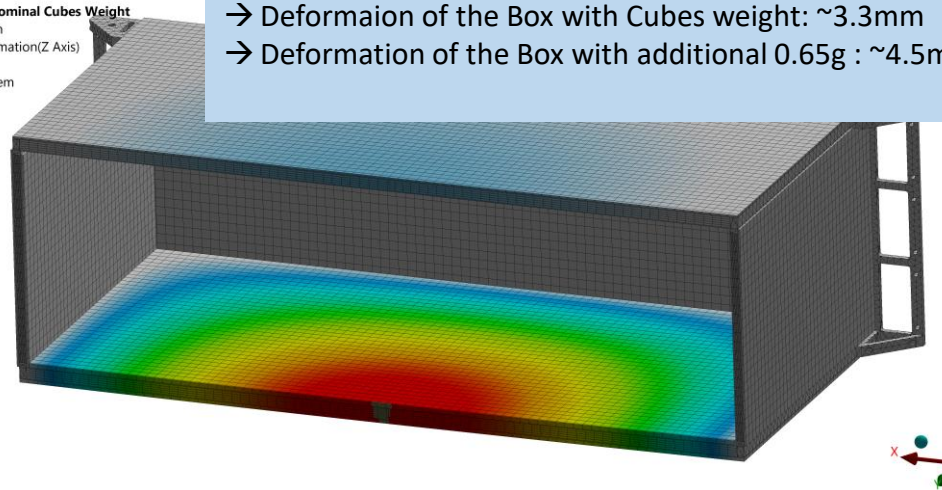


BOX FEA RESULTS

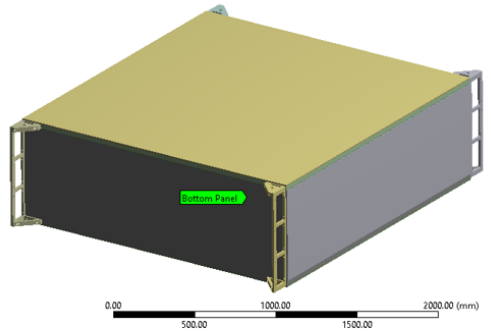
- Deformations at the Box caused by using crane are negligible.
- Vibrations induced from the crane are for sure not worse than vibrations caused by an earthquake

Direct with G and Nominal Cubes Weight
 Directional Deformation
 Type: Directional Deformation(Z Axis)
 Unit: mm
 Global Coordinate System
 Time: 1
 Custom
 Max: 0.0083336
 Min: -3.3205



→ Deformation of the Box with Cubes weight: ~3.3mm
 → Deformation of the Box with additional 0.65g : ~4.5mm

E PSD Response Z Bottom Panel



0.00 250.00 500.00 750.00 1000.00 (mm)

Max Crane Acceleration considered for Lifting Device Design:

Additional 0.1g in every direction

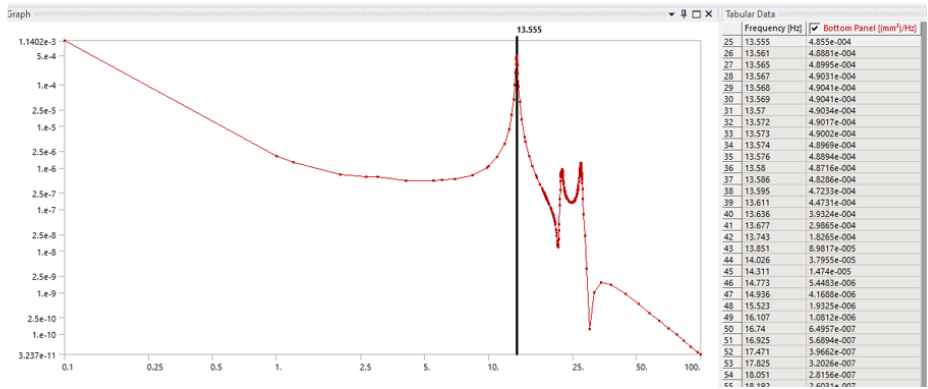


Figure 6-59 Scenario 1 – Vibration in Z direction – Results at the Bottom Panel

A peak is found at 13,555 [Hz] with a PSD of 4.855e⁻⁴ [(mm²)/Hz]

Indicatively vibrational amplitude derived of the Bottom Panel → A=0.081 mm

EUROPEAN STANDARD **EN 13155**
 NORME EUROPÉENNE
 EUROPÄISCHE NORM
 December 2020
 Supersedes EN 13155:2003+A2:2009

English Version
Crane - Safety - Non-fixed load lifting attachments

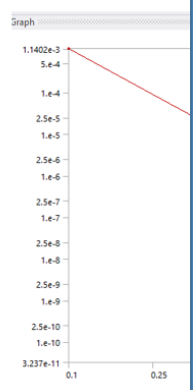
Appareils de levage à charge suspendue - Sécurité - Accessoires de levage amovibles
 Krane - Sicherheit - Lose Lastaufnahmemittel

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Semi-Static FEA were done assuming 0.65g in every direction

- Deformations at the bottom panel are negligible.
- Vibrations induced are not worse than vibrations from an earthquake

Estimated Amplitude



Figure

A peak is found at 13,5

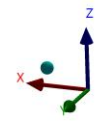
Indicatively vibrational amplitude derived of the Bottom Panel → A=0.081 mm

Conclusions:

- From the mechanical point of view the box is safely stable
- Influence of an Earthquake at the Box shows that the semi-static FEA with 1.65g is conservative → Real deformation of the Bottom Panel will be less than the ~4.5mm results from FEA.
- Once the SFGD Box is closed (with foam) cubes will not be able to move easily inside the Box (this is a consideration and not a statement). Especially because Crane acceleration is very low.
- As stated in the FEA report is practically impossible to simulate the behaviour of the 2 Millions cubes inside the box.

Risks by considering multiple manipulations:

- Possibility to have an earthquake during operation
- Human Error → shock against obstacle
- bad fixing or mistakes at the Lifting device



Device Design:

BS EN 13155:2020
EN 13155
 December 2020

Supersedes EN 13155:2003+A2:2009

Version
 Load lifting attachments
 Krane - Sicherheit - Lose Lastaufnahmemittel

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summing



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