

# MECHANICAL INTEGRATION OF THE IDEA VERTEX DETECTOR IN THE FCC-EE INTERACTION REGION

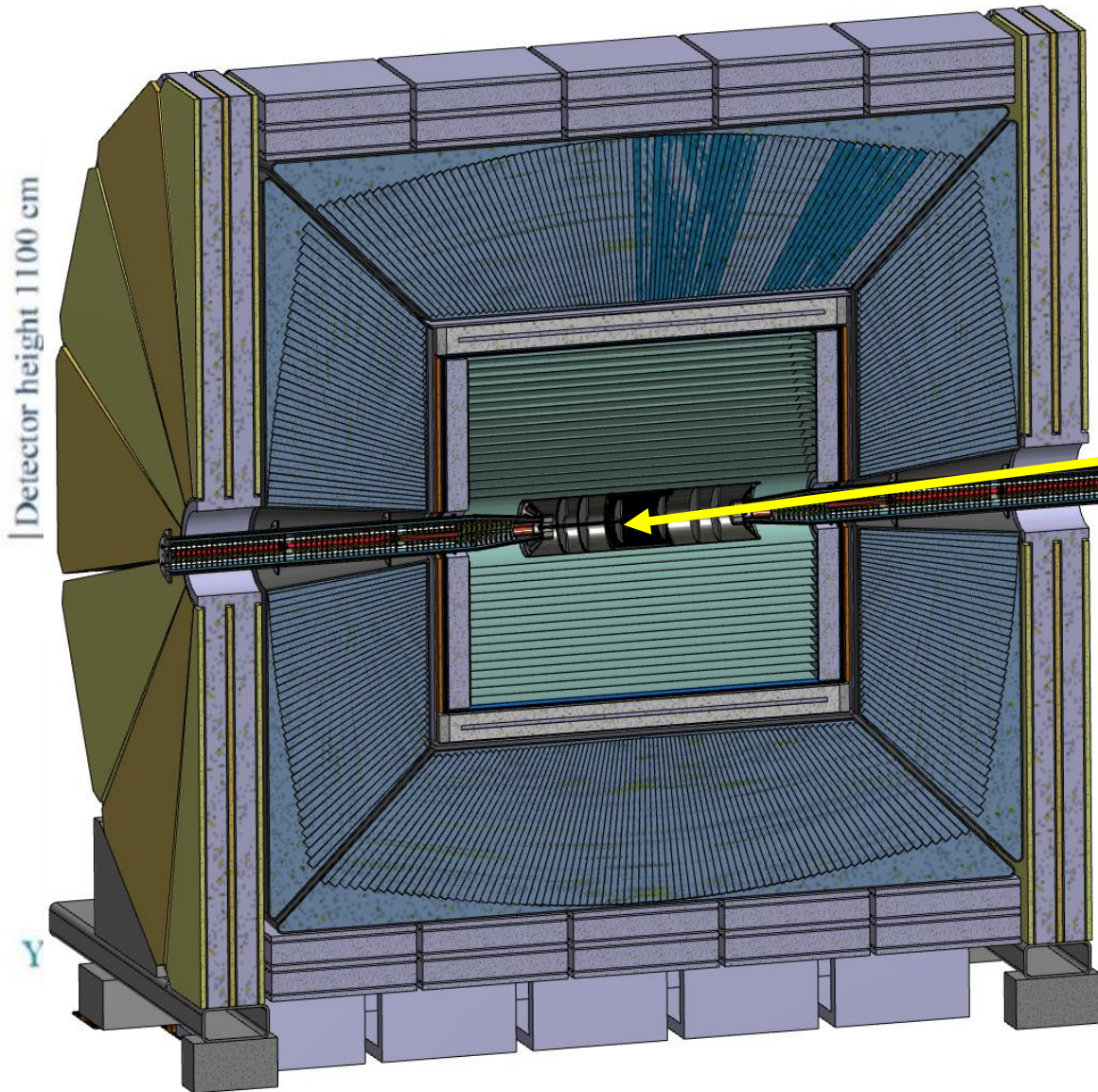
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*FCC-Week  
London, 5-9 June 2023*



- Central tracking device:
  - light Drift CHamber
- **Silicon detectors for precision measurements**
  - vertex detector
  - silicon internal tracker
  - silicon wrapper
- Thin solenoid with 2T field (according to MDI limits)
- Dual readout calorimeter
  - supplemented by a pre-shower detector
- Muon chambers in the solenoid return yoke

# Requirements

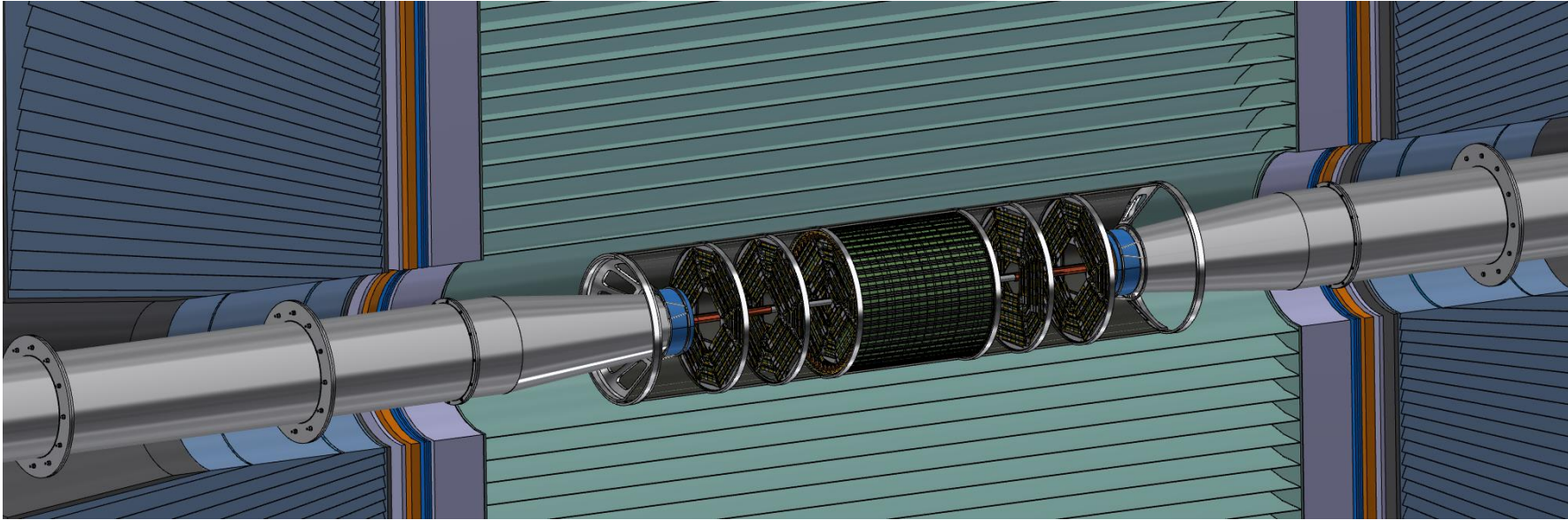


Interaction region detectors must be integrated with the beam pipe

- The vertex detector innermost radius should profit of the reduced beam pipe diameter (2 cm) and should cover  $|\cos\theta| < 0.99$
- Must not interfere with the Luminosity Calorimeter (clearance of  $\sim 120$  mrad)
- The mounting of the vertex and the outer tracker must be done inside the support tube
- Minimize the radiation lengths



# Inner and outer vertex trackers



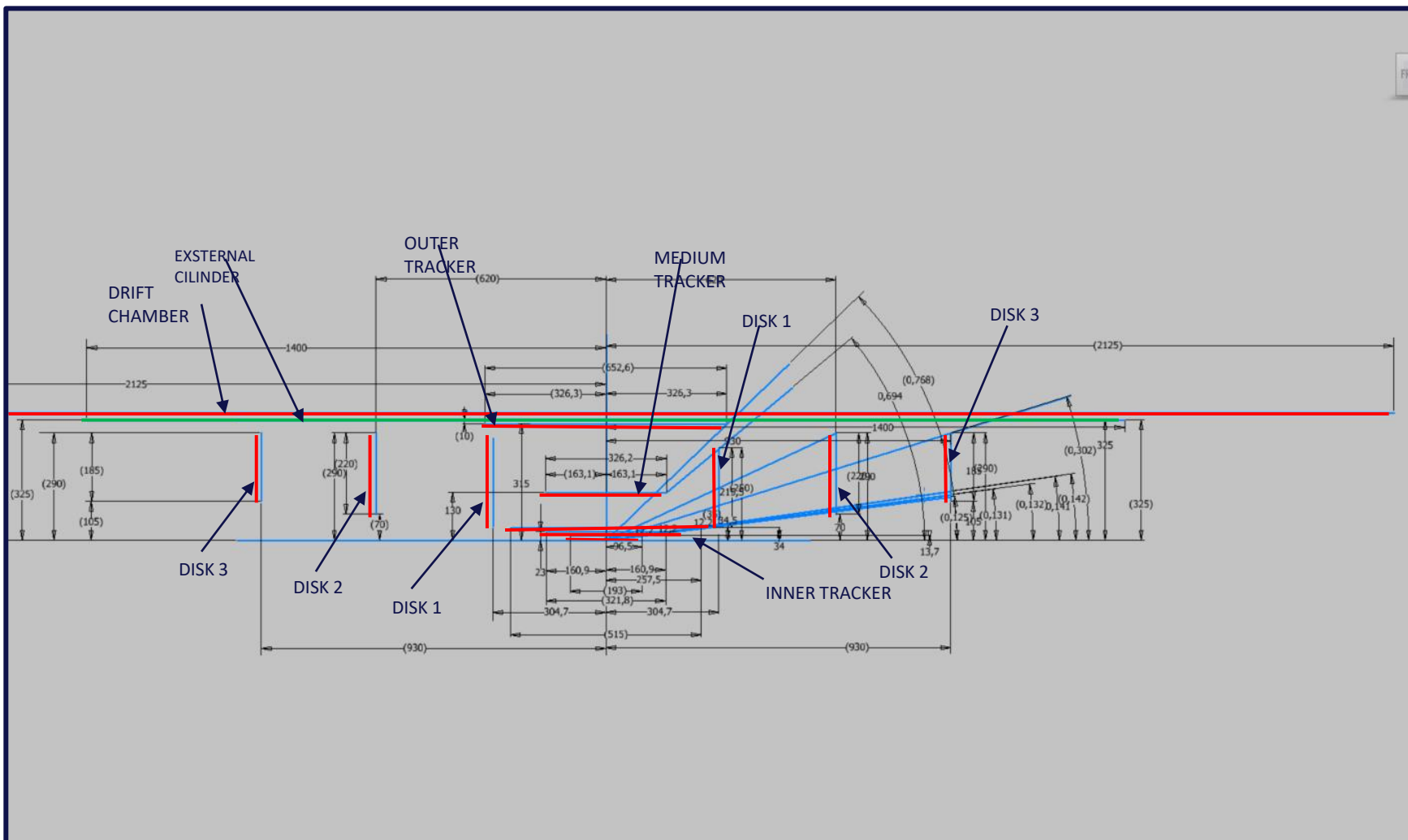
See talk by F. Franesini for the interaction region layout

Inside the same volume of the support tube that holds also the LumiCal

- Inner vertex detector supported by the beam pipe
- Outer vertex detector (2 barrel and 6 disks) fixed to the support tube

Minimal number of detector module variants

- One module type only for the Vertex
- One module type only for the Outer barrel and disks



## Outer vertex tracker:

Modules of  $50 \times 150 \mu\text{m}^2$  pixel size

- Intermediate barrel at 13 cm radius (improved reconstruction for  $p_T > 40$  MeV tracks)
- Outer barrel at 31.5 cm radius
- 3 disks per side

## Inner Vertex detector:

Modules of  $25 \times 25 \mu\text{m}^2$  pixel size

3 barrel layers at

- 13.7, 22.7 and 33 mm radius

# Inner vertex detector modules

## Based on ARCADIA INFN R&D

"Fully Depleted MAPS in 110-nm CMOS Process With 100–300- $\mu$ m Active Substrate," in IEEE Transactions on Electron Devices, June 2020, doi: [10.1109/TED.2020.2985639](https://doi.org/10.1109/TED.2020.2985639).



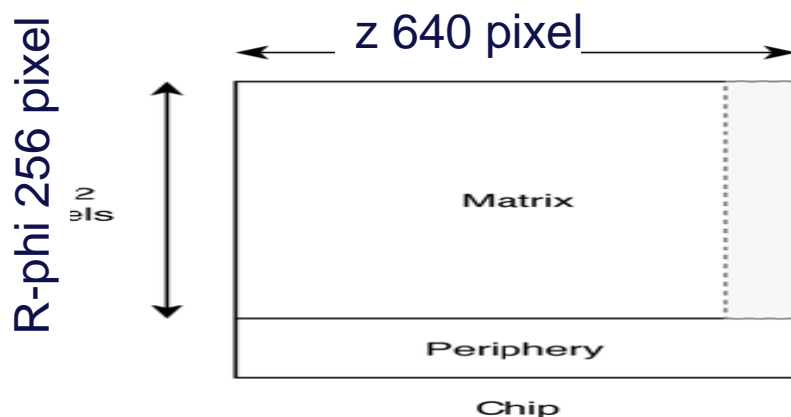
- Depleted Monolithic Active Pixel Detectors (DMAPS)
- Technology: LF11is 110 nm CMOS node, high-resistivity bulk
- Pixel size  $25 \times 25 \mu\text{m}^2$ , 50  $\mu\text{m}$  thick
- Active area 640 pixel (16 mm) in z and 256 pixels (6.4 mm) in  $r - \varphi$
- Chip periphery plus an inactive zone: total of 2 mm in  $r - \varphi$
- Chips are side-abutable in z (to be demonstrated)

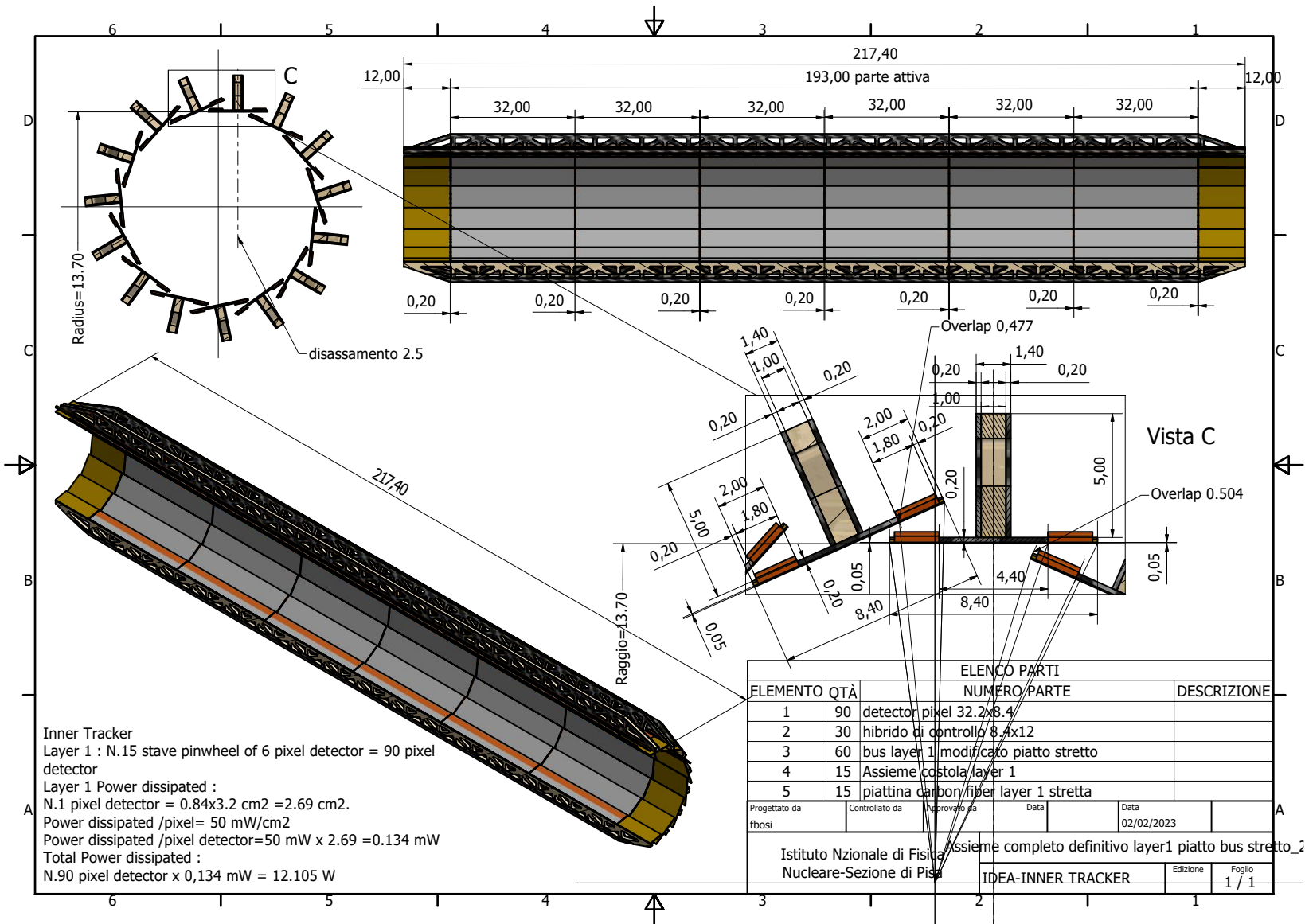
### Breaking news from ARCADIA!

High rate capability (100 MHz/cm<sup>2</sup>) architecture on a scalable 512x512 pixel matrix (25 $\mu$ m pitch) MD3 Main Demonstrator chip: measured 30 mW/cm<sup>2</sup> at full-speed

Modules composed of 2 sensors: total of 8.4 mm ( $r - \varphi$ )  $\times$  32 mm (z)

- Power budget: assume 50 mW/cm<sup>2</sup> - including power and readout buses





## Layer 1

15 overlapping staves of 6 modules each

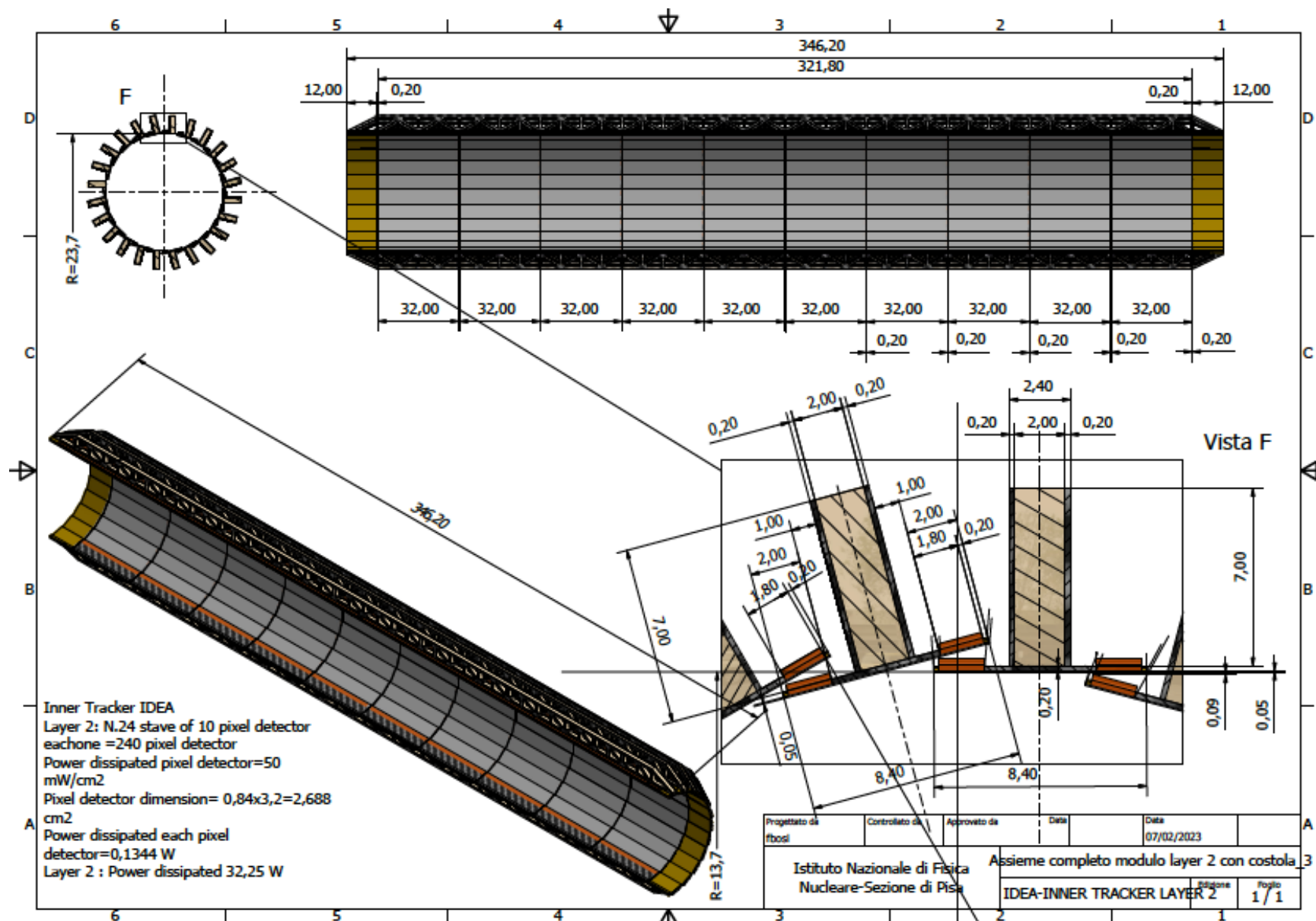
Pinwheel geometry: all modules at the same (smallest) radius

Power budget ~12 W

Total weight ~22 grams

Total thickness 0.25%  $X_0$   
 Silicon: 0.053%  $X_0$   
 Power and readout bus: 0.056%  $X_0$





## Layer 2

24 overlapping staves of  
10 modules each

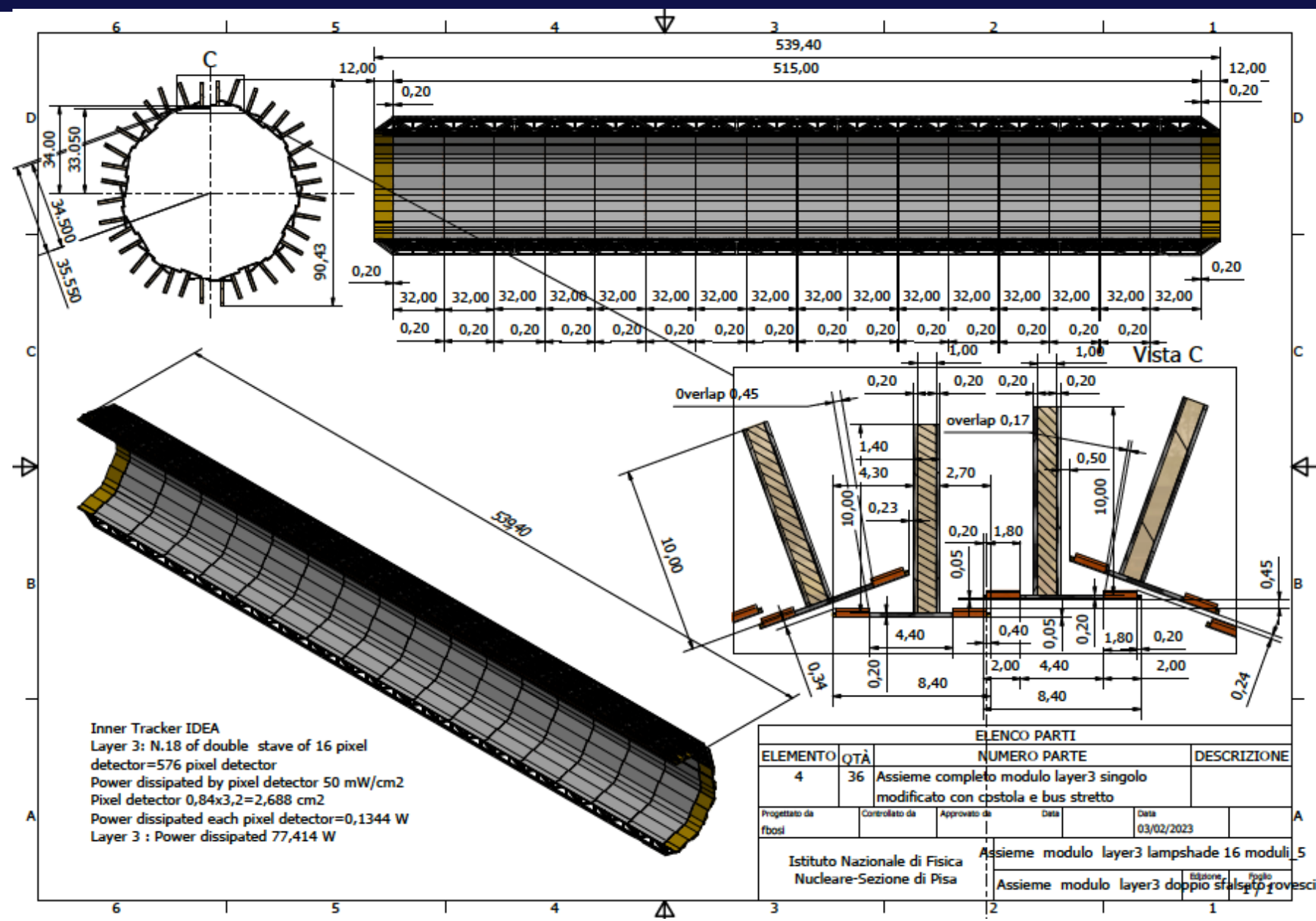
Pinwheel geometry  
Counter-rotated wrt layer  
1 to mitigate charge-  
asymmetry effects in  
track reconstruction

Power budget  
~32 W

Total weight ~63 grams

Total thickness 0.25%  $X_0$





### Layer 3

18 overlapping staves of double 16 modules each

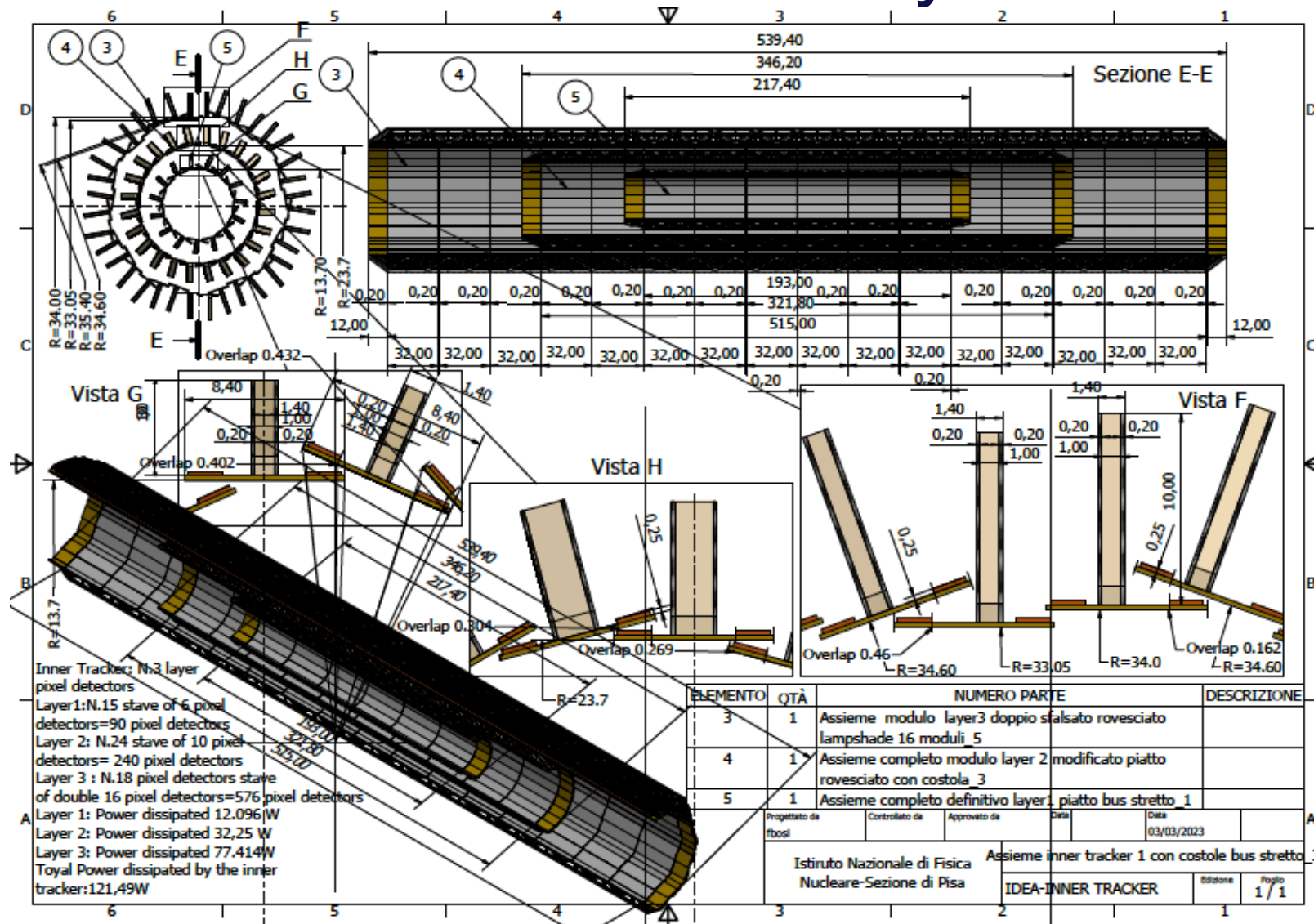
Lampshade geometry.  
Charge symmetric track reconstruction

Total weight ~150 grams

Total thickness 0.25%  $X_0$

Power budget  
~77 W

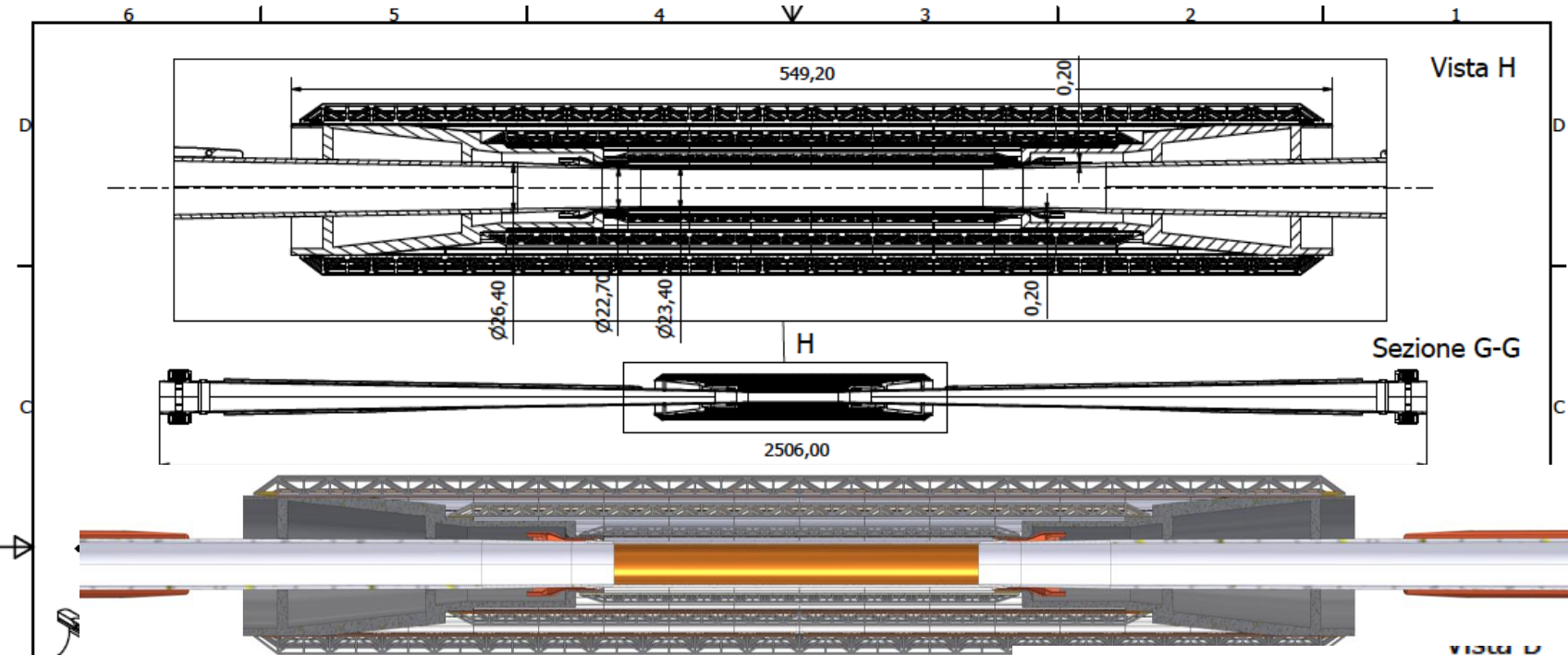
# Overall Inner Vertex layout



**Total power ~120 W**

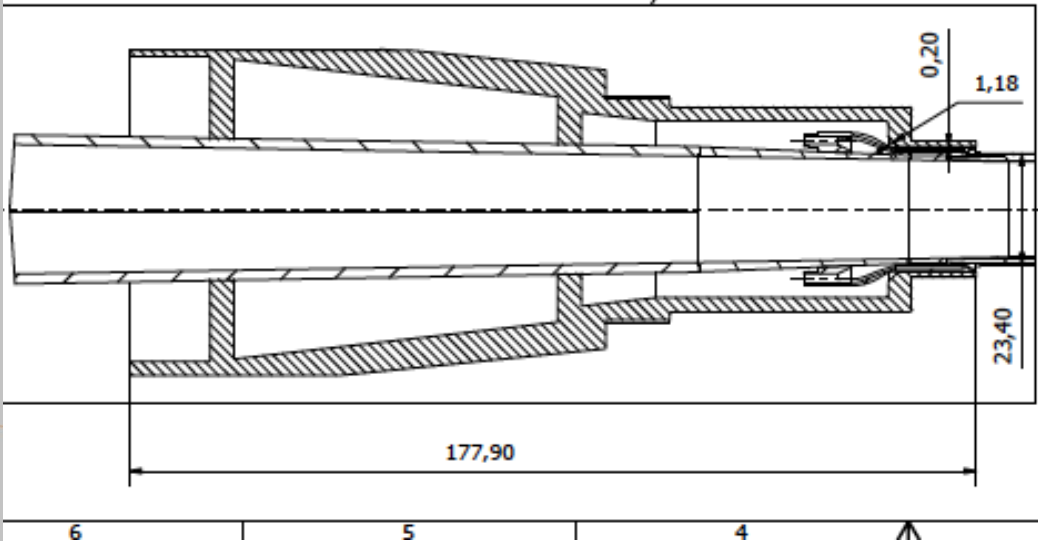
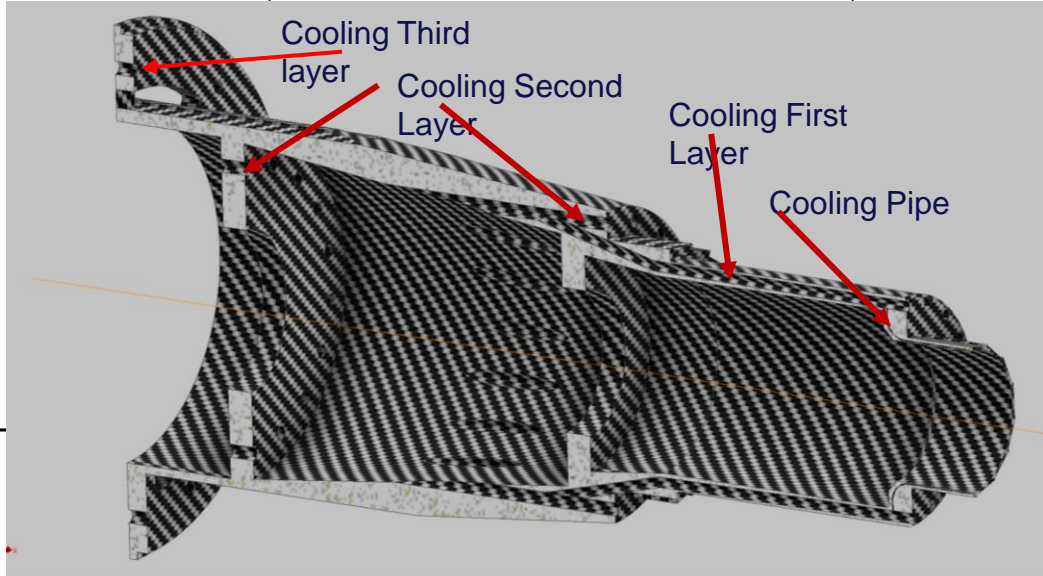
**Total weight ~230 grams**

## Air cooling studies have started!



Inner vertex detector supporting  
conical structures on elliptical  
chamber  
~450 grams

Being engineered for air ducts  
and thermal isolation from the  
beam pipe during bakeout

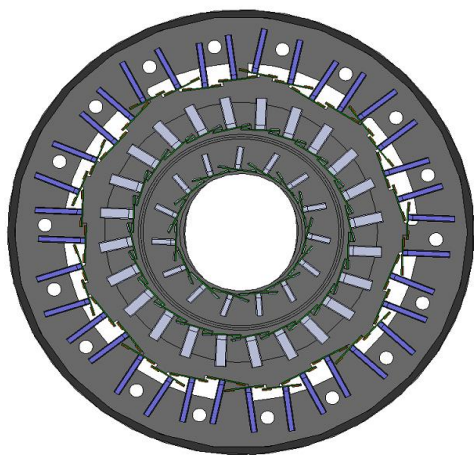




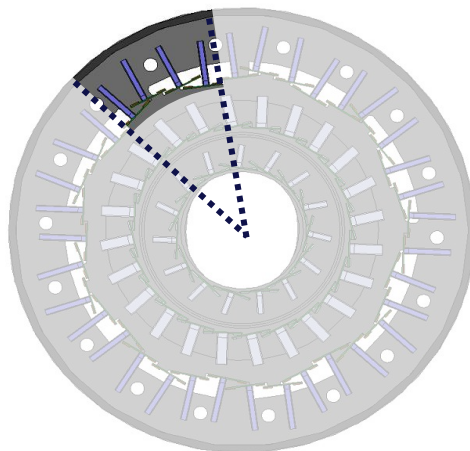
# Thermal simulation started

Start from a radial sector of layer 3 (relying on periodic symmetry) and import in ANSYS FEA. Then move to all other layers.

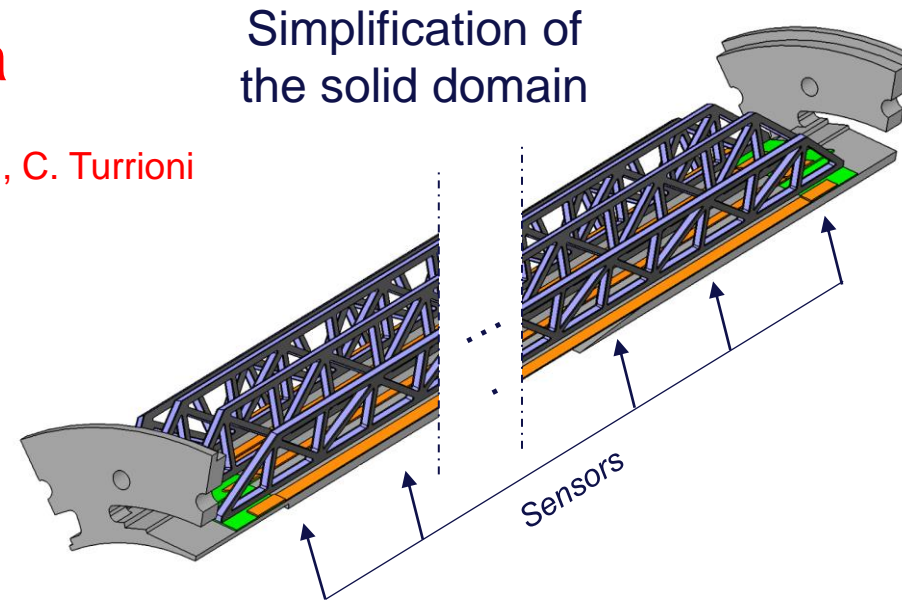
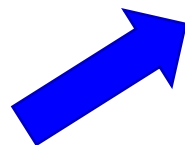
## FIRST STEPS



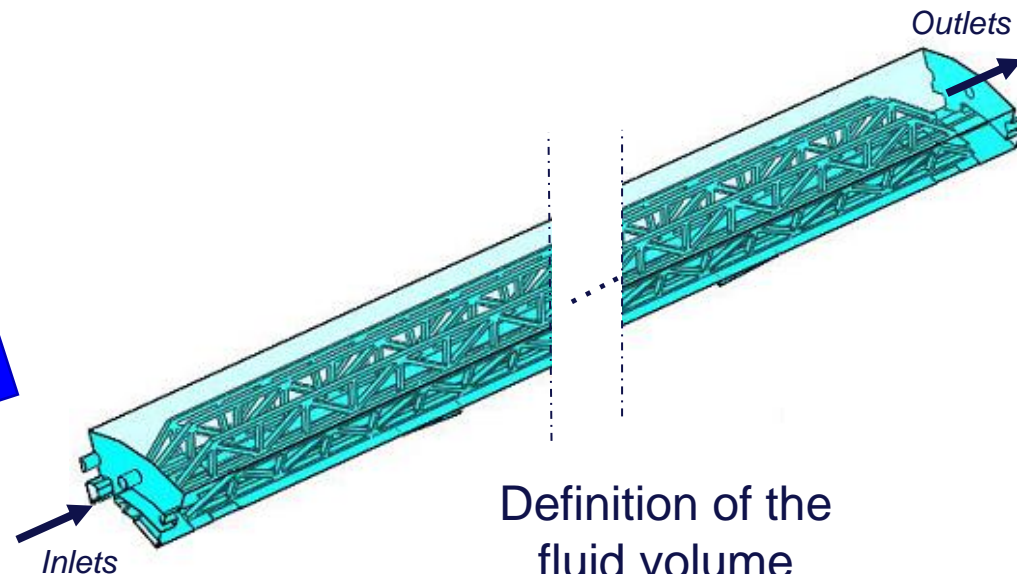
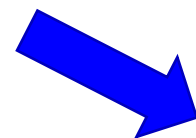
Full model



Extraction of a radial sector for layer 3



Simplification of the solid domain



Definition of the fluid volume

INFN Perugia

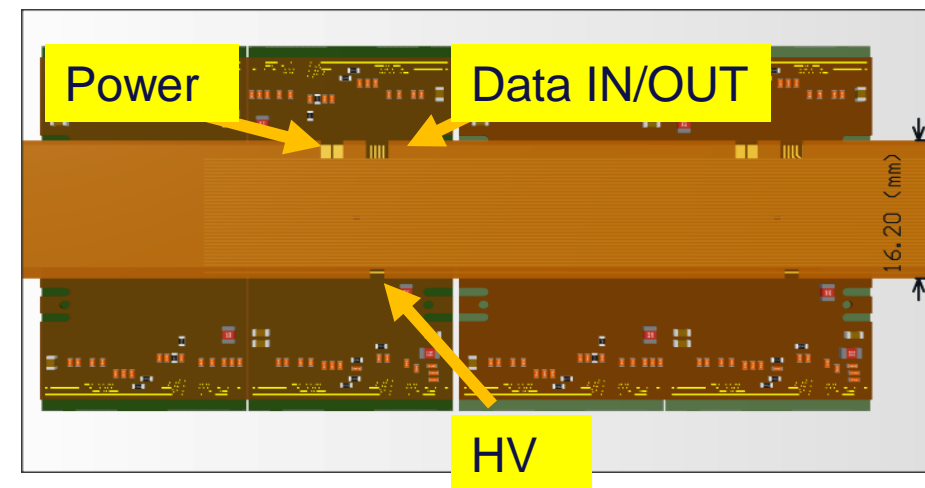
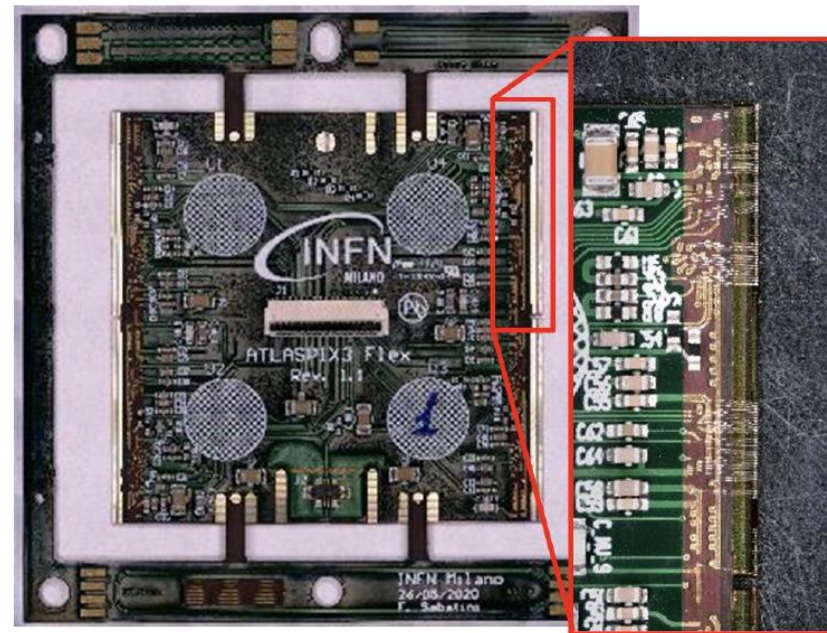
G. Baldinelli, F. Bianchi, C. Turrioni

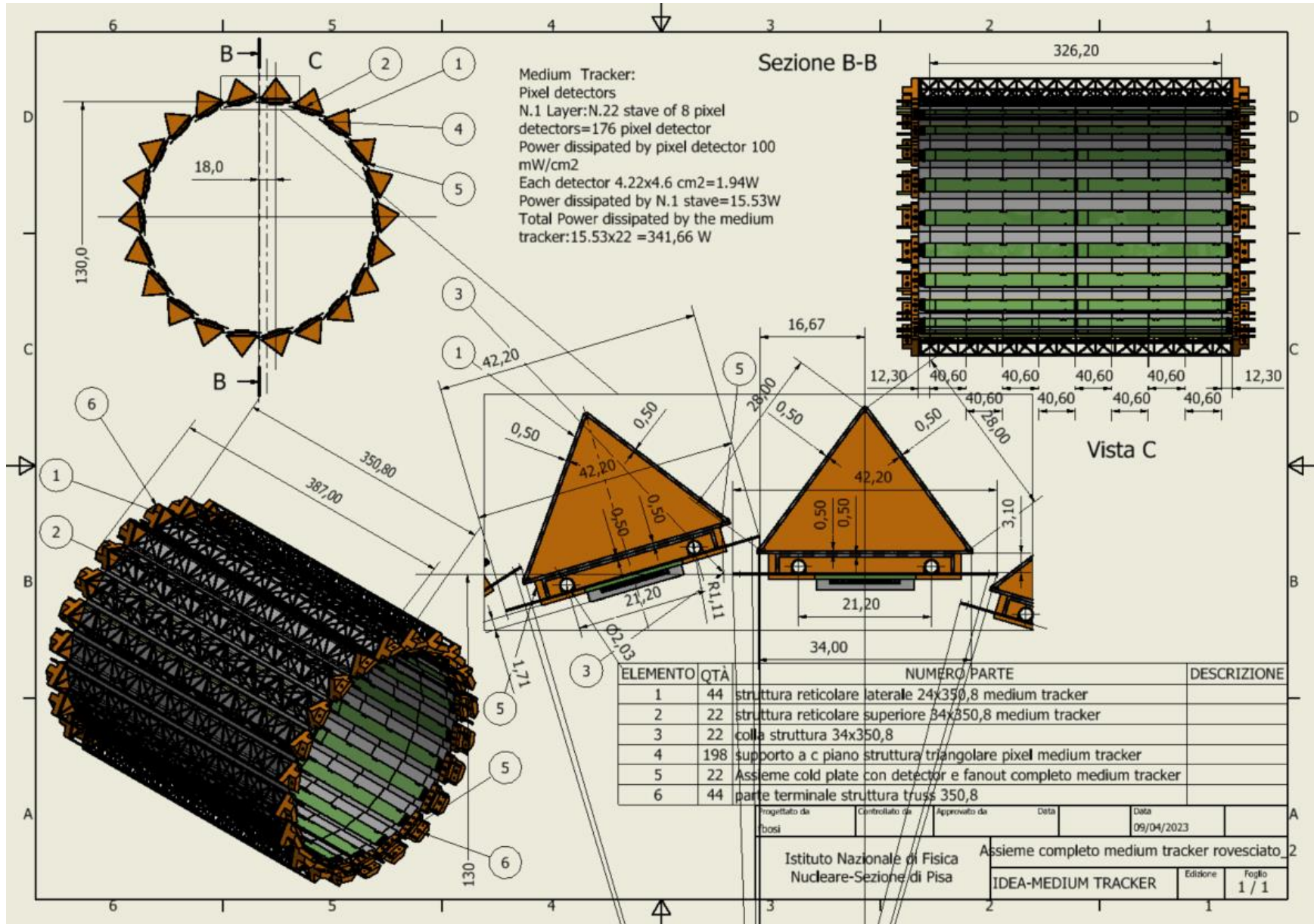


# Outer vertex layers modules

Based on ATLASPIX3 R&D

- DMAPS
- $50 \times 150 \mu\text{m}^2$
- Up to 1.28 Gb/s downlink
- TSI 180 nm process
- 132 columns of 372 pixels
- Active (total) length (r-phi x z)
  - 18.6 (21) mm x 19.8 (20.2) mm
- Module is made of 2x2 chips – total length:
  - size 42.2 mm x 40.6 mm
- Power budget not established yet:  
assume  $100 \text{ mW}/\text{cm}^2$





## Middle Vertex Barrel At 13 cm radius

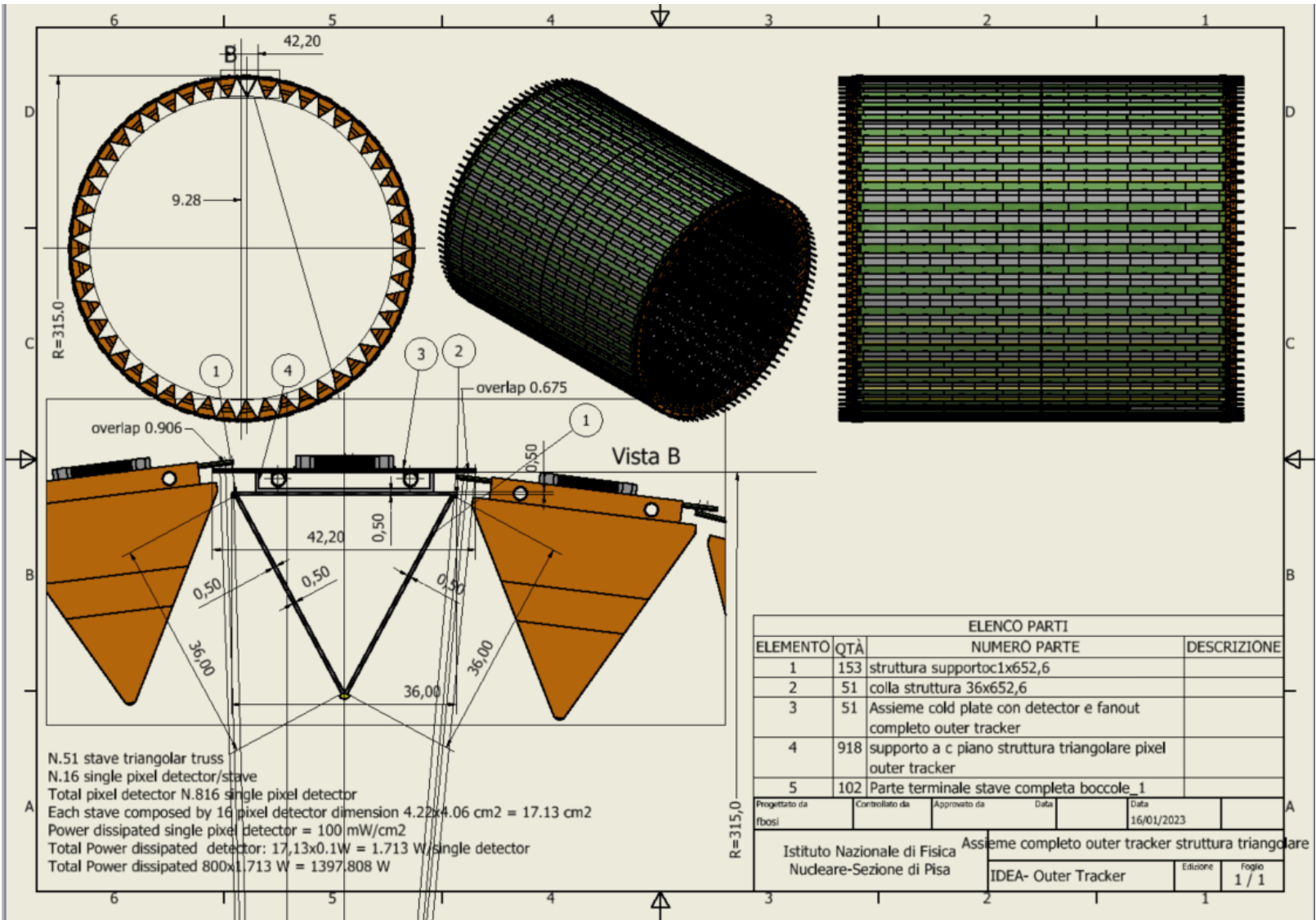
22 staves of 8 modules each.

Lightweight reticular support  
structure (ALICE/Belle-II like)

Readout chips either side  
**Power budget**  
**~342 W**

Total weight ~1 kg  
Water cooled (2 pipes of 2  
mm diameter)





**Outer Vertex Tracker Barrel**  
**At 31.5 cm radius**

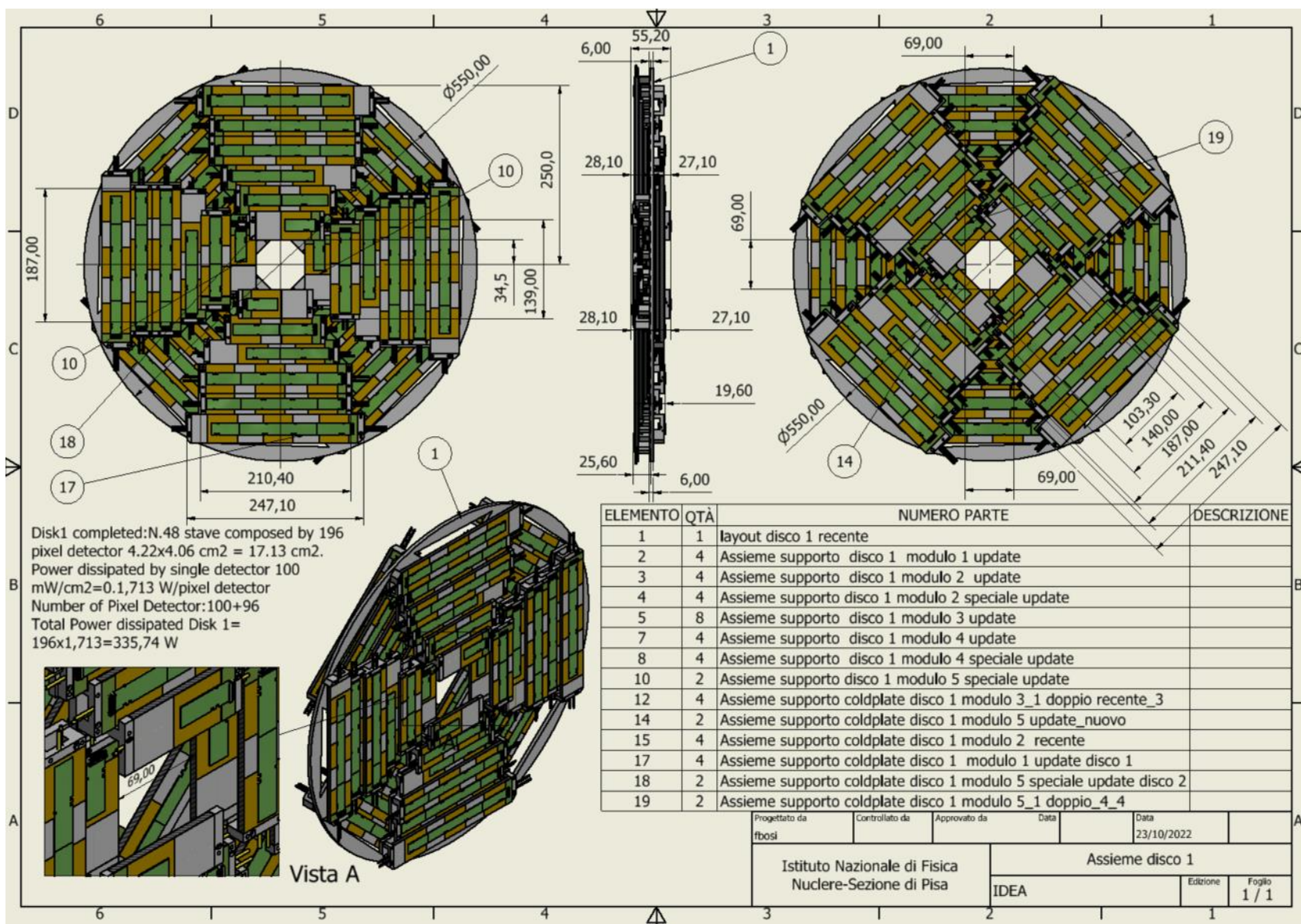
51 staves of 16 modules each

Lightweight reticular support  
structure (ALICE/Belle-II like)

Total weight ~3.7 kg  
Readout chips either side

**Power budget**  
**~1400 W**

Water cooled (2 pipes of 2 mm  
diameter)



## Outer Vertex Tracker Disk 1

2 sides (front and back) each with 4 petals.

One petal is made of different staves of overlapping modules

Total modules per disk: 196

Total weight ~850 grams

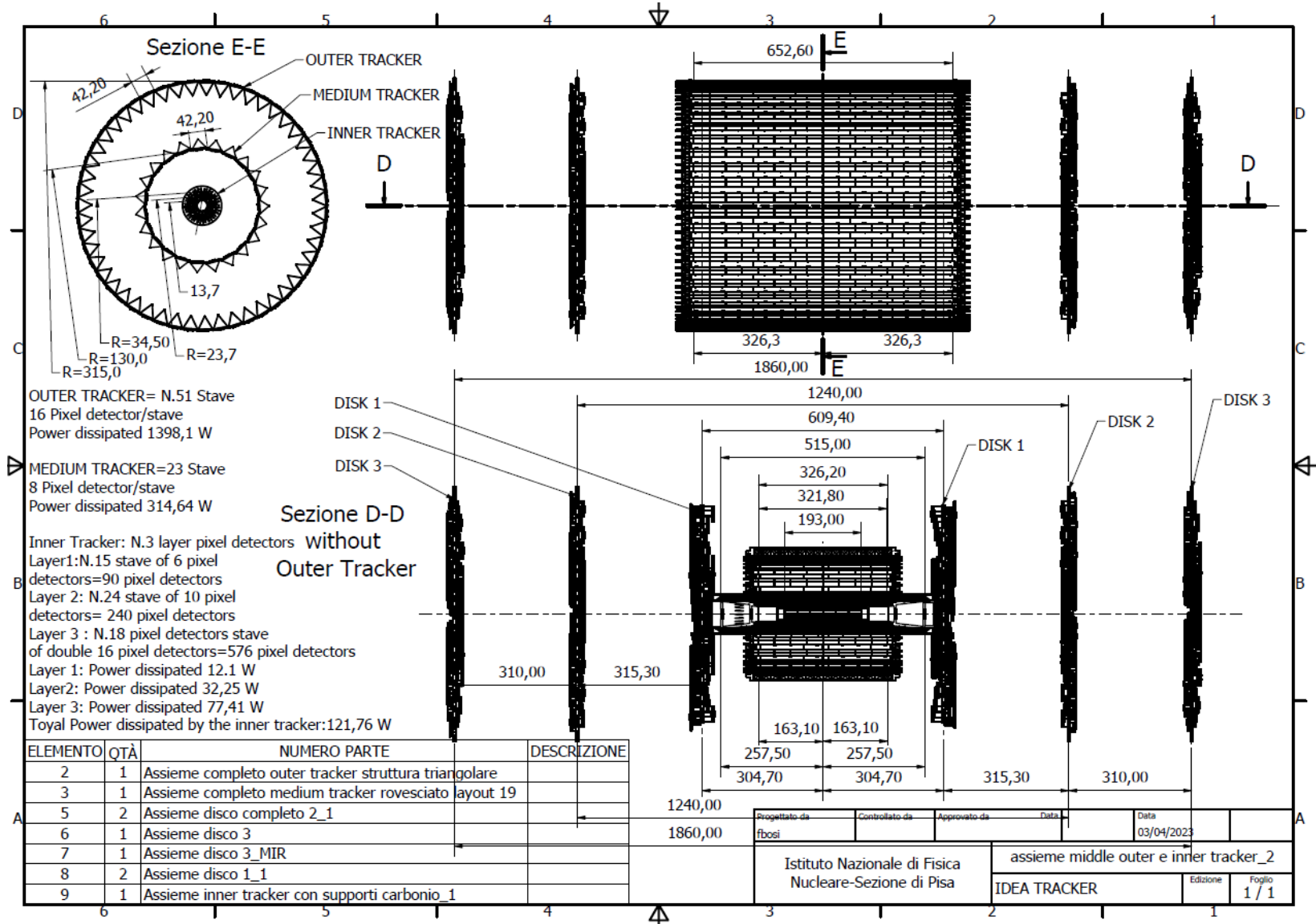
Power budget ~ 336 W

Cooling using 1 water pipe (2 mm diameter)

Similar geometry for the other two disks



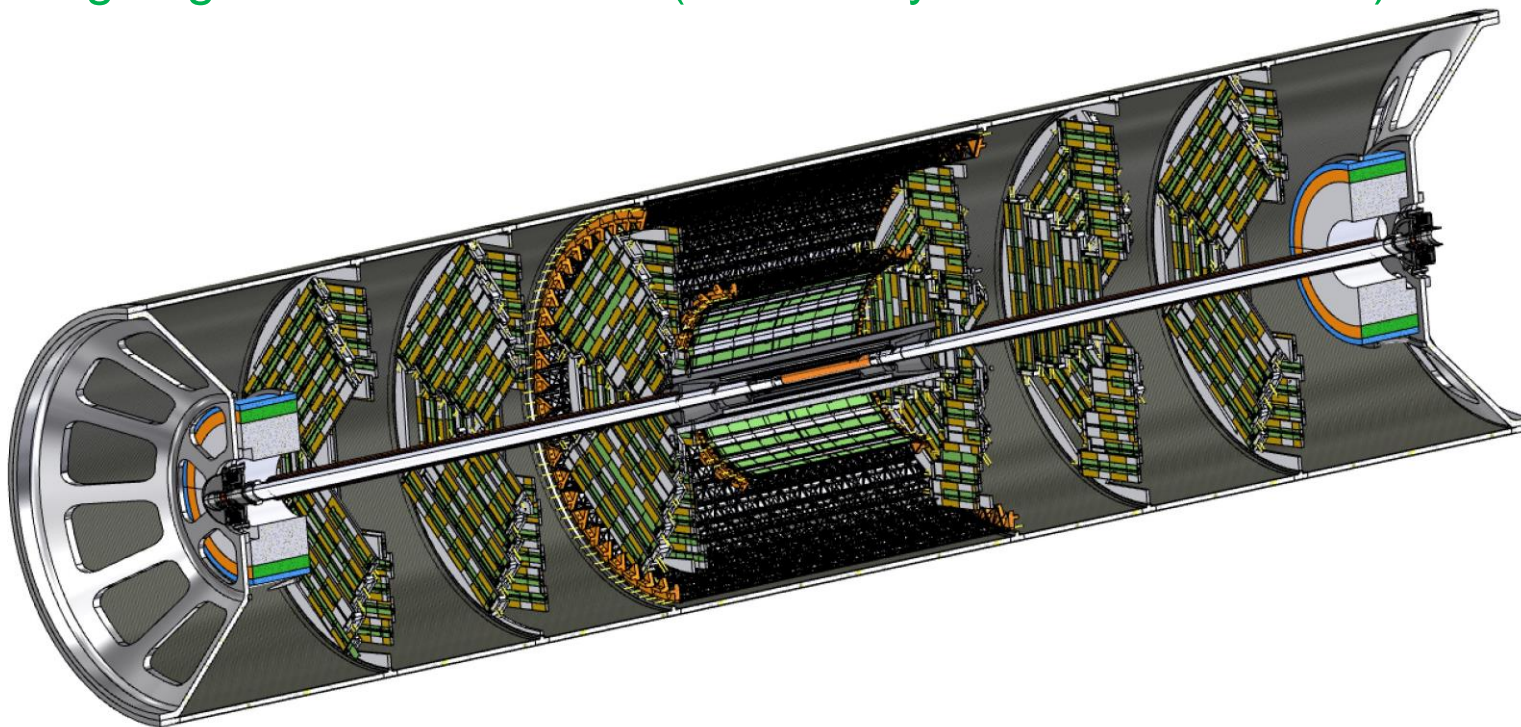
# Overall layout and dimensions



# Support cylinder

All elements in the interaction region (Vertex and LumiCal) are mounted rigidly on a support cylinder that guarantees mechanical stability and alignment

- Once the structure is assembled it is slid inside the rest of the detector
- Studies on-going where to anchor it (most likely to the Calorimeter)



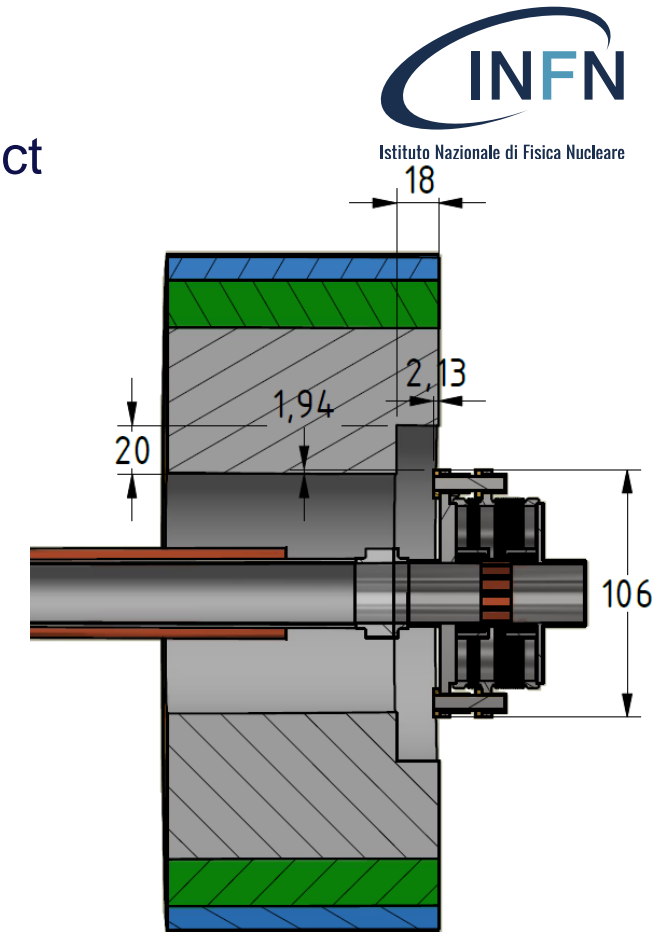
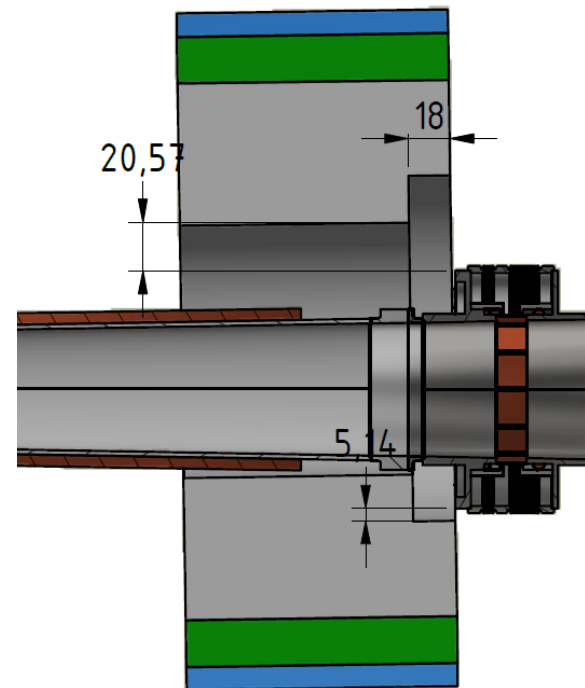
See F. Franesini talk

# LumiCal integration

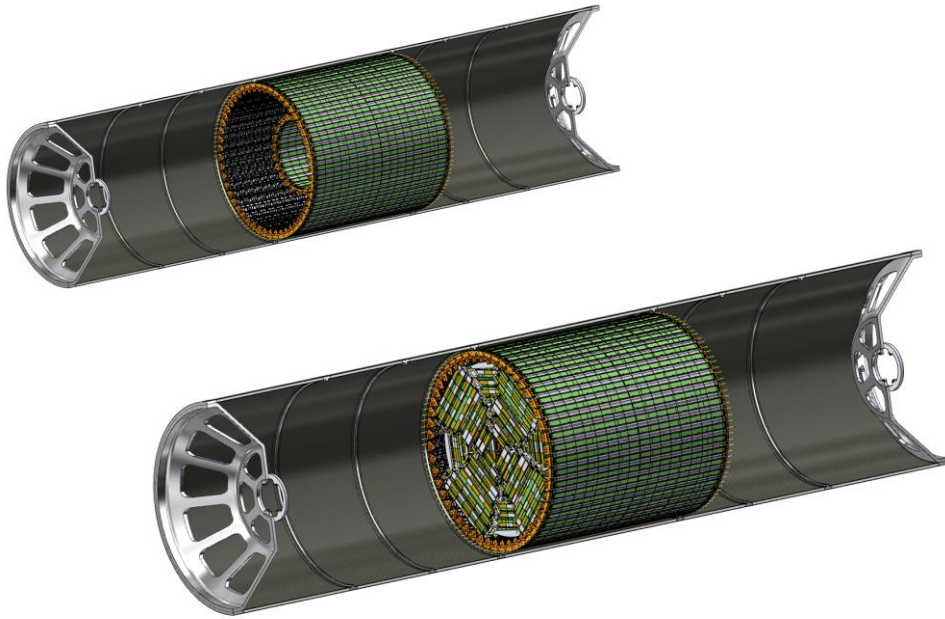
Currently under study the possibility to include LumiCal as a single object

The main modification consists into the creation of an annulus:

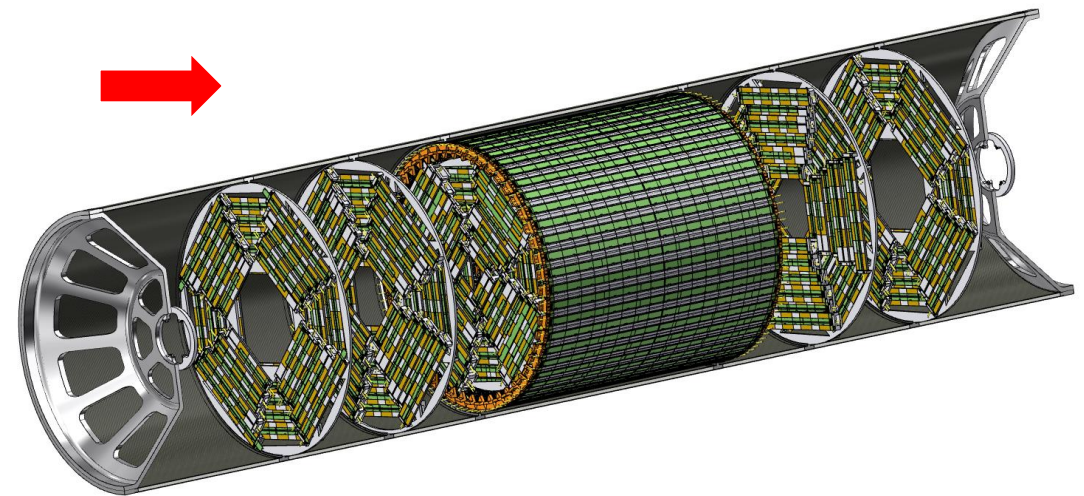
- 18 mm along z (a multiple of 3.5 mm W (1X0) + 1.0 mm gap for Si pads)
- 20 mm along the radius of the Lumical



# Assembly procedure – I



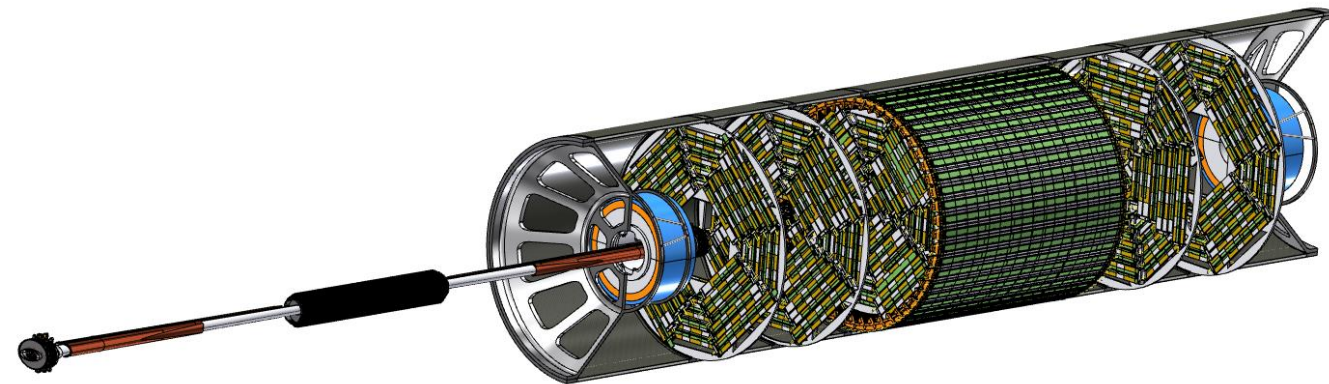
1) Outer vertex tracker, middle vertex tracker and disks 1 are installed as a rigid structure inside the support tube



2) Disks 2 and 3 are installed inside the support tube



# Assembly procedure – II



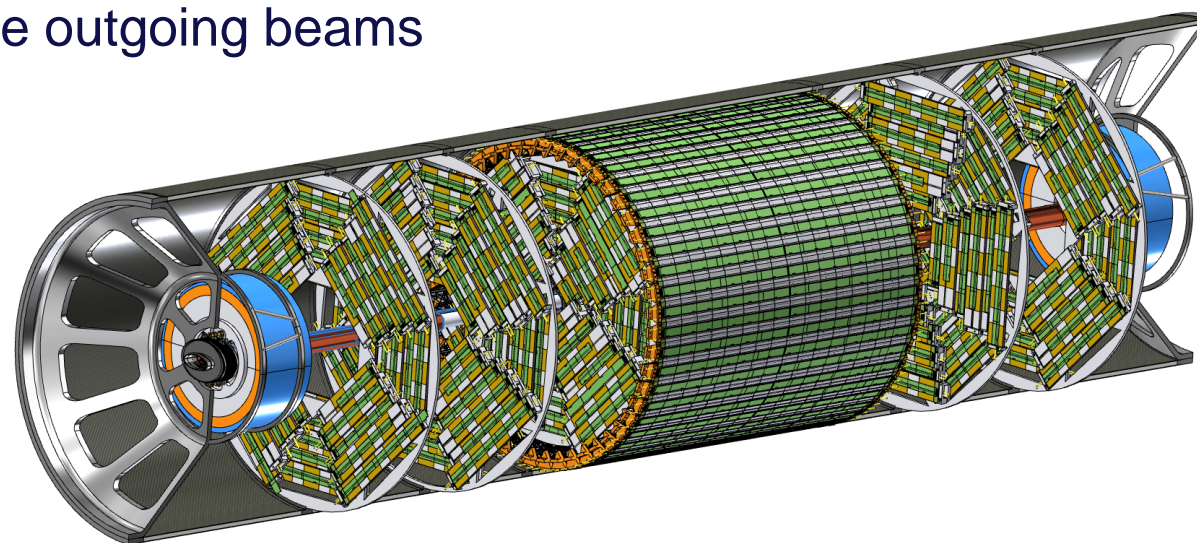
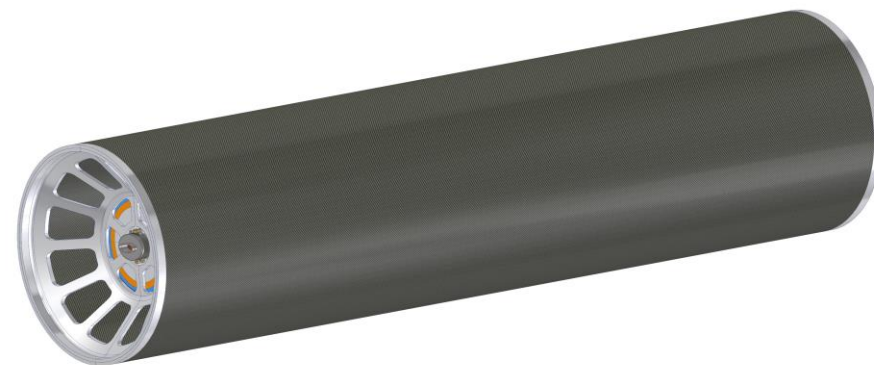
3) LumiCal is installed in centered position, then beam pipe with inner vertex detector is inserted with a dedicated tool inside disks and outer vertex tracker, then fixed to both endcaps



4) LumiCal can be aligned in the correct position on the outgoing beams



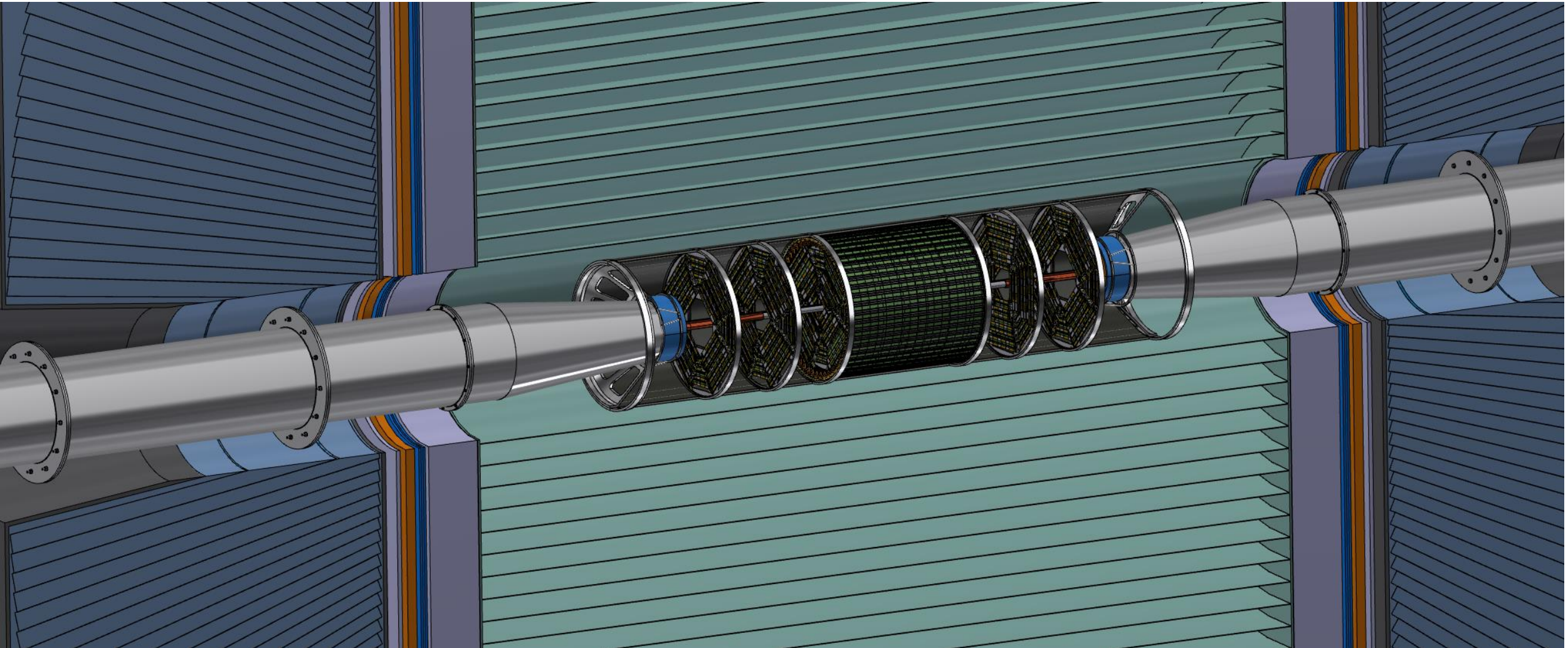
5) Support tube can be closed





# General integration

*M. Boscolo, F. Palla, F. Fransesini, F. Bosi and S. Lauciani, Mechanical model for the FCC-ee MDI, EPJ+ Techn. and Instr.*



# Conclusions



A layout of the interaction region with LumiCal and vertex trackers of the IDEA detector has been engineered

- Feasibility studies of integration successfully done including mounting sequence
- Documented in (accepted for publication)
  - *M. Boscolo, F. Palla, F. Franesini, F. Bosi and S. Lauciani, Mechanical model for the FCC-ee MDI, EPJ+ Techn. and Instr.*

## Next/ongoing steps:

- Inner Vertex detector
  - Dimensioning the air-cooling system has started
  - Study thermal isolation from the beampipe bakeout in progress
  - Study the routing of the services (readout and power cables) in progress
- Outer Vertex Tracker
  - Study the routing of the services (readout and power cables, cooling manifolds) in progress
- Lumical
  - Engineering and assembly to be done

Engineering layout imported in the simulation (see next talk by A. Ilg)



Thank you  
for your attention.



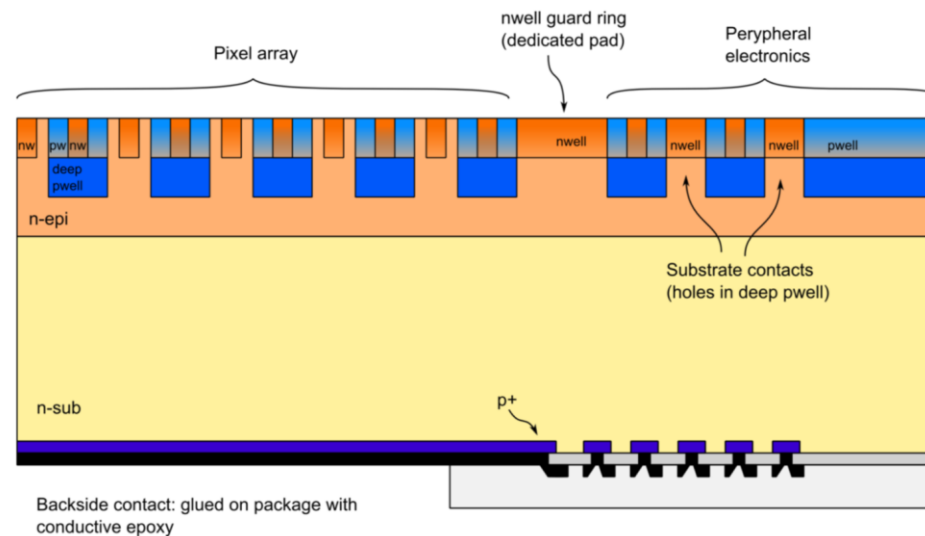


# Backup

## Advanced Readout CMOS Architectures with Depleted Integrated sensor Arrays

Fully Depleted Monolithic Active Pixel CMOS sensor technology platform allowing for:

- \* Active sensor thickness in the range 50  $\mu\text{m}$  to 500  $\mu\text{m}$  or more;
- \* Operation in full depletion with fast charge collection by drift, small collecting electrode for optimal signal-to-noise ratio;
- \* Scalable readout architecture with ultra-low power capability ( $O(10 \text{ mW/cm}^2)$ );
- \* Compatibility with standard CMOS fabrication processes
- \* Technology: LF11 is 110nm CMOS node (quad-well, both PMOS and NMOS), high-resistivity bulk
- \* Custom patterned backside, patented process developed in collaboration with LFoundry

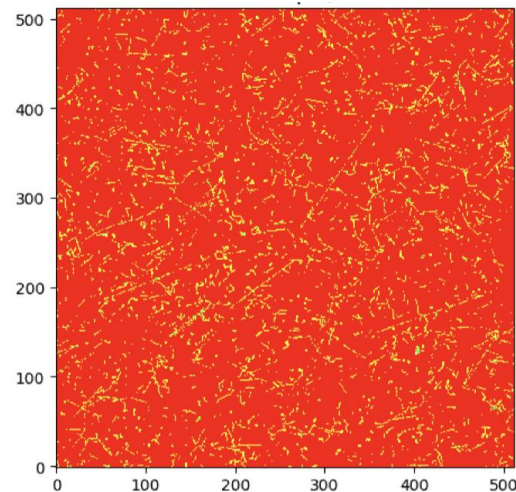
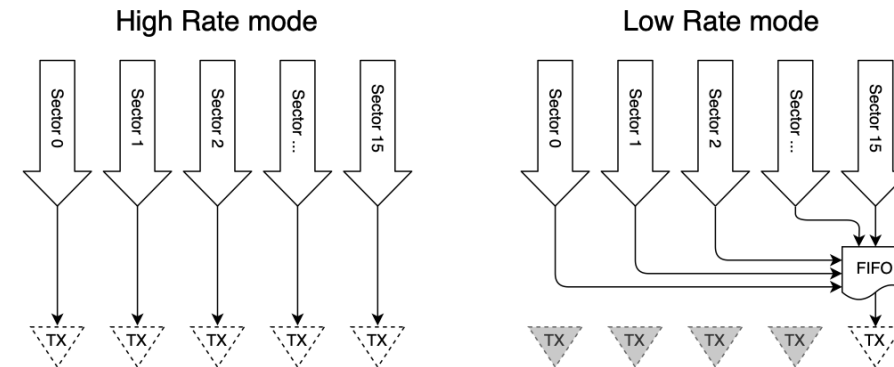


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"Fully Depleted MAPS in 110-nm CMOS Process With 100–300- $\mu\text{m}$  Active Substrate," in IEEE Transactions on Electron Devices, June 2020, doi: [10.1109/TED.2020.2985639](https://doi.org/10.1109/TED.2020.2985639).

## Advanced Readout CMOS Architectures with Depleted Integrated sensor Arrays

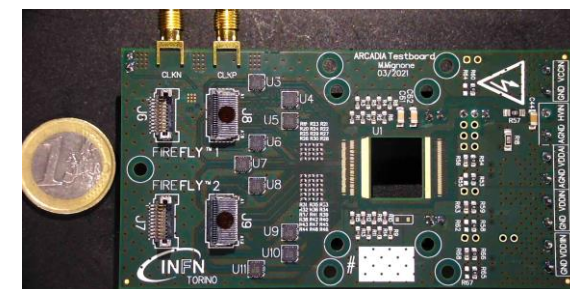
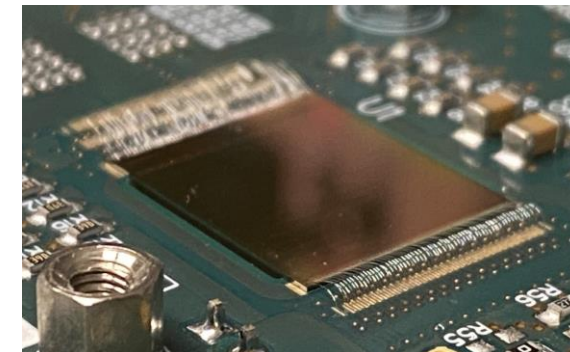
- ✳ Sensor R&D and Technology, CMOS IP Design and Chip Integration, Data Acquisition and Characterisation
- ✳ 3 engineering runs with full-scale FD-DMAPS and sensor R&D (monolithic FD-strips and readout, fast sensors with gain layer)
- ✳ High rate capability ( $100 \text{ MHz/cm}^2$ ) architecture on a scalable  $512 \times 512$  pixel matrix ( $25 \mu\text{m}$  pitch) MD3 Main Demonstrator chip:
  - measured  $30 \text{ mW/cm}^2$  at full-speed (16 data Tx active) and  $10 \text{ mW/cm}^2$  on low-rate mode (1 data Tx active)



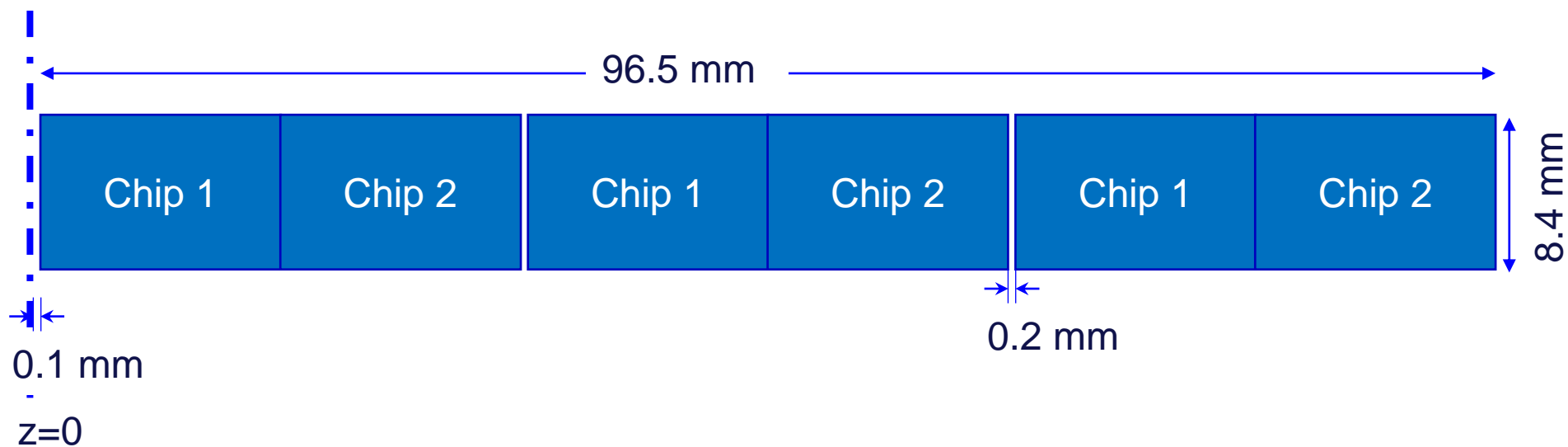
Cosmic ray data



ARCADIA INFN CSN5 Call Project



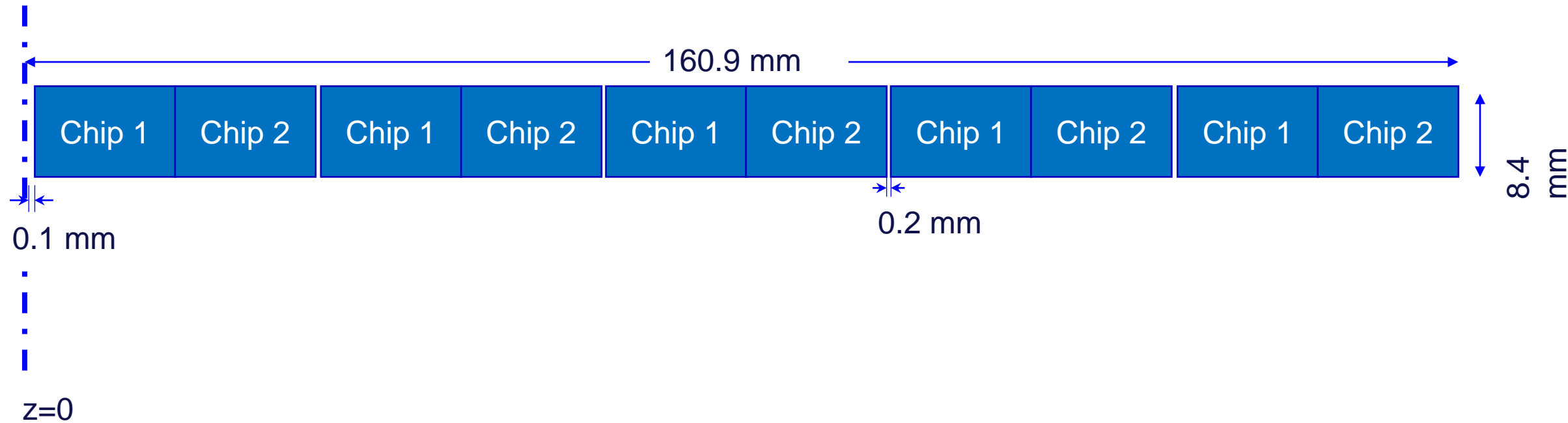
# Half-ladder layout – layer 1



Layer 1 ladders are placed at 13.7 mm radius



# Half-ladder layout – layer 2



Layer 2 ladders are placed at 23.7 mm radius

# Half ladder layout – layer 3

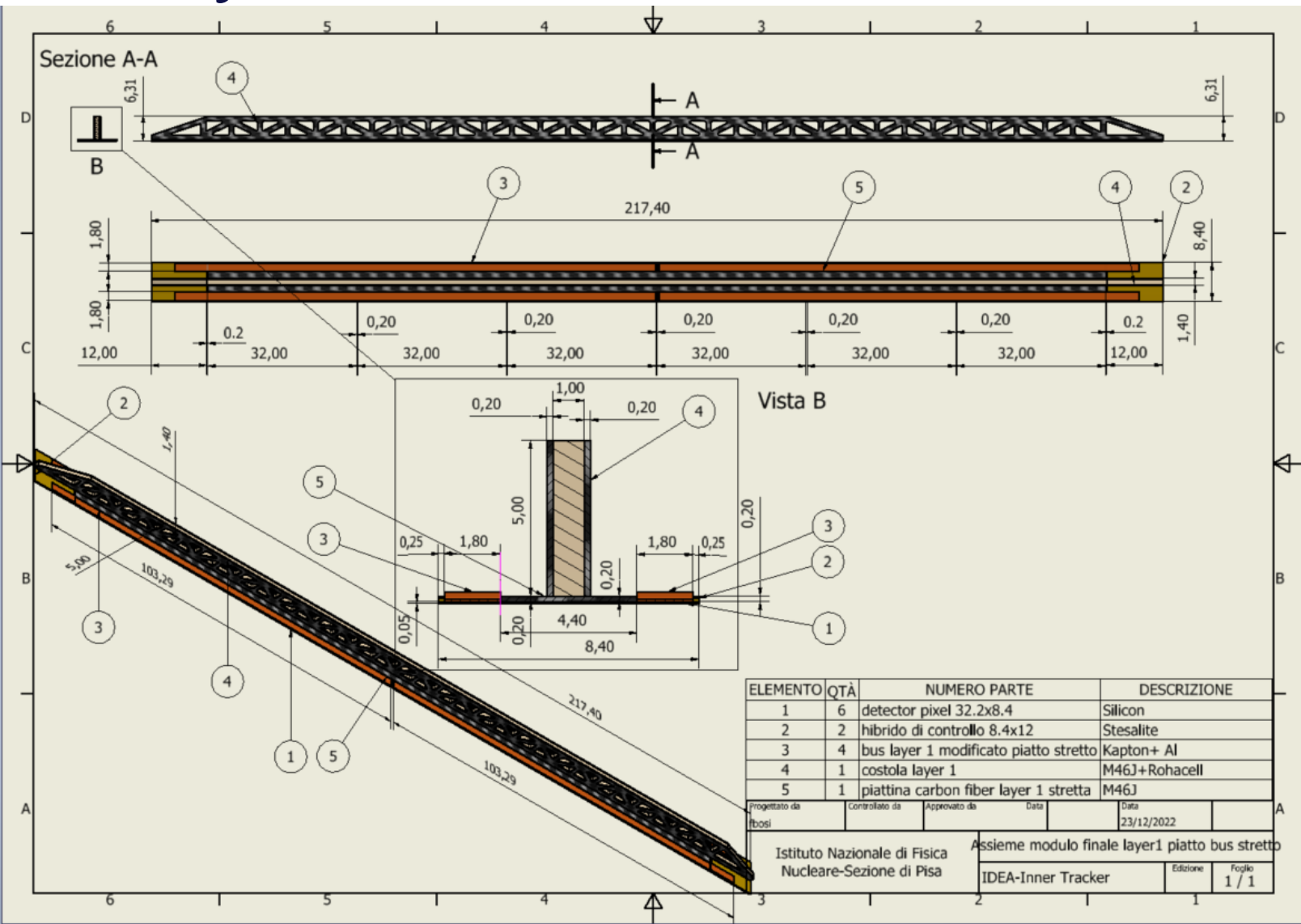


Overlapping in  $r - \varphi$ : 2 parallel ladders separated by 500  $\mu\text{m}$   
- see engineering drawings later

Passive parts on the sides

Layer 3 ladders are placed between 30.5 and 35.55 mm radius

# Layer 1 stave detail



Reticular lightweight support to provide stiffness

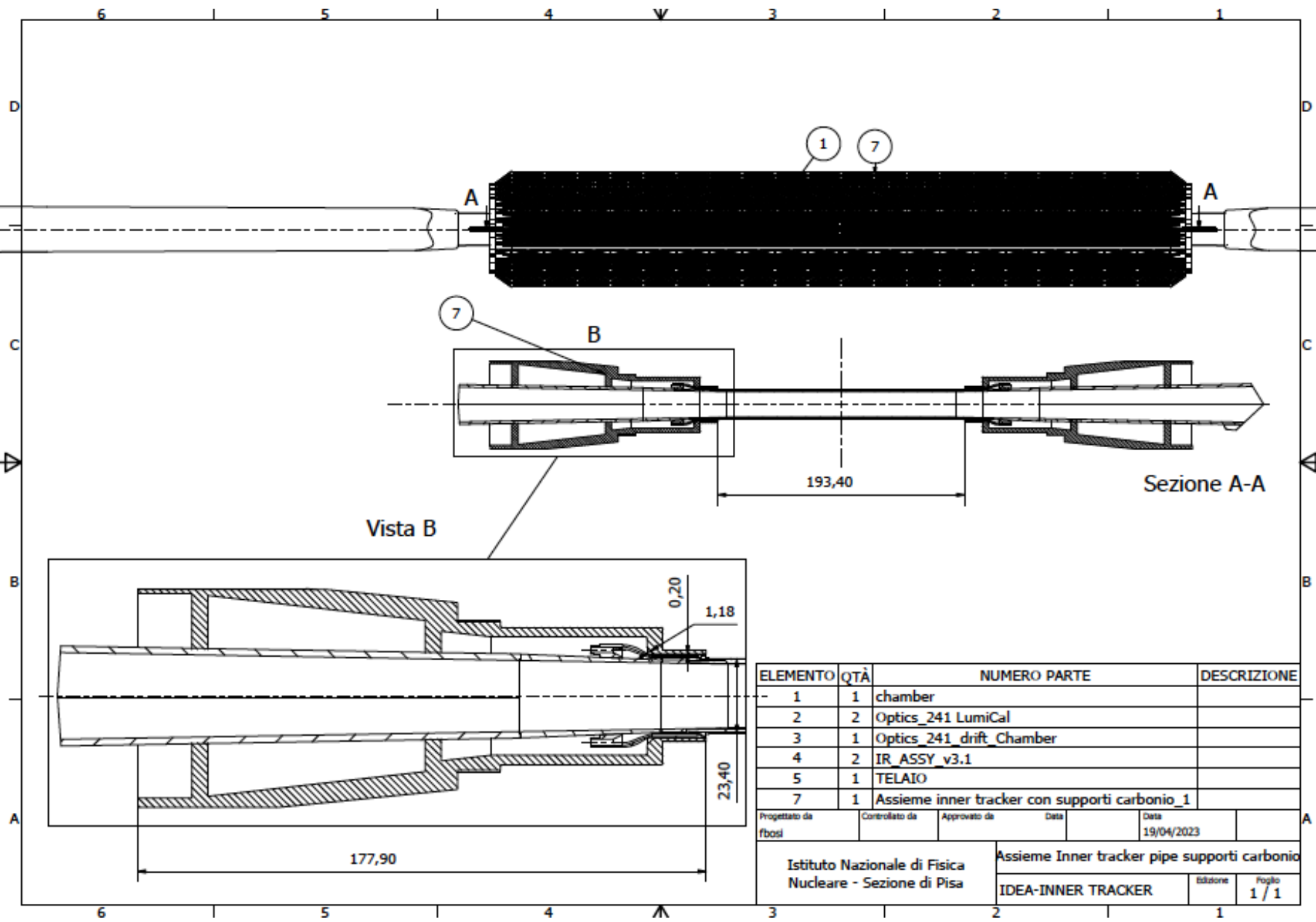
- Thin carbon fiber walls interleaved with Rohacell
- 2 buses (data and power) 1.8 mm wide and 250  $\mu\text{m}$  thick (50  $\mu\text{m}$  Al, 200  $\mu\text{m}$  kapton) per side

Sensors facing interaction point w/o any other material in front

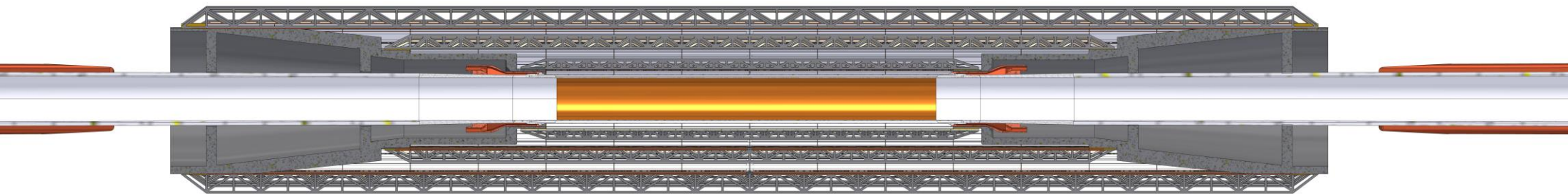
Readout chips either sides

Air cooled





# Vertex on the beam-pipe



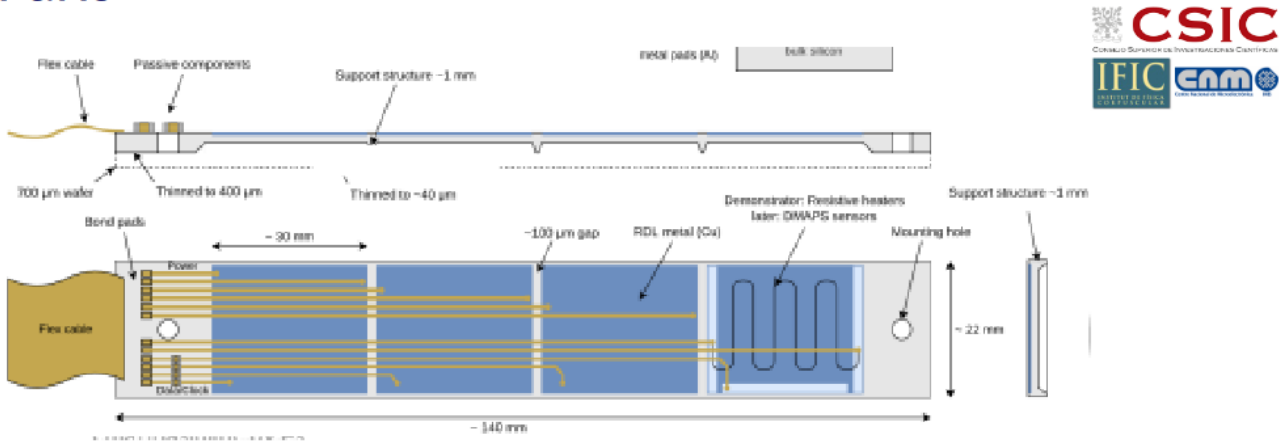
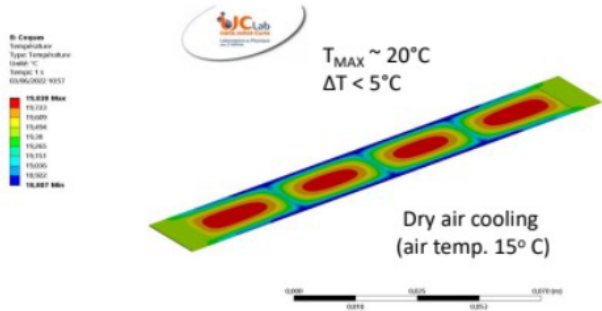
# Air cooling for Belle-II upgrade



WP10.2

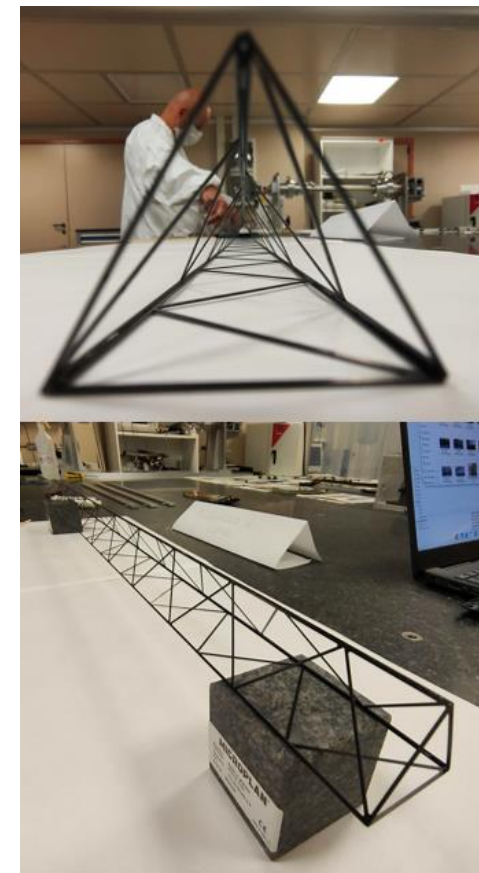
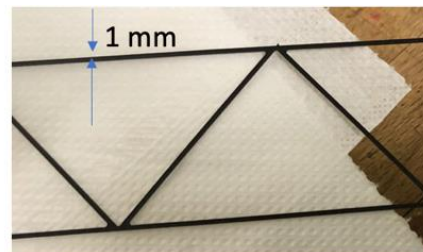
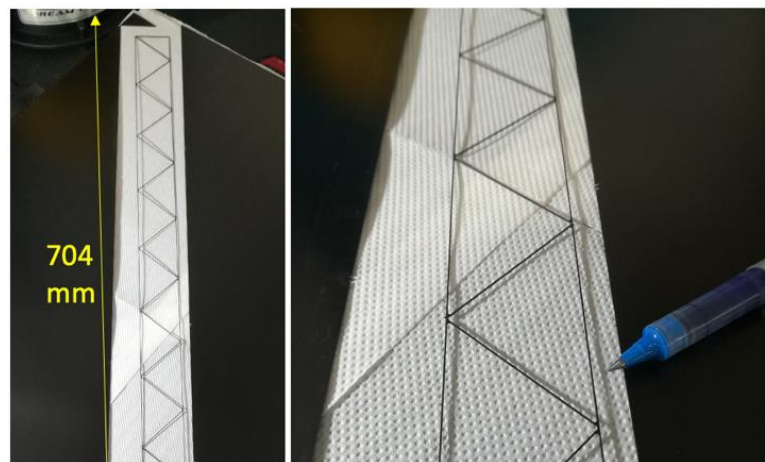
Integrated micro-channels

Thin multi-CMOS-chip Silicon structures for Belle 2 upgrade  
Thermo-mechanical demonstrator submitted to IZM by Valencia and Bonn, thermal simulations in IJCLab Paris

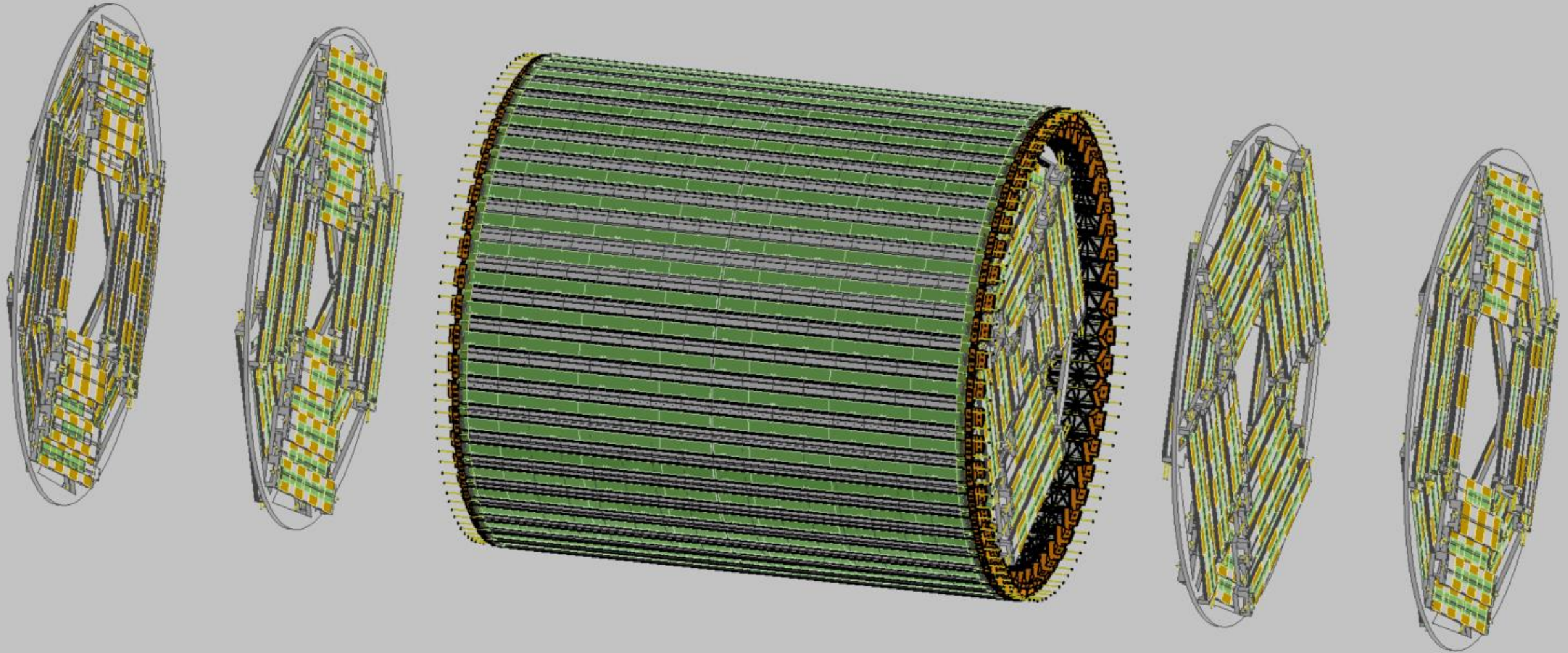




# CF water-jet cut (by WataJet Company)

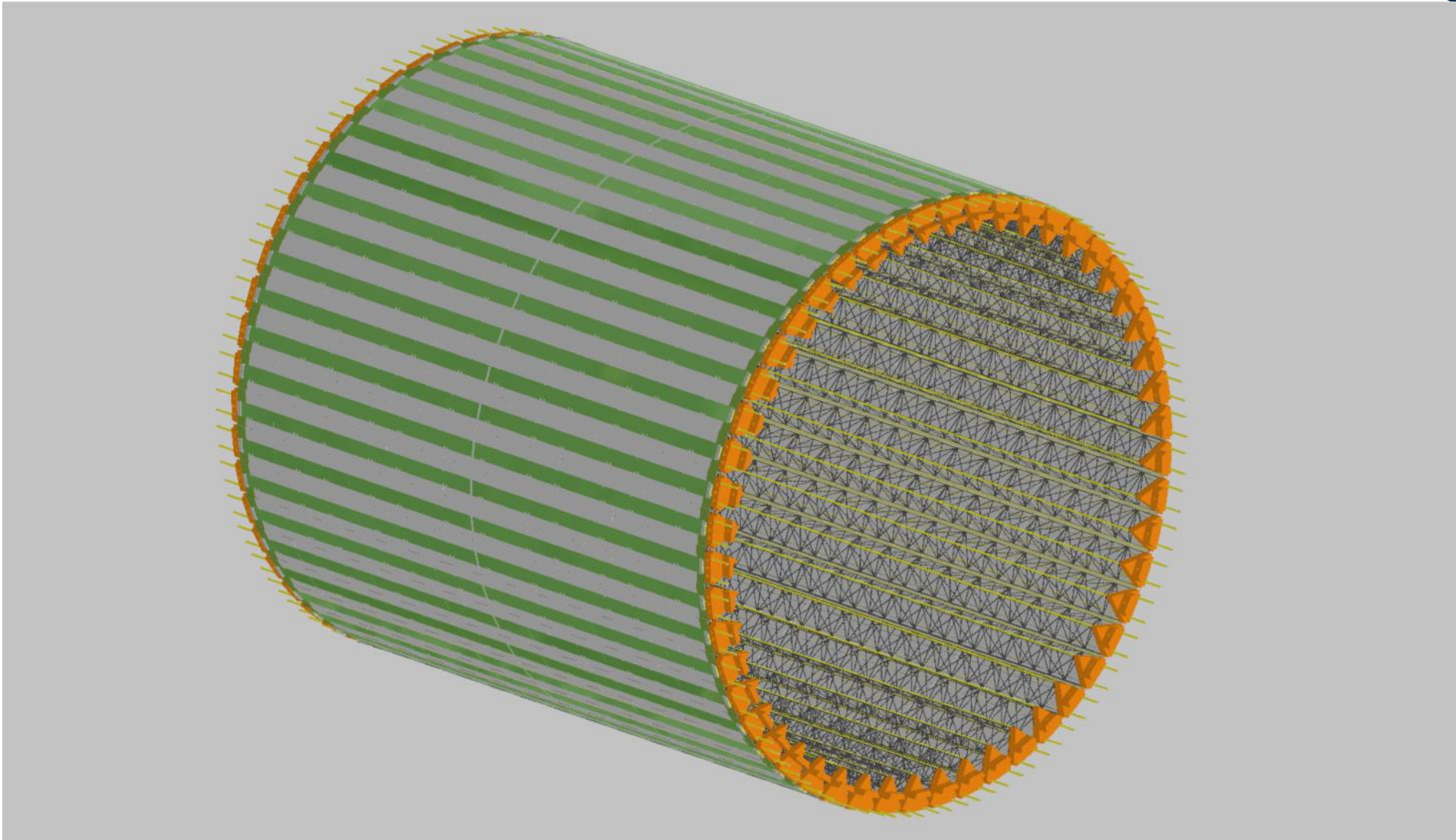




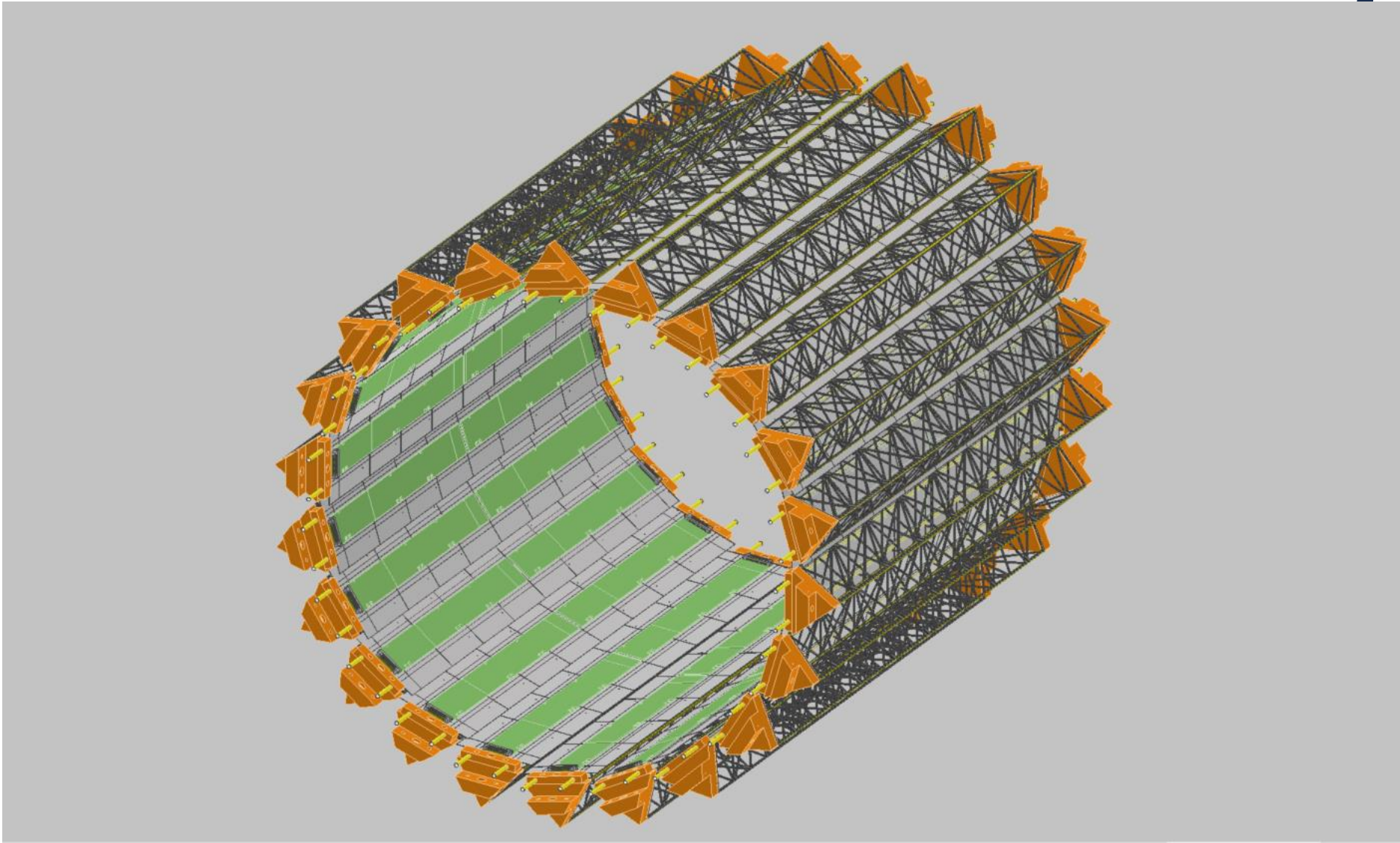




# OUTER TRACKER

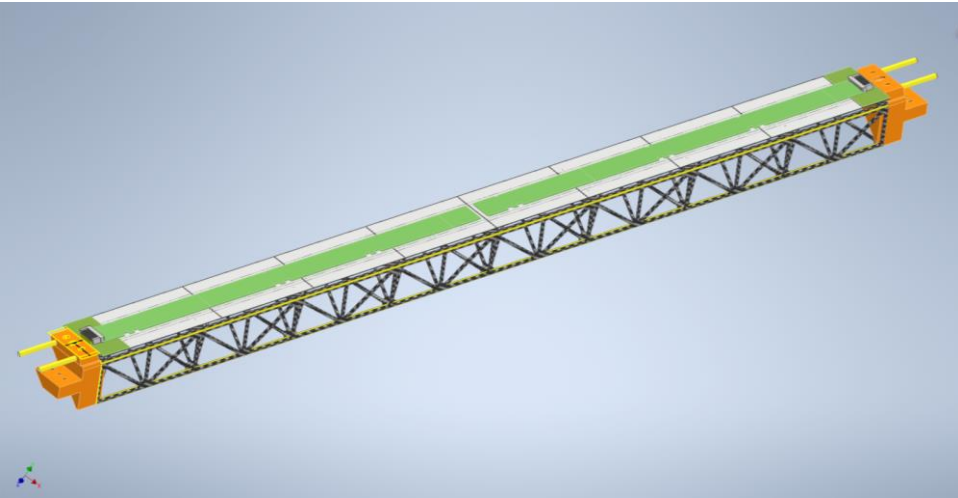
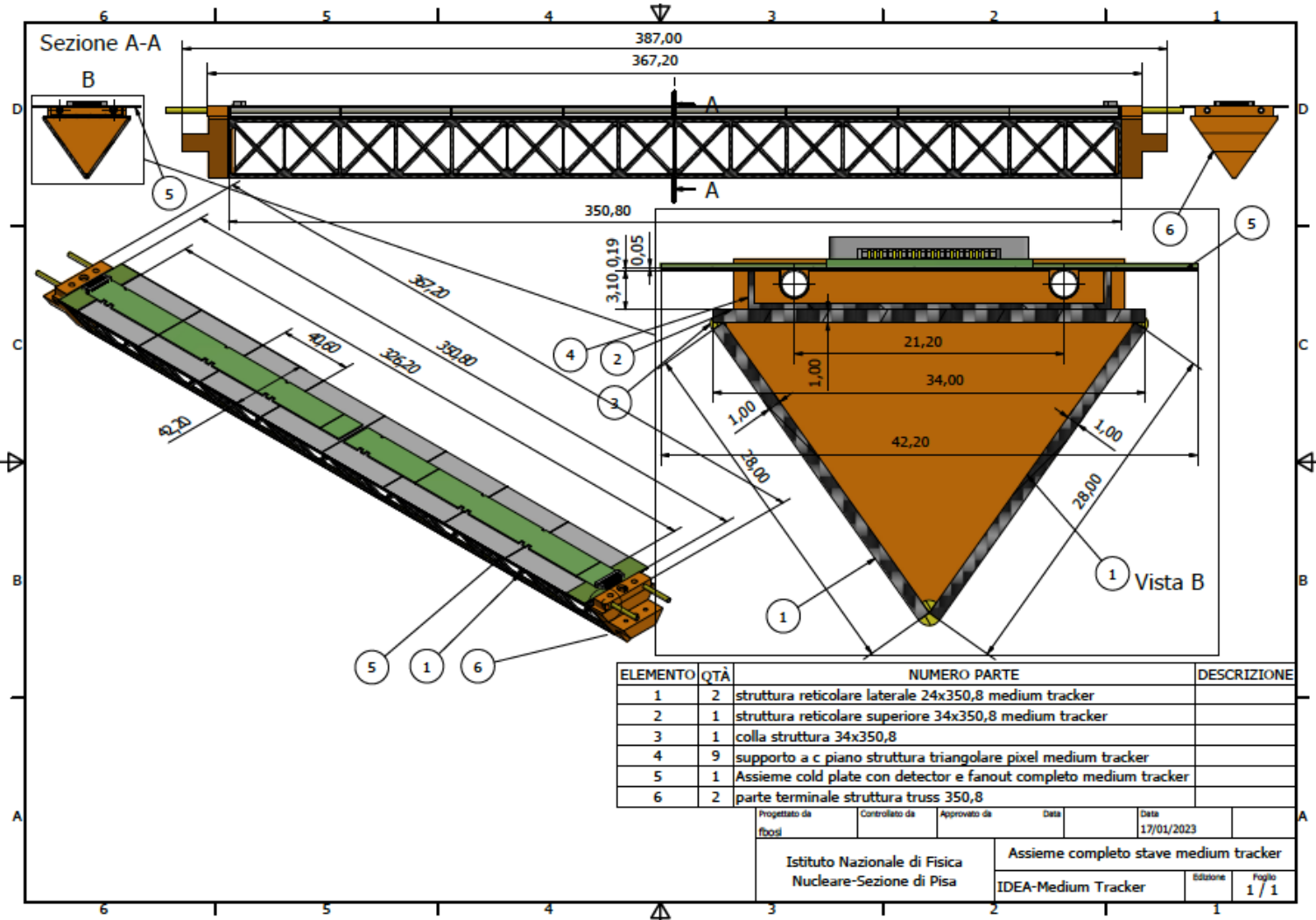


# MIDDLE TRACKER

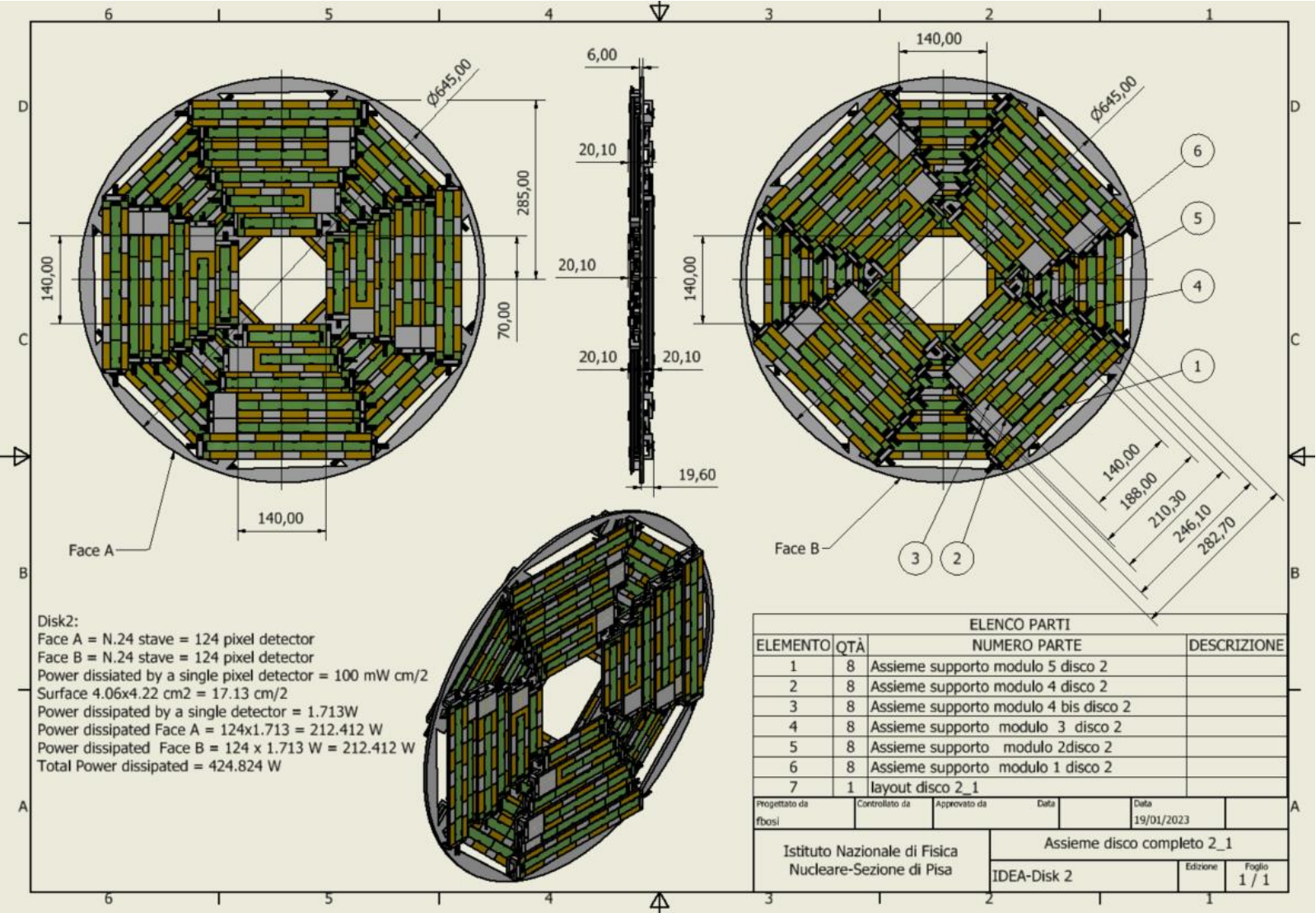




# Stave detail

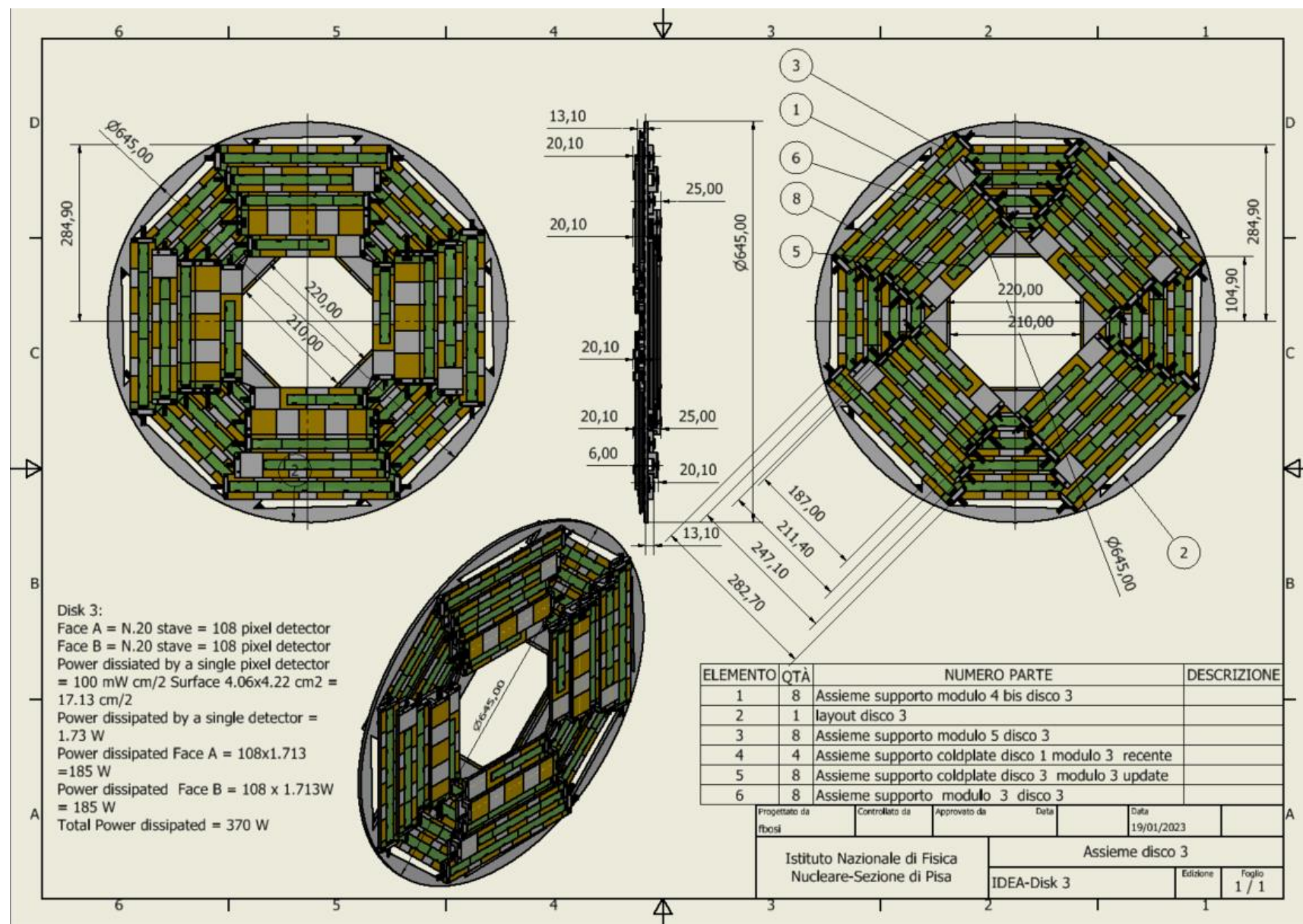


DISK 2

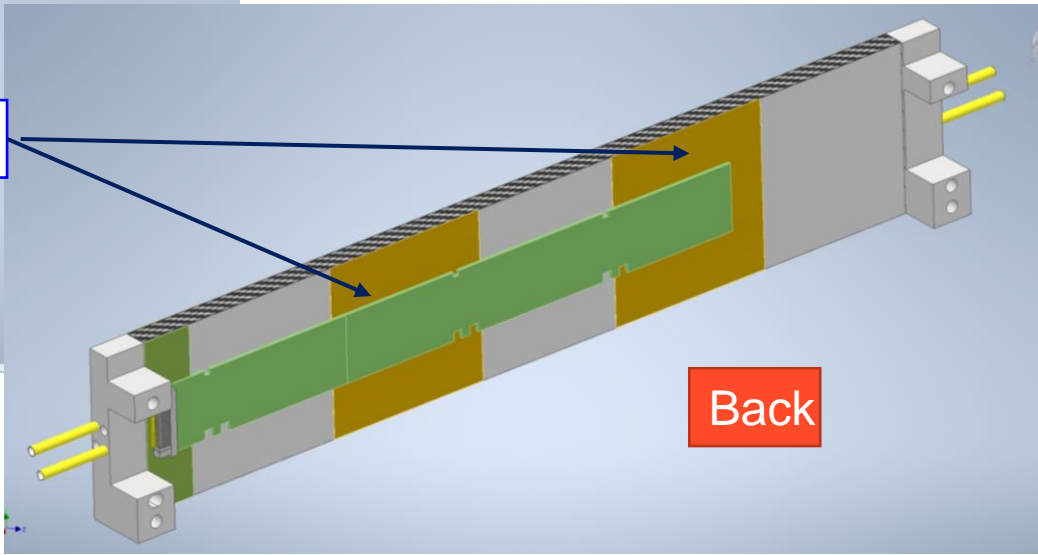
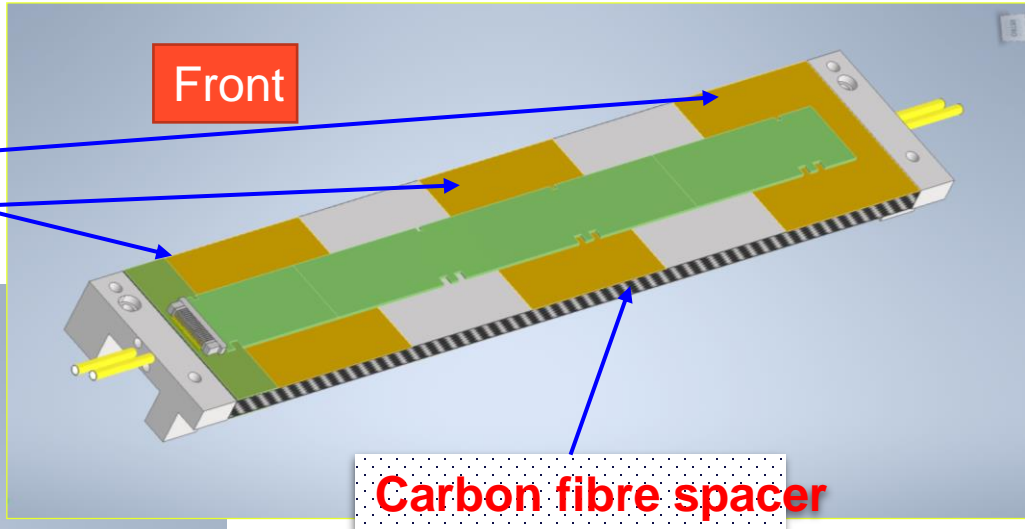
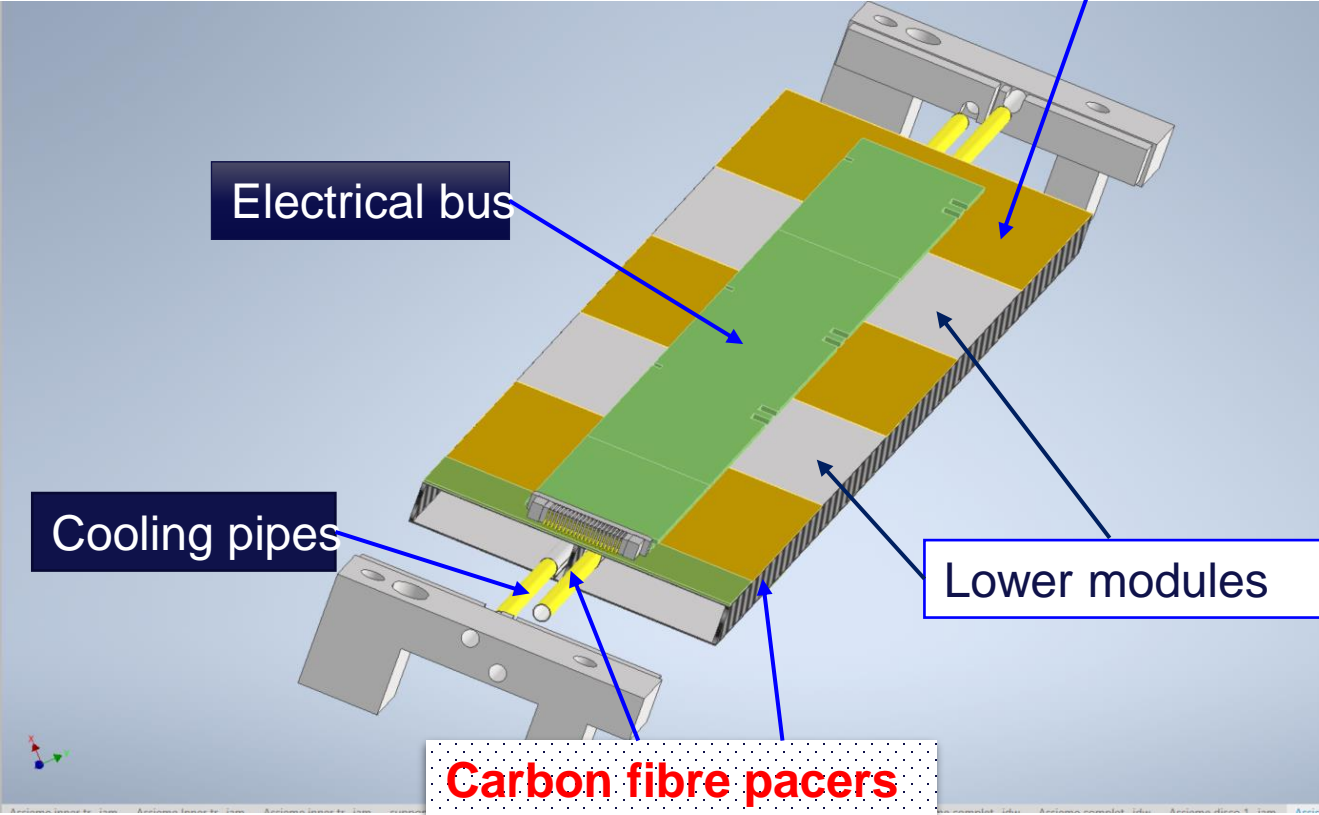




## DISK 3

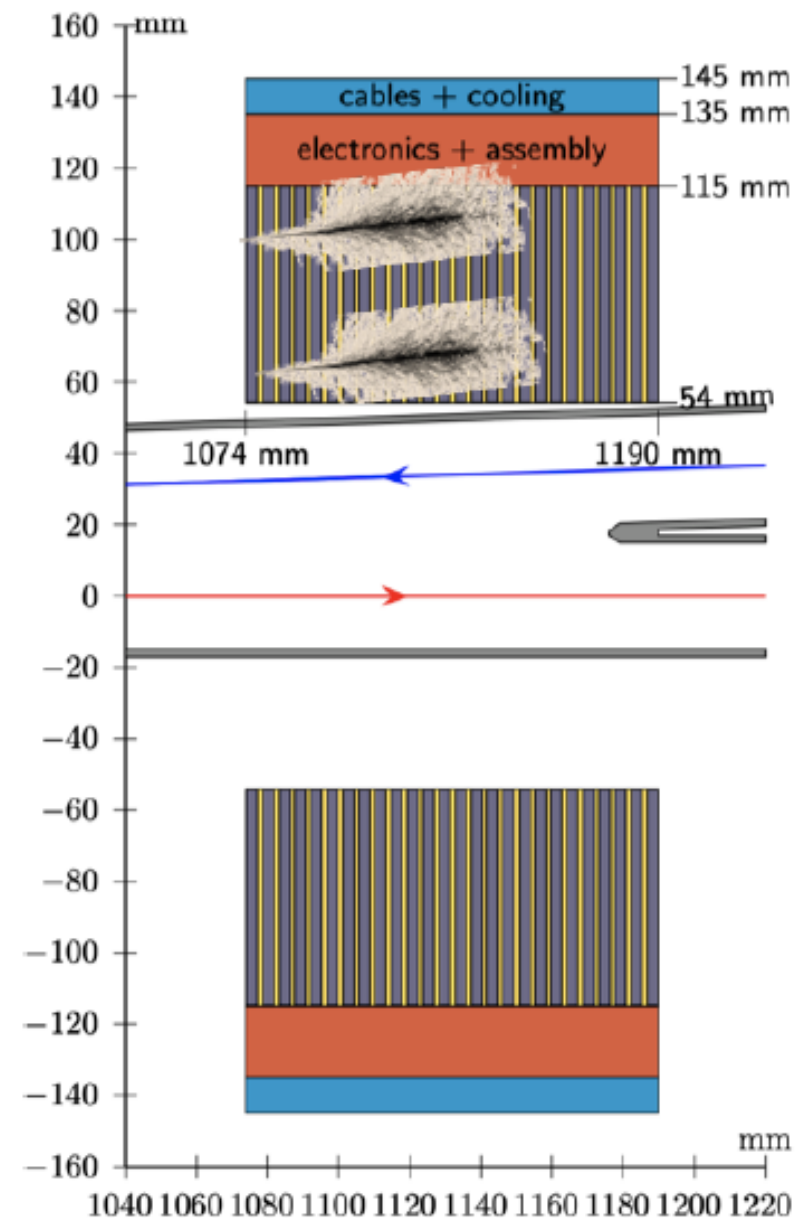


# Typical disk module stave





- ◆ Effective Moliere radius of W-Si sandwich: **~15 mm**
- ◆ Stay 1 Moliere radius away from both inner radius and somewhat more at outer radius
  - ❖ To be optimised
- ◆ => **Wide acceptance: 62 – 88 mrad**
- ◆ Slightly smaller narrow acceptance: **64 – 86 mrad**
  - **Bhabha cross section: 14 nb**
    - ❖ Compared to 30 nb multihadronic Z decays at peak
- ◆ Geometrical tolerances for shift in acceptance of  $10^{-4}$ :
  - **Inner border:**  $\delta\Theta_{\min} = \pm 1.3 \mu\text{rad}$  ;  $\delta R_{\min} = \pm 1.5 \mu\text{m}$
  - **Outer border:**  $\delta\Theta_{\max} = \pm 3.0 \mu\text{rad}$  ;  $\delta R_{\max} = \pm 3.3 \mu\text{m}$
  - **Half distance between two calorimeters:**  $\delta Z = \pm 55 \mu\text{m}$



## Design considerations:

- ◆ Need to control geometry to a precision of  $\mathcal{O}(1\ \mu\text{m})$

- Keep geometry as simple as at all possible

**Multilayer barrels where all layers have identical circular geometry**

- ◆ 25 layer SiW sandwich

- 3.5 mm W ( $1\ X_0$ ) + 1.0 mm gap for Si pads

- ◆ Physical dimensions

- Sensitive region:  $r = 54\text{-}115\ \text{mm}$

- Region for "services":  $115\text{-}145\ \text{mm}$

- Calorimeter face at  $x = 1074\ \text{mm}$

- ◆ Proposed segmentation

- $32 \times 32$  pads/layer ( $1.9 \times 10^{-22}\ \text{mm}^2$  pads)

- 25,600 channels per LumiCal

- ◆ Weight

- About 65 kg per LumiCal

