

2ND AIDAINNOVA ANNUAL MEETING

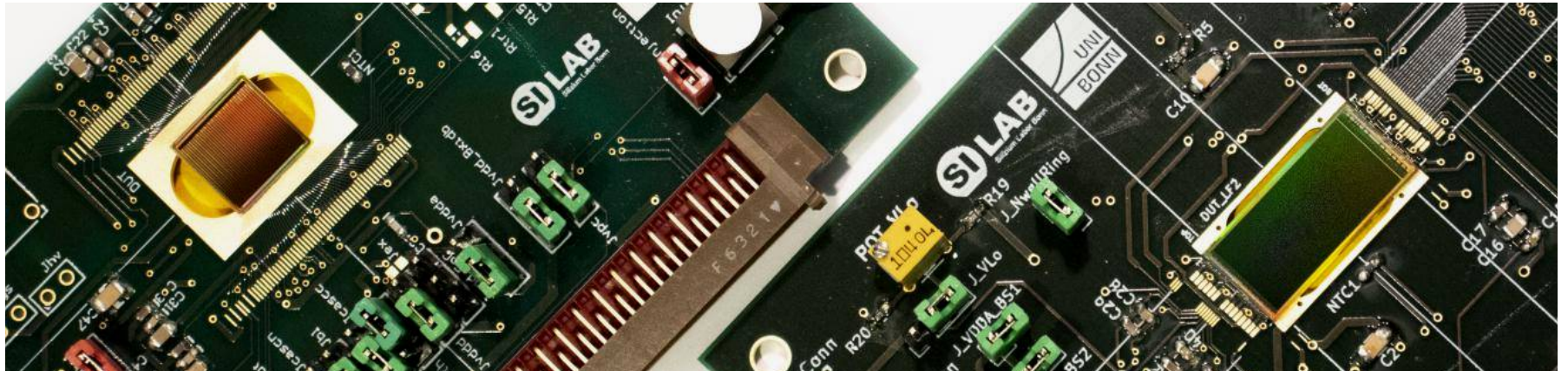
RECENT RESULTS ON IRRADIATED LF-MONOPIX2

Lars Schall on behalf of the LF-Monopix testing team



Outline

- The LF-Monopix Chips
- Laboratory test of irradiated LF-Monopix2
- Testbeam results of irradiated LF-Monopix2
- Conclusion and upcoming plans



The LF-Monopix Chips

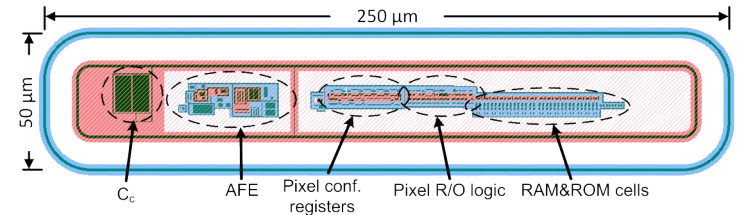
- 150nm LFoundry CMOS Technology
- **Large collection electrode** design
- Substrate resistivity > 2 kΩcm
- Fast **column drain readout** architecture (FE-I3 like)
- **Full in-pixel R/O electronics**

LF-Monopix1:

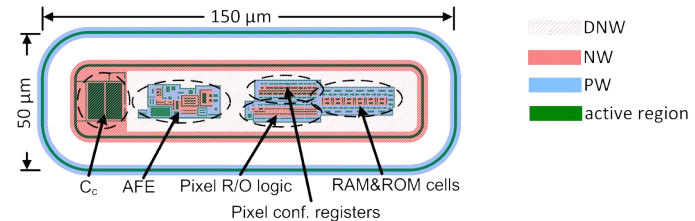
- ~1x1 cm² matrix
- 50x250 μm² pixel pitch

LF-Monopix2:

- ~2x1 cm² matrix
- 50x150 μm² pixel pitch



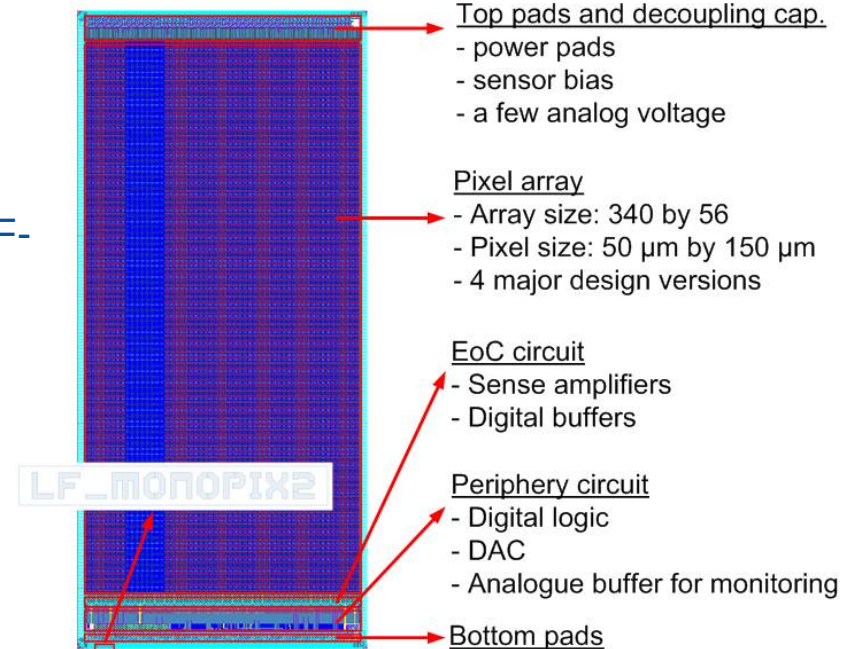
LF-Monopix1 (Mar 2017)



LF-Monopix2 (Feb 2021)

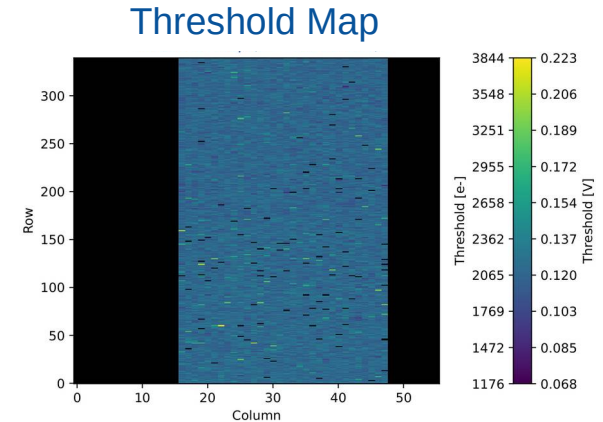
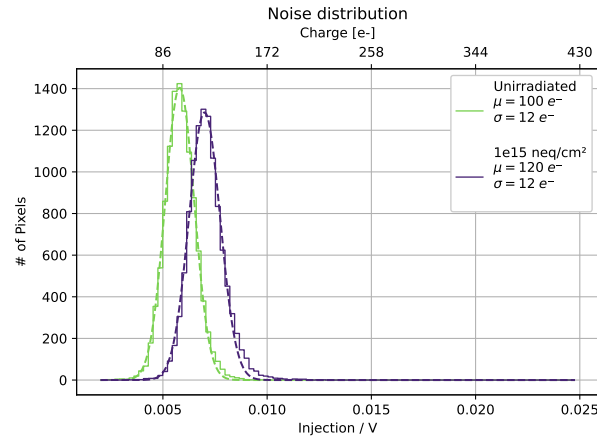
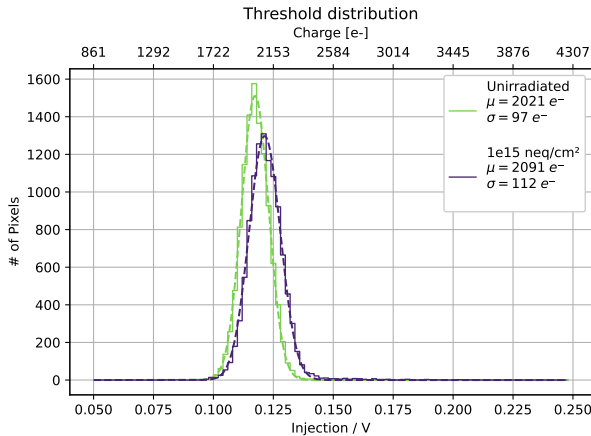
LF-Monopix2: Design

- Column drain readout architecture and **full column length**
 - Improved pixel layout to **mitigate cross-talk**
- Total of 6 matrices with 3 CSA types
 - Largest matrix with proven FE design from LF-Monopix1
- **6 bit ToT** information
- **4 bit in-pixel threshold DAC**
 - Two different tuning circuit designs
- Wafers successfully **thinned down to 100 μm** and **backside processed**



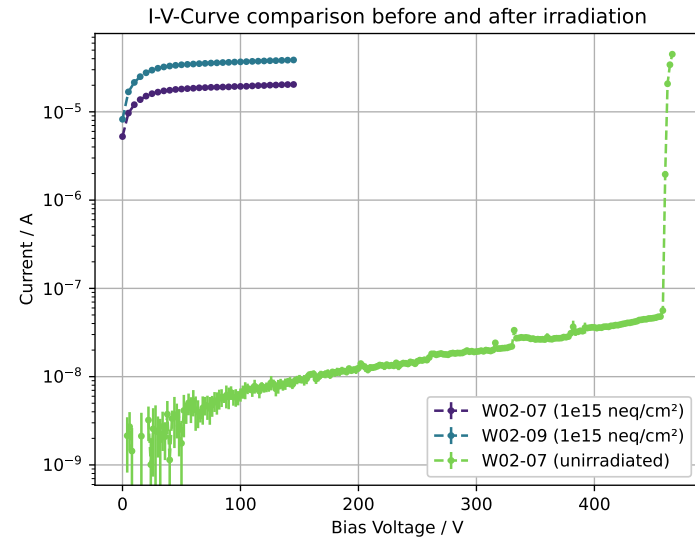
Laboratory Tests

- Available fluences – **unirr** | **1e15** neq/cm² | **2e15** neq/cm² (lab tests ongoing)
 - **Proton irradiation:** 1e15 at Bonn cyclotron, 2e15 at Birmingham MC40 cyclotron
- Operate irradiated chips at -20°C, unirradiated at room temperature
- Able to tune to approx. **2ke⁻ threshold** and **~100e⁻ dispersion** after irradiation
 - **20% increase in ENC** after irradiation to 1e15 neq/cm²



I-V-Curves

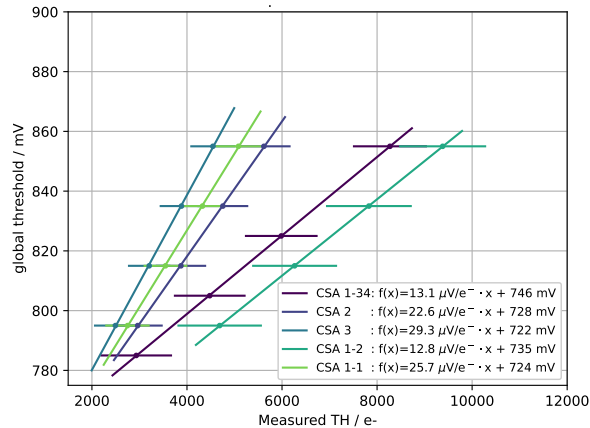
- **Breakdown** voltage between **450 - 500V** for unirradiated chips
- Expected increase in leakage current after irradiation
 - **Unirradiated @ room temperature**
 - **Irradiated $1e15$ neq/cm² @ -15°C**
 - No temperature scaling done here
- Difference after irradiation still under investigation



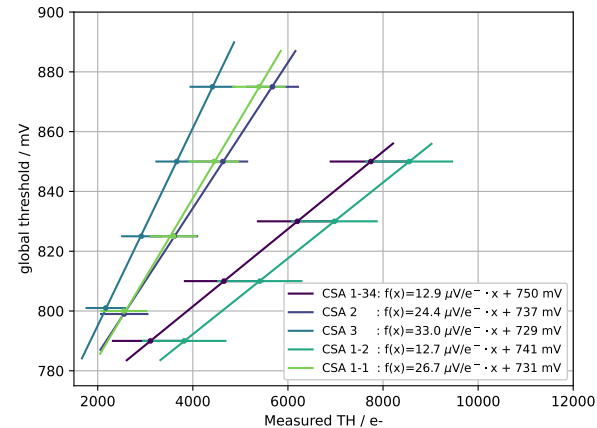
Gain Measurements

- Measure untuned threshold at different global threshold settings
- Gain extracted from linear regression
- Smaller C_{feedback} \rightarrow larger gain \rightarrow faster LE rise time
- Gain slightly increased for *large gain matrices* after irradiation

Gain Unirradiated



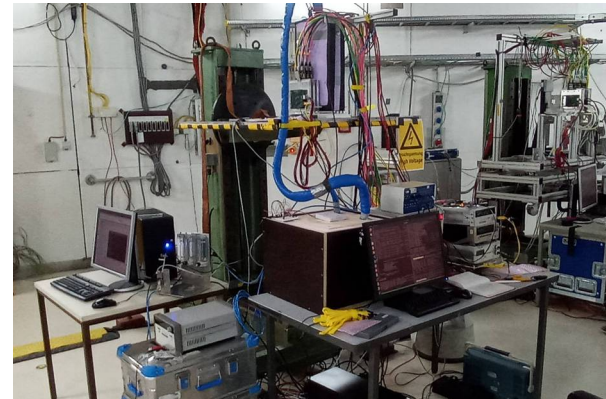
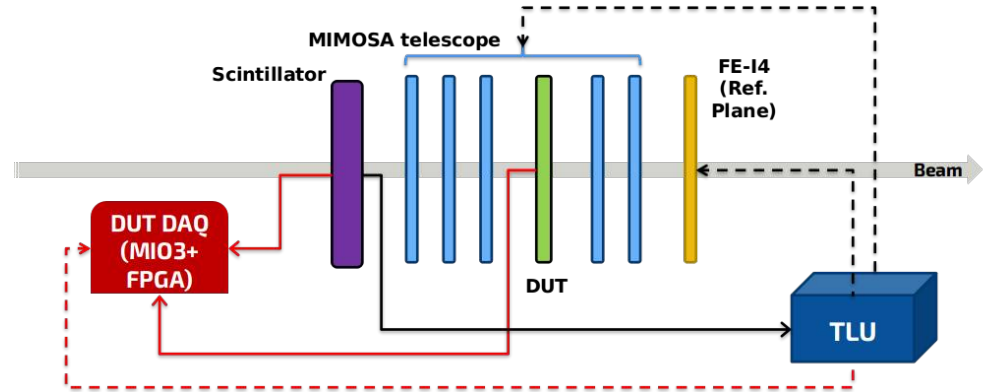
Gain Irradiated ($1e15 \text{ neq}/\text{cm}^2$)



Testbeam Setup

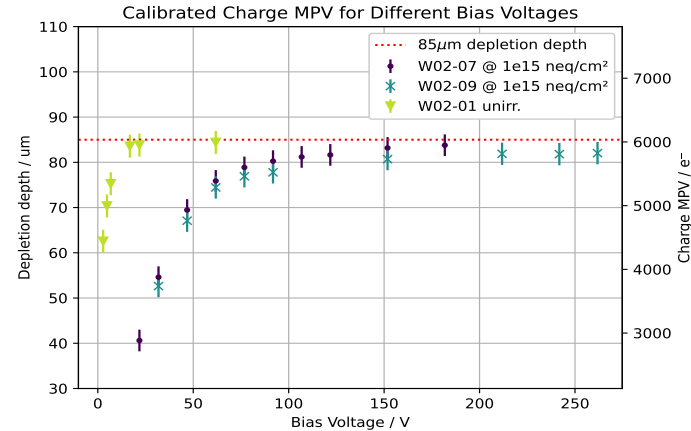
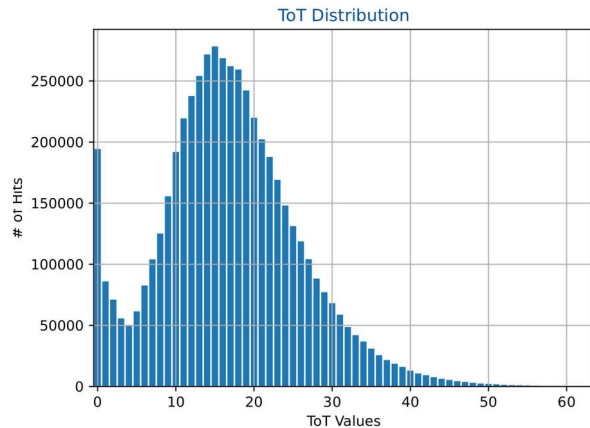
- **DESY: 5 GeV electron beam**
- Telescope setup:
 - Scintillator
 - EUDET type beam telescope
 - FE-I4
 - Trigger Logic Unit (TLU)
 - DUT (LF-Monopix2)
- **Irradiated DUT cooled to -20°C**
- **Sample Scintillator, DUT hit, TLU trigger** in DAQ for event building

Following TB results measured with a $1e15$ neq/cm² irradiated chip



Depletion Depth

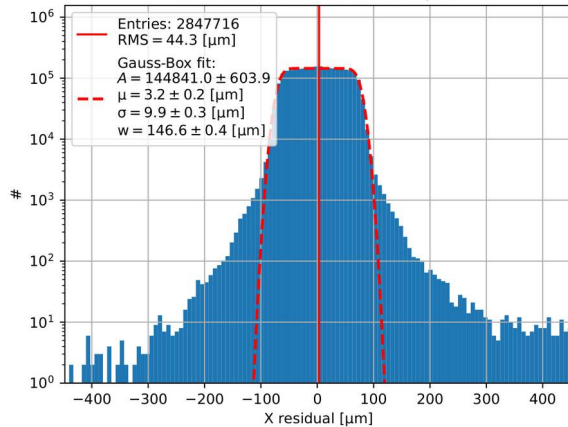
- All chips operated at roughly $2ke^-$ threshold
- Calculate calibrated charge MPVs from ToT distribution
- **Depletion depth profile of $1e15$ irradiated chips in very good agreement**
 - Full depletion reached around 120V bias @ $1e15$ neq/cm²
 - ~15V for unirradiated chips



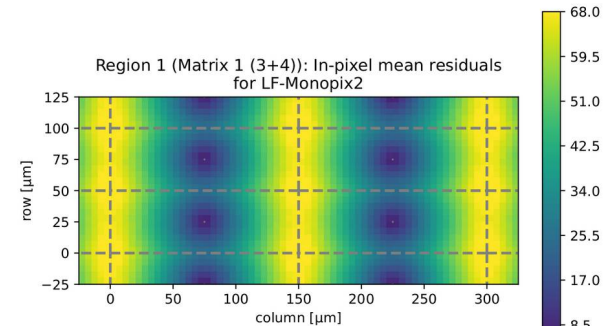
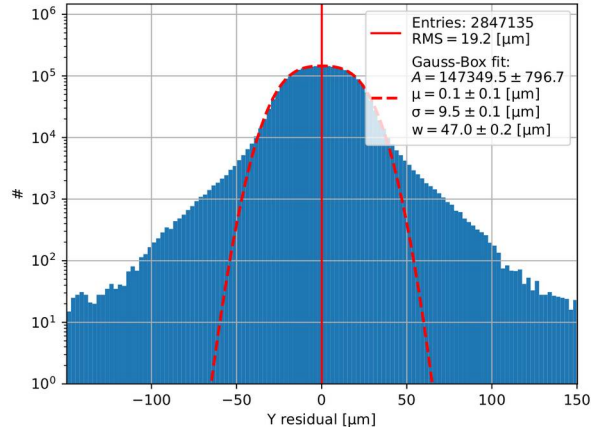
Residuals

- Testbeam analysis done using Beam Telescope Analysis
- Residuals as expected
- Fitted Box-Gaussian to distribution
 - Box width in good agreement with pixel pitch ($150 \times 50 \mu\text{m}^2$)

Local X residuals



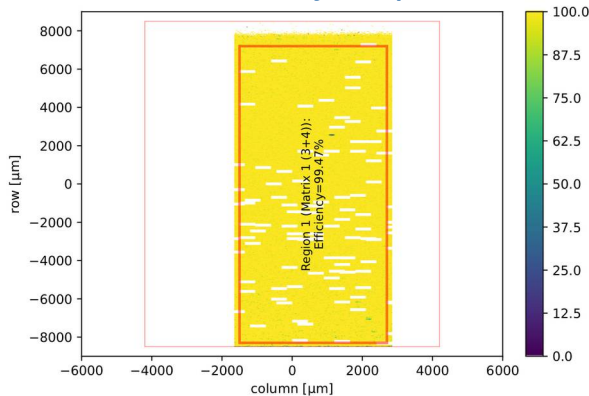
Local Y residuals



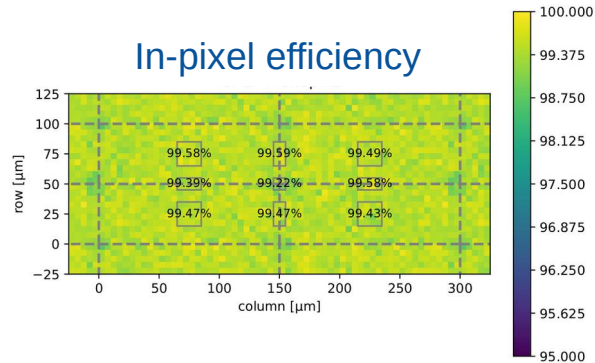
Efficiency Results

- **Uniform hit detection and in-time efficiency** across matrix (150V bias, 2ke⁻ threshold)
 - *Data run shown here (99.5 ± 0.1)% hit detection efficiency*
- Projected onto **2x2 in-pixel** plots for in-pixel studies
- Combine data runs to achieve higher statistics (if necessary)

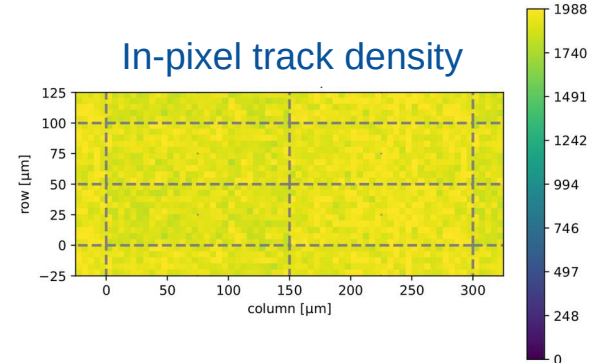
Efficiency Map



In-pixel efficiency



In-pixel track density



Efficiency Results

1e15 neq/cm²:

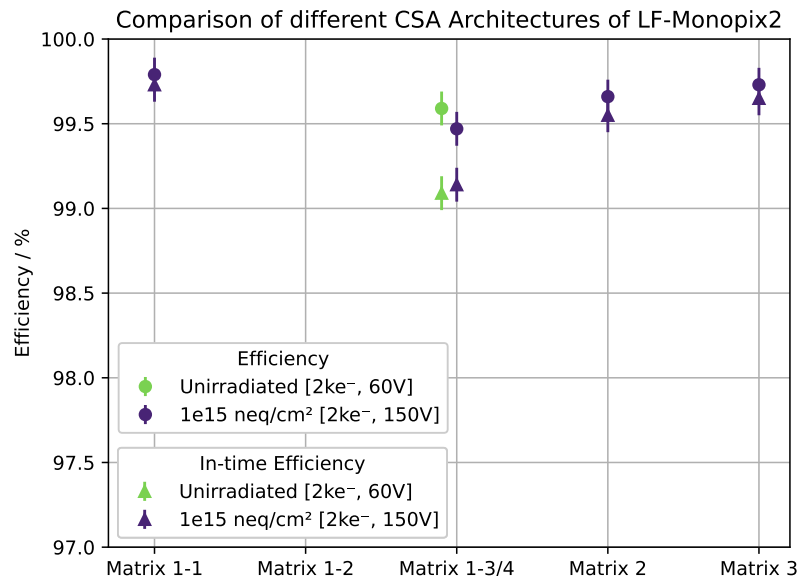
- **Hit detection and in-time efficiencies > 99%** at **2ke⁻ threshold** and **150V** bias voltage

2e15 neq/cm²:

- Problems with cooling setup
- Could not reach reasonable threshold
- Large increase in leakage current
- But could talk to chips continuously

Unirradiated result at **2ke⁻ threshold** and **60V** bias voltage as comparison

- **No significant efficiency loss** after irradiation to **1e15 neq/cm²**
- **No stable operation possible** at latest testbeam with **2e15 neq/cm²** irradiated chips



Efficiency Threshold and Bias Run

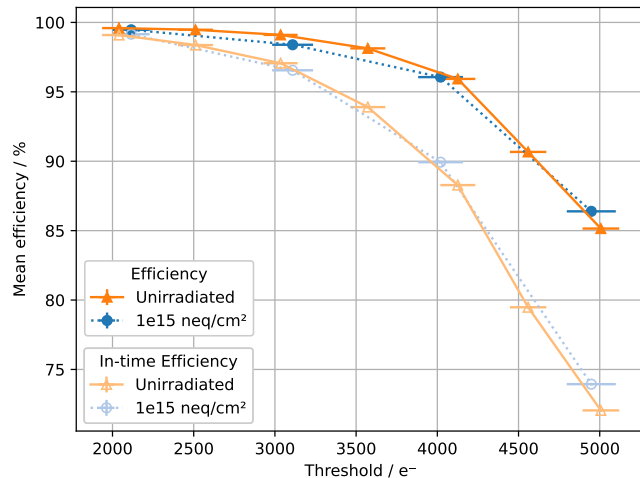
Efficiencies at different **thresholds**:

- **Decrease in efficiency for higher thresholds**

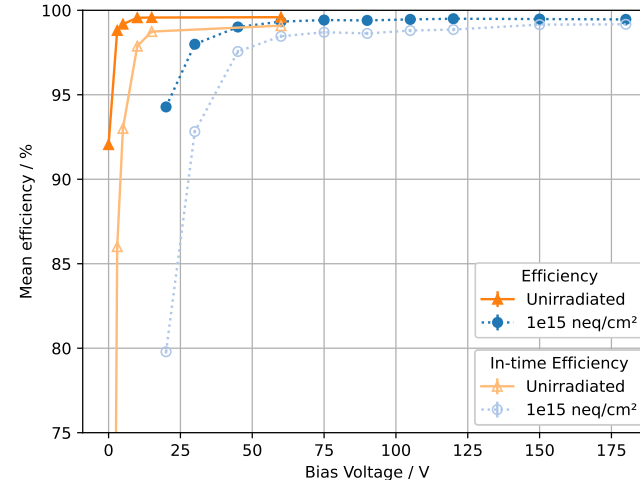
Efficiencies at different **bias voltages**:

- **Increase in efficiency for higher bias voltages until full depletion of sensor**

Efficiency vs Threshold



Efficiency vs Bias Voltage

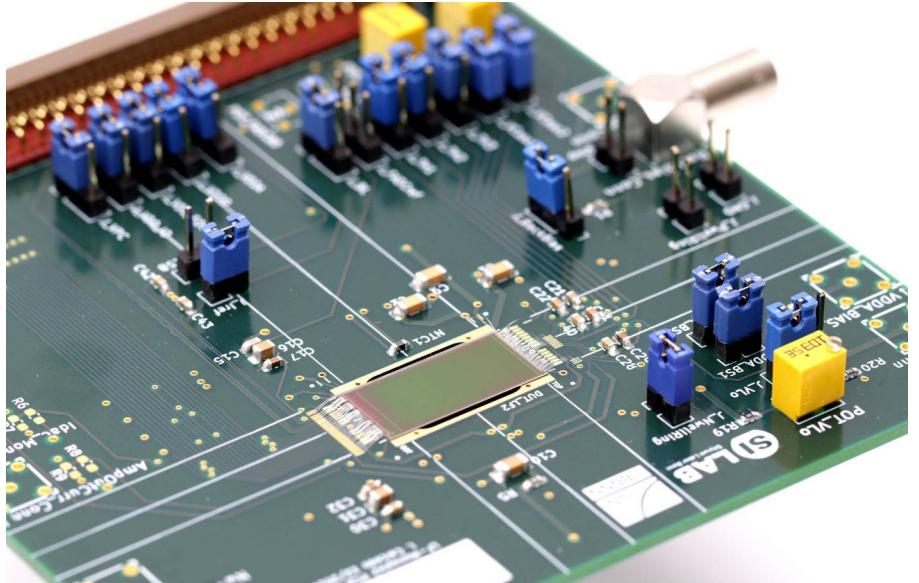


Conclusion and Outlook

- **LF-Monopix2** fully functional and efficient after irradiation to 1×10^{15} neq/cm²
 - Measured **hit detection efficiencies** > **99%** for all FE designs
- **Cooling setup and leakage current problems** lead to difficulties at testbeam with 2×10^{15} neq/cm² irradiated chips

Upcoming:

- Detailed lab tests with 2×10^{15} neq/cm² irradiated sensor
 - Check possible leakage current issues
- TID irradiation campaign



Thank you for your attention!

The measurements leading to these results have been performed at the Test Beam Facility at DESY Hamburg (Germany), a member of the Helmholtz Association (HGF)

This project has received funding from the European Union's Horizon 2020 Research and Innovation programme under GA No. 675587-STREAM, 654168 (AIDA-2020) and 101004761 (AIDA-Innova)

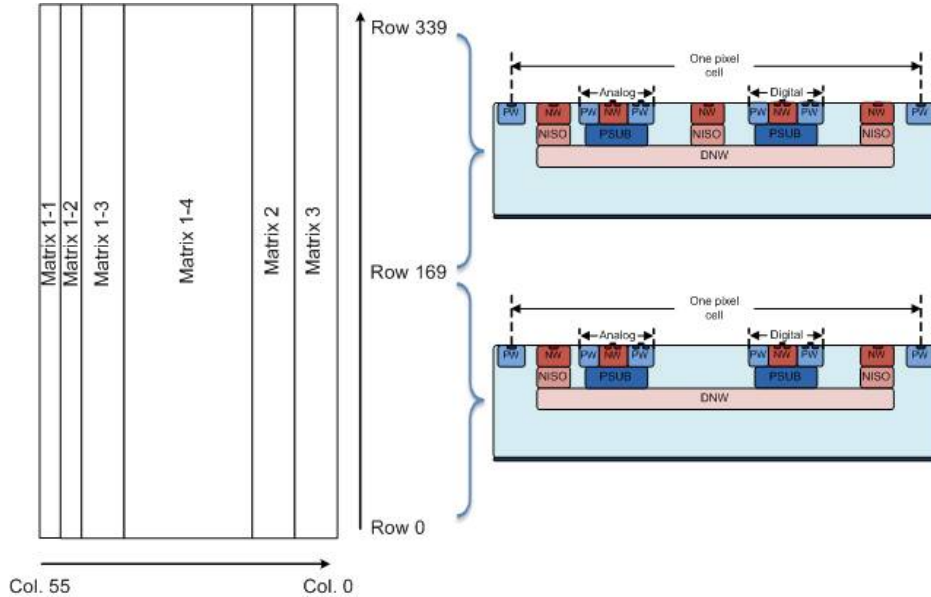


This project has received funding from the European Union's Horizon Europe Research and Innovation programme under Grant Agreement No 101057511.



Backup

LF-Monopix2 In-Pixel Design

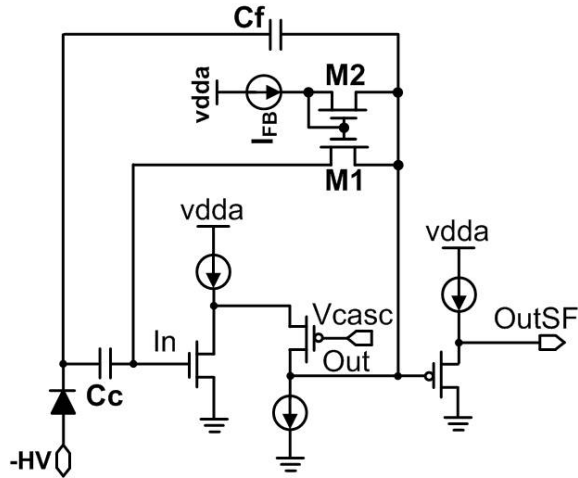


Matrix	Column	CSA	Feedback cap.	Discriminator	Logic
1-1	55 - 52	V1	1.5 fF	Bidirectional tuning	Falling
1-2	51 - 48	V1	5 fF	Bidirectional tuning	Falling
1-3	47 - 40	V1	5 fF	unidirectional tuning	Rising
1-4	39 - 16	V1	5 fF	unidirectional tuning	Falling
2	15 - 8	V2	1.5 fF	Bidirectional tuning	Falling
3	7 - 0	V3	1.5 fF	Bidirectional tuning	Falling

CSA Types of LF-Monopix2

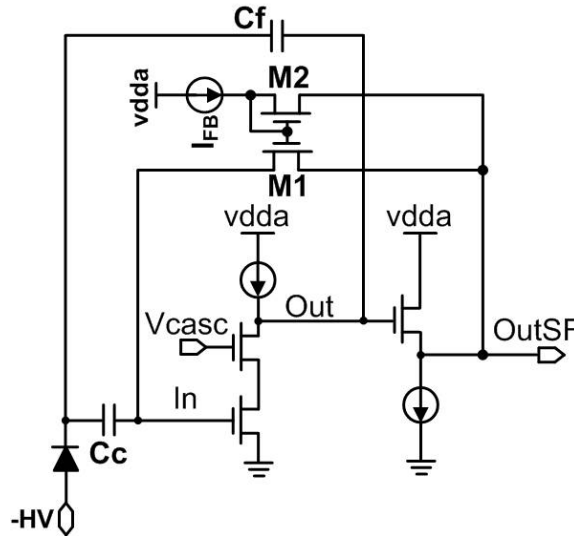
CSA 1

NMOS amplifier from LF-Monopix1



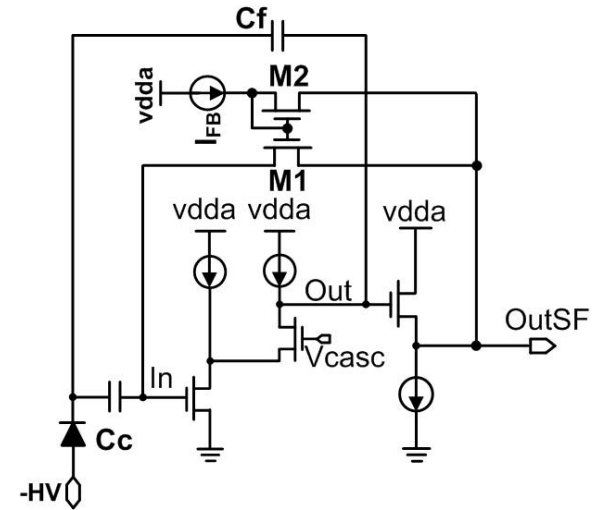
CSA 2

Telescopic cascaded structure



CSA 3

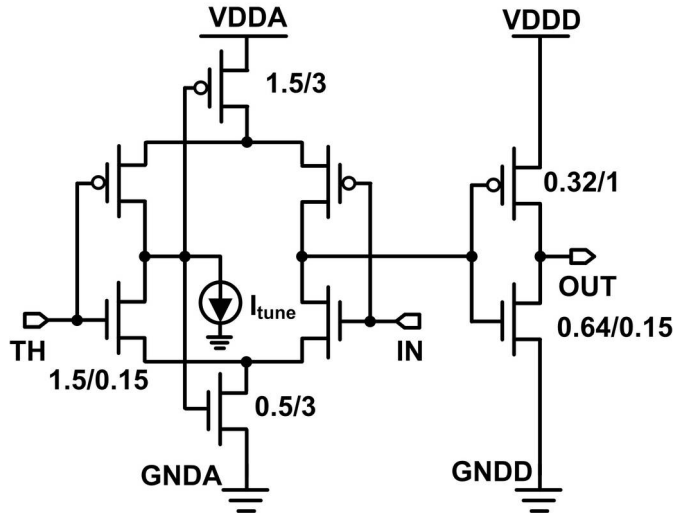
Current into input transistor from two separately adjustable branches



Discriminator Types of LF-Monopix2

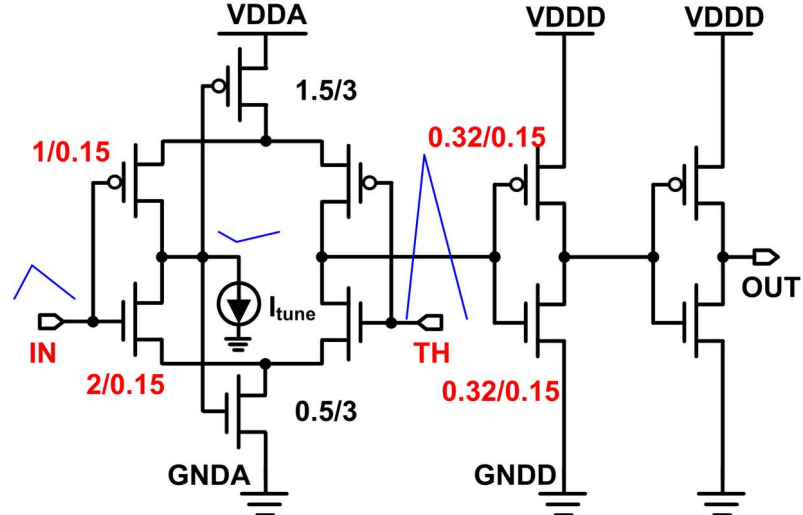
Unidirectional

Self-biased differential amplifier followed by a CMOS inverter



Bidirectional

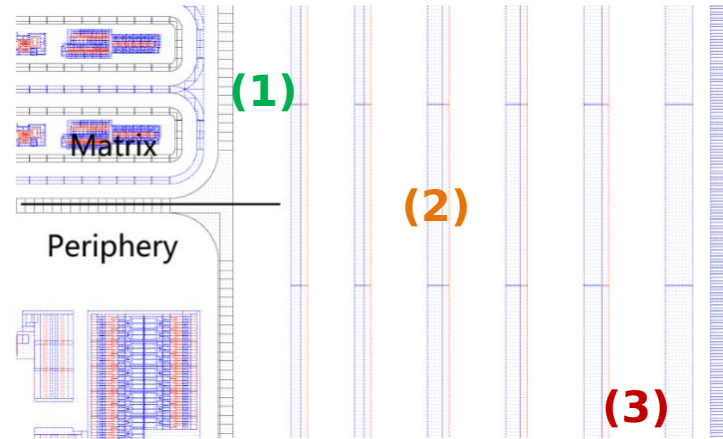
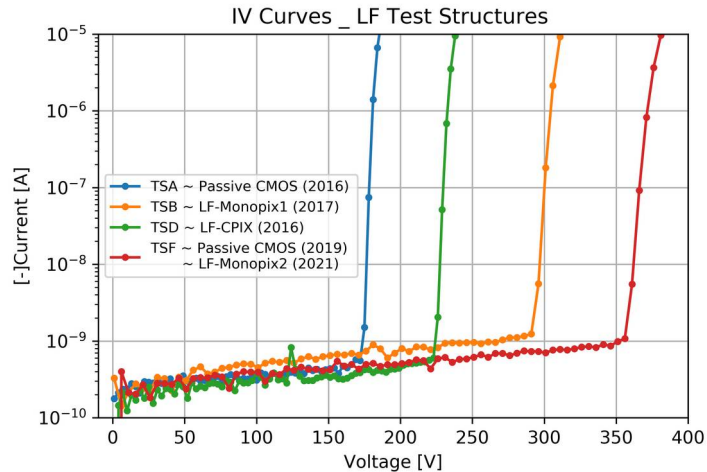
Optimized transistor dimensions and swapped input ports for faster speed



LF-Monopix: Guard Ring Design

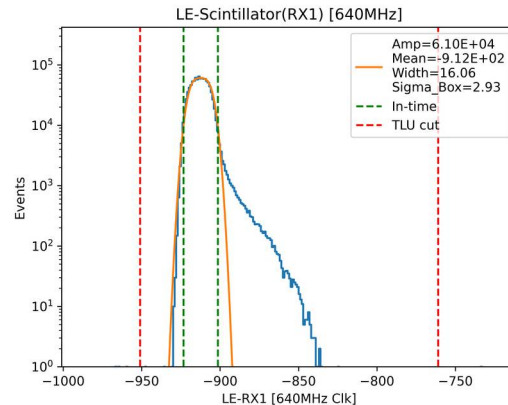
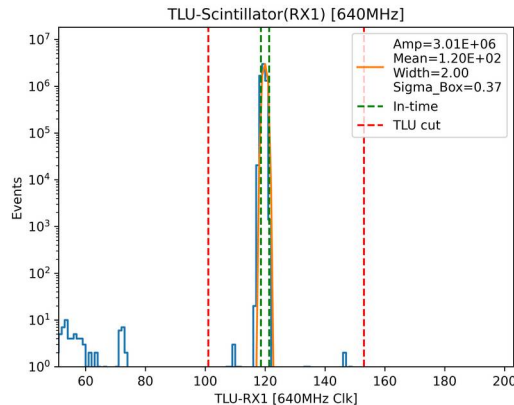
Improvement of breakdown voltage achieved by:

- Adding Deep N-well on innermost n-ring **(1)**
- P+N combination in guard-rings **(2)**
- Reduction of guard-ring number -> Increase in spacing **(3)**



Event Building

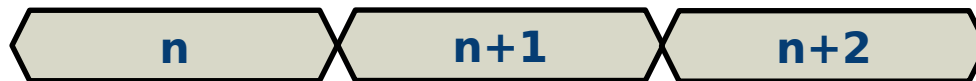
1. Match TLU640 with closest Scintillator and TLU timestamp in raw data
2. Look for most frequent frequent value and cut on it (both LF-Monopix2 and FE-I4 data)
3. Match TLU640 with closest DUT hit (leading edge) timestamp
4. Assign corresponding Scintillator timestamp to DUT hit



In-Time Events

- LF-Monopix2 is **triggerless**
- Leading edges (LE) sampled at 40MHz (25ns)
- Look at the matched scintillator signals (640 MHz), and find the **time frame where most hits have its leading edge in a single BCID.**

BCID clock (40 MHz)



1: Hit at start of BCID + Short time-walk



"Real" In-time **efficient**

2: Hit late within BCID + Short time-walk



"Fake" in-time **inefficiency**

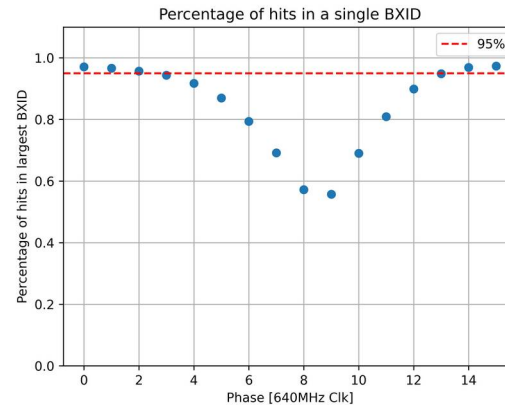
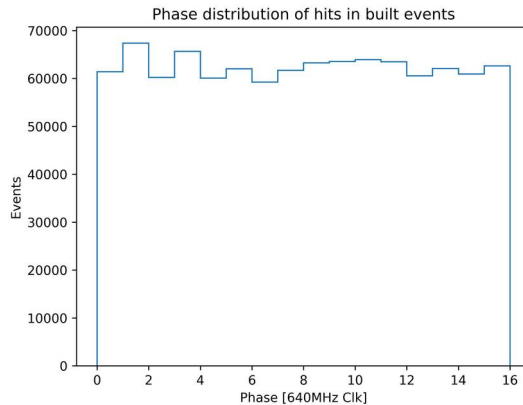
3: Hit at start of BCID + Long time-walk



"Real" in-time **inefficiency**

In-Time Events

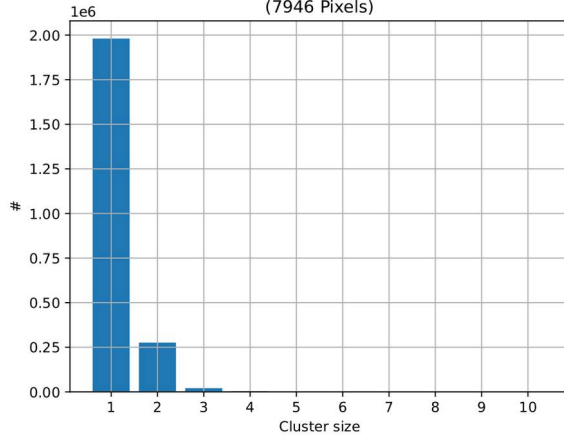
- Events are equally likely to come at any time within a single BCID
- Look at each 640MHz clock within 25ns and quantify percentage of hits in single BCID
- Take events of highest percentage hits in single BCID to analyze **in-time efficiency**
- Due to jitter of TLU also take the phase before and after into account



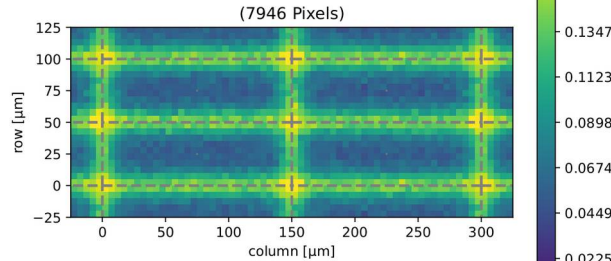
Cluster Size

- Mostly observe single pixel clusters
- Charge sharing likely at pixel edges
- Vertical clusters more likely than horizontal clusters (pixel shape)

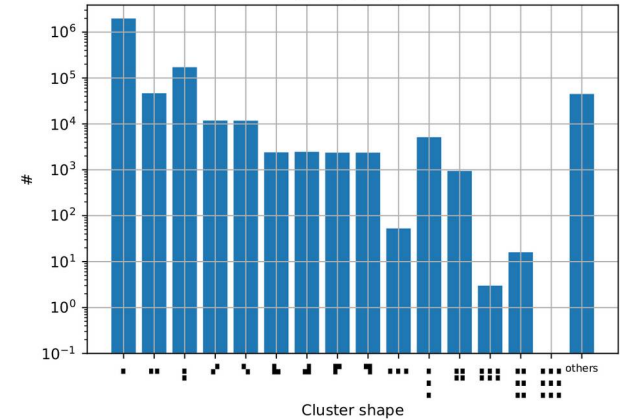
Region 1 (Matrix 1 (3+4)): Cluster size distribution for LF-Monopix2 (7946 Pixels)



Cluster size 2 position



Region 1 (Matrix 1 (3+4)): Cluster shape distribution for LF-Monopix2 (7946 Pixels)



In-Pixel Efficiency for Non-Optimal Operation

- Efficiency loss most prominent in pixel corners (expected)
- Significant efficiency loss (<96%) already present at:
 - **3ke⁻ mean threshold @ 150V bias voltage**
 - **45V bias voltage @ 2ke⁻ mean threshold**

