

A banner for the MUOGRAPHERS '23 workshop. The background is a night view of Naples, Italy, with the city lights and the sea. A white line graphic of a mountain range is overlaid on the top. The text 'MUOGRAPHERS '23' is in large white letters, and 'International workshop on Muography' is in smaller white letters below it. 'Naples, 19-22 June' is written in a cursive font on the left.

Naples, 19-22 June

MUOGRAPHERS '23

International workshop on Muography

Muon tomography for re-verification of spent fuel casks (the MUTOMCA project)

G. BONOMI

University of Brescia, Brescia and INFN Pavia Pavia, Italy

P. ANDREETTO, M. BENETTONI, N. BEZ, L. CASTELLANI, P. CHECCHIA, E. CONTI, F. GONELLA,
A. LORENZON, F. MONTECASSIANO, D. SCARPA, M. TURCATO, G. ZUMERLE

INFN Padova and University of Padova
Padova, Italy

M. BALLING, A. JUSSOFIE, J. NIEDERMEIER

BGZ Gesellschaft für Zwischenlagerung mbH Essen, Germany

K. AYMANN, I. NIEMEYER

Forschungszentrum Juelich GmbH Jülich, Germany

J. DACKNER, J. PEKKARINEN, M. MOSCONI, M. MURTEZI

European Commission

The MUTOMCA project was funded by the German Federal Ministry for the Environment, Nature Conservation, Nuclear Safety and Consumer Protection under the funding code 02W6279.

Summary

- The problem
- The MUTOMCA project
- The Grafenrheinfeld test
- First data analysis
- Conclusions

THE PROBLEM

Spent fuel from nuclear reactors is stored in thick-walled strongly shielding casks (e.g. CASTOR® V/19). These casks are hosted in dry Spent Fuel Storage Facilities (SFSF)

Assuring Continuity of Knowledge (CoK) of the spent fuel for the upcoming decades is a cornerstone of Safeguards

In case of self-shielding spent fuel casks, the nuclear material is currently not accessible for traditional non-destructive assay (NDA) techniques based on the ionizing radiation detection

A method to detect the diversion of spent fuel assemblies in shielded casks for safeguards re-verification purposes in case of temporary failure of monitoring systems is thus crucial.

The development of an adequate non-destructive (re)-verification method for casks, proving that the verified spent fuel remained unchanged, would be a real advantage for safeguards

Muon tomography is a promising technology for re-verification of casks

The MUTOMCA (MUon TOMography for CAsks) project aims to verify the real potential with a field-test

The MUTOMCA project was funded by the German Federal Ministry for the Environment, Nature Conservation, Nuclear Safety and Consumer Protection under the funding code 02W6279.



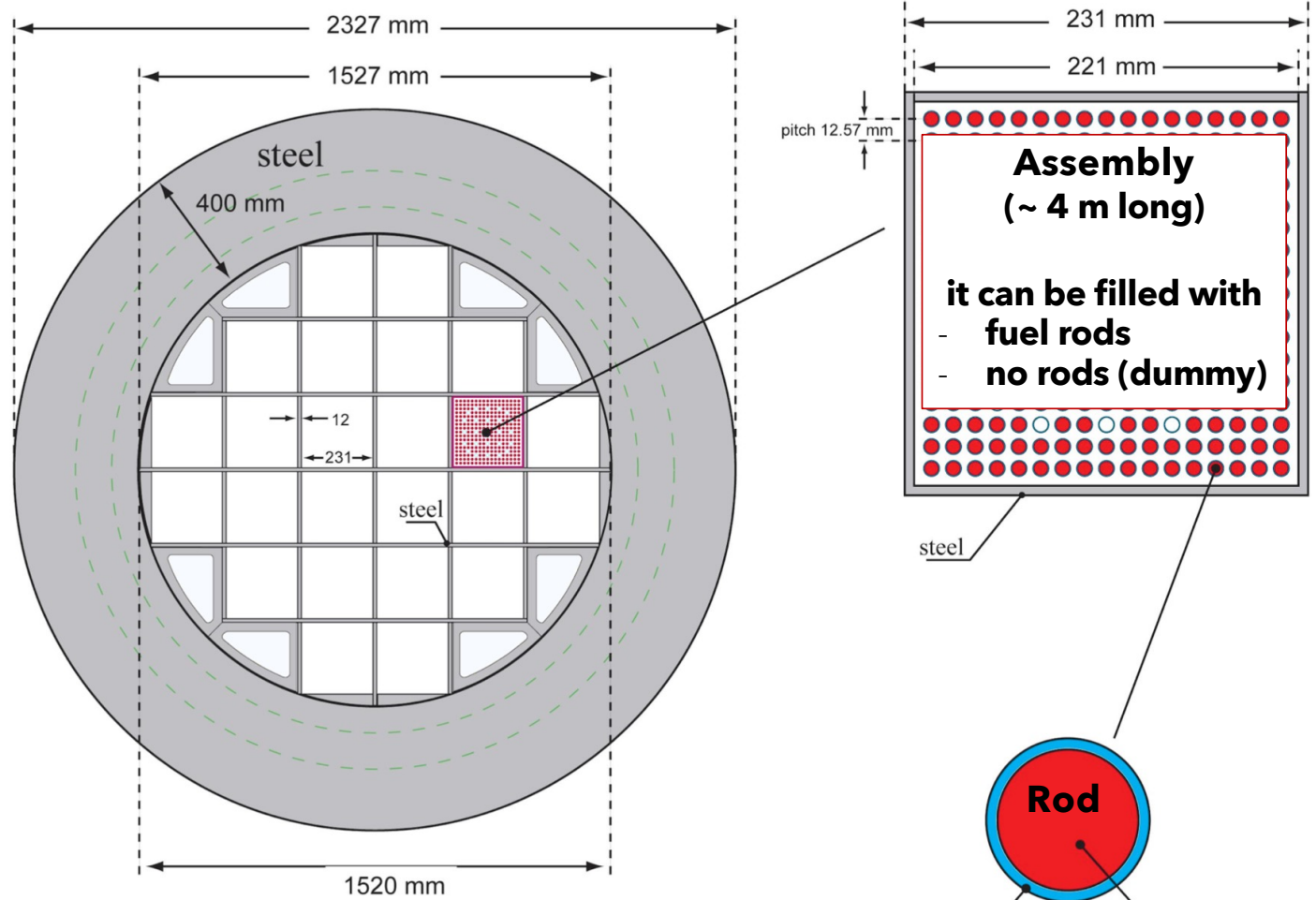
The aim of the MUTOMCA project was to (1) build a specific detector and (2) test it for muon tomography as a re-verification technique in case of loss of continuity of knowledge of spent fuel casks



Spent Fuel Storage Casks in an interim storage facility in Germany 4

Schematic overview of the composition and size of a spent fuel cask (Castor[®])

the MUTOMCA project



TECHNICAL DATA

Cask Contents

- Up to 19 spent fuel assemblies from PWR (total length max. 4950 mm, edge length max. 233 mm)

Total thermal power: 39 kW

Total activity: 1900 PBq

Dimensions and Weight in the Storage Configuration

Overall height: 594 cm

Outer diameter: 244 cm

Cavity height: 503 cm

Cavity diameter: 148 cm

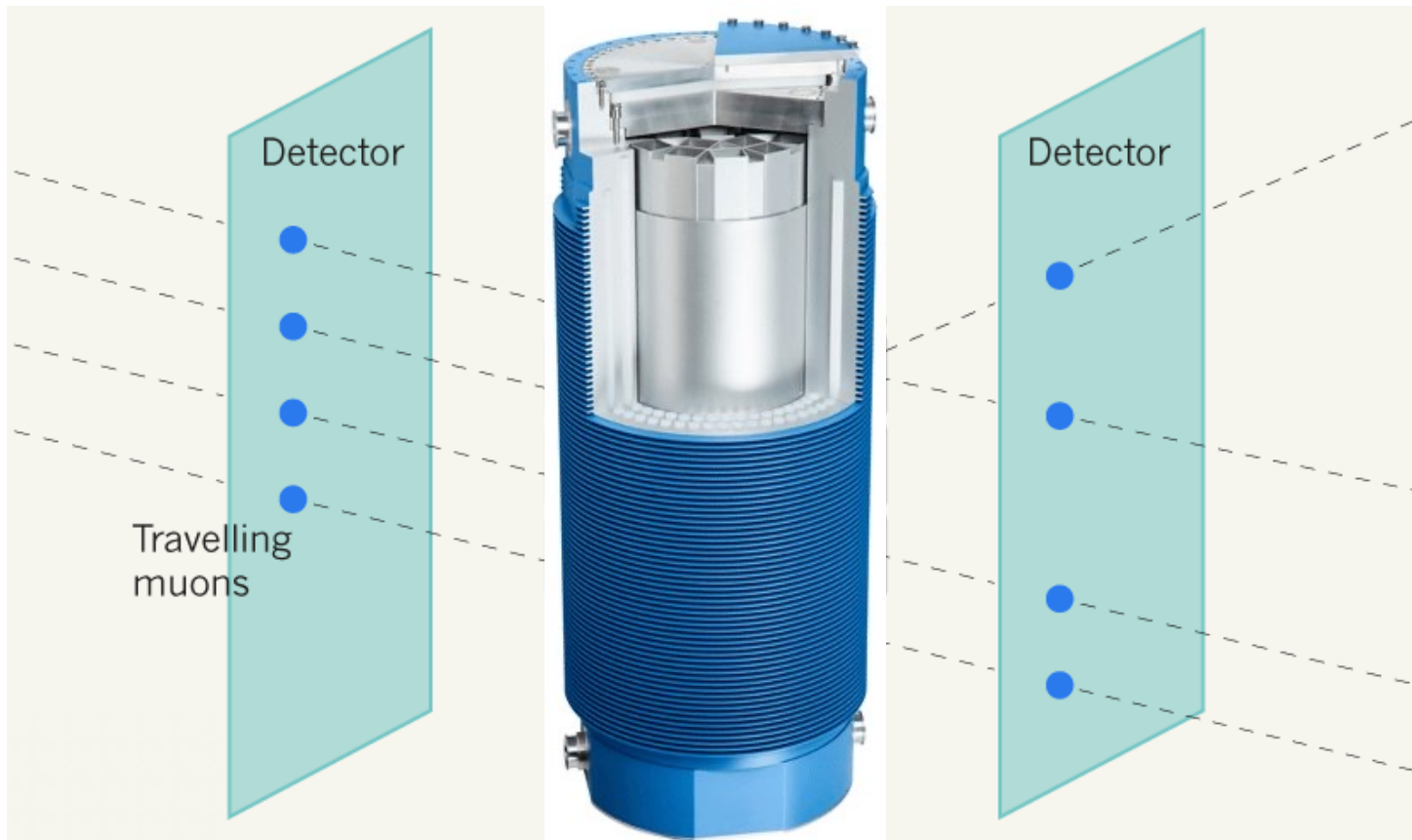
Cask weight empty: ≈ 108 t

tube (Zr)
density 6.57 g/cm³
out. diam. 9.50 mm
inn. diam. 8.36 mm
length 3850 mm

cylinder (U+O)
density 10.4 g/cm³
diameter 8.20 mm
length 3660 mm

THE PROJECT

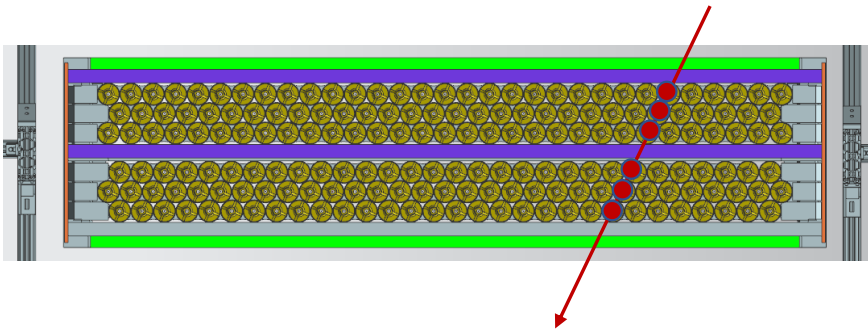
The basic idea is to place two detectors at the two sides of a spent fuel cask and to produce an *image* of the cask content, detecting entering and exiting (or not exiting) muons



A small detector module prototype has been constructed and tested in the vicinity of a spent fuel cask

the MUTOMCA detector

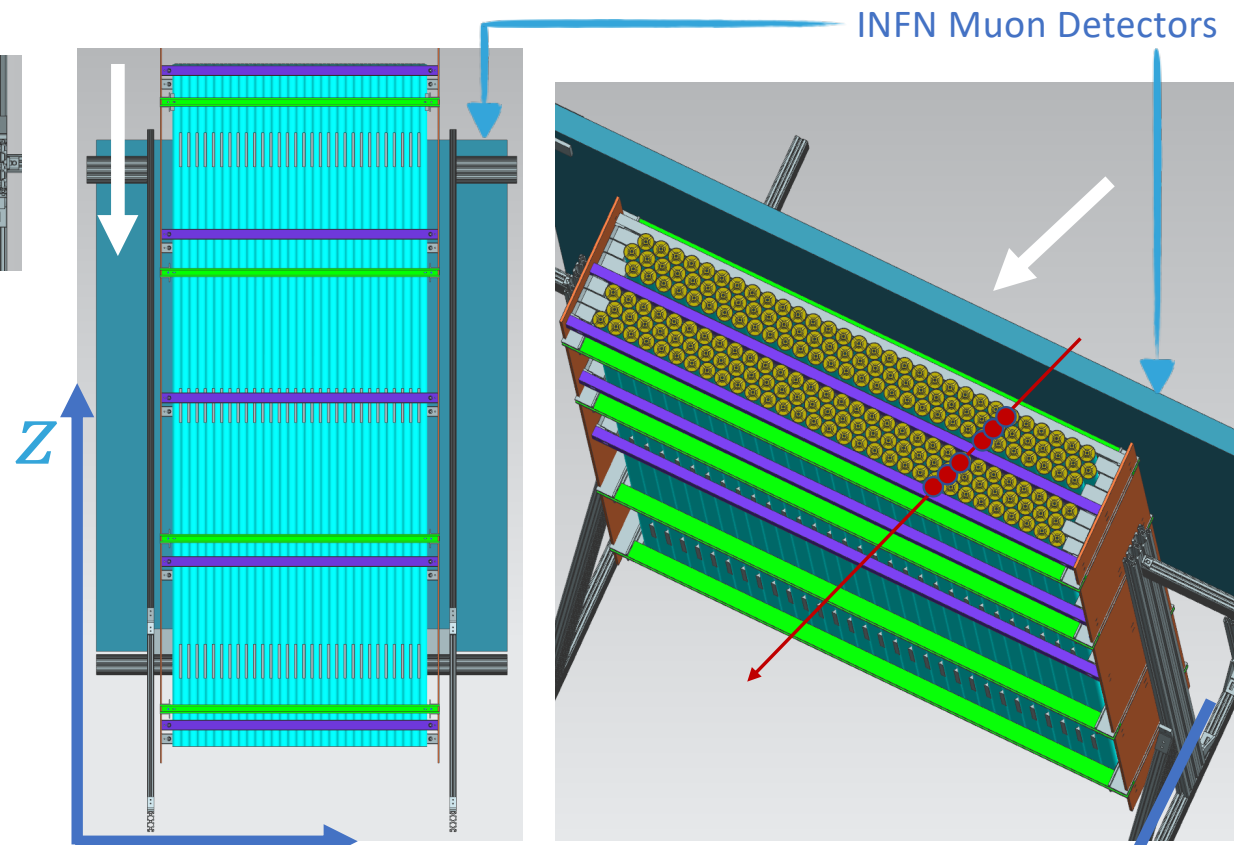
The project consisted in the construction of a couple of Drift Tubes (DT) modules that could be installed in the proximity of a cask and can be rotated around it



Two modules: each module has 183 tubes distributed in 6 layers of 30/31 tubes each.

Aluminum tubes:
4500 mm high
50 mm diameter
1.5 mm thickness

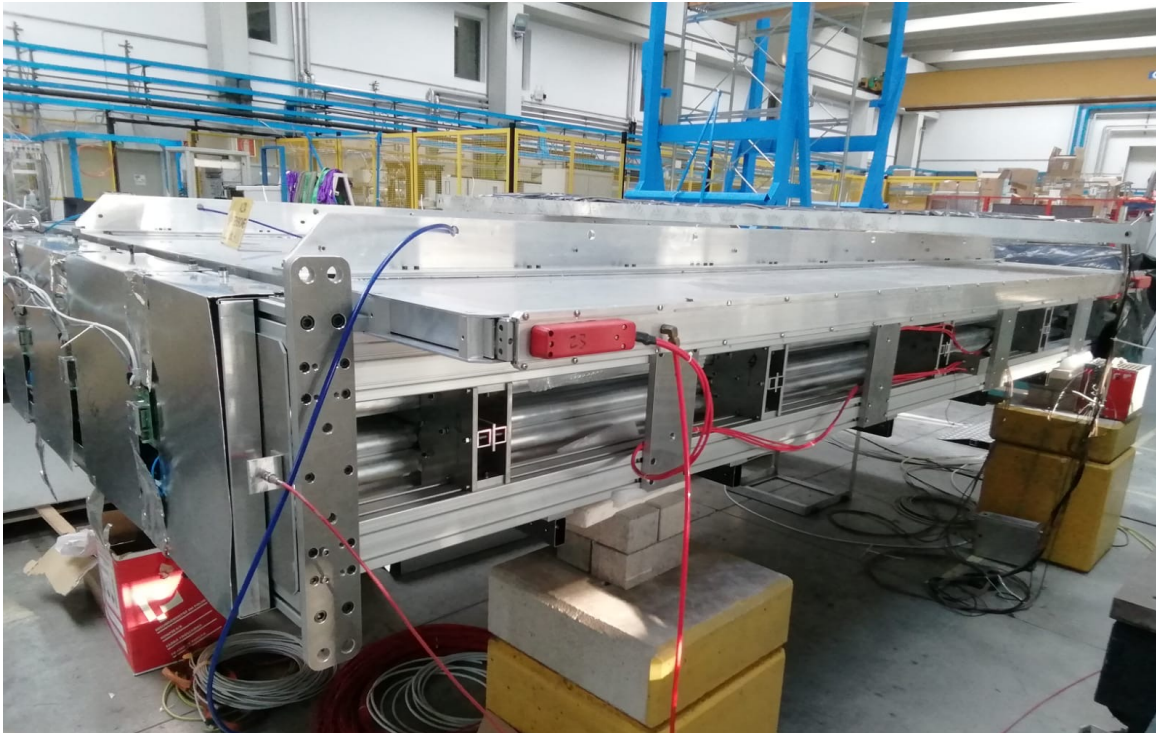
Precise measurement of the "y" coordinate
Rough measurement of the "z" coordinate



Two additional INFN Muon Detectors [consisting in 4 y drift cell planes] were added to also measure the z coordinate (and consequently the zenith angle)

the MUTOMCA detector

Both modules have been completely constructed [at the INFN Laboratori Nazionali di Legnaro (LNL) in ], instrumented and operated at high voltage (HV ~3000V) and gas flux (85%-15% Ar-CO₂)



A support structure has been designed and realized to move all modules around the cask to obtain a full coverage of the CASTOR.



The structure is holding also the two additional INFN drift cell modules

Given the two tracks of the muon in the two detectors (at the two sides of the CASTOR), two algorithms were selected to reconstruct 3D images:

MLEM algorithm [L. J. Schultz et al., IEEE Transactions on Image Processing (2007) 16, 8]

For each unit of the inspected volume, it finds the parameter values that maximize the likelihood function given the observations of the scattering angle and displacement of the muon collection.

μ CT algorithm [S. Vanini et al., Phil. Trans. Of the Royal Society A (2019) 377, 2137]

It is based on the comparison of the measured fraction of absorbed muons along a so-called Line-of-Response (LoR, often used in PET tomography), and the theoretical absorption ratio derived from the muon energy distribution and the traversed material thickness.

The outcome of the reconstruction process is a grid of 3D voxels (cubic pixels with homogeneous density)

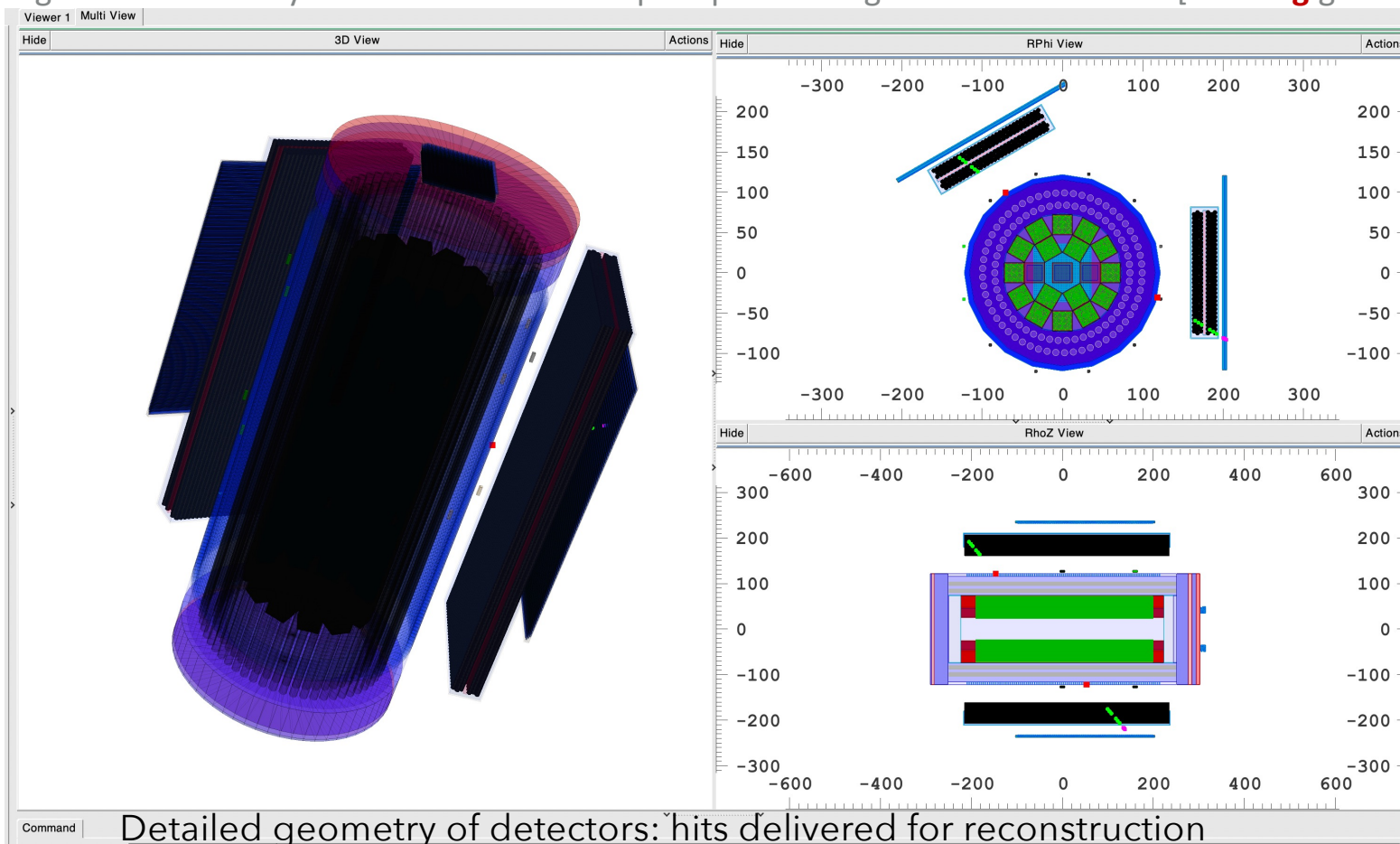
A versatile and highly-configurable simulator has been developed, together with tools for analysis and visualization.

Muons generated on a cylindrical surface: multiple options for generation available [**EcoMug** generator]

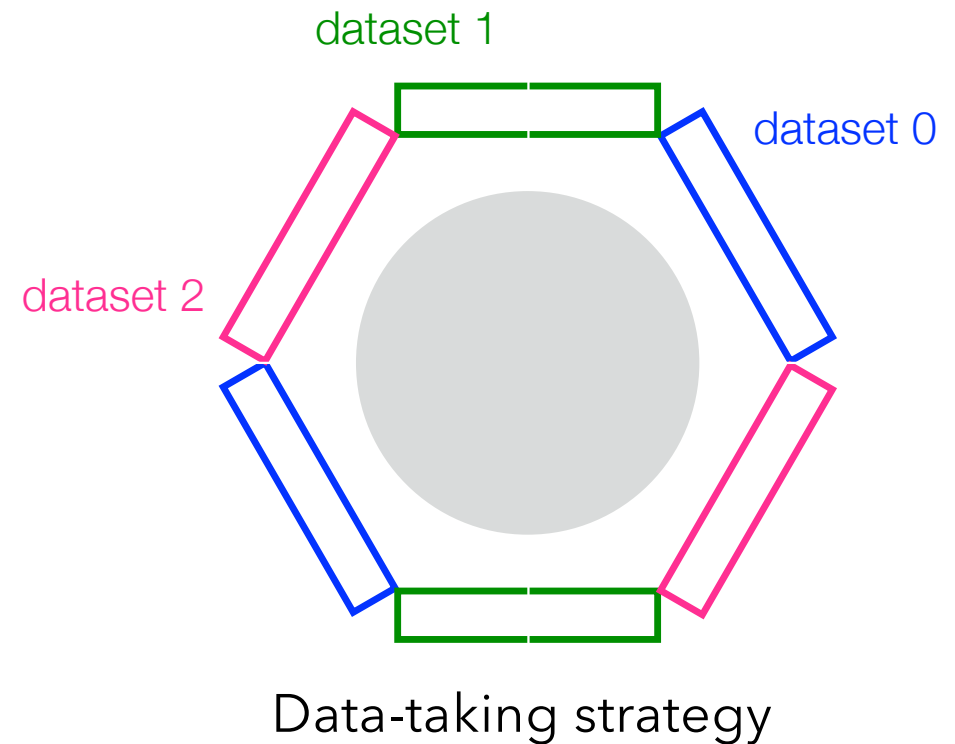
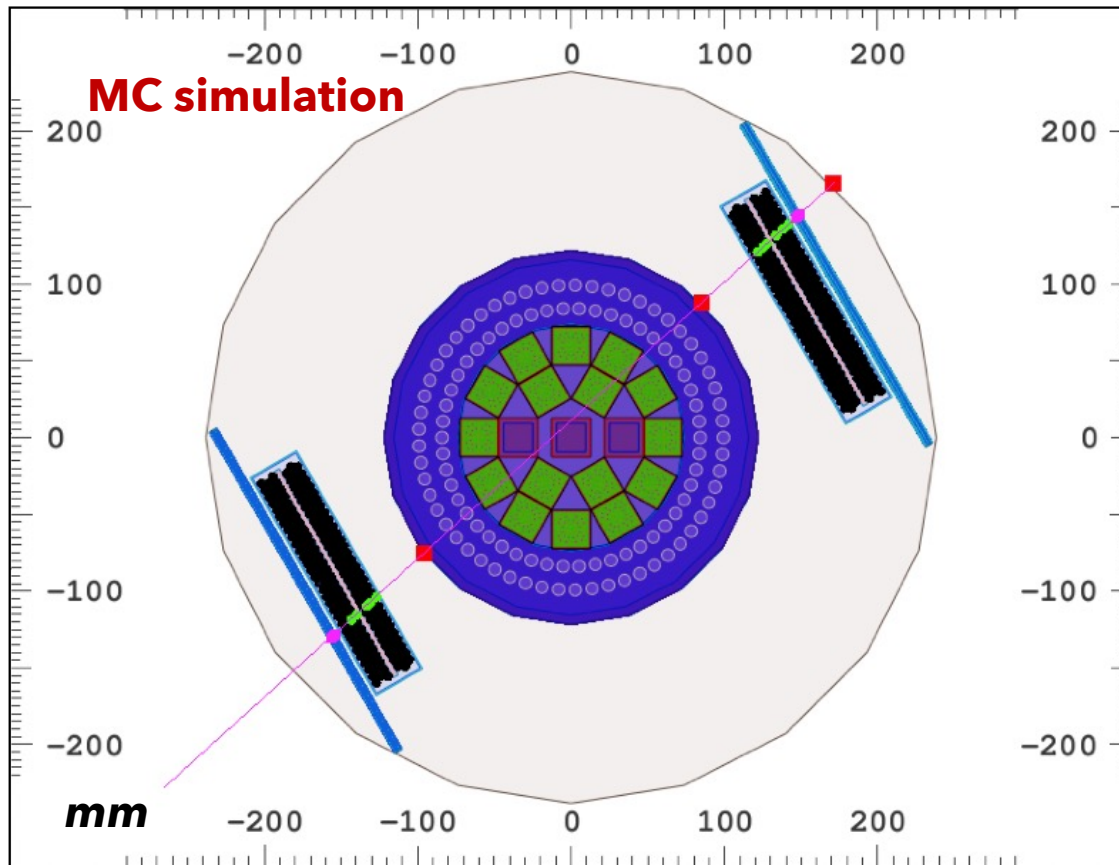
Detailed CASTOR® V19 structure with 3 options for assembly elements (fuel, dummy, void) Layout fully customizable

Detectors can be rotated and mis-alignments can be introduced too

MC output very similar to Data output



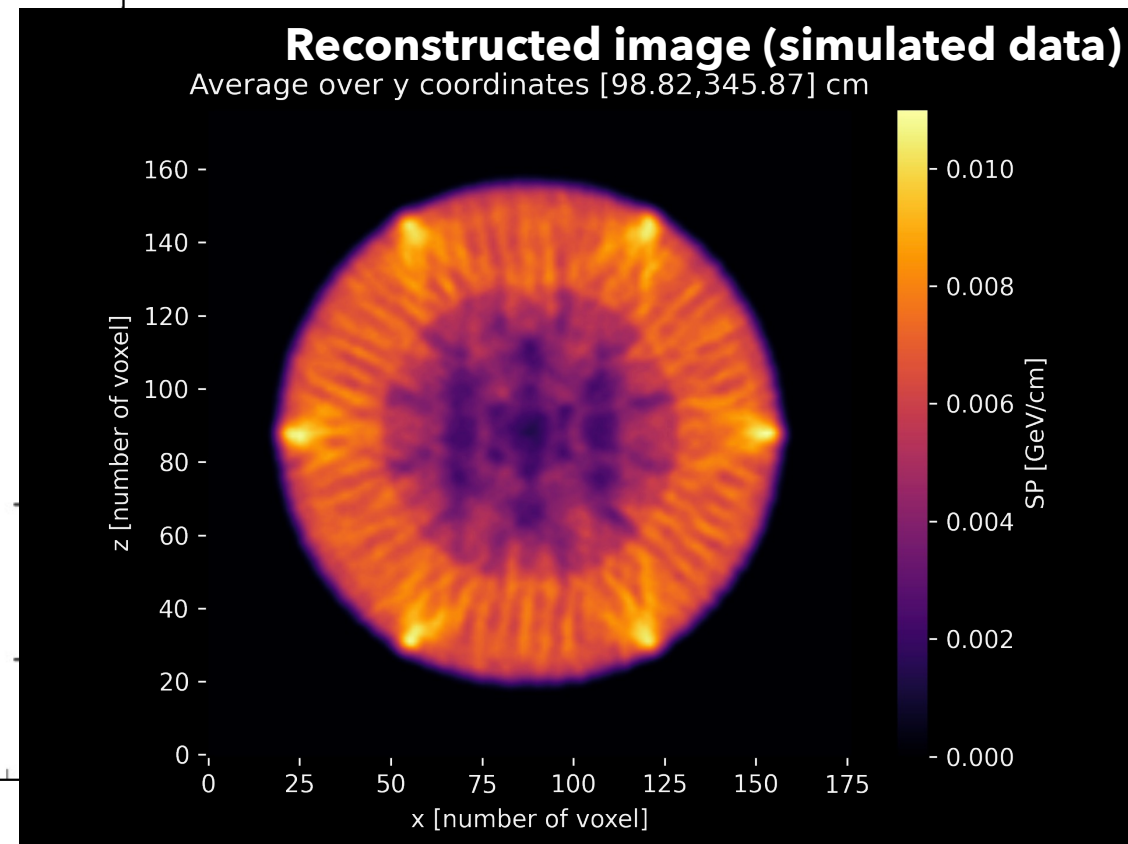
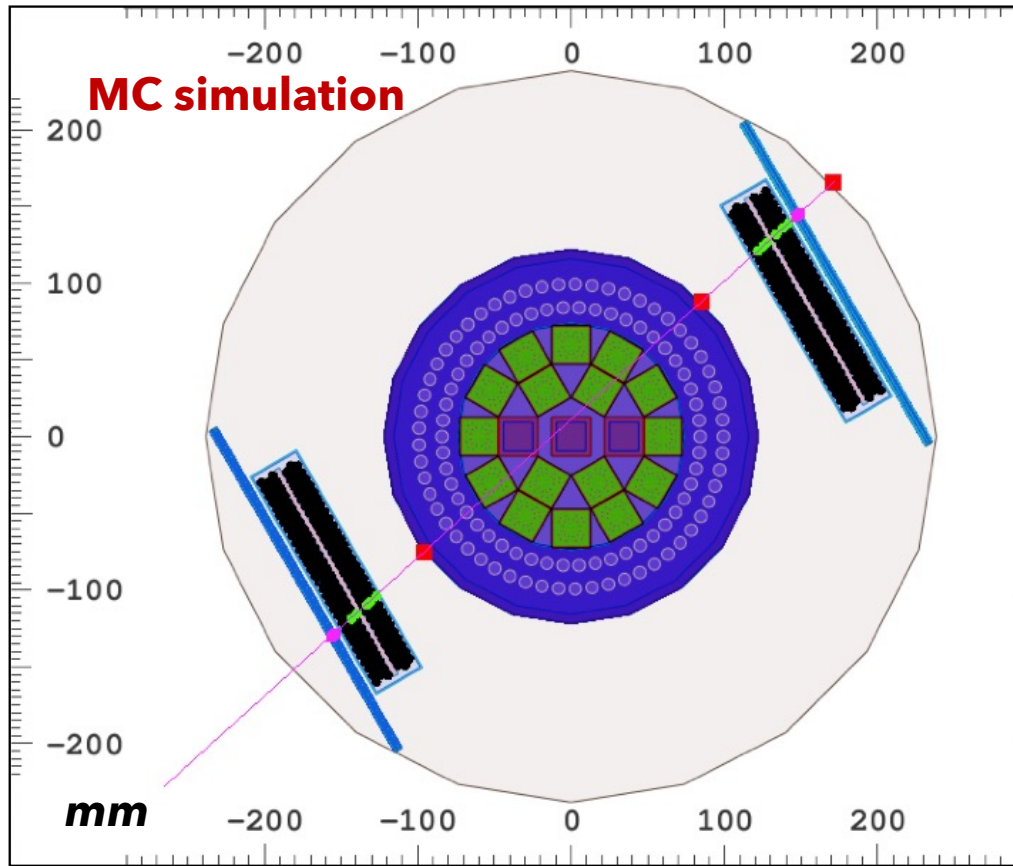
One of the CASTOR V/19[®] used at the field test featured 3 dummy elements in the inner part.



One of the CASTOR V/19[®] used at the field test featured 3 dummy elements in the inner part.

Example of an image reconstruction based on MC simulated data

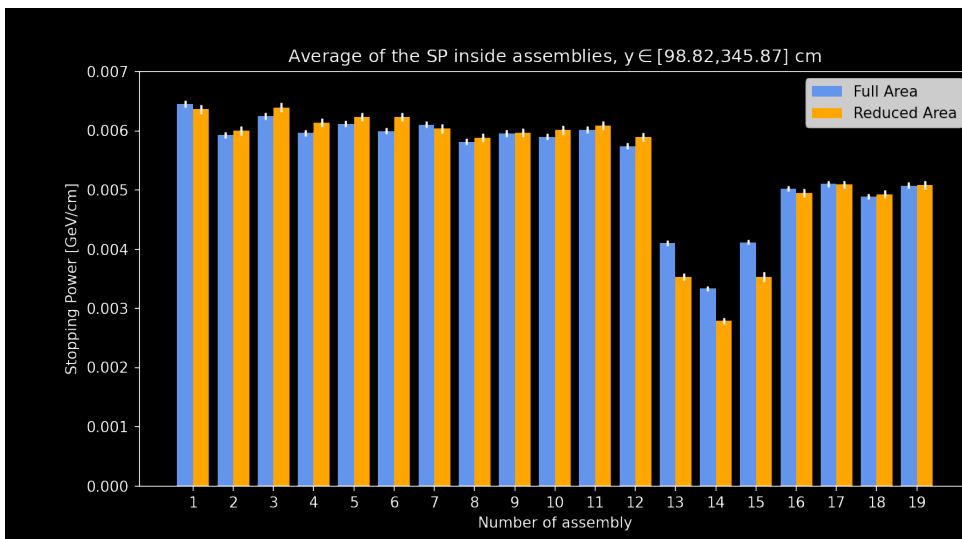
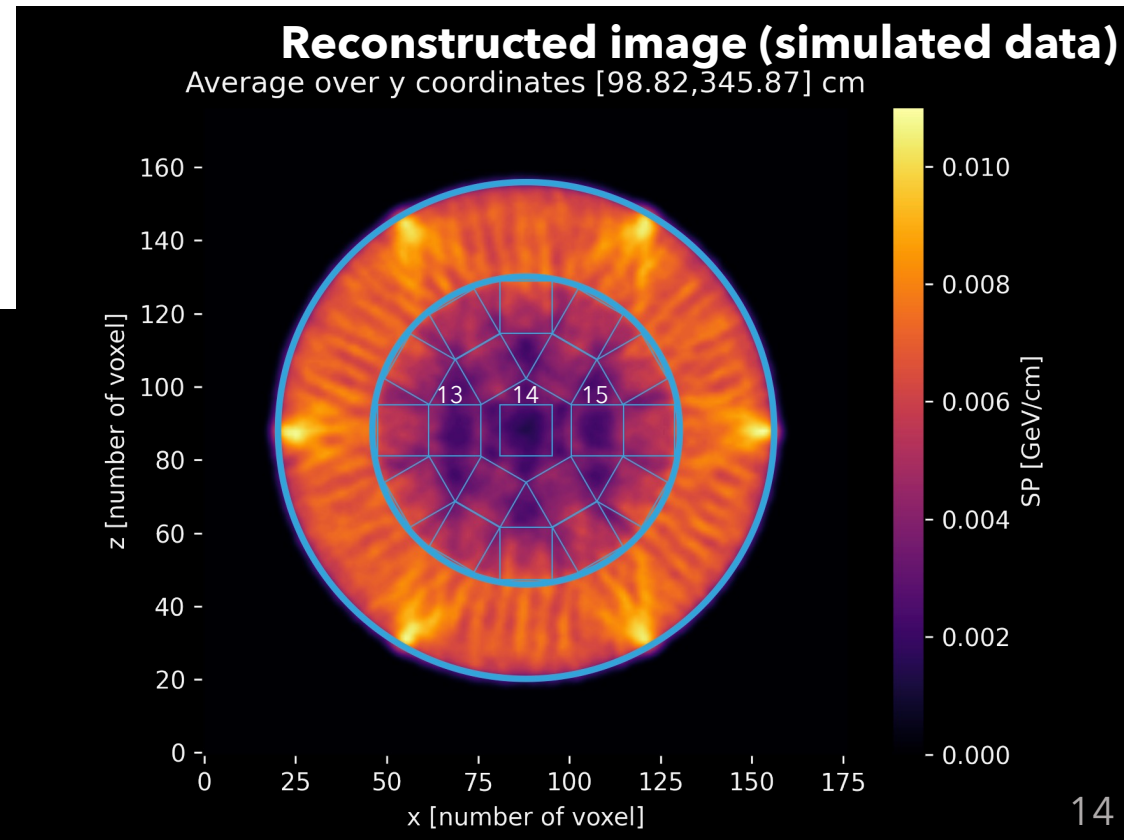
μ CT reconstruction with three simulated datasets (~12 hours of equivalent data-taking per position)



One of the CASTOR V/19[®] used at the field test featured 3 dummy elements in the inner part.

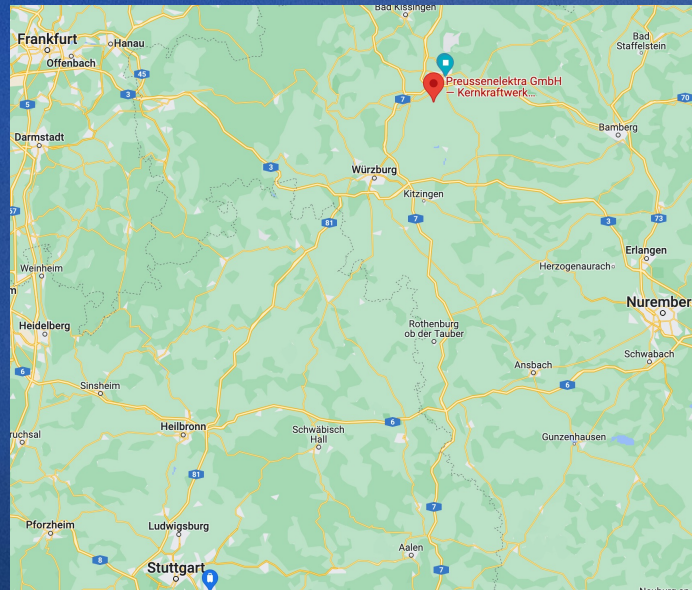
Example of an image reconstruction based on MC simulated data

μ CT reconstruction with three simulated datasets (~12 hours of equivalent data-taking time)



THE FIELD TEST

the Grafenrheinfeld field test



The field test in the framework of the MUTOMCA project took place in the SFSF of the Grafenrheinfeld site, Germany, from January 18th to February 24th 2023.



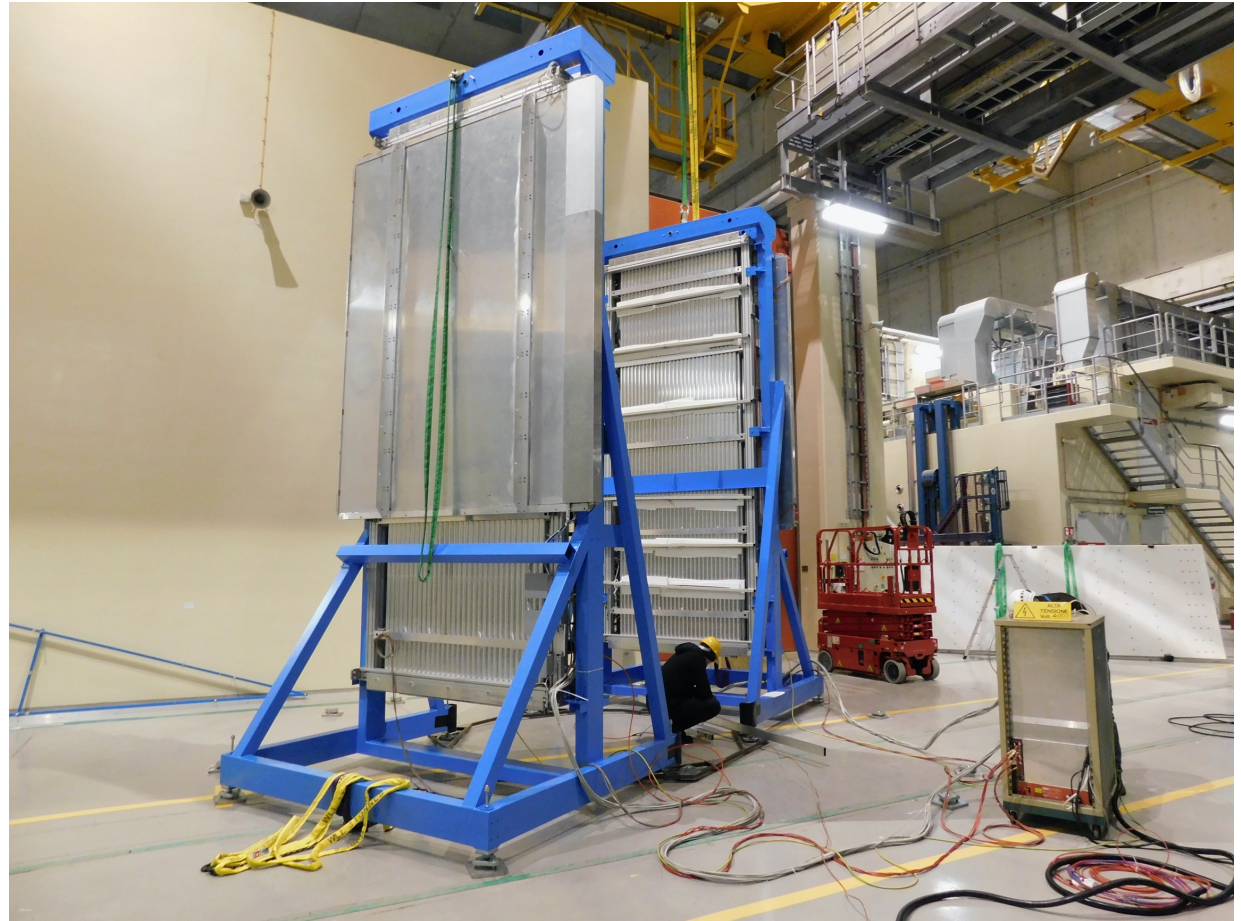
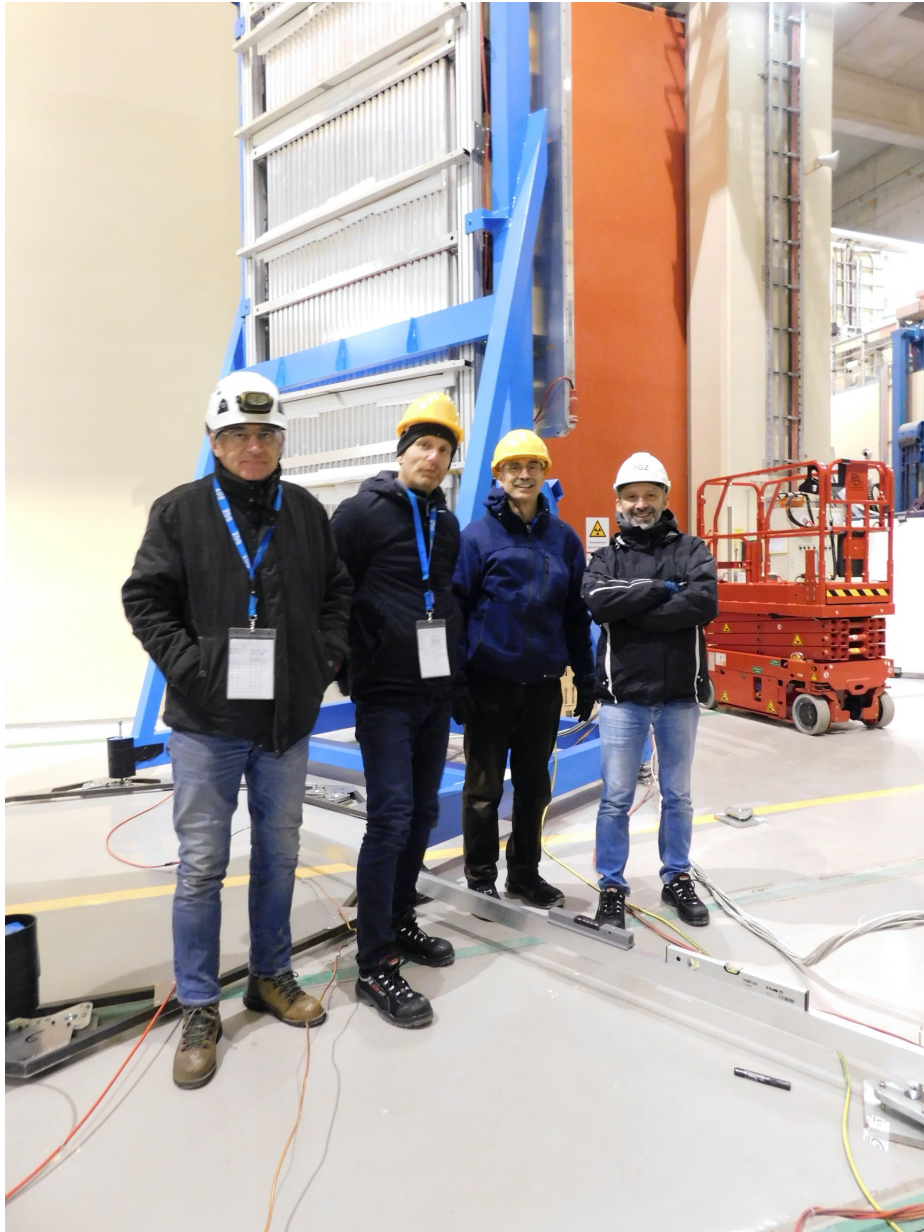
the Grafenrheinfeld field test



The detectors were delivered with a special transport in Grafenrheinfeld.

It was installed in the reception area of the SFSF.

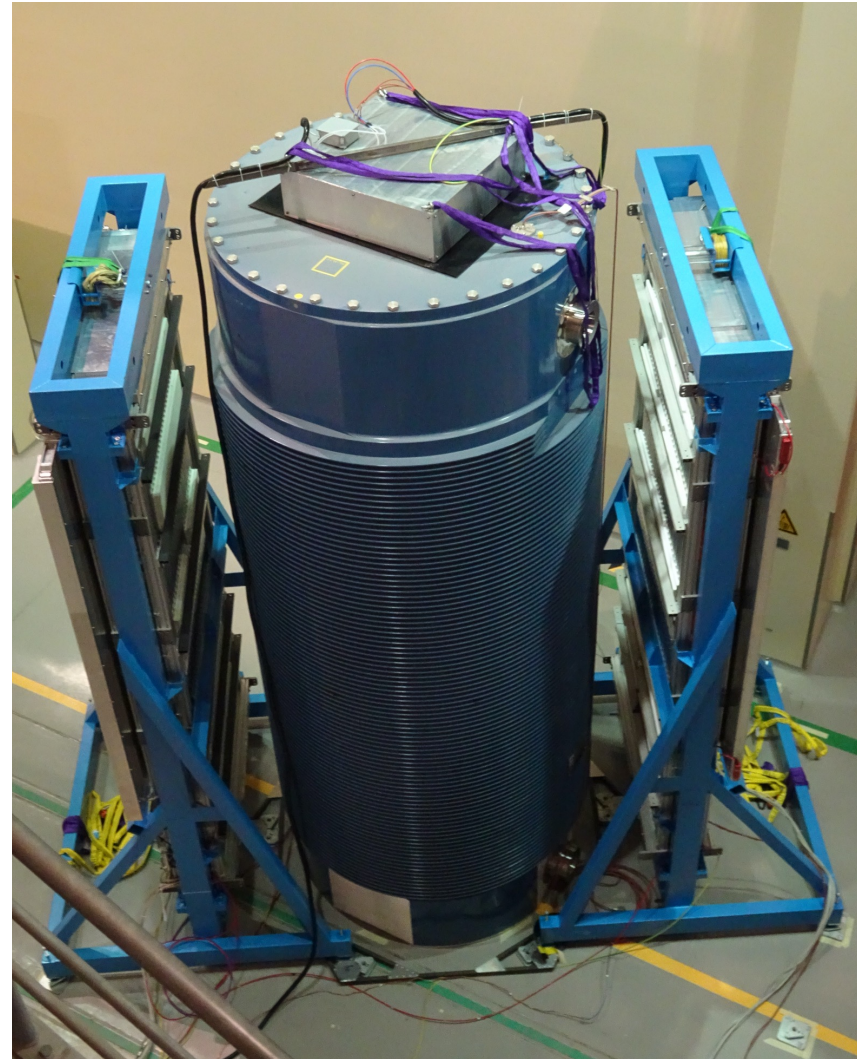
the Grafenrheinfeld field test



Two casks with different inventories were measured: the Grafenrheinfeld field test



A cask with 3 dummies



A cask fully loaded

Cask with 3 dummies

18 Days
of data-taking

450 GB
of data files

$\sim 10^7$
useful tracks

Fully loaded cask

11 Days
of data-taking

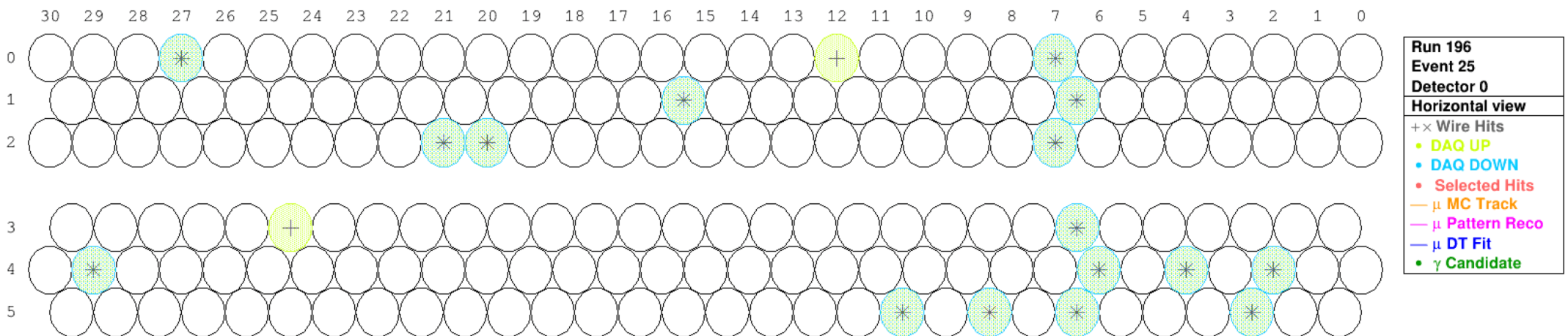
300 GB
of data files

$\sim 6 \times 10^6$
useful tracks



background contamination reduction

- The main difficulty of such a measurement was represented by the **radioactivity** emitted from the cask.
- An average number of **~11 noise signals** from cask radioactivity was found **for each saved event**.
- A robust **noise cancelling strategy** was implemented in the track reconstruction software to remove the random radioactivity hits recorded together with muon tracks

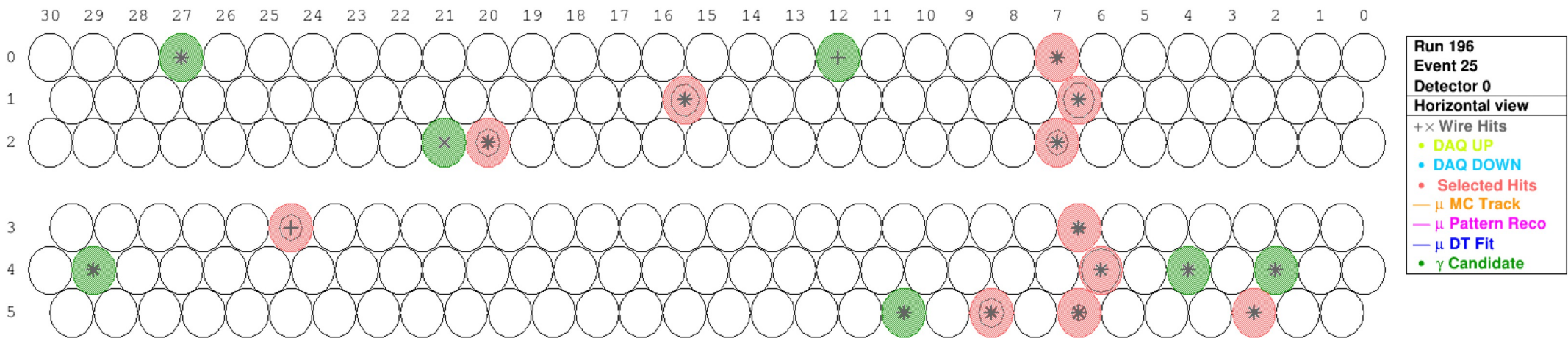


Hit collection of one event recorded during MUTOMCA field test, in presence of a cask with three dummy bars.

Noise cancelling strategy includes different filters:

1. Time Filter

Assumption: hits coming from a muon track are correlated in the arrival times, while hits coming from neutrons or gammas are randomly distributed in the time window open for the acquisition.

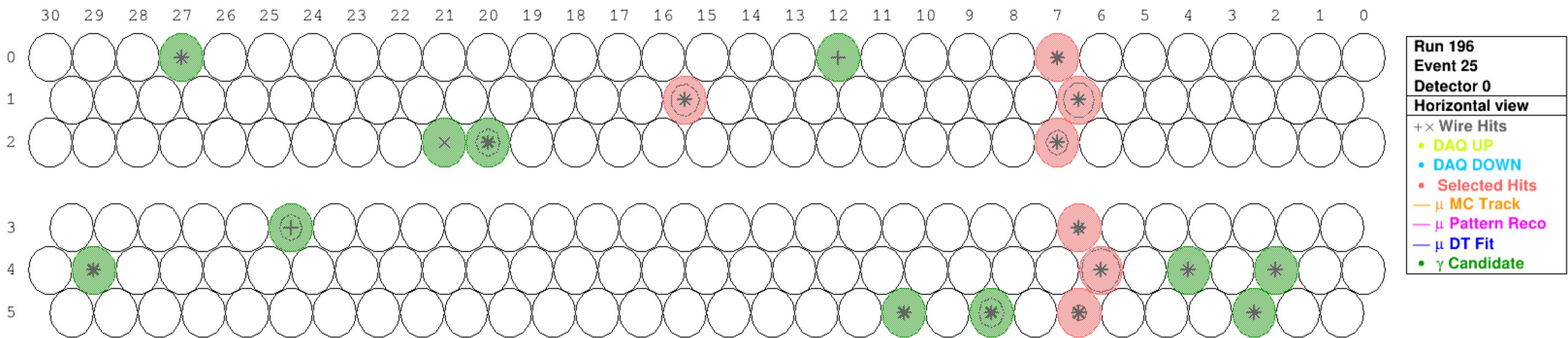


Hit collection of one event recorded during MUTOMCA field test, in presence of a cask with three dummy bars.

Noise cancelling strategy includes different filters:

2. Space Filter

Assumption: while the muon hits forming a track are connected, noise hits are more likely to be isolated.

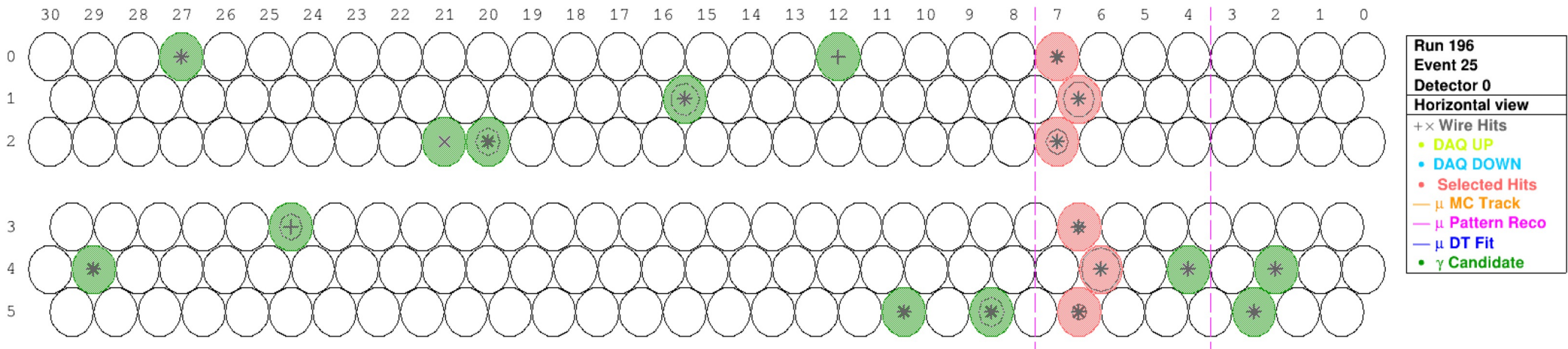


Hit collection of one event recorded during MUTOMCA field test, in presence of a cask with three dummy bars.

Noise cancelling strategy includes different filters:

3. Clustering Filter

Based on the same assumption of the space filter, it allows to identify the area of the detector where a major cluster of hits can be found.

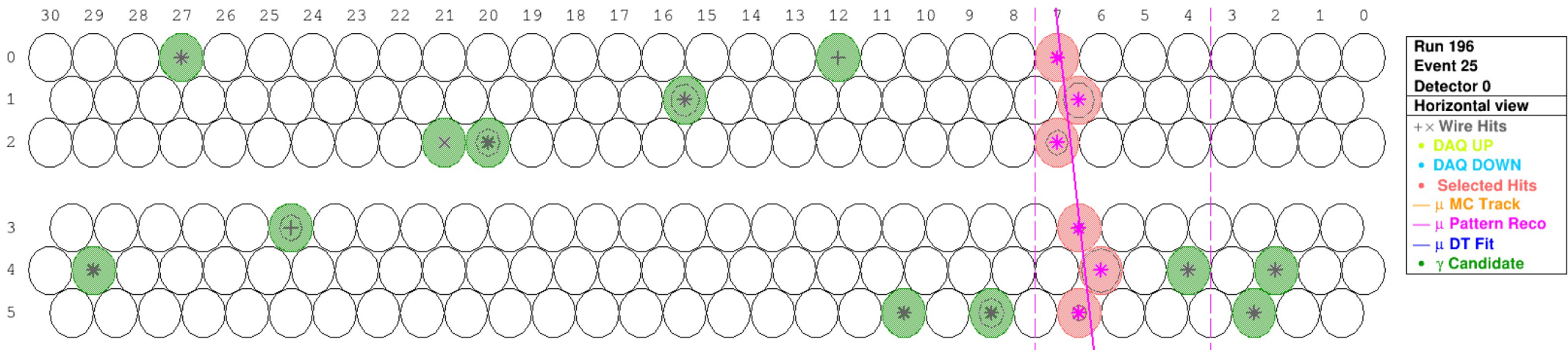


Hit collection of one event recorded during MUTOMCA field test, in presence of a cask with three dummy bars.

Track reconstruction strategy includes two steps:

1. Pattern Recognition

It is linear regression of the wire coordinates of selected hits: it is useful to identify track candidates.

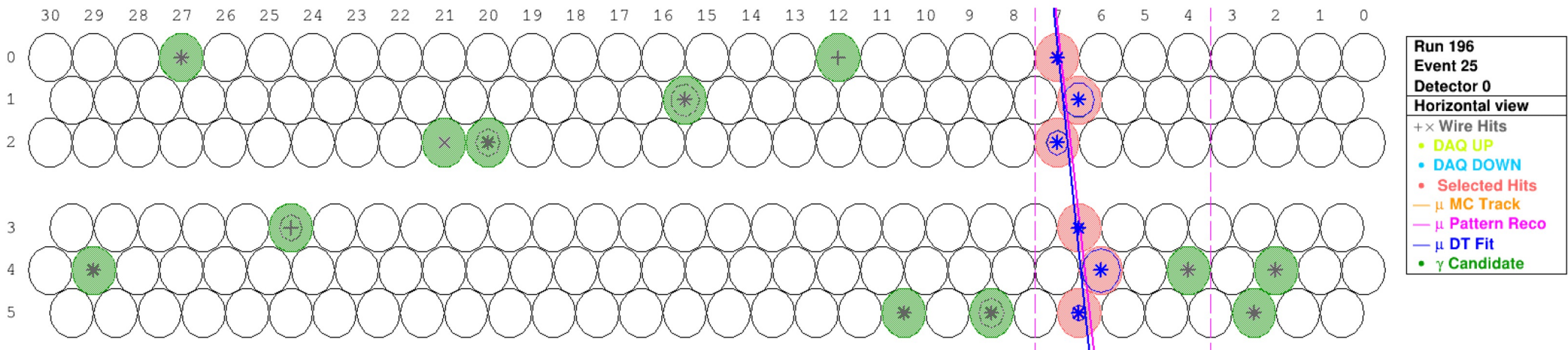


Hit collection of one event recorded during MUTOMCA field test, in presence of a cask with three dummy bars.

Track reconstruction strategy includes two steps:

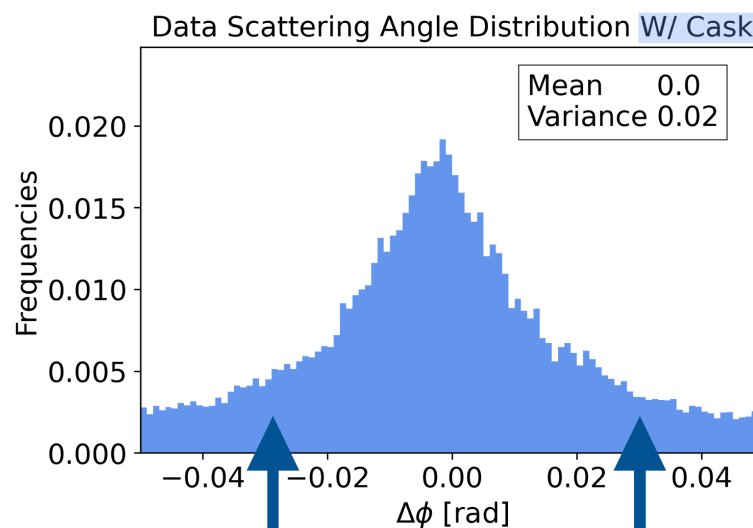
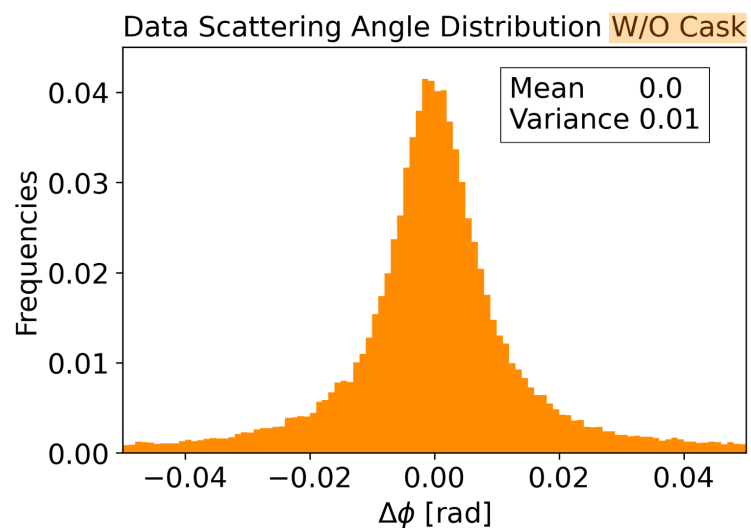
2. Drift Time Fit

It is used to find muon trajectories, by calculating the best tangent to the drift time circles of the selected track candidates.



Hit collection of one event recorded during MUTOMCA field test, in presence of a cask with three dummy bars.

Once the the tracks on the two sides of the Castor have been reconstructed, different distributions were checked



Effect of the heavier materials

- All these tests were performed on a small subsample of the data
- Last week the first "full production" has been launched and is on-going
- In the next days/weeks the first images should be available (👉👉👉👉👉)

Muon tomography technology seems promising for spent fuel casks (re)-verification

The MUTOMCA project built two specific detectors and performed a field test measurement at the Grafenrheinfeld (January-February 2023)

A lot of effort was dedicated to the noise reduction and to pattern recognition/track fitting in presence of a high background

Data analysis is ongoing - all the statistics is being processed
The first images should be soon available to verify the potentiality of the technique

Thank you for your attention

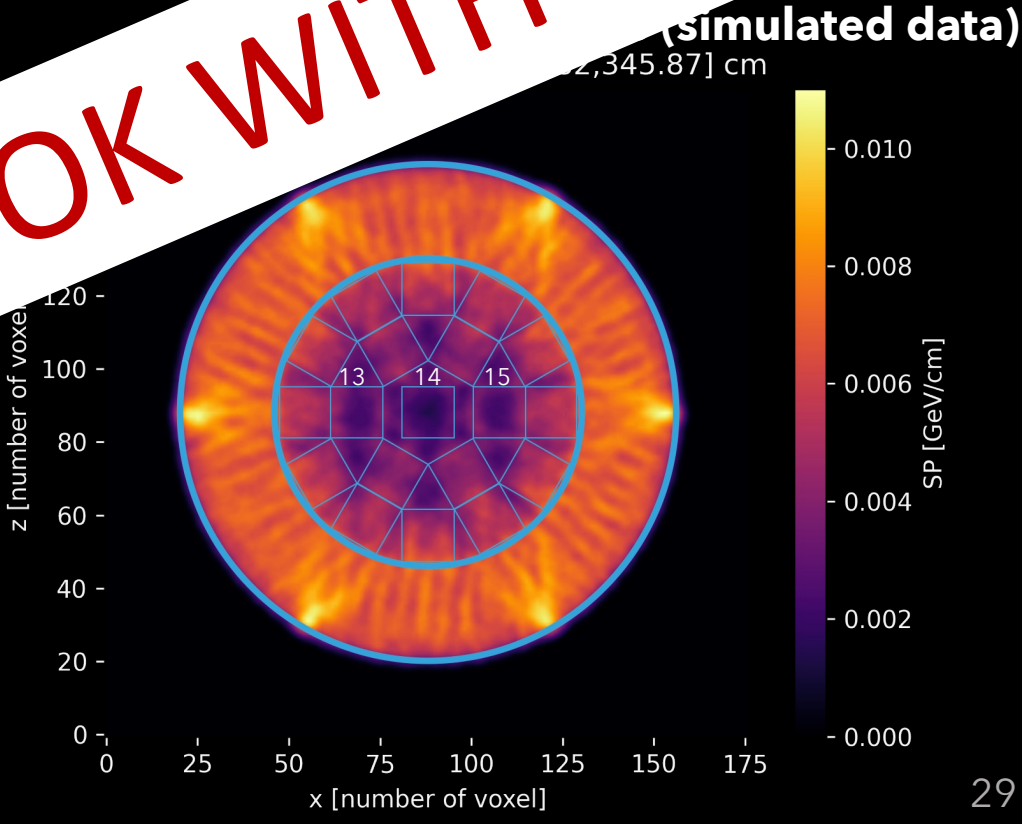
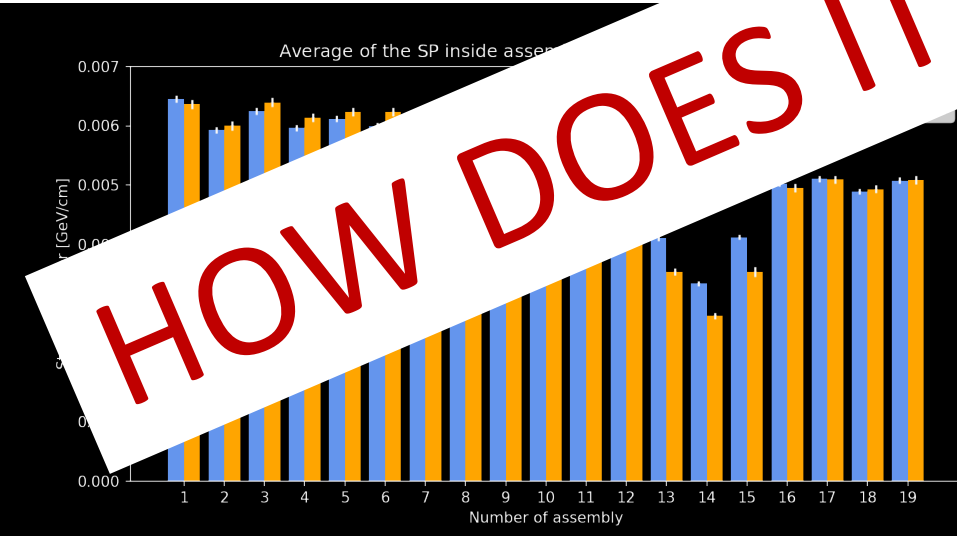
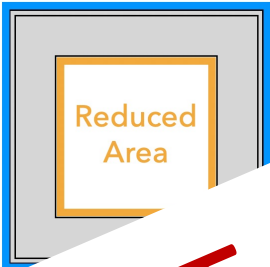
One of the CASTOR V/19[®] used at the field test featured 3 dummy elements in the inner part

Example of an image reconstruction based on MC simulated data

μ CT reconstruction with three simulated datasets (~12 hours of equivalent data+)

... STAY TUNED ...

Dummy Bar
Section



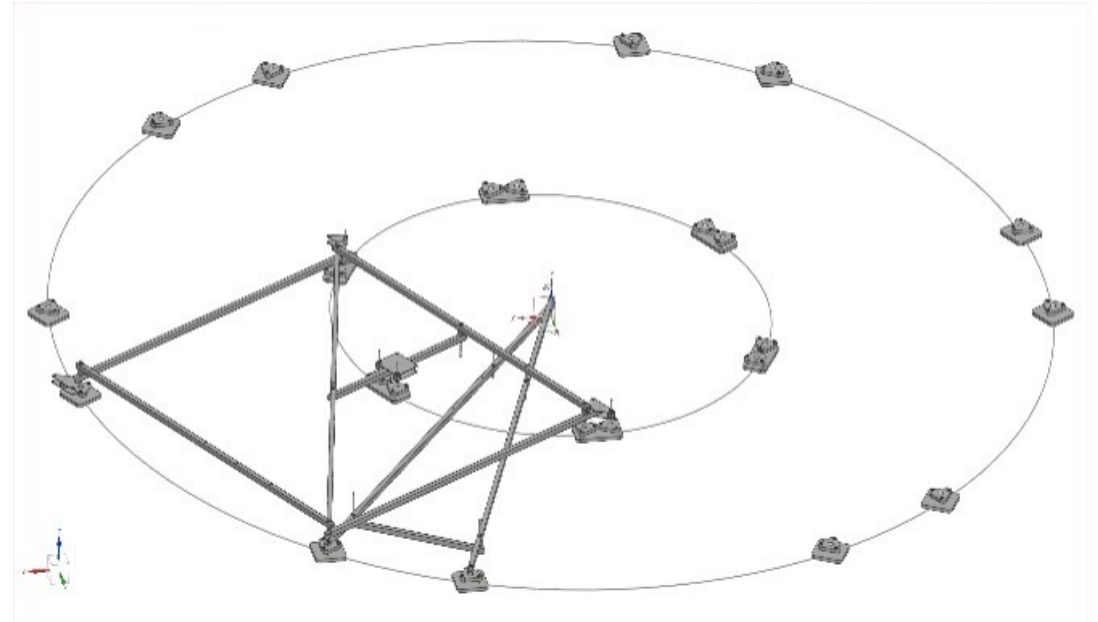
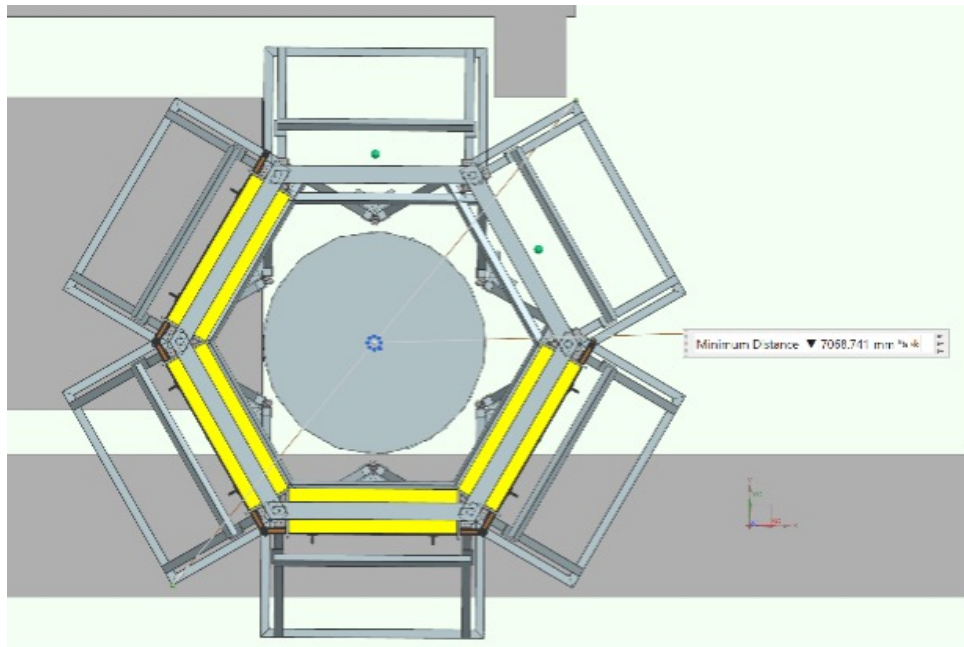
HOW DOES IT LOOK WITH DATA?

BACKUP

BACKUP

detectors positioning and self-alignment

In order to determine the position of the two detectors with sufficient precision and to simplify and speed up movement operations at the field test, a **system of support pads and tools** has been produced.



A couple of smaller drift chambers may be placed in a fixed position above the cask for the whole data-taking period to allow also self-alignment with cosmic ray muons

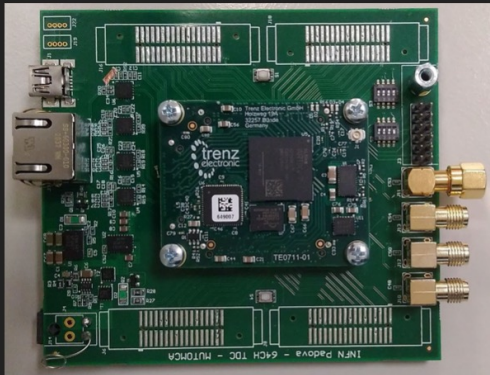
BACKUP

ELECTRONICS

- ▶ The data acquisition system is built over 4 types of cards based on FPGA (Field Programmable Gate Array) Artix7 (28 nm) and System On Chip (SoC) Zynq UltraScale+ (16 nm) from XILINX technologies (the major 3 are shown below).

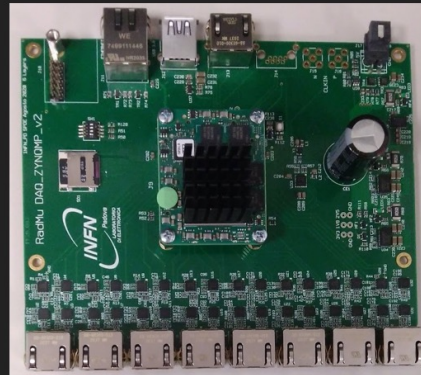
"TDC" card (Artix7 based)

- Each card implements 64 channels each instrumented with a TDC with LSB of 1 ns.
- The TDCs ReadOut takes place via a 1 Gbs ethernet link.
- Up to 64 of these cards can be used for a total of 4096 channels.



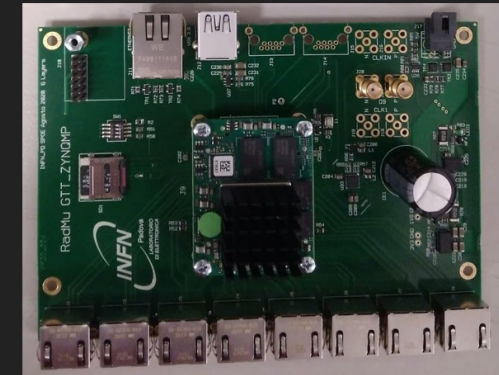
"DAQ" card (Zynq UltraScale+ based)

- Collects up to 512 channels receiving the related TDC data and processes a TRIGGER signal on them.
- Up to 8 of these cards can be used.



"GTT" card (Zynq UltraScale+ based)

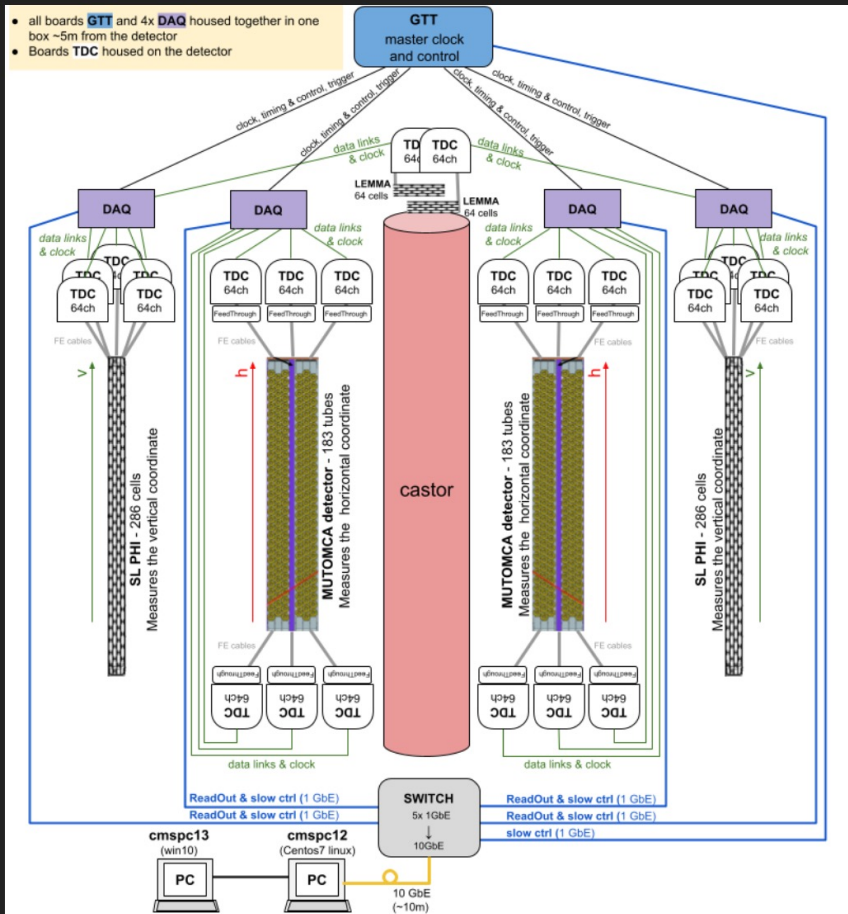
- It is the top of the system.
- Responsible of the clock distribution, the synchronization among the various boards and the generation of the Global Trigger.
- Allows different detectors to be processed together.



BACKUP

ELECTRONICS

- all boards **GTT** and 4x **DAQ** housed together in one box ~5m from the detector
- Boards **TDC** housed on the detector

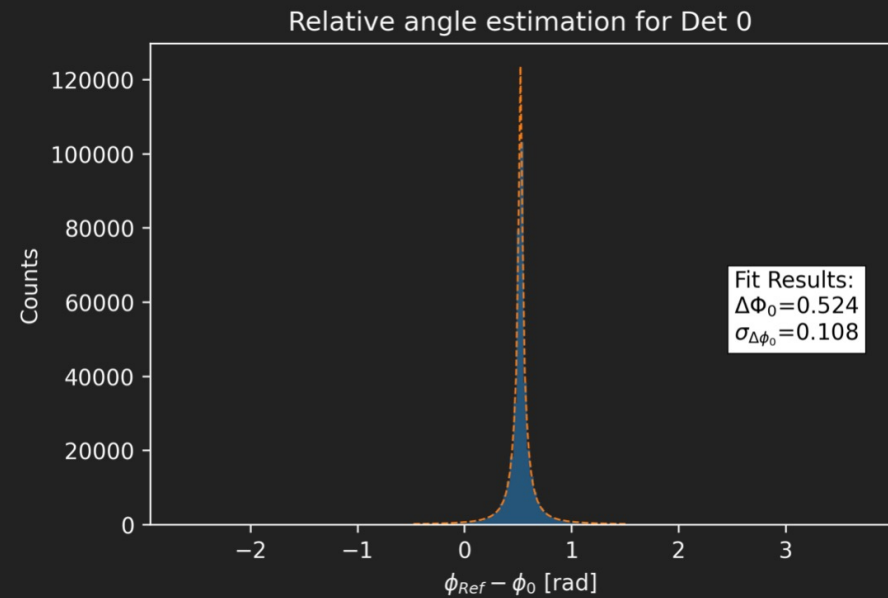
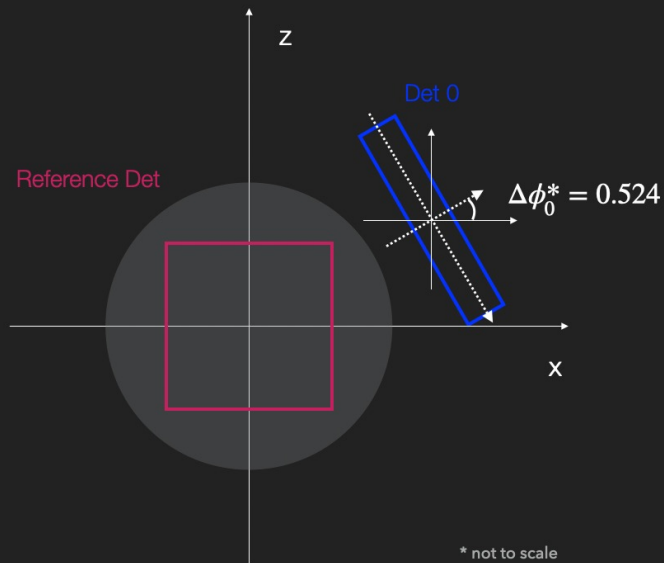


- ▶ 2 MUTOMCA detectors and 2 SL PHI detectors controlled and read out by a single unified system providing both 'ReadOut of TDC' and 'Trigger on event' functionalities.
- ▶ System composed by:
 - ◆ 24 TDC cards instrument about 1000 channels with Time-to-Digital Converters.
 - ◆ 4 DAQ cards each elaborate a trigger signal and enable the TDC read out.
 - ◆ 1 GTT processes the global trigger by composing those coming from DAQ boards. It is responsible for clock distribution and control of the system.
 - ◆ 12 FeedThrough: simple interface boards between MUTOMCA detector and daq electronics.
 - ◆ Clock and trigger clock distributed through CAT6A cables.
 - ◆ Detectors read out and slow control via standard 1 Gb Ethernet connection to a local PC.

BACKUP

POSITIONING AND SELF-ALIGNMENT

- ▶ Additionally, we will exploit cosmic ray muons to perform a **self-alignment** and check the position of the two detectors around the cask.
- ▶ For this purpose, a **couple of smaller drift chambers** could be placed in a fixed position above the cask for the whole data-taking period.



BACKUP

THE FIELD TEST: NOISE REDUCTION

- ▶ The main difficulty of this measurement is the **radioactivity emitted by the cask** (mainly neutrons and gammas), that leave **random signals** (a.k.a. "hits") in the detector during the time window of the muon track acquisition.
- ▶ **Trigger architecture is highly configurable**, some tuning was possible before the actual data taking, to minimise the number of noise-only events.



TRIGGER RATE [Hz]	
W/O CASK	W/ CASK
600	20000
300	600
20	400
15-20	15-20