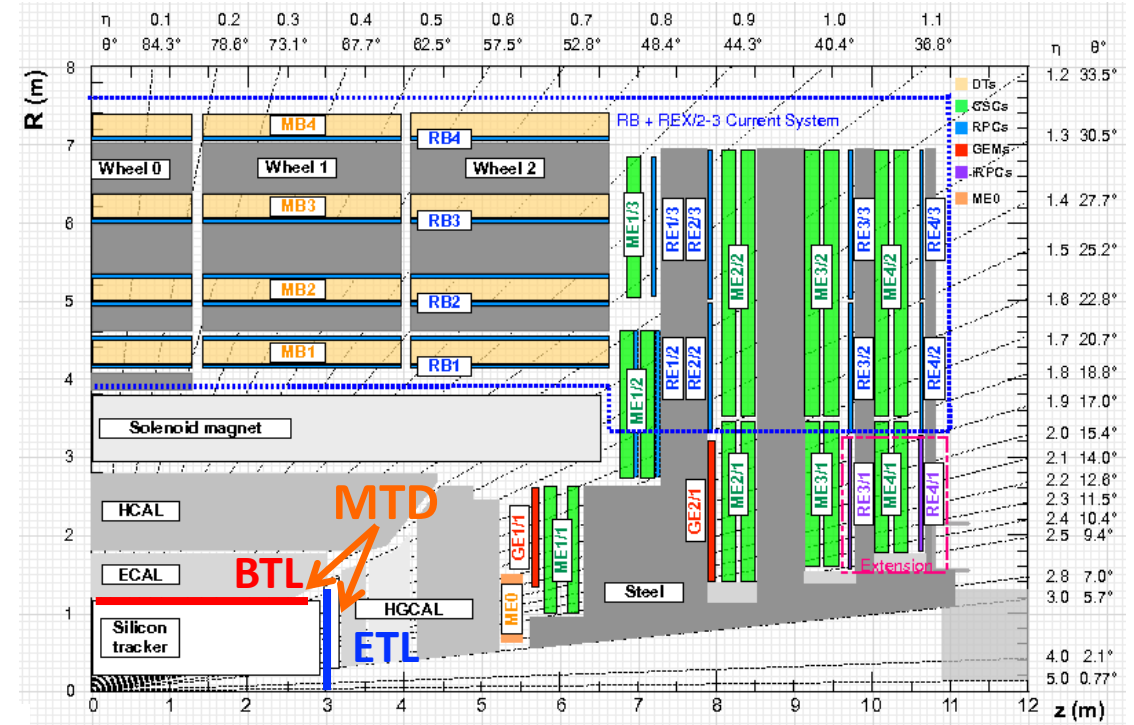
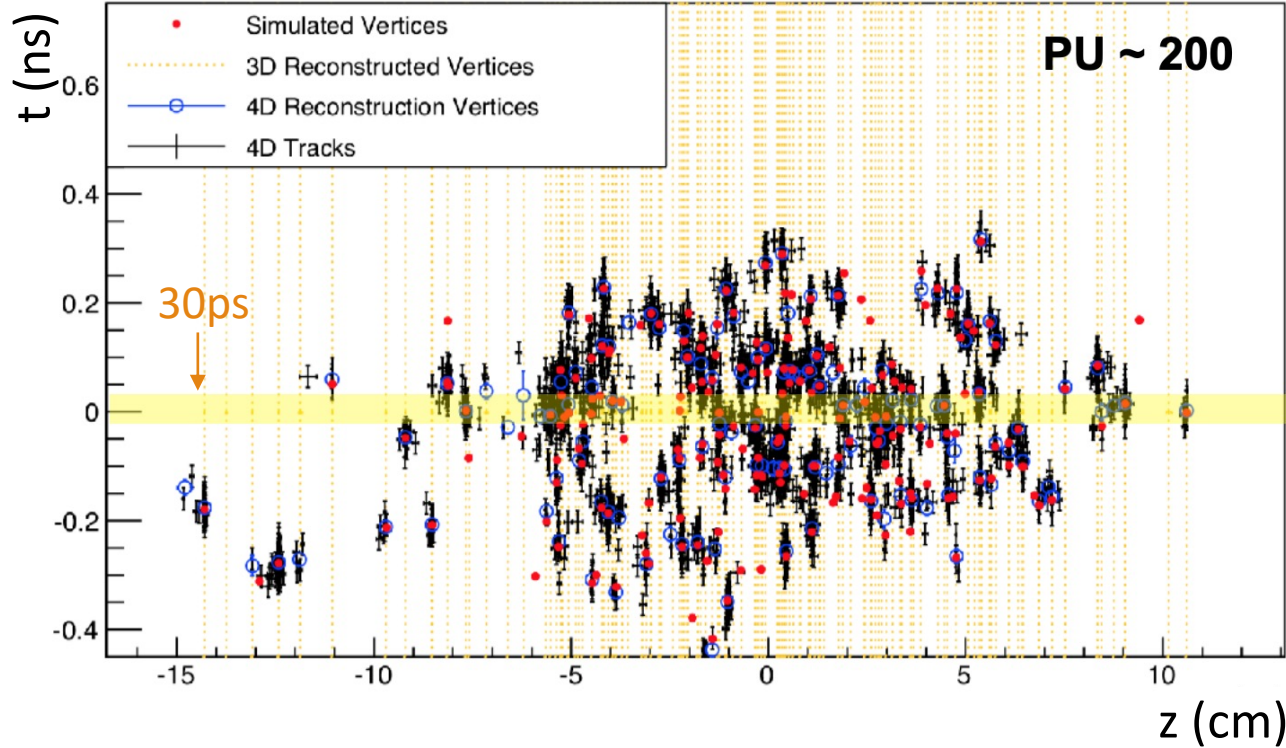


Precision Timing at High-Luminosity LHC with the CMS MIP Timing Detector

CHANG-SEONG MOON

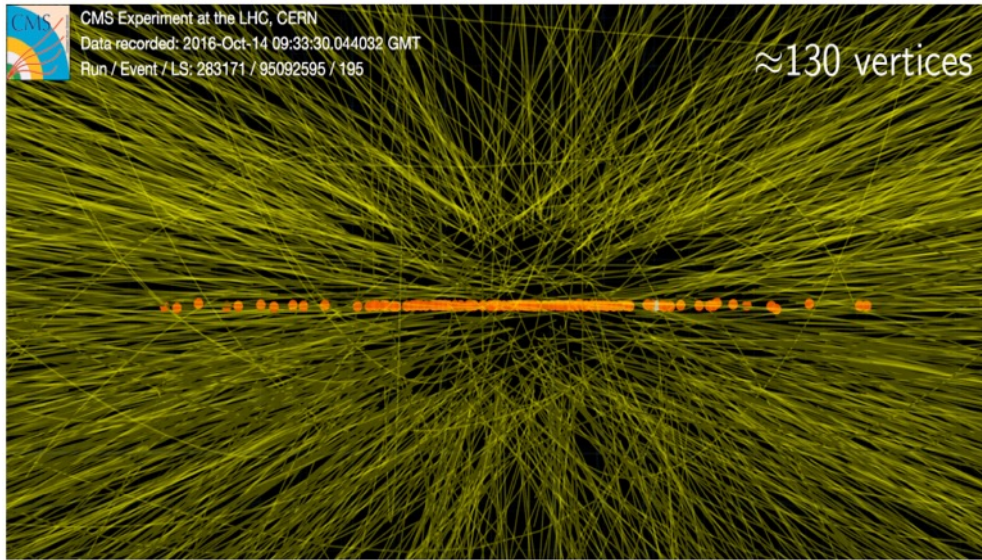
CENTRE FOR HIGH ENERGY PHYSICS (CHEP), KYUNGPOOK NATIONAL UNIVERSITY (KNU)

MIP Timing Detector (MTD) for CMS Phase-2 Upgrade

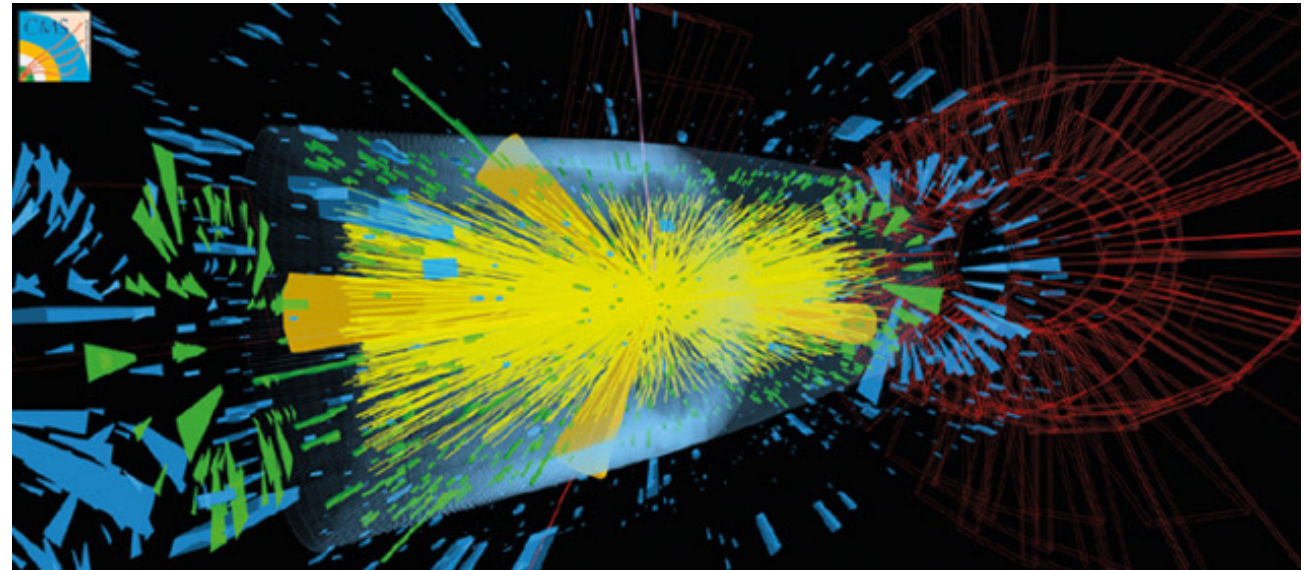
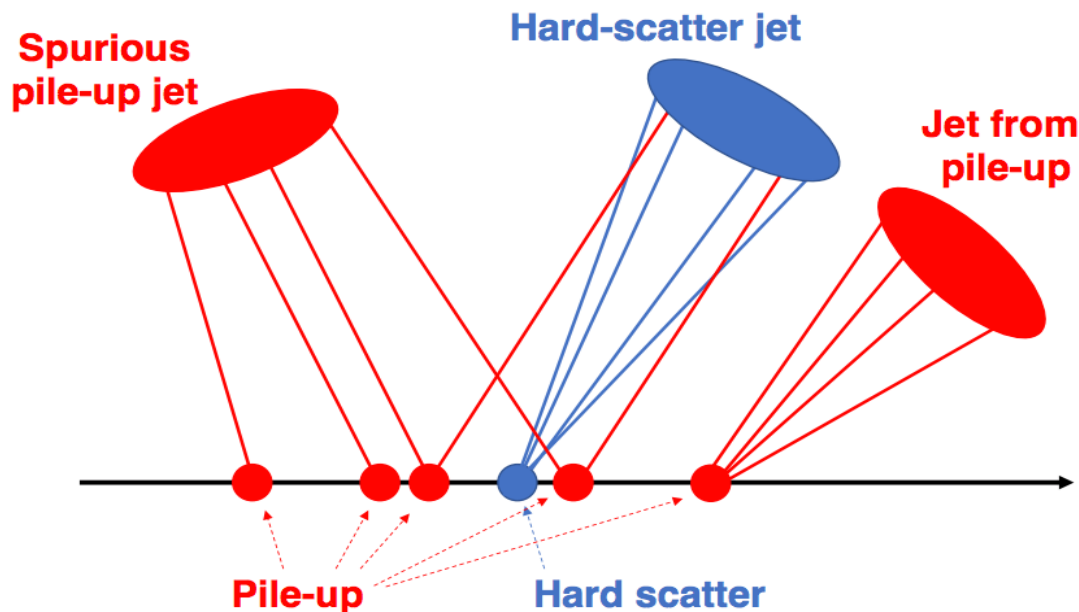


- ❑ Important to maintain detector performance during HL-LHC running
 - Time information will help to reduce pileup effects from approximately 200 simultaneous interactions
- ❑ MIP timing detector (MTD) consists of barrel timing layer (BTL) and endcap timing layer (ETL), providing 30-50 ps time resolution per track
 - BTL: LYSO crystal scintillator + SiPM readout
 - ETL: Silicon based sensor (LGAD) + ASIC readout
 - Two different detector technologies for radiation hardness and costs

MTD Physics motivation: pile-up mitigation

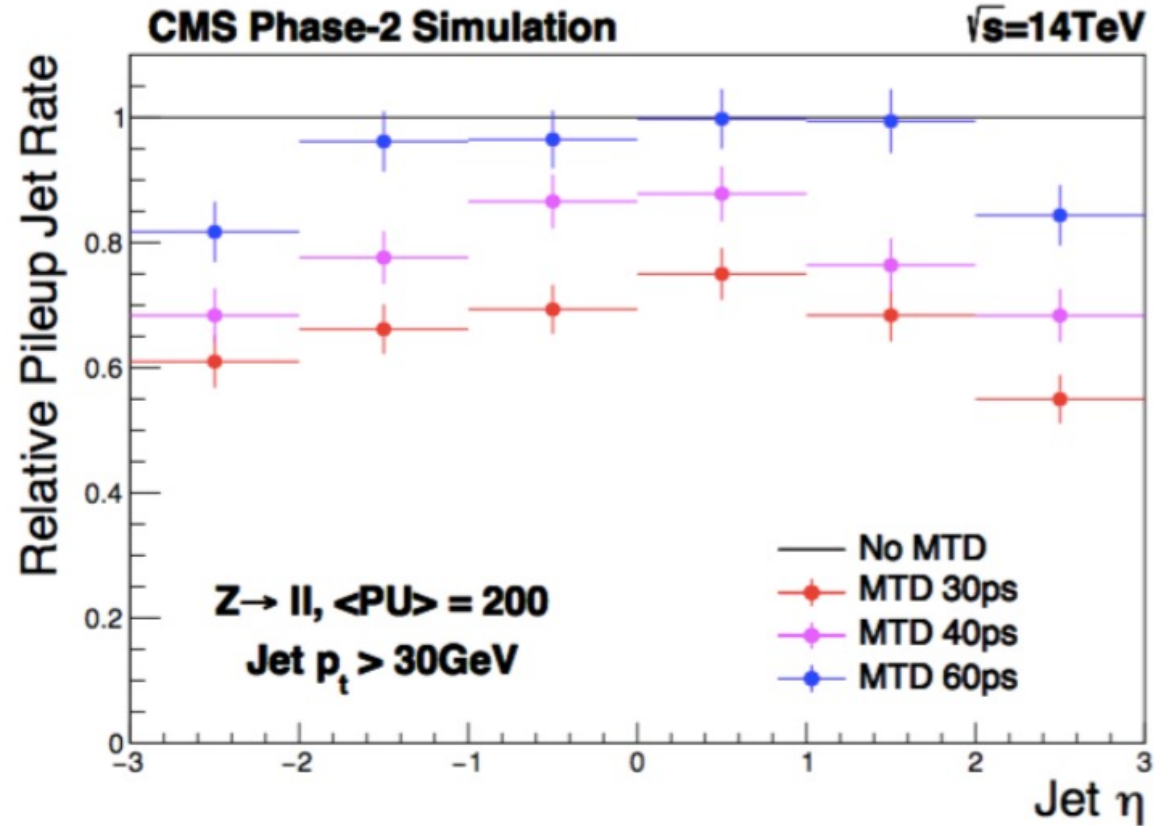
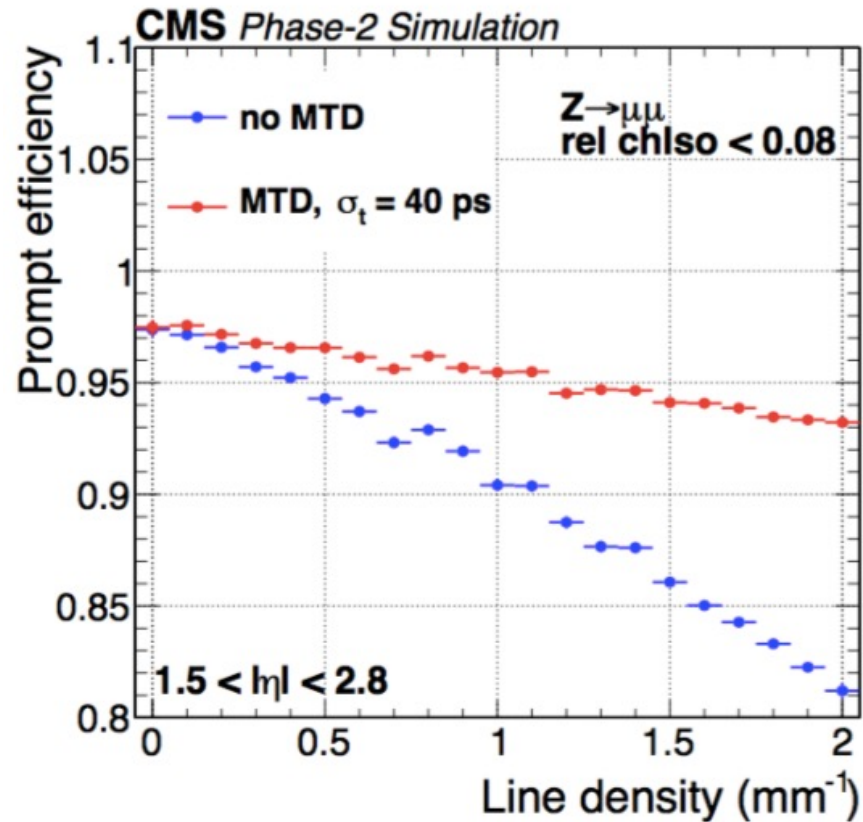


- ❑ Important to maintain detector performance during HL-LHC running
 - Time information will help to reduce pileup effects from approximately **200 simultaneous interactions**



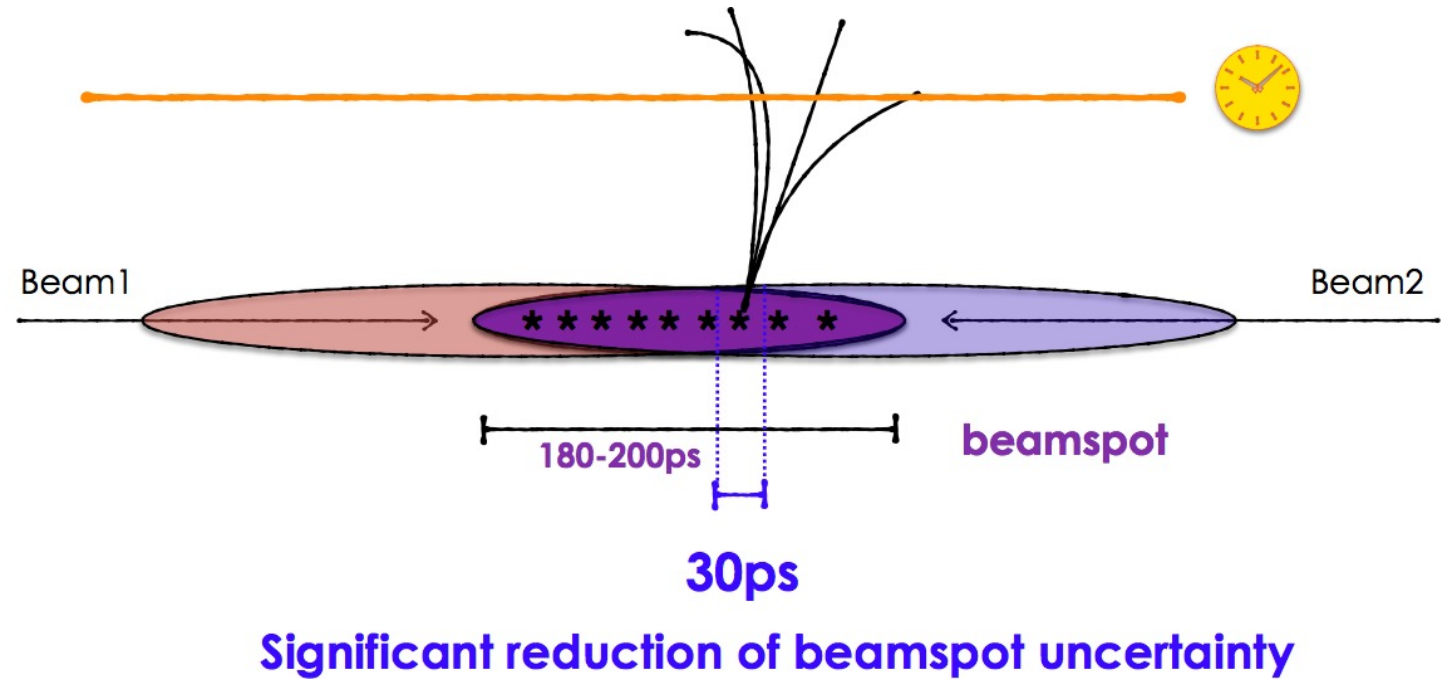
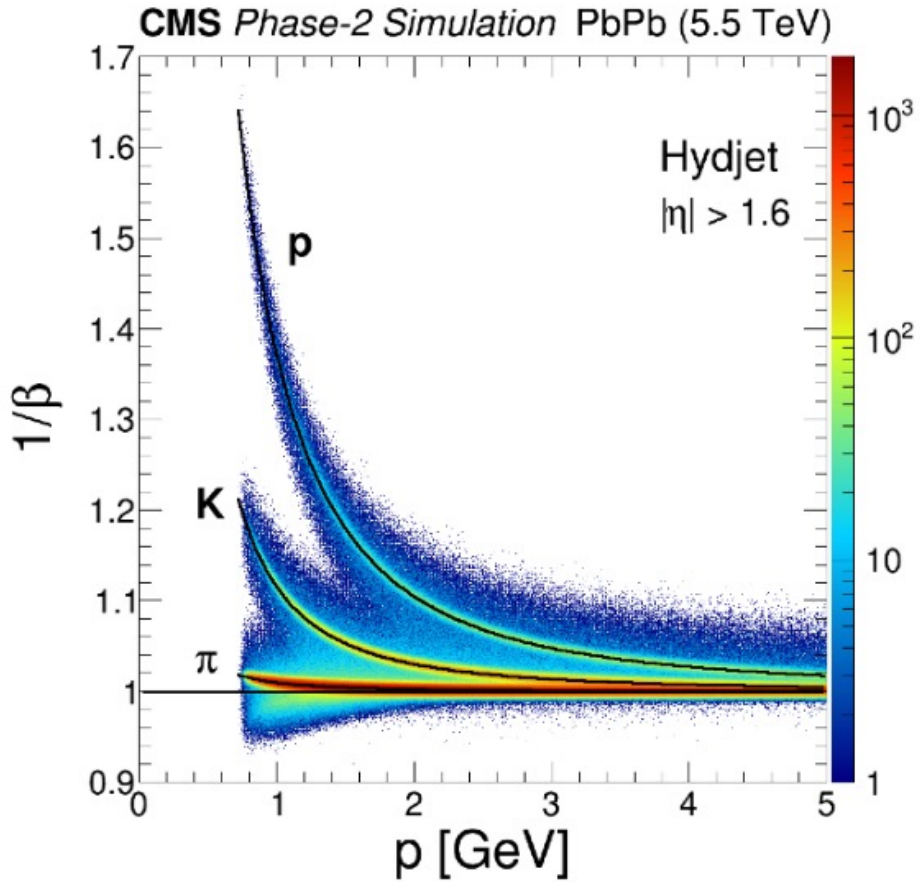
The display of an event with a **Higgs boson** produced in the VBF process on top of **200 pile-up collisions**.

MTD Physics motivation: pile-up mitigation



- The mitigation of pile up effect improves all physics objects
- 4D vertexing (position+time) can remove
 - Spurious pileup tracks from “isolation cone” around leptons
 - Rejects spurious jets formed from pileup particles.

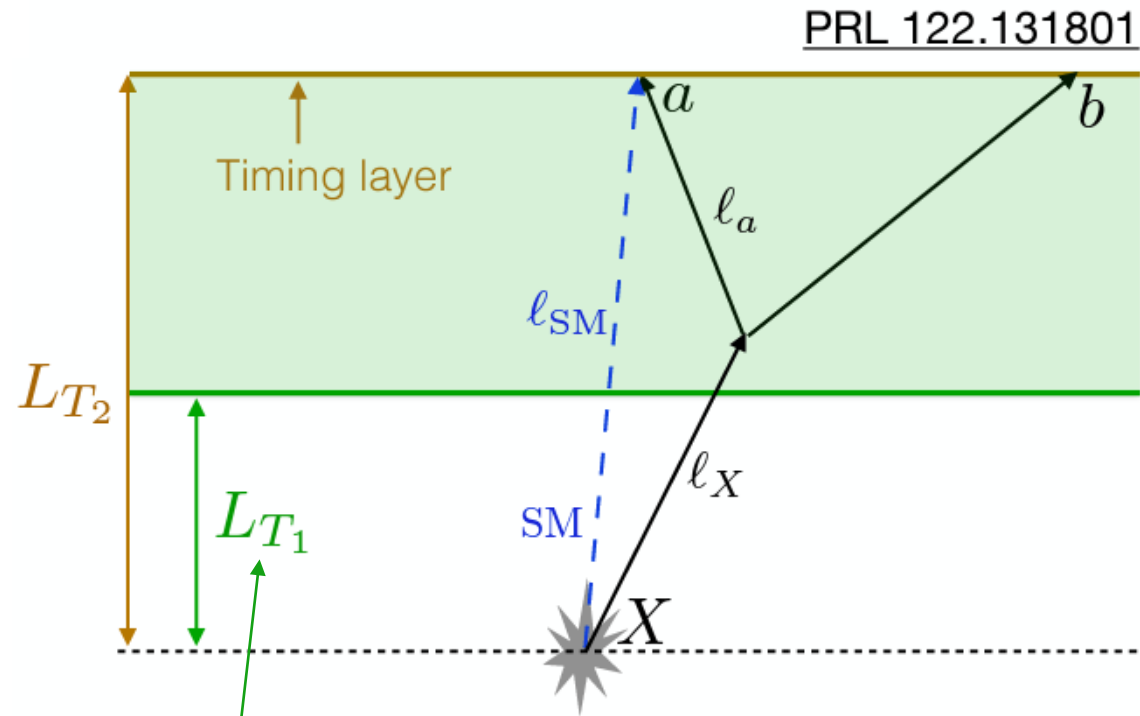
MTD Physics motivation: particle ID



- ❑ MTD can provide significant improvement for particle ID
 - Heavy ion charm tag.
- ❑ Significant gains for searches for long-lived new particles.

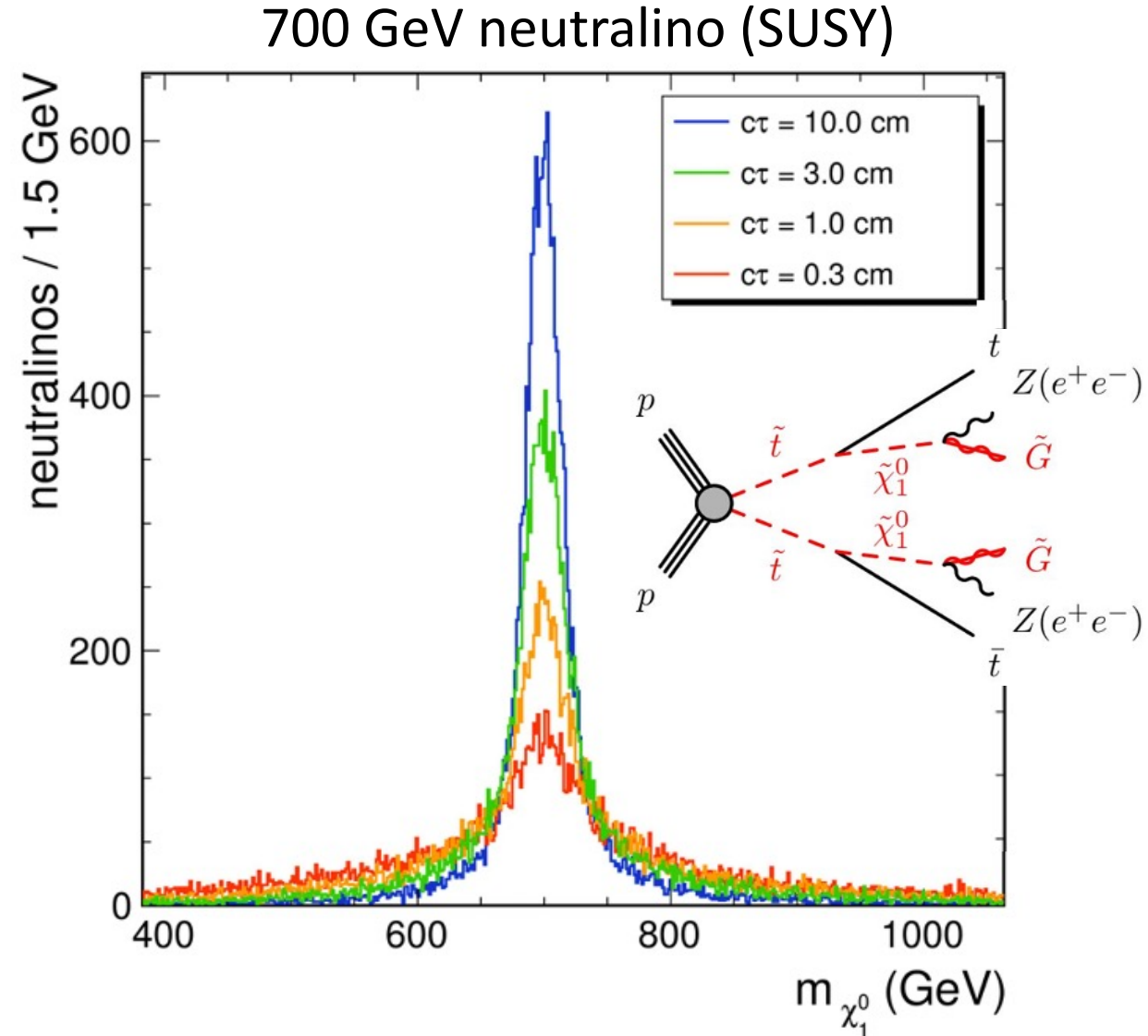
4D vertex reconstruction of primary and secondary vertices

Provides a close kinematic for Long Lived Particles decaying within MTD



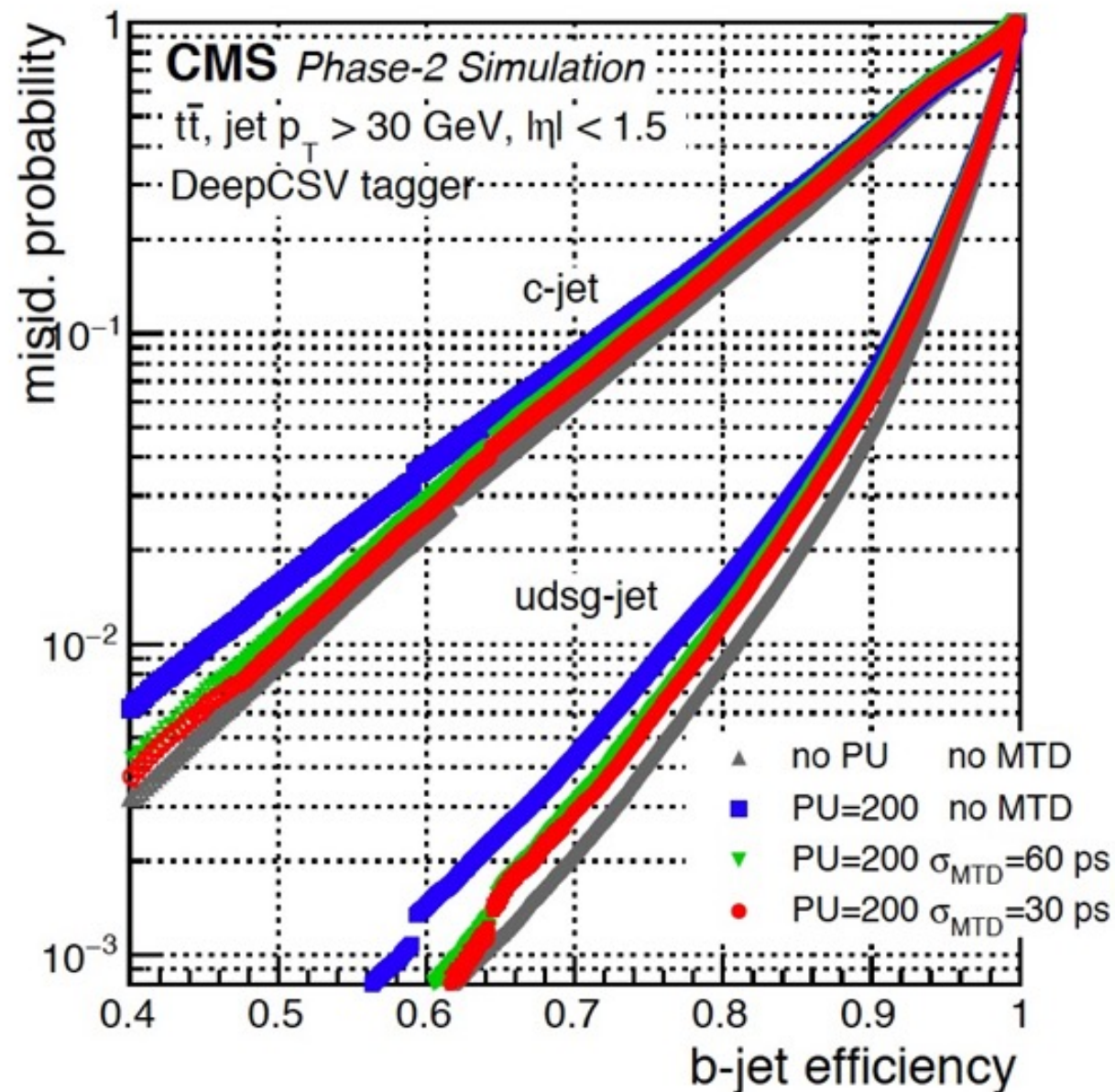
$$\Delta t_{\text{delay}}^i = \frac{l_X}{\beta_X} + \frac{l_i}{\beta_i} - \frac{l_{\text{SM}}}{\beta_{\text{SM}}}$$

Minimal displacement requirement

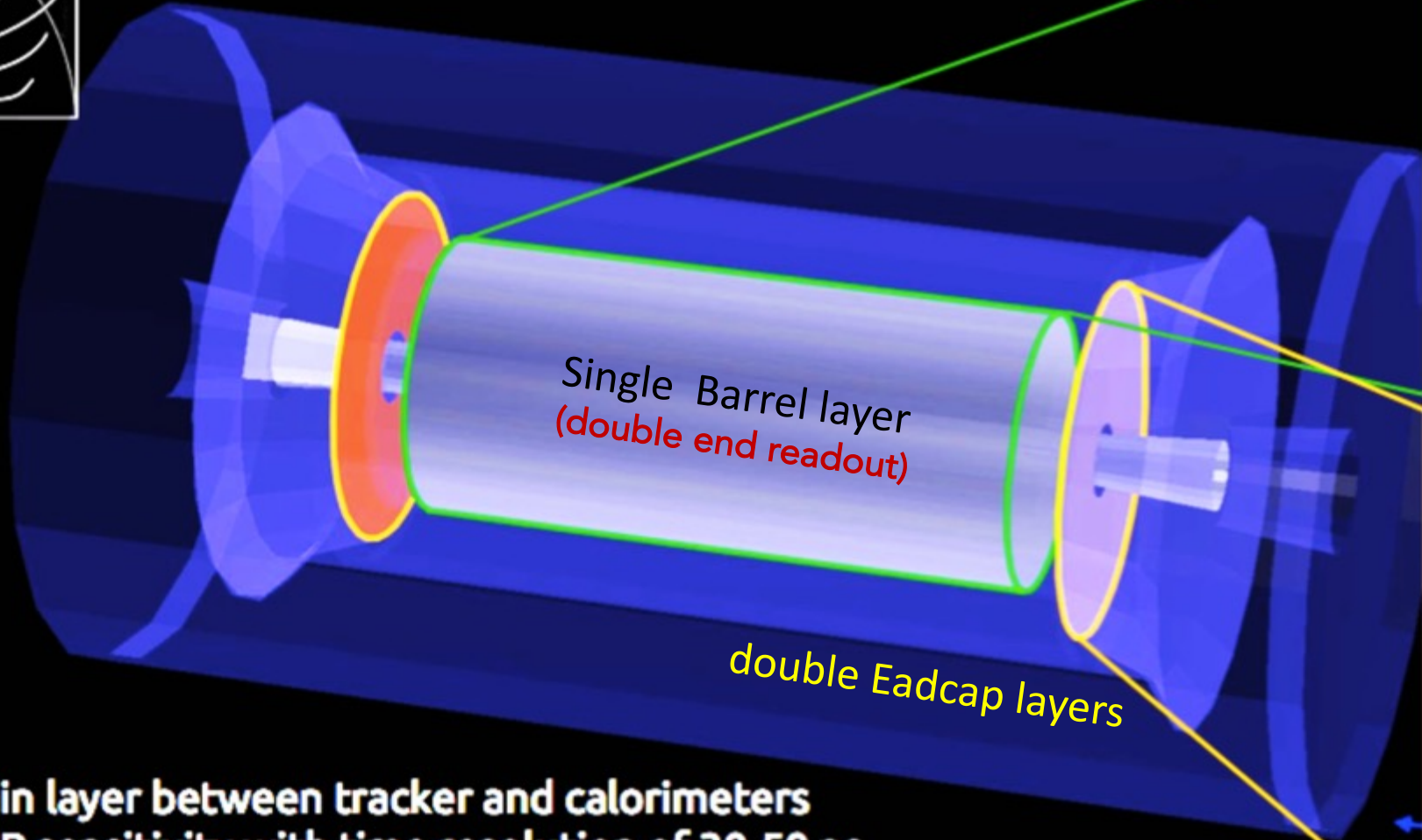


b-tagging performance with MTD

- b-quark jets are important
 - Primary decay mode of the Higgs, via $H \rightarrow b\bar{b}$
 - Exclusive decay mode of the top quark, via $t \rightarrow Wb$
- Significant improvement with MTD for b-quark identification efficiency
 - While reduced c-jet or light jets mistag rate

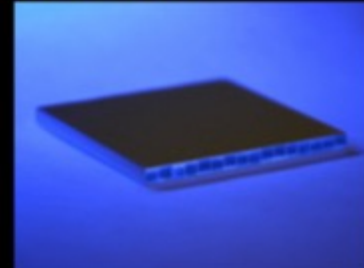
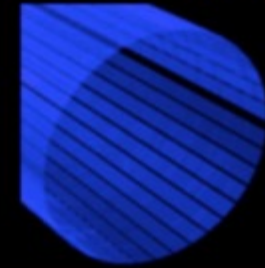


Mip Timing Detector (MTD)



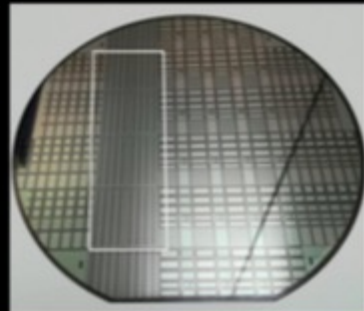
BARREL

Surface $\sim 40 \text{ m}^2$
Number of channels $\sim 332\text{k}$
Radiation level $\sim 2 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$
Sensors: LYSO crystals + SIPMs



ENDCAPS

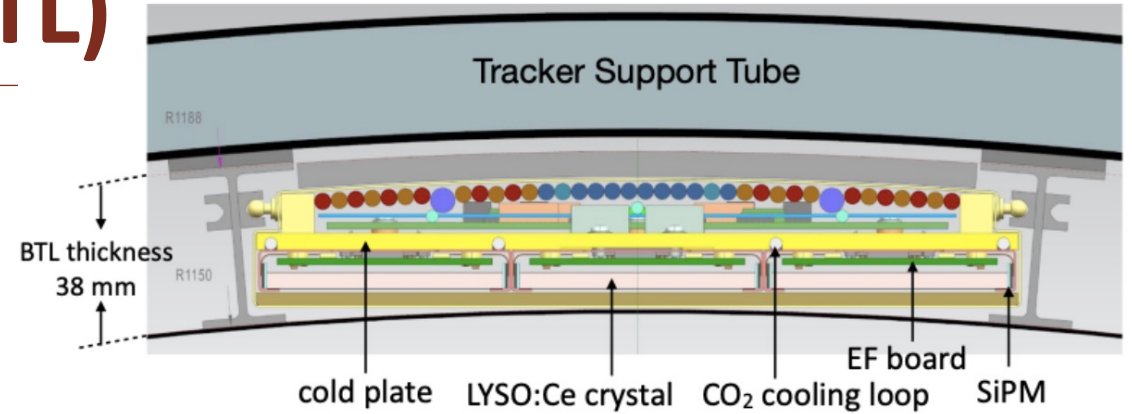
Surface $\sim 14 \text{ m}^2$
Number of channels $\sim 8500 \text{ K}$
Radiation level $\sim 2 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
Sensors: Low gain avalanche diodes



- Thin layer between tracker and calorimeters
- MIP sensitivity with time resolution of 30-50 ps
- Hermetic coverage for $|\eta| < 3.0$

MTD Barrel Timing Layer (BTL)

- 3.8 cm thin cylindrical detector
 - located inside the tracker support tube, $|\eta| < 1.45$
 - ~ 5 m long, 38 m^2 surface



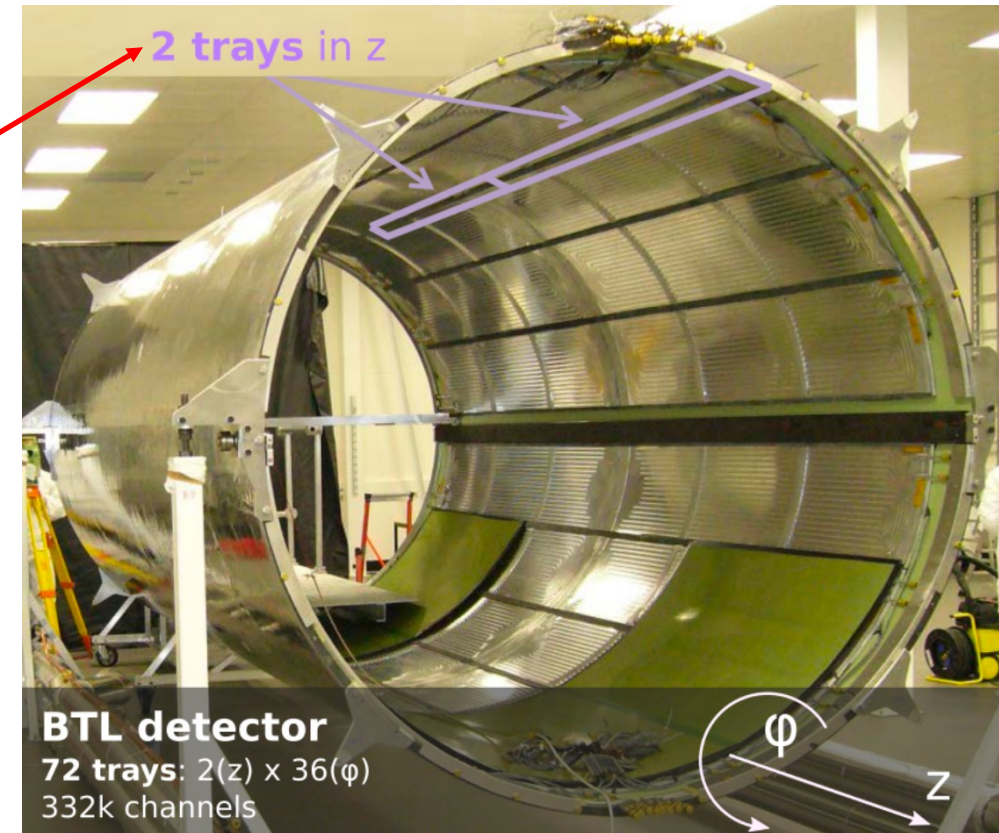
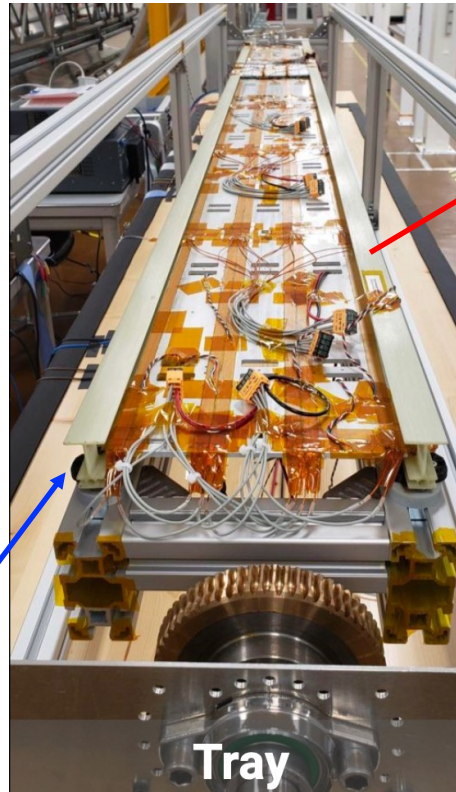
2 SiPMs per crystal

BTL Module:
1x16 crystals
(32 channels)

Crystal bar
SiPMs

BTL Read-out Unit:
3x8 modules
(768 channels)

BTL Tray:
6 Read-out units
(4608 channels)

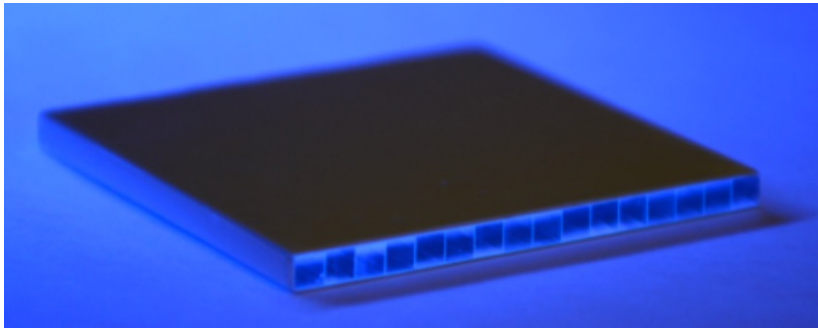
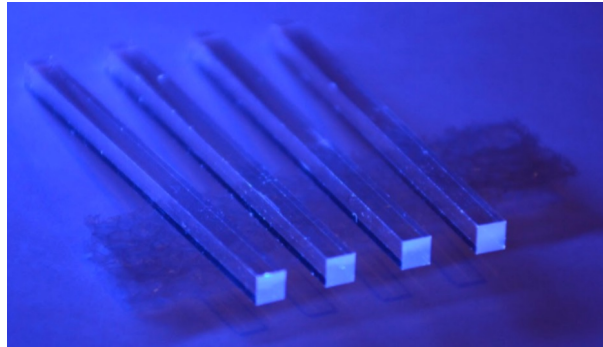
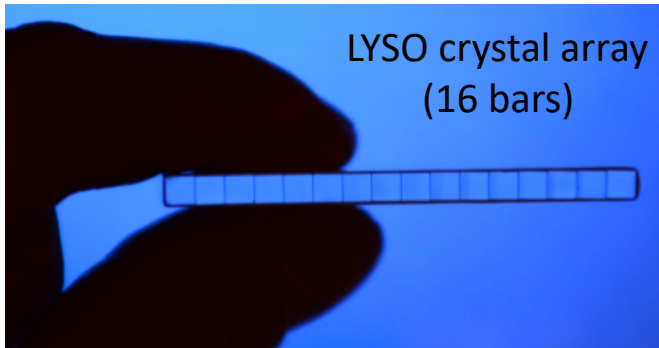


BTL construction: starting in early 2024!

BTL sensors : LYSO crystal

□ LYSO crystal bars (166k)

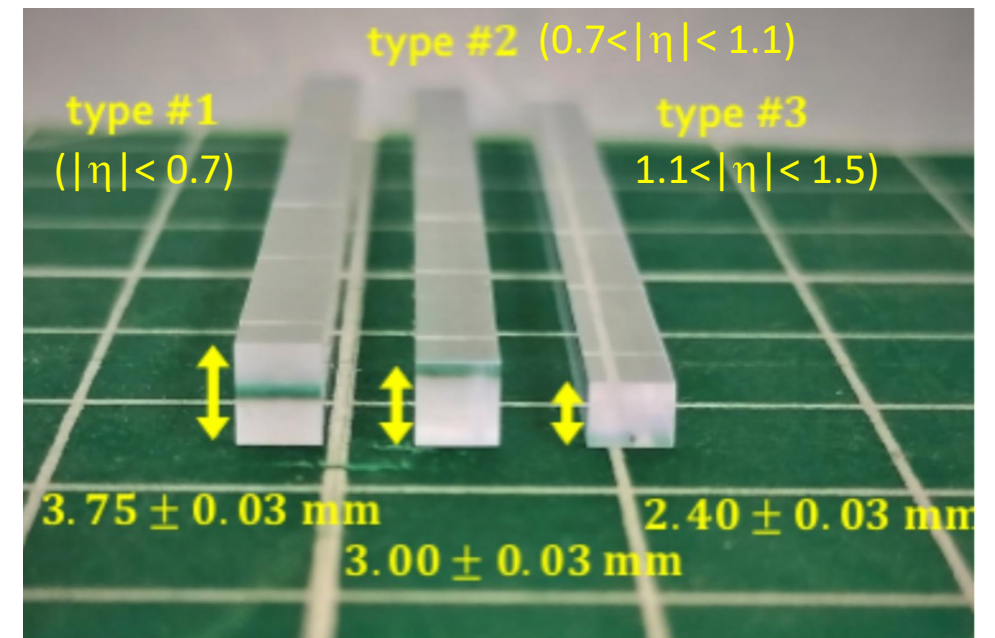
- Cerium-doped lutetium yttrium orthosilicate (LYSO:Ce) scintillation medium
- Well established in PET applications and vendors widely available
- High radiation tolerance
- $\tau_{\text{rise}} : \sim 100 \text{ ps}$, $\tau_{\text{decay}} : \sim 40 \text{ ns}$
- High Light Yield : 40000 γ/MeV



□ LYSO current status

- Single vendor selected
 - Considerably better offer
 - One of best vendor for performance-wise
 - Reliable vendor (large production capacity)
- Pre-production in progress
 - Ordered in March (2% of the total LYSO arrays)
 - QA/QC and construction database ready

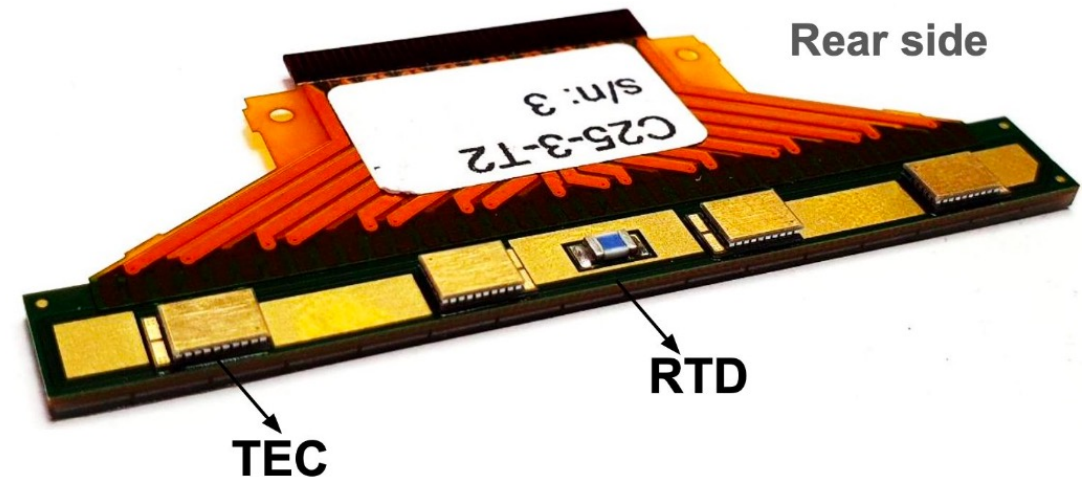
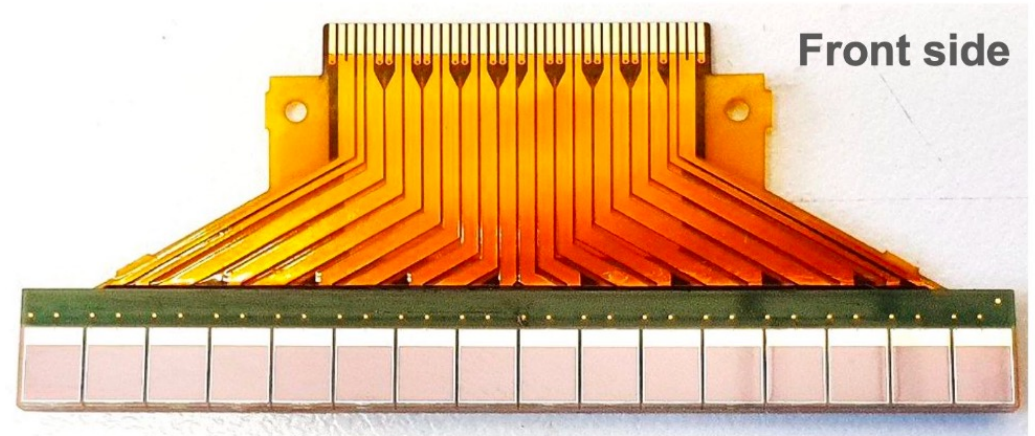
Maximize the crystal light output for 3 η regions



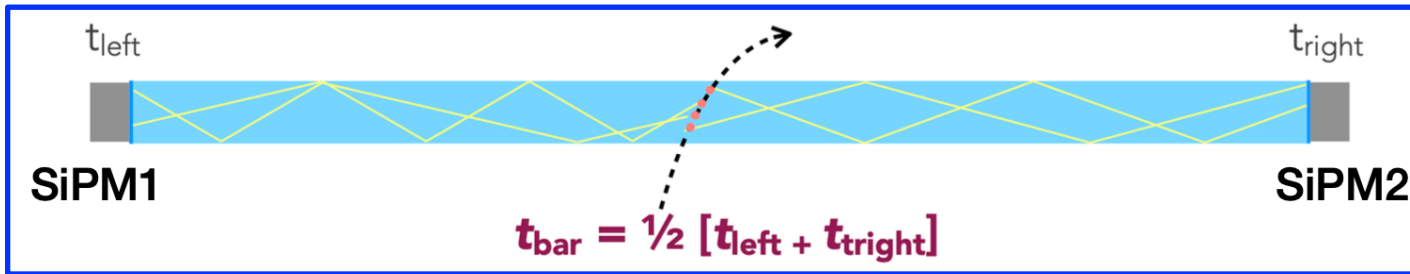
BTL sensors : SiPM

- ❑ SiPM (166k x 2 = 332k channel)
 - Well consolidated technology
 - Photon Detection Efficiency (PDE) : 20–40%
 - Compact, robust, insensitive to magnetic fields
 - Good radiation hardness
 - Fast recovery time <10 ns
 - High dynamic range (10^5)
- ❑ SiPM current status
 - Optimized cell size (25 μm) as a default for BTL
 - Additional performance gain to boost signal
 - SiPM die size ($3.8 \times 2.9 \text{ mm}^2$) fixed to match with the thickest LYSO geometry
- ❑ SiPM plans
 - Tender starts in July
 - Sign the production contract in September
 - First batch delivered ~ Feb. 2024 (for 7 months)

SiPM Module

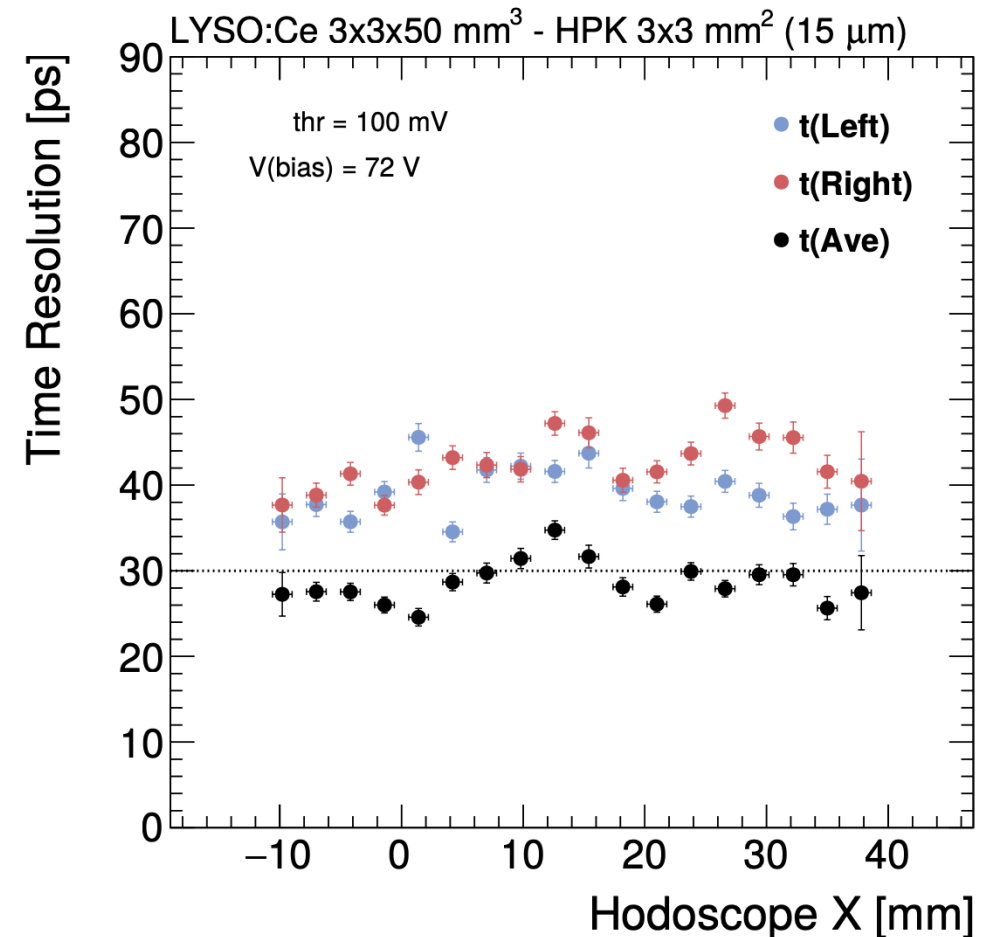
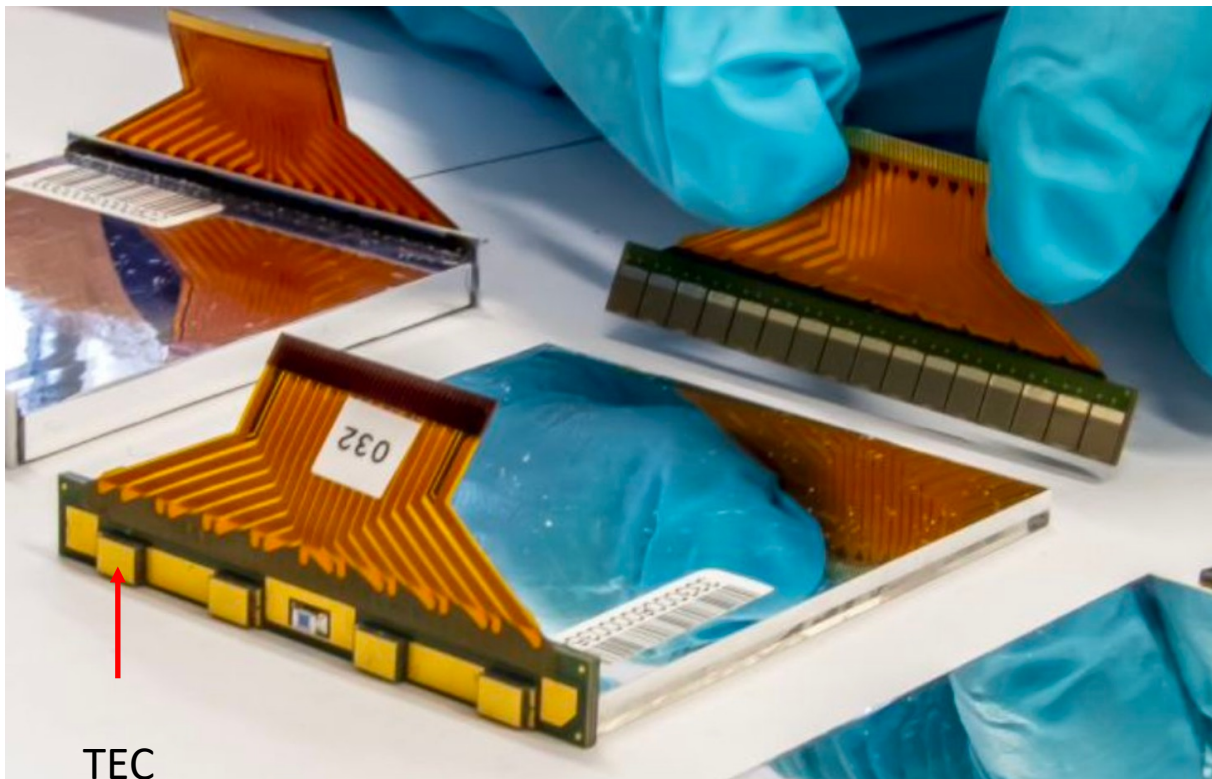


BTL sensors : LYSO crystal and SiPM



LYSO bars with double end readout:
➤ Improve timing resolution by a factor of $\sqrt{2}$ than single-end

Sensor Module (LYSO + SiPM & TEC)

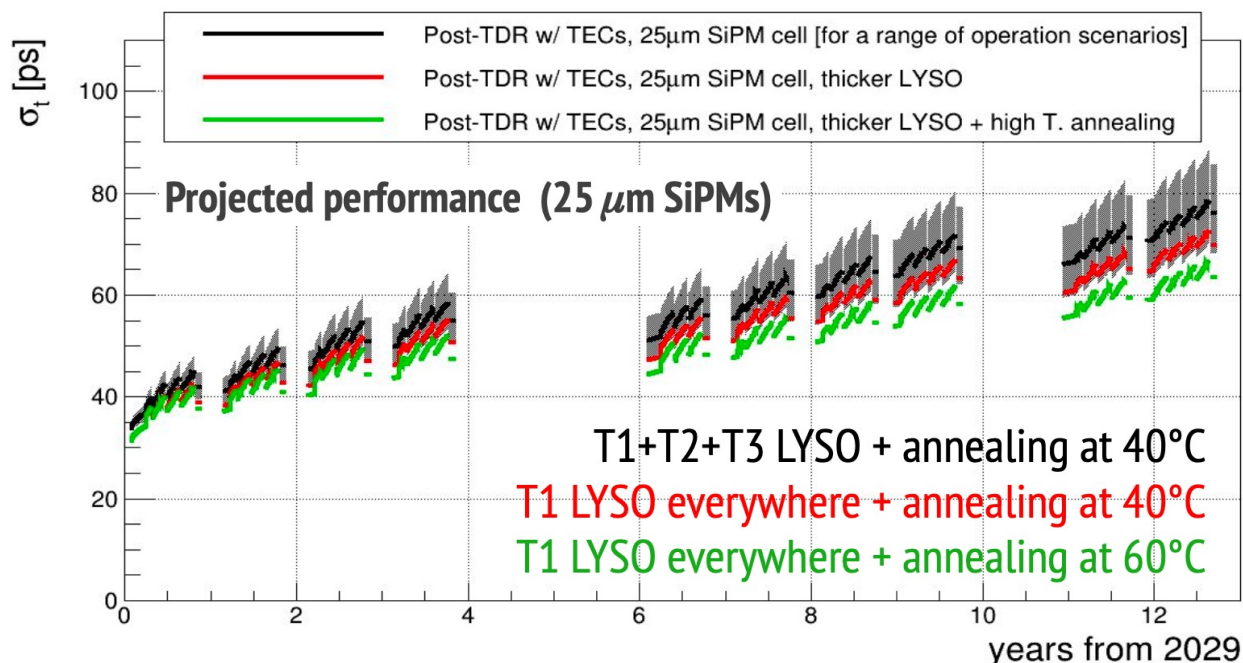
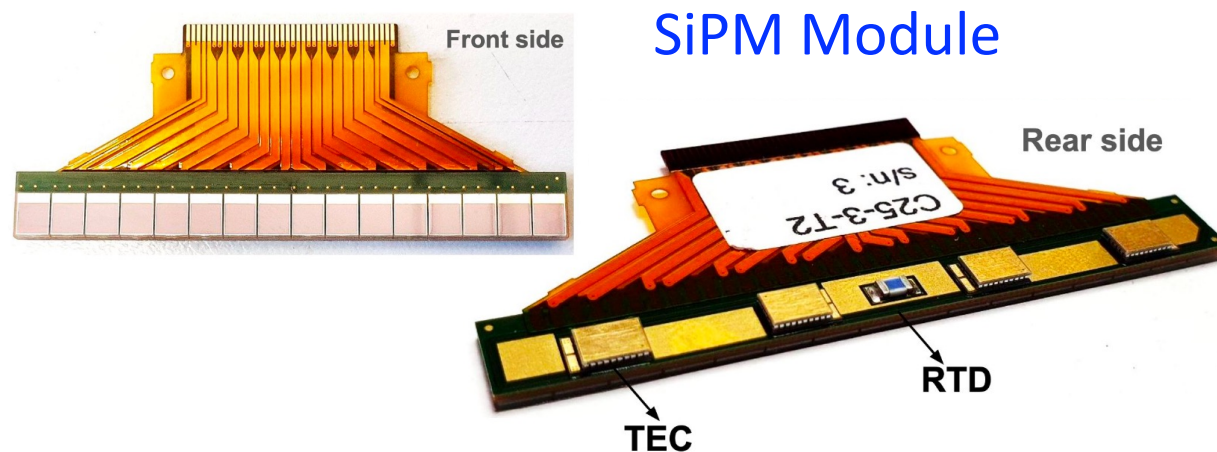


BTL Performance Optimization

❑ A dark count in the SiPM corresponds to a single cell firing due to a thermally generated electron.

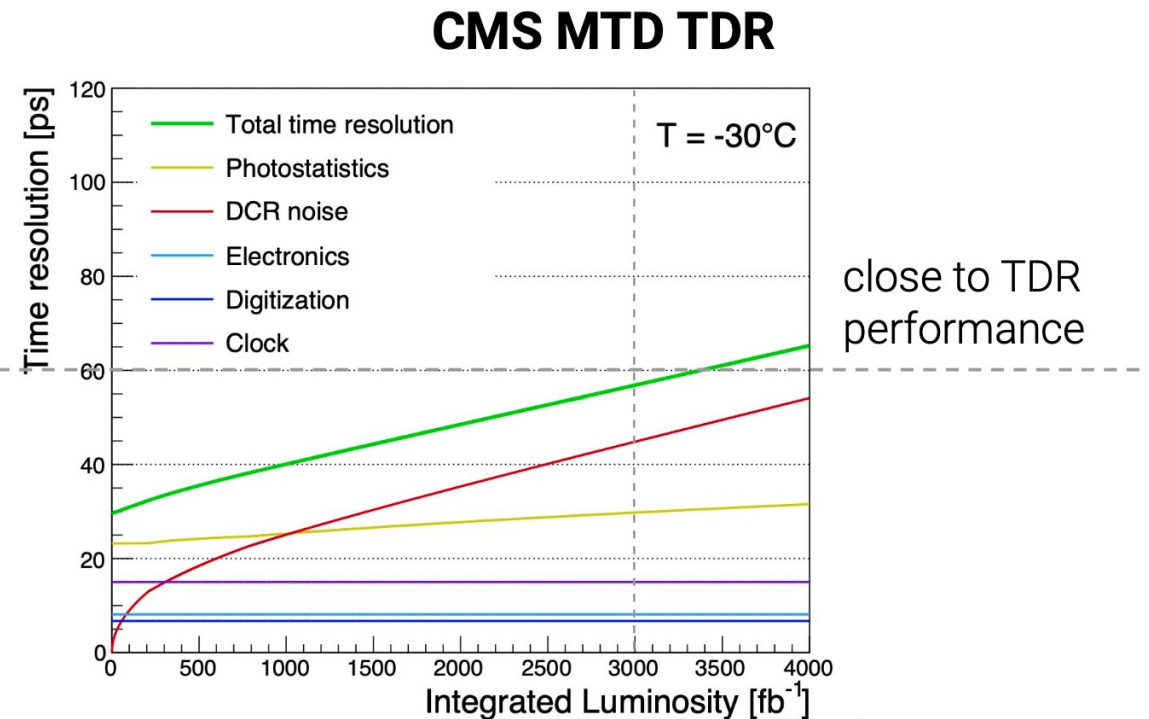
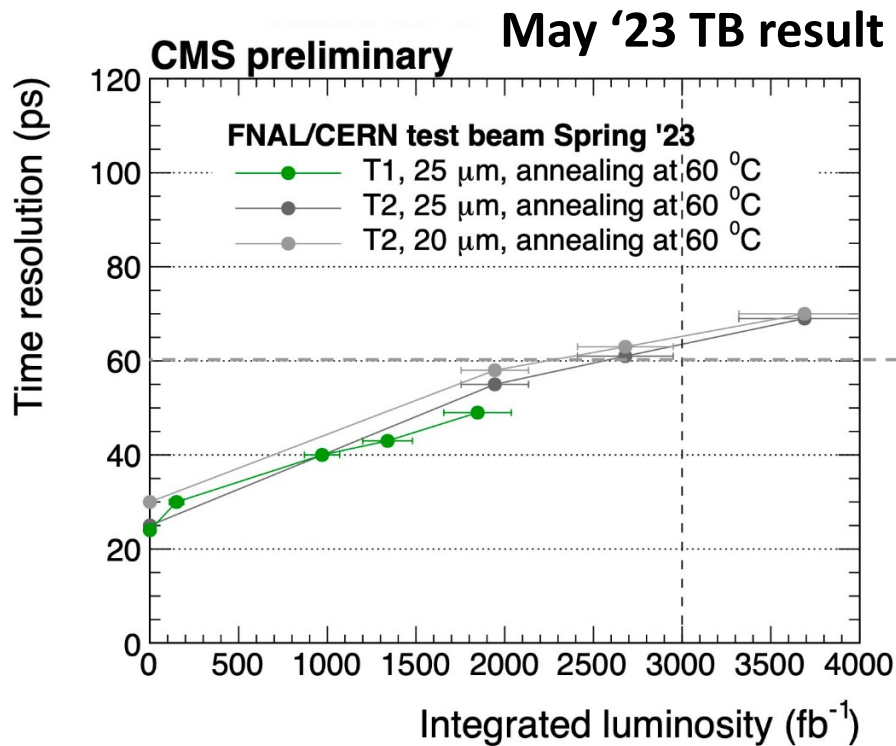
❑ The dark count rate (DCR)

- Proportional to the active area of the SiPM
 - Lowering V_{over} voltage and optimizing S/N ratio
~ factor 2 less DCR
- Decreasing at lower temperatures by about a factor two every 7–10 °C
 - Further lowering SiPM's temperature to -45°C using Thermoelectric coolers (TEC)
~ factor 2-3 less DCR
- Increasing with radiation damage
 - Annealing at room +65 °C during LHC shutdown and technical stops ~ factor 2 less DCR
 - Noise filtering with signal processing technique DLED in TOFHIR ~ factor 2 less DCR



The BTL prototyping phase is completed

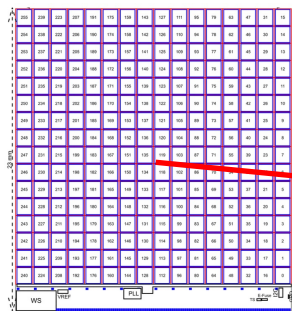
- Changing configuration of BTL with respect to the TDR (**Almost same performance!**)
 - **Smart thermal management** with TECs (additional cooling and annealing)
 - SiPM cell size choice : **25 μm** for boosting signal
 - **Thicker LYSO arrays** for larger energy deposits
 - **TOFHIR2C optimization** for electronic noise reductions



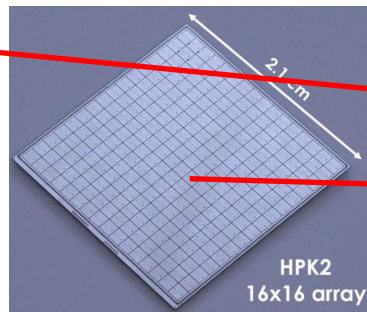
- Ready for starting procurement and the production & assembly phase

MTD Endcap Timing Layer (ETL)

- ❑ Two double-sided disks for each side
 - Maximize geometrical acceptance (85% per disk)
 - Coverage : $1.6 < |\eta| < 3.0$
 - Average of 1.8 hits per track
 - **Time resolution per track < 35 ps**
 - based on single hit resolution < 50 ps
- ❑ Low-Gain Avalanche Diode (**LGAD**) sensor bump bonded readout ASIC (**ETROC**)

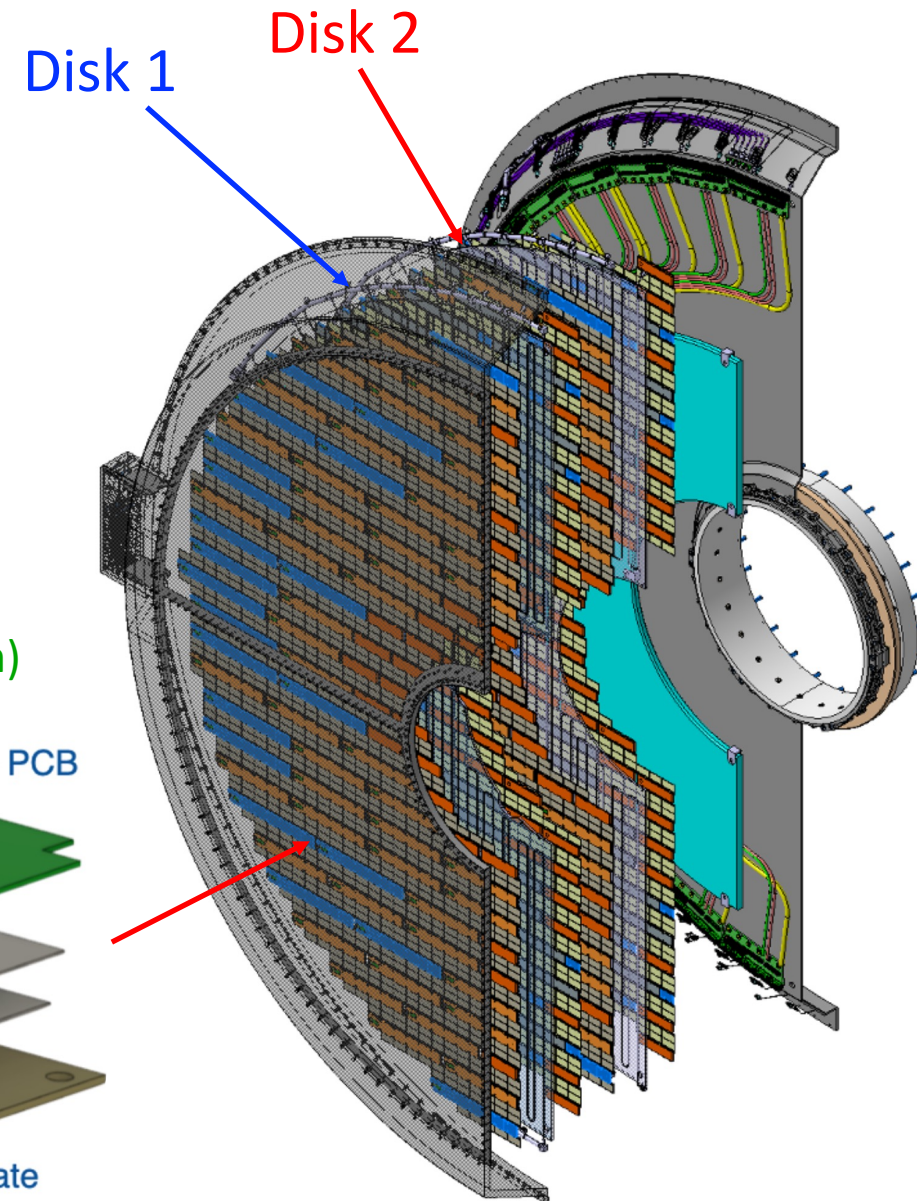
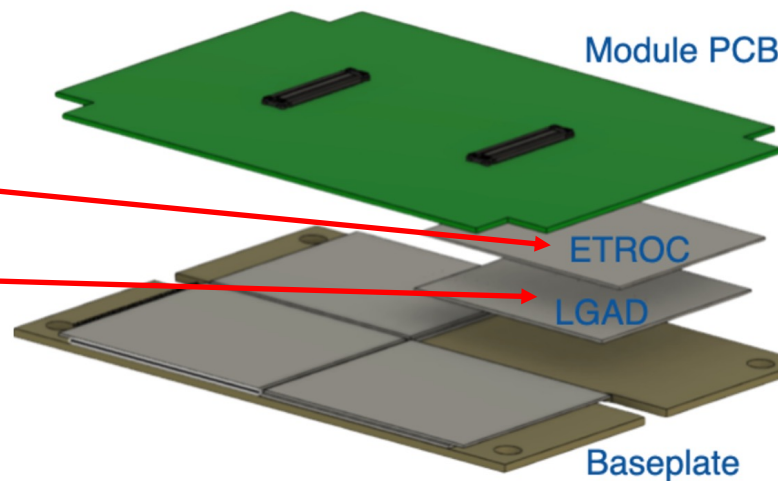


ETROC (ASIC)



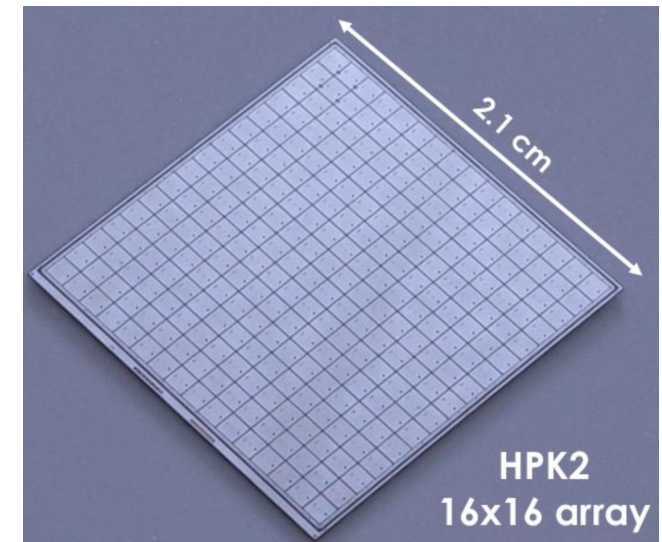
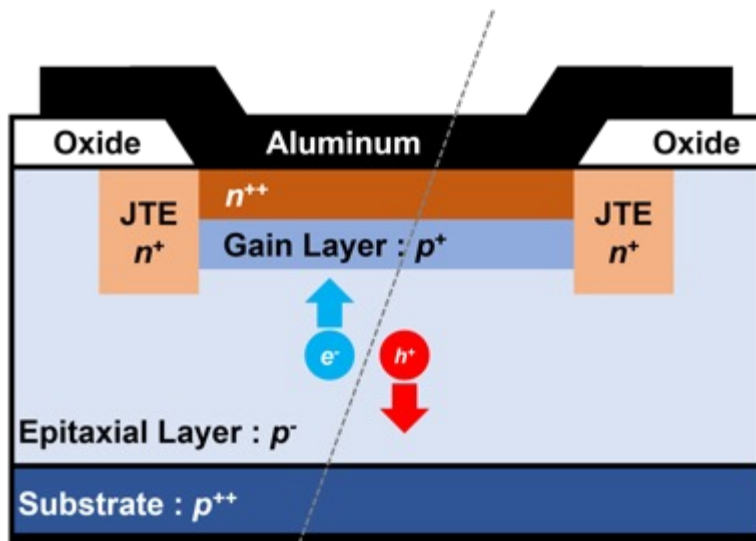
LGAD sensor

8000 modules (4 sensors each)



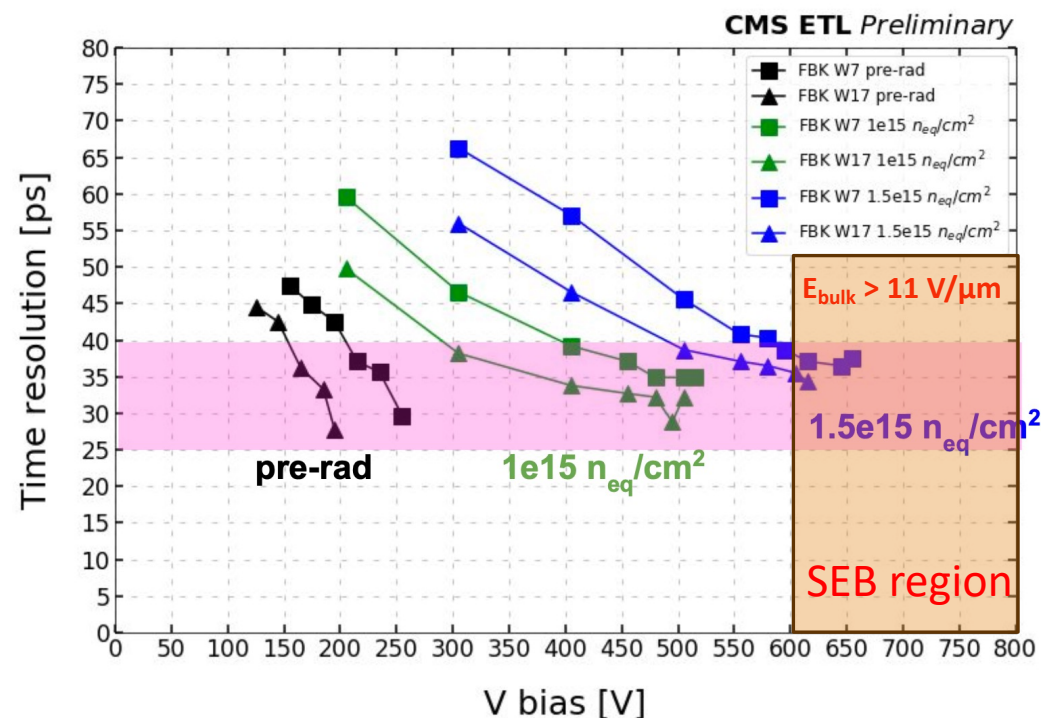
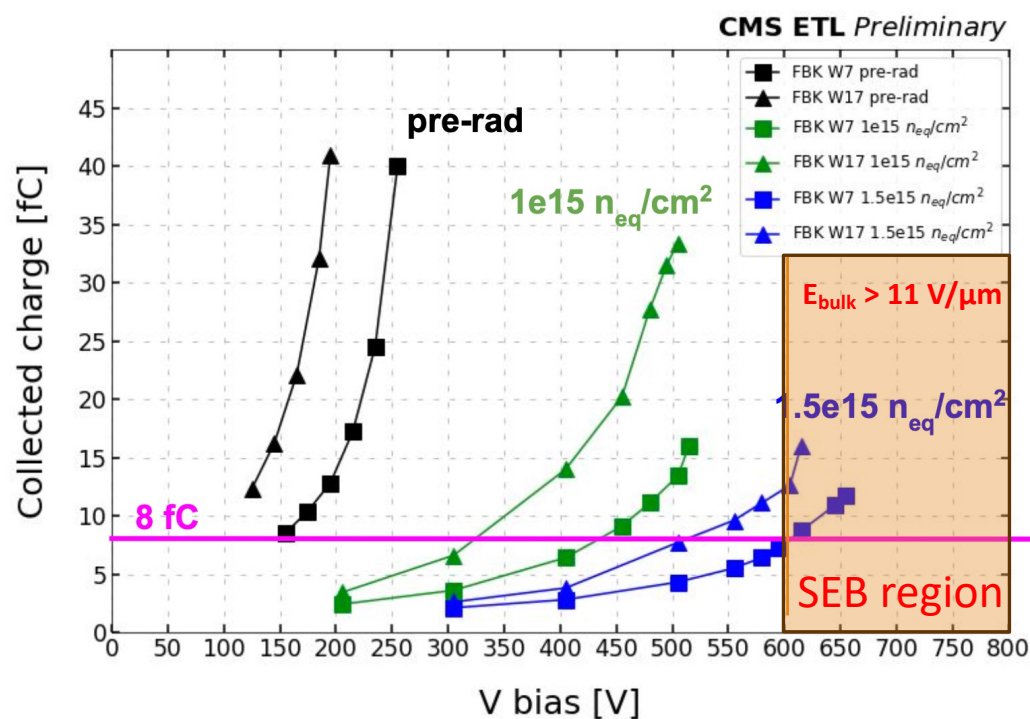
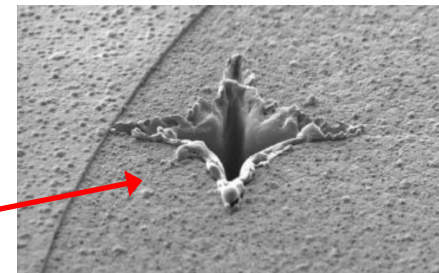
Low Gain Avalanche Diode (LGAD) sensors

- ❑ LGAD characteristics (**16x16 pixel** matrix, **1.3x1.3 mm² pixel size**)
 - Precision position reconstruction and timing resolution
 - Highly improved radiation tolerance
 - **Moderate gain factor (10-30)** to maximize S/N ratio -> **Large signals with low noise**
 - Thin implanted gain layer of overall thickness of 35–50 μm
 - Gain uniformity (**>8 fC of charge**)
- ❑ **The additional Gain layer:** highly boron-doped thin layer at the n-p junction
 - Generates the high field necessary to achieve charge multiplication.

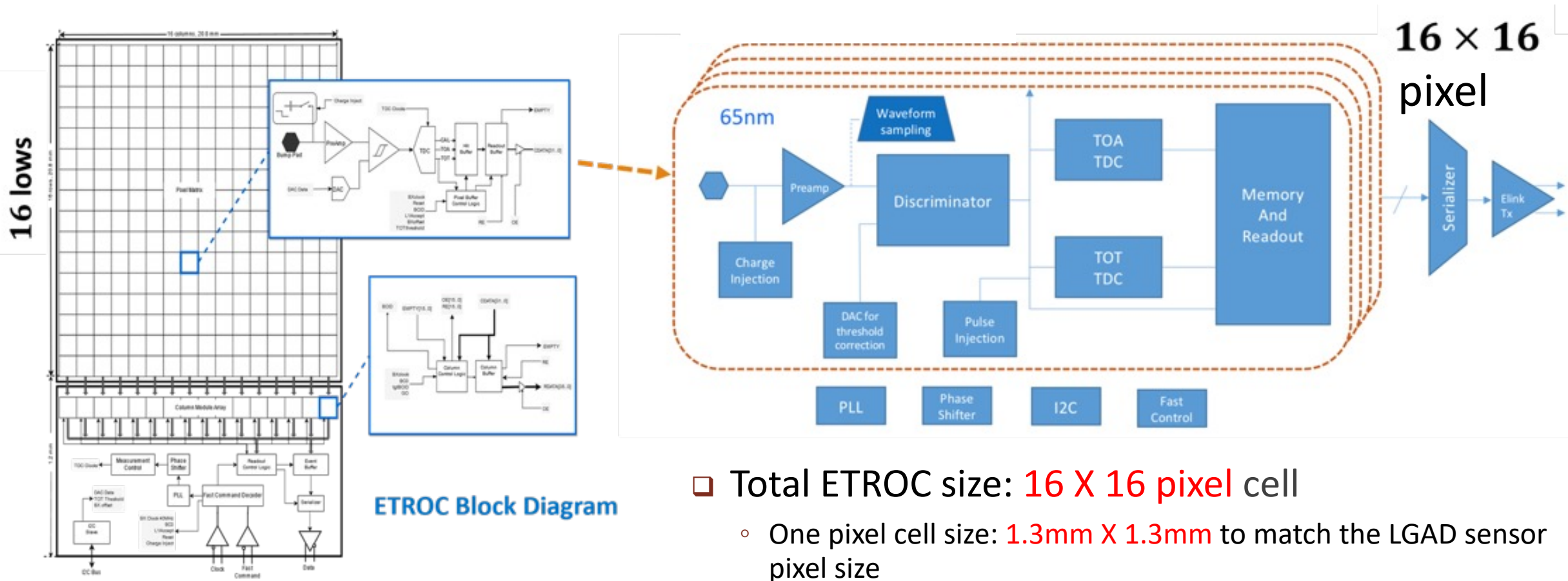


Performance tests for LGAD sensors

- Completed Market Survey for the procurement of the final LGADs Prototype.
 - Qualified 4 vendors for production of the final LGAD sensors
- Irradiated FBK sensors measured with a beta-source (Sr90) setup
 - Collected charge and time resolution was satisfied with requirements
 - Fully recover performance by increasing the bias voltage
- Single Event Burn-out (SEB) observed for $E_{\text{bulk}} > 11 \text{ V}/\mu\text{m}$



Endcap Timing Layer ReadOut Chip (ETROC)



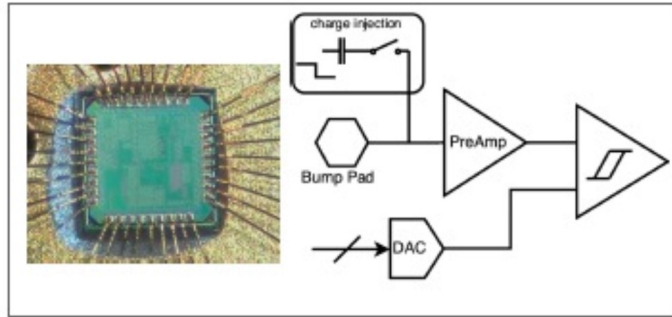
ETROC Block Diagram

- ❑ Total ETROC size: **16 X 16 pixel** cell
 - One pixel cell size: **1.3mm X 1.3mm** to match the LGAD sensor pixel size
- ❑ Targeting signal charge (1MIP): **6 - 20 fC**
- ❑ TDC (time-to-digital converter) range
 - ~5 ns TOA (time of arrival)
 - ~10 ns TOT (time over threshold)

ETROC Development Plan

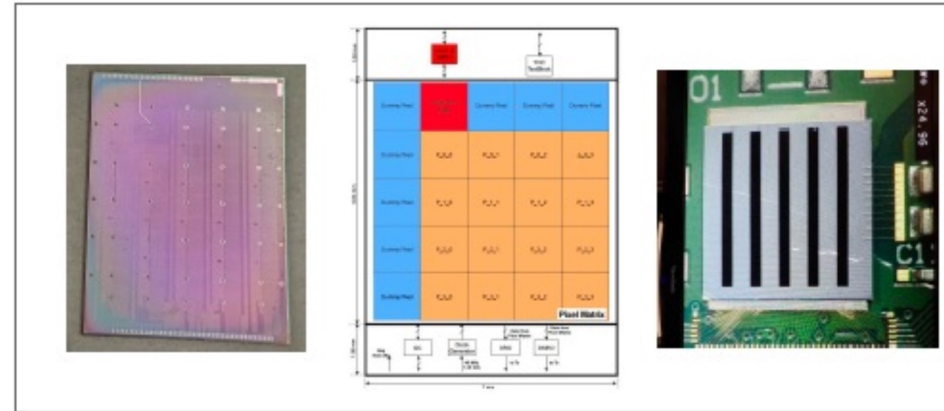
2018

ETROC0 (1x1)



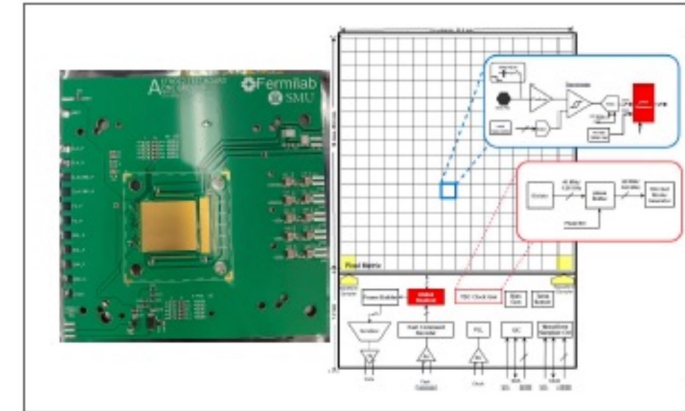
2020

ETROC1 (4x4)



2023

ETROC2 (16x16)



- Analog front-end only
- Wire-bonded with LGAD sensor reached ~ 33 ps time resolution per hit with preamp. waveforms
- Passed 100 Mrad TID

- Added low-power TDC and 4x4 H-tree for clock distribution
- Bump-bonded with LGAD sensor reached ~ 42 ps time resolution per hit with TDC data

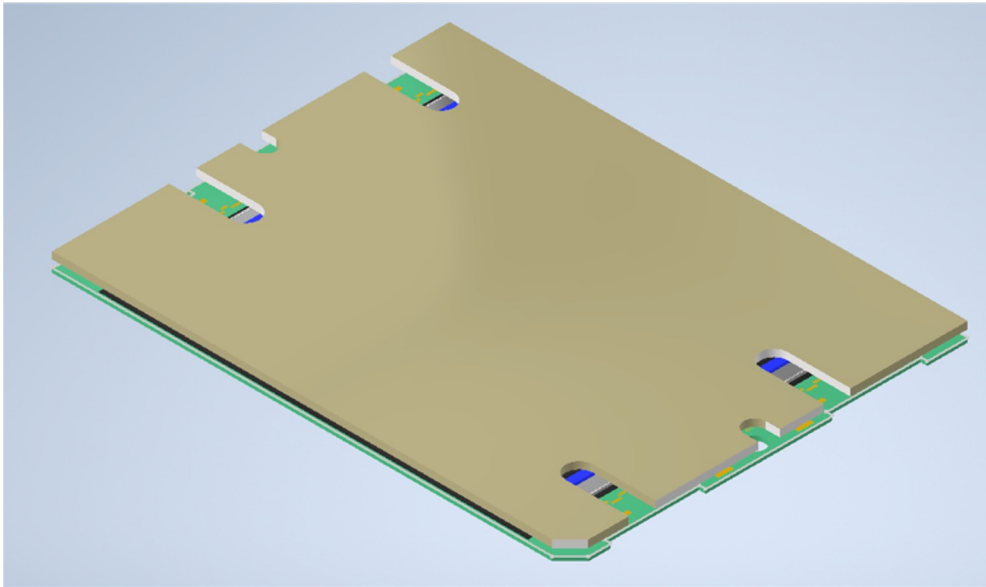
- First full-size chip (16x16) with all desired functionalities included
- All analog blocks silicon-proven; all digital blocks were verified in FPGA emulator

❑ ETROC3 : Final chip

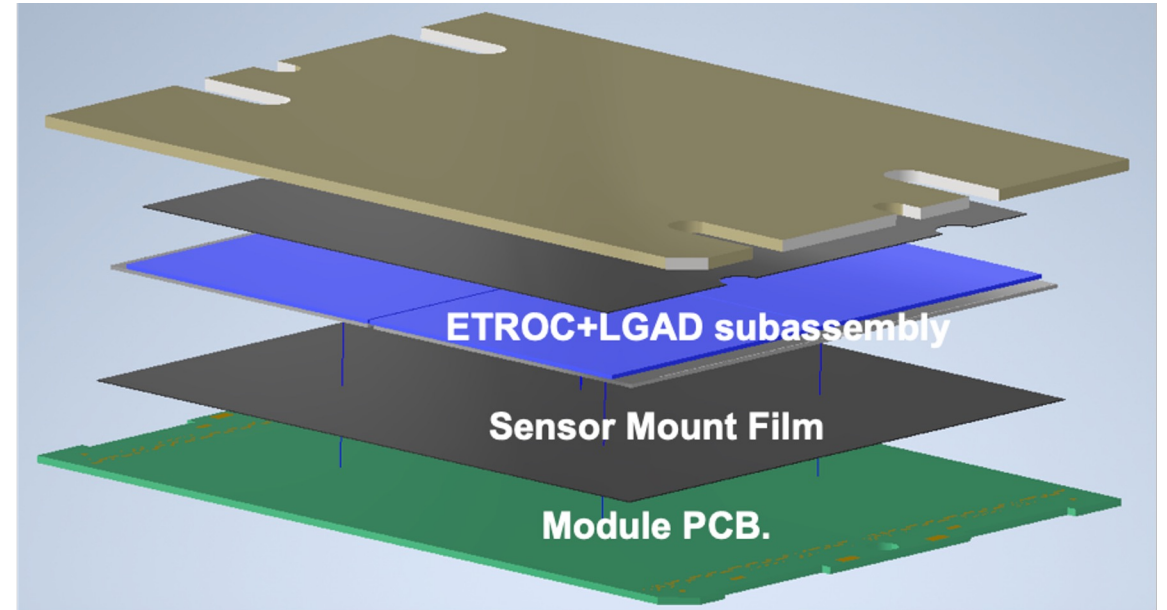
- The same functionalities as ETROC2, with improvements based on what will be learned from extensive ETROC2 testing
- Submission scheduled for 2024

ETL Module design overview

❑ Module design overview



PCB + subassembly



Basic scheme of a module

❑ Module PCB

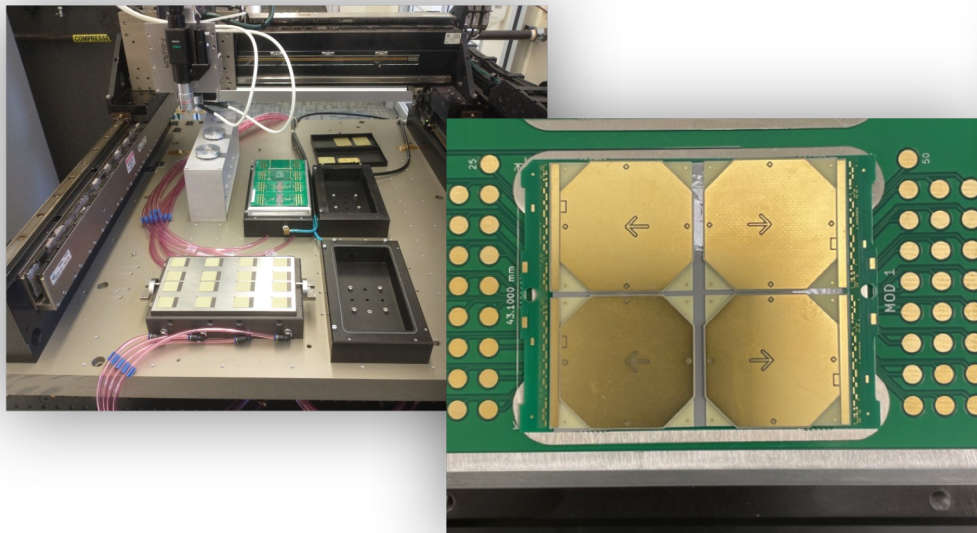
- Printed circuit board that serves as the power and readout interface for the module

❑ 4x ETROC+LGAD subassembly

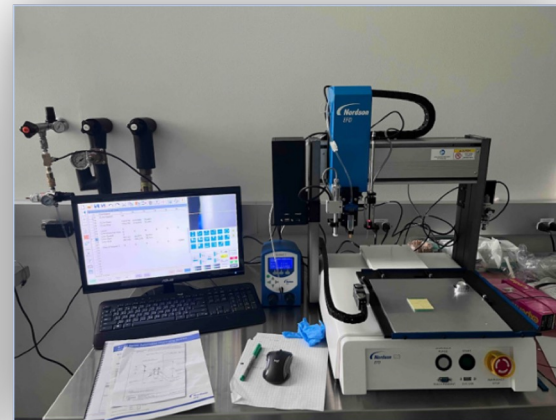
- 2x2 arrangement of bump-bonded assemblies
- Each of a 16x16 pixel LGAD sensor and an "ETROC" readout chip

Assembling the ETL Modules

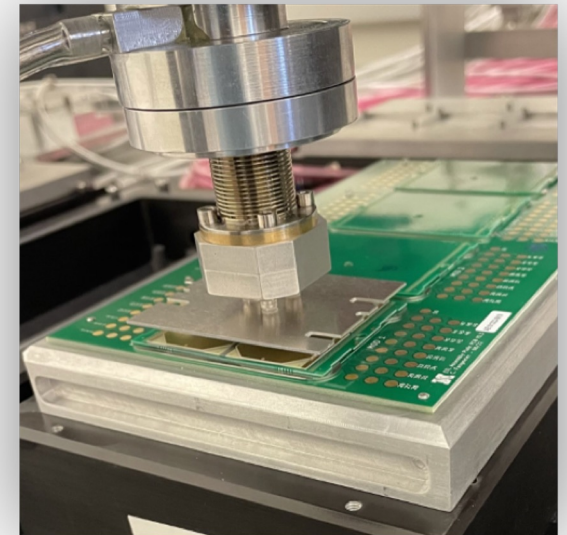
- ❑ The ETL detector will need ~8 thousand modules
- ❑ Each module will be made of 4 LGAD sensors and ETROCs
- ❑ An automated robotic gantry will be used for precision placement at the 10 micron level
- ❑ All modules will then be assembled into disks at CERN



Pick & place sensor +
PCB

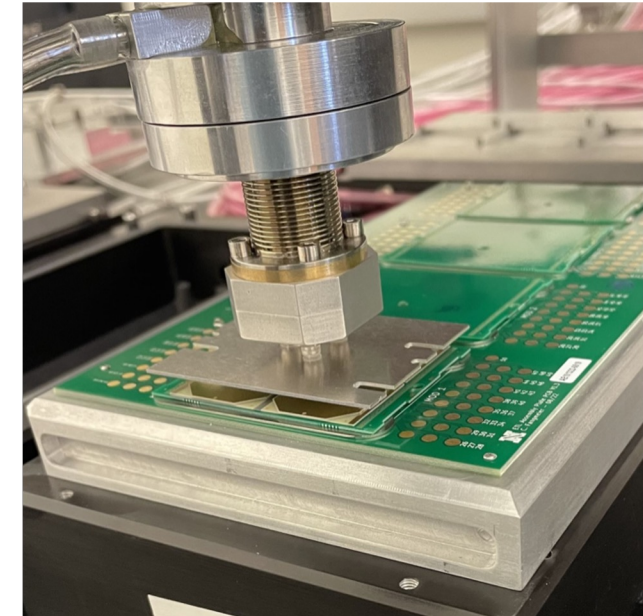
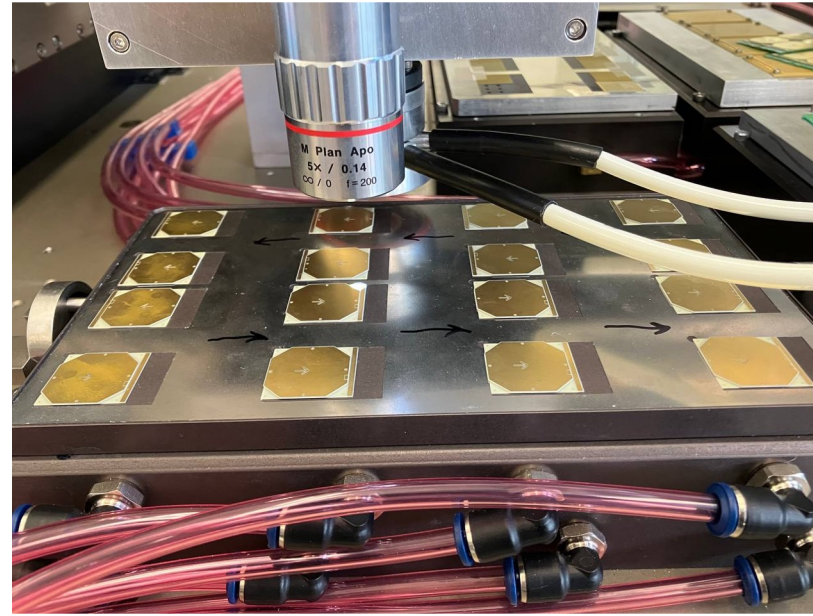
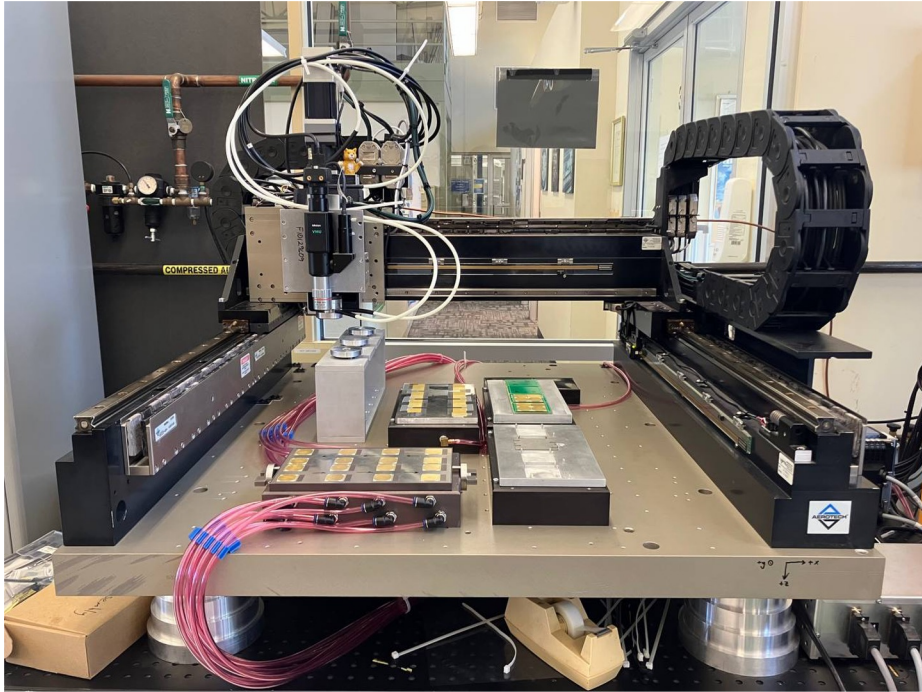


Wirebond and
encapsulating



Apply film to baseplate, pick and
place, and cure film

ETL Module assembly with Gantry



- ❑ Aerotech 3+1 axis gantries were used for ETL module assembly.
- ❑ Based on a vacuum pump
 - Modules PCBs and sensors are securely fixed.
 - Vacuum arm is used for picking and moving sub-assembly.
- ❑ The robot arm rail is moved using magnetic force, enabling precise operations
- ❑ The camera measures and automatically corrects the position, rotation, and tilt of the sensors

Summary

- ❑ The CMS MIP Timing Detector will measure precision timing of charged particles produced inside CMS.
 - Provides significant pileup mitigation, furthering the experiment's mission in the HL-LHC era.
 - Brings new capabilities to CMS that could help to search new phenomena in the HL-LHC.
- ❑ BTL will be instrumented with LYSO crystals + SiPMs, read-out by the TOFHIR
 - Beginning of life performance (30-40 ps) within requirements
 - End-of-life performance (~ 60 ps) close to requirements
 - The BTL prototyping phase is completed and now entering production phase
- ❑ ETL will be instrumented with LGADs read out by the ETROC
 - Performance at beginning and end of life within requirements (single hit resolution < 50 ps)
 - LGAD market survey done → Will enter a tender process soon.
 - Full-scale 16x16 ETROC2 arrived and Initial system test with bare ETROC2 in progress.
- ❑ Common MTD DAQ system is being developed together for the ETL and BTL.
- ❑ Mechanical engineering of the full detector system is preparing.

Backup

Detector module : BTL

