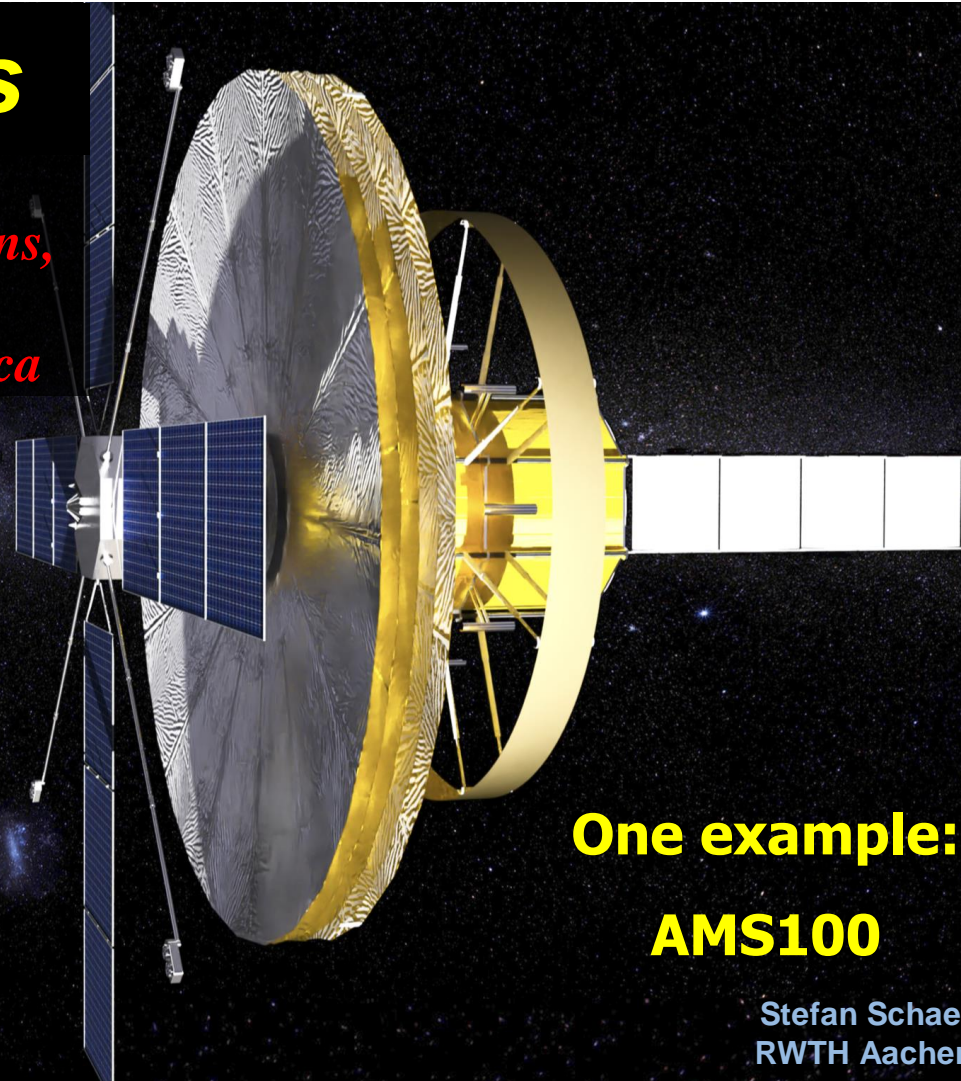


Particle Detectors

*Lecture at the African School for
Fundamental Physics and Applications,
28/11-09/12 2022
Nelson Mandela University, South Africa*

Lecture IV

**Advanced detectors and
some new developments**



**One example:
AMS100**

Stefan Schael
RWTH Aachen

First Workshop NextGAPES -2019

Lomonosov Moscow State University, Physics Department, Skobeltsyn Institute of Nuclear Physics.

Moscow - June, 21-22, 2019

CERN seminar 4-11-2022

Particle Detectors

*Lecture at the African School for Fundamental Physics and Applications,
28/11-09/12 2022
Nelson Mandela University, South Africa*

Goal this lecture:

to discuss some examples

**Looking at recent technological developments
infinite number of ideas for new detectors**

Lecture IV

- **High purity segmented Ge-detectors for Nuclear physics**
- **LHC detectors**
- **Recent developments of CMOS pixel detectors**
- **Fast detectors for time of flight measurements**
- **High granularity calorimeters**
- **AMS100 in space**

Exercises!!!!

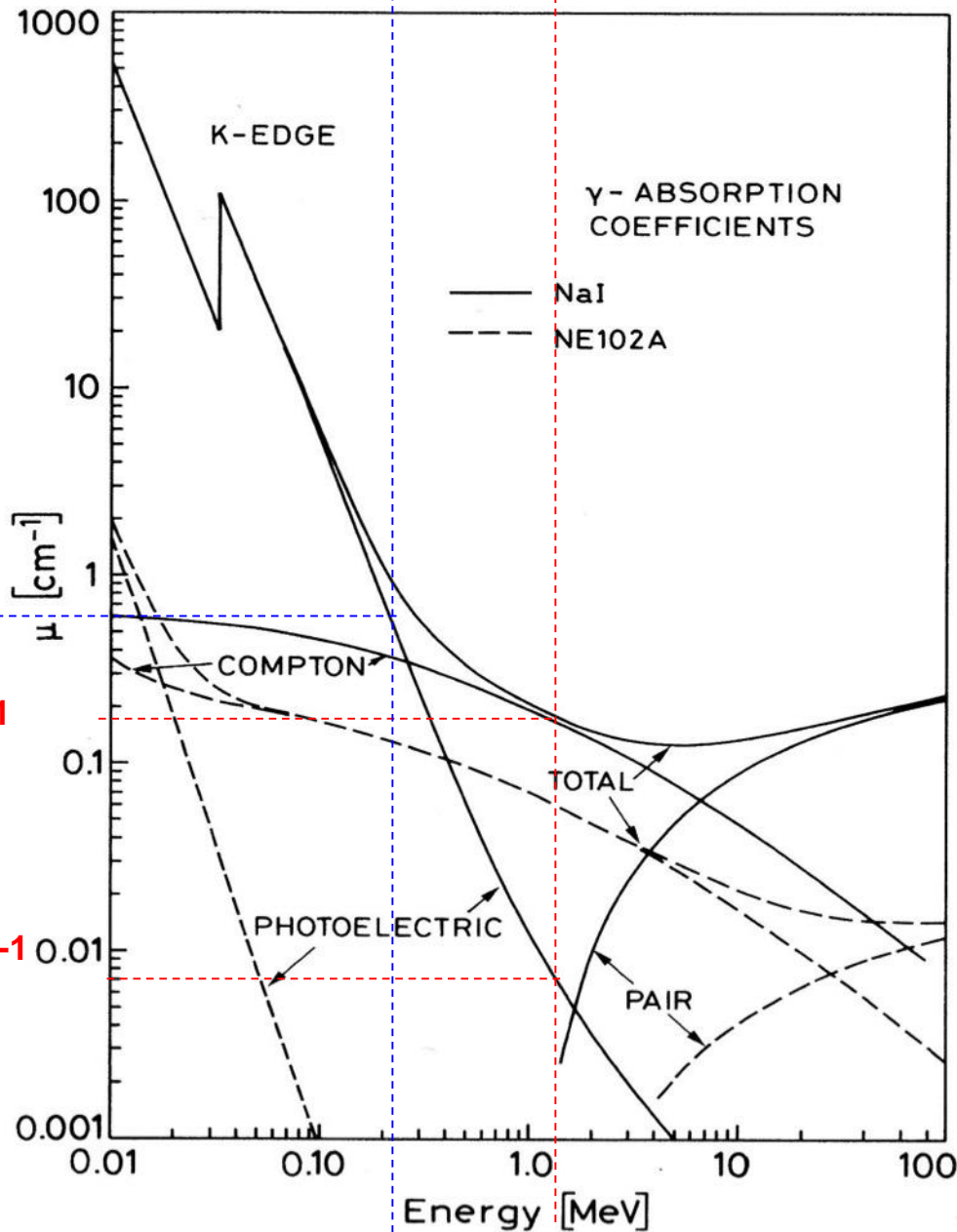


Photo-electric effect

Absorption of γ

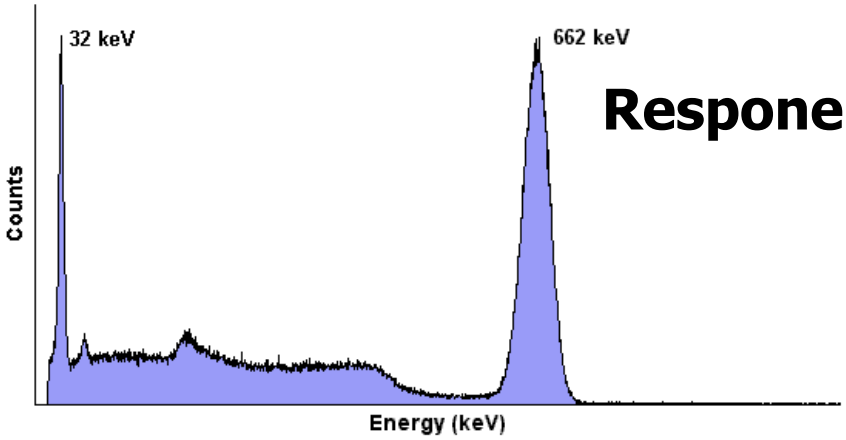
Compton scattering

scattering $\gamma \rightarrow \gamma'$

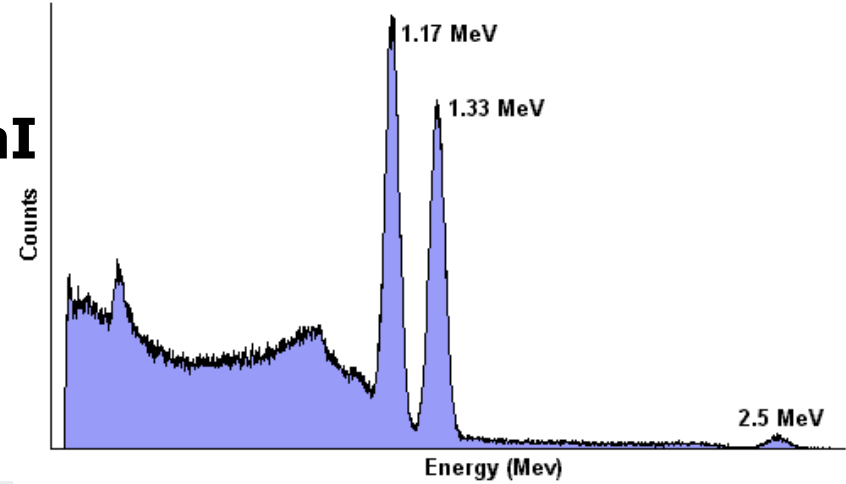
**Creation of (e^+e^-)
pairs**

Absorption of γ

76B76 NaI Detector: ^{137}Cs Spectrum

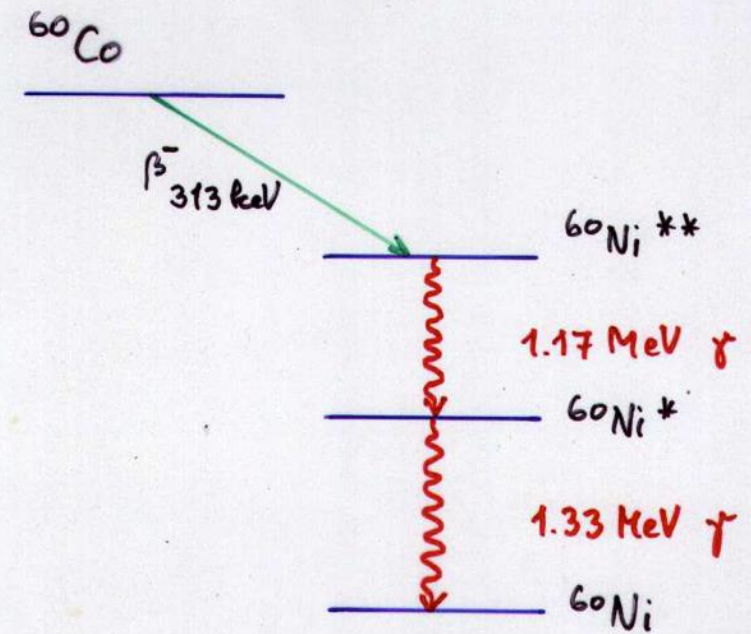
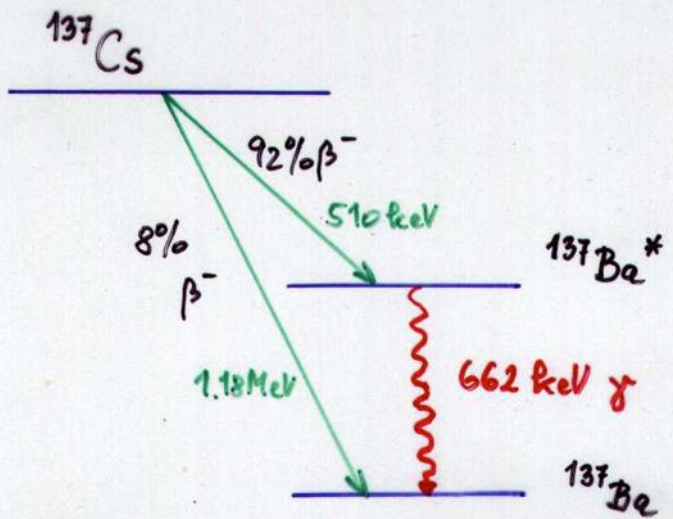


76B76 NaI Detector: ^{60}Co Spectrum



Response of NaI

Univ. of Tennessee, Dept. of Physics & Astronomy



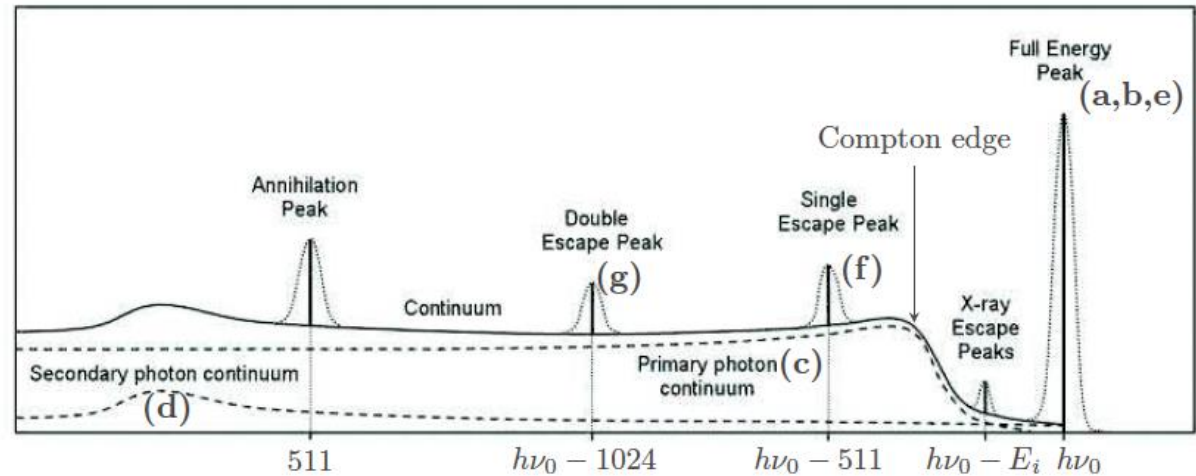


PHOTO-ELECTRIC EFFECT

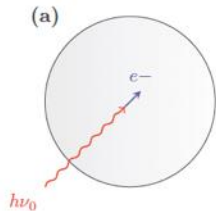
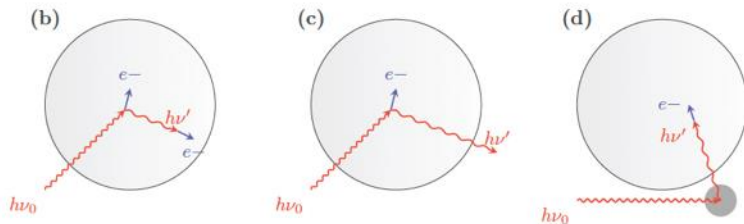
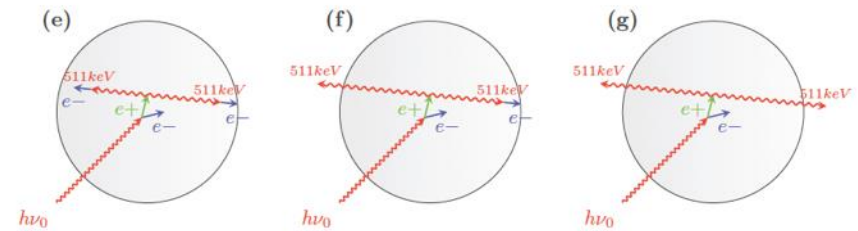


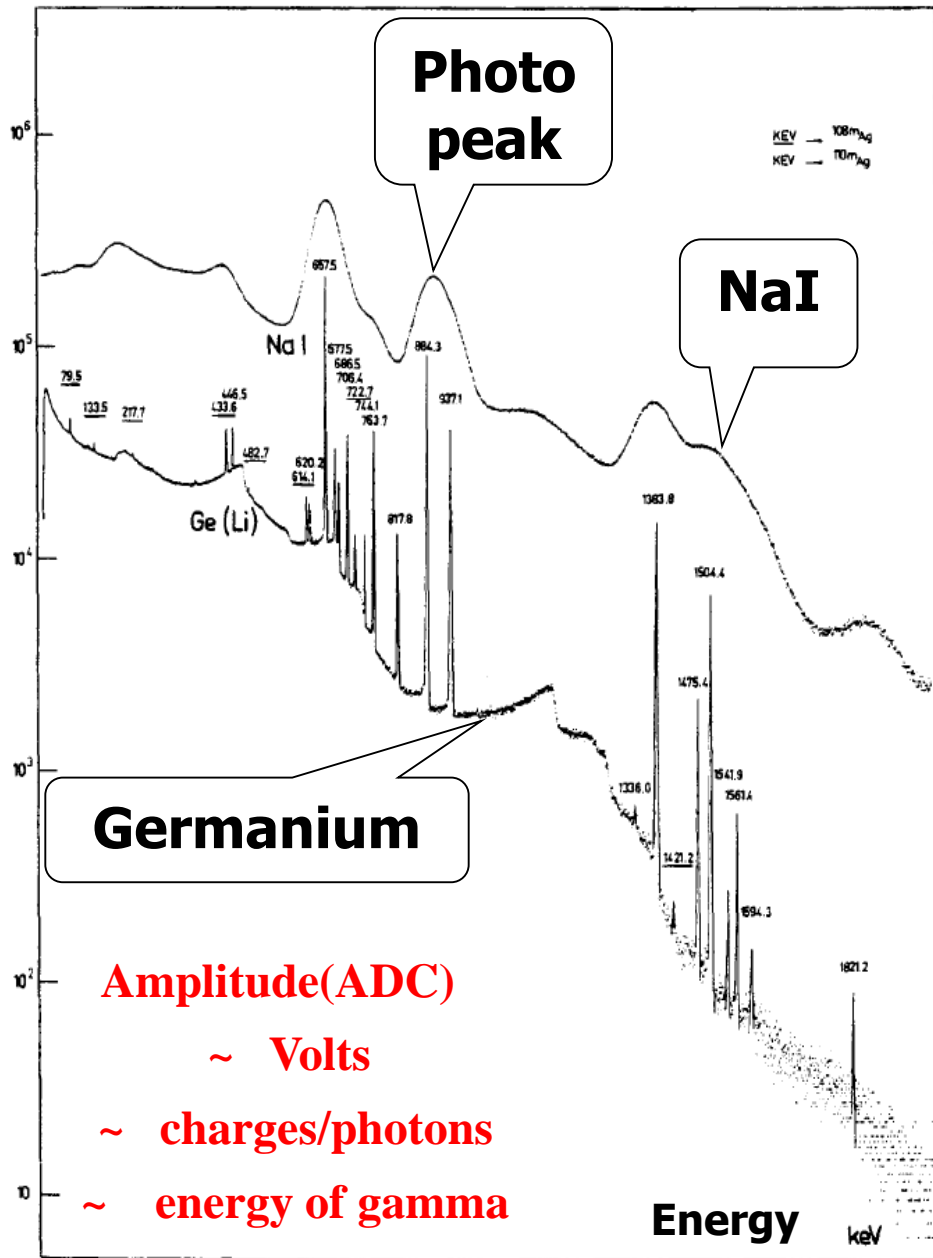
Figure 1.3: Effect of interaction processes on the predicted detector response function for mono-energetic γ -rays with $h\nu_0 \gg 1.022\text{MeV}$.

COMPTON SCATTERING



PAIR CREATION





Large volume semi-conductor detector

Semi-conductor detectors

Material	E _g [eV]	w [eV]	Mobility (velocity/E)		τ _e [s]	τ _h [s]	density g/cm ³	Z [a.m.u]
			μ _e [cm ² /Vs]	μ _h [cm ² /Vs]				
C (diamond)	5.5	13	1800	1200	2 10 ⁻⁹	2 10 ⁻⁹	3.515	6
Si	1.12	3.61	1350	480	5 10 ⁻³	5 10 ⁻³	2.33	14
Ge	0.67	2.98	3900	1900	2 10 ⁻⁵	2 10 ⁻⁵	5.32	32
GaAs	1.42	4.70	8500	450	5 10 ⁻⁸	5 10 ⁻⁸	5.32	31,33
CdTe	1.56	4.43	1050	100	1 10 ⁻⁶	1 10 ⁻⁶		48,52
HgI₂	2.13	4.20	100	–	1 10 ⁻⁶	2 10 ⁻⁶		53,80

$$\frac{dN}{N} = \frac{1}{\sqrt{N}} ; E \sim N ; N = \text{numb. of (e,h)}$$

Parameters Values for Materials Used in Fabricating Semiconductor Radiation Sensors

[3]

Inverse Polarisation

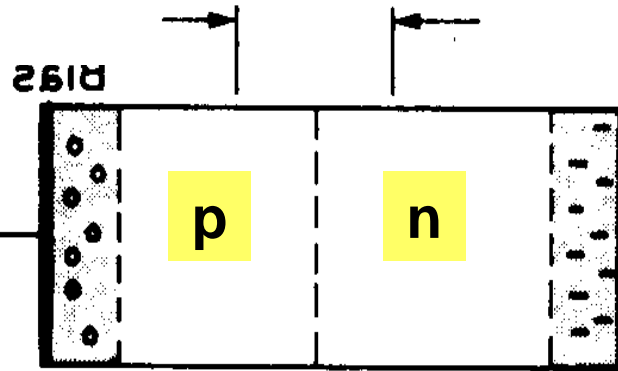
Holes move to « - »

$$d|_{V_{bias}} = x_n + x_p = \sqrt{\frac{2\epsilon(\phi_0 + V_{bias})(N_A + N_D)}{e N_A N_D}}$$

electrons move to contact "+"

$$N_A \gg N_D$$

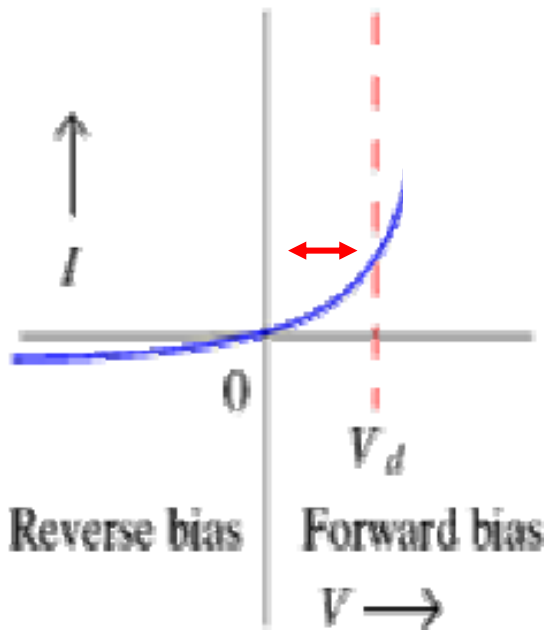
depletion in n-type



$$d \approx x_n \approx 0.53 \sqrt{\rho_n \phi_0} \mu\text{m}$$

$$\rho \sim 2 \cdot 10^4 \Omega\text{cm}, \phi_0 \sim 1\text{V}$$

$$\Rightarrow d \sim 75 \mu\text{m}$$



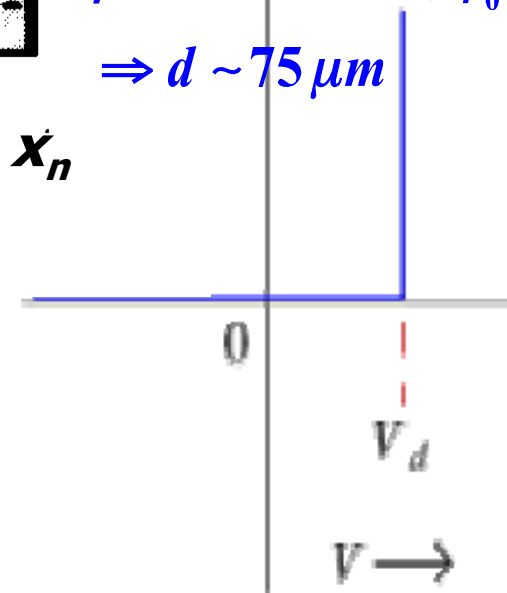
Real Diode

d
Depletion zone
 $-x_p$ x_n

Forward bias



Reverse bias



'Ideal' Diode

Large volume detectors

Depletion zone :

$$d|_{V_{bias}} = x_n + x_p = \sqrt{\frac{2\varepsilon(\phi_0 + V_{bias})(N_A + N_D)}{e N_A N_D}}$$

$$N = N_A \ll N_D; \phi_0 \ll V_{bias}$$

$$d|_{V_{bias}} = \sqrt{\frac{2\varepsilon V_{bias}}{eN}}; N = N_A \text{ ou } N_D = \text{net impurity of material}$$

$$N = 10^{+13} \text{ atoms / cm}^3; V_{bias} = 3000 \text{ Volt};$$

$$d|_{V_{bias}=3000 \text{ Volt}} = 2.2 \text{ mm}$$

High purity :

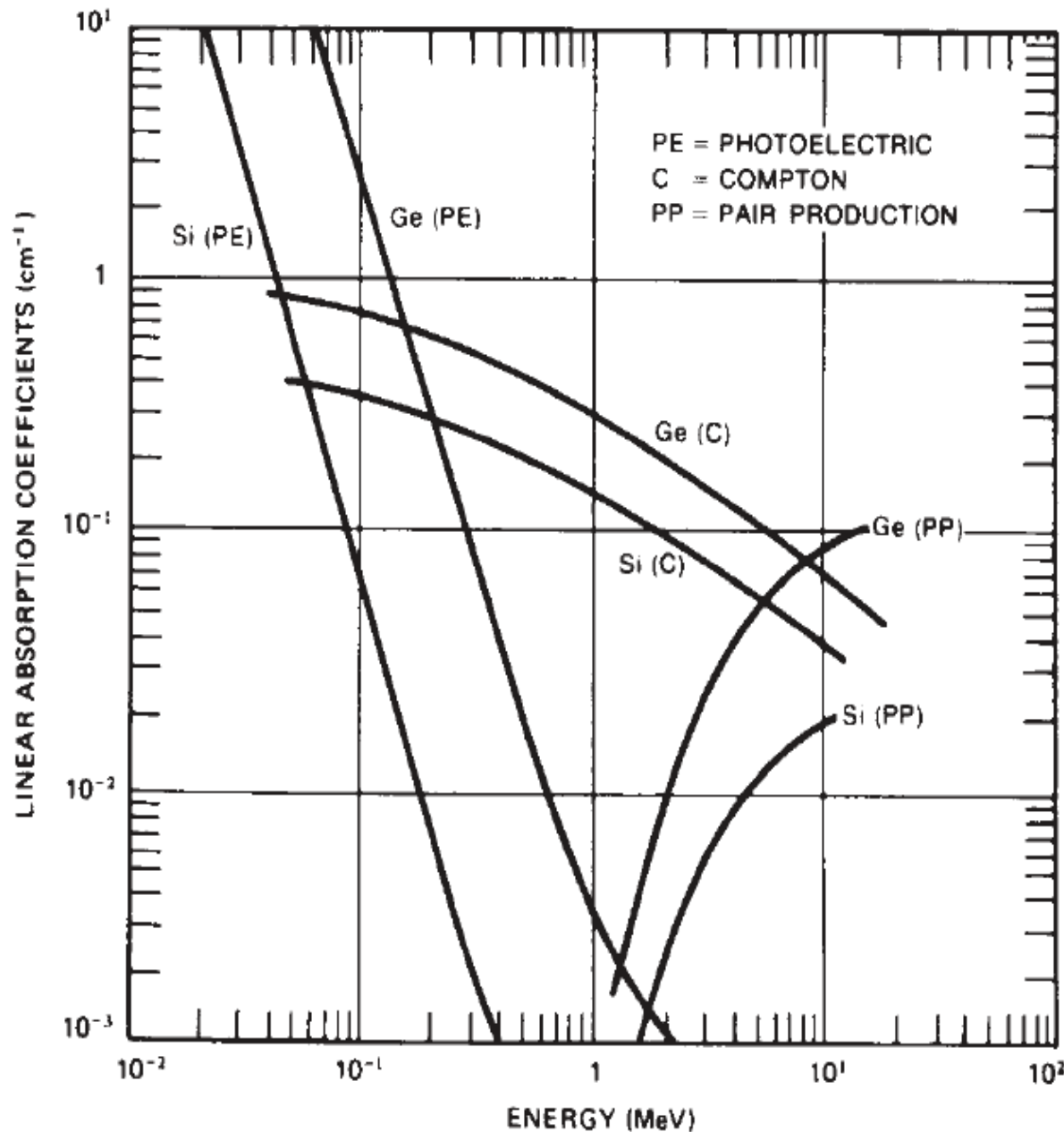
$$N_A \text{ ou } N_D = 10^{+10} \text{ atoms / cm}^3; V_{bias} = 1000 \text{ Volt}; \varepsilon = 16 \cdot \varepsilon_0;$$

$$\varepsilon_0 = 8.85 \cdot 10^{-12} \text{ F / m}; F = \text{Coulomb / Volt}; e = 1.6 \cdot 10^{-19} \text{ Coulomb}$$

$$d|_{V_{bias}=1000 \text{ Volt}} = 1.8 \text{ cm}$$

$$d|_{V_{bias}=2000 \text{ Volt}} = 2.5 \text{ cm}$$

$$d|_{V_{bias}=3000 \text{ Volt}} = 3.1 \text{ cm}$$



High Purity Germanium

Energy measurement of gammas

($|N_A - N_D| \cong 10^{10} \text{ cm}^{-3}$):

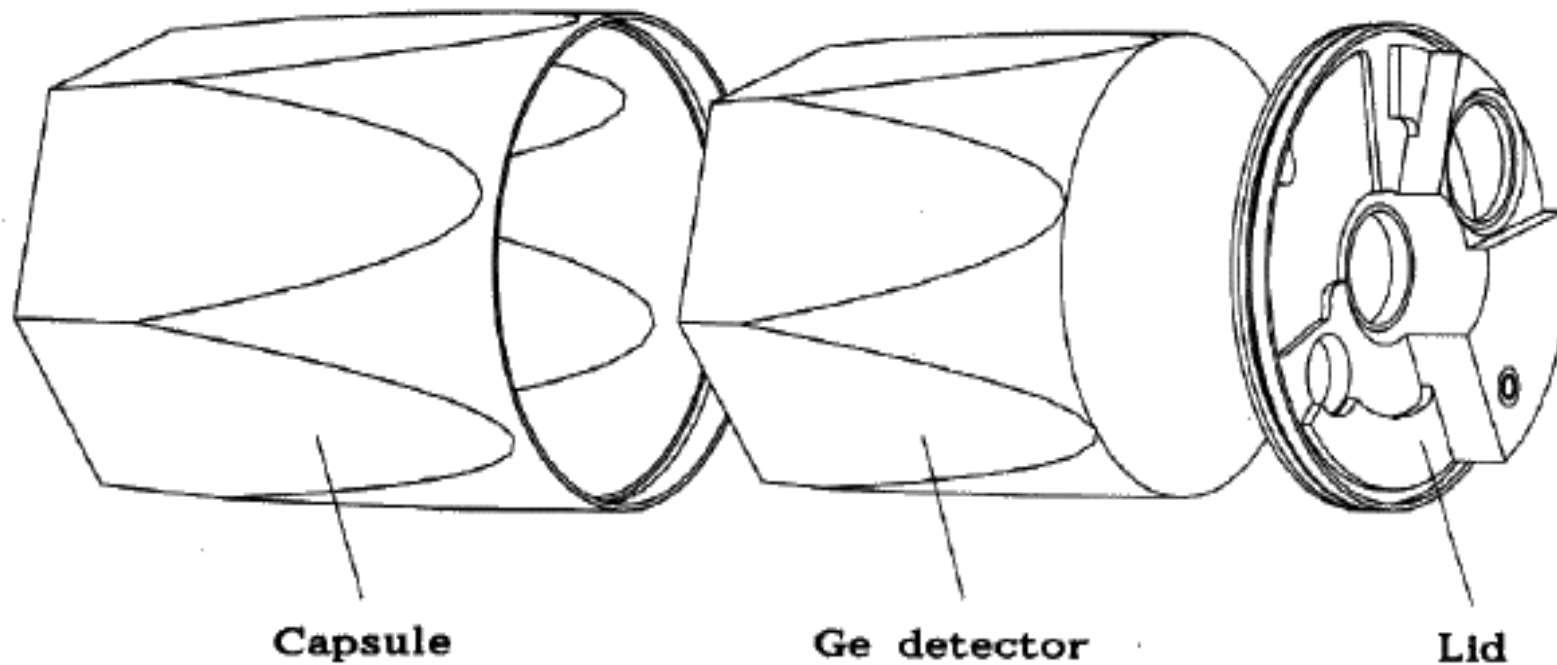
- $E_{\text{gap}} = 0.74 \text{ eV} \Rightarrow$
operation temperature
: **$T = 77\text{K}$**
- $w_{\text{eh}} = 2.98 \text{ eV}$
 \Rightarrow excellent resolution
 - $E_\gamma = 1 \text{ MeV}, dE \cong 1 \text{ keV}$
 - “High” photo peak efficiency

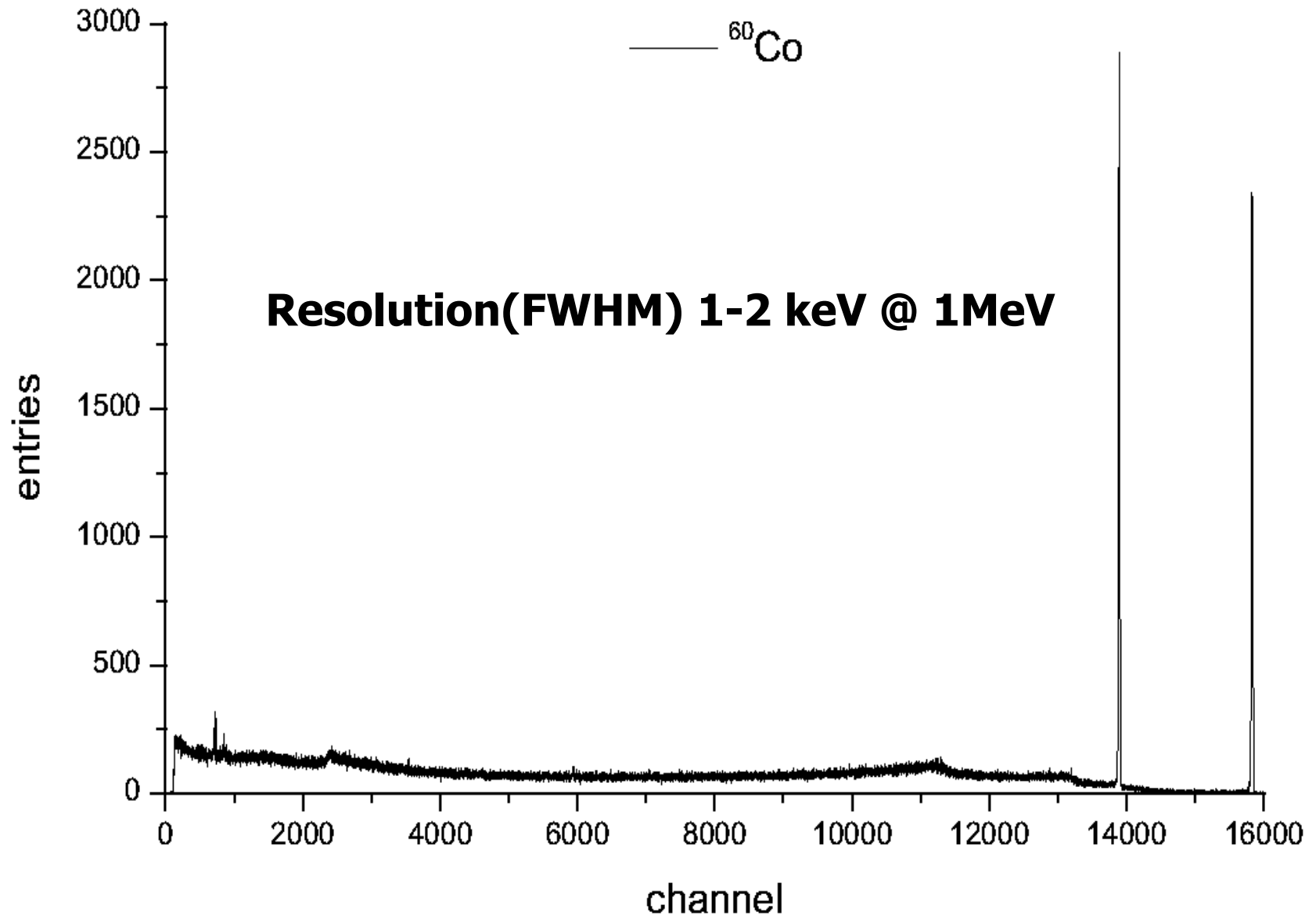
Germanium detectors

Operation temperature: $T = 77\text{K}$ (Liquid Nitrogen)

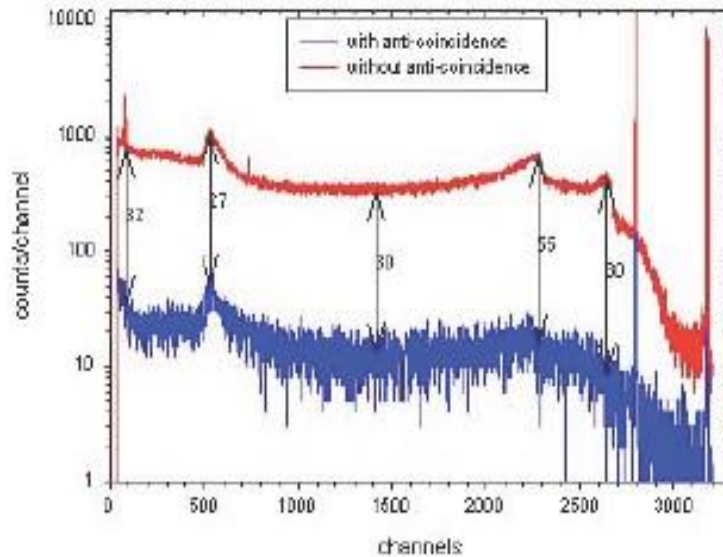
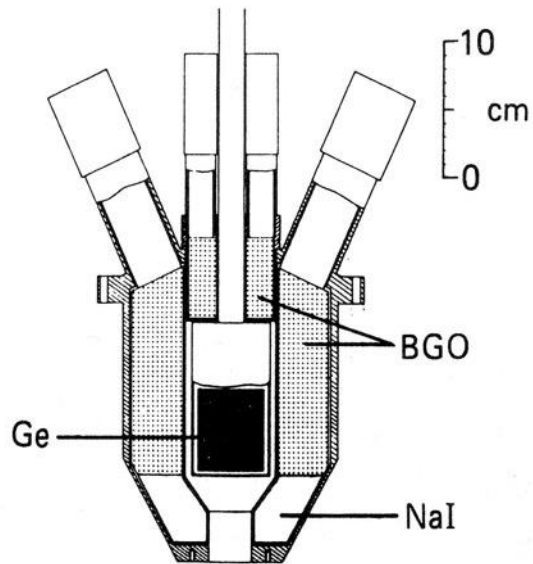
Configuration : co-axial

Electronics is mounted very close to the Crystal

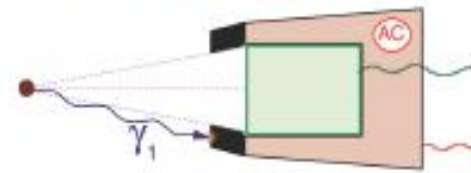




incidence : système anti-Compton

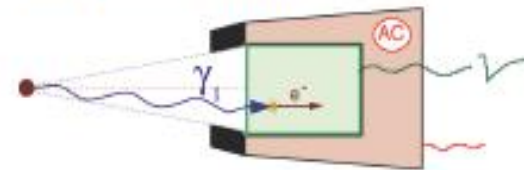


Événement Collimaté



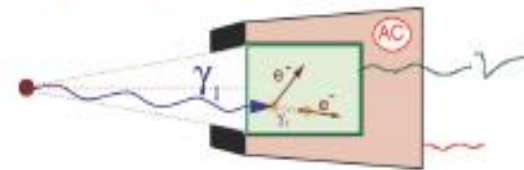
Pas de mesure

Effet photoélectrique



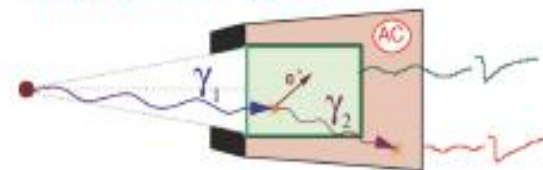
Validé

Compton interne

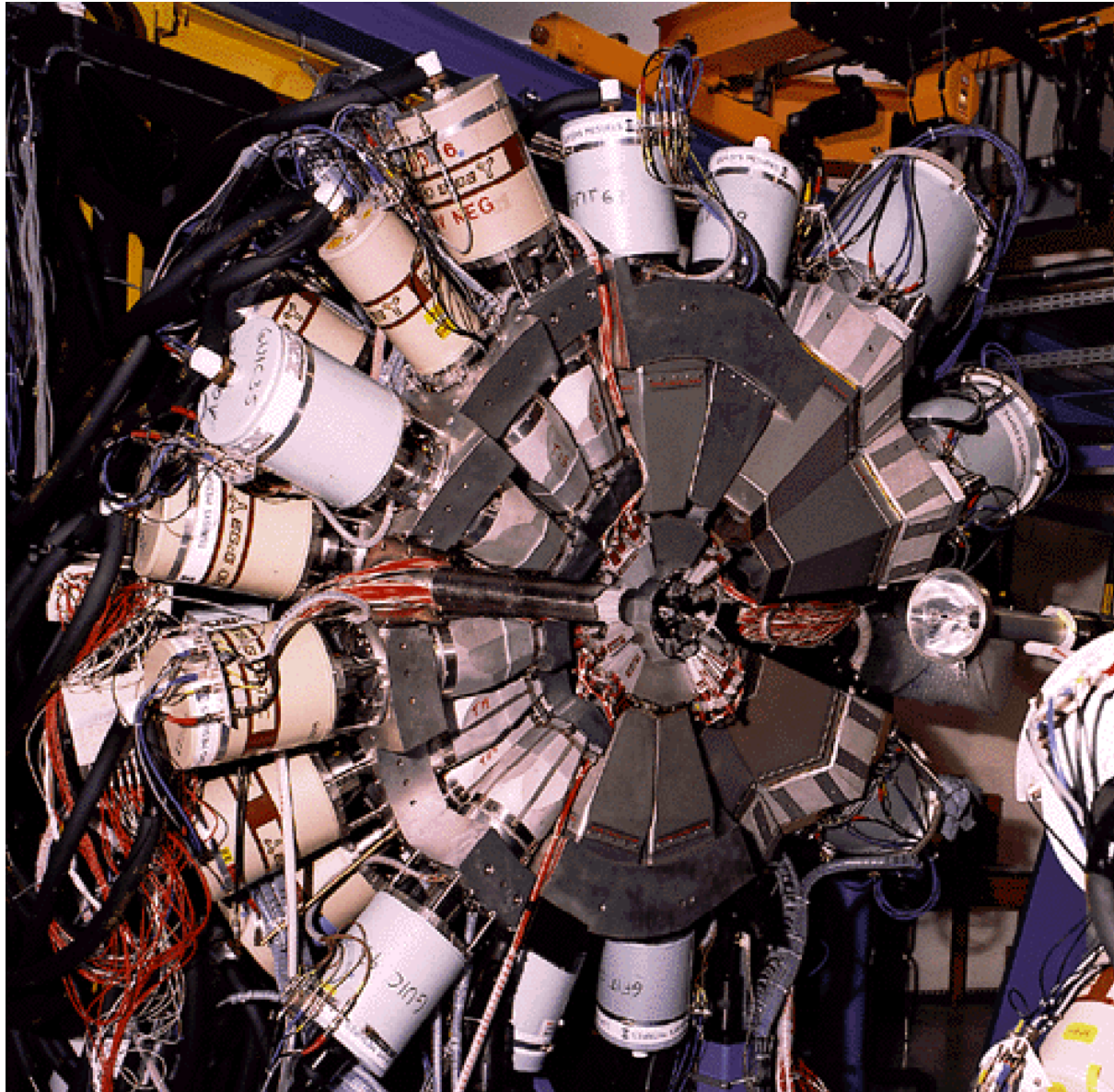


Validé

Echappement Compton



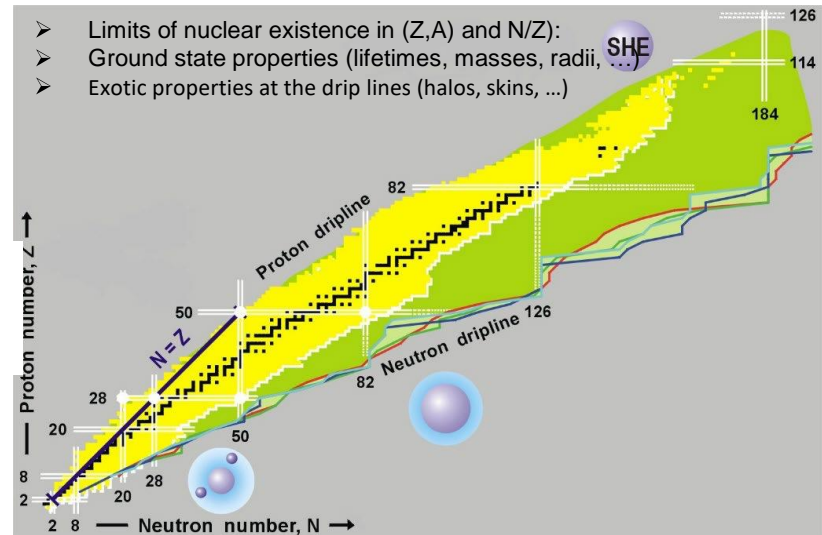
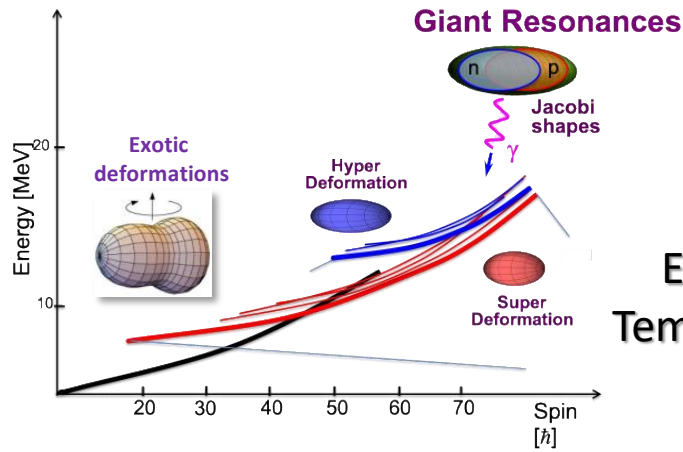
Rejeté



Euroball à Strasbourg

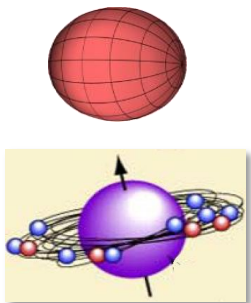
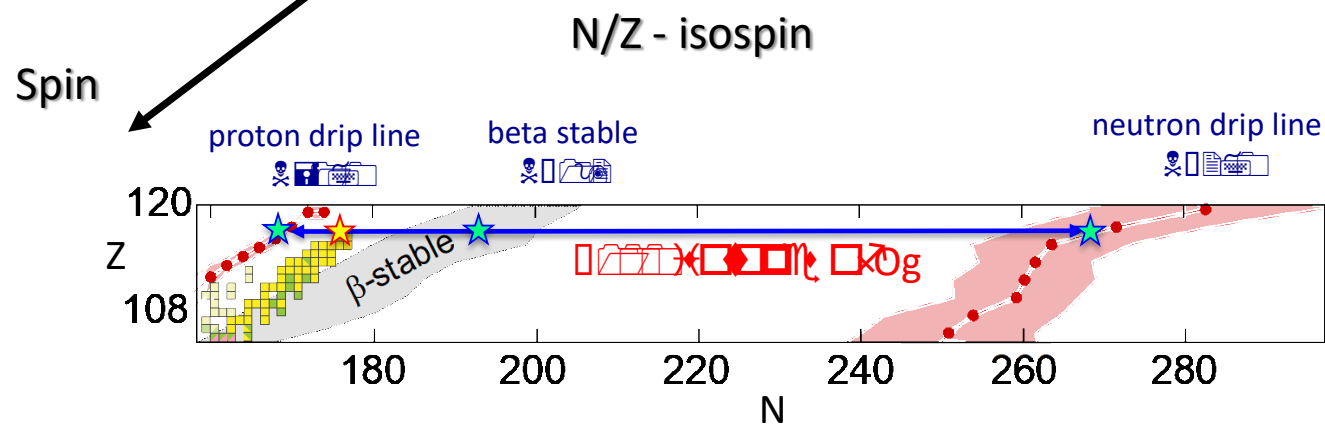
**Il y a
quelques
années**

Challenges in Nuclear Structure Physics



Properties of excited states

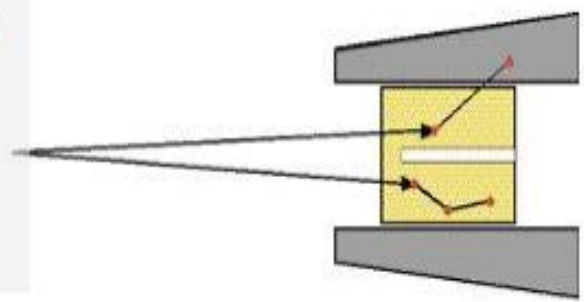
□ γ ray spectroscopy



The idea of γ -ray tracking

Compton Shielded Ge

$\epsilon_{ph} \sim 10\%$
 $N_{det} \sim 100$
 $\Omega \sim 40\%$
 $\theta \sim 8^\circ$



large opening angle means poor energy resolution at high recoil velocity.

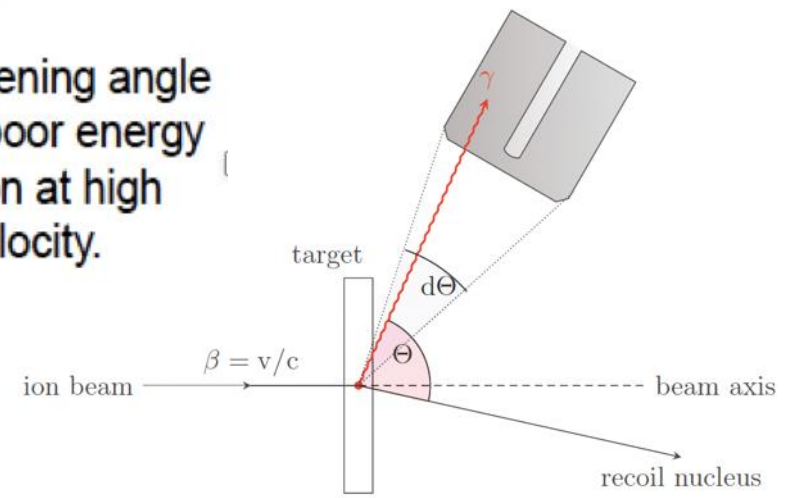
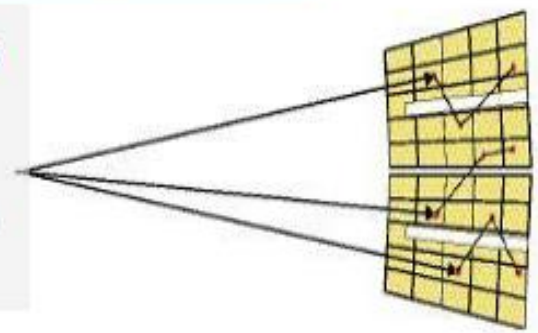


Figure 1.12: Doppler broadening

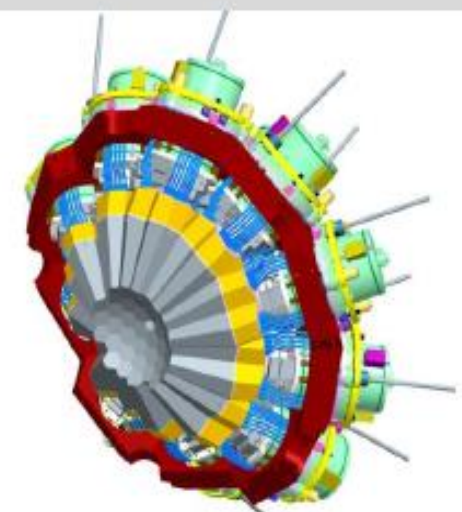
Previously scattered gammas were wasted.
Technology is available now to track them.

Ge Tracking Array

$\epsilon_{ph} \sim 50\%$
 $N_{det} \sim 100$
 $\Omega \sim 80\%$
 $\theta \sim 1^\circ$



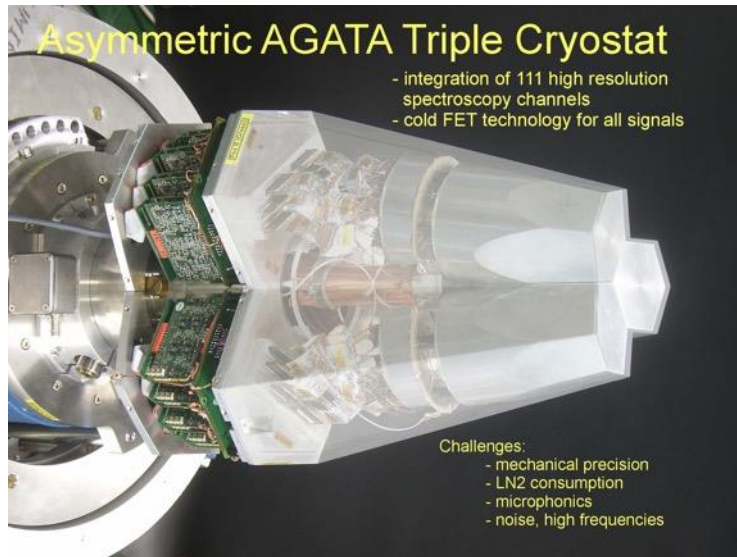
- Combination of:
- segmented detectors
 - digital electronics
 - pulse processing
 - tracking the γ -rays



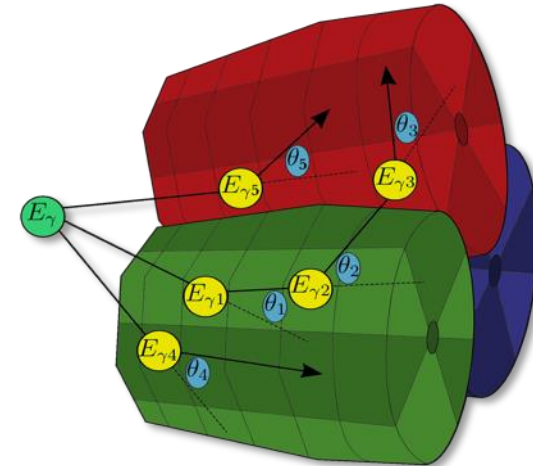
What is AGATA?



13 Countries, > 40 Institutions



- **Solid Sphere of Ge material: Solid angle coverage $\sim 82\%$**
- **36-fold segmentation of crystal**
- **Track each gamma interaction through the crystal**
- **Reconstruct and disentangle gammas**



Rates	3 MHz ($M_\gamma = 1$)	300 kHz ($M_\gamma = 30$)
Efficiency	43% ($M_\gamma = 1$)	28% ($M_\gamma = 30$)
Peak/Total	58% ($M_\gamma = 1$)	49% ($M_\gamma = 30$)
Angular Resolution	$\sim 1^\circ$	
FWHM (1MeV), $v/c = 50\%$	$\sim 6\text{keV}$	

180 hexagonal crystals: 3 shapes

3 fold clusters (cold FET): 60 all equal

Inner radius (Ge): 23.5 cm

Amount of germanium: 362 kg

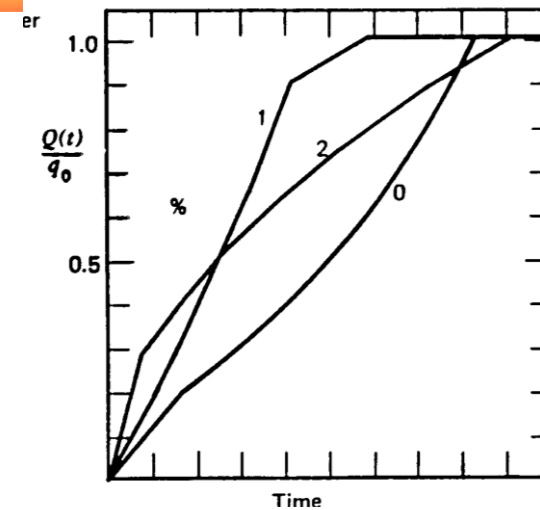
36-fold segmentation

6480 segments

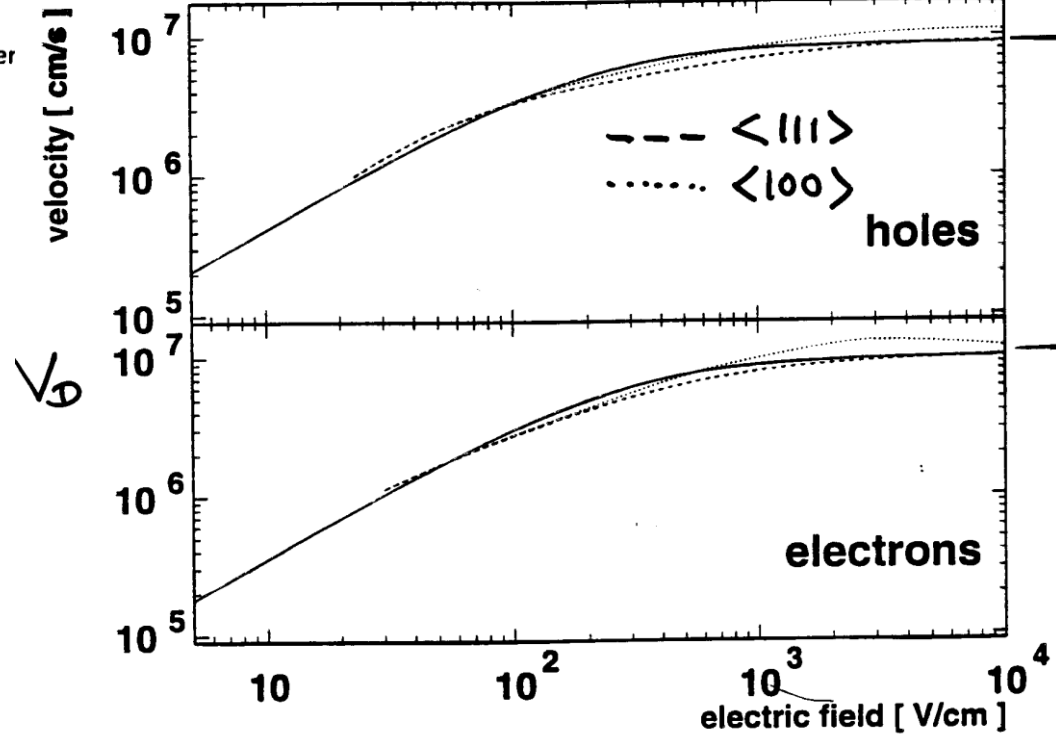
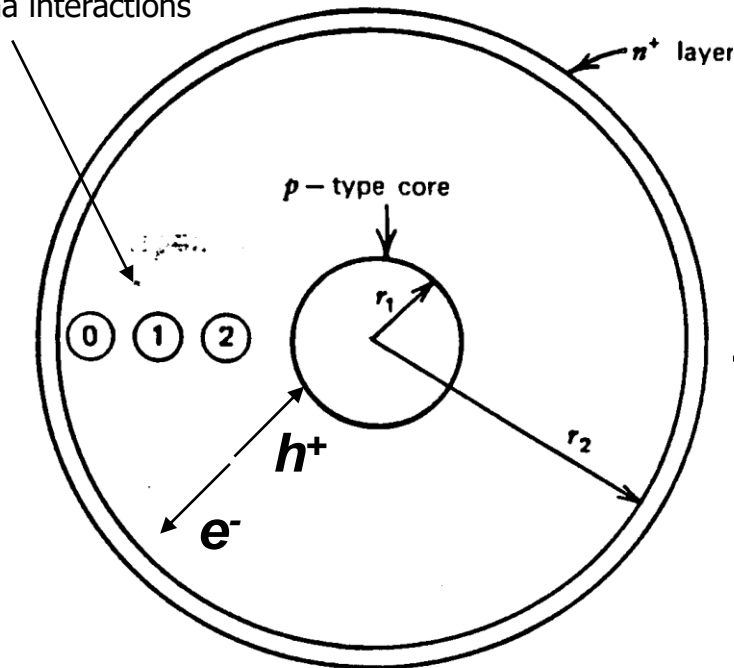


signal formation in Ge-HP

Cylindrical geometry



Gamma interactions



Segmentation of High Purity Ge crystal

Divide the electrodes on the surface of the detector

Weighting field shows how the segmentation works

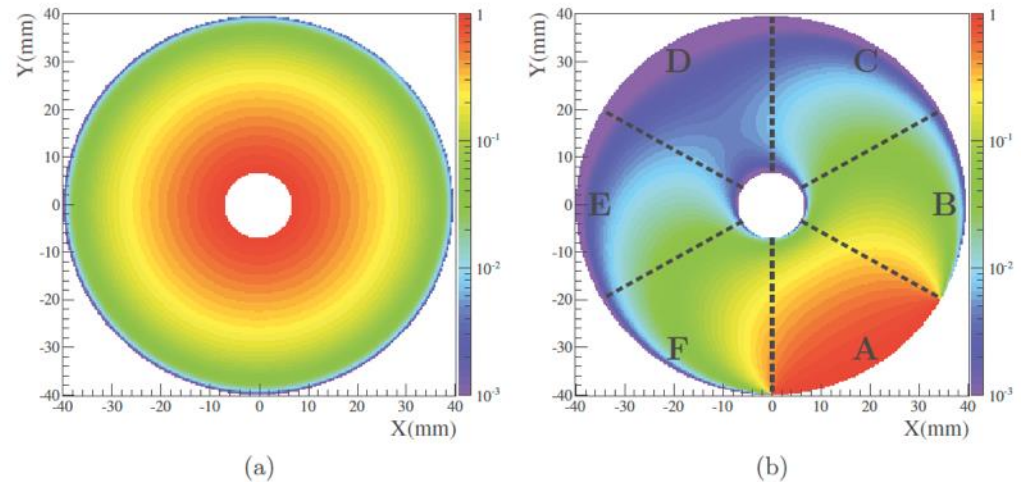
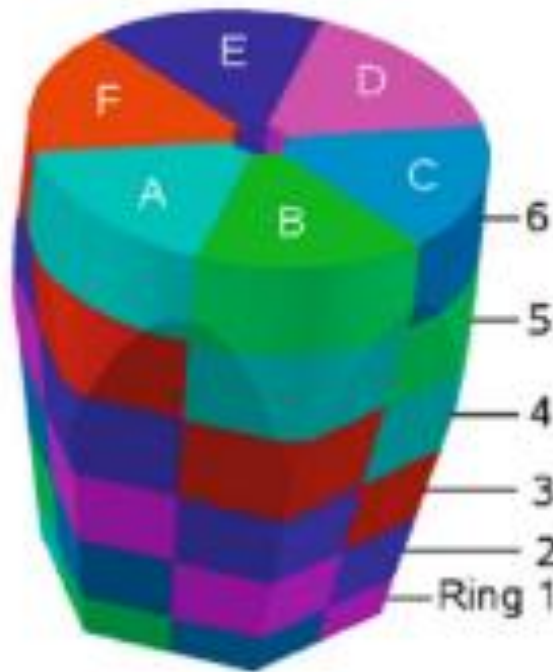


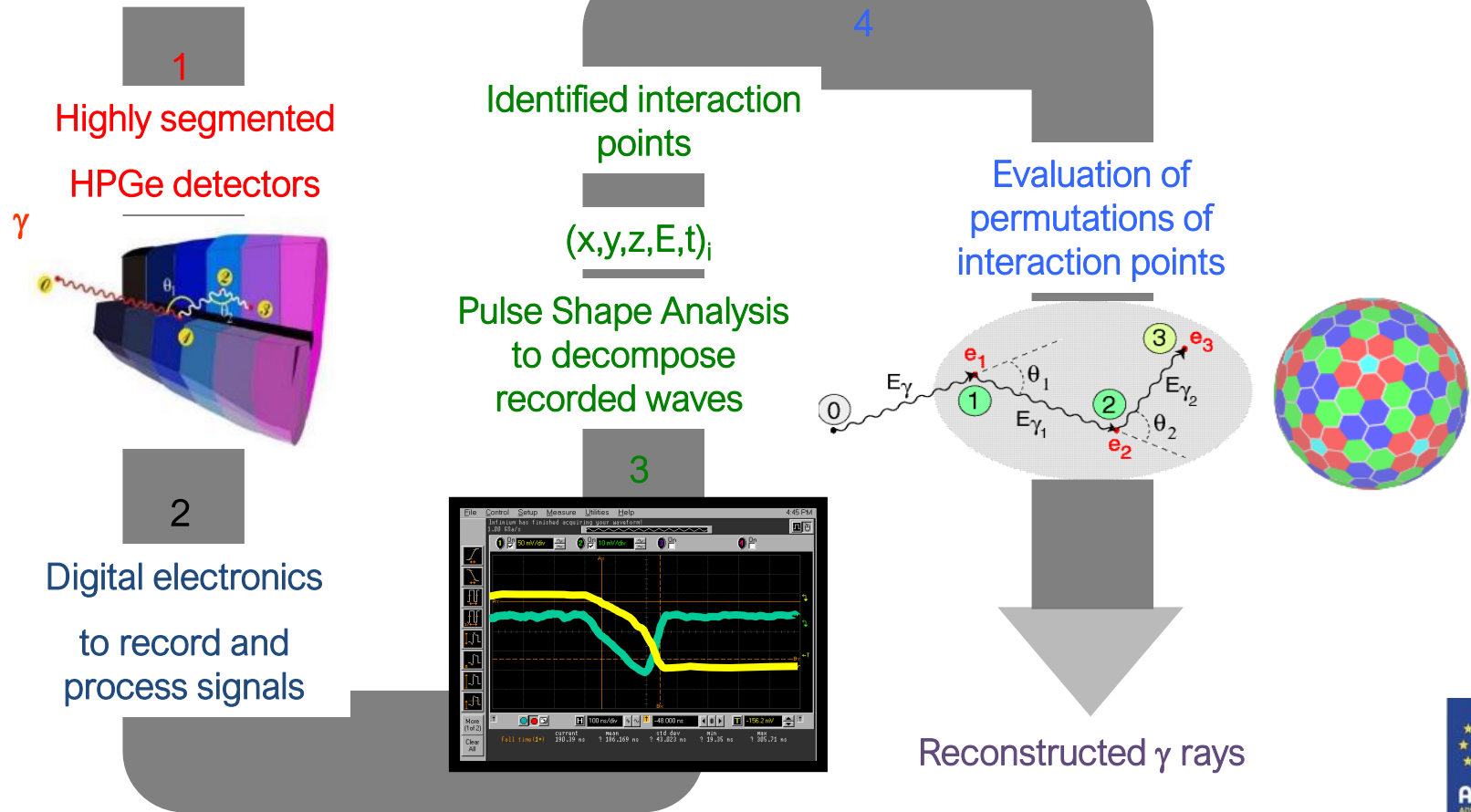
Figure 2.2: Weighting-potential distributions of the Core (a) and of segment A (b). Calculation conditions are the following: readout electrode at unit potential, all other electrode at zero potential, no space charge inside the material.

$$Q(t) = -q \cdot [\phi_w(x_h(t)) - \phi_w(x_e(t))]$$

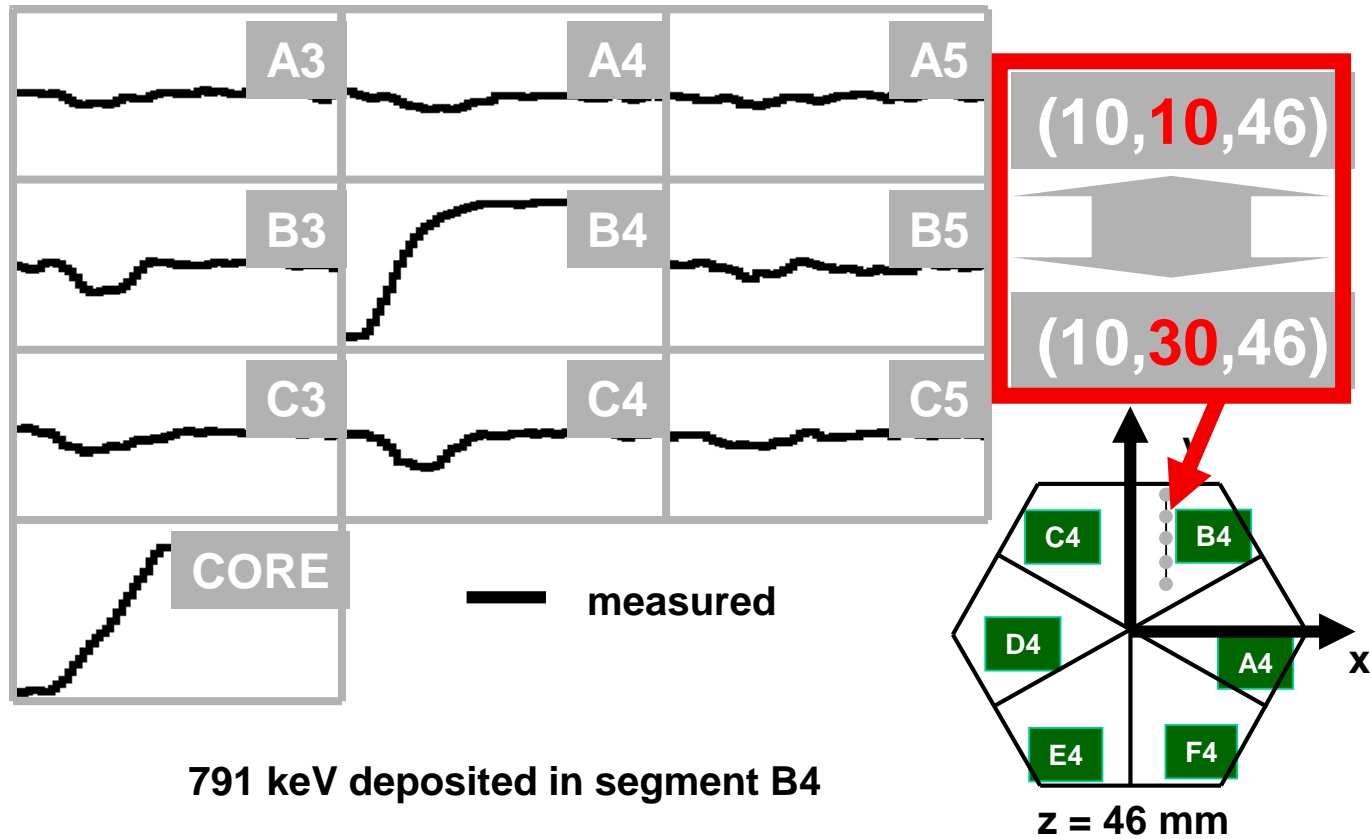
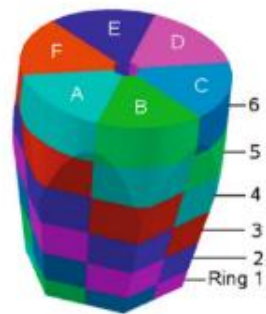
$$i(t) = q \cdot [E_w(x_h(t)) \cdot v_h(t) - E_w(x_e(t)) \cdot v_e(t)]$$

ϕ_w and E_w are the weighting potential and the weighting field.

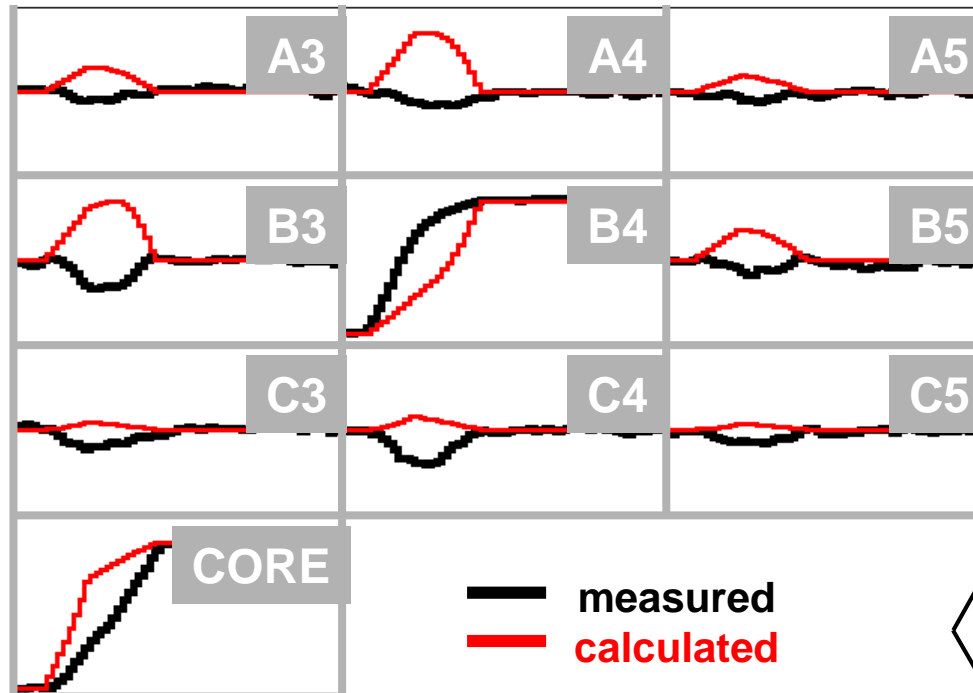
AGATA Tracking Concept



Pulse Shape Analysis Concept

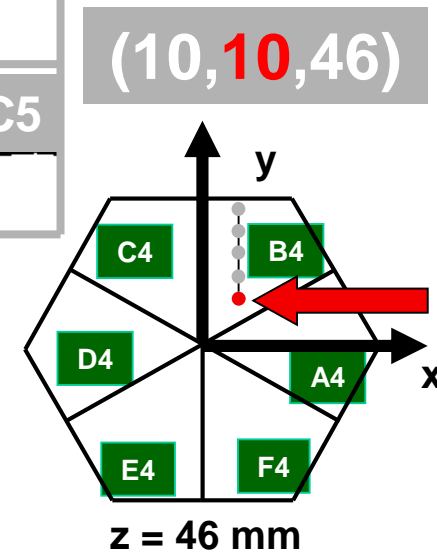


Pulse Shape Analysis Concept

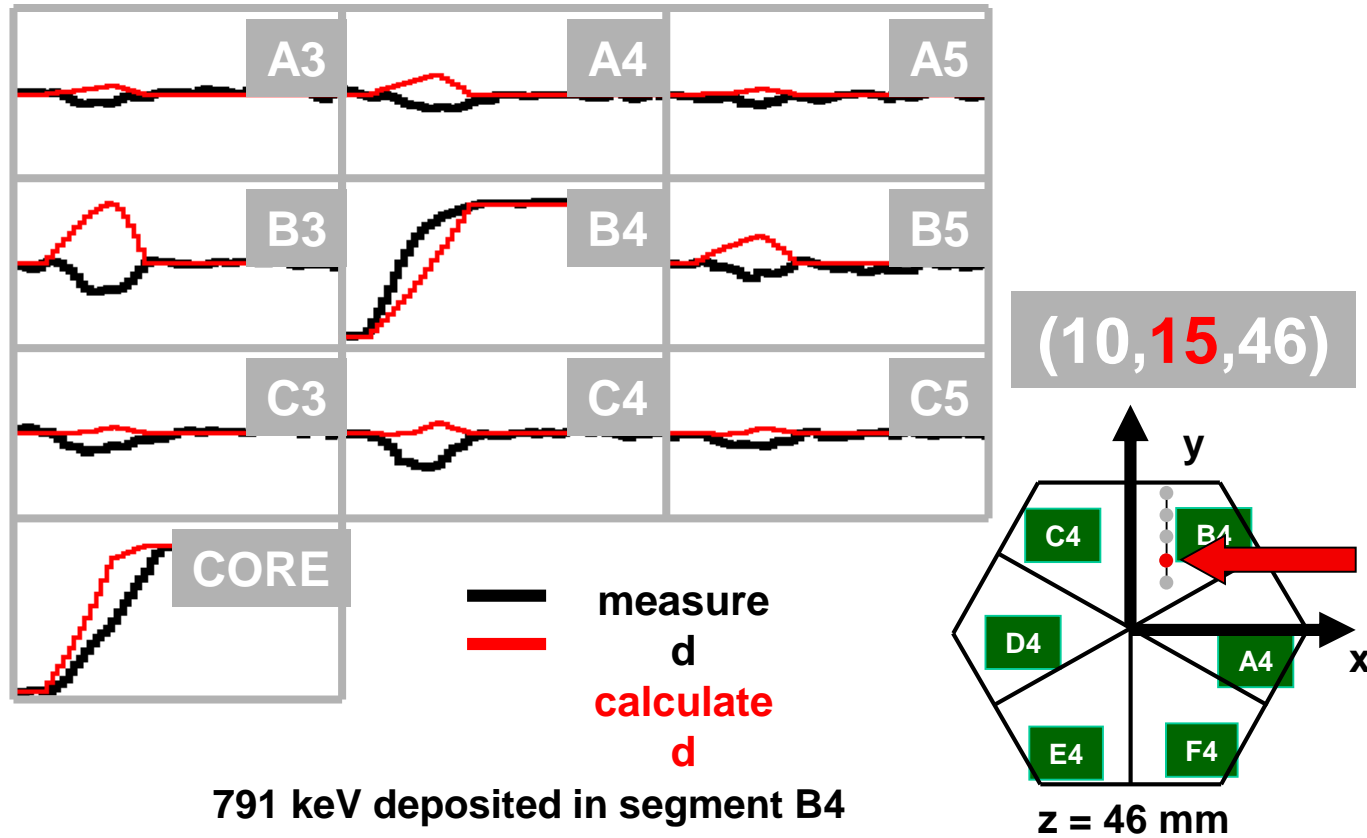


791 keV deposited in segment B4

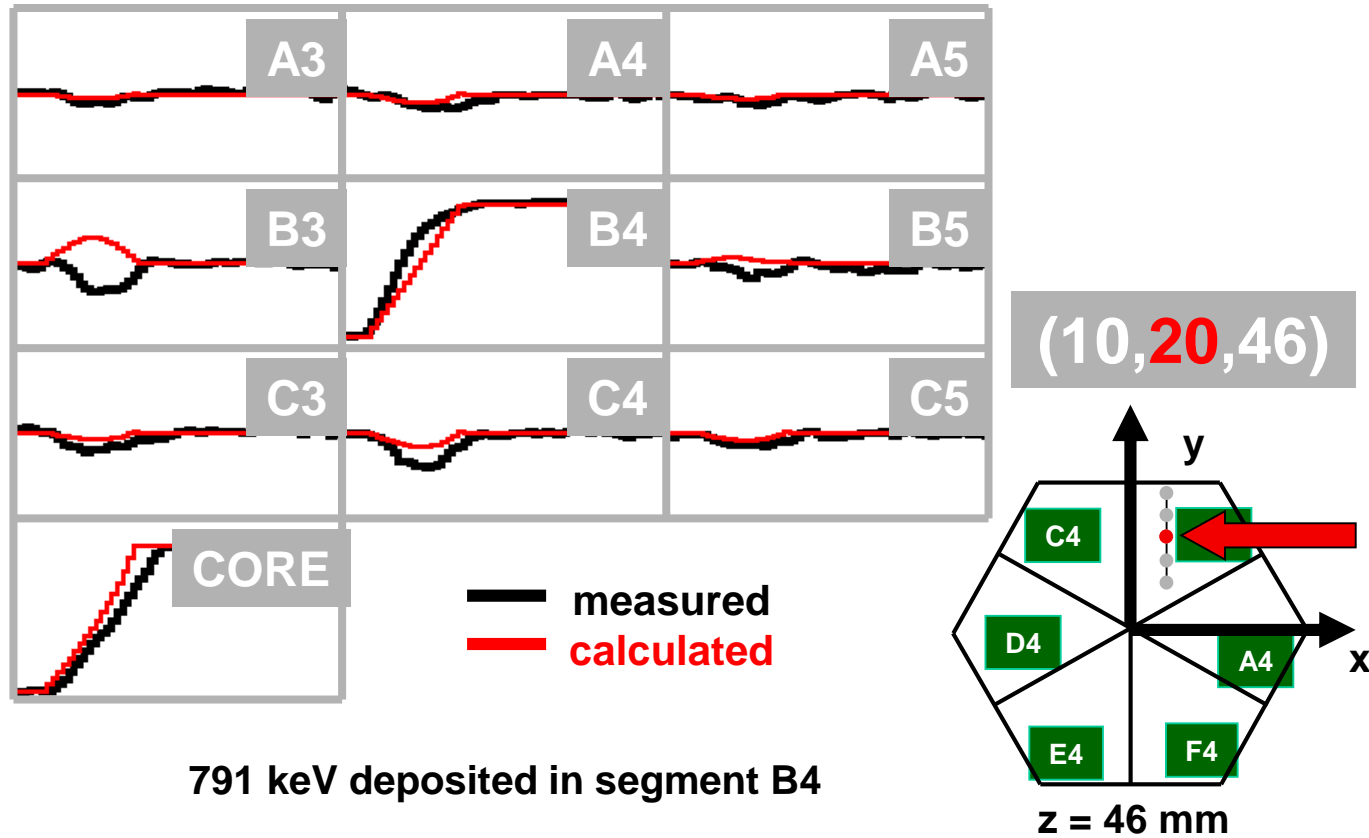
Calculated from Electric field simulation



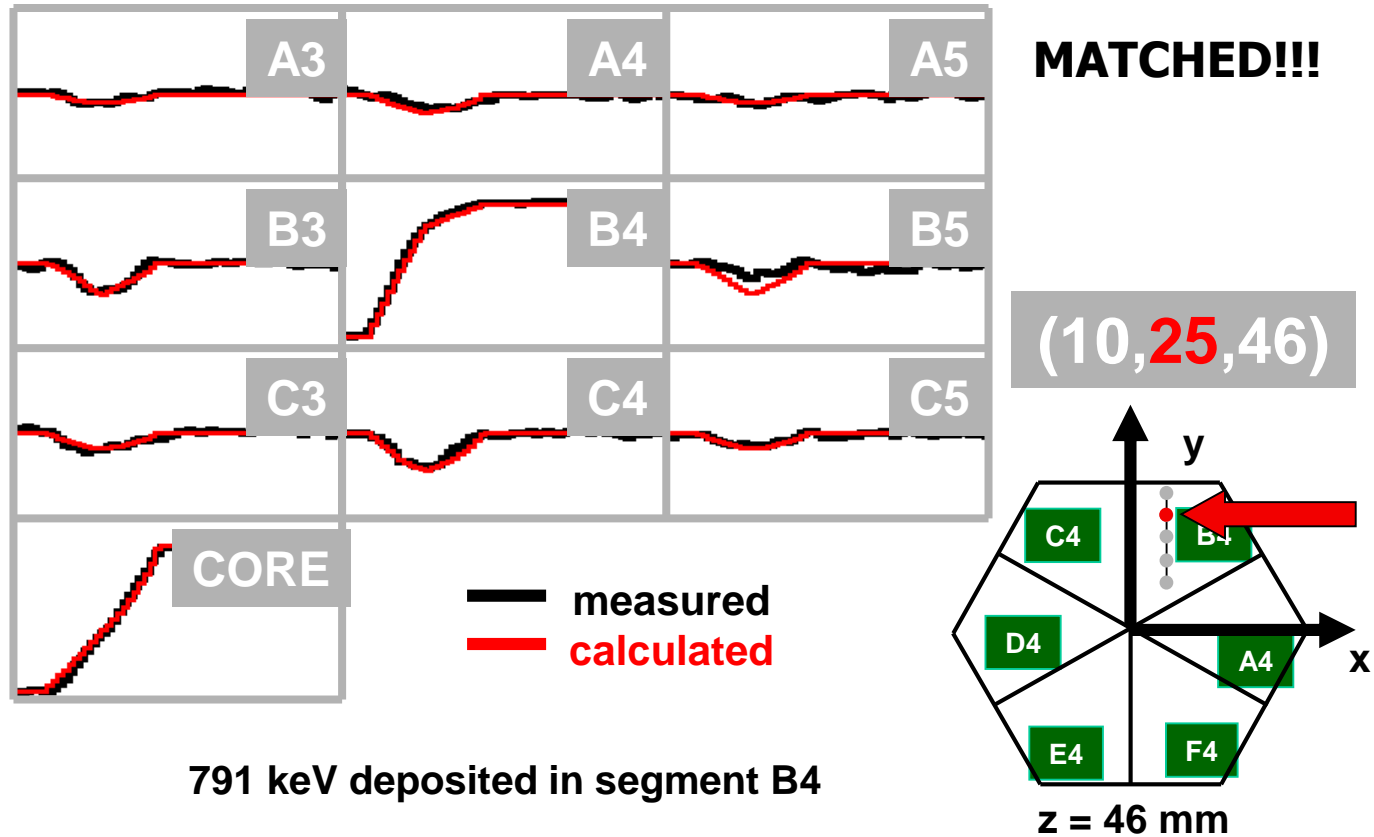
Pulse Shape Analysis Concept



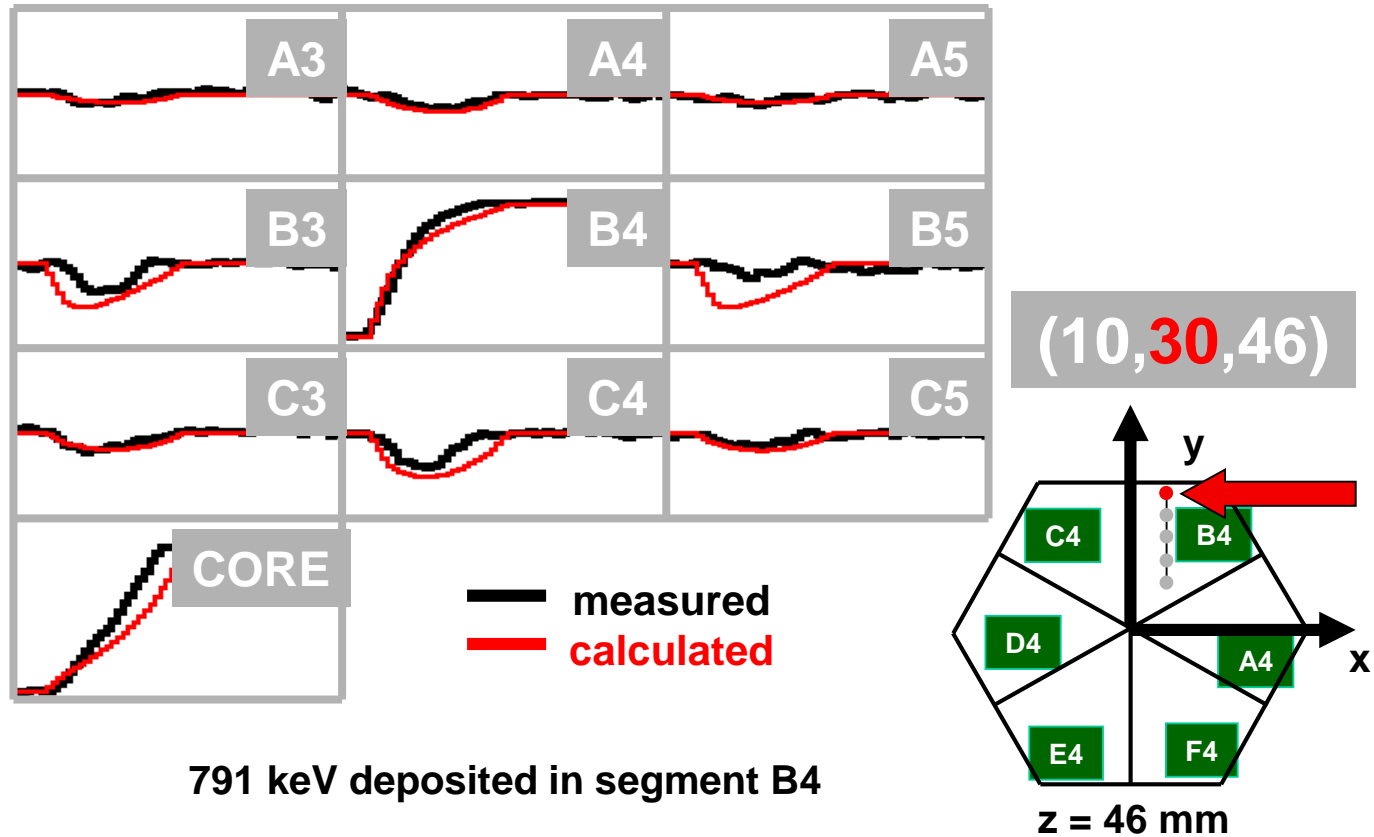
Pulse Shape Analysis Concept



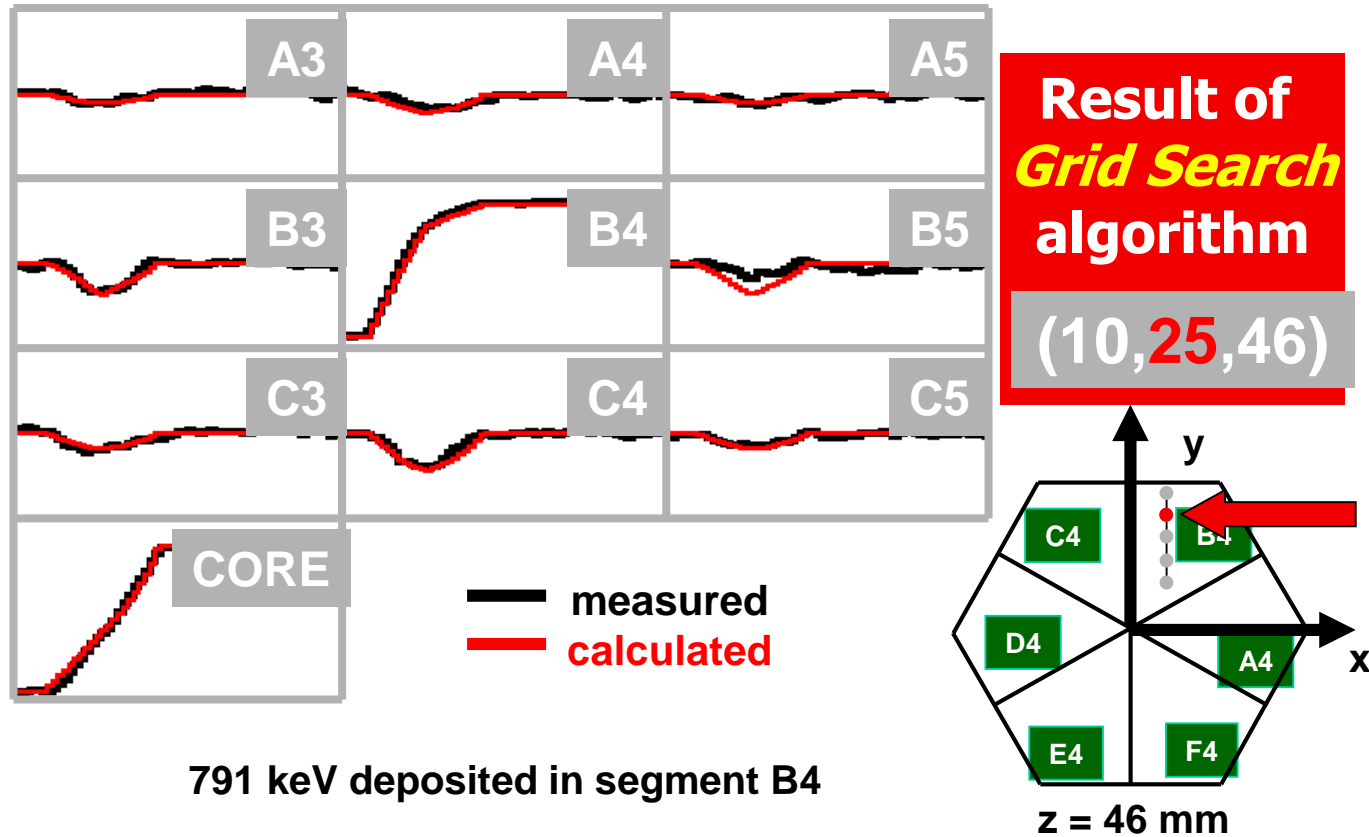
Pulse Shape Analysis Concept



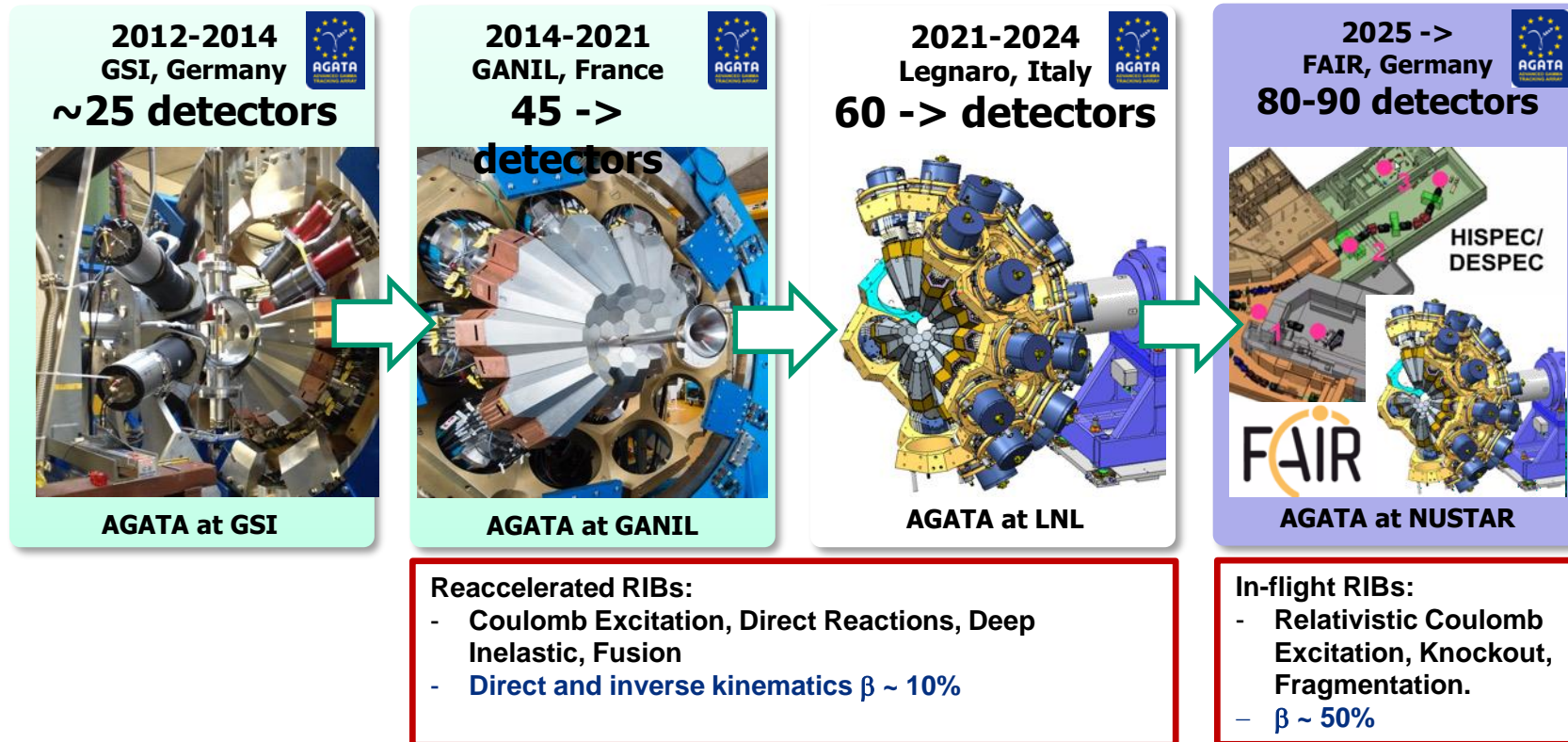
Pulse Shape Analysis Concept



Pulse Shape Analysis Concept

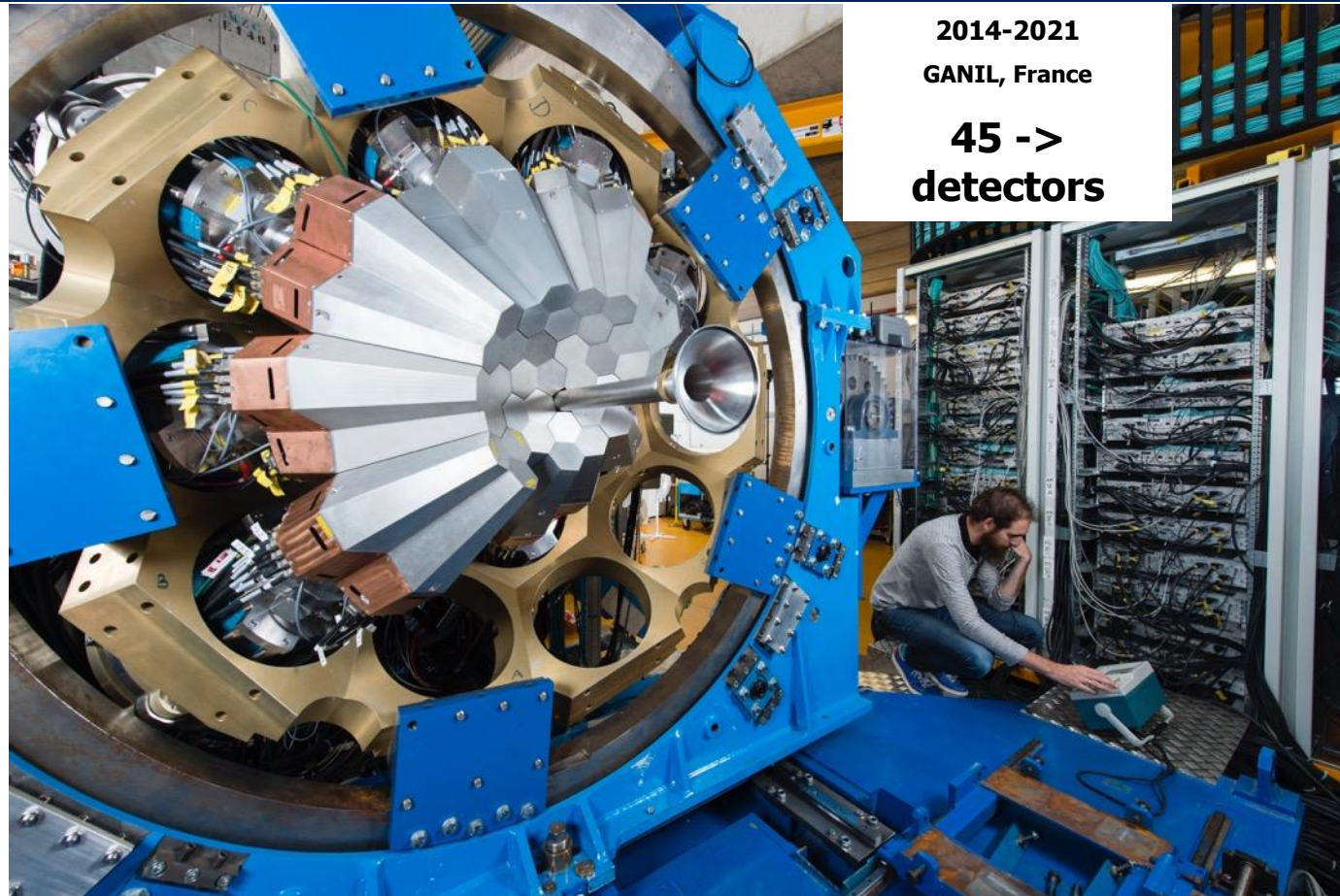


Evolution of AGATA




They think to have 60 detectors for AGATA by end 2023

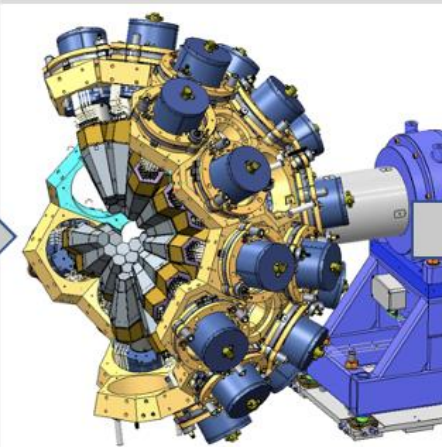
Evolution of AGATA



2014-2021
GANIL, France
**45 ->
detectors**



2021-2024
Legnaro, Italy
60 -> detectors



AGATA at LNL

Conclusions

(nuclear detectors)

- **High Z Scintillators are used for gamma spectroscopy, particular for anti Compton spectrometers**
- **Low Z (organic)-Scintillators used for particle detection/stopping**
- **Semiconductors: Si used for charged particle spectroscopy (alpha, protons, ... Fission fragments)**
- **Semiconductors: HP-Ge for high resolution and high efficient Gamma spectroscopy**

Le LHC

Grand Collisionneur de Hadrons
7 TeV protons + 7 TeV protons

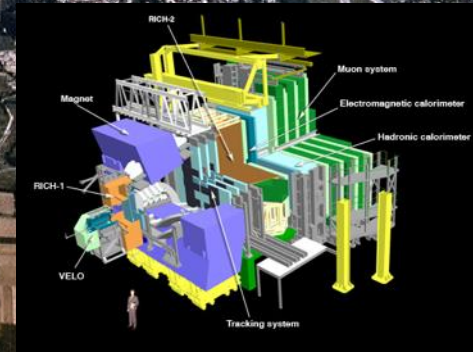


CMS

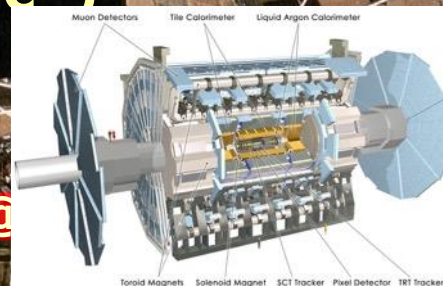


Large Hadron Collider

- Protons circulate 11,245 times/sec
- 100's of millions of proton-proton collisions/second
- Collisions are a billion times hotter than the centre of the sun and create new particles ($E = mc^2$)



ALICE



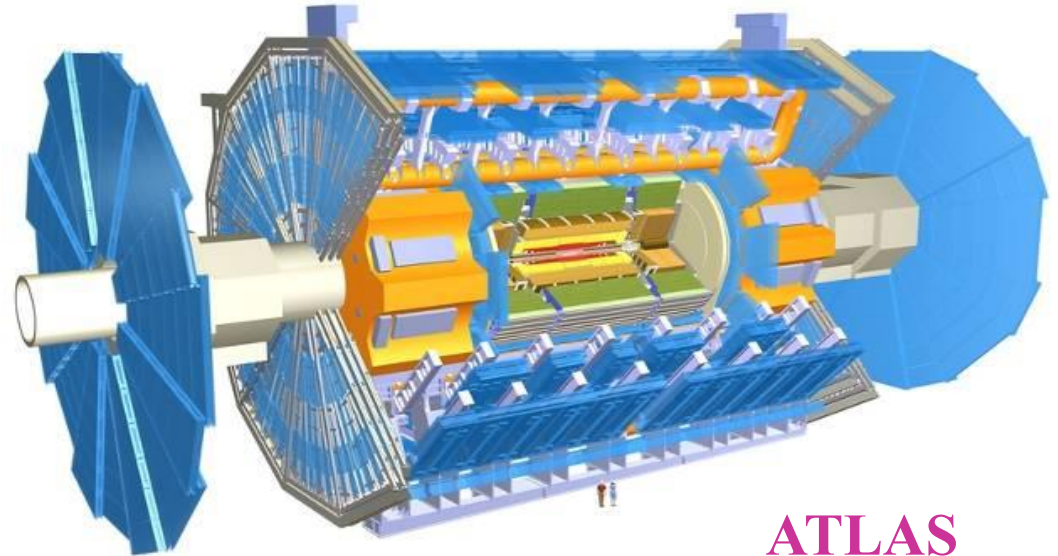
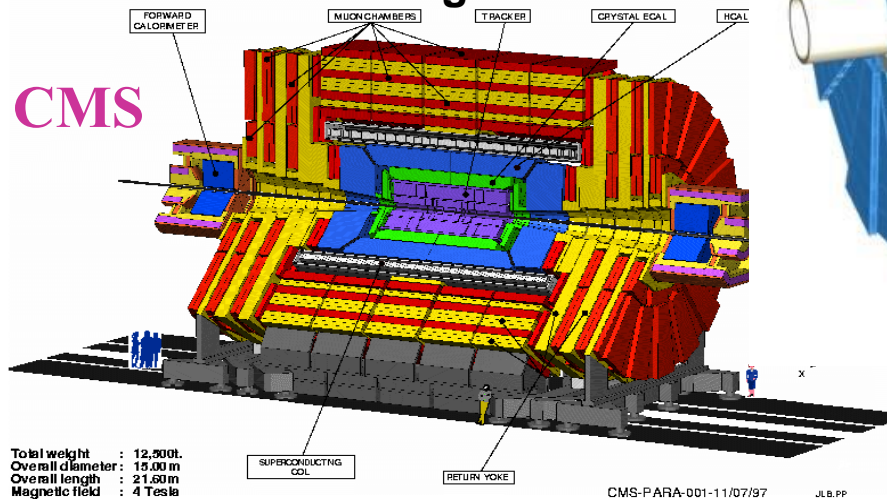
CMS Centre @

Water Centre

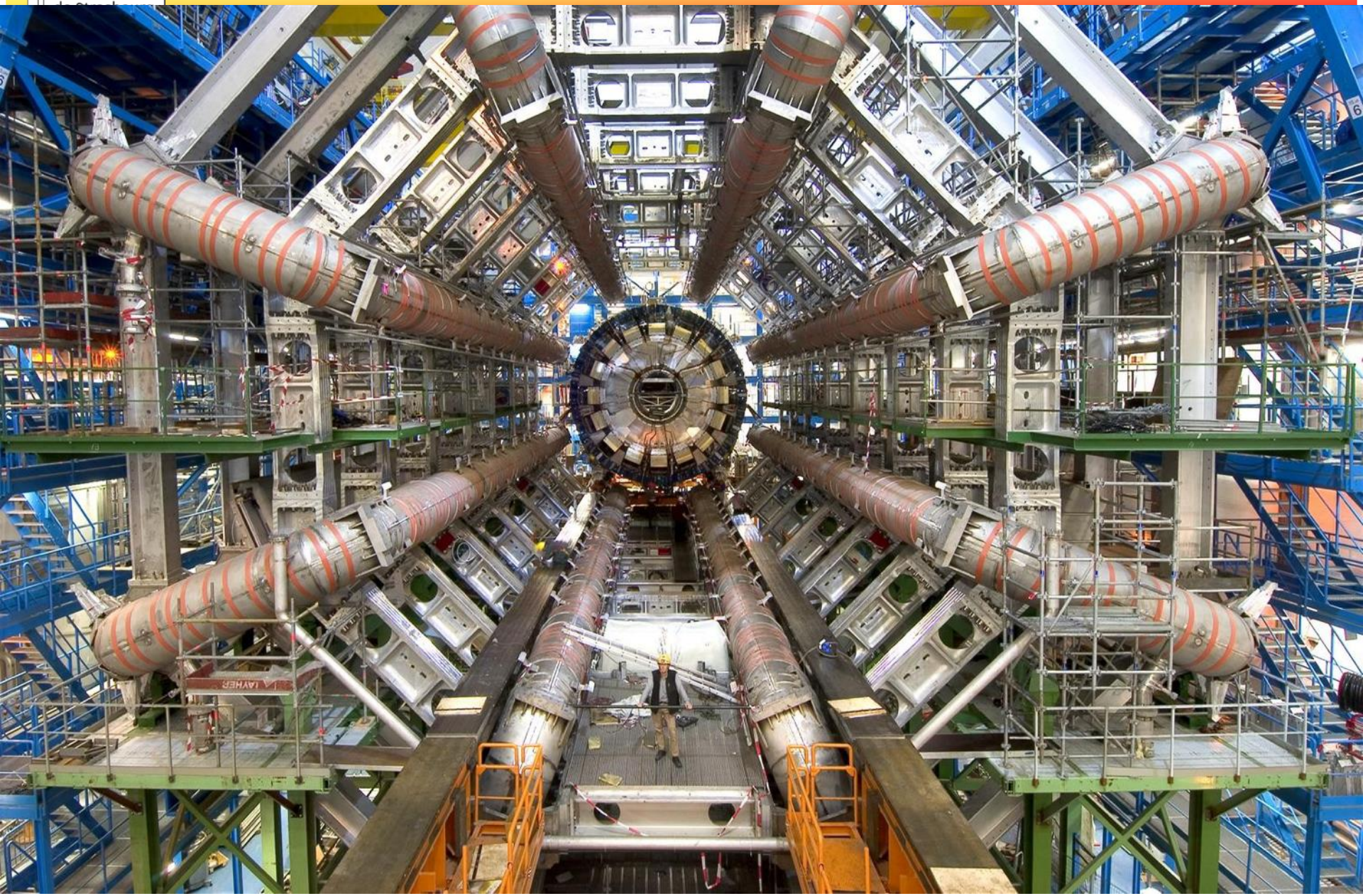


How huge are ATLAS and CMS?

ATLAS superimposed to
the 5 floors of building 40

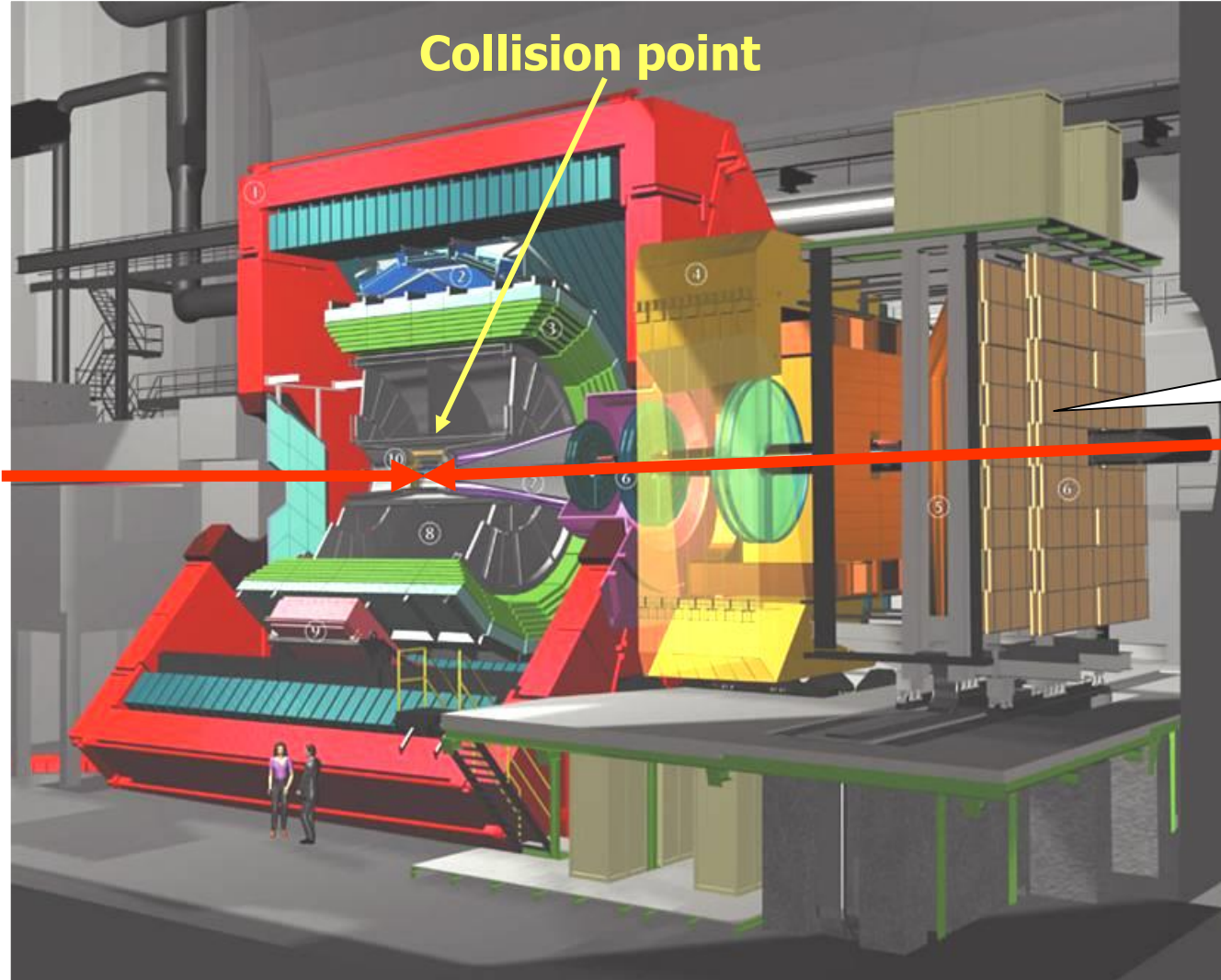


	<u>ATLAS</u>	<u>CMS</u>
Overall weight (tons)	7000	12500
Diameter	22 m	15 m
Length	46 m	22 m
Solenoid field	2 T	4 T



ALICE

Collision point



Over 1000
physicists

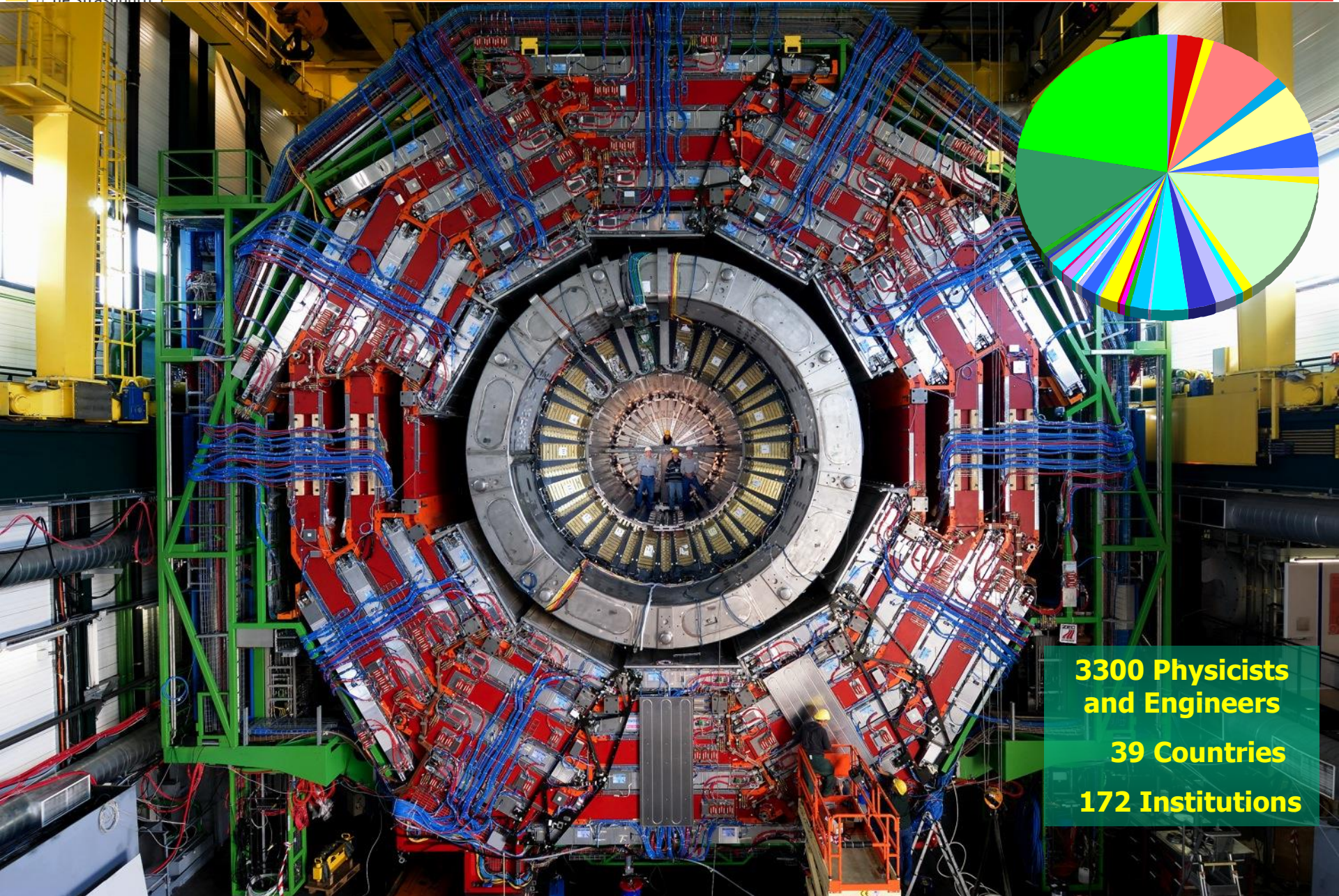
Muon
spectrometer

Dimensions :

Length : 26m.

• Hight : 16m.

• Weight : 10000
tonnes.



**3300 Physicists
and Engineers**
39 Countries
172 Institutions

CMS

MUON ENDCAPS

473 Cathode Strip Chambers (CSC)
 432 Resistive Plate Chambers (RPC)

ECAL 76k scintillating
 PbWO₄ crystals

HCAL Scintillator/brass
 Interleaved ~7k ch

3.8T Solenoid

IRONYOKE

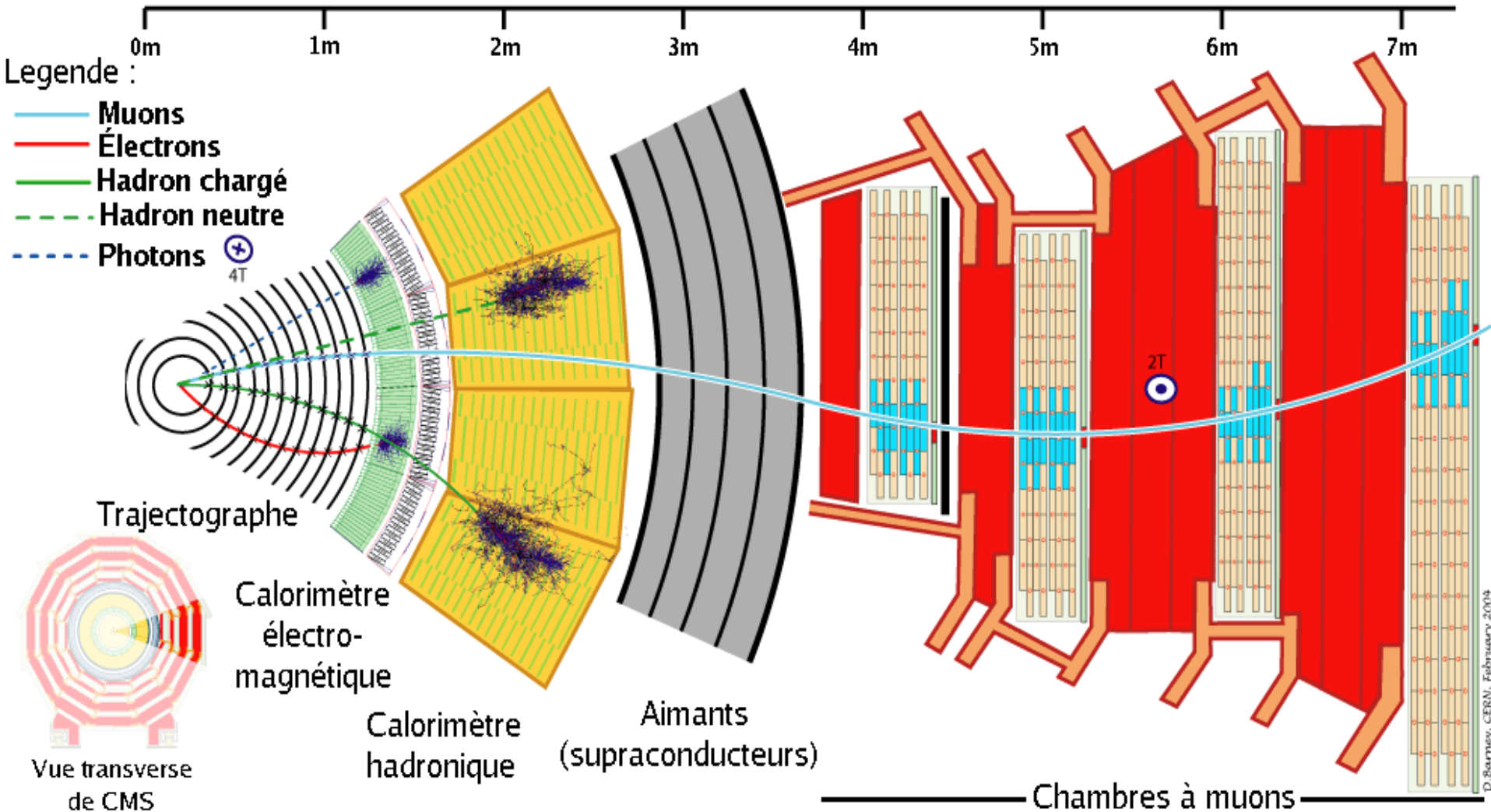
Preshower
 Si Strips ~16 m²
 ~137k ch

Forward Cal
 Steel + quartz
 Fibers ~2~k ch

**Pixel
 Tracker**
ECAL
HCAL
Muons
Solenoid coil

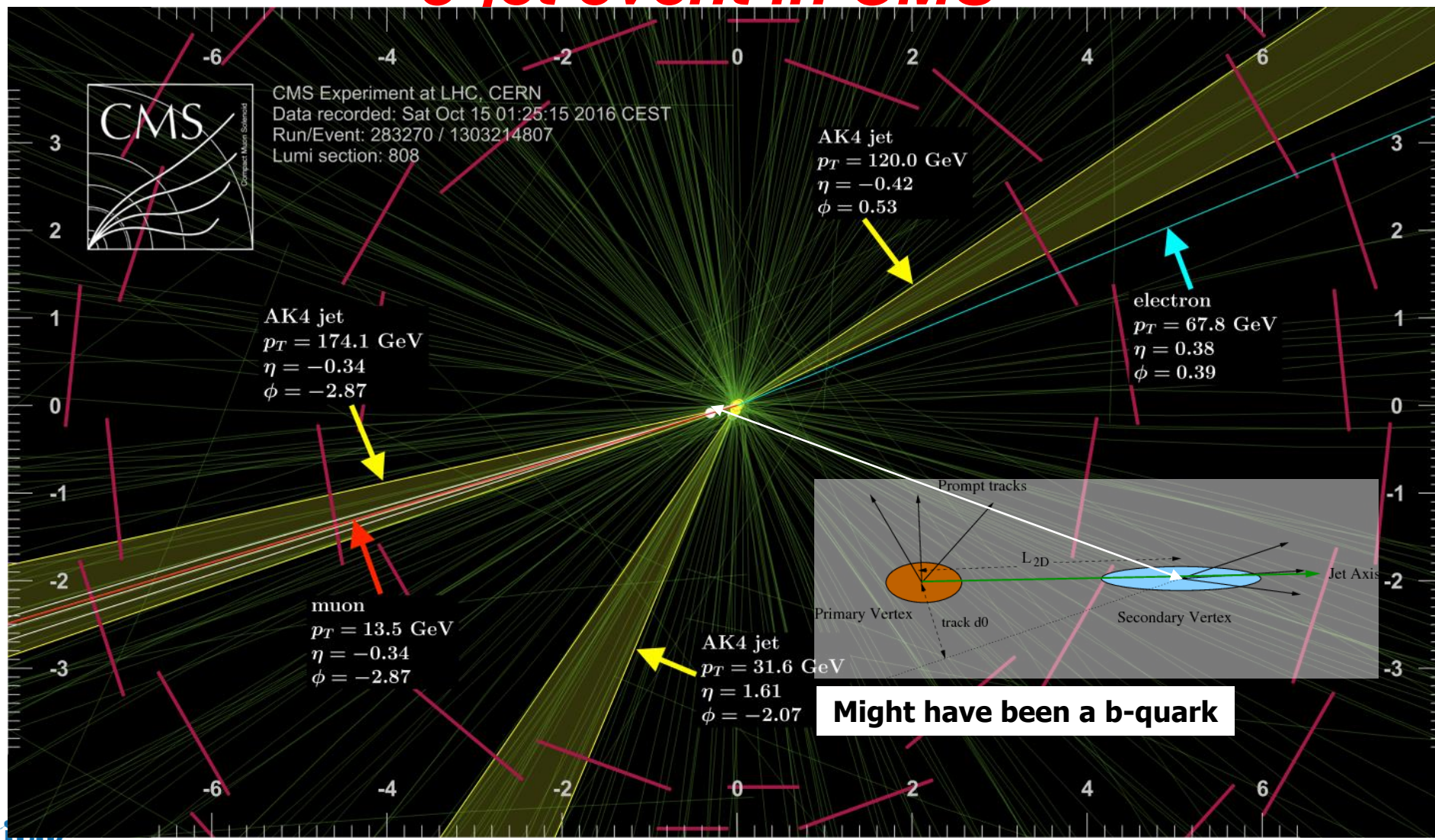
Pixels & Tracker
 • Pixels (100x150 μm²)
 ~ 1 m² ~66M ch
 • Si Strips (80-180 μm)
 ~200 m² ~9.6M ch

MUON BARREL
 250 Drift Tubes (DT) and
 480 Resistive Plate Chambers (RPC)



Transverse slice through CMS detector

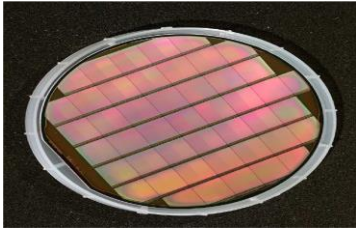
3-jet event in CMS



CMOS Pixel detectors

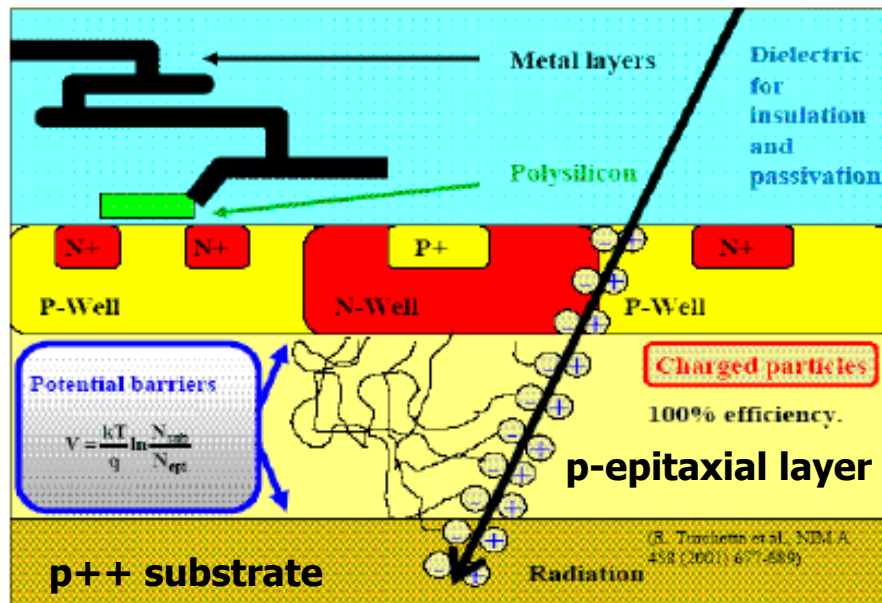
- **MAPS = Monolithic Active Pixel Sensors**
- **For high resolution tracking**

CMOS (Complementary metal-oxide-semiconductor) Detectors



Avantages of CMOS VLSI technology:

- μ -circuits integrated but still
- 100% fill factor
- Small sensitive volume (\approx épitaxial layer) $\approx 10 \mu\text{m}$ thick detectors can be very thin
- Industrial production standards \Rightarrow « modestes » costs,

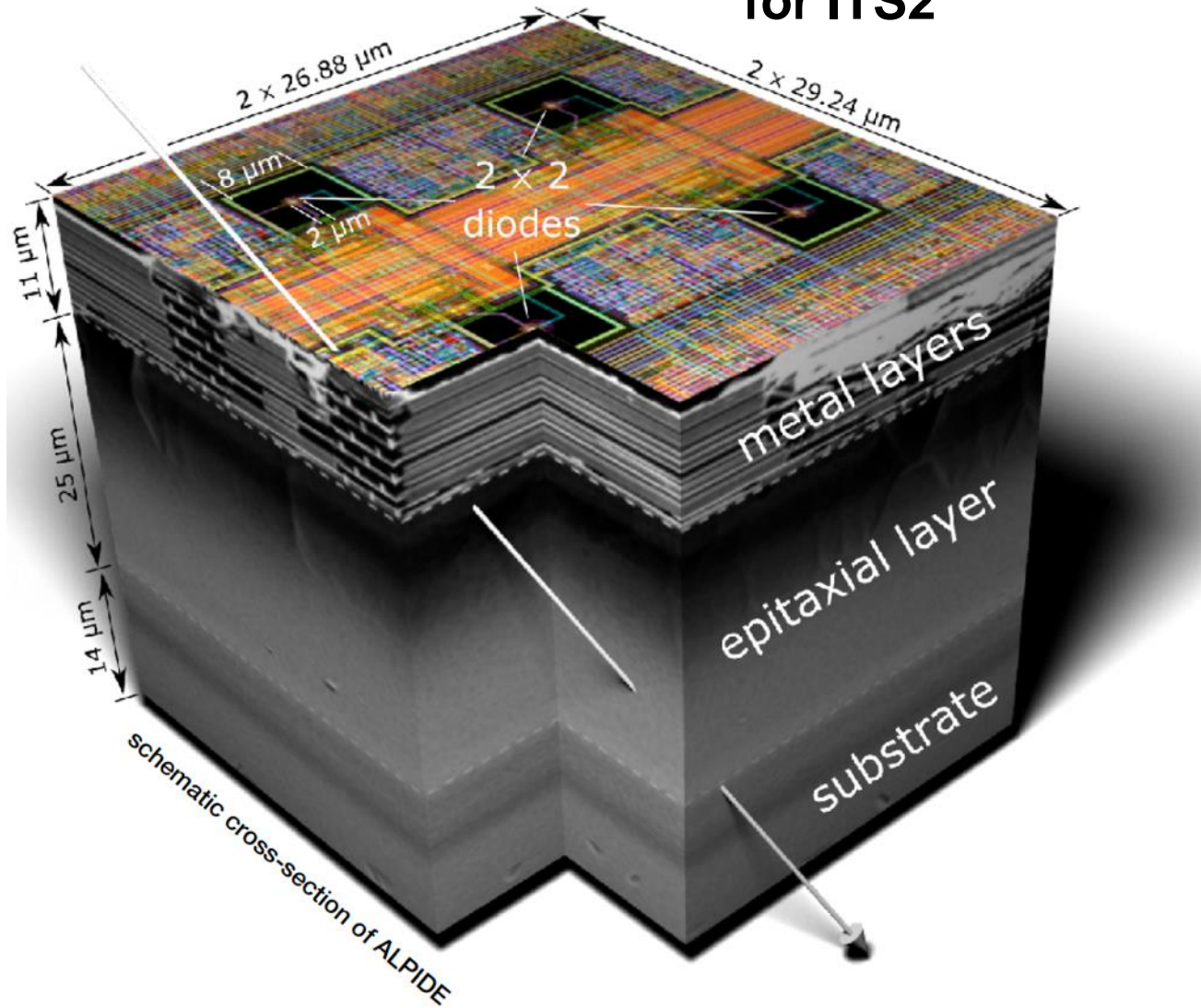


- Signal is created in p-epitaxial layer (lower doping):
 $Q \approx 80 \text{ e-h} / \mu\text{m} \Rightarrow \text{signal} < 1000 \text{ e}^-$
- e^- diffusent (thermiquement) to the junction helped by reflexions at the boundaries formed by the p-well and the substrat (higher doping)
- Diffusion time $< 100\text{ns}$
- Charge is collected by the diode formed by the jonction n-well/p-epitaxial layer

Short coming:

Circuitry of the electronic circuit is limited to only NMOS transistors.

ALPIDE — the Monolithic Active Pixel Sensor (MAPS) for ITS2



Characteristics:

- **Pixel detector could be made very thin, low material budget!**
- **Thin epitaxial layer → Small signals**
- **Small pixel size possible ($10 \times 10 \mu\text{m}^2$) to obtain very good spatial resolution, but then limited space for electronic circuit available**
- **Only n-well Transistors**
- **Simple on pixel-cell electronics → slow Read Out (next slide)**

Basic Read-Out Architecture only 3 transistors

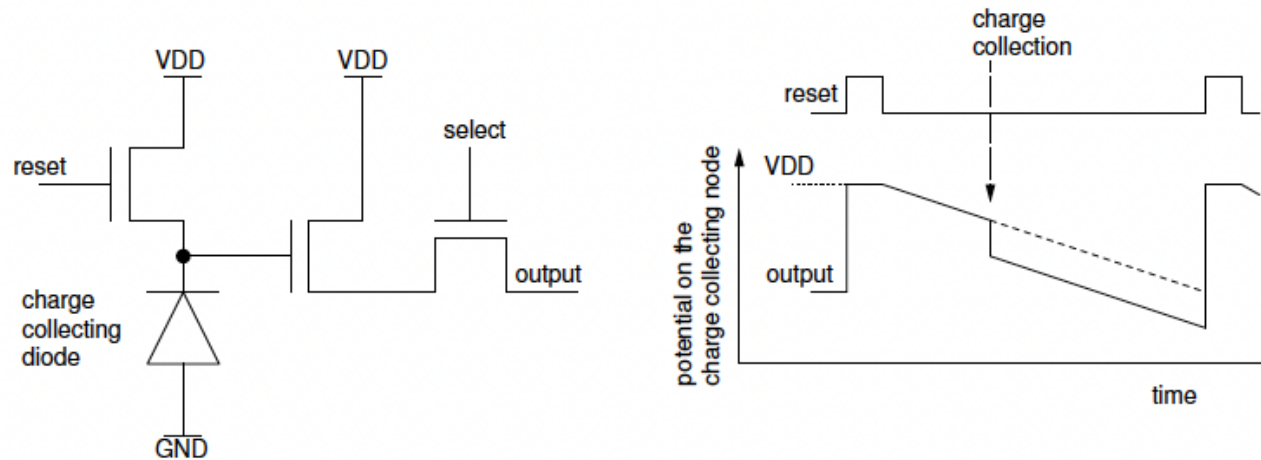
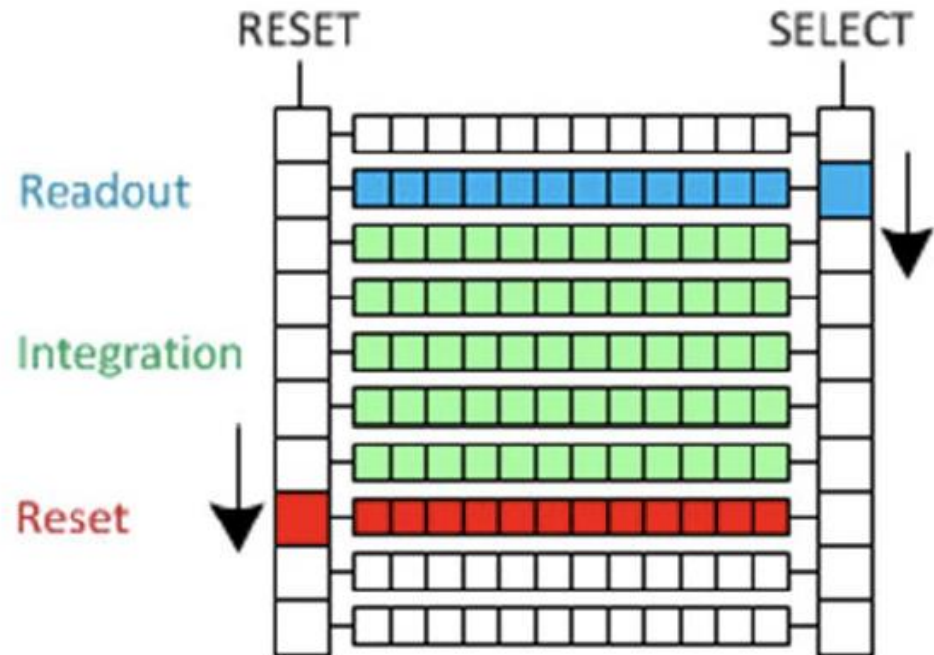


Figure 3.8: Three transistor cell, (a) with a timing diagram showing the signal shape after passage of a particle, (b).

Overview of Rolling Shutter Architecture



Rolling shutter readout concept where the integrated signal is read out and reset row by row:

- In his case all pixel outputs in the column are connected.
- Only one row of pixels is selected at a time for readout and/or reset.
- The column outputs can be multiplexed at the periphery in case of limited analog outputs.
- The recorded values can be digitized by external or internal components

Typical layout of a MAPS chip

CMOS 0.35 μm OPTO technology
 Chip size : 13.7 x 21.5 mm^2

- Testability: several test points implemented all along readout path
 - Pixels out (analogue)
 - Discriminators
 - Zero suppression
 - Data transmission

- Row sequencer
- Width: $\sim 350 \mu\text{m}$

- 1152 column-level discriminators
 - offset compensated high gain preamplifier followed by latch

- Zero suppression logic

- Reference Voltages Buffering for 1152 discriminators

- I/O Pads
- Power supply Pads
- Circuit control Pads
- LVDS Tx & Rx

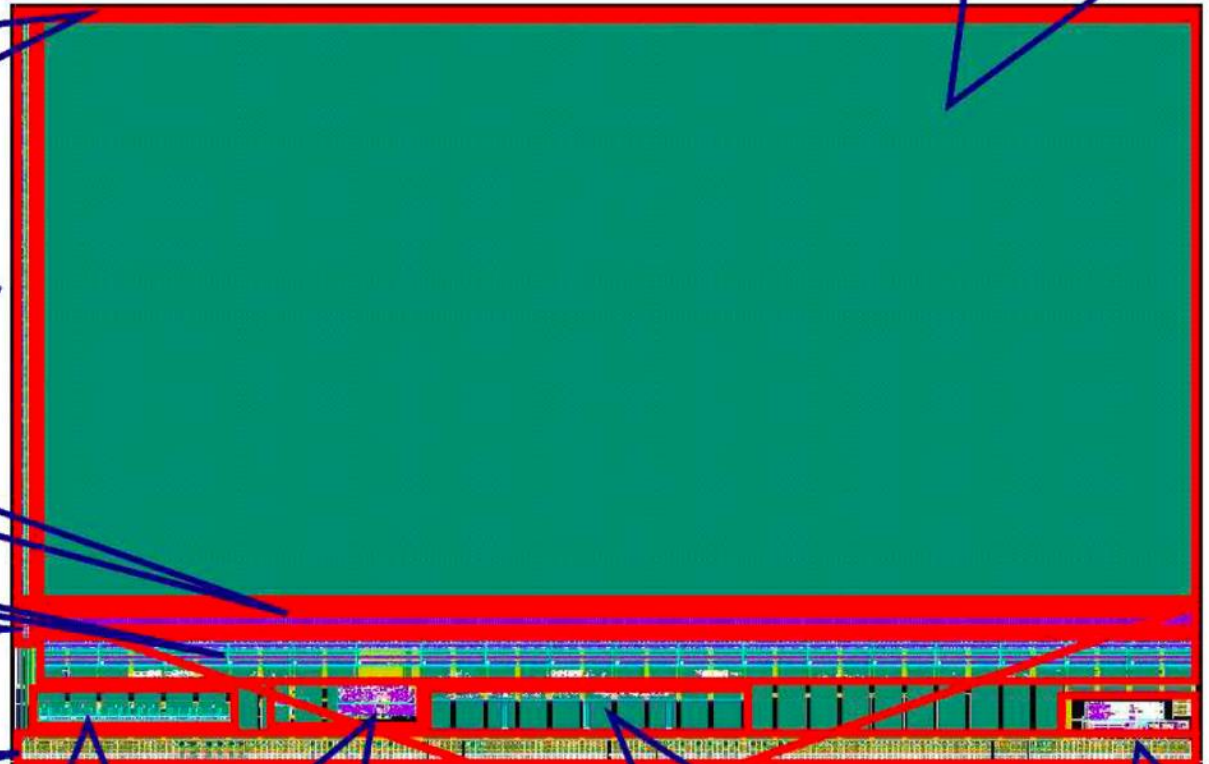
- Current Ref.
- Bias DACs

- Readout controller
- JTAG controller

- Memory management
- Memory IP blocks

- PLL, 8b/10b optional

- Pixel array: 576 x 1152, pitch: 18.4 μm
- Active area: $\sim 10.6 \times 21.2 \text{ mm}^2$
- In each pixel:
 - Amplification
 - CDS (Correlated Double Sampling)



Developments to improve performance for different experiments

- **Several labs develop CMOS pixel sensors : Italy (INFN, Univ.), UK (RAL), CERN, France (IPHC, Saclay), USA, ...**
- **Increase and speed up collected charge by drift in depleted silicon**
- **Use of high resistivity silicon wafers**
- **Use of different (more complicated) CMOS processes**
- **Change layout to use the complete design potential (use of p-MOS transistors)**
- **Speed up Read Out architecture**
- **Large area (wafer size) devices (stitching)**
- **Curved thin detector layers without additional support material**
- **....**

Depleted Monolithic Active Pixels (HV-MAPS or D-MAPS)

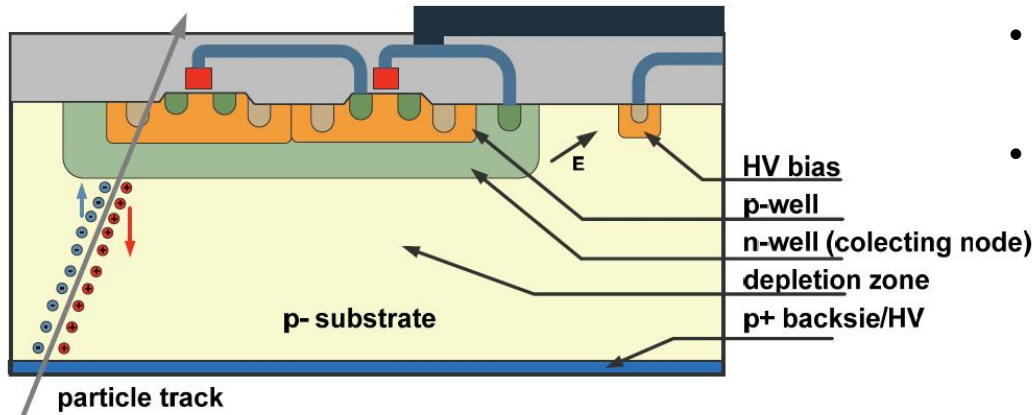
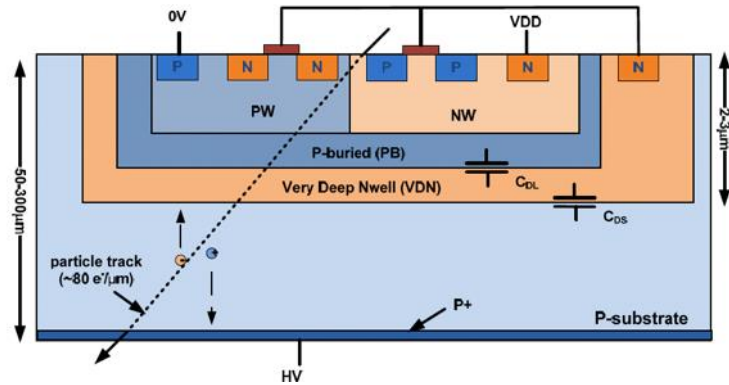


Figure 1-4 Cross section of a depleted MAPS detector with fully depleted bulk with backside contact where charge is collected by drift.

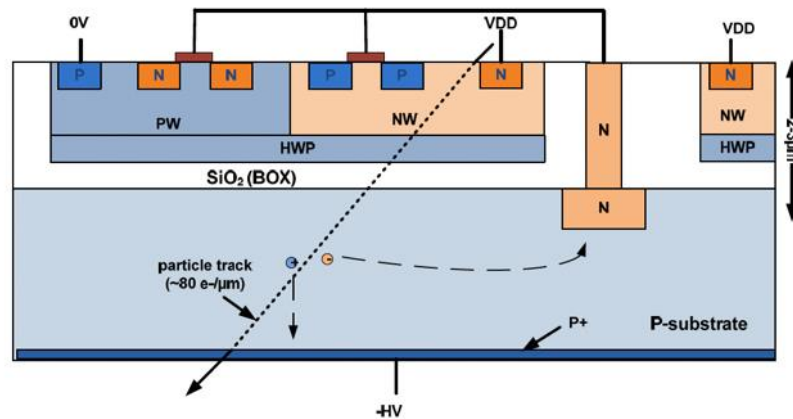
Goals:

- large signals
- fast charge collection by drift in a 50 μm – 200 μm thick depleted layer
- the use of PMOS and NMOS transistors in the pixel cell (full CMOS),
- The entire CMOS pixel electronics is placed inside the deep n-well.
- This way, the pixel contains only one deep n-well without any inactive secondary wells that could attract the signal charge and cause detection inefficiency.
- it is reversely biased with respect to the substrate from the front side.
- By applying high voltage reverse bias (>60V) it is possible to create a depletion depth of a few to tens of microns
- implementation in a commercial technology



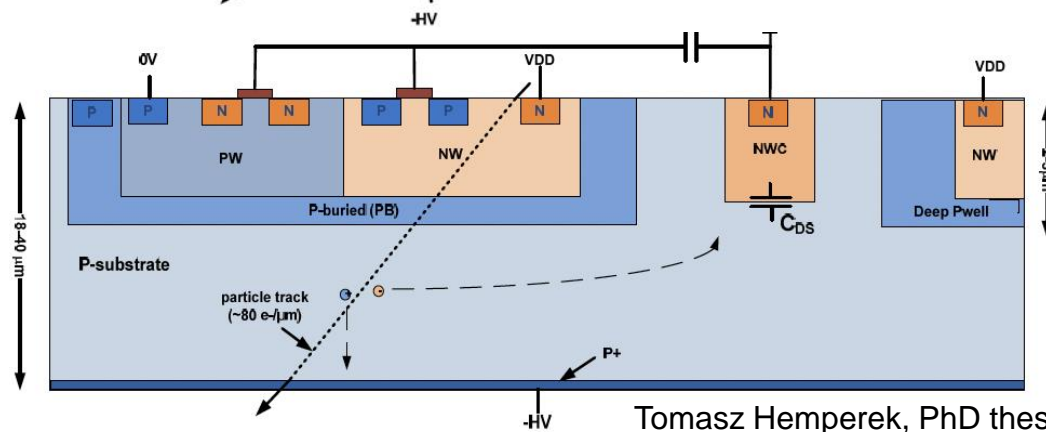
Depleted MAPS, logic inside collecting node

Many different designs are being explored and tested



Depleted MAPS, HV-SOI

(BOX = buried layer of silicon oxide)



Depleted MAPS,

Logic located outside collecting node

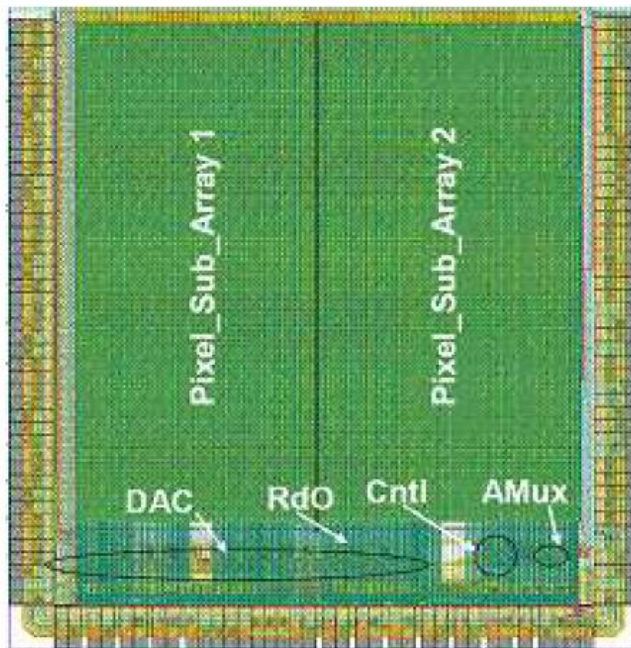
Tomasz Hemperek, PhD thesis

Building Vertex detectors with MAPS

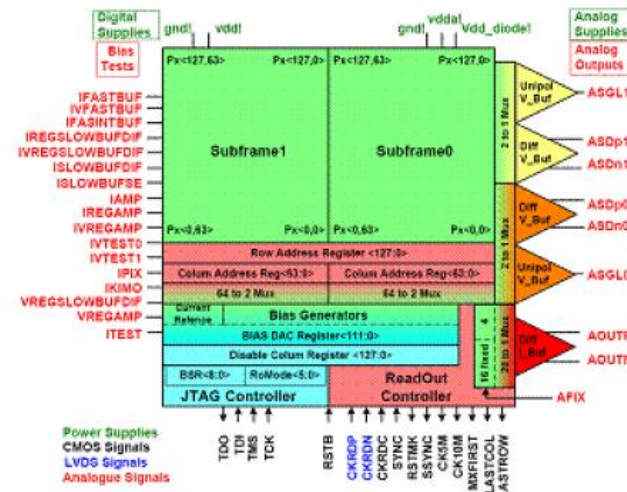
STAR experiment at RHIC, BNL

First large scale application of MAPS in an experiment

- 2 layers of MAPS for pixel vertex detector



(a) chip layout



(b) functional diagram of the chip

M. A. Szelezniak PhD thesis 2008

Figure 6.3: MIMOSTAR chip - layout, (a), and a functional schematic diagram, (b).

STAR experiment at RHIC, BNL

First large scale application of MAPS in an experiment

- 2 layers of MAPS for pixel vertex detector



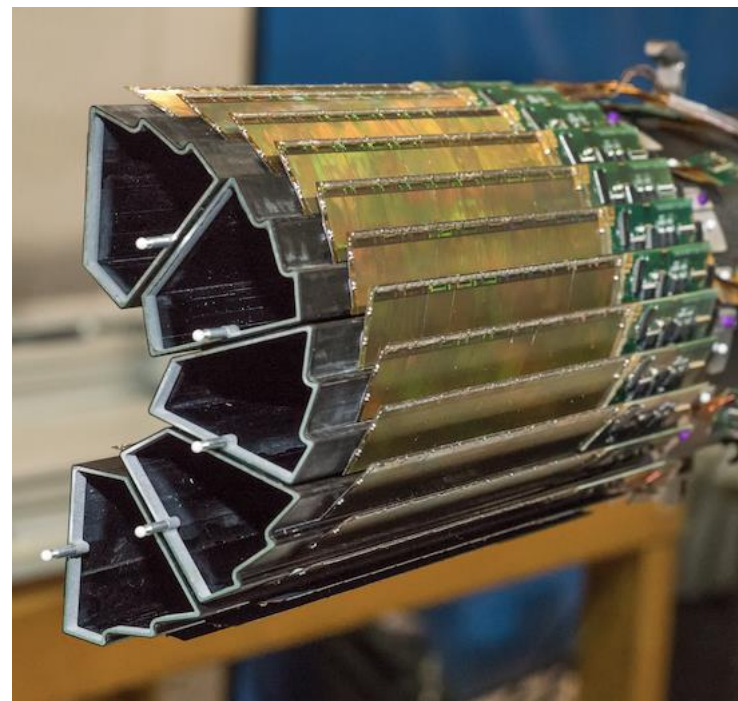
356 M pixels in 2 layers $\sim 0.16 \text{ m}^2$

$R=28\text{mm}, 80\text{mm}$

Pixels size $20.7 \times 20.7 \mu\text{m}^2$

$X/X_0 = 0.39\%$ for layer 1

Integration time $185.6 \mu\text{s}$



carbon fiber sector tubes ($\sim 200 \mu\text{m}$ thick)

Building Vertex detectors with MAPS

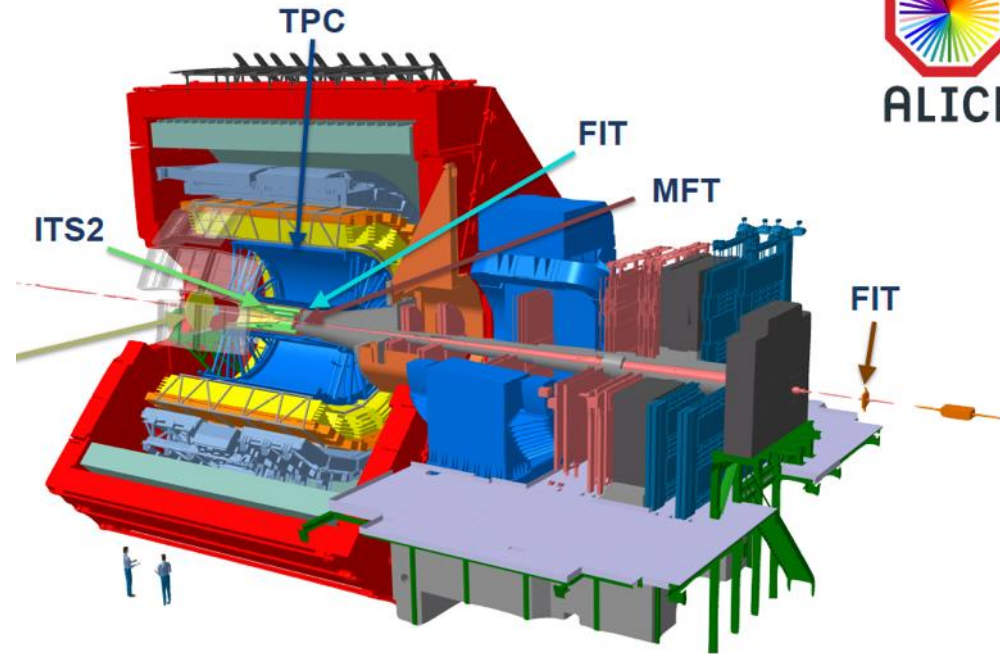
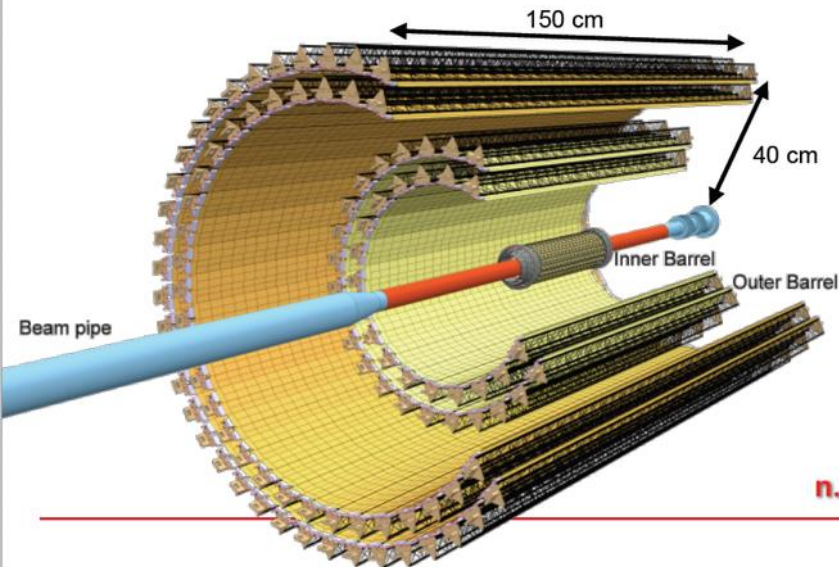
ALICE (LHC-CERN)

A Large Ion Collider Experiment

ITS2 layout

- 7 layers (inner/middle/outer): 3/2/2
from $R = 23 \text{ mm}$ to $R = 400 \text{ mm}$
- 192 staves (IL/ML/OL): 48/54/90
- Ultra-lightweight support structure and cooling

10 m² active silicon area, 12.5×10⁹ pixels



CMOS MAPS:

Spatial resolution $\approx 5 \mu\text{m}$

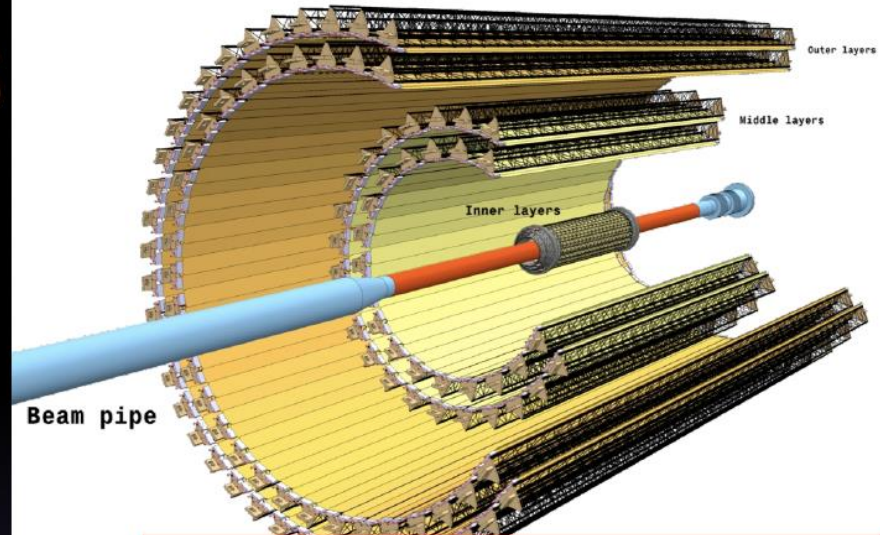
Integration time $< 10 \mu\text{s}$

high-resistivity silicon epitaxial layer

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ALICE: MAPS

- Improve impact parameter resolution by a factor of ~ 3 in $(r-\phi)$ and ~ 5 in (z)
 - Closer to IP: 39 mm \rightarrow 21 mm (layer 0)
 - Reduce beampipe radius: 29 mm \rightarrow 18.2 mm
 - Reduce pixel size: $(50 \mu\text{m} \times 425 \mu\text{m}) \rightarrow O(30 \mu\text{m} \times 30 \mu\text{m})$
 - Reduce material budget: 1.14 % $X_0 \rightarrow$ 0.3 % X_0 (inner layers)



$\sim 10 \text{ m}^2$ 12.5 G pixel



- High tracking efficiency and p_T resolution
 - Increase granularity and radial extension \rightarrow 7 pixel layers
- Fast readout of Pb-Pb interactions at 50 kHz (now 1kHz) and 400 kHz in p-p interactions
- Rad hard to TID: 2.7 Mrad, NIEL: 1.7×10^{13} 1 MeV $n_{\text{eq}} \text{ cm}^{-2}$ (safety factor 10)
- Fast insertion/removal for maintenance

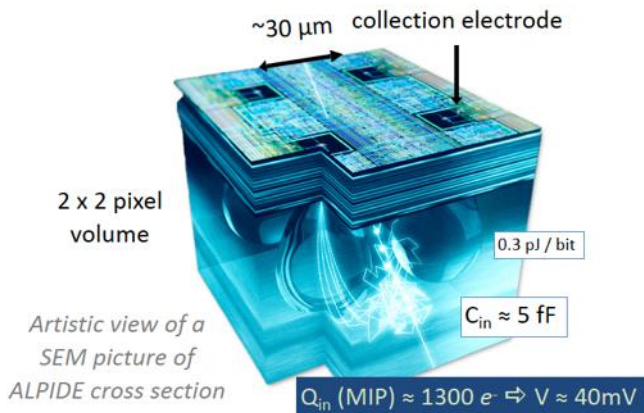
Building Vertex detectors with MAPS

ALICE (LHC-CERN)

A Large Ion Collider Experiment



ALPIDE — the Monolithic Active Pixel Sensor (MAPS) for ITS2



- Developed within the ITS2 project

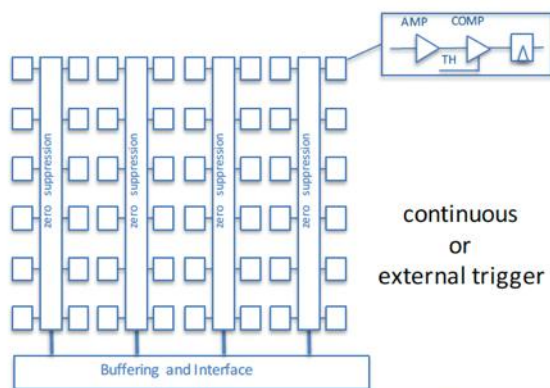
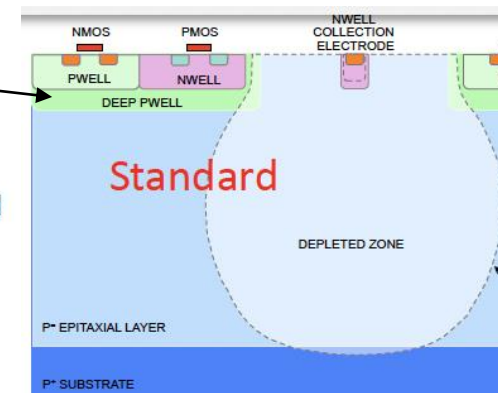
Technology

Technology now used in other applications

- TowerJazz 180 nm CMOS Imaging Process
- High-resistivity ($> 1 \text{ k}\Omega \text{ cm}$) p-type epitaxial layer ($25 \mu\text{m}$) on p-type substrate
- Small n-well diode ($2 \mu\text{m}$ diameter), ~ 100 times smaller than pixel ($\sim 30 \mu\text{m}$)
→ low capacitance ($\sim \text{fF}$)
- Reverse bias voltage ($-6 \text{ V} < V_{BB} < 0 \text{ V}$) to substrate to increase depletion zone around NWELL collection diode
- Deep PWELL shields NWELL of PMOS transistors
→ full CMOS circuitry within active area

Key features

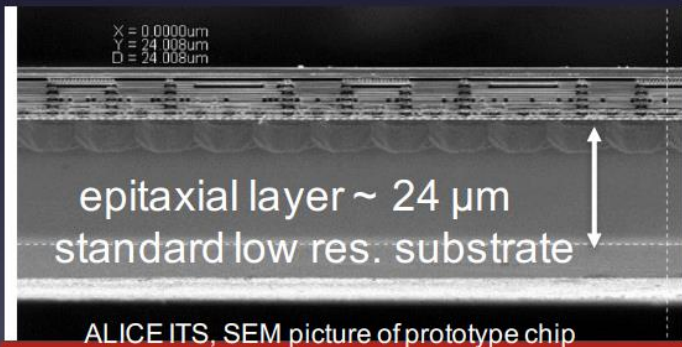
- In-pixel amplification and shaping, discrimination and Multiple-Event Buffers (MEB)
- In-matrix data sparsification
- On-chip high-speed link (1.2 Gbps)
- Low total power consumption $< 40 \text{ mW/cm}^2$



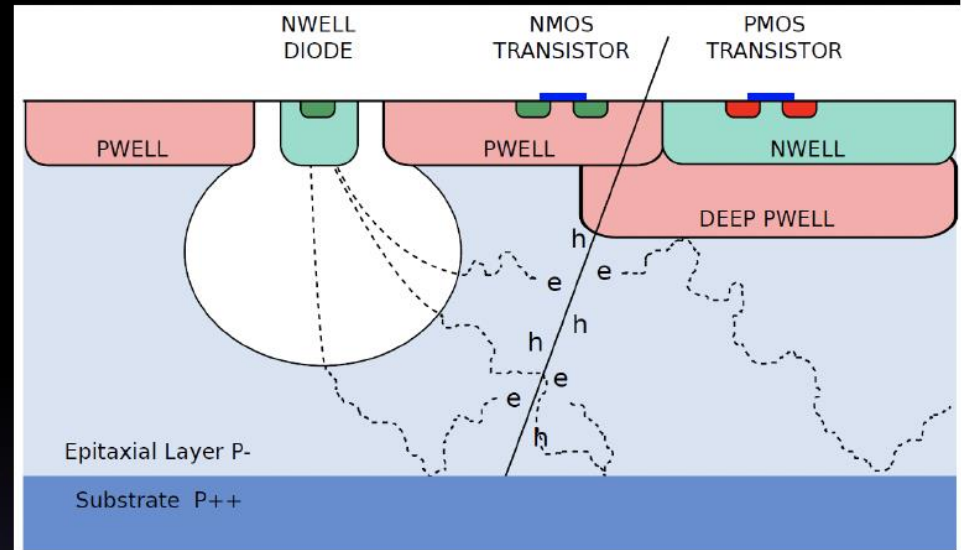
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INMAPS

- TowerJazz and the *Detector Systems Centre* (Rutherford Appleton Laboratory)
 - Deep P-layer to shield the PMOS transistors from epi layer
 - No charge loss occurs
 - Full CMOS \Rightarrow Smart pixels possible
 - Not a CMOS standard process
 - Disadvantages
 - limited number of producers and non-standard CMOS process



Application in HEP: ALICE



- INMAPS on High Resistivity resistivity ($> 1 \text{ k}\Omega \text{ cm}$) p-type epi-layer 18-40 μm thick
 - Moderate reverse bias to back bias to increase depletion zone around NWELL diode \rightarrow some charge collection by drift
 - Small n-well collecting diodes small $\Rightarrow C_{in}$
 - Radiation tolerance (TID) to 700 krad (= 1/1500 of HL-LHC-pp)

ALICE (LHC-CERN) ITS 2

A Large Ion Collider Experiment



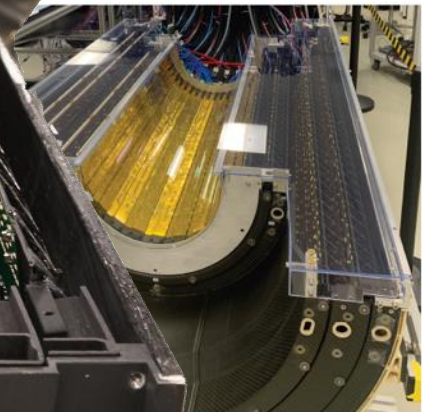
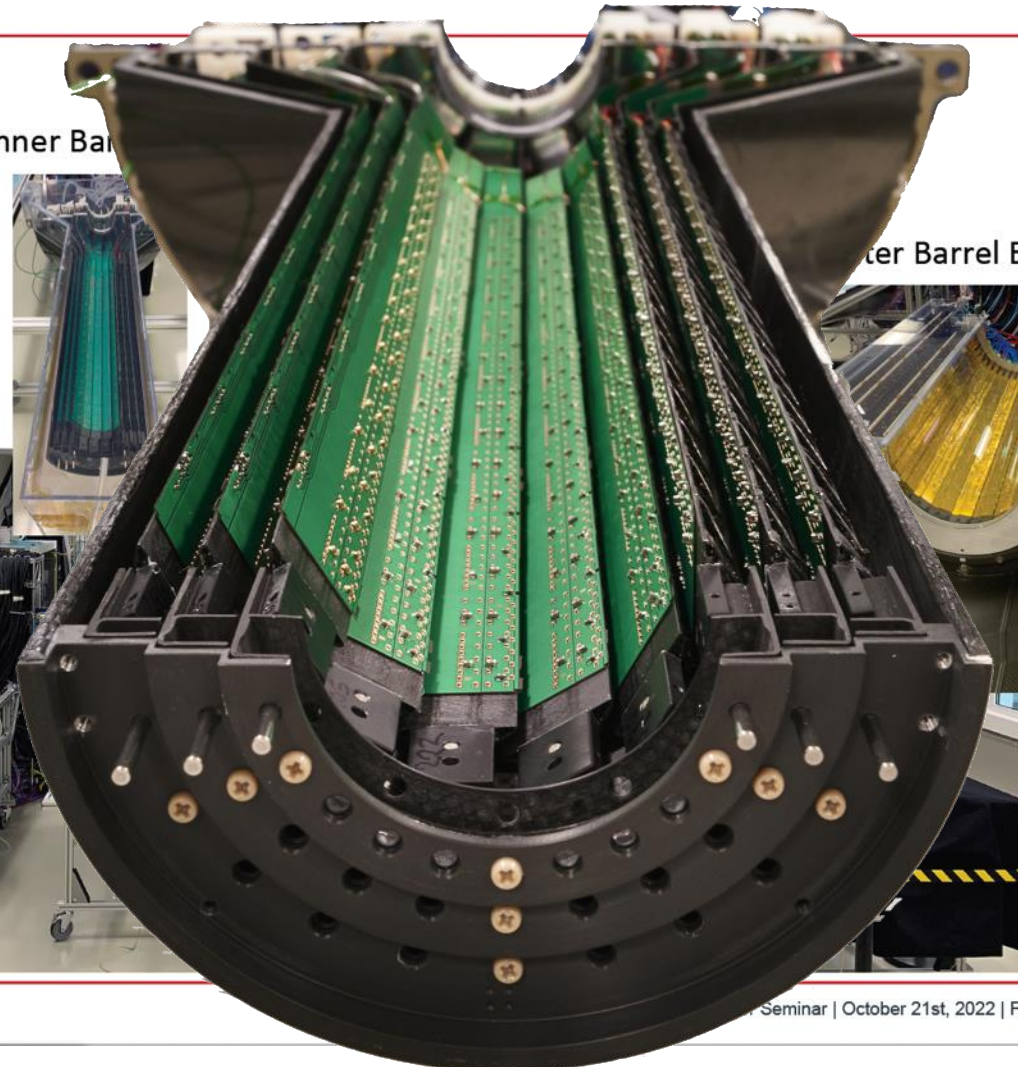
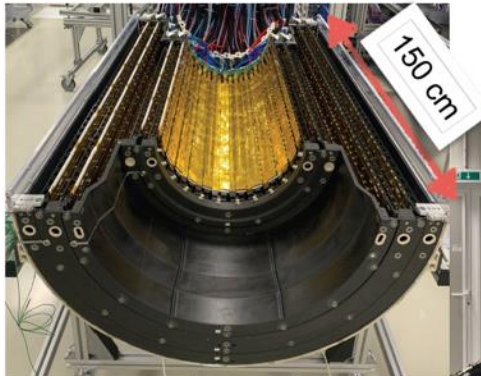
ALICE

On-surface commissioning

Inner Barrel

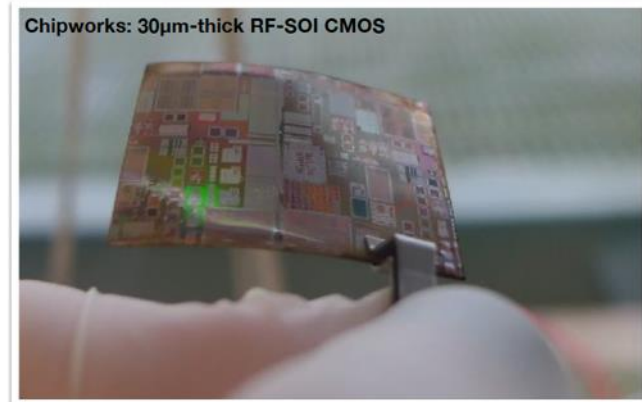
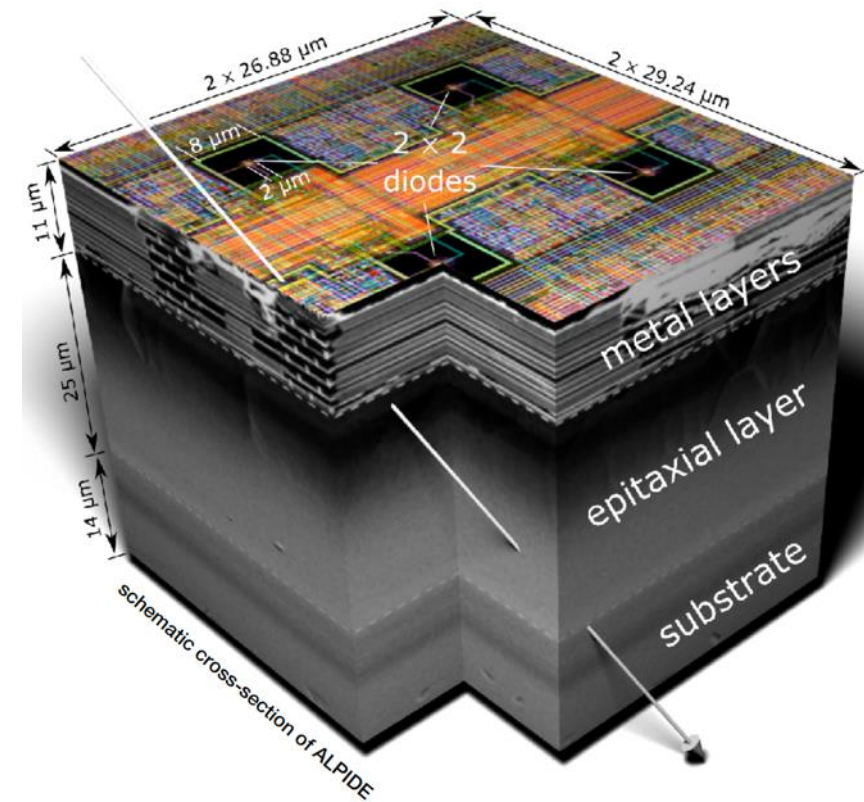
Outer Barrel Bottom

Outer Barrel Top



ITS3

the idea (1): make use of the flexible nature of thin silicon



Magnus Mager (CERN) | ALICE ITS3 | CERN detector seminar | 24.09.2021 | 9

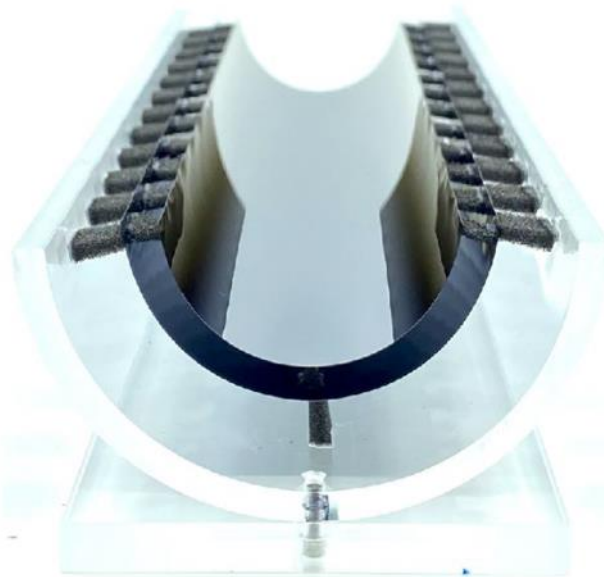
Layer assembly



Layer 2



Layers 2+1



Layers 2+1+0

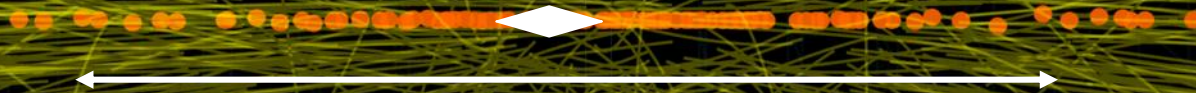


3-layer integration successful!

Magnus Mager (CERN) | ALICE ITS3 | CERN detector seminar | 24.09.2021 | 26



CMS Experiment at the LHC, CERN
Data recorded: 2016-Oct-14 09:56:16.733952 GMT
Run / Event / LS: 283171 / 142530805 / 254



**First Tracker layer $R \sim 3\text{cm}$ ~ 0.7
hits/BX/mm² = 2.8 GHz/cm²**

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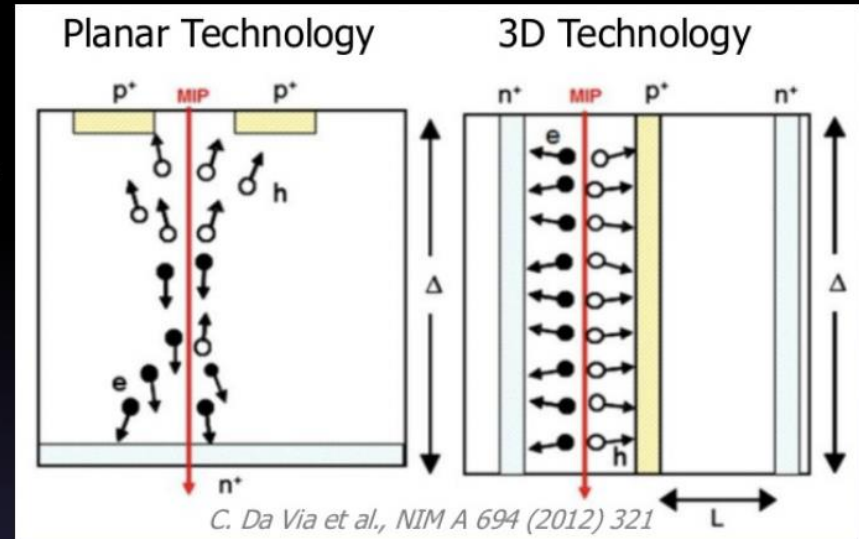
3D sensors

- Advantages

- Decouple thickness from electrode distance
- Lower depletion voltage, less power dissipation
- Smaller drift distance, less trapping

- Disadvantage

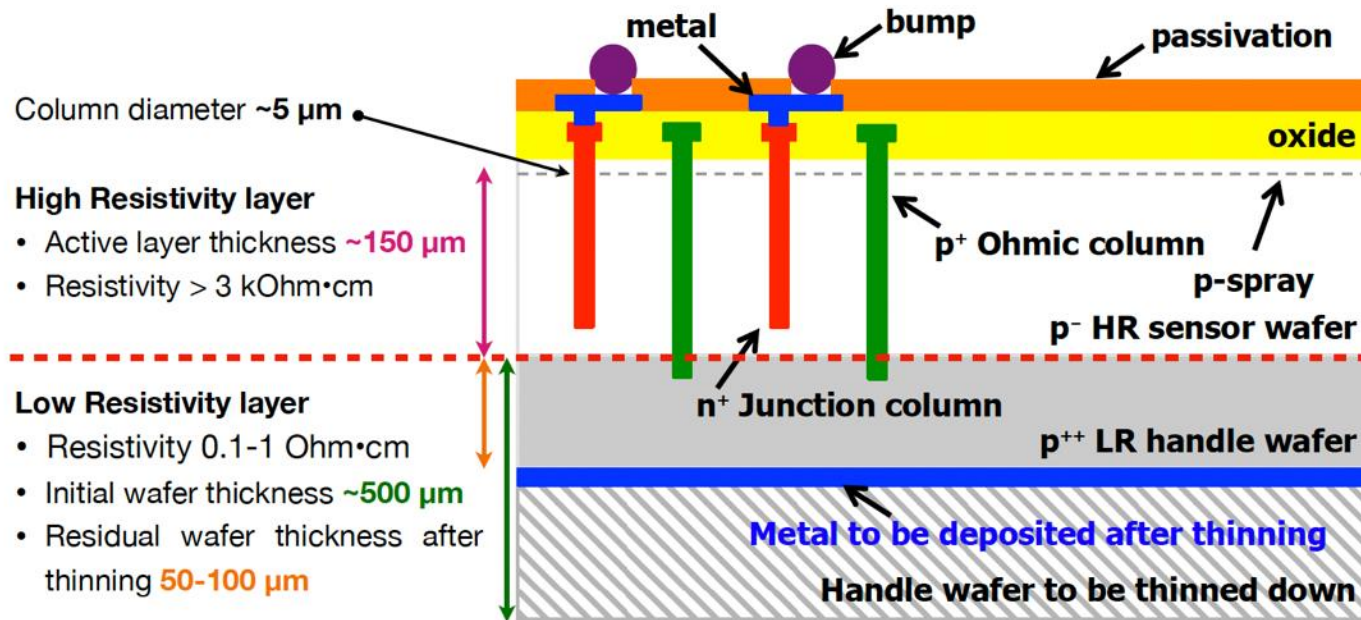
- More complex production process
- Lower yield, higher costs
- Higher capacitance (more noise)



- 3D is the most radiation hard technology to-day
- Similar performance than planar sensors, but less demanding in terms of bias voltage and cooling.
- For the HL-LHC we need :
 - More radiation hard (innermost layer(s), $1-2E16 n_{eq}/cm^2$)
 - Smaller pixels (compatible with new readout chip, $50 \mu m - 25 \mu m$)
 - Thinner (reduce cluster size/merging, $200 \mu m - 100 \mu m$)

3D Silicon

Silicon pixels: 3D FBK – single-side



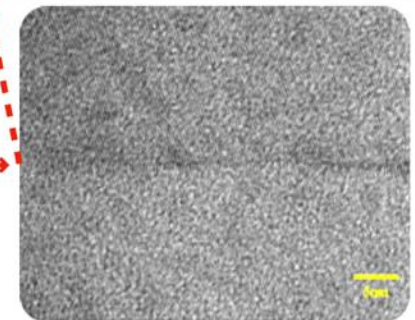
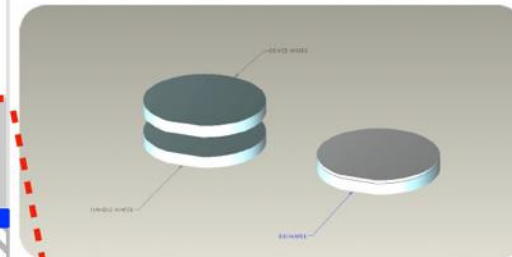
G.F. Dalla Betta et al., NIMA 824 (2016) 386

Columns produced by:

single-side **Deep Reactive Ion Etching - DRIE** process
optimised by **FBK** (less expensive than double-side process)

Two wafers:

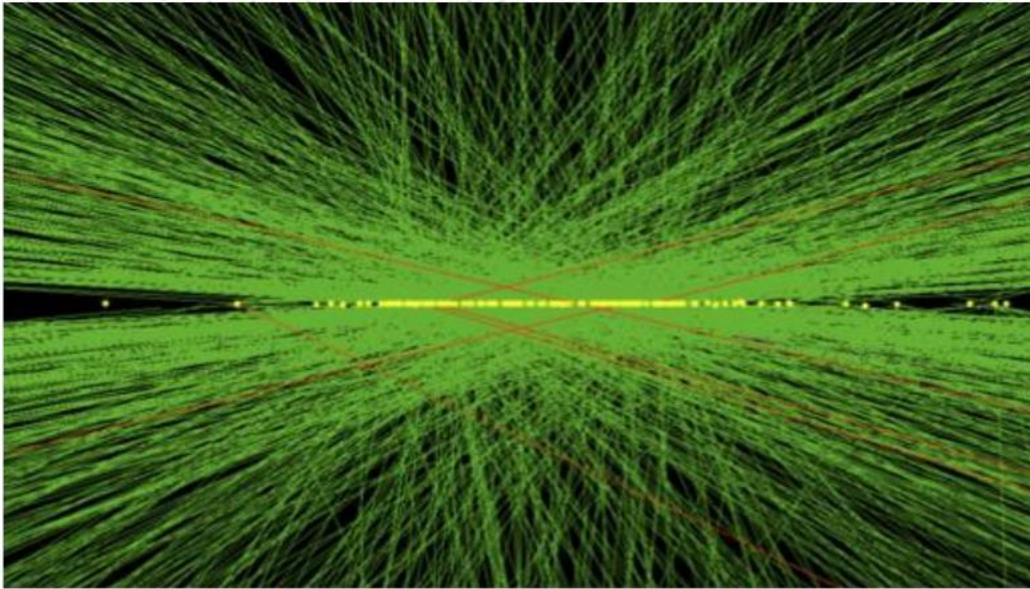
High-Resistivity and Low-Resistivity, bonded with **Direct Wafer Bond - DWB** technique by IceMos Technology, Belfast



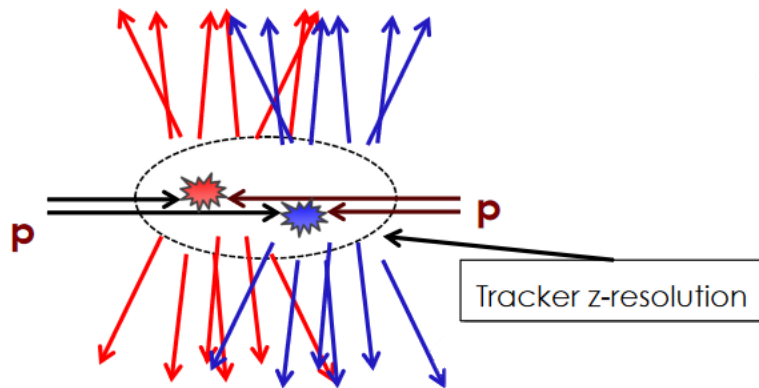
High resolution TEM image of two bonded wafers cross section

Divide between layers →

4D Detectors (x,y,z and time)



Tracking z-resolution can be larger than vertex-separation: Ambiguous Track-to-vertex association



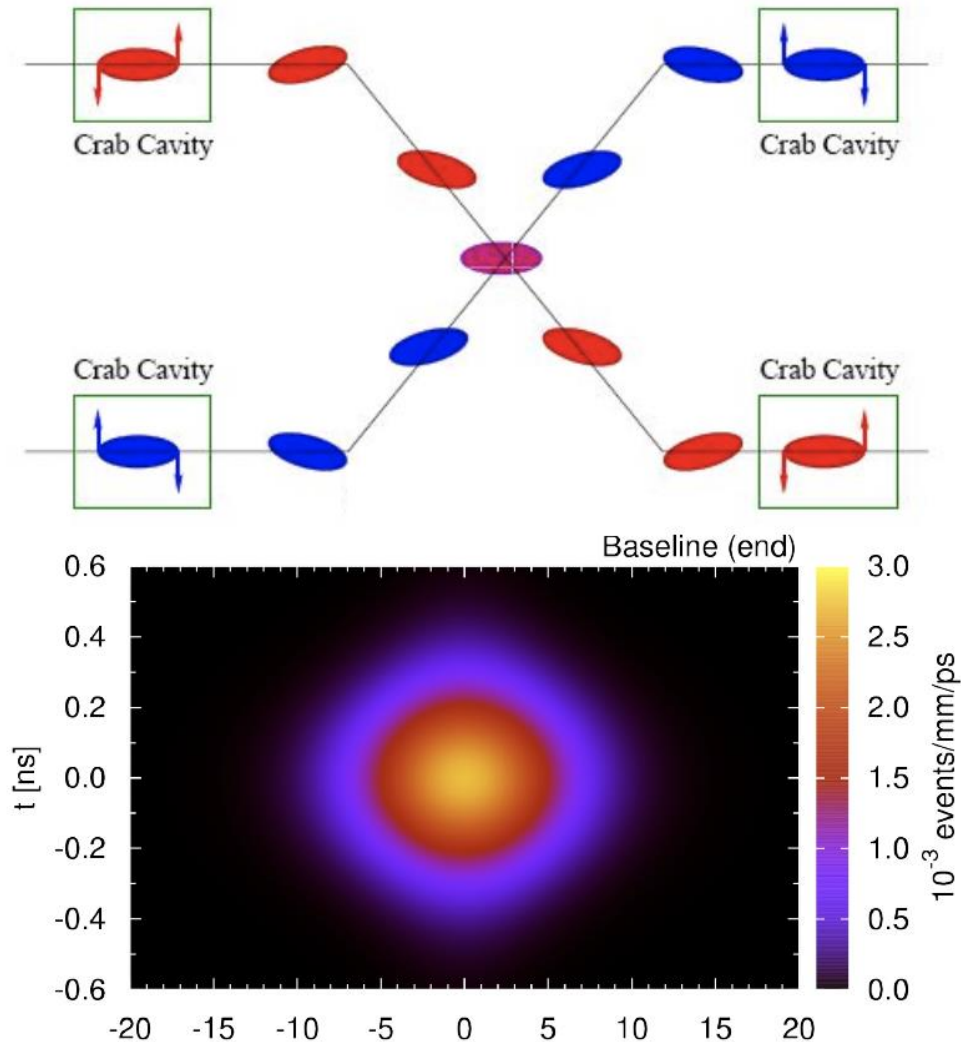
Timing at each point along the track:

- Massive simplification of pattern recognition
- Faster tracking algorithm
- Even in very dense environments by using only “time compatible points »

N. Cartiglia, INFN, Hiroshima Conference 2017

The Time Structure of Crossing Bunches

- In addition to extent in z , there is an extent of the bunch crossing in time
- For nominal HL-LHC optics the core of the bunches pass through each other in ~ 300 ps
- When bunches overlap entirely, achieve maximum spread in z and maximum pileup density
- Normally an experiment only sees the integral of this distribution over time



Need to discriminate vertices with time spread of ~ 180 ps, must have time track timing [cm] resolution significantly smaller than beamspot spread so that tracks cluster in time.

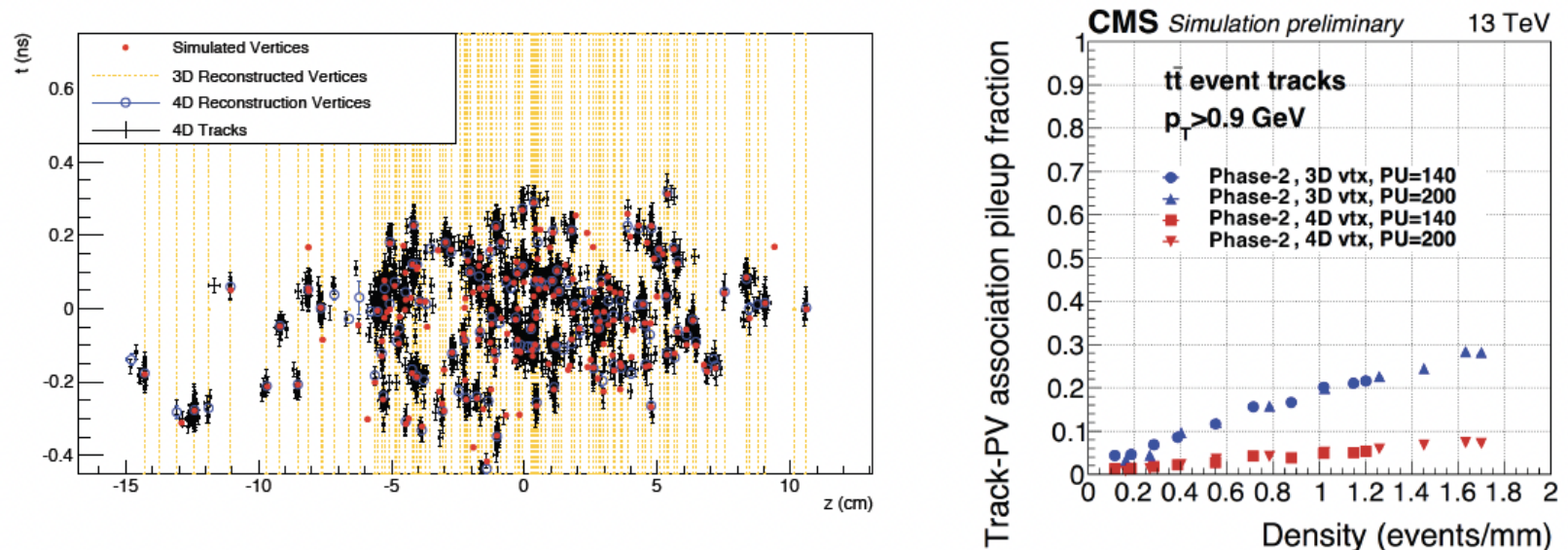
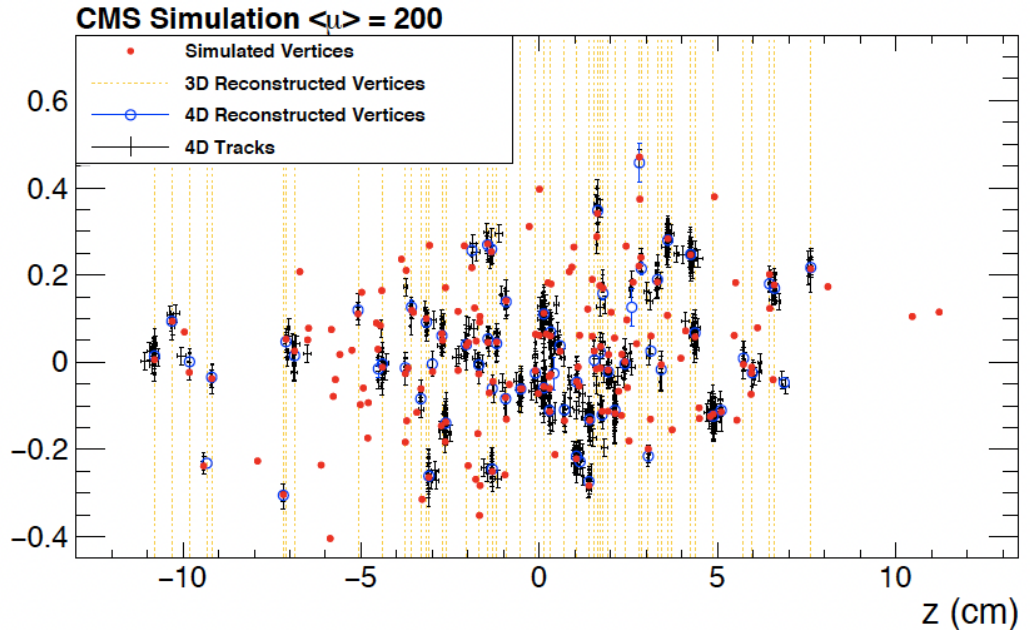


Figure 1.2: Left: Simulated and reconstructed vertices in a 200 pileup event assuming a MIP timing detector covering the barrel and endcaps. The vertical lines indicate 3D-reconstructed vertices, with instances of vertex merging visible throughout the event display. Right: Rate of tracks from pileup vertices incorrectly associated with the primary vertex of the hard interaction normalized to the total number of tracks in the vertex.

Using the Time-at-vertex in Reconstruction

- With the track-time at distance of closest approach t (ns) it becomes possible to cluster tracks in 2D into vertices
- This significantly increases the distance between vertices and hence makes them harder to confuse
- Expect 5-10x improvement in vertex merging rate (achieved 9x)
- Expect 3-5x reduction in track-vertex association false positives (achieve $\sim 3x$)



CMS Simulation

$\langle \mu \rangle$	4D Merged Vertex Fraction	3D Merged Vertex Fraction	Ratio of 3D/4D
50	0.5%	3.3%	6.6
200	1.5%	13.4%	8.9

Crystals

lutetium-yttrium orthosilicate crystals activated with cerium (LYSO:Ce) read out with SiPMs. The

The barrel timing layer will cover the pseudorapidity region up to $|\eta| = 1.48$ with a total active surface of about 40 m².

The fundamental detecting cell will consist of a thin LYSO:Ce crystal with about 12×12 mm² cross-section coupled to a 4×4 mm² SiPM.

The crystal thickness will vary between about 3.7 mm ($|\eta| < 0.7$) and 2.4 mm ($|\eta| > 1.1$),

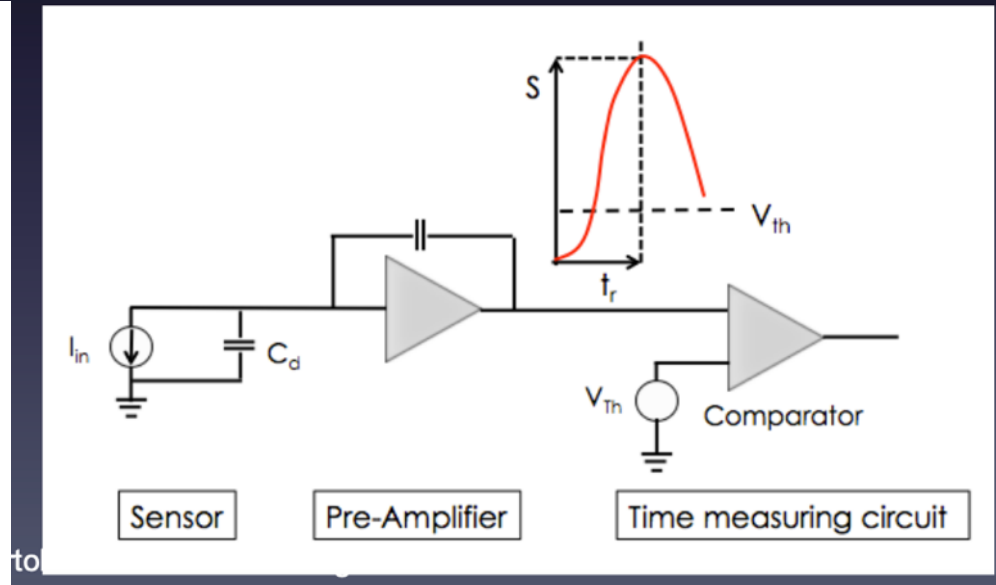
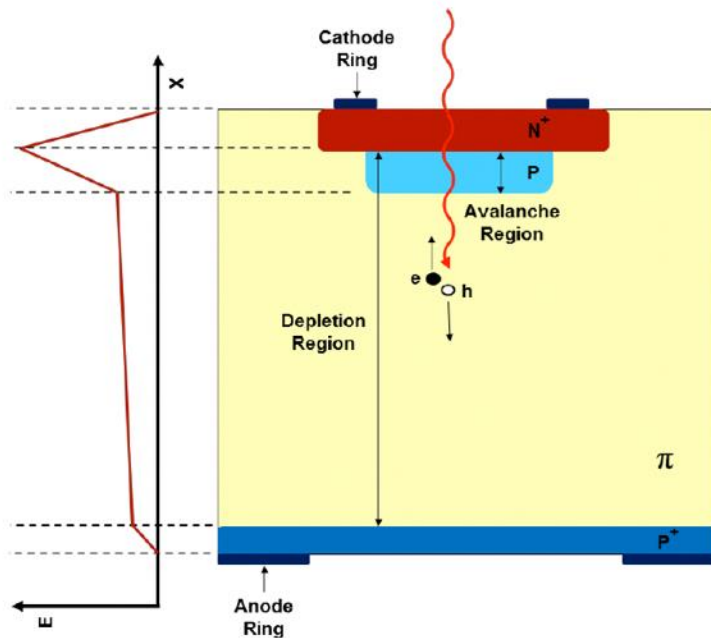


Figure 2.4: Top left: Set of $11 \times 11 \times 3$ mm³ LYSO:Ce crystals with depolished lateral faces, before and after Teflon wrapping. Bottom left: 6×6 mm² HPK SiPMs glued on LYSO crystals. Right: Crystal+SiPM sensors plugged on the NINO board used for test beam studies.

LGADs

Nicolo Cartiglia

- Achieve ≈ 10 ps timing resolution with Si detectors using charge amplification with Low-Gain Avalanche Detectors



Lots of R&D, DC and AC coupled, chip design, test beams

Both ATLAS and CMS but also for Higgs factories etc

HL-LHC necessitates upgrades to the CMS detector

3

Experimental challenges	LHC	HL-LHC	General mitigation strategy
<ul style="list-style-type: none"> • inst. luminosity • detector irradiation • pile-up interactions 	$2 \times 10^{34} \text{ s}^{-1} \text{ cm}^{-2}$ $O(10^{14} \text{ neq/cm}^2)$ $O(40)$	\rightarrow up to $7.5 \times 10^{34} \text{ s}^{-1} \text{ cm}^{-2}$ $>O(10^{15} \text{ neq/cm}^2)$ 140-200	<ul style="list-style-type: none"> • improved trigger & computing • radiation-tolerant sensors & electronics • timing and increased granularity

 Compact Muon Solenoid (CMS)
HL-LHC Upgrades

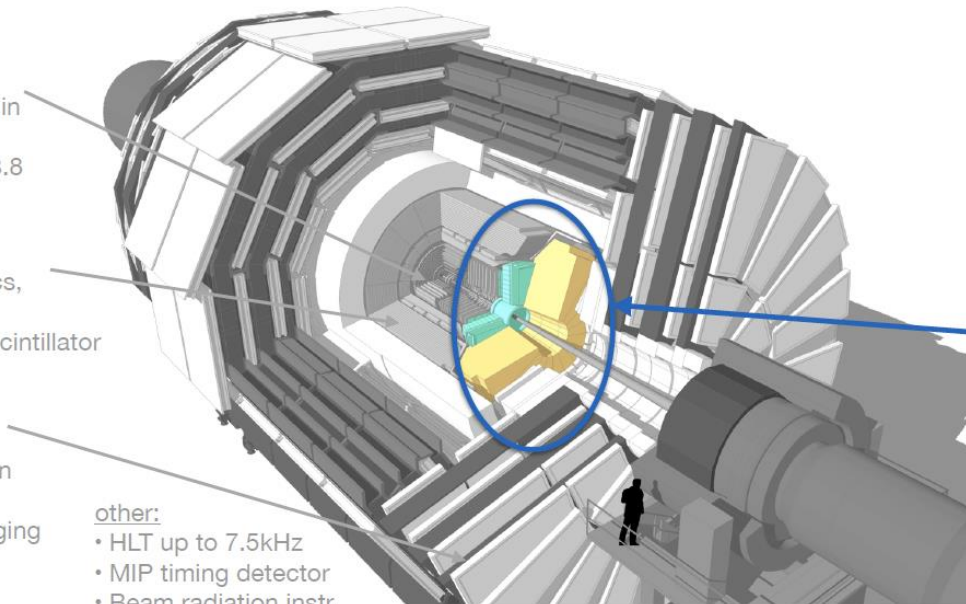
Tracker:
Radiation tolerant, high granularity, less materials, tracks in hardware trigger (L1), coverage up to $|\eta| = 3.8$

Barrel Calorimeter:
New BE/FE electronics, ECAL: lower temp., HCAL: partially new scintillator

Muon system:
New electronics
GEM/RPC coverage in $1.5 < |\eta| < 2.8$, investigate muon tagging at higher η

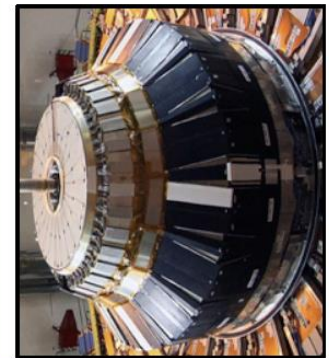
other:

- HLT up to 7.5kHz
- MIP timing detector
- Beam radiation instr. and luminosity

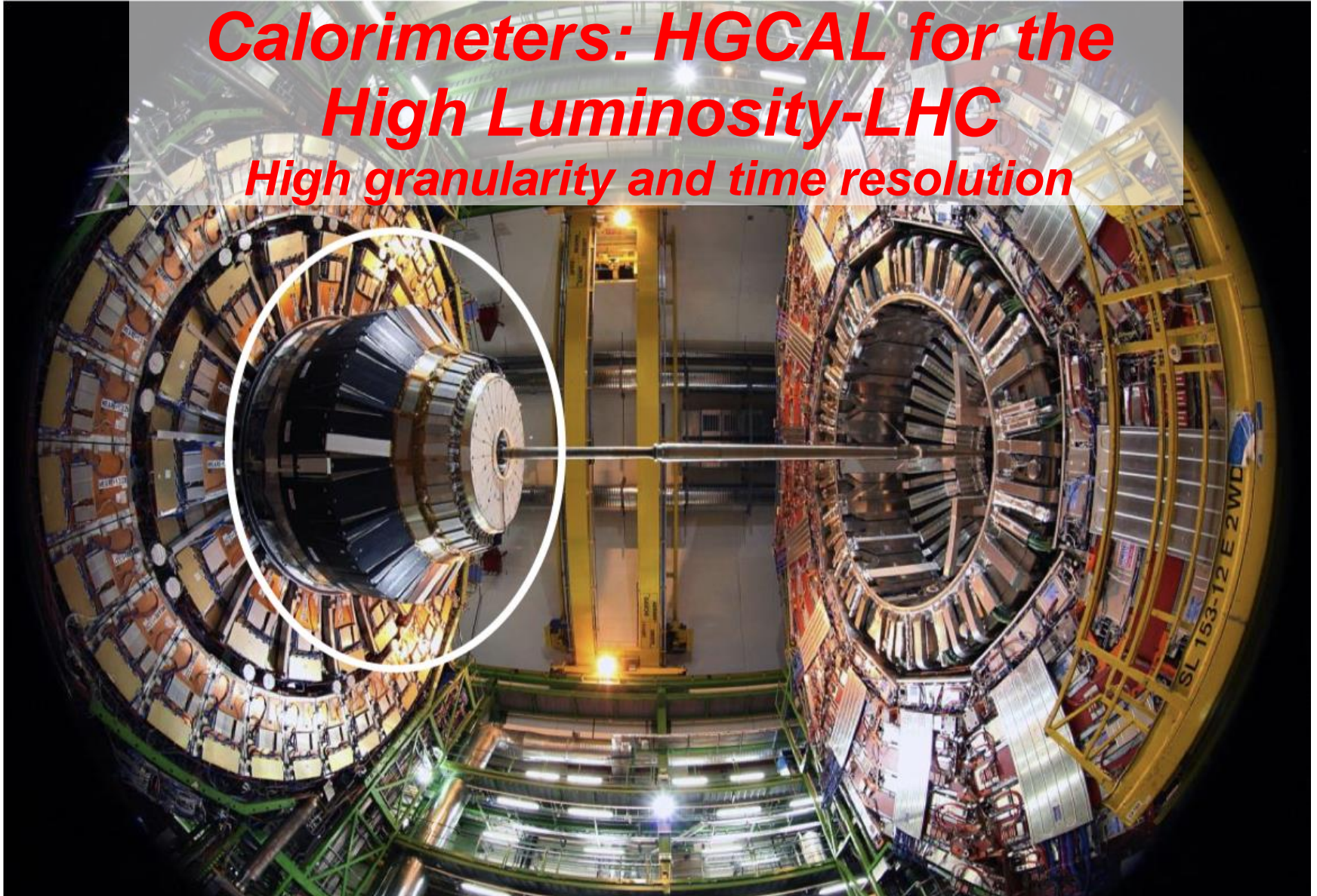


To be replaced for HL-LHC

Endcap Calorimeters:
 $1.5 < |\eta| < 3.0$



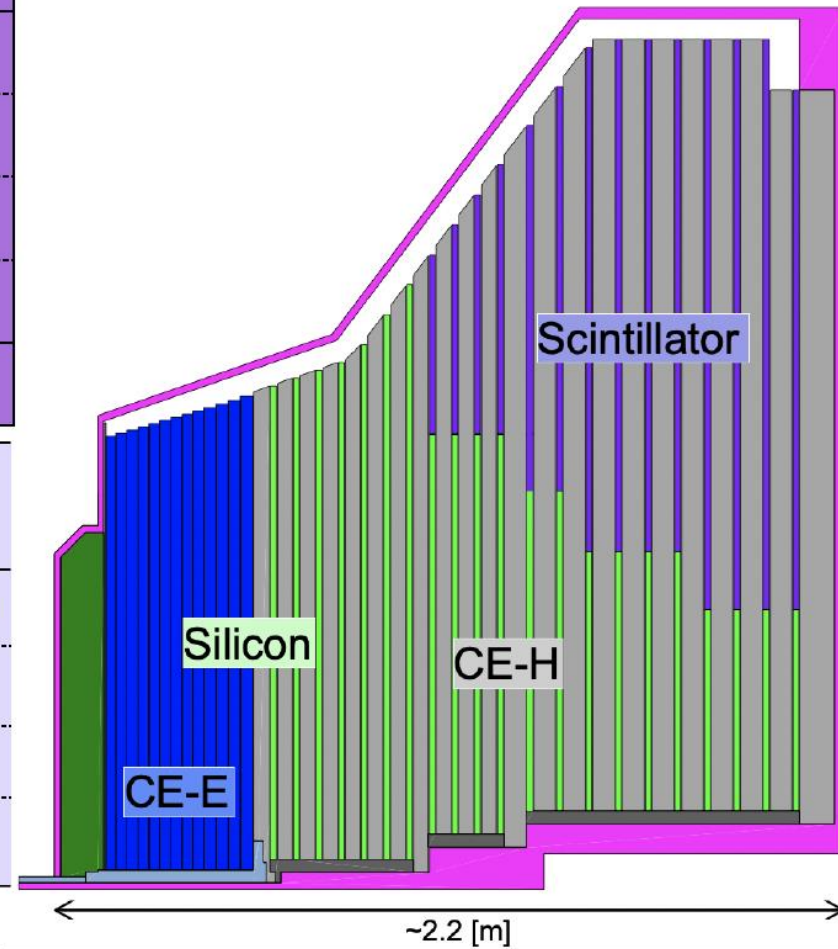
Calorimeters: HGCAL for the High Luminosity-LHC High granularity and time resolution



Technology Choices

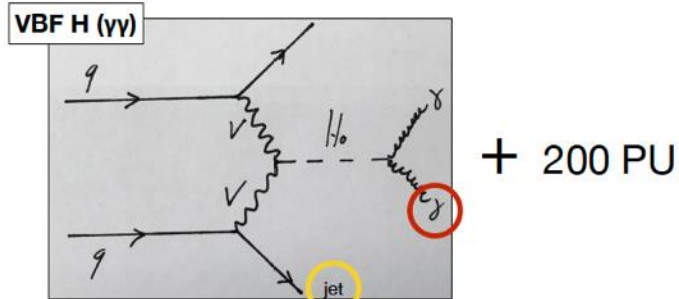
Both Endcaps	Silicon	Scintillator
Area	~620 m ²	~370 m ²
Channel Size	0.5 - 1.2 cm ²	4 - 30 cm ²
# Channels	~6 M	~240 k
# Modules	~27000	~4000
Op. Temp.	-30 C	-30 C

Per Endcap	CE-E	CE-H
		Si Si+Scint
Absorber	Pb, CuW, Cu	Stainless steel, Cu
Depth	27.7 X ₀	10 λ
Layers	26	7 14
Weight	23 t	205 t

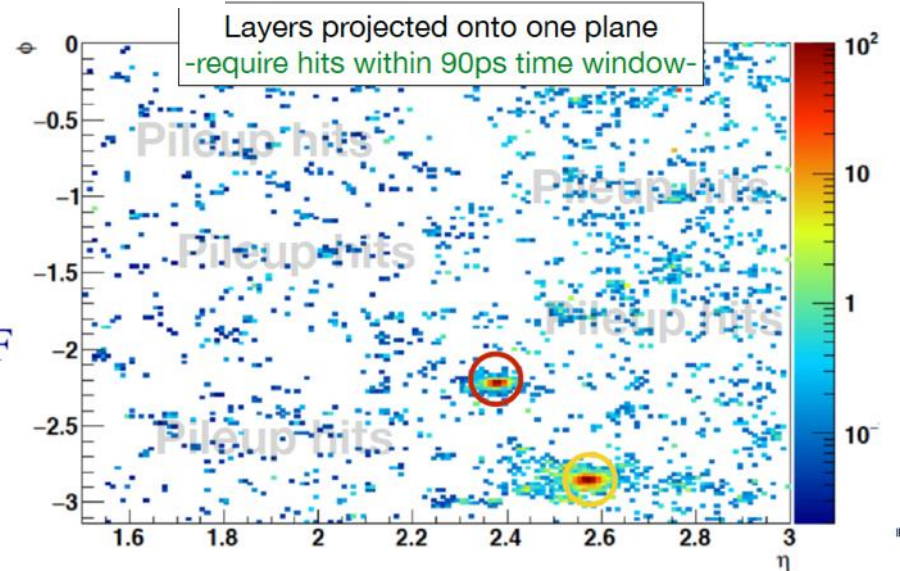
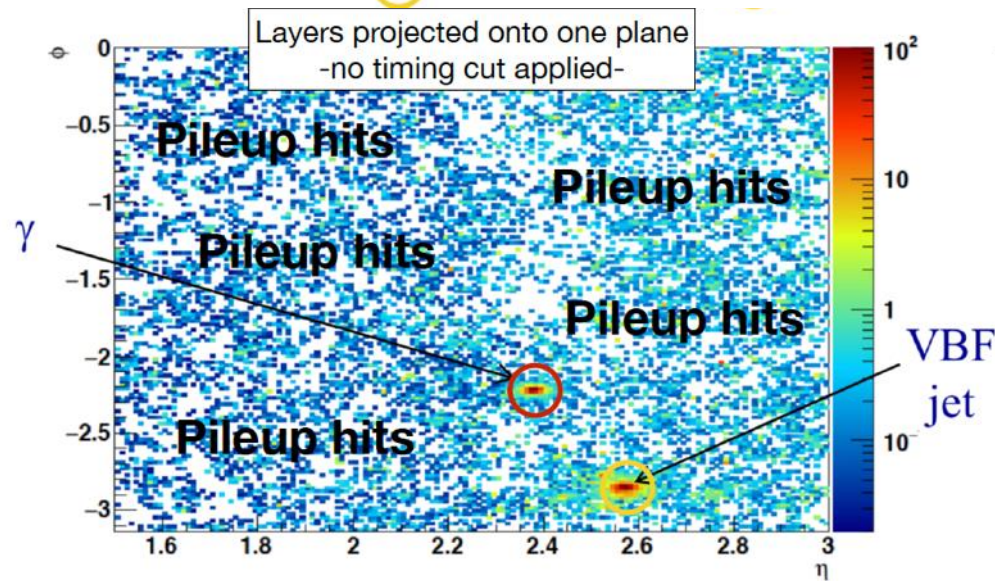


- Dissipated power ~250 kW
- Removed with two-phase CO₂ cooling operated at -35 C
- Geometry slightly adjusted since the TDR release

Idea: HGCal will be 3D imaging calorimeter **with timing capabilities** 8

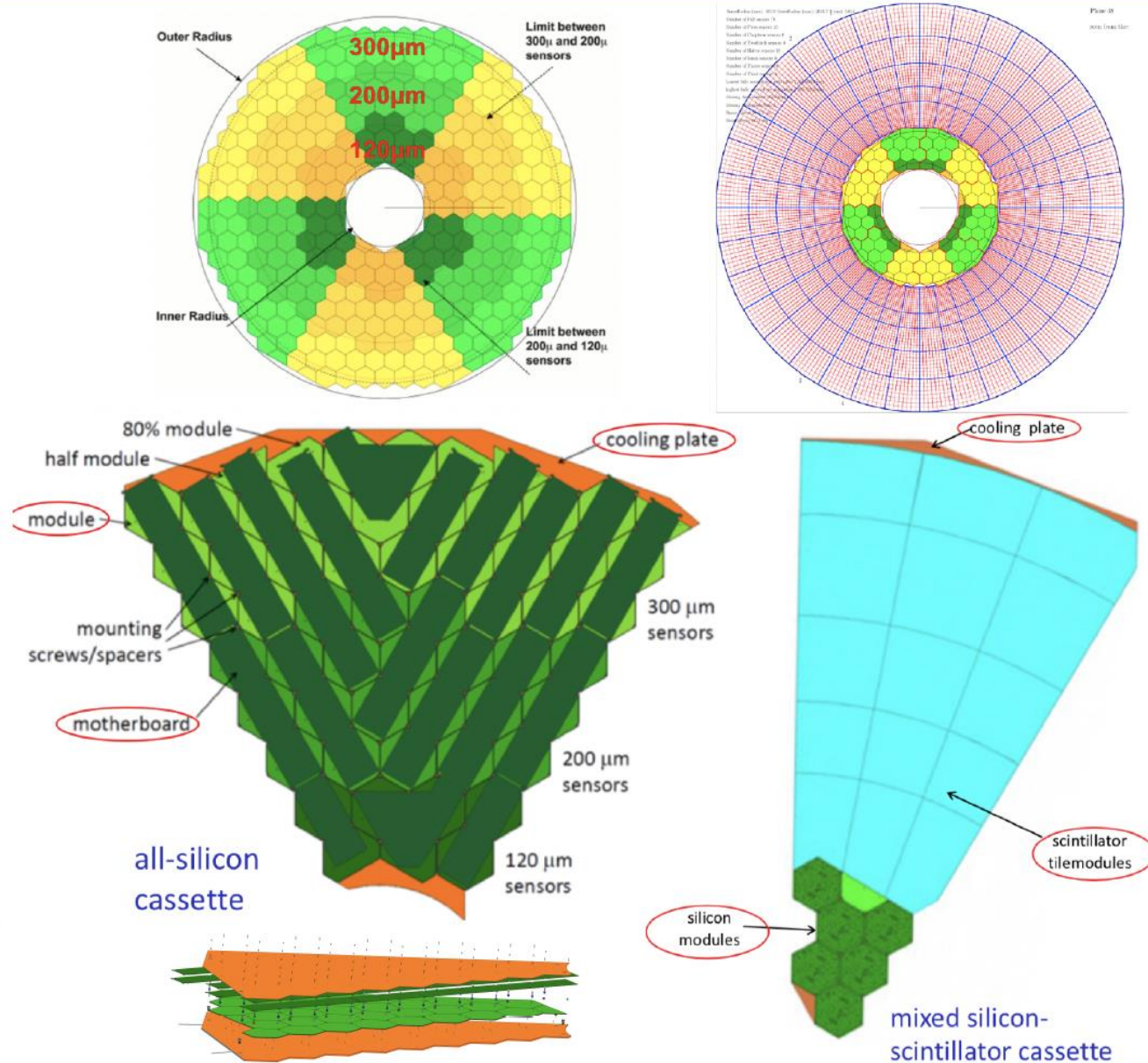


- Plots show cells with $E > \sim 3.5$ MIPs, projected to the front face of the endcap calorimeter
- Concept: identify high-energy clusters, then make timing cut to retain hits of interest
- Design HGCal to obtain a ~ 30 ps timing measurement for multi-MIP energy deposits



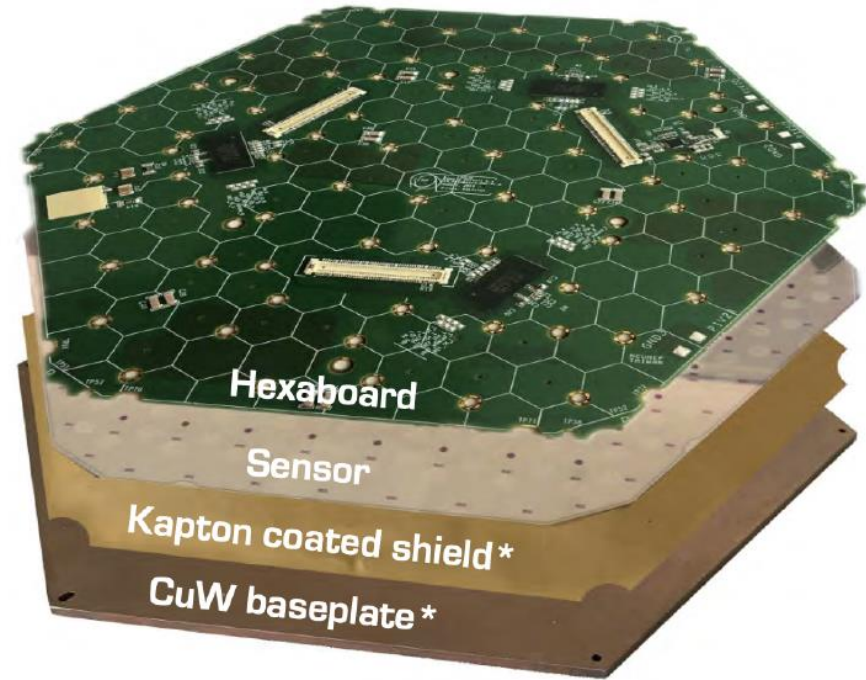
Lateral Structure, Cassettes

- Silicon and scintillator modules assembled into cassettes
- Supported and cooled by copper cooling plate
- Data from modules collected by motherboards
- Cassettes house all services and DC2DC converters



Silicon Modules

- Glued stack of baseplate, sensor and readout hexaboard
- baseplates are made of CuW in CE-E, PCB in CE-H
- Relative alignment within ~50um achieved with gantry based automated assembly
- Electrical connections are done with wire-bonds

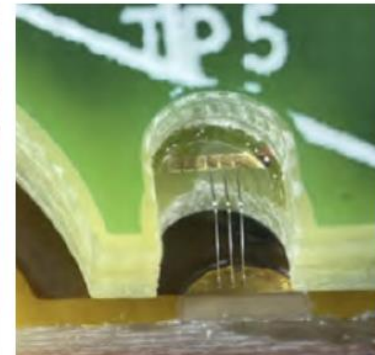
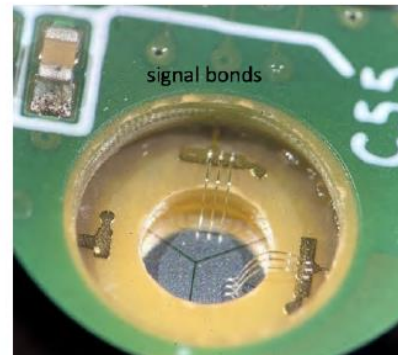
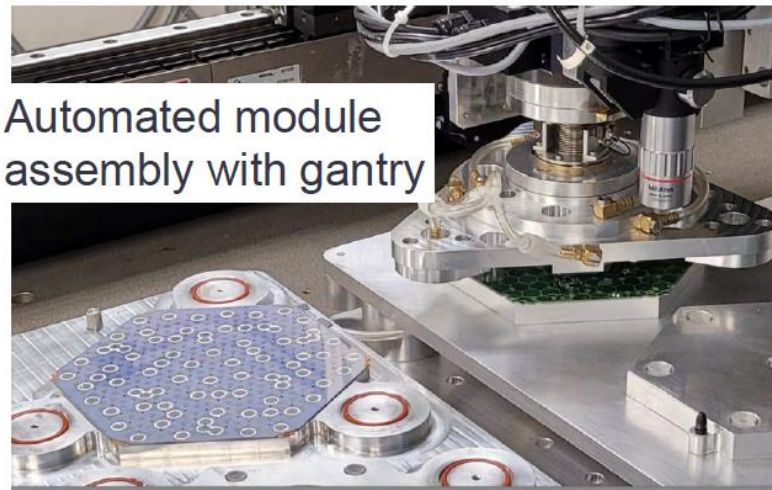


* In CE-H, PCB baseplate with laminated Kapton™

signal bonds

shield bonds

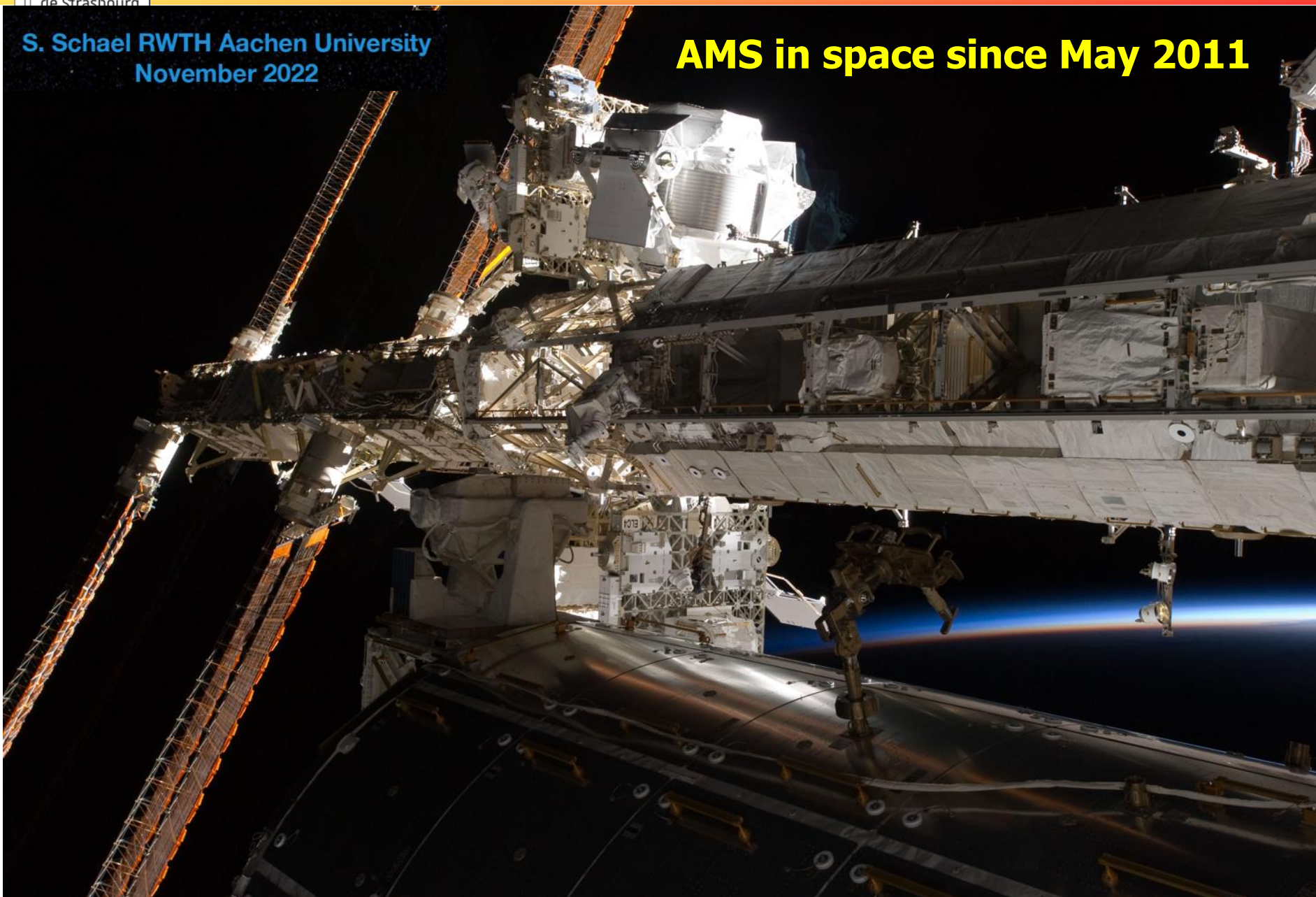
backside HV bonds



Dreams in space

S. Schael RWTH Aachen University
November 2022

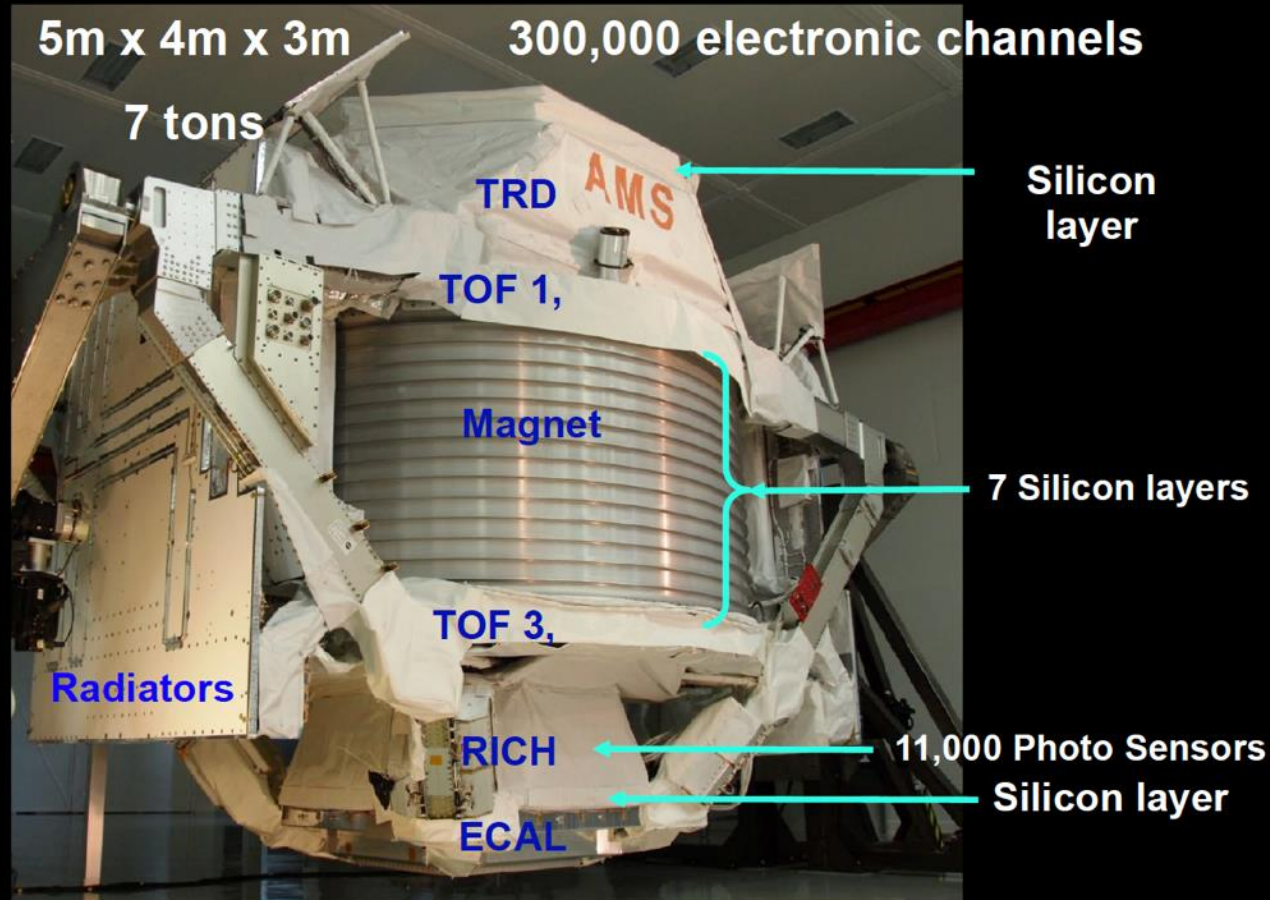
AMS in space since May 2011



AMS → AMS100

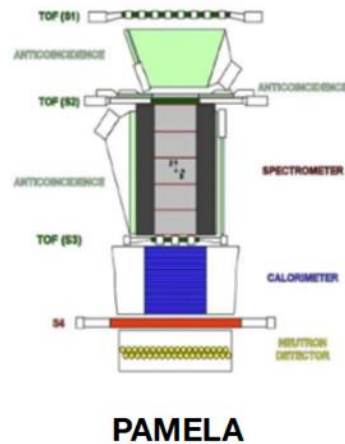
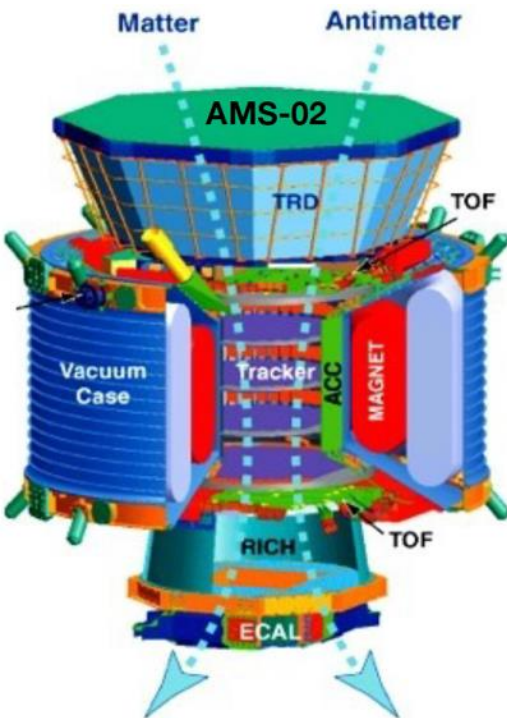
S. Schael RWTH Aachen University
 November 2022

It took 600 Physicists and Engineers from 16 Countries and 60 Institutes
 17 years to construct the Alpha Magnetic Spectrometer.

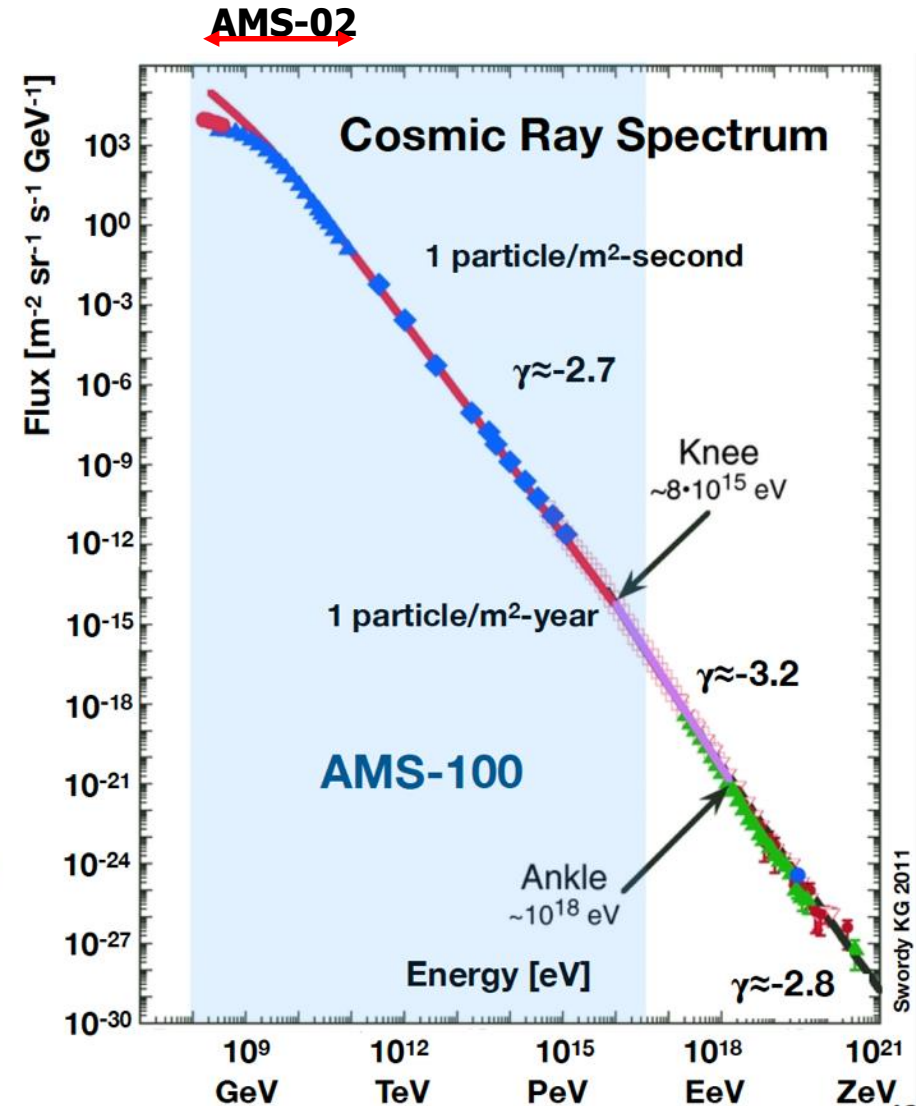


We have to start now to work on the next generation magnetic spectrometer in space !

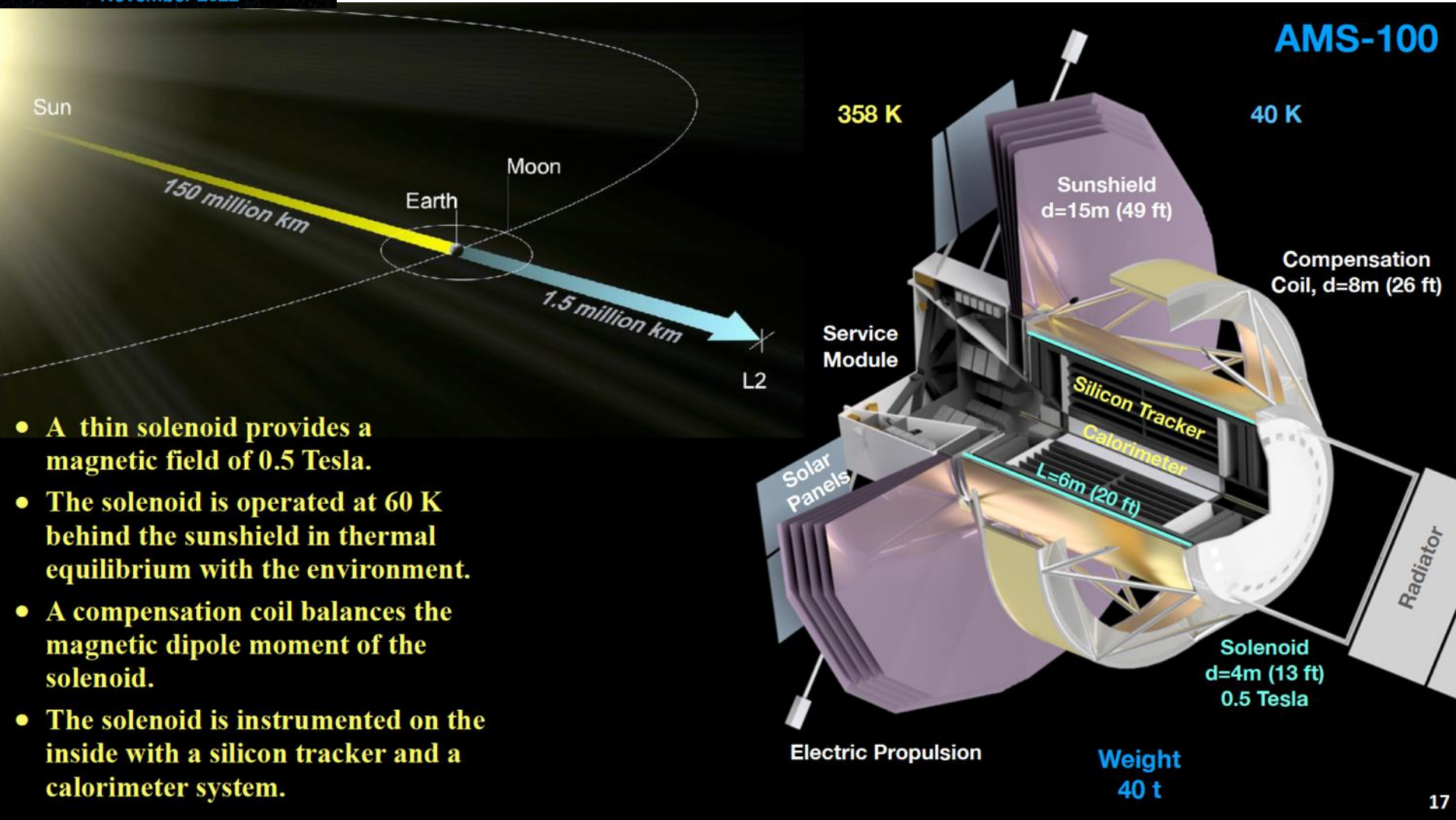
AMS → AMS100



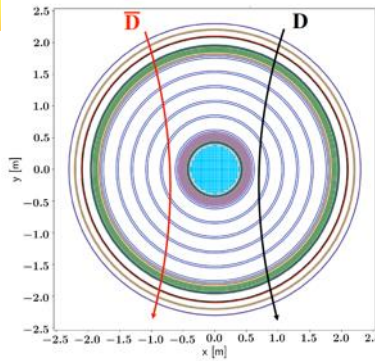
- The cosmic ray flux follows a power law $\Phi \approx C E^{-3}$
- An increase in energy by a factor 10 requires an increase in acceptance by 1000. AMS-02 weights 7 tons.
- Both PAMELA and AMS-02 have a telescope like geometry.
- Just scaling such a geometry does not allow to increase the energy reach by a factor 10 and simultaneously the acceptance by a factor 1000.



AMS 100

 S. Schael RWTH Aachen University
November 2022


As a Magnetic Spectrometer AMS-100 can separate Anti-Matter from Matter.



S. Schael RWTH Aachen University
November 2022

AMS-100

Weight: 40 t
MDR: 70 TV

Readout-Channels: $8 \cdot 10^6$
Acceptance: $100 \text{ m}^2 \text{ sr}$

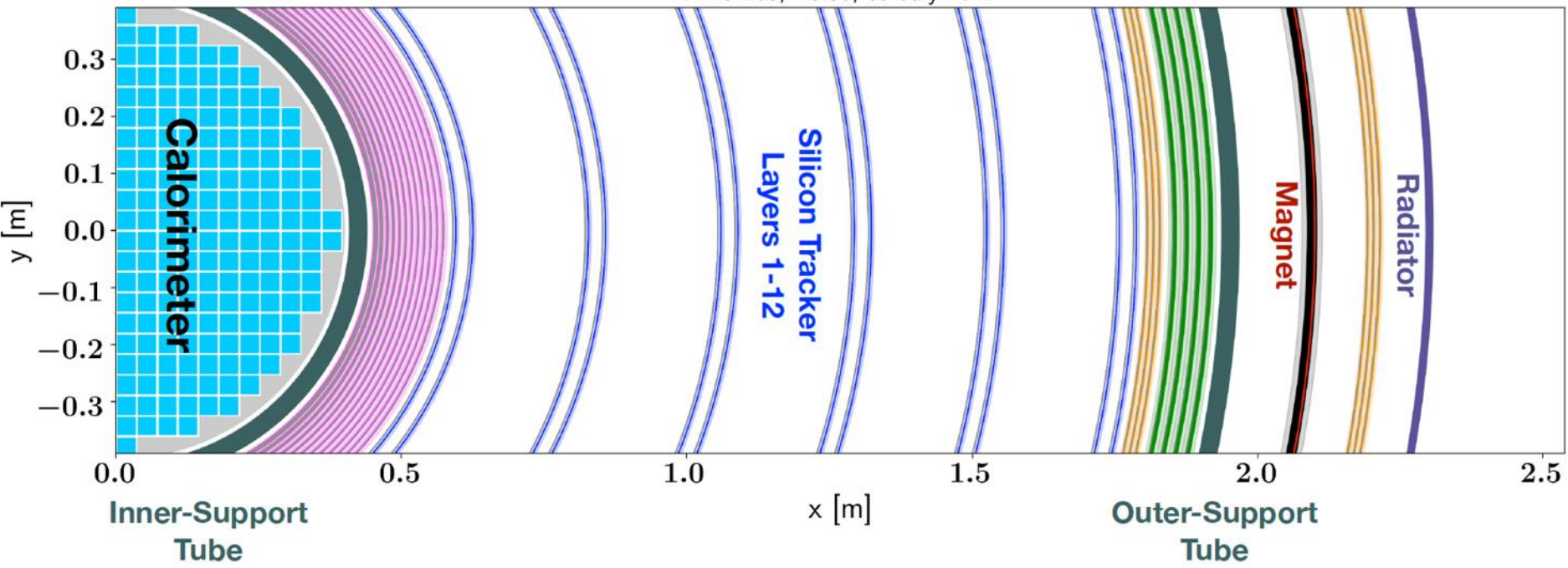
Power: 15 kW
B-Field: 1 Tesla

Measurement Time: 10 years
Calorimeter: $70 X_0, 4\lambda$

Pre-Shower

AMS-100; V6.00; 09-July-2021

Inner ToF
Inner-SciFi
Outer-SciFi



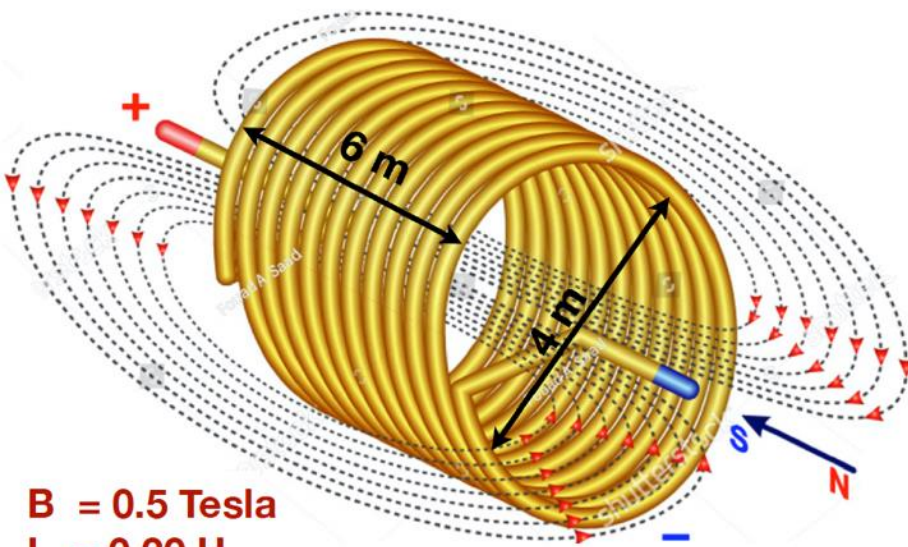
AMS 100

 S. Schael RWTH Aachen University
November 2022

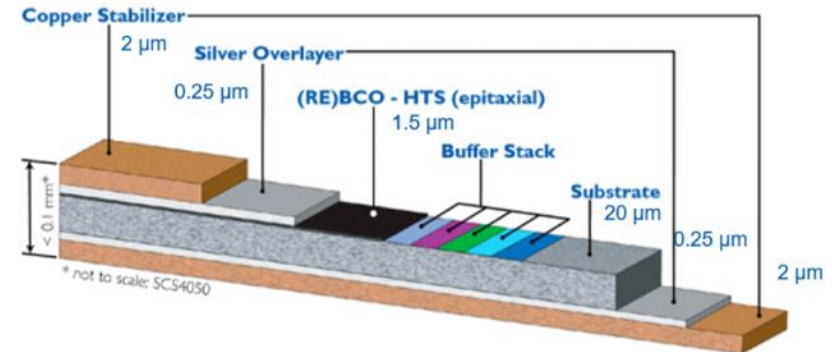
AMS-100 Solenoid - a non-insulated coil

90 km
of **H**igh **T**emperature **S**uperconducting **T**ape

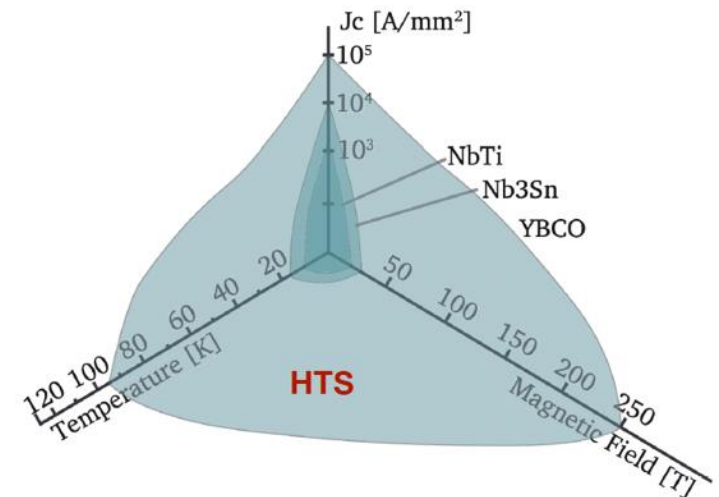
Thickness: $18 \times 0.04 \text{ mm} = 0.72 \text{ mm}!$



B = 0.5 Tesla
L = 0.29 H
E = 14 MJ



Stack of 18 Tapes
12 mm wide; Fujikura, 700 A @ 77K, SF



AMS 100

AMS-100: A Magnetic Spectrometer



Table of properties for the AMS-100 main solenoid and compensation coil.

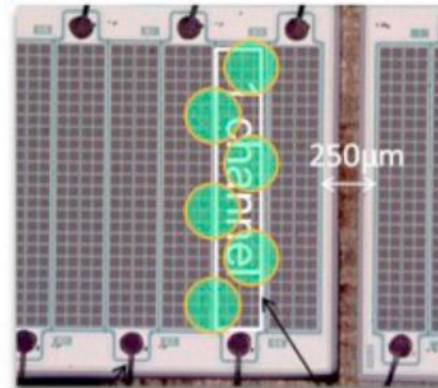
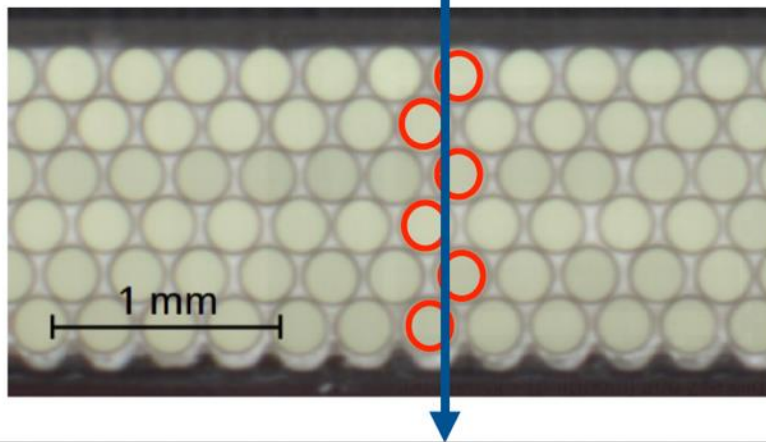
	<u>Main</u>	<u>Compensation</u>	<u>Combined</u>	Unit
Coil radius	2.0	4.0		m
Coil length	6.0	1.5		m
Tape width	12	12		mm
Stabilizer	Al-6063	Al-6063		
Cable thickness	2.85	2.85		mm
Cable width	16	16		mm
Layers	1	1		-
Turns	376	94		-
Inductance	286	114	287	mH
Number of tapes	18	18		-
Total tape length	85	43	128	km
Operating current	10.0	-10.0		kA
Cable mass	1090	545	1635	kg
Stored Energy	14.3	5.7	14.4	MJ
Energy Density*	14	11	9	kJ/kg

*Considering only the mass of the cable.

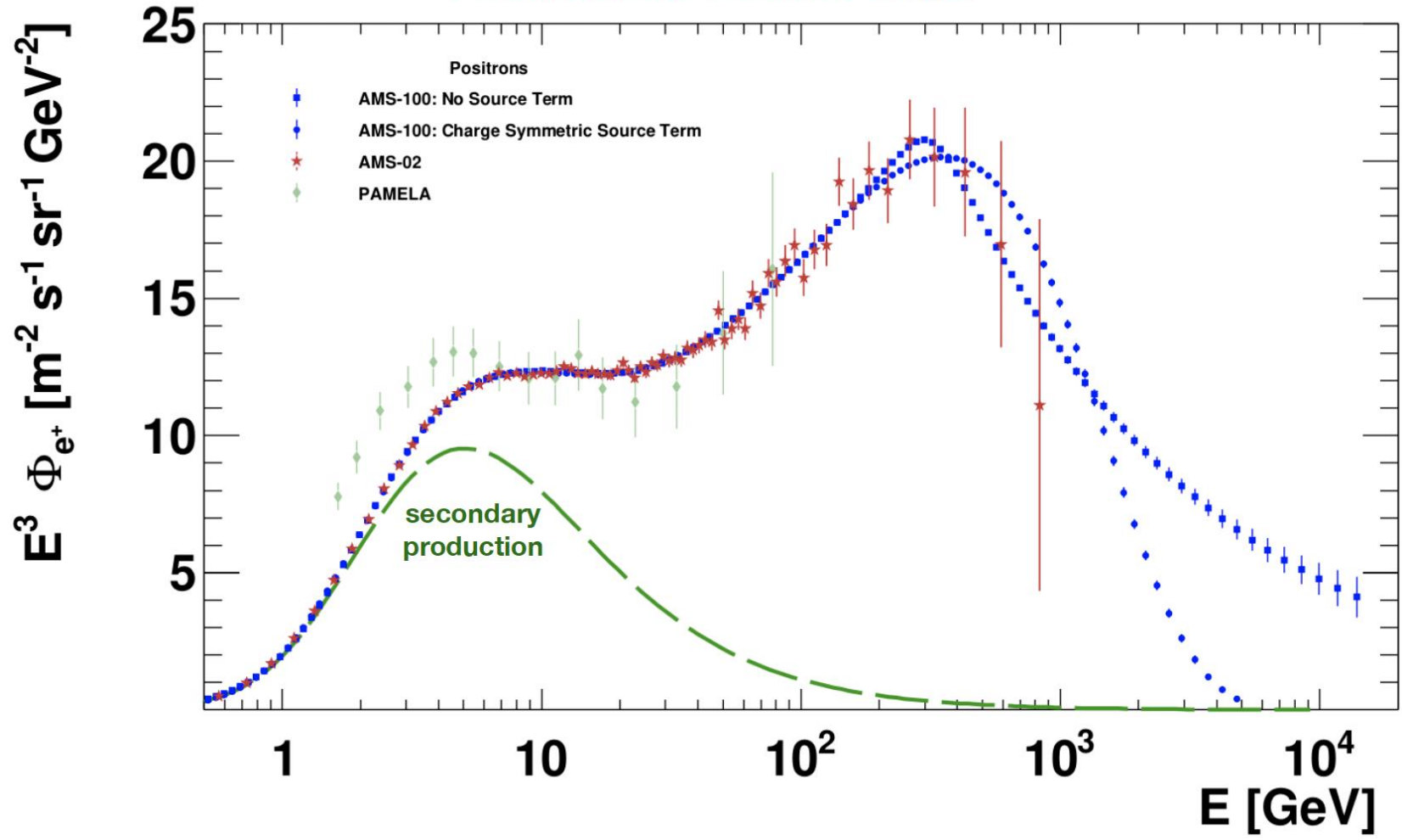
- In 2005 NASA canceled the AMS-02 Space Shuttle Flight.
- At RWTH Aachen a concept for a balloon experiment (PEBS) was developed to measure cosmic ray positrons.
- A new scintillating fiber tracker with SiPM readout was the key element for the tracking system.
- In 2008 the group of T. Nakada, EPFL joined the team.
- In 2010 a prototype (PERDAIX) was launched from Kiruna, Sweden. 300 000 protons and Helium nuclei were recorded at an altitude of 34 km.
- The paper describing this new SciFi detector was published in Nucl. Instrum. Meth.A 622 (2010) 542-554 ([10.1016/j.nima.2010.07.059](https://doi.org/10.1016/j.nima.2010.07.059)).
- In 2014 the LHCb Upgrade I TDR was published, describing a 360 m² version of this detector build from 11,000 km of fiber.



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Positrons in Cosmic Rays

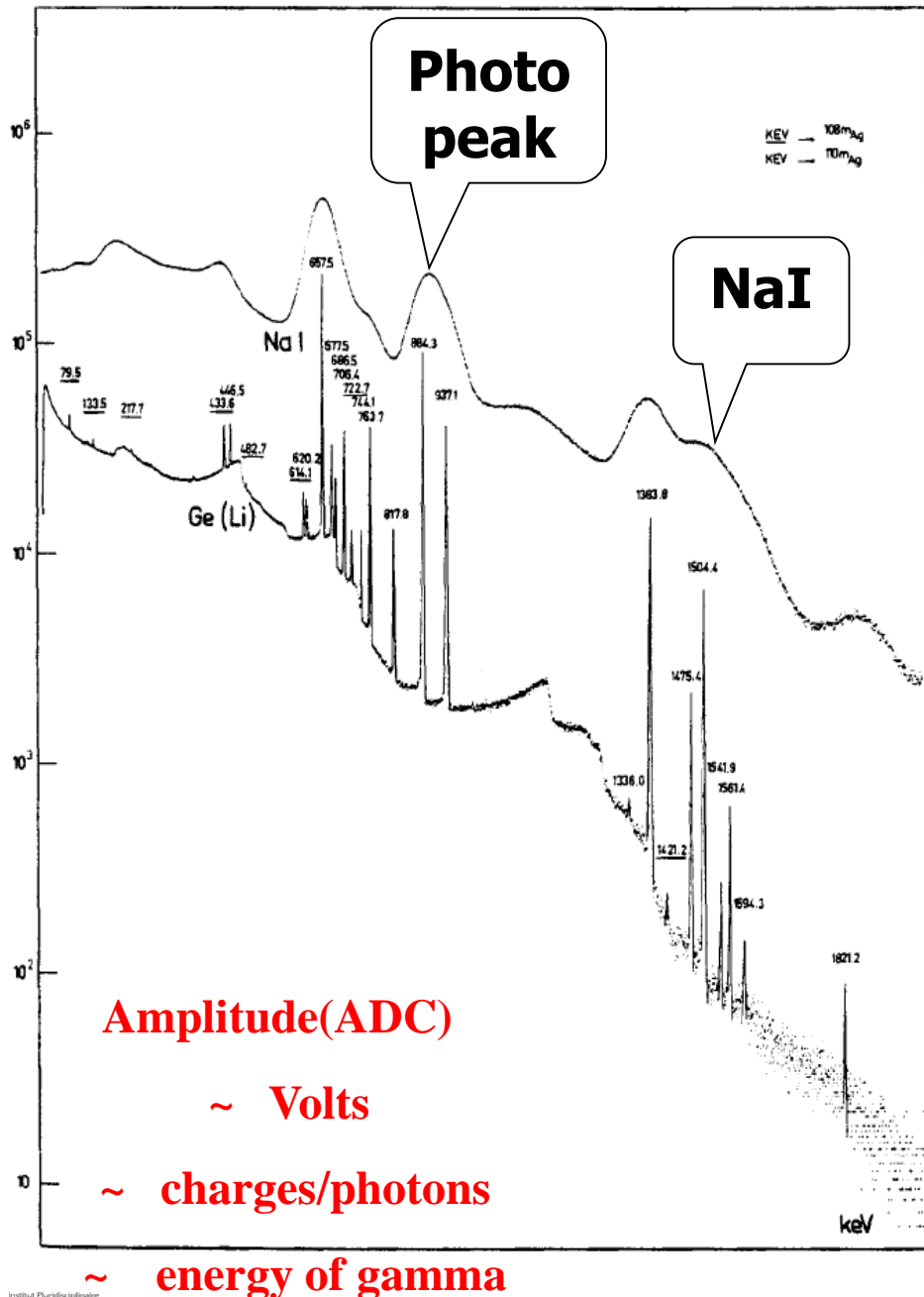


Résumé

- This was a very short and limited snapshot of some of the many ideas and developments on detectors.

Reserve

Resolution



$$N_{hv} = \frac{E}{w}; \quad dN_{hv} = \sqrt{N_{hv}} = \sqrt{\frac{E}{w}}$$

Statistics strictly Poisson $\Rightarrow \sigma^2 = \mu$;

$$dE / E = dN_{hv} / N_{hv} \sim \frac{1}{\sqrt{N_{hv}}}$$

NaI: $w \approx 25 \text{ eV} / \text{photon}_{\text{scint}} \Rightarrow 40000 \text{ hv} / \text{MeV}$

Incomplete collection of scintillation photons and finite quantum efficiency will reduce the mean number of photo-electrons

$$N_{pe} = N_{hv} \times \varepsilon_{\text{collection}} \cdot \varepsilon_{\text{quantic}};$$

$$dN_{pe} = \sqrt{N_{pe}} = \sqrt{N_{hv} \times \varepsilon_{\text{coll.}} \cdot \varepsilon_{\text{quant.}}}$$

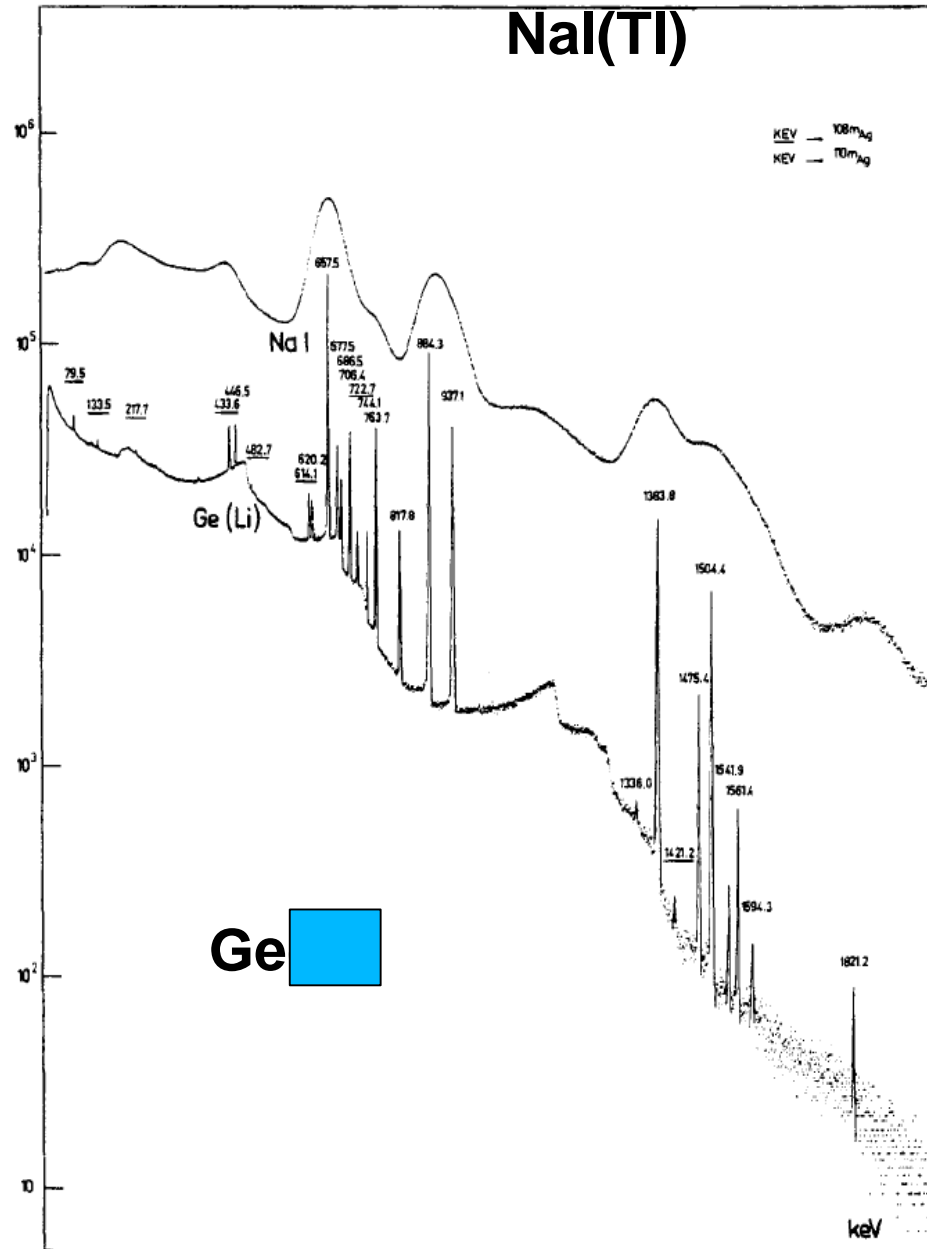
$$\varepsilon_{\text{coll.}} \approx 0.2 - 0.8; \quad \varepsilon_{\text{quant.}} \approx 0.2 (PM)$$

$$dE / E = dN_{pe} / N_{pe} \approx \frac{1}{\sqrt{N_{pe}}} = \frac{1}{\sqrt{N_{hv} \times \varepsilon_{\text{coll.}} \cdot \varepsilon_{\text{quant.}}}}$$

$$F \approx 1; \quad \varepsilon_{\text{coll.}} \approx 0.4; \quad \varepsilon_{\text{quant.}} \approx 0.2 (PM)$$

$$\Rightarrow dE / E = \sigma_E / E \approx 1.5\% \text{ à } 1.333 \text{ MeV}$$

$$R = 2.35 \times 1.5\% = 3.6\% \xrightarrow{\text{experimental}} (5 - 8)\%$$

**HP-Ge detector**

$$N_{eh} = \frac{E}{w} \varepsilon_{collection}$$

$$dN_{eh} = \sqrt{N_{eh}} = \sqrt{\frac{E}{w} \varepsilon_{collection}}$$

Statistics : Poisson

$$\Rightarrow \sigma^2 = \mu; \quad \mu = \text{mean}; \quad \sigma^2 = \text{variance}$$

$$dE / E = dN_{eh} / N_{eh} \sim \frac{1}{\sqrt{N_{eh}}} = \frac{1}{\sqrt{\frac{E}{w} \varepsilon_{collection}}}$$

$$\varepsilon_{collection} \approx 100\%; \quad w = 2.98 \text{ eV} \quad E = 1 \text{ MeV}$$

$$\Rightarrow dE / E \approx 0.0017; \quad \text{Resolution } R = 2.35 \times dE / E = 0.4\%$$

Fano factor:

$$\sigma^2 = F_{ano} \mu;$$

$$F_{ano} \approx 0.12 \text{ (Ge, Si)}; \quad \sqrt{0.12} = 1 / 2.9$$

$$dE / E = dN_{eh} / N_{eh} \sim \frac{\sqrt{F}}{\sqrt{N_{eh}}} = \frac{1}{\sqrt{\frac{E}{wF} \varepsilon_{collection}}}$$

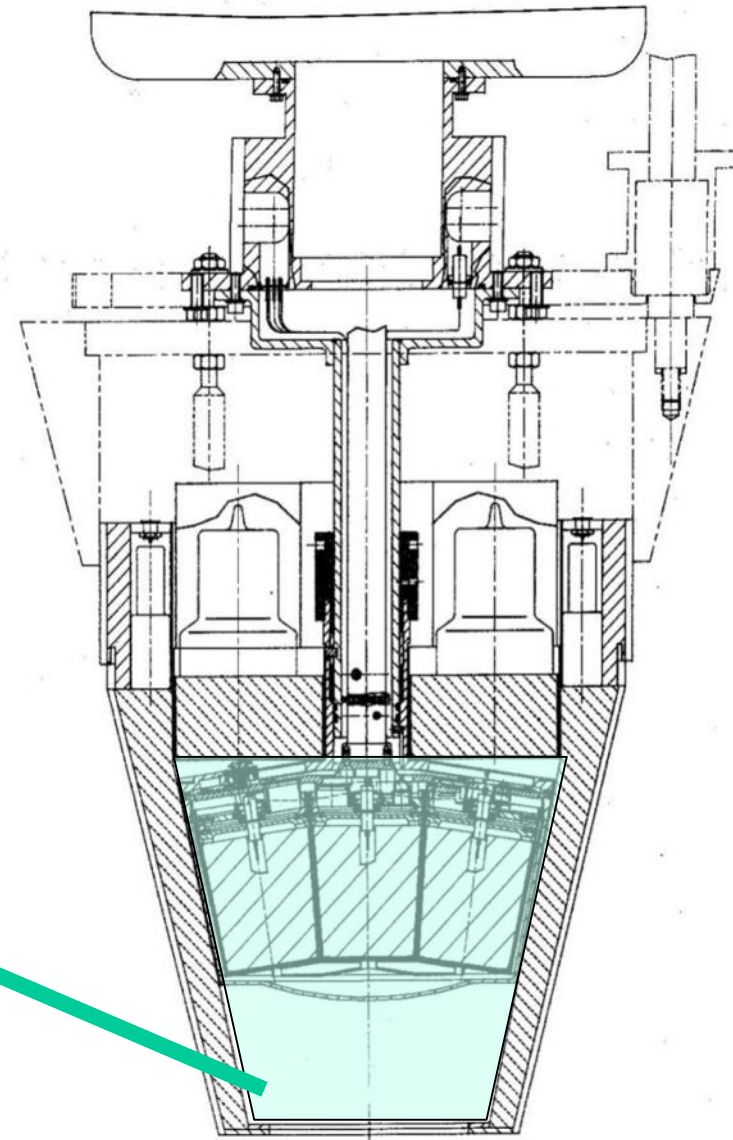
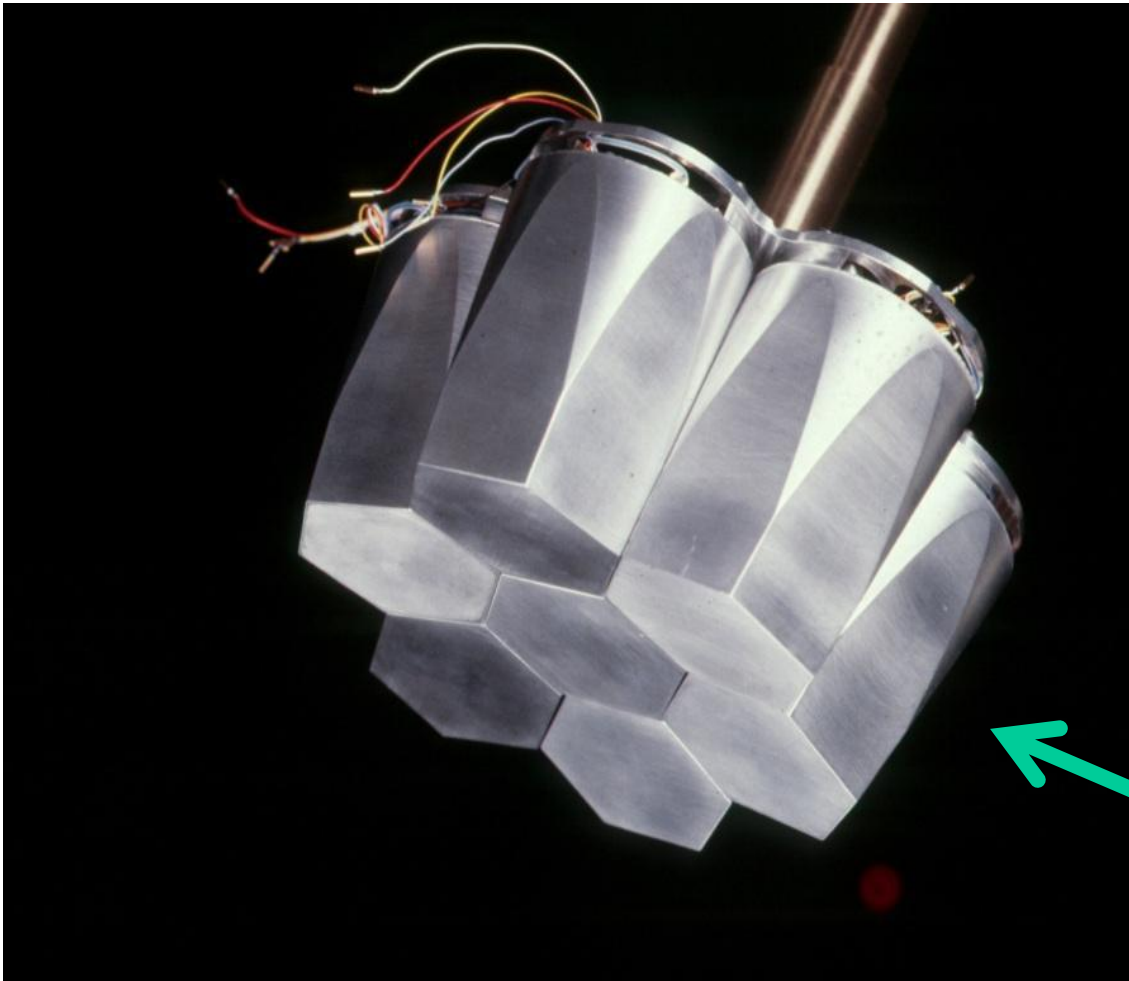
$$dE / E = 0.0006; \quad \text{Resolution } R = 2.35 \times dE / E = 0.14\%$$

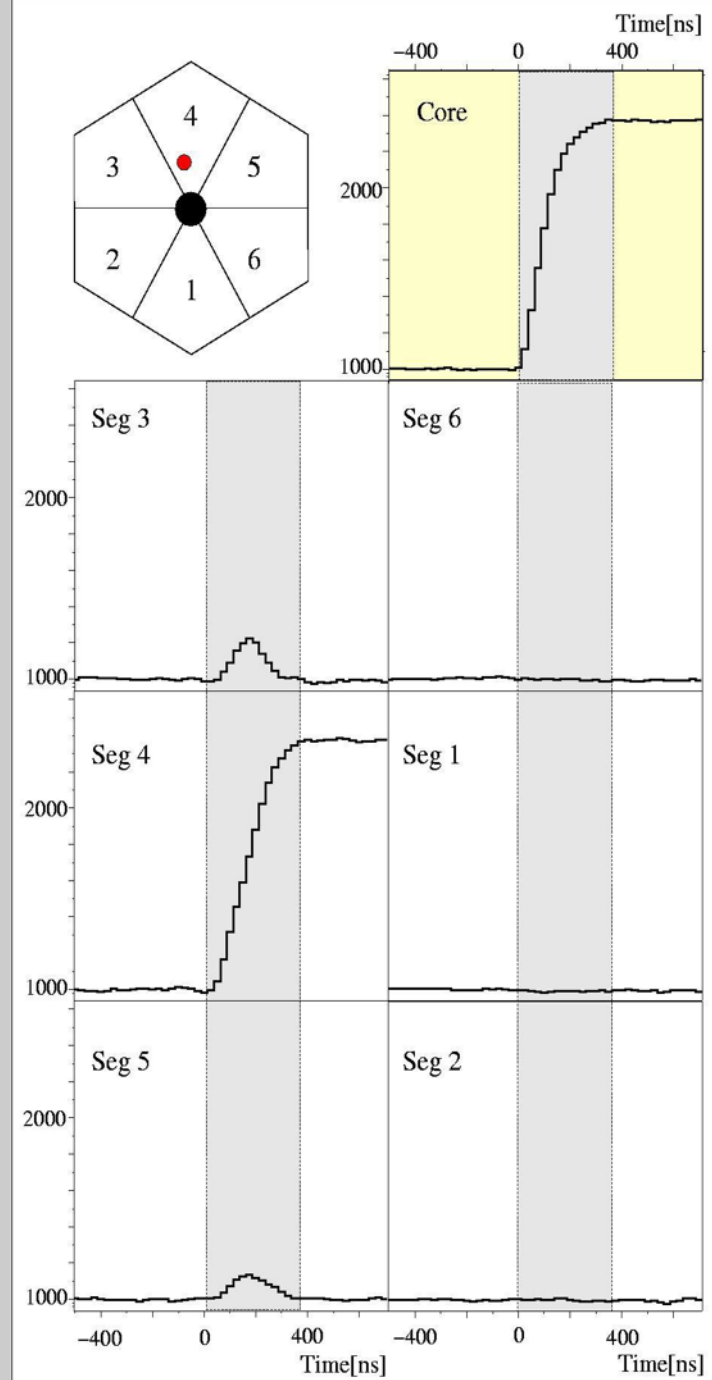
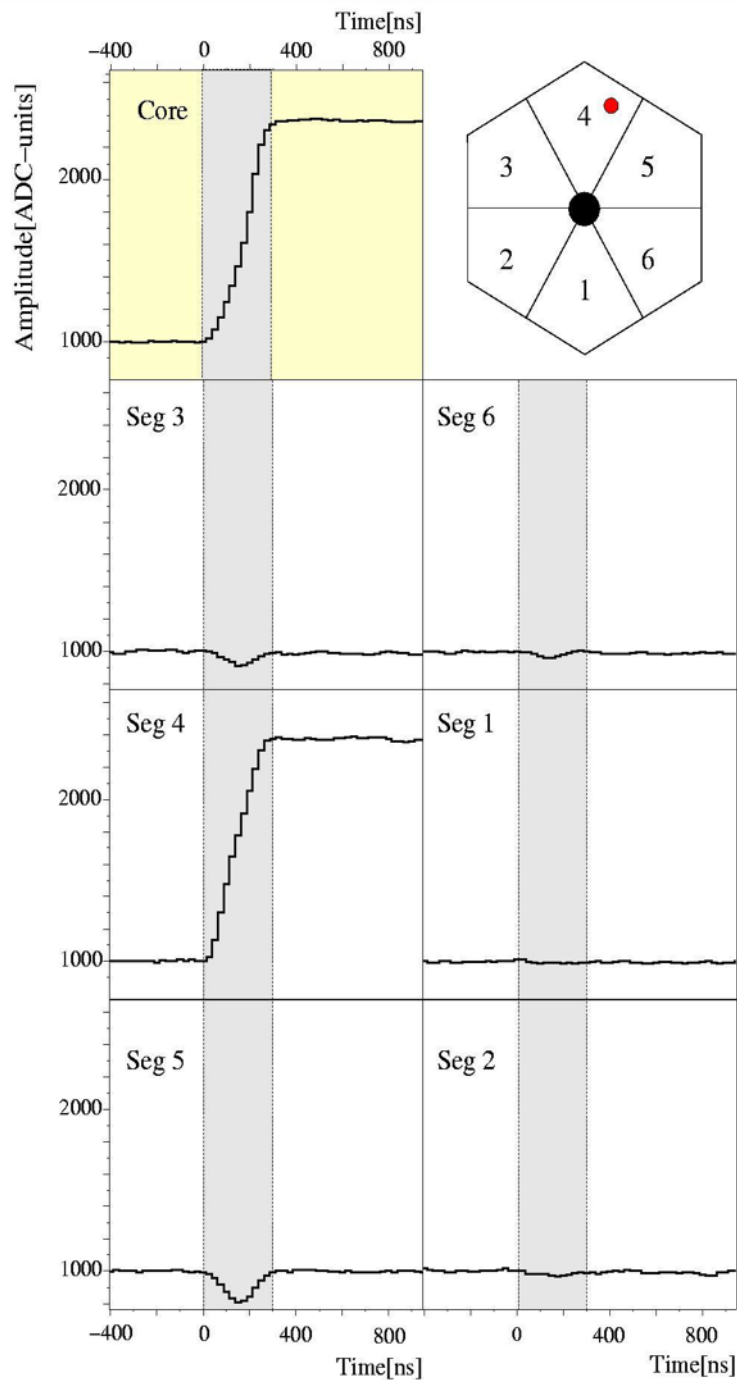
Comparison with NaI:

$$w = 25 \text{ eV} / \text{photon}_{scint} \quad \text{Light collection: } 0.5 \quad \text{PM: } Q.E. \approx 0.20$$

$$dE / E \approx 1.6\% \quad \text{Resolution } R = 2.35 \times dE / E = 3,7\% \text{ à } 1 \text{ MeV}$$

The EUROBALL Cluster Detector 10kg HPGe





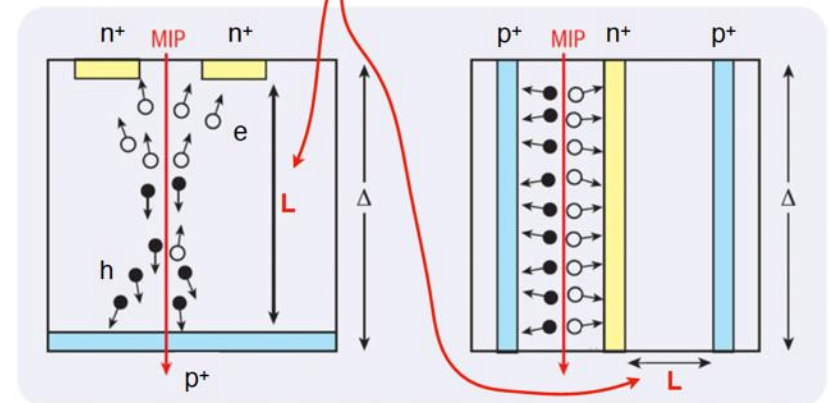
3D Silicon

The CMS Inner Tracker upgrade for the High Luminosity-LHC

HL-LHC operation conditions	Sensor design constraints
Luminosity $7.5 \times 10^{34} / (\text{cm}^2 \cdot \text{s}) \rightarrow$ up to 200 events/25 ns bunch crossing	Maintain occupancy at ‰ level and increase spatial resolution \rightarrow pixel size $\times 6$ smaller than present pixels \rightarrow $25 \times 100 \mu\text{m}^2$ (current detector in CMS $100 \times 150 \mu\text{m}^2$)
CMS baseline choice: replace pixel layer closer to beamline at integrated fluence $\sim 1.9 \times 10^{16} \text{ n}_{\text{eq}} / \text{cm}^2$ (end of "Run5", i.e. after ~ 6 years of operation) \rightarrow electron mean free path greatly reduced (also damaged readout ASIC at ~ 1 Grad)	Reduce electrodes distance (L) to increase electric field and thus the signal \rightarrow thin planar or 3D columnar technologies

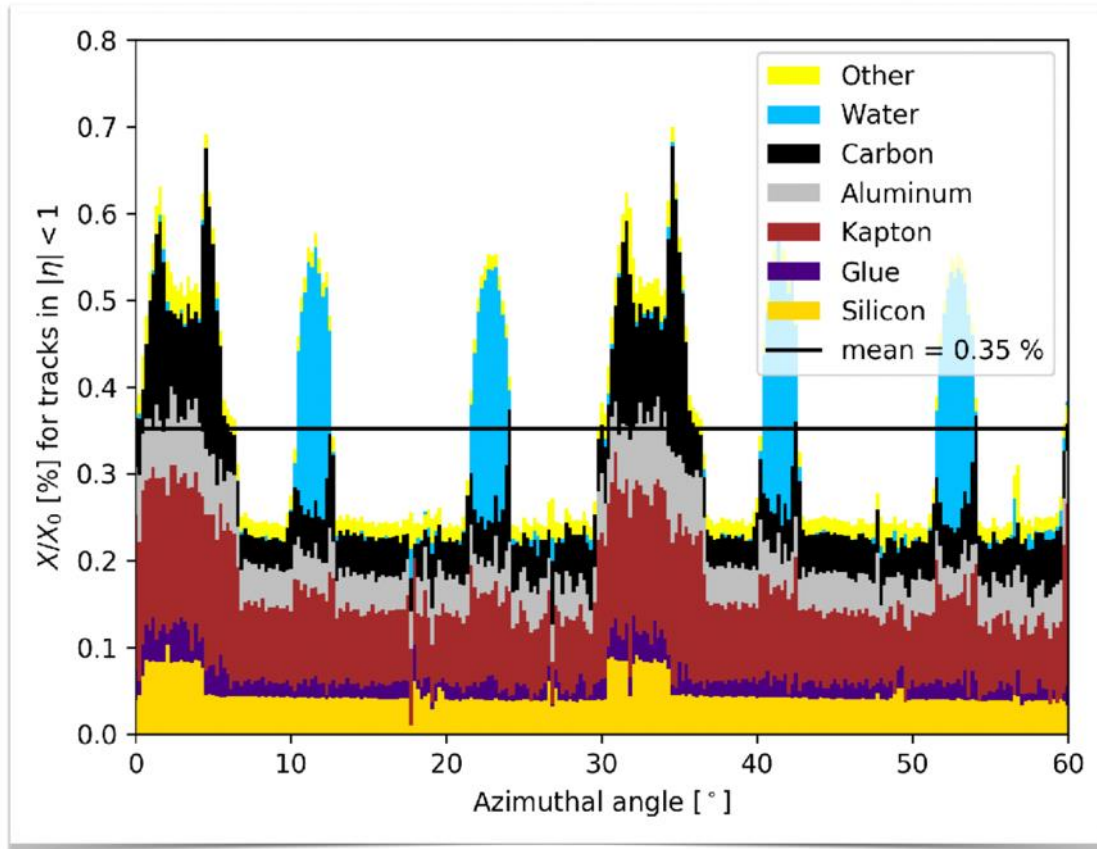
3D silicon sensors made by

- Fondazione Bruno Kessler-**FBK** (Trento, Italy), **n-in-p** sensors on **150 mm FZ wafers** in collaboration with **INFN**
- Centro Nacional Microtecnologia-**CNM** (Barcelona, Spain), **n-in-p** sensors on **100 mm FZ wafers**



C. Da Vià et al., NIMA (2012)

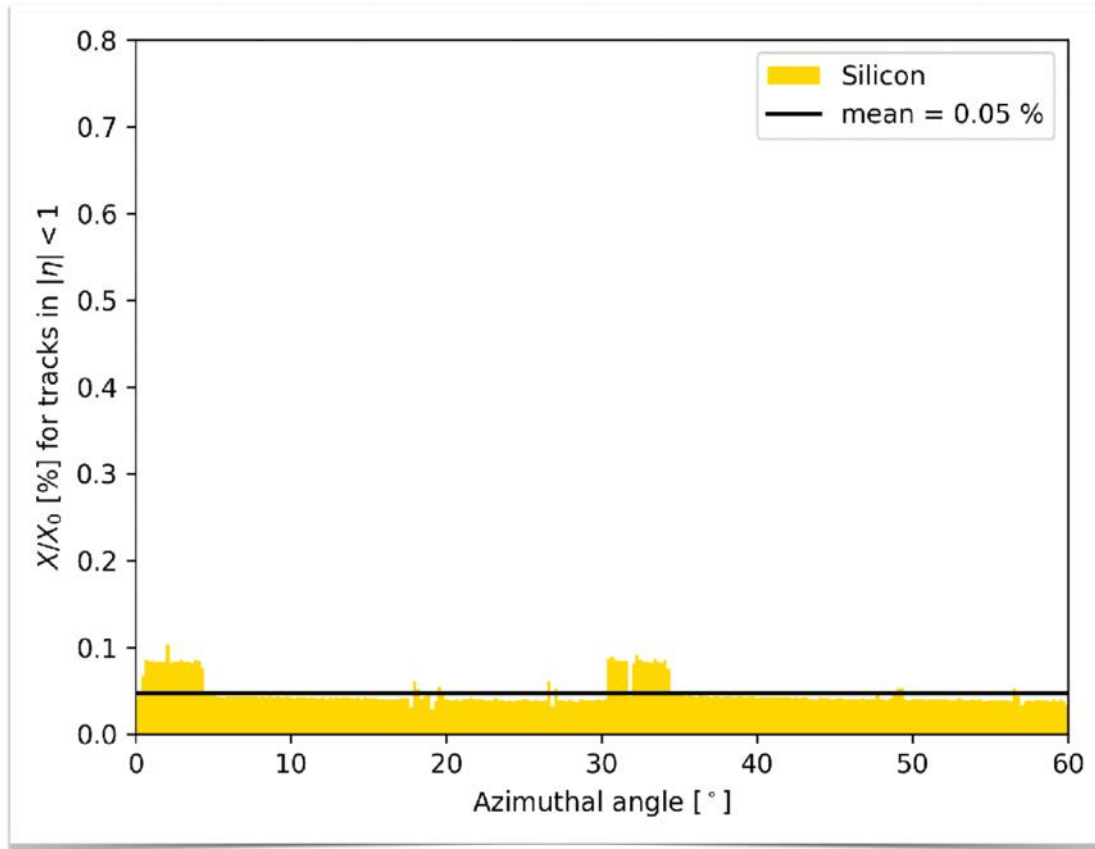
Inspiration for ITS3



► Observations:

- Si makes only **1/7th** of total material
- **irregularities** due to support/cooling

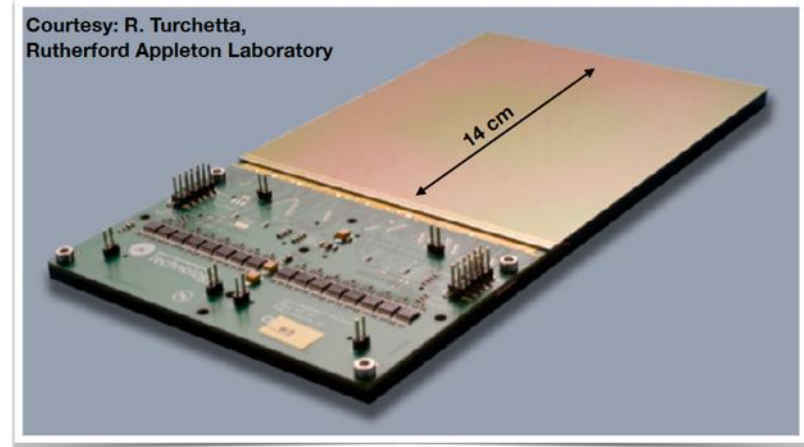
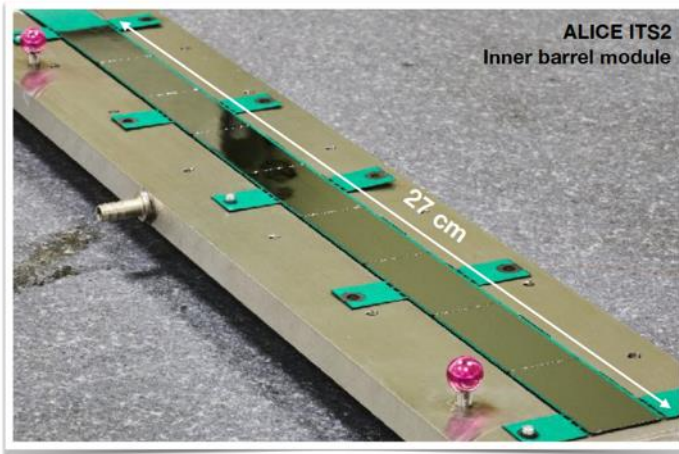
Inspiration for ITS3



- ▶ Observations:
 - Si makes only **1/7th** of total material
 - **irregularities** due to support/cooling
- ▶ Removal of water cooling
 - **possible** if power consumption stays below 20 mW/cm²
- ▶ Removal of the circuit board (power+data)
 - **possible** if integrated on chip
- ▶ Removal of mechanical support
 - **benefit** from increased stiffness by rolling Si wafers

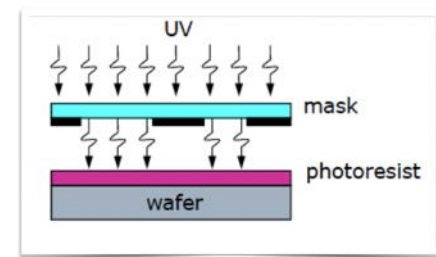
ITS3

the idea (2): build wafer-scale sensors



- ▶ Chip size is traditionally limited by CMOS manufacturing (“reticle size”)
 - typical sizes of few cm²
 - modules are tiled with chips connected to a flexible printed circuit board

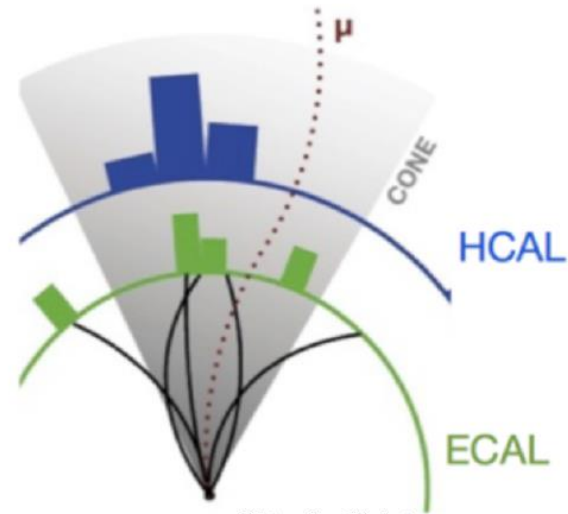
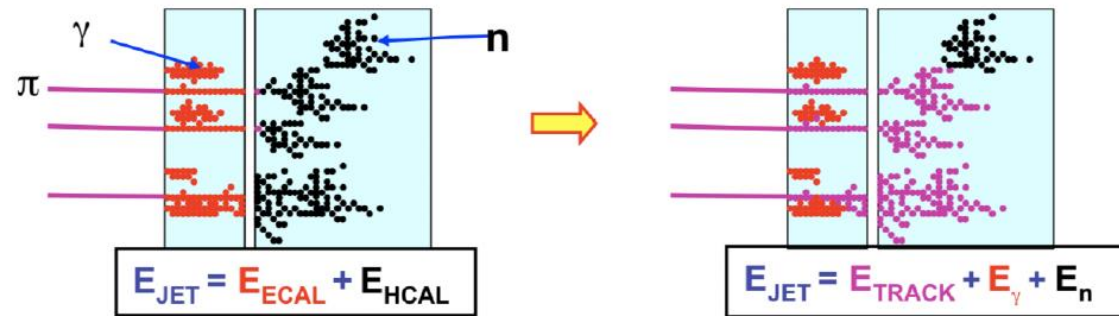
- ▶ New option: stitching, i.e. aligned exposures of a reticle to produce larger circuits
 - actively used in industry
 - a 300 mm wafer can house a sensor to equip a full half-layer
 - **requires dedicated sensor design**



High Granularity for Particle Flow

- **CMS uses particle flow algorithms to improve on jet energy resolution**

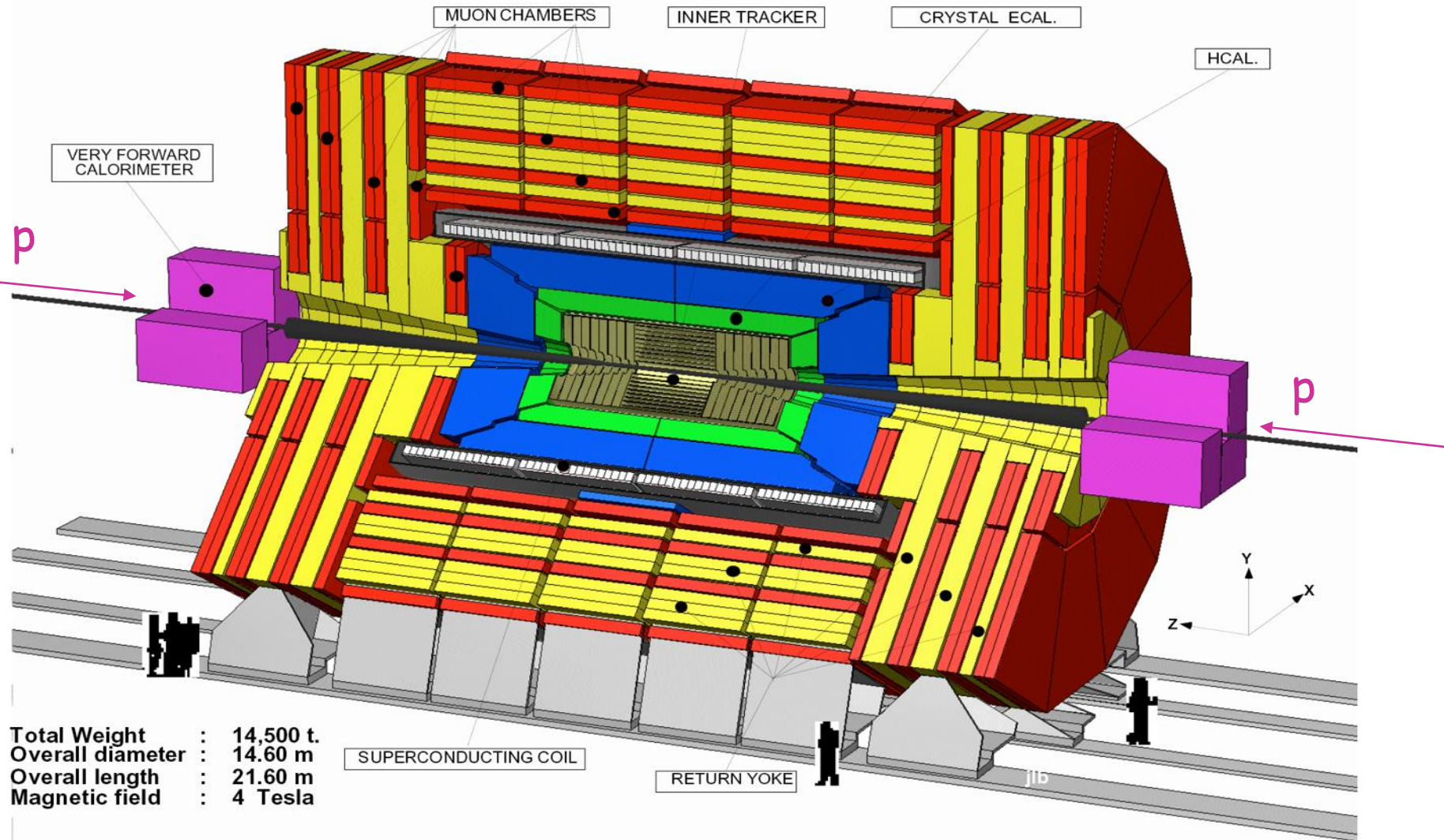
- reconstruct every particle in a jet
- For each particle use the detector with best energy/momentum measurement
- High granularity is key for correct assignment of energy deposits to tracks



"Typical" jet:

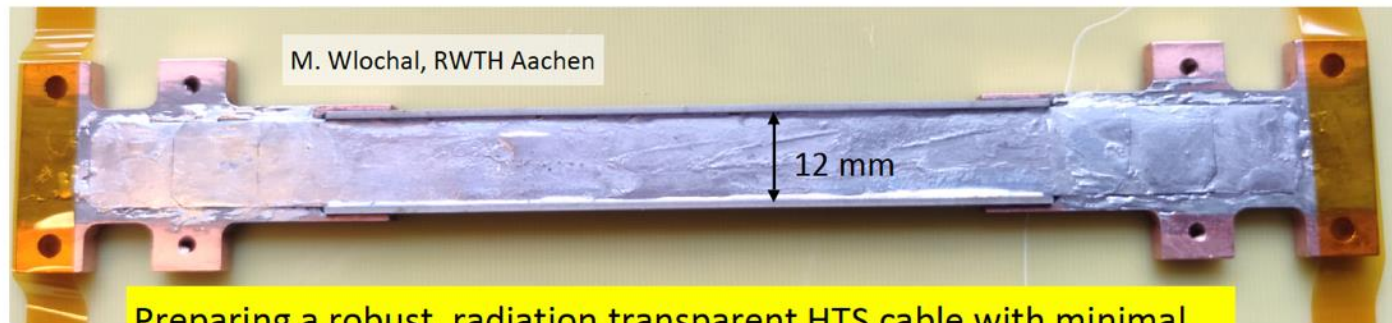
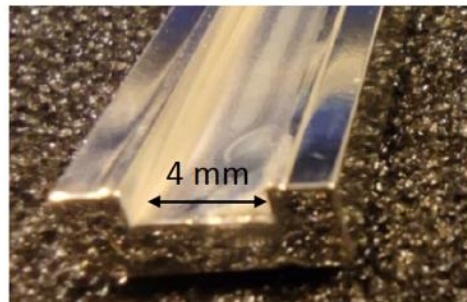
- ~62% charged particles (mainly hadrons)
- ~27% photons
- ~10% neutral hadrons
- ~1% neutrinos

Compact Muon Solenoid

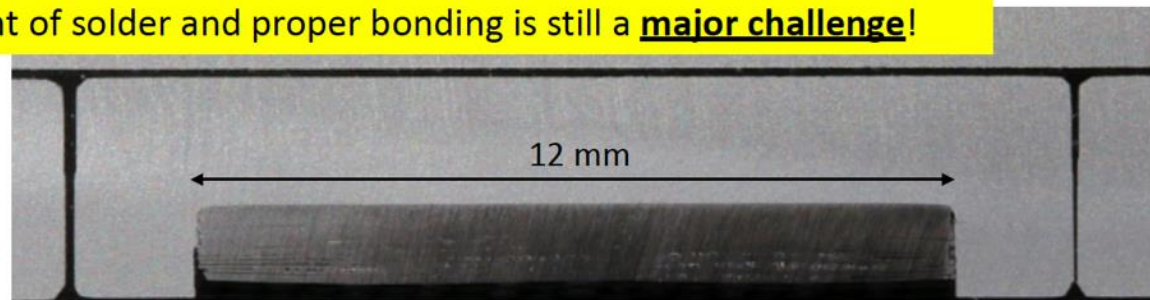
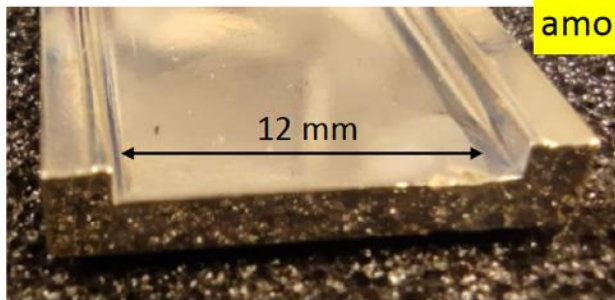


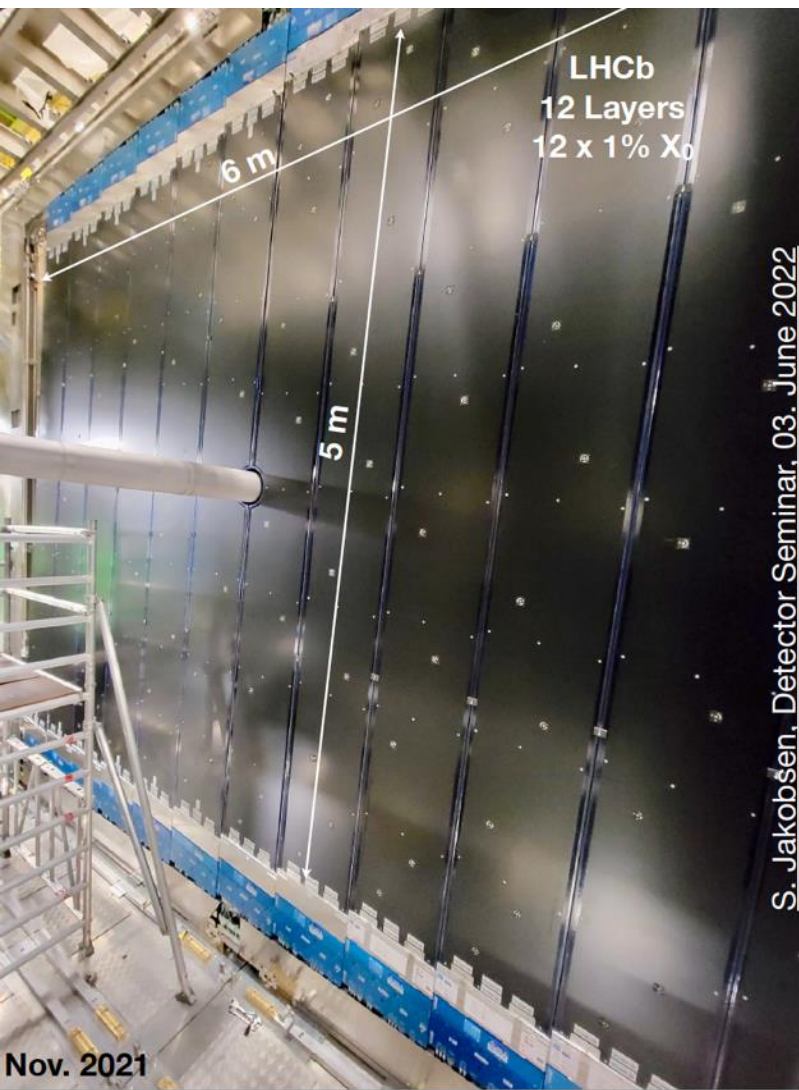
Conductor Testing: Single- and Multi-Tape Samples

- Single tapes have been extensively characterized .
- Many short samples of Al-alloy stabilized multi-tape HTS conductors are in preparation.
- Few-tape samples in good agreement with expectations.
- Next: more tapes, bending, micro-meteorite impact testing, etc.

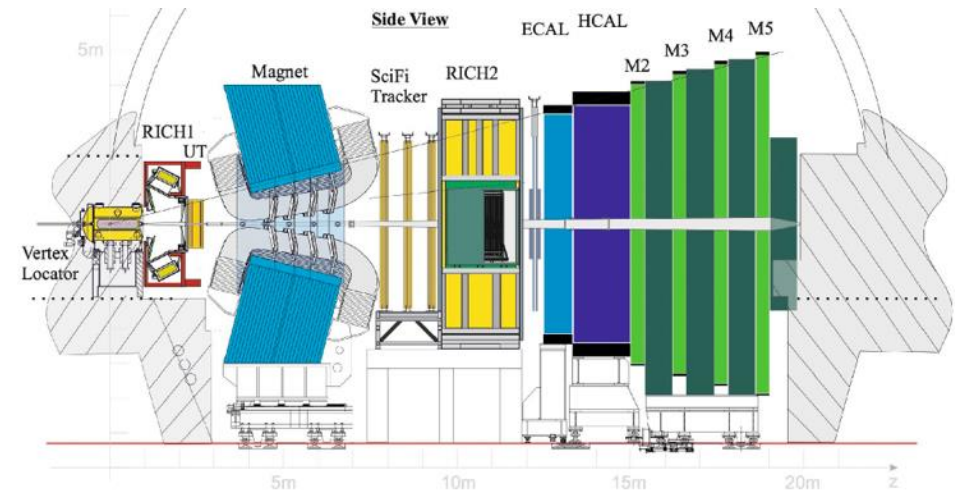


Preparing a robust, radiation transparent HTS cable with minimal amount of solder and proper bonding is still a **major challenge!**





S. Jakobsen, Detector Seminar, 03. June 2022



A large international team from several institutes, including EPFL and RWTH Aachen, constructed the LHCb SciFi Tracker in the past years.

