# Effect of Radiation on Stabilizer

#### Makoto YOSHIDA

(KEK/J-PARC Cryogenics Section)

Muon Collider Collaboration Meeting Oct.12, 2022

#### Contents

- Superconducting Magnet for COMET
- Radiation effects
- Irradiation Tests

### COMET at J-PARC

- J-PARC E21
- search for mu-e conversion
- Pulsed proton beam at 8GeV from Main Ring
  - □ 56kW in Phase2
  - 3.2kW in Phase1
- New muon beamline is under construction at Hadron Experimental Facility

Physics Reach: Br<10<sup>-16</sup> (Phase2) <10<sup>-14</sup> (Phase1)  $\rightarrow$  2x10<sup>18</sup> muon stops

 $\rightarrow 10^{11} \mu$ /sec



## COMET Magnet (Phase2)

Pion Capture Solenoid 5T High field on Target Tungsten shield inside Muon Transport Solenoid 3T curved solenoid Correction dipole 0.03T~0.06T Stopping Target Solenoid  $3T \rightarrow 1T$  graded field Spectrometer Solenoid 1T curved solenoid **Detector Solenoid** 1T curved solenoid



#### **COMET** Pion Capture Solenoid



#### Key Issues on PCS

- Radiation tolerance of magnet materials is important
- Organic material
   Insulation, structure
  - Strength
  - Out gas

#### Metal

- □ Cooling path, stabilizer
- Electrical conduction
- Thermal conduction
- Radioactivation of He

#### Nuclear Heating : >100W Peak dose rate in AI : ~1MGy Neutron fluence : >10<sup>21</sup> n/m<sup>2</sup>



#### Coil Structure (Pion Capture Solenoid)

- Aluminum stabilized SC cable
  - for less nuclear heating (max. 35mW/kg)
- Radiation resistant insulator, resin
- Pure aluminum strips in between layers
  - $\Box$  to cool down a coil inside



#### DESIGN PARAMETERS OF CAPTURE SOLENOID MAGNET

	Item	Value
	Conductor	Aluminum stabilized SC cable Al/Cu/NbTi = 7.3/0.9/1
	Cable dimensions	$15.0 \times 4.7 \text{ mm}^2$ (without insulation) $15.3 \times 5.0 \text{ mm}^2$ (with insulation)
	Cable insulation	Polyimide film/Boron-free glass cloth/BT-Epoxy prepreg.
	Magnet length	~6 meters
⊃ipe He)	Num. of coils	10
	Operation current	2700 A
	Max. field on conductor	$5.5 \text{ T} (\text{T}_{\text{cs}} = 6.5 \text{ K})^{\text{a}}$
	Stored energy	47 MJ
Strip	Coil inner diameter	1324 mm (CS0~MS2)
outp		500 mm (TS1a~TS1e)
XV.		800 mm (TS1f)
~ 7	Coil length	~1.6 m (CS0+CS1)
		~1.4 m (MS1), ~0.7m(MS2),
		~1.6 m (TS1a~TS1f overall)
•	Coil layers	9 (CS0+CS1)
		5 (MS1), 7 (MS2)
I		1~6 (TS1a~TS1f)
ized	Quench protection	active quench back heater
5		

<sup>a</sup> T<sub>cs</sub> is critical temperature at the maximum temperature.



#### Al stabilized SC cable

- Size: 4.7x15mm
- Offset yield point of AI@4K: >85MPa
- RRR@0T: >500
- Al/Cu/SC: 7.3/0.9/1
- 14 SC strands: 1.15mm dia.



## Effects of thermal conduction degradation

- Coil Temperature during Beam Operation
- Peak temperature in coils is estimated assuming irradiation by 56kW beam operation
- Coils in Pion Capture Solenoid will be heat up by irradiation (max. 35mW/kg)
- Temperature will rise as thermal conductivity degrades by irradiation
- Irradiation damage in aluminum can be recovered perfectly by thermal cycling to room temperature.





Y. Yang et al., IEEE Trans. App. Supercond., 28(3), 4001405 (2018).

RRR = 400

## Effects of Stabilizer Degradation

- RRR of AI stabilizer will decrease by irradiation.
  - induced resistivity in AI
    - ~ 0.3 nΩm @10<sup>21</sup> n/m<sup>2</sup> → RRR<100
- Peak temperature at quench is estimated with MIITs
  - □ I=2700A, L=12.69H, Rdump=0.185Ω
     → MIITs=250 MA<sup>2</sup>s

$$MIITs = \int_0^\infty I(t)^2 dt = \int_{4.2K}^{T_{max}} \frac{C(T)}{R(T)} dT$$
$$I(t) = I_0 exp\left(-\frac{R_{dump}}{L}t\right)$$



100

50

100

150 200 250 300

400 RRR

350

#### Simulation of Temperature Rise at Quench



Fig. 5. Predicted current, coil resistance, temperature at hot spot and coil voltage after a accidental quench is occurred at varied beam operation time. The dashed line indicates the inductive voltage.

Fig. 6. Maximum temperature at hot spot for CS0 (blue line), CS1 (red line), MS1 (green line) and MS2 (golden line) coil as a function of beam operation time.

Y. Yang et al., IEEE Trans. App. Supercond., 28(3), 4001405 (2018).

#### Irradiation Tests of Stabilizer

## Reactor Neutron at KUR Protons at J-PARC

#### Pure Metal Degradation by **Reactor Neutrons**

- Electrical resistivity increase with reactor neutrons
  - fast neutrons >~0.1MeV
- Irradiation damage can be recovered by annealing.
  - perfect recovery in AI
- Effect of impurity and strain?

#### Recovery after irradiation 2x10<sup>22</sup> n/m<sup>2</sup> (E>0.1MeV)

Aluminum



TEMPERATURE, \*K



12

500 300

#### Low Temperature Irradiation Facility

- Kyoto Univ. Research Reactor Institute
- 5MW max. thermal power
- Cryostat close to reactor core
- Sample cool down by He gas loop
  - □ 10K 20K
- Fast neutron flux(>0.1MeV)
   1.4x10<sup>15</sup> n/m<sup>2</sup>/s@1MW thermal power





[2] M. Okada et al., NIM A463 (2001) pp213-219



## Irradiation Sample

- Aluminum alloy
  - EDM cut from aluminum-stabilized SC cable
  - □ 1mmx1mmx70mm (45mm Vtap)
  - □ Al-CuMg
    - 5N AI + Cu(20ppm) + Mg(40ppm) with 10% cold work (RRR~450)
  - 🗆 AI-Y
    - 5N AI + 0.2%Y with 10% cold work (RRR~330-360)
  - 🗆 Al-Ni
    - 5N AI + 0.1%Ni with 10% cold work (RRR~560)

#### Copper

- □ OFHC for SC wire, provided by Hitachi Cabl
- RRR~300
- 5N aluminum
  - provided by Sumitomo Chemical

  - □ RRR~3000
- Thermometer
  - CERNOX CX-1050-SD, CX-1070-SD
  - □ Thermocouple (AuFe+Chromel)







## Irradiation / Annealing Effect in Electrical Resistance



- AI: 0.03 nOhm.m for 10<sup>20</sup> n/m<sup>2</sup>
- Cu: 0.01 nOhm.m for 10<sup>20</sup> n/m<sup>2</sup>
- All Al samples show "full" recovery of electrical resistivity after thermal cycle to RT.

"Repetitive Irradiation Tests at Cryogenic Temperature by Neutrons and Protons on Stabilizer Materials of Superconductor," M. Yoshida et al., *IEEE Trans. Appl. Supercond*, 32(6), 7100405 (2022); doi:10.1109/TASC.2022.3178944

#### Proton irradiation test at J-PARC

#### 3GeV-30GeV proton beam from MR Newly installed in 2019





#### Linac

- Pure metal wire cooled by GM cryocooler
- Sample can be inserted to the beam line on demand.
  - remote handling

## Proton Irradiation Test at J-PARC



	purity	RRR	shape
AI	>99.99%	580	wire $\phi$ 0.25mm
Cu	99.995%	306	wire $\phi$ 0.25mm
W	99.95%	28	wire $\phi$ 0.25mm



- Pure aluminum and copper was irradiated by 8GeV and 30GeV protons
- Damage rate is reproduced by simulation with extensive Molecular Dynamics (arc-dpa model)
- Recovery was observed
  - Could be perfect even in Cu in this high energy range

"Repetitive Irradiation Tests at Cryogenic Temperature by Neutrons and Protons on Stabilizer Materials of Superconductor," M. Yoshida et al., *IEEE Trans. Appl. Supercond*, 32(6), 7100405 (2022); doi:10.1109/TASC.2022.3178944

020 mm

## Summary

- Radiation-tolerant superconducting magnet, Pion Capture Solenoid, is developed for COMET.
- Effect of irradiation damage in coils is estimated.

 $\Box 10^{21} \text{ n/m}^2 \rightarrow \text{RRR}_\text{Al} < 100$ 

Radiation effects in stabilizer are investigated by neutrons and protons.