



# growing ideas

A few exemplary illustrations of  
collaborative research projects based  
on SiPM

Growing Ideas logo copyrighted

Massimo Caccia, Uni. Insubria & INFN , SiPM matching event, February 16-17<sup>th</sup> , 2011



# Starting from the sensors: FBK & INFN (1/3)



Supported by the Trento local government

## The MEMS Project [2004-2012]:

1. access to FBK micro-technology capabilities by INFN researchers for R&D purposes

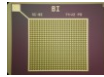
2. Three specific development lines :

1. Silicon 3D detectors (for new tracking systems)
2. Kinetic inductance detectors (for CMB experiments)
3. **Silicon Photomultipliers**

FBK & INFN (2/3)  
From prototypes to large areas sensors

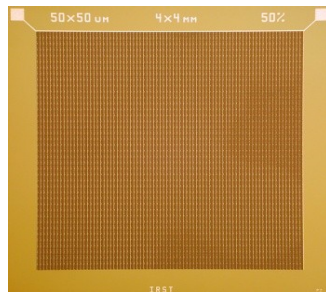
2006

1x1mm<sup>2</sup>  
40x40μm<sup>2</sup> cell



First prototype

2007

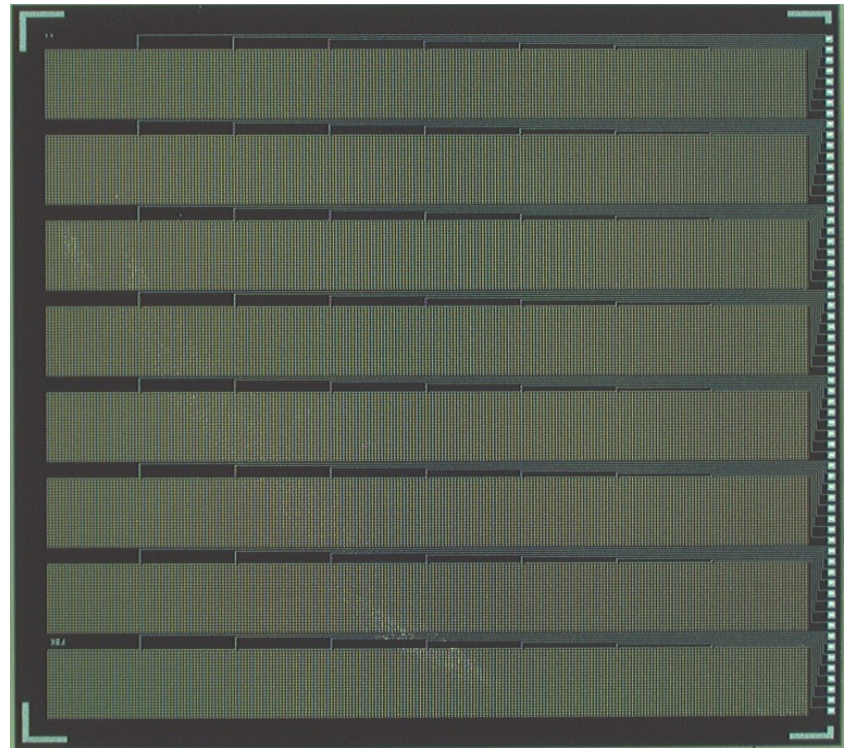


4x4mm<sup>2</sup>  
50x50μm<sup>2</sup> cell

First large area device

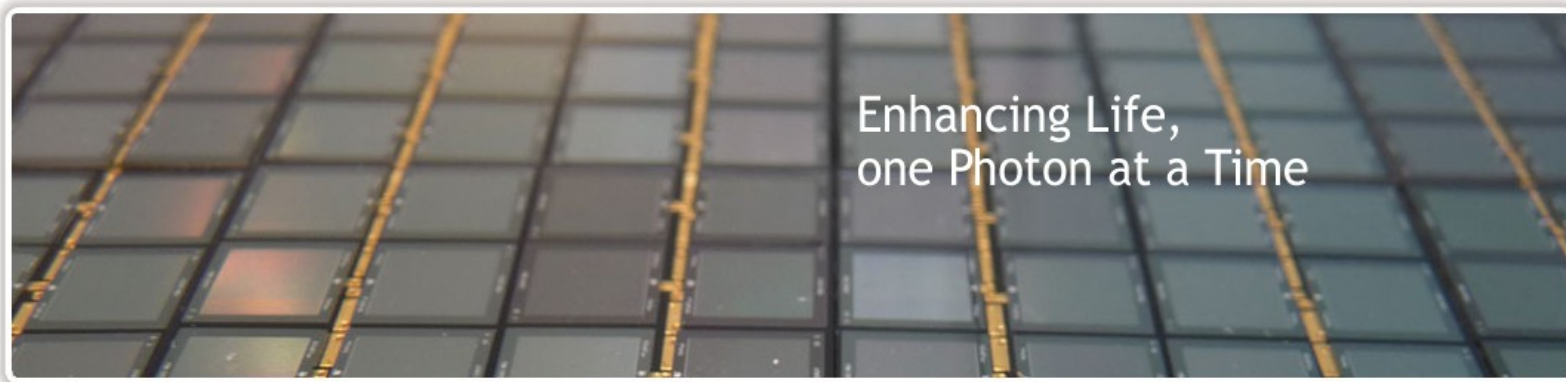
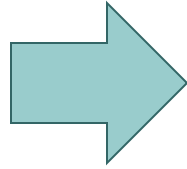
2009

8x8 array of SiPMs  
1.5x1.5mm pitch; 50x50μm<sup>2</sup> cell



Large area array for pre-clinical PET systems

# FBK & INFN (3/3)



- company profile
- products
- custom products
- news
- contacts

## AdvanSiD @ CERN SiPM Matching Event In Geneva

### news

AdvanSiD will exhibit at the CERN industry-academia matching event on Silicon Photomultipliers and related technologies from February 16 to February 17 2011 in Geneva, Switzerland.

During the SiPM matching event, AdvanSiD will also presents the new [4x4 SiPM array prototype](#).

Visit us at our booth.

### User Login

Username: \*

Password: \*

**LOG IN**

[Create new account](#)  
[Request new password](#)



Again on sensors:

MEPHI & MPI & Excelitas (1/2)

Developing UV sensitive SiPMs with extremely high PDE

[B. Dolgoshein, R. Mirzoyan et al.]

- 2003: MEPhI – MPI for Physics start collaborating on SiPM development:

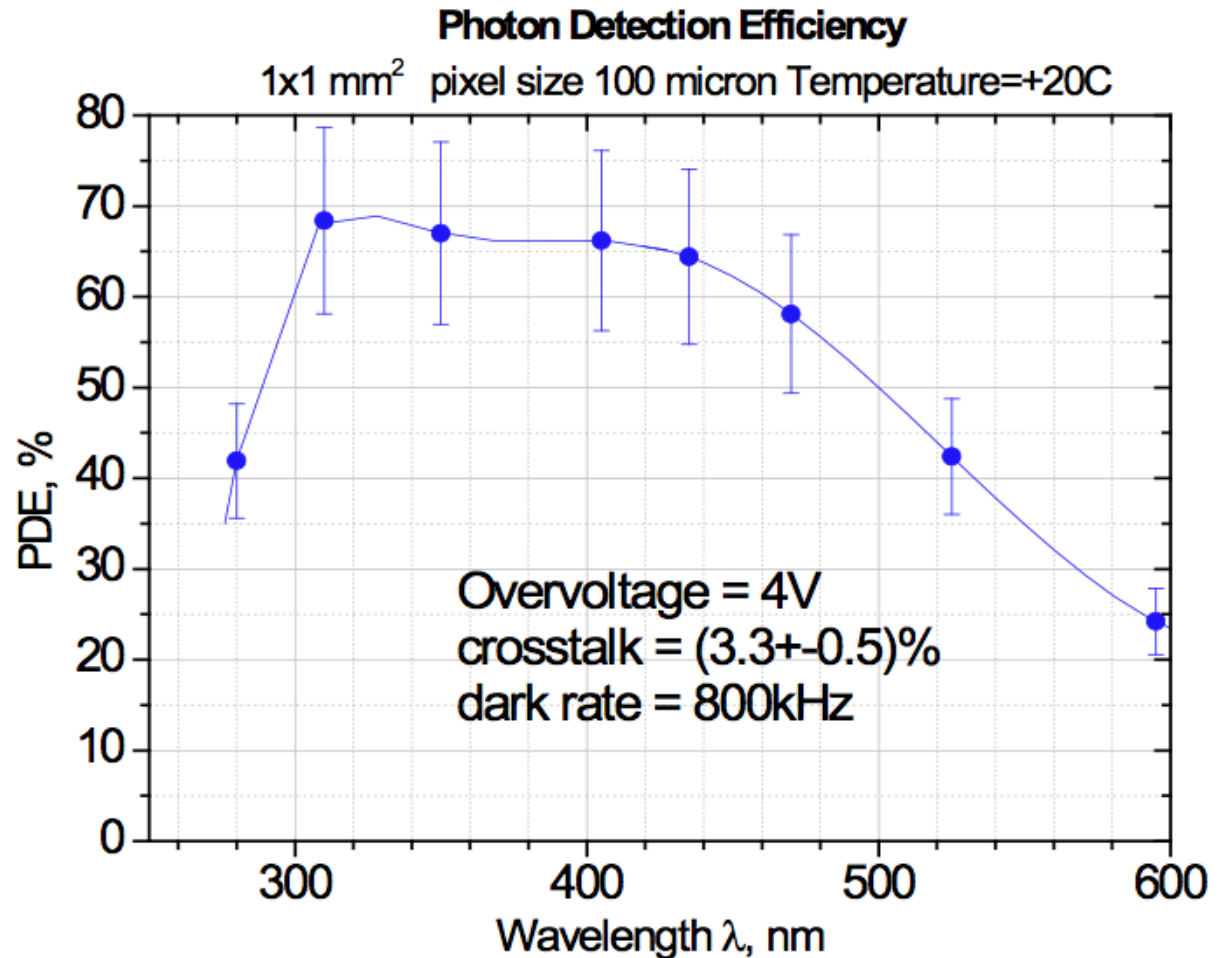
Main Goal: to push the parameters of SiPM to the Limit:

- maximum PDE 60 – 70 %
- Both blue green and UV sensitivity types
- Extremely low X-talk @ full applied overvoltage: X-talk < (1-2) %
- Very low dark rate: < 400 kHz/mm<sup>2</sup> @ room temperature

[Some major results of studies reflected in one granted patent and in four pending patent applications]

- 2003: proposal for using SiPM in astro-particle physics experiments (MAGIC & EUSO)
- 2009: cooperating with Excelitas (former PEI) on SiPM development and production

MEPHI & MPI & Excelitas (2/2):  
Recent results



For 3x3 mm<sup>2</sup> X-talk = (5.5±0.5) % for 4V overvoltage





Moving to a higher degree of complexity:  
**JOINT ASIC DEVELOPMENT**

- ✧ AGH-Poland & FORIMTECH [Geneve]
- ✧ INFN-Pisa & IDEAS GammaMedica
- ✧ Heidelberg & PHILIPS

Specifically addressed by W. Kucevicz in his talk...

# RAPSODI

## RAdiation Protection with Silicon Optoelectronic Devices and Instruments

- **Funded by the EC under the Sixth Framework Program** (Co-operative research)
- Start-time Oct 2006; End-time: Jan 2009
- **Main objectives:** Silicon Photo Multipliers development and optimization for three well defined applications: **Dosimetry in Mammography**, **Radon Monitoring**, illicit traffic of radioactive material (homeland security)
- **Consortium composition:** 4 Small and Medium Enterprises + 3 R&D performers



SensL (IE)



UNICO (IT) (**Leading organization**)



PTW (DE)



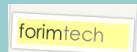
AGH (PL)



Pich SMM (CZ)



ITEP (RU)



ForimTech (CH)





# Flashing one of the applications: measurement of the indoor Radon concentration [a real counting experiment!]



## Radon Risk If You Smoke

| Radon Level | If 1,000 people who smoked were exposed to this level over a lifetime*... | The risk of cancer from radon exposure compares to**... | WHAT TO DO:<br>Stop smoking and...                  |
|-------------|---|---|---|
| 20 pCi/L    | About 260 people could get lung cancer                                    | 250 times the risk of drowning                          | Fix your home                                       |
| 10 pCi/L    | About 150 people could get lung cancer                                    | 200 times the risk of dying in a home fire              | Fix your home                                       |
| 8 pCi/L     | About 120 people could get lung cancer                                    | 30 times the risk of dying in a fall                    | Fix your home                                       |
| 4 pCi/L     | About 62 people could get lung cancer                                     | 5 times the risk of dying in a car crash                | Fix your home                                       |
| 2 pCi/L     | About 32 people could get lung cancer                                     | 6 times the risk of dying from poison                   | Consider fixing between 2 and 4 pCi/L               |
| 1.3 pCi/L   | About 20 people could get lung cancer                                     | (Average indoor radon level)                            | (Reducing radon levels below 2 pCi/L is difficult.) |
| 0.4 pCi/L   | About 3 people could get lung cancer                                      | (Average outdoor radon level)                           |   |

← 74 Bq/m<sup>3</sup>

Note: If you are a former smoker, your risk may be lower.

pCi/L (pico Curies per Liter)

\* Lifetime risk of lung cancer deaths from EPA Assessment of Risks from Radon in Homes (EPA 402-R-03-003).

\*\* Comparison data calculated using the Centers for Disease Control and Prevention's 1999-2001 National Center for Injury Prevention and Control Reports.

## Radon Risk If You've Never Smoked

| Radon Level | If 1,000 people who never smoked were exposed to this level over a lifetime*... | The risk of cancer from radon exposure compares to**... | WHAT TO DO:   |
|-------------|---|---|---|
| 20 pCi/L    | About 36 people could get lung cancer   | 35 times the risk of drowning                           | Fix your home                                       |
| 10 pCi/L    | About 18 people could get lung cancer   | 20 times the risk of dying in a home fire               | Fix your home                                       |
| 8 pCi/L     | About 15 people could get lung cancer   | 4 times the risk of dying in a fall                     | Fix your home                                       |
| 4 pCi/L     | About 7 people could get lung cancer  | The risk of dying in a car crash                        | Fix your home                                       |
| 2 pCi/L     | About 4 people could get lung cancer  | The risk of dying from poison                           | Consider fixing between 2 and 4 pCi/L               |
| 1.3 pCi/L   | About 2 people could get lung cancer  | (Average indoor radon level)                            | (Reducing radon levels below 2 pCi/L is difficult.) |
| 0.4 pCi/L   |   | (Average outdoor radon level)                           |   |

Note: If you are a former smoker, your risk may be higher.

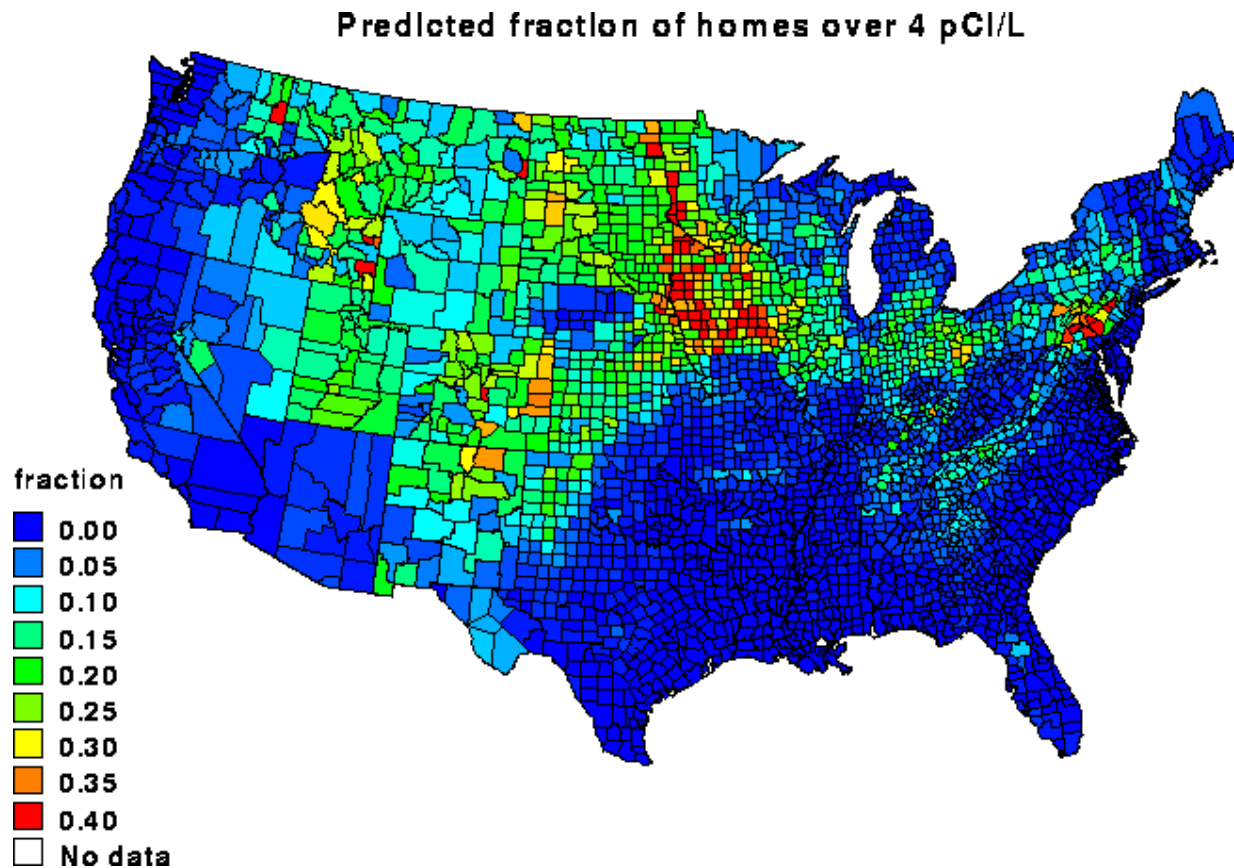
pCi/L (pico Curies per Liter)

\* Lifetime risk of lung cancer deaths from EPA Assessment of Risks from Radon in Homes (EPA 402-R-03-003).

\*\* Comparison data calculated using the Centers for Disease Control and Prevention's 1999-2001 National Center for Injury Prevention and Control Reports.

EPA figures

# measurement of the indoor Radon concentration: the US map



# measurement of the indoor Radon concentration: the Switzerland map



Schweizerische Eidgenossenschaft  
Confédération suisse  
Confederazione Svizzera  
Confederaziun svizra

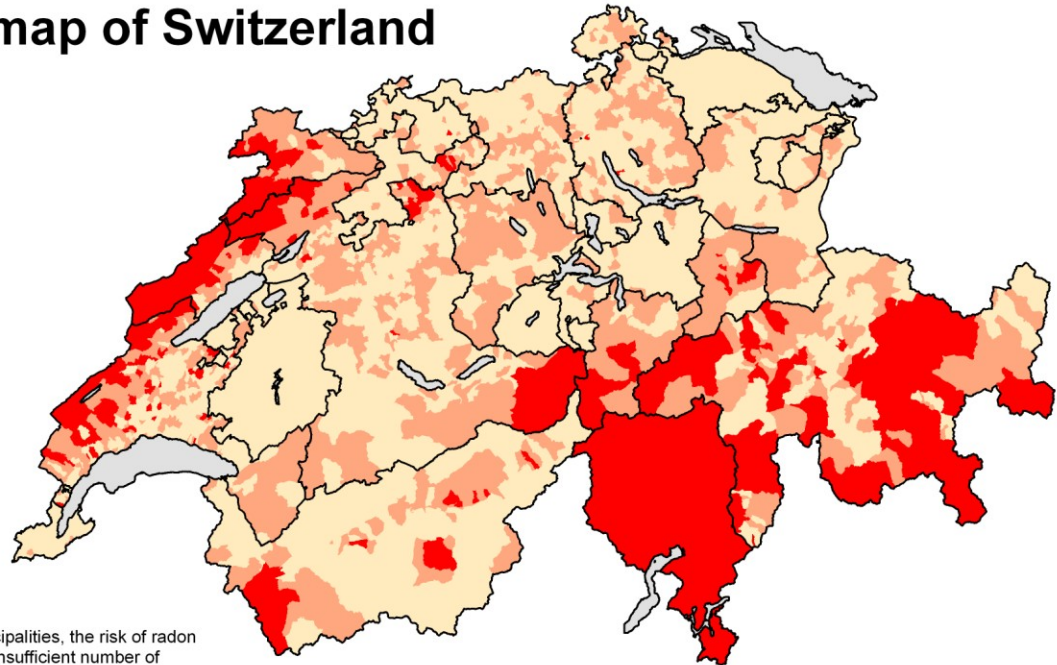
Swiss Confederation

Federal Department of Home Affairs DHA  
Federal Office of Public Health FOPH

## Radon map of Switzerland

### Radon risk\*:

- low
- medium
- high

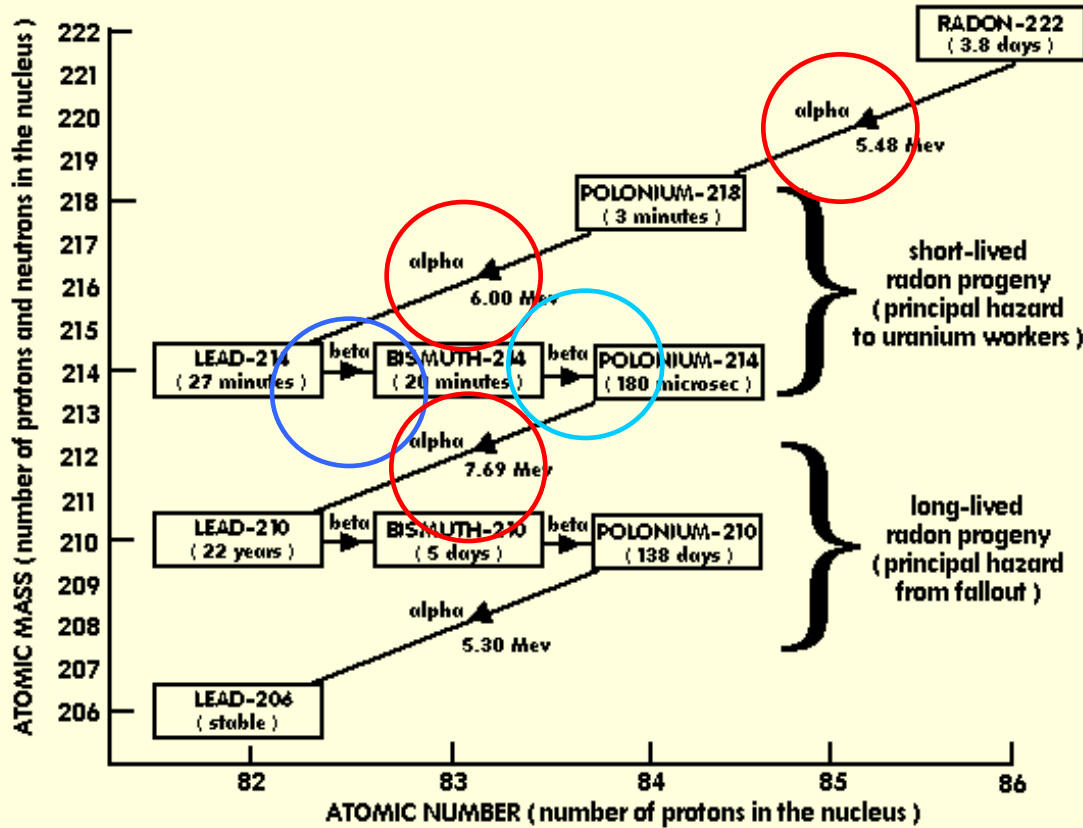


Stand : February 2010

\* Note: in certain municipalities, the risk of radon is estimated from an insufficient number of measurements (see in the "search by municipality tool" under [www.ch-radon.ch](http://www.ch-radon.ch)).

Source : GG25 ©Swisstopo

# The RADON decay chain



The radon progeny



# measurement of the indoor Radon concentration: classes of instruments

## A brief survey of the state-of-the-art:

- a. Long term measurements, currently based on alpha track detectors    ← Good for mapping
- b. High sensitivity instruments for the measurements of Radon concentrations in buildings; in general, these instruments are based on either passive ionization chambers (electrets, more info for instance at <http://www.radelec.com/product.html>) or active systems, where the Radon progeny is collected on the surface of a semiconductor detector. In general, as a reference figure of merit, sensitivity to a concentration of 100 Bq/m<sup>3</sup> over 1 hour sampling can be retained.    ← Reasonably Good for RT monitoring /surveying
- c. High sensitivity instruments with spectrometric capabilities    ← In general for professionals
- d. Low cost instruments for the measurements of Radon in soil; the baseline technology can be tracked to the Lucas cell.

# Exemplary illustrations of market products

## Reference class c instruments:

| <i>Name</i>       | <i>Producer</i>          | <i>Quality (Plch)</i> | <i>Detection principle</i>   | <i>Price</i> |
|-------------------|--------------------------|-----------------------|------------------------------|--------------|
| <u>Atmos</u>      | <u>Gammadat, Sweden</u>  | Very high             | <u>Multiwire air chamber</u> | 13 000EUR    |
| <u>AlphaGuard</u> | <u>Genitron, Germany</u> | High                  | <u>Impulse ion. chamber</u>  | 12000EUR     |
| <u>Radim3A</u>    | <u>Plch, CZ</u>          | High                  | <u>Daughters collection</u>  | 4700 EUR     |
| <u>Sarad 2000</u> | <u>Sarad, Germany</u>    | Medium                | <u>Daughters collection</u>  | 9000 EUR     |
| <u>RAD7</u>       | <u>Durrige,USA</u>       | Medium                | <u>Daughters collection</u>  | ???          |

## Reference class b instruments:

|                     |                  |                 |                             |                |
|---------------------|------------------|-----------------|-----------------------------|----------------|
| <u>Radim5</u>       | <u>Plch, CZ</u>  | Medium          | <u>Daughters collection</u> | 2200EUR        |
| <u>InAir Sensor</u> | <u>Sarad</u>     | low sensitivity | <u>Daughters collection</u> | 1200EUR        |
| <u>Ramon</u>        | <u>FSPI, USA</u> | low sensitivity | <u>Daughters collection</u> | <u>200 EUR</u> |



# Brief about the AlphaGuard and the Sarad Indoor Air Monitor



Sensitivity: 3 counts/hour @ 1 Bq/m<sup>3</sup>

|  | P30 / P2000 / PQ2000 / PQ2000 PRO   | PQ2000 PRO (only)          |
|--|---|----------------------------|
| detector   | ionization chamber HV = 750 VDC   |                            |
| Mode of operation  | 3D alpha spectroscopy and current mode  |                            |
| Total / active detector volume   | 0,62 liter / 0,56 liter   |                            |
| Detector filling mechanism   | design optimized for fast passive diffusion (10/60 min cycle)                     | flow mode (1/10 min cycle) |
| Instrument calibration error   | 3% (plus uncertainty of primary standard)   |                            |
| System linearity error   | < 3% within total range   |                            |
| Transient response function (time delay)                                   | signal > 30% after 10 min / signal > 70% after 20 min / signal > 90% after 30 min |                            |
| Sensitivity of detector  | 1 CPM at 20 Bq/m <sup>3</sup> (0,55 pCi/l)  |                            |
| Background signal due to internal detector contamination (delivery status) | < 1 Bq/m <sup>3</sup> (0,03 pCi/l)  |                            |
| Operating range  | -10 ... +50 °C (+14 ... 122°F) / 700 ... 1.100 mbar / 0 ... 99 %rH                |                            |



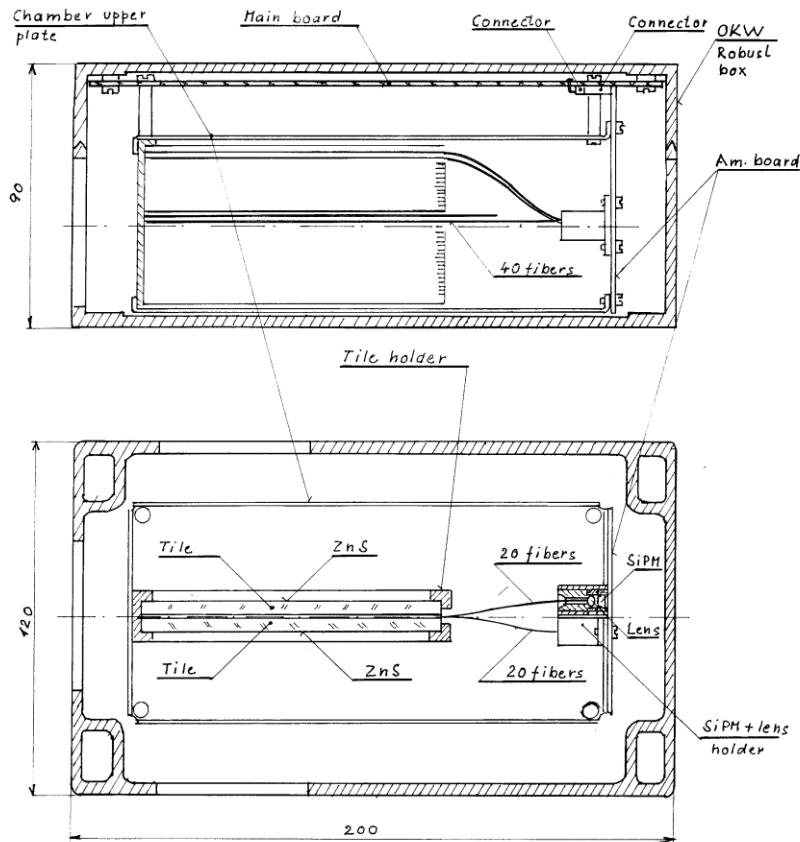
**Indoor Air Sensor**

Technical Data



Sensitivity: 0.003 counts/hour @ 1 Bq/m<sup>3</sup>

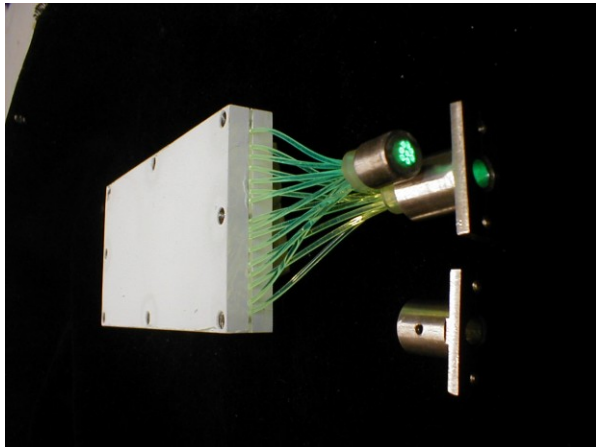
# The RADIM7 - an innovative approach



❖ Yet based on the detection of the Radon alpha-emitting progeny

❖ replace the detector with a high sensitive scintillator + SiPM system ⇒ get to a system with top class performance and middle class price

# The detecting system (qualified with $^{241}\text{Am}$ )



← The scintillating unit & fiber light conveying bundles

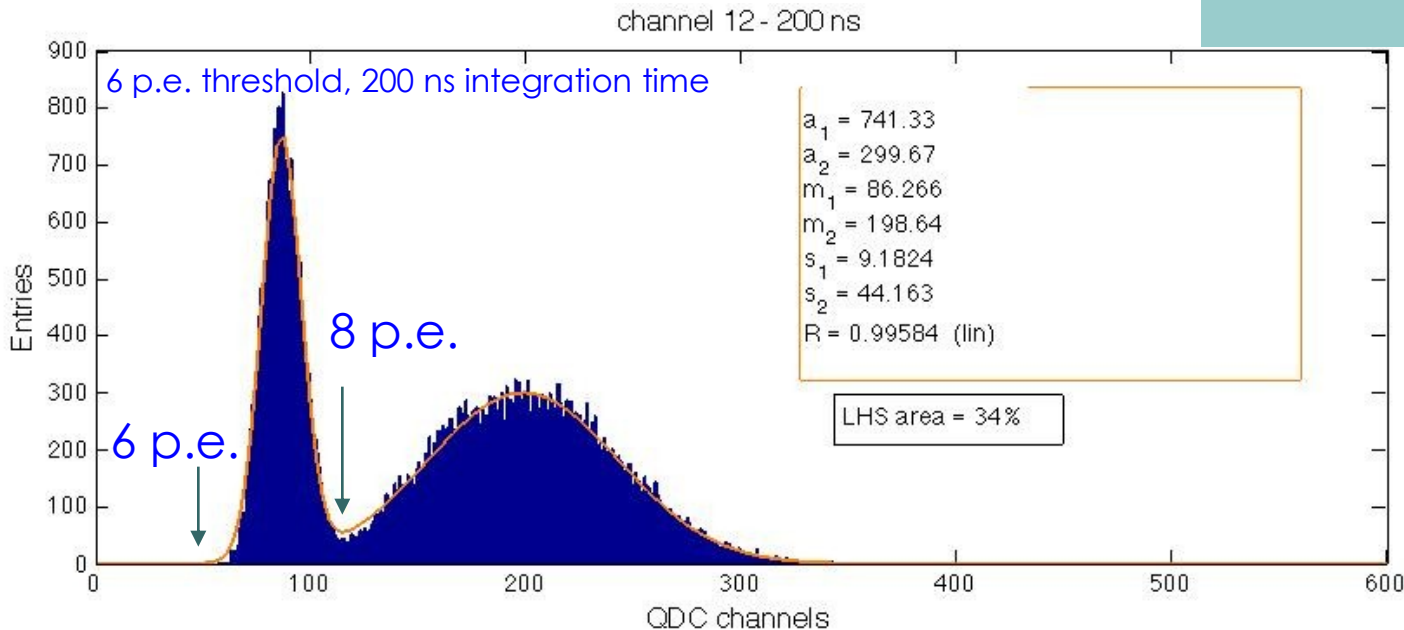
241Am efficiency ⇒

❖ source activity (single pinhole) as of the ORTEC System:

$(25 \pm 5)$  Hz

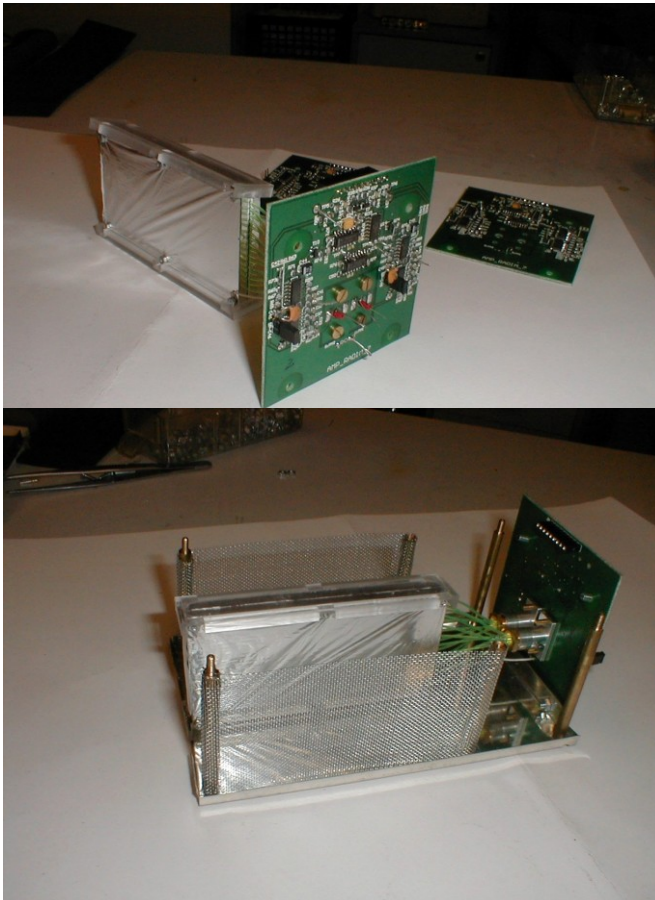
❖ source activity as of Jirka's tile:

$(24 \pm 7)$  Hz

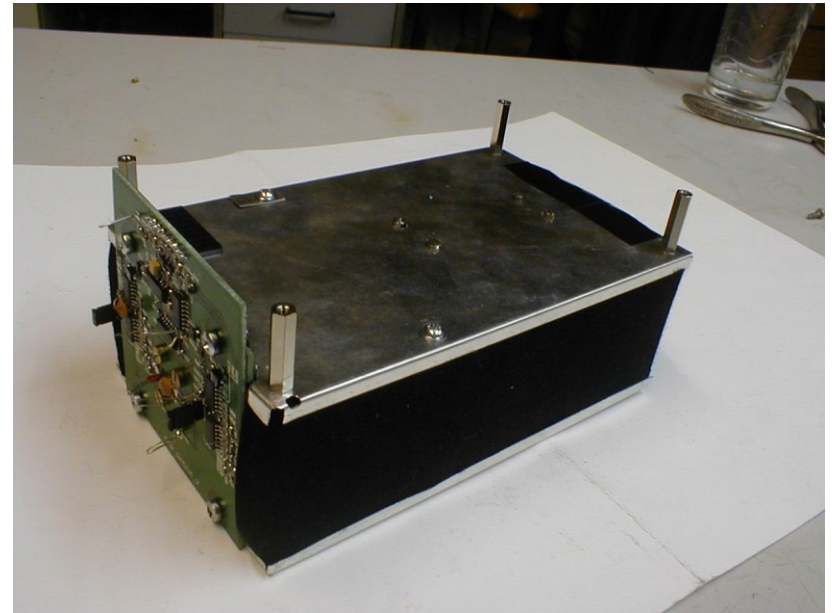


# Chamber & electronics

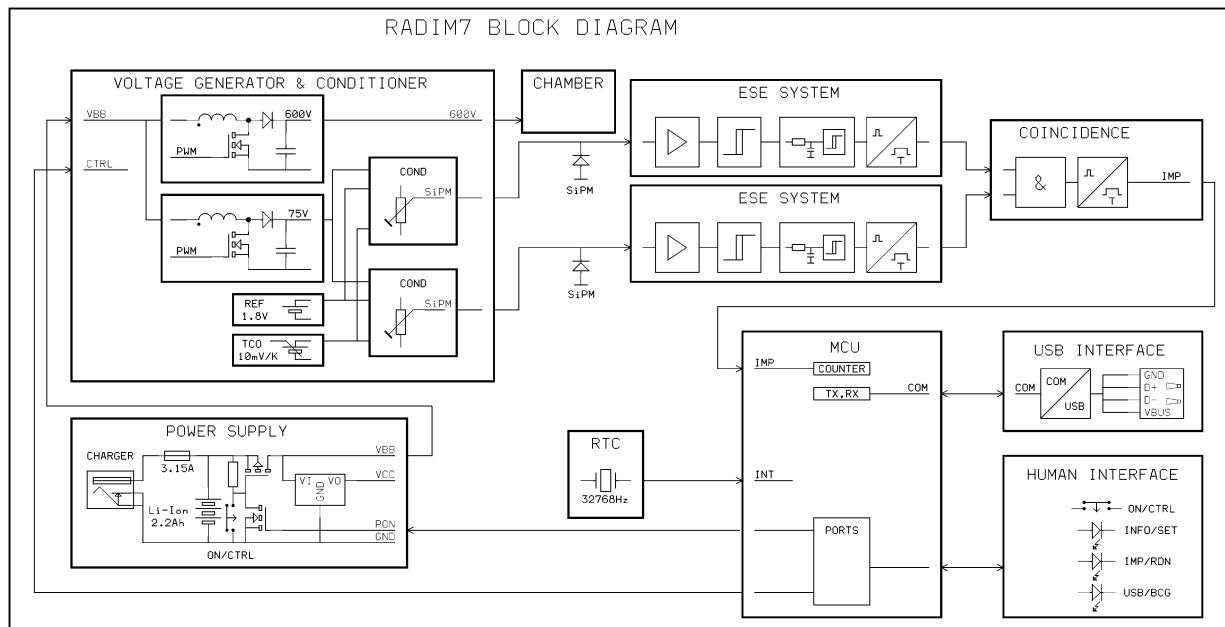
The tile was mounted with the AGH electronics:



Complete chamber:



# At the heart of the problem: kill the DCR and fix the stability!



Main figures from a non-trivial exercise:

❖ dark counts  
reduced from  
1 000 000 per second  
to  
1 per hour

❖ stabilized in the  
3-40 C  
temperature range

# Technical Characteristics of the RADIM7

|                               |  |
|-------------------------------|--|
| <b>Measured quantity:</b>     | Air radon concentration  |
| <b>Functioning principle:</b> | The radon diffuses into the detection chamber of the instrument, which is covered with a layer of felt. The felt absorbs the radon decay products formed in the external air. The radon activity is determined by measuring the $\alpha$ -activity of the decay products of radon, $\text{RaA}$ and $\text{RaC}'$ , collected on the surface of the scintillation detector by a high-intensity electric field. |
| <b>Instrument response:</b>   | $(1.1 \text{ imp/h})/(\text{Bq/m}^3)$  |
| <b>Minimum concentration:</b> | concentration determined with a statistical error equal to $\pm 20\%$ : $25 \text{ Bq/m}^3$ for 1-hour measurement   |
| <b>Maximum concentration:</b> | about $50 \text{ kBq/m}^3$   |
| <b>Time of 1 measurement:</b> | sampling time 1 hour   |
| <b>Effect of humidity:</b>    | a change in the relative humidity from 50% to 90% causes a change in the sensitivity less than 5%  |
| <b>Electronics:</b>           | low power, data protection against low voltage of the battery, autotest  |
| <b>Consumption:</b>           | during measurement $4 \text{ mA}$ , standby consumption approx. $3 \mu\text{A}$  |
| <b>Memory:</b>                | the results of 7 years of measurement can be stored, i.e. 65000 individual measurements  |
| <b>Power source:</b>          | Li-Ion, 2.2 Ah   |
| <b>Operating time:</b>        | minimum of 23 days   |
| <b>Operation and control:</b> | control by button and 3 LED  |
| <b>Data reading:</b>          | the data are read by PC connected to standard USB port   |
| <b>Measuring regimes:</b>     | Meas regime - measurement of the radon concentration<br>Test regime - test using the internal generator<br>BCKG regime - measurement of the number of impulses with the high voltage turned off  |
| <b>Dimensions and Weight:</b> | $200 \times 150 \times 90 \text{ mm}$ , approx. 0.5 kg   |
| <b>Climatic condition:</b>    | from 3 to $40 \text{ }^\circ\text{C}$ , from 5 to 90 % of relative humidity .  |

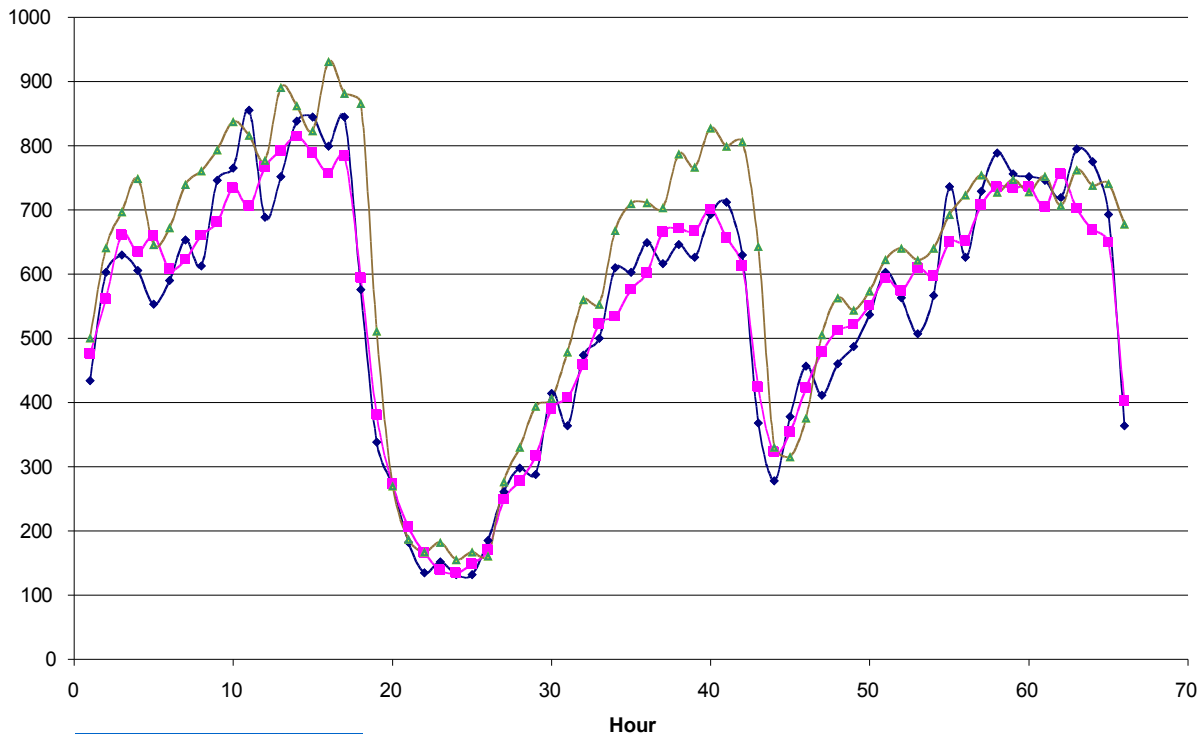


Mission Accomplished!

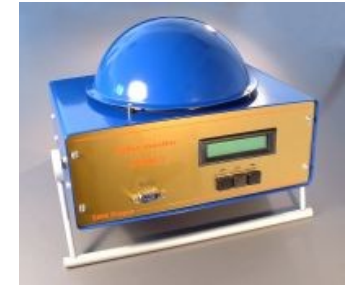


# A comparison with other instruments of the RADIM family

Comparison of Radim7 with Radim5B and Radim3A



◆ R5B  
■ R7  
▲ R3A



The Sputnik-like  
RADIM3A:

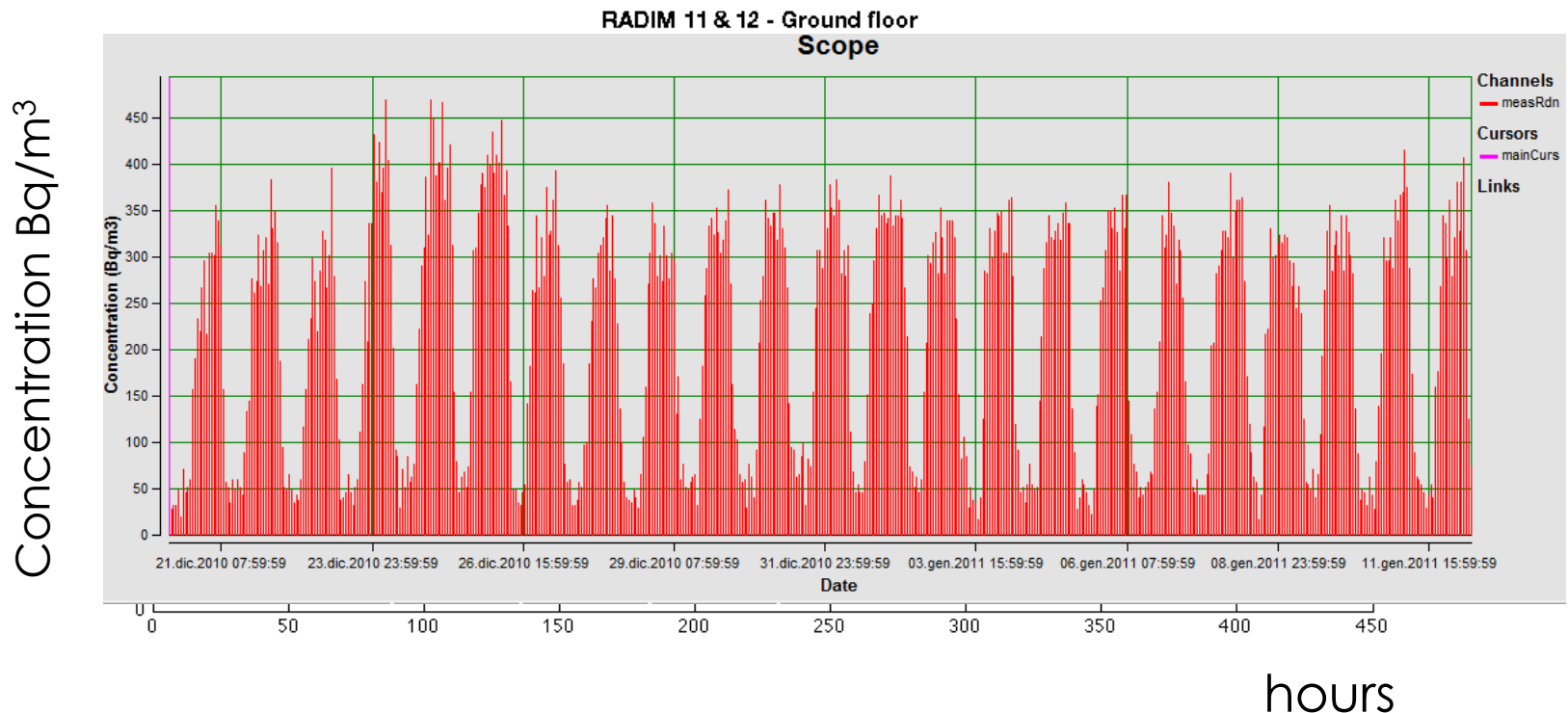
- 0.8 counts/h/Bq/m<sup>3</sup>
- logs also environmental parameter
- 10' time window



The RADIM5b:

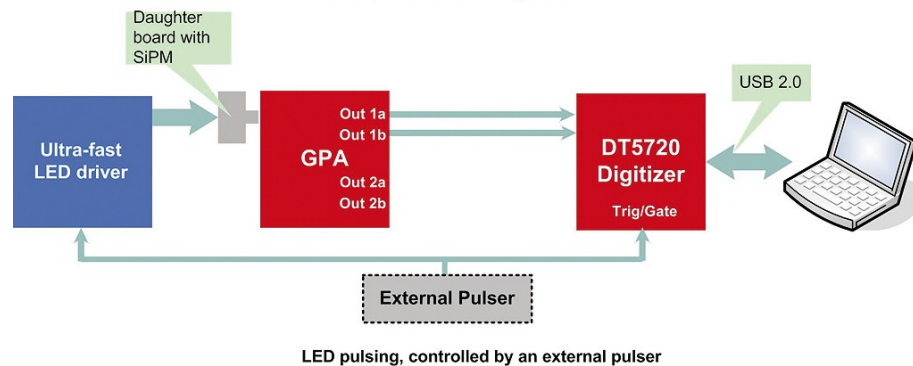
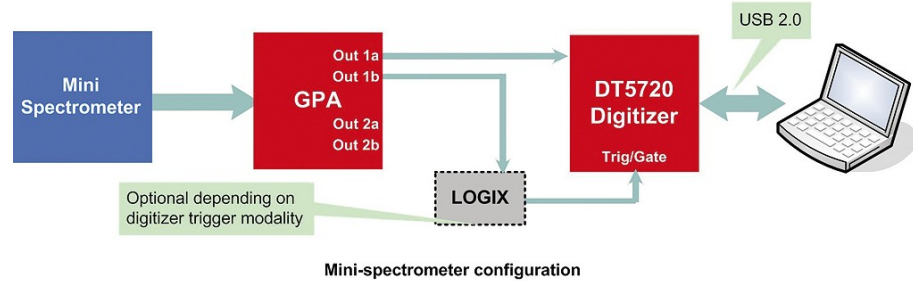
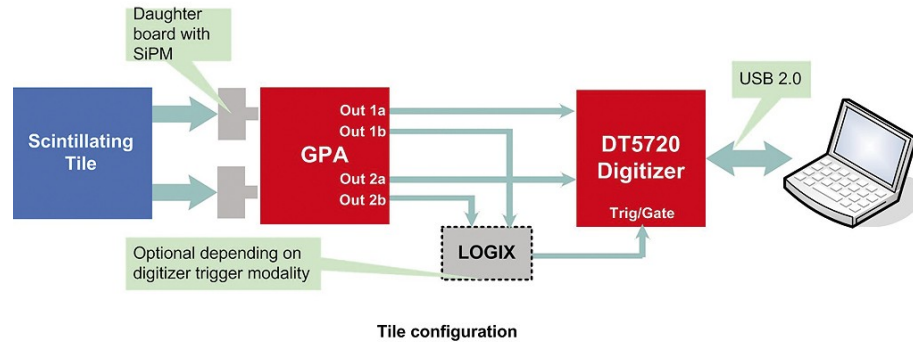
- 0.3 counts/h/Bq/m<sup>3</sup>
- small volume & hourly sampling
- no environmental parameter recorded

Preliminary results from an ongoing collaboration with a Bank group



... and the best is hopefully yet to come: RADICAL [an INTERREG project, 3 years long] just started!

# Life beyond RAPSODI: a start-up kit, developed with CAEN-Viareggio



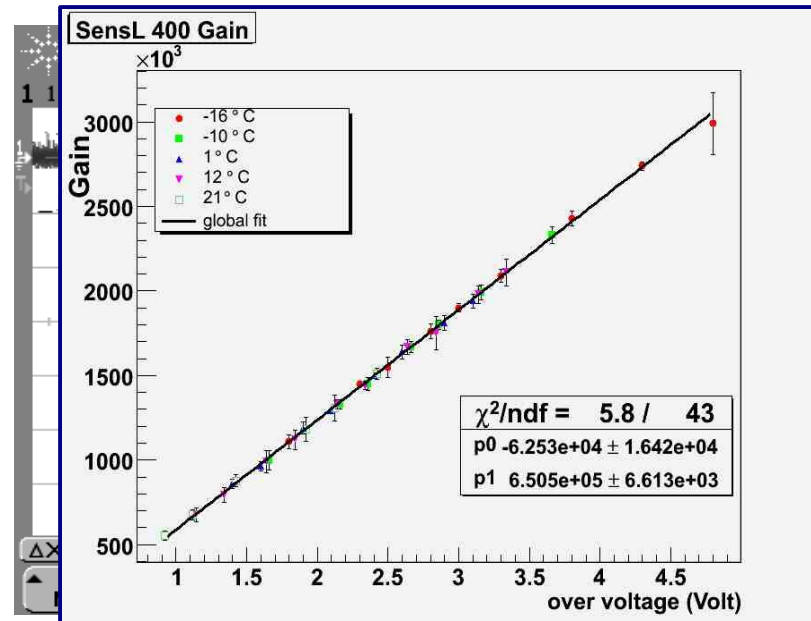
# The General Purpose Amplifier

[data and figures refer to the final product]



- ❖ 2 channel mother & daughter architecture
- ❖ every channel features a 2 stage amplification [500 MHz bandwidth, tunable gain up to ~ 50 db]
- ❖ active feedback control on  $V_{bias}$  for Gain stabilization (0.1 °C)

A 3 plot qualification:



# Recording the signal: QDC vs Digitization

## The V792N QDC



- 16 channels
- VME 6U format
- 12 bits
- 0 → 400 pC range
- granularity: 100 fC/count

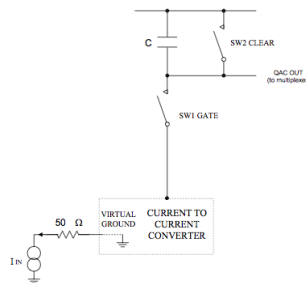
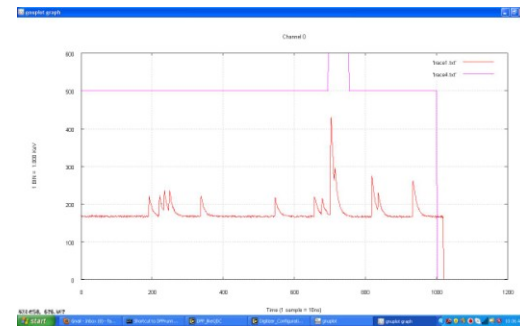


Fig. 2.1: Simplified block diagram of the QAC section

## The 720 desktop Digitizer

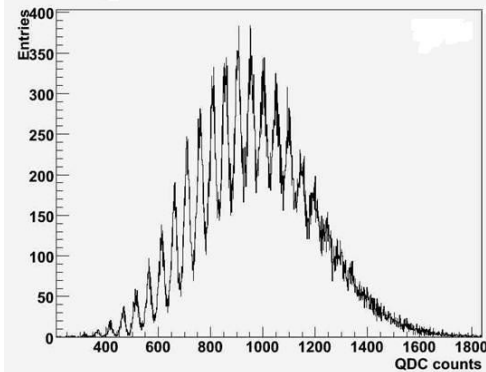


- 2 channels
- stand-alone
- 250 Ms/s, 12 bits (up to 5 Gs/s)
- -1 → +1V range



Featuring the Digital Pulse processor

# The FAST LED, an essential tool for sensor testing

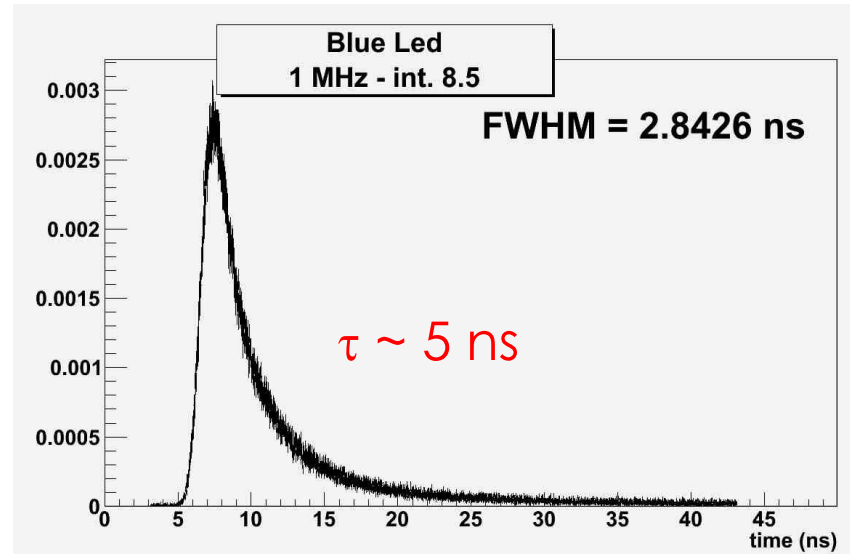


... and for your advertisement  
multi-photon peak spectrum  
(something like the LHC Media  
Event)

## Reference LED:

- ❖  $\lambda_{\text{peak}} = 420 \text{ nm}$
- ❖ peak current 120 mA
- ❖ luminous intensity = 9500 mcd @20mA
- ❖ 30° half-view angle

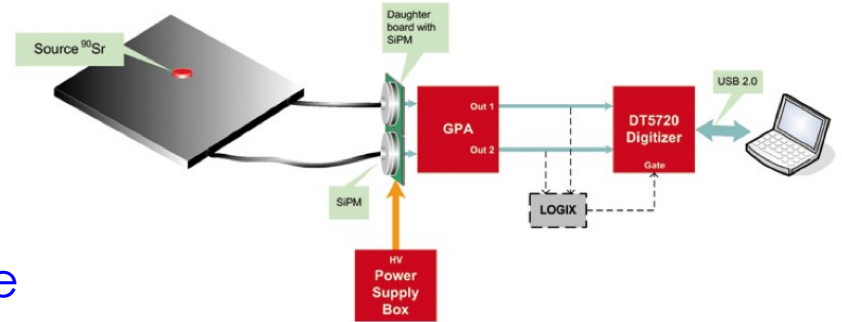
Single Photon Timing spectrum



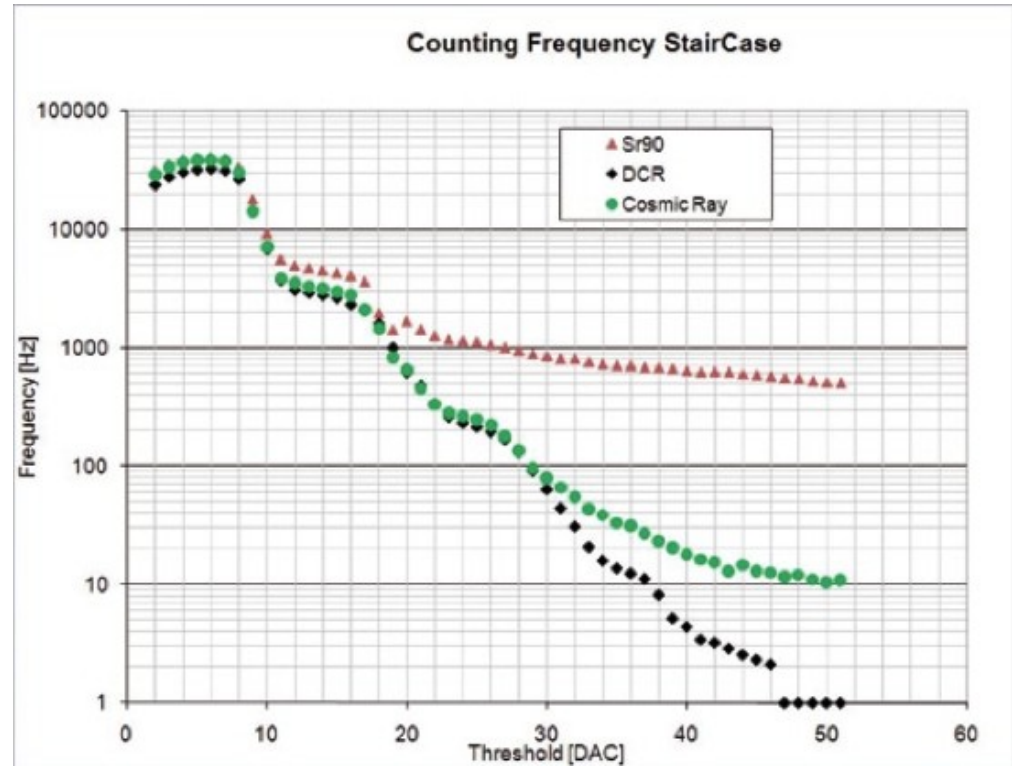
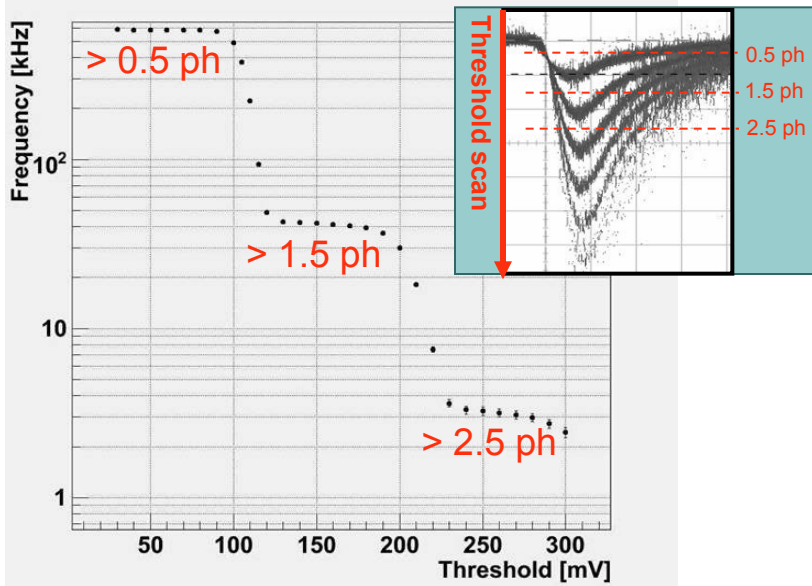


# The Cosmic (ray) Tile

- ❖ 100 x 100 x 10 mm<sup>3</sup> plastic scintillator tile
- ❖ wls fiber => 2 channels in coincidence

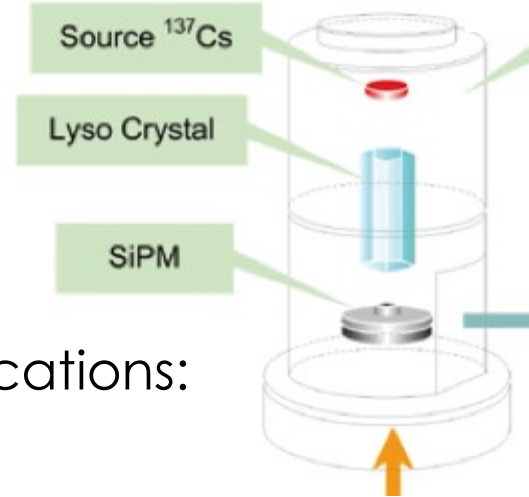


Count rate in coincidence =>



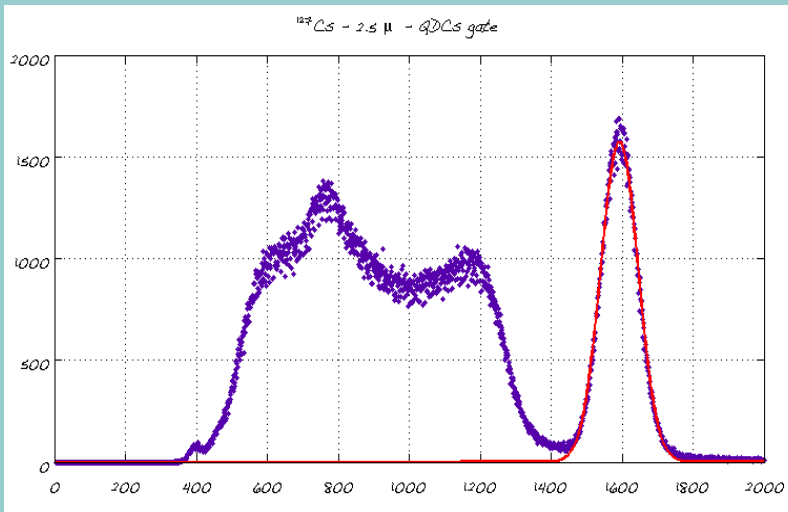
⇐ Single channel Dark Count Rate

# The Gamma Ray Spectrometer



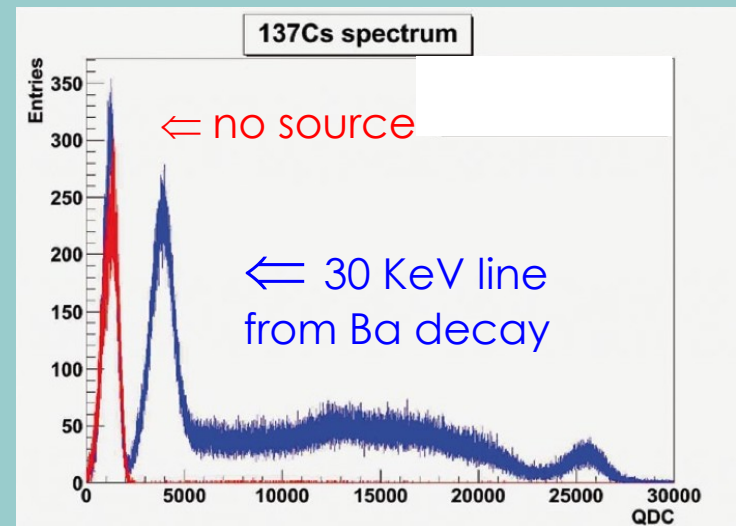
Two basic configurations, oriented to EduApplications:

- ❖ 6 x 6 mm<sup>2</sup> SiPM
- ❖ 1 CsI crystal, 6 x 6 x 30 mm<sup>3</sup>



|          |                               |                               |                               |
|----------|-------------------------------|-------------------------------|-------------------------------|
|          | <sup>137</sup> Cs<br>[662KeV] | <sup>60</sup> Co<br>[1.17MeV] | <sup>60</sup> Co<br>[1.33MeV] |
| FWHM [%] | 10                            | 6.6                           | 5.8                           |

- ❖ 3 x 3 mm<sup>2</sup> SiPM
- ❖ 3 crystals 3 x 3 x 15 mm<sup>3</sup> [LYSO, BGO, CsI]





# Conclusions

do not be afraid  
to look out there...

And join the  
SEHep\* project!

\* Search for extra High energy physics applications

