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## The MAJORANA DEMONSTRATOR's Search for Double-Beta Decay of $^{76}$ Ge to Excited States of $^{76}$ Se

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The MAJORANA DEMONSTRATOR concluded its search for neutrinoless double-beta decay in 2021. The experiment operated an array of up to 40.4 kg of germanium detectors, 29.7 kg of which were isotopically enriched in  $^{76}$ Ge. Thanks to its ultra-low backgrounds, excellent energy resolution, and background rejection capabilites, the DEMONSTRATOR was able to execute a broad program of searches for other rare physical processes. One such process is the double-beta decay of  $^{76}$ Ge into excited states of  $^{76}$ Se, which has not been observed before. Six possible decay modes exist, each of which produce events spanning multiple detectors that can be separated from backgrounds. The DEMONSTRATOR previously set world-leading limits in the range of  $(0.75-4.0)\times 10^{24}$  yrs (90\% C.I.) on the various decay modes of  $^{76}$ Ge. Since then, we have more than doubled the isotopic exposure and implemented improved analysis techniques that enable improved sensitivity. This talk will present an updated search for double-beta decay of  $^{76}$ Ge to excited states of  $^{76}$ Se, and will highlight searches for physics beyond the Standard Model that were conducted by the MAJORANA DEMONSTRATOR.

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## Submitted on behalf of a Collaboration?

Yes

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