

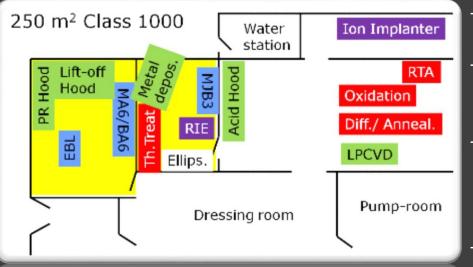
## Nanotechnology & Microsystems Lab Overview

### Our Aim is to

- Promote Semiconductors processing and manufacturing technologies
- Support industry with high added value products and production processes
- Support industry in realizing their technology roadmap and participate in European and globally funded Research projects
- Develop human potential by education and training activities in cutting edge technologies

### What we offer

- Production of cutting edge technology prototypes
- Process troubleshooting, improvement and new process development based on customer requirements
- Full support of process transfer to production site
- Electrical characterization of semiconductor devices
- Structural characterization and microscopy
- Utilize existing channels for incorporating research and development activities in EU-funded projects



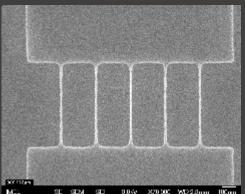
### Infrastructure

- ISO 6 / ISO 5
- 250 m<sup>2</sup> 70m<sup>2</sup> expansion scheduled for 1H23
- Fully Equipped CMOS Compatible Line
- ISO 8 Satellite labs supporting non CMOS compatible processes
- Satellite labs of Plasma Etching, CVD, MBE,
   Organic electronics, characterization.....

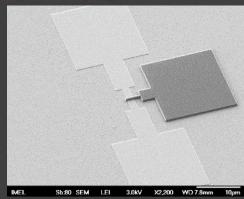


## Nanotechnology & Microsystems Lab Processes & Characterization





13nm Nanowire MOSFET



Si FinFET 30nm

#### **Processes**

- Optical Mask Aligner (SUSS Microtech with back side alignment
- Electron Beam Patern Generator (RAITH EBPG 5000 plus)
- Dry (plasma) Etcher (RIE, ICP)
- Ion Implanter Eaton NV-3204
- Thermal Processes (Atmospheric, LPCVD, RTA, RTP)
- Electrical Characterization:
  - RF Characterization
  - 2-port Vector Network Analyzer with Frequency Range 40 MHz-40 GHz
  - DC Current Voltage Characterization
  - DC Characterization LCR Meter
  - DC / AC Pulse Generator
  - Variable Temperature Wafer Prober
  - Several Characterization Techniques and supporting satellite labs



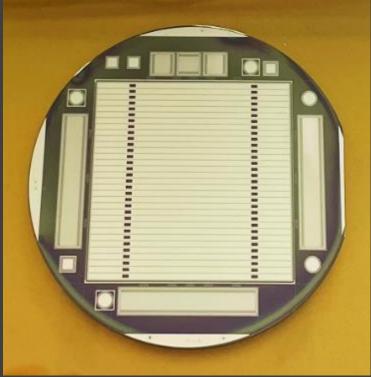
# Nanotechnology & Microsystems Lab Future Expansion

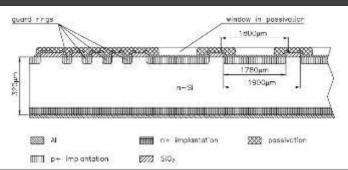


- 75m² of Clean Room Class 100 will be added within the 1st Half of 2023
- 1 Atomic Layer Etching Tool with RIE / ICP Capabilities
- 1 e-Gun Evaporation tool for metals with capability of depositing alloys
- 1 Thermal evaporator tool with capability of depositing organic layers
- All systems will be operational in 2<sup>nd</sup> Half of 2023
- The project is funded by the Hellenic Foundation for Research and Innovation (ELIDEK) under contract number 34666/17.3.21



# Nanotechnology & Microsystems Lab Achievements: Si Sensors for the CMS Preshower Detector





- NML worked 20 years ago on the development of the prototypes
- Designed especially for the preshower detector to separate the photons from the neutral pions  $(\gamma/\pi^0)$
- Silicon based sensors are fast and have a linear response even in harsh environments
- Some characteristics:
  - Wafer size: 4'', F-Z
  - Wafer thickness: 320μm±2μm (optimal for low leakage currents)
  - Resistivity:  $3 4k\Omega$ .cm
  - Number of strips: 32
  - Total area: 63×63cm<sup>2</sup>

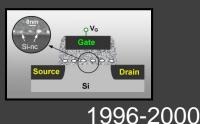


## Nanotechnology & Microsystems Lab Achievements: Nanoelectronics

Si NanoCrystal Memories by Low-Energy Ion-Beam-Synthesis (A Long Story)

Development of Non-Volatile Memories

- From Materials to Devices
- Technology Transfer to Industry



2001-2003

2004-2006

VG (SV)

Polysilicon

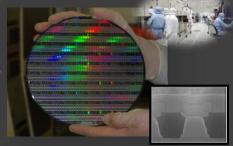
SiO<sub>2</sub>

Si-NC

SiO<sub>2</sub>

P-Si





Si-

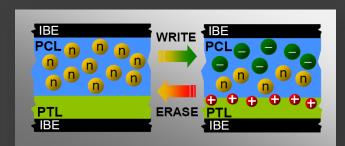
Si-NCs 2D-arrays in thin SiO<sub>2</sub>

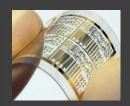
Laboratory Si-NCMs (2 µm n-MOS Technology)

Si-NCM Manufacturing (STMicroelectronics 0.15 µm Flash Memory Technology)

### Towards Reprogrammable Non-Volatile Organic Memories

2008: Introduction of the Concept of Non-Volatile Proton Organic Memory







## Nanotechnology & Microsystems Lab What we can offer to CERN

- Prototype development of sensors, micro / nano systems, devices (electronics / opto-electronics)
- Small production of custom designed semiconductor devices
- Characterization of devices / sensors
- Training on the production and characterization technologies of semiconductor devices



### Nanotechnology & Microsystems Lab

## Thank you for your attention

