

MDI Summary – Detectors integration in the interaction region

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On behalf of

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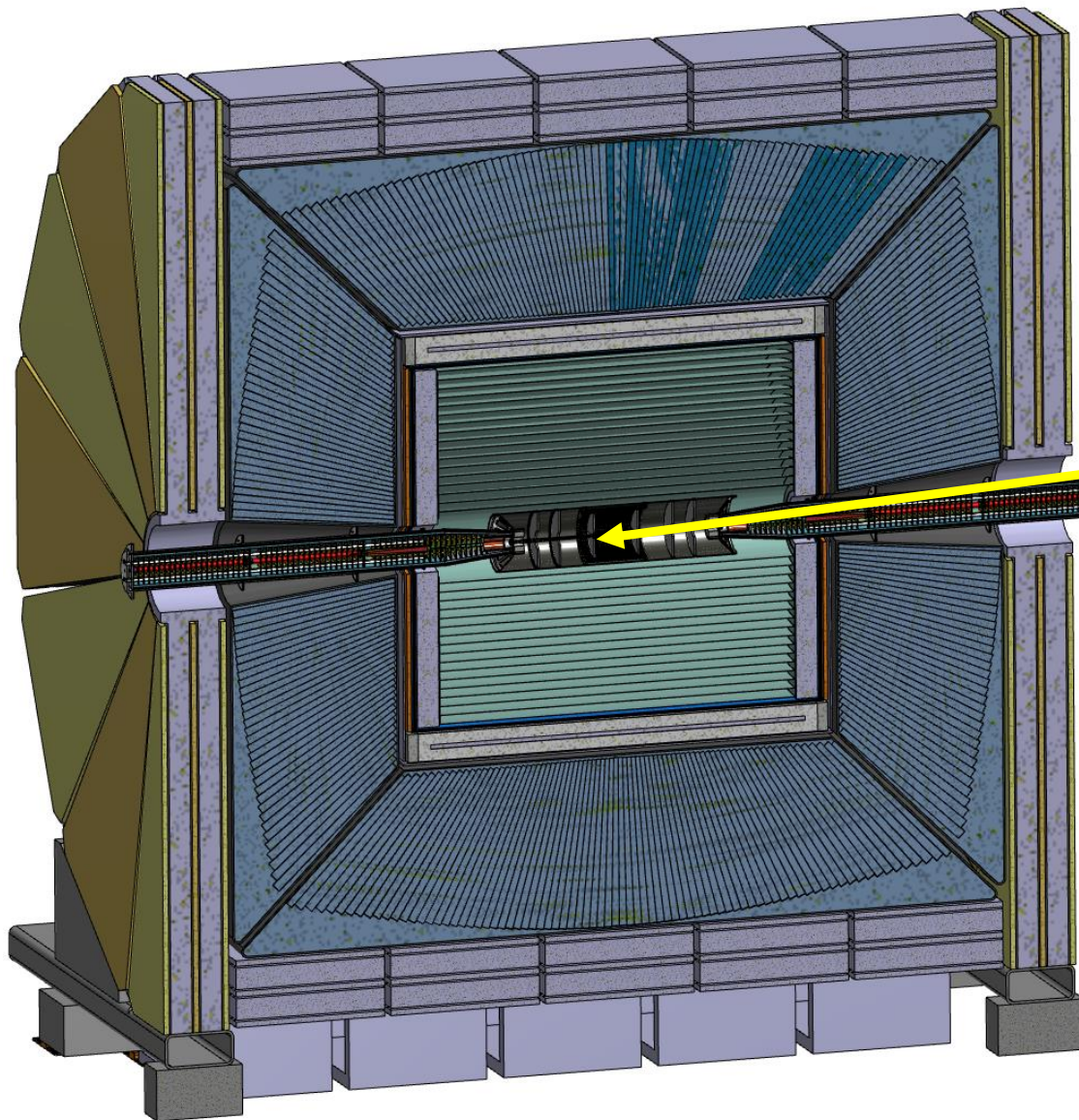
M. Dams – NBI Copenhagen

Detector Concept Meeting

CERN – 7 November 2022



Istituto Nazionale di Fisica Nucleare



wer

$r_{out} = 200 \text{ cm}$

$r_{in} = 35 \text{ cm}$

$l = 250 \text{ cm}$

$l_{tot} = 450 \text{ cm}$

- Central tracking device:
 - light Drift CHamber
- **Silicon detectors for precision measurements**
 - vertex detector
 - silicon internal tracker
 - silicon wrapper
- Thin solenoid with 2T field (according to MDI limits)
- Dual readout calorimeter
 - supplemented by a pre-shower detector
- Muon chambers in the solenoid return yoke

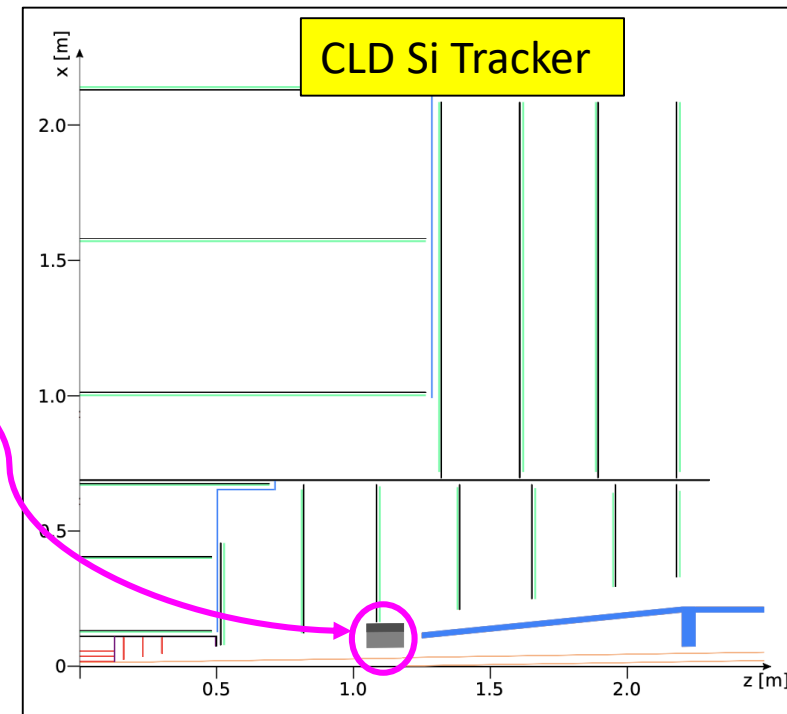
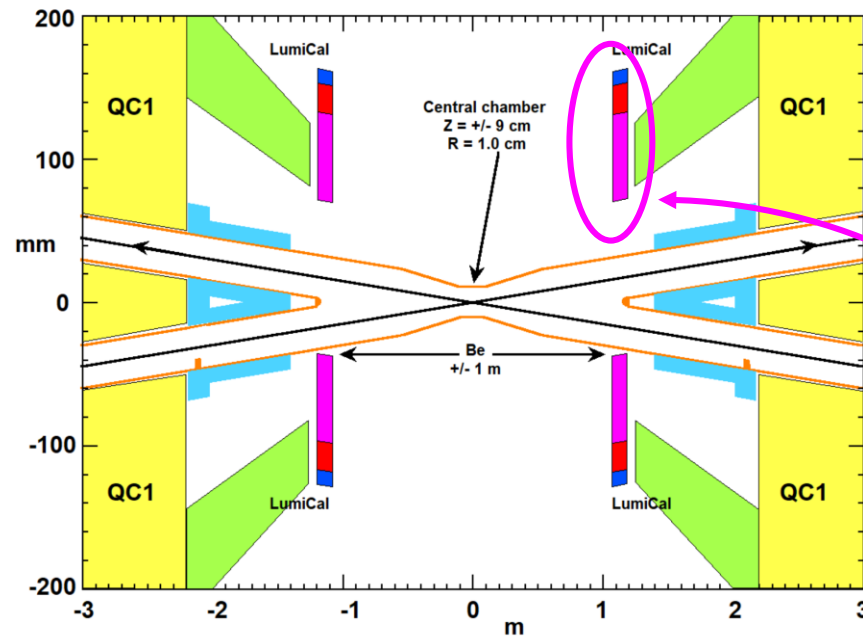
Requirements

- Interaction region detectors must be integrated with the beam pipe
 - The vertex detector innermost radius should profit of the reduced beam pipe diameter (2 cm) and should cover $|\cos\theta| < 0.99$
 - Must not interfere with the Luminosity Calorimeter (clearance of ~ 120 mrad)
 - The mounting of the vertex and the outer tracker must be done inside the support tube
- Minimize the radiation lengths

LumiCals

Challenge:

- MDI region is very busy, LumiCals pushed far inside detector volume



CDR LumiCal Design

Design considerations:

- ◆ Need to control geometry to a precision of $\mathcal{O}(1 \mu\text{m})$

- Keep geometry as simple as at all possible

Multilayer barrels where all layers have identical circular geometry

- ◆ 25 layer SiW sandwich

- 3.5 mm W ($1 X_0$) + 1.0 mm gap for Si pads

- ◆ Physical dimensions

- Sensitive region: $r = 54\text{-}115 \text{ mm}$

- Region for "services": $115\text{-}145 \text{ mm}$

- Calorimeter face at $x = 1074 \text{ mm}$

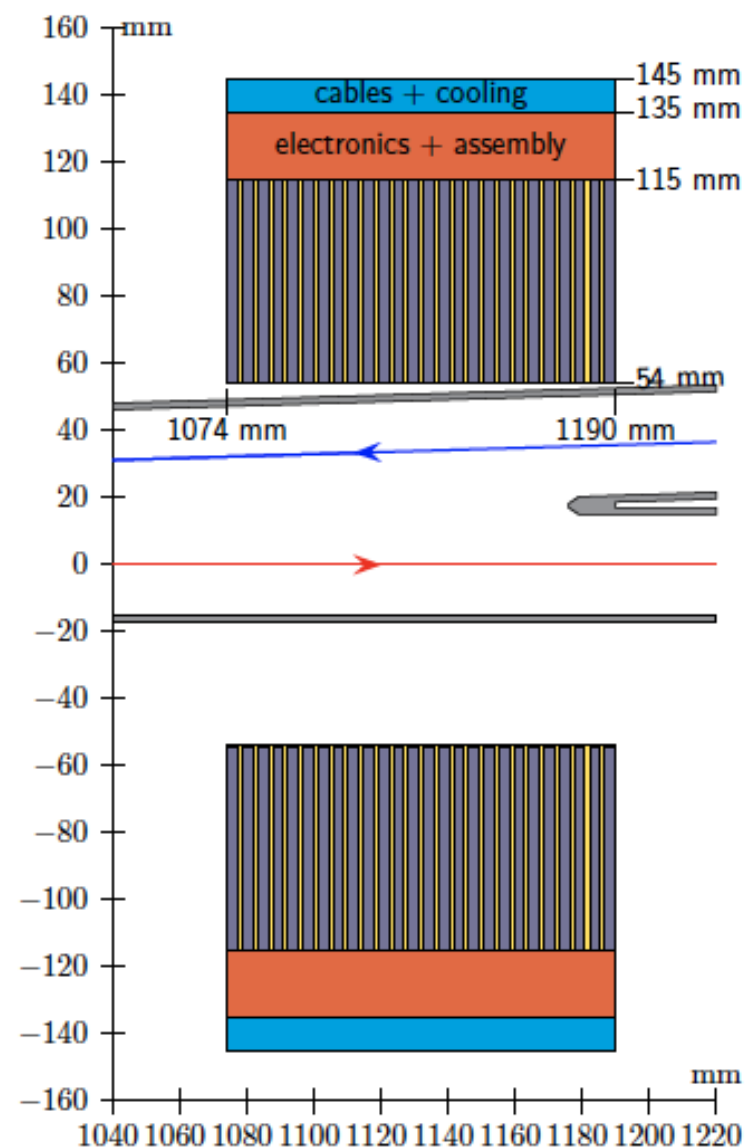
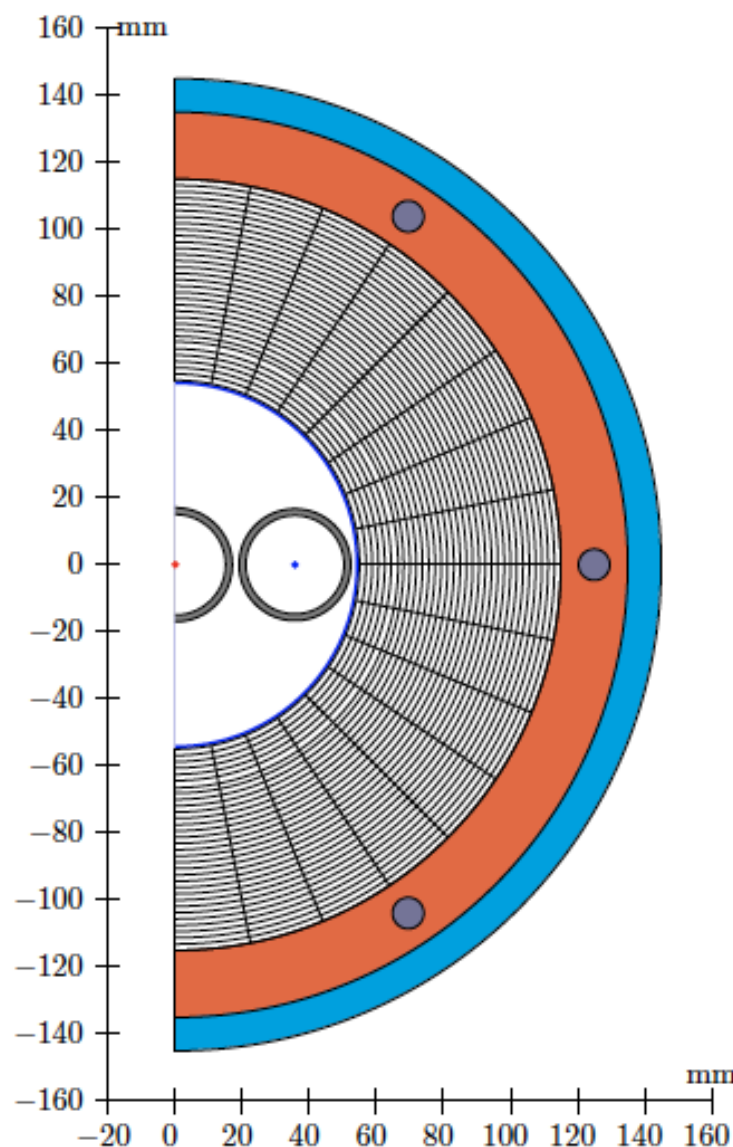
- ◆ Proposed segmentation

- 32×32 pads/layer ($1.9 \times 10^{-22} \text{ mm}^2$ pads)

- 25,600 channels per LumiCal

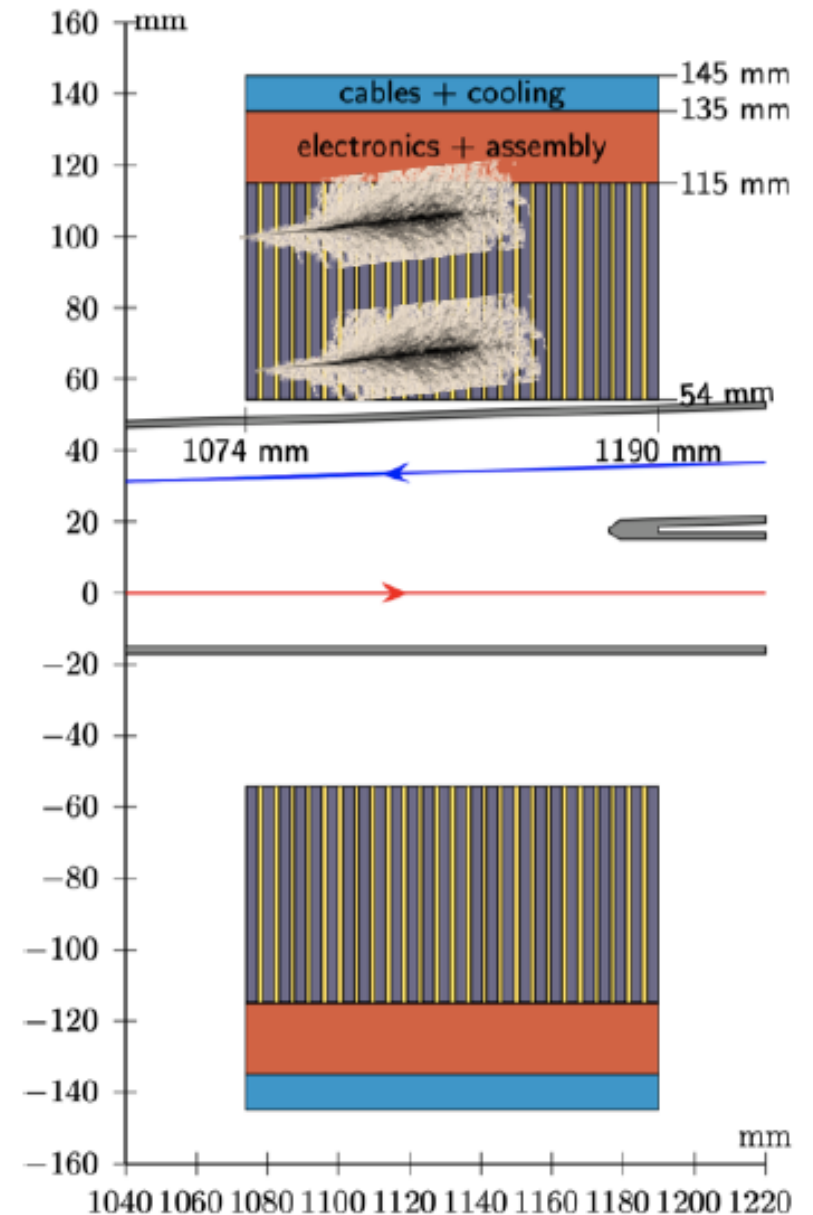
- ◆ Weight

- About 65 kg per LumiCal

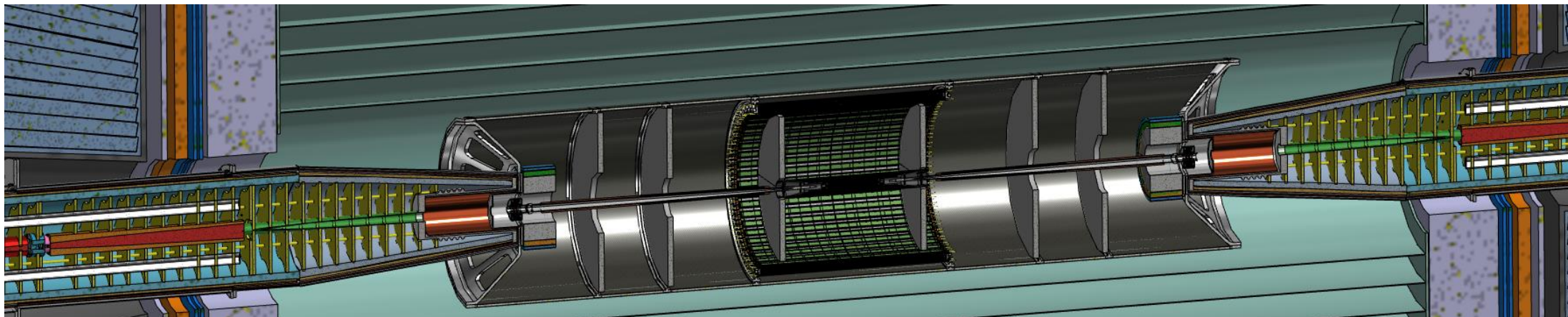


Acceptance and tolerances

- ◆ Effective Moliere radius of W-Si sandwich: **~15 mm**
- ◆ Stay 1 Moliere radius away from both inner radius and somewhat more at outer radius
 - ❖ To be optimised
- ◆ => **Wide acceptance: 62 – 88 mrad**
- ◆ Slightly smaller narrow acceptance: **64 – 86 mrad**
 - **Bhabha cross section: 14 nb**
 - ❖ Compared to 30 nb multihadronic Z decays at peak
- ◆ Geometrical tolerances for shift in acceptance of 10^{-4} :
 - **Inner border: $\delta\theta_{\min} = \pm 1.3 \mu\text{rad}$; $\delta R_{\min} = \pm 1.5 \mu\text{m}$**
 - **Outer border: $\delta\theta_{\max} = \pm 3.0 \mu\text{rad}$; $\delta R_{\max} = \pm 3.3 \mu\text{m}$**
 - **Half distance between two calorimeters: $\delta Z = \pm 55 \mu\text{m}$**



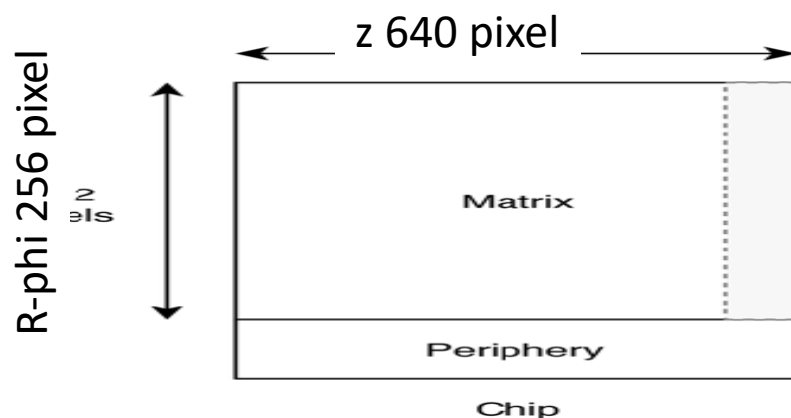
Vertex and Outer Trackers



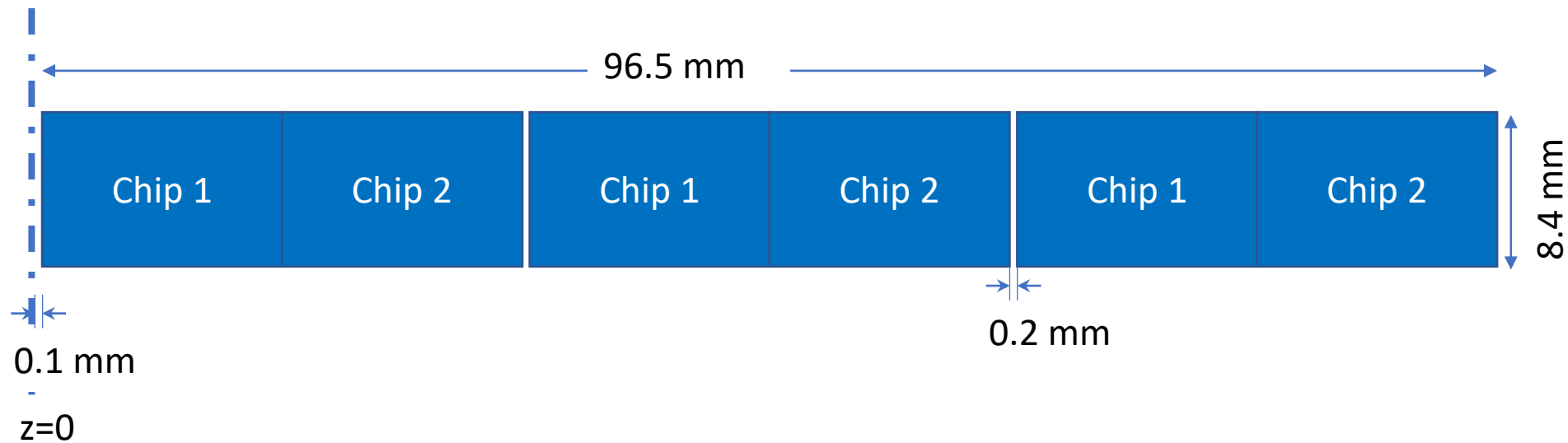
- Inside the same volume of the support tube that holds also the LumiCal
 - Vertex detector supported by the beam pipe
 - Outer Tracker (1 barrel and 6 disks) fixed to the support tube
- Minimal number of detector module variants
 - One module type only for the Vertex
 - One module type only for the Outer barrel and disks

Vertex detector modules

- Module concept **inspired** by [ARCADIA](#) INFN R&D
 - Pixel size $25 \times 25 \mu\text{m}^2$
 - Active area 640 pixel (16 mm) in z and 256 pixels (6.4 mm) in $r - \varphi$
 - Chip periphery plus an inactive zone: total 2 mm in $r - \varphi$
 - Chips are side-abutable in z
 - Assume total thickness of $50 \mu\text{m}$
- Composed of 2 pixelated parts: total of 8.4 mm ($r - \varphi$) \times 32 mm (z)
 - Power budget not established yet: assume (conservatively) $100 \text{ mW}/\text{cm}^2$

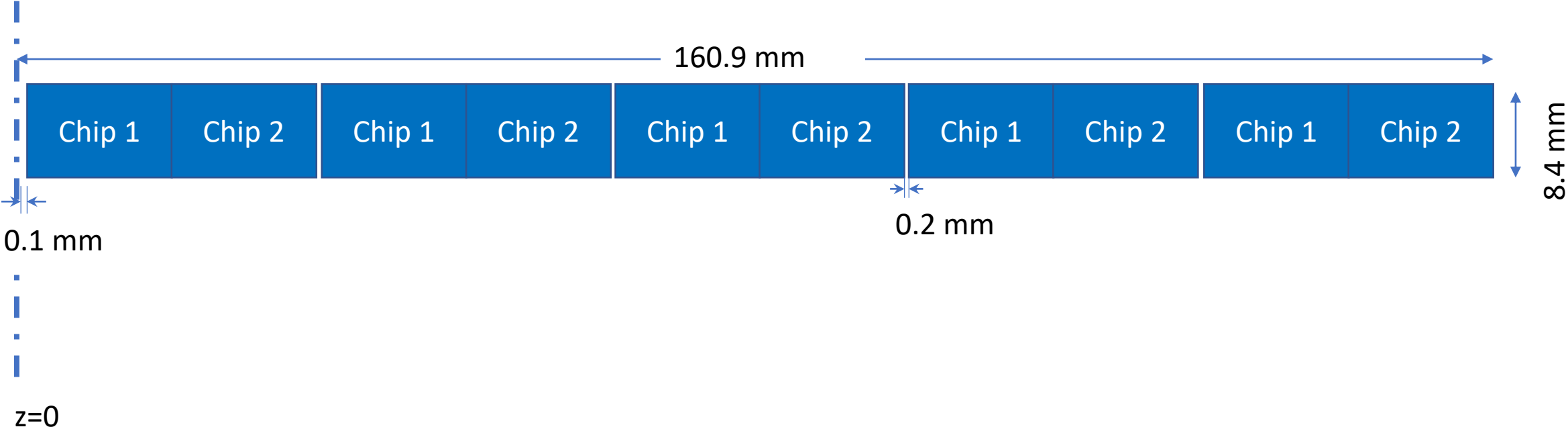


Half-ladder layout – layer 1



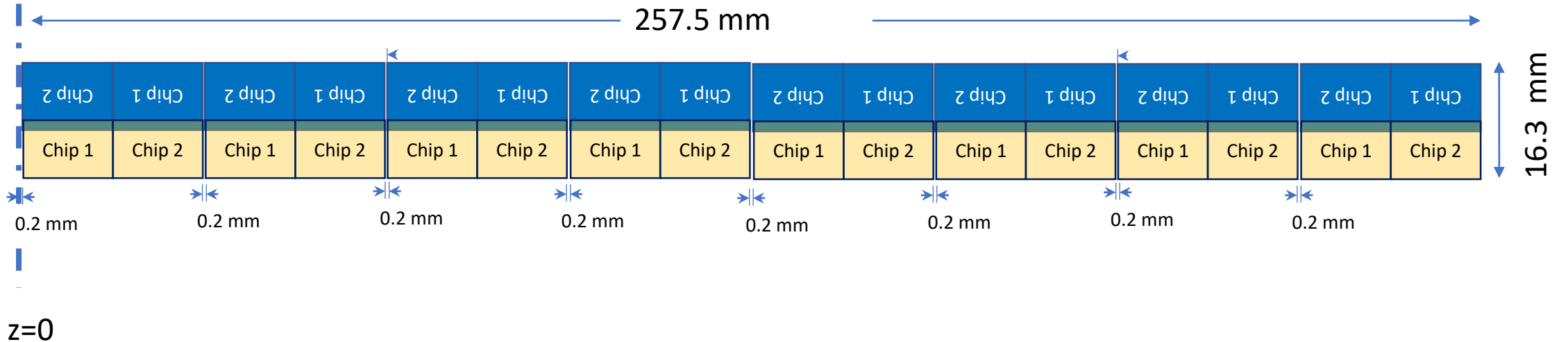
Layer 1 ladders are placed at 12 mm radius

Half-ladder layout – layer 2



Layer 2 ladders are placed at 20 mm radius

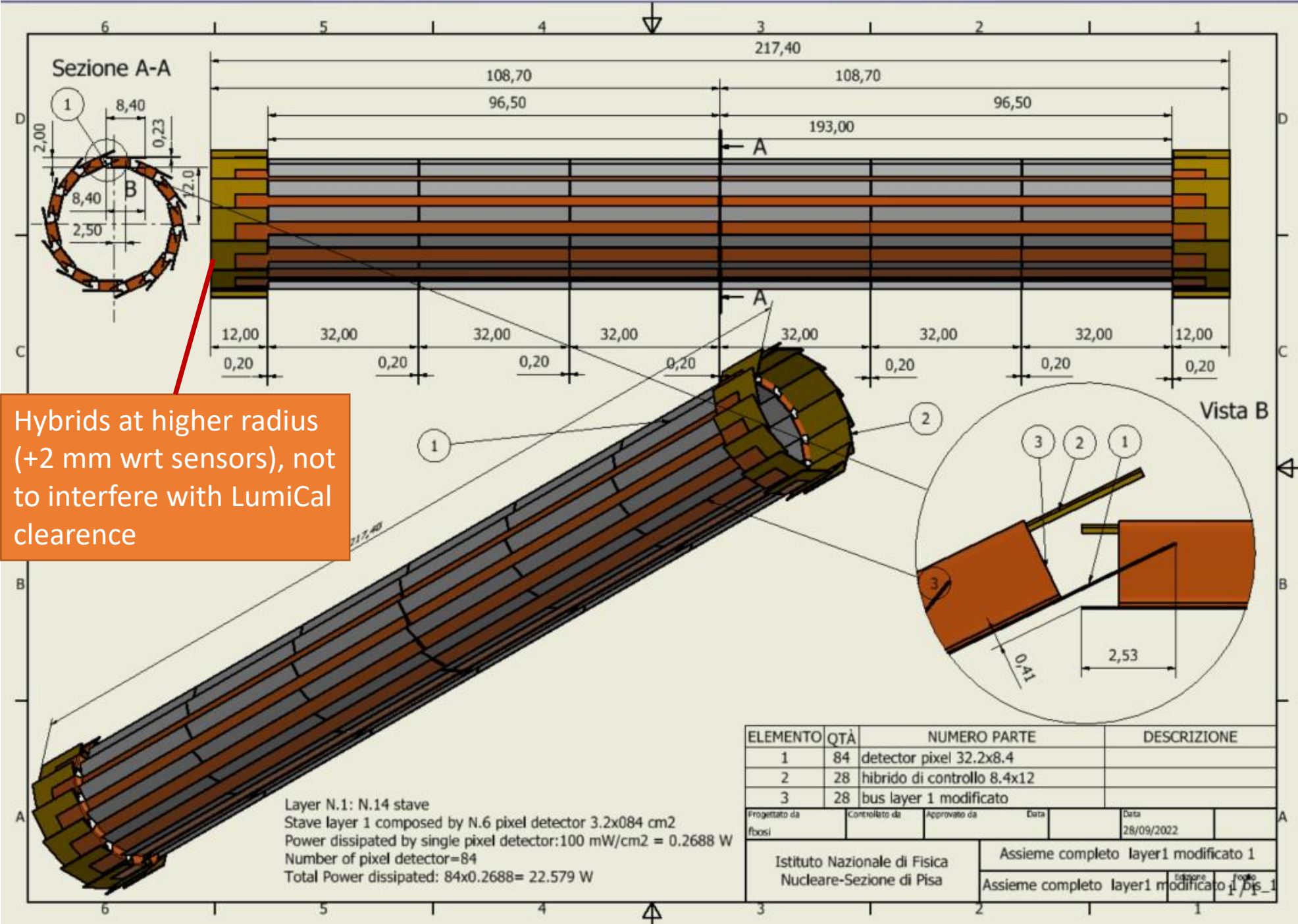
Half ladder layout – layer 3



Overlapping in $r - \varphi$: 2 parallel ladders separated by $500 \mu\text{m}$
- see engineering drawings later

Passive parts on the sides

Layer 3 ladders are placed at 32 mm radius



Hybrids at higher radius (+2 mm wrt sensors), not to interfere with LumiCal clearance

Layer 1
 14 overlapping staves of 6 modules each
 Power budget of the modules (only) ~23 W

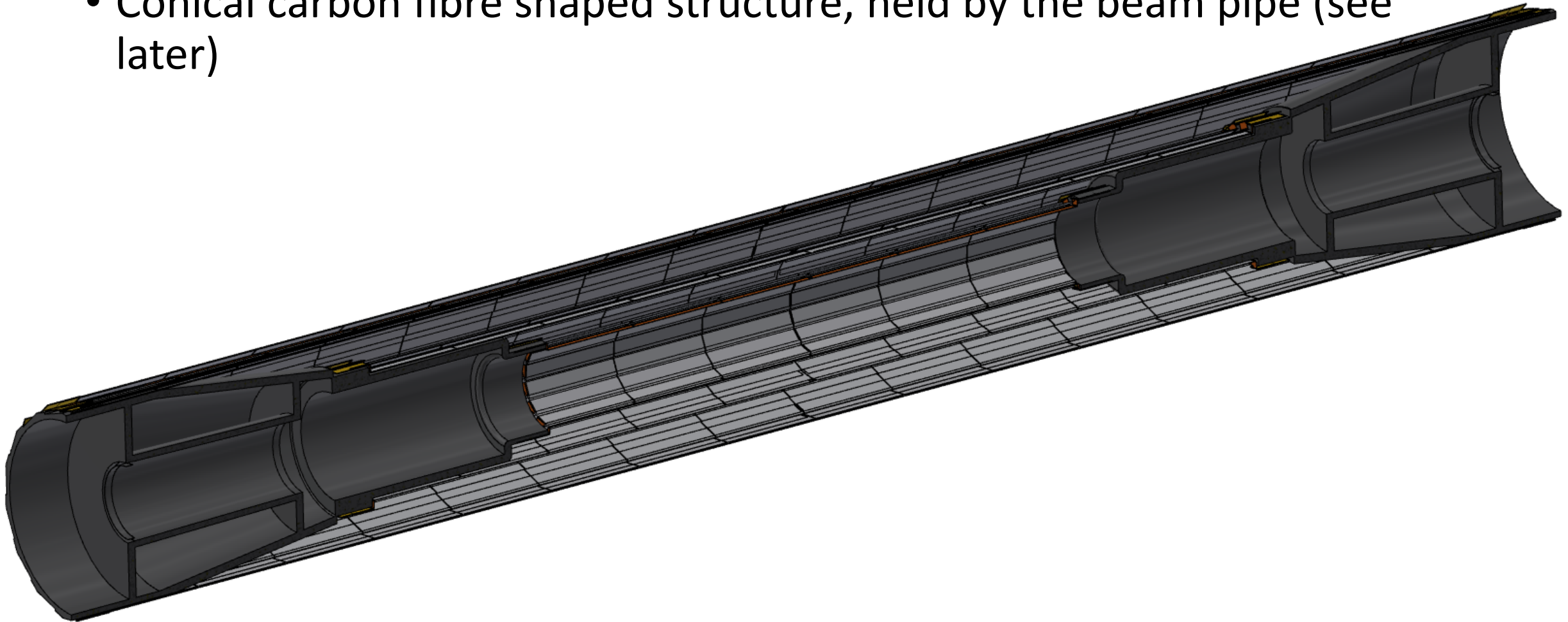
Disclaimer
 In this and the following we have made a study of a **realistic mechanical geometrical layout**, including hybrids and readout bus, but **still missing** the final module frame mechanical support

ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
1	84	detector pixel 32.2x8.4	
2	28	hibrido di controllo 8.4x12	
3	28	bus layer 1 modificato	

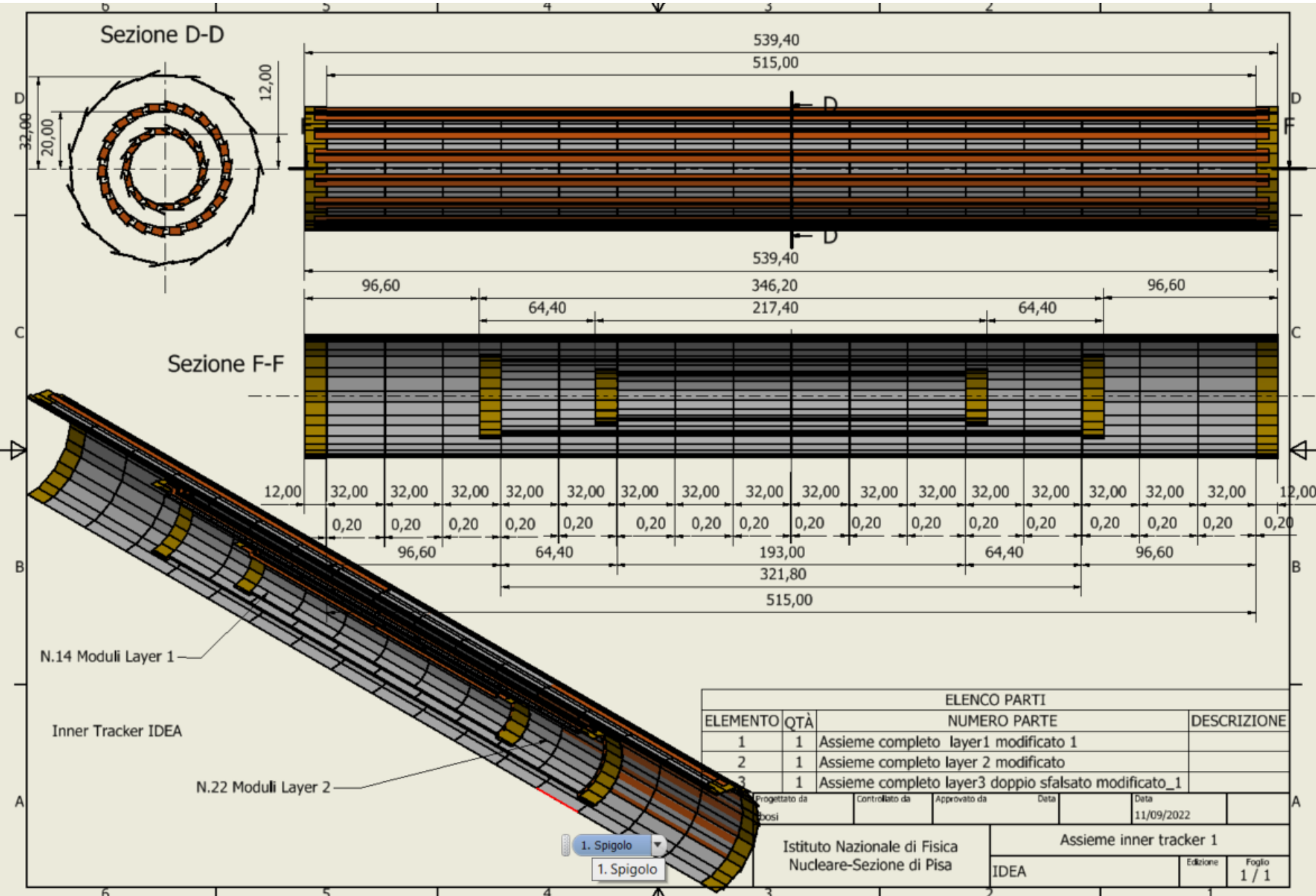
Progettato da fiosi	Controllato da	Approvato da	Data 28/09/2022
Istituto Nazionale di Fisica Nucleare-Sezione di Pisa		Assieme completo layer1 modificato 1	
		Assieme completo layer1 modificato 1	

Vertex layer supports

- Conical carbon fibre shaped structure, held by the beam pipe (see later)

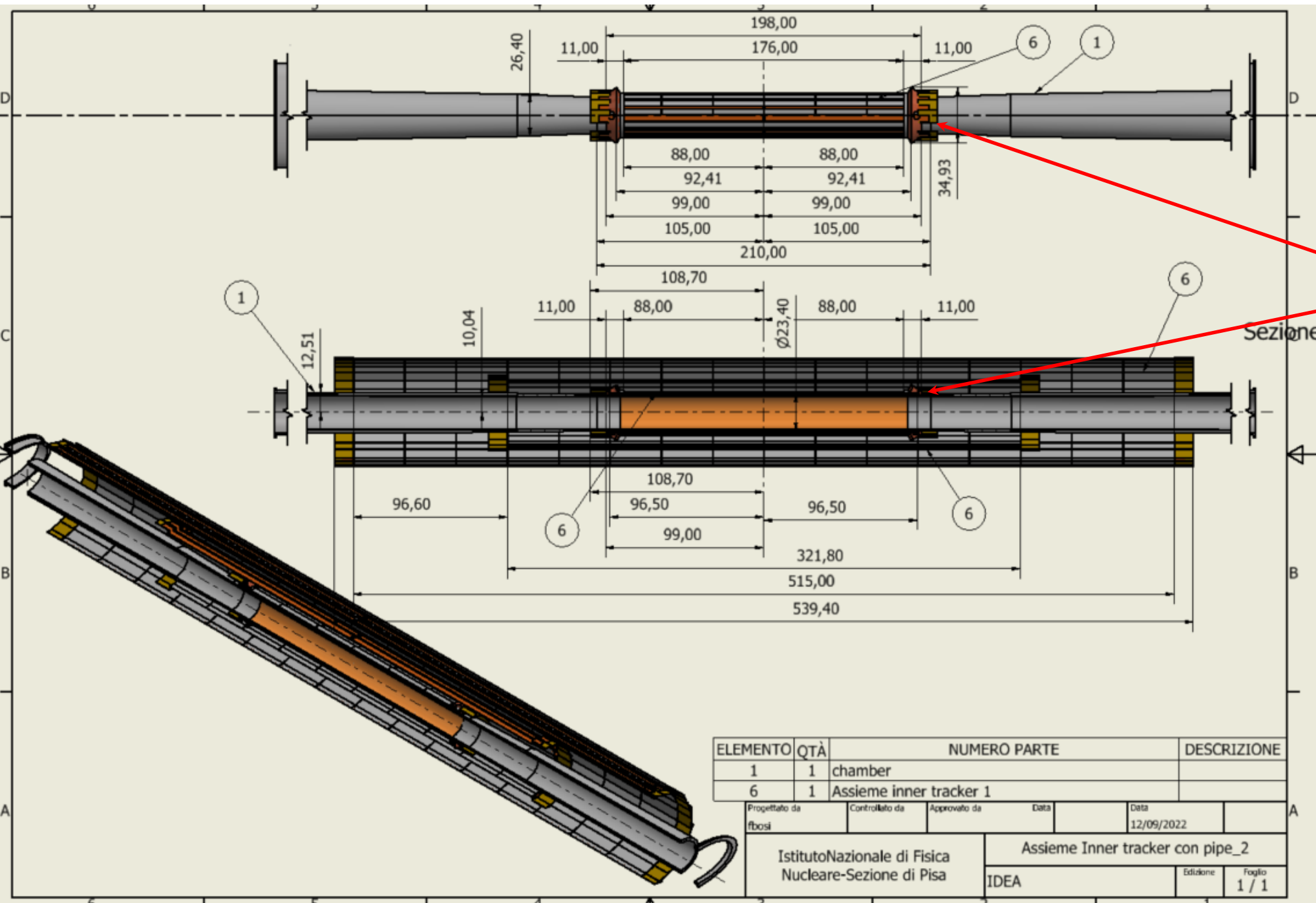


Vertex overall assembly



Total weight to be estimated, but far less than 100 grams

Air cooled



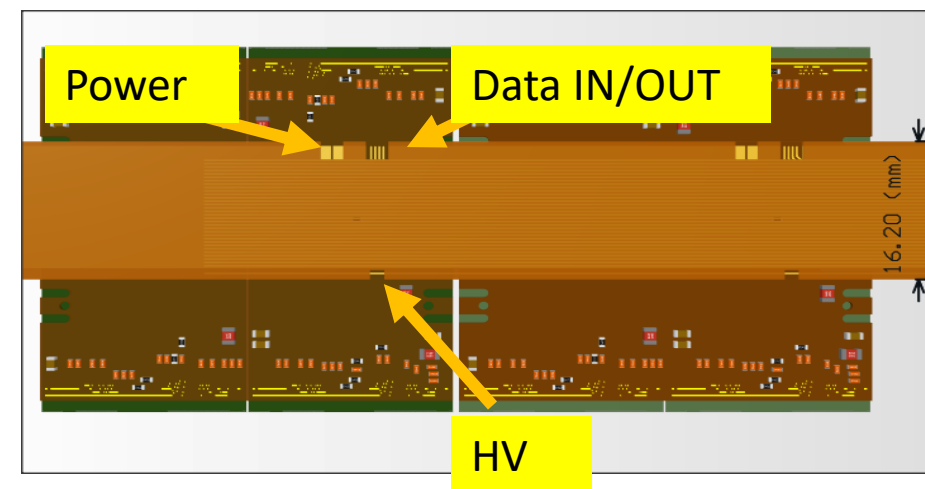
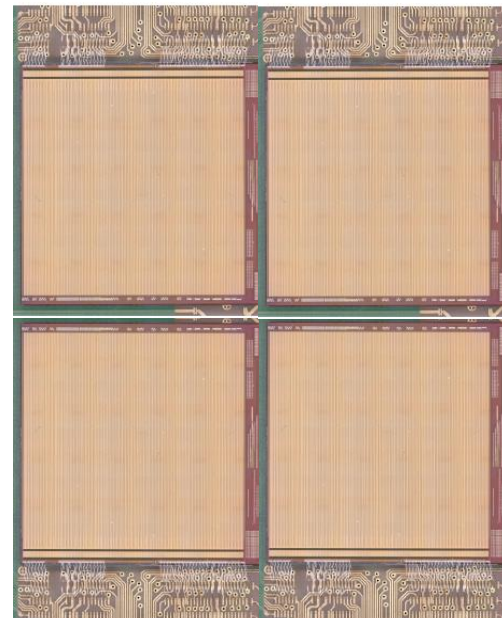
Mounting 2 halves (in ϕ) on the beam pipe cooling manifolds

ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
1	1	chamber	
6	1	Assieme inner tracker 1	

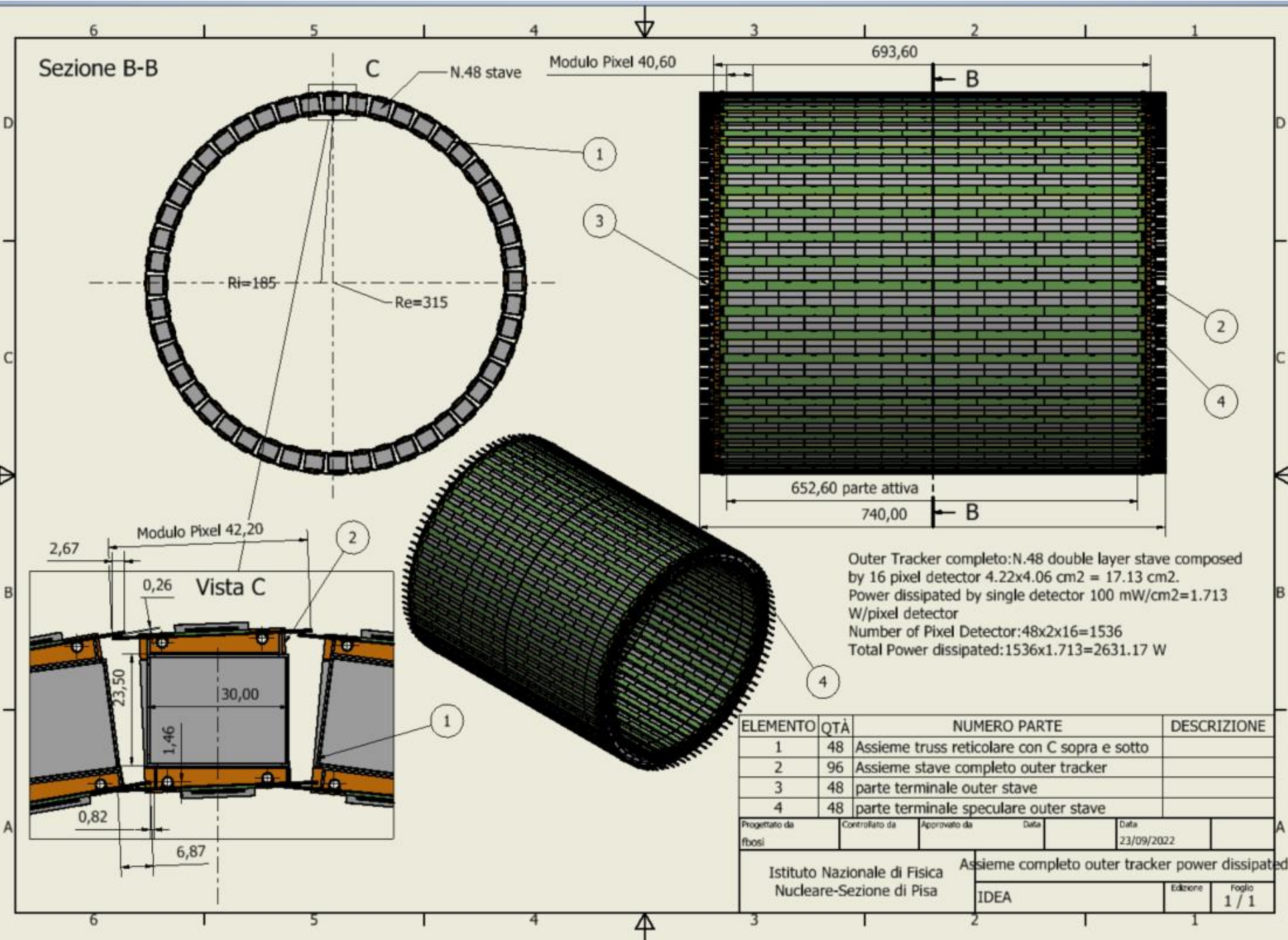
Progettato da fbosi	Controllato da	Approvato da	Data 12/09/2022
Istituto Nazionale di Fisica Nucleare-Sezione di Pisa		Assieme Inner tracker con pipe_2	
IDEA		Edizione	Foglio 1 / 1

Outer layers modules

- Based on ATLASPIX3 R&D
 - 50 x 150 μm
 - Up to 1.28 Gb/s downlink
 - TSI 180 nm process
 - 132 columns of 372 pixels
- Active (total) length (r-phi x z)
 - 18.6 (21) mm x 19.8 (20.2) mm
- Module is made of 2x2 chips – total length:
 - size 42.2 mm x 40.6 mm
- Power budget not established yet:
assume 100 mW/cm²



Sezione B-B



Outer Tracker completo: N.48 double layer stave composed by 16 pixel detector $4.22 \times 4.06 \text{ cm}^2 = 17.13 \text{ cm}^2$.
 Power dissipated by single detector $100 \text{ mW/cm}^2 = 1.713 \text{ W/pixel detector}$
 Number of Pixel Detector: $48 \times 2 \times 16 = 1536$
 Total Power dissipated: $1536 \times 1.713 = 2631.17 \text{ W}$

ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
1	48	Assieme truss reticolare con C sopra e sotto	
2	96	Assieme stave completo outer tracker	
3	48	parte terminale outer stave	
4	48	parte terminale speculare outer stave	

Progettato da fbosi	Controllato da	Approvato da	Data	Data
				23/09/2022

Istituto Nazionale di Fisica Nucleare-Sezione di Pisa		Assieme completo outer tracker power dissipated	
IDEA		Edizione	Foglio
			1 / 1

Outer Tracker Barrel
 48 staves of 32 modules each (at different radii)

Power budget
 ~2.63 kW

Cooling using water 4 pipes (2 mm diameter) per stave

Outer Tracker Disk 1

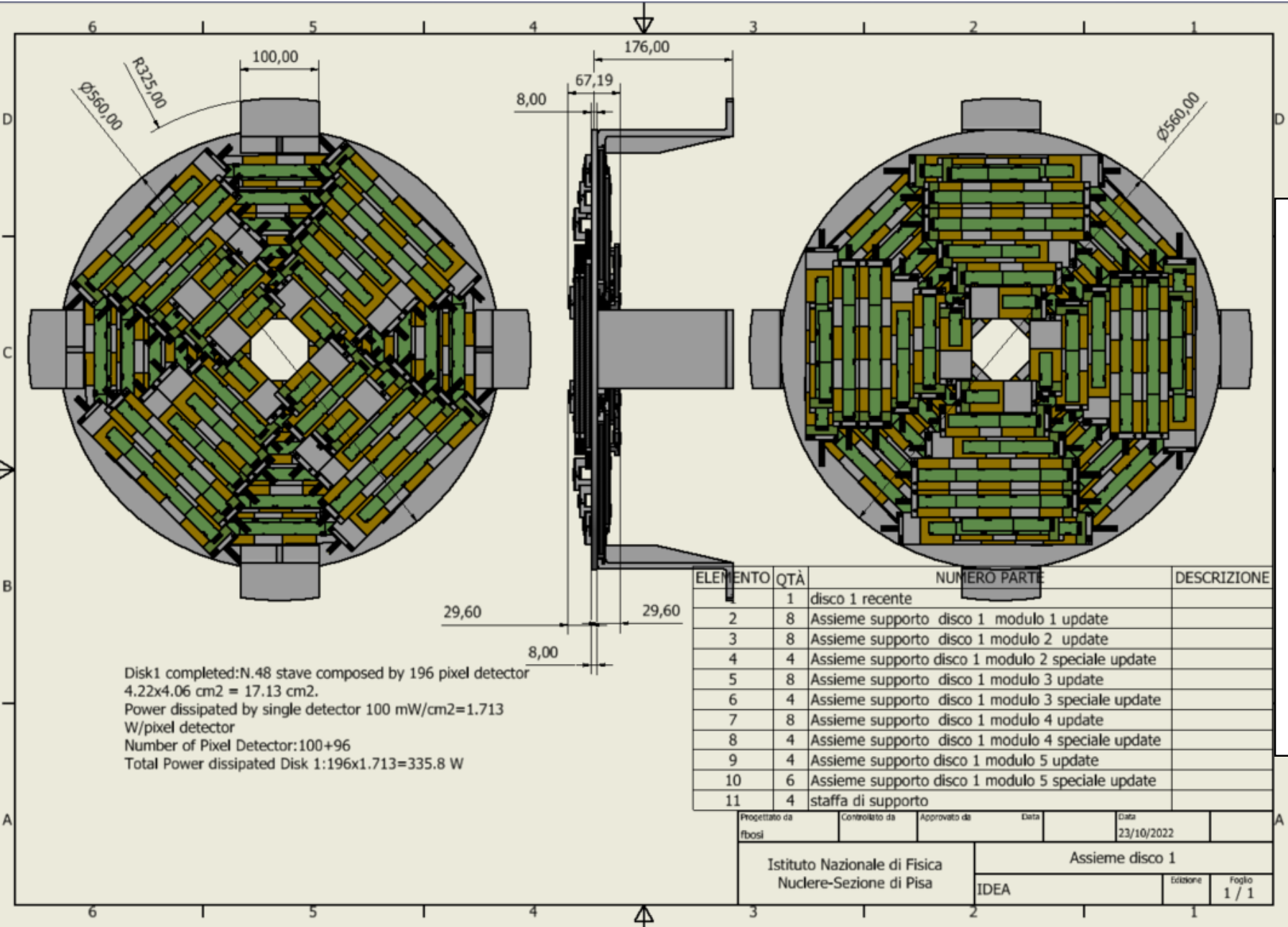
2 sides (front and back) each with 4 petals.

One petal is made of different staves of overlapping modules in z.

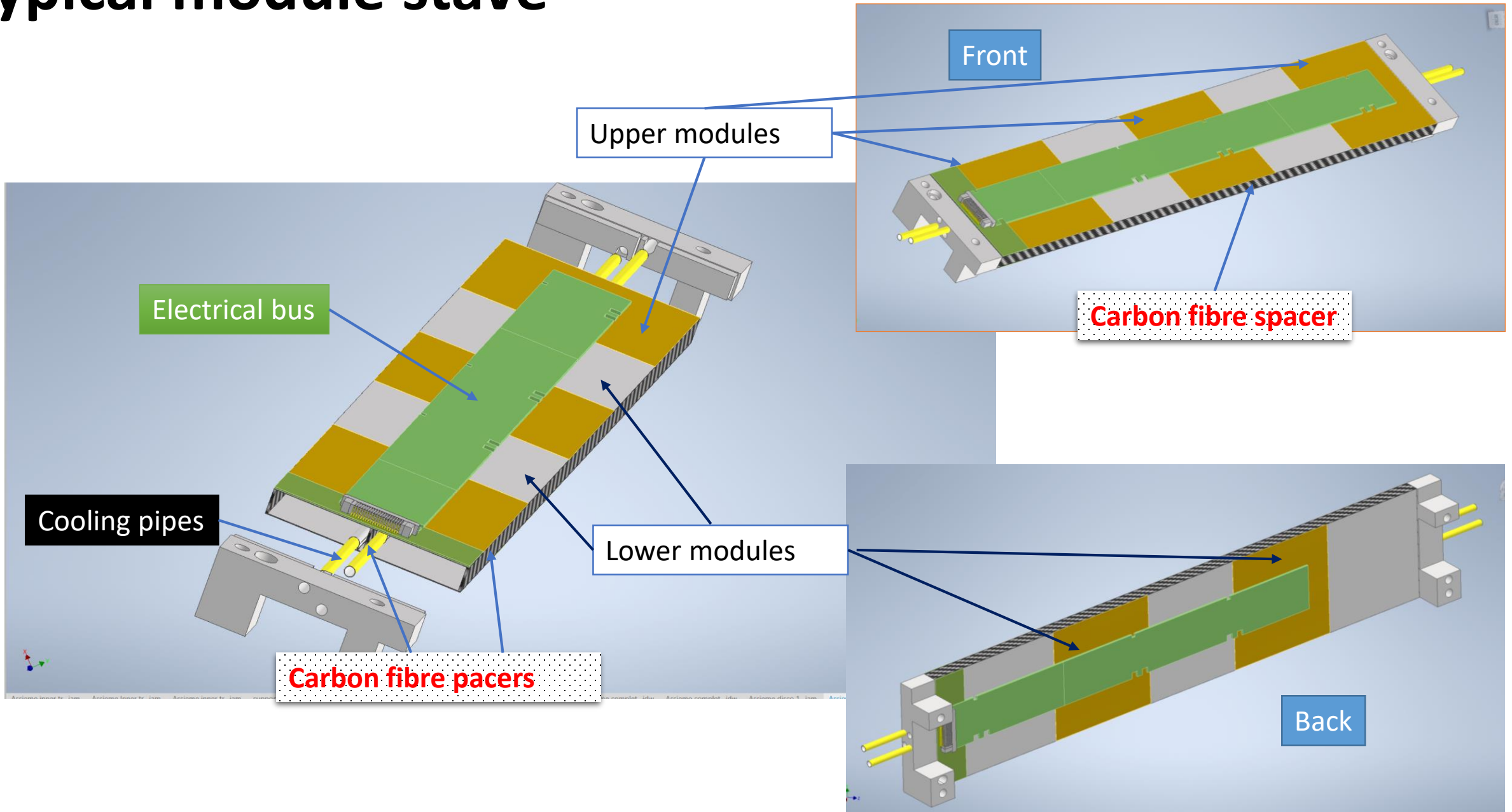
Total modules per disk: 196

Power budget ~340 W

Cooling using 1 water pipe (2 mm diameter)

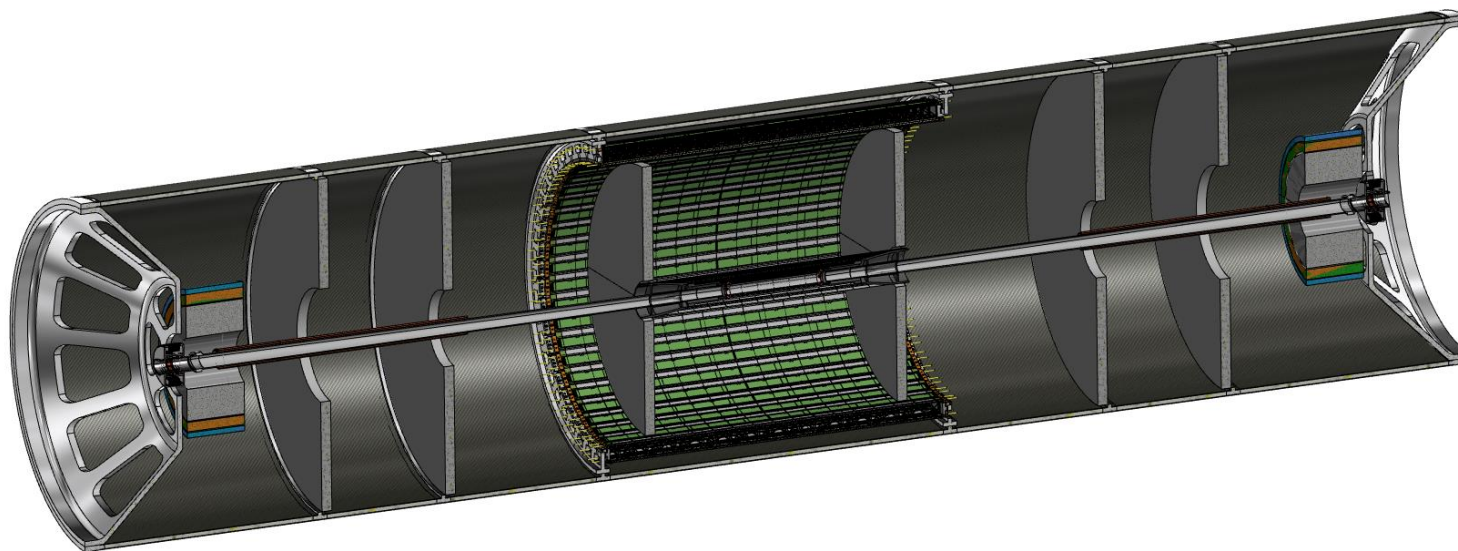


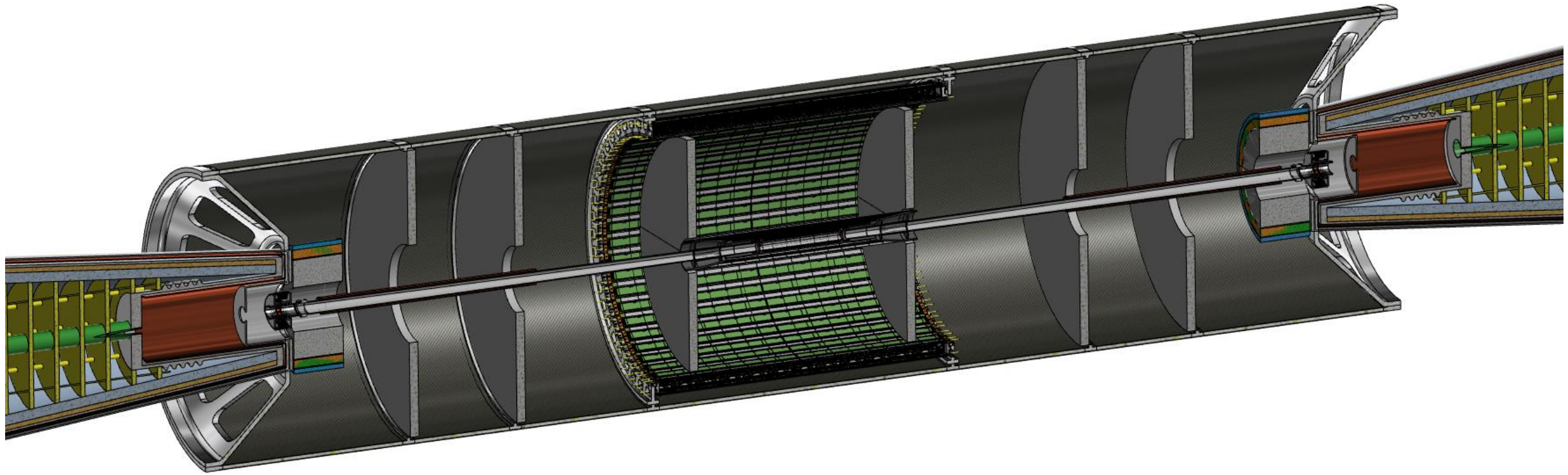
Typical module stave



Support cylinder

- All elements in the interaction region (vertex, Tracker and LumiCal) are mounted rigidly on a support cylinder that guarantees mechanical stability and alignment
 - Once the structure is assembled it is slid inside the rest of the detector





Cylinder material and structure

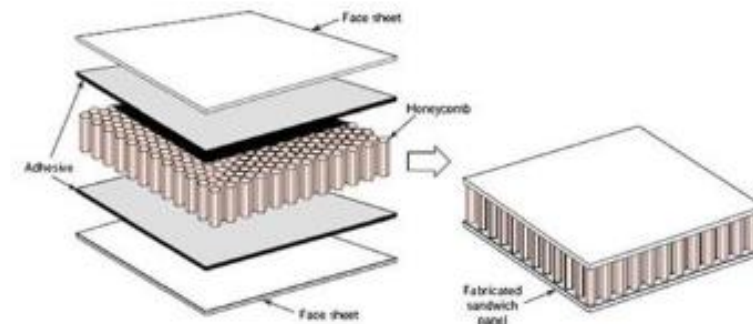
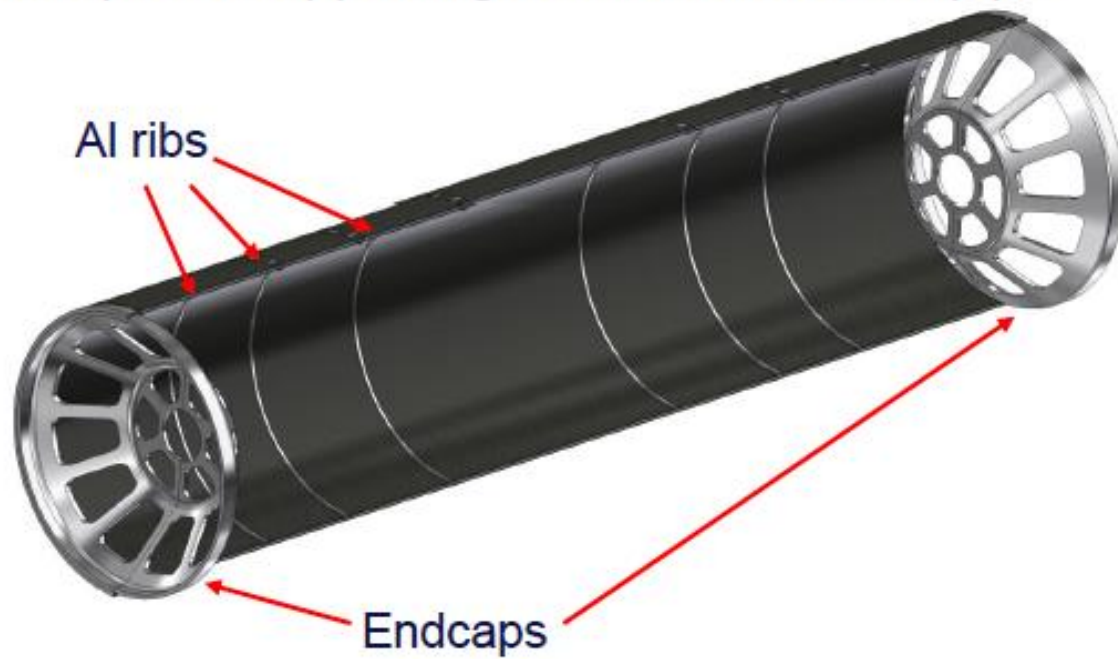
Sandwich structure:

- Carbon fiber 1mm
- Honeycomb or rigid foam structure (Rohacell) 8mm
- Carbon fiber 1mm

Cylinder splitted in two halves

Alumin ribs to fix detector

Endcaps for supporting Lumical and beampipe



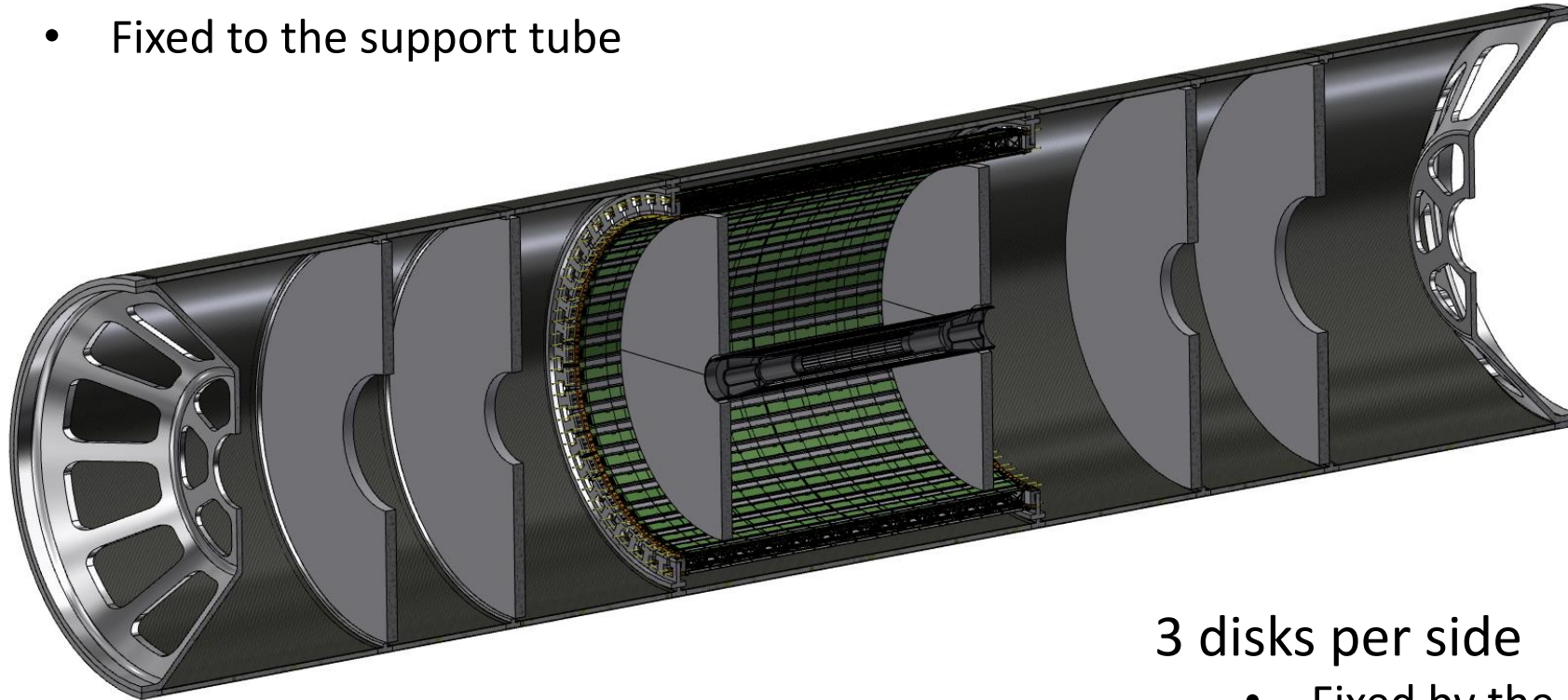
Honeycomb (fiberglass, aluminum, nomex/Kevlar)



Rohacell (polymethacrylimide)

Outer barrel and disks

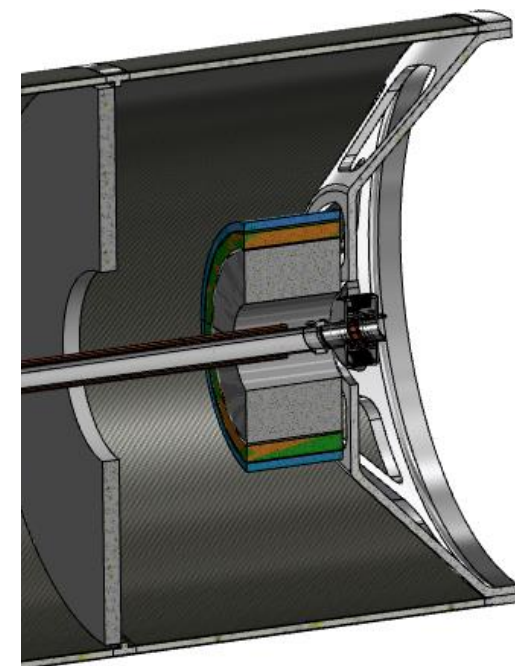
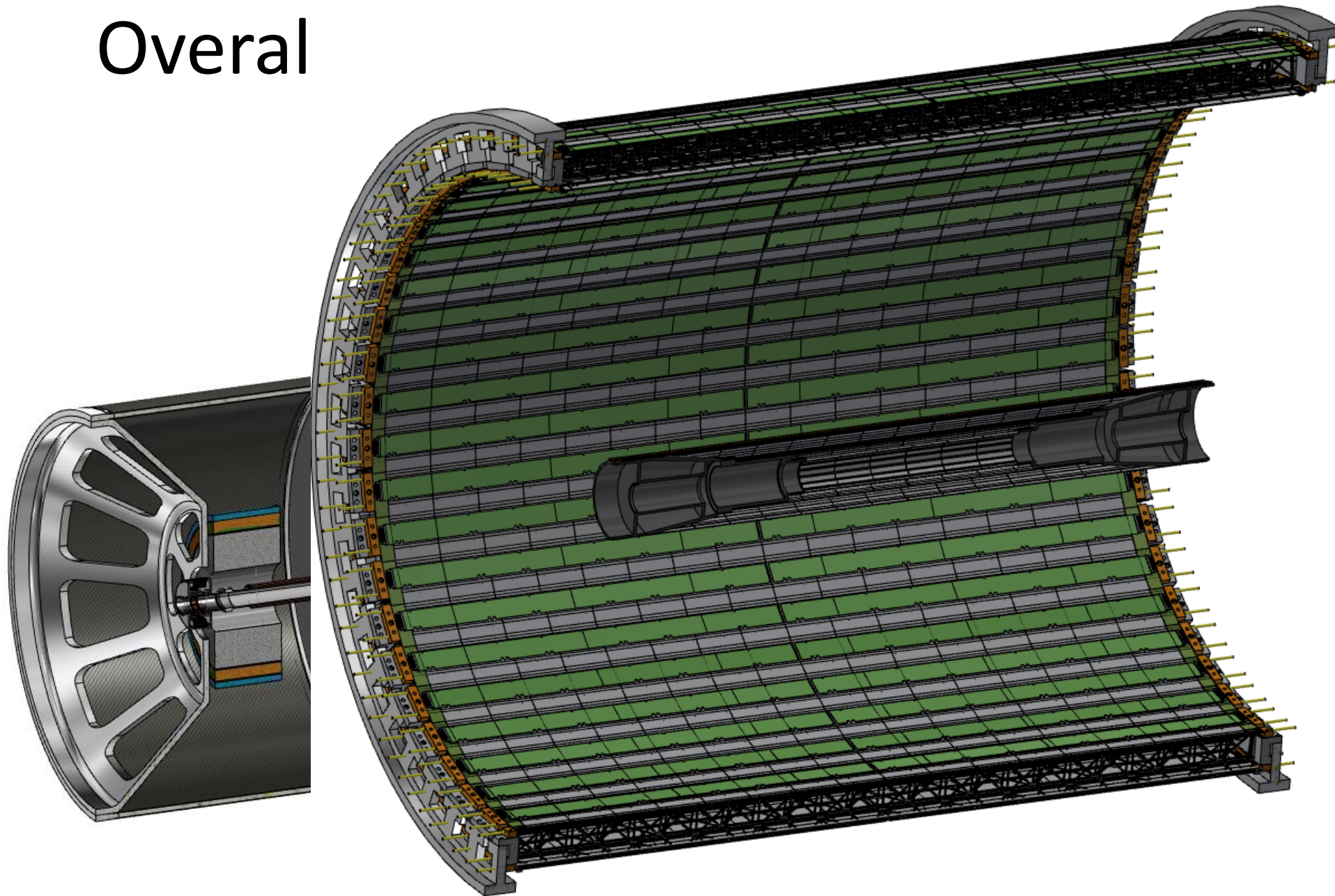
- Barrel:
 - a truss structure with 2 layers of modules (at radii of 31.5 cm and 28.5 cm)
 - Fixed to the support tube



3 disks per side

- Fixed by the support tube

Overall



Is it feasible?



- Mechanical stability of the support cylinder is not an issue

Preliminary simulation on supporting Cylinder (1)

Materials

1) Cylinder structure (10mm) 2) Cylinder structure (7mm)

- 1mm CF
- 8mm HC
- 1mm CF

Flanges:

- 10mm Aluminium

Loads

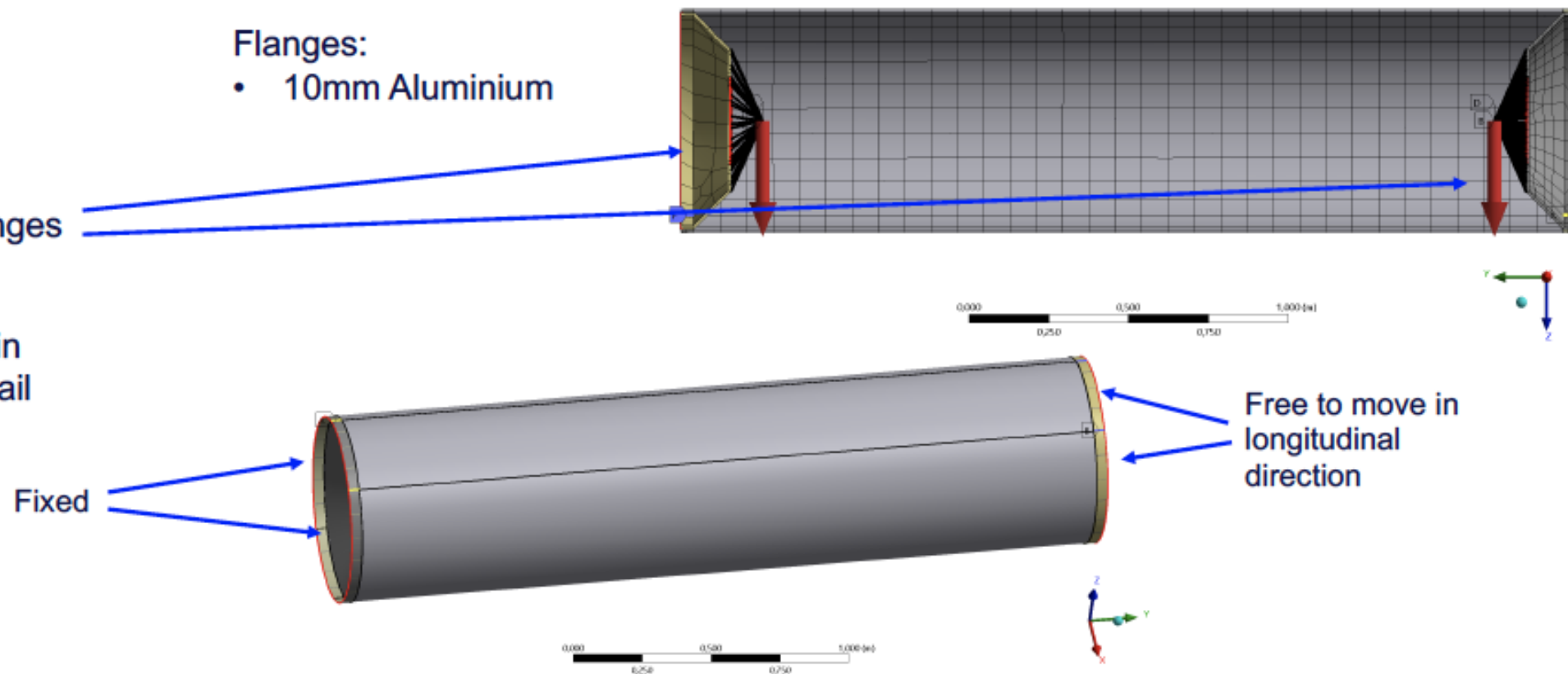
- 70 Kg on each flanges

Constraints

- Simply supported in order to simulate rail supports

CF=carbon fiber
HC=honeycomb

Layer	Material	Thickness (m)	Angle (°)
(+Z)			
5	Epoxy Carbon Woven (230 GPa) Wet	0,0005	45
4	Epoxy Carbon Woven (230 GPa) Wet	0,0005	-45
3	Honeycomb	0,008	0
2	Epoxy Carbon Woven (230 GPa) Wet	0,0005	-45
1	Epoxy Carbon Woven (230 GPa) Wet	0,0005	45
(-Z)			

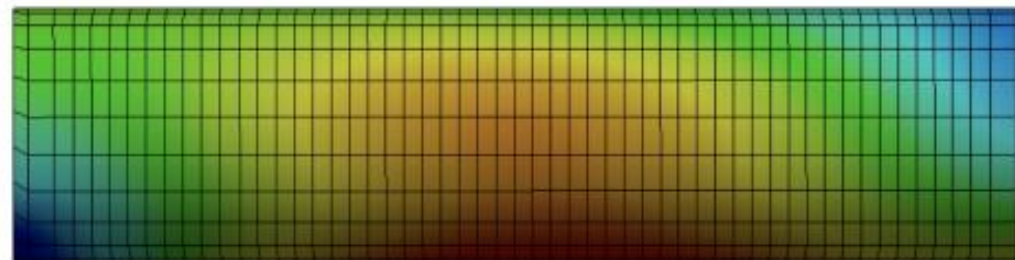
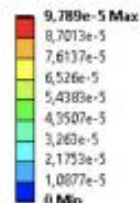


Results

Deformation

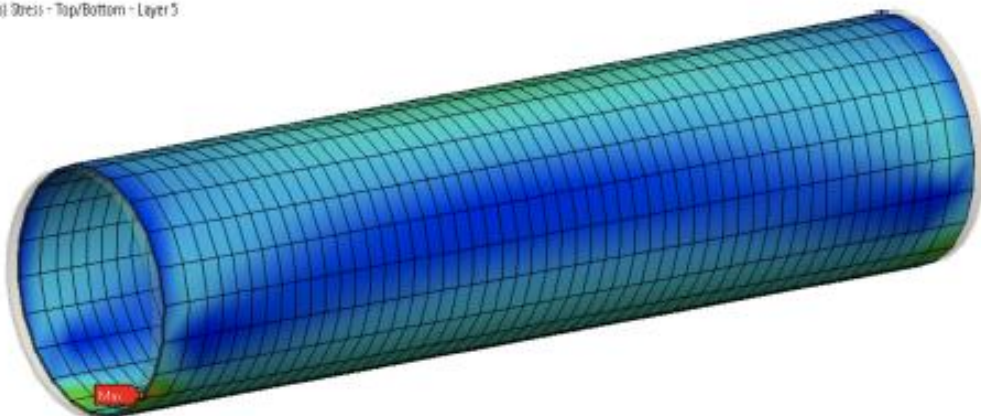
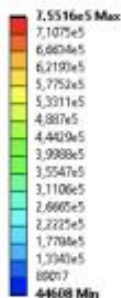


A: Static Structural
Total Deformation
Type: Total Deformation
Unit: m
Time: 1 s
26/10/2022 09:42



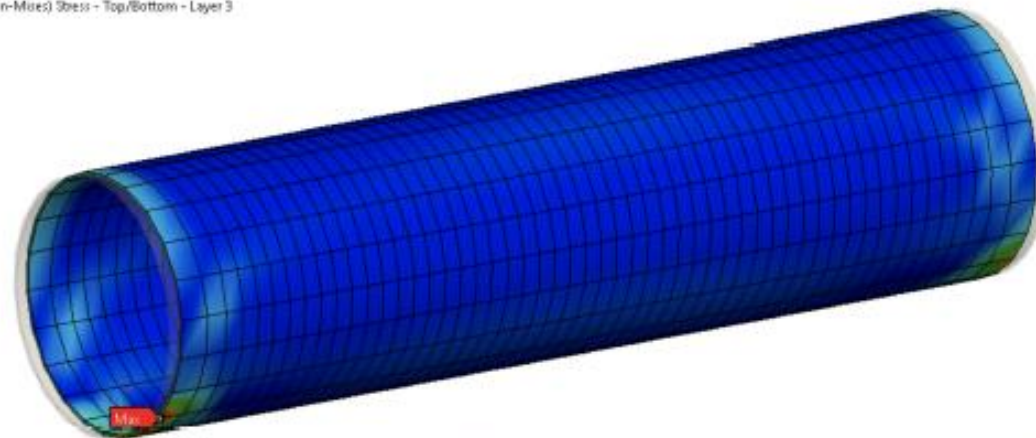
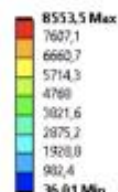
Stress on CF

A: Static Structural
Equivalent Stress Layer 5
Type: Equivalent (von-Mises) Stress - Top/Bottom - Layer 5
Unit: Pa
Time: 1 s
26/10/2022 09:58



Stress on HC [MPa]

A: Static Structural
Equivalent Stress HC
Type: Equivalent (von-Mises) Stress - Top/Bottom - Layer 3
Unit: Pa
Time: 1 s
26/10/2022 09:55



	Maximum deformation [mm]	Maximum stress on CF [MPa] Layer 1	Maximum stress on HC [MPa] Layer 3	First failure stress for CF [Mpa]
8mm HC	0,098	0,7	0,085	275
5mm HC	0,11	0,7	0,094	275

Is it feasible?

- Mechanical stability of the support cylinder is not an issue
- Vertex detector weight ($\ll 100$ grams) on the beam pipe is well supported

Study of the influence of the VTX detector first layer weight over the chamber

- To understand the behavior of the chamber under a load due to the weight of the VTX first layers, is useful to create a table.
- This table is created performing a Parametric design with Ansys, augmenting the weight of the layers and evaluating the central chamber stress and strain.

Configuration	VTX load [kg]	Maximum stress [Mpa]	Maximum displacement [mm]	Safety factor
1	0,5	46,8	9,56E-02	5,9
2	1,0	47,4	1,15E-01	5,7
3	2,0	48,4	1,47E-01	5,3
4	3,0	49,4	1,80E-01	5,0
5	4,0	50,0	2,03E-01	4,8
6	5,0	50,7	2,27E-01	4,5
7	6,0	51,6	2,62E-01	4,3

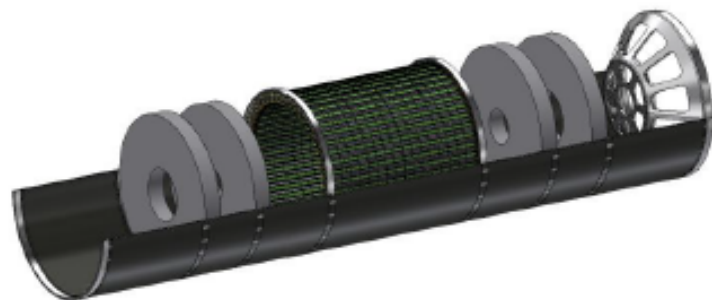
Is it feasible?

- Mechanical stability of the support cylinder is not an issue
- Vertex detector weight ($\ll 100$ grams) on the beam pipe is well supported
- Integration of the detectors is doable

Conceptual assembly strategy



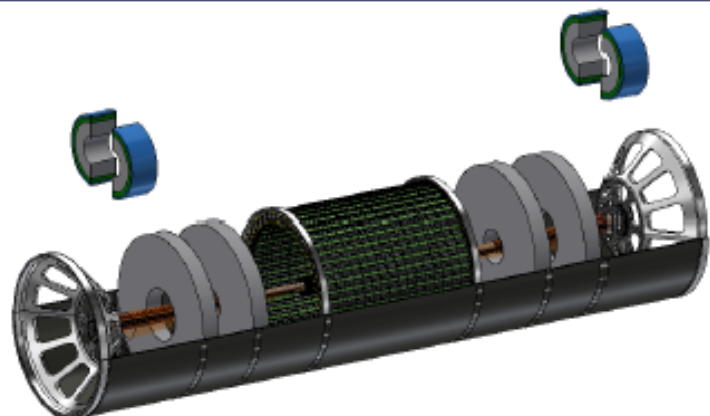
1) Outer tracker is assembled and laid down and fixed on half cylinder



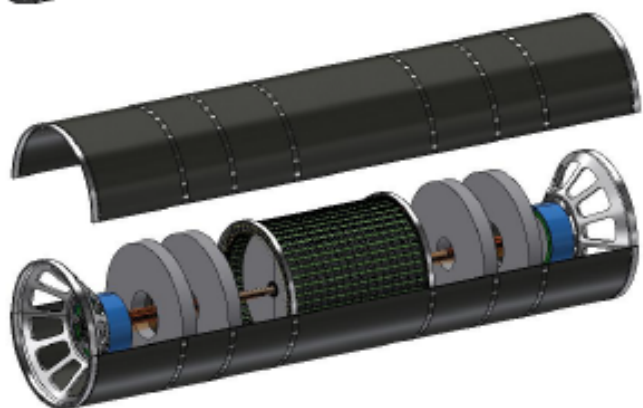
2) Detector disc and one endcap fixed to the half cylinder



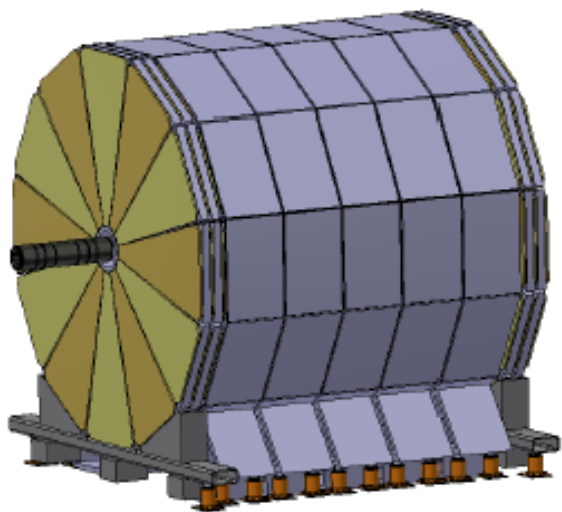
3) Beam pipe with vertex detector is inserted with a dedicated tool inside discs and outer tracker, then fixed to both endcaps



4) Lumicals are coupled to endcaps



5) The whole cylinder can be composed

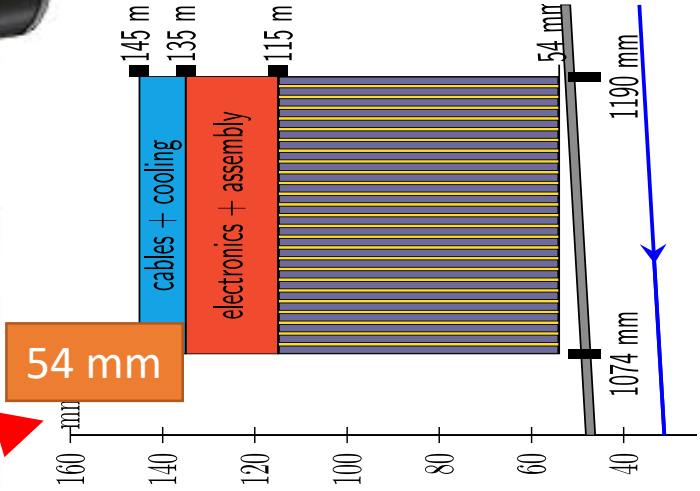
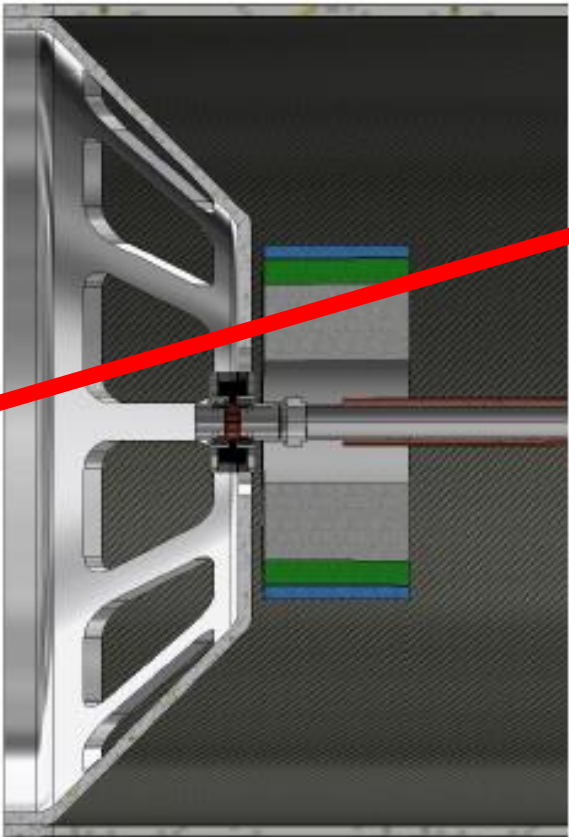
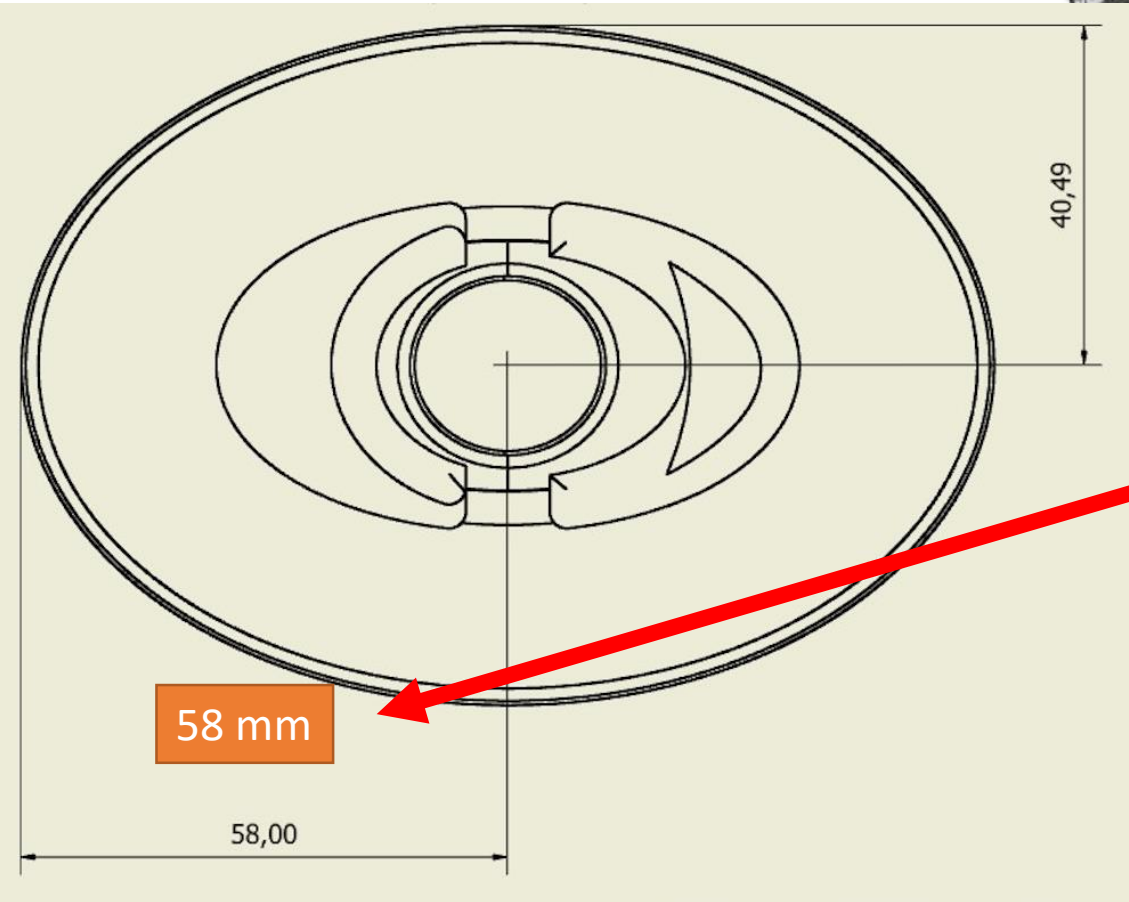
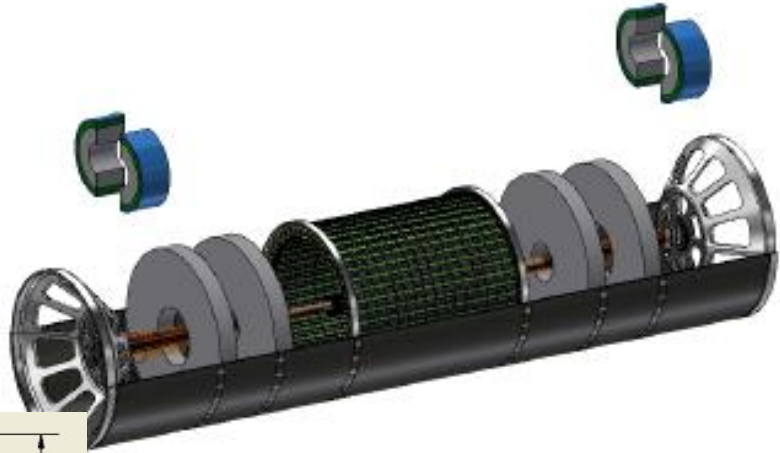


6) Cylinder can be inserted inside the detector using a rail system

Is it feasible?

- Mechanical stability of the support cylinder is not an issue
- Vertex detector weight ($\ll 100$ grams) on the beam pipe is well supported
- Integration of the detectors is doable
 - Open remaining issue to be investigated is whether or not LumiCal can be inserted as unique assembled structure or must be splitted due to 4 mm difference between the bellow and the inner LumiCal radius
 - Ongoing design effort to reduce the bellow size

Needs tuning of the bellow size.
Study ongoing



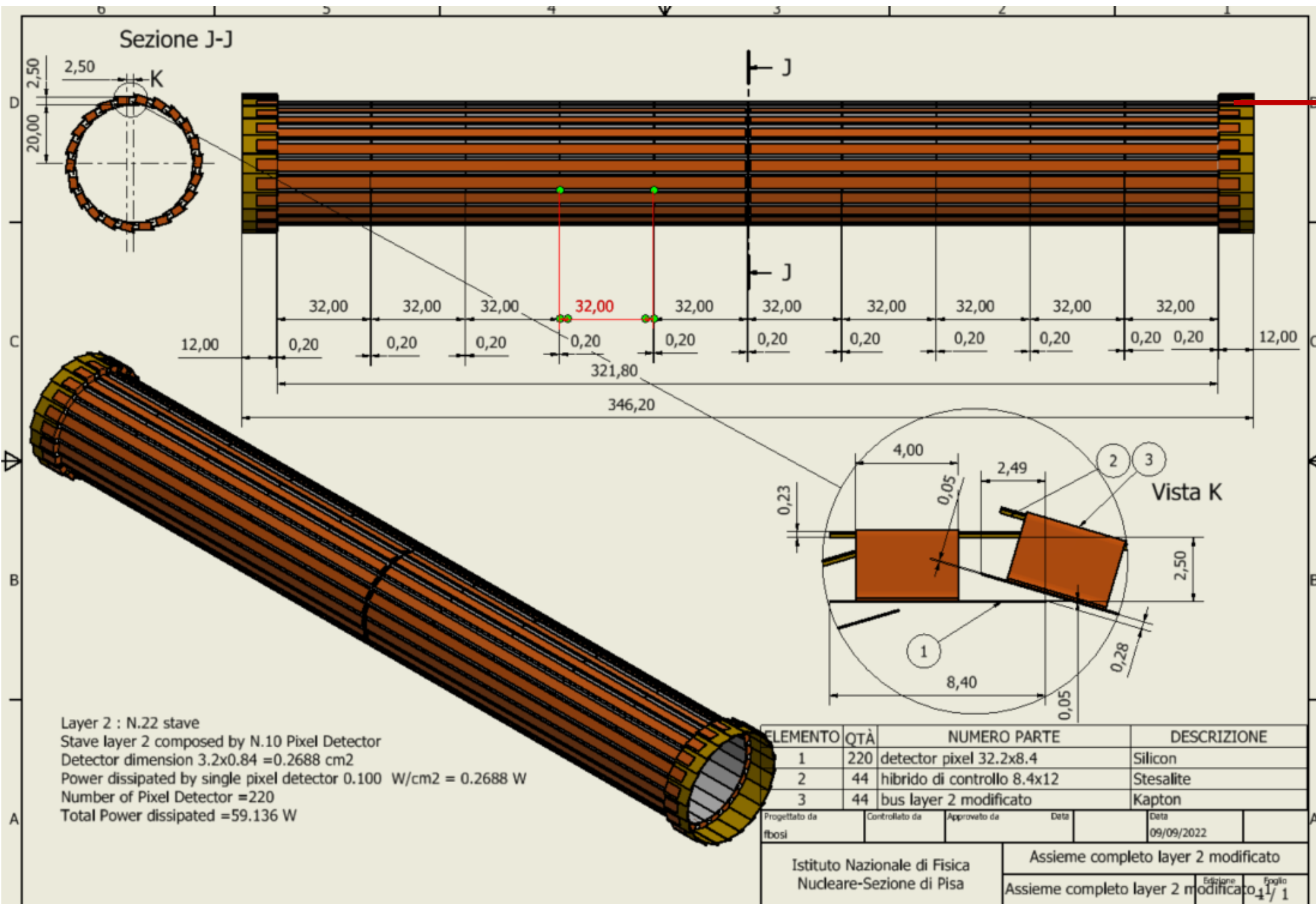
Conclusions

- A preliminary layout of the interaction region with LumiCal, vertex and outer tracker of the IDEA detector is being engineered
 - Feasibility studies of vertex and track integration successfully made
 - LumiCal conceptual integration done
- Next steps:
 - Vertex detector
 - Ladders mechanical support design
 - Study the feasibility of air cooling
 - Study the routing of the services (readout and power cables)
 - Outer Tracker
 - Study the routing of the services (readout and power cables, cooling manifolds)
 - Lumical
 - Engineering and assembly
 - Finalize detector assembly and its maintenance
 - Insert the layout in the GEANT simulation

Thank you for the attention

- Fabrizio.Palla@cern.ch

Backup



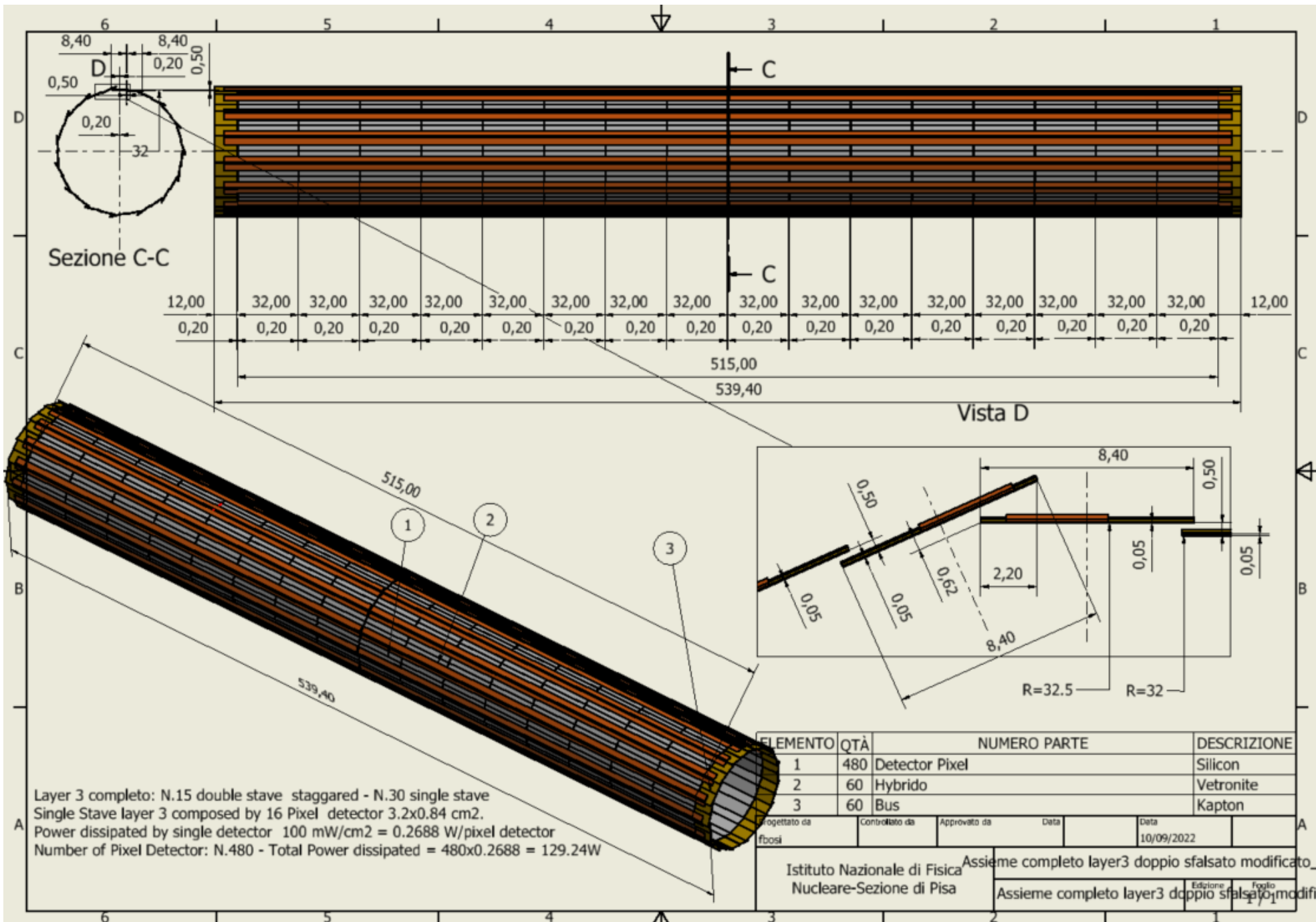
Hybrids at higher radius (+2.5 mm wrt sensors), not to interfere with LumiCal clearance

Layer 2
 22 overlapping staves of 10 modules each
 Power budget of the modules (only) ~59 W

Layer 2 : N.22 stave
 Stave layer 2 composed by N.10 Pixel Detector
 Detector dimension 3.2x0.84 = 0.2688 cm²
 Power dissipated by single pixel detector 0.100 W/cm² = 0.2688 W
 Number of Pixel Detector = 220
 Total Power dissipated = 59.136 W

ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
1	220	detector pixel 32.2x8.4	Silicon
2	44	ibrido di controllo 8.4x12	Stesalite
3	44	bus layer 2 modificato	Kapton

Progettato da fbosi	Controllato da	Approvato da	Data 09/09/2022
Istituto Nazionale di Fisica Nucleare-Sezione di Pisa		Assieme completo layer 2 modificato	
		Edizione	Foglio
		1	1/1



Staves staggered by 500 μm wrt to the previous to profit of ϕ overlap

Layer 3
 15 overlapping double staves of 32 modules each

 Power budget of the modules (only)
 ~130 W

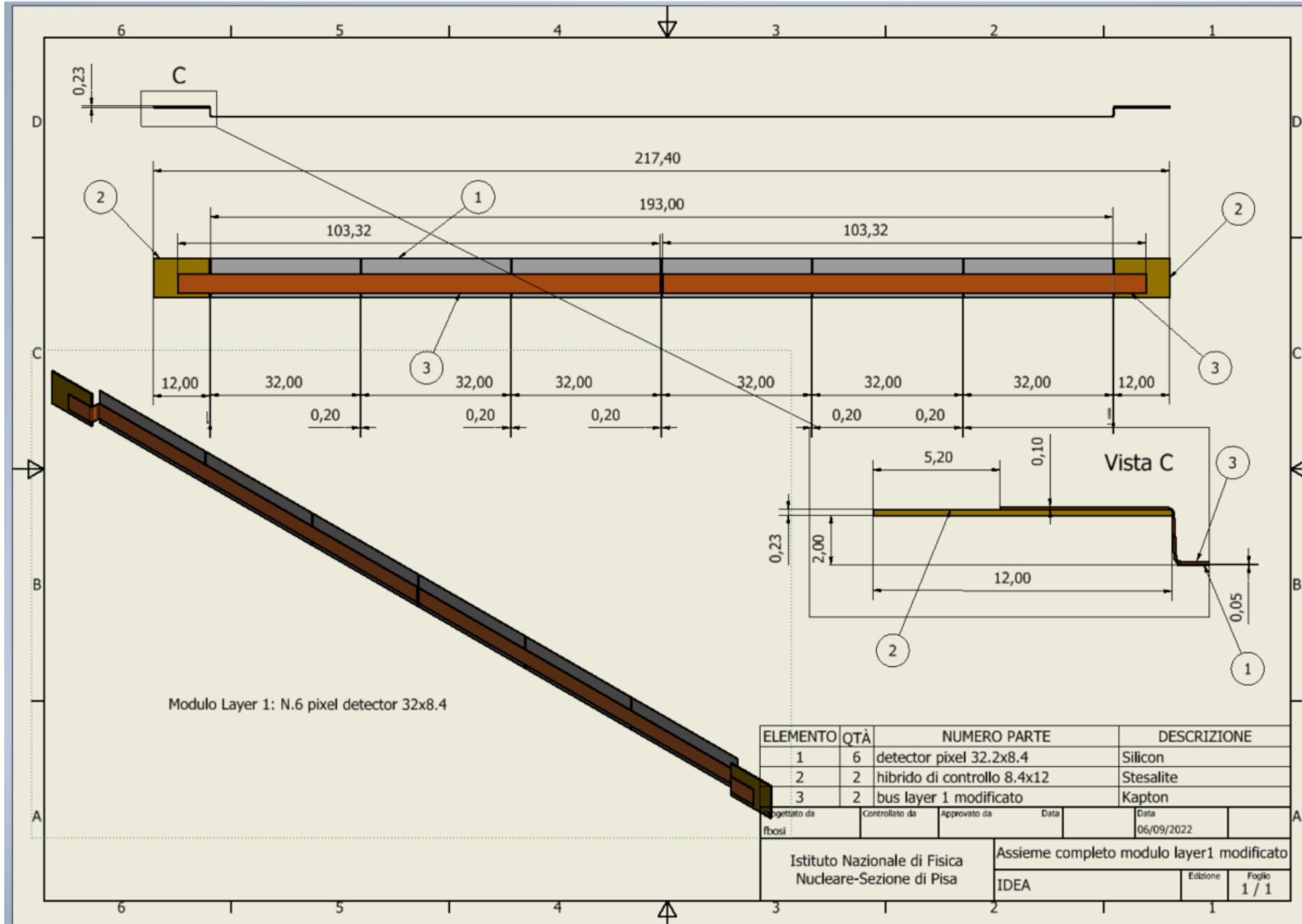
Layer 3 completo: N.15 double stave staggered - N.30 single stave
 Single Stave layer 3 composed by 16 Pixel detector 3.2x0.84 cm².
 Power dissipated by single detector 100 mW/cm² = 0.2688 W/pixel detector
 Number of Pixel Detector: N.480 - Total Power dissipated = 480x0.2688 = 129.24W

ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
1	480	Detector Pixel	Silicon
2	60	Hybrido	Vetronite
3	60	Bus	Kapton

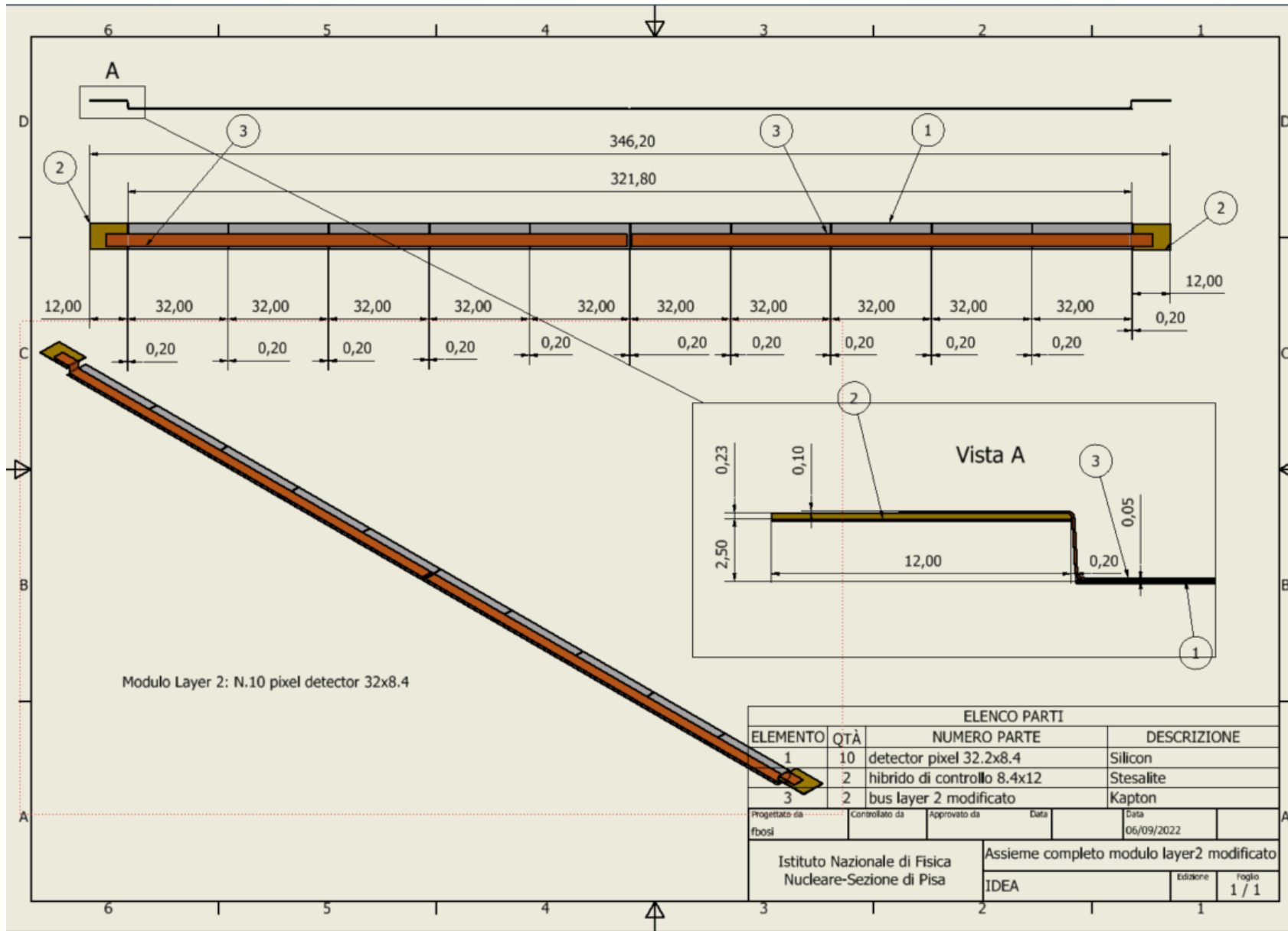
Progettato da	Controlato da	Approvato da	Data	Data
fbosi			10/09/2022	

Istituto Nazionale di Fisica Nucleare-Sezione di Pisa	Assieme completo layer3 doppio sfalsato modificato_1
	Assieme completo layer3 doppio sfalsato modificato_1

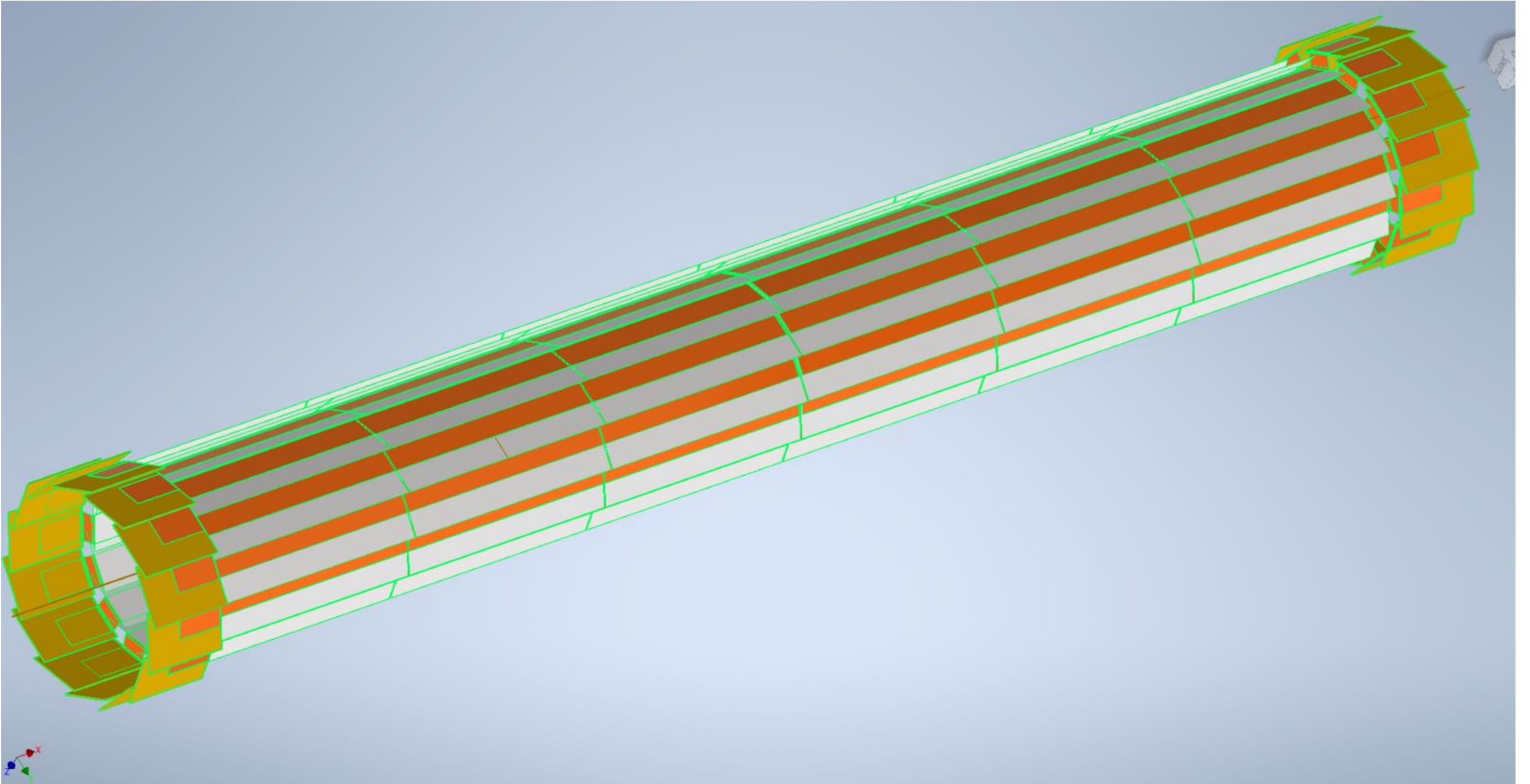
Stave Layer 1



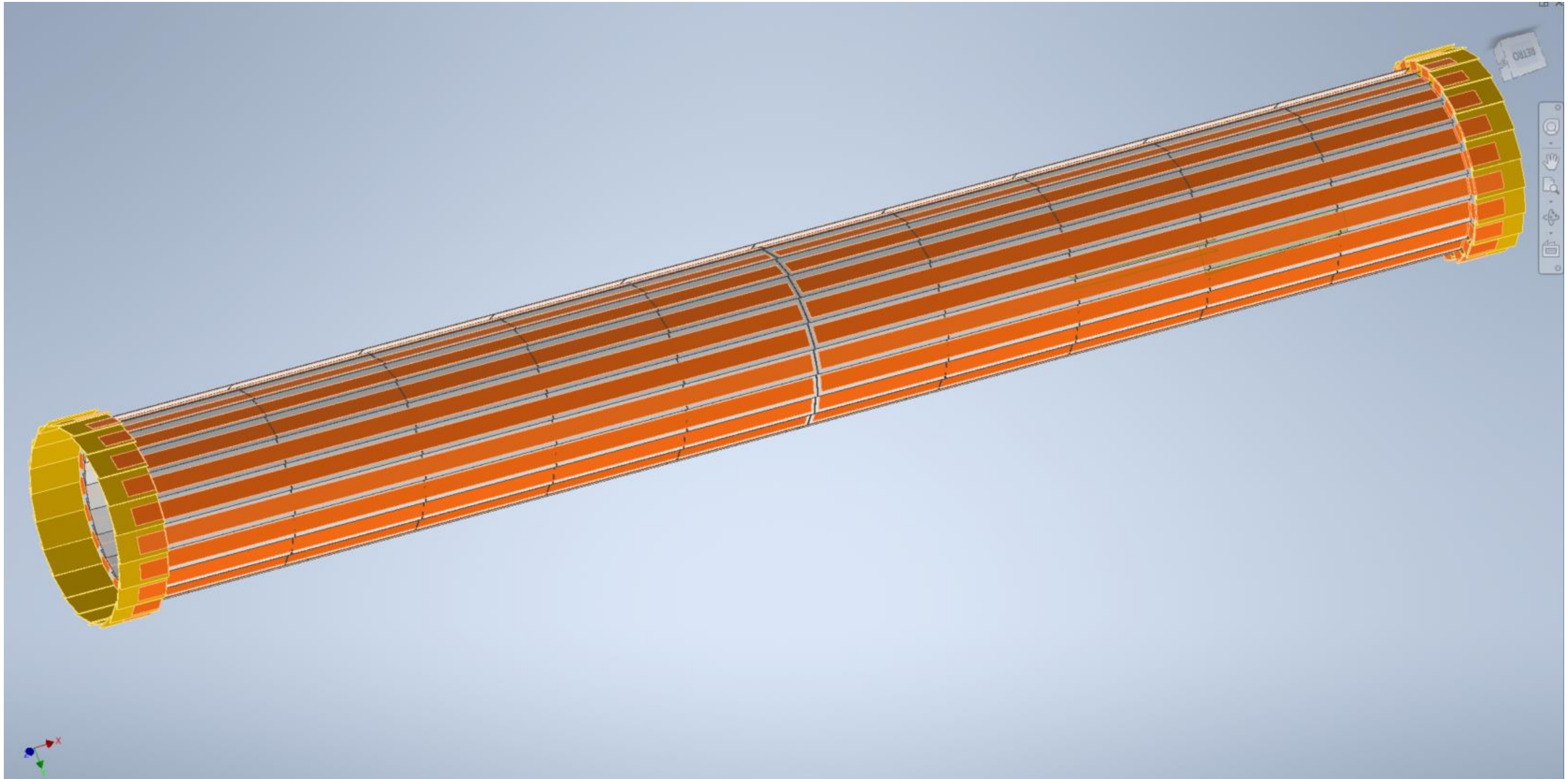
Stave Layer 2



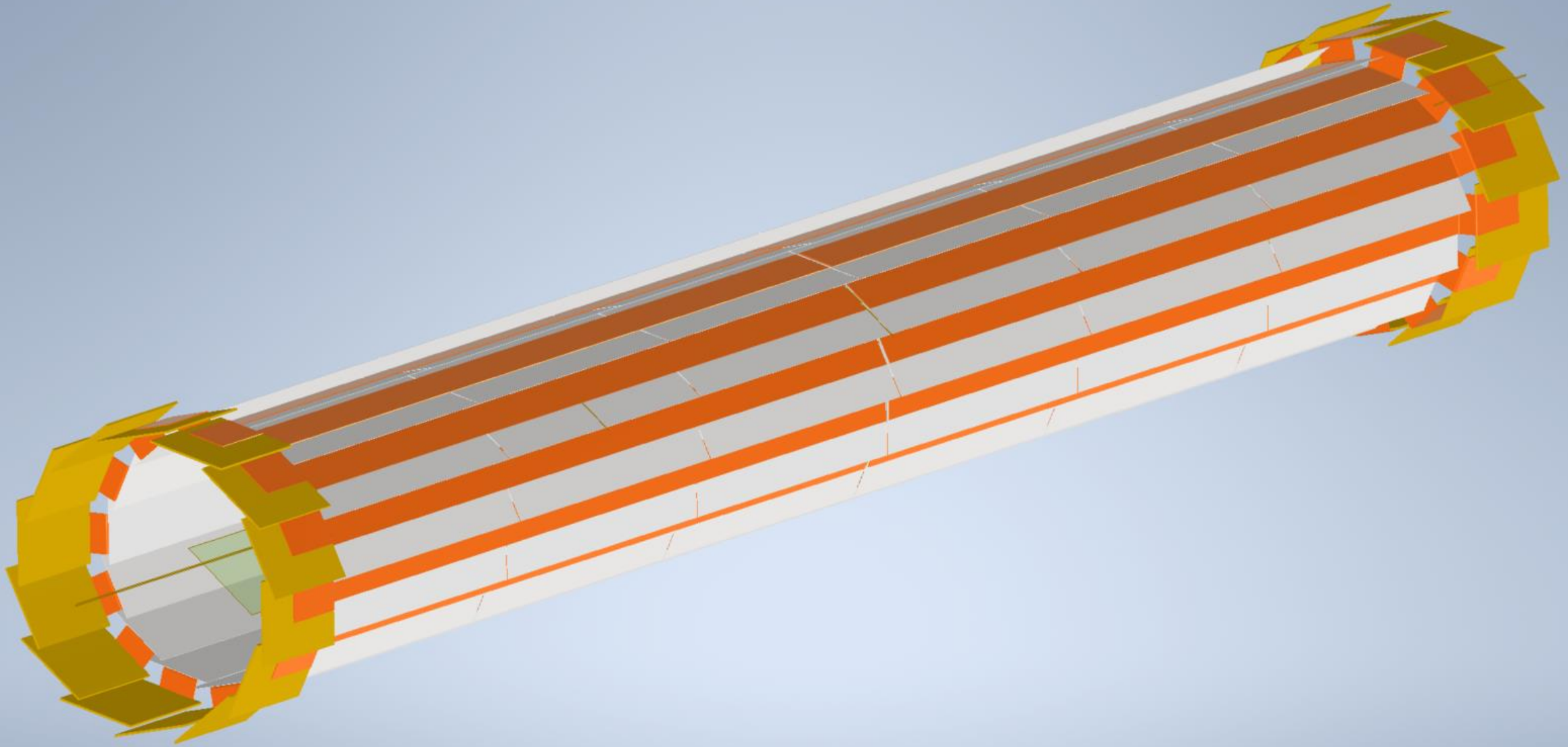
Layer 1



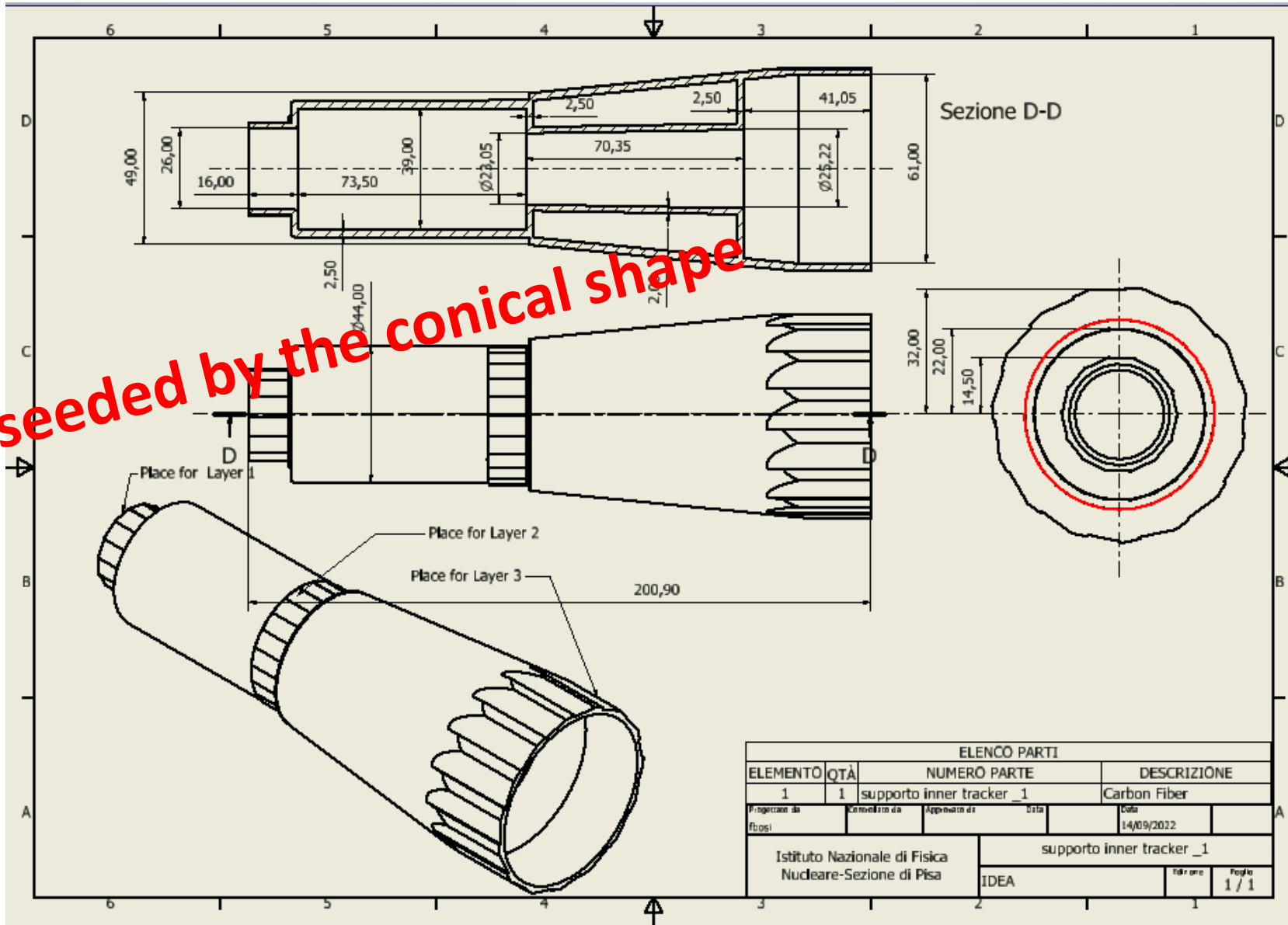
Layer 2



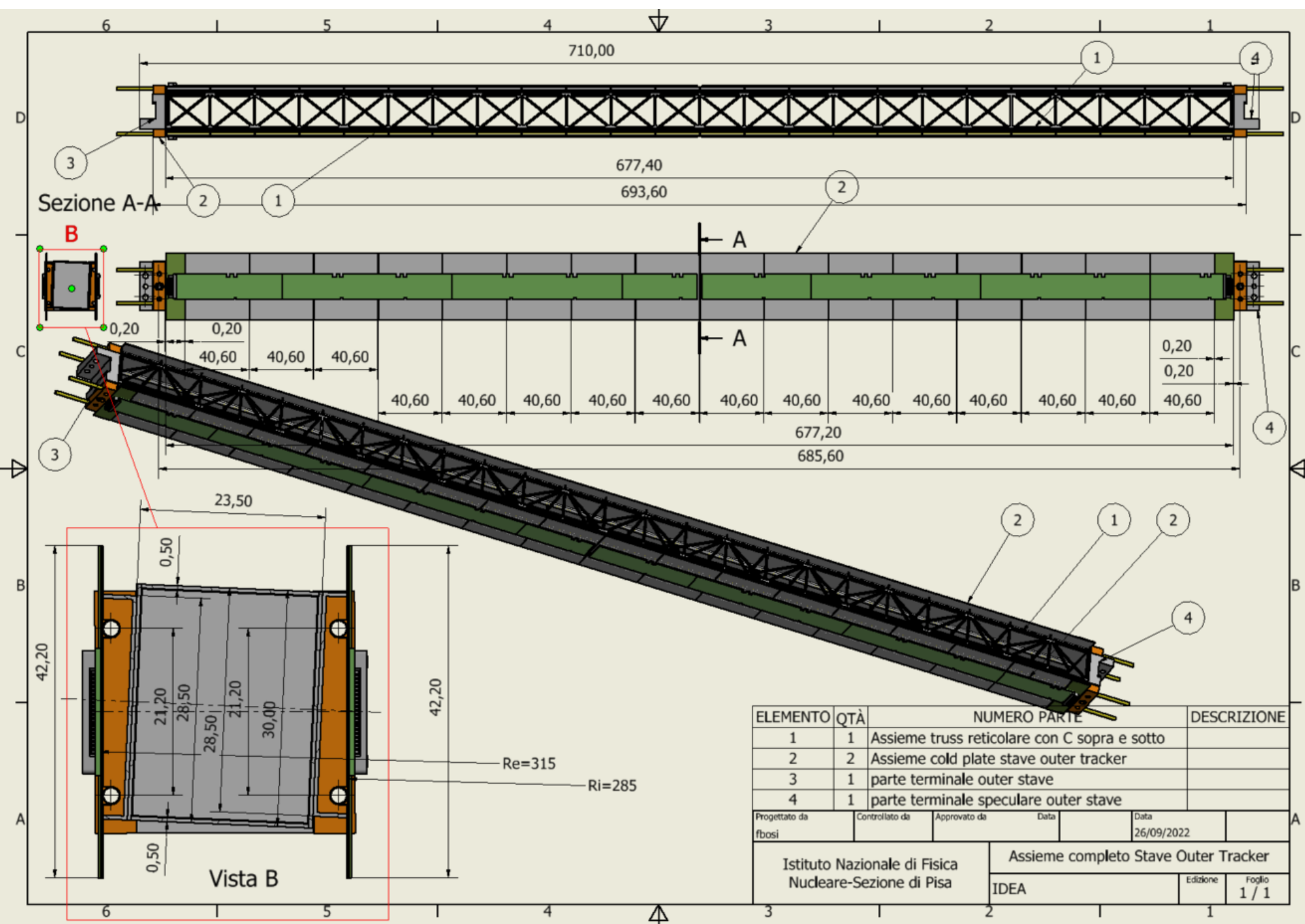
Layer 3



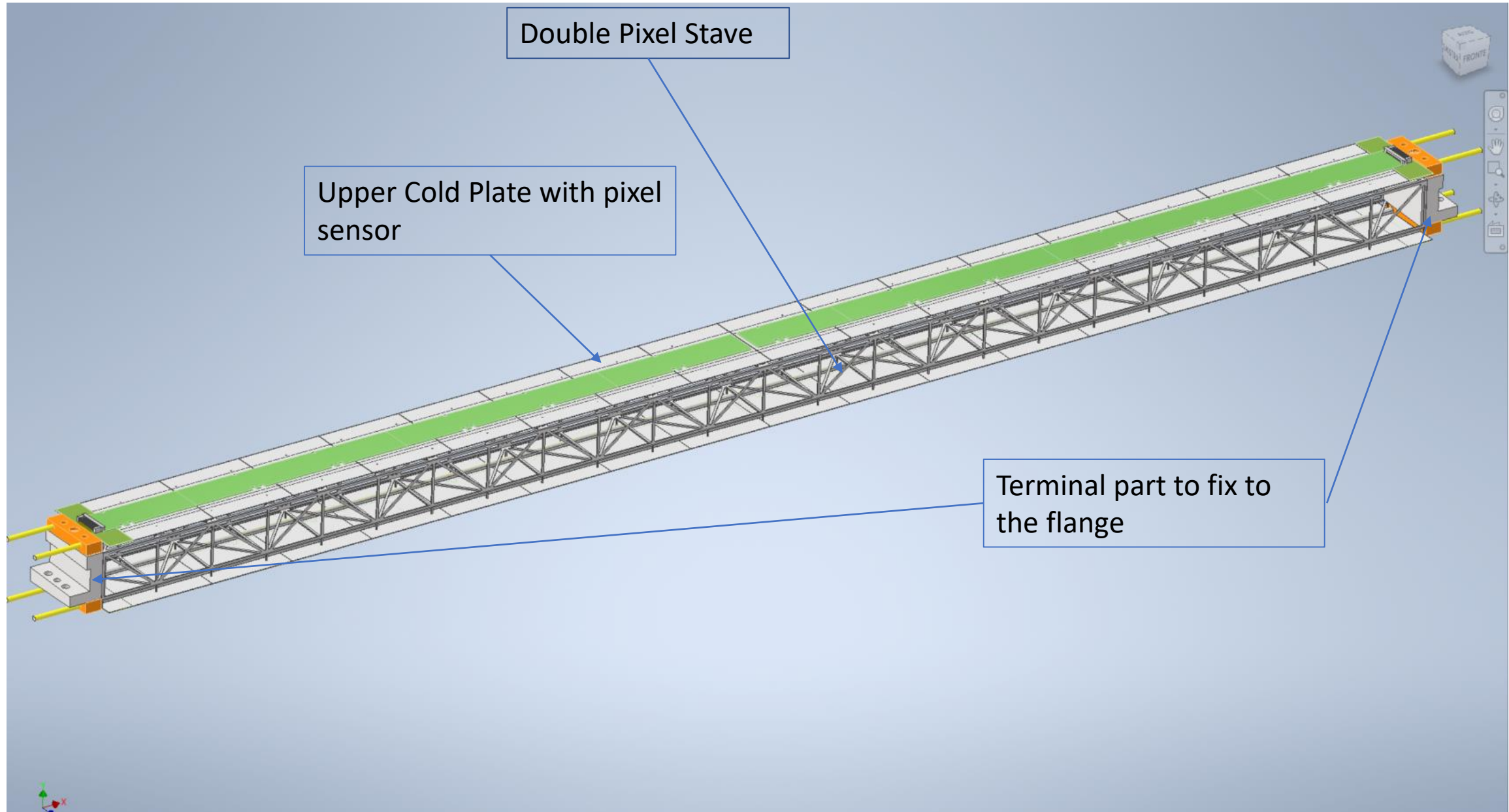
Support Carbon Fiber



Superseded by the conical shape



Stave Outer Tracker

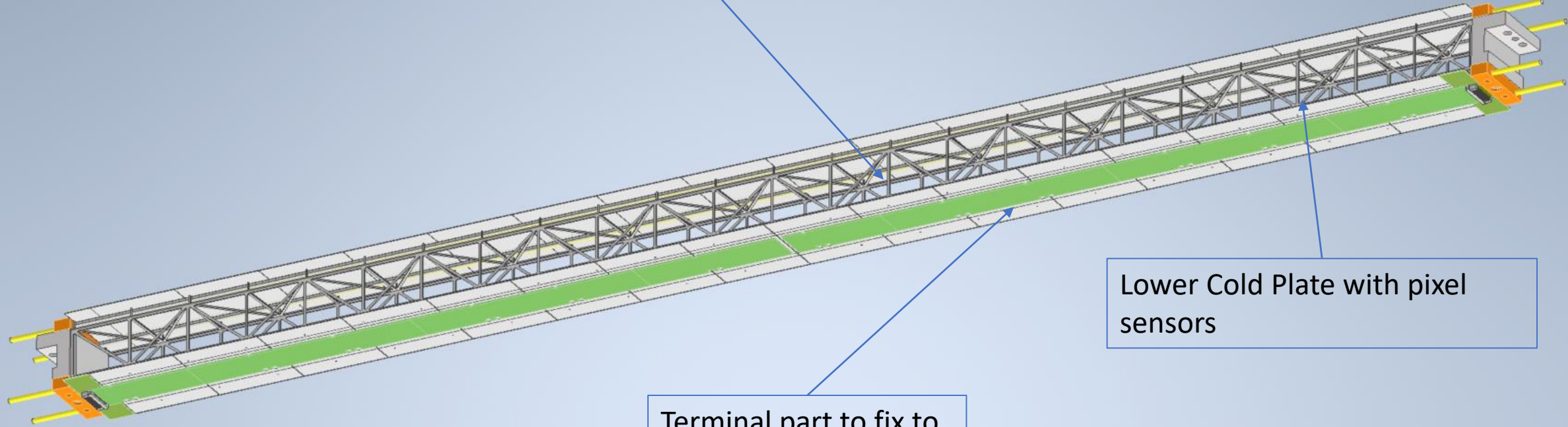


Stave Outer Tracker

Double Pixel Stave

Lower Cold Plate with pixel sensors

Terminal part to fix to the flange



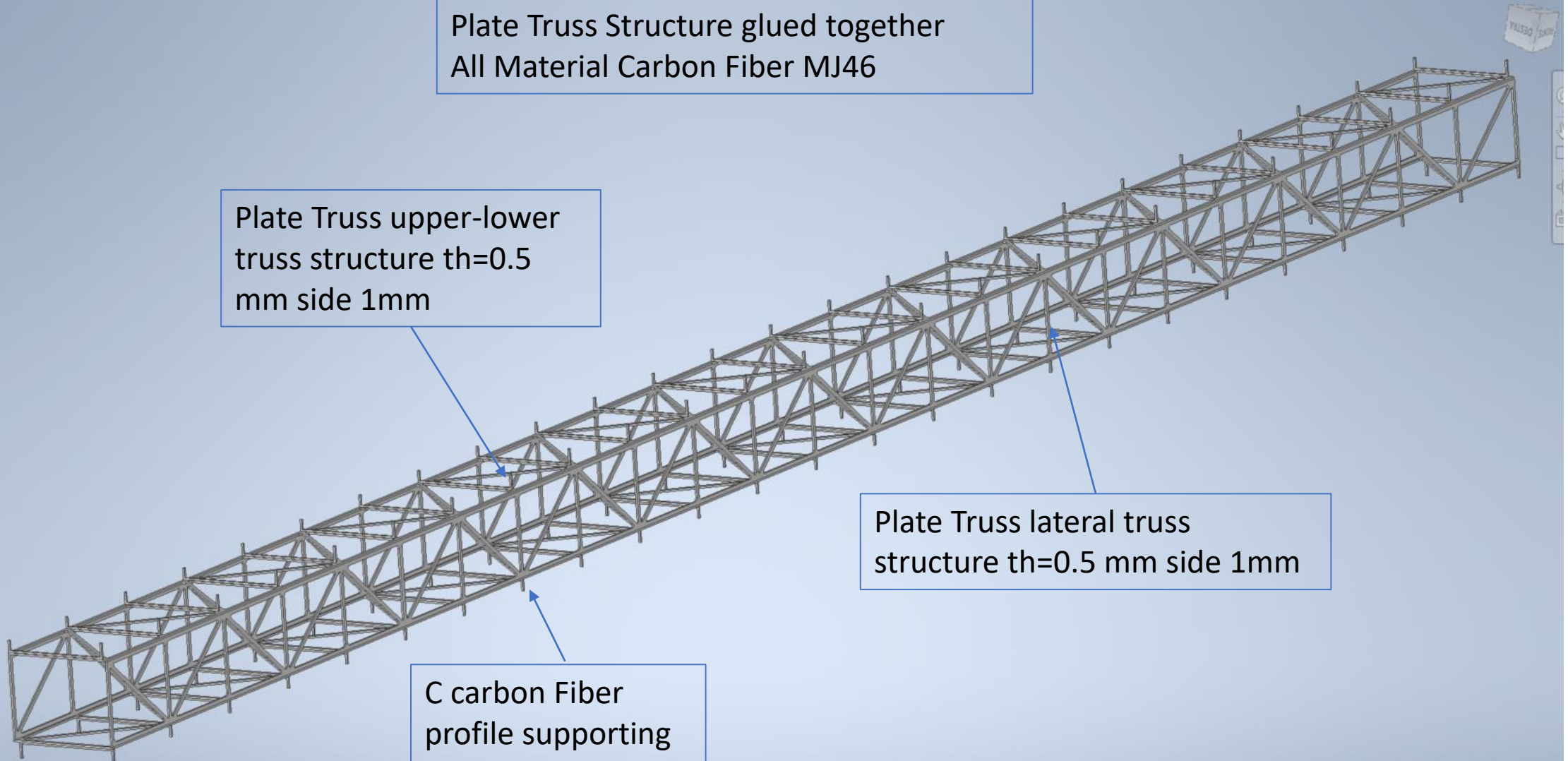
Truss Structure

Plate Truss Structure glued together
All Material Carbon Fiber MJ46

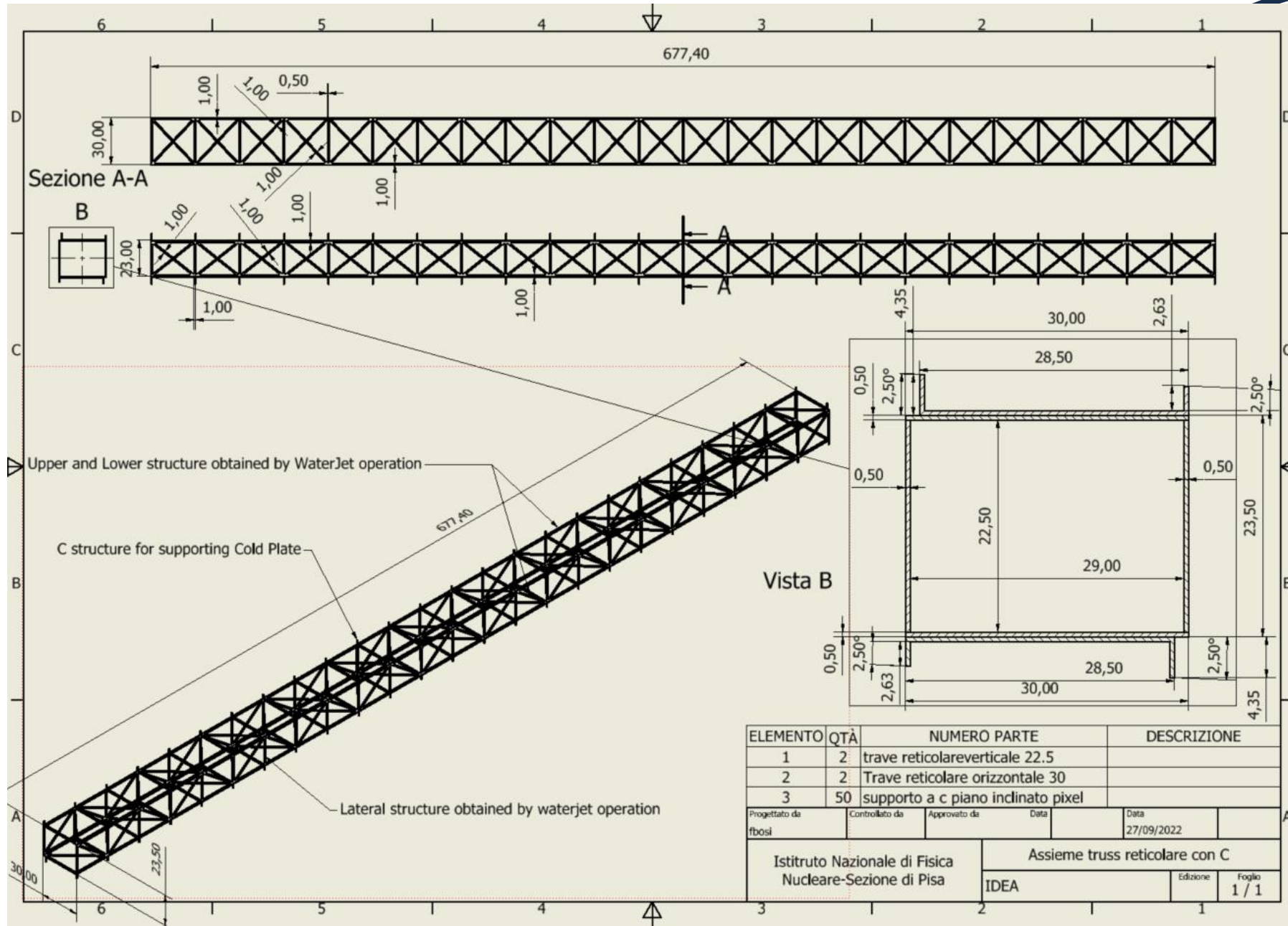
Plate Truss upper-lower
truss structure $th=0.5$
mm side 1mm

Plate Truss lateral truss
structure $th=0.5$ mm side 1mm

C carbon Fiber
profile supporting
cold plate



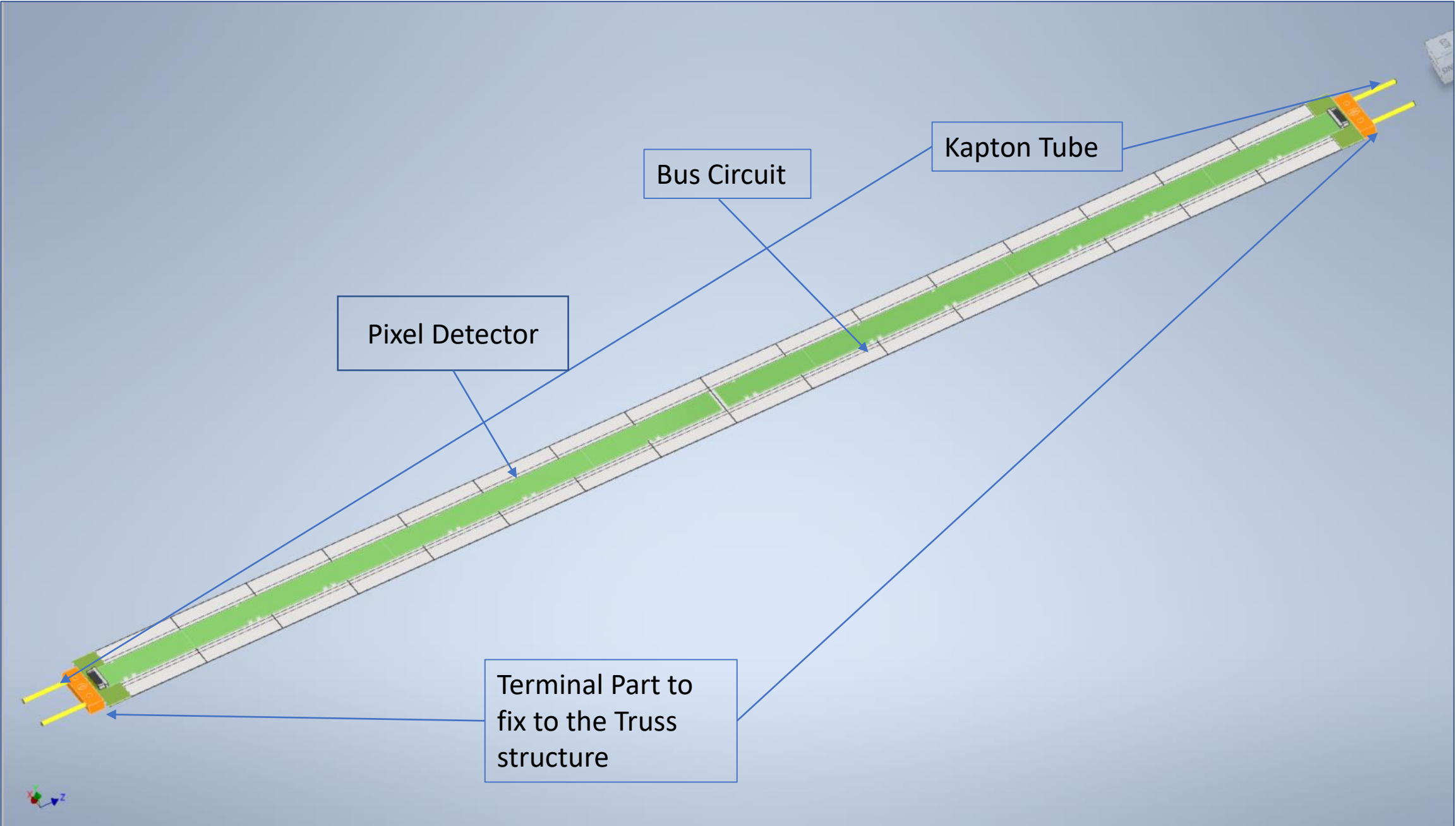
Truss Structure



ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
1	2	trave reticolare verticale 22.5	
2	2	Trave reticolare orizzontale 30	
3	50	supporto a c piano inclinato pixel	

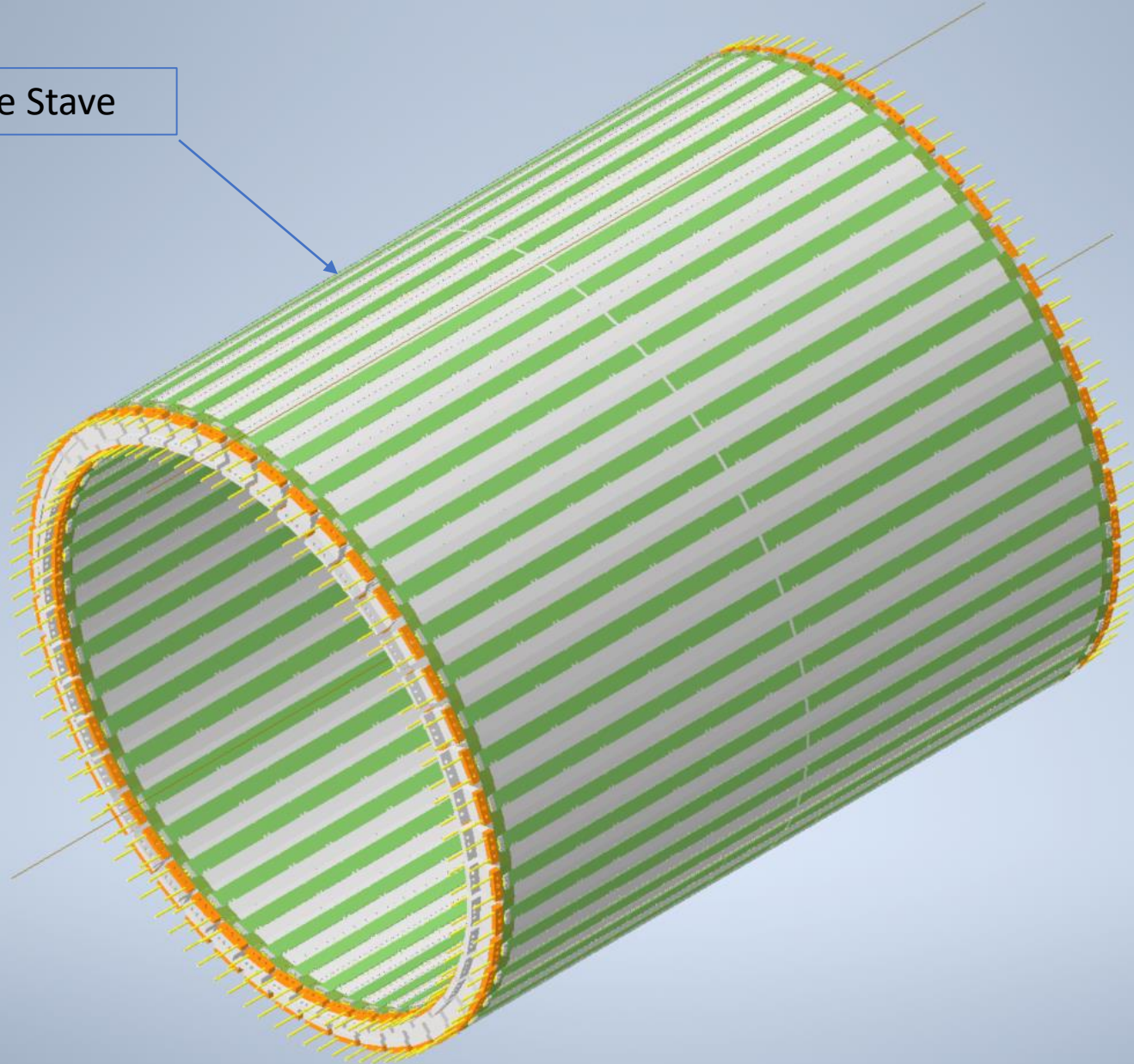
Progettato da fbosi	Controllato da	Approvato da	Data	Data 27/09/2022
Istituto Nazionale di Fisica Nucleare-Sezione di Pisa			Assieme truss reticolare con C	
IDEA			Edizione	Foglio 1 / 1

Cold Stave



Outer Tracker

N.48 Double Stave



Inner disk with conceptual mechanical support structure

