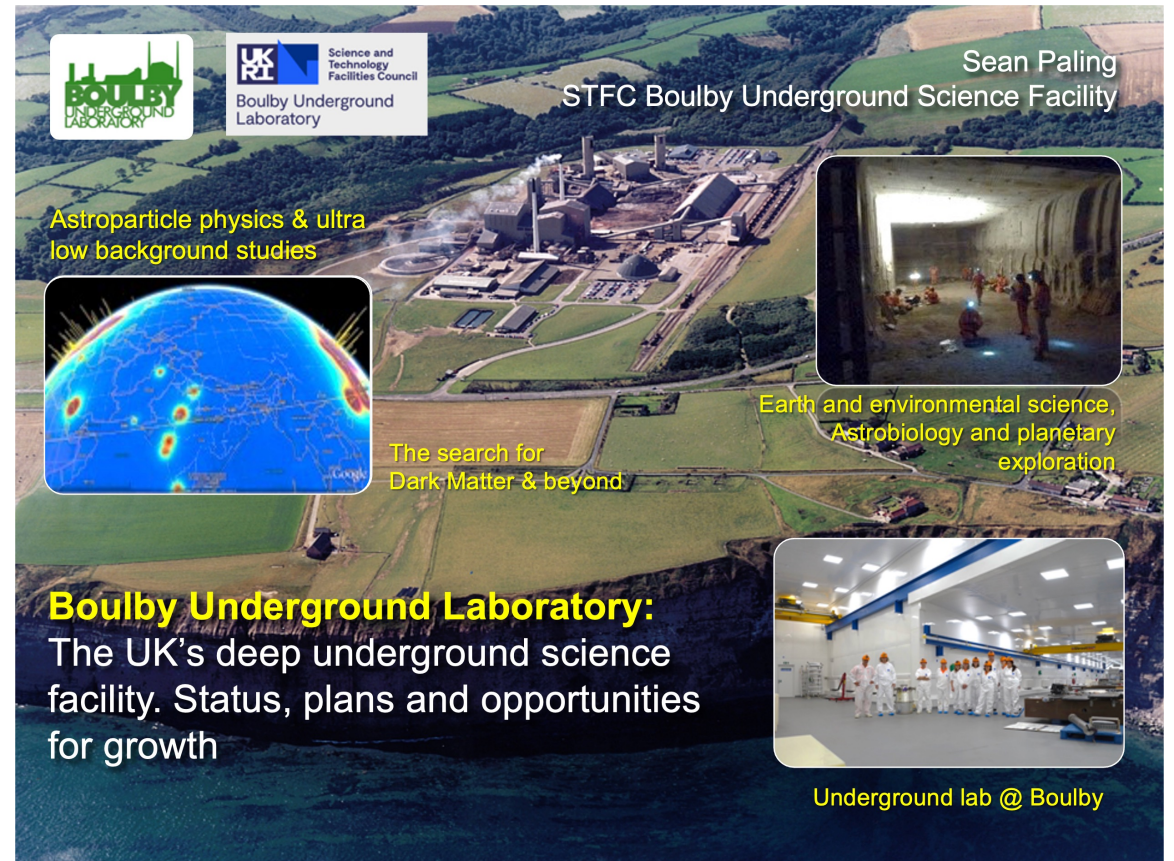




Science and  
Technology  
Facilities Council

# Boulby Underground Laboratory: Status, plans and opportunities for growth.

Sean Paling  
Boulby Underground Laboratory  
Science and Technology Facilities Council





# Boulby Underground Laboratory (UK)



## Boulby Underground Laboratory



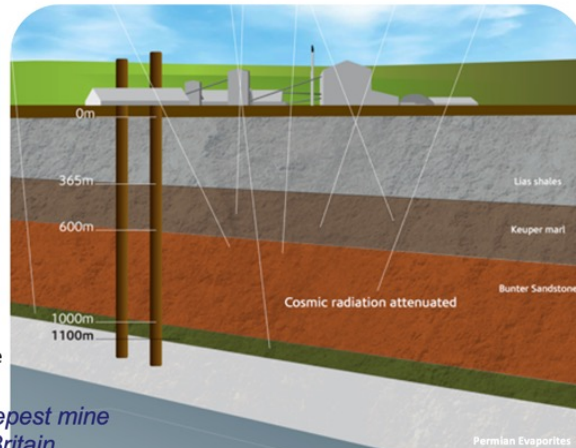
The UK's deep underground science facility operating in a working polyhalite & salt mine.

1.1km depth (2805 mwe). With low background surrounding rock-salt

Operated by the UK's Science & Technology Facilities Council (STFC) in partnership with the mine operators ICL



Polyhalite



Deepest mine in Britain

Factor  $\sim 10^6$  reduction in cosmic ray flux vs. surface



A **QUIET** place in the Universe



Whitby, North Yorkshire

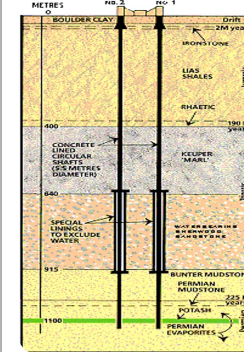


## Boulby Geology & Mining



Major local employer. Open since 1968. Originally mining potash (KCl) for fertiliser. Now first and only producers of polyhalite

Excavations are in Salt (NaCl) & Potash (KCl) Permian evaporite layers left over from the Zechstein Sea.



Boulby Geology

Potash



KCl

Rock-Salt

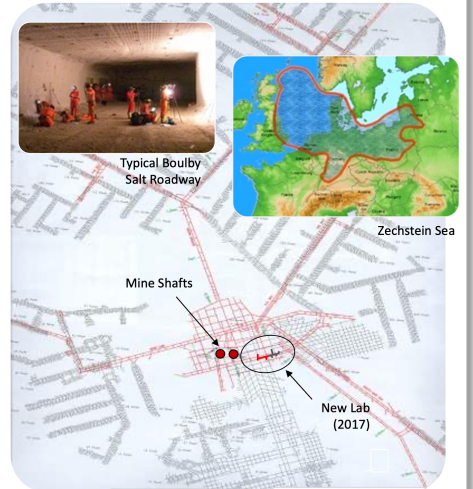


NaCl

Polyhalite



$K_2Ca_2Mg(SO_4)_4 \cdot 2H_2O$







Surface support and staging building



Office space, chemistry & clean prep lab, storage and staging space, IT room, conference room,

Supported access to surrounding geology & UG environs. Power, wifi/internet.

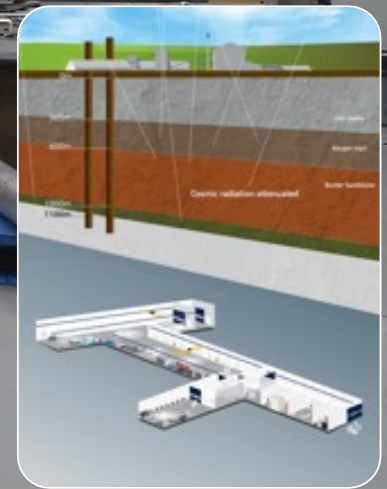


3000m<sup>3</sup> Outside Experimentation Area



BUGS Material screening

**Boulby Underground Lab Facilities 2023:** >4000m<sup>3</sup> class 1k & 10k (ISO 6 & 7) clean room lab space. 10Gb Internet. AC, air filtration, 5T & 10T lifting, LN generation, fume hood & clean prep space. 3000m<sup>3</sup> Outside Experimentation Area (OEA) with power & internet. Supported access to wider mine environs.



# Boulby Underground Laboratory (UK)



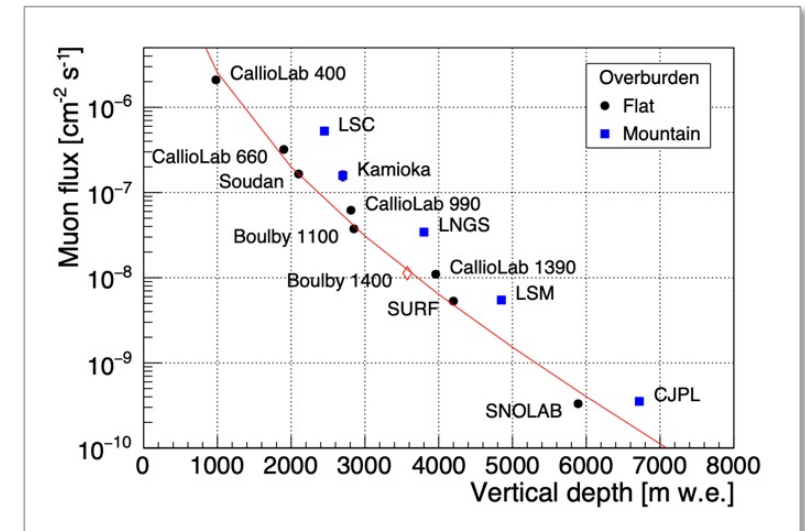
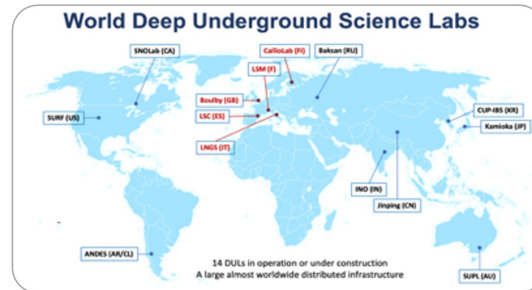
## Boulby Facility Details...



- The UK's deep underground science facility. One of 5 in Europe, <15 in the world.
- Supports work of >10 collaborative projects (astrophysics to climate, geology, environment etc), >40 institutions, >170 scientists & students.
- Facility funded and operated by the Science & Technology Facilities Council (STFC).
- Operations, H&S & science programme managed by 17 (+2) onsite staff and supported by Rutherford Appleton Lab (PPD).
- Mine operators ICL-UK provide wide-ranging operational & high level support.

### How does Boulby Compare?

- Low Radon levels (3 Bq/m<sup>3</sup>)
- Diverse science programme.
- Science and Industry partnership



## Science Programme Status & Plans.

- Astroparticle & Low Background Science
- Earth & Environmental Science
- Astrobiology & Planetary Exploration Studies
- Outreach & Education

Boulby Underground Laboratory 2023

Find out more:  
@BoulbyLab  
www.stfc.ac.uk/boulby





# Boulby Science Now & Future

Particle physics and ultra-low background studies



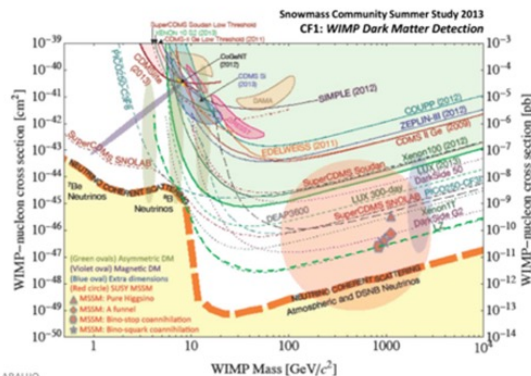
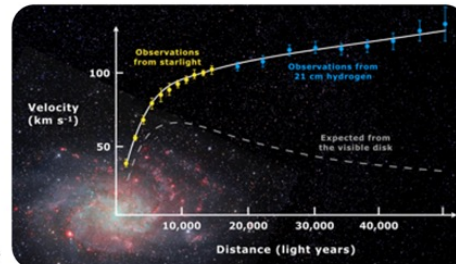
## Boulby Dark Matter Studies...



Boulby has hosted **Dark Matter search** studies for over two decades. Including the **NAIAD**, **DRIFT** & **ZEPLIN** experiment programmes.

Boulby now hosts CYGNUS directional DM programme, NEWS-G/Dark-Sphere R&D and providing ULB material screening for other studies, inc **LUX-ZEPLIN (LZ)**

Galactic rotation curves



**ZEPLIN-II & III:**  
The world's first  
2-phase Xenon  
dark matter  
detectors  
(Finished 2011)

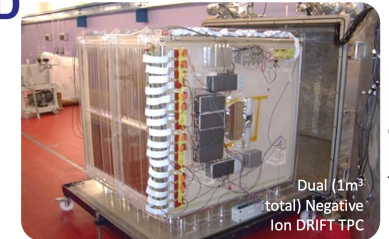
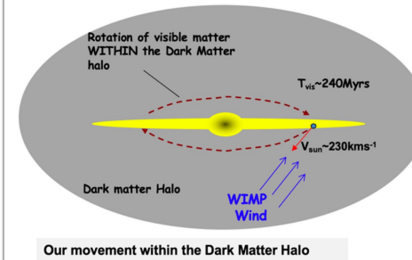
World DM particle  
search limits and  
future projections



ZEPLIN-III @ Boulby

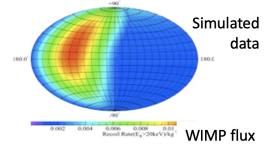
## DRIFT/CYGNUS: Directional Dark Matter Detection R&D

**STATUS:** Programme operating at Boulby since 2001. Performance & scale-up R&D. Plans for further R&D & expansion / collaboration (CYGNUS).



Directional detection

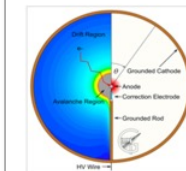
Occidental College,  
New Mexico,  
Colorado State,  
Hawaii, Wellesley,  
Sheffield,  
Edinburgh, Boulby



## NEWS-G

Spherical Proportional  
Counter (SPC) studies  
@ Boulby

k. Nikolopoulos  
I. Katsioulas, P. Knights, T.  
Need, R. Ward  
University of Birmingham  
And wider NEWS-G Collab.

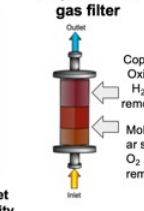


SPC concept: Variable target  
Low  $E_{th}$ , Low mass sensitivity

Simulation study of  
neutron interactions  
in the S30 at Boulby



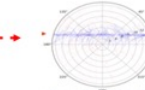
Purpose-made  
gas filter



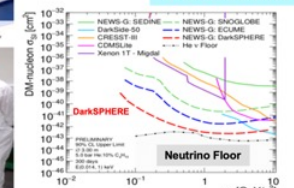
11-anode sensor



Neutron Beam  
4 MeV



## SPC Sensitivities

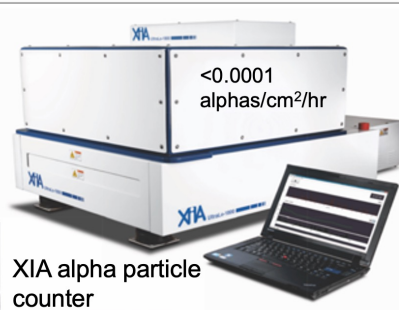


## Direction of R&D at Boulby

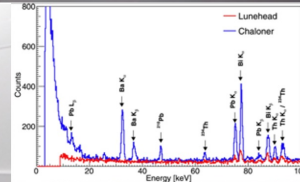
- Instrumentation development for NEWS-G at SNOLAB
  - Multi-anode sensor
  - Gas filtration
  - Rate effect studies
- Neutron spectroscopy ( $N_2$ )
  - Neutron BG surveys
  - Industrial applications
- Towards scaled-up detector at Boulby, 3m diam. 5 Bar  $He-CH_4$ : **DarkSPHERE**

# Boulby Science Now & Future

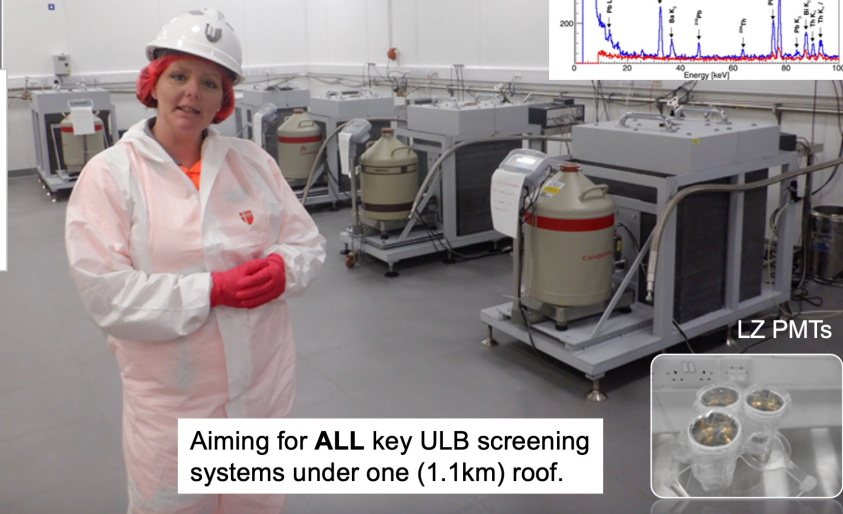
*Particle physics and ultra-low background studies*



8 ULB Ge detector systems, 2 XIA alpha counters, Rn emanation, ICPMS to come



**BUGS (Boulby UnderGround Screening).** World-class material screening for current and future ULB experiments. Towards PPT sensitivity for G3 DM and Neutrino experiments



Aiming for **ALL** key ULB screening systems under one (1.1km) roof.

LZ PMTs



**BUGS (UG):** A range of HPGe detectors and *alpha* particle detectors for intrinsic and surface radioactivity measurements.



**ICP-MS (Surface):** Newly installed system for trace element analysis and isotopic ratio measurements.

## BUGS Facility: (Boulby Under-Ground Screening)

- ULB Germanium (8)
- XIA: Surface alphas (2)
- Radon Emanation \*
- ICPMS \*                      \* Commissioning



# Multidisciplinary Science

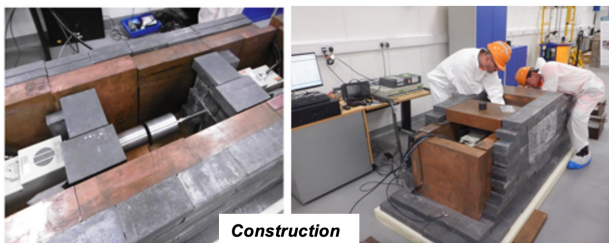
Applied low background particle physics, Earth and Environmental science, Astrobiology & Planetary Exploration Technology Development.



## RECON: CTBT Atmospheric Radionuclide Monitoring

### Improving the sensitivity of Nuclear Test Monitoring

A V Davies, R Britton  
AWE, Aldermaston, Reading, Berkshire, RG7 4PR



Construction

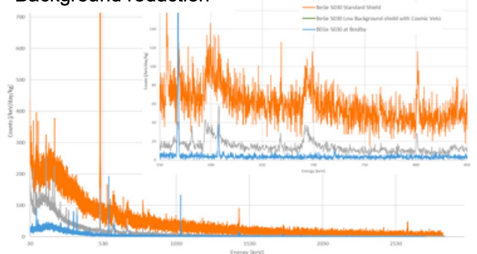


Credit: K. Cantner, AGI.

International Monitoring System Sites

Improving the accuracy & sensitivity of atmospheric radionuclide monitoring for international Comprehensive Test Ban Treaty (CTBT) verification

### Background reduction



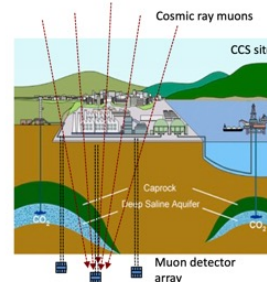
Nuclide	Singles MDA Bq/m3	Gate Energy	Projected Peak	RIMMER Factor	Background Counts (projected)	Lc Currie	Lc Poisson	MDA Currie	MDA Poisson	Ratio to singles
CS-134	3.38E-07	604.721	796.00	2.02E-03	2	9	6		4.85E-08	0.143
BA-133	4.41E-07	30.625	356.00	7.10E-01	54	37	49	8.47E-10		0.002
AG-108m	4.76E-07	24.013	434.00	2.37E-04	61	39	75	2.68E-06		5.632
CO-60	5.14E-07	1173.23	1330.00	8.73E-04	1	7	3		5.61E-08	0.109
AG-110m	4.33E-07	657.76	885.00	1.04E-03	3	11	7		1.09E-07	0.253
EU-152	8.23E-07	40.118	245.00	2.08E-02	40	32	52	2.52E-08		0.031
SB-125	1.99E-06	27.202	408.00	9.01E-03	34	30	45	5.40E-08		0.027
SC-46	4.71E-07	889.277	1120.00	1.31E-03	1	7	3		3.73E-08	0.079
RH-102	1.08E-06	21.836	475.00	1.64E-04	30	28	41	2.81E-06		2.603
FE-59	9.00E-07	192.343	1100.00	1.81E-04	9	17	16		1.44E-06	1.600
LA-140	1.15E-06	328.762	487.00	1.08E-03	11	18	18		2.71E-07	0.235
CS-136	1.30E-06	31.817	1240.00	1.82E-03	7	15	13		1.16E-07	0.090
SB-126	1.01E-06	414.7	666.00	1.81E-03	5	13	10		8.99E-08	0.089

Deep CARBON: Muon Tomog R&D for CCS & more

## Muon Tomography / Geo-survey

Development of a Muon Tomography techniques for deep 3D geological surveying - inc Carbon Capture @ Storage (CCS)

STFC-Boulby, Durham, Sheffield, Bath, NASA



Potential for cheap, reliable, practical, real-time long-term monitoring of deep structures. Potential applications:  
- Deep geological repository monitoring.  
- Monitoring in Carbon Capture & Storage (CCS)

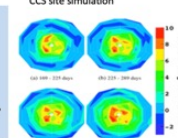


Muon-tides detector development



Bore hole detector installation

**Status:** Project phase 1 complete. Spin-out company for Muon Tomog applications created (Sheffield, Durham).  
**Next:** UK-Japan proposed study of Muon Tomography for Tsunami early warning (2020)

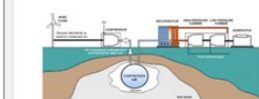


**Deep-Carbon Project:** £1.4M funding from UK Dept of Energy & Climate change (DECC) & Premier Oil:  
• Bore-hole detector development & testing • Muon-Tides technology demonstrator • Simulations of technique performance in CCS

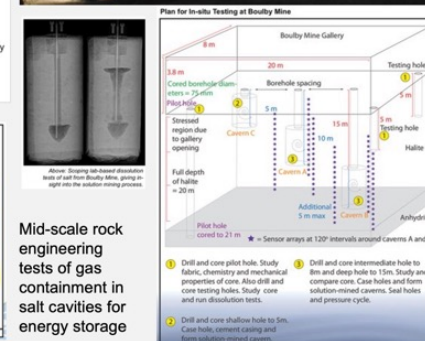
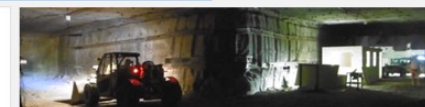
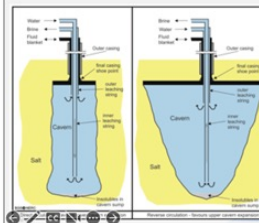
RESOURCE: Compressed gas energy storage R&D

## Renewable Energy StOrage in UndergRound CavErns (RESOURCE)

Low Carbon Technologies



- Engineering solutions have been devised to store energy whilst production is high and feed it into the grid when production is low (e.g. CAES, hydrogen storage)
- Helps to regulate the production of renewable energy



RECON: Radionuclide monitoring for nuclear security

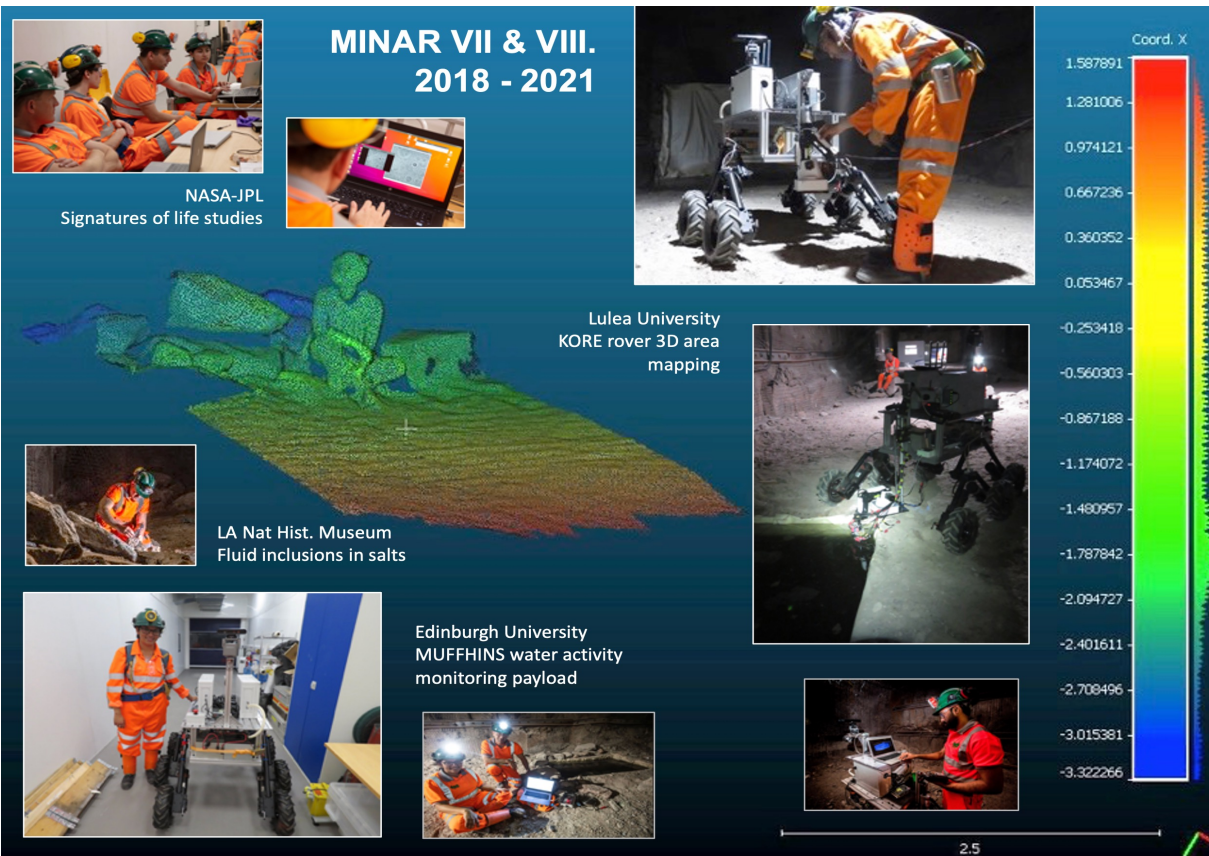


# Multidisciplinary Science

Applied low background particle physics, Earth and Environmental science, Astrobiology & Planetary Exploration Technology Development.

MINAR:

Astrobiology and planetary exploration technology development



## Astrobiology & Planetary Exploration



MINAR - Habit  
Sampling life in Boulby Brine



MINAR - XRF  
Subsurface Astrobiology Laboratory



A base for studies of life in Boulby rock – studies of limits of life on earth and on other planets



ALSO: An important 'Mars Analogue site' – with geology & conditions to allow explorations & astrobiology technique & instrumentation development

Led by Edinburgh, UKCA



MINAR - Pancam  
sean.paling@stfc.ac.uk

Mining & extraplanetary exploration instrumentation development



Boulby and Instrumentation for Earth and Space Exploration



## MINAR: MINE Analogue Research





# Boulby Activities Now and Potential Future

	Now	
	Current Projects	Status
Particle Physics & Low Background	CYGNUS - DM R&D	E/P
	News-G - DM R&D	A
	BUGS: Ge, XIA, RnEm - Material Screening	A
	RECON - Nuclear Security R&D	A
	BUTTON - Nuclear security R&D	A
Earth & Environmental	Muon Tomog – CCS & undersea Geoimaging R&D	A
	RESOURCE – Energy store R&D	A
	Seismology/AION R&D	A
Astrobiology & Planetary Exploration	BISAL – Biology/Astrobiology	A
	MINAR – Planetary Exploration Tech development	A
	Misc. Other. SELLR, C14, Adrok, BIO-SPHERE...	A/P
	Outreach/ Education - Misc events, progs, Remote3...	A

Status: A = Active, P = Paused, E = End, I = Interest confirmed

## 2023-2030

Medium Term (Current Lab + mods)	Status
BUGS: Ge, XIA, RnEm, ICPMS - Material Screening	A/I
BUTTON-30 – Nuclear security R&D	A
RECON+ - Nuclear Security R&D	A/I
DarkSPHERE – DM Search	I
DATUM – Neutrino Tech R&D	I
SoLAr, SOLAIRE – DM/Neutrino R&D	I
AION-100 & 1000 R&D	I
Seismology Array – Geosurvey R&D	I
RESOURCE+ – Energy store R&D	A/I
Muon Tomog – CCS & undersea Geoimaging R&D	A/I
BISAL+ – Biology/Astrobiology	A/I
MINAR+ – Planetary Exploration Tech development	A/I
Misc. Other. Quantum Computing Tech R&D	-
Outreach/ Education: General Public, Schools +	A

## 2030-2040+

Long Term (Current lab plus major new lab)	
<b>Particle Physics and Low Background Science:</b> Dark Matter: Major Next Gen Experiments: <ul style="list-style-type: none"> <li>Xenon (XLZD)</li> <li>Argon (DarkSideLM+)</li> <li>Gas (DarkSPHERE+)</li> </ul> Neutrinos: <ul style="list-style-type: none"> <li>BUTTON-100+</li> <li>DATUM (LEGEND Support),</li> <li>SoLAr / SOLAIRE+</li> </ul> Mat screening & LB Techniques: A world's best facility: <ul style="list-style-type: none"> <li>Ge, XIA, RnEm, ICPMS, Cleanliness &amp; Engineering R&amp;D</li> </ul> Misc Other: <ul style="list-style-type: none"> <li>AION-100</li> <li>AION 1000</li> <li>Nuclear Security Gamma spec</li> <li>Quantum Computing Tech R&amp;D &amp; Operation</li> </ul>	
<b>Earth &amp; Environmental Science:</b> <ul style="list-style-type: none"> <li>Sustainable Energy R&amp;D</li> <li>Seismology Observatory</li> <li>Geological Repositories R&amp;D</li> <li>Misc geology / Geophysics R&amp;D</li> </ul>	
<b>Astrobiology &amp; Planetary Exploration:</b> <ul style="list-style-type: none"> <li>Extremophile R&amp;D</li> <li>Astrobiology / life beyond Earth R&amp;D</li> <li>Human habitation R&amp;D</li> <li>Planetary exploration technology development</li> <li>Robotics and AI</li> <li>Mining and industry application development.</li> </ul>	
<b>Outreach and Education:</b> <ul style="list-style-type: none"> <li>A National Centre for Science and technology outreach and education.</li> </ul>	

Target projects for a major new UK underground facility / campus

# UK Underground Science Facilities. Now and the Future...

## What Boulby Is:

- An internationally-important centre for pure & applied multi-disciplinary science.
- A local (North East) and national asset for science, technology and outreach/education.
- A successful and proud example of science and industry partnership
- A UKRI/UK facility with potential, opportunity and support for wide-ranging growth.

UKRI Strategic Objectives



**STFC/Boulby now looking to: *continue to develop the UK underground science facilities to further enable truly internationally-important astro-particle physics and pure and applied multi-disciplinary science.***

**Short term:** Maximally exploit the **current Boulby facility** to host world class Astro-particle Physics & Low Background Science, Earth & Environmental Science, Astrobiology & Planetary Exploration Studies

**Medium-to long term:** Prepare to build a **major new deep underground science facility** in the UK to host next-generation world-leading science projects coming **2030+**

**Boulby Development Project:**  
**Plans & preparations for a major new multi-disciplinary Deep Underground Science Facility in the UK**



# Boulby Feasibility Study (**Boulby-FS**)

Submitted to  
STFC June  
2021

## FINAL REPORT

### FEASIBILITY STUDY FOR DEVELOPING THE BOULBY UNDERGROUND LABORATORY INTO A FACILITY FOR FUTURE MAJOR INTERNATIONAL PROJECTS

Supported by the STFC Opportunities Call 2019

H M Araújo<sup>1</sup>, J Dobson<sup>2</sup>, C Ghag<sup>3</sup>, S Greenwood<sup>3</sup>, V A Kudryavtsev<sup>4</sup>, P Majewski<sup>5</sup>,  
S M Paling<sup>3</sup>, V Péc<sup>4</sup>, R Saakyan<sup>2</sup>, P R Scovell<sup>3</sup>, N Smith<sup>6</sup>, and T J Sumner<sup>1\*</sup>

<sup>1</sup>Imperial College London, UK  
<sup>2</sup>University College London, UK  
<sup>3</sup>STFC Rutherford Appleton Laboratory, UK  
<sup>4</sup>University of Sheffield, UK  
<sup>5</sup>STFC Boulby Underground Laboratory, UK  
<sup>6</sup>SNOLAB, CA  
\*Corresponding author (t.sumner@imperial.ac.uk)

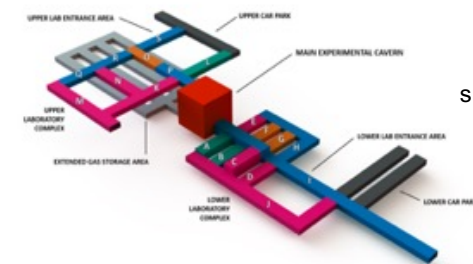
June 25, 2021  
Issue v1.0

OFFICIAL-SENSITIVE [COMMERCIAL]

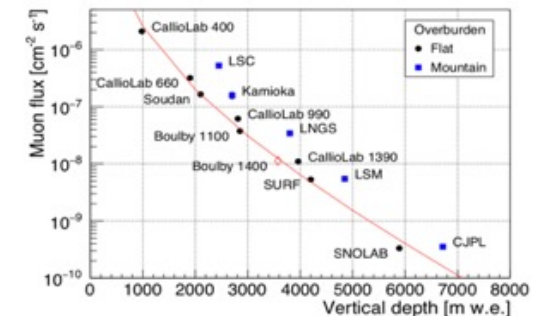
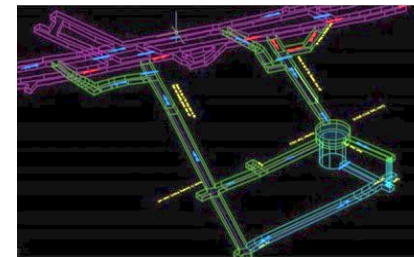
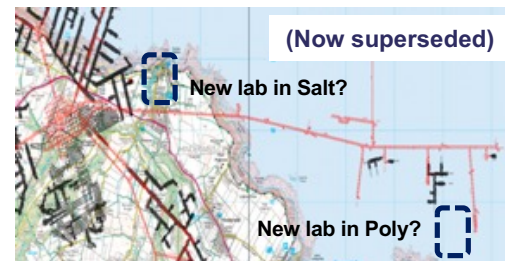
## Boulby-FS (2020-21) Overview:

- Community-led study of motivation, context and practicalities of creating a major new deep underground science facility in UK
- Infrastructure specifications for potential projects (Dark Matter, Neutrinos & more).
- Conceptual designs for excavations and outfitting laboratories in 1.1km (Salt) and 1.4km (Polyhalite) layers
- Staffing and surface facility needs.
- Detailed costs and schedules.

LZ @ SURF.  
Next generation  
in the UK?



New lab  
specifications  
& designs



**Government 'fit': Levelling Up, Strength in Places,  
Build Back Better, UK Science Superpower...**

**Results: It IS feasible, well motivated and timely.**  
Outfitted facility: £100-200m (Inc contingency, VAT)

# Next (Current) Steps: Boulby Development Project (BDP)

## BDP Project Goal:

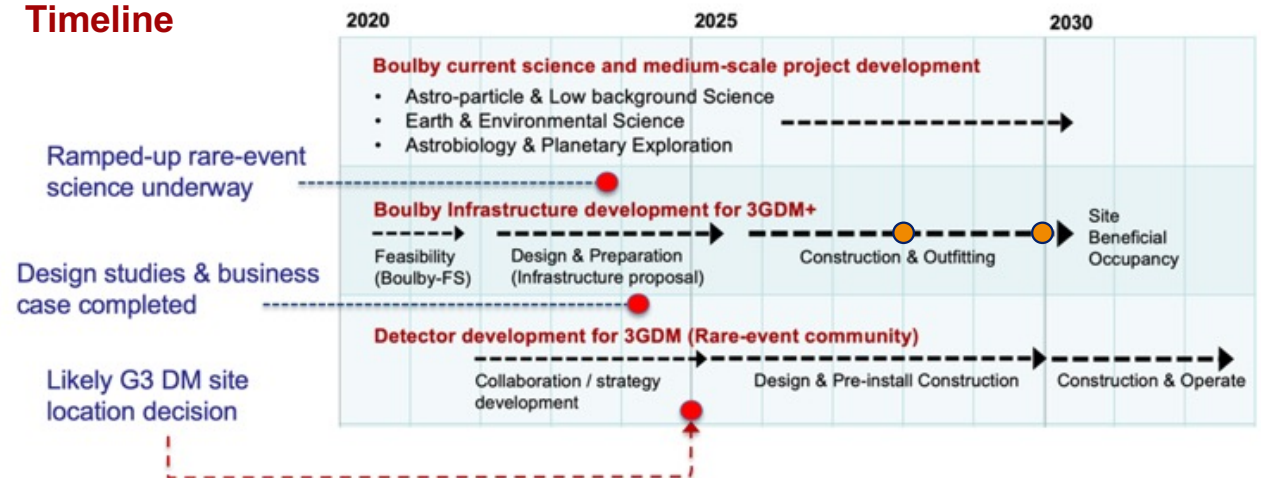
Next level planning and preparing for a...  
 "... greatly expanded underground science facility in the North East, with the potential to host a major international science infrastructure, such as a next generation dark matter experiment." (STFC strategic delivery plan (2022-2025))

UKRI Preliminary Infrastructure Funding £2.84M, 3 year project (2022/3-2024/5).

### Tasks / Deliverables:

- 1) Facility design development (for sites at various depths and locations)
- 2) Science programme development
- 3) Business case(s), economic impact studies, risks → **Submission to Gov.**
- 4) Stakeholder engagement: Local, National & International:
  - Public & Partners
  - Government
  - Science communities & funders

## Boulby Development Timeline



Boulby Development Project Infrastructure Bid: 2022-2025

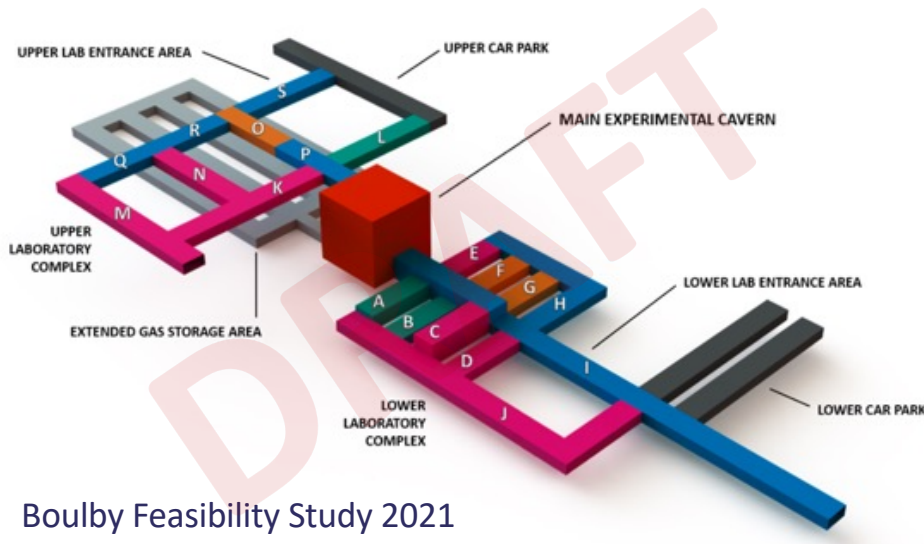




# Task 1: Site and Facility Development



a) Next-level review of new lab design required.  
Meeting needs of all possible experiments



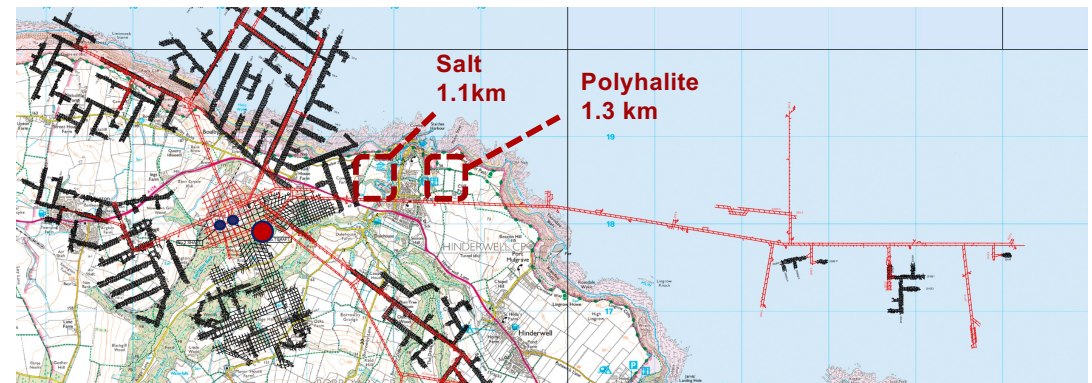
Boulby Feasibility Study 2021

Figure 6: Underground cavern design at 1,400m showing the usage of each facility space. The main experimental cavern is a 25m cube, which provides the scale. Most outfitted areas are based on standard drift excavations (8m width and 3.8m height). Laboratory spaces are colour-coded: magenta is ISO 7 and teal is ISO 6; orange areas are soundproof. Labels correspond to Table 5 – A: clean manufacture facility; B: precision cleaning facility; C: test/staging facility; D: clean workshop; E: radon reduction plant; F: control room; G: messroom/restrooms; H: storeroom; I: main entrance / loading bay & gowning area; J: noble gas storage; K: water treatment plant; L: scintillator plant; M: radioassay facility; N: electronics room; O: messroom/restrooms; P: upper entrance & gowning area; Q: workshop; R: storeroom/LN store; S: upper entrance / loading bay.

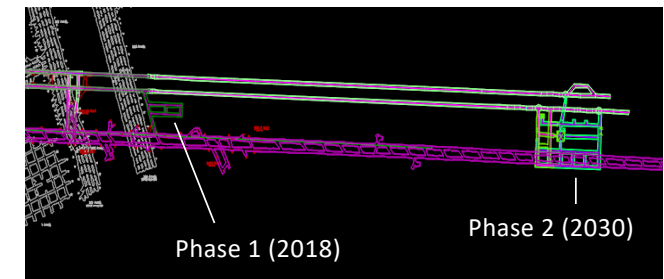
>30,000m<sup>3</sup> experiment and support space. High spec construction assembly and operation facilities

b) Next level site and excavation design development.

Available sites @ Boulby Mine



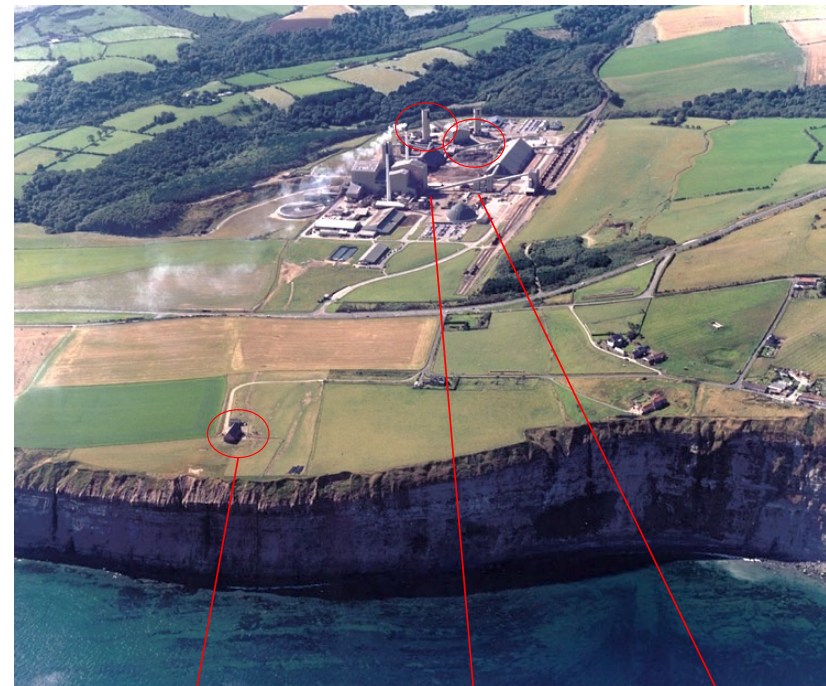
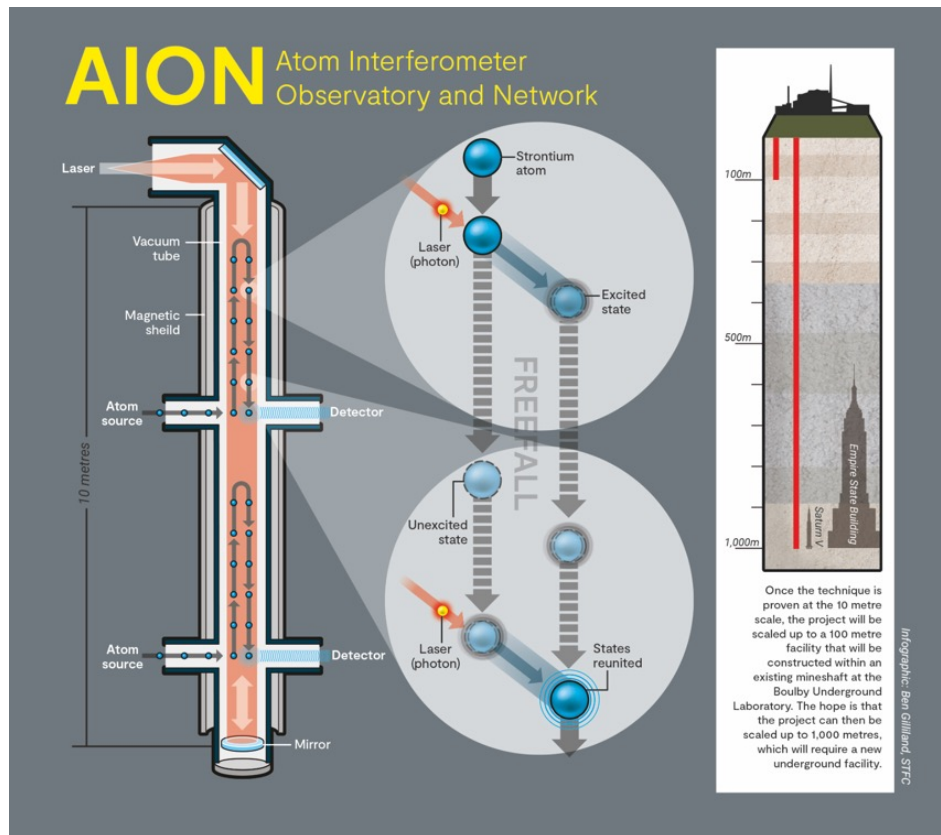
Option for 2-phase design in salt (1.1km) and Polyhalite (1.3km). Construction, assembly & experimental space in both phases



c) Next level excavation and facility build plans to be developed...

# Prospects for Atomic Interferometry at Boulby...

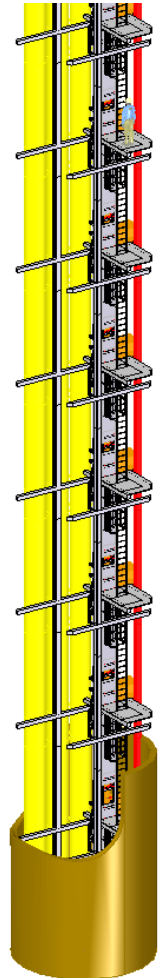
**ALONGSIDE** new underground laboratories to be excavated, there is strong user interest and STFC support for hosting atomic interferometry projects (**AION 100 & 1000**) in existing or new commercial shafts at or near Boulby Lab in NE England.



Shaft 3  
 Tailings Shaft  
 180m

Shaft 1  
 Rock Shaft  
 1.1km

Shaft 2  
 Personnel  
 1.1km



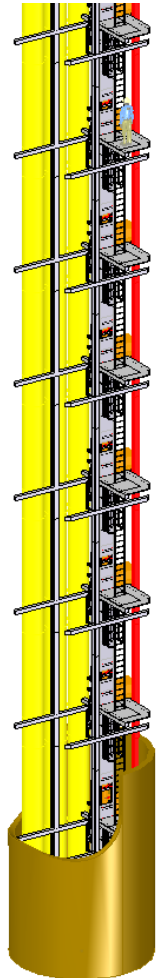
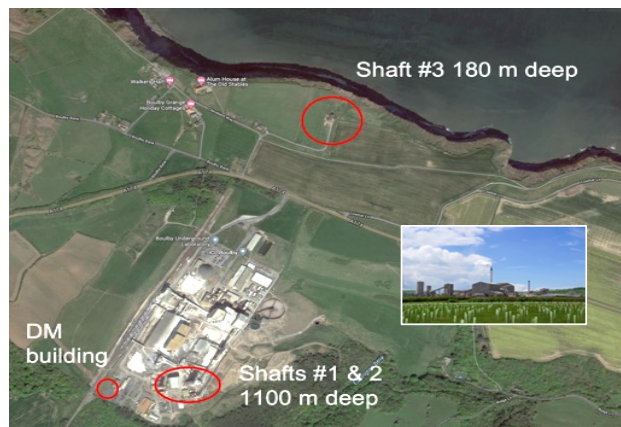


# Prospects for Atomic Interferometry at Boulby...

Boulby SHAFT 3: Tailings shaft. Possible location for **AION-100** @ Boulby

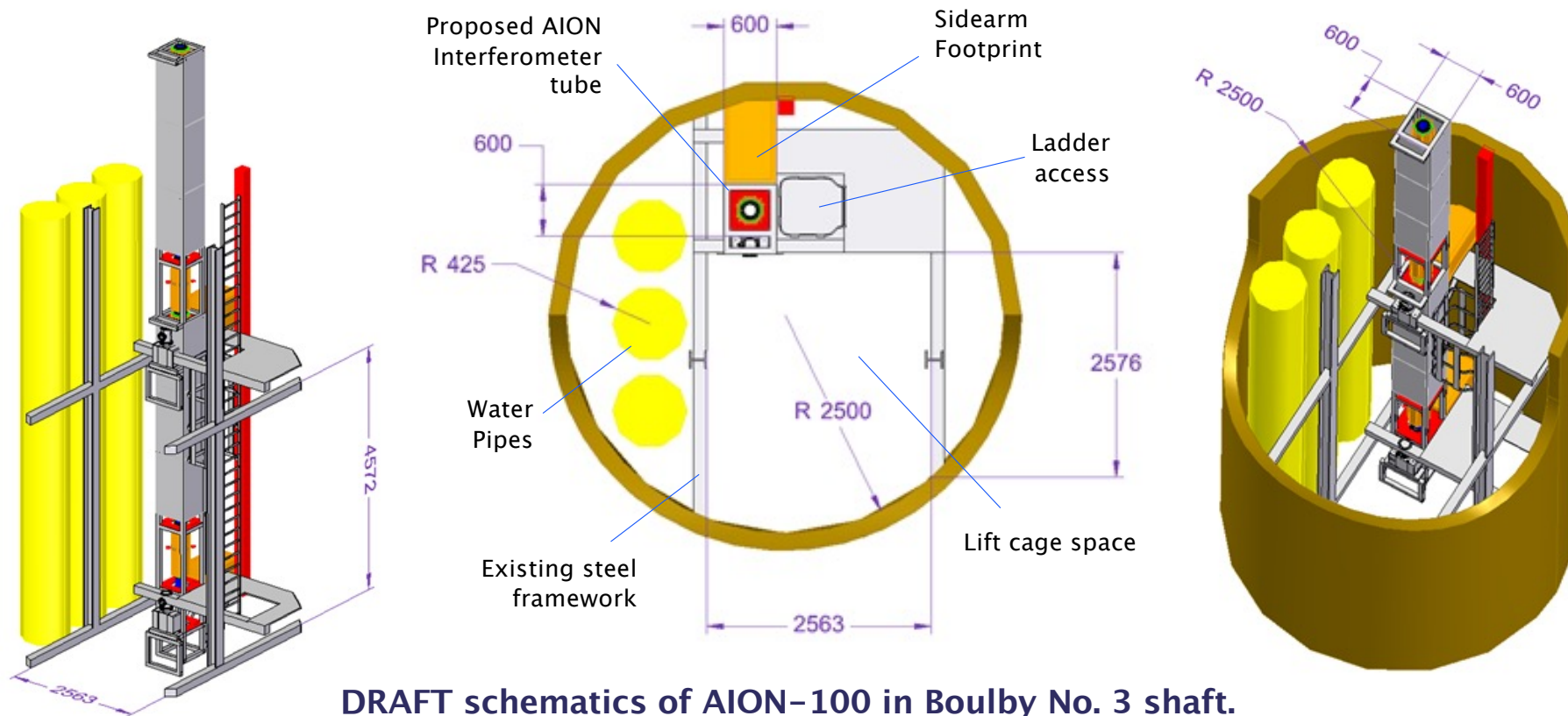
## Tailings (no. 3) shaft specs:

- 180m vertical shaft
- ~50m from coastal cliffs.
- 5m diameter shaft with 3T capacity crane.
- Personnel Cage (used few times/day), water & ventilation pipes, access stairs/ladders

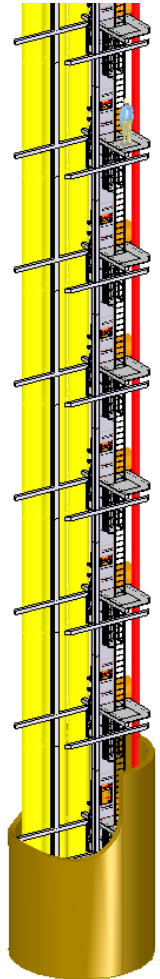


# Prospects for Atomic Interferometry at Boulby...

Boulby SHAFT 3: Tailings shaft. Possible location for **AION-100** @ Boulby



**DRAFT schematics of AION-100 in Boulby No. 3 shaft.**  
It DOES look practicable from a local engineering perspective. More detailed engineering(+) work now to be done...





# Prospects for Atomic Interferometry at Boulby...

Boulby SHAFT 3: Tailings shaft. Possible location for **AION-100** @ Boulby

## Infrastructure requirements

### Lab infrastructure requirements

- 100m<sup>2</sup> clean-room ISO-6 Assembly & Installation Surface Laboratory, standard power and utilities requirements. 2 x 2.5T crane needed. Direct access route to shaft. ✓
- 100m<sup>2</sup> Operational Surface Laboratory, separate space for electronics. This can be the same space as above, repurposed. ✓
- Adjacent office space for ~ 5 staff, with toilet/kitchenette facilities. ✓

### Shaft requirements

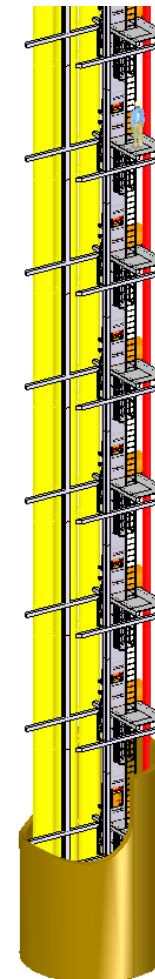
- 5m diameter is bare minimum
  - 2.5T crane cover
  - Vertically moveable platform coupled
  - Interferometry services
  - Magnetic/thermal/seismic stability ?
  - Safety structures, egress routes
- (Initial evaluations)



## Site assessment work plan

- **Magnetic surveillance**
  - Design of magnetometry surveillance set-up, sensors, scanning structures, fixations to area.
  - Design of prototype shielding environment/structure incl magnetometry
  - On-site presence of PDD/Eng to conduct “raw” magnetometry measurements, analysis
- **Seismic surveillance**
  - Ambient seismic noise and atmospheric infrasound
  - In collaboration with Oxford Geology/NERC (?)
  - Need on-site tech support, AI specific analysis
- **Thermal surveillance**
  - Design of thermometry mapping of area
  - Thermometry analysis
- Mechanical/operational integration
  - installation and assembly design specifics
  - Operational access
  - Provision of lab facilities in a mine shaft environment
  - Integrate in design phases (preliminary/critical/final) AION-100
- Building infrastructure
  - Construction and assembly surface lab coupled to shaft
  - Control and Operations lab on surface

**Next-level  
site evaluation &  
preparation  
studies in  
planning phase  
(July 23)**  
*Buchmuller,  
Coleman, Mitchell,  
Newbold et al.*



# Boulby Underground Laboratory: Status, plans and opportunities for growth.



## Thank You....

Please Contact us...

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Facebook: [Boulby Underground Laboratory](https://www.facebook.com/BoulbyUndergroundLaboratory)

You Tube: [Boulby Underground Laboratory](https://www.youtube.com/BoulbyUndergroundLaboratory)

Sean Paling  
STFC Boulby Underground Laboratory

Sean Paling. Boulby Underground Lab. 2023

## Summary...



### Boulby Underground Lab status

- The UK's deep underground science facility
- Medium scale and depth. A strong history in Dark Matter search technology development
- A rich and varied current science programme in astroparticle physics and misc. pure and applied low background science, Earth and environmental science, astrobiology and planetary exploration studies.

### Future plans:

- A number of new studies are expressing interest in Boulby. We are now looking to facilitate these projects with the current and expanded facilities.
- In addition, with strong national support we are now working toward a major expansion of facilities to enable the UK to host major international next-generation Dark Matter and neutrino studies from 2030+