



# CEPC SRF System Design and R&D Progress

Jiyuan Zhai



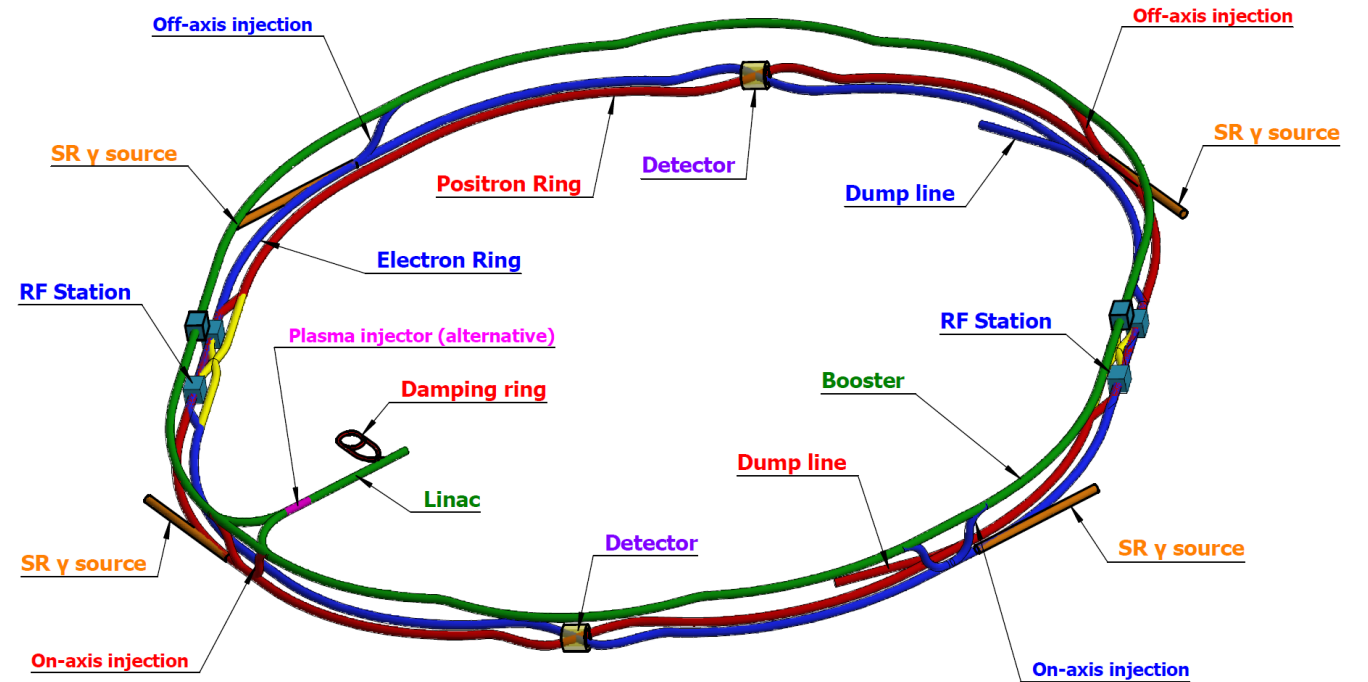
中国科学院高能物理研究所  
*Institute of High Energy Physics*  
*Chinese Academy of Sciences*

IAS Program on High Energy Physics (HEP 2023)

HKUST, Hong Kong, Feb 15, 2023

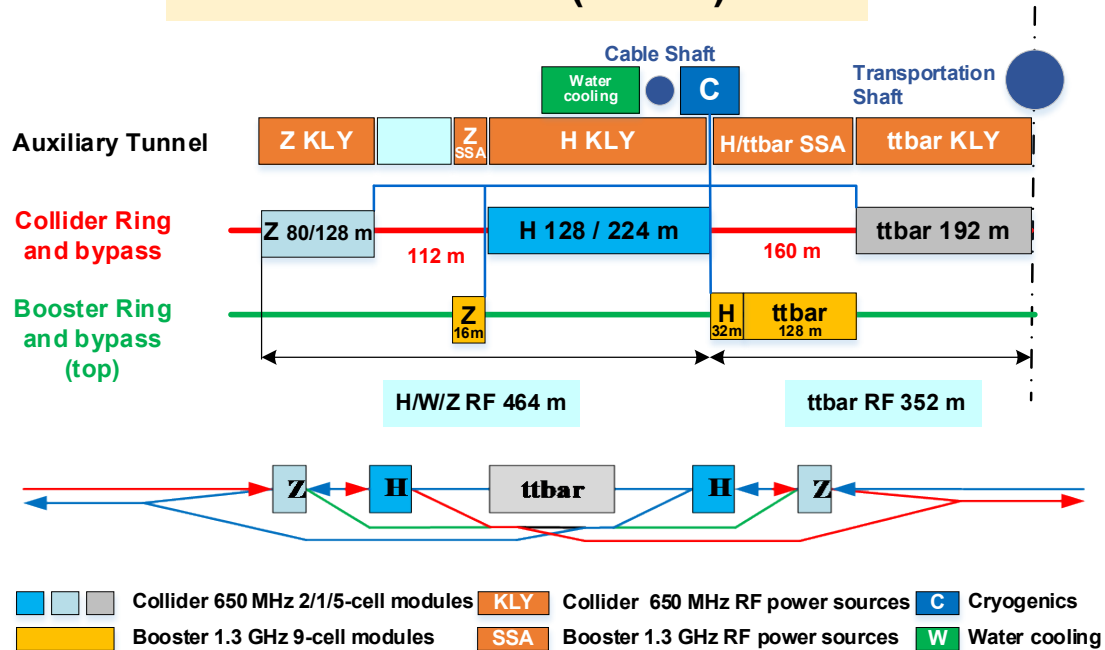
# Outline

1. CEPC SRF system design
2. Collider 650 MHz SRF R&D
3. Booster 1.3 GHz SRF R&D
4. Summary

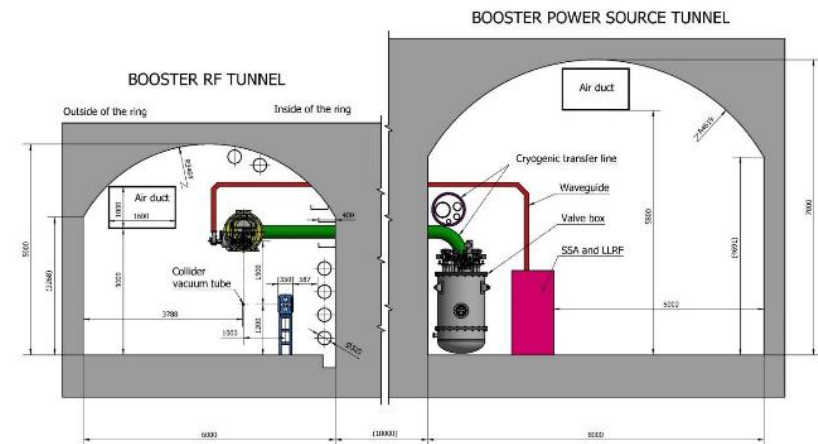
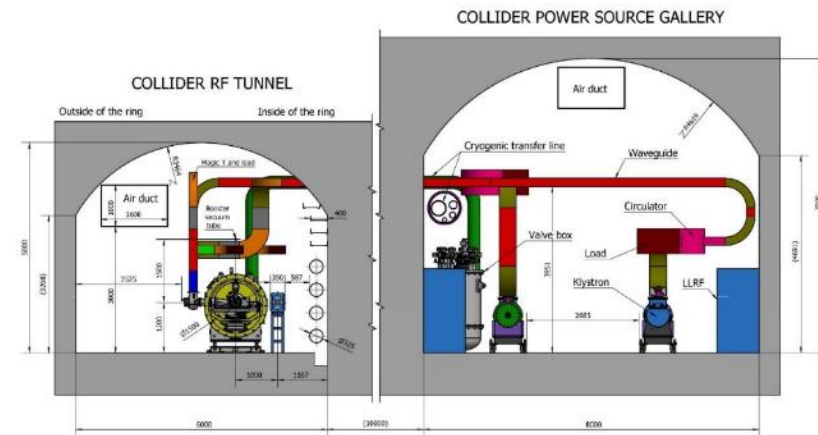


# CEPC TDR RF Layout

## CEPC 1/4 RF (816 m)



- Maximize performance and flexibility for future circular electron positron collider.
- Higgs first priority. Mode seamless switching without hardware movement.



CEPC 1/4 RF 30 / 50 MW	Collider			Booster		
	H	Z	ttbar	H	Z	ttbar
RF Length / m	128 / 224	80 / 128	192	32	16	128
Cavity & Module	6x2-cell	1x1-cell	4x5-cell	8x9-cell	8x9-cell	8x9-cell
# Module	8 / 14	15 / 25	12	2	1	8
# Cavity	48 / 84	15 / 25	48	16	8	64
Module length / m	88 / 154	40 / 100	132	24	12	96
# Klystron or SSA	24 / 42	15 / 25	12 / 24	16	8	64
RF Power / kW	800	1200	800	25 / 30	25 / 40	10

# CEPC TDR 650 MHz RF Parameters (Collider Ring)

30/50 MW SR power per beam for each mode. Higgs/ttbar shared cavities for the two rings. W/Z separate cavities. HL-Z cavities bypass.	ttbar 30/50 MW		Higgs 30/50 MW	W 30/50 MW	Z 10 MW	Z 30/50 MW
	New cavities	Higgs cavities				
Luminosity / IP [ $10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ]	0.5 / 0.8		5 / 8.3	16 / 26.7	38	115 / 192
RF voltage [GV]	10 (6.1 + 3.9)		2.2	0.7	0.12	0.12 / 0.1
Beam current / beam [mA]	3.4 / 5.6		16.7 / 27.8	84 / 140	267	801 / 1345
Bunch charge [nC]	32		21	21.6	22.4	22.4 / 34.2
Bunch length [mm]	2.9		4.1	4.9	8.7	8.7 / 10.6
650 MHz cavity number	192	336	192/336	96 / 168 / ring	48 / ring	30 / 50 / ring
Cell number / cavity	5	2	2	2	2	1
Gradient [MV/m]	27.6	25.2	24.9 / 14.2	15.9 / 9.1	5.4	17.4 / 8.7
$Q_0$ @ 2 K at operating gradient	3E10	3E10	3E10	3E10	3E10	2E10
HOM power / cavity [kW]	0.4 / 0.66	0.16 / 0.26	0.4 / 0.67	0.93 / 1.54	1.9	2.9 / 6.2
Input power / cavity [kW]	188 / 315	71 / 118	313 / 298	313 / 298	206	1000
Optimal $Q_L$	1E7 / 6E6	9E6 / 5.4E6	1.6E6 / 9.5E5	8E5 / 2.7E5	1.4E5	1.5E5 / 3.8E4
Optimal detuning [kHz]	0.01 / 0.02	0.02 / 0.03	0.1 / 0.2	0.7 / 2	7	6.7 / 21.7
Cavity number / klystron	4 / 2	2	2	2	2	1
Klystron power [kW]	800	800	800	800	800	1200
Klystron number	48 / 96	168	96 / 168	96 / 168	48	60 / 100
Cavity number / cryomodule	4	6	6	6	6	1
Cryomodule number	48	56	32 / 56	32 / 56	16	60 / 100
Total cavity wall loss @ 2 K [kW]	12.1	7.1	3.9 / 2.3	1.6 / 0.9	0.1	0.45 / 0.2

- ttbar and Higgs half filled with common cavities for two rings, W and Z with separate cavities for two rings.
- High luminosity Z upgrade use high current 1-cell cavity with RF bypass.
- Add more 2-cell cavities for Higgs 50 MW upgrade.
- Add 5-cell cavities for ttbar while using the original 2-cell Higgs cavities.
- Fundamental mode instability of Z-mode due to large detuning will be suppressed by RF feedback.
- No beam feedback needed for HL-Z because of deep damping 1-cell cavities.

# CEPC TDR 1.3 GHz RF Parameters (Booster Ring)

30/50 MW Collider SR power per beam. 30 GeV injection. Higgs & ttbar half filled. Higgs on-axis injection with bunch swapping. Z injection from empty ring.	ttbar 30/50 MW		Higgs 30/50 MW	W 30/50 MW	Z 30/50 MW
	New cavities	Higgs cavities			
Extraction beam energy [GeV]	180		120	80	45.5
Extraction average SR power [MW]	0.05		0.5 / 0.67	0.02 / 0.04	0.05 / 0.1
Bunch charge [nC]	1.1		0.78 (20.3)	0.73	0.81
Beam current [mA]	0.12 / 0.19		0.63 (1) / 1 (1.4)	3.1 / 5.3	16 / 30
Injection RF voltage [GV]	0.761		0.346	0.3	0.3
Extraction RF voltage [GV]	9.7 (7.53 + 2.17)		2.17	0.87	0.46
Extraction bunch length [mm]	1.8		1.86	1.3	0.75
Cavity number (1.3 GHz 9-cell)	256	96	96	96	32
Module number (8 cavities / module)	32	12	12	12	4
Extraction gradient [MV/m]	28.3	21.8	21.8	8.7	13.8
Q <sub>0</sub> @ 2 K at operating gradient	2E10	3E10	3E10	3E10	3E10
Q <sub>L</sub>	4E7	4E7	1.2E7	7.3E6 / 4.4E6	1.2E7 / 6.3E6
Cavity bandwidth [Hz]	33	33	110	178 / 296	111 / 208
Peak HOM power per cavity [W]	0.5 / 0.8		~ 75 / ~ 100	11.8 / 19.6	146 / 272
Average HOM power per cavity [W]	0.2 / 0.32		~ 10 / ~ 15	3.8 / 6.3	80 / 150
Input peak power per cavity [kW]	8.3 / 9.2	5.1 / 5.9	22 / 32	10.9 / 18.1	17 / 32
Input average power per cavity [kW]	0.3	0.2	6.5 / 9.2	0.3 / 0.5	2.5 / 4.5
SSA power [kW] (1 cavity / SSA)	10	10	25 / 30	25 / 30	25 / 40
Total cavity wall loss @ 2 K [kW]	0.36	0.05	0.5	0.02	0.08

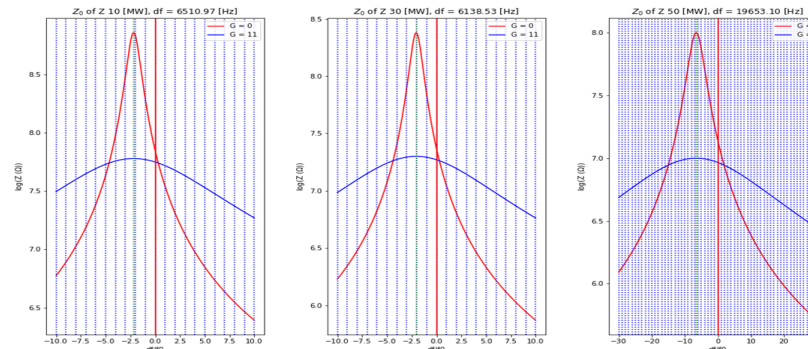
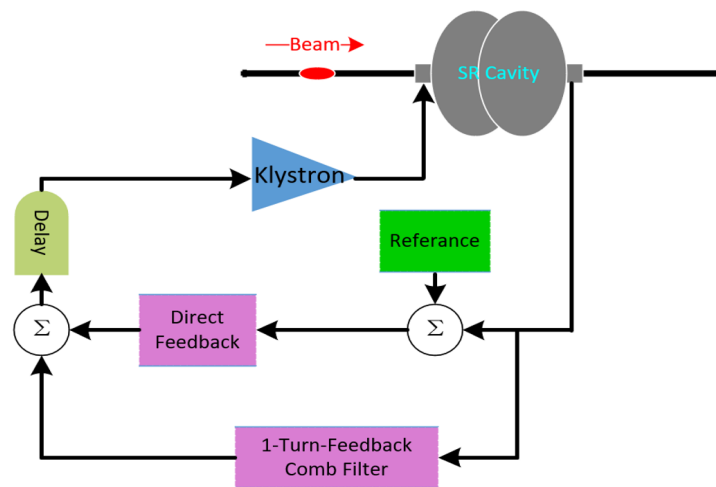
- 1.3 GHz 9-cell cavities
- Higgs and ttbar half fill for injection timing with Collider ring.
- Transient beam loading for Higgs on-axis injection tolerable (both at injection and extraction).
- Increased average HOM power of HL-Z requires ERL-type 1.3 GHz cryomodule (HOM absorber at low temperature between cavities). Two cryomodules for Z in each ring with RF bypass to reduce impedance and increase beam current limit.
- High gradient high Q 9-cell cavities for ttbar.
- Narrow bandwidth high gradient cavity voltage ramping through the multipacting region to be studied.
- Still need beam feedback at 30 GeV injection and ramp.

# Cavity Cryogenics Heat Load

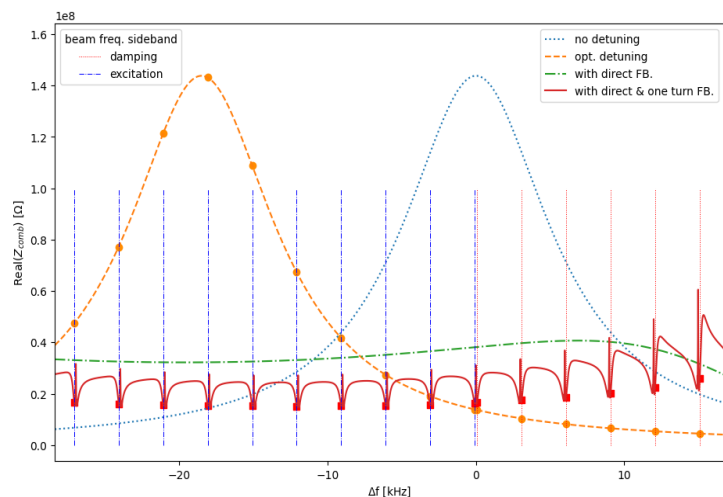
	Collider 650 MHz Cavities				Booster 1.3 GHz Cavities			
	ttbar 50 MW		H 30 MW	H 50 MW	ttbar 50 MW		H 30 MW	H 50 MW
	New	H			New	H		
Cryogenic duty factor	100%	100%	100%	100%	3.4%	3.4%	31%	31%
RF power duty factor	100%	100%	100%	100%	3.9%	3.9%	30%	30%
HOM power duty factor	100%	100%	100%	100%	42%	42%	42%	49%
Operation temperature (K)	2	2	2	2	2	2	2	2
Total number of cavities	192	336	192	336	256	96	96	96
Cell number / cavity	5	2	2	2	9	9	9	9
R/Q ( $\Omega$ )	532.5	213	213	213	1036	1036	1036	1036
Cavity RF voltage (MV)	31.77	11.61	11.46	6.55	29.4	22.6	22.6	22.6
$Q_0$	3E+10	3E+10	3E+10	3E+10	2E+10	3E+10	3E+10	3E+10
Input power (peak) / cavity (kW)	315	118	313	298	9.2	5.9	22	26.6
HOM power (peak) / cavity (W)	660	260	400	670	0.8	0.8	74	100
Dynamic heat load @ 2 K / cavity (W)	63.2	21.1	20.6	6.7	1.4	0.6	5.1	5.1
Total cavity dynamic heat load @ 2 K (kW)	12.1	7.1	3.9	2.3	0.36	0.05	0.49	0.49
Dynamic heat load @ 2 K / input coupler (W)	0.6	0.2	0.6	0.6	0.02	0.01	0.33	0.40
Dynamic heat load @ 5 K / input coupler (W)	3.8	1.4	3.8	3.6	0.14	0.09	2.64	3.19
Dynamic heat load @ 40 K / input coupler (W)	15.1	5.7	15.0	14.3	1.4	0.9	26.4	31.9
Dynamic heat load @ 2 K / HOM coupler pair (W)	0.07	0.03	0.04	0.07	0.003	0.003	0.3	0.49
Dynamic heat load @ 5 K / HOM coupler pair (W)	0.4	0.2	0.2	0.4	0.02	0.02	1.9	2.9
Dynamic heat load @ 40 K / HOM coupler pair (W)	0.8	0.3	0.5	0.8	0.04	0.04	3.7	5.9
Static heat load @ 2 K / input coupler (W)	0.05	0.05	0.05	0.05	0.1	0.1	0.1	0.1
Static heat load @ 5 K / input coupler (W)	0.5	0.5	0.5	0.5	1	1	1	1
Static heat load @ 40 K / input coupler (W)	1	1	1	1	2	2	2	2
Static heat load @ 2 K / HOM coupler pair (W)	0.02	0.02	0.02	0.02	0	0	0	0
Static heat load @ 5 K / HOM coupler pair (W)	0.2	0.2	0.2	0.2	0	0	0	0
Static heat load @ 40 K / HOM coupler pair (W)	0.4	0.4	0.4	0.4	0	0	0	0

# RF and Beam Feedback for Fundamental Mode CBI

- Z 10/30/50 MW, damping rate 2.45 Hz.
- Bunch by bunch feedback time 10 Hz.



Mode index	CBM Growth Rate [Hz]					
	10 MW, G=0	10 MW, G=11	30 MW, G=0	30 MW, G=11	50 MW, G=0	50 MW, G=3
-1	116.44	4.52	128.30	4.82	30.77	1.38
-2	495.81	8.53	533.36	9.02	68.11	2.75
-3	237.67	11.42	184.36	11.92	118.38	4.06
-4	68.45	13.04	53.94	13.38	191.05	5.27
-5	28.50	13.50	22.94	13.59	291.00	6.38
-6	14.73	13.08	12.00	12.93	388.09	7.36
-7	8.67	12.11	7.11	11.75	400.55	8.21
-8	5.56	10.87	4.58	10.37	316.83	8.92
-9	3.79	9.56	3.13	8.99	218.89	9.50
-10	2.70	8.29	2.24	7.70	147.65	9.93
-11	2.00	7.14	1.66	6.56	101.81	10.23
-12	1.52	6.13	1.26	5.58	72.58	10.40
-13	1.18	5.26	0.99	4.75	53.45	10.46
-14	0.94	4.52	0.78	4.06	40.52	10.41
-15	0.76	3.89	0.63	3.49	31.48	10.27



- With the help of direct feedback loop, it is possible to reduce the growth rate of the dangerous coupled bunch modes in all cases to the levels which are manageable by the bunch by bunch feedback system.
- To reduce FM impedance of parking 2-cell cavities of 10 MW Z, will try narrow BW (up to  $Q_e 7E6$ ) and symmetric detune ... methods.

# HOM Damping and Beam Feedback for HOM CBI

Collider 10/50 MW SR power per beam. Higgs/ttbar shared cavities for the two rings. W/Z separate cavities. Z 50 MW cavities bypass. Average beta x/y in RF 30 m.		ttbar 50 MW		Higgs 50 MW	W 50 MW	Z 10 MW	Measured HOM Coupler Qe	Z 50 MW
		New cavities	Higgs cavities					
<b>Collider online 650 MHz cavities</b>		<b>192 5-cell</b>	<b>336 2-cell</b>	<b>336 2-cel</b>	<b>168 2-cell</b>	<b>96 2-cell</b>		<b>50 1-cell</b>
Required Qe with only SR damping	TM011	5.4E+06	4.1E+06	1.1E+05	1.0E+04	5.6E+02	2.0E+03	4.8E+02
	TM020	7.0E+06	1.7E+08	4.6E+06	4.3E+05	2.4E+04	7.0E+04	1.4E+04
	TE111	3.4E+05	5.8E+05	2.3E+04	3.6E+03	3.4E+02	1.0E+04	2.3E+02
	TM110	4.2E+05	3.9E+05	1.5E+04	2.4E+03	2.3E+02	7.2E+02	1.3E+02
Required Qe with beam feedback (longitudinal 100 ms, transverse 1 ms).	TM011	-	-	-	-	2.3E+03	2.0E+03	-
	TM020	-	-	-	-	9.8E+04	7.0E+04	-
	TE111	-	-	-	-	2.8E+05	1.0E+04	-
	TM110	-	-	-	-	1.9E+05	7.2E+02	-
<b>Booster online 1.3 GHz cavities</b>		<b>256 9-cell</b>	<b>96 9-cell</b>	<b>96 9-cell</b>	<b>96 9-cell</b>	-	-	<b>32 9-cell</b>
<b>Extraction</b> Required feedback time ms. Required Qe for Z 50 MW.	TM011	-	-	-	-	-	5.9E+04	8.8E+03
	TE111	-	-	-	-	-	3.4E+03	5.5E+02
	TM110	-	-	-	61	-	5.0E+04	1.0E+03
<b>Injection</b> Required feedback time ms. Required Qe for Z 50 MW.	TM011	994.8		333.8	82.1	-	5.9E+04	1.7E+03
	TE111	1370		681.7	180.1	-	3.4E+03	1.1E+02
	TM110	174		86.6	22.9	-	5.0E+04	2.0E+02

## Collider

- H/W 50 MW: improve HOM coupler design for deeper TE111 damping
- Z 10 MW: rely on beam feedback. Or extreme deep damping HOM coupler?
- Z 50 MW: BEPCII type 1-cell cavity with RT HOM absorber can reach Qe ~ 100

## Booster

- ttbar/H/W injection and W TM110 extraction beam FB. Or redesign HOM couplers with deeper damping, or use HOM absorber between cavities.
- Z: HOM absorber for deep damping

**HOM frequency spread of cavities will further relax the requirements.**

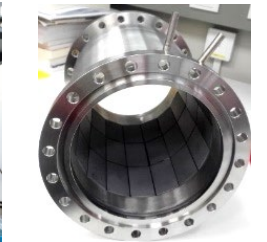
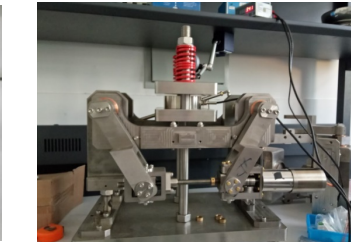
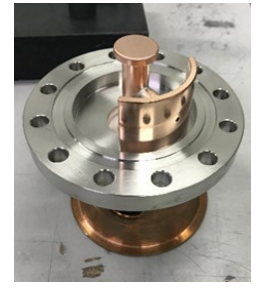
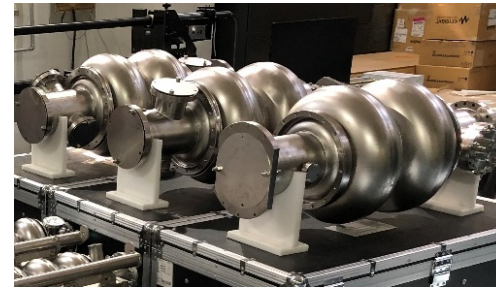
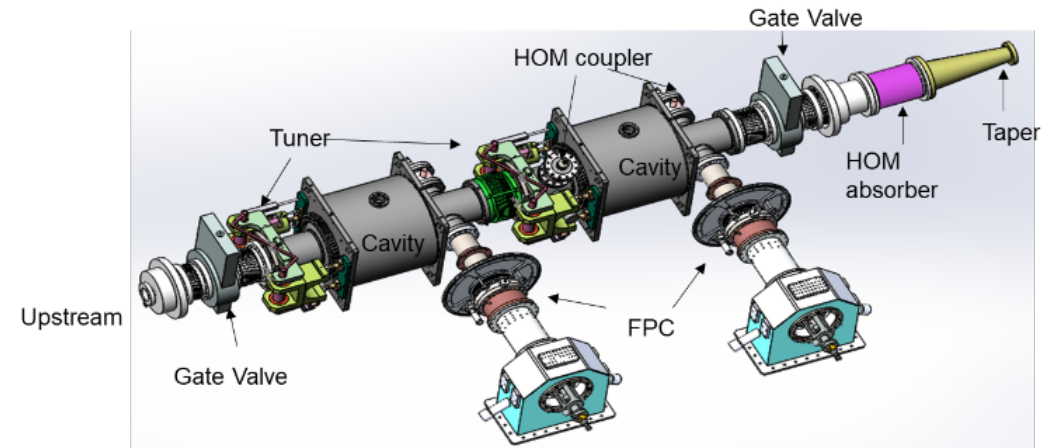
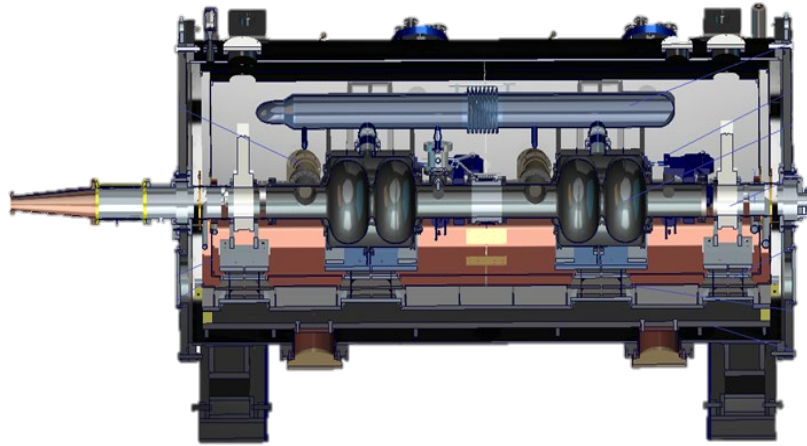


# Outline

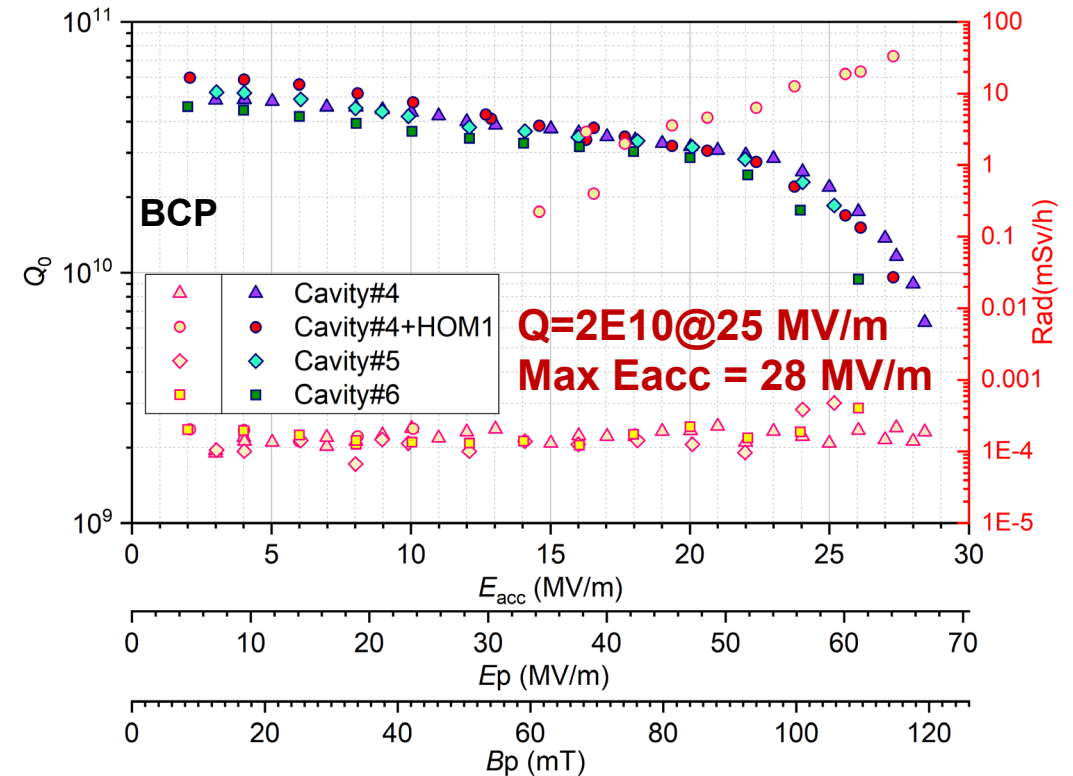
1. CEPC SRF system design
2. Collider 650 MHz SRF R&D
3. Booster 1.3 GHz SRF R&D
4. Summary



# CEPC 650 MHz Test Cryomodule

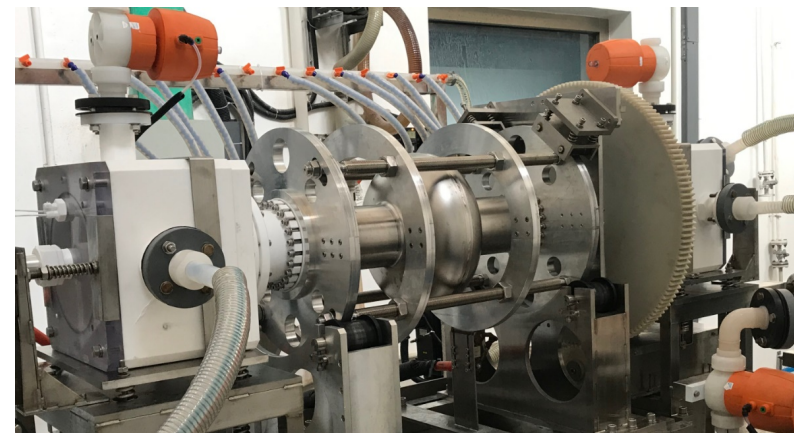
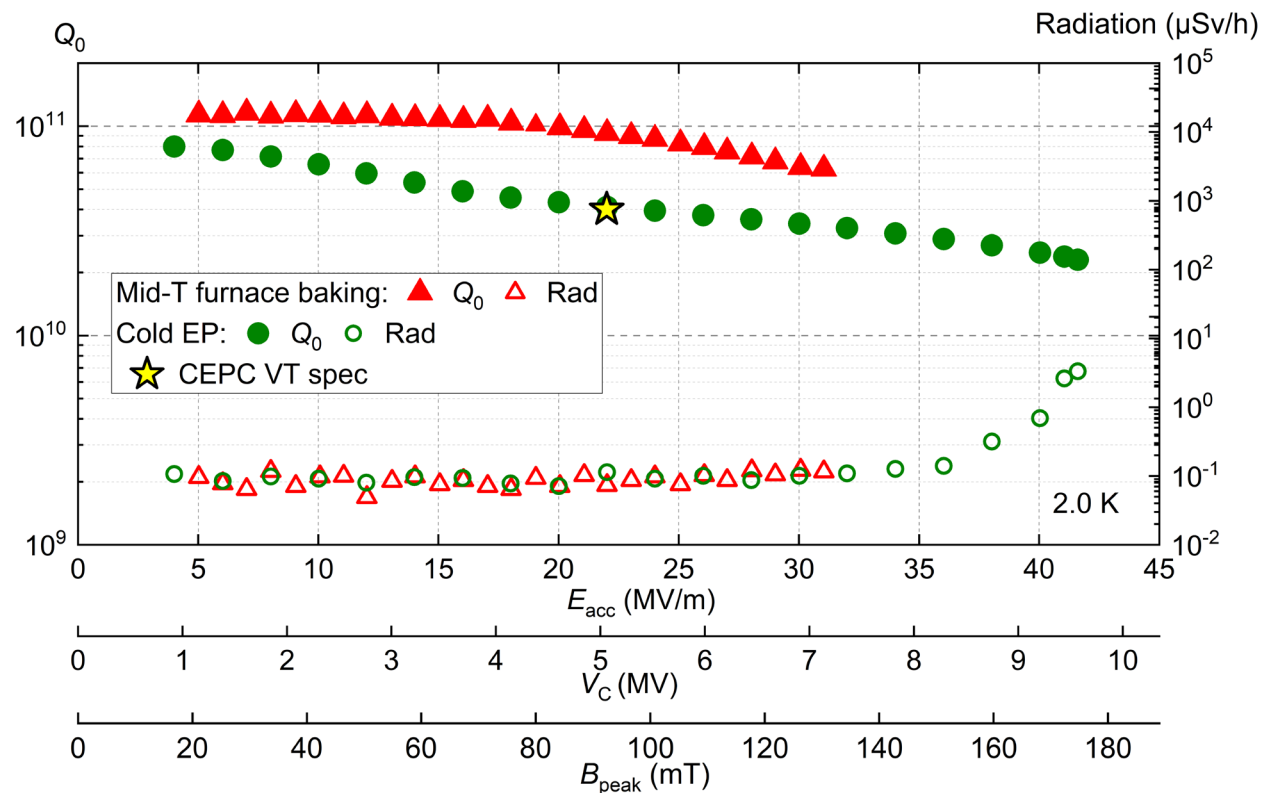


# 650 MHz 2-cell Cavity Vertical Test with HOM Couplers



- BCP 650 MHz 2-cell cavities:  $2.8 \times 10^{10}$  @ 22 MV/m (CEPC VT spec:  $4 \times 10^{10}$  @ 22 MV/m)
- Performance no change after install HOM coupler
- EP/heat treatment to further improve gradient and Q

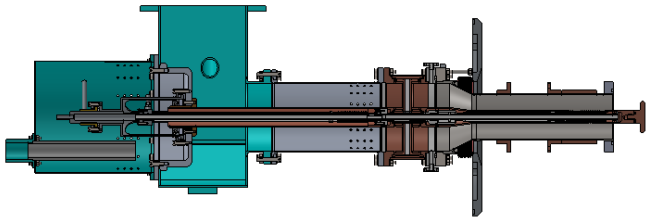
# High G High Q 650 MHz 1-cell Cavity



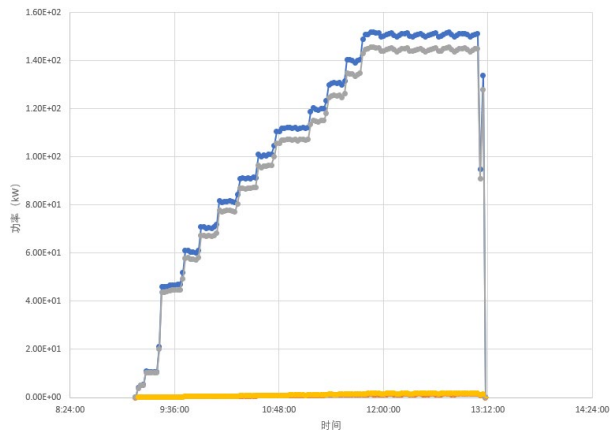
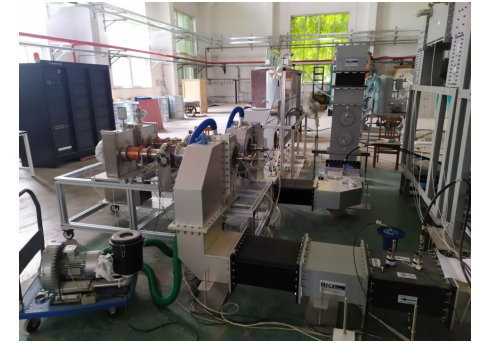
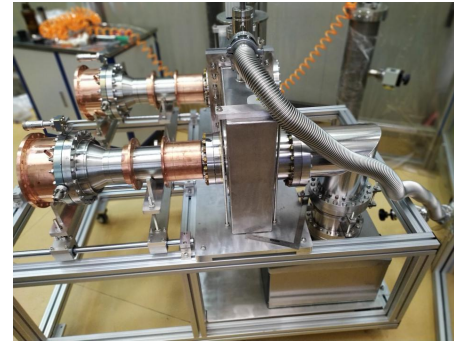
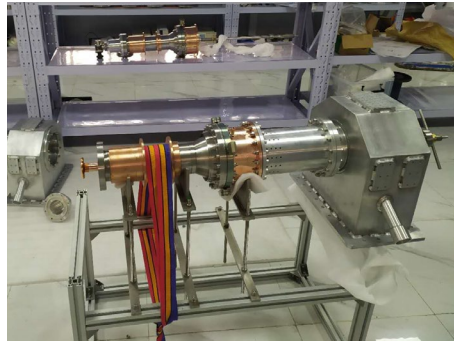
650 MHz 1-cell cavity vertical test  
 EP treated:  $2.3E10@41.6 \text{ MV/m}@2 \text{ K}$   
 Mid-T treated:  $6.3E10@31 \text{ MV/m}@2 \text{ K}$

# 650 MHz High Power Variable Coupler

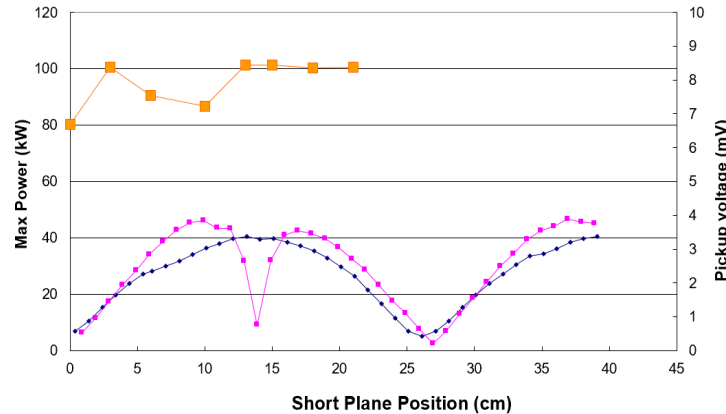
- 650 MHz **variable couplers** tested to CW **TW 150 kW** (SSA power limit), **SW 100 kW** (corresponding to **400 kW TW power at the window**, exceeds CEPC spec 300 kW). One of the world highest variable couplers.



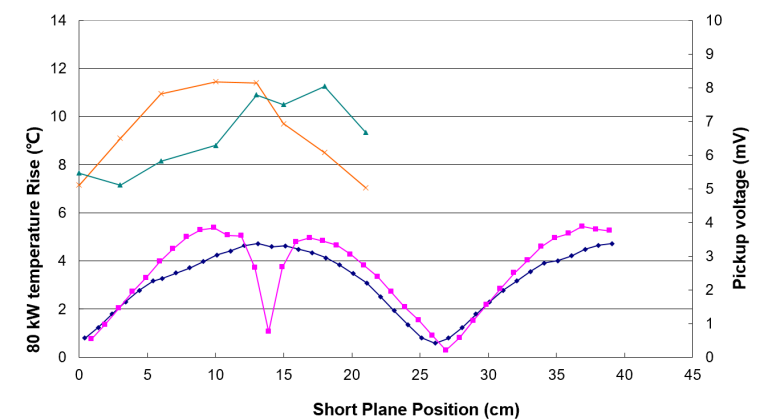
Bellow on inner conductor. Inner conductor water cooling. Outer conductor He gas cooling.



TW high power test to 150 kW

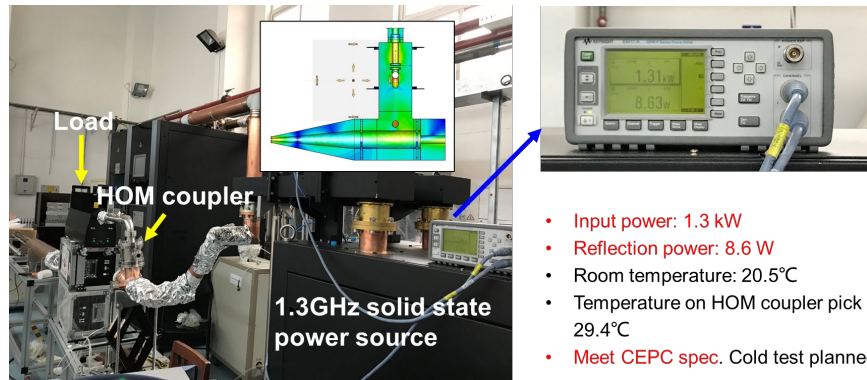
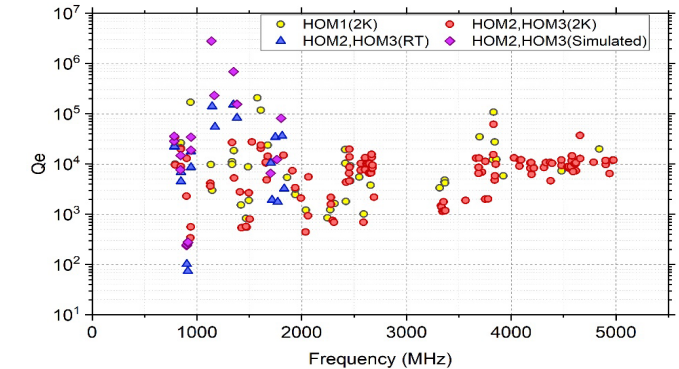
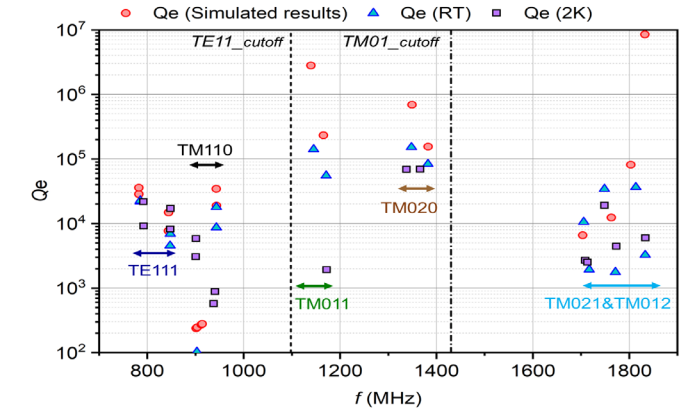
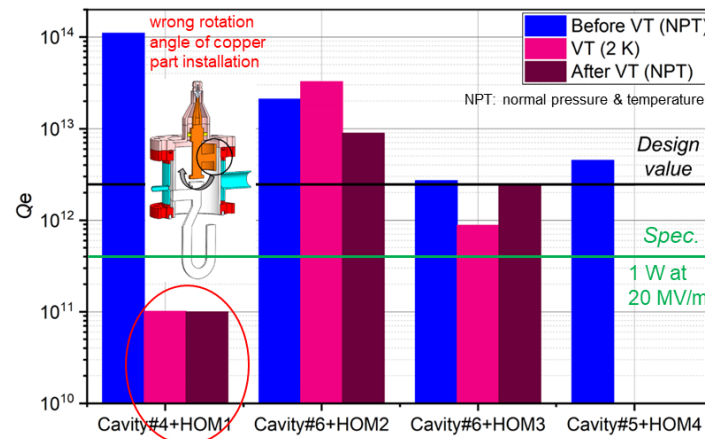
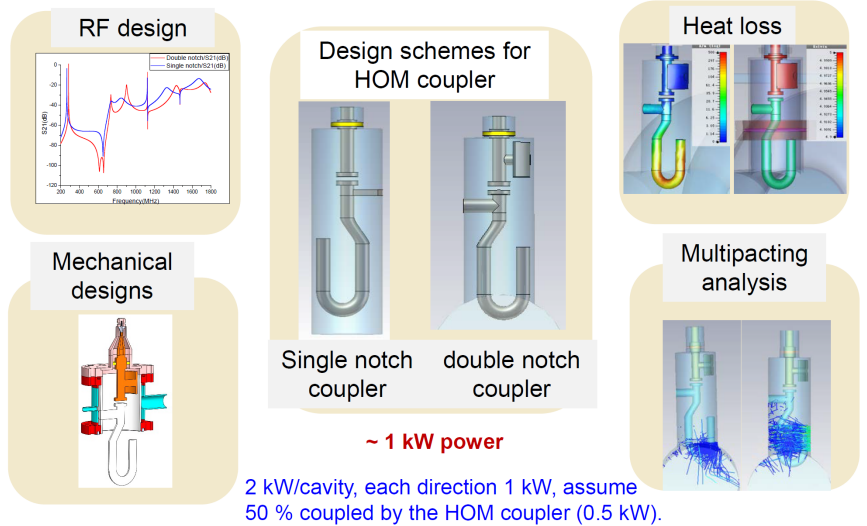


Window SW field and power



Window SW field and temperature rise

# Double Notch HOM Coupler



## Fundamental mode rejecting $Q_e$

Test results before and after VT are repeatable if installed correctly. In the module: HOM1  $6.8E13$ , HOM2  $1.9E13$ , HOM3  $2.1E12$ . **No tuning needed.**

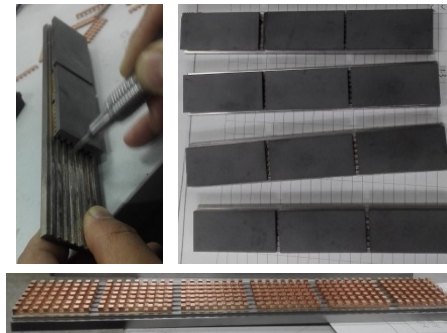
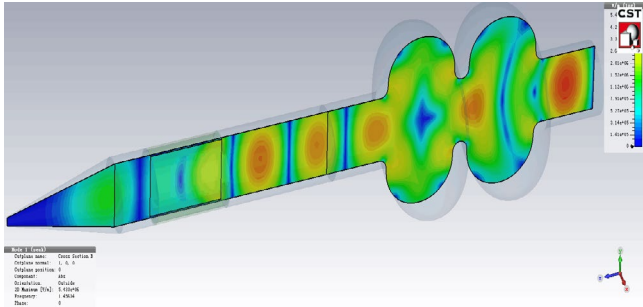
## HOM damping $Q_e$

Fulfill Higgs CBI requirement. Need beam feedback for Z. Further damping optimization is under way.

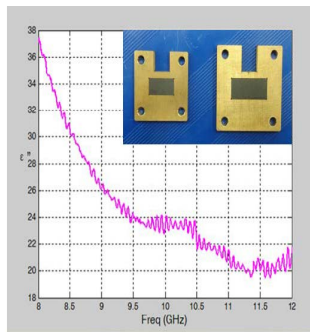
<https://doi.org/10.1016/j.nima.2019.163094>  
<https://doi.org/10.1007/s41605-019-0143-x>

# Broadband High Power HOM Absorber

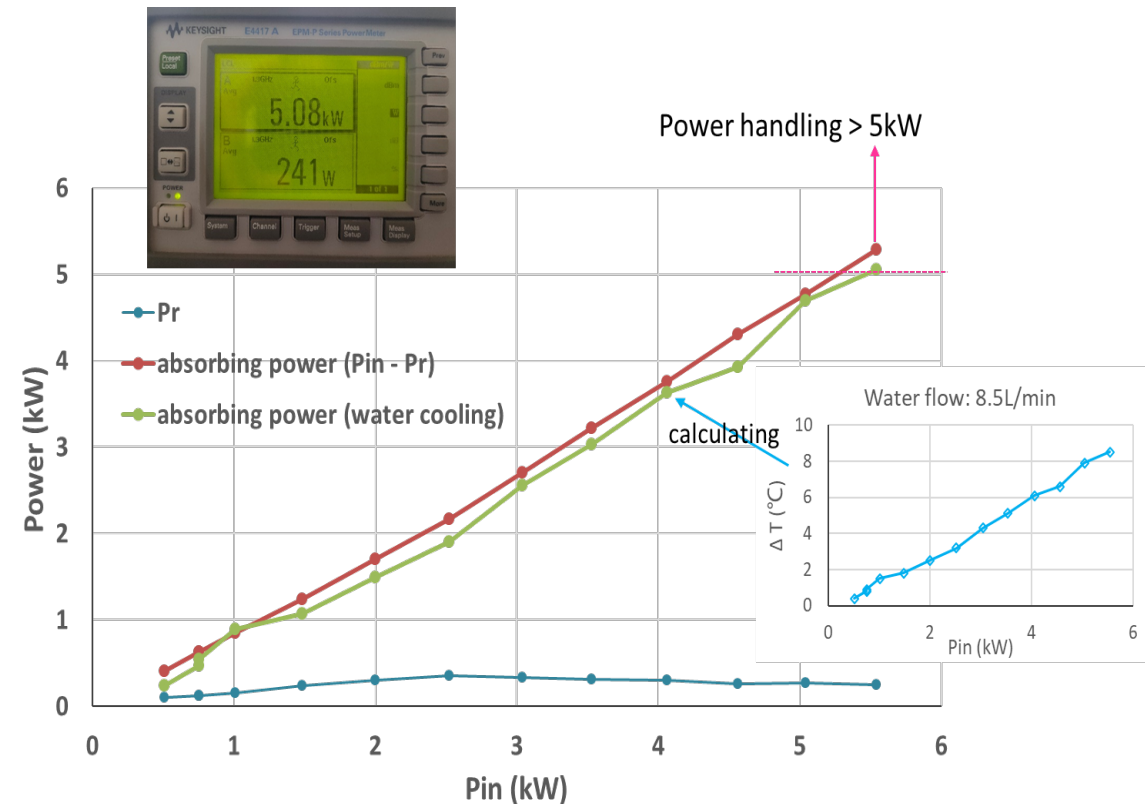
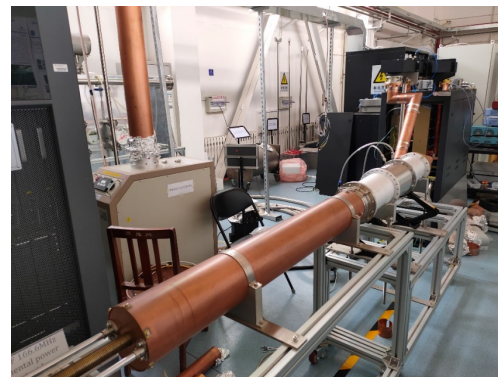
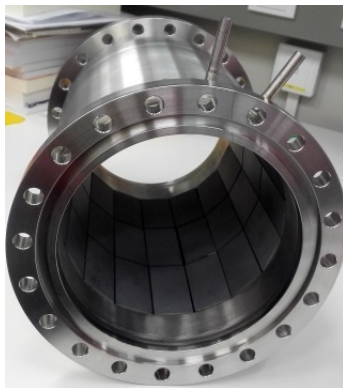
Due to short bunch length thus **wide HOM frequency range**, **SiC+AlN** composite is chosen for cavity HOM absorbing material. **5 kW high power test** show high absorbing efficiency, **meet CEPC spec.**



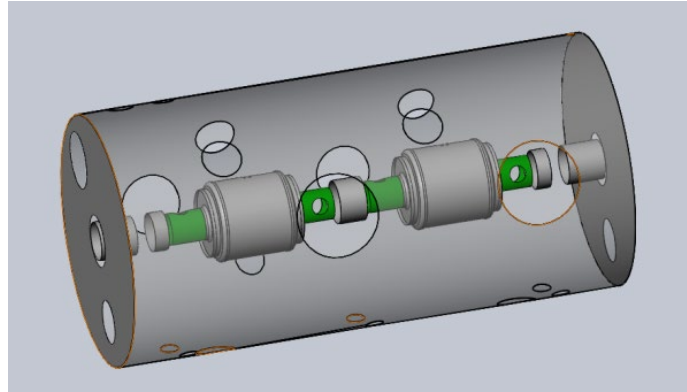
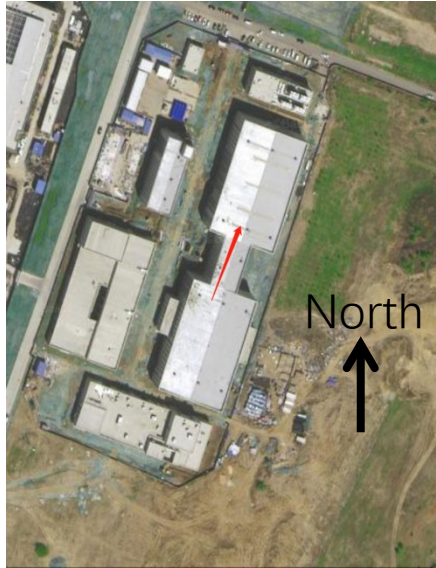
SiC+AlN composite bricks brazed on copper and then on kovar plate



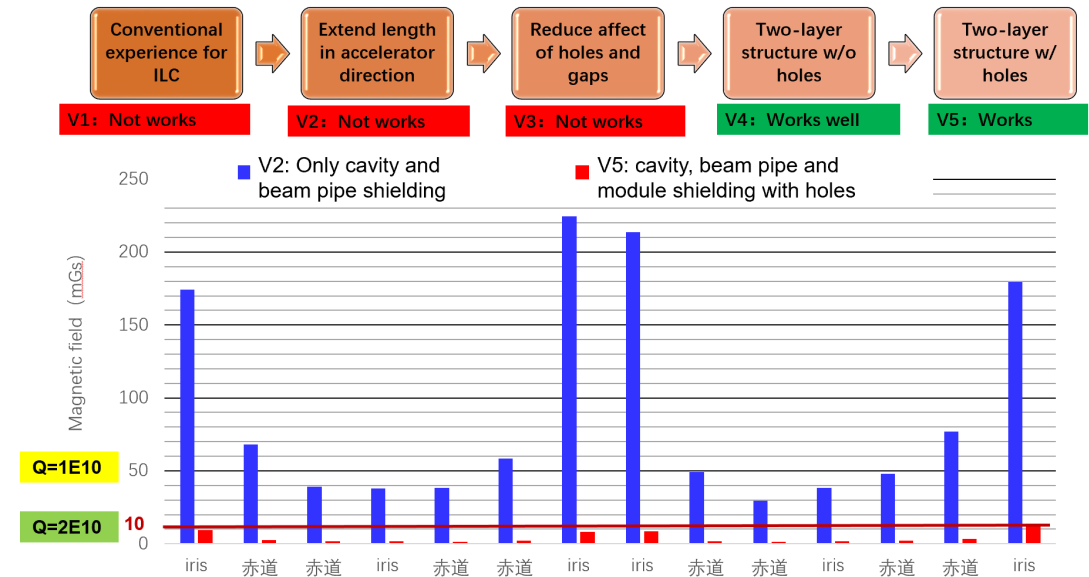
Measured permittivity of SiC+AlN composite (for broadband microwave absorbing)



# Global and Local Magnetic Shielding

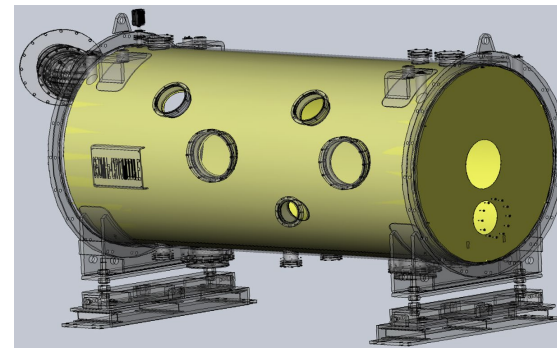


Because of beam direction and larger beam pipe than 1.3 GHz, **only two shieldings** can reach the magnetic field requirement of high Q 650 MHz cavity: **cavity (2 K local) shield and module (RT global) shield**.



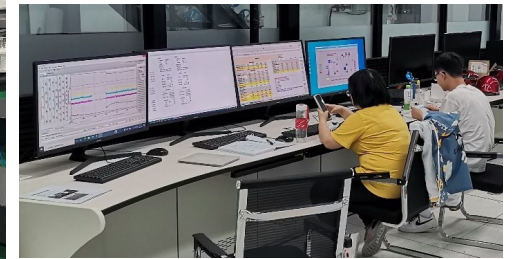
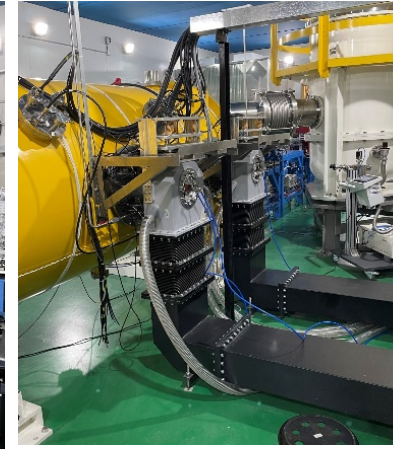
$$R_{mag} = \eta \cdot S(l) \cdot (B_{ext} + B_{tc}) \sqrt{f}$$

1. **Flux trapping ratio**: grain size, high-T annealing, fast cold down
2. **Magnetic sensitivity**: mean free path and other
3. **Remnant magnetic field**: demagnetization, magnetic shield, magnetic compensation
4. **Thermocurrent induced magnetic field**

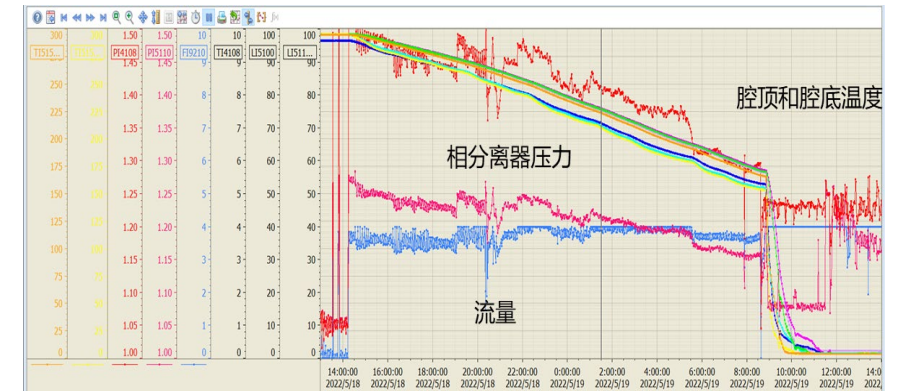




# 650 MHz Cryomodule Cool Down and Testing



- DC photo-cathode gun voltage conditioned up to 400 kV
- Cavity frequency, HOM coupler double notch filter, tuner, vacuum, cryogenics perform well
- Cavity magnetic field at 2 K  $< 2$  mG (large beam pipe North to South)
- **LLRF system commissioning and high power test ongoing**
  - Optimizing the outer conductor helium gas cooling of the input coupler. Cavity early quench (8 MV/m) if with poor coupler cooling.



## Module automatic cool-down experiment

1. 300 to 150 K:  $< 10$  K/hr. Cavity top and bottom  $\Delta T < 20$  K
2. 150 to 4.5 K: Cavity surface  $> 1$  K/min
3. 4.5 to 2 K

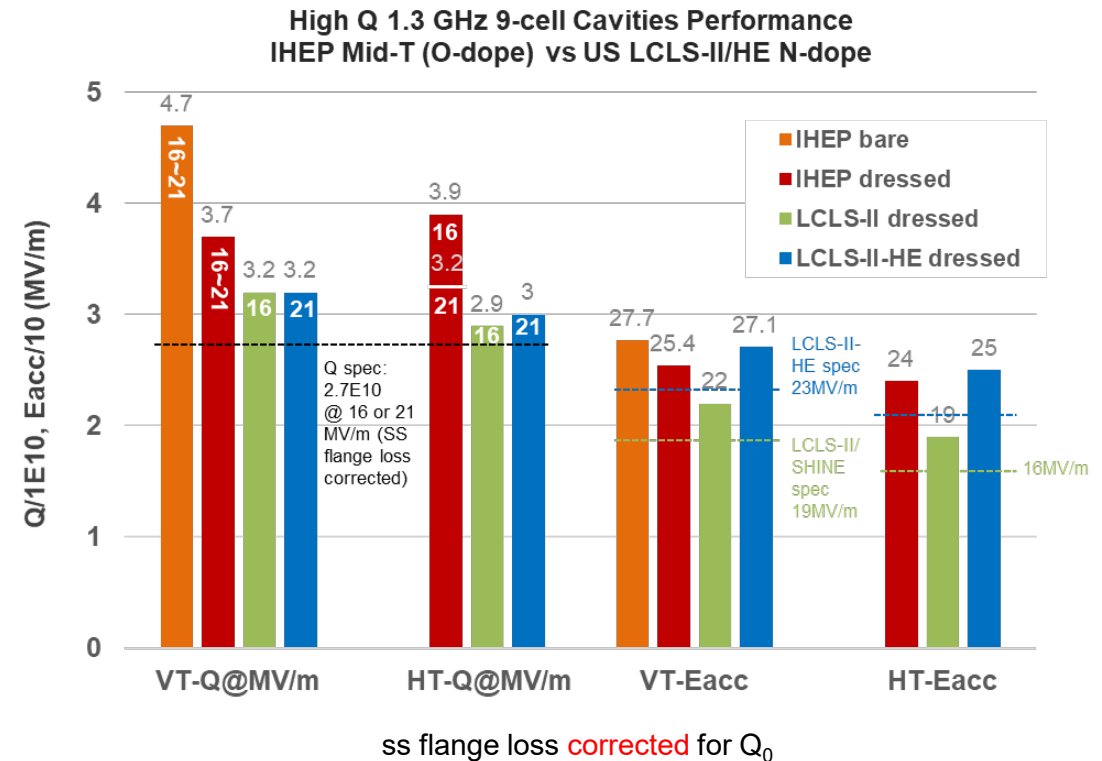
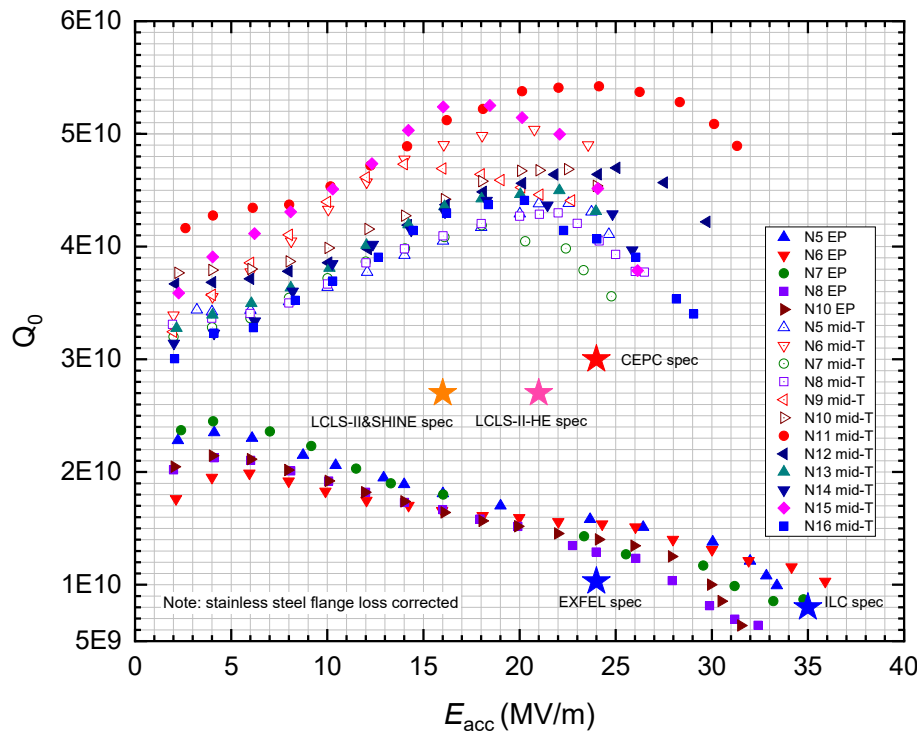
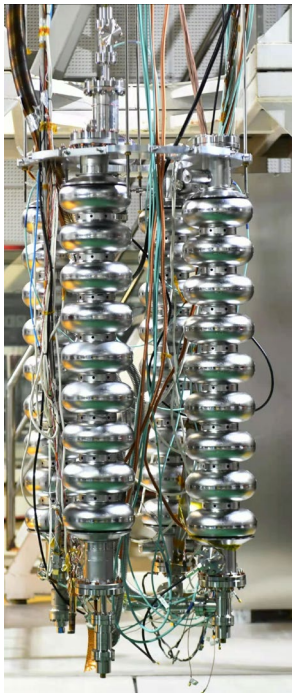
# Outline

1. CEPC SRF system design
2. Collider 650 MHz SRF R&D
3. **Booster 1.3 GHz SRF R&D**
4. Summary

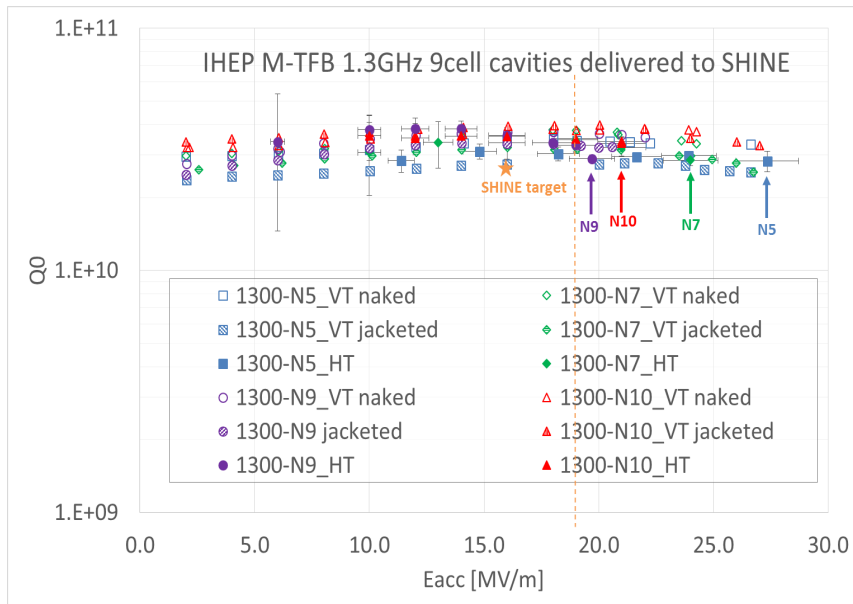
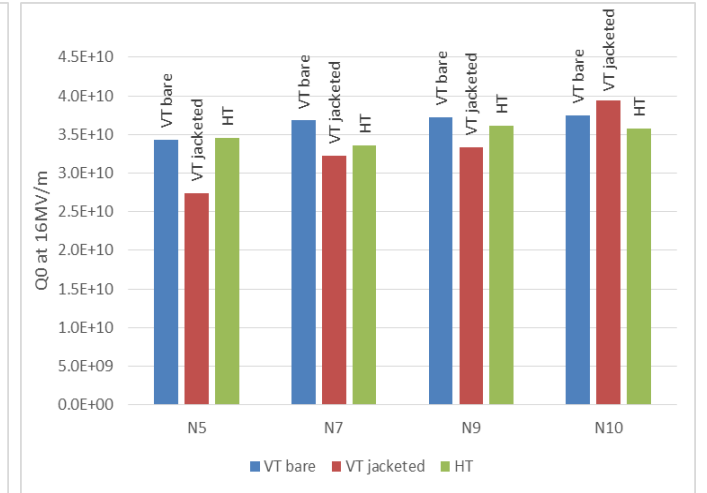
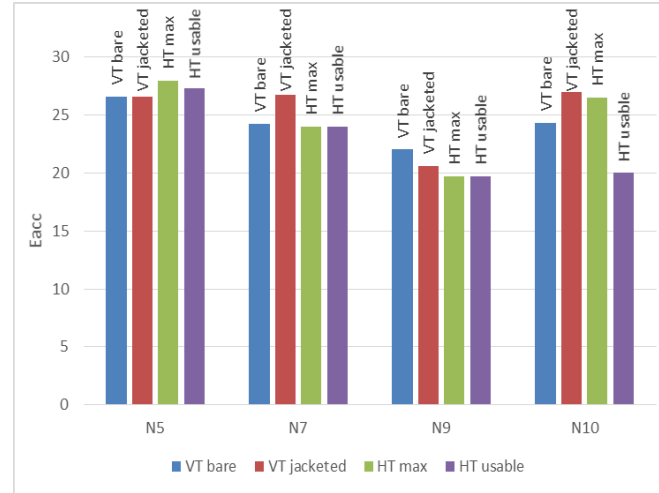
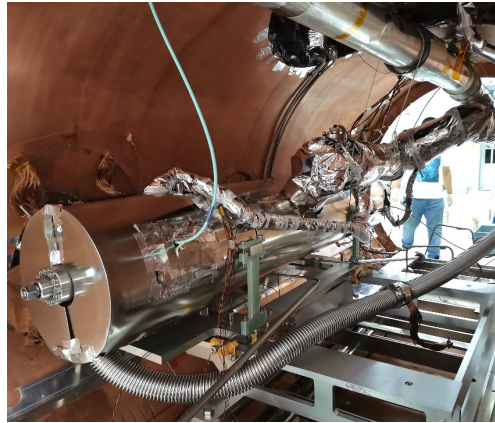
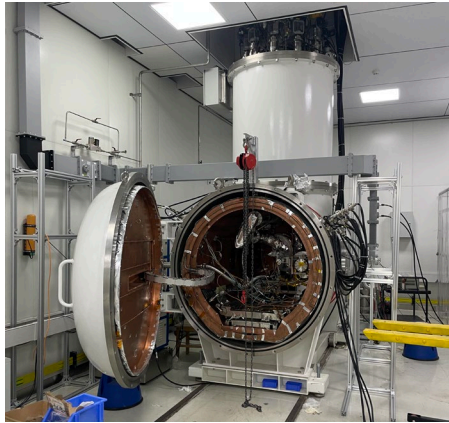


# World Leading Mid-T High Q 1.3 GHz 9-cell Cavity

- **Mid-T (O-doping) supremacy over N-doping:** higher G & Q, simple process (oxidation in air vs N<sub>2</sub> injection), less EP (1 vs 3), not sensitive to light EP (no light EP).
- Best mid-T 9-cell cavity (N11): 5.4E10@21 MV/m, 4.9E10@31MV/m (ss flange loss corrected)
- Mid-T is the best choice for future high Q cavity? Now demonstrating in IHEP's 8x9-cell cryomodule.



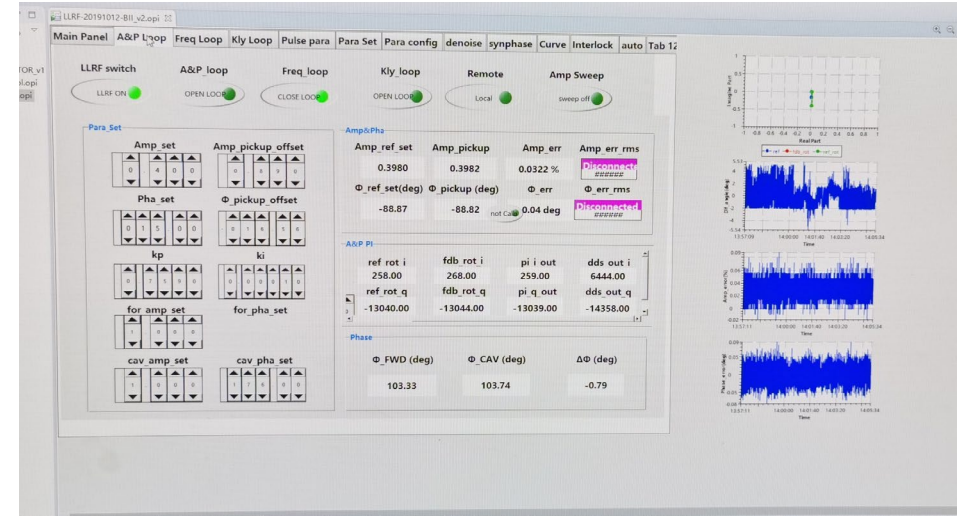
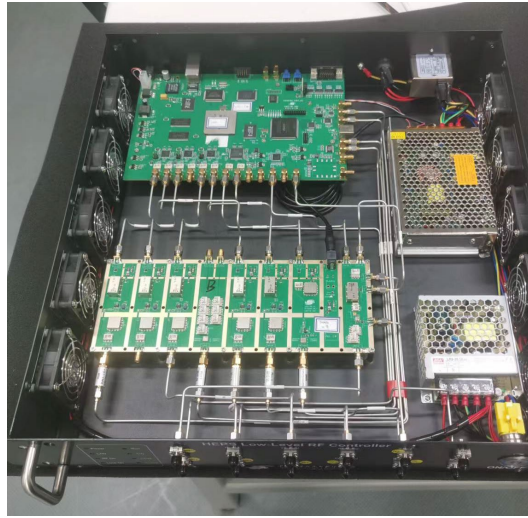
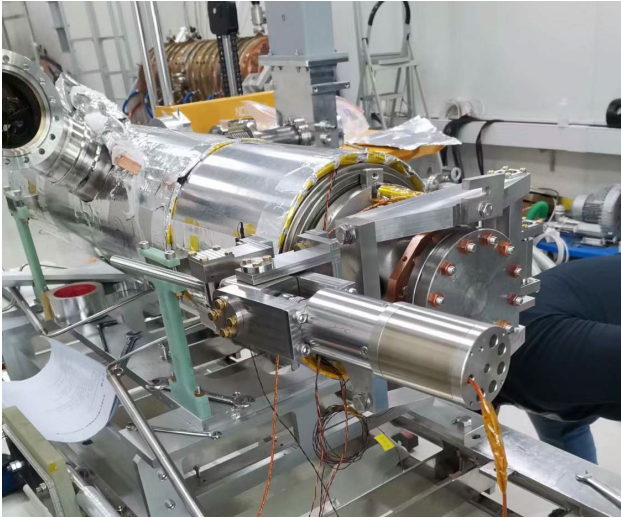
# Horizontal Test of Mid-T 9-cell Cavities



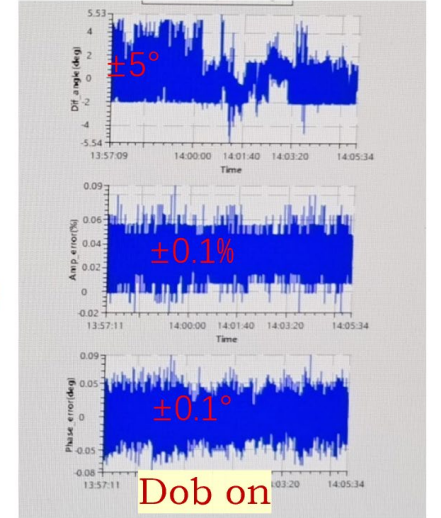
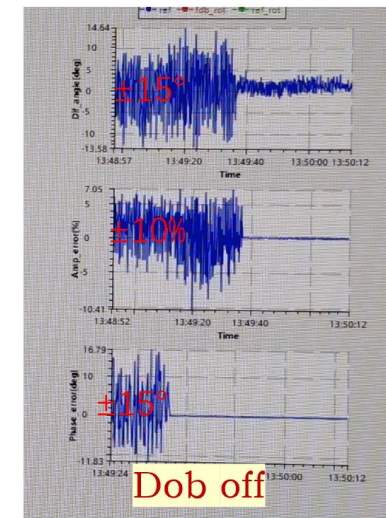
CAV#	Cavity VT with helium vessel			Cavity horizontal test				
	E <sub>acc,max</sub> (MV/m)	Q <sub>0</sub> /10 <sup>10</sup> @ 16 MV/m	Q <sub>0</sub> /10 <sup>10</sup> @ 21 MV/m or E <sub>acc,max</sub>	E <sub>acc,max</sub> (MV/m)	E <sub>acc,use</sub> (MV/m)	FE onset (MV/m)	Q <sub>0</sub> /10 <sup>10</sup> @ 16 MV/m	Q <sub>0</sub> /10 <sup>10</sup> @ 21 MV/m or E <sub>acc,max</sub>
N5	26.6	2.7	2.8	28	27.3	none	3.5	3.3
N7	26.7	3.2	3.1	24	24	none	3.4	3.2
N9	20.6	3.3	3.2	19.7	19	none	3.6	2.9
N10	27	3.9	3.9	26.5	20	none	3.6	3.1
<b>Average</b>	<b>25.2</b>	<b>3.3</b>	<b>3.3</b>	<b>24.6</b>	<b>22.6</b>	/	<b>3.5</b>	<b>3.1</b>

9-cell cavity with power coupler, self-excited horizontal test (not GDR mode, w/ tuner)  
Usable gradient: radiation < 0.5 mSv/h, 0.5 MV/m below E<sub>acc,max</sub>, one hour stable operation

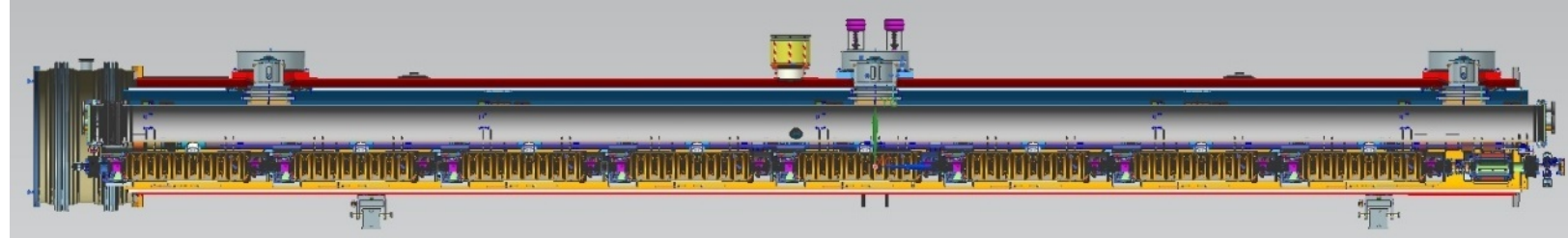
# Horizontal Test of Mid-T 9-cell Cavities



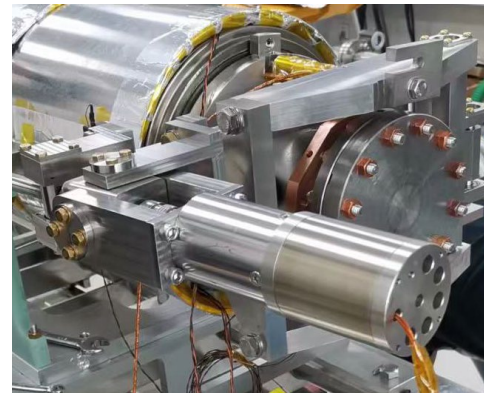
- **Tuner test at 2 K**
  - motor tuning range: 420 kHz (design 400 kHz)
  - piezo tuning range: 3 kHz (design 1 kHz)
  - tuning resolution: < 1 Hz
- **LLRF commissioning**
  - SEL & GDR mode
  - DOB (disturbance observer based) better than PI controller
  - optimizing loop parameters to improve field stability



# 1.3 GHz High Q Module with Mid-T 9-cell Cavities



8 cavities, input couplers, tuners, SC magnet, BPM, cryostat, module cart, feed/end-cap, volvo-box ...

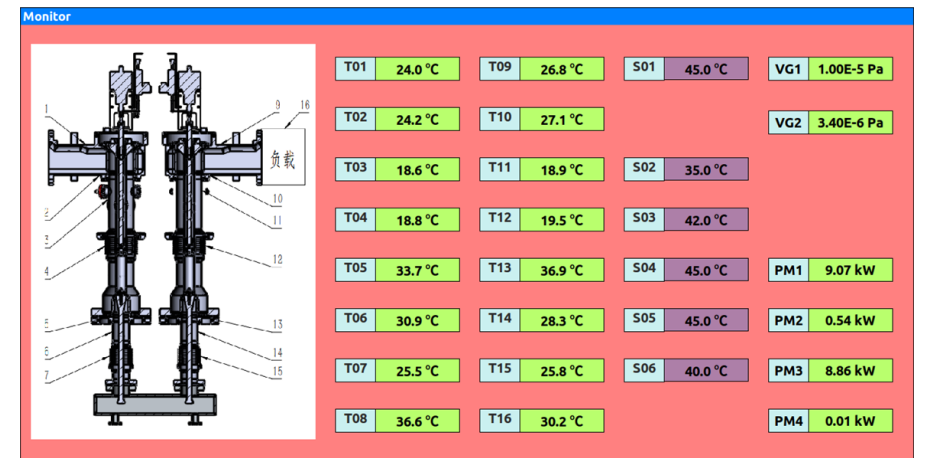


# 1.3 GHz Input Couplers

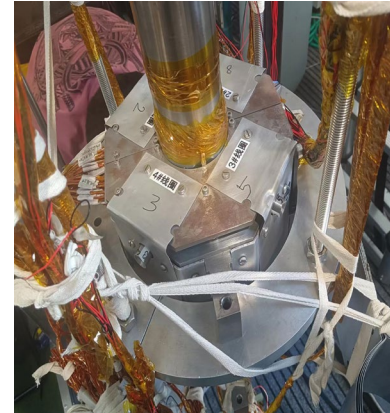
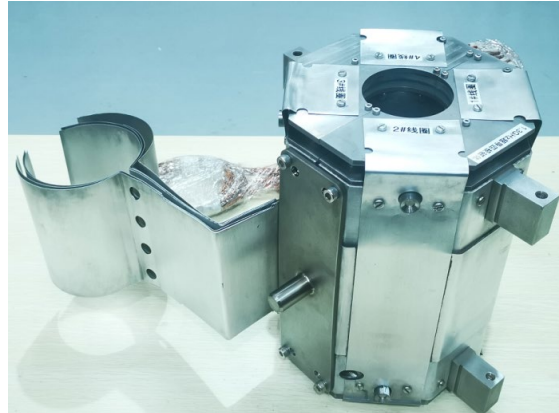


## 1.3 GHz Input Coupler Conditioning

Coupler	Travelling Wave			Standing Wave (10 mm step)		
	Conditioning Time (h)	Max Power (kW)	Interlocks	Conditioning Time (h)	Max Power (kW)	Interlocks
1# & 2#	30	10	1	84	5	0
3# & 4#	49	10	2	93.5	7	0
5# & 6#	41	9.5	2	107	6	36
7# & 8#	9.5	8	62	62	6.2	12



# Superconducting Magnet and Degaussing

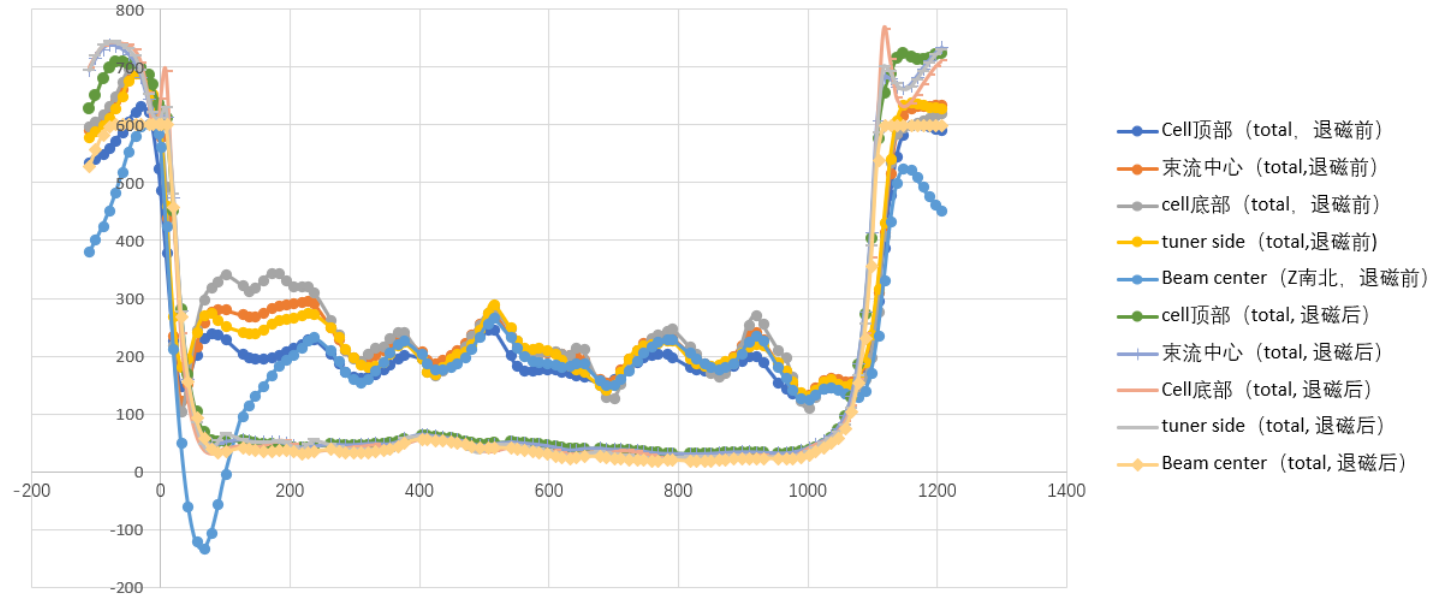


- The magnet includes one set of quadrupole coils, two sets of correction coils and one set of heating coils with power source and quench protection system.
- Conducting cooling excitation and magnetic field test in liquid helium was done. All coils can run stably at 35 A. The magnetic field results meet the design values.
- Remnant field at 0 A is over **20 Gs** at a distance of 400 mm from the end of the magnet (cavity position). After a dedicated degaussing cycle, the remnant field is **less than 50 mGs**. Need to **degauss before each warm up of the module**.

	Parameter	Unit	Design value	Measured value@20A
Quadrupole coil@5mm	Peak integral field gradient	T	2.0	2.6381
	Peak field gradient	T/m	8.67	11.6090
	Higher-order field components		0.3%	<0.1%
	Gradient stability (r=5mm)		0.5%	<0.1%
Correction Coil	The integration of the bipolar field	Tm	0.005	HC: 0.018 VC: 0.017
	Effective length	mm	230	HC: 238 VC: 234



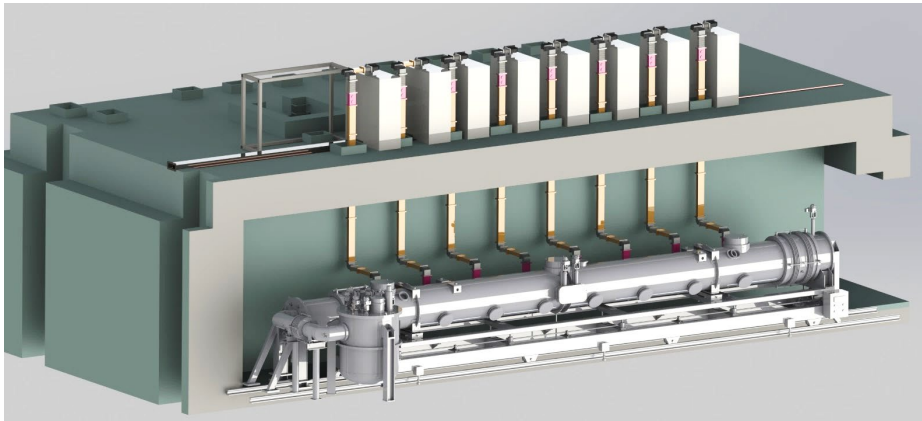
# Cryomodule Vacuum Vessel Degaussing



- Module north to south
- Before degaussing  $\sim 200$  mG
- After degaussing  $< 40$  mG, nearly 0 mG with online compensation
- Remnant magnetic field will be very small with two-layer magnetic shielding of the cavity

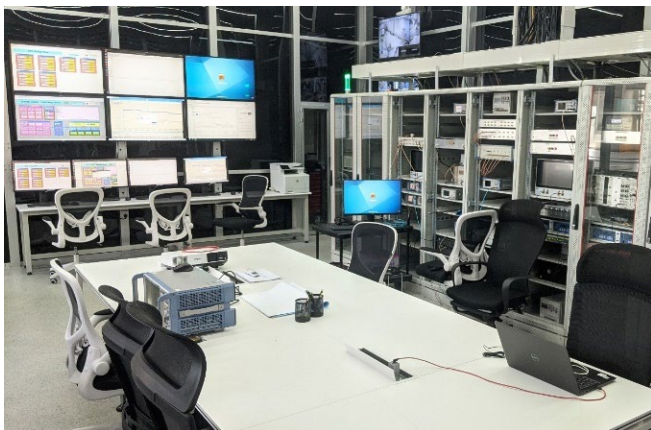
# HLLRF and LLRF System

- 8 x 5.2 kW SSA. 8 x LLRF systems.



MainPage TEMP group Amp group Power group Tab 4 Tab 5 Tab 6

Total Output Power		Total Reflect Power		Total Running Time		
42.32 kW		0.00 kW		2022/12/12 10:19:38.593		
Po	Pr	Po	Pr	Po	Pr	Po
5.25 kW	0.00 kW	5.49 kW	0.00 kW	5.25 kW	0.00 kW	5.32 kW
Po	Pr	Po	Pr	Po	Pr	Po
5.27 kW	0.00 kW	5.24 kW	0.00 kW	5.24 kW	0.00 kW	5.26 kW

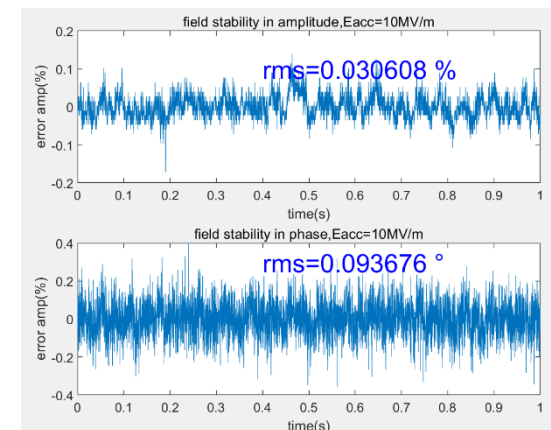


LLRF Status

1.3GHz LLRF System 2022/02/16 16:59:45

LLRF Main ASP Loop Freq Loop SSA Loop Curve Parameter Tab 6

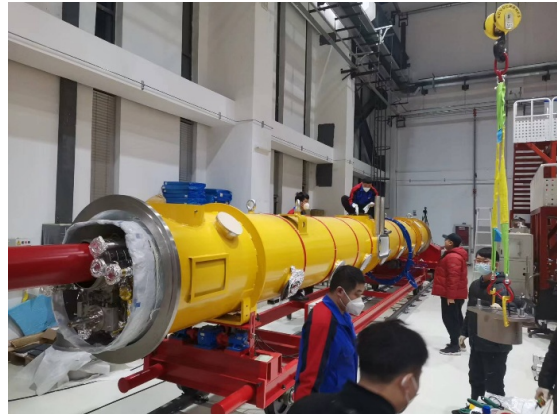
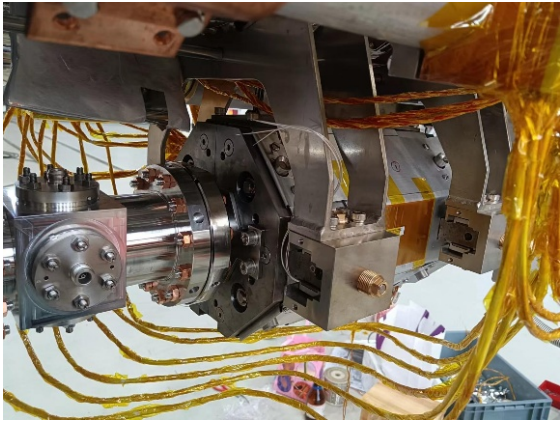
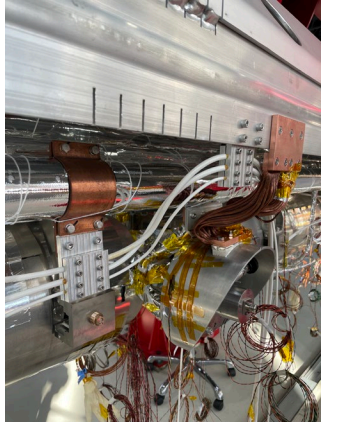
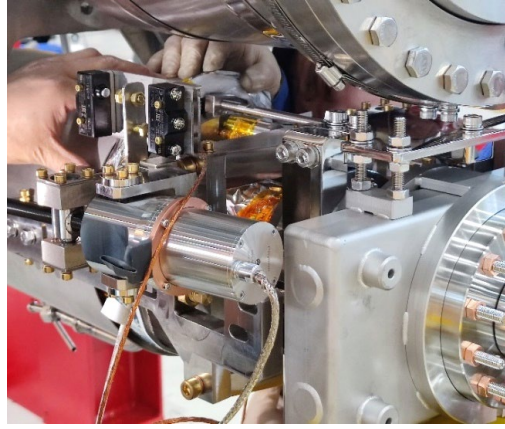
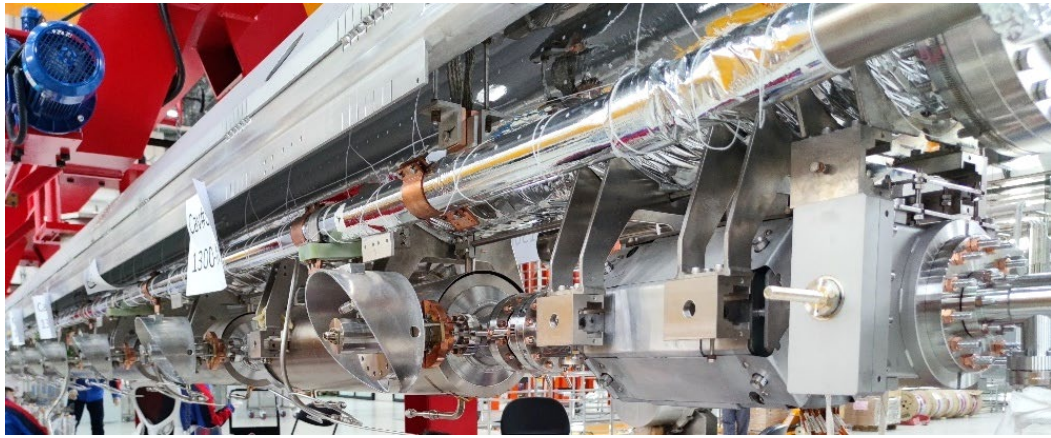
LLRF1	LLRF2	LLRF3	LLRF4	LLRF5	LLRF6	LLRF7	LLRF8
RES: 0.024 MV	RES: 0.015 MV	RES: 0.003 MV	RES: 0.336 MV	RES: 0.360 MV	RES: 0.282 MV	RES: 2.561 MV	RES: 0.370 MV
AMP: 0.00 kW	AMP: 0.00 kW	AMP: 0.00 kW	AMP: 0.00 kW	AMP: 0.00 kW	AMP: 0.00 kW	AMP: 0.00 kW	AMP: 0.00 kW
PR: 0.00 kW	PR: 0.00 kW	PR: 0.00 kW	PR: 0.00 kW	PR: 0.00 kW	PR: 0.00 kW	PR: 0.00 kW	PR: 0.00 kW
PHASE: 14.814 deg	PHASE: 14.814 deg	PHASE: 14.814 deg	PHASE: 14.814 deg	PHASE: 14.814 deg	PHASE: 14.814 deg	PHASE: 14.814 deg	PHASE: 14.814 deg
STATUS: 0.010	STATUS: 0.044	STATUS: 0.044	STATUS: 0.050	STATUS: 0.050	STATUS: 0.050	STATUS: 0.398	STATUS: 0.050
ERR: 154.00	ERR: -108.30	ERR: -4.90	ERR: 40.00	ERR: 40.00	ERR: 40.00	ERR: 40.00	ERR: 40.00
ERR: 4.201	ERR: 0.001	ERR: 0.001	ERR: 0.047	ERR: 0.048	ERR: 0.052	ERR: 0.400	ERR: 0.049
ERR: -4.289	ERR: 30.466	ERR: -45.000	ERR: -32.840	ERR: 30.579	ERR: -162.803	ERR: -99.138	ERR: -112.062
ERR: -37.73 %	ERR: -298.62 %	ERR: -28.72 %	ERR: -4.80 %	ERR: -2.74 %	ERR: 4.23 %	ERR: 0.62 %	ERR: -2.10 %
ERR: 106.115 deg	ERR: 109.814 deg	ERR: 172.834 deg	ERR: -9.415 deg	ERR: 202.798 deg	ERR: 139.139 deg	ERR: 152.056 deg	ERR: 152.056 deg
ERR: -38.038	ERR: -45.324	ERR: 137.714	ERR: 92.269	ERR: 48.016	ERR: -51.335	ERR: -13.044	ERR: 16.297
ERR: 0.010	ERR: 0.044	ERR: 0.044	ERR: 0.050	ERR: 0.050	ERR: 0.400	ERR: 0.050	ERR: 0.050



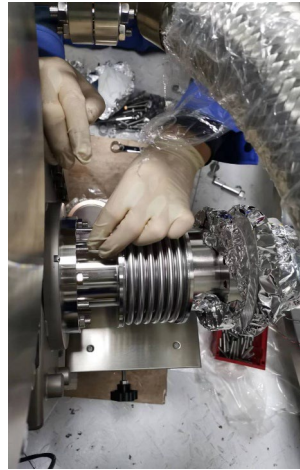
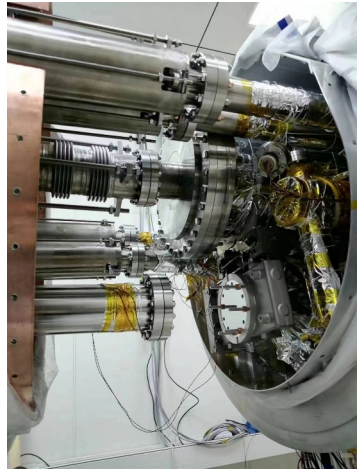
# Cavity String and Cryomodule Assembly

- Cavities HPR before string assembly.
- Cavity string keeps in vacuum all the way to module testing.



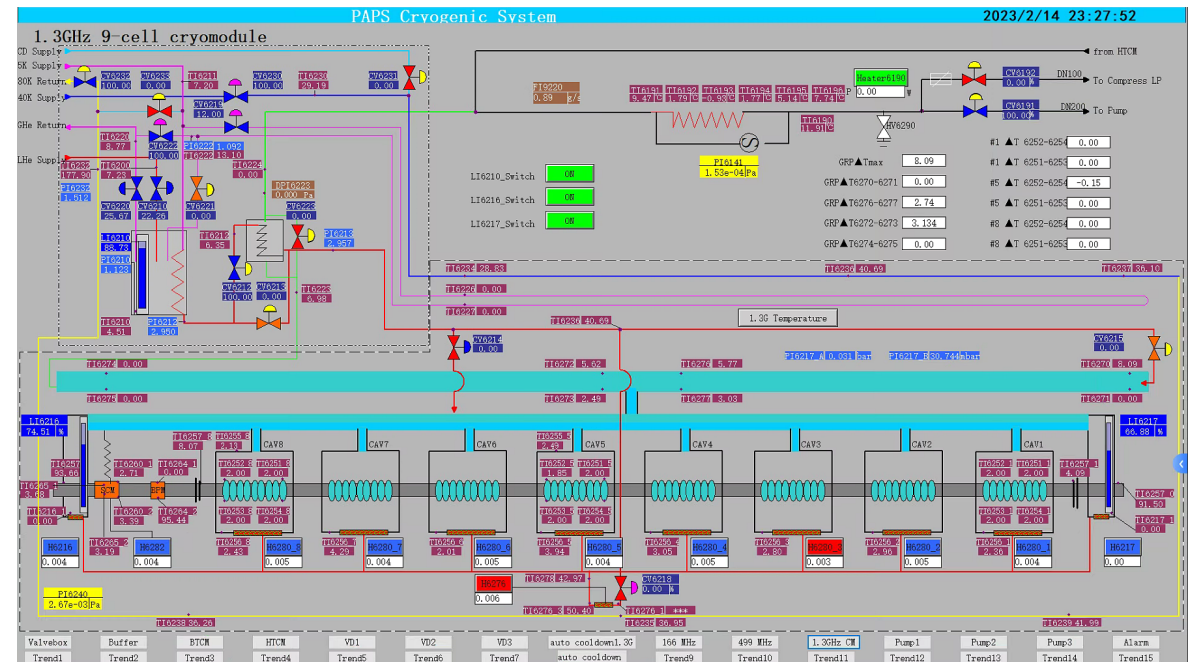


# Cryomodule Installation in Horizontal Test Stand



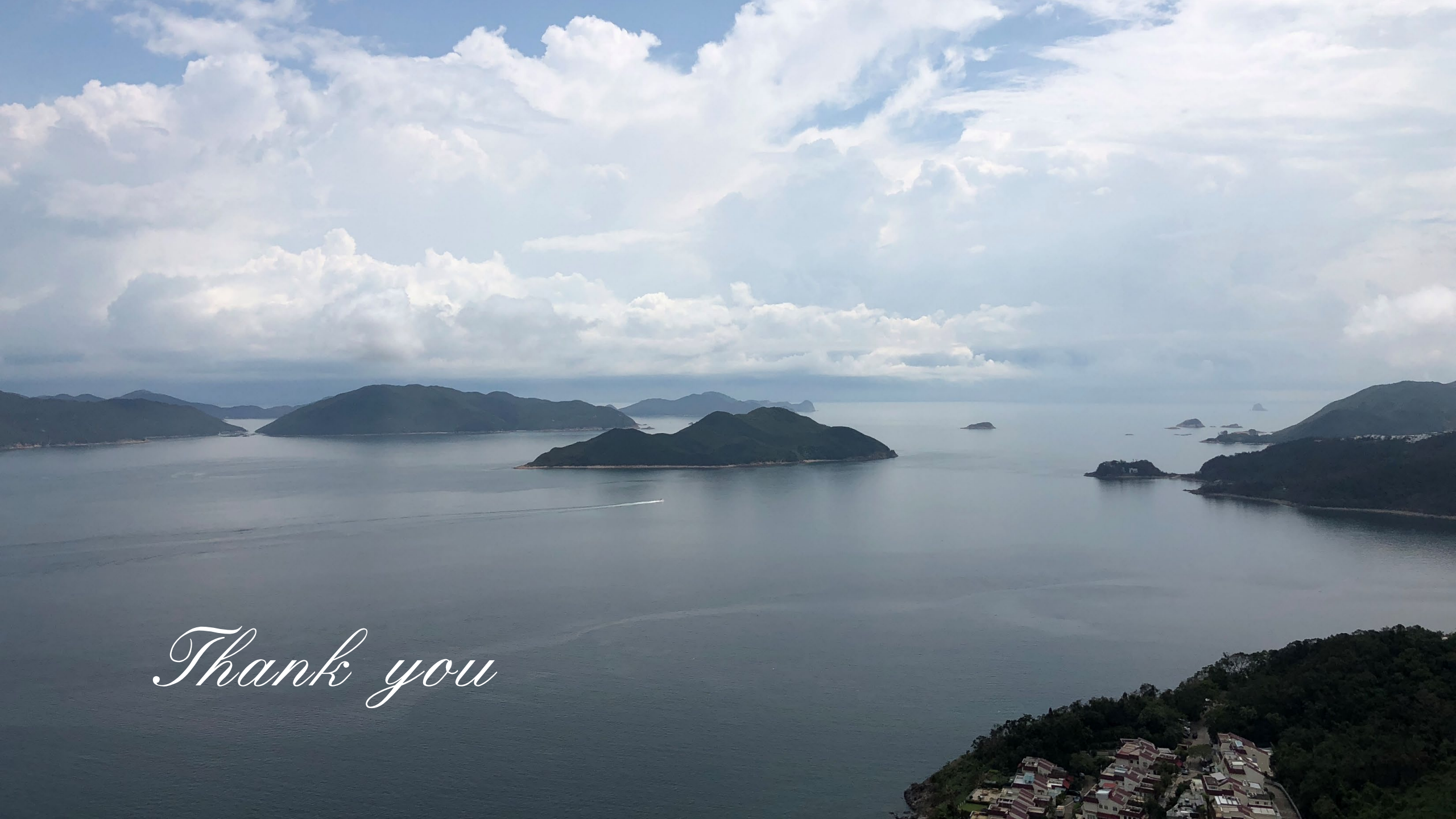
# 2 K Cool Down and Cavity High Power Test

- ✓ Fast cool down between 40 K to 4.2 K to expel magnetic flux.
- ✓ Cavity, coupler and cryomodule isolation vacuum OK.
- ✓ Cavity frequency, tuner, piezo, input coupler QL adjustment, HOM coupler FM Qe OK.
- ✓ Preliminary individual cavity test at 16 MV/m show high Q.
- ✓ LLRF system commissioning, unit test, microphonics measurement, data analysis ... ongoing.
- ✓ Faraday cups to be installed to measure dark current in next cool down and test.



# Summary

- CEPC SRF layout and parameters are fixed for TDR. Consistent with CEPC physics run requirement (Higgs first, mode-switching), different from FCC-ee.
- Both 650 MHz and 1.3 GHz Mid-T high Q cavities achieved world leading performance. High performance demonstration of the prototype cryomodules is the next major goal. Mid-T is promising for high Q application.
- Post TDR (EDR) task: Focus on optimization of the Higgs cavity and cryomodule design. Develop high current HL-Z and high gradient high Q ttbar cavity/module concept. Speed up Nb<sub>3</sub>Sn and other new material cavity R&D for CEPC with their huge spin-off for society.



*Thank you*