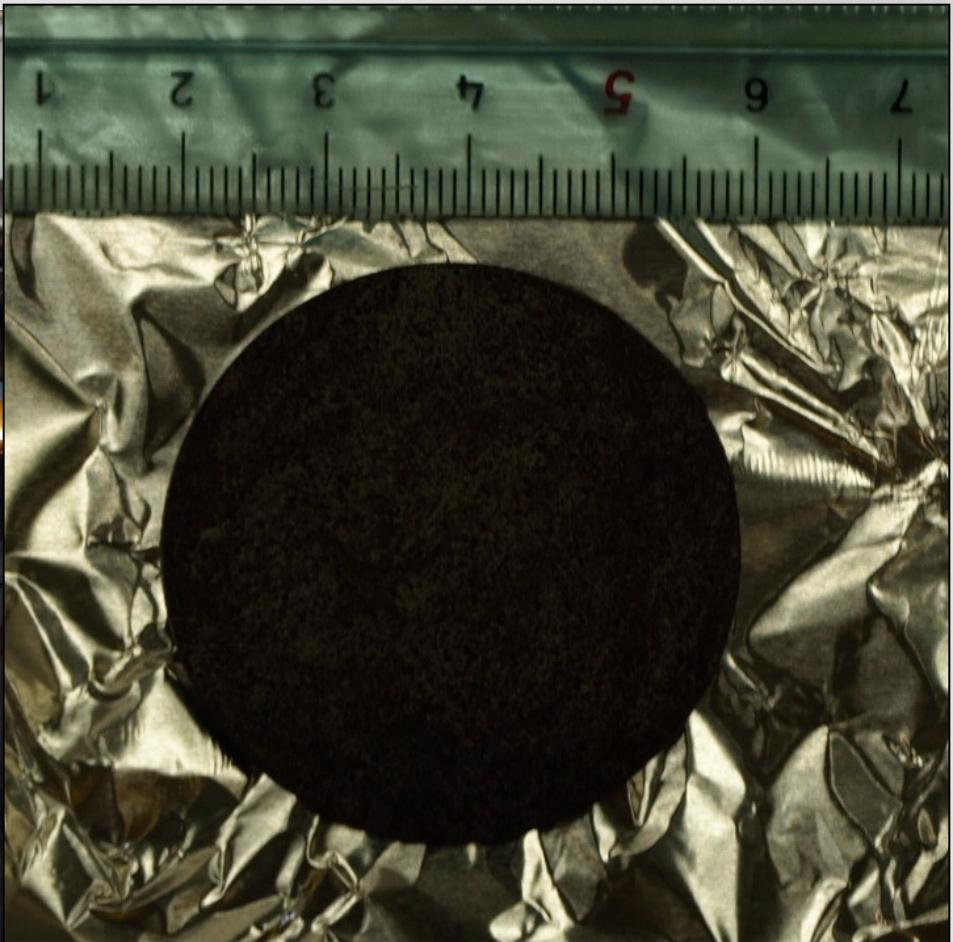
# FIRST UCx 40mm. Pellet

Made at Padova UCx Lab (Feb '10)

Before thermal treatment



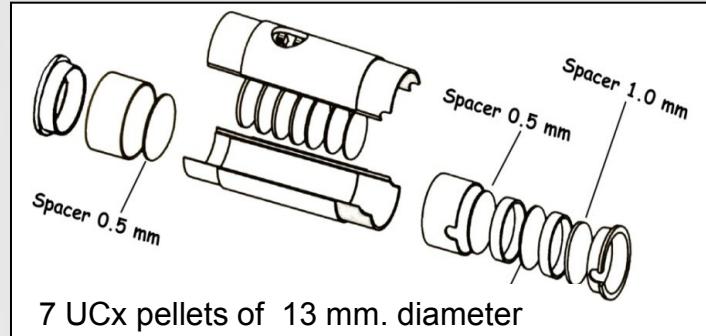
After thermal treatment



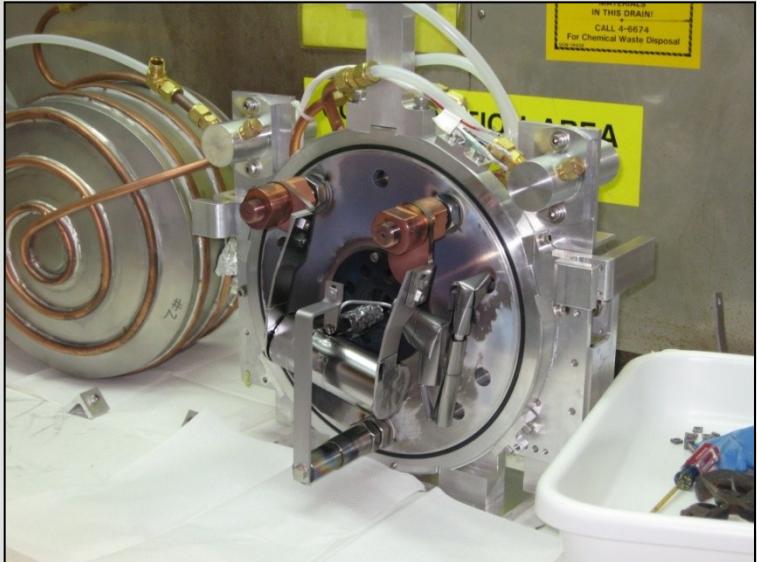
# On line UCx test at HRIBF

Thanks to Dan Stracener and ORNL-TIS group

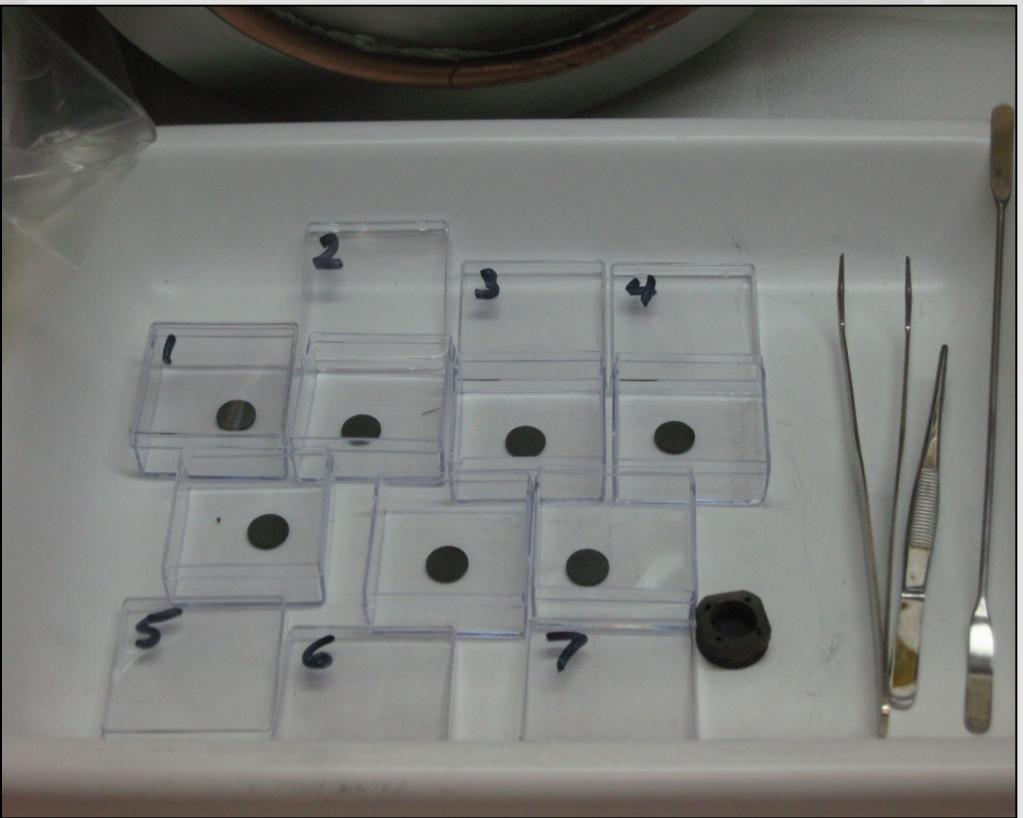
- Seven  $\text{UC}_2$  samples SPES Target Group (in collaboration with HRIBF)
- Densities in the range of  $4.2 \text{ g/cm}^3$
- Used the SPES design where the targets are spaced out to allow for enhanced radiation to the walls of the container
- Heated to  $2000^\circ \text{ C}$  for about two weeks without any out-gassing or obvious change in structure (samples observed after the on-line test)



# On line UCx test at HRIBF



**Target discs status  
after (6 days) 40 MeV irradiation**



# On line UCx test at HRIBF

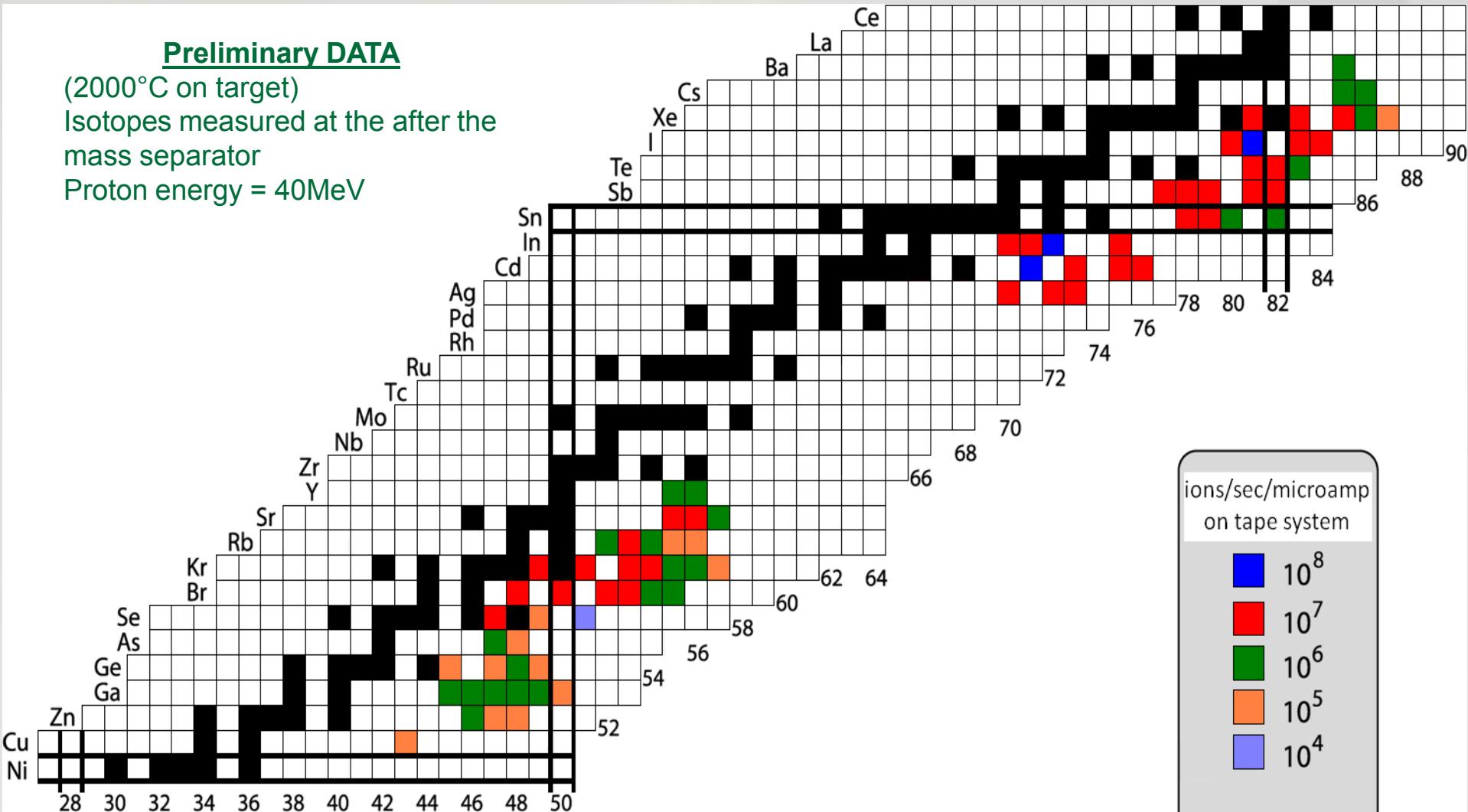
## N-Rich Isotopes yields

### Preliminary DATA

(2000°C on target)

Isotopes measured at the after the  
mass separator

Proton energy = 40MeV



# Conclusions

ENSAR – ACTILAB: European contract signed but up to now we do not have green light to go on for fellowship application.

INFN involved in two sub-tasks:

- 1) Production
- 2) Characterization

INFN contribution to ACTILAB:

- 1) development of UCx with CNT in collaboration with CERN  
two complete targets already available at ISOLDE.
- 2) we have new materials to be characterized and we are interested to collaborate at porosimetry measurements with Orsay.

2011 is a critical year for us about the material development. The Padova Laboratory is closing and we started the developing of a class A laboratory at LNL devoted to UCx development