



# **THE DARKSIDE-20K VETO READOUT SYSTEM: construction and characterisation**

***Daria Santone, RHUL  
TAUP2023, 29/08/2023***



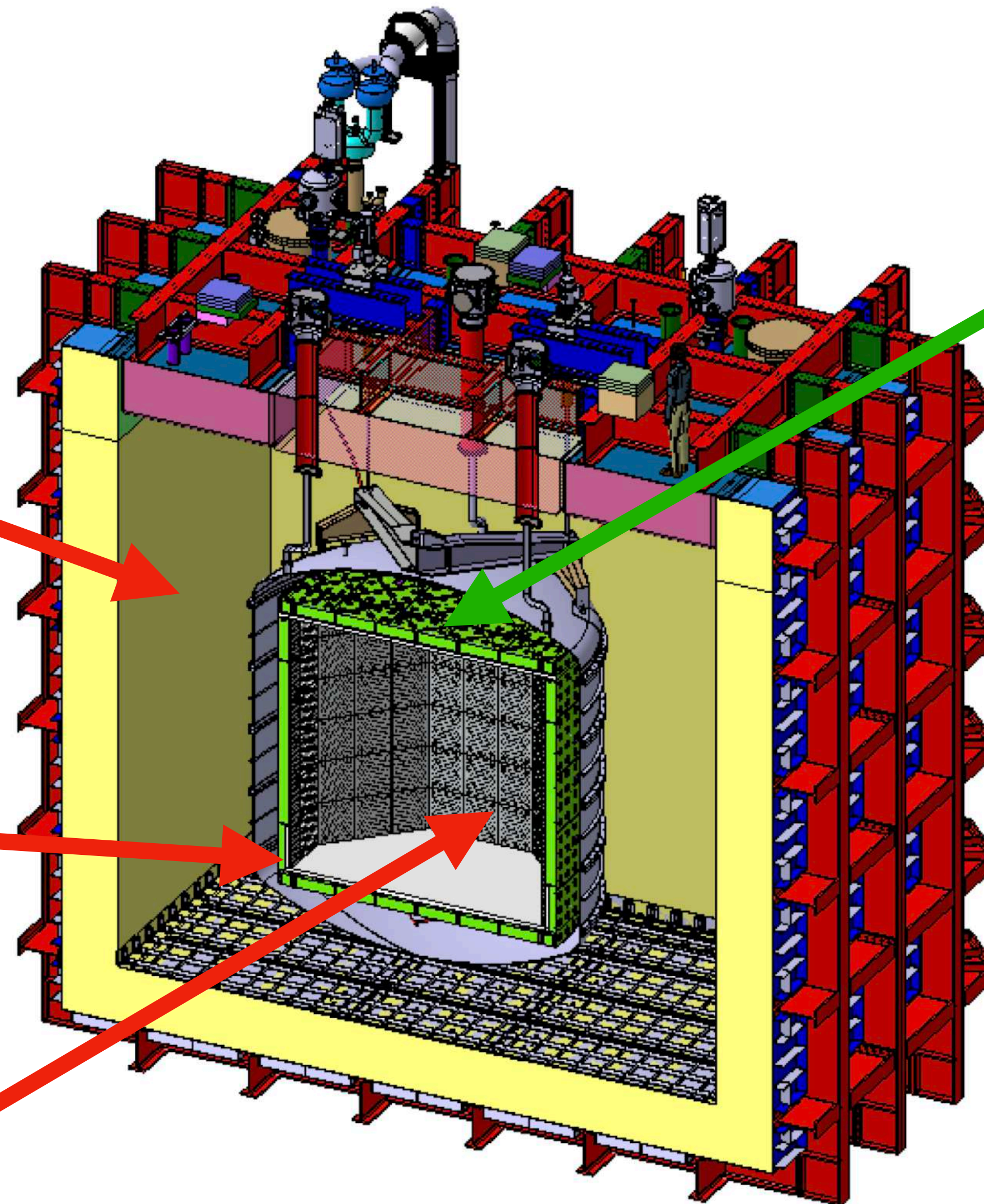


# DARKSIDE-20k

Outer cryostat filled with 600 tonnes of Atmospheric Argon (AAr) acts as cosmogenic veto

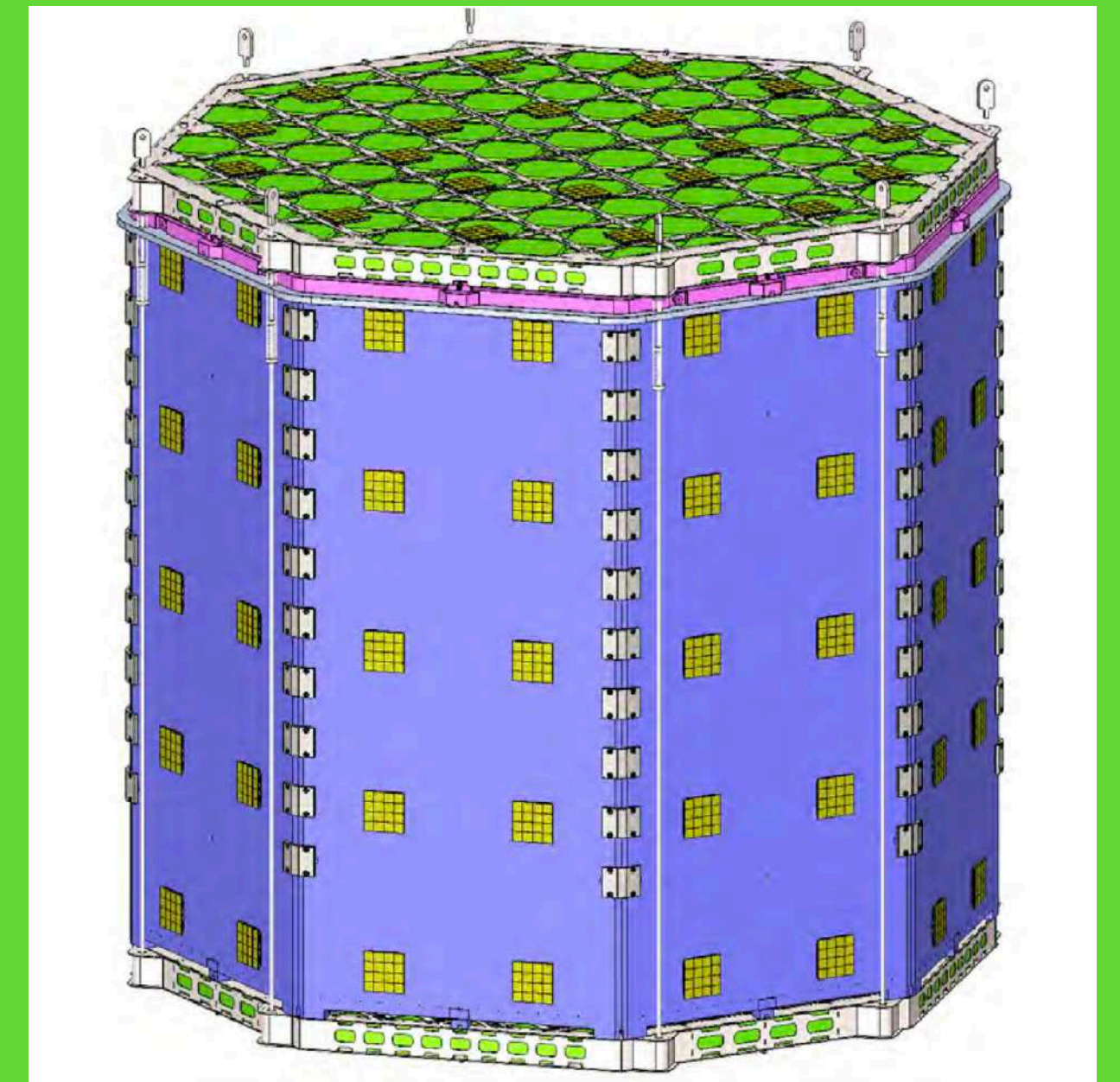
SS vessel

Dual phase time projection Chamber (TPC) filled with 50 tonnes of UAr



Gd-PMMA acts as neutron veto

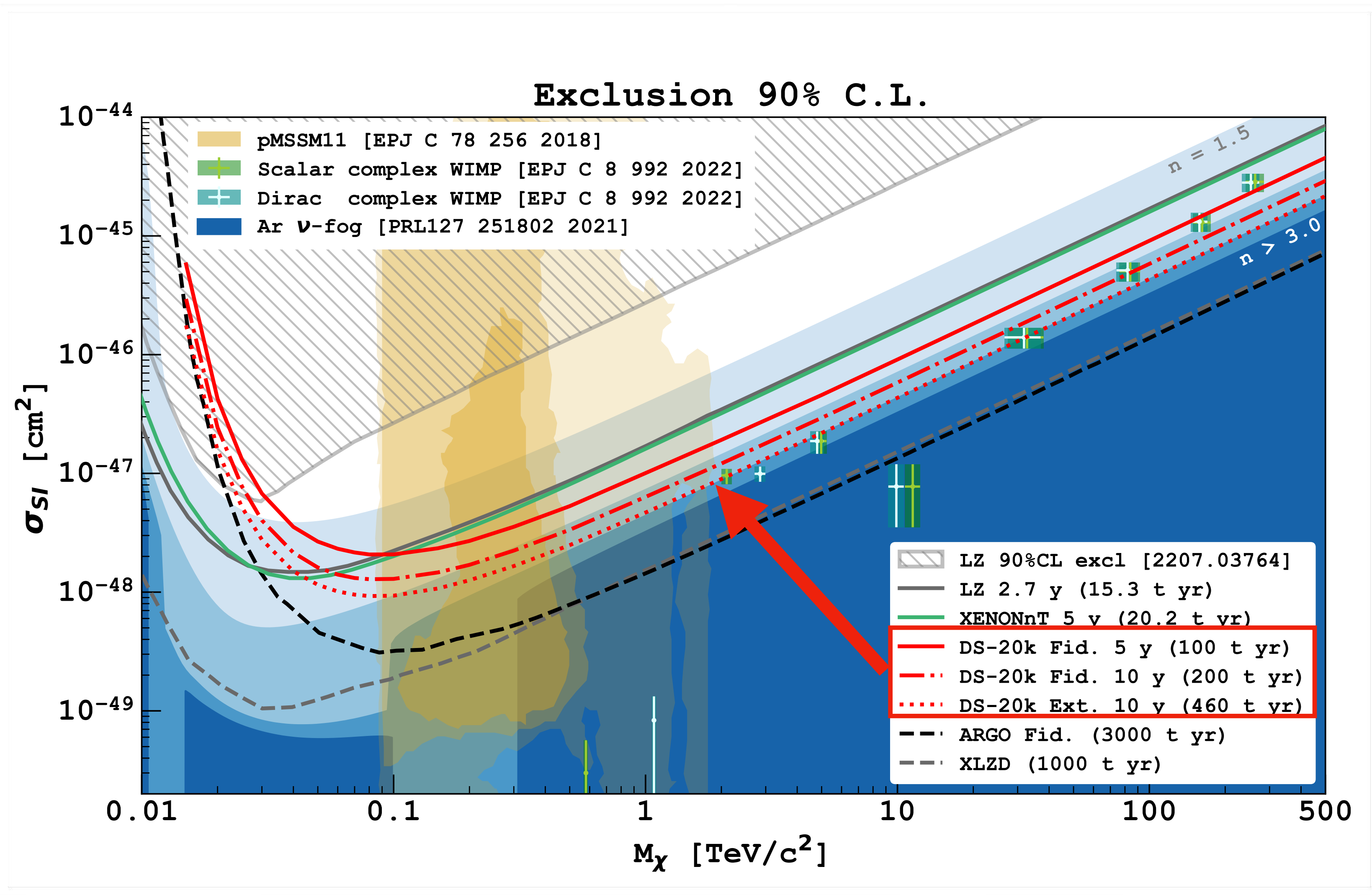
Veto surrounded by 35 tonnes of Underground Argon equipped with Silicon photomultiplier (SiPMs) Array as readout system



See more in previous talk on DS-20k  
By Yi Wang



# DARKSIDE-20K: DARK MATTER SENSITIVITY

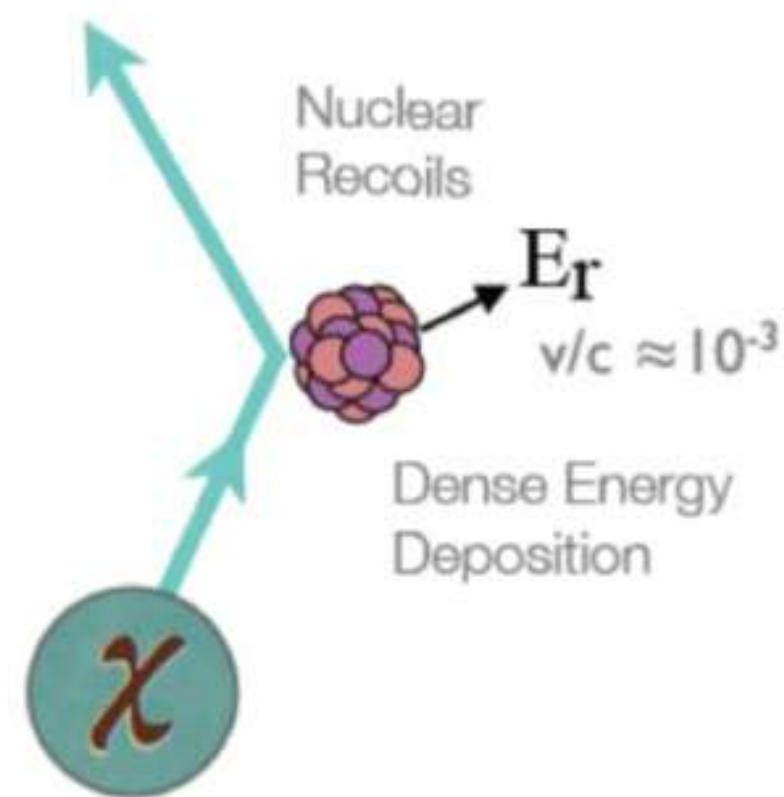


- Sensitivity to high mass WIMP-nucleon scattering cross section of  $7.4 \times 10^{-48} \text{ cm}^2$  for a 1  $\text{TeV}/c^2$  WIMP for a total exposure of 200 ton-years
- Total background events after all cuts:  $< 0.1$  neutron WIMP-like events in a total exposure of 200 ton-years

See more in previous talk on DS-20k  
By Yi Wang

# WIMP SIGNAL & BACKGROUND

## WIMP SIGNAL



- Single nuclear recoil
- Energy recoil between 1 and 100 keV

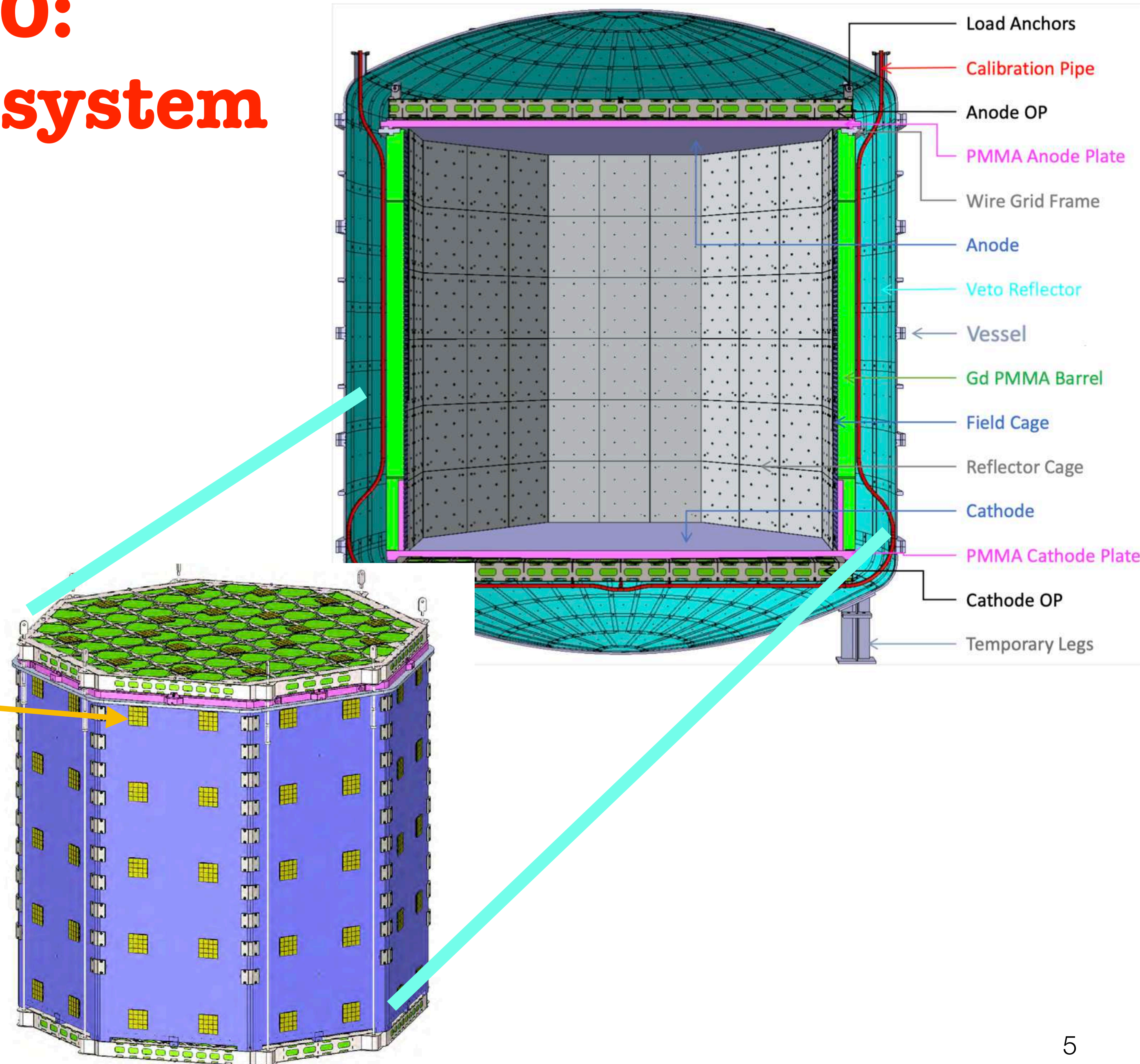
## BACKGROUND

Background source	Mitigation strategy
$^{39}\text{Ar}$ $\beta$ decay	Use Underground Argon + pulse shape discrimination
$\gamma$ from rock and $\gamma, e$ from material	Pulse shape discrimination Selection material
<b>Radiogenic neutron</b> <b>(<math>\alpha, n</math>) reaction in detector material</b>	Material screening & selection Definition of Fiducial volume in the TPC <b>Veto to reject neutron signal</b>
Surface contamination due Rn progeny	Surface cleaning Reduce the number of surfaces Installation of Rn abated system
Muon induced background	Cosmogenic veto
Neutrino coherent scatter	Irreducible



# NEUTRON VETO: TPC+veto integrated system

- Novel technology: TPC+veto integrated system -> **Gd-PMMA** (11.2 tons needed) around TPC to capture neutrons ( $4\pi$  coverage)
- Readout: SiPM arrays, assembled in veto photodetector units (vPDU) around TPC wall for light detection -> **120 vPDU** in total
- **Reflector+ PEN** for light collection optimisation
- Enclosed in a SS vessel filled with 35 tons of underground Argon



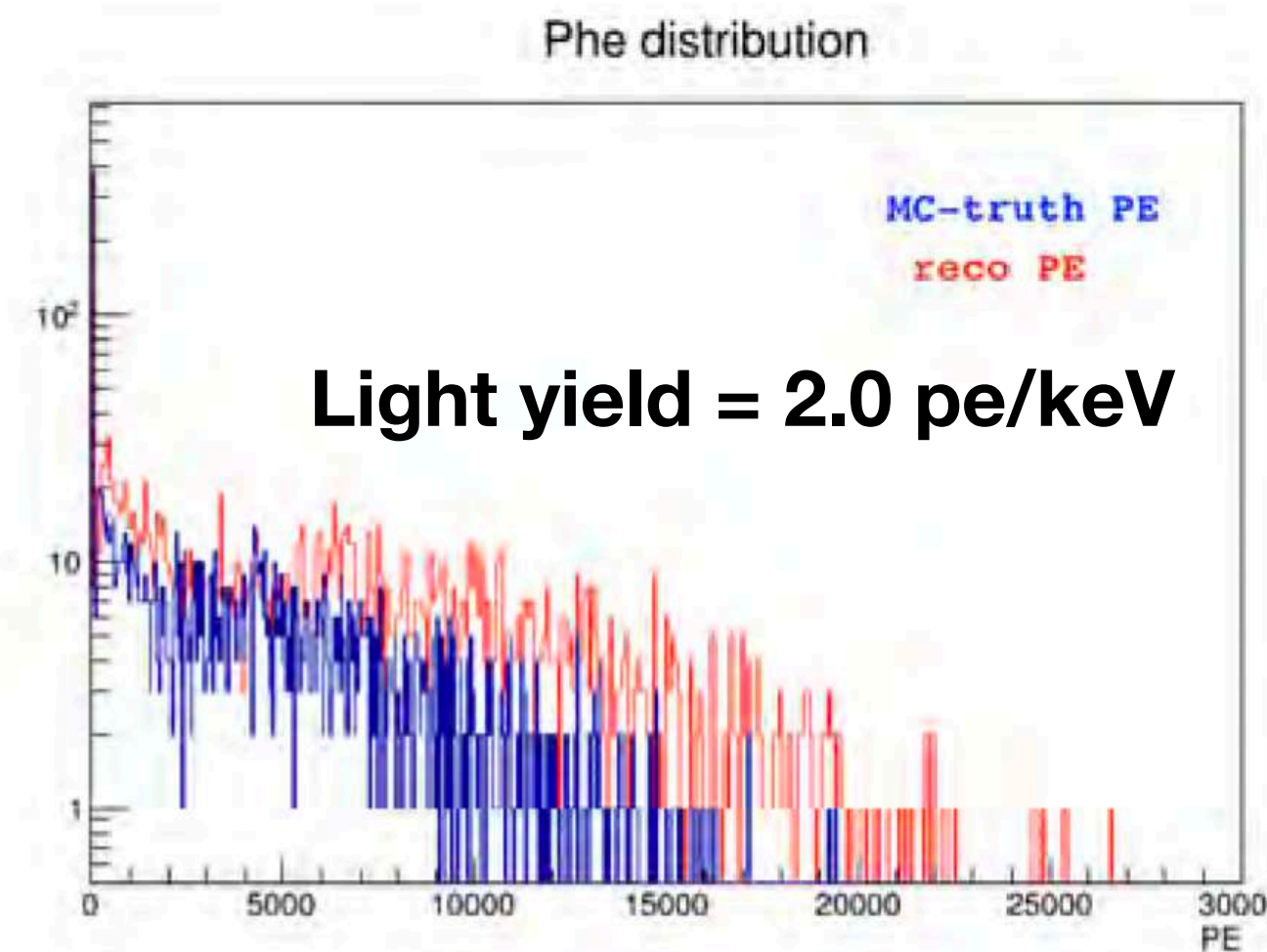
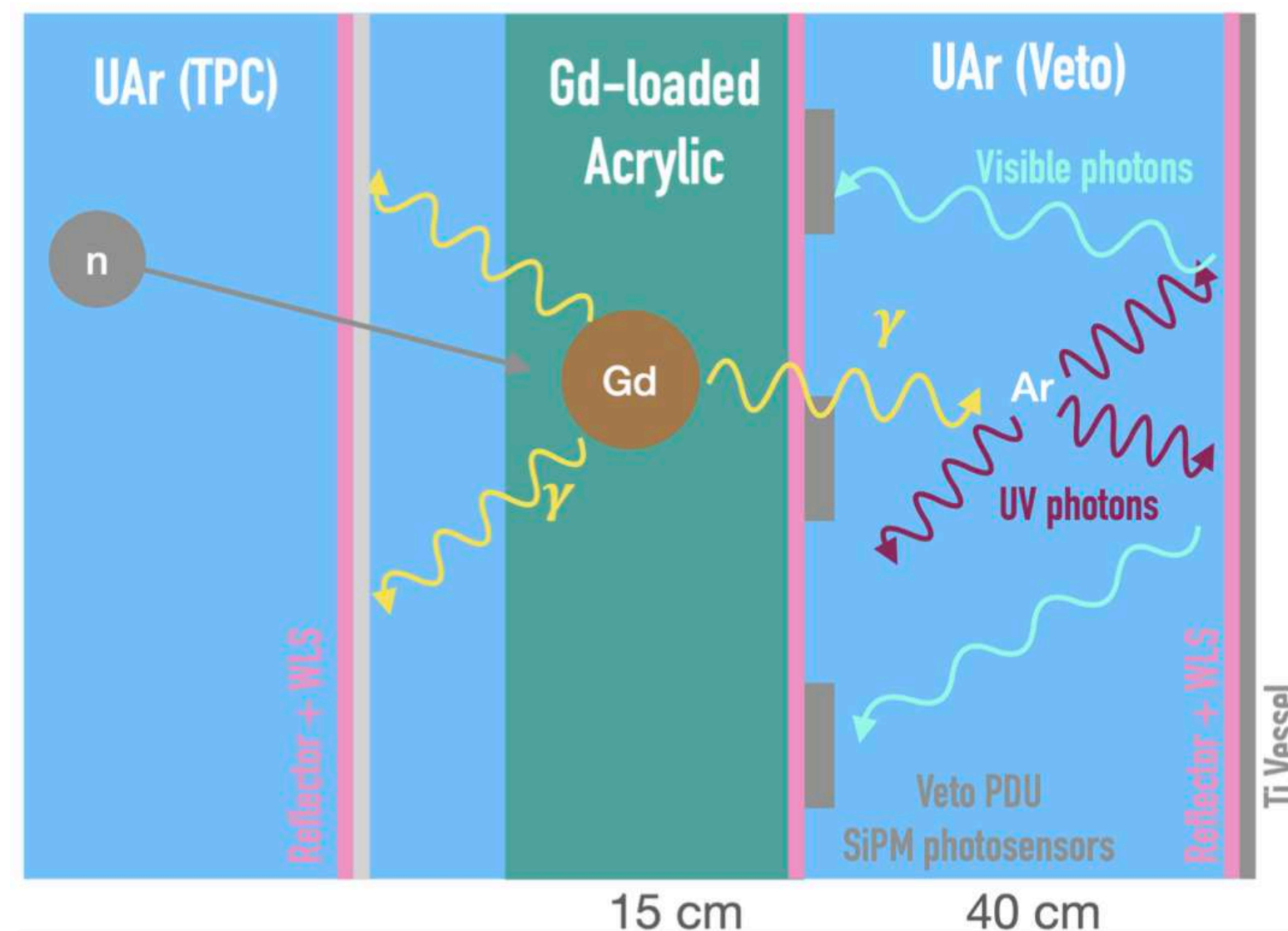


# NEUTRON TAGGING

- Gd-PMMA is highly efficient at moderating and then capturing neutrons
- Gd-PMMA 15 cm thick
- Gd concentration chosen to have neutron capture on Gd dominates w.r.t capture on H
- Neutron capture on Gd produced a gammas cascade with a energy of 8 MeV

- **Neutron identification:**

- Single NR
- Energy in ER:  $7.5 < E_{ER} < 50 \text{ keV}$
- R-z position cuts  $\rightarrow$  FV = 20 tons
- **Energy deposit in ER in the TPC  $> 50 \text{ keV}$  OR energy deposit in UAr veto  $> 200 \text{ keV}$**
- TPC-veto window of  $800 \mu\text{s}$



**Neutron background after veto cuts:**  
 **$< 0.1$  event**  
**in the full exposure of 200 tons x years**  
 **$\rightarrow$  satisfies DarkSide-20k requirement**



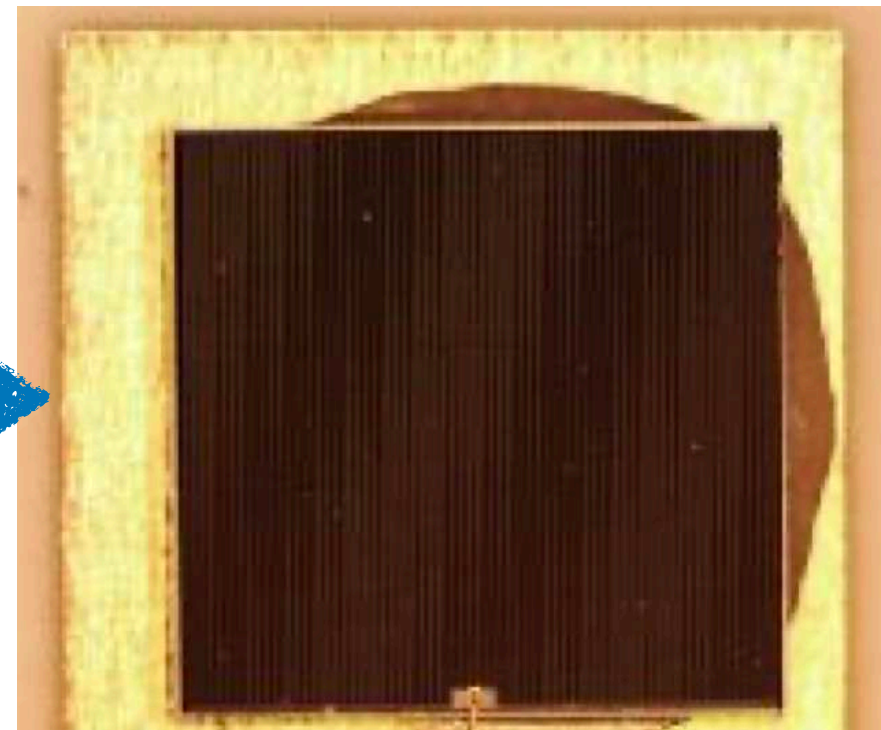
# VETO PHOTO DETECTION MODULE (vPDU)

SPADs



**SPADs - Single Photon Avalanche Diodes:**  
semiconductor devices based on a p-n junction, reverse biased well above breakdown voltage (operating in Geiger mode).

SiPMs: 8 mm x 12 mm

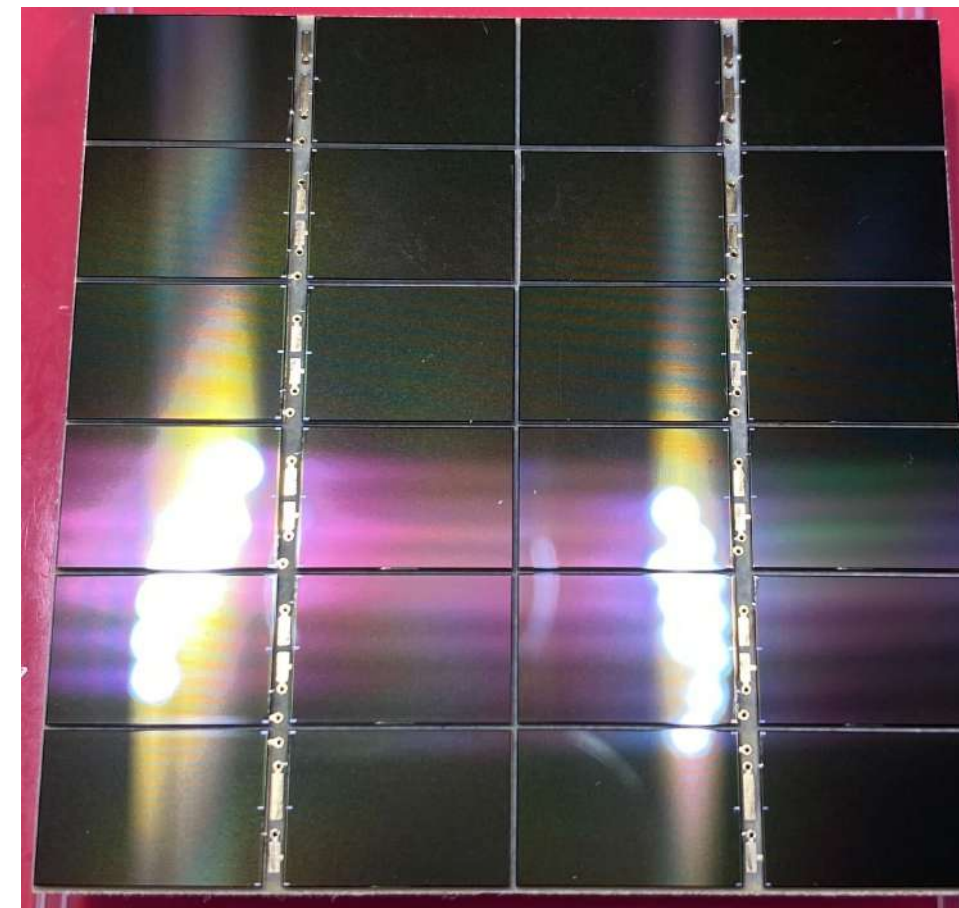


**SiPMs - Silicon Photomultiplier:**  
A single SiPM consists of around 94,900 SPADs.

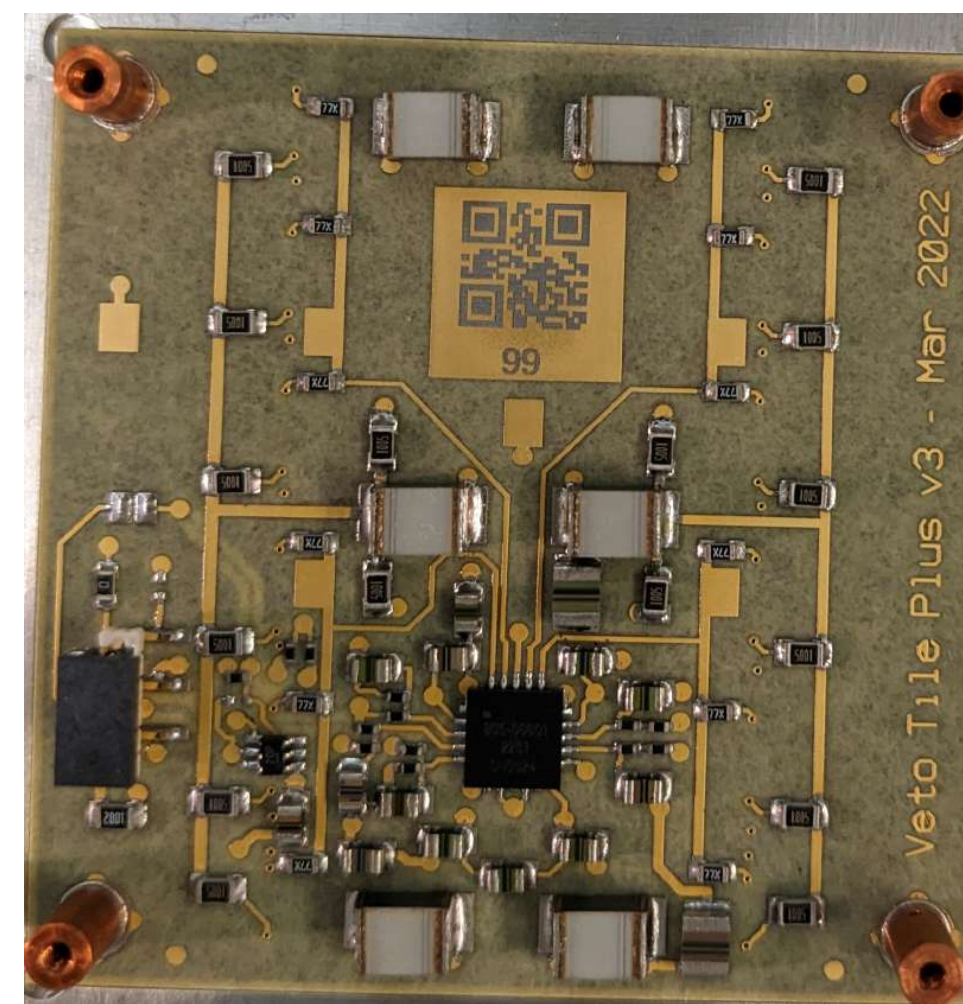
## single printed circuit (PCB)

- Side 1: array of 24 SiPMs  
For a total size of 25 cm<sup>2</sup>,  
The signals of all SiPMs are Summed
- Side 2: front-end electronics for  
Signal amplifier -> ASIC

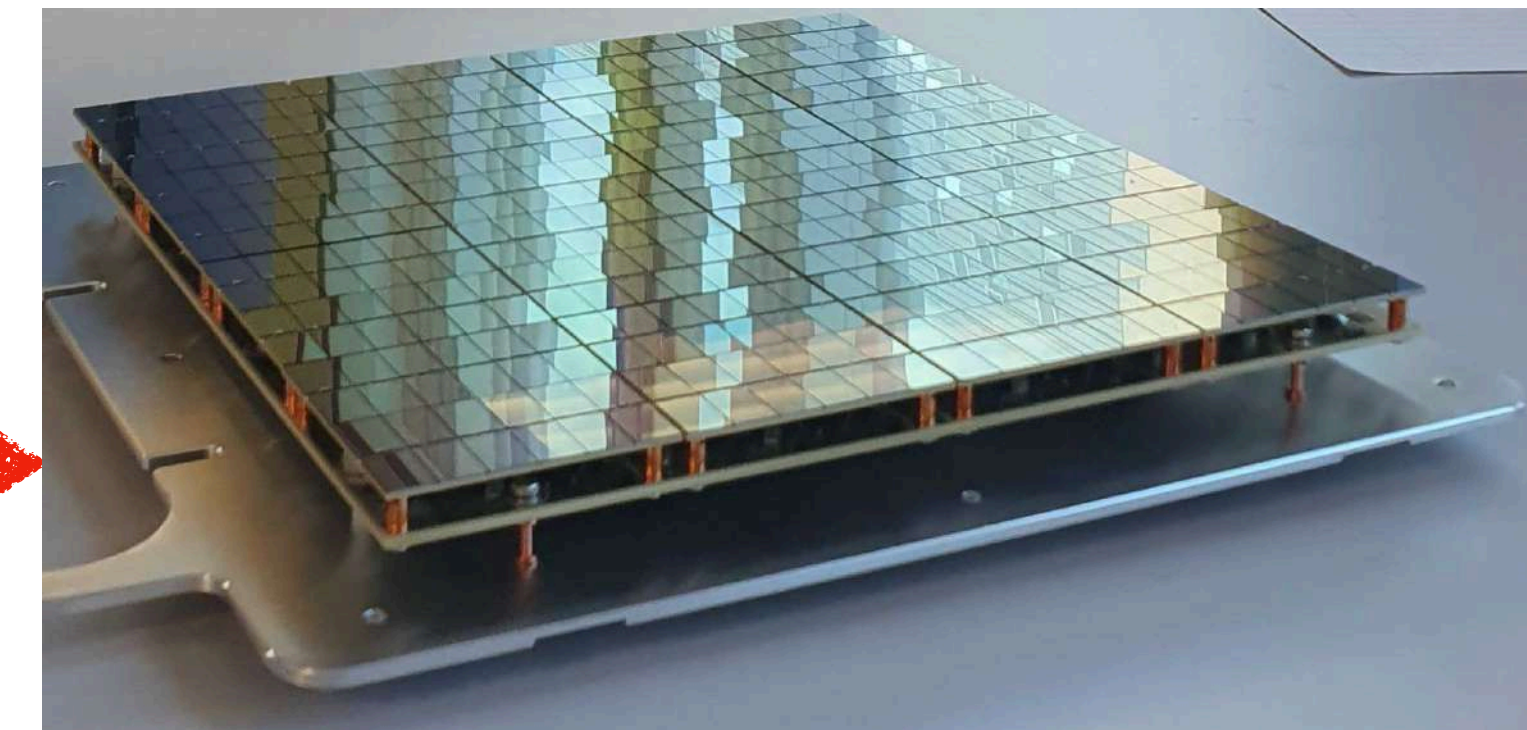
Tile side 1: 24 SiPMs



Tile Side 2: front-end electronics



vPDU



- 16 SiPM array "Tiles" for total area of 400 cm<sup>2</sup>
- 1 large PCB for control signal, biasing each tile, and signal conditioning
- Signals from 4 tiles are summed together, i.e. 4 tiles correspond to 1 DAQ channel
- 4 channels per vPDU



# DARKSIDE SIPM REQUIREMENTS

From PhotoMultiplier (PMT)



**Silicon Photomultiplier (SiPM)**



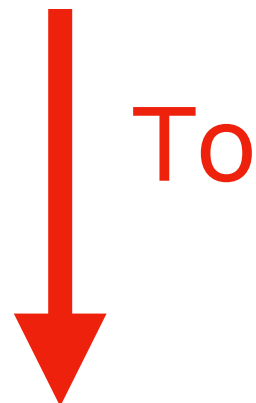
Quantity	Requirement
Breakdown voltage	26.8 +/- 0.2 V
SiPM response - recharge time	300 - 600 ns
Single Photoelectron (SPE) spectra	distinct PE
Gain	stable gain
Signal to noise ratio (SNR)	> 8
Dark count rate (DCR)	< 0.01 Hz/mm <sup>2</sup> (7 Vov) < 0.1 Hz/mm <sup>2</sup> (9 Vov)
Internal cross talk (CT) probability	< 33 % (7 Vov) < 50 % (9 Vov)
Afterpulsing (AP) probability	< 10 %



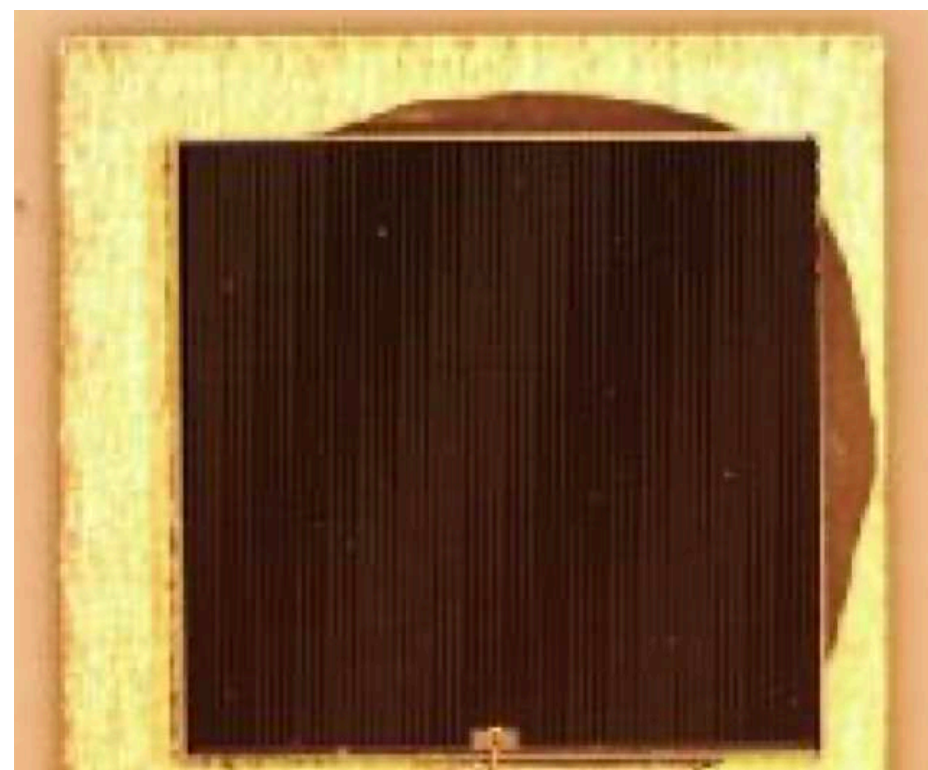
# DARKSIDE SIPM REQUIREMENTS

## Why SiPMs

From PhotoMultiplier (PMT)



Silicon Photomultiplier (SiPM)



- Cryogenic temperature stability
- Better single photon resolution
- **Higher photo-detection efficiency**
- Low voltage operation
- **Radio-purity an order of magnitude lower than PMTs**
- Lower cost per area

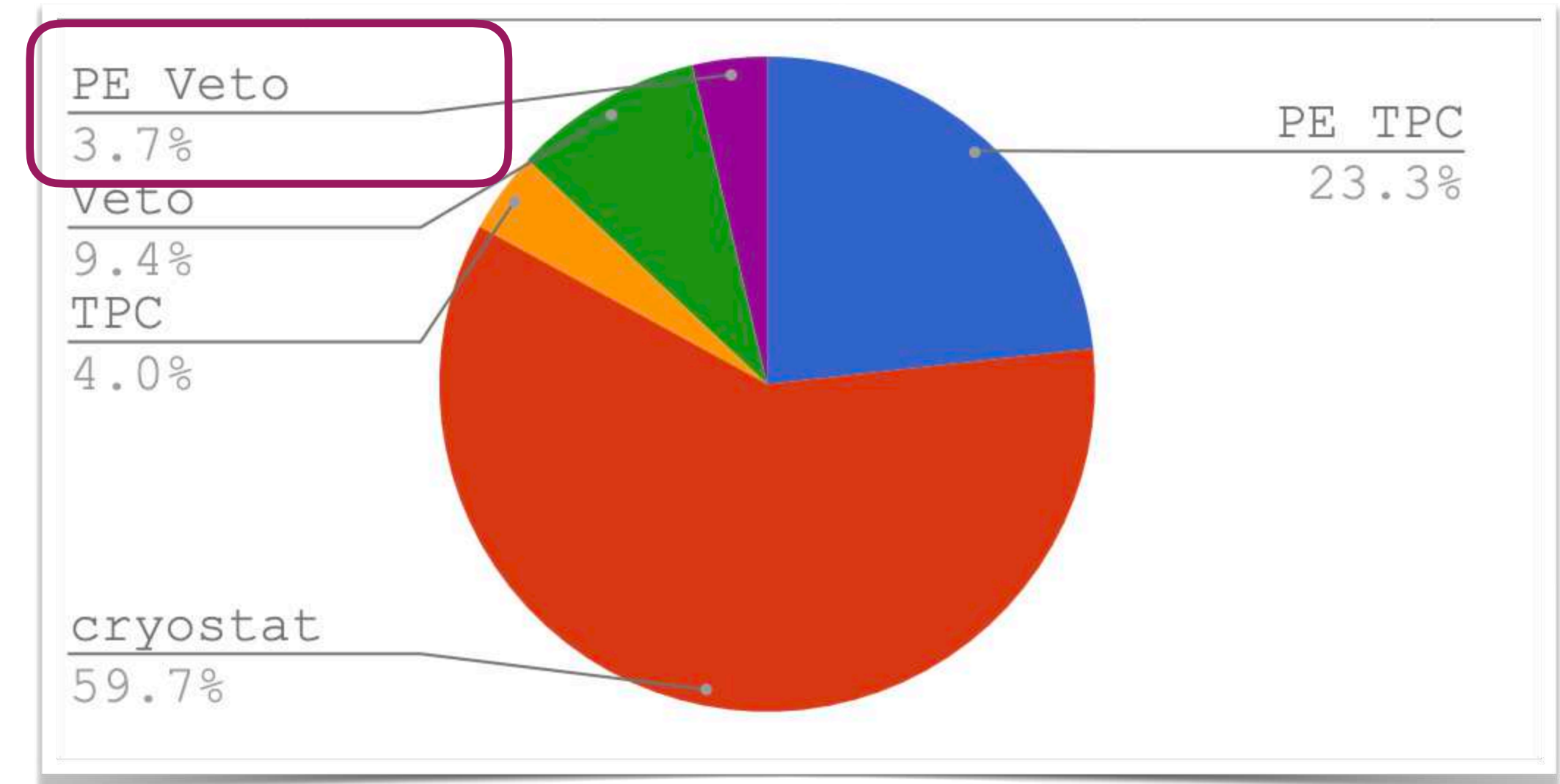


# vPDU: radio-purity control

Comparison between sum of each components vs final populated board

- Stringent radio-purity control and material selection
- Each component for vPDU has been assayed through ICPMS/BeGe
- Assay of final populated board to qualify assembly process -> *no additional contamination introduced*
- vPDU contributes to the 3.7% of the total neutron background budget

	From summing [Bq]	From assay [Bq]
Uup	2.2E+00	2.3E+00
Umid	1.2E+00	1.3E+00
Ulow	5.8E+01	<b>8.4E+01</b>
Th232	1.3E+00	1.1E+00
Ur-235	1.6E-01	1.1E-01
K40	1.4E+01	1.3E+01

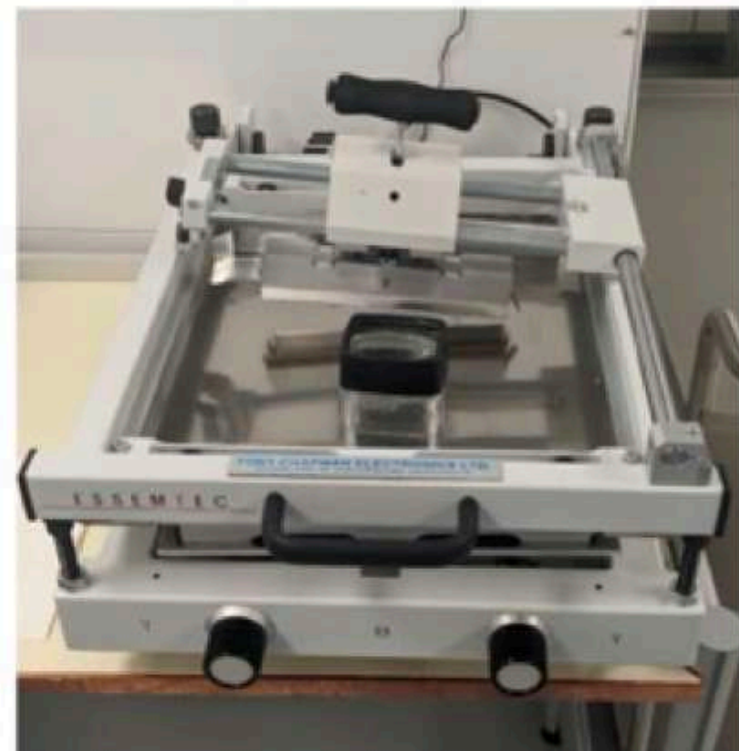




# UK FACILITIES: PCB production

## PCB production @Birmingham

Application of Solder paste  
using stencil printer



ESSEMTEC SP-002 Manual  
Stencil printer  
Solder paste: CHIPQUIK

Pick and Place machine  
– PCBs to come as 4x3  
sheet

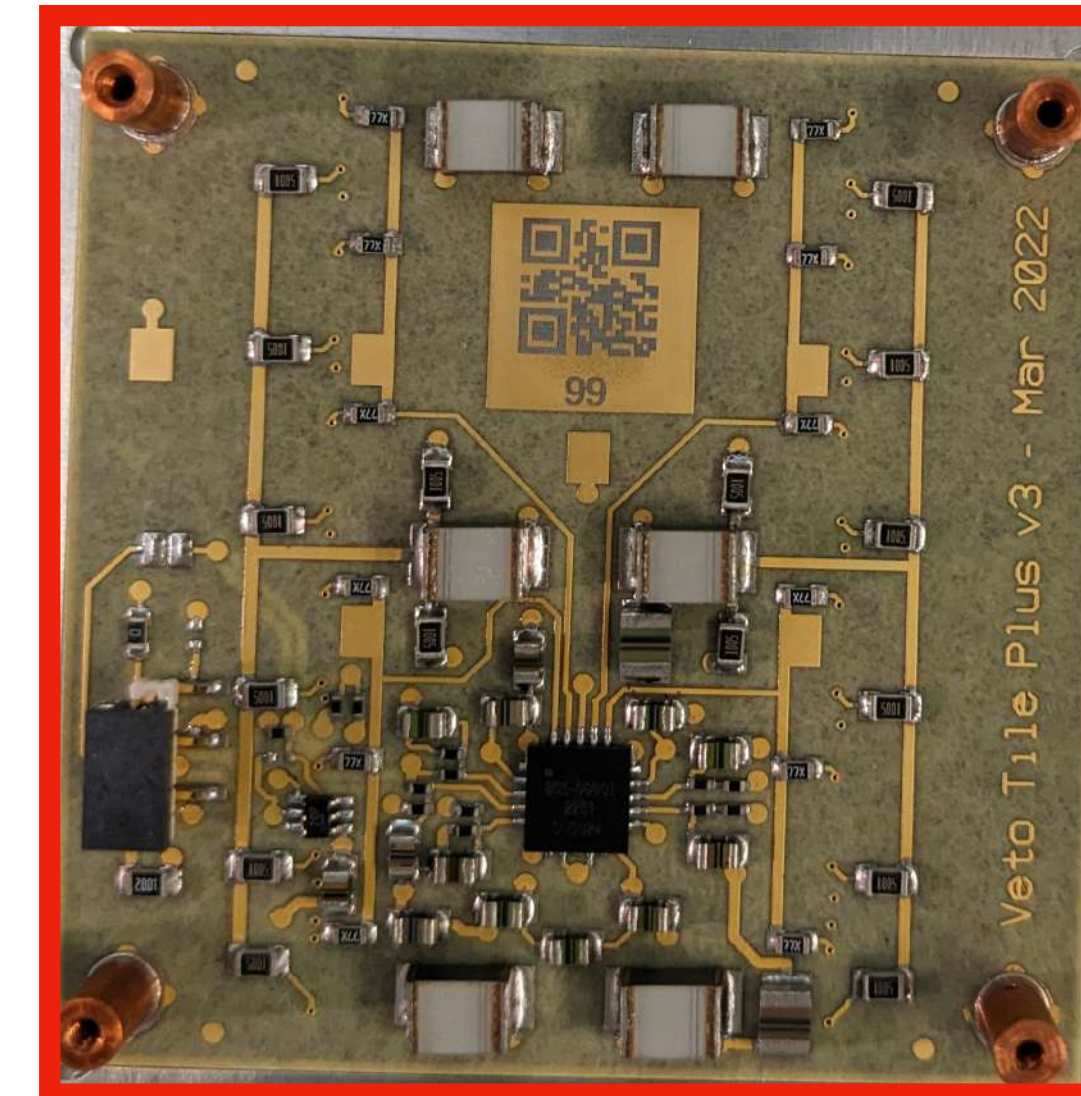


MECHATRONICA M60 pick  
and place

New Reflow oven:  
3 temperature probes  
5 minutes at 150°C  
1 minute at 200 °C

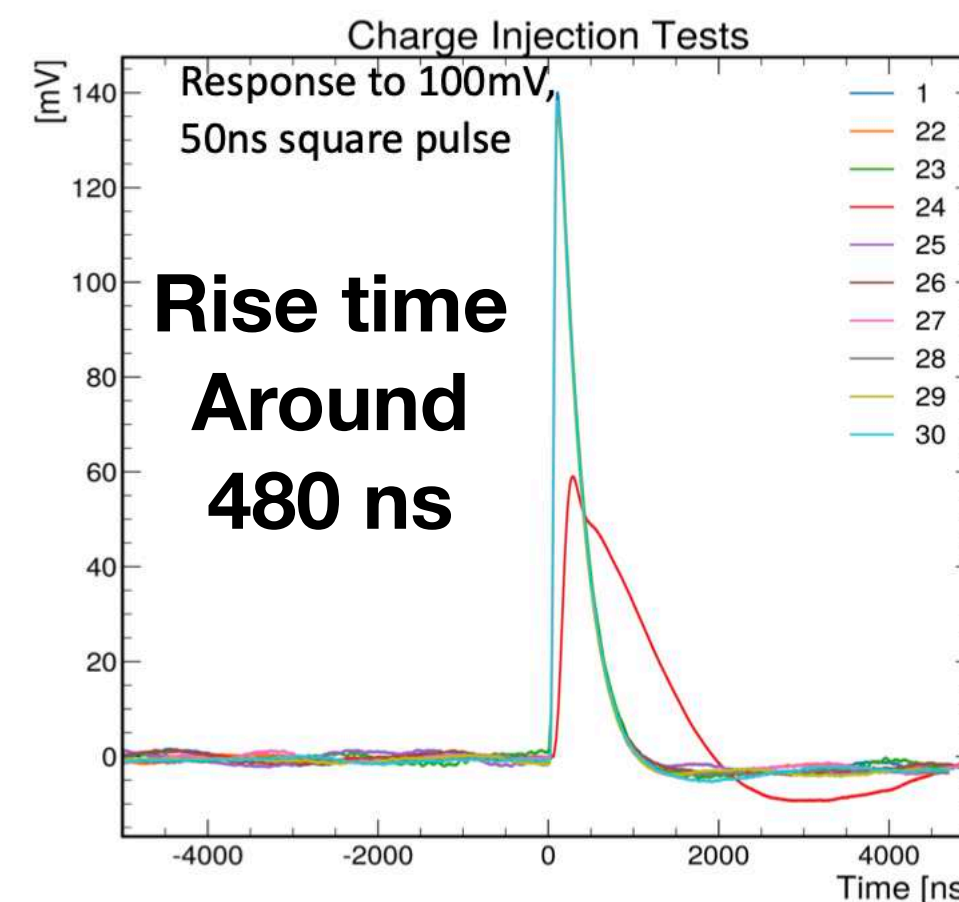
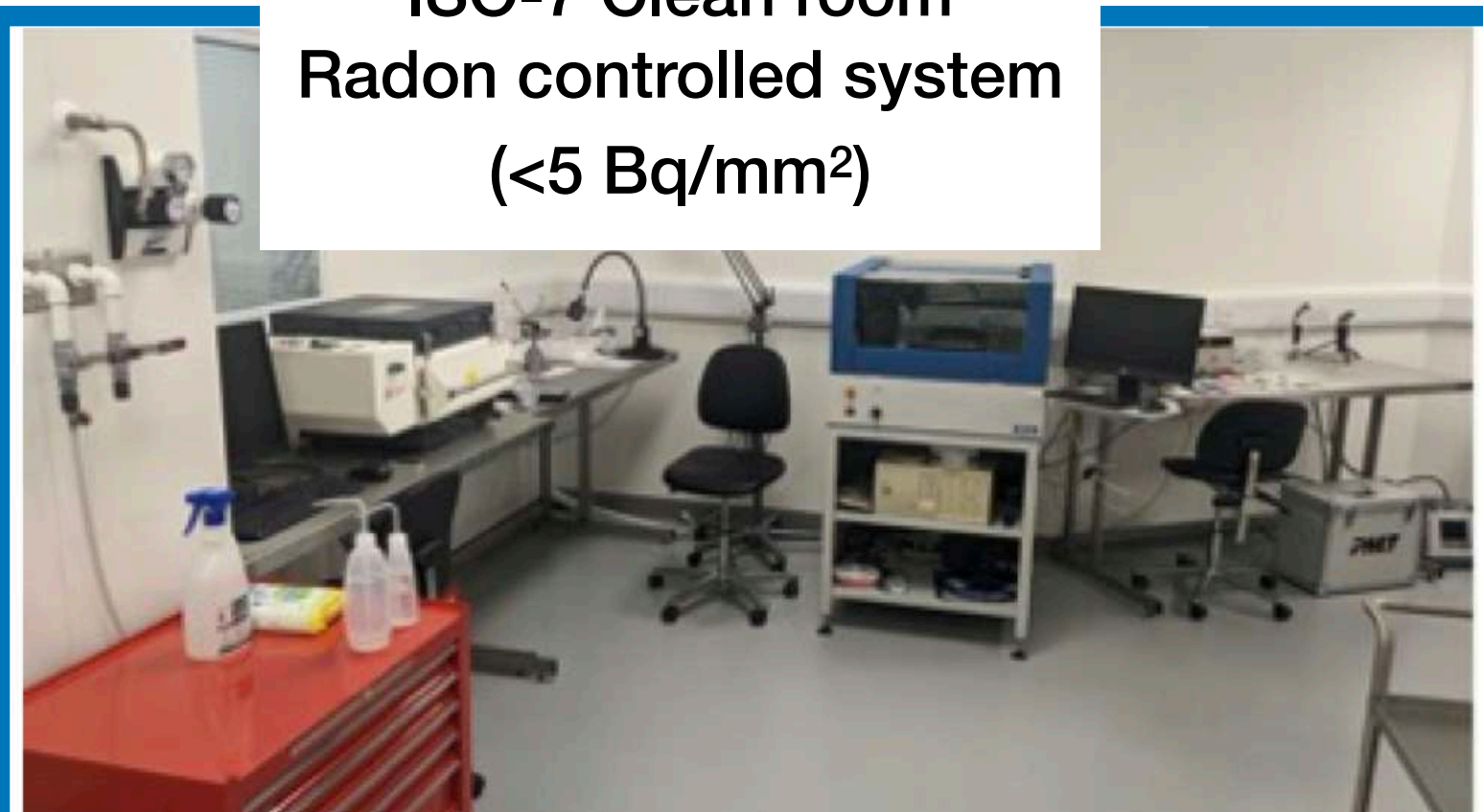


C.I.F FT05 advanced forced  
convection oven

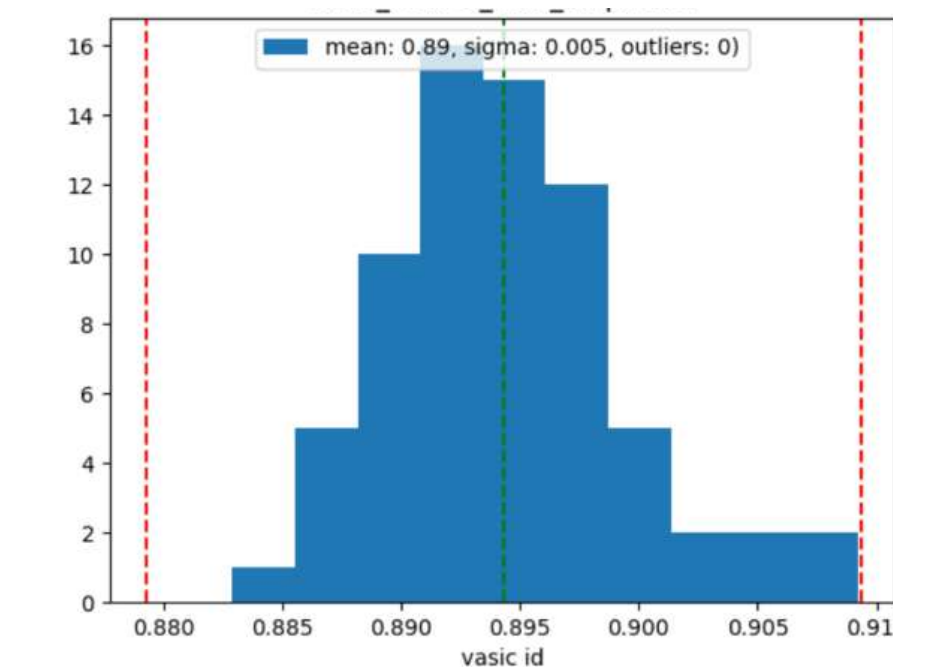
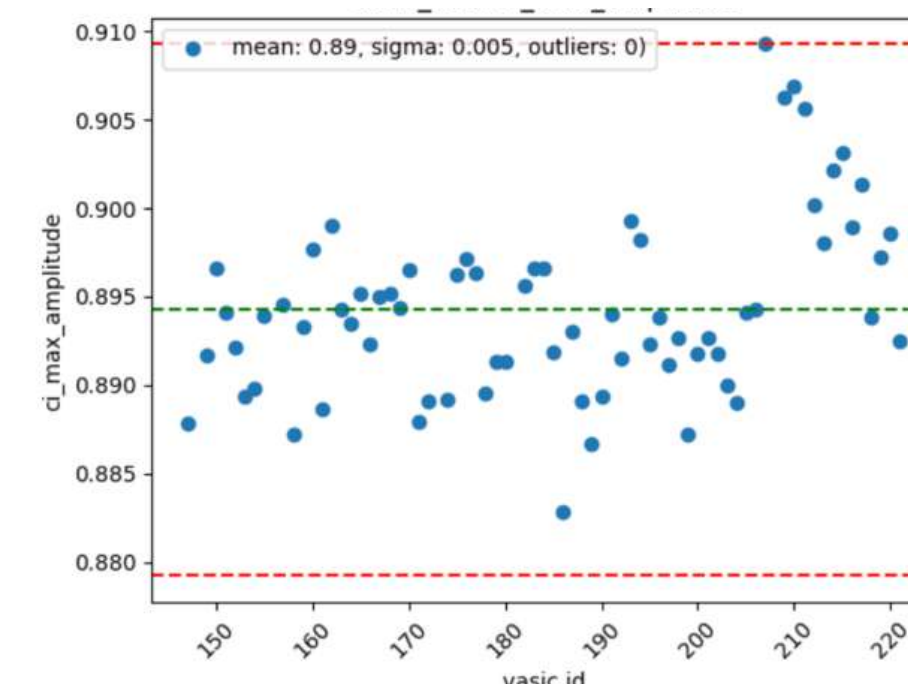


Accumulating Statistics to define QA/QC acceptance criteria

ISO-7 Clean room  
Radon controlled system  
( $<5 \text{ Bq/mm}^2$ )



Amplitude distribution



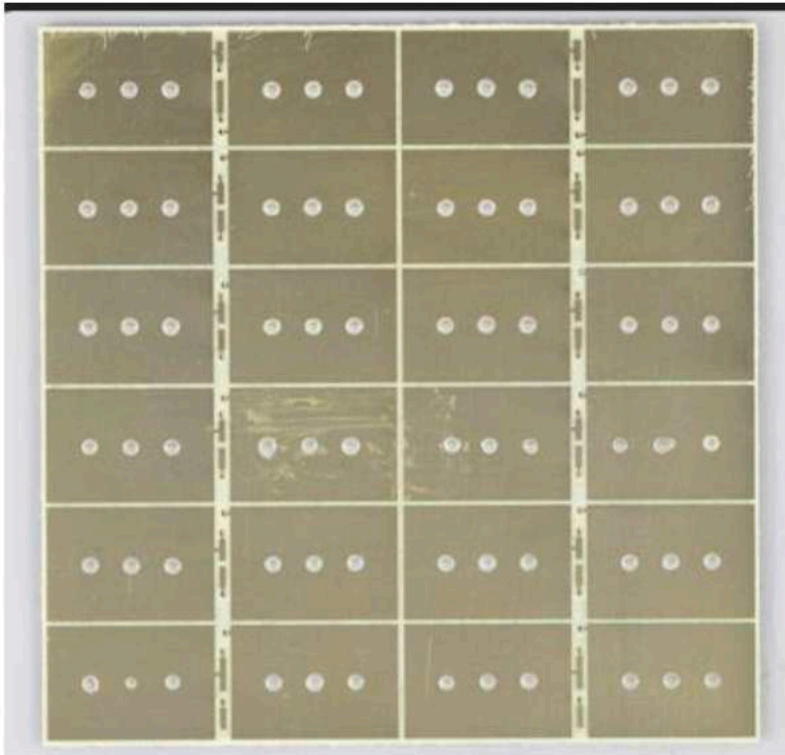
Amplitude around 880 mV



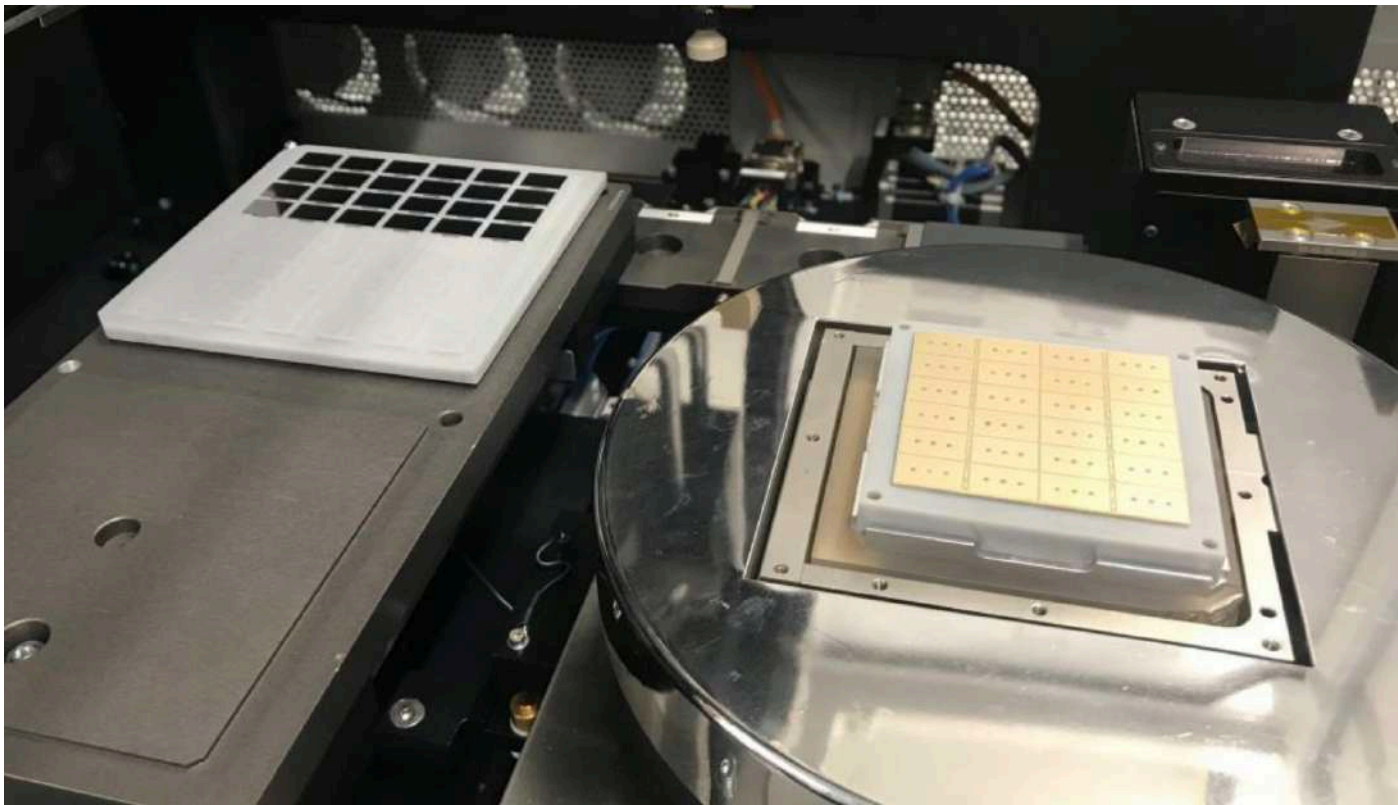
# UK FACILITIES: Tile assembly @STFC interconnect

ISO7 CR  
Radon level  
3.3 Bq/m3

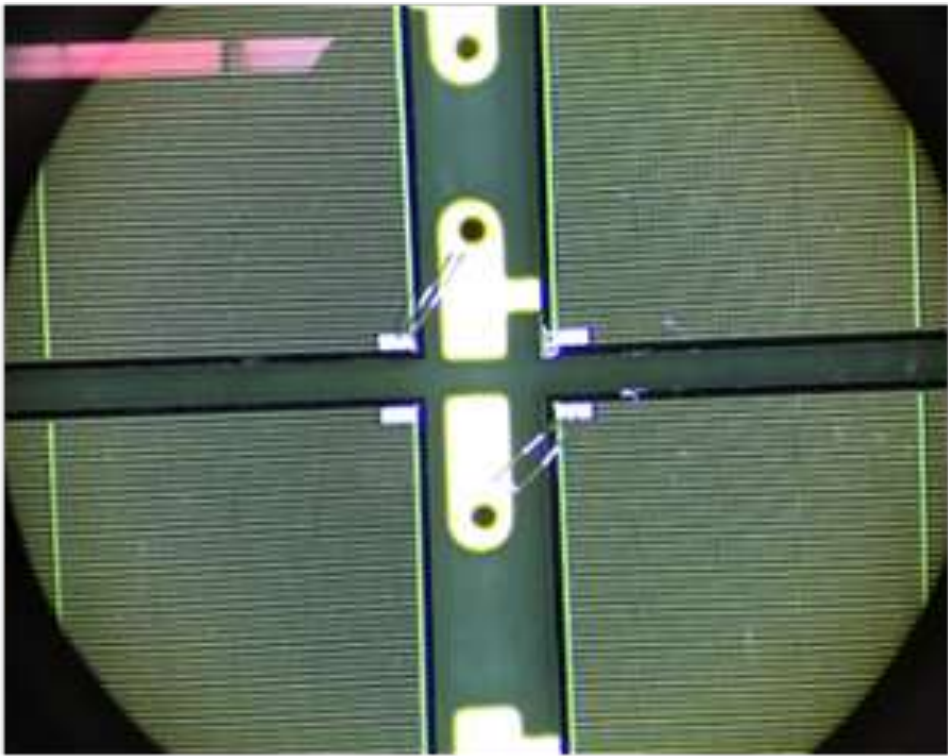
Glue dispense



Die attach



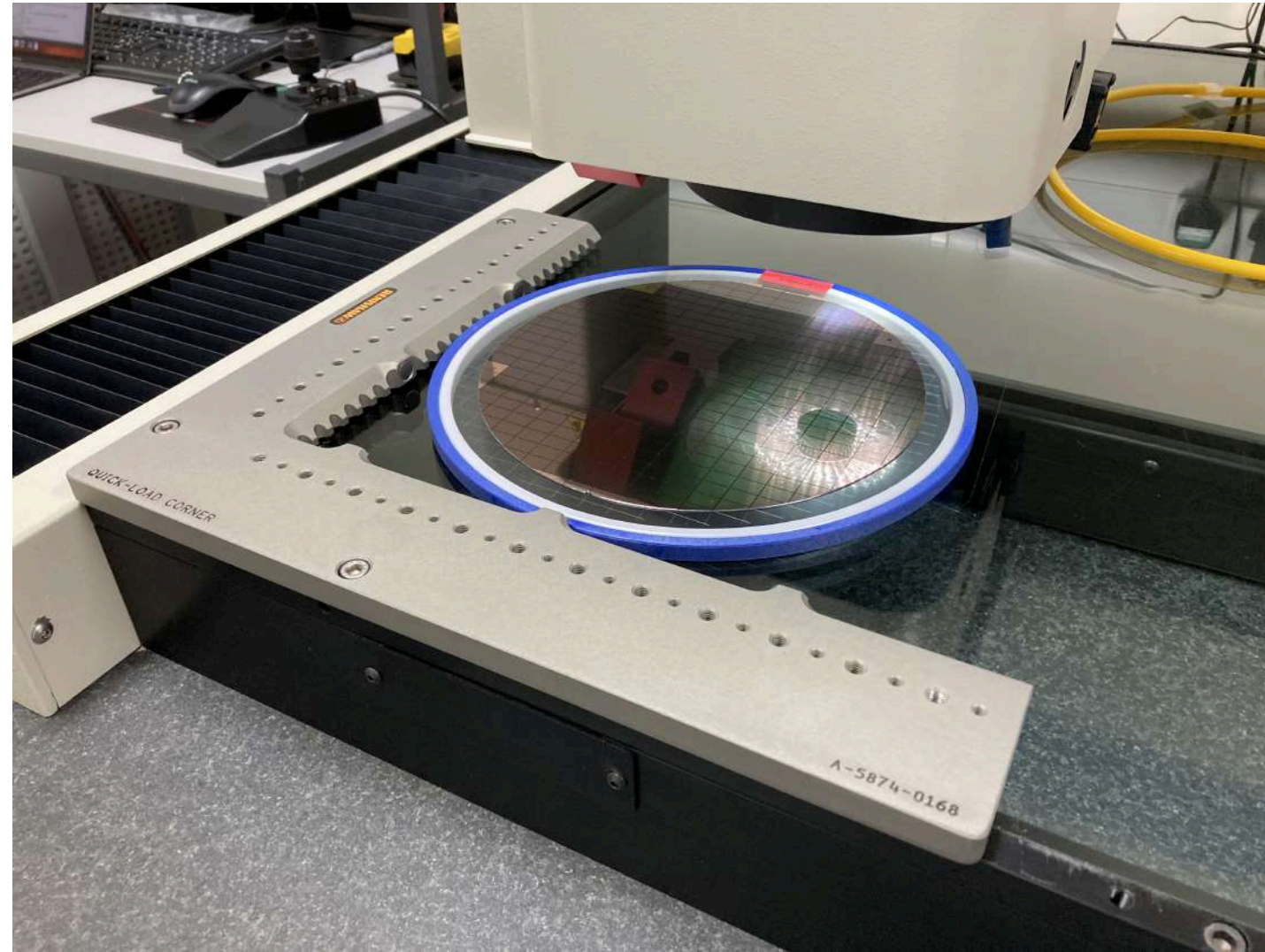
Wire Bonding





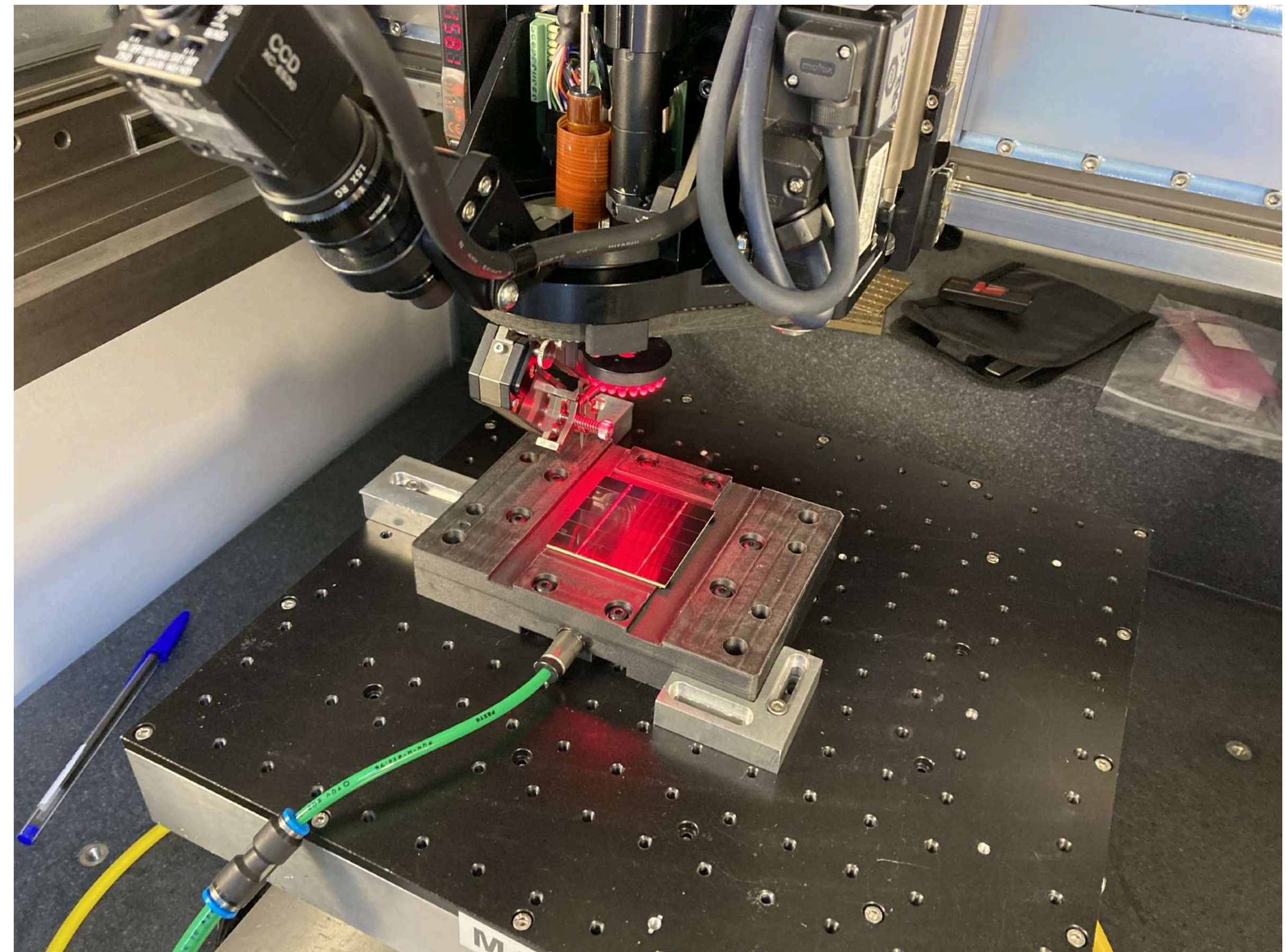
# UK FACILITIES: Tile assembly @Liverpool

SiPMs Wafers inspection

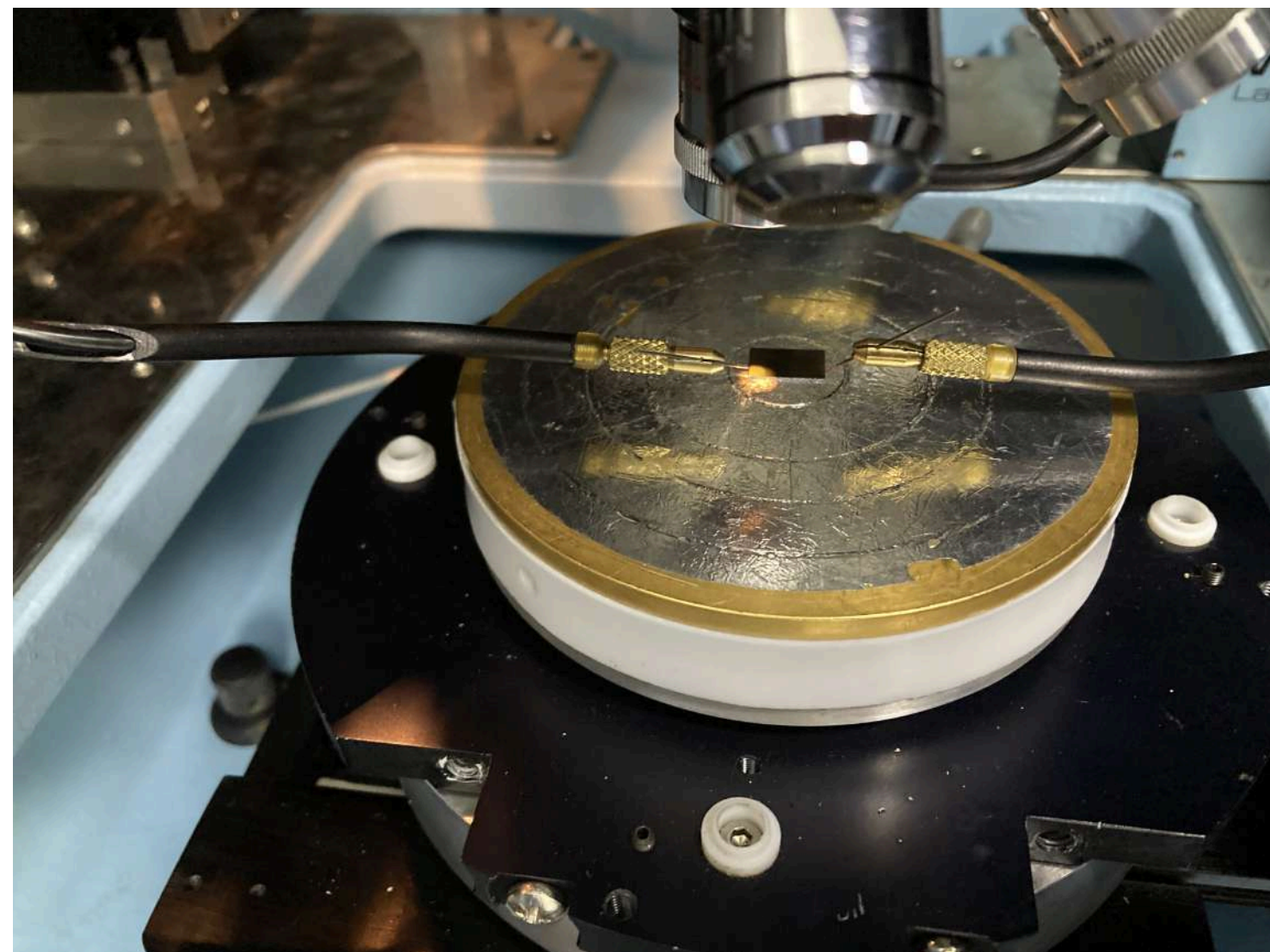


**ISO7 CR**  
**Radon level < 1.1 Bq/m3**

Wire Bonding a vTile

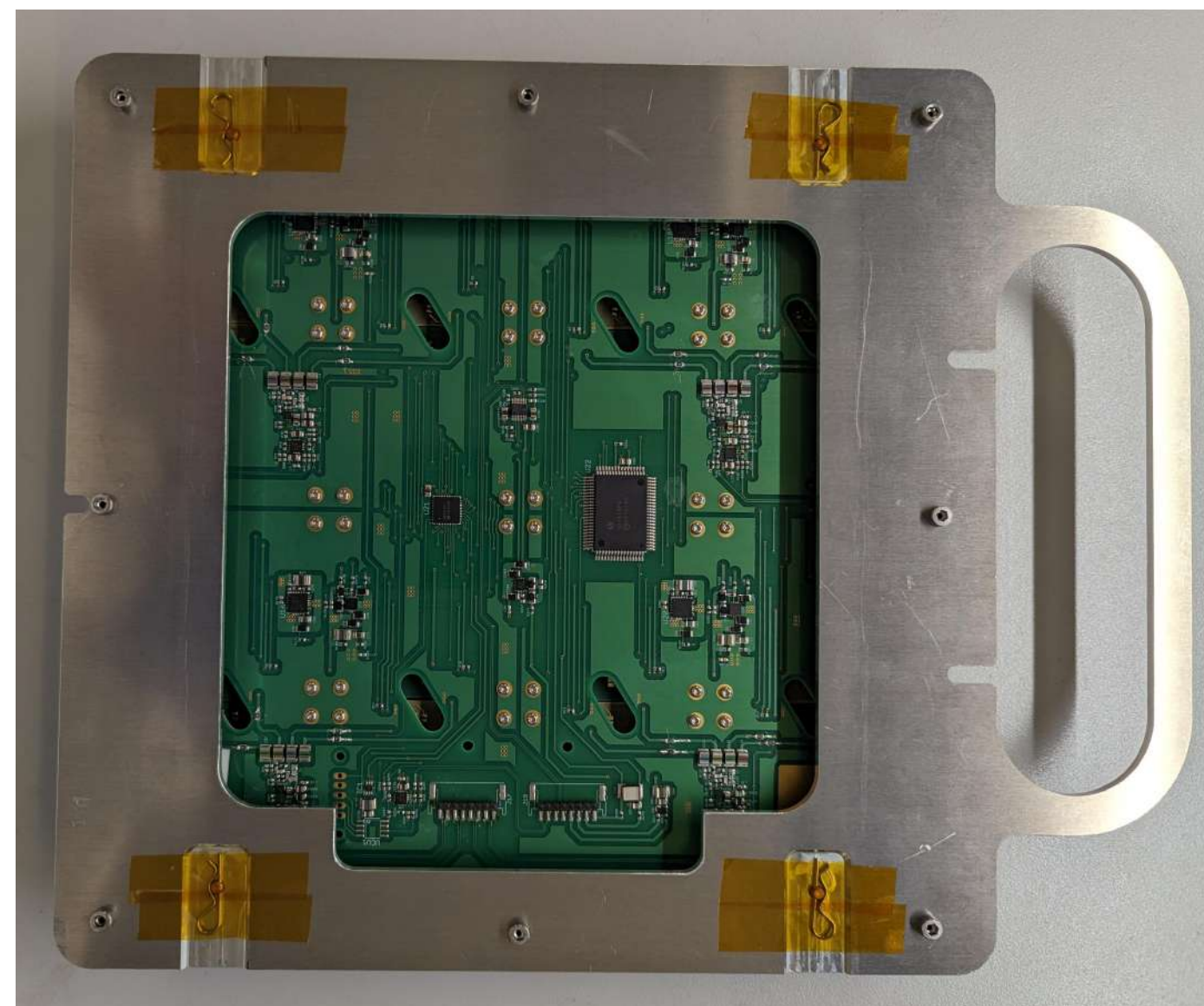
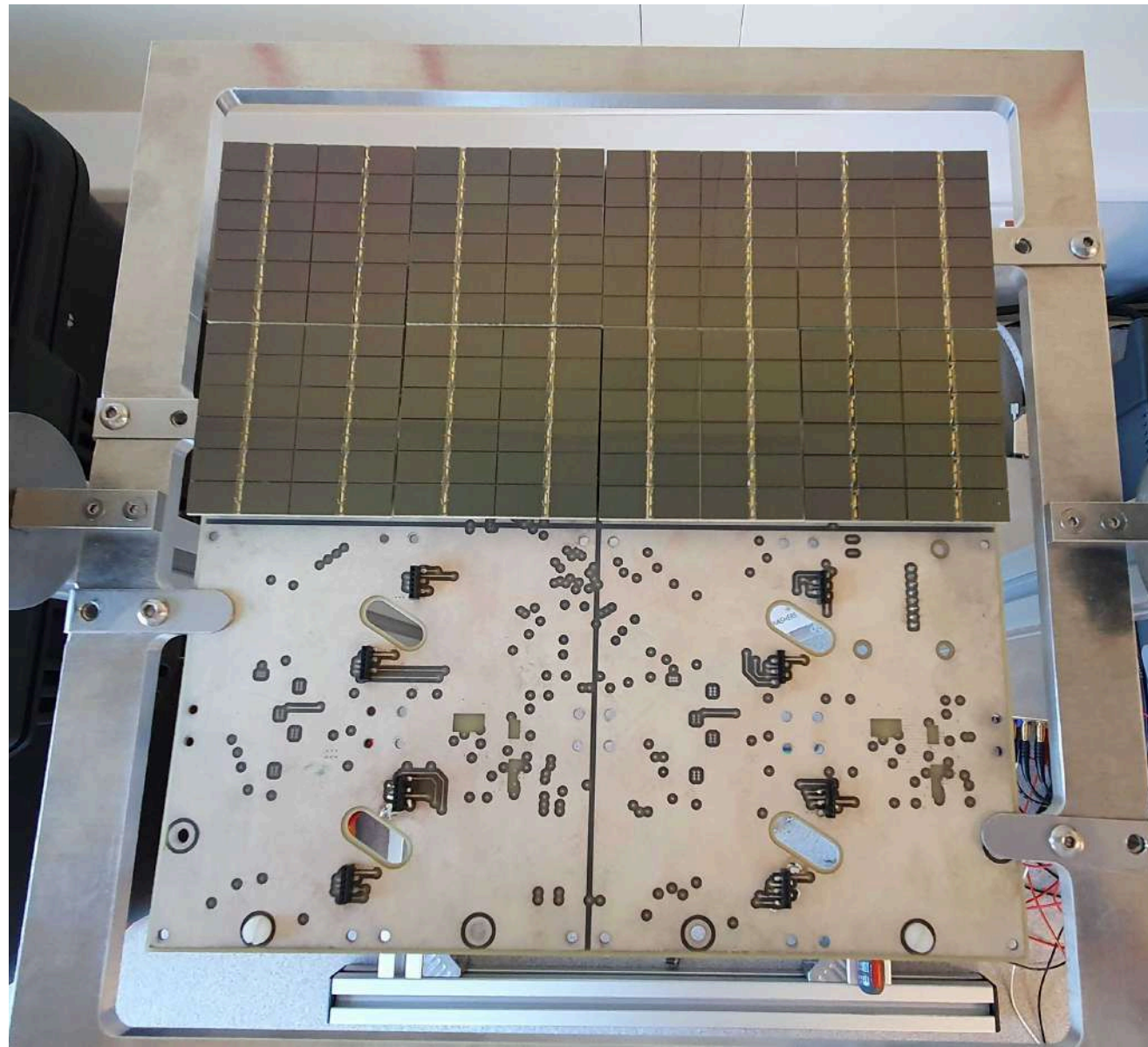


SiPMs IV measurement

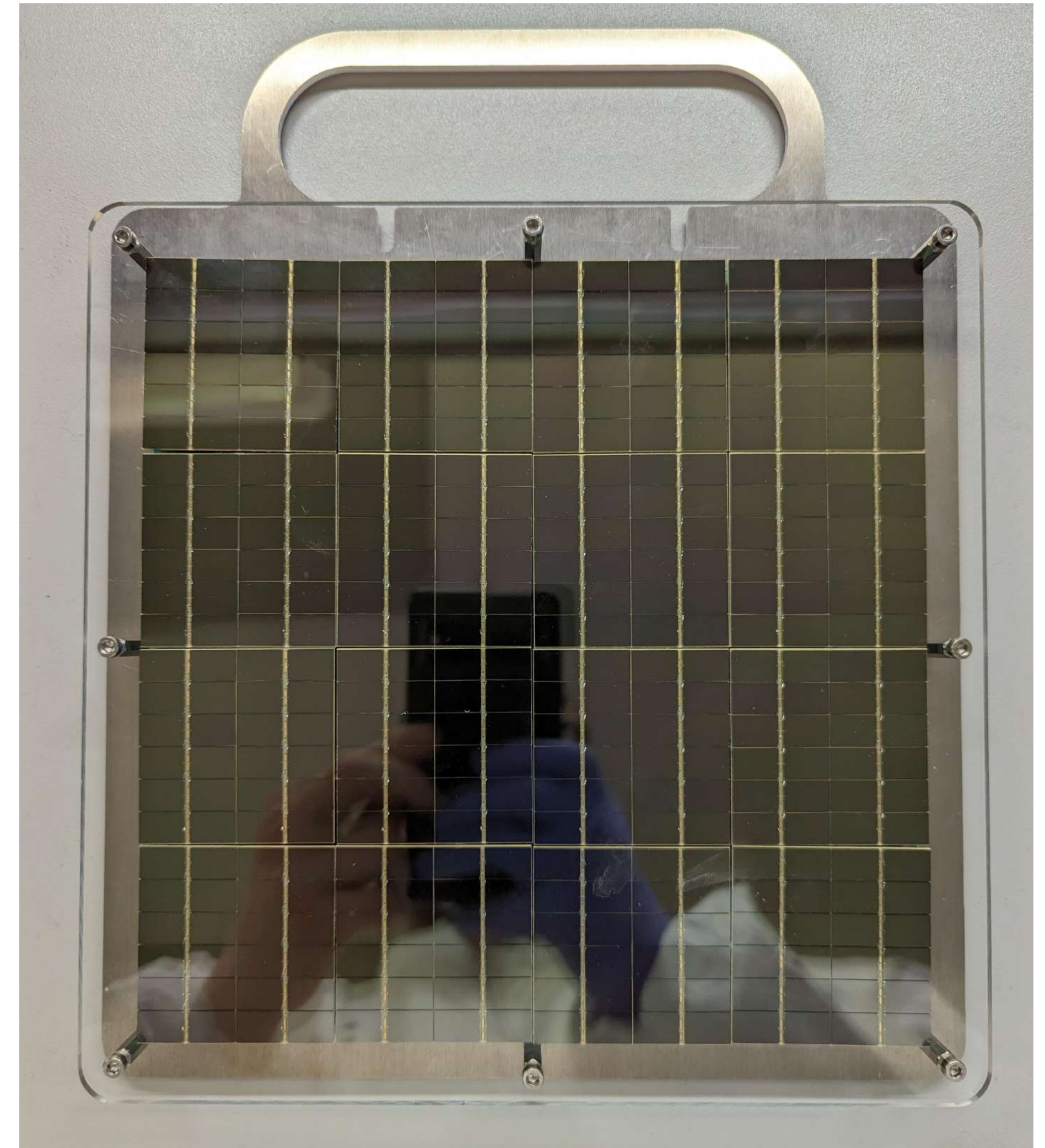




# UK FACILITIES: PDU assembly @Manchester



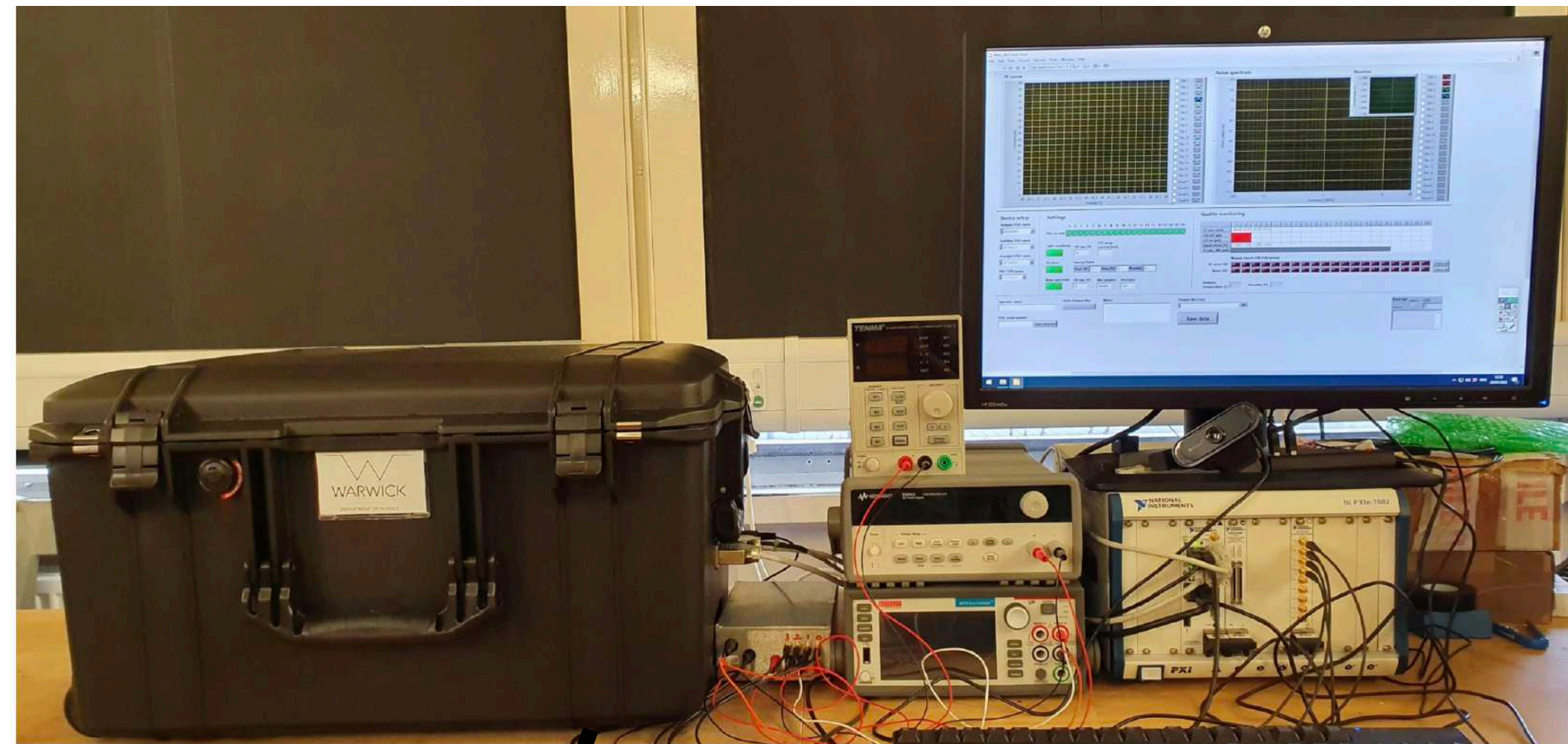
**first three vPDUs  
assembled**





# vPDU TEST FACILITIES

Warwick WARM testing setup @Manchester

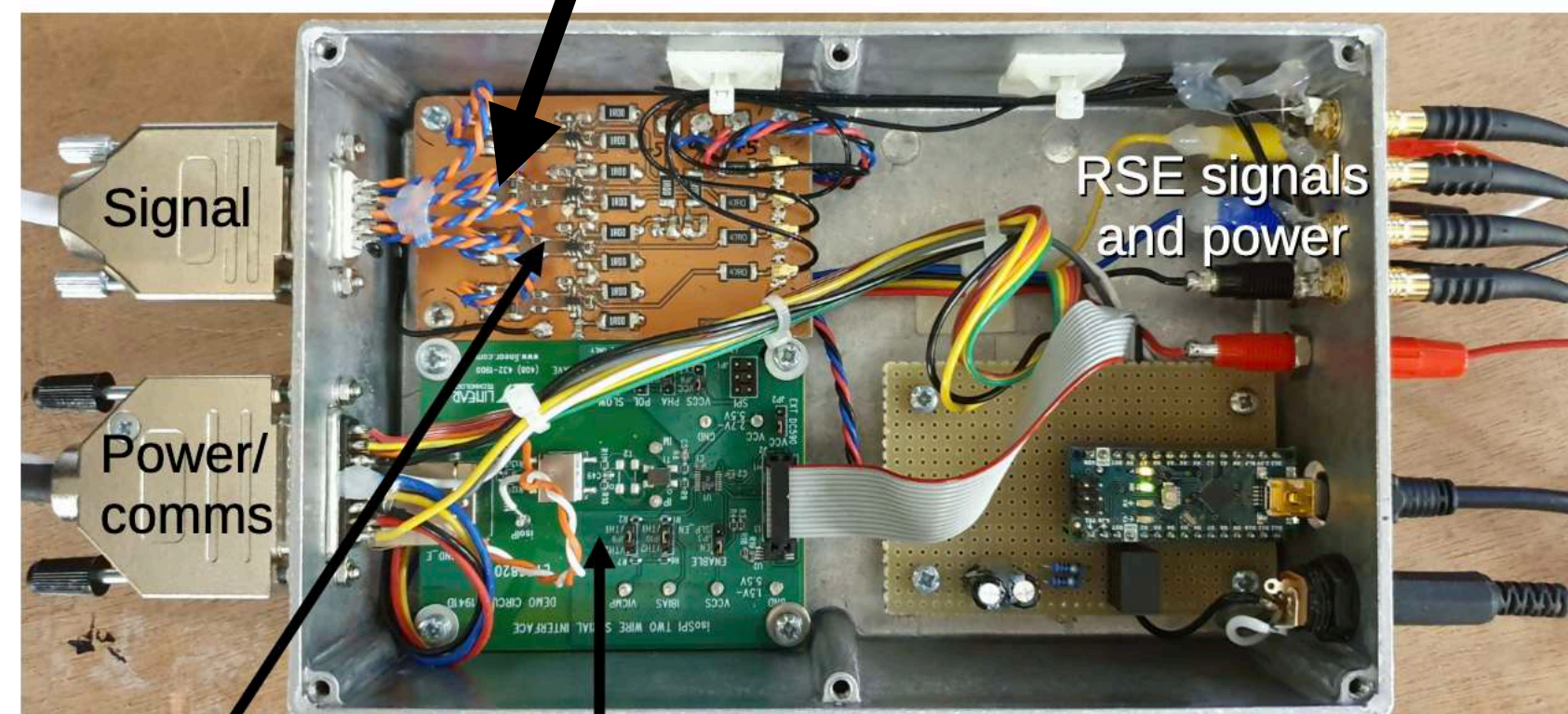


Dark enclosure

Adapter box

Power supplies

PXI crate / Digitiser



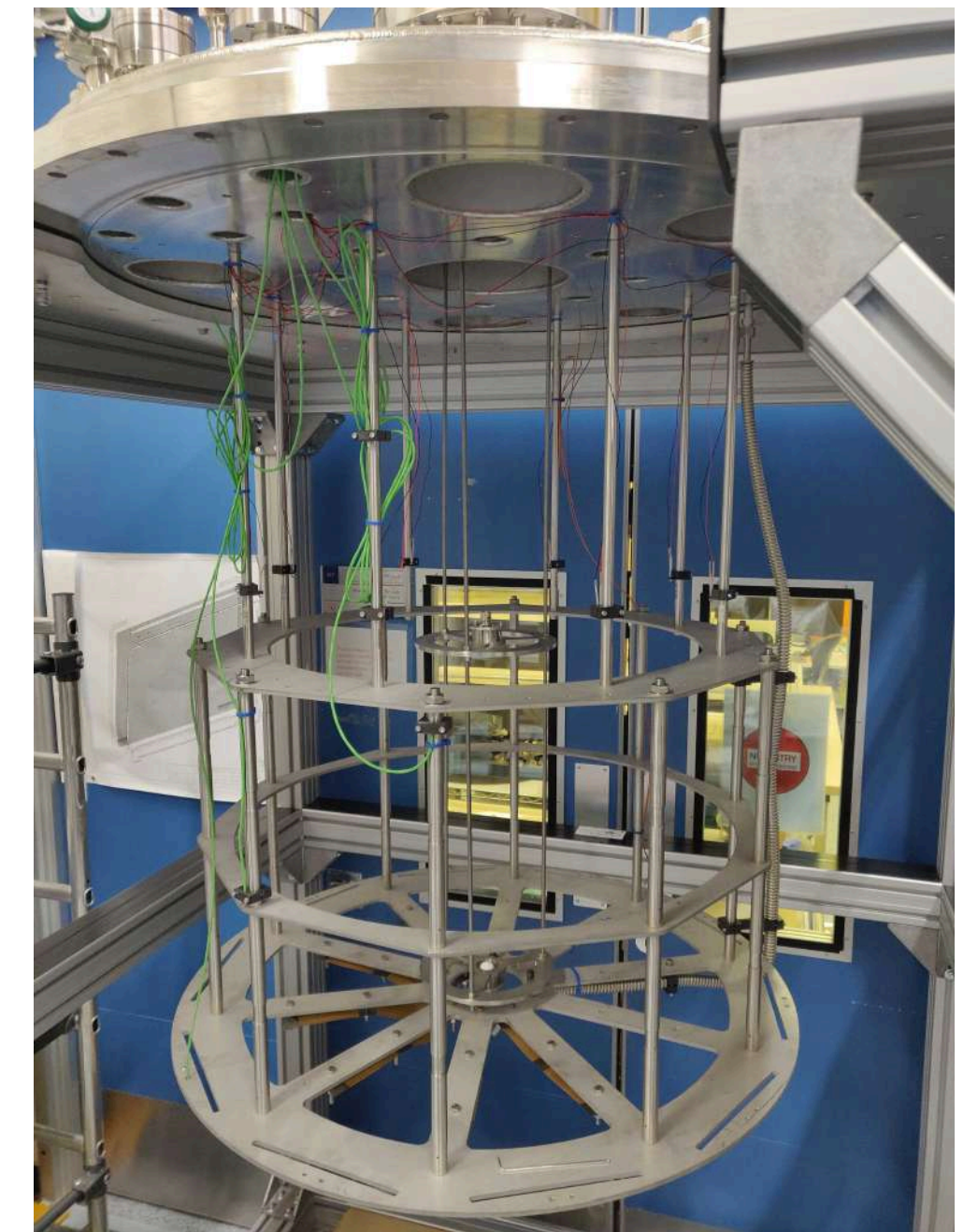
Diff. to RSE amplifiers

LTC6820

Arduino Nano

Cold testing setup @Liverpool

**PHAIDRA**



- Cold test in Liquid Nitrogen
- PDU testing starting in summer
- Ready for tile production testing: 10/time

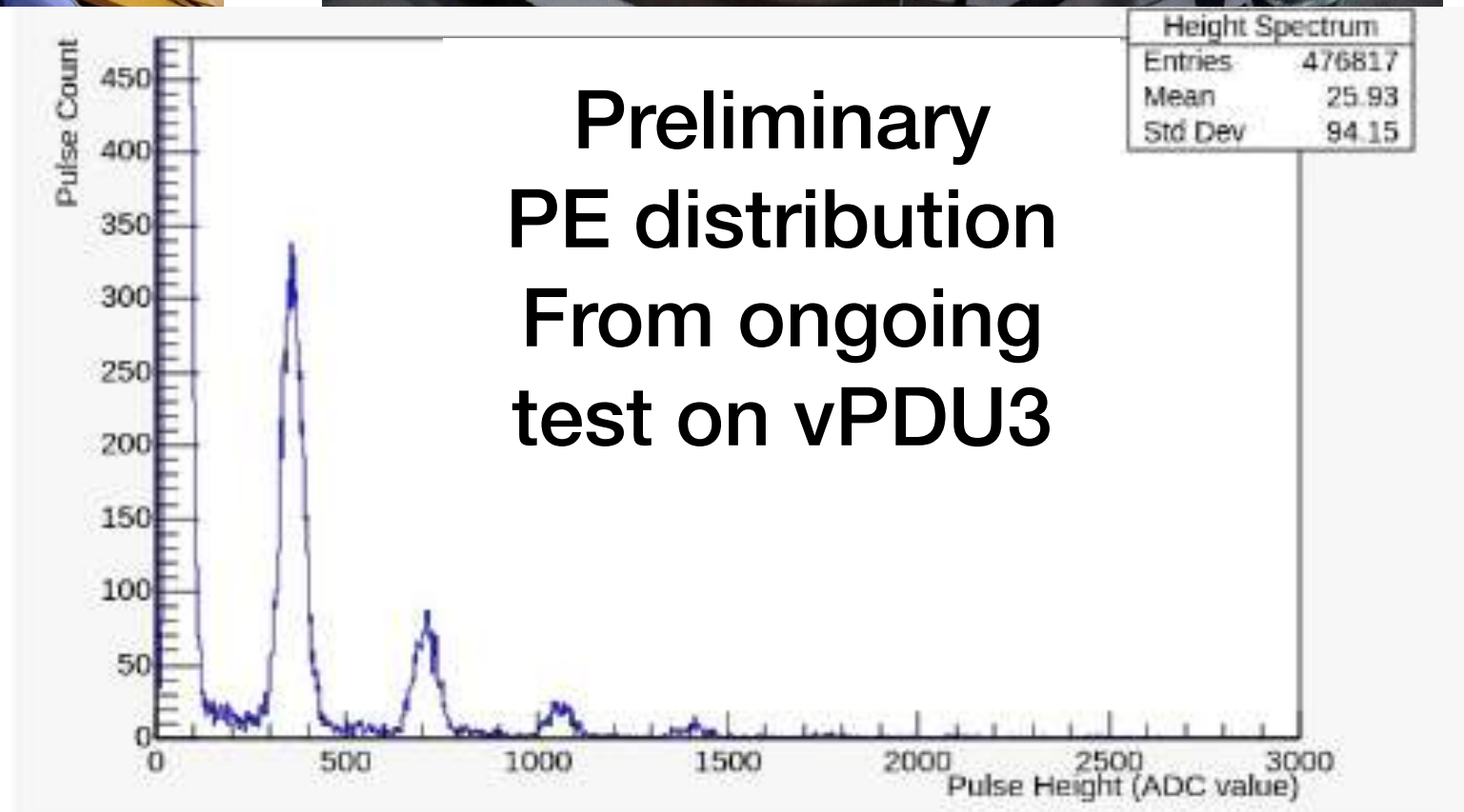
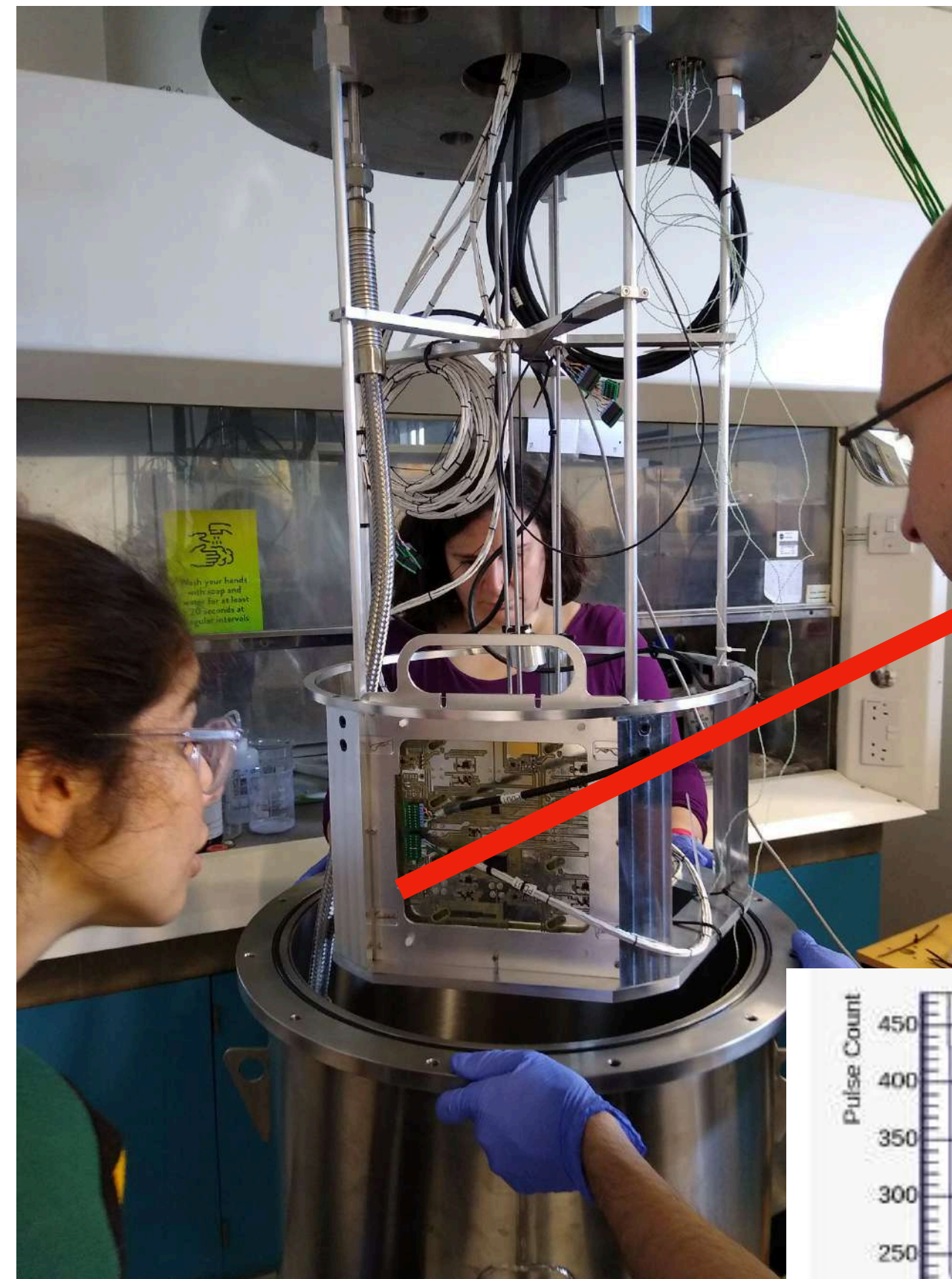


# vPDU TEST FACILITIES (2)

smaller cold test setups @Edinburgh



Host 4 tile/time

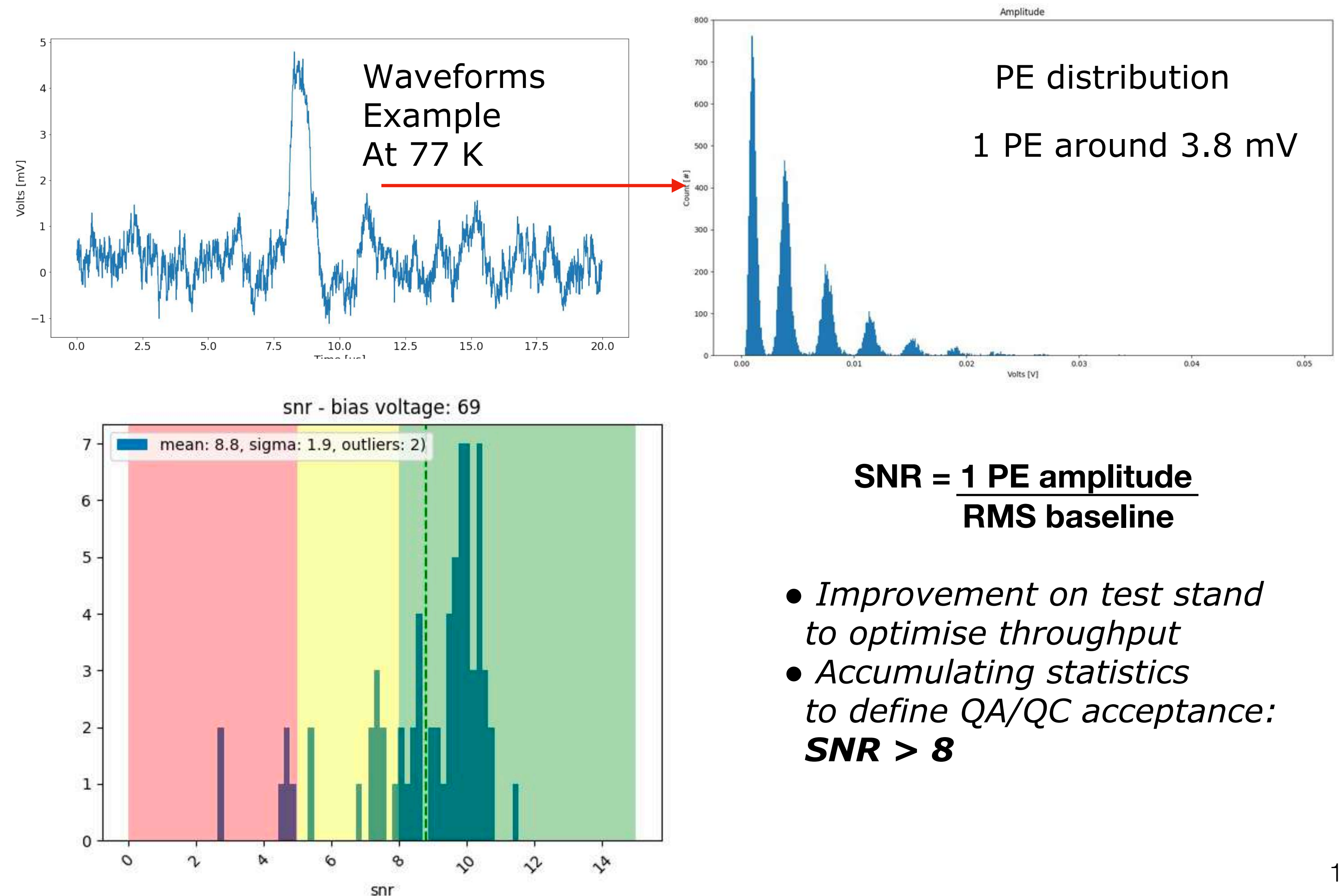
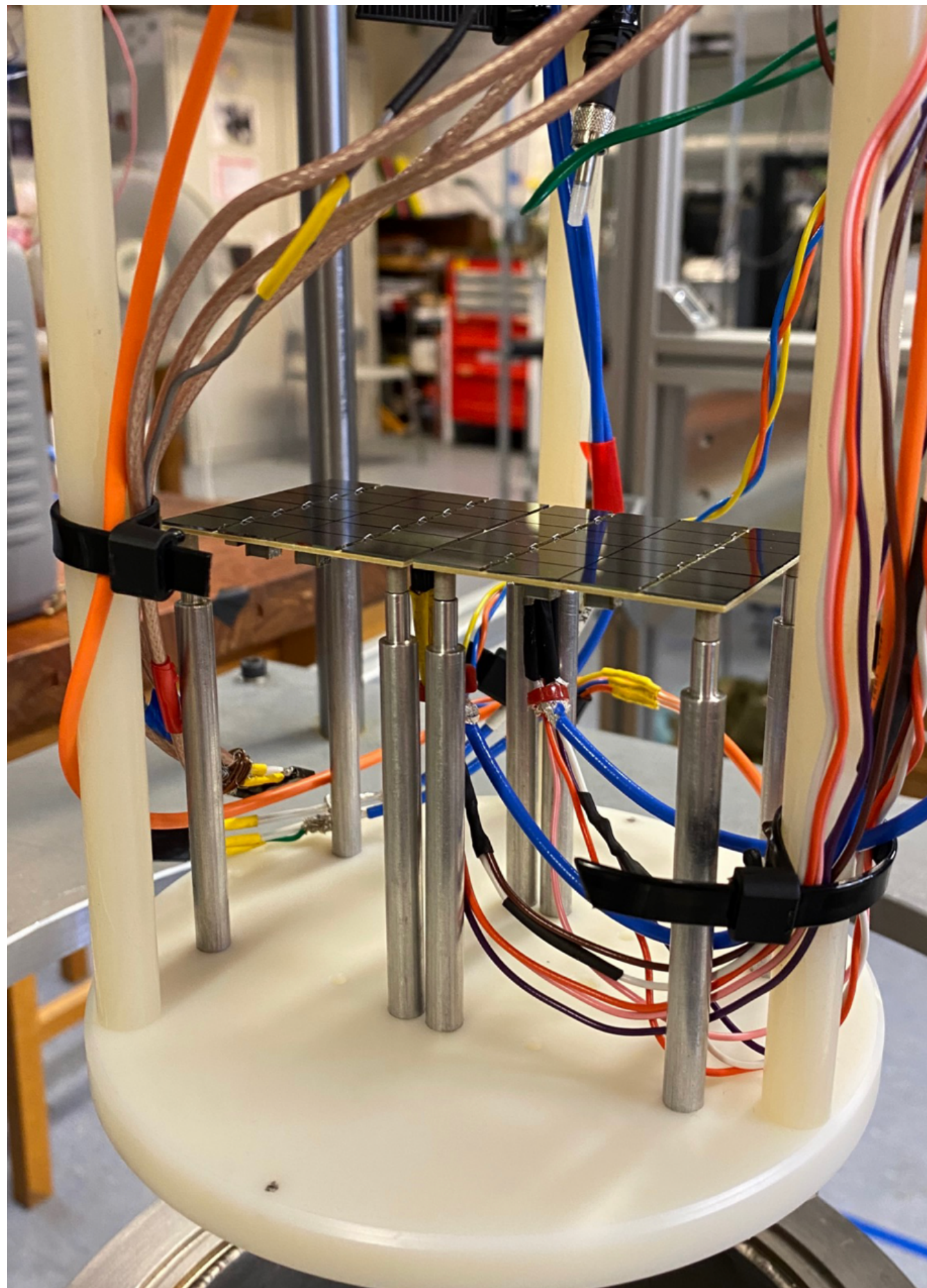


Other two facilities under development  
@Lancaster, @Astrocent



# vTILE TESTING

Tile testing @RHUL  
In liquid nitrogen

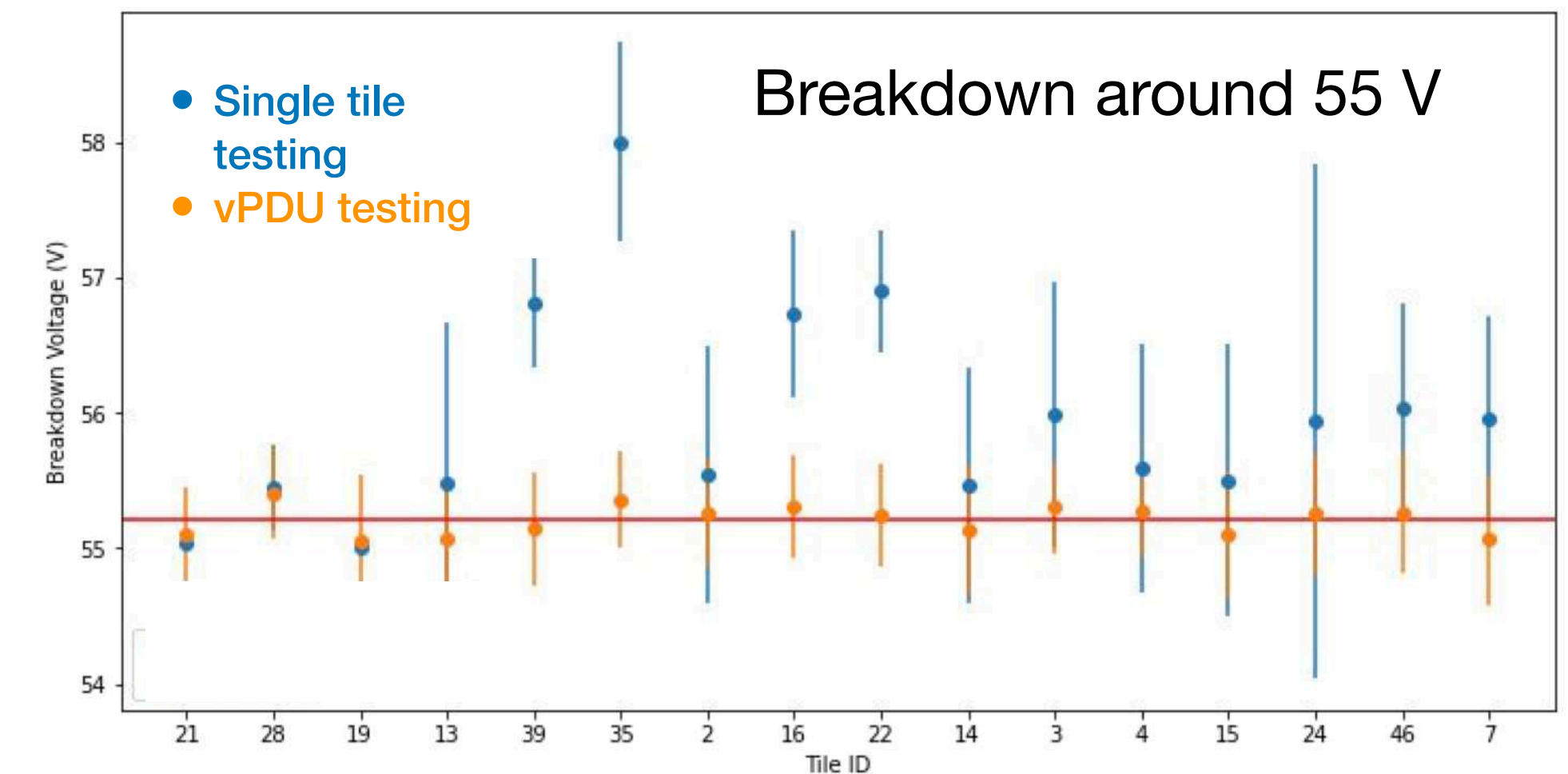
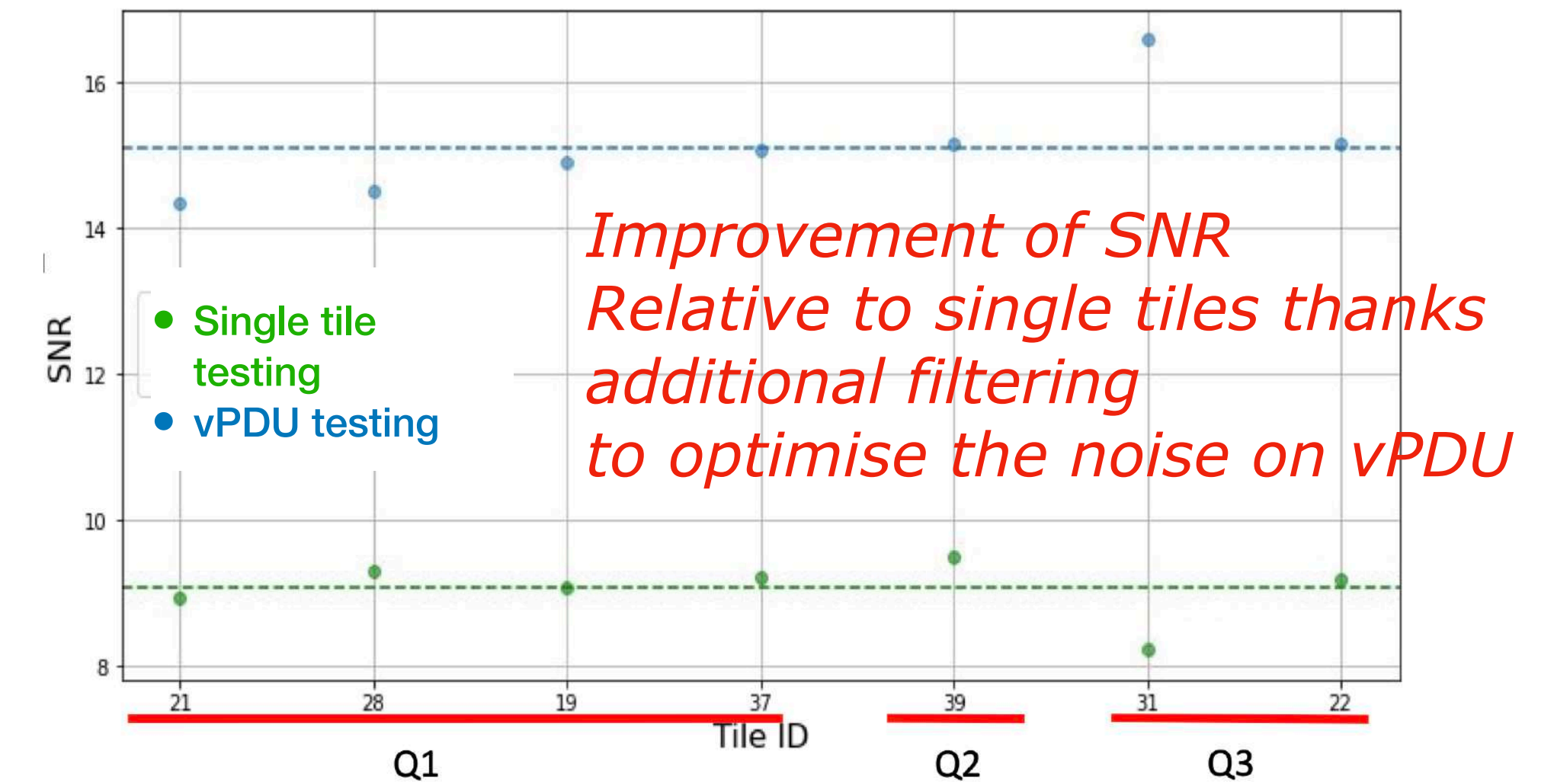
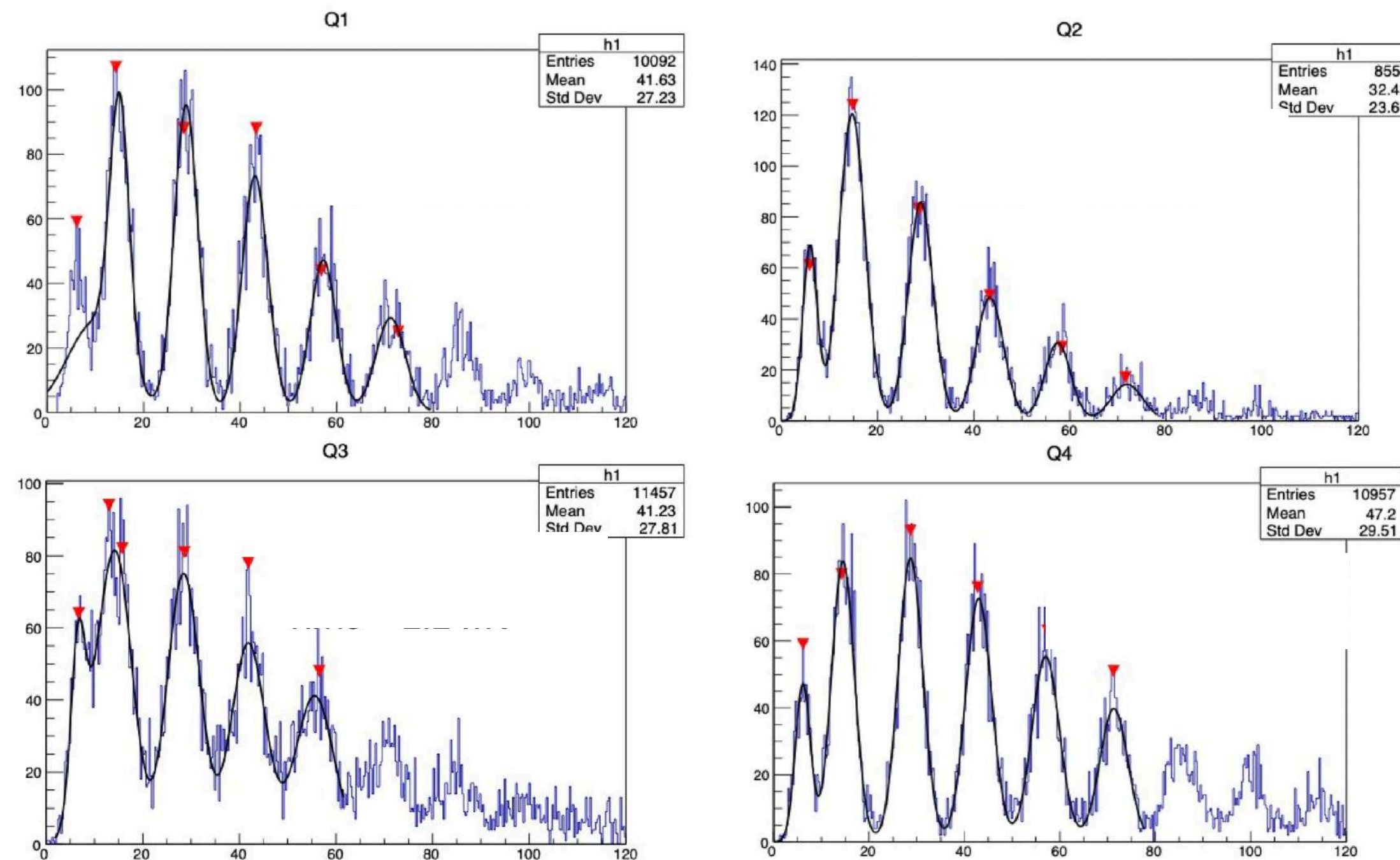




# vPDU testing

**Preliminary**

PE distribution per quadrant = sum of 4 tiles = 10 cm x 10 cm area!  
1 PE around 14 mV





# Conclusion & outlook

- Veto detector is the key to achieving  $<0.1$  instrumental background to dark matter search!
- Assembled and tested the first three vPDUs, vPDUs meet specifications!
- UK production facilities ready for full vPDU production and testing
- vPDU production complete within 2024

