

FCAL: forward detectors

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On behalf of the FCAL collaboration



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FCAL Collaboration

FCAL is a worldwide detector Research & Development collaboration.

~ 70 physicists join their effort to develop the technologies of special calorimeters in the very forward region of future experiments at e^+e^- colliders

FCAL collaborates with the Detector Concepts ILD and SiD of the ILC and works together with CLICdp.



FCAL detectors in LC Experiments

LumiCal

- Precise integrated luminosity measurements;
- Extends a calorimetric coverage to small polar angles. Important for physics analysis.

Design

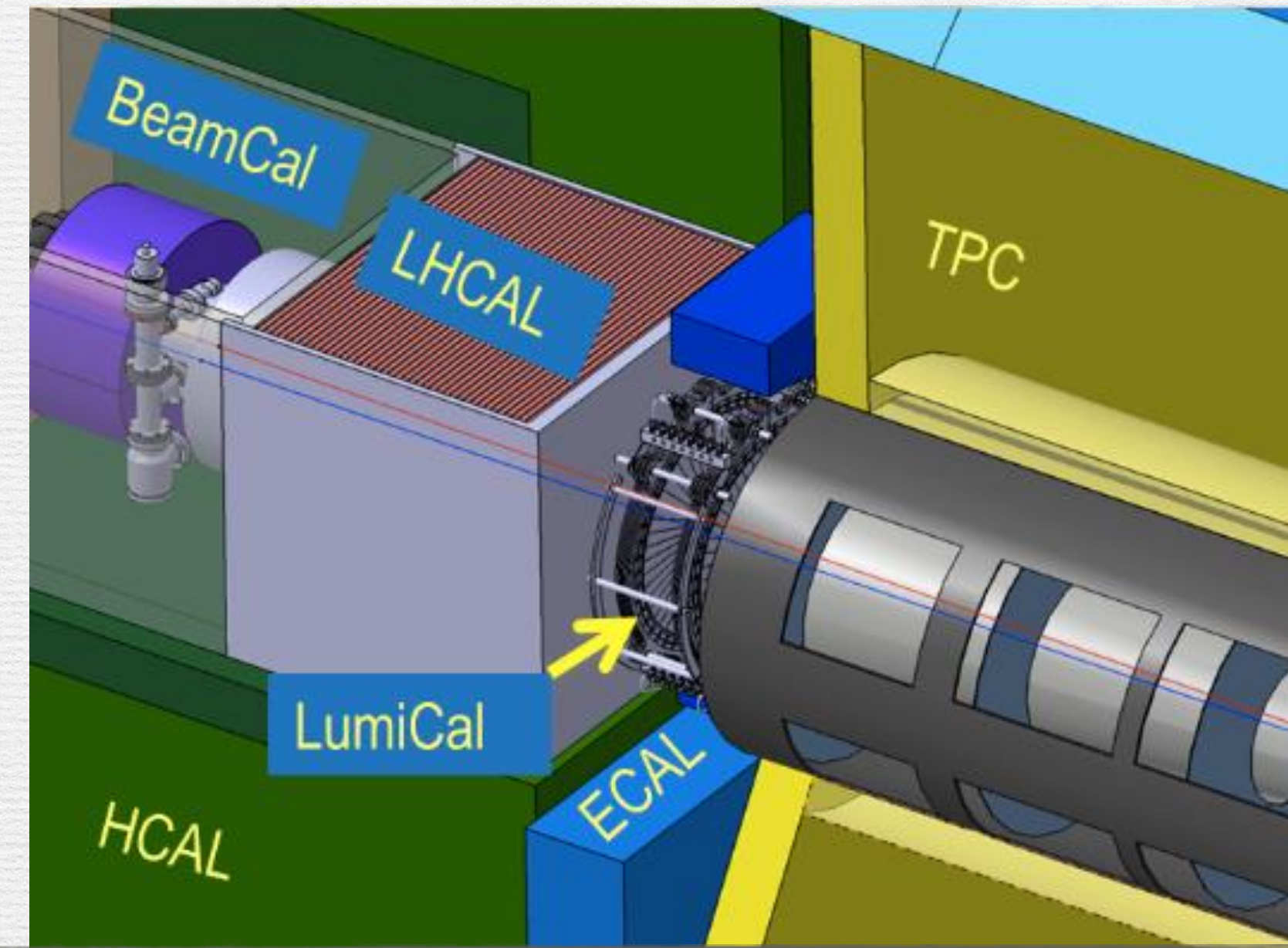
- electromagnetic sampling calorimeter;
- 30 layers of 3.5 mm thick tungsten plates with 1 mm gap for silicon sensors;
- symmetrically on both sides at $\sim 2.5\text{m}$ from the interaction point for ILD.

BeamCal

- Complete the coverage of e.m. calorimetry down to very small angles to reject SM backgrounds w/ far-forward activity;
- Bunch-by-bunch luminosity measurements;
- Beam diagnostics and tuning;
- similar construction, with tungsten absorber but radiation hard sensors (GaAs, CVD diamond)

LHCal

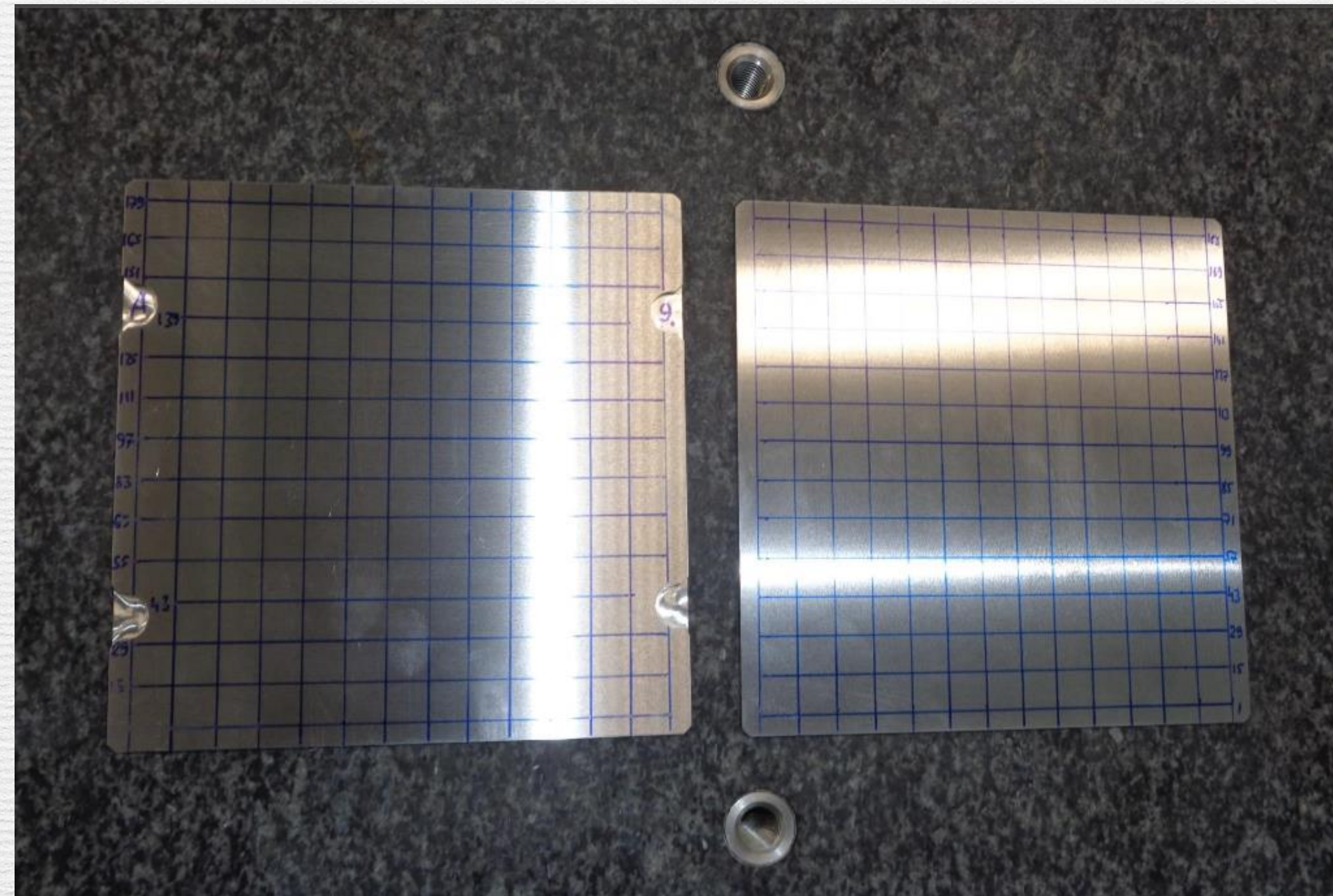
- extends the coverage of HCAL;
- Sampling calorimeter (silicon)
- 29 layers of 16mm thickness. Absorber : tungsten or iron. Simulation exists



performance tests of prototype
detectors in the beam

Tungsten plates

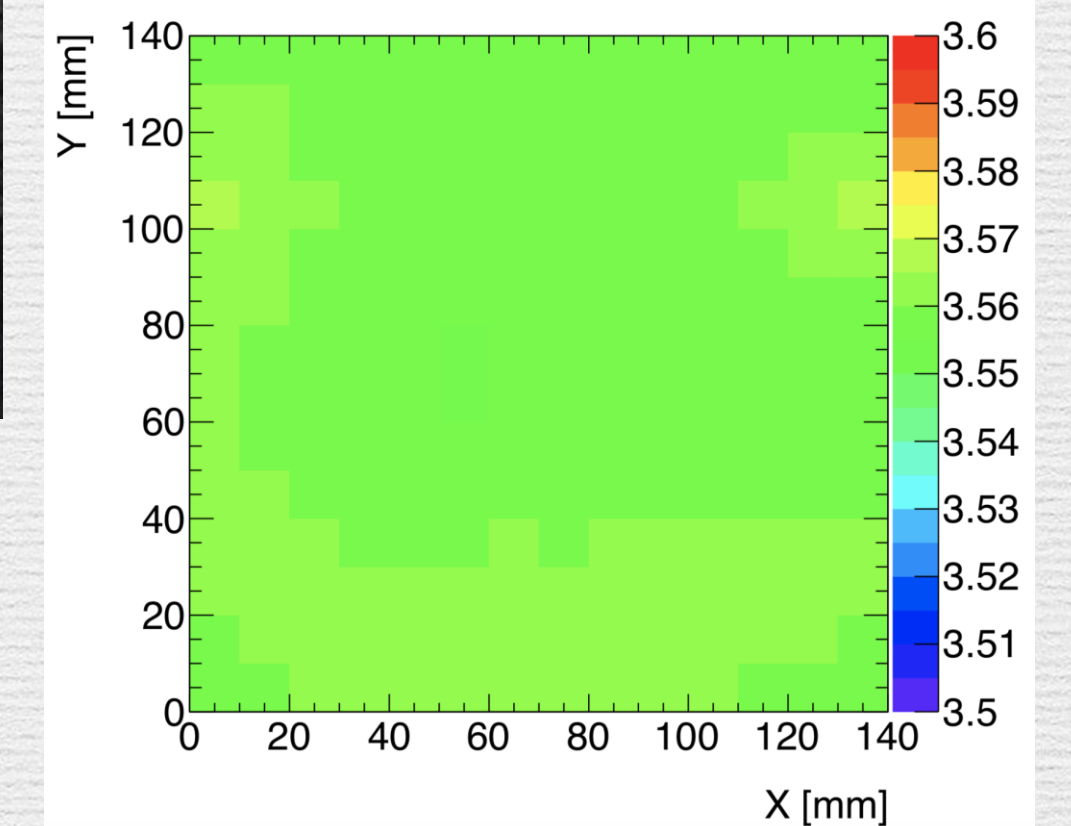
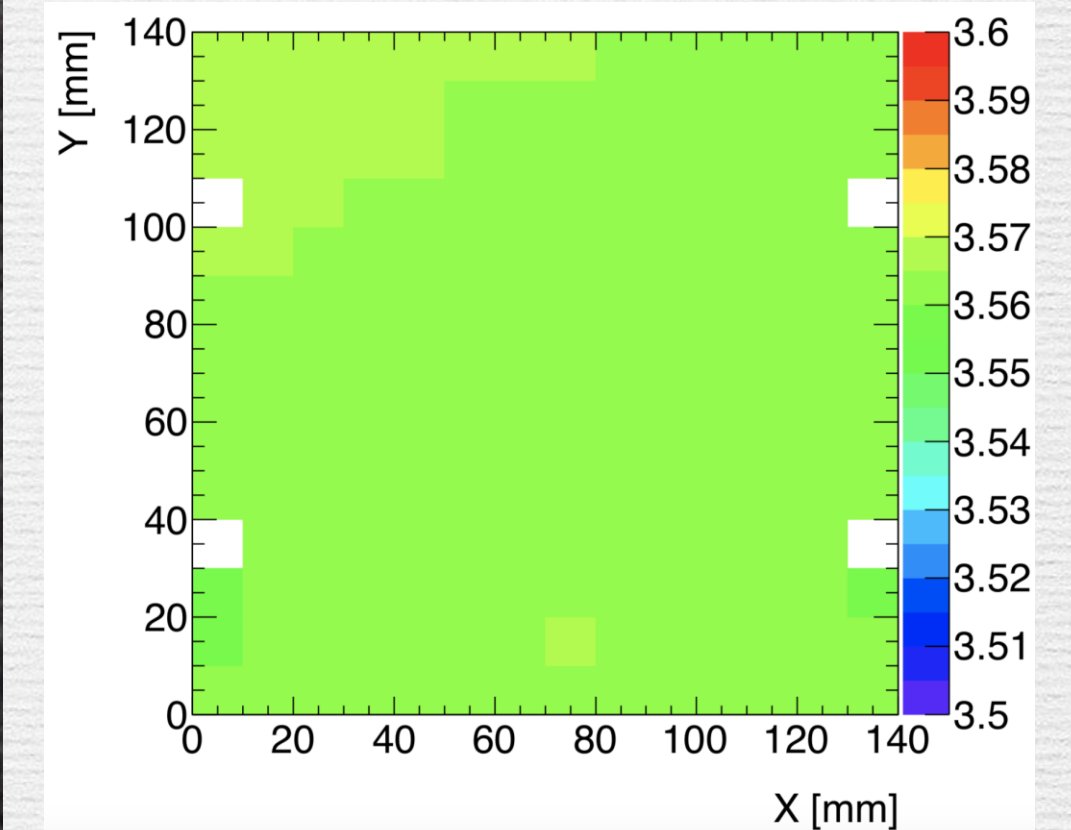
- 10 new tungsten absorber plates
- High requirements to geometrical accuracy ($\sim 50 \mu\text{m}$ for thickness) make it difficult to use pure W.
- the absorber alloy : 93% tungsten, 5% nickel & 2% copper.
- Good flatness $\sim 30 \mu\text{m}$ observed
- Glued to permaglass frame
- Used in assembled calorimeter in 2019/2022 beam test campaigns



Dimensions 140x140x3.5 mm

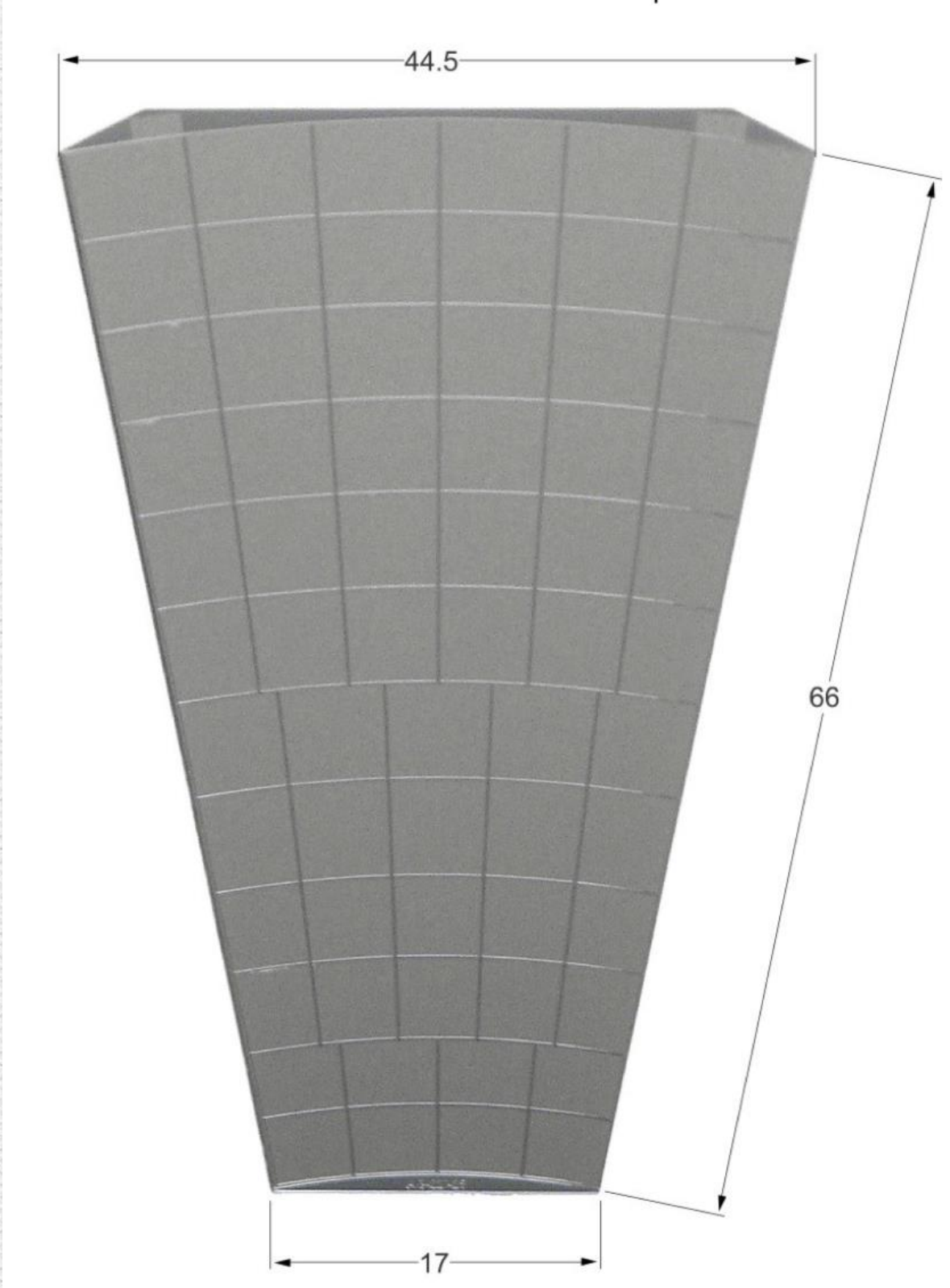
Designed in JINR Dubna

Enough plates for $20X_0$



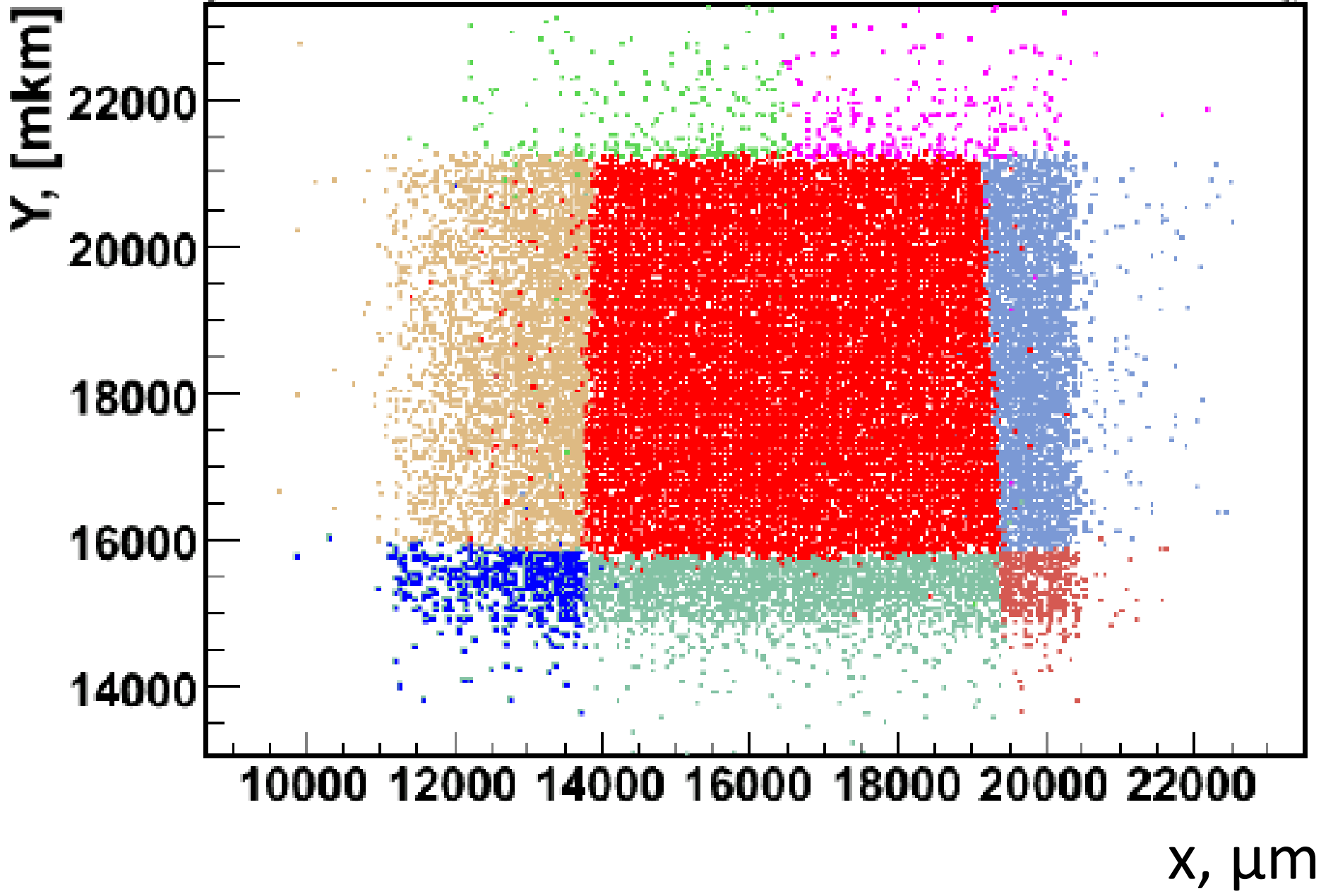
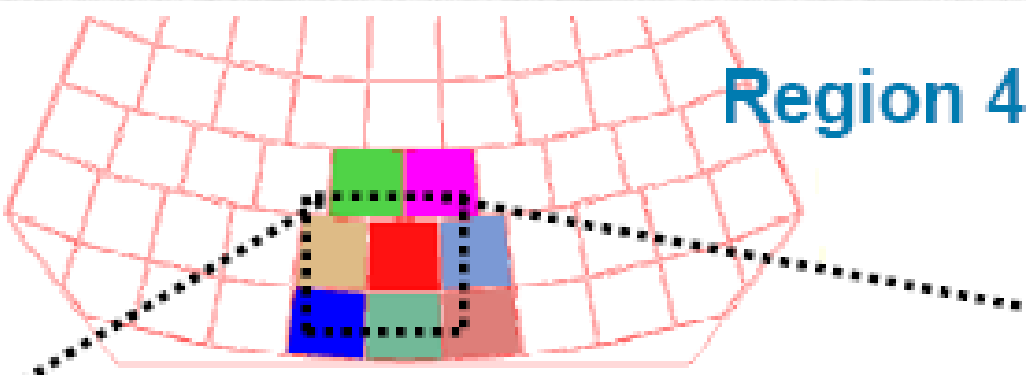
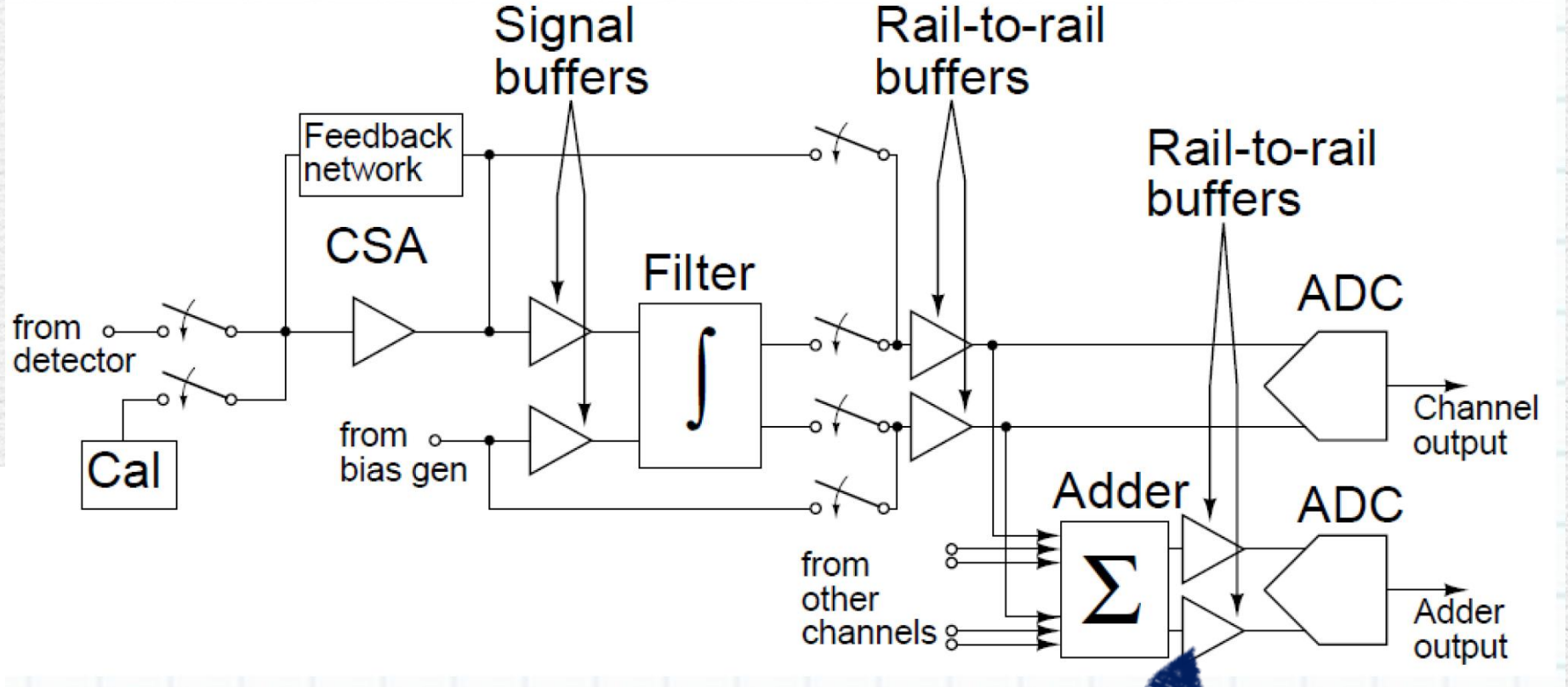
BeamCal

Baseline sensor: GaAs



Designed in JINR Dubna

Thickness 500 μm
High resistivity ($10^7 \Omega\text{m}$)
S/N for MiPs ≈ 20



Dedicated ASIC development with fast OR to be used in the feedback system

Test-beam fully instrumented detector plane

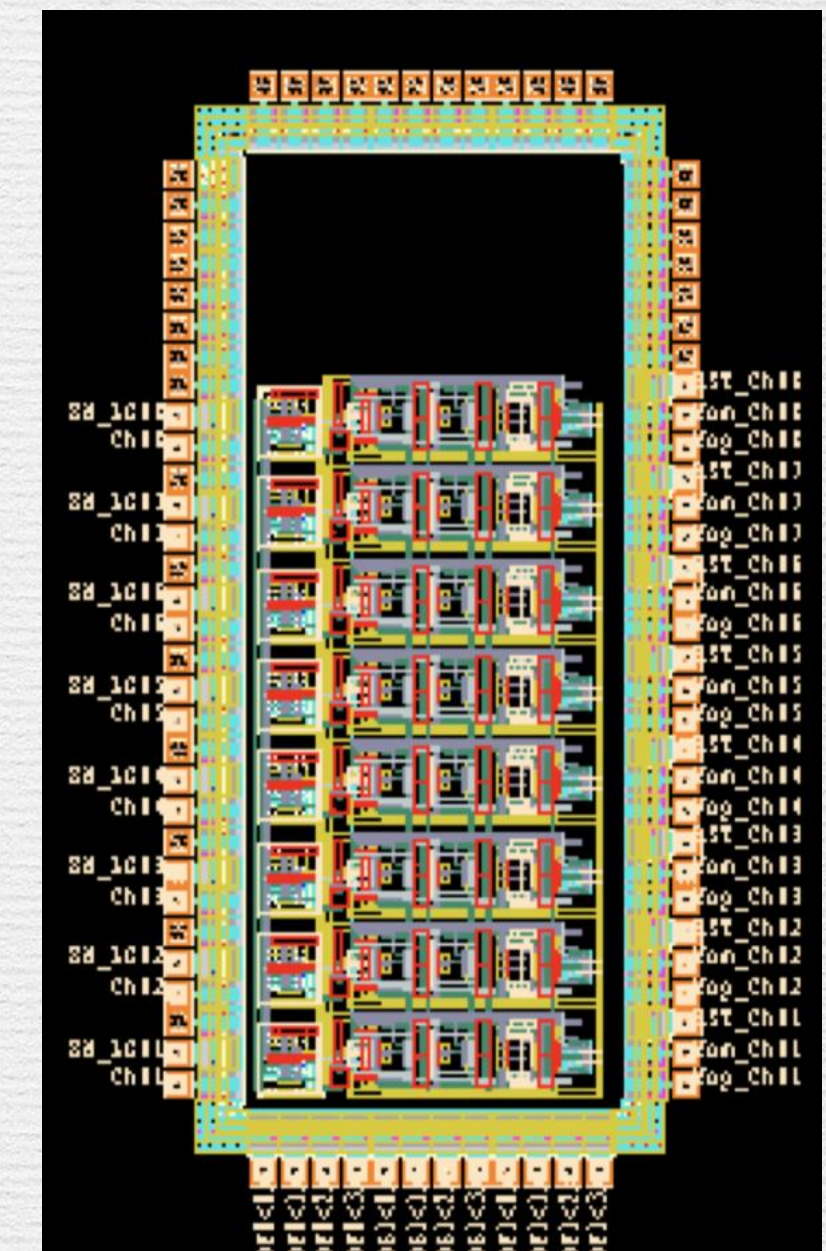
BeamCal ASIC v3 Design

Different sensor materials: GaAs, Si, Diamond, Sapphire;
 Different sensor segmentation – input capacitance;
 Different MIP response and maximum signal: 0.8 pC – 30 pC.

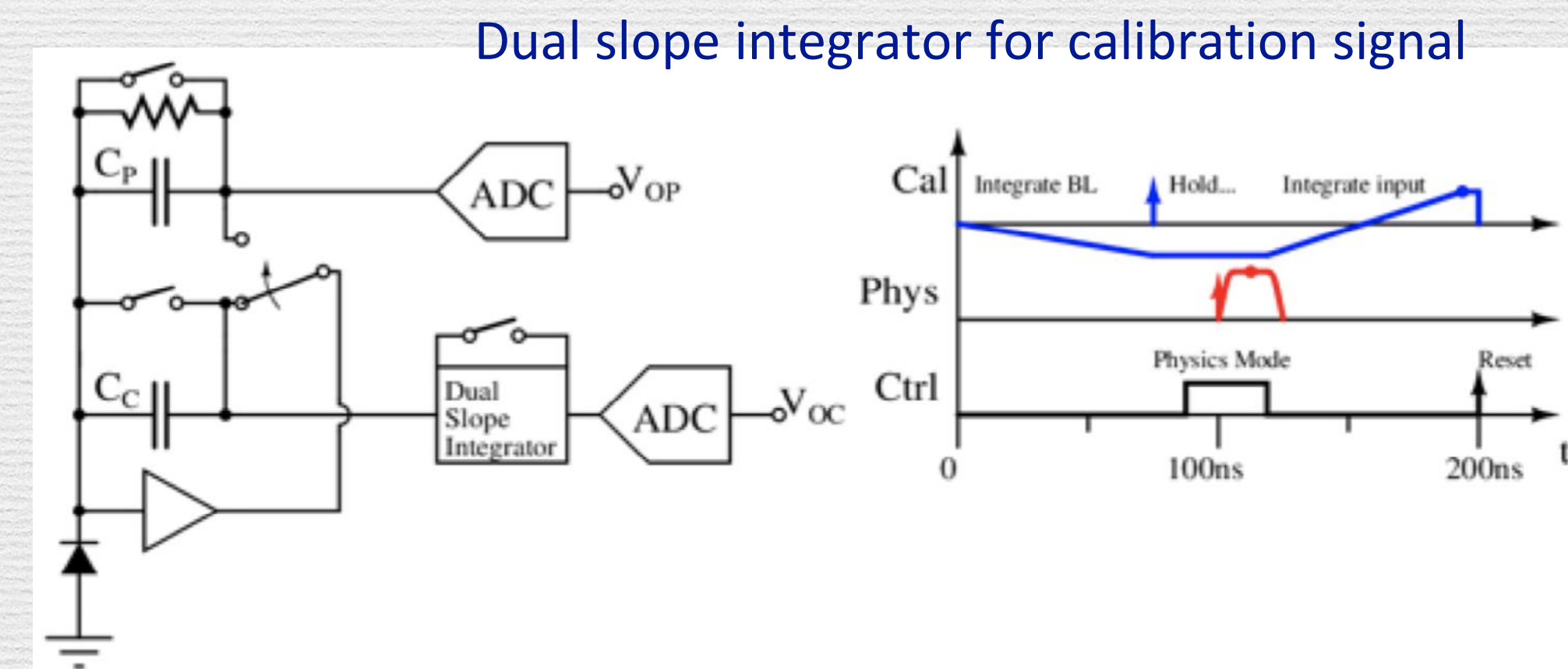
Specification	Value
Q_{in}	> 2.8 fC
ENC	< 1000 - 1500 e ⁻ rms
Number of channels	8
Maximum input rate	1 / 554ns
Baseline restoration	1%

- Pad Capacitance: ~20pF (New Sapphire Design)
- Programmable time constant
- Active baseline restoration
- Programmable baseline restoration current

- Firstly, BeamCal is hit by beam halo (muons)
 - – MIP deposition, low noise electronics
 - – Clean environment
 - – Good for calibration
- ~25ns later, BeamCal is hit by collision scattering
 - – Large deposit energy
 - – Physics readout



Designed at Pontificia Universidad Católica de Chile



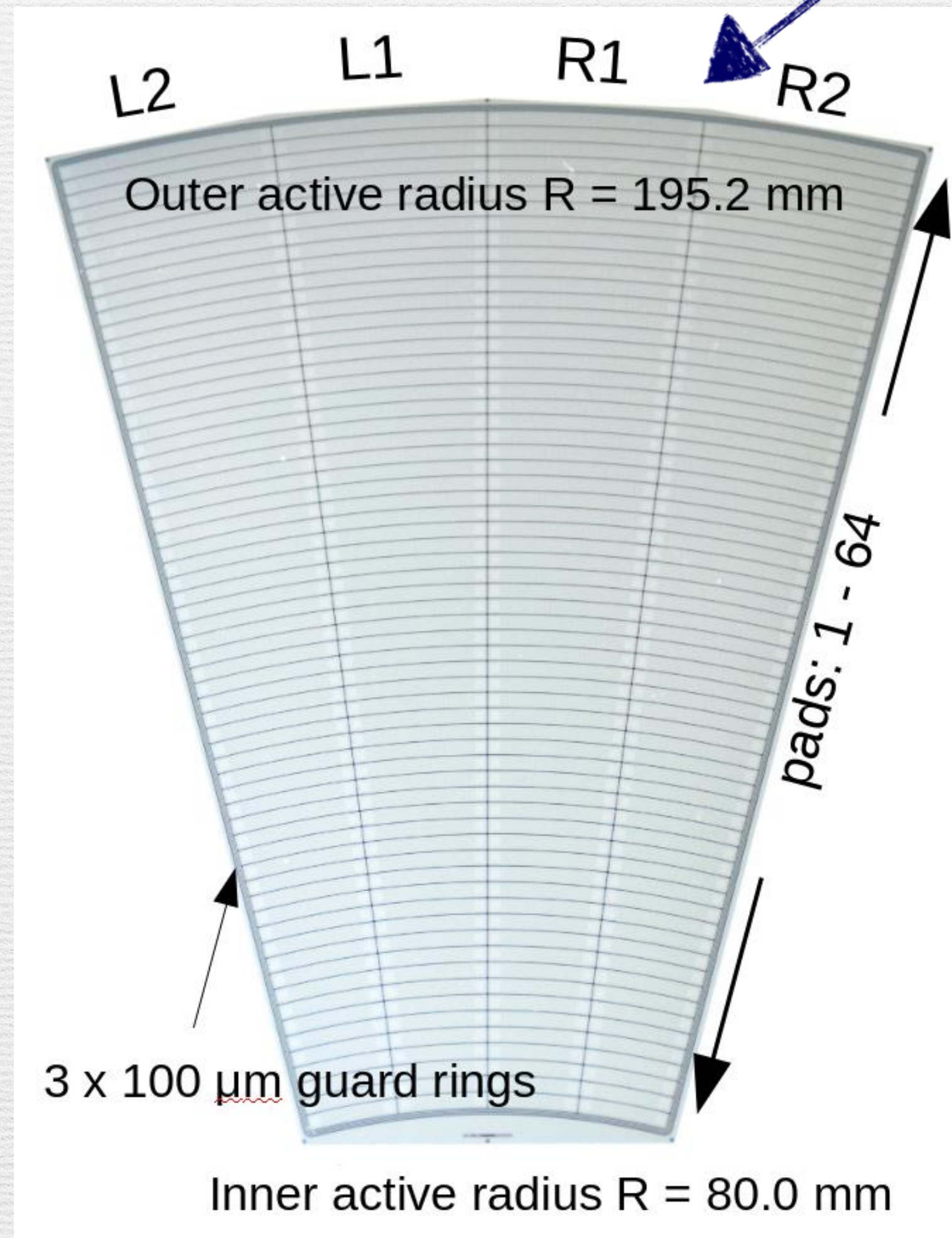
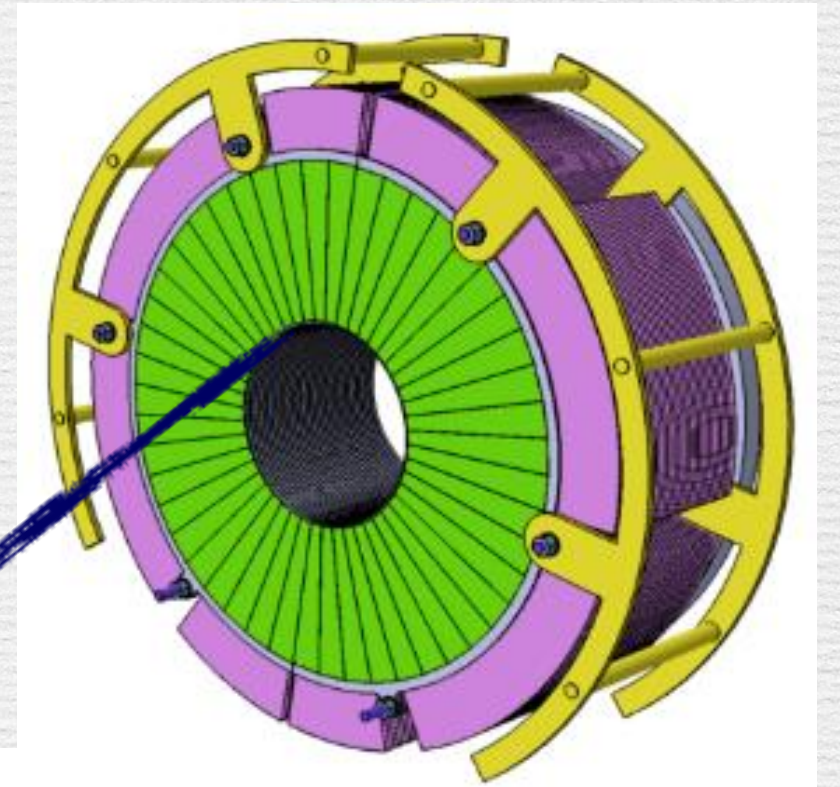
LumiCal silicon sensor

LumiCal is a Si-W electromagnetic sampling calorimeter

- Compact design provides
 - small Molière radius;
 - bigger fiducial volume;
 - better HE particle detection on top of background.
- Challenging requirements on geometrical compactness

Silicon pad sensor prototype is designed for ILD; produced by Hamamatsu

- thickness 320 μm
- DC coupled with readout electronics
 - p+ implants in n-type bulk
 - 64 radial pads, pitch 1.8 mm
- 4 azimuthal sectors in one tile, each 7.5°
- 12 tiles make full azimuthal coverage



Designed in IFJ PAN Cracow

2014 Test Beam at CERN

- 4 LumiCal detector planes equipped with dedicated electronics (32 channels)
- 4.5 mm between tungsten plates



Procedure was developed for 2014 beam test of LumiCal prototype at CERN (PS, 5 GeV e- beam).

Result is

$$R_{\mathcal{M}} = 24.0 \pm 0.6(\text{stat.}) \pm 1.5(\text{syst.}) \text{ mm}$$

(Eur. Phys. J. C 78 (2018) 135.)

2016 Test Beam at DESY

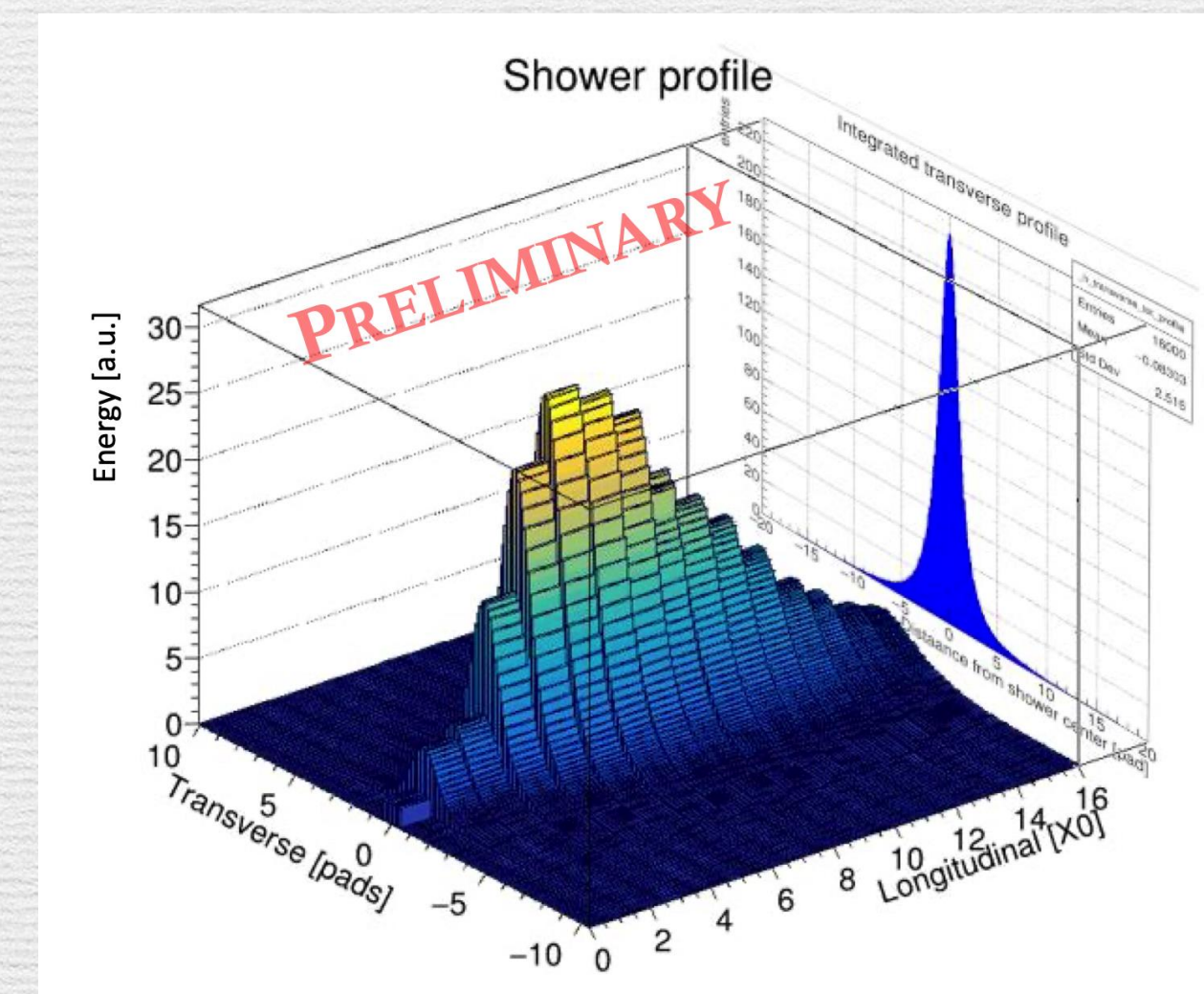
- 8 LumiCal detector planes equipped with APV (2k channels)
- 1 mm between tungsten plates



The effective Molière radius is
 $8.1 \pm 0.1 (\text{stat}) \pm 0.3 (\text{syst}) \text{ mm}$

2020 Test Beam at DESY

- 15 LumiCal detector planes equipped with APV (2k channels) and FLAME dedicated readout
- 1 mm between tungsten plates

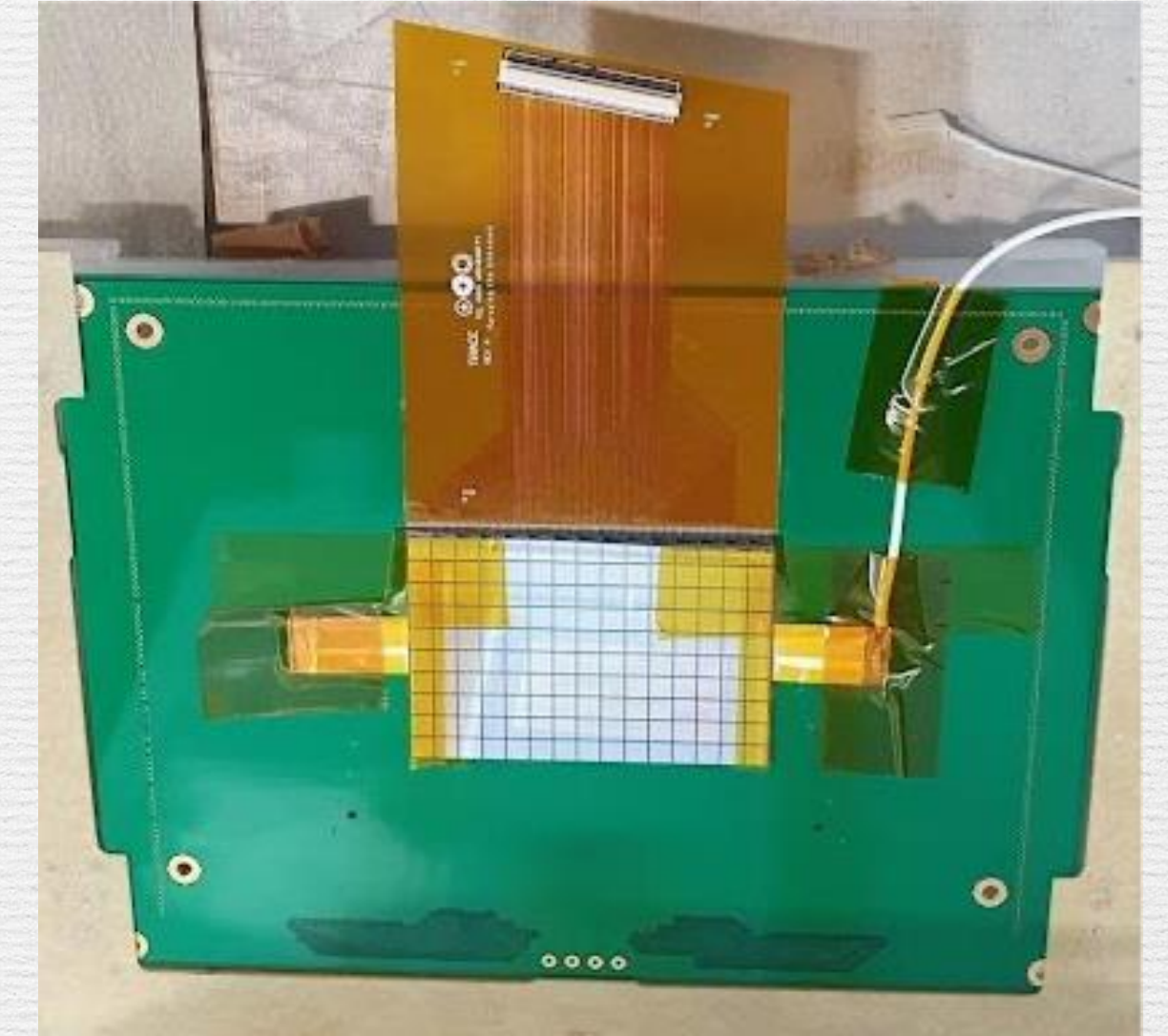
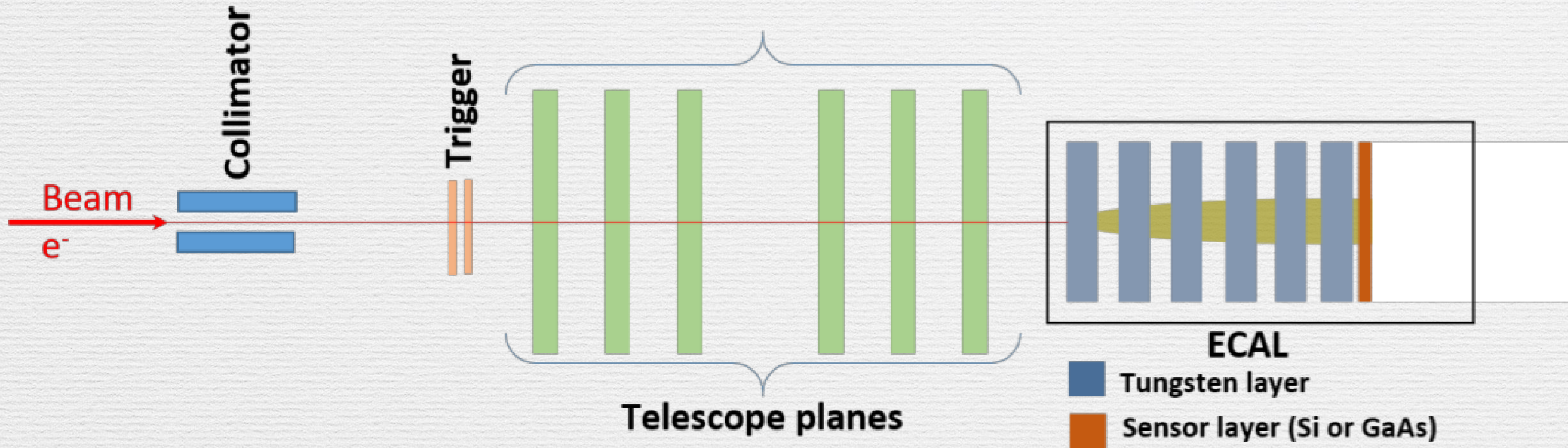


2022 : from forward region to LUXE

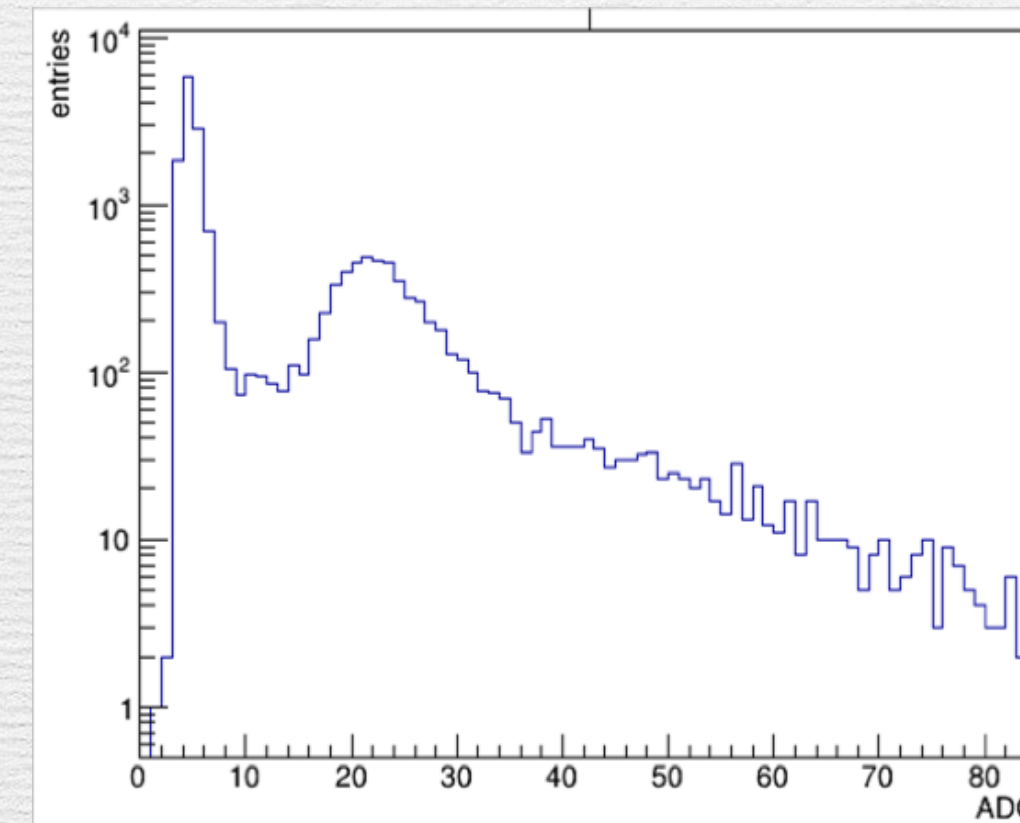
- LUXE experiment : e-gamma interaction and creation of e^+e^-
- Part of FCAL decided to build the electromagnetic calorimeter based (for the e^+) based on its knowledge :
 - Thin silicon sensors
 - Dedicated FCAL ASIC

very challenging to move from test beam to real experiment...

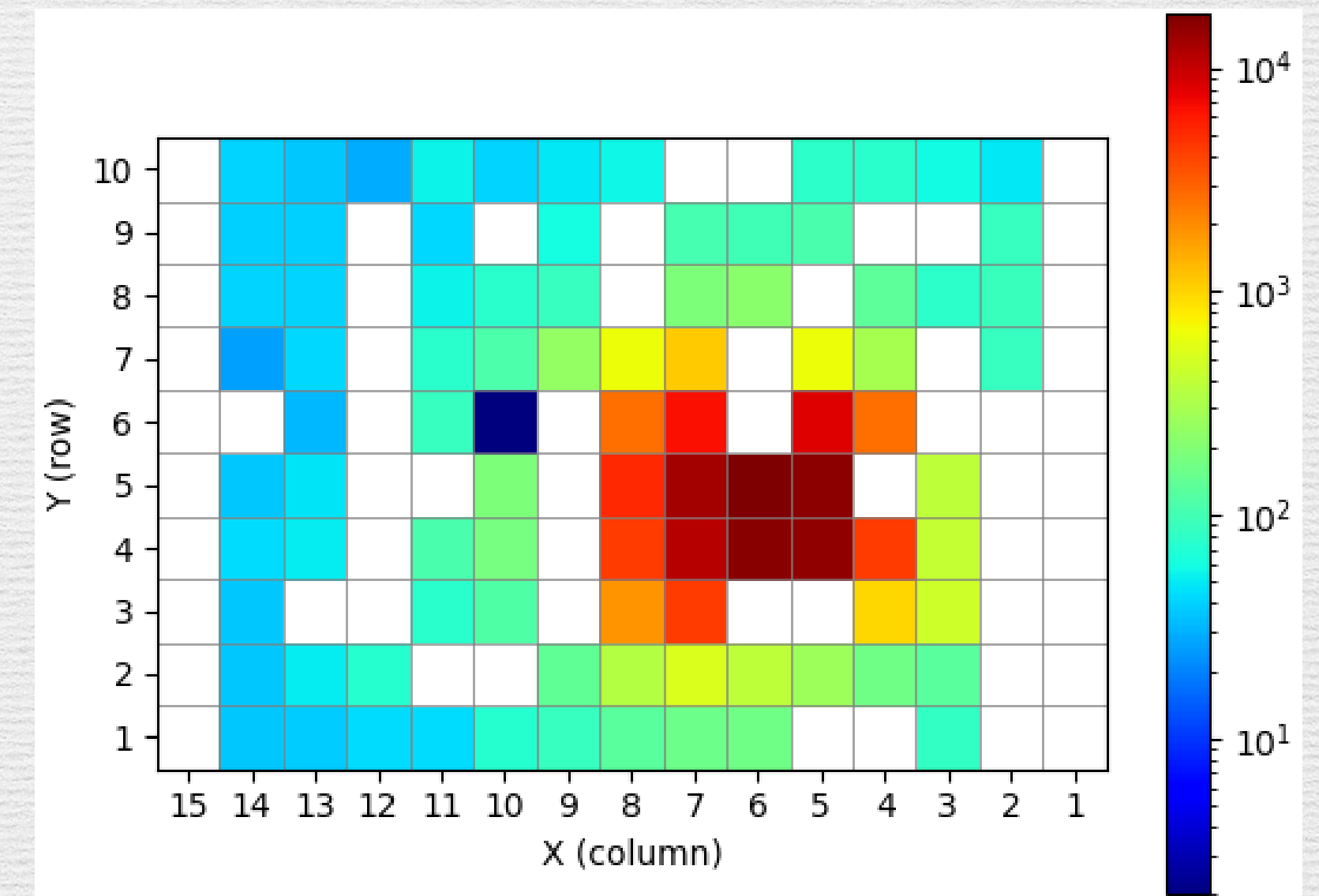
Beam test sept 2022 at DESY



- FLAME will be used in LUXE experiment : similar to FCAL setup except the geometry of silicon detectors and tungsten planes

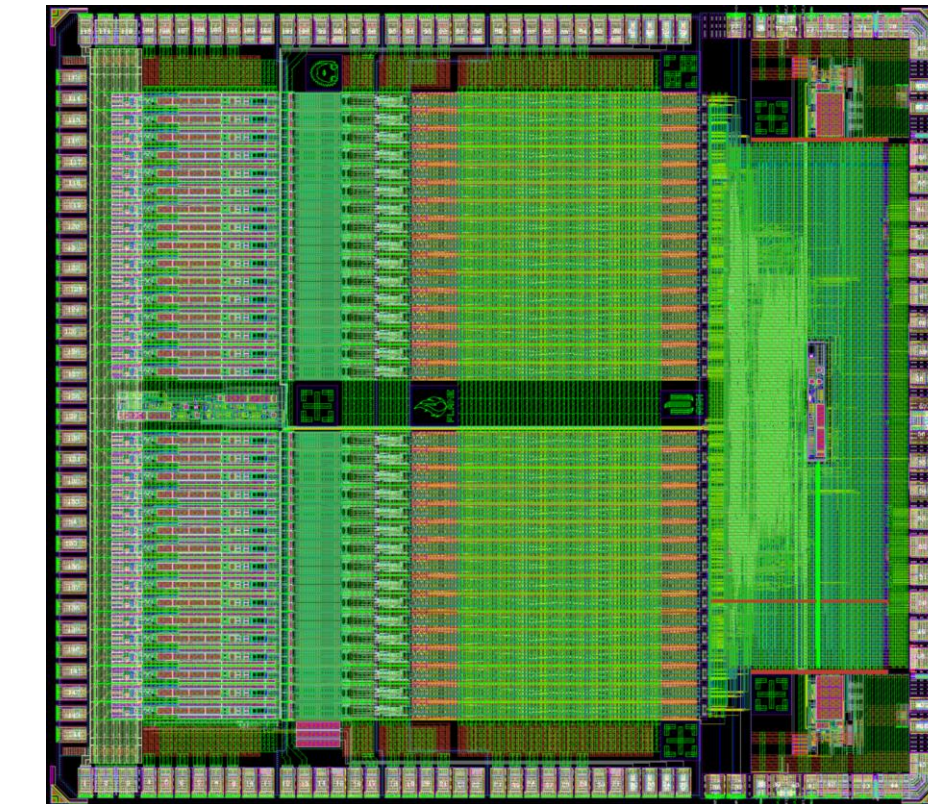
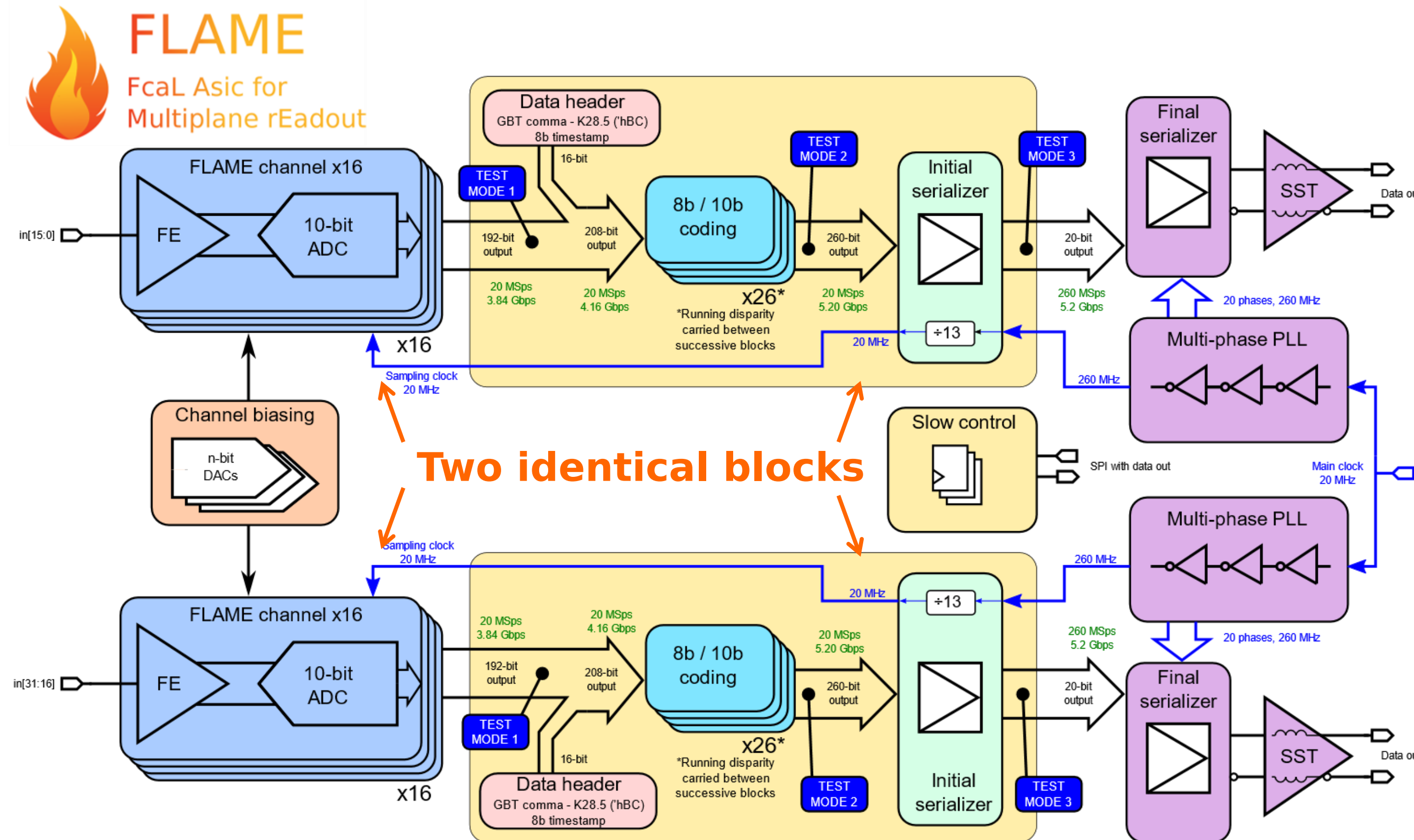


MIP signal



FLAME Readout ASIC for forward calorimeter

FLAME: 32-channel ASIC in CMOS 130 nm, with FE+ADC in each channel, followed by high speed data serializers and transmission (2 x 5.2Gb/s).

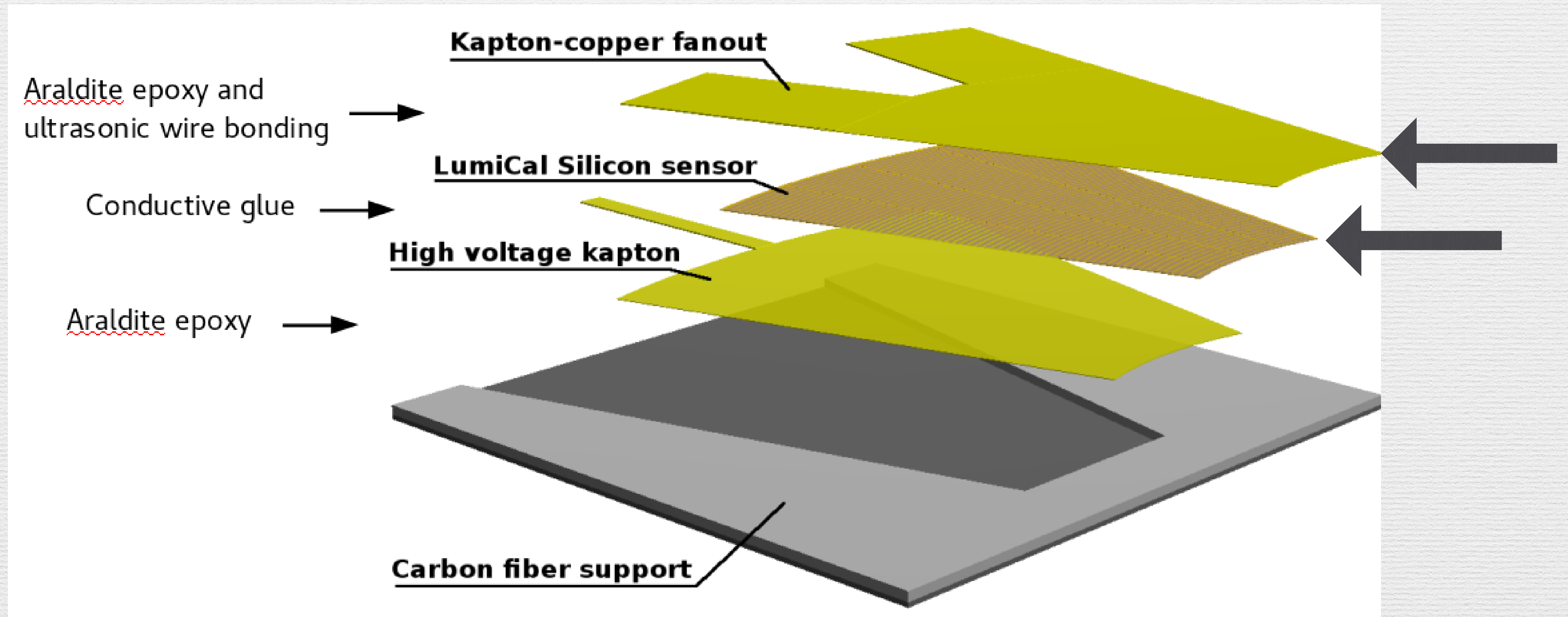


FLAME-based readout was used in FCAL and LUXE testbeams in 2021 and 2022. First data results already presented, detailed analyses in progress...

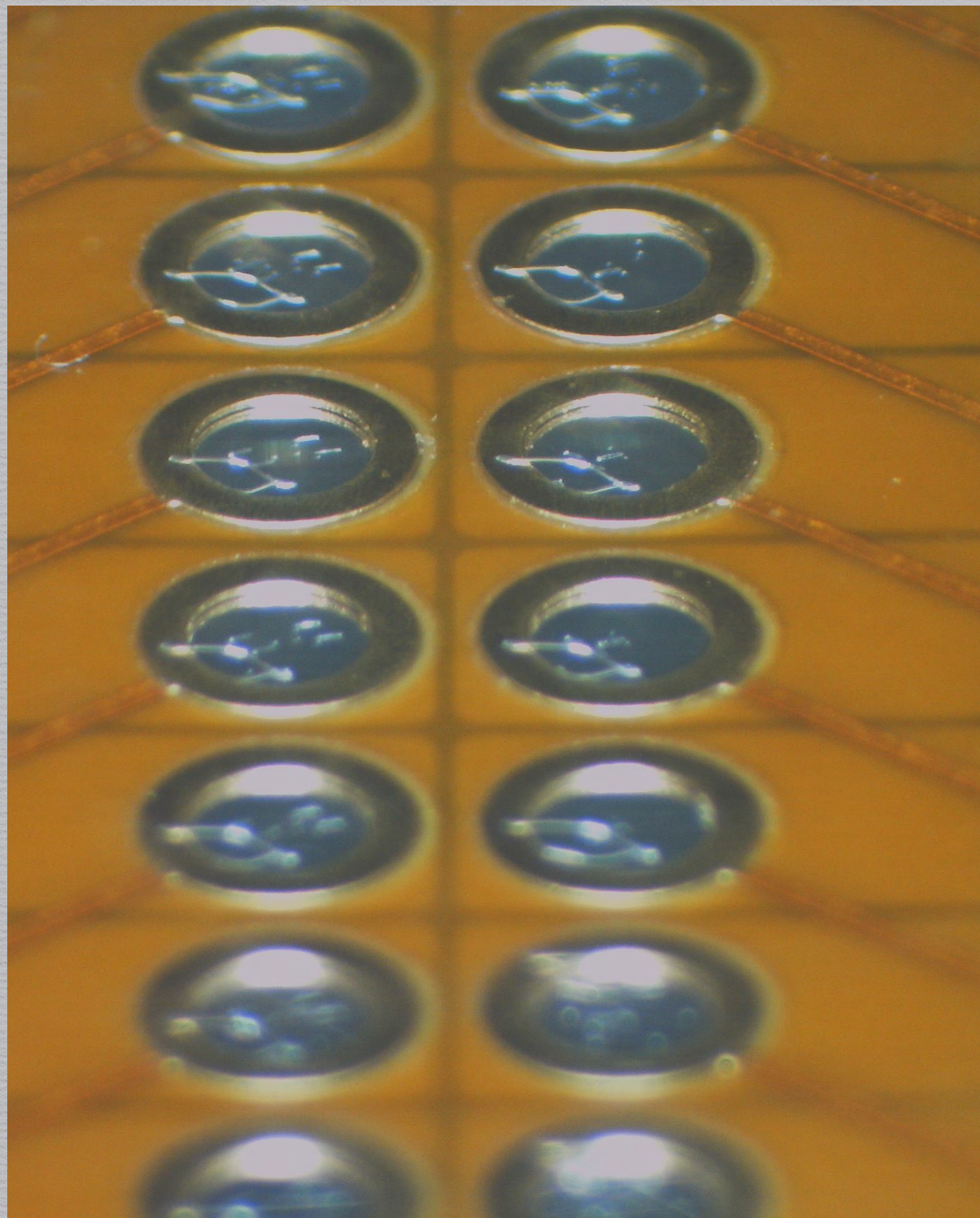
Ongoing analyses and readout R&D

- A lot of data was collected with FLAME ASIC plus with FPGA back-end. Detailed analyses is ongoing to quantify the performance of deconvolution procedure in amplitude and time measurements.
- **FLAXE** - a modified FLAME version for LUXE ECAL experiment was designed and will be submitted soon
 - digital serialization and data transmission circuitry is significantly simplified since very low trigger rate and output data rate is needed in LUXE.
- R&D on readout blocks in CMOS 65nm
 - prototype ultra-low power 80 MS/s 10-bit ADC designed&tested
 - prototype high speed $\sim 10\text{Gb/s}$ data serializer&transmitter designed and under tests...
- R&D in CMOS 28nm has just started with design of ultra-low power $\sim 200\text{ MS/s}$ 10-bit ADC.

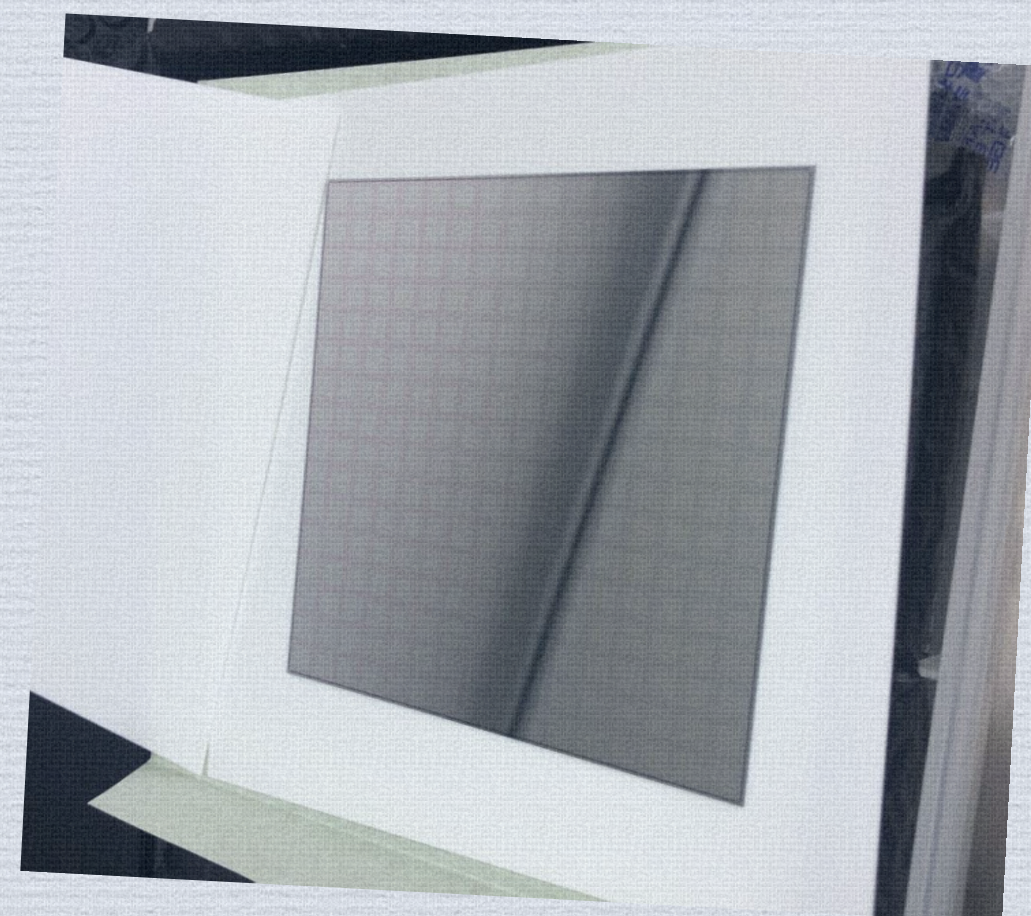
1. Bonding vs gluing



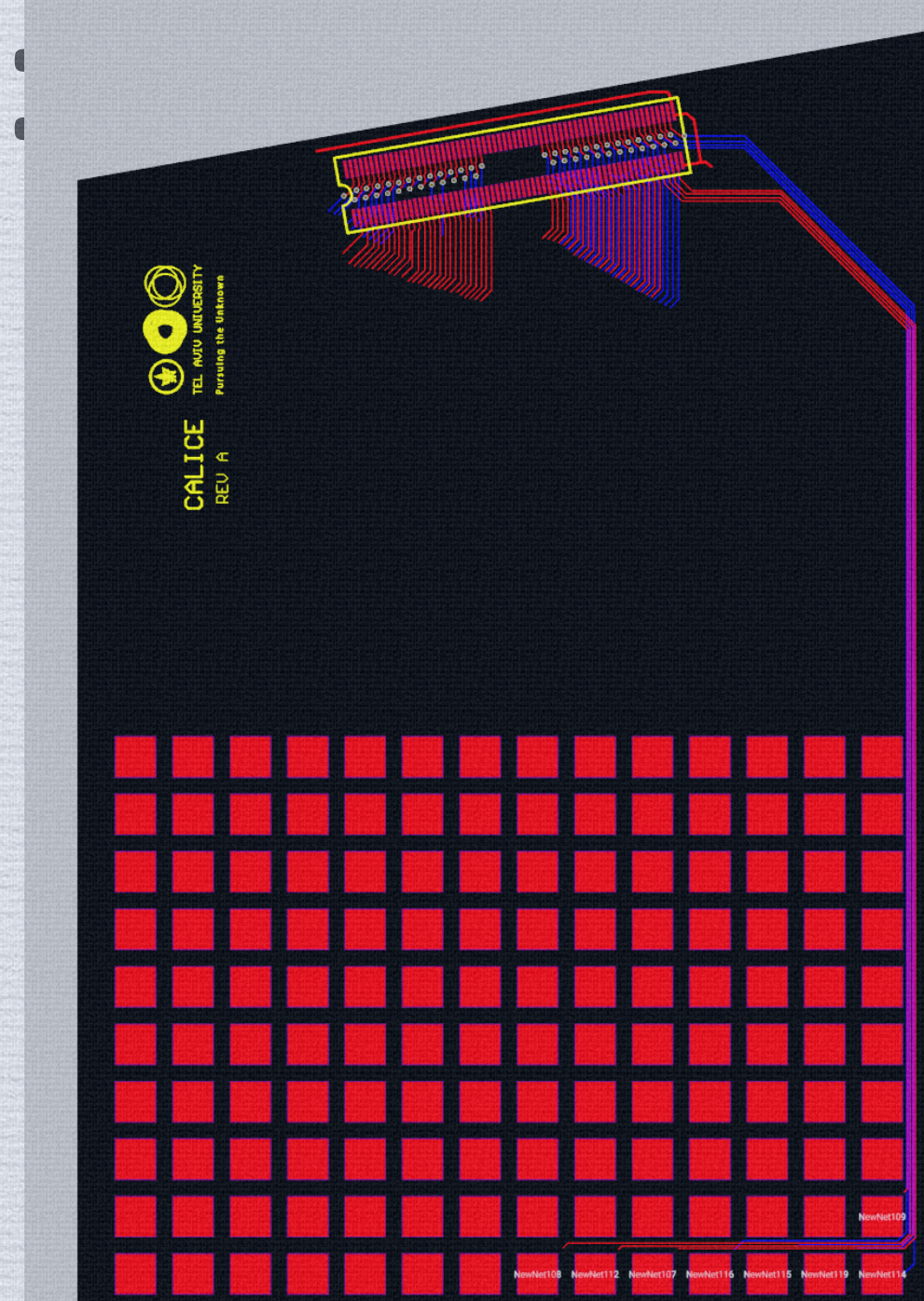
Wire bonding : loop size and fragility



Conductive glue : CALICE

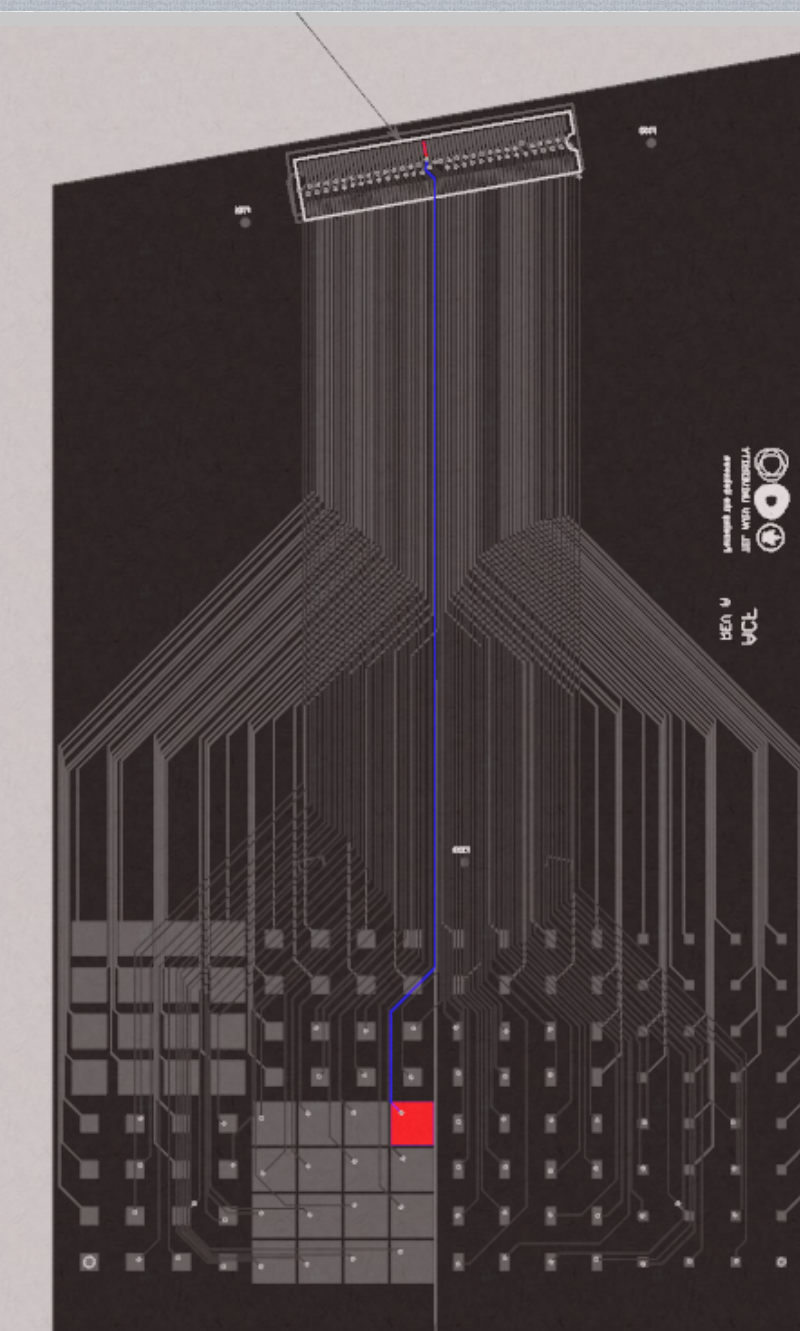


Glue: EJ2189
(silver based)
CALICE standard



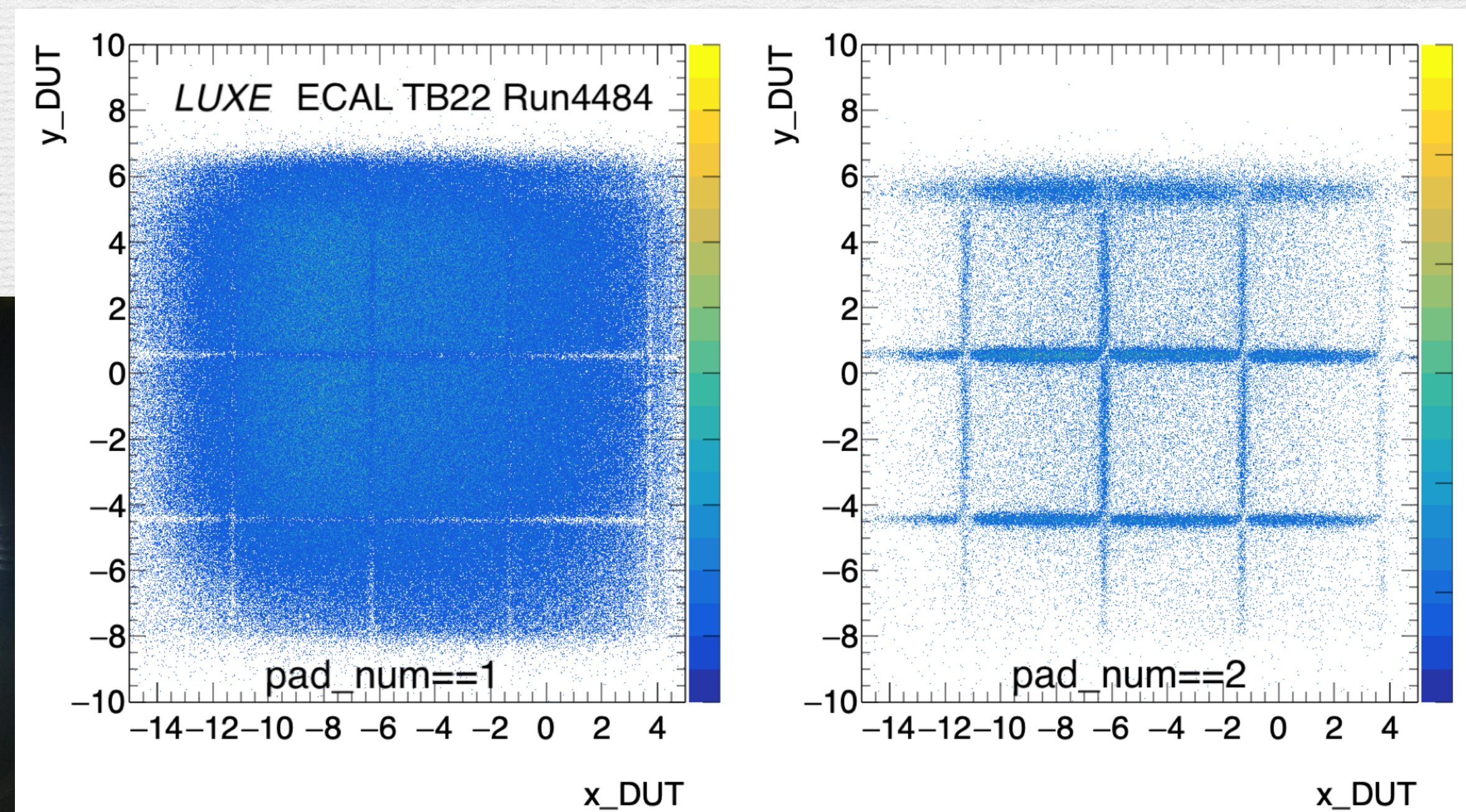
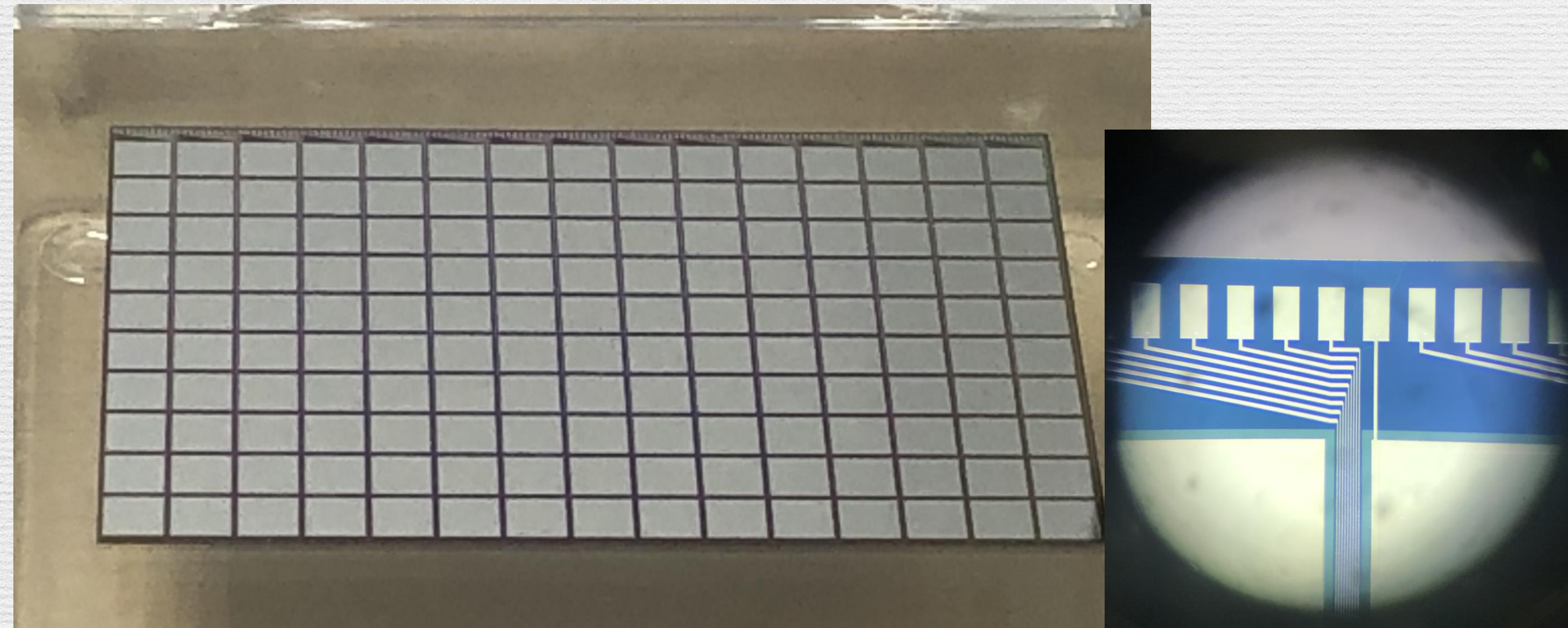
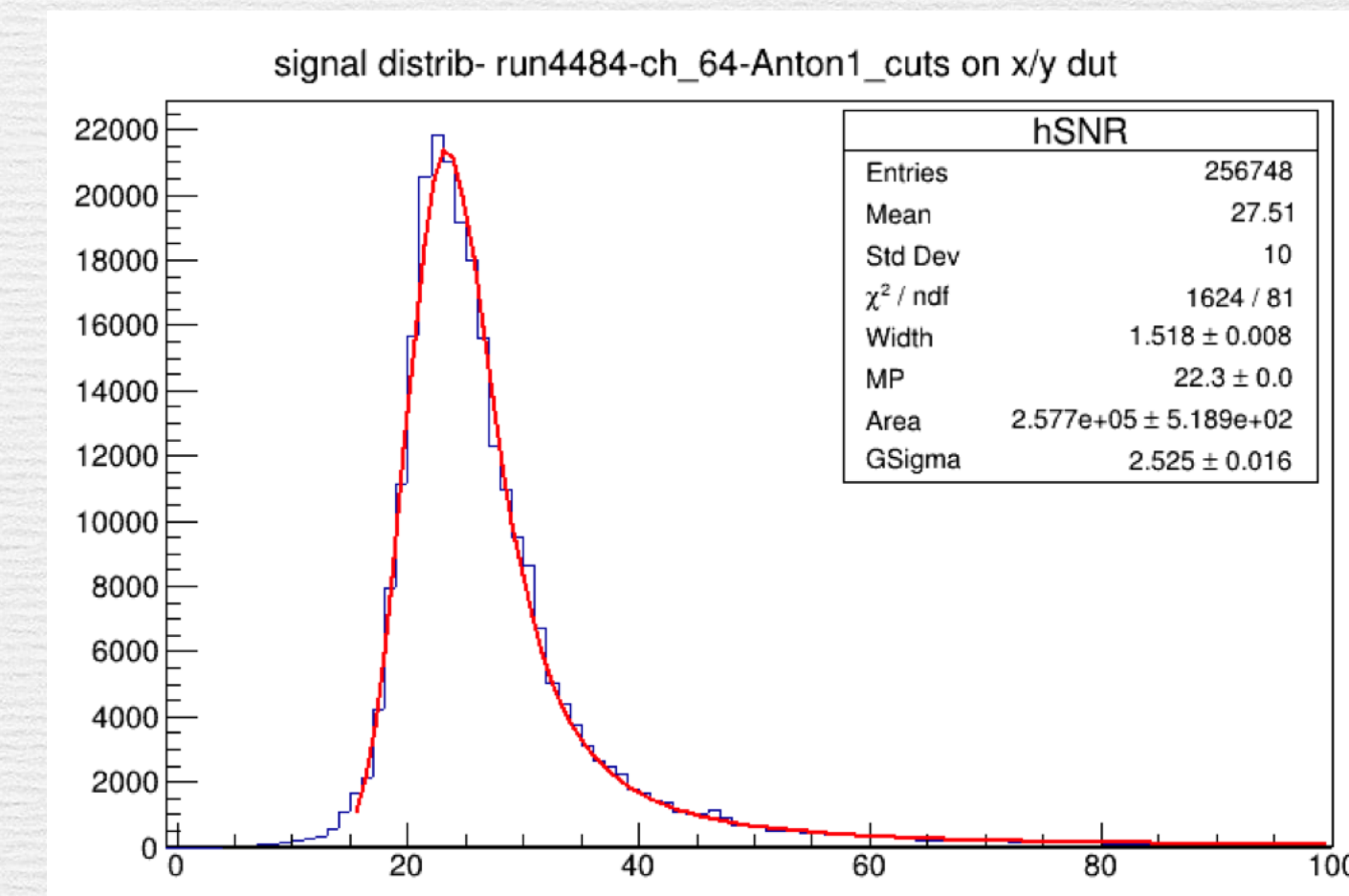
glue our sensor to the flex using
Anisotrope Conductive Film

2 types of ACF : 3M (50 um) and
Dexerials (3 um after curing)



Fanout integrated in the sensor

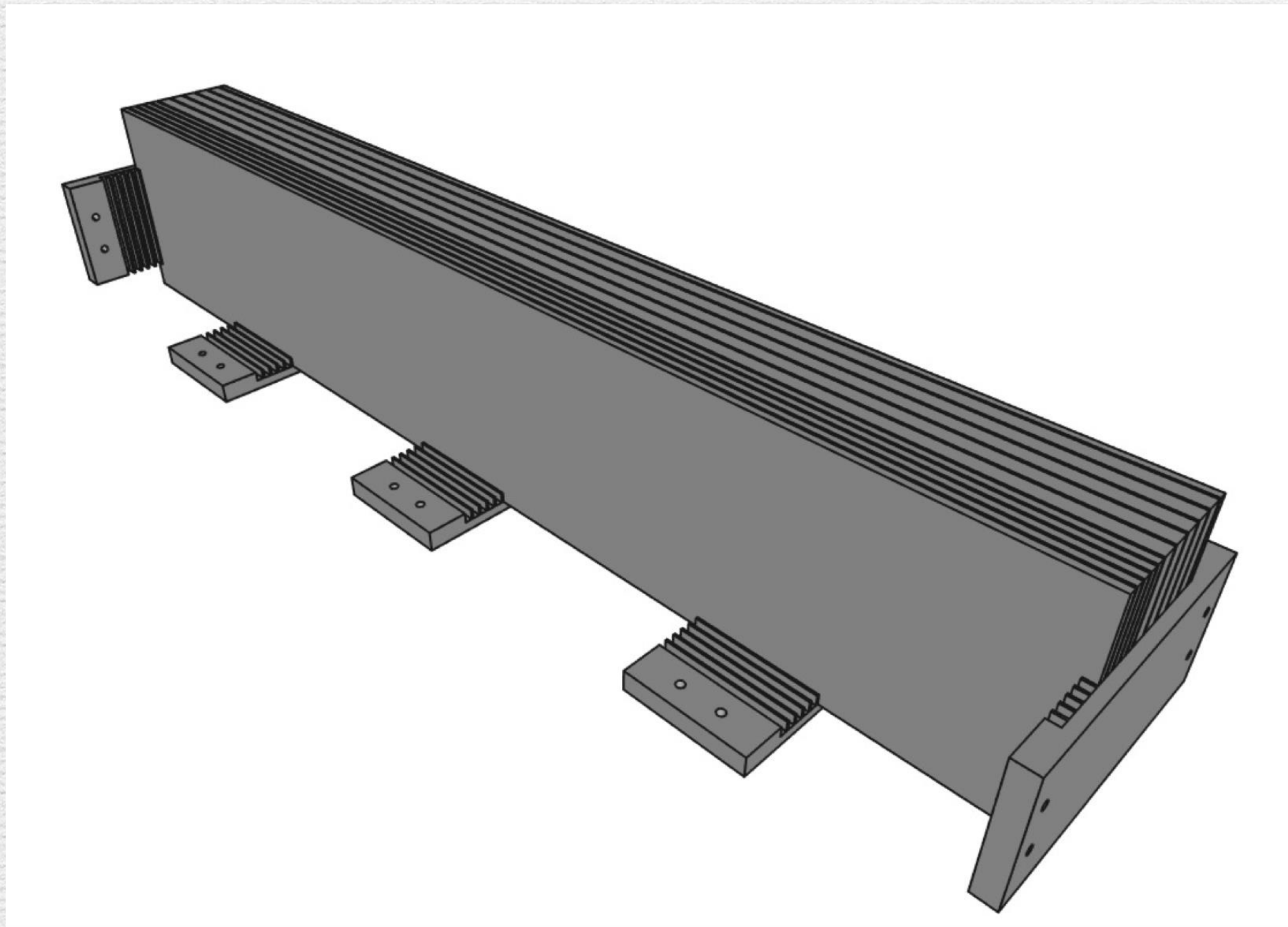
- Sensors are 500 μm GaAs
- Bonding connection to a flex connected to the FEB
- Produce in 2021 and tested in the lab
- Tested in 2022 at DESY : signal, cross talk, noise,...



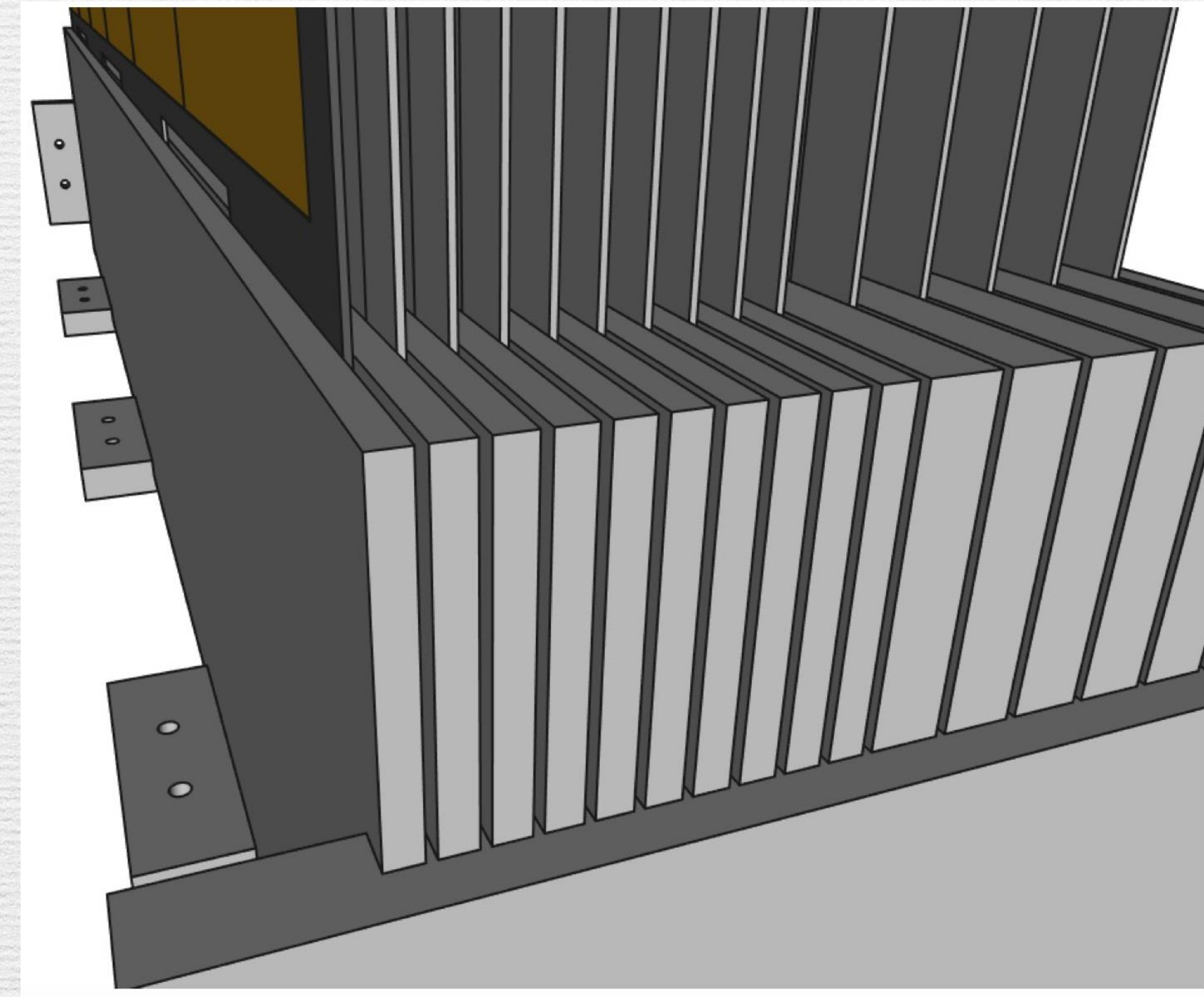
Mechanics

The geometry of LUXE is different from the FCAL, nevertheless, we are facing common problems :

- How to build the detector, layer after layer ?
- How to maintain the sensor on the tungsten planes ?
- Same mechanical frame for sensors and FEB ?
- How to drive the different cables ?

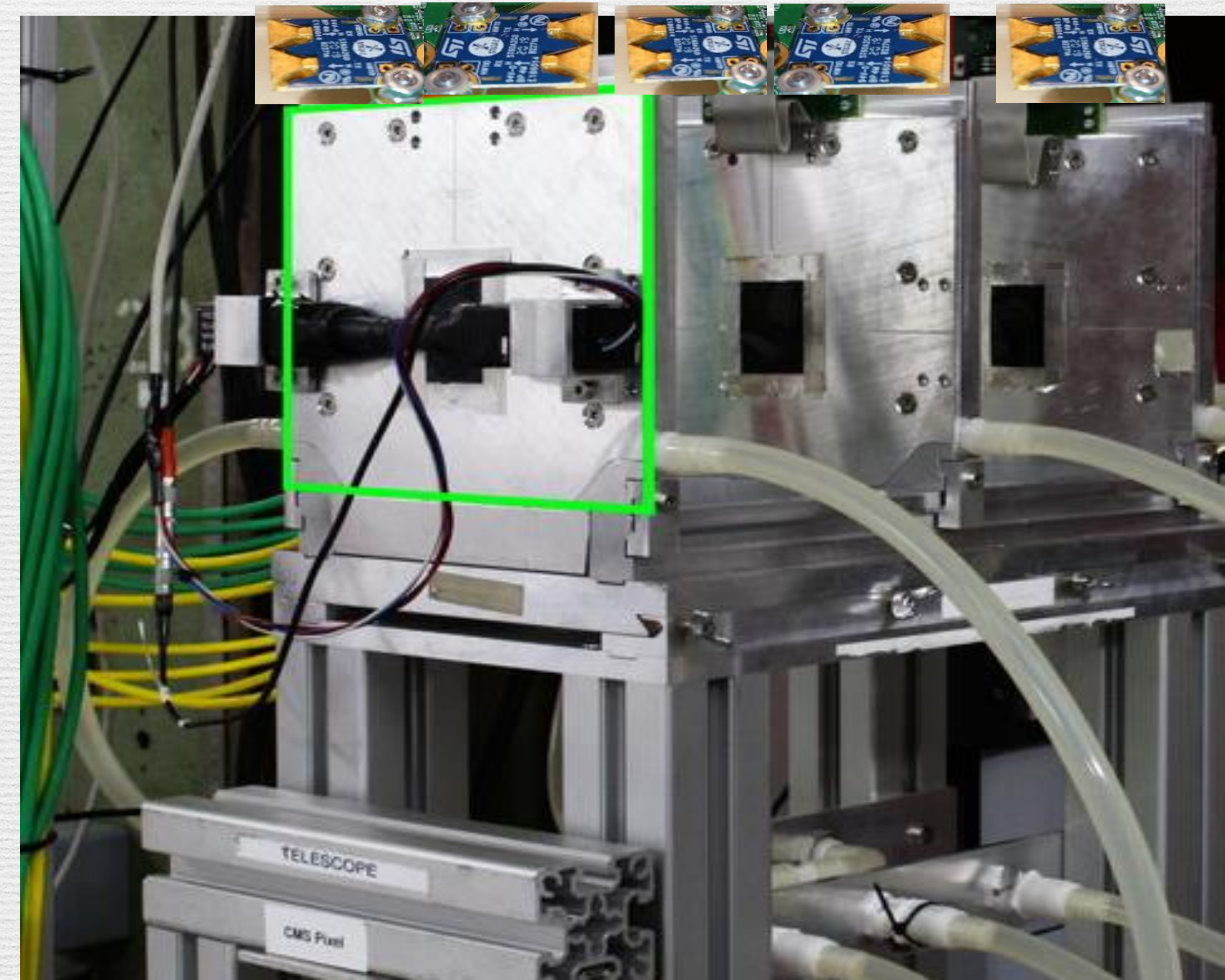
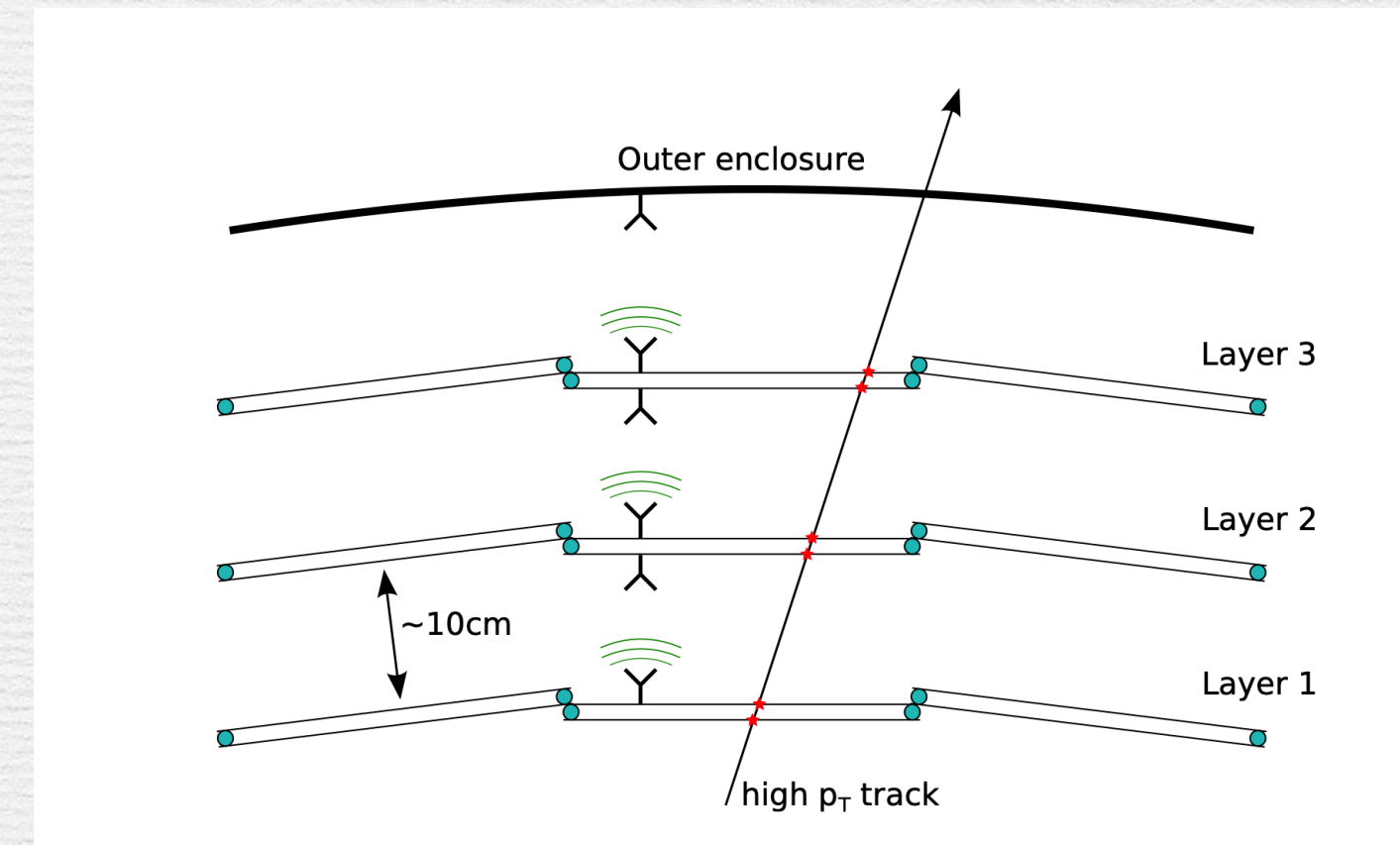


No cooling problems
with LUXE



Data transmission

- In 2022, we (WADAPT collaboration) has been granted by AIDAInnova to continue the R&D on wireless data transmission
- Create a mockup with detectors and transmission chip to enable transmission in between layers
- Work on the antennas
- Collaborate to update existing chip



Summary and ...

FCAL has developed a design for the very forward region of a detector at an e+e- collider

Three compact calorimeters are foreseen:

- BeamCal for bunch-by-bunch luminosity measurement and electron tagging
- LumiCal for precise measurement of the integrated luminosity.
- LHCAL to extend the coverage of HCAL

Sensors for prototypes of BeamCal and LumiCal are designed and fabricated

Dedicated FE ASICs are designed and fabricated

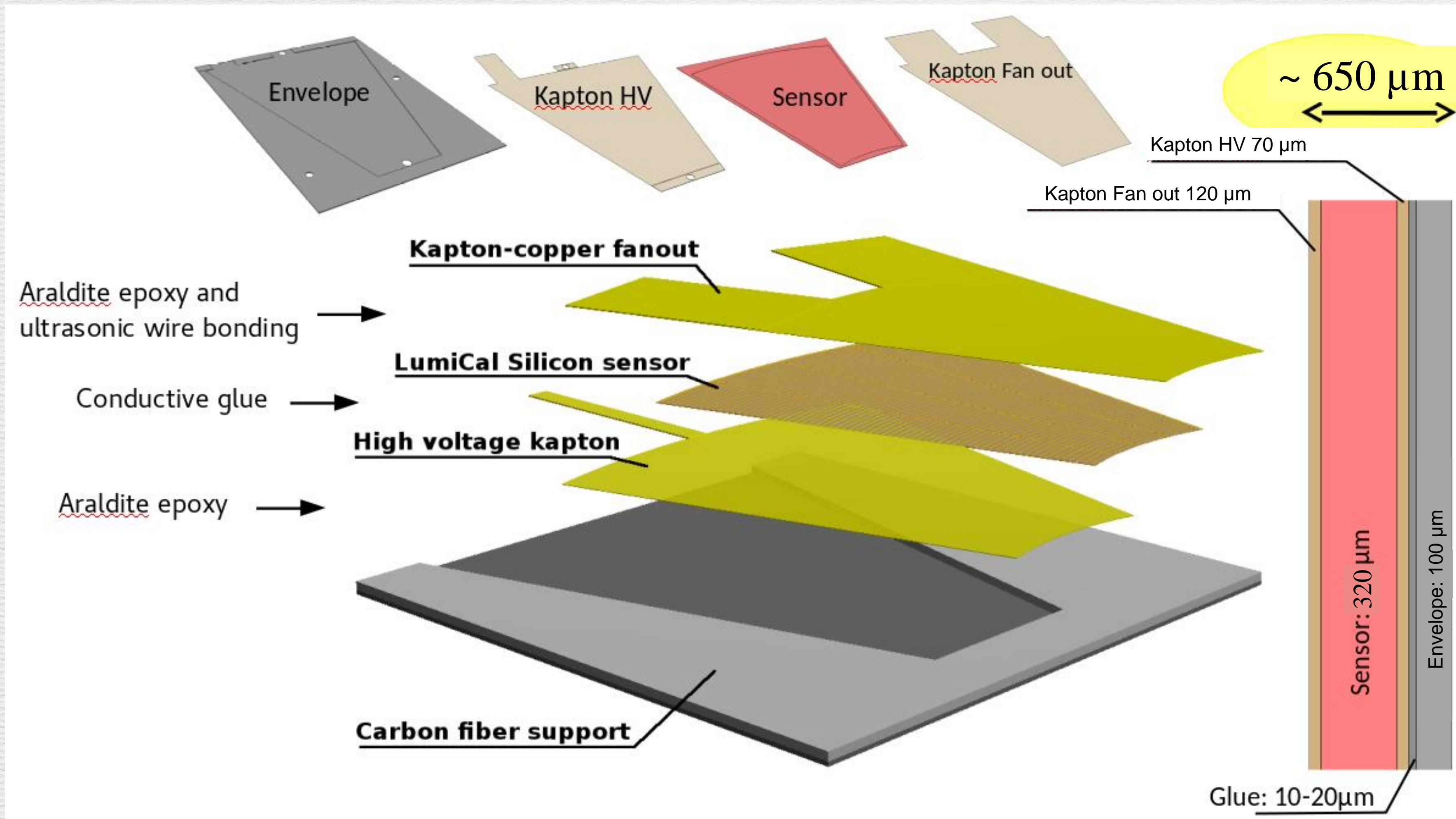
...outlook

- LumiCal**
 - Investigate the gluing of the sensors to the readout/HV planes, but also sensors to tungsten planes.
 - Development of miniaturized FLAME front end boards
 - Look carefully at the connections FEB - detector readout
- BeamCal**
 - Develop sapphire sensors and test it
 - Finish the development of the dedicated ASIC and test with sensors
 - Develop a system to align and monitor the position at the μm level

Driven by LUXE

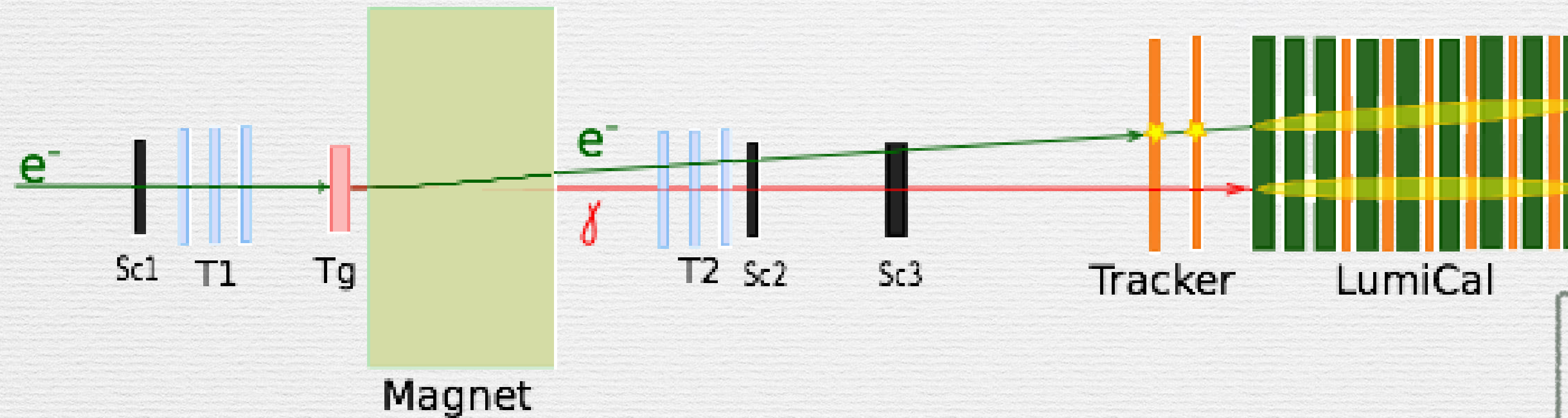
Thank you for attention!

LumiCal thin module prototype assembly



- Compactness is an essential requirement to provide small Molière radius/accurate shower position reconstruction.
- In current LumiCal conceptual design the space between absorbers is 1 mm!
- Carbon fiber support facilitate handling and mounting on tungsten planes

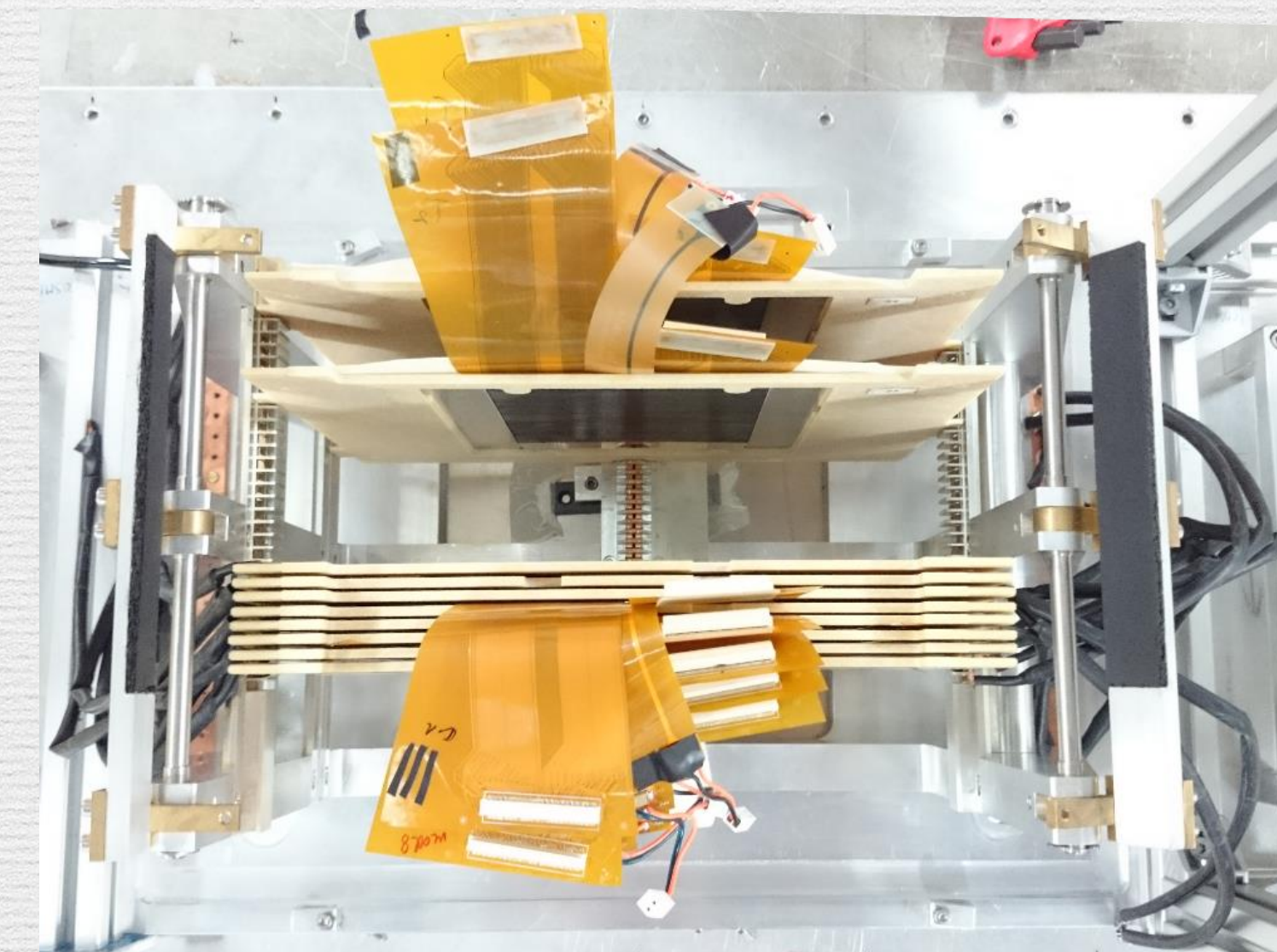
2016 Test Beam at DESY



Sc1, Sc2 and Sc3 are scintillator counters; T1, T2 – three pixel detector planes; Tg – the copper target for bremsstrahlung photon production.

DESY test beam facilities:
• Electron beam 1 – 5 GeV;
• Dipole magnet 1 – 13 kGs;

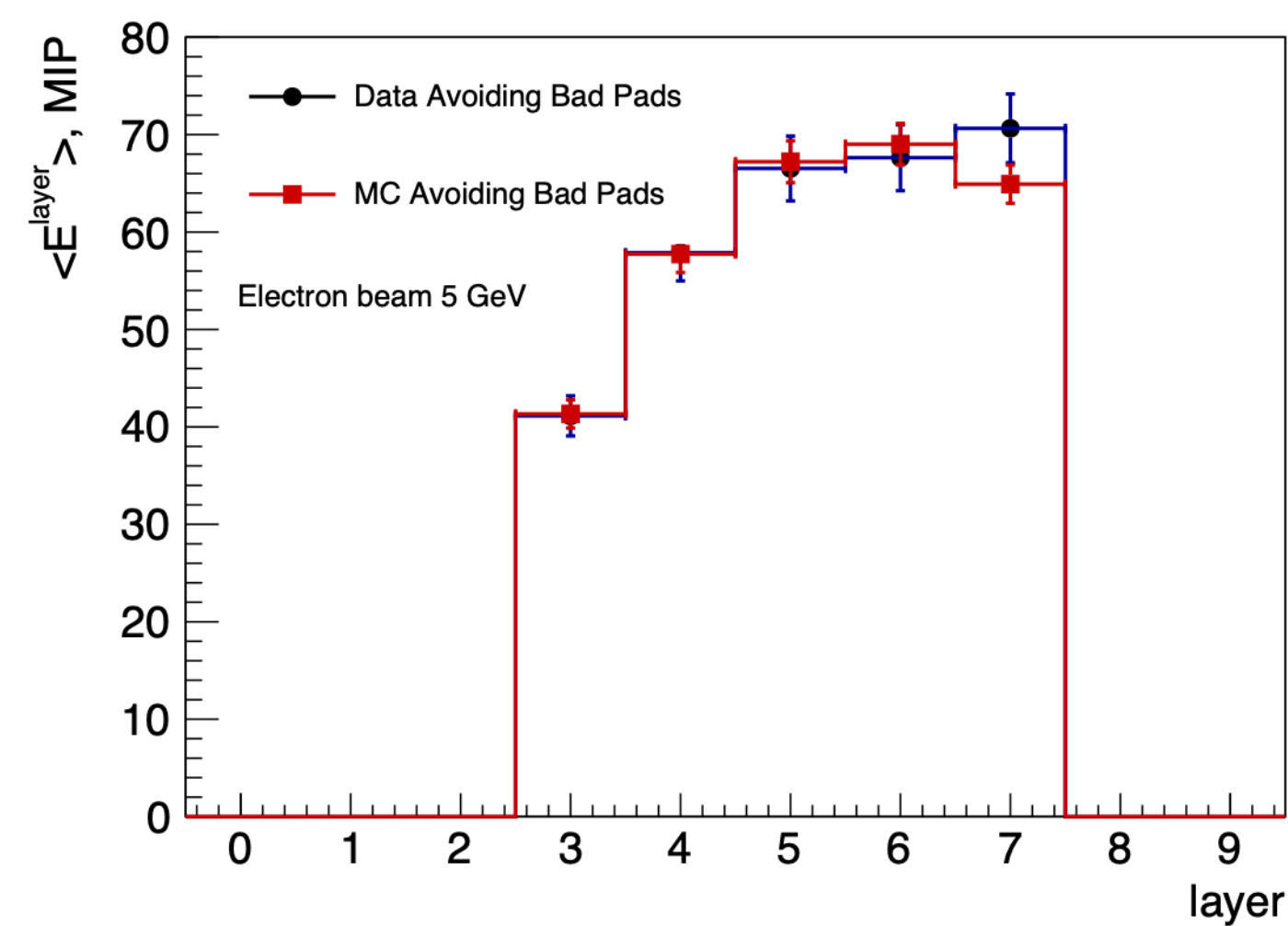
- 8 (256 channels) thin LumiCal modules (> 2k channels);
- 2 - used as a tracker / tagger for e/γ separation;
- 6 - in calorimeter (3 - 8 X_0) installed in 1 mm gaps between absorbers;
- DAQ : SRS system, designed by RD51 collaboration;
- EUDET / AIDA beam Telescope : 6 planes with MIMOSA chip;



mechanical frame designed at CERN

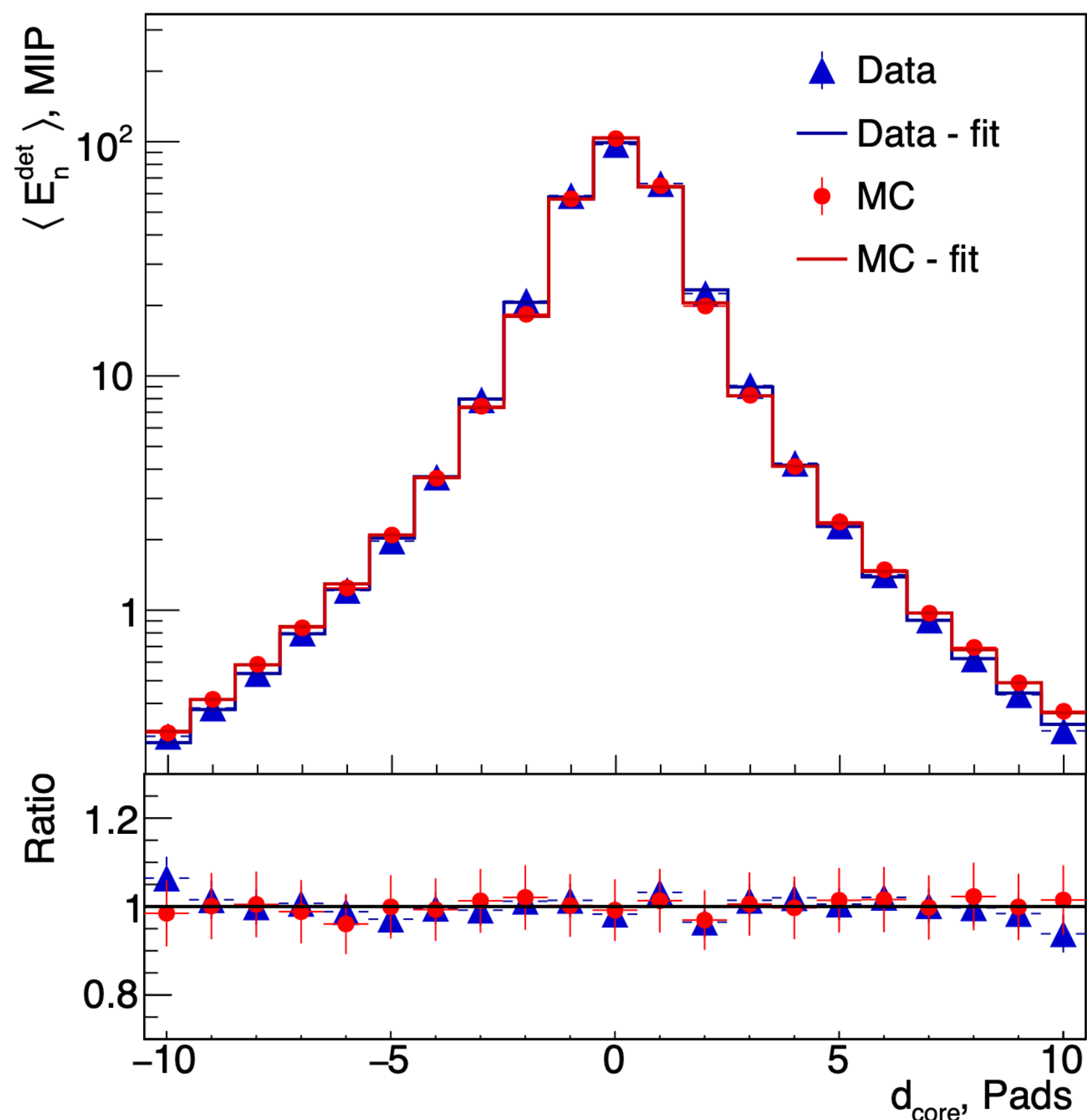
Shower Study for 5 GeV electrons 2016 test beam

longitudinal shower



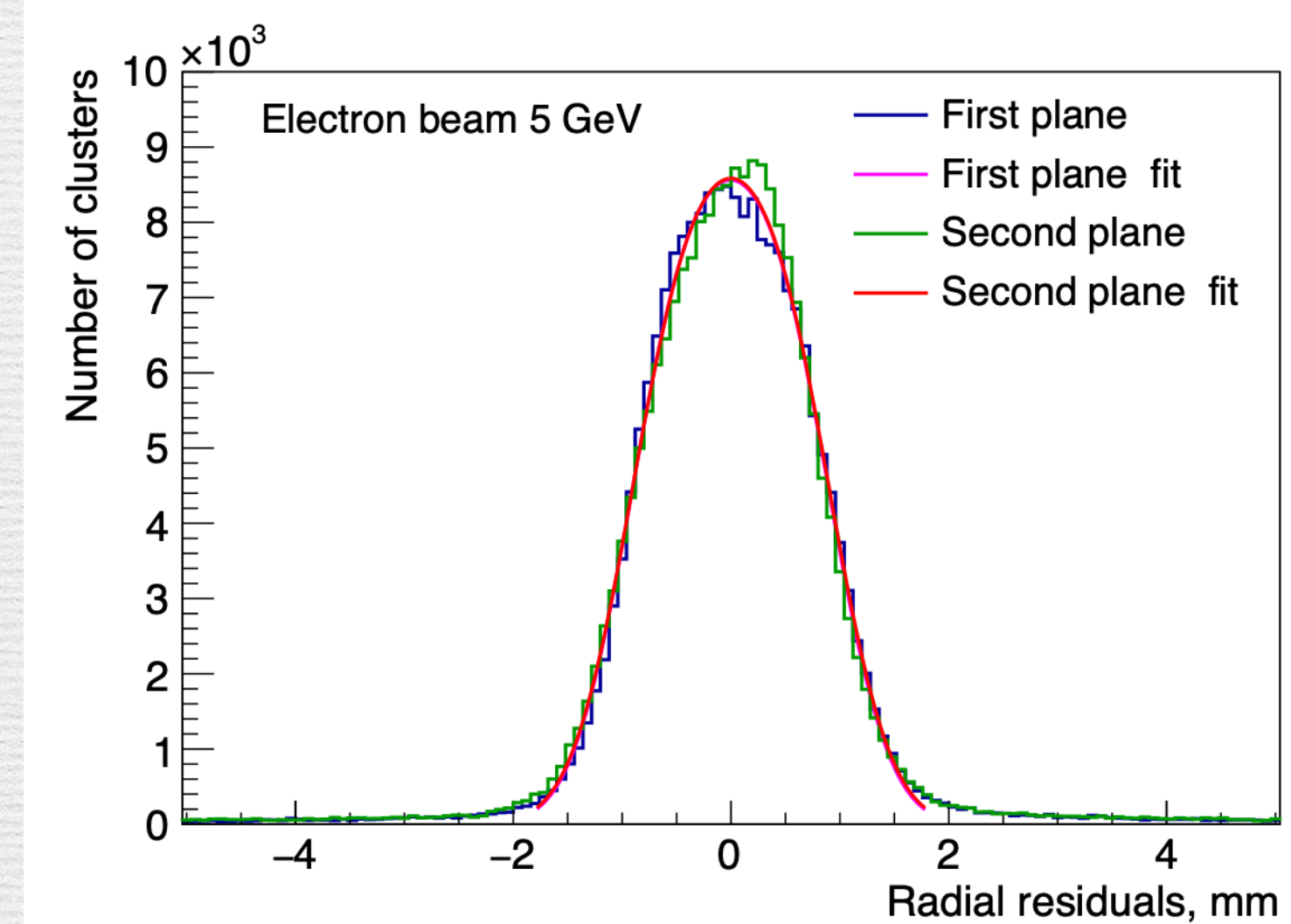
The measurement of the longitudinal and transverse shower size is in good agreement with simulations

transverse shower



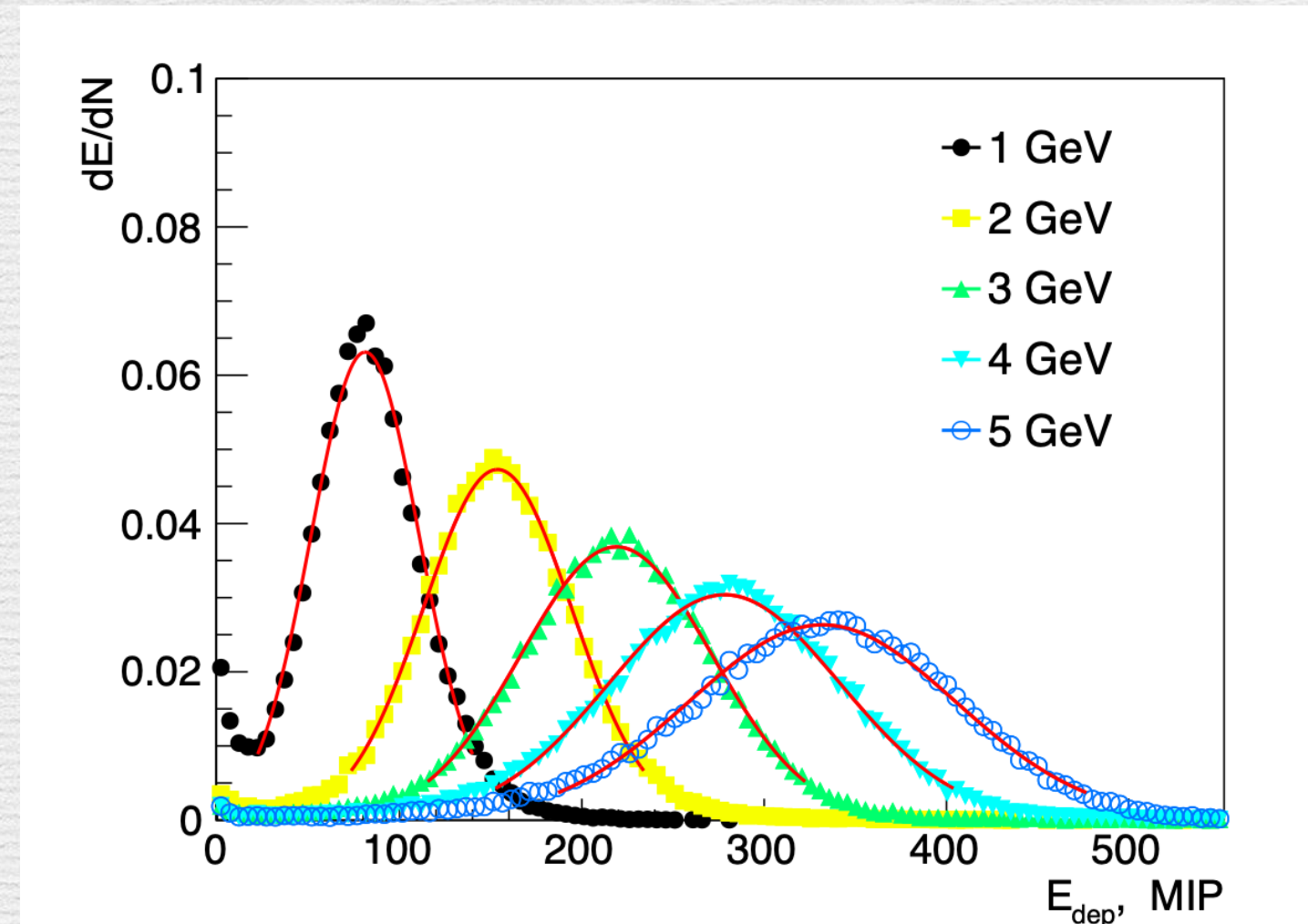
The effective Molière radius is 8.1 ± 0.1 (stat) ± 0.3 (syst) mm

radial position residuals between the calorimeter and tracking planes

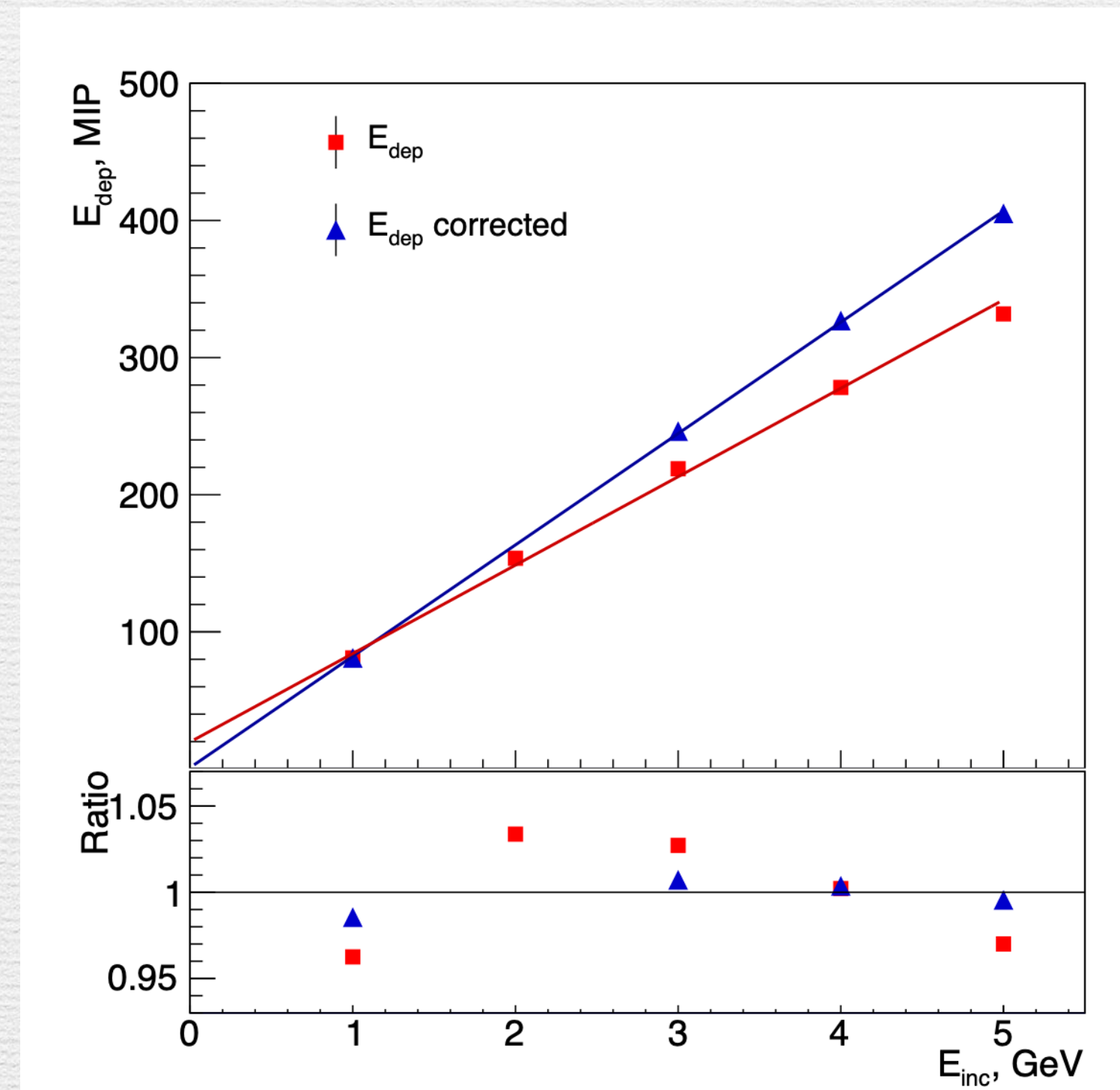


The resolution of the shower position reconstruction (440 ± 20) μm

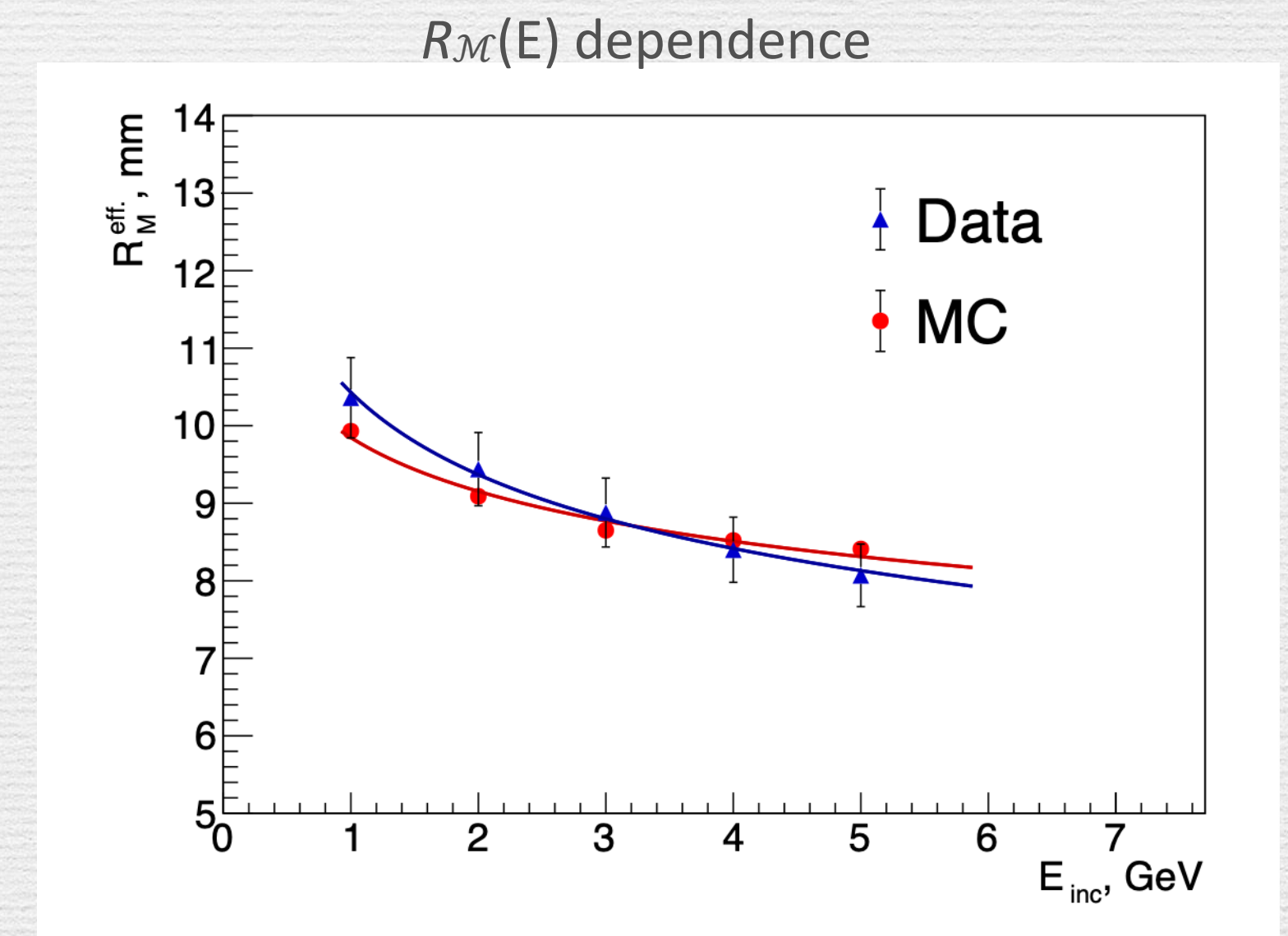
LumiCal Energy Response



LumiCal prototype demonstrates good linear response to the beam of 1 – 5 GeV.



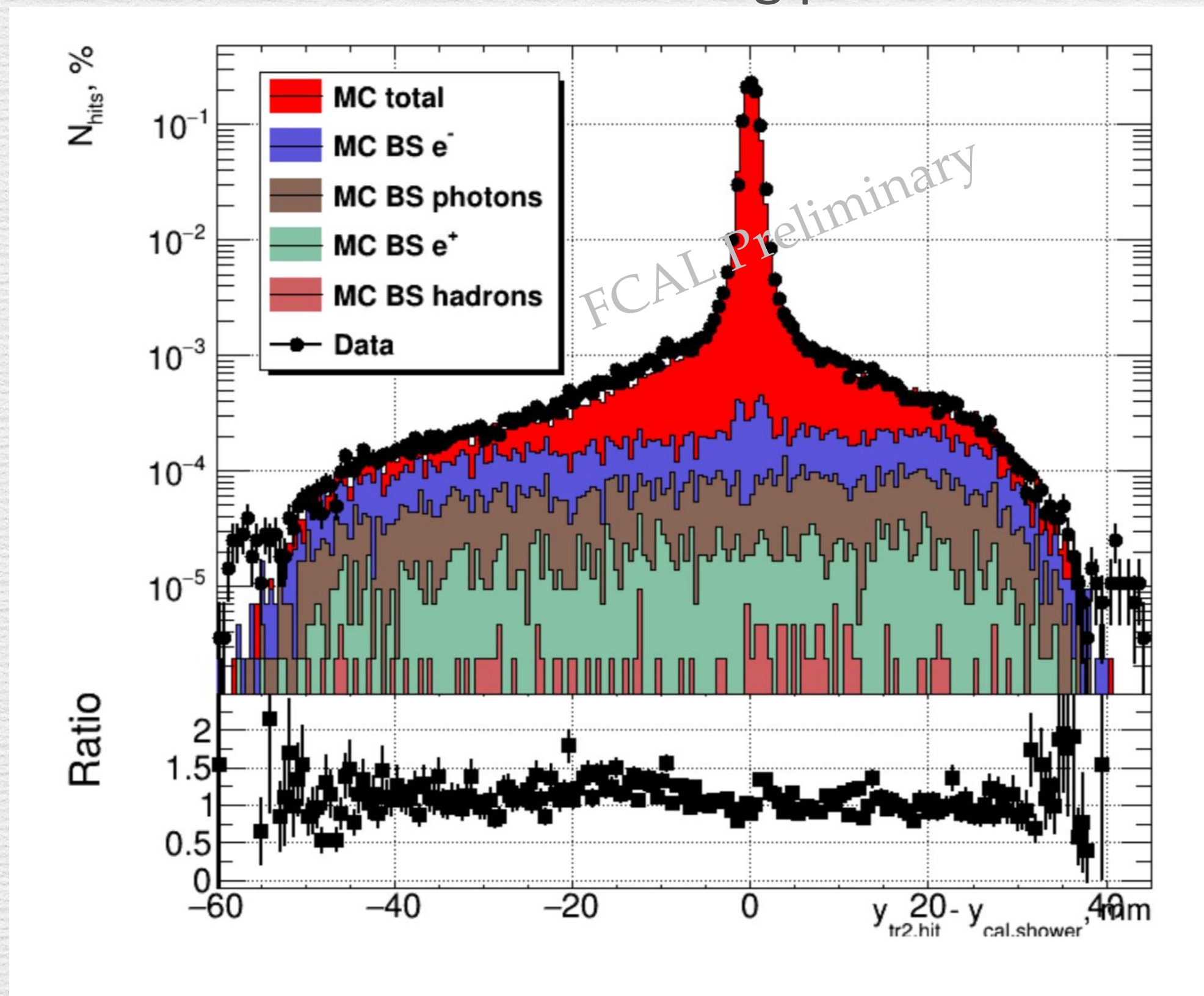
Small nonlinearity is explained by limited number of sensitive planes. Tested and corrected in MC.



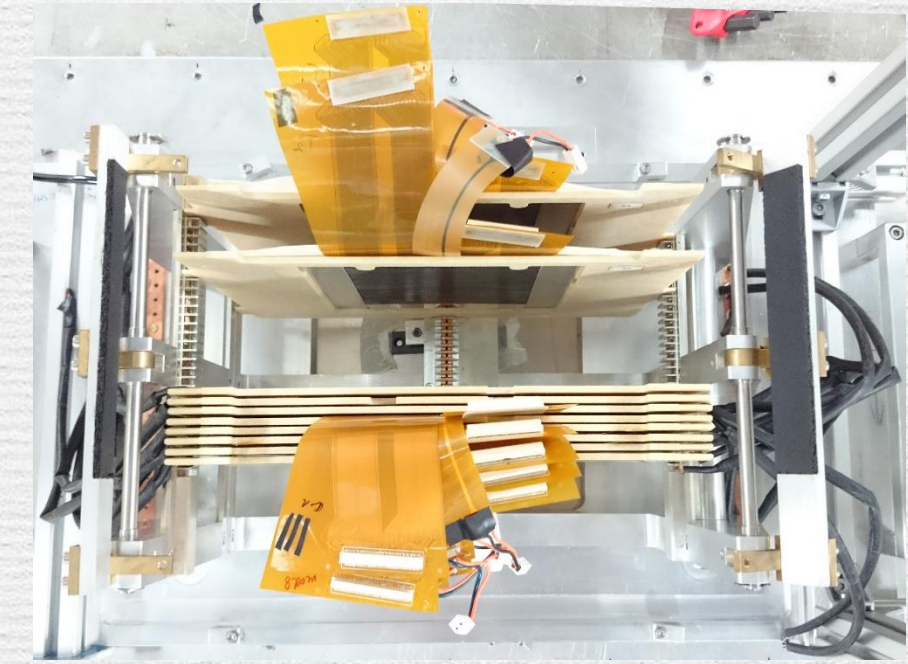
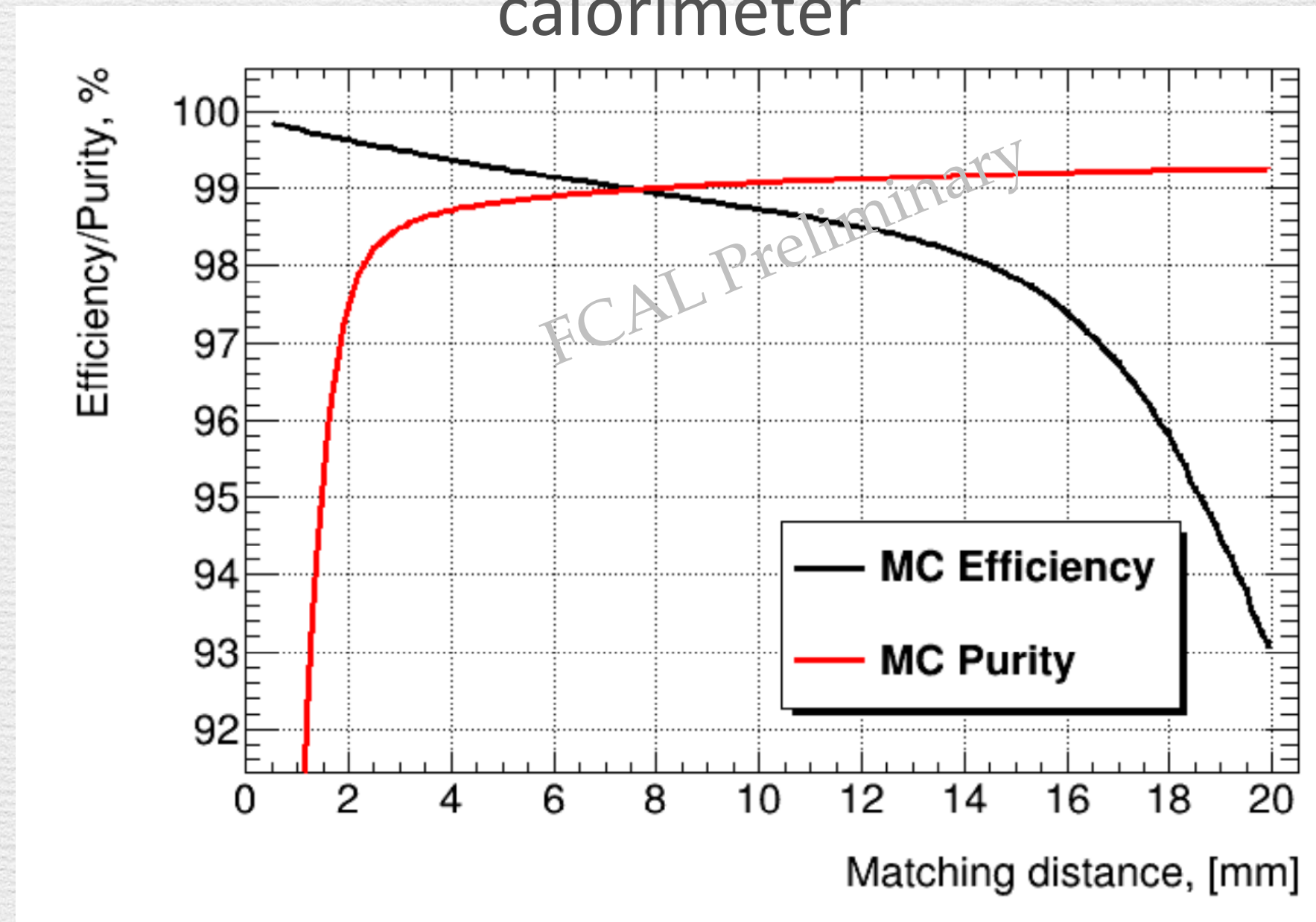
$R_{\mathcal{M}}$ shows slight dependence on E is explained by the fact that for higher energies smaller fraction of the shower is deposited in calorimeter with only 6 working layers

Electron-photon identification in tracking layers in front of LumiCal

The composition of back scatters observed in tracking planes

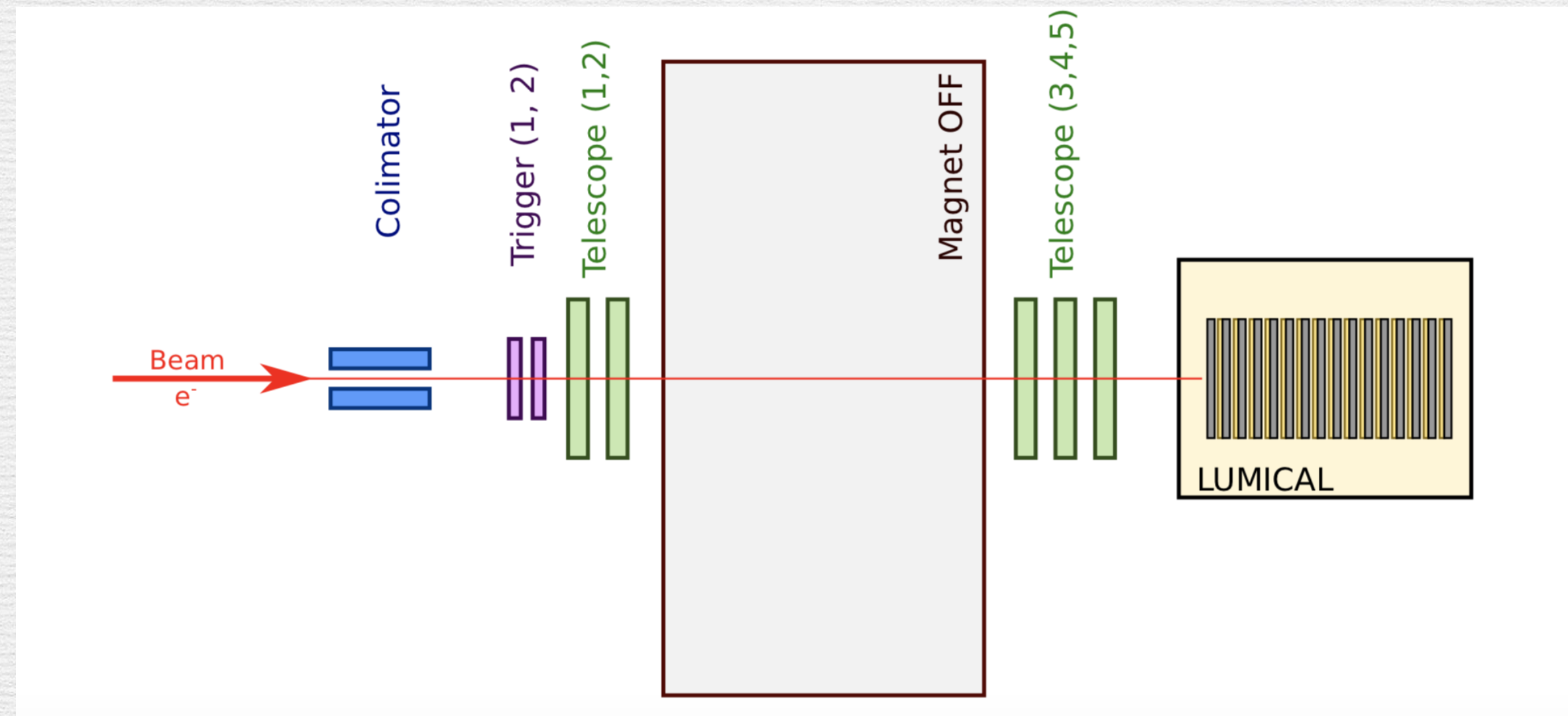


Efficiency and the purity of photon ID as a function of distance between the hits in tracking planes and shower position in calorimeter



photon / electron identification efficiency more than 90% at 2.5 mm matching distance
This is still under study, adding to the MC the inefficiency of certain pads

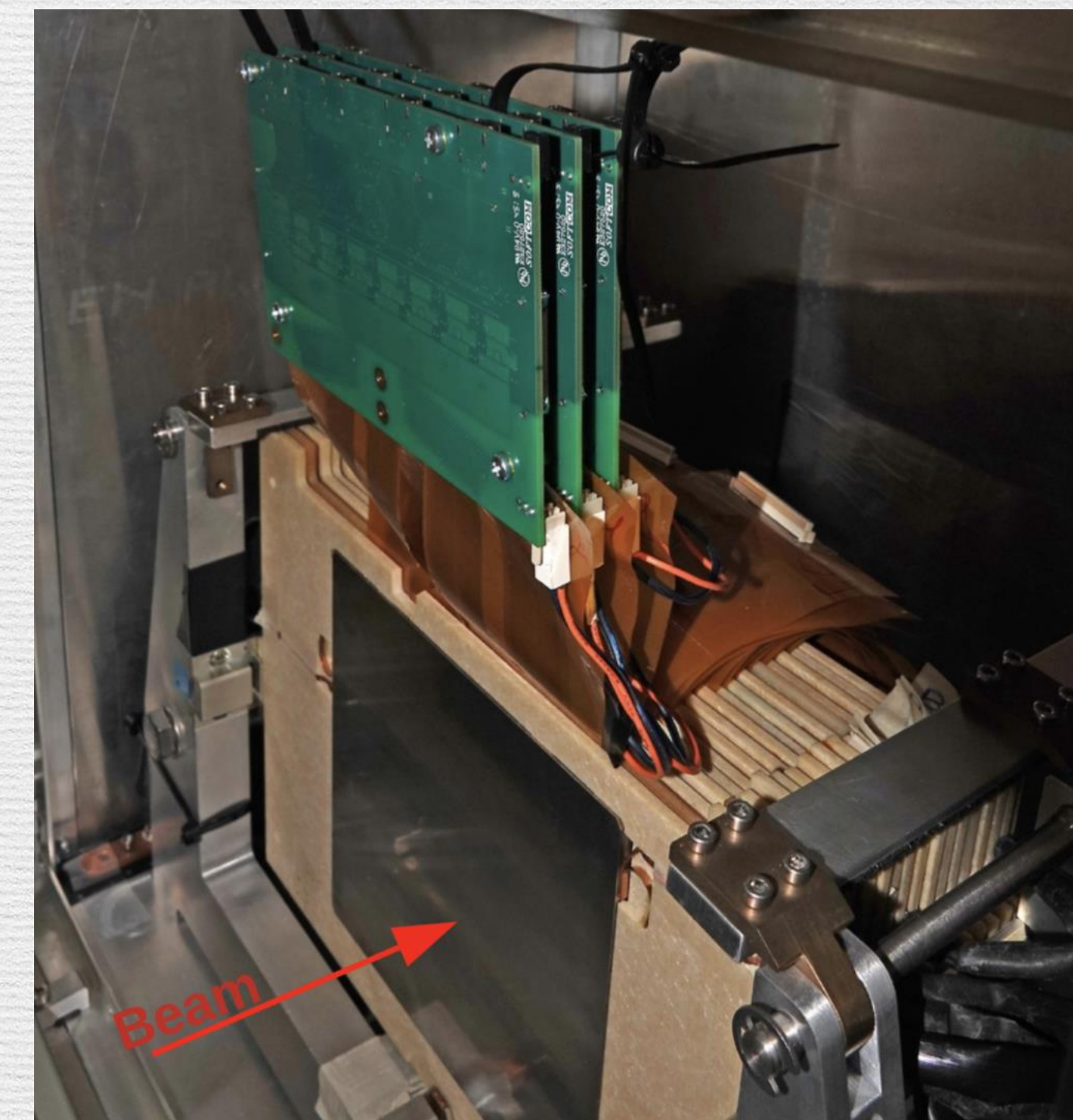
2020 Test Beam Campaign at DESY



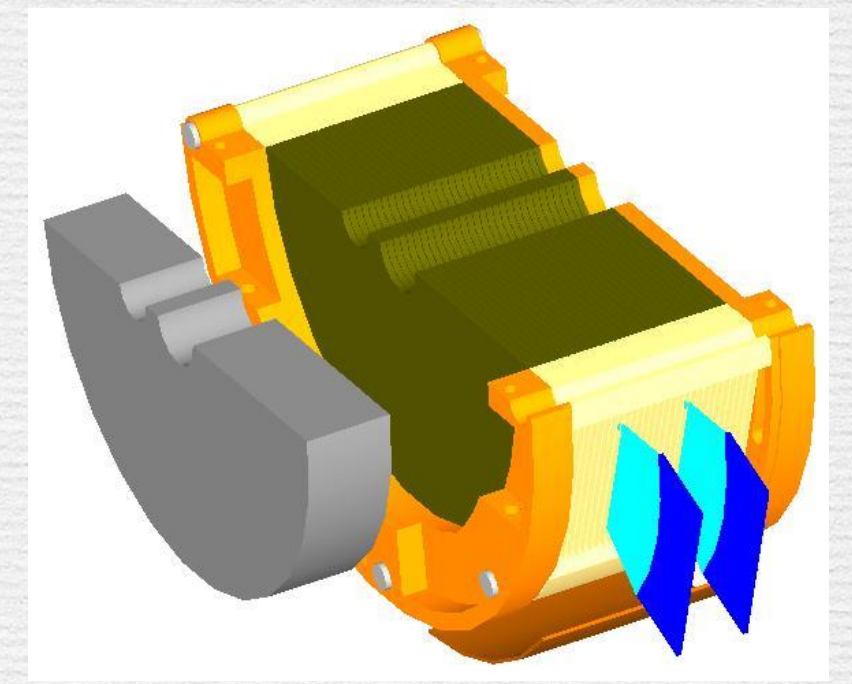
- DESY test beam facilities:
- Electron beam 1 – 5 GeV;
 - Dipole magnet 1 – 13 kGs;

- LumiCal prototype with 15 sensitive sensor layers
- 3 planes equipped with FLAME dedicated LumiCal Readout (Slides 23-24)
- Others - with double gain readout using APV25
- Edge scan for fiducial volume study
- Data collection with tilted calorimeter to study bias in position reconstruction
- Test electron/gamma response

Data Analysis is in progress....



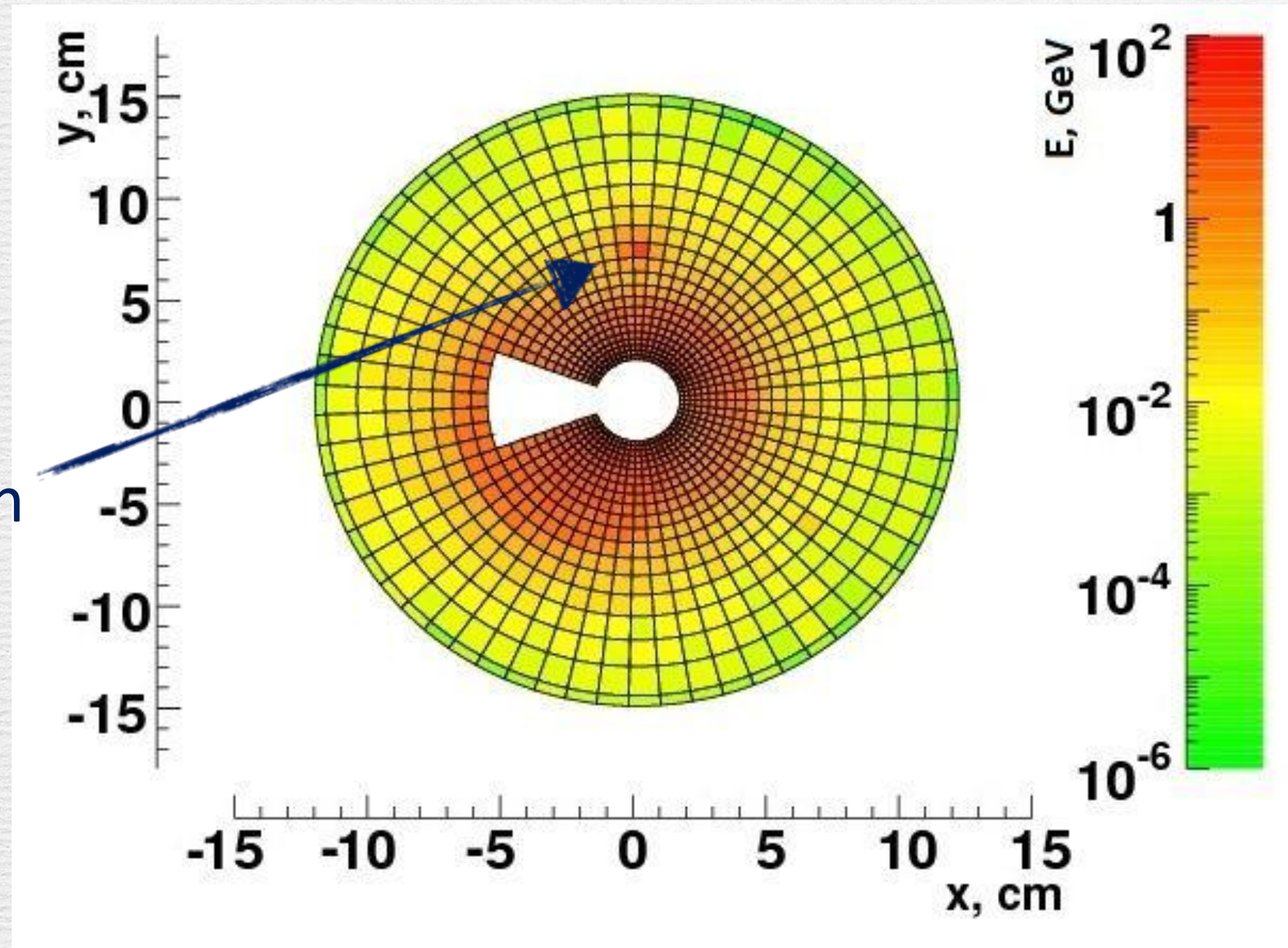
BeamCal



Beamstrahlung at linear colliders (due to nm bunch sizes)

Low energy electron deposition per BX

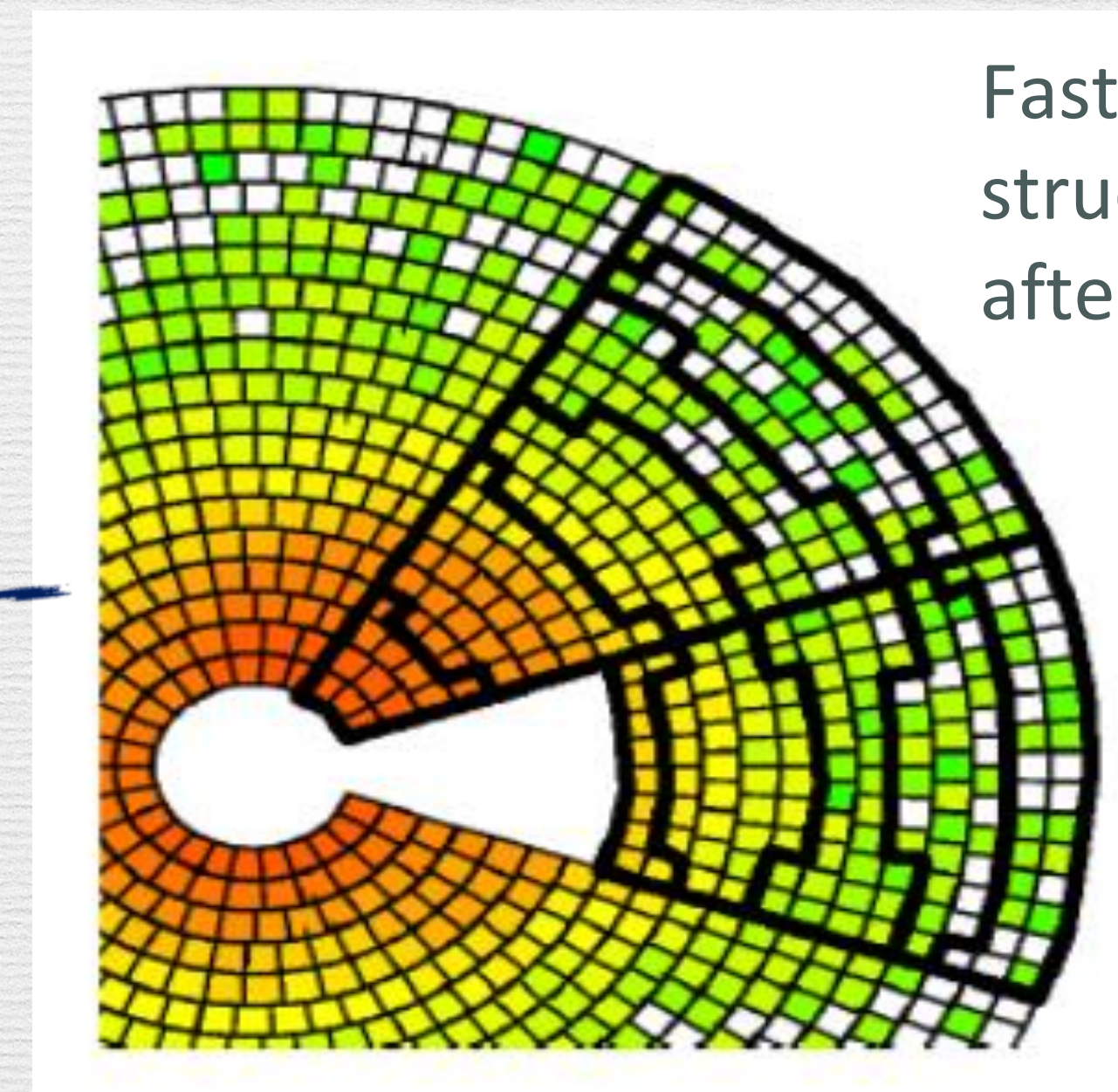
Single high energy electron



- Fast luminosity estimate using beamstrahlung (bunch-by-bunch at ILC)
- Beam parameter estimation
- Fast feedback to the machine
- Low angle electron tagging

Beam parameters and luminosity measurement

beam parameter	unit	nom.	resolution, 14 mrad	
			no E_γ	with E_γ
σ_x	nm	655.0	$700. \pm 49.$	$660. \pm 43.$
$\Delta\sigma_x$	nm	0.0	$7. \pm 30.$	$17. \pm 20.$
σ_y	nm	5.7	5.8 ± 7.1	5.1 ± 2.7
$\Delta\sigma_y$	nm	0.0	-0.53 ± 0.97	0.26 ± 0.80
σ_z	μm	300	$331. \pm 67.$	$295. \pm 31.$
$\Delta\sigma_z$	μm	0.0	$3. \pm 56.$	$4. \pm 35.$



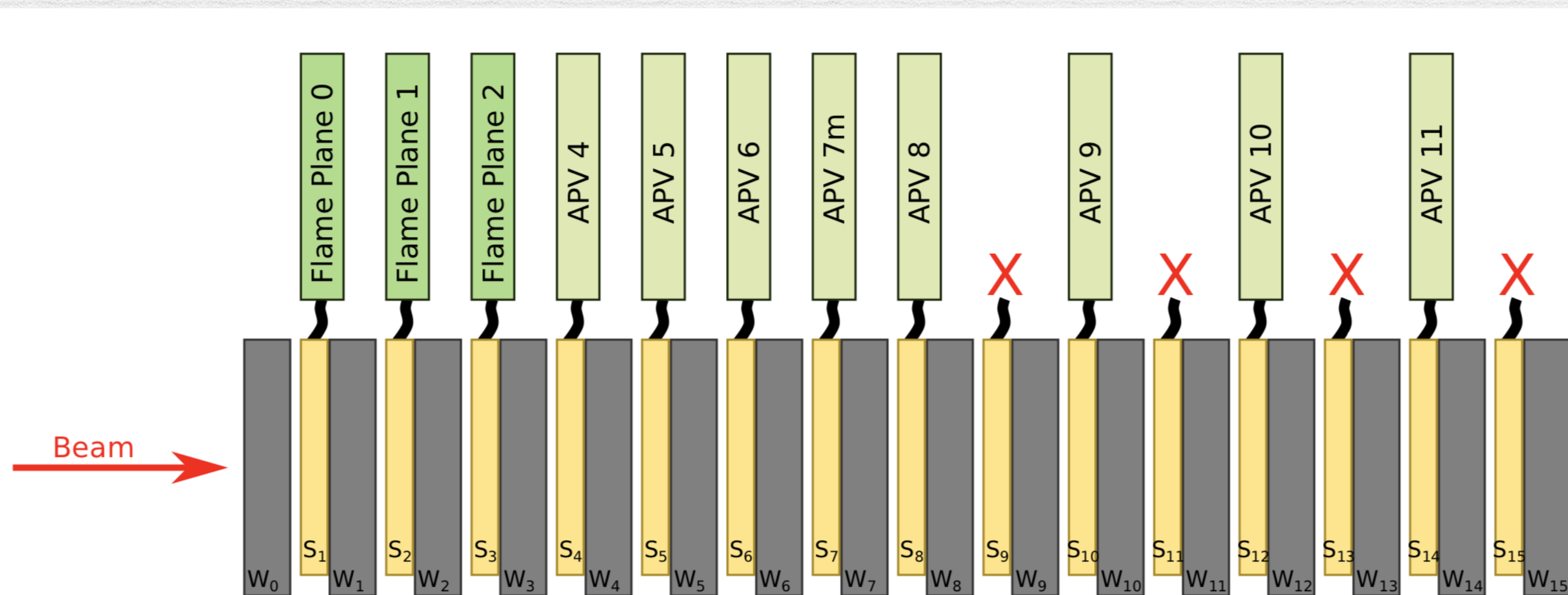
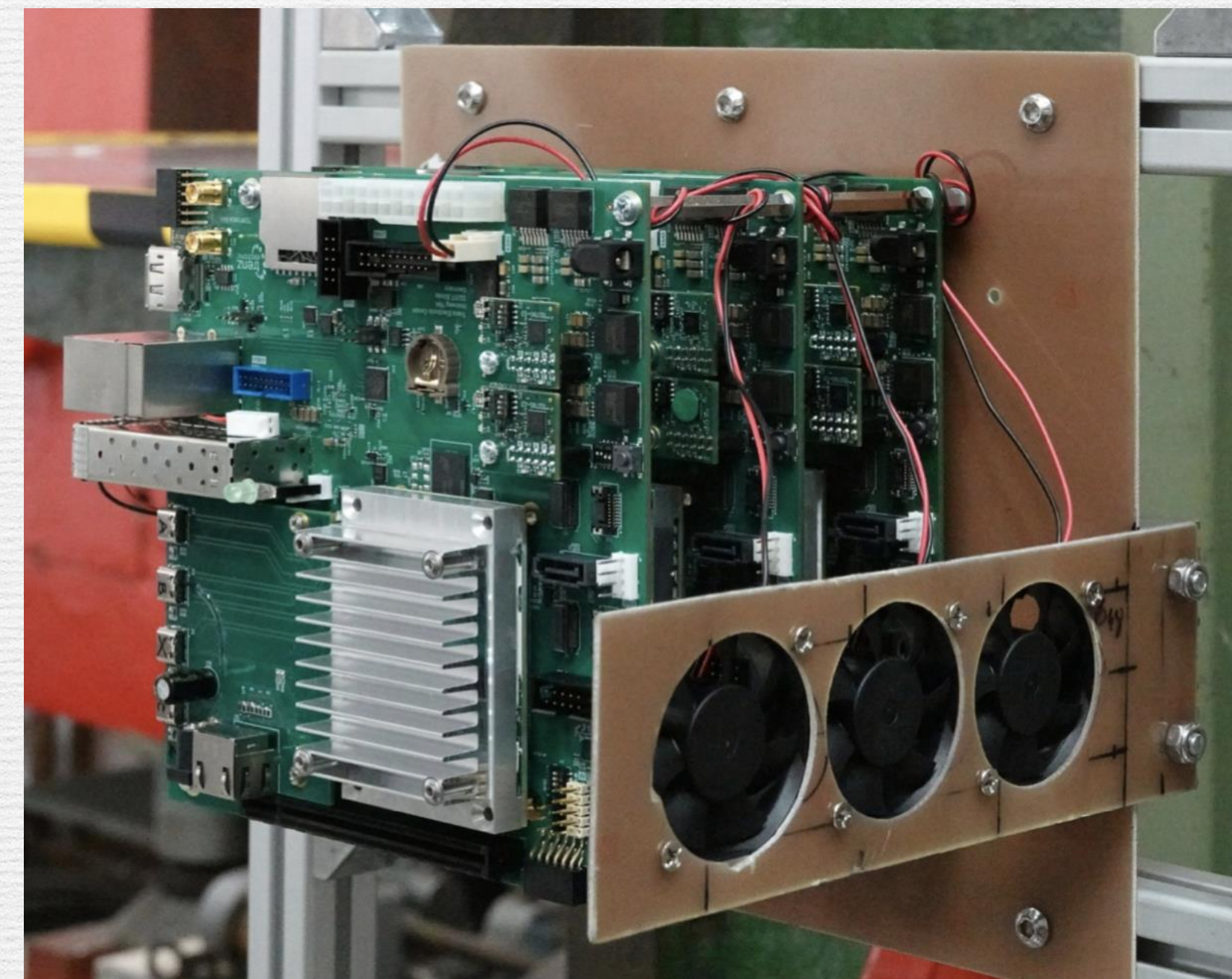
Fast readout of structured areas after each BX

FLAME – in beam test 2020 at DESY

Analogue front-end comprising:

- Charge sensitive preamplifier with variable gain:
- High gain – for test beam - up to 200 fC with MIP sensitivity
- Low gain – for shower development (up to 6 pC)
- Differential CR-RC shaper with 50ns peaking time

- 10-bit multichannel SAR ADC
 - Sampling rate up to 50 MSps
 - DNL, INL < 0.5 LSB
 - ENOB > 9.5
- Ultra low power consumption (below 1 mW per channel at 40 MSps)



- 3 complete readout cards with 128 channels each
- Stack (15 sensor layers (S1 - S15)) was scanned by connecting consecutively each three sensors

First Test-Drive was successful!