



**DESY.**

# A Digital Silicon Photomultiplier

The Circuit, and its Characterization

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13th International “Hiroshima” Symposium on the Development and Application of Semiconductor Tracking Detectors  
December 8, 2023  
Vancouver, Canada

# Motivation

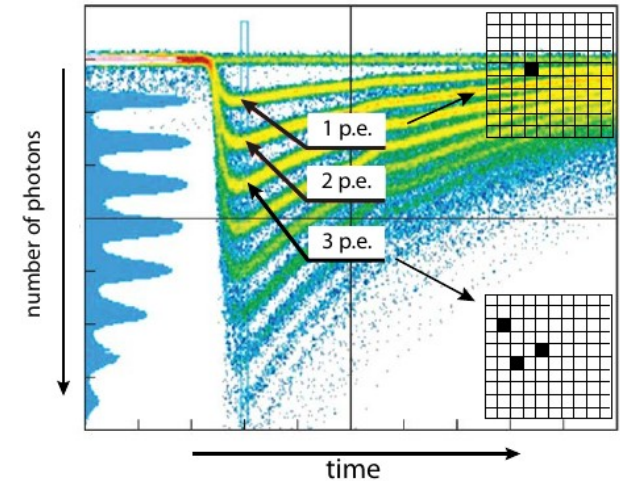
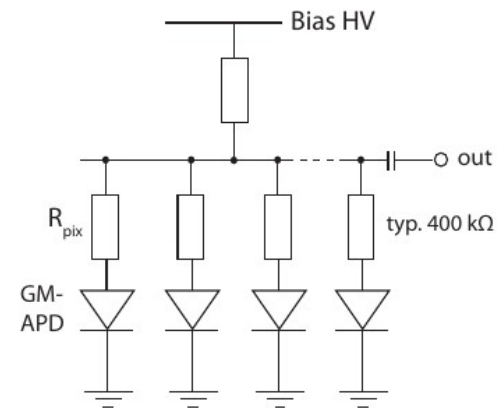
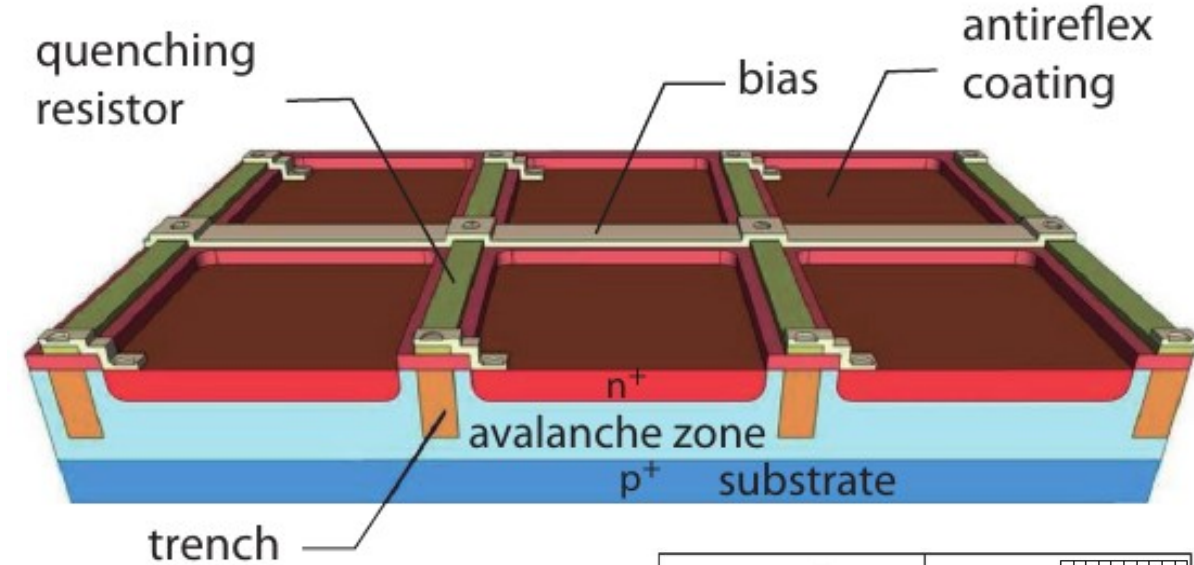
For Digital SiPMs



# Silicon Photomultipliers

## Digital Devices with Analog Digital Readout

- Array of SPADs (Single-Photon Avalanche Diodes), sizes between 15 and 70  $\mu\text{m}$
- Single photon detection efficiencies reach  $\sim 50\%$
- Fast peaking time, reaching time resolutions of few 10 ps
- Typically with analog readout of all SPADs in parallel
- More light: number of firing SPADs approx. proportional to photon flux (within some constraints)
- BUT: The information a single SPAD provides is DIGITAL
- Add CMOS circuitry
  - No loss of information by digitizing SPAD signals
  - Profit from digital signal processing
  - E.g. resolve position of firing SPADs

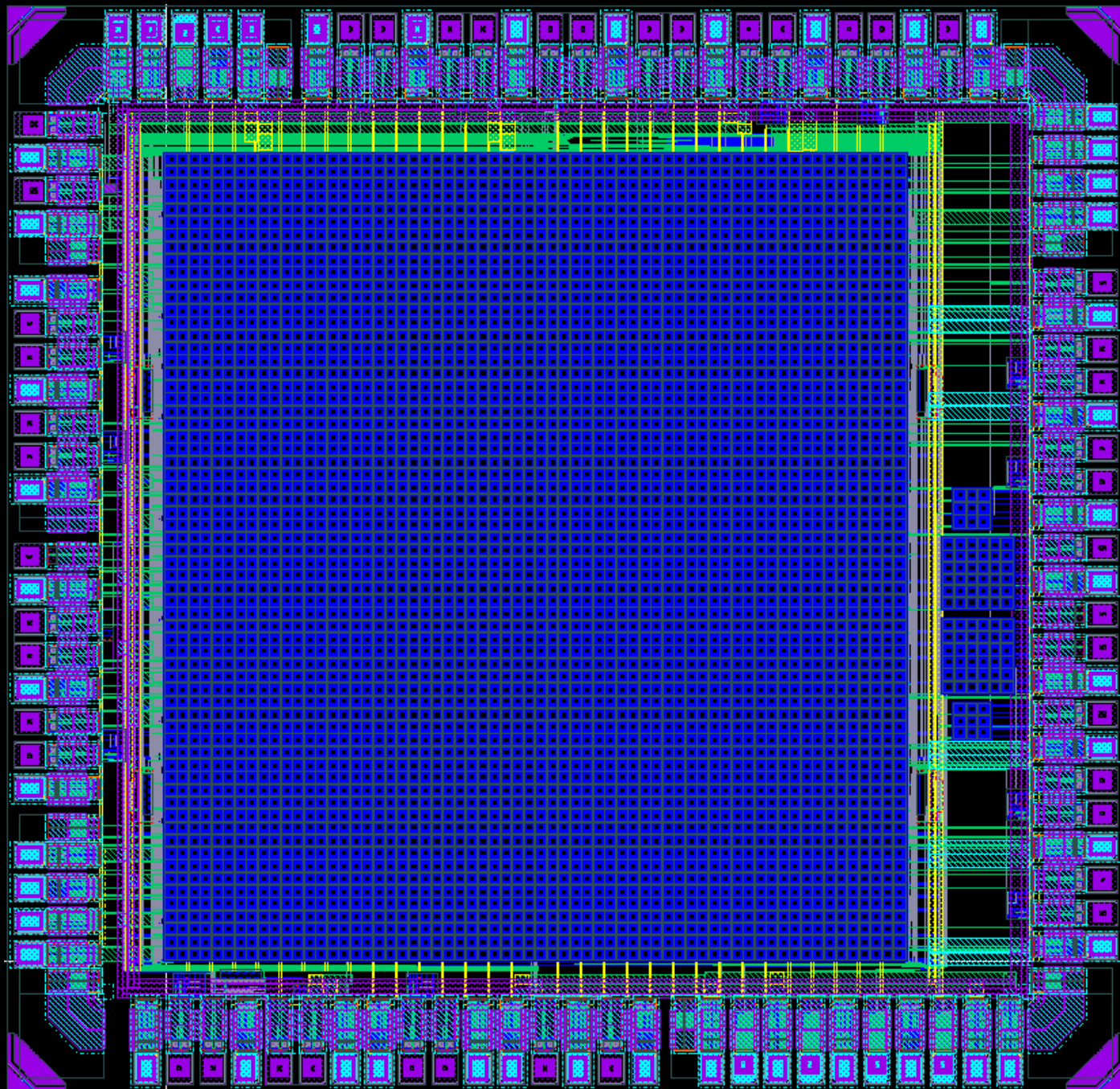


[H. Kolanoski and N. Wermes]



# The Circuit

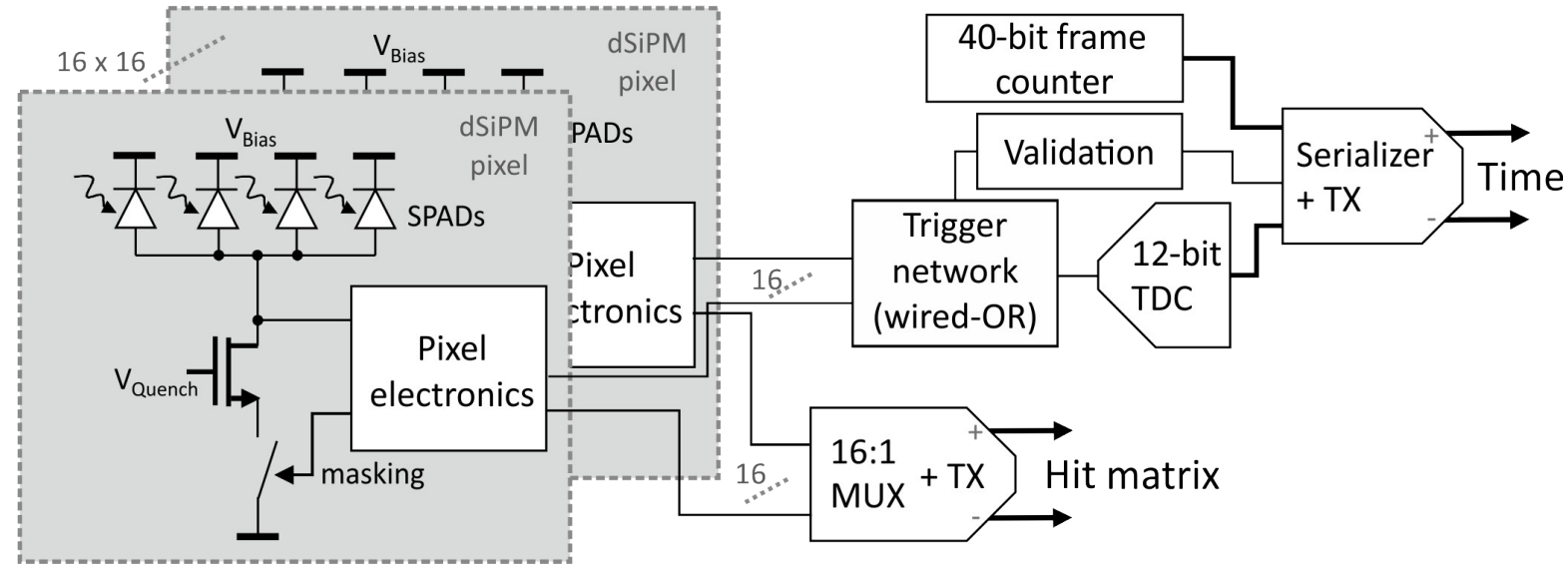
A Digital Silicon Photomultiplier –  
Designed in LFoundry's 150-nm CMOS



# The Readout Scheme

## Key Components

- Four SPADs make a pixel
- Variable quenching resistance ( $V_{\text{quench}}$ )
- Masking (pixel not powered)
- 2-bit hit counter (2 readout modes)
- Wired-or connection to quadrant TDC
- 16x16 pixels form quadrant unit with
  - 12-bit TDC, time stamps of 1st firing pixel per frame; configurable validation logic
  - Per-frame hit-matrix readout



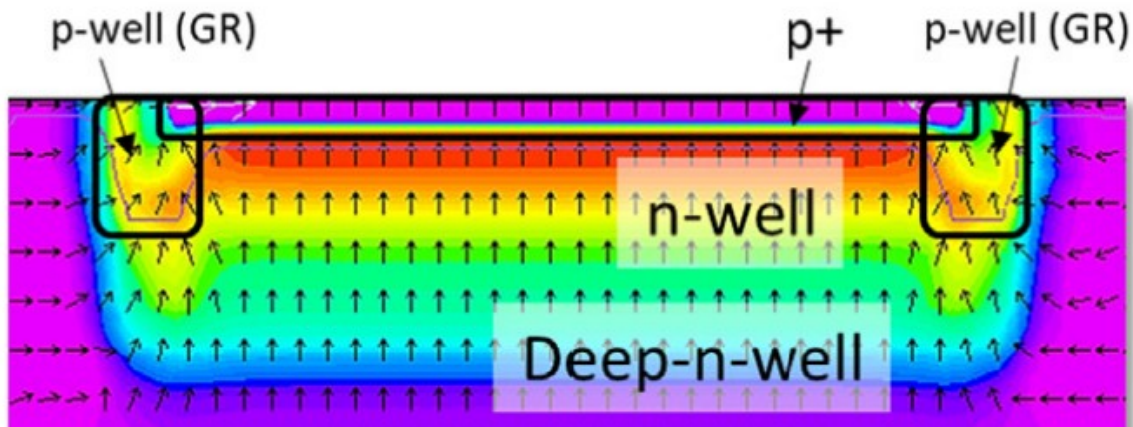
- This looks like a pixel detector! Can we operate it like a pixel detector?
- What are its MIP detection properties? Efficiency? Spatial and temporal resolution?
- Are 4D tracking applications feasible?



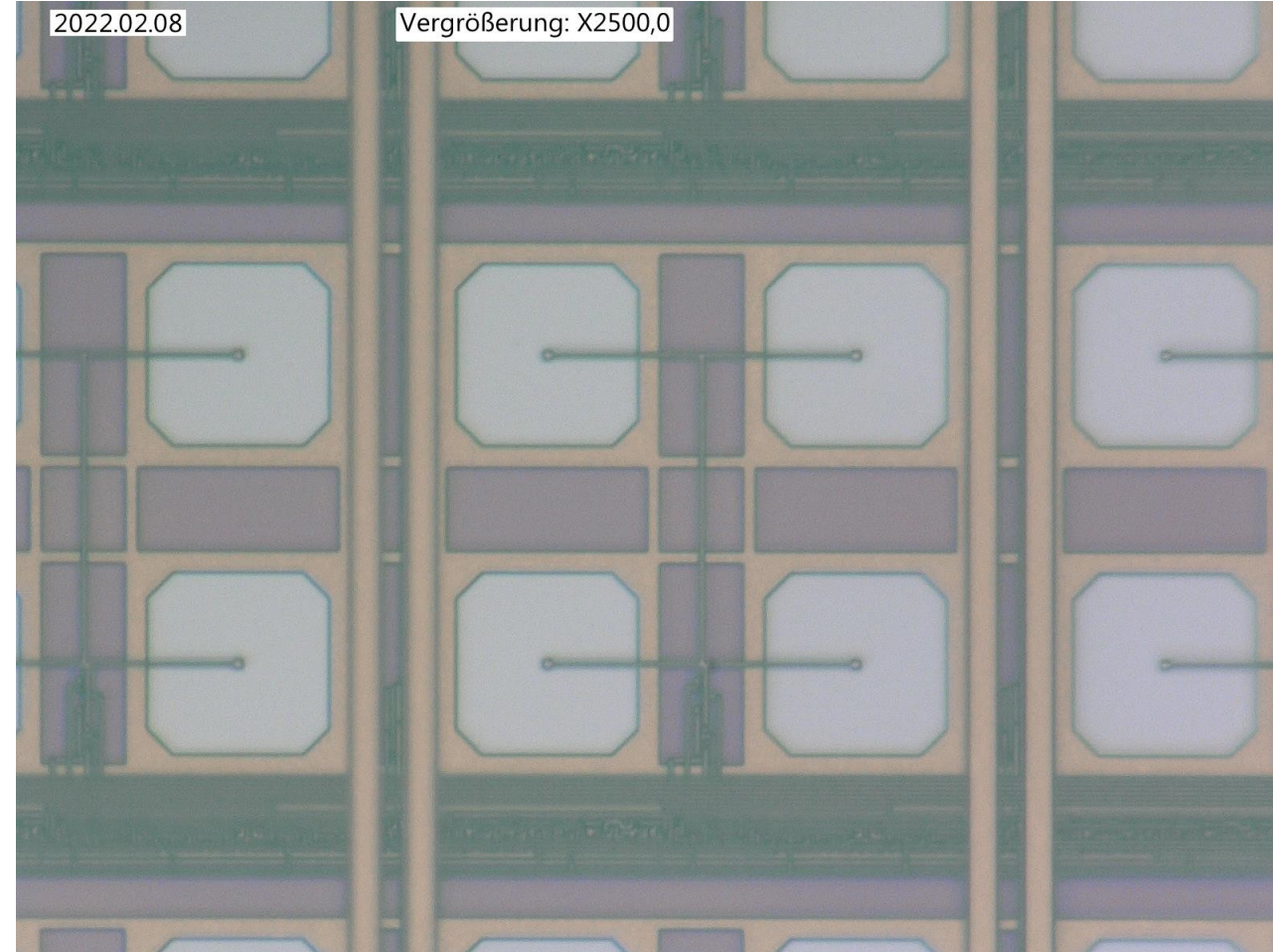
# The Pixel

## Four SPADs Make a Pixel

- Four library p+/n-well SPADs, 20 x 20  $\mu\text{m}^2$ , in parallel
- Surrounded by cathode and p-well ring for cross-talk minimization
- Pixel area 69.6 x 76  $\mu\text{m}^2$ , fill factor 30 %
- Shared front-end below SPAD array



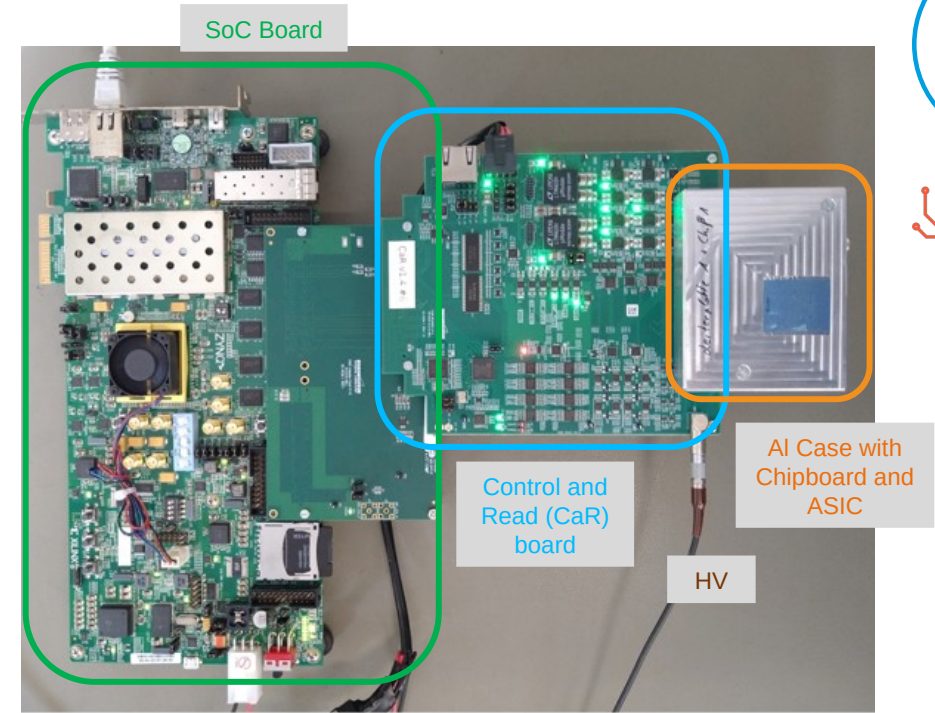
Example of a p+/n-well SPAD in a CMOS process  
[F. Acerbi and S. Gundacker]



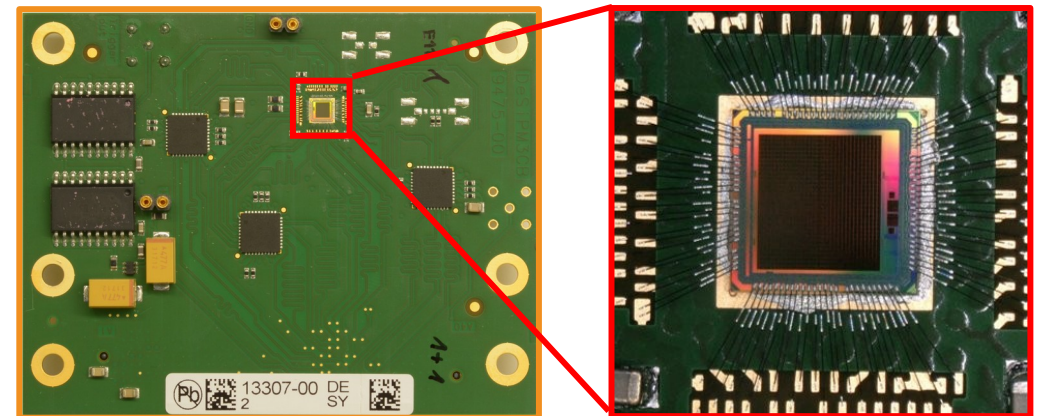
# Caribou

## A Versatile Readout System

- Developed by CERN, BNL, and DESY
- Fast, simple and low-cost implementation & tests of sensors, already 16 devices e.g. ATLASPix, CLICTD, ...
- System on Chip (SoC) Board – CPU and FPGA on same die
  - A CPU runs DAQ and control software
  - An FPGA runs custom hardware for data handling and detector control
- Control and Readout (CaR) Interface Board
  - Physical interface from the SoC to the sensor
  - Peripherals needed to interface and run the chip: power supplies, ADCs, voltage/current references, LVDS links, etc.
- Chip Board – passive & detector-specific components



Caribou DAQ System



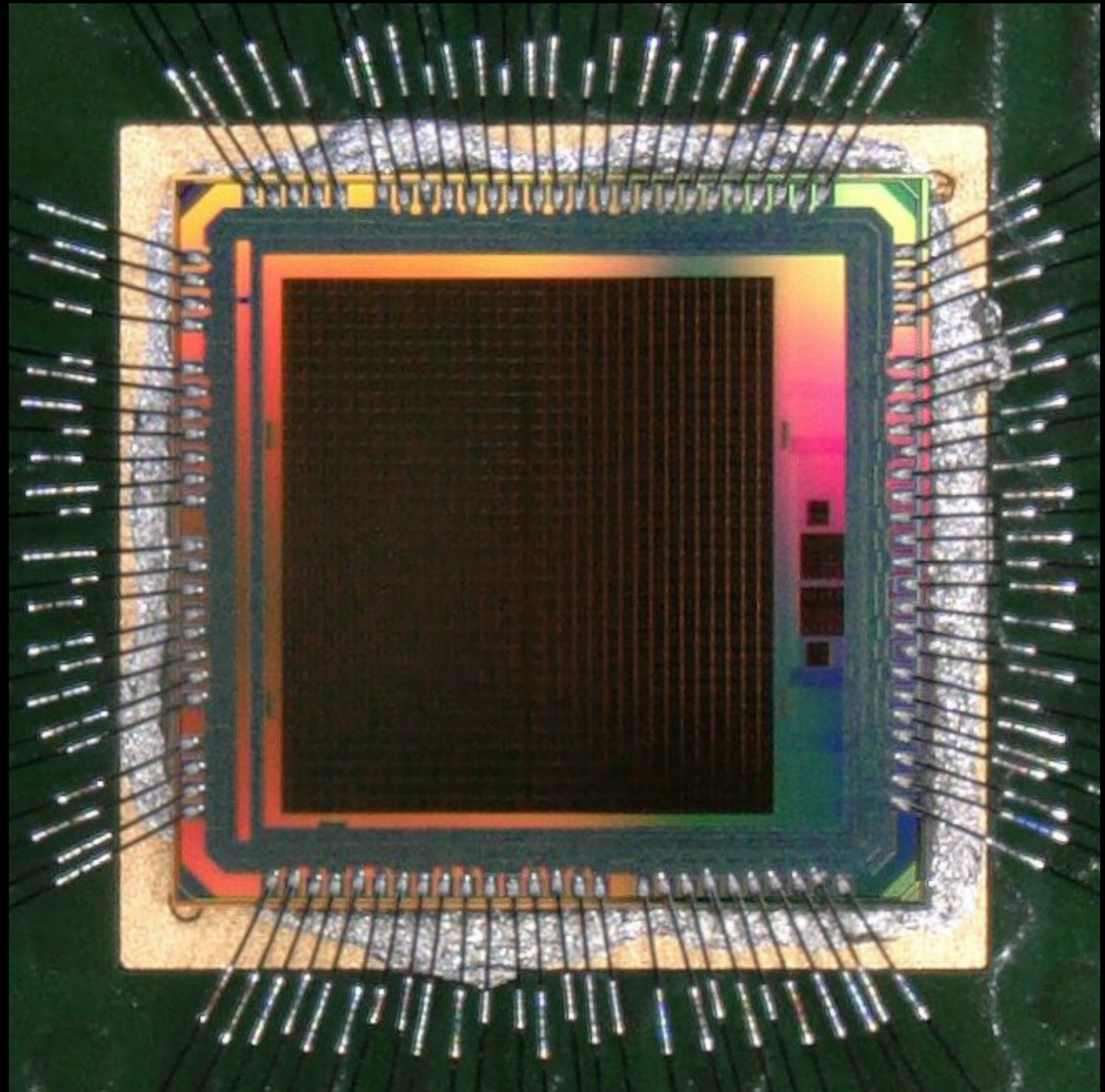
Chip Board

Chip Glued & Bonded



# Characterization

Laboratory



# Lab – IV and Breakdown Voltage

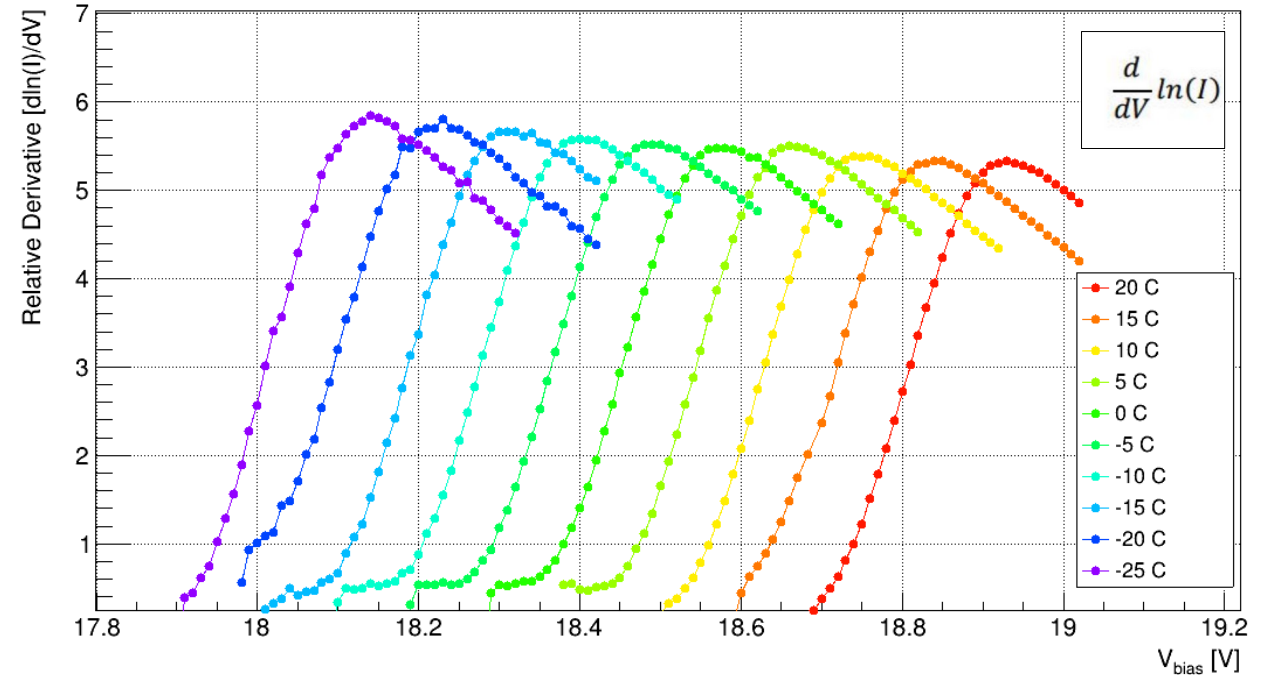
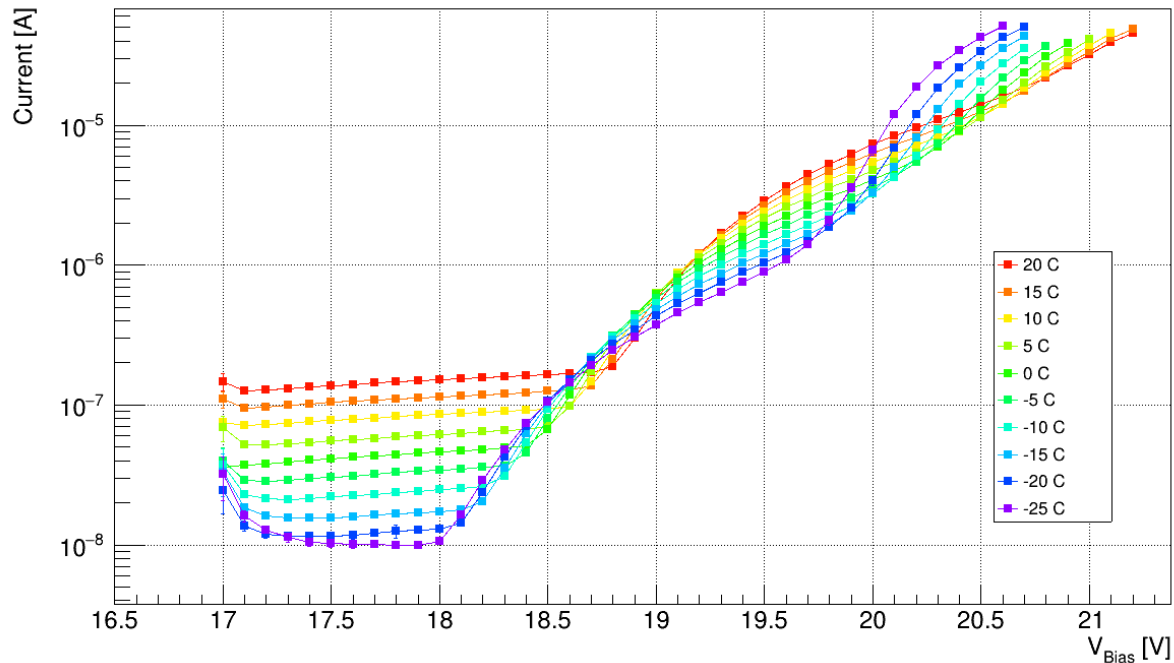
Because Breakdown is what we Need

- Scanning the bias voltage in the breakdown region
- Different temperatures (climate chamber, humidity ~ 0%)
- Shift of breakdown voltage with temperature visible
- Avoid secondary breakdown for operation



## Reaching Geiger mode

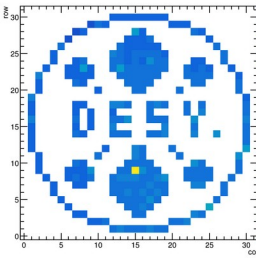
- Various definitions of breakdown voltage around
- We used the “relative derivative”
- Measured breakdown as a function of temperature
- 18.9 V at 20°C and about 20 mV/K



# Lab – DCR

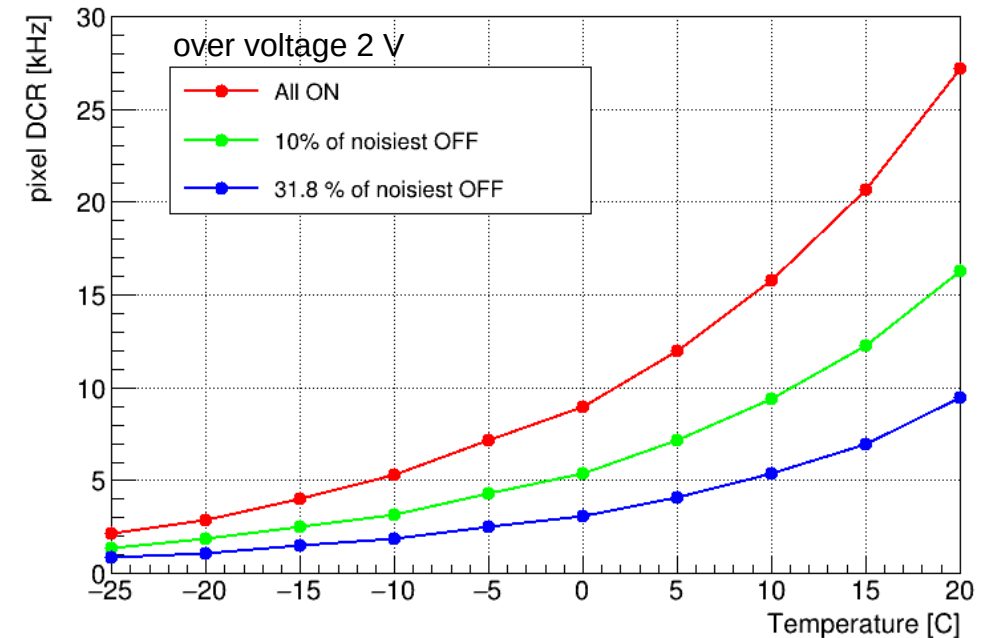
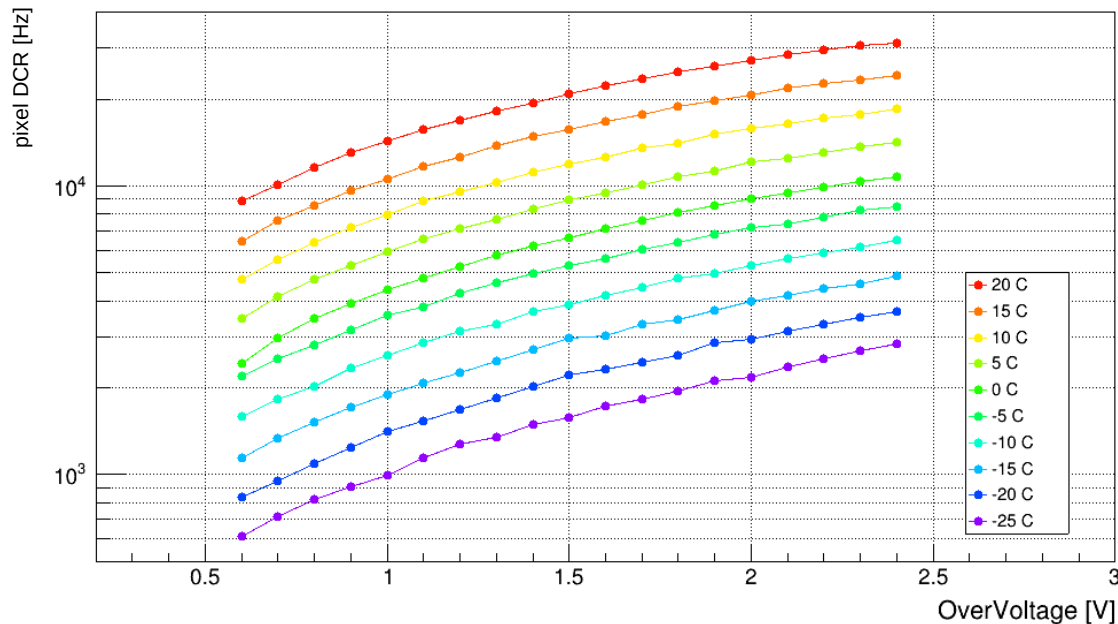
## Dark Count Rate

Thermal excitation → carriers → discharge



- Reading frames in dark environment
- Strong dependence on temperature and over voltage
  - Cooling helps!
- $10^4$  Hz per pixel corresponds to  $6.25 \text{ Hz}/\mu\text{m}^2$

- Pixel masking helps!
- Masking noisiest 10 % reduces noise by about 40 %
- Observed also an impact on leakage current
- Interesting case: single pixel determines breakdown



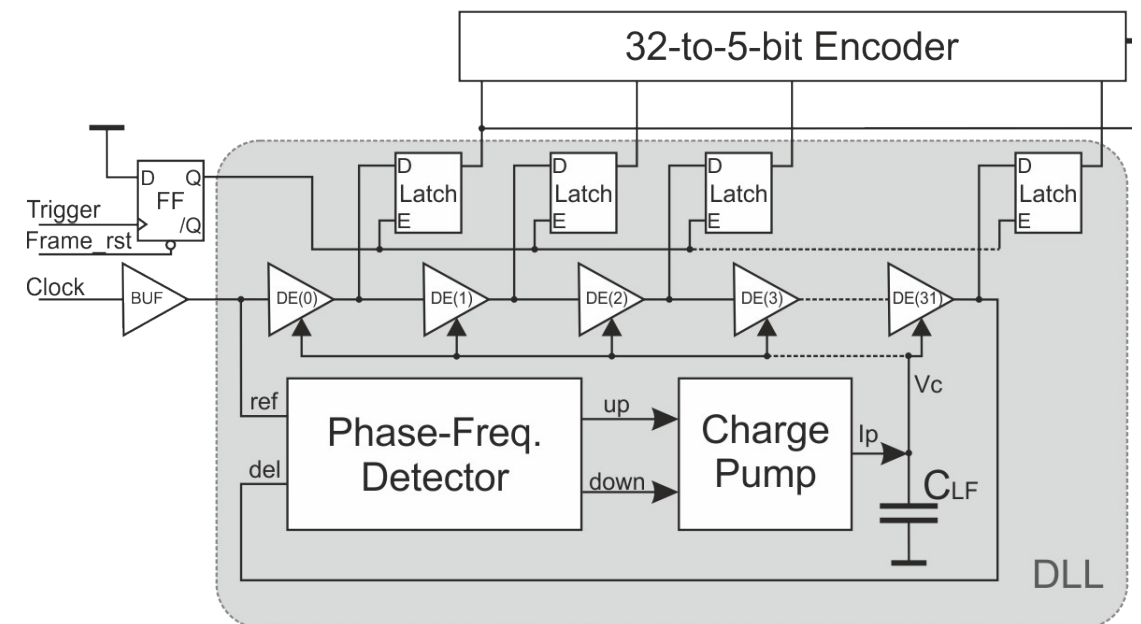
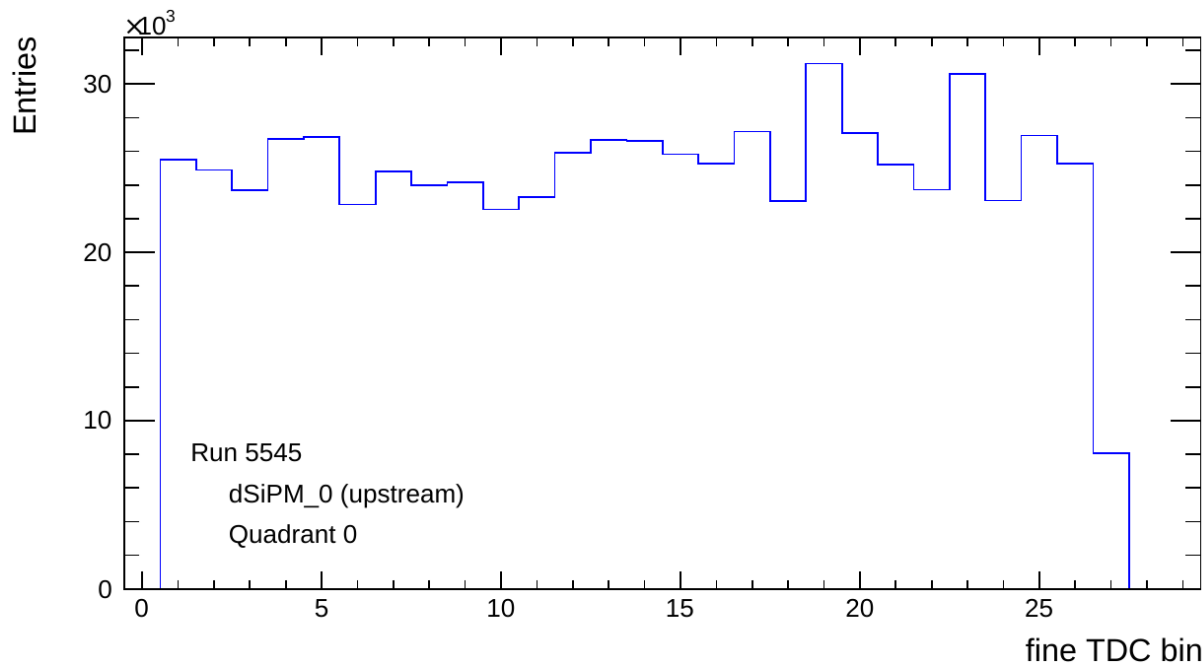


# TDC Characterization

## Measuring TDC Bin-Width Variations

- Studying the fine TDC with nominal binning of 77 ps
- Expecting constant occupancy (on short time scale)
- Variations are due to delay variations
- Not exploiting full dynamic range of 32 bins!

- Find corrections statistical code density analysis
- The width of a bin corresponds to its fraction of the total entries times the clock period ( $\sim 2.5$  ns)
- Mean bin width 93.1 ps

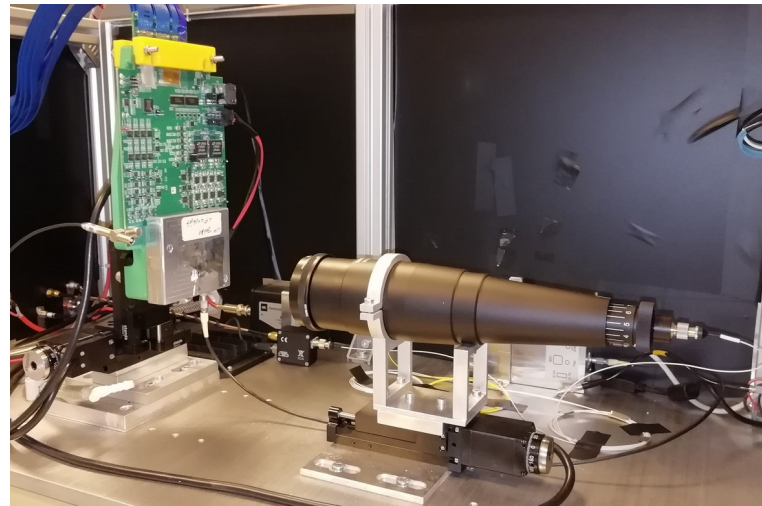
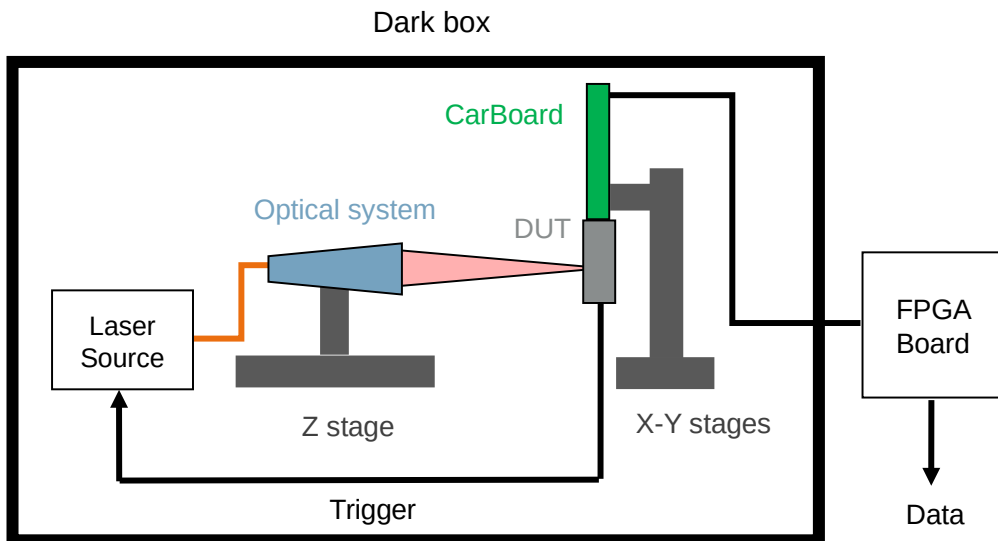
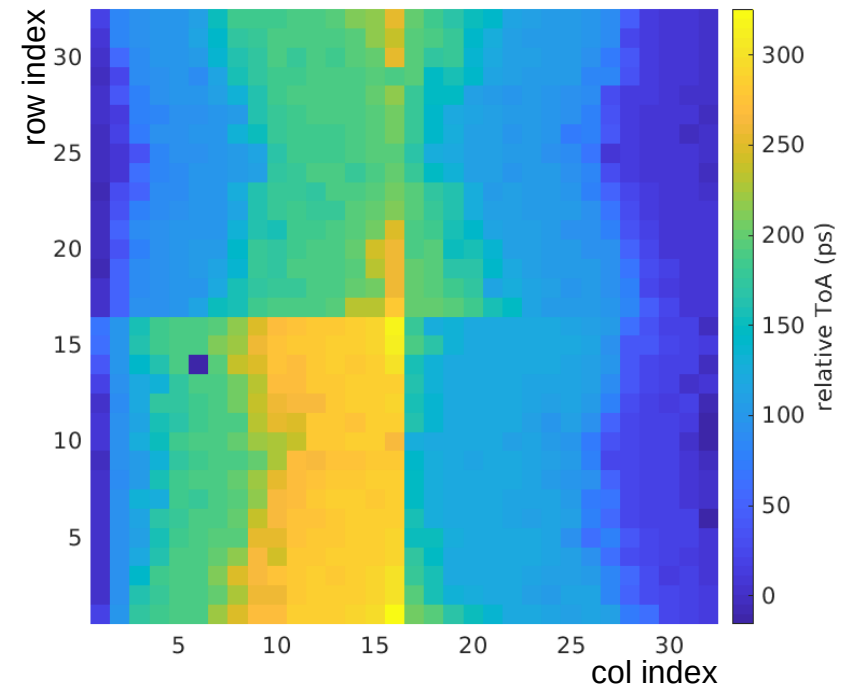


# Laser Measurements

## Measuring Propagation Delays

### Setup

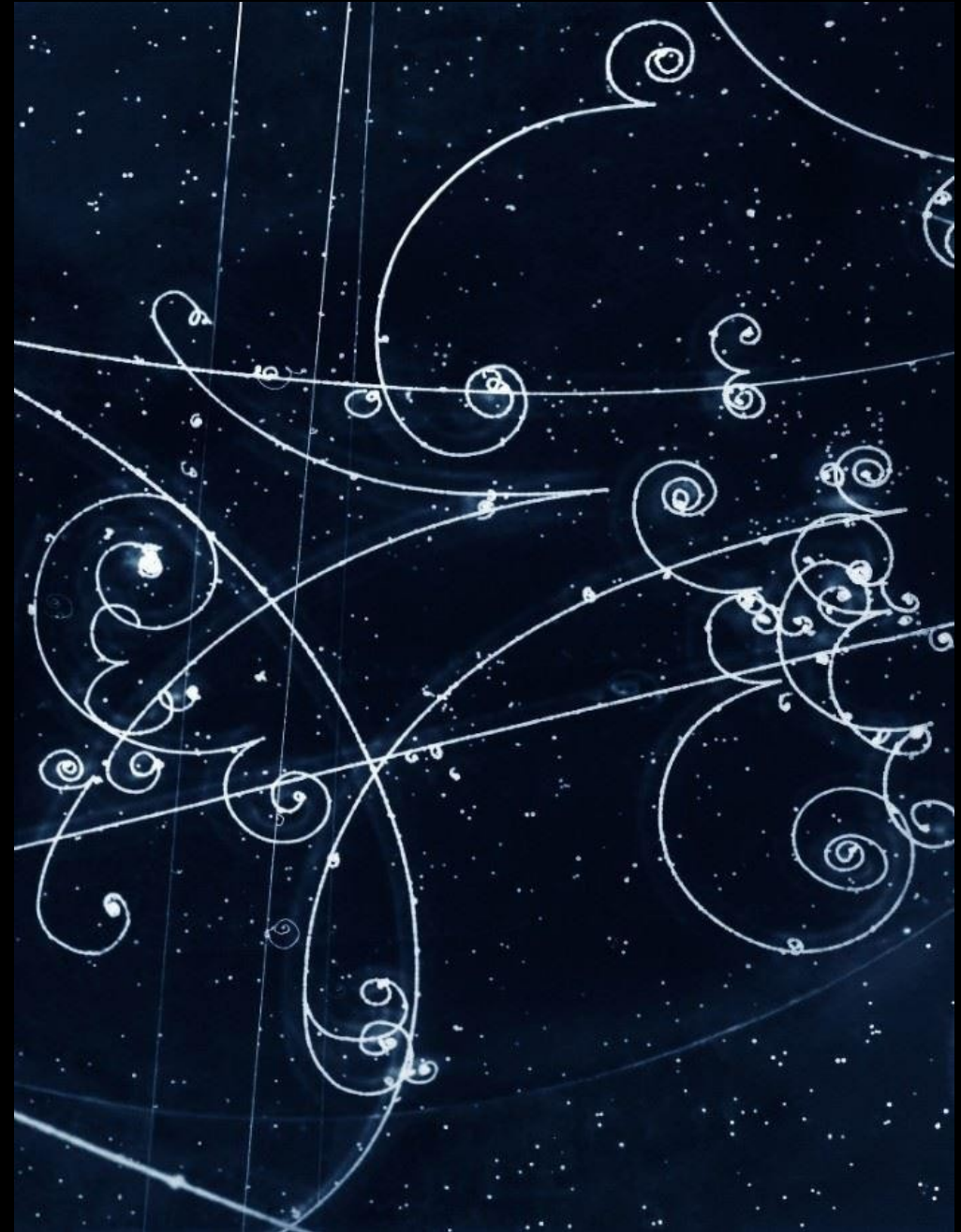
- DUT placed on an x-y stage; laser optical system on a z-stage
- 1054 nm pulsed laser; focus width  $< 10 \mu\text{m}$  in beam waist
- Laser in sync. with the DAQ clock
- Scan chip pixel-by-pixel, measure Time of Arrival (ToA)



- Clear function of distance to TDC
- Different offsets for each quadrant

# Characterization

Beam Tests



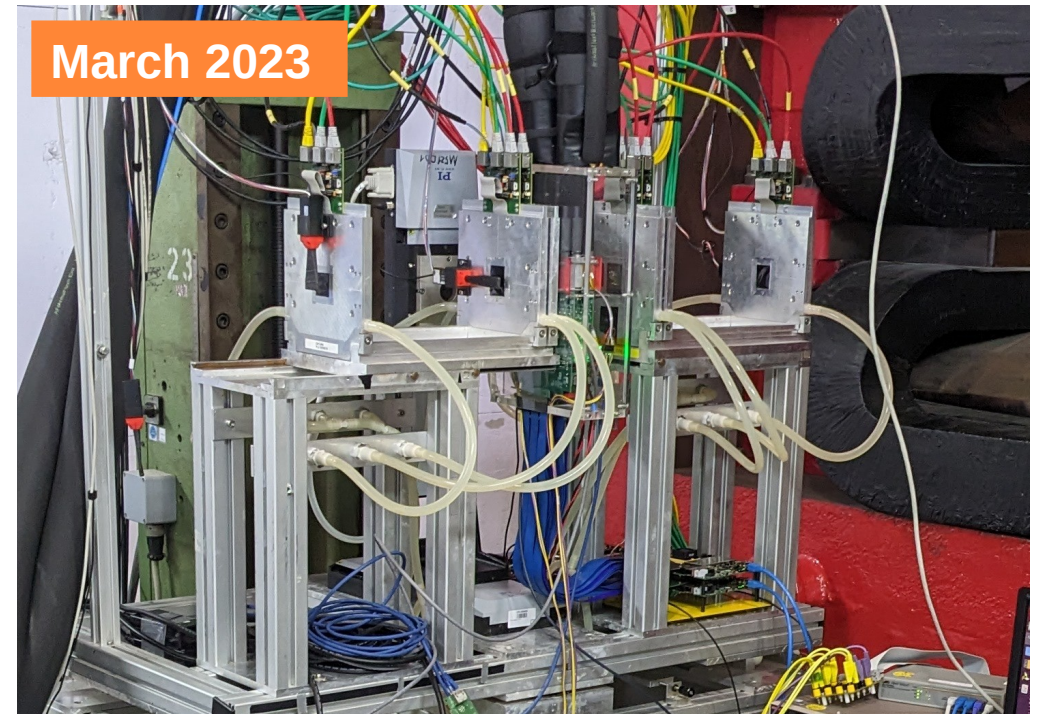
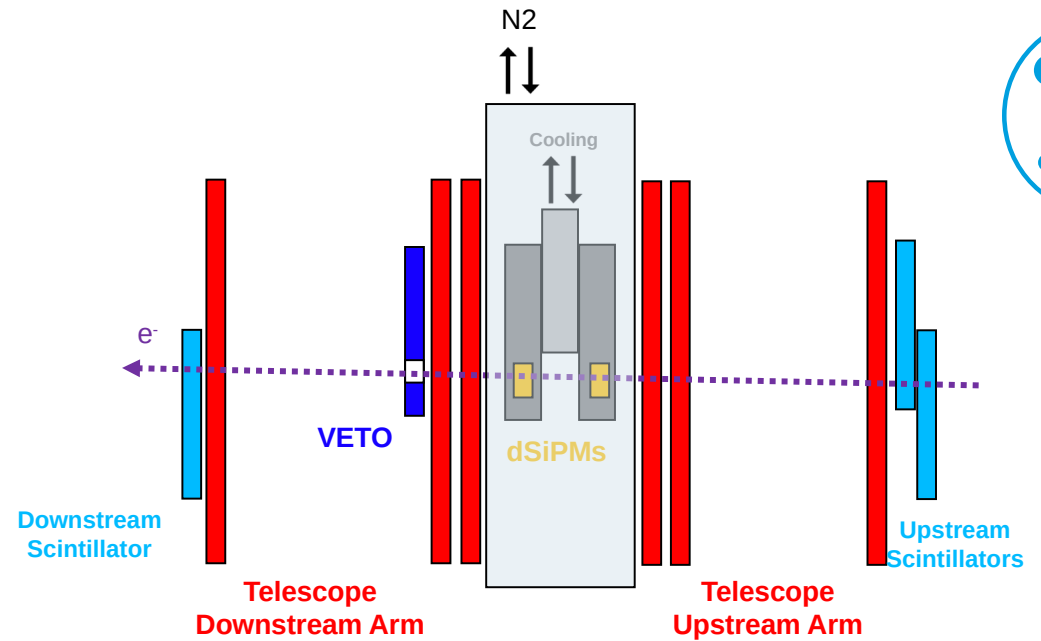


# Our Setup

Evolving...

Setup in March 2023

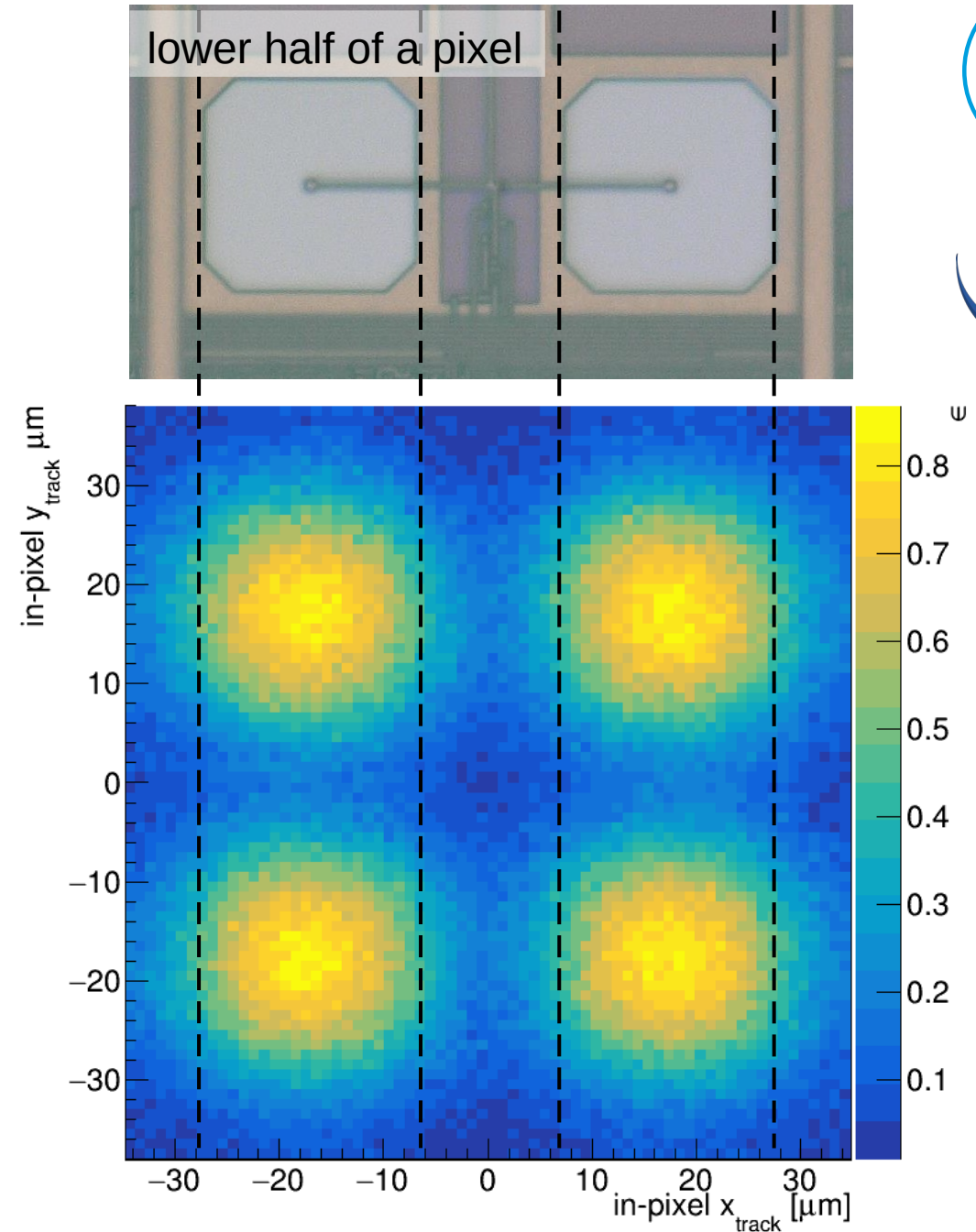
- Main goal: measure time resolution
- Triggering using 3 scintillators in coincidence
  - 4th scintillator with hole vetoes tracks out of acceptance
- For the time resolution measurement we take 2 dSiPMs
  - Not easy to find time reference better than 100 ps
  - Assume 2 DUTs have similar resolution
    - Derive residual  $\Delta t = t_{\text{DUT1}} - t_{\text{DUT2}}$
    - DUT resolution  $\sigma_{\text{DUT}} = \sigma_{\Delta t} / \sqrt{2}$
- Custom cold box to allow for temperatures down to  $-5^{\circ}\text{C}$
- Estimated track resolution around 4  $\mu\text{m}$



# Hit Detection Efficiency

## Fill Factor Limited

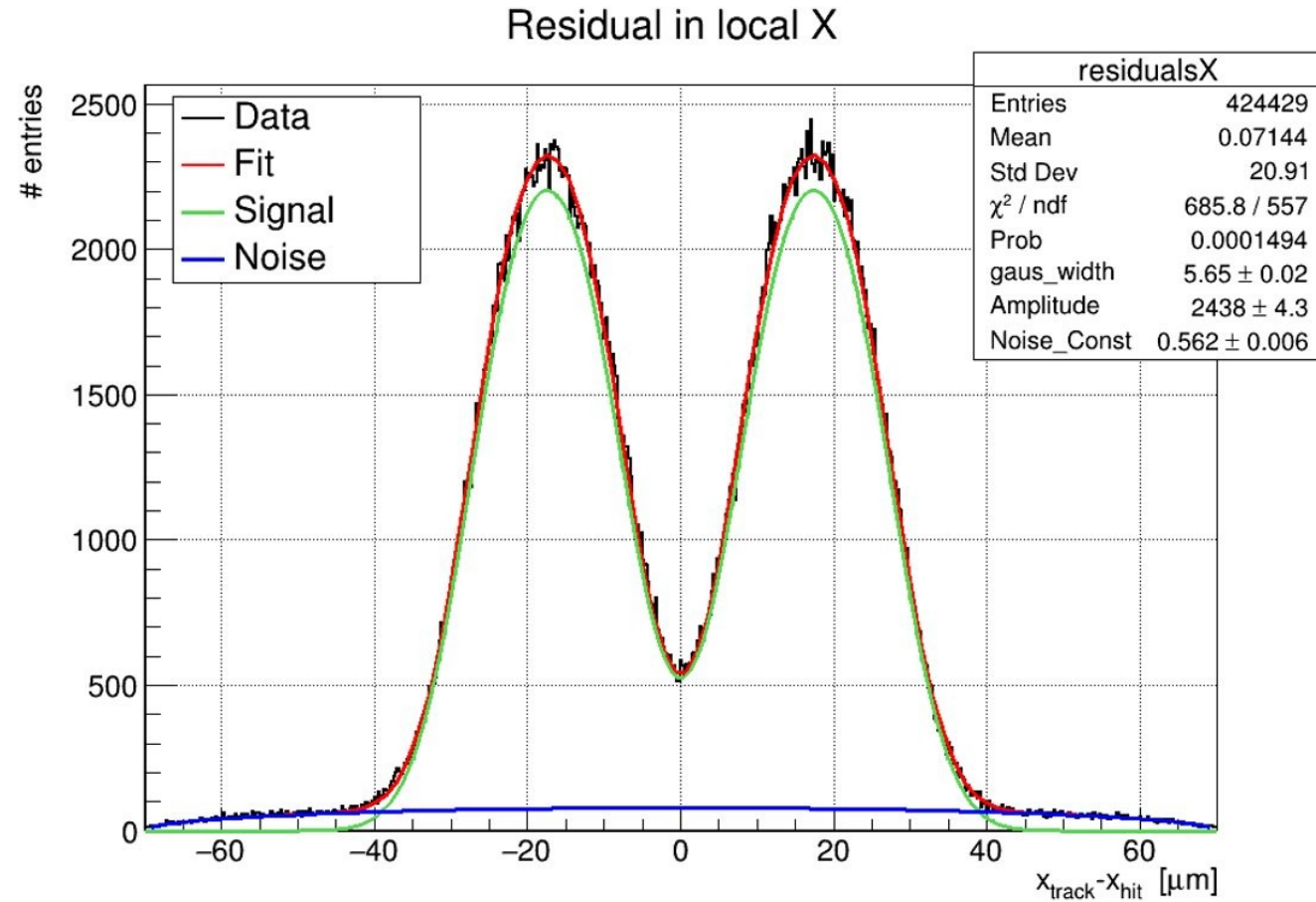
- Analysis using Corryvreckan
  - Reconstruct tracks using the beam telescope
  - Associate hits on DUT using spatial cuts
  - $E = N_{\text{assoc}} / N_{\text{reco}}$
- In-pixel efficiency
  - Inefficient outside of SPAD region
  - Smearing due to track resolution (larger than expected)
- Over all efficiency – determined by fill factor
  - About 30 %, corrected for dead time and fake hit contributions
  - Small voltage dependence above breakdown observed



# Spatial Resolution

## Determined by Pixel Size

- Difference between reconstructed hit and interpolated track position  $\Delta x = x_{\text{track}} - x_{\text{hit}}$
- Double peak feature due to in-efficient region between SPADs (remember previous slide!)
  - Added Corryvreckan feature: Define arbitrary fit function for DUT alignment MR
- Unavoidable contribution from dark counts (circular background distribution)
- Signal described by double box convolved with Gaussian
- Does the track resolution explain the width of the Gaussian?
- Achieve spatial resolution on the order of 20  $\mu\text{m}$





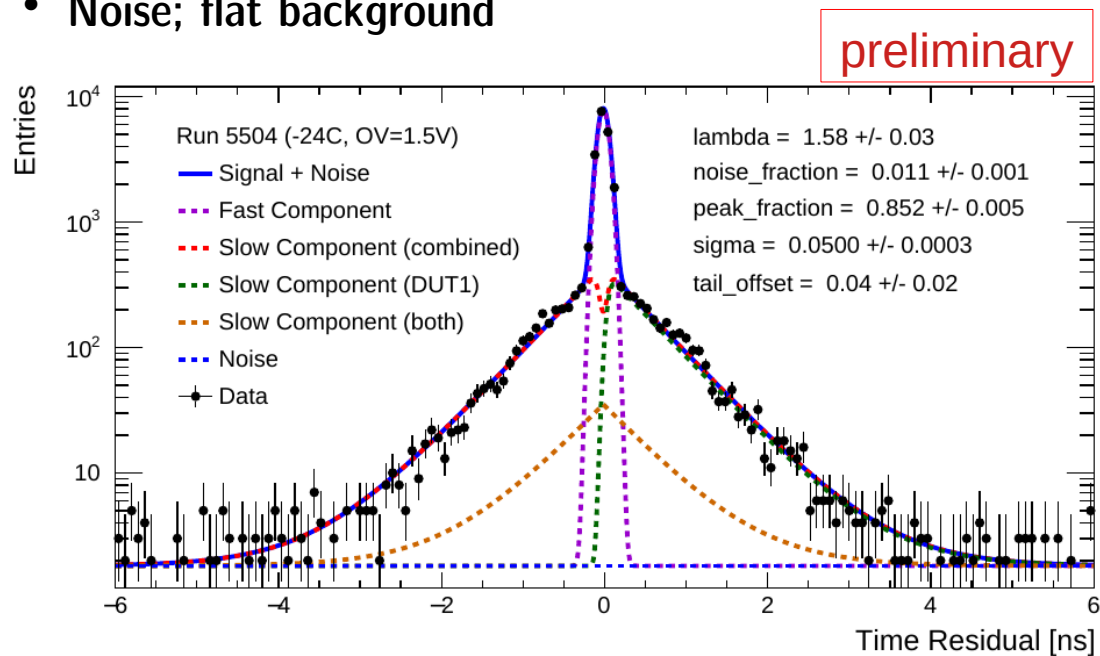
# Time Residuals

## Measuring the Time Resolution



Time residual between two dSiPMs  $\Delta t = t_{\text{DUT1}} - t_{\text{DUT2}}$

- Each of them contributes 3 cases
  - Fast signal; Gaussian with width between 35 and 55 ps
  - Slow signal; exponential tail (about 15 %)
  - Noise; flat background



# Time Residuals

## Measuring the Time Resolution

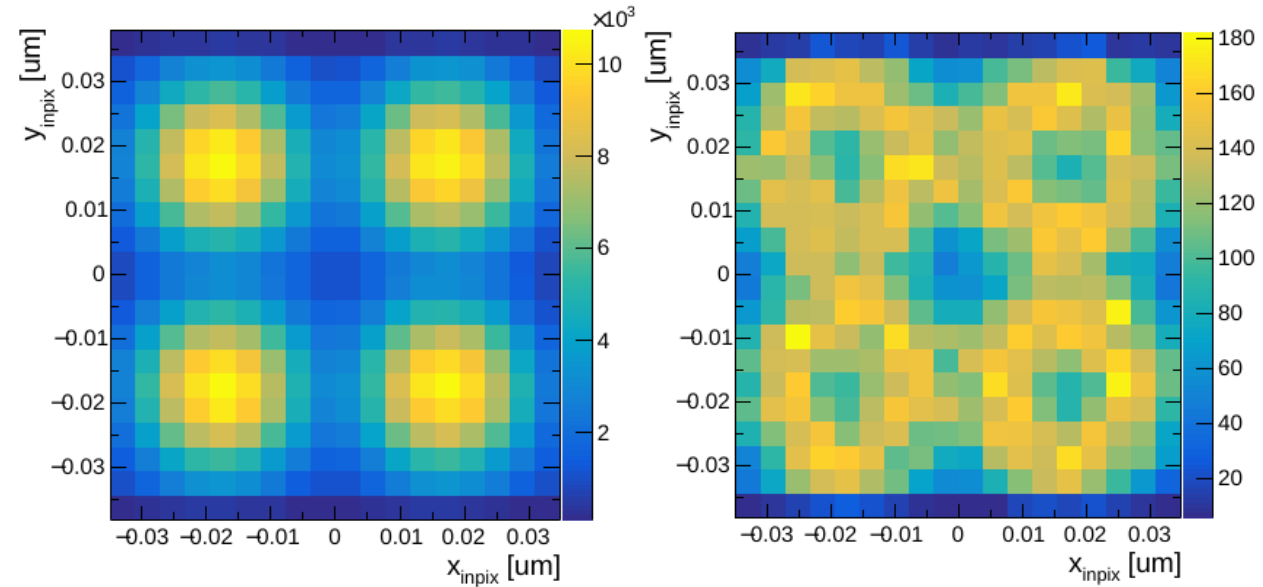
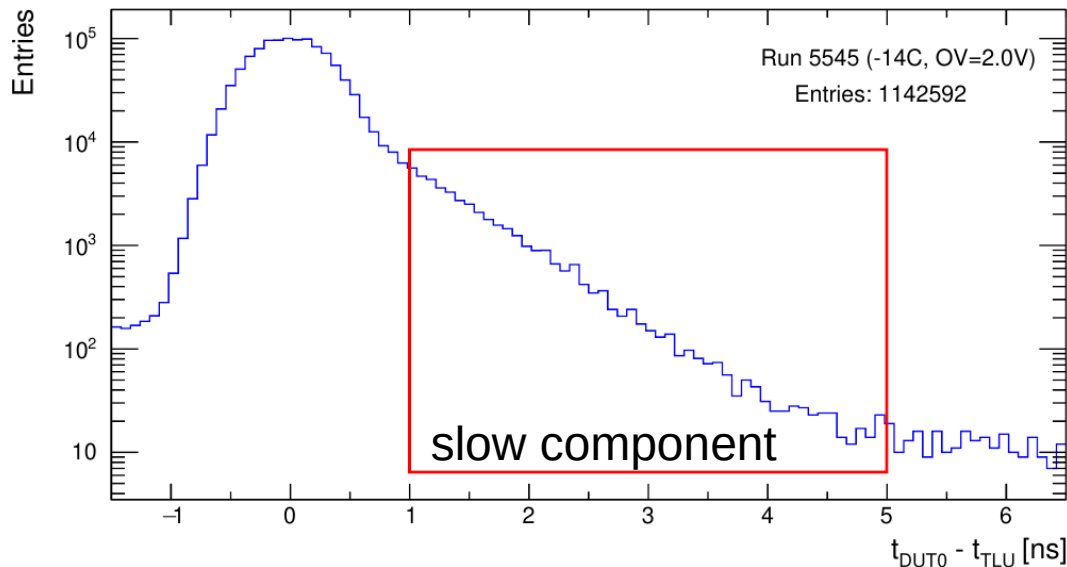


Time residual between dSiPM and ref.  $\Delta t = t_{\text{DUT0}} - t_{\text{TLU}}$

- Fast signal; dominated by time reference
  - Trigger scintillator + TDC in AIDA TLU
- Slow signal; slow DUT response

Origin of the tails

- Left: Intercepts of tracks with associated hits
- Right: same, but only for slow component
- Slow response associated to SPAD edges
- Also visible in laser measurements



# MIP Timing

## Timing Plane Application

- Spatial and temporal resolution are promising
- Hit detection efficiency too low
  - 30 % fill factor probably not practical
- Fill factor can be optimized but will always be limited
- F. Carnesecchi, et al. increased MIP detection efficiency of SiPMs due to Cherenkov effect in encapsulation
- We started studies in that direction!
  - Keep spatial resolution on the order of pitch
  - First photon counts → suppress tails in timing
  - How much will the efficiency increase?
  - How much will it cost in material budget?



Example: encapsulated Hamamatsu SiPMs



# Summary

Yes, like a pixel detector!

Introduced a digital silicon photomultiplier produced in an LFoundry's 150-nm CMOS process

Test-beam characterization

- Hit detection efficiency (MIPs):  $> 30 \%$
- Spatial hit resolution (MIPs):  $\sim 20 \mu\text{m}$
- Temporal resolution (MIPs):  $\sim 50 \text{ ps}$

Submitted first paper on circuit design and laboratory characterization (already available on [ArXiv](#))

We are eager to test dSiPM + radiator in the beam!

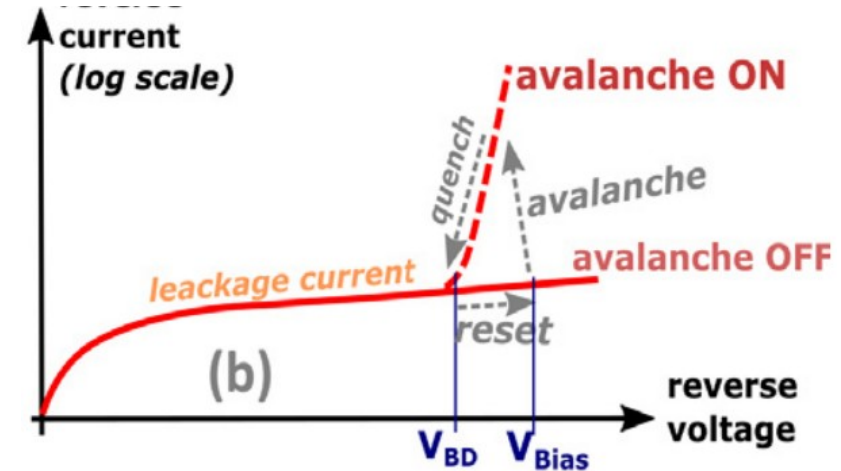
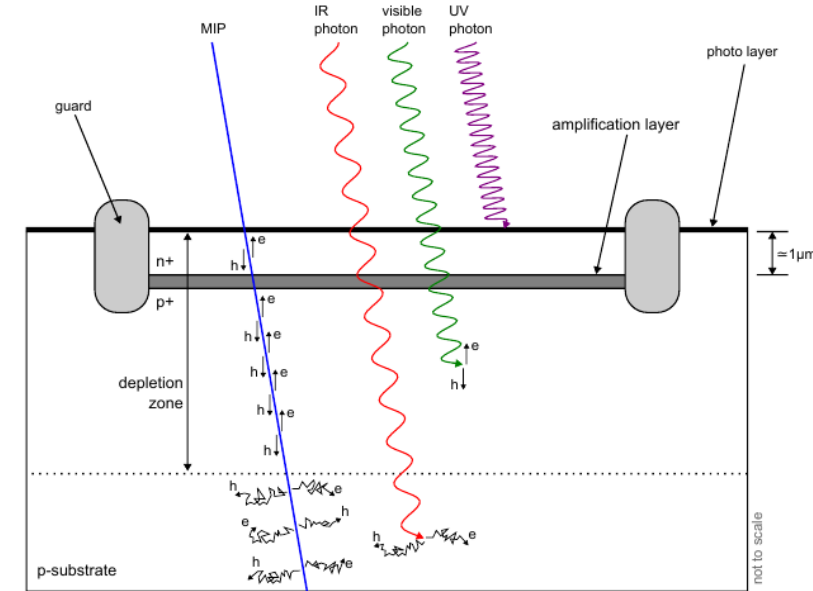




# A Single Photon Avalanche Diode

## Basic Building Block of a SiPM

- Strong doping gradient generates strong field → Geiger mode amplification
- Quenching of discharge by lowering the bias voltage (quenching resistor)
- Gain on the order of  $10^5$  to  $10^6$  → counting device sensitive to single photons
- Photon interactions (optical energy range)
  - Exciting single electron from to conduction band
  - Penetration depth between 0.1  $\mu\text{m}$  (blue) and 10 (red)  $\mu\text{m}$
- Photon detection efficiency: fill factor x quantum efficiency x breakdown probability
- Electron interactions (GeV energy range, close to minimum)
  - 50 to 100 electron-hole pairs per micrometer
  - Deposition along electron trajectory



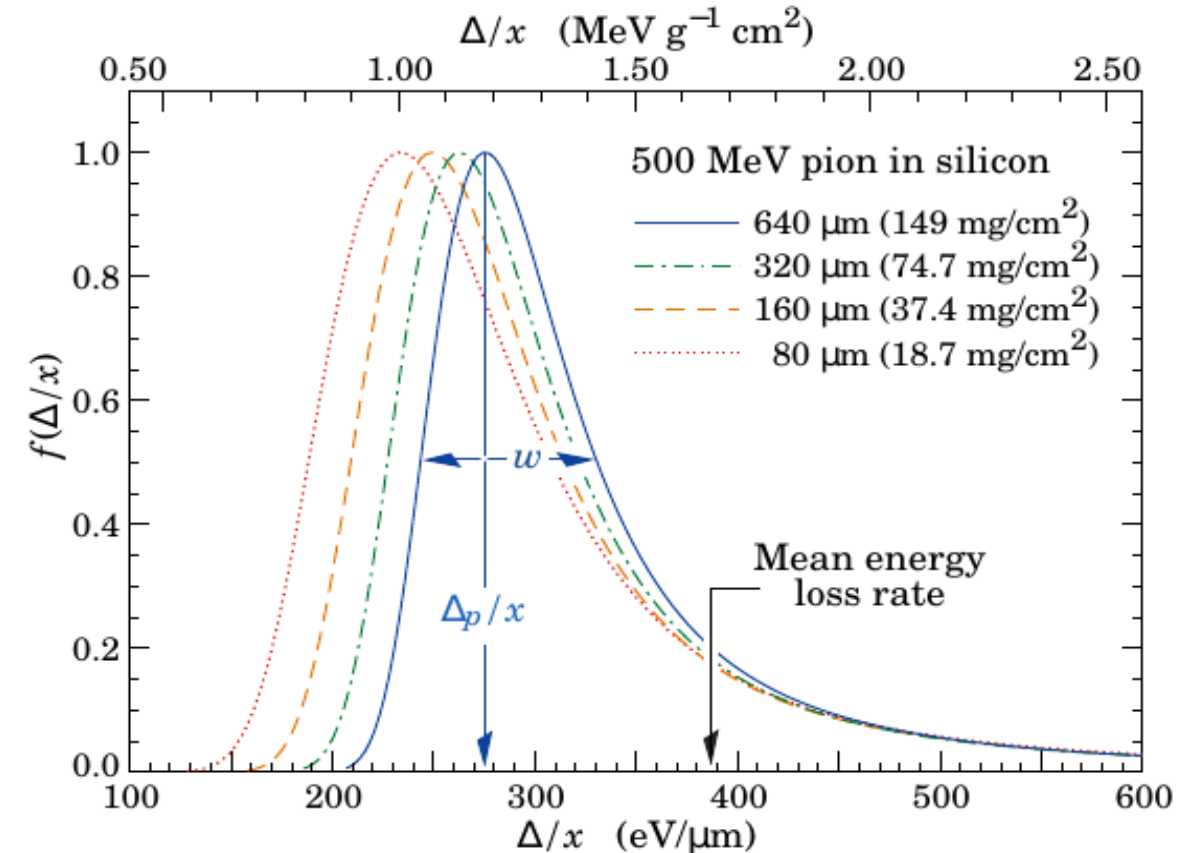


# Charged Particles

## And Their Interaction with Matter Silicon



- Electrons (GeV energy range, close to minimum)
  - Energy loss dominated by ionization and excitation
  - Radiative losses below 1 %, limited contribution to signal in thin Silicon detectors
  - Straggling functions are highly skewed due to rare large energy depositions
  - Mean ionization energy 3.67 eV per electron-hole pair
  - Signal on the order of 50 to 100 electron-hole pairs micrometer (depends on material thickness)
  - Deposition along electron trajectory
- Similar for other charged particles around energy loss minimum (MIPs)

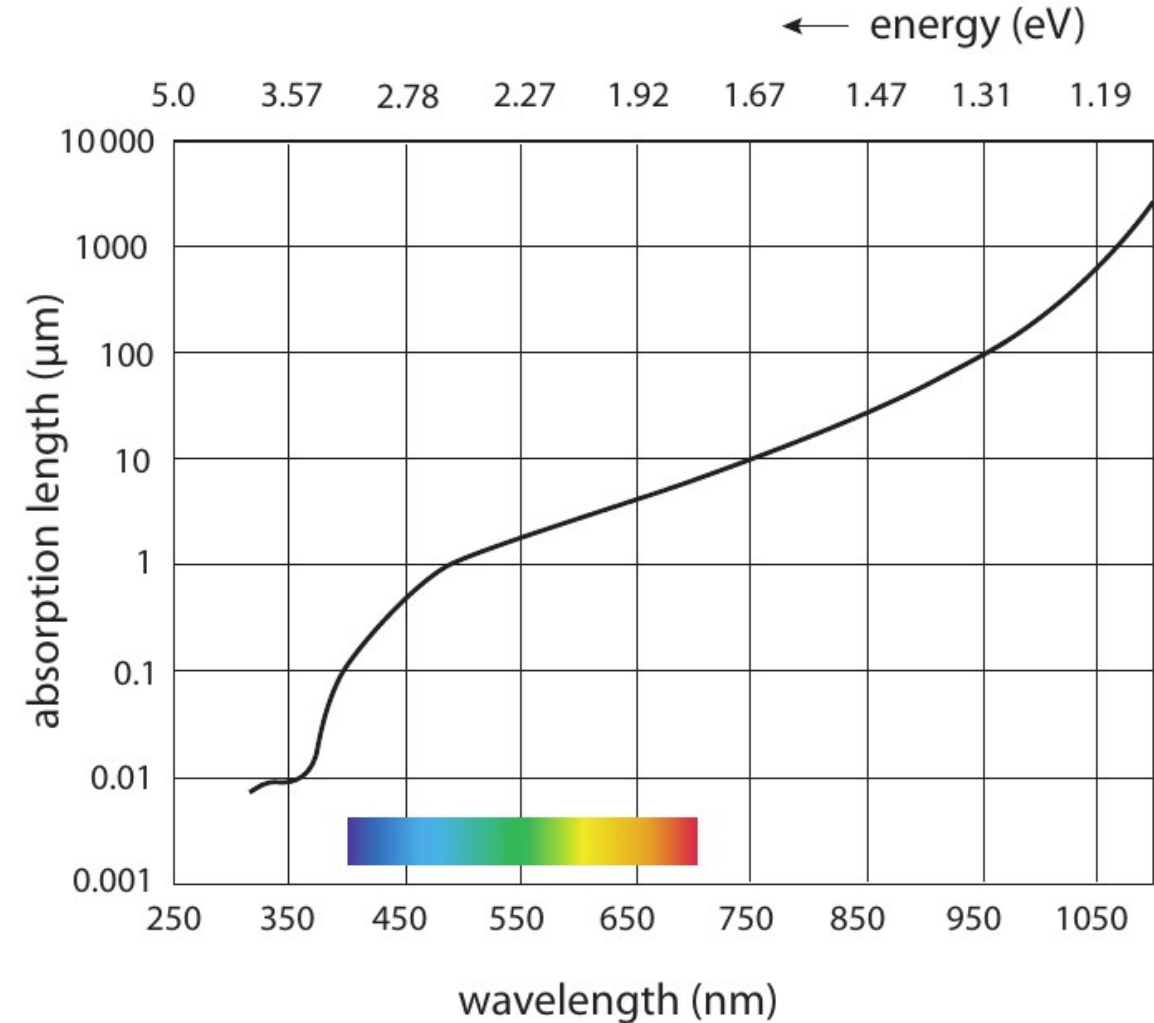


# Optical Photons

## And Their Interaction with Matter Silicon

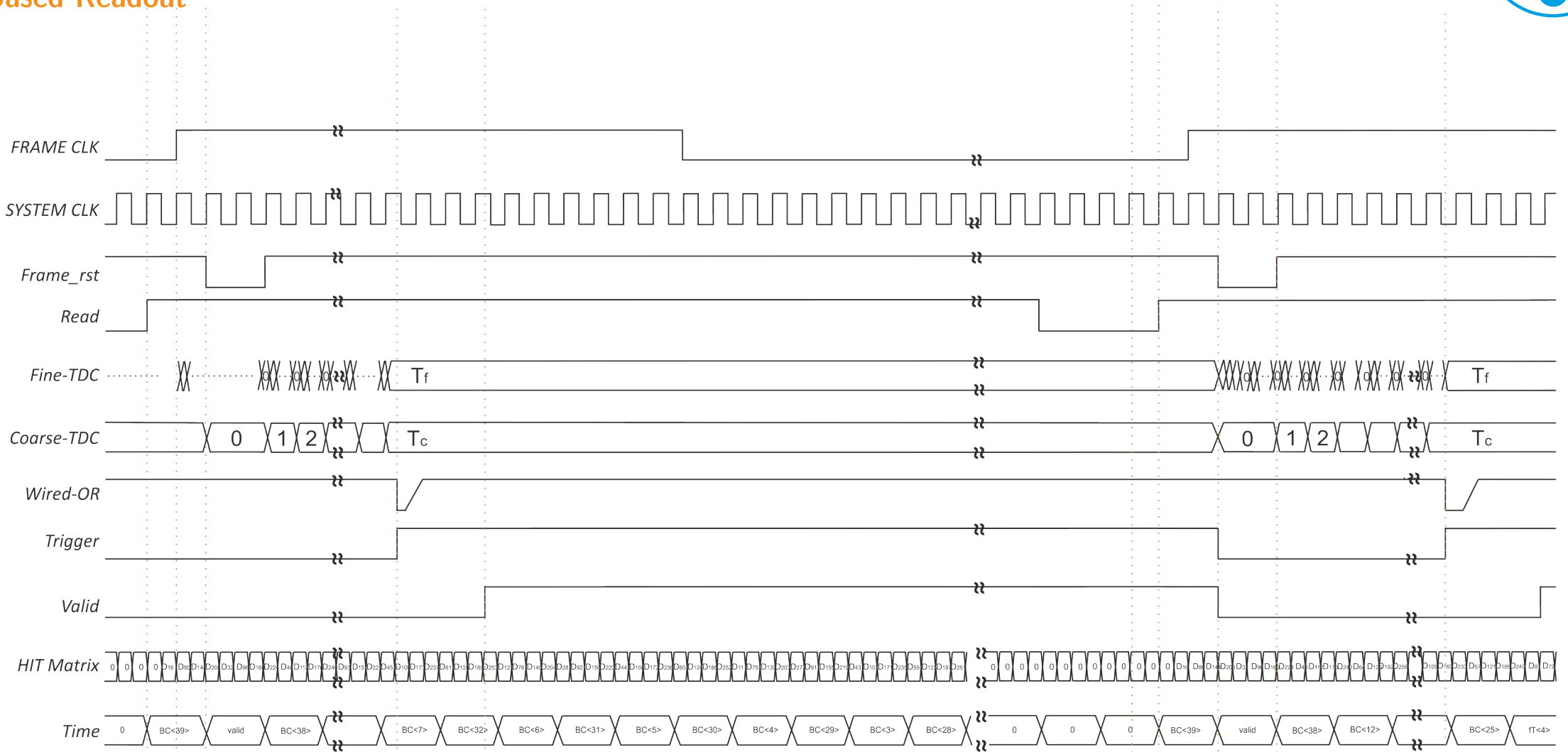


- Photons (optical energy range)
  - Internal photo effect: dominant contribution from 1 eV to several 10 keV [cw]
  - Exciting 1 electron from valance to conduction band
  - Minimal energy (band-gap) 1.12 eV, corresponding wavelength 1100 nm (UV)
  - Indirect band-gap transition requires phonon interaction
    - Strong rise in absorption probability to 3.4 eV
    - Temperature dependence
  - Penetration depth between 0.1 and 10  $\mu\text{m}$



# Timing Diagram

## Frame Based Readout

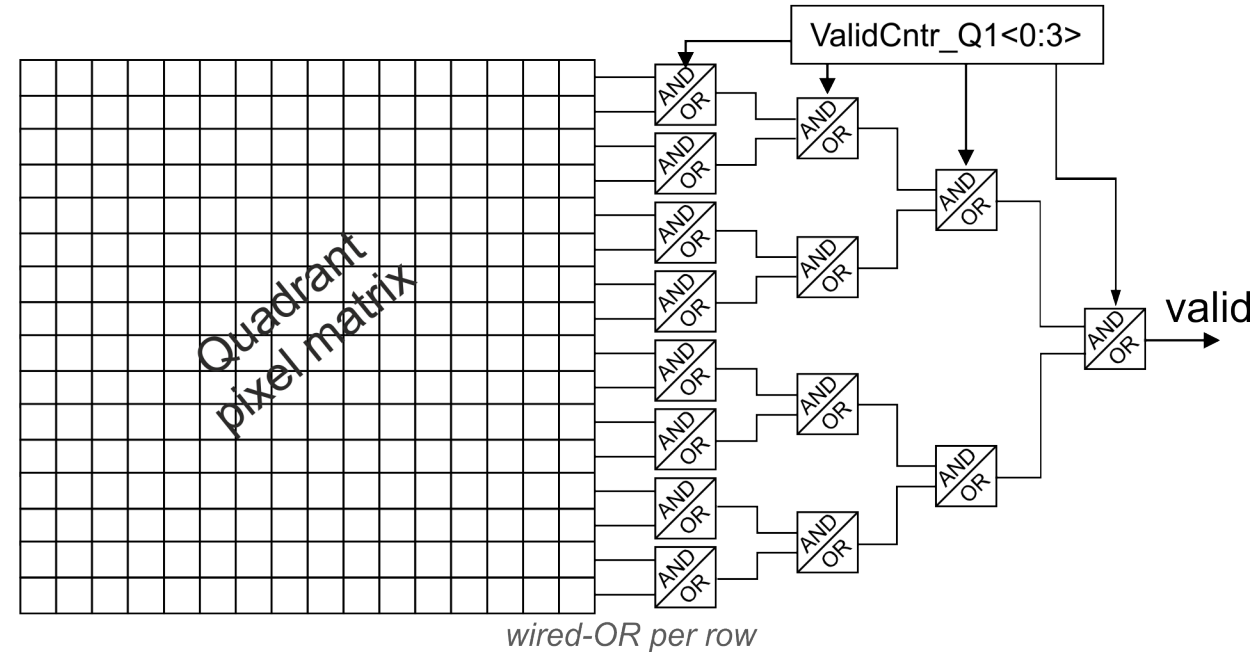




# Validation Logic

## Suppressing Noise

- Implemented for each quadrant separately
- Hit within a row generates „true“ for said row
- Cascade of AND/ OR operations between rows
- Allows to select certain hit patterns
  - E.g. *at least 1 hit in each row*
  - *Or at least 1 hit per row in a pair of rows*
- Helps to discard noise hits if certain signal patterns are expected



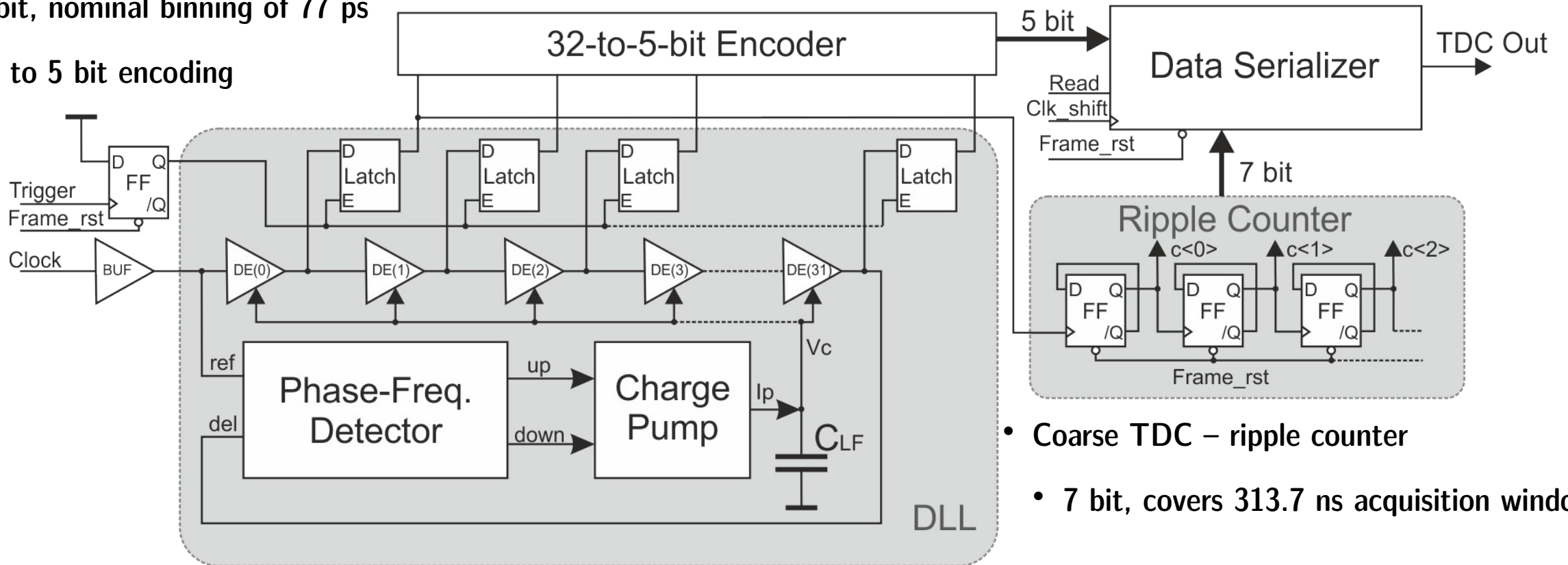
# TDCs

## Time Digital Converters



- Fine TDC – taped delay line with delay locked loop
- 32 delay elements
- 5 bit, nominal binning of 77 ps
- 32 to 5 bit encoding

- Frame clock 3 MHz defines readout frames 333 ns
- System clock 408 MHz used in coarse and fine TDC



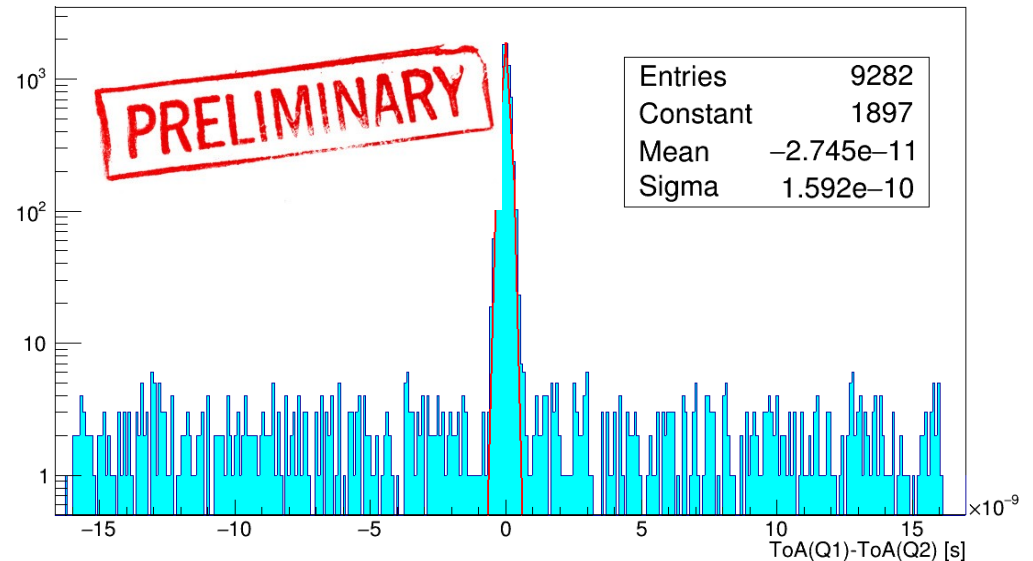
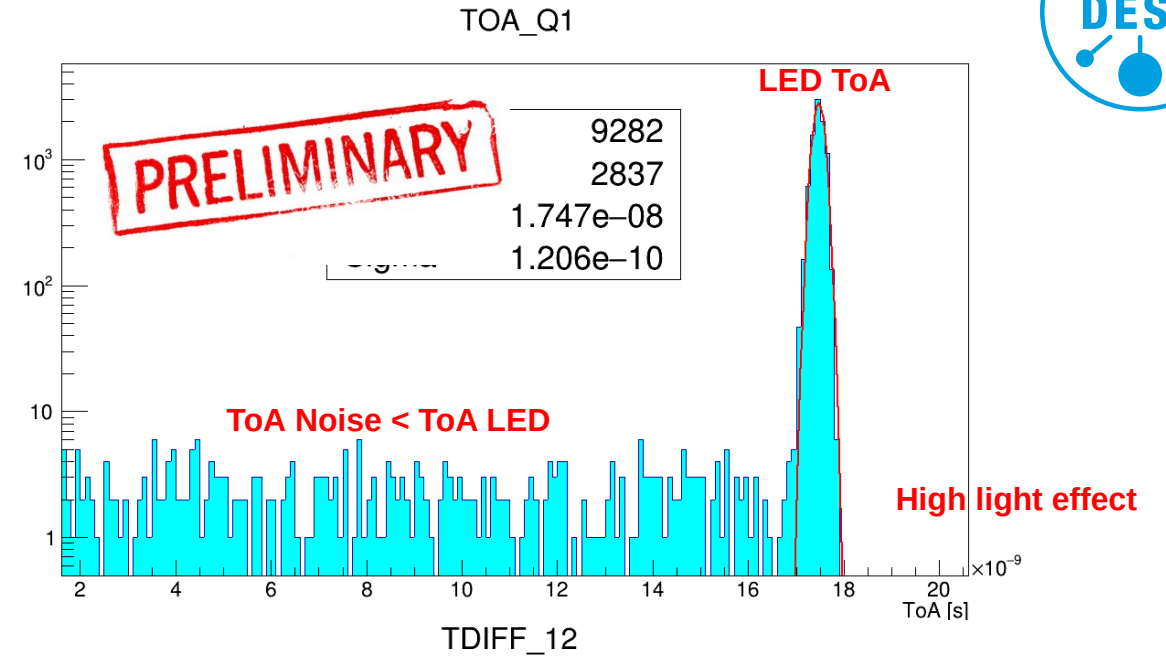
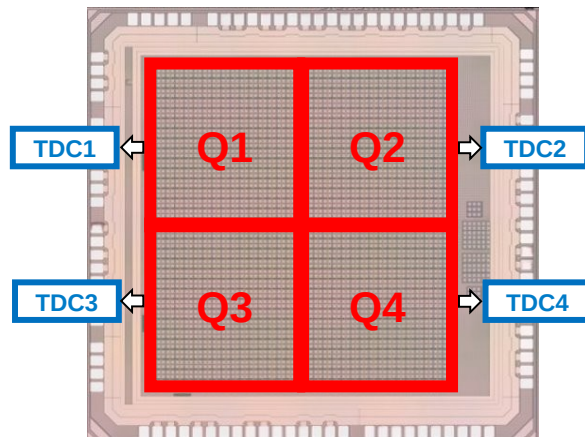
- Coarse TDC – ripple counter
- 7 bit, covers 313.7 ns acquisition window

# First Timing studies with LED

## Preliminary Results

### Timing performance

- From Preliminary LED studies
- TR of the whole system reported
- Quadrant TOA:  $\sigma \sim 120$  ps
- Time differences bw Quadrants:  $\sigma \sim 160$  ps
- No correction for propagation delays

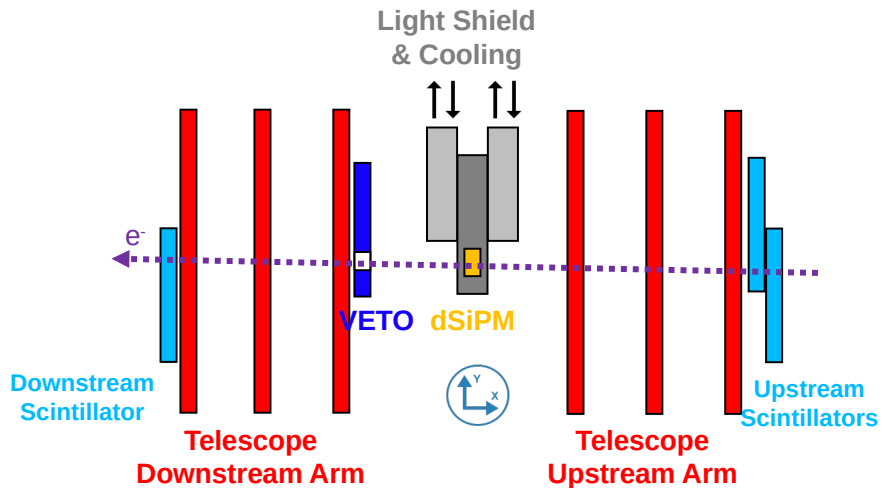


# Our Setup

## The First Shot

Setup in May 2022 – proof of concept, integration test

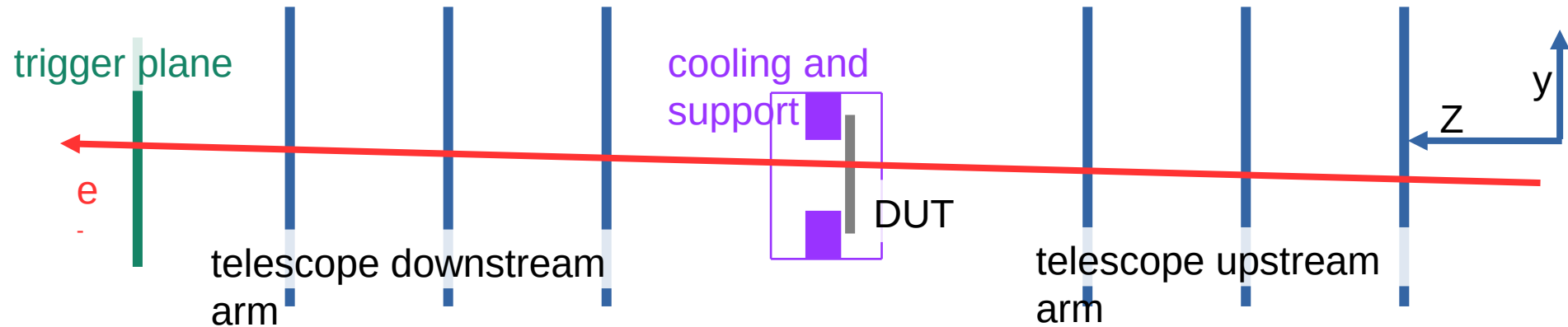
- Triggering using 3 scintillators in coincidence
  - 4th scintillator with hole vetoes tracks out of acceptance
- Track time resolution  $O(1\text{ns})$  (scintillator + TLU TDC)
- Estimated track resolution around 5  $\mu\text{m}$
- Temperature stabilization  $\sim 25^\circ\text{C}$  (no cold box)





# Beam Test – Introduction

## Test Bench for Particle Detectors – The Tracking Detector Case



### Components

- Beam (DESY II 5 GeV, SPS, MAMI;)
- Tracking system, 6 planes of pixel detectors
- E.g. scintillators for timing and triggering
- Device Under Test

### Goals

- Prove/ test integration of prototypes
- Performance characterization
  - Detection efficiency
  - Resolution in space, time, (energy)

Reconstruct individual charged particles – time and position information

# Alignment

## Material Budget Imaging

### DUT- Trigger Alignment With High Dark Count Rate

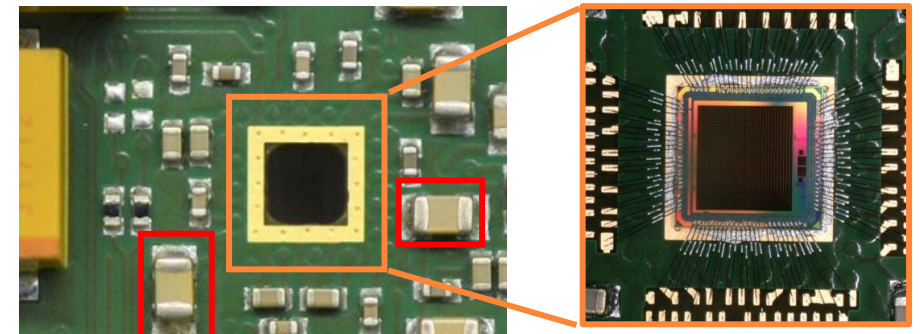
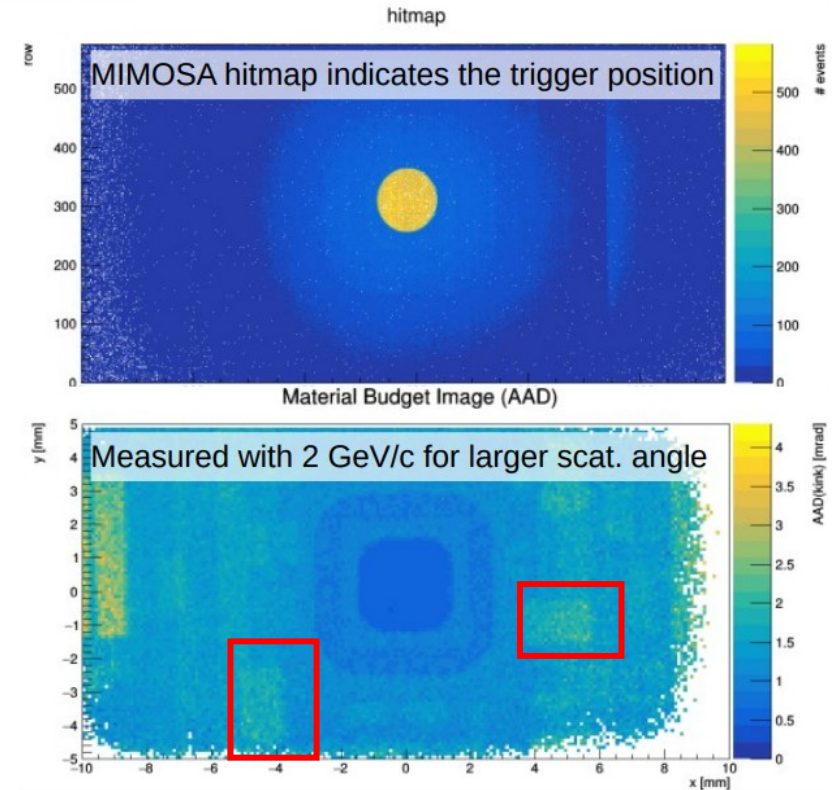
- DCR/MIP event distinction impossible before alignment
- dSiPM too noisy to use self trigger

### Material Budget Imaging (MBI)

- Amount of scattering is proportional to the thickness of the scattering medium in radiation lengths
- Plot width of scattering angle distribution in DUT-plane

### Evaluation of MB using Corryvreckan

- Maximize multiple Coulomb scattering
- Use the straight line approximation for tracks in the two arms of the beam telescope (TrackingMultiplet)
- Material budget image obtained in global coordinates



Chipboard (back)

Chip glued & bonded (front)



## Contact

**DESY.** Deutsches  
Elektronen-Synchrotron

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