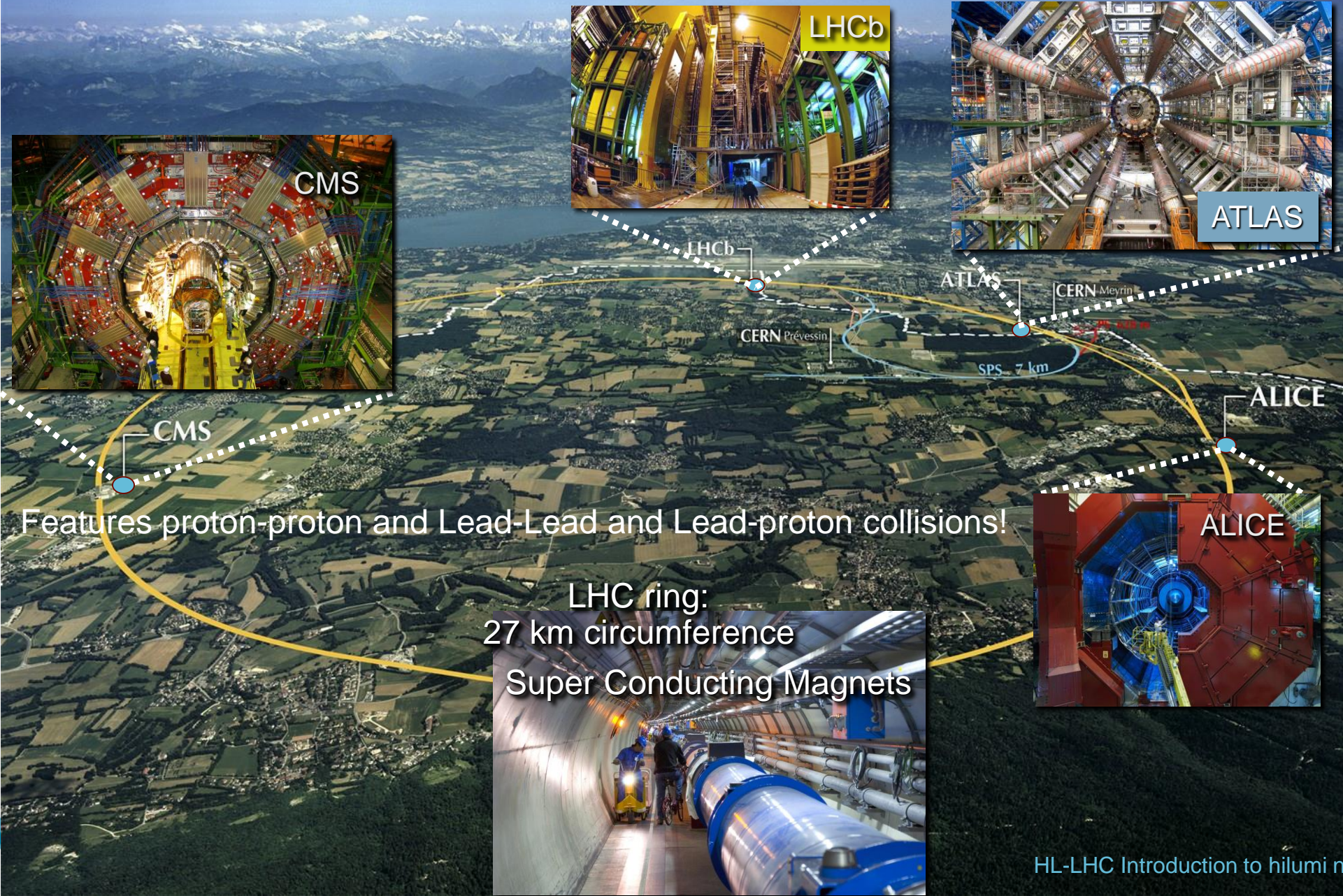


HL-LHC Introduction

O. Brüning
On behalf of the
HL-LHC Project



LHC in the Geneva Basin and its Experiments



LHC (Large Hadron Collider): Magnet Technology

14 TeV proton-proton accelerator-collider built in the LEP tunnel → requires ca. 9T magnets!!!

→ 200000 times the earth magnetic field!!

→ Not feasible with Normal conducting magnets

- 1983 : First studies for the LHC project
- 1988 : First magnet model (feasibility)
- 1994 : Approval by the CERN Council
- 1996-1999: Series production industrialisation
- 1998 : Declaration of Public Utility & Start of civil engineering
- 1998-2000: Placement of main production contracts
- 2004 : Start of the LHC installation
- 2005-2007: Magnets Installation in the tunnel
- 2006-2008: Hardware commissioning
- 2008-2009: Beam commissioning and repair

As of 2010: Physics exploitation



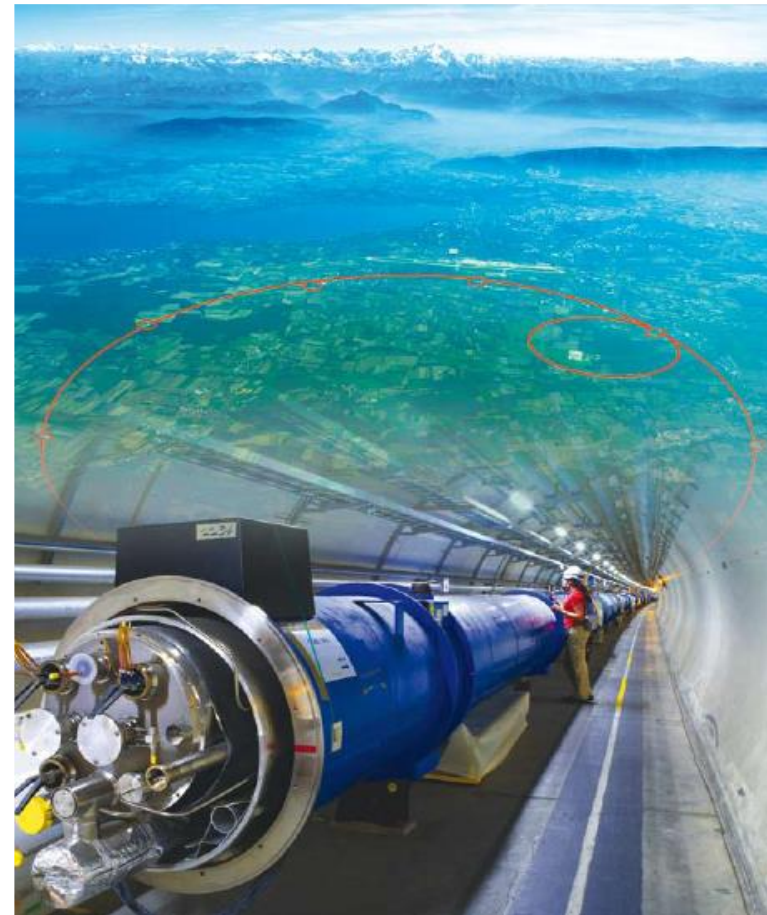
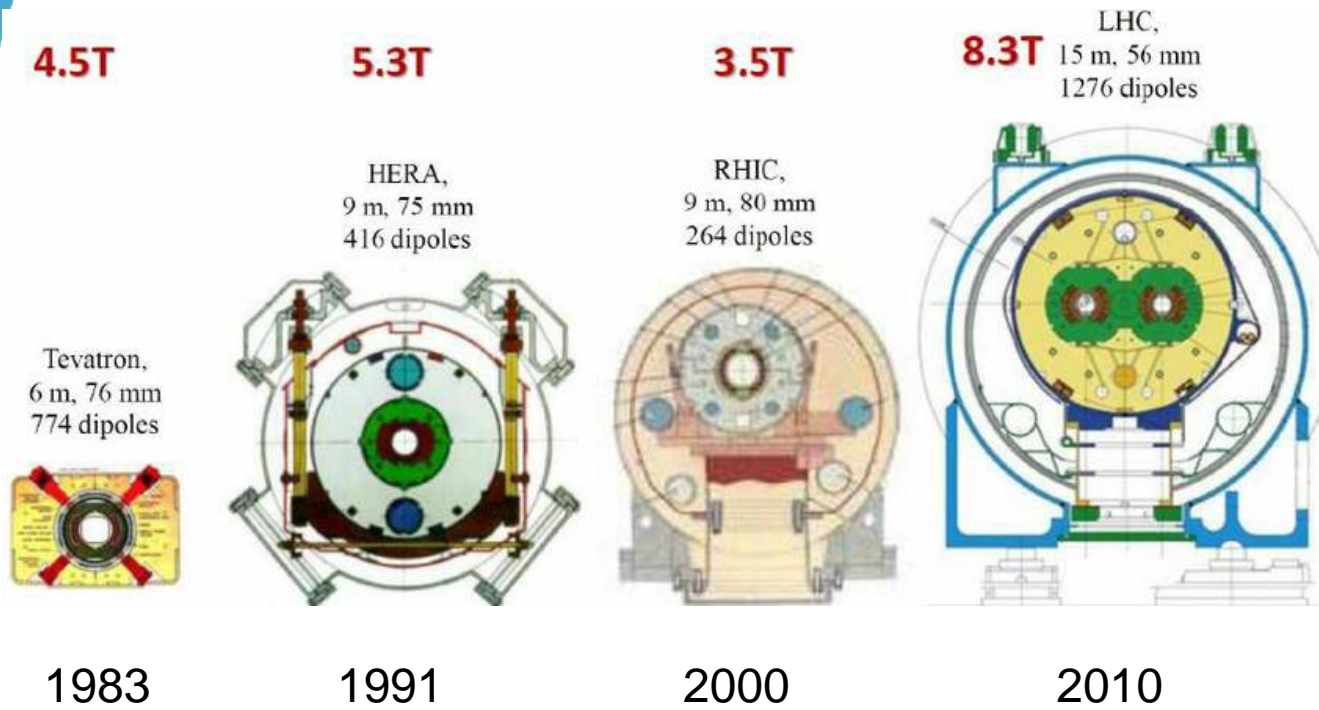
Ca. 20 years magnet development!!!



Ca. 30 years machine development!!!

→ Significant Time scale extending well beyond that of a physicist career!!!

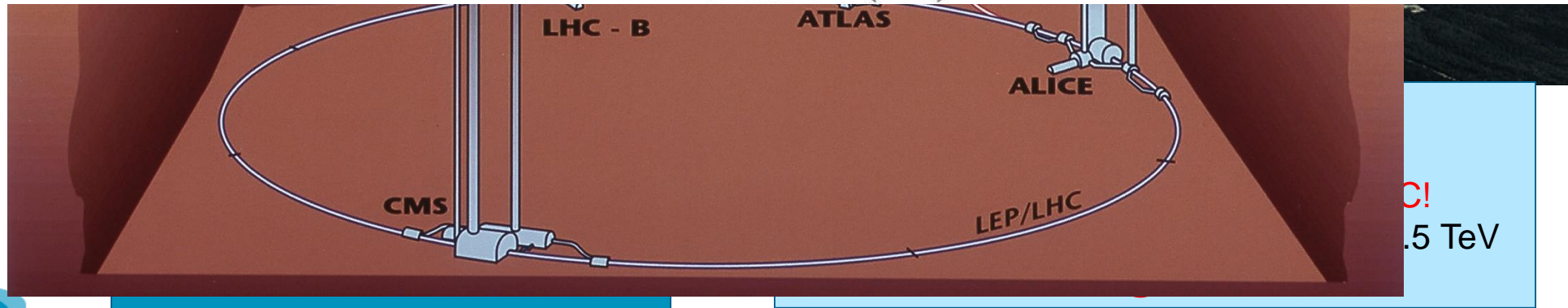
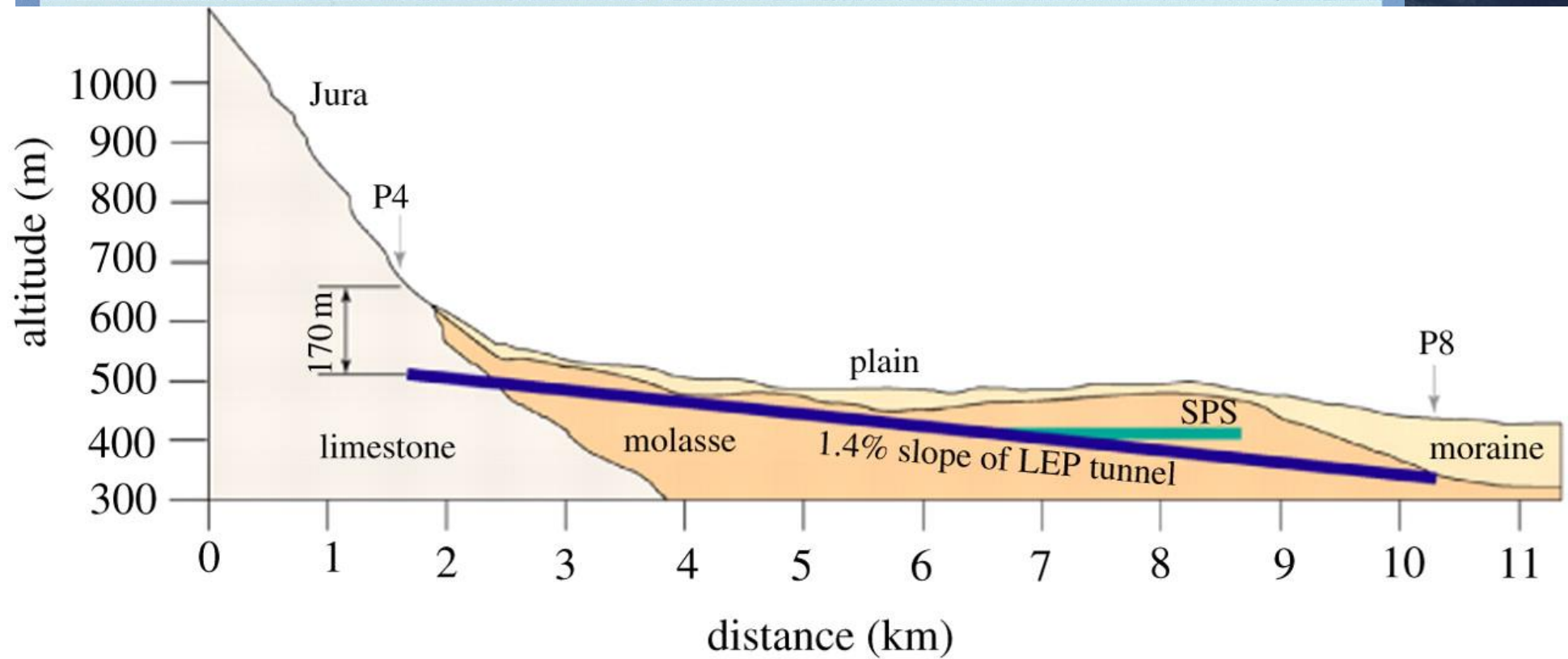
LHC (Large Hadron Collider): Magnet Technology



→ The LHC dipole magnets mark the culmination of 30 years of superconducting magnet technology development!

→ Requiring 1.9K [-271 degrees Celsius] operating temperature

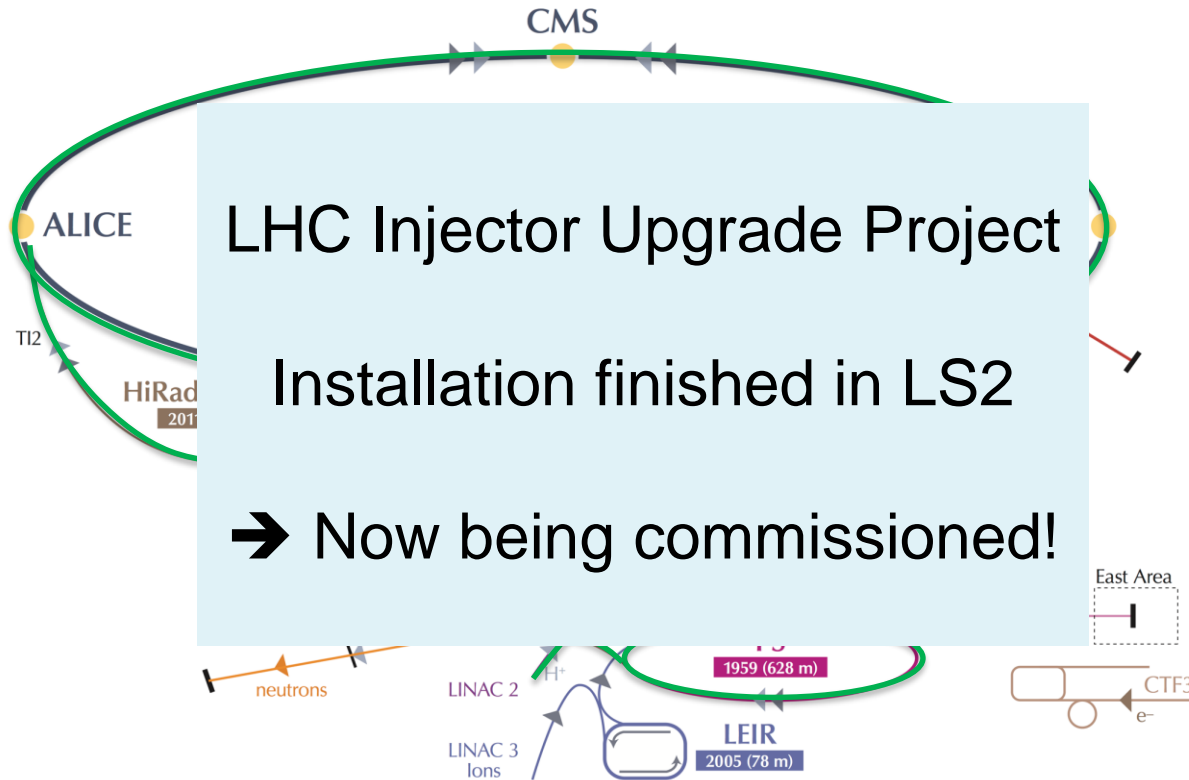
Overall view of the LHC experiments.



The LHC is NOT a Standalone Machine

The LHC performance fully relies on the **performance of its injector complex**

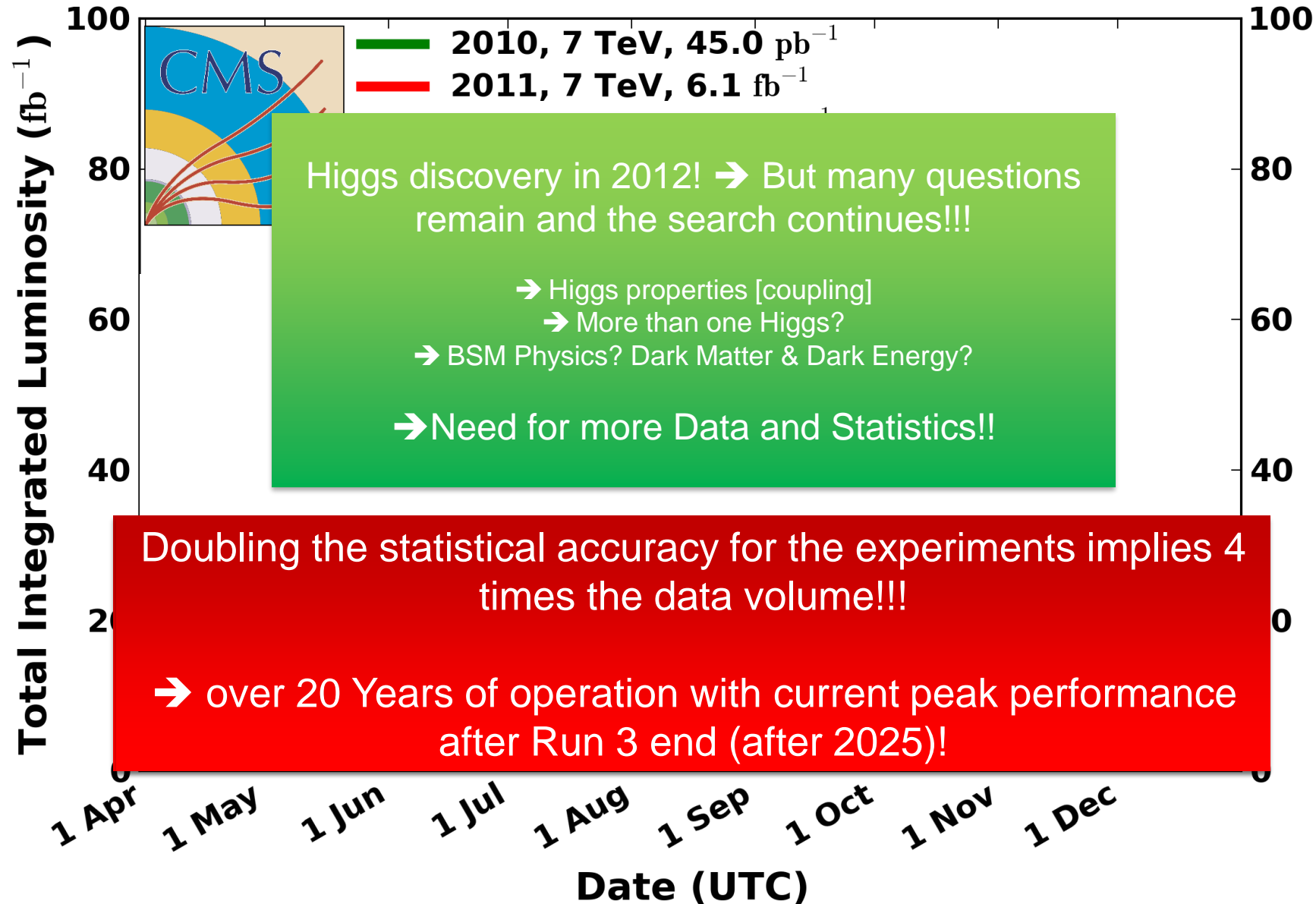
- By itself **one of the largest accelerator facility in the world** with its own diverse and, for many aspects, unique physics program



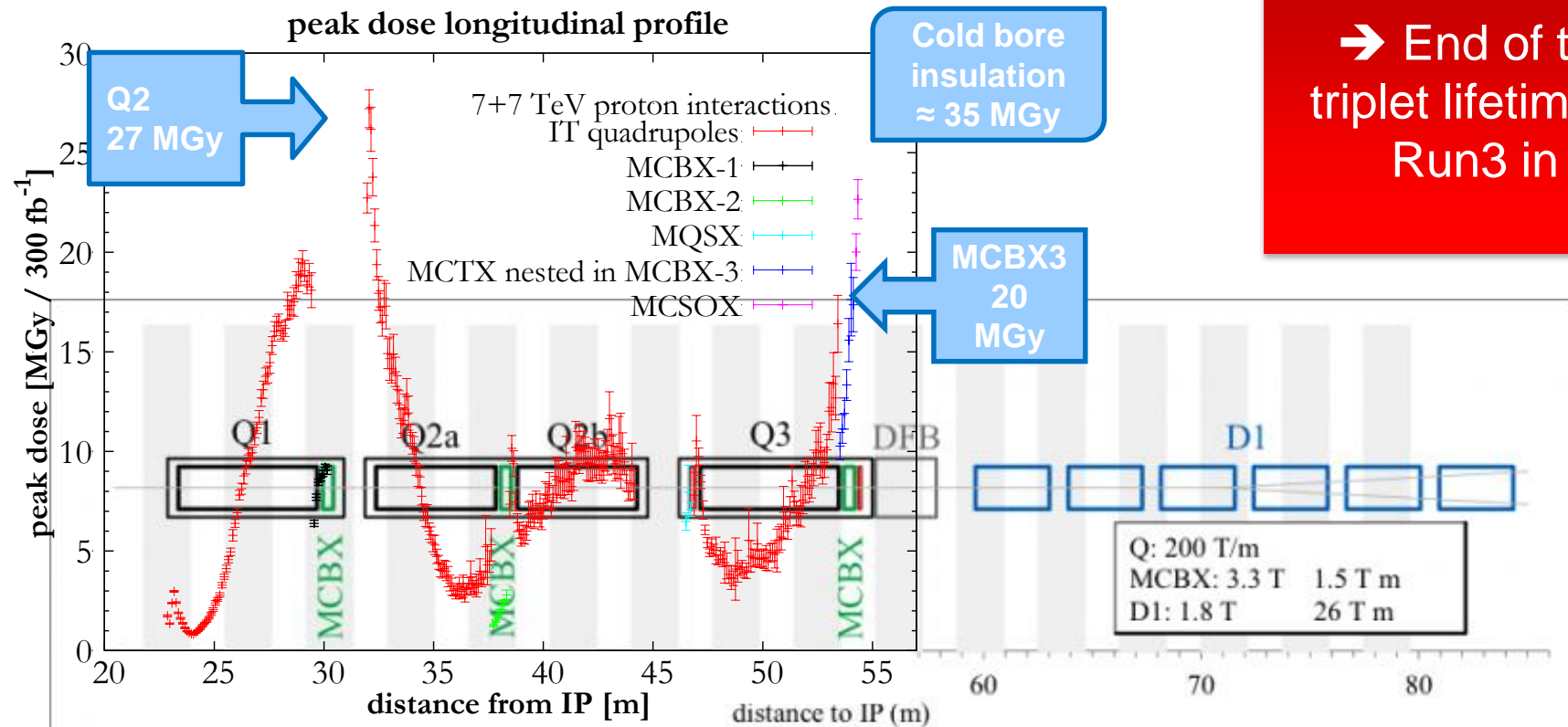
- LHC : $2 \times (0.45 - 7) \text{ TeV}$
- SPS : $26 - 450 \text{ GeV}$
- PS : 1.426 GeV
- PSB : $0.05 - 1.4 \text{ GeV}$
- Linac 4: $0 - 500 \text{ MeV H}^+$

CMS Integrated Luminosity, pp

Data included from 2010-03-30 11:22 to 2018-10-24 04:00 UTC



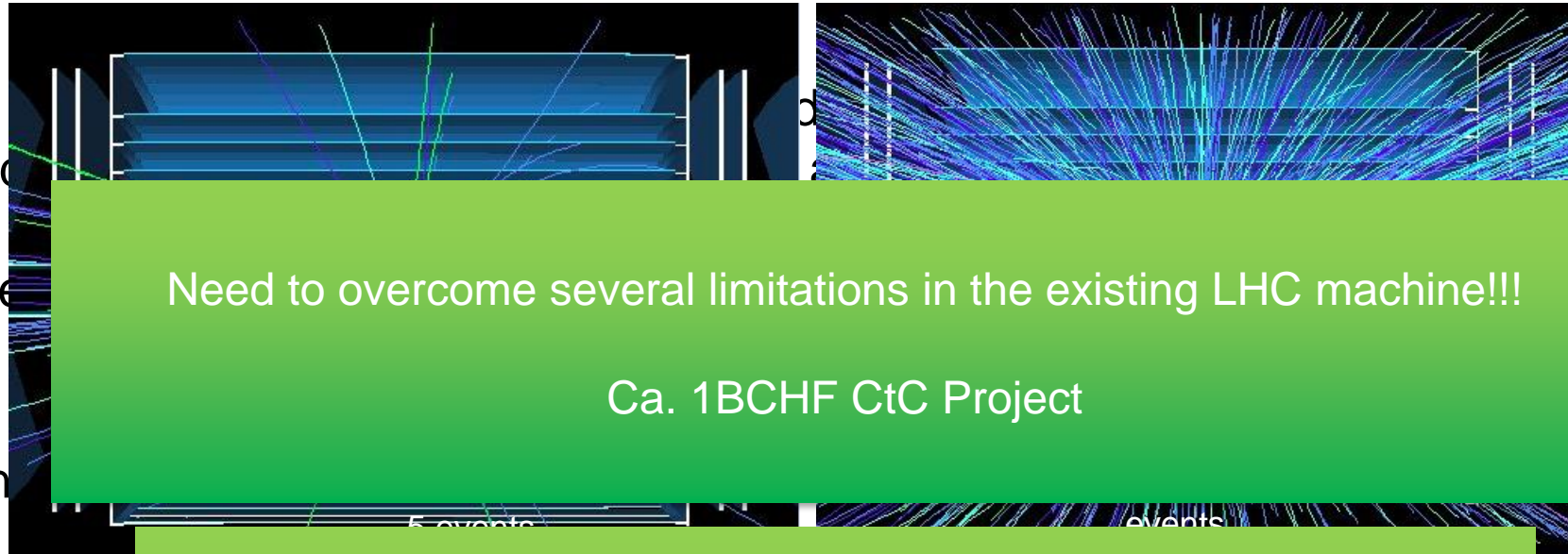
LHC Lifetime Limitation: Debris from the IP & Radiation damage to magnets!



→ End of the LHC triplet lifetime by End Run3 in 2025

→ HL-LHC goal: 10 times the LHC data Volume within 10 years of operation

Goal of High Luminosity LHC (HL-LHC):



The
and

configuration
and targets:

Prepare

Need to overcome several limitations in the existing LHC machine!!!

Devise

Ca. 1BCHF CtC Project

en

design!

im

de

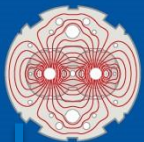
The HL-LHC Project is currently transitioning from

x the nominal value

Prototype Validation to series production!!!

mode!

→ High machine efficiency and reliability are key upgrade ingredients!



LHC / HL-LHC Plan



EU funded HiLumi Design Study

Approval of HL-LHC Project

LHC

HL-LHC

Run 1 Run 2 Run 3 Run 4 - 5...

LS1

13 TeV

EYETS

LS2

13.6 TeV

EYETS

LS3

13.6 - 14 TeV

energy

7 TeV

8 TeV

splice consolidation
button collimators
R2E project

cryolimit
interaction
regions

Diodes Consolidation
LIU Installation
Civil Eng. P1-P5

pilot beam

inner triplet
radiation limit

HL-LHC
Installation

2011 2012 2013 2014 2015 2016 2017 2018 2019 2020 2021 2022 2023 2024 2025 2026 2027 2028 2029 2040

experiment
beam pipes

ATLAS - CMS
upgrade *phase 1*

ALICE - LHCb
upgrade

ATLAS - CMS
HL upgrade

5 to 7.5 x nominal Lumi

75% nominal Lumi

nominal Lumi

2 x nominal Lumi

2 x nominal Lumi

Start of Run3
operation

30 fb⁻¹

190 fb⁻¹

450 fb⁻¹

integrated
luminosity
3000 fb⁻¹
4000 fb⁻¹

HL-LHC TECHNICAL EQUIPMENT:

DESIGN STUDY



PROTOTYPES

CONSTRUCTION

INSTALLATION & COMM.

PHYSICS

HL-LHC CIVIL ENGINEERING:

DEFINITION

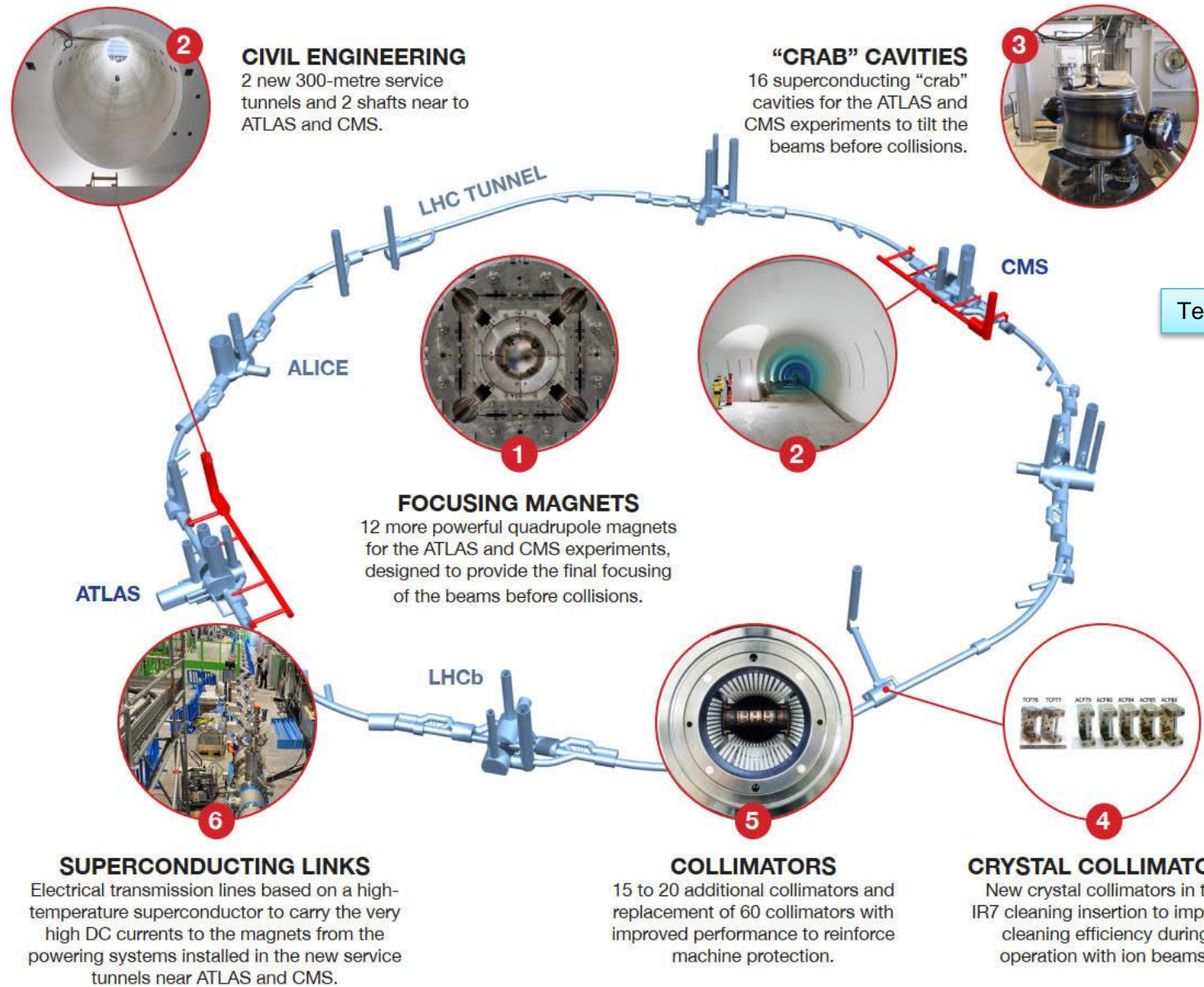
EXCAVATION

BUILDINGS

NEW TECHNOLOGIES FOR THE HIGH-LUMINOSITY LHC

No accelerator project has so many challenging novelties covering such a broad technology spectrum

Technology intensive project!



Technology landmarks

HL-LHC technical bottleneck: Radiation damage to triplet magnets

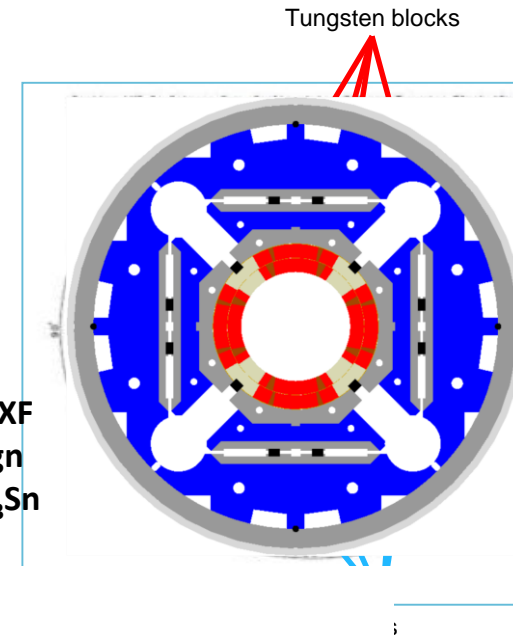
Need to replace existing triplet magnets with radiation hard system such that the new magnet coils receive a similar radiation dose @ 10 times higher integrated luminosity!!!!

→ Shielding!

- Requires larger aperture!
- New magnet technology!

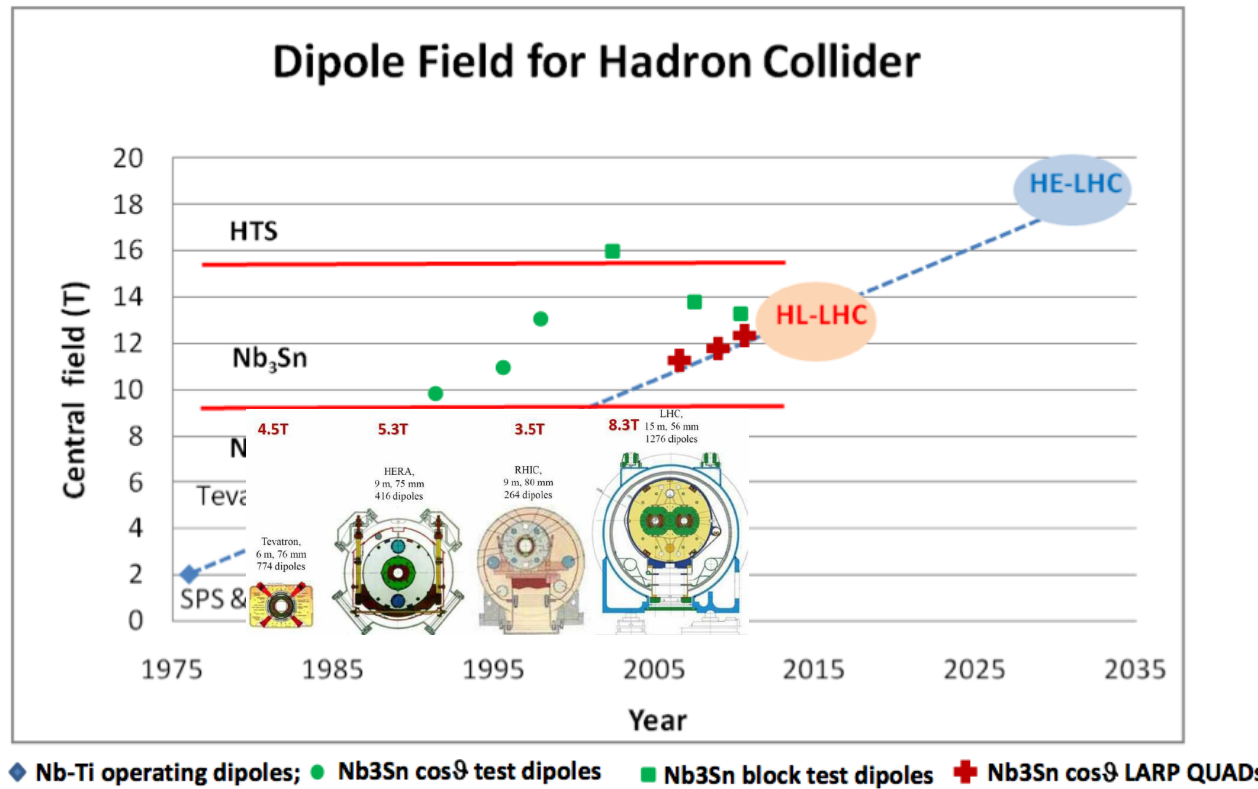
- 70mm at 210 T/m → 150mm diameter 140 T/m → Longer magnets
8T peak field at coils → 12T field at coils (Nb₃Sn)!!! → New Superconductor

US-LARP MQXF magnet design
Based on Nb₃Sn technology



High Field SC Magnets

Magnet development requires substantial R&D effort!!!



courtesy: L. Rossi (CERN)

Ca. 30 years of NbTi magnet R&D leading up to the LHC dipole magnets!

Transition from NbTi to Nb₃Sn: requires similar length of R&D!

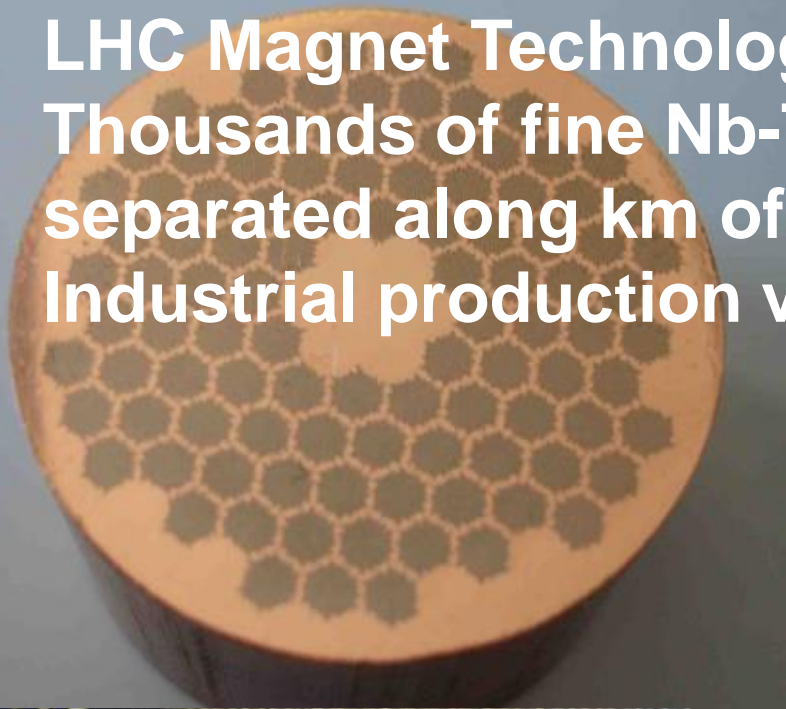
HL-LHC led the R&D for 11-15T magnets based on Nb₃Sn technology:

→ Started in early 2000

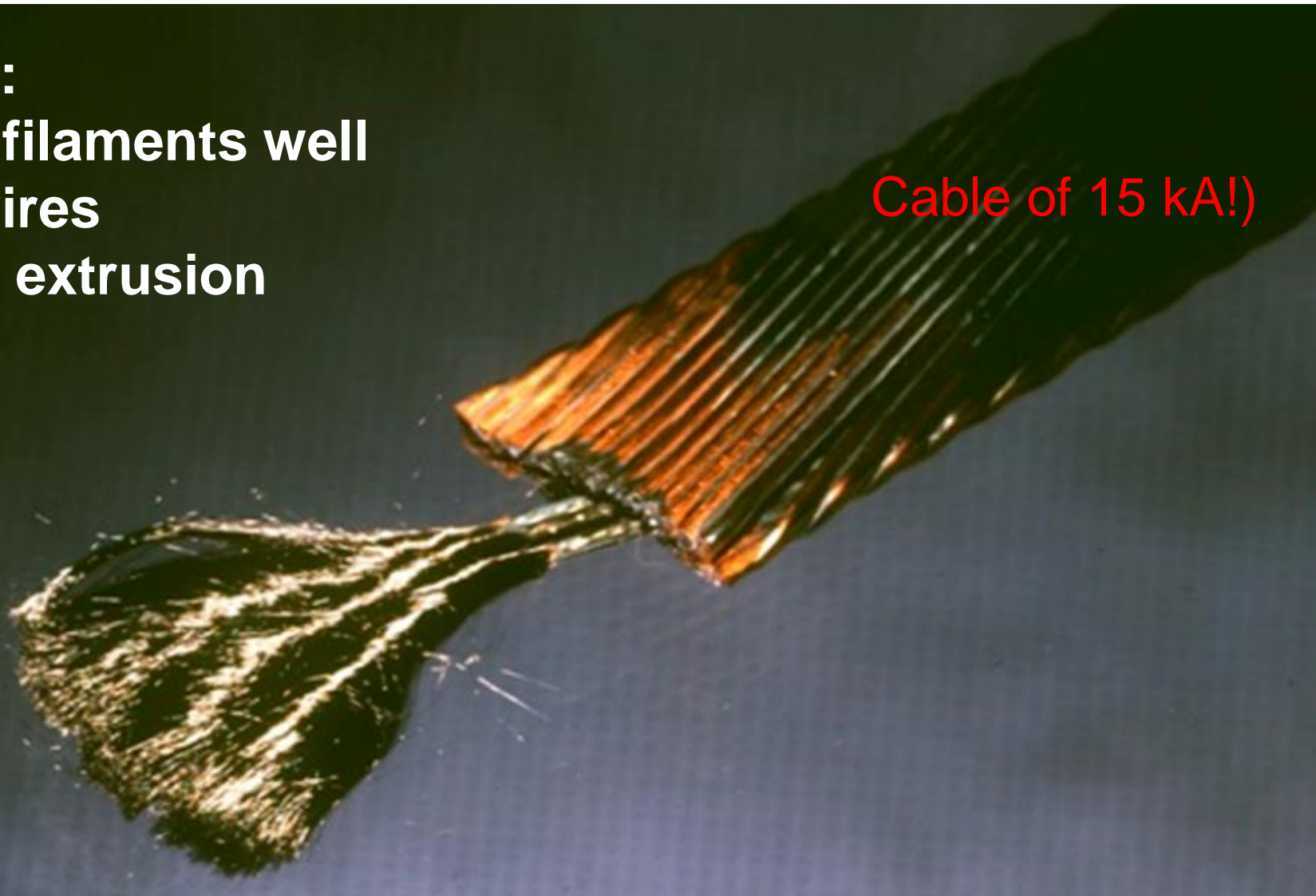
→ 15-20 years R&D program

→ Ready by 2025

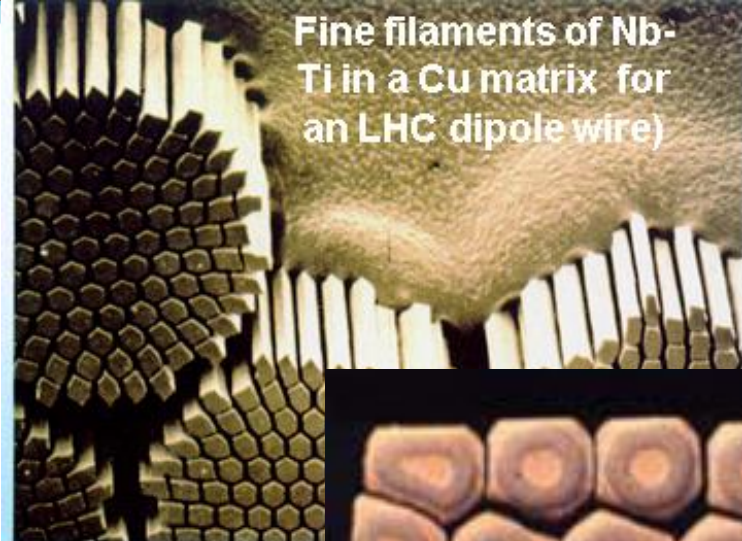
**LHC Magnet Technology:
Thousands of fine Nb-Ti filaments well
separated along km of wires
Industrial production via extrusion**



Cable of 15 kA!

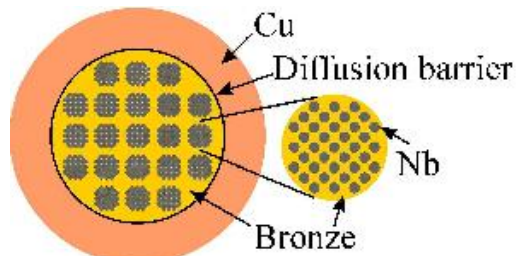


Fine filaments of Nb-Ti in a Cu matrix for an LHC dipole wire)

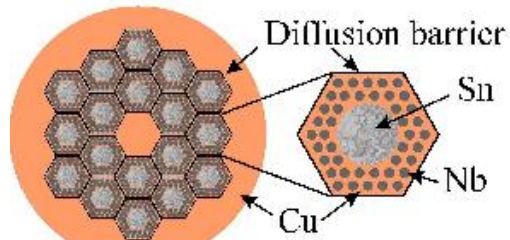
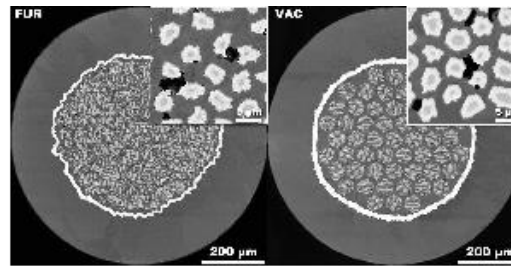


The Nb_3Sn SC Challenge:

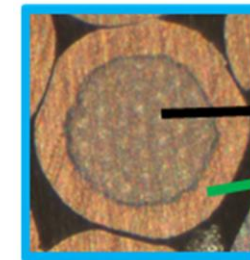
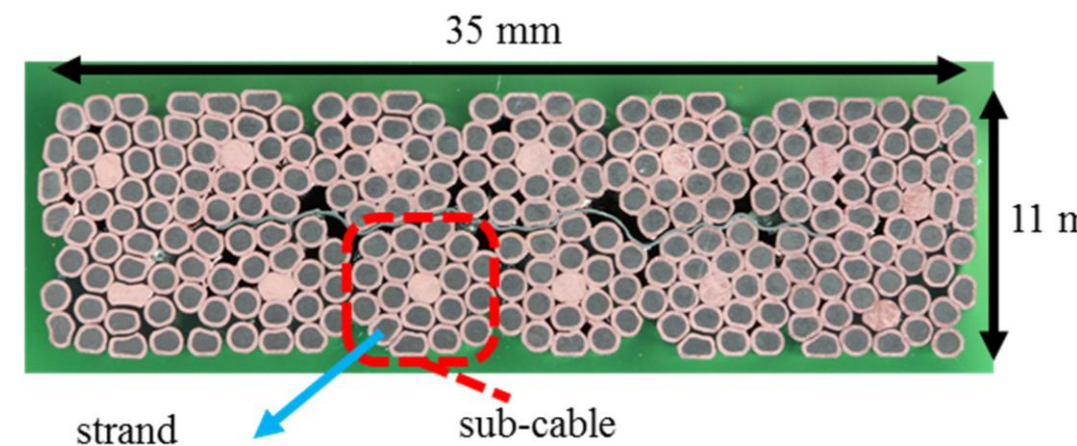
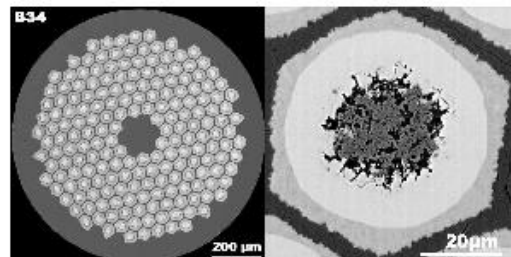
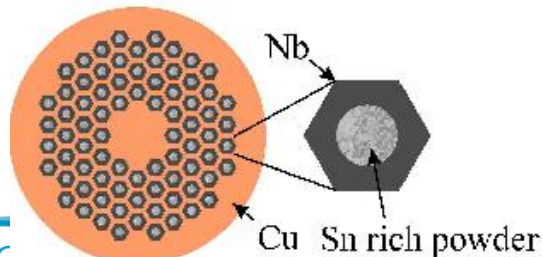
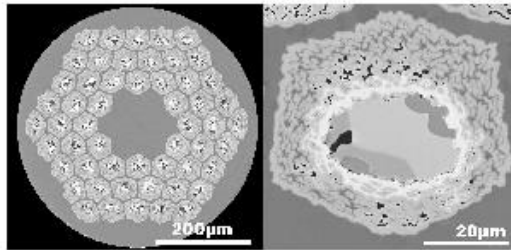
Nb_3Sn is brittle and cannot be drawn in final form – contrary to NbTi
 Strand is drawn before cable is formed before the wire is heat-treated to form the Nb_3Sn superconductor!



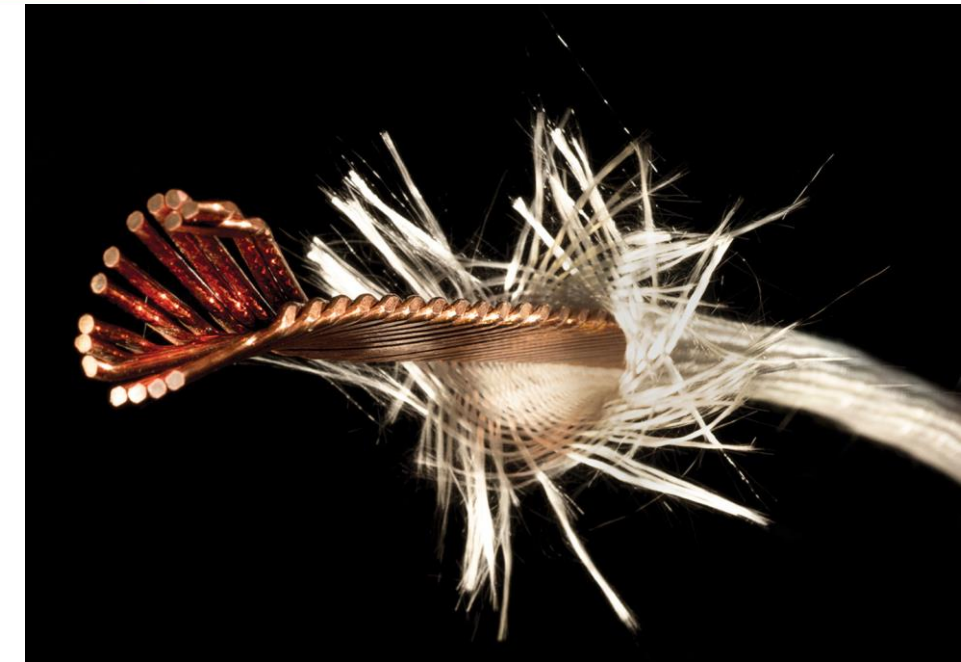
Bronze process



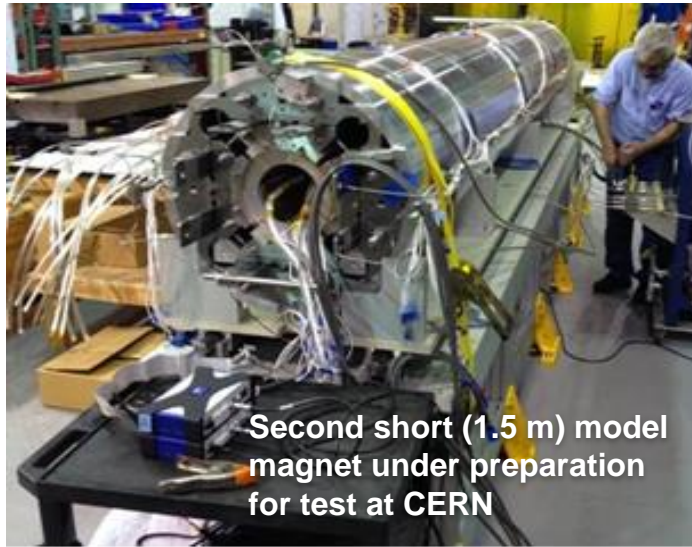
Internal Sn process



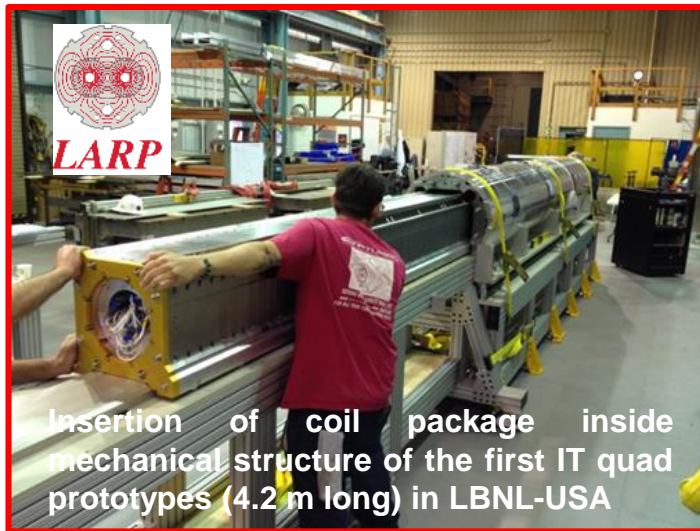
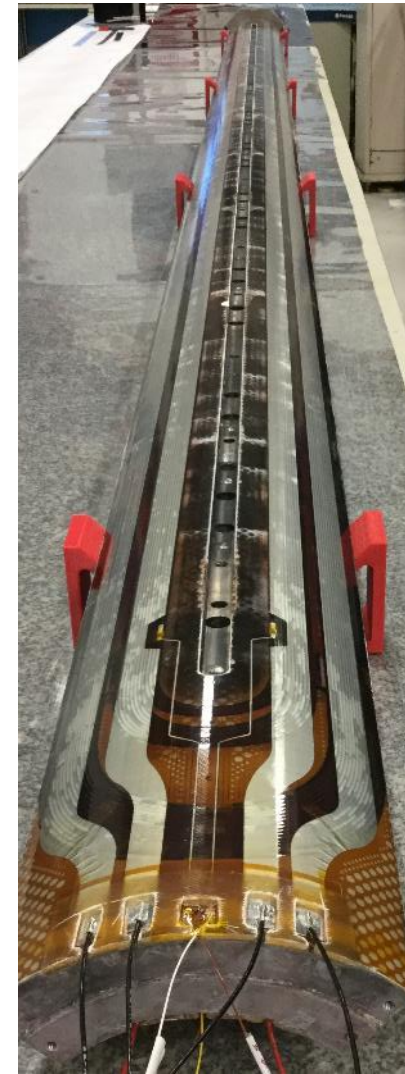
Cu matrix with Nb_3Sn filaments
 Cu stabilizer



Nb₃Sn quadrupole: Transition from Prototype to Series production



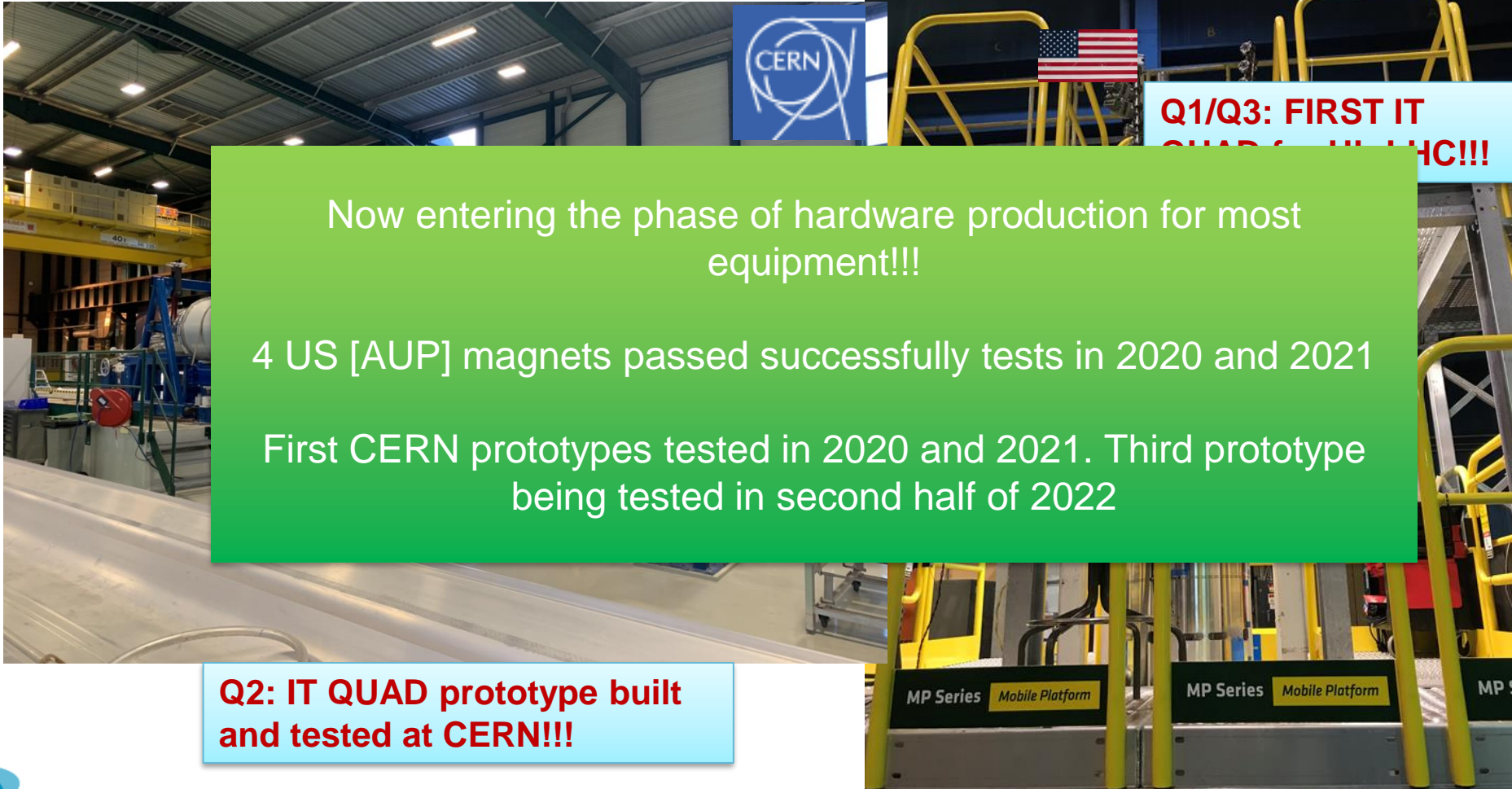
Second short (1.5 m) model magnet under preparation for test at CERN



Insertion of coil package inside mechanical structure of the first IT quad prototypes (4.2 m long) in LBNL-USA



Nb₃Sn quadrupole: Transition from Prototype to Series production



Now entering the phase of hardware production for most equipment!!!

4 US [AUP] magnets passed successfully tests in 2020 and 2021

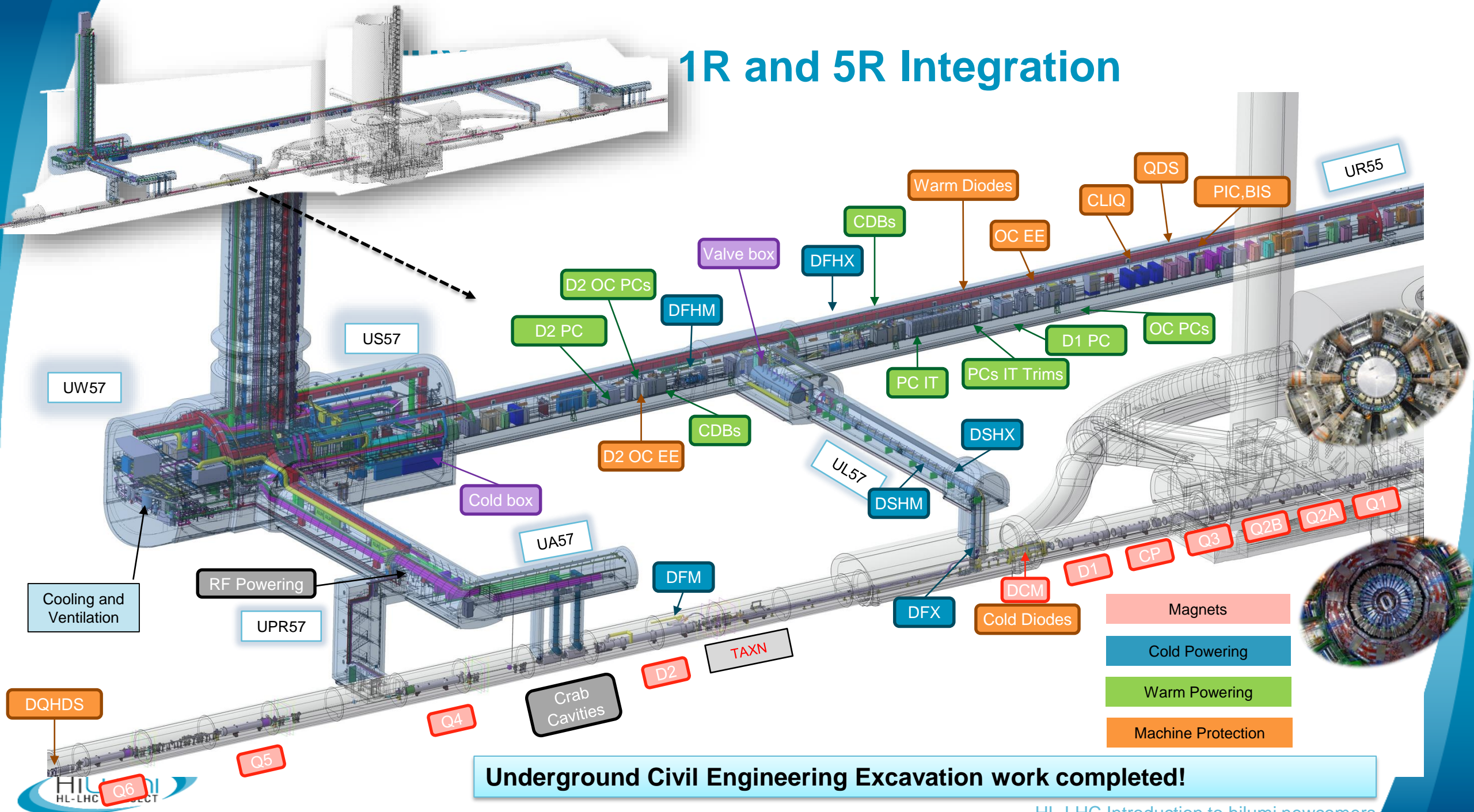
First CERN prototypes tested in 2020 and 2021. Third prototype being tested in second half of 2022

Q2: IT QUAD prototype built and tested at CERN!!!

Q1/Q3: FIRST IT QUAD AT HL-LHC!!!

MP Series Mobile Platform

1R and 5R Integration



Underground Civil Engineering Excavation work completed!

Visit of Council Delegates in September 2021



Underground Civil Engineering work finished in 2021!

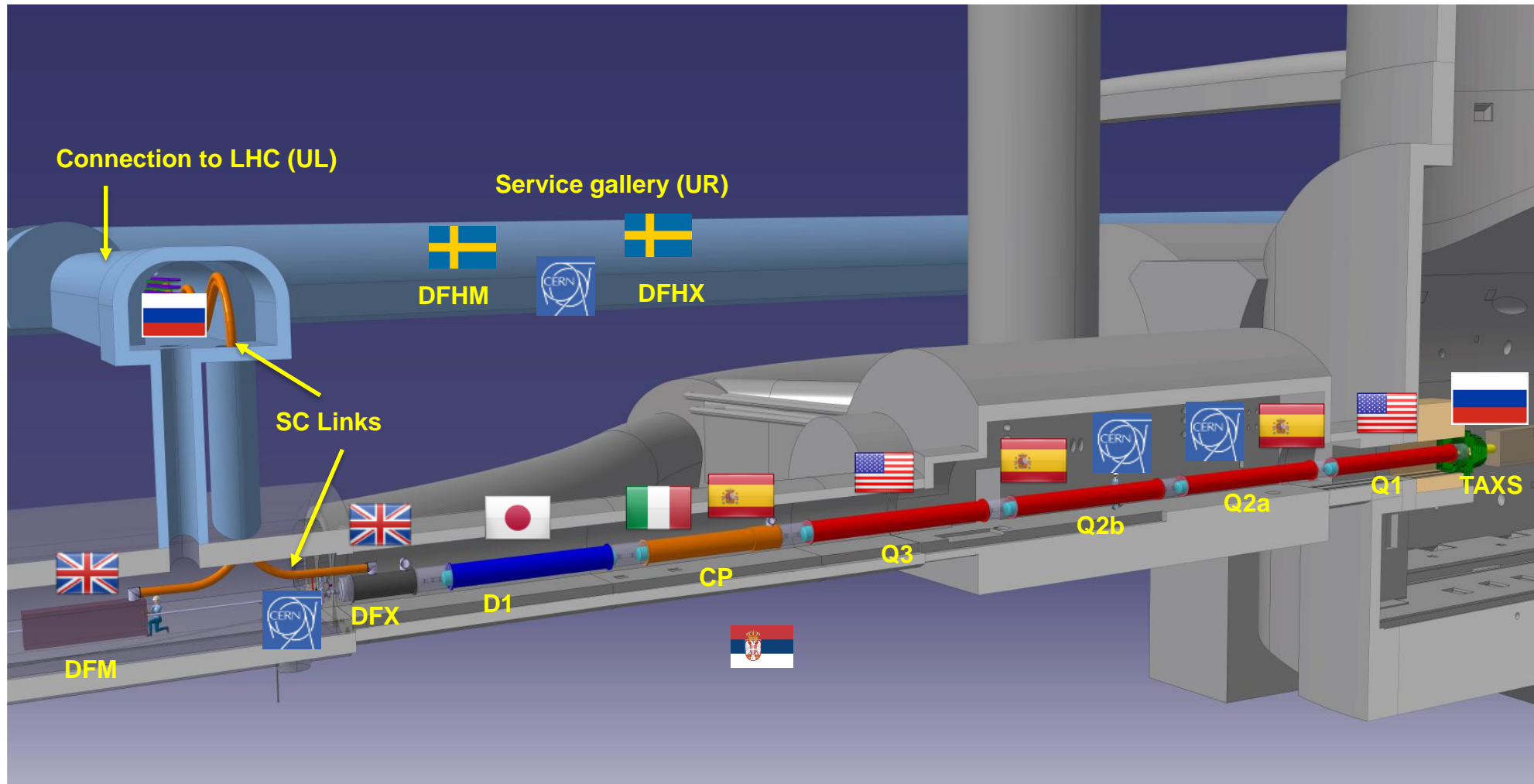




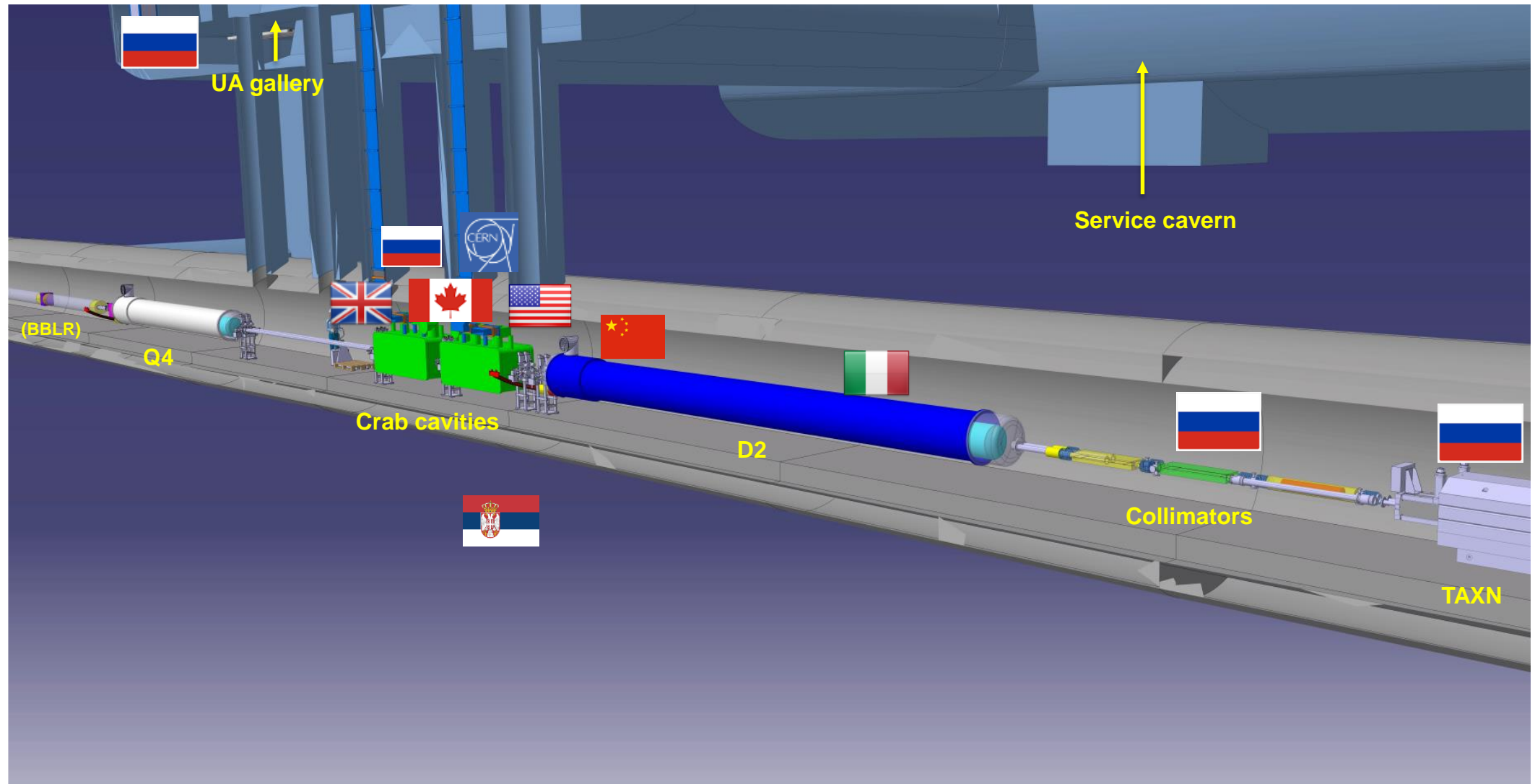
IR1 status April 2022

**Surface Civil
Engineering
work to be
finished in 2022!**

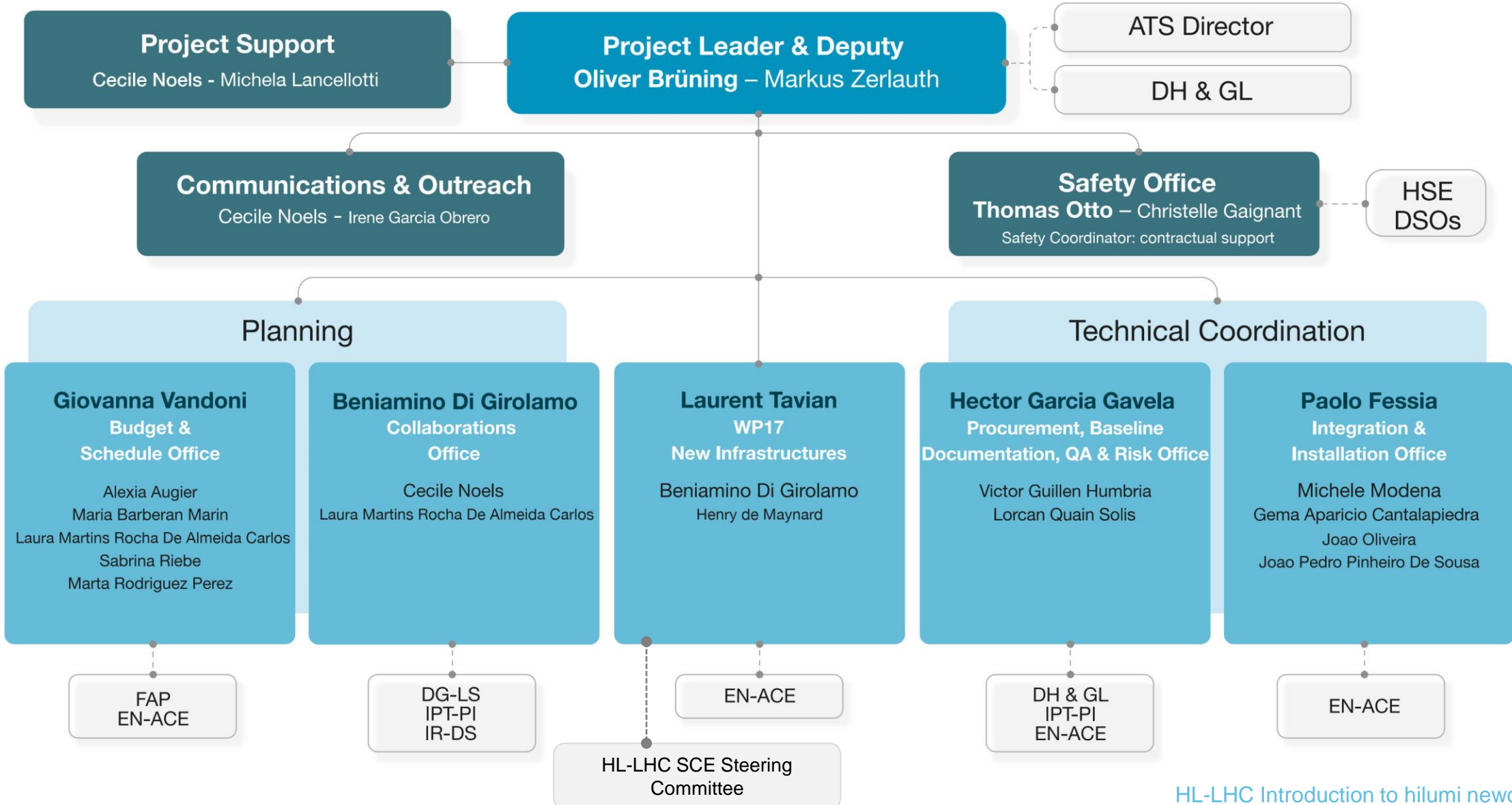
HL-LHC is a truly International Collaboration



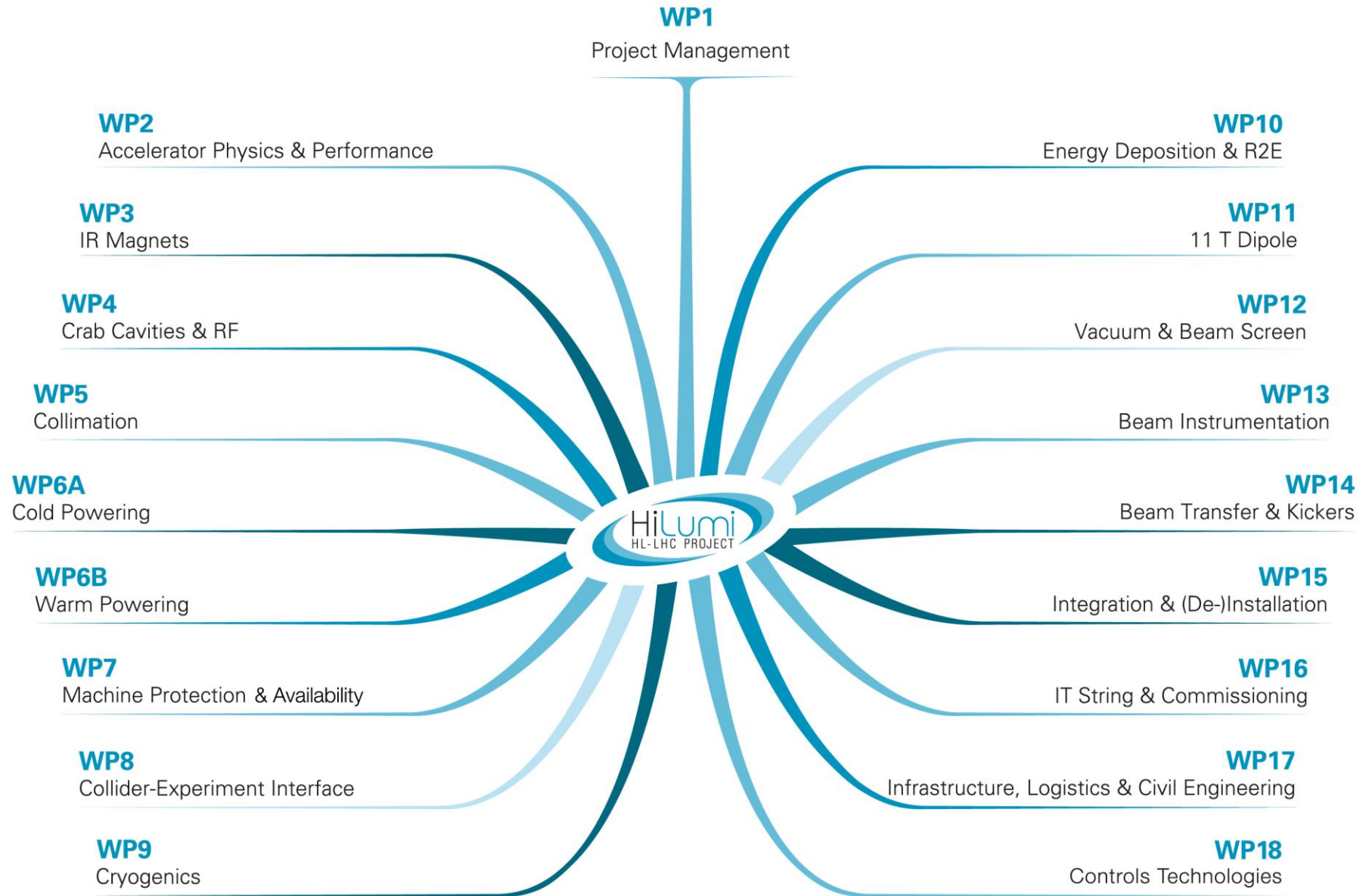
The MS region with in-kind contributions



HL-LHC PROJECT OFFICE



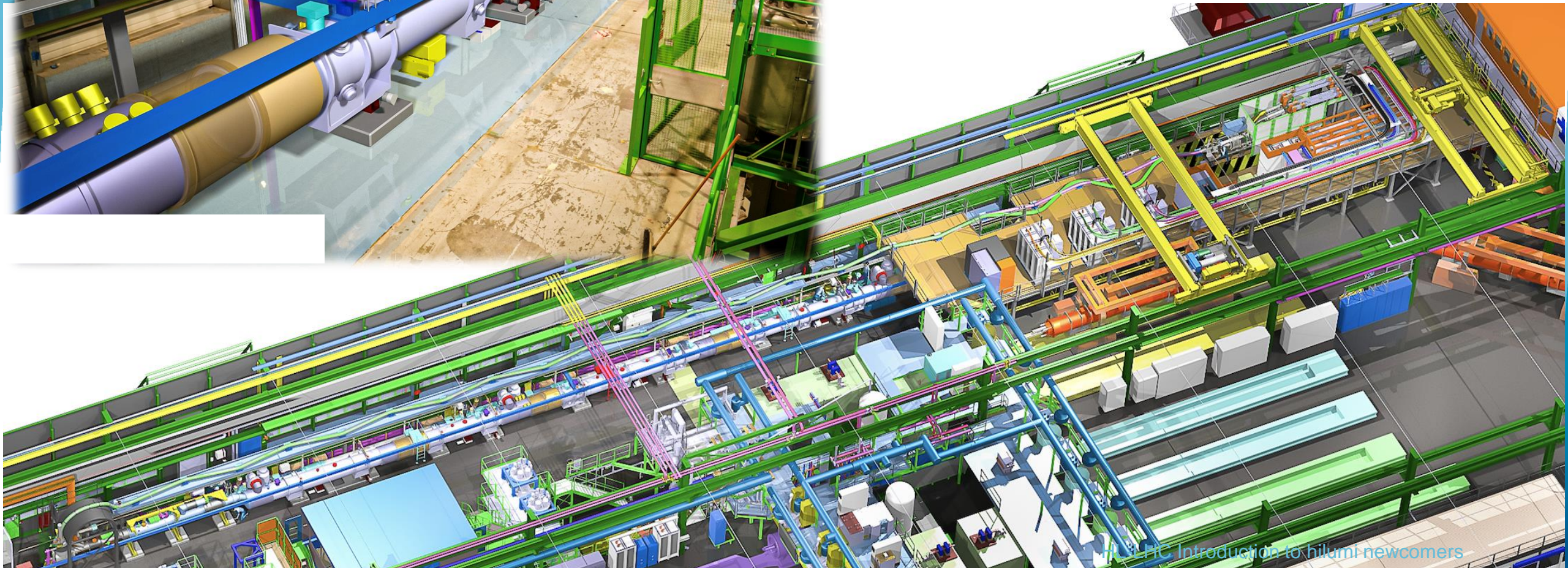
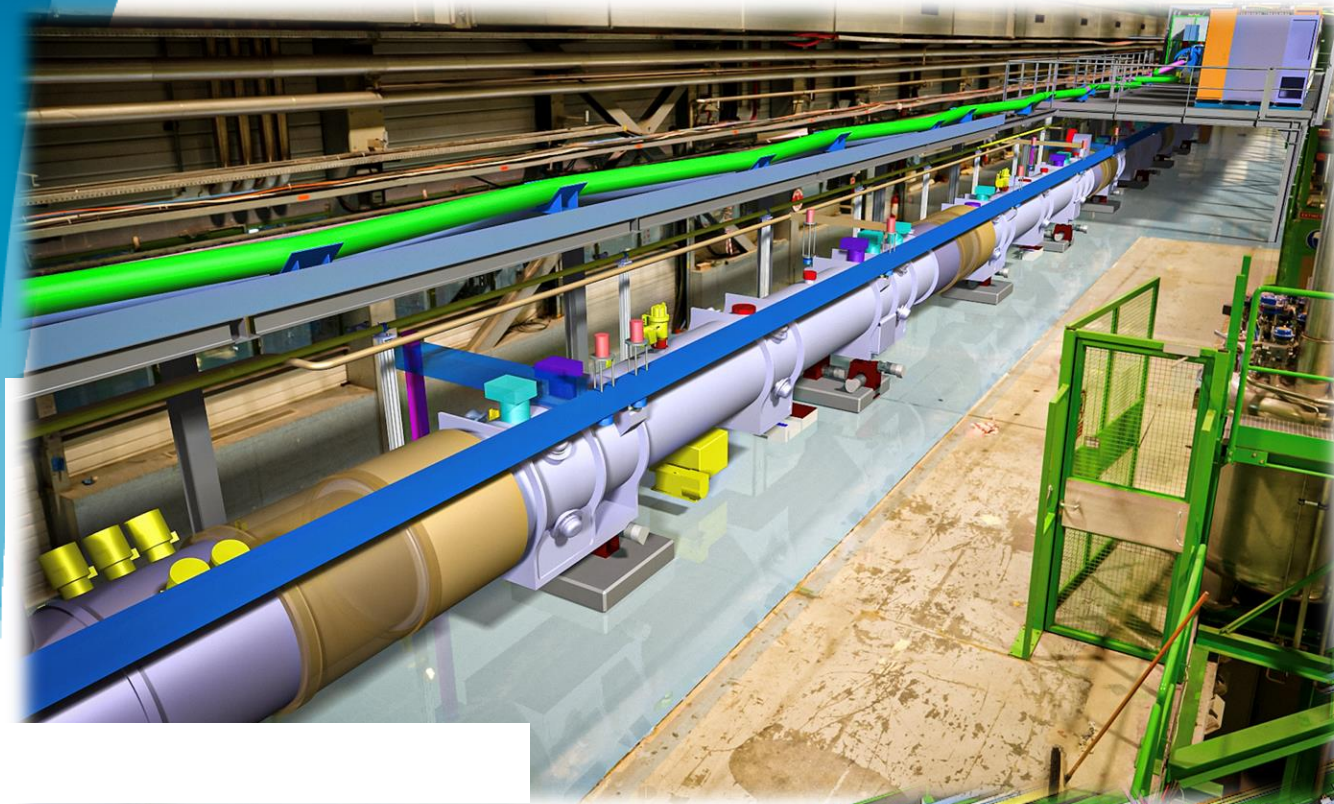
Project Work Package Structure remains unchanged:



IT String Installation in SM18: Q1 up to D1 inclusive!

Installation started and foreseen until 2023

→ Operation planned in 2024 and 2025



Main achievements since 10th Collaboration Meeting

Zone preparation

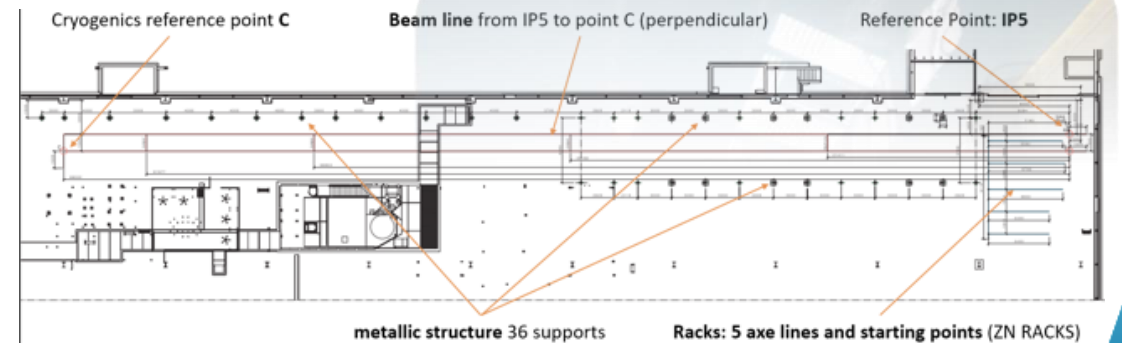
The zone was **VACATED, CLEANED, PAINTED** AND **SURVEYED** for the major elements with regards to the machine references: IP5.



Work completed on



As of 2021



Questions?

IN-KIND CONTRIBUTIONS

EU in-kind collaboration



Collaboration with personnel



CERN - KEK R&D

KEK D1 design & construction



BINP+...
Absorbers
CC ampli.
C. Leads
e-lens
LBDS

BLM
Crystal
Coll.

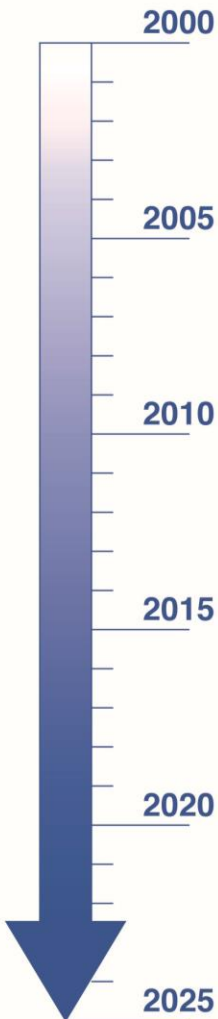


TRIUMF
CC
cryostat



IHEP
CCT
correctors

HiLumi: a global project since the start



DOE
Nb3Sn
R&D

LARP
generic

LARP, HiField quads

LARP
Demo

AUP
Q1 / Q3



FP6
CARE
Nb3Sn

FP7
EuCARD
HiField
Dip

HL-LHC
Prototyping &
Construction



FP7
sLHC PP
(INJ)

sLHC INJ
implem.

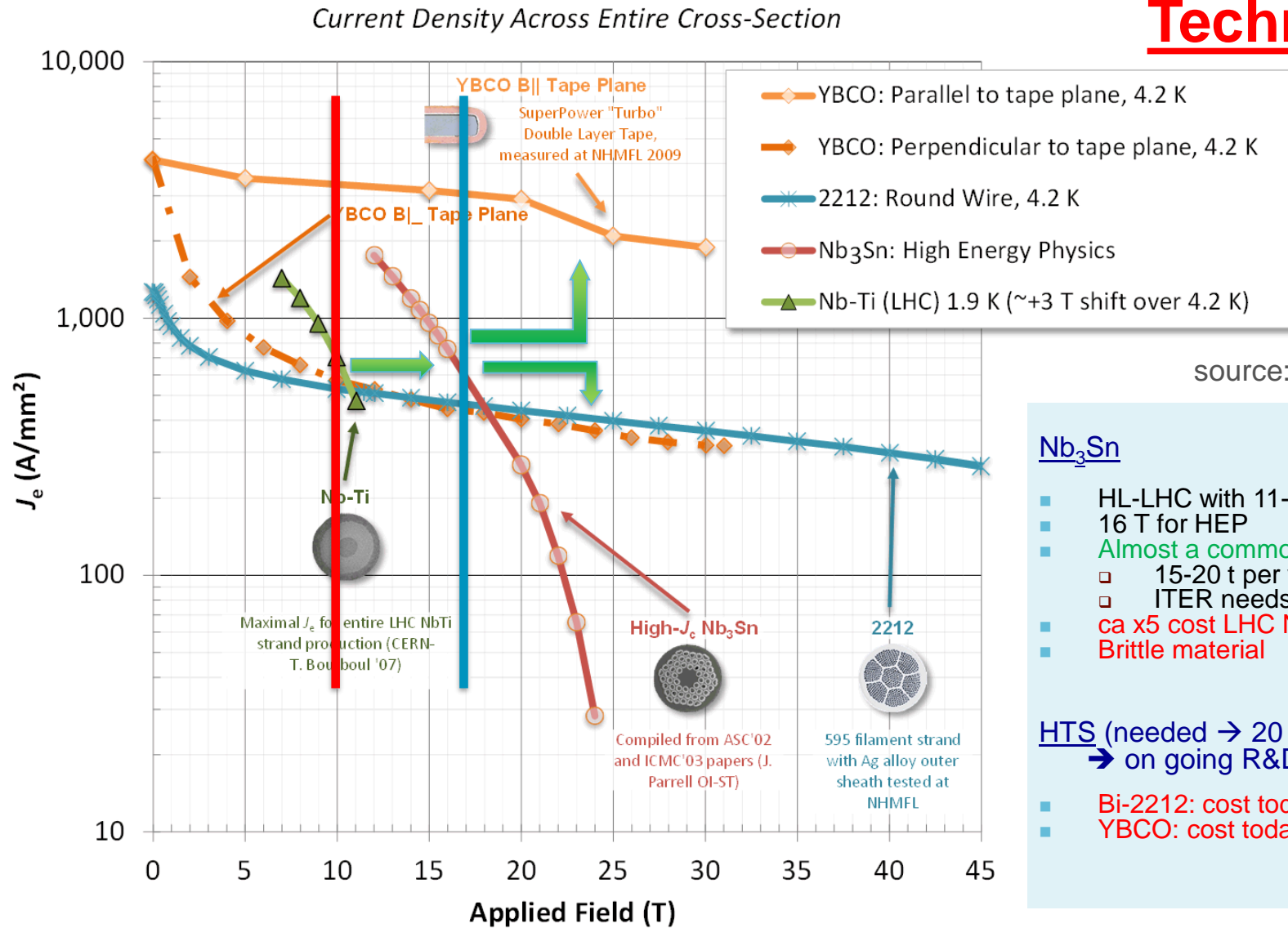
LHC Injectors Upgrade
implementation

Schedule is complex since in-kinds are interleaved with our works: we do not receive finished equipment)

Hi-Lumi LHC
HL-LHC Construction

HL-LHC
Install. & Comm.

SC Magnet Technology



source: L. Rossi

Nb₃Sn

- HL-LHC with 11-12T
- 16 T for HEP
- Almost a commodity!
 - 15-20 t per year for MRI
 - ITER needs 500 t
- ca x5 cost LHC Nb-Ti
- Brittle material

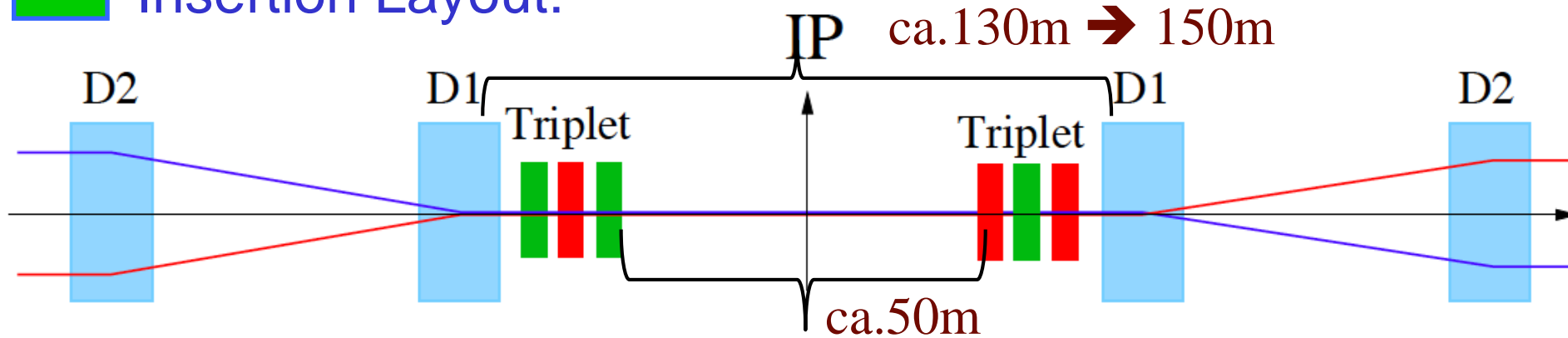
HTS (needed → 20 T)

→ on going R&D!

- Bi-2212: cost today 2-5x Nb₃Sn
- YBCO: cost today 10x Nb₃Sn

LHC Challenges: Interaction Region

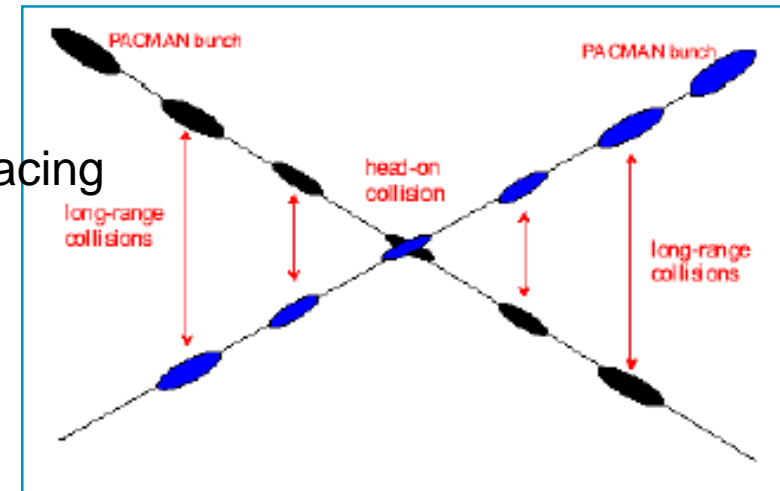
Insertion Layout:



Parasitic bunch encounters:

Operation with ca. 2800 bunches @ 25ns spacing
→ approximately 30 unwanted collisions per Interaction Region (IR).

→ Operation requires crossing angle



non-linear fields from long-range beam-beam interaction:

efficient operation requires large beam separation at unwanted collision points

→ Separation of 10 -12 σ → large magnet apertures next to the experiments!!
→ at the limit of magnet technology!!!

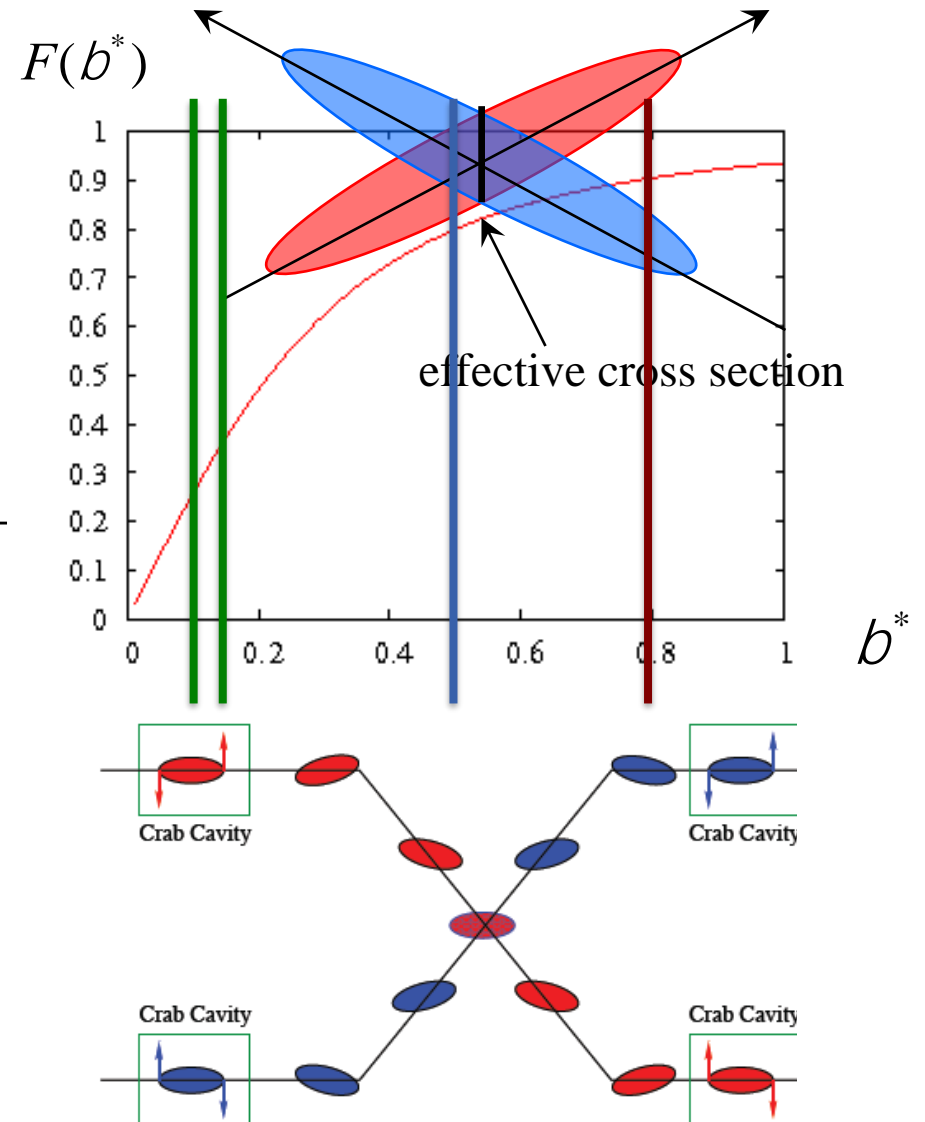
HL-LHC Upgrade Ingredients: Crab Cavities

Crab Cavities: Luminosity

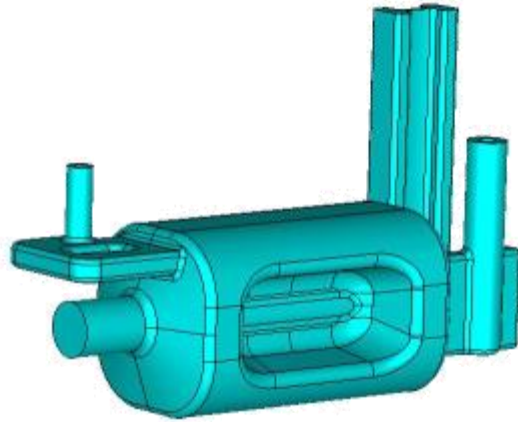
- Reduction Factor:
 - Reduces the effect of geometrical reduction factor
 - Independent for each IP

$$F = \frac{1}{\sqrt{1+Q^2}}; \quad Q \propto \frac{q_c S_z}{2S_x}$$

- Noise from cavities to beam
Beam size and losses?!?
- Challenging space constraints:
 - requires novel compact cavity design



HL-LHC cavity designs

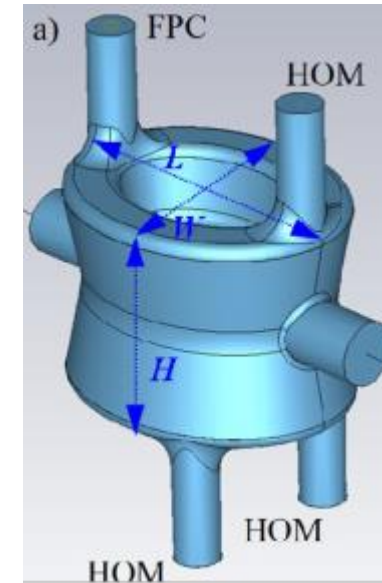


RF Dipole: Waveguide or waveguide-coax couplers

2 Designs with Different Coupler concepts and Deflection planes



DQW crab-cavity
Cryomodule for
SPS tests



Double 1/4-wave:
Coaxial couplers with
hook-type antenna

Present baseline: 4 cavities / IP / side → 16 total

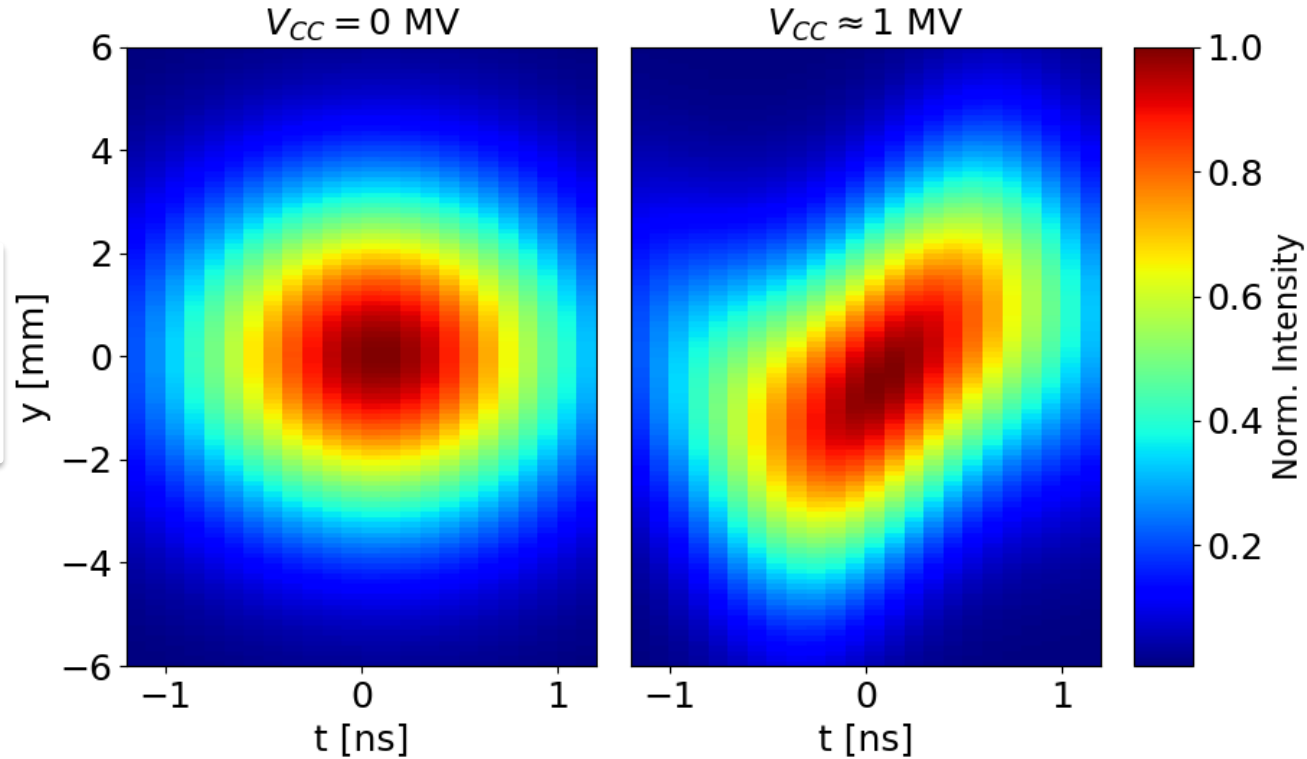
Crab cavity cryo-module for installation in the SPS



First proton crabbing ever!

TEST in SPS ongoing since 2018

Crabbing Voltage from Head-Tail Monitor
2018-05-23 17:02:39



Study and R&D
has been very
useful to obtain
this result

Industrial Contracts

By CERN

- Nb3Sn wire for SC Magnets
- Cryomagnets components (coil components, laminations, structure, shells, end covers, vacuum vessels, cold supports, IFS Flanges)
- 11T Collared Coil production
- LS2 Collimators production
- MoGr for LS2 Collimators (TCSPM, TCPMM)
- DQW Jacketed Cavities
- SC Link (MgB2 wire, MgB2 cable production and Flexible Cryostats)
- CLIQ units
- Civil Engineering Construction at P1 & P5
- Tungsten blocks for Beam Screens
- Cold Bores
- Cooling and Ventilation surface contracts
- Cryogenics for IT String (Proximity equipment and Cryolines) and Upgrade of Cryo-plant at P4

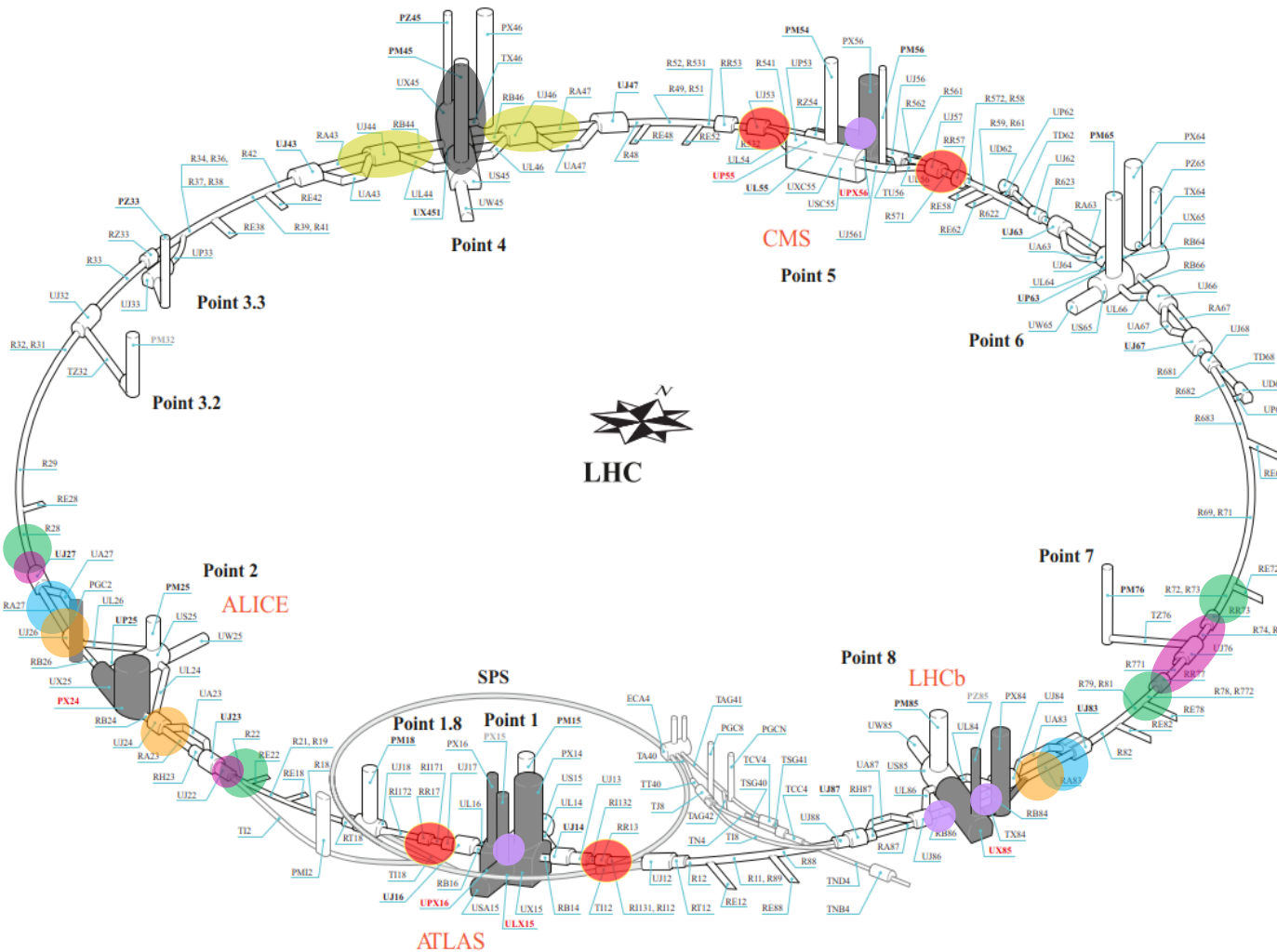
**Contracts already completed are underlined*

By Collaborations

- HO Correctors Production (by INFN-Lasa)
- D1 Production (by KEK)
- D2 Production (by INFN-Genova)
- Nested Correctors MCBXFA/B (by CIEMAT)
- MCBRD – CCT magnets (by IHEP)
- Cryomagnets components (by AUP)
- RFD Jacketed Cavities (by AUP)
- DFX/DFM (by HL-UK)
- DFHX/DFHM (by Uppsala University)
- Components for DQW/RFD Cryomodules (by HL-UK and Canada)

For more details related to **HL-LHC Procurement**, see presentation by H. Garcia Gavela

HL-LHC LS2 activities in the LHC tunnel



WP5 - Collimation

- 8 Target Secondary Collimators TCSPM in LSS7
- ~~2 Dispersion Suppression Collimators TCLD in LSS7 (11T) - postponed~~
- 2 Dispersion Suppression Collimators TCLD LSS2 (CC)

WP8 - Collider & Experiment Interface

- TANB both sides LSS8
- ATLAS forward shielding modification and JTT installation
- CMS forward shielding modification and VAX support installation

WP9 - Cryogenics

- Cryogenics upgrade of refrigerator & cold Box

WP11 – 11T DS Dipole

- ~~11T in A9R7 & A9L7 - postponed~~
- CC in C11R2 & C11L2

WP12 – Beam Vacuum

- In-situ aC-coating Q5 at P8
- ~~In-situ aC-coating Q6 at P8 and Q5-Q6 at P2 - postponed~~

WP13 – Beam Diagnostics

- ~~Wide-Band transverse pick-up BPW prototype at LSS4L - postponed~~
- Beam Gas Curtain BGC prototype at LSS4L
- BSRT (adding halo cleaning) at LSS4L/R

WP14 – Beam Transfer & Kickers

- Injection Dump TDIS at P2L & P8R
- ~~Cooled MKI at P2 - postponed~~
- Displacement of TCLIA in LSS2R (C4R2)

WP17 - Infrastructure Logistics and Civil Engineering

- Completion of the underground installation at P1 & P5
- UPR connections and general services installation at P1 & P5

HL-LHC installation equipment in the LHC tunnel

- 1 EYETS 2016
- 2 YETS 2017
- 3 LS2
- 4 YETS 2021

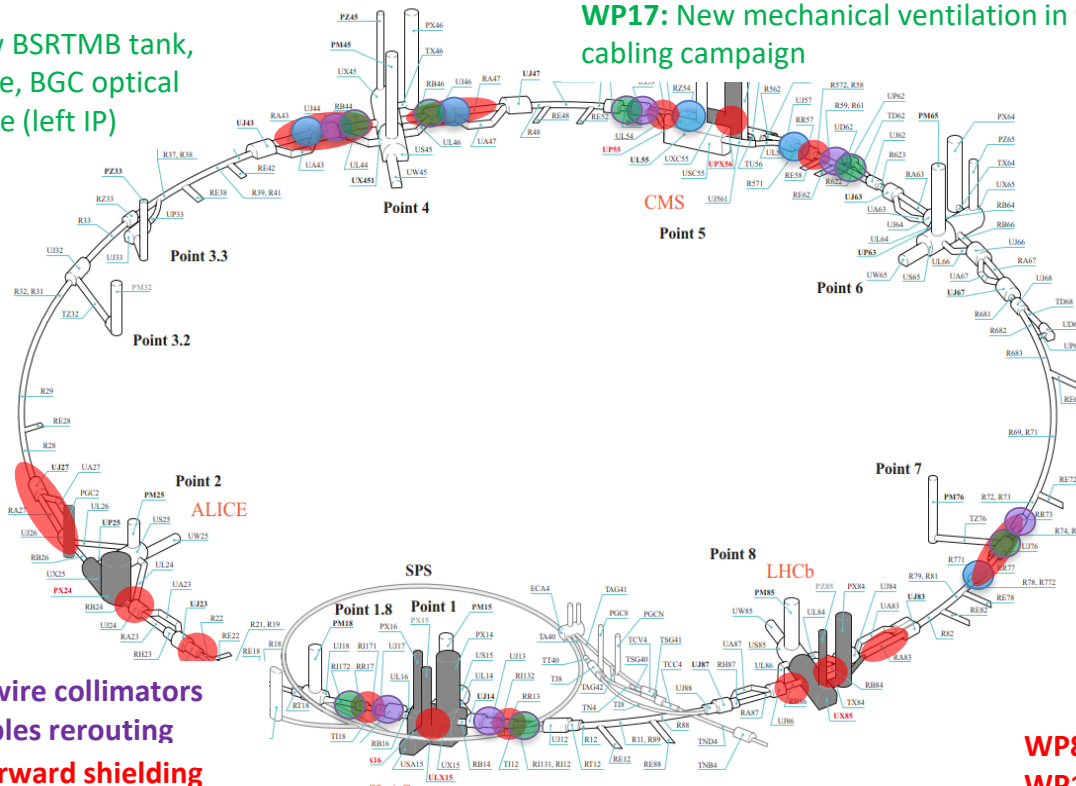
WP13: BWS

WP13: Fluorescence Measurement Test Chamber Installation (BGC)

WP9: Cryogenics upgrade of refrigerator & Cold Box

WP13: Wide-Band transverse pick-up BPW (postponed), Beam Gas Curtain BGC prototype & BSRT (adding halo cleaning)

WP13: Installation of a new BSRTMB tank, new Coronagraph prototype, BGC optical system of the HEL prototype (left IP)



WP5: 2 Dispersion Suppression Collimators TCLD

WP11: CC in C11R2 & C11L2

WP12: In-situ aC-coating Q5-Q6 (postponed)

WP14: Injection Dump TDIS, Cooled MKI (postponed) & Displacement of TCLIA

WP5: 2 TCTW wire collimators

WP17: UPR cables rerouting

WP8: ATLAS forward shielding modification and JTT installation

WP17: Completion of the underground installation, UPR connections and general services installation campaign

WP5: 2 TCTW wire collimators

WP17: UPR cables rerouting

WP8: CMS forward shielding modification & VAX support installation

WP17: Completion of the underground installation, UPR connections and general services installation campaign services installation

WP13: Remove of BRANA and replace by the new BRAND prototype (left IP)

WP17: New mechanical ventilation in the UA/UPRs and in the tunnel area new cabling campaign

WP5: 1 TCSPM secondary proto collimator & 2 TPC crystal collimators

WP5: Replace 1 TPC crystal collimator

WP5: 8 Target Secondary Collimators TCSPM & 2 Dispersion Suppression Collimators TCLD (postponed)

WP11: 11T in C9R7 & C9L7 (postponed)

WP5: 2 TCPC crystal collimators

WP8: TANB both sides LSS8

WP12: In-situ aC-coating Q5-Q6 (postponed)

WP14: Injection Dump TDIS

WP13: Remove of BRANA and replace by the new BRAND prototype (right IP)

WP17: New mechanical ventilation in the UA/UPRs and in the tunnel area new cabling

An extra boost from the injectors

The LHC performance fully relies on the

A new production scheme – the “BCMS” – was put in place in the PS

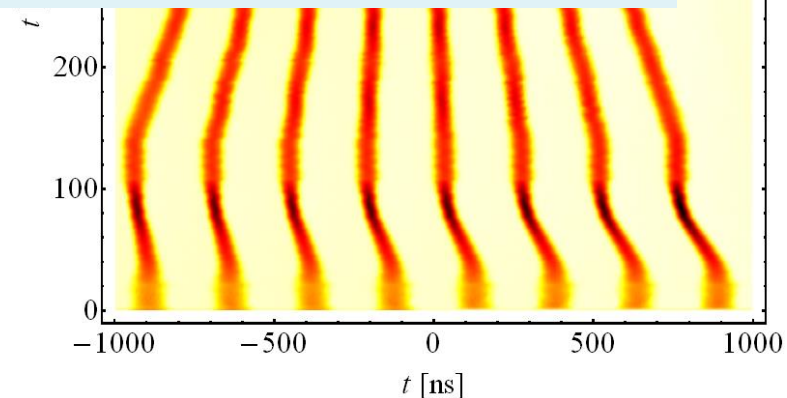
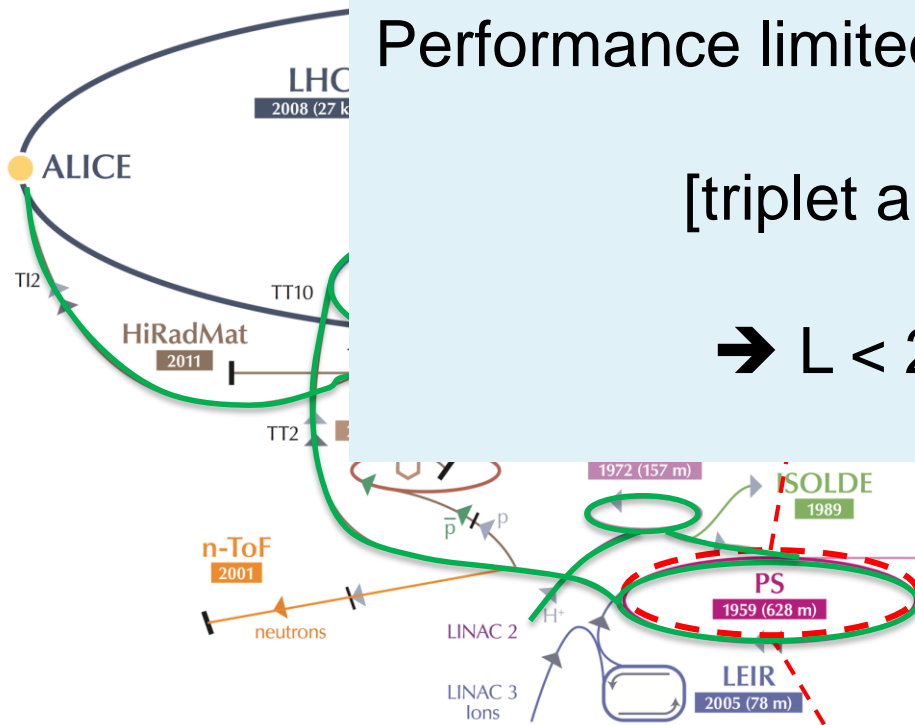
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diverse a

→ Higher than nominal beam brightness!

Performance limited by LHC cooling power!!!

[triplet and arc e-cloud]

→ $L < 2 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$



$E_{kin} = 2.5 \text{ GeV}$

→ $L > 1.75 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

CERN proton accelerator chain: The LHC is NOT a Standalone machine

- LHC : 2x(0.45 – 7) TeV
- SPS : 26 – 450 GeV
- PS : 1.4 - 26 GeV
- PSB : 0.05 -1.4 GeV
- Linac: 0-50 MeV

LHC Injector Upgrade Project completed in LS2 → recommissioning injectors now!

