

# The MUON CARGO project: maritime transport container and vehicle inspection by means of muon scattering tomography

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Muographers, Naples  
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# Introduction

The challenge: automated inspection of containers and vehicles where goods and materials are carried

4-40 M TEU/year

2h/container

<5% inspections

150-300€/inspection

## Current solutions

**Canine units:** efficient but affected by fatigue and mood swings of the animals.

**X-rays:** harmful for operators. Require large exclusion areas, long inspection time (>15 minutes per container), and are easily shielded.

**Neutron detectors:** Only for radioactive materials, high false positive rate.



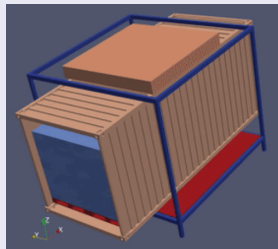
# Introduction

## MUON CARGO detection portal

A muon detection portal of 9 m<sup>2</sup> will be built, and installed in the Port of Santander (Cantabria, Spain).



## MUON CARGO scanner



# The MUON CARGO project

9m<sup>2</sup> prototype in 2024

**The MUON CARGO project [3]**, is co-financed by **Puertos del Estado [1]** (public business entity under the Spanish Ministry of Transport, Mobility and Urban Agenda).

- **Budget: 650.000€**
- **In collaboration with IFCA** (Instituto de Física de Cantabria - Universidad de Cantabria)
- **Three main activities:** Software and algorithms (42.000€), manufacturing (420.000€), and field tests (188.000€)
- **Final result: 9m<sup>2</sup> muography scanner prototype** installed in the port of Santander





# MWPC detectors

Modular MWPC (Multi-Wire proportional chambers)



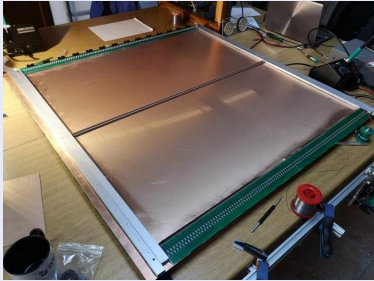
1m<sup>2</sup> MWPC detector

- 4 chambers (2D grids) per m<sup>2</sup>
- 4 mm separated wires
- $\sigma_{hits} = 1.15 \text{ mm}$
- 224 wires
- 89.6 x 89.6 cm<sup>2</sup> active detection surface

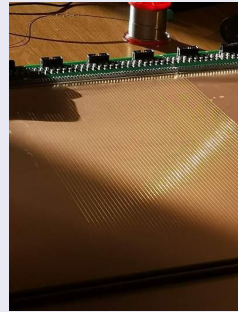
**Manufacturing of 3x3 m<sup>2</sup> modular detector,  
based on previous designs**

# MWPC detectors

Details about manufacturing



Wire layer of a MWPC



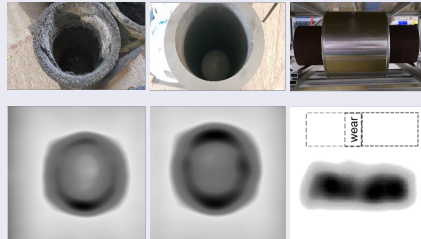
Wire soldering process

# MWPC detectors

The technology has been matured over 5 years of work and research in the industry



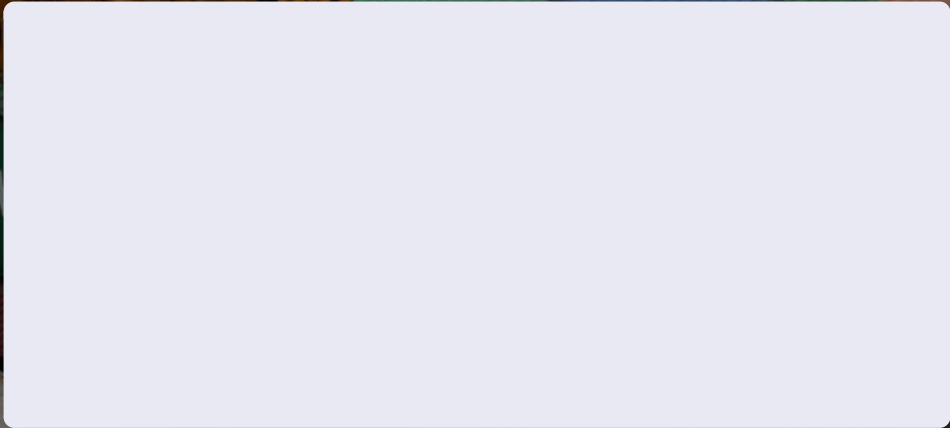
**Crucible  
measurement**



**POCA reconstruction of damaged crucible (left),  
new crucible (centre), and insulated pipe with  
interior wear (right)**

# MWPC detectors

The technology has been matured over 5 years of work and research in the industry



# MWPC detectors

Tested in the field: civil engineering



## Measurements in a railway tunnel.

Absorption mode, checking tunnel overburden and voids. Recent measurements, one week campaign. Data analysis ongoing.

# Software

## Software and imaging techniques

The project involves development of **AI and scattering muography algorithms, on the basis of previous work [2]**

**POCA** and other muography algorithms will be used to feed **autoencoders for anomaly detection**. The application of **variants of classic MLEM algorithm** are also considered. Ongoing work.

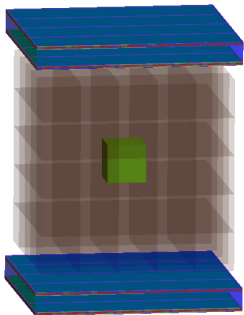
In addition to muography algorithm outputs, **complementary data** about the mass of the cargo, declared goods, and other available information will be exploited.





# Preliminary results

## Simplified scenarios



**Simplified scenario**

- Active detection surface =  $268.8 \times 268.8 \text{ cm}^2$
- Volume of the cargo =  $250 \times 250 \times 250 \text{ cm}^3$
- Volume of the voxels =  $50 \times 50 \times 50 \text{ cm}^3$
- Target allways in the central voxel (green)

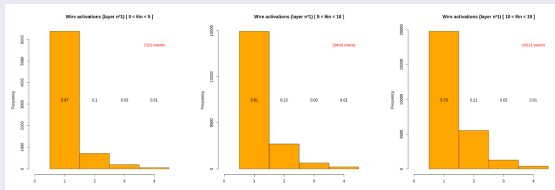
- All the voxels filled with base material
- Target voxel with different material (green)

- Base materials: Scrap ( $X_0 = 8.833 \text{ cm}$ ), and Organic ( $X_0 = 364.3 \text{ cm}$ )
- Target materials: Guns ( $X_0 = 3.533 \text{ cm}$ ), Cannabis ( $X_0 = 145.7 \text{ cm}$ )

# Preliminary results

## Simulation

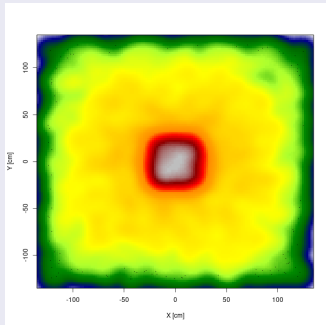
- 1 Cosmic muon flux has been generated with CRY.
- 2 Geant4 has been used to simulate the interaction of muons with matter.
- 3 Simulations consider the design of our MWPC: resolution, and materials.
- 4 Multiple wire activation depending on the incident angle of muons.



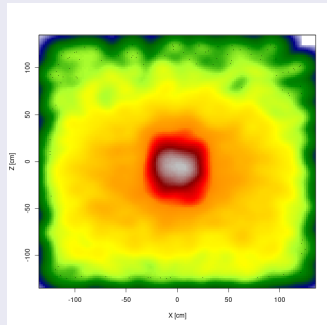
Real world HW data: wire activations depending on muon incidence angle ( $\theta_{in}$ )

# Preliminary results

10 minute POCA muography: guns in the central voxel (50x50x50cm<sup>3</sup>) surrounded by organic material



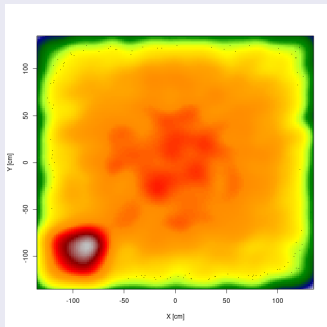
Top view



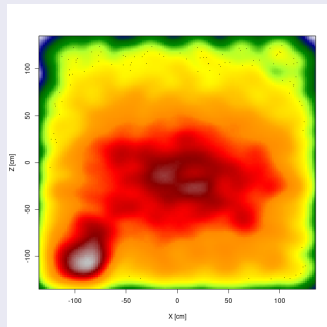
Side view

# Preliminary results

10 minute POCA muography: guns in the bottom left corner (50x50x50cm<sup>3</sup>) surrounded by organic material



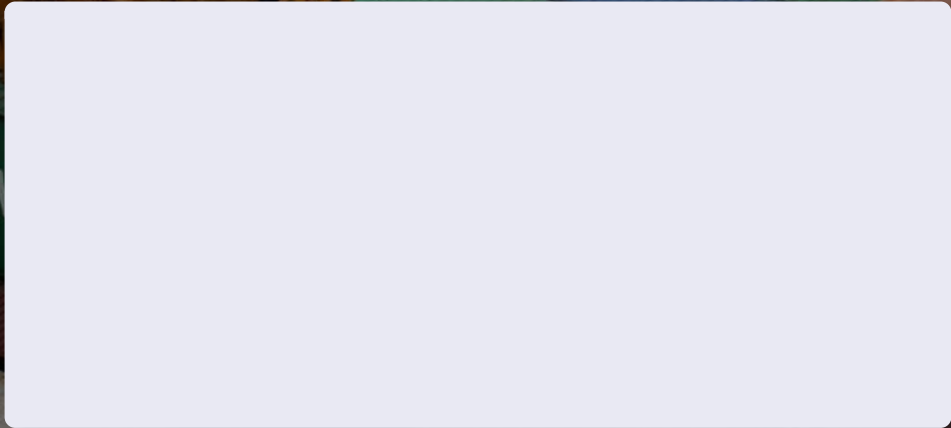
Top view



Side view

# Preliminary results

Detailed scenarios



# Conclusions

- 1 Muon Cargo is a project funded by the Spanish Government to install a **muography portal** for container inspection in the port of Santander (Cantabria, Spain).
- 2 The portal will have **9 m<sup>2</sup> of detectors using MWPC chambers** that have been widely tested in the industry sector.
- 3 From a software point of view several approaches are being developed: **from classic algorithms to new developments for anomaly detection.**
- 4 **The project will be finished by the end of 2024**, currently detectors are under construction. More results will come soon.



An aerial view of a shipping yard. In the foreground, a yellow crane with 'BROMMA' written on its side is positioned over a large green container with 'EVERGREEN' written on it. The yard is filled with stacks of colorful shipping containers in shades of blue, red, and green. The text 'Thank you' is overlaid in the top center, and 'I look forward to receiving any questions or comments' is overlaid in the middle. At the bottom, there is an email address and a set of navigation icons.

# Thank you

I look forward to receiving any questions or comments

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# Backup

## Materials

Materials used to simulate the base material of the cargoes and the targets.

Material	X0 (cm)	d (g/cm <sup>3</sup> )	Composition
Scrap	8.833	1.570	20% Steel + 80% Air
Organic	364.3	0.100	10% Organic + 90% Air
Guns	3.533	3.925	50% Steel + 50% Air
Cannabis	145.7	0.250	25% Organic + 75% Air

Table: Material definition.

# References



Puertos del Estado

<https://www.puertos.es/es-es>



P. Martinez, A. Orio, C. Díez, and P. Garcia (2022)

*Applications of Muography to the Industrial Sector*

Journal of Advanced Instrumentation in Science, vol. 2022, Apr. 2022. <https://doi.org/10.31526/jais.2022.267>



MUON CARGO project

<https://muon.systems/en/muoncargo>

