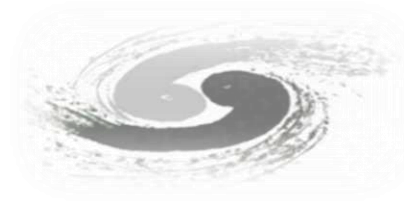


# CEPC ToF Detector R&D Using LGAD

IAS Program on High Energy Physics (HEP)

**Yunyun Fan**

2023.02.12





# Outline

**I. Motivation**

**II. AC-LGAD in IHEP**

**III. LGAD in IHEP**



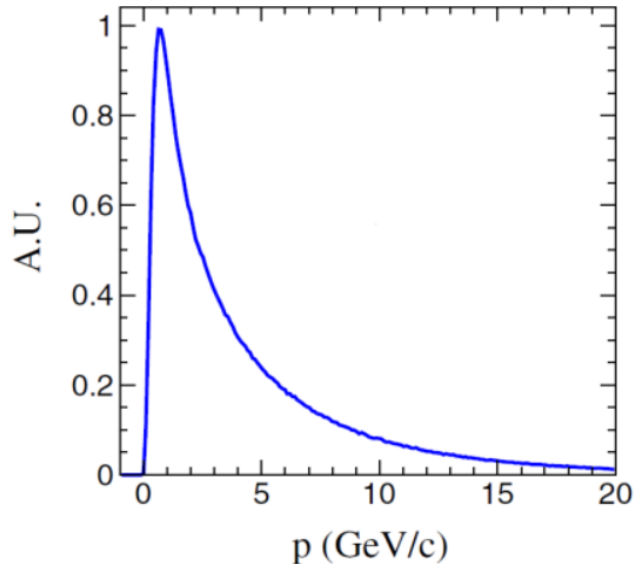
# Motivation

## Particle separation problems for CEPC flavor physics: k/pi, k/p

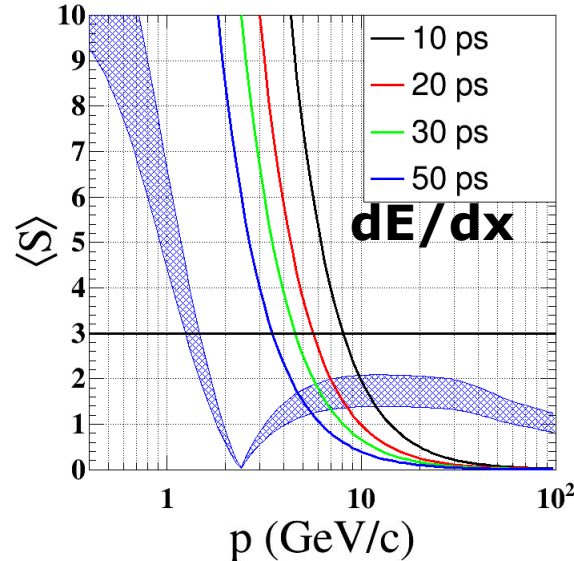
- dE/dx or dN/dx detector : **bad performance around 2GeV**
- **ToF improves the separation ability in the low-energy range**

Application of time flight detector : 50 ps-> 30ps-> 20 ps-> 10 ps,  
extend the capabilities of particle separation of particles below 5 GeV

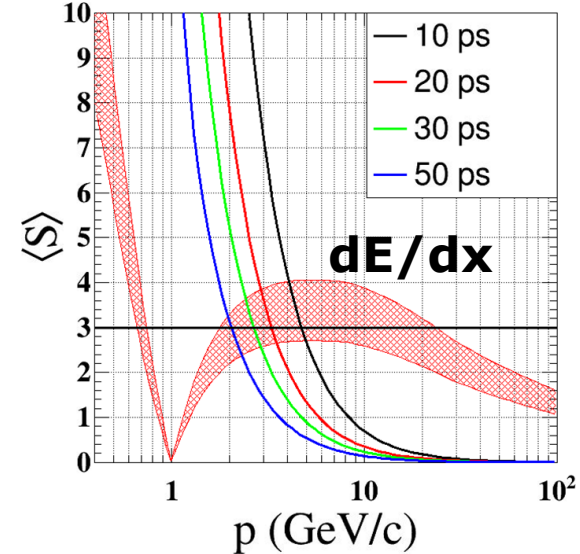
### Distribution of CEPC particles



### k/p Separation



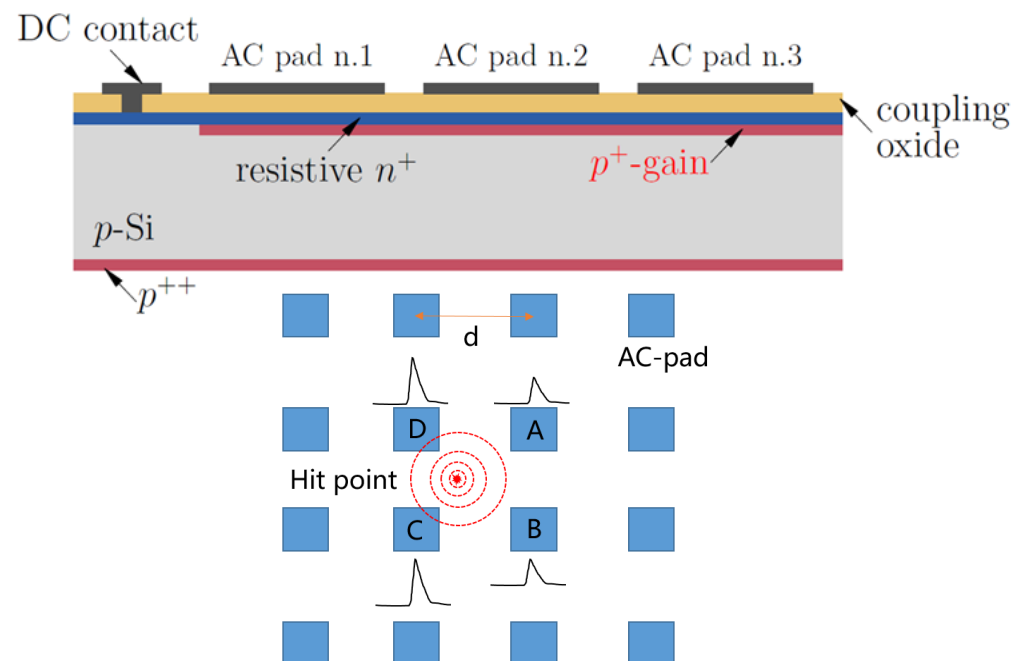
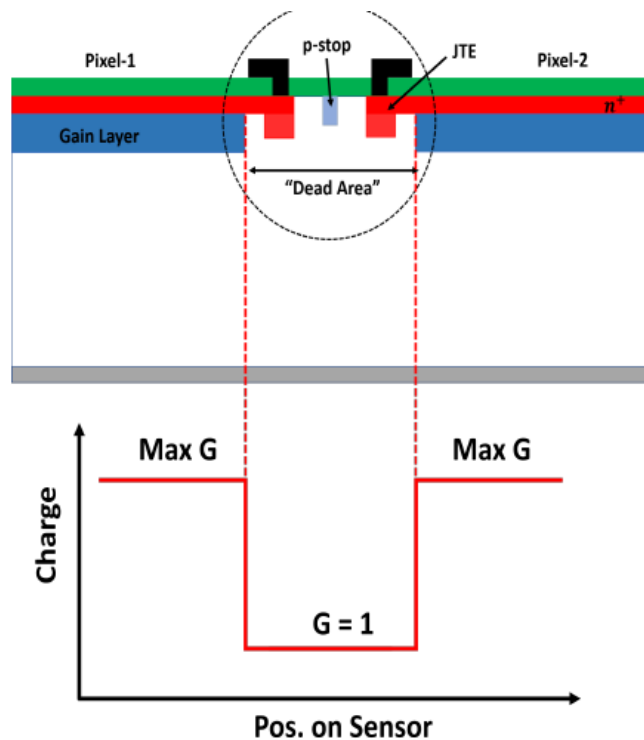
### k/pi Separation



# Candidate of ToF for CEPC

## Candidate of ToF for CEPC

- **LGAD**: high timing resolution (30 ps) , low gain, high S/N
- **AC-LGAD**: 4 dimension detection (spatial and 30-40 ps time resolution)、no dead region





# Outline

I. Motivation

**II. AC-LGAD in IHEP**

III. LGAD in IHEP

# Design of AC-LGAD

## Different designs of AC-LGAD in IHEP

### Geometric shape:

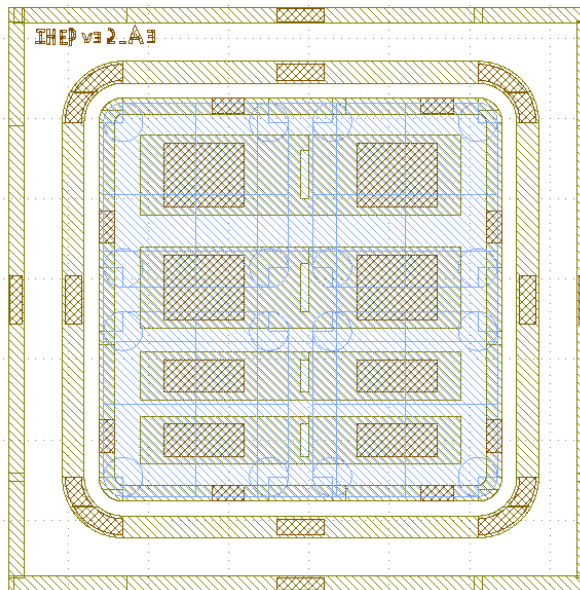
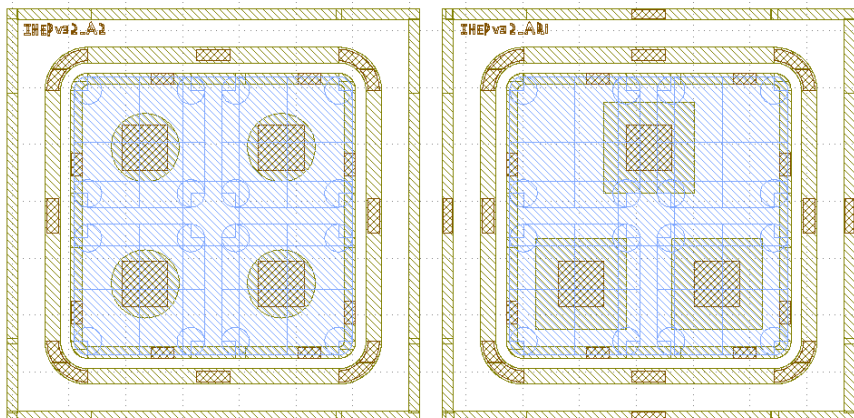
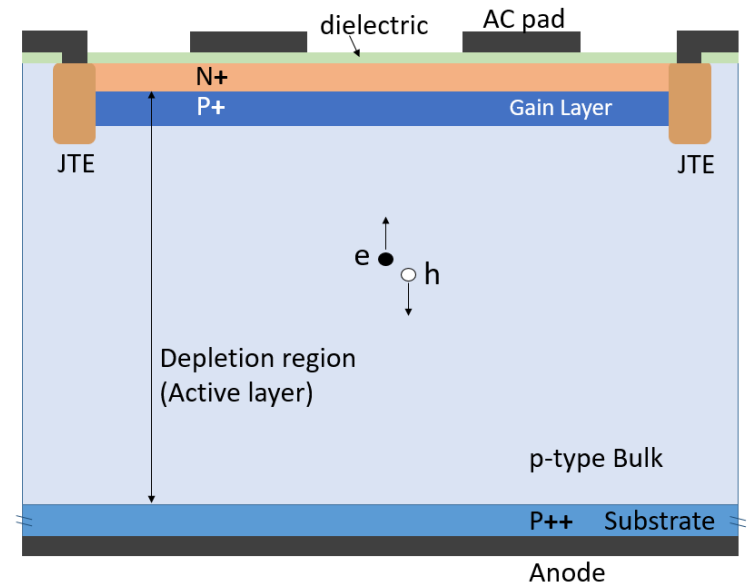
- ✓ Different arrange of pads: different signal path
- ✓ Pixels AC-LGAD
- ✓ Strip AC-LGAD

### Different doping:

- ✓ N+dose: attenuation effect

### Different arrange of the pads

### Different widths of the pads

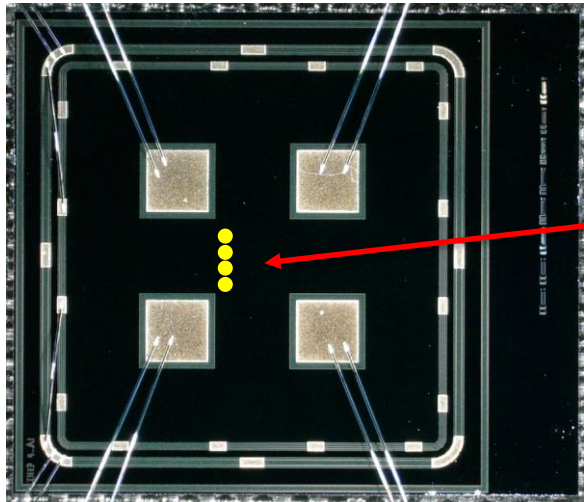
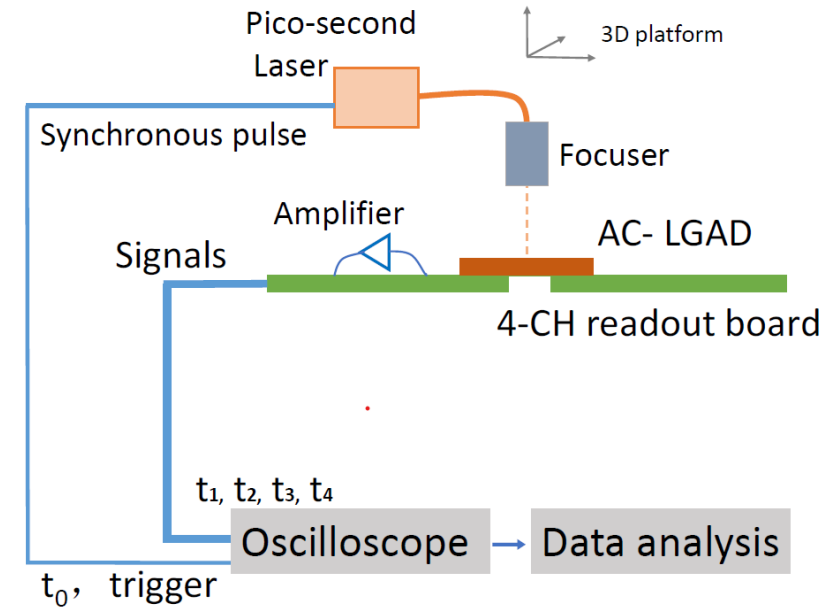


### Different N+ dose

| Sensors | N+ dose | AC-pad size [ $\mu\text{m}$ ] | Pitch size [ $\mu\text{m}$ ] |
|---------|---------|-------------------------------|------------------------------|
| W7Q1    | 10.0 P  | 1000                          | 2000                         |
| W5Q1    | 5.0 P   | 1000                          | 2000                         |
| W5Q2    | 1.0 P   | 1000                          | 2000                         |
| W5Q3    | 0.5 P   | 1000                          | 2000                         |
| W5Q4    | 0.2 P   | 1000                          | 2000                         |

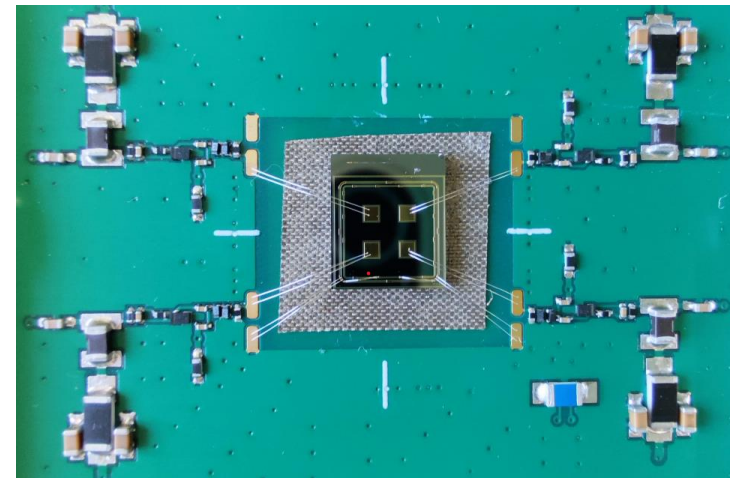
# Performance Test Setup of AC-LGAD

- **Timing and spatial resolution test of AC-LGAD**
- **Transient current technique (TCT)**
- Picosecond Laser: 1065 nm , spot size  $10\ \mu\text{m}$  ( $3\sigma$ )
- **4 channels readout board designed by IHEP**
  - 470  $\Omega$  Broadband inverting trans-impedance amplifie
  - Reference of 1 channel board designed by UCSC



Laser spot

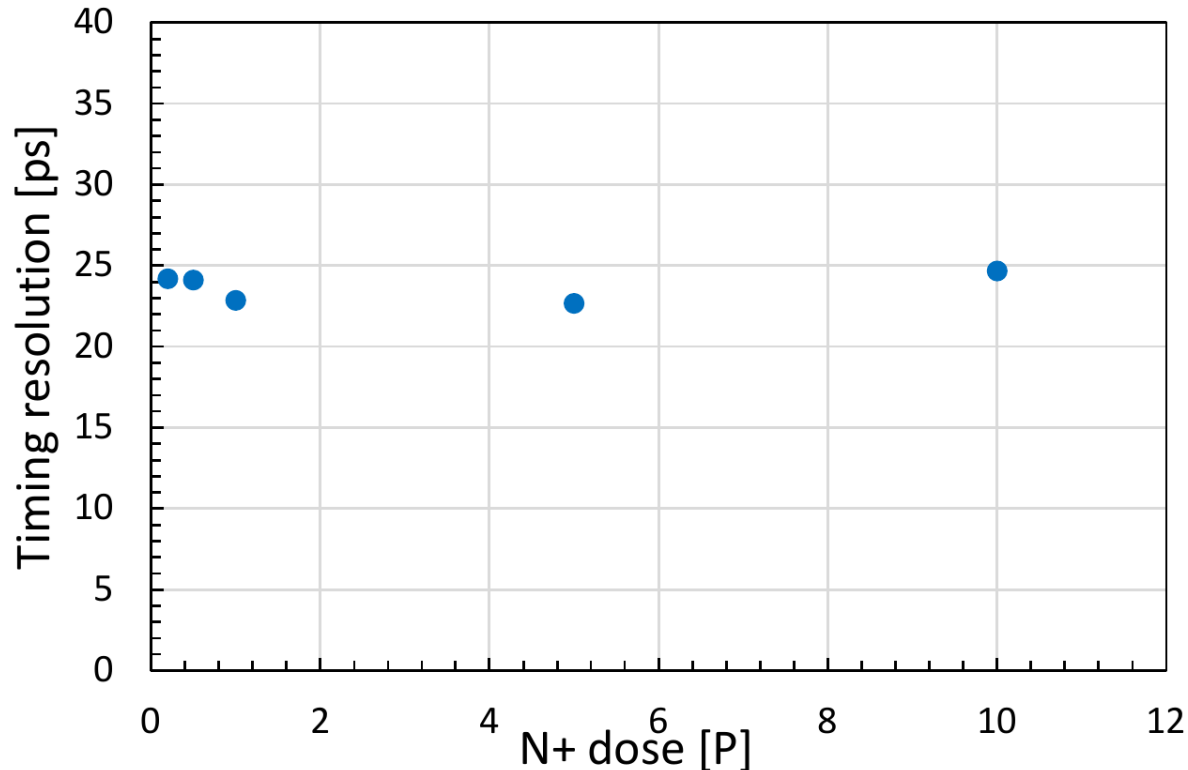
4 channels readout board designed by IHEP



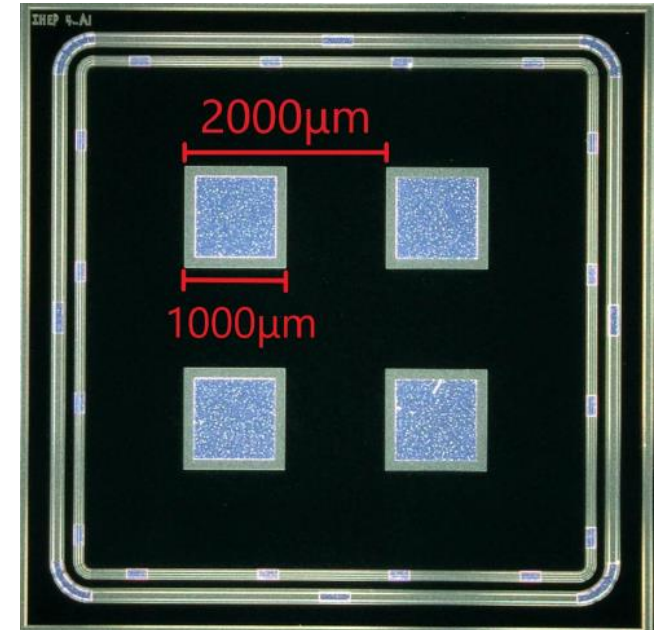
# Timing resolution of AC-LGAD

- Timing resolution of AC-LGAD with different N+ dose
  - 22~25ps
  - N+ very slightly affects the time performance

Timing resolution of AC-LGAD with different N+ dose



Tested AC-LGAD



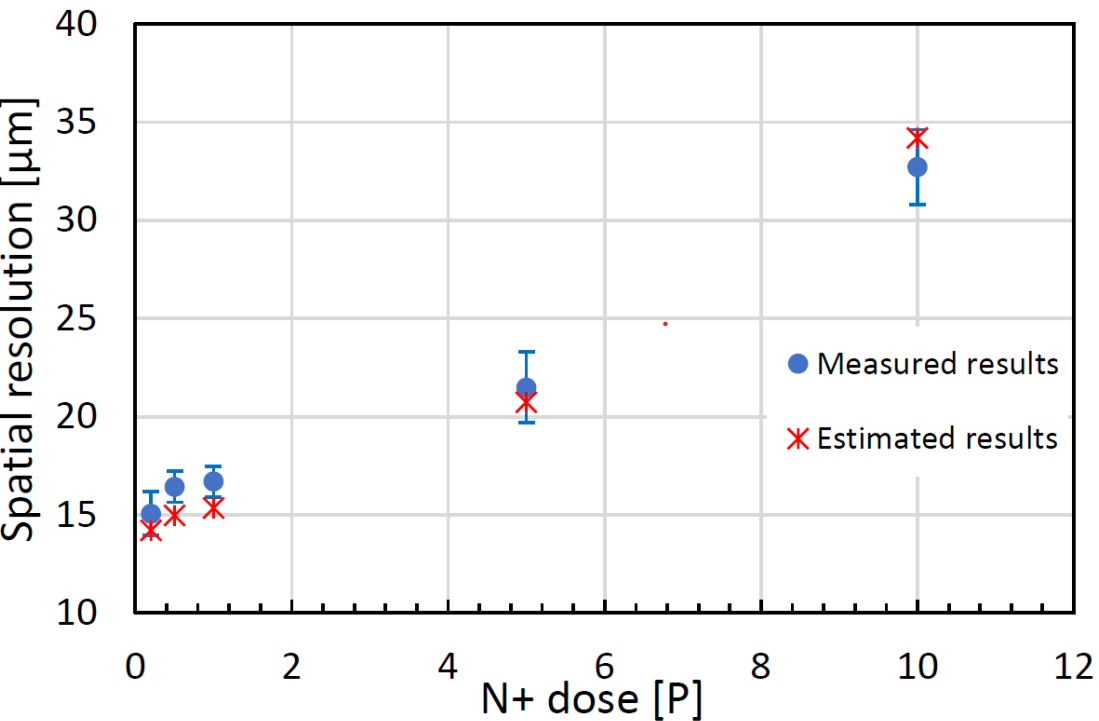




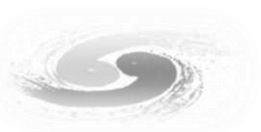
# Spatial resolution of AC-LGAD

## Spatial resolution Vs N+ dose

- 10 P → 0.2 P, spatial resolution ↑ 15μm (minimum)
- Estimated laser point positions fit the measured well
- **Better than the FBK design** even with 2 times larger pitch



| Sensors      | Pitch size [μm] | Spatial resolution [μm] | Time resolution [ps] |
|--------------|-----------------|-------------------------|----------------------|
| IHEP AC-LGAD | 2000            | 15                      | 22 (laser)           |
| FBK AC-LGAD  | 500             | 11                      | 32 (laser)           |
| BNL AC-LGAD  | 100             | -                       | 45 (beta source)     |



**I. Motivation**

**II. AC-LGAD in IHEP**

**III. LGAD in IHEP**



# IHEP-IME LGAD: Version3 Design

- The design parameters: IHEP-IME Version3 W12 and Version2 W7Q2
  - The same designed doping
  - Edge distance is different :V2(V3): 500 μm(500 μm)x500 μm(300 μm),
  - IP : V2(V3) 120 μm(90 μm)

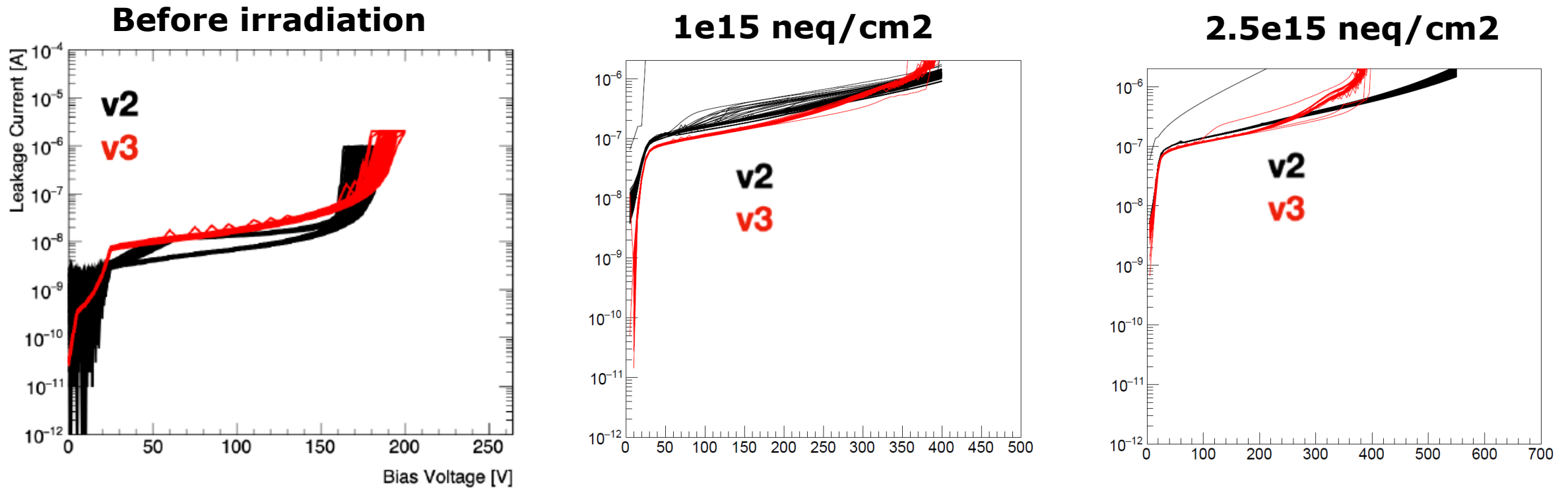
### IHEP\_IMEv2 LGAD design

| Sensor |    | Diffuse* | C dose(a.u.) | C factor (x10 <sup>16</sup> cm <sup>2</sup> ) |
|--------|----|----------|--------------|---|
| W4     | Q1 | CLBL     | 0.2          | 2.57  |
|        | Q2 | CLBL     | 1            | 1.77  |
|        | Q3 | CLBL     | 5            | 1.60  |
|        | Q4 | CLBL     | 10           | 1.50  |
| W7     | Q1 | CHBL     | 0.2          | 1.62  |
|        | Q2 | CHBL     | 0.5          | 1.14  |
|        | Q3 | CHBL     | 1            | 1.18  |
|        | Q4 | CHBL     | 3            | 1.34  |
| W8     | Q1 | CHBL     | 6            | 1.30  |
|        |    |          |              | 1.32  |
|        | Q2 | CHBL     | 8            | 1.32  |
|        | Q3 | CHBL     | 10           | 1.23  |
|        | Q4 | CHBL     | 20           | 1.29  |

**BEST**

| number   | Type  |
|----------|---|
| 12       | repeat v2 w7_II                                 |
| 13       | repeat v2 w7_II                                 |
| 14       | repeat v2 w4_II                                 |
| 15       | change B dose, 0.5 unit C(low thermal load)     |
| 16,17    | change C dose (high thermal load)               |
| 18       | C with median thermal load                      |
| 19       | repeat v2 w1_I                                  |
| 20,21,22 | high energy C implantation                      |
| 23       | thick EPI(65um) without C implantation          |
| 24       | thick EPI(65um) , 0.5 unit C(high thermal load) |
| 25       | thick EPI(80um) without C implantation          |
| 26       | thick EPI(80um), 0.5 unit C(high thermal load)  |

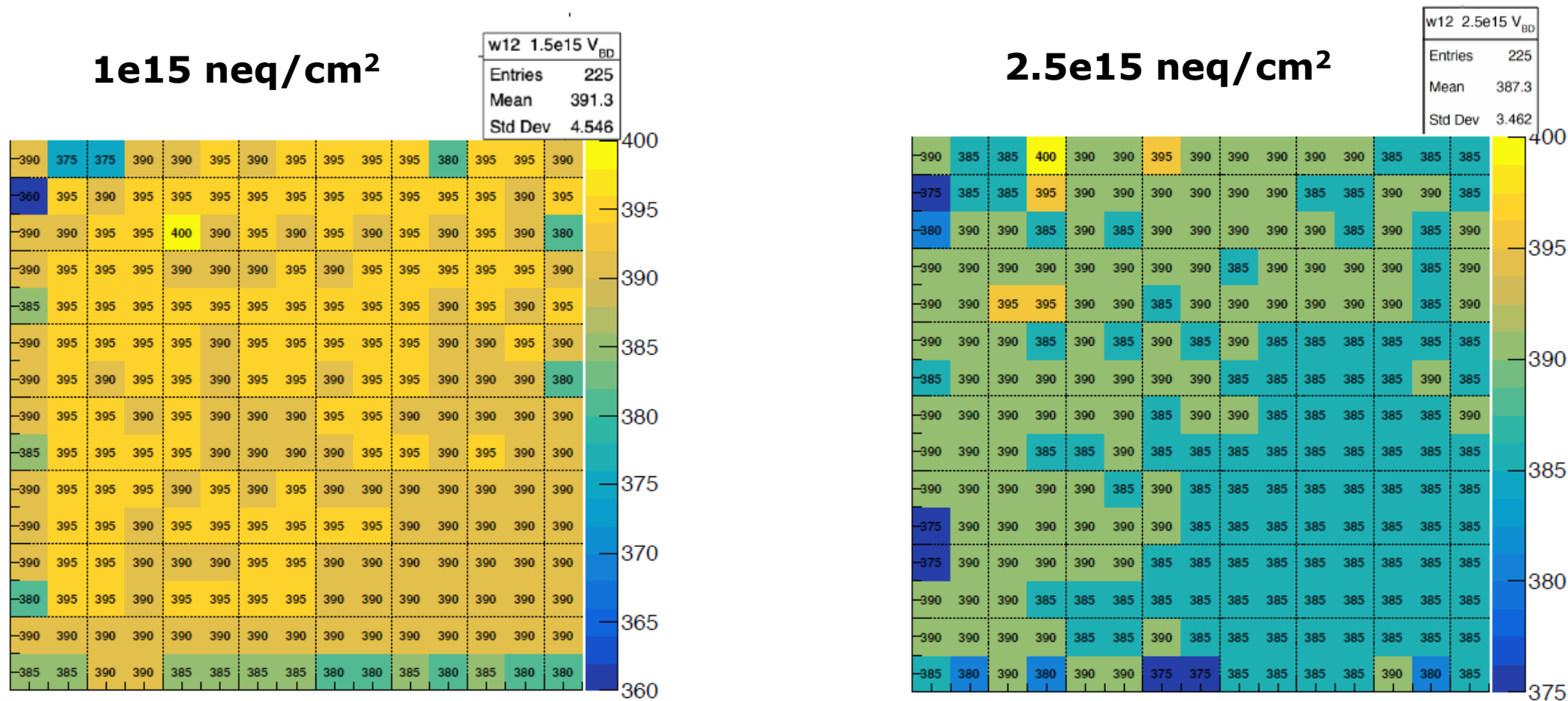
# Consistency of the 15x15 sensor for IHEP



- Good consistency of IV for the 15x15 sensors
- Before irradiation, smaller leakage current in V3
  - may caused by differences in fluence/accepter removal coefficients of V3 is larger than v2.



# Breakdown Voltage of the IME version3 15 x 15

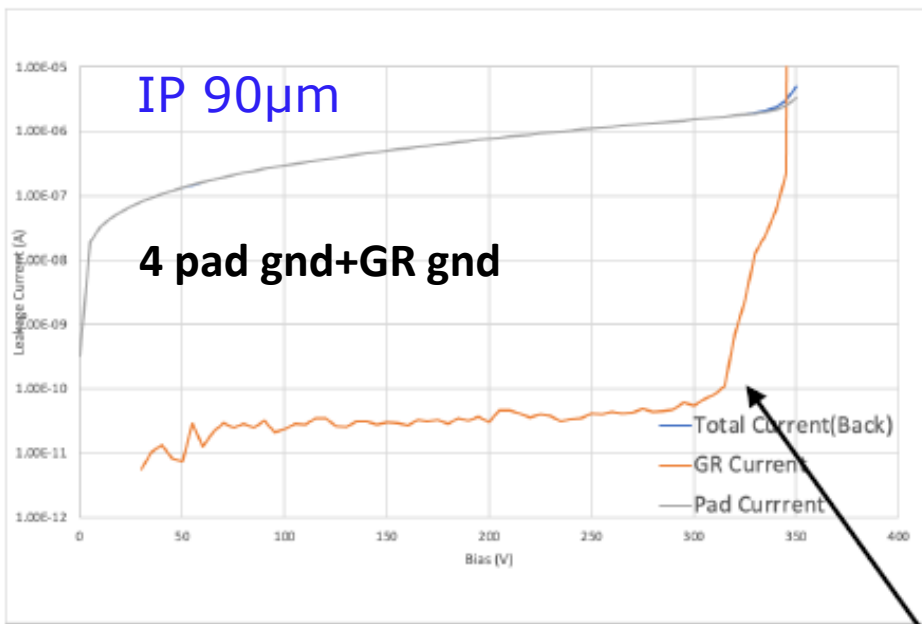


- After irradiation, uniformity becomes better: **std 4.5V -> 3.4V**
- breakdown voltage decrease: **391V -> 387 V**

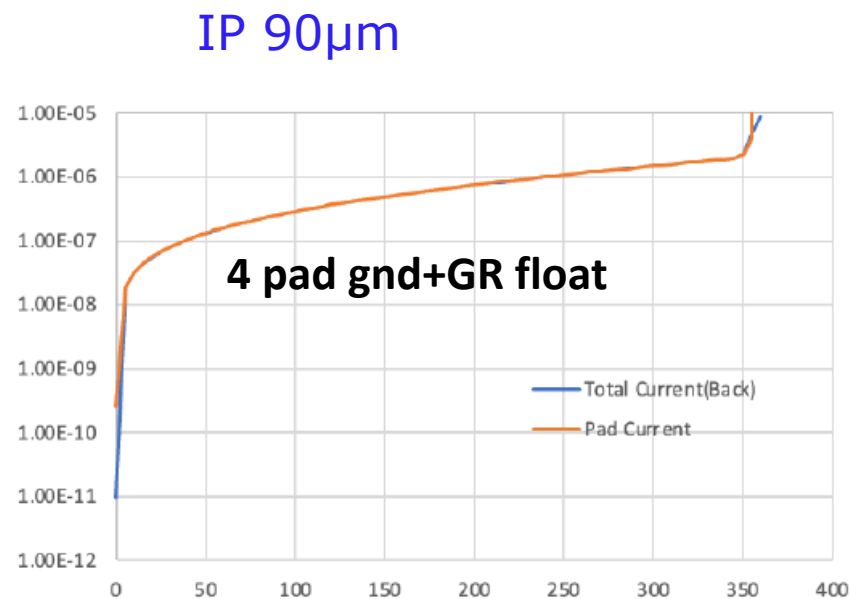


# IV for Version3 W12 2x2

## IV before irradiation for IP 90 $\mu\text{m}$



GR breakdown earlier than pads.  $V_{bd}$  around 340V



In these 2 configurations, the guard ring is gnd or float:

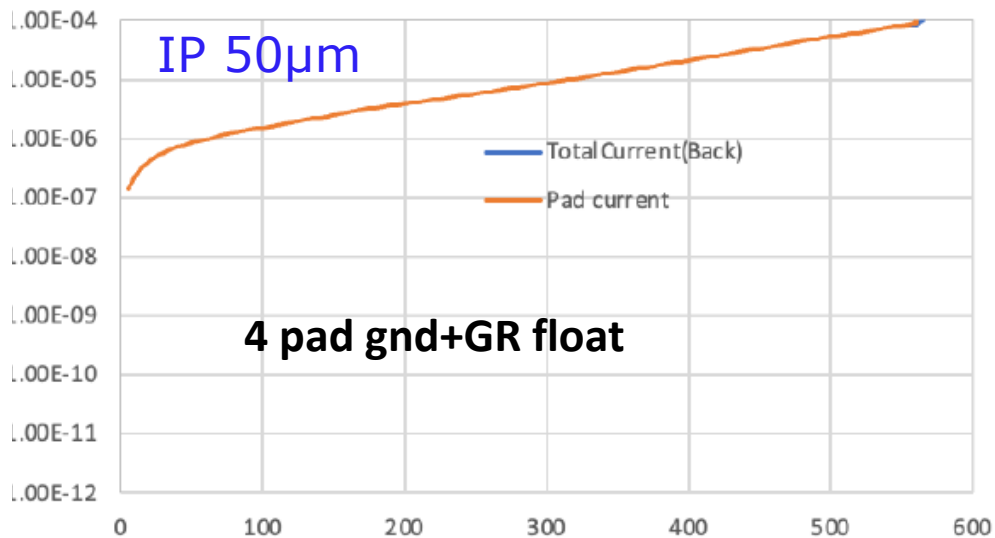
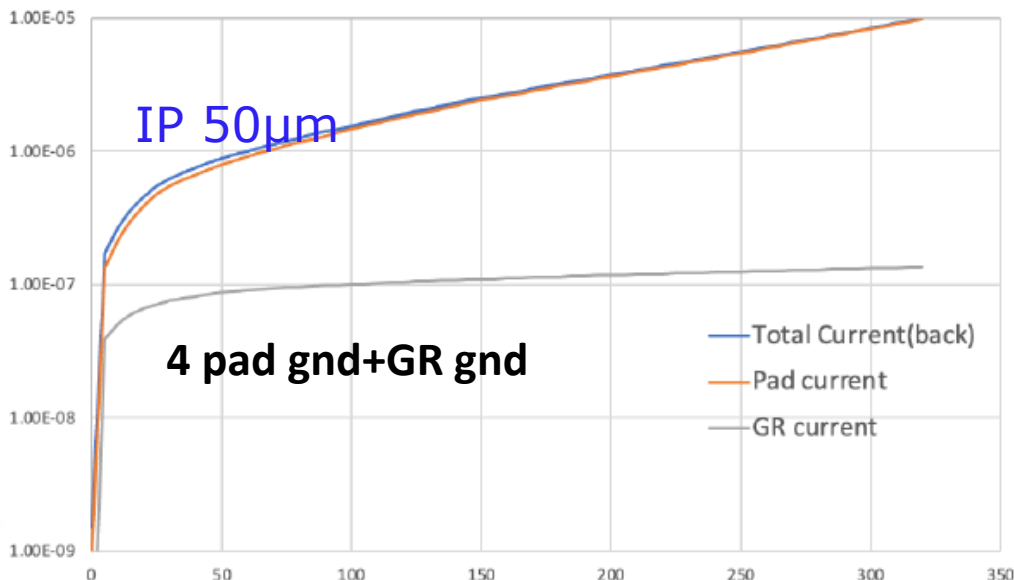
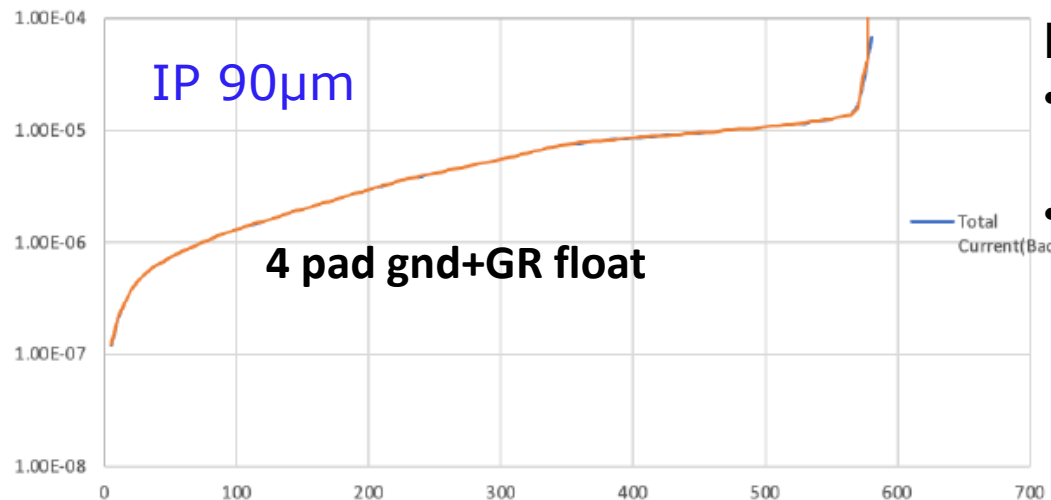
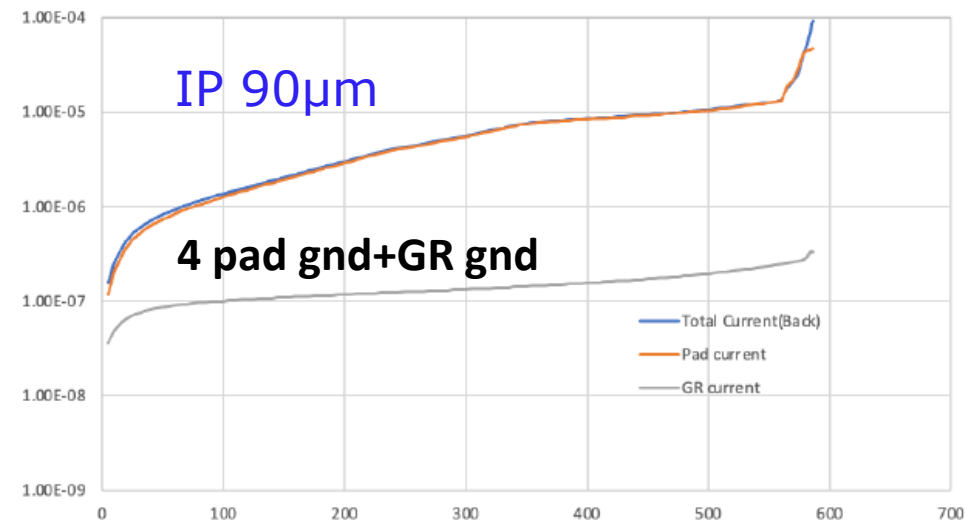
GR ground could reduce the breakdown voltage

$V_{bd}$ : 4 pad gnd+GR gnd ( $\sim 340$  V) < 4 pad gnd+GR float ( $\sim 351$  V)



# IV for V3 W12 2x2 with different IPs

## IV after 2.5e15 neq/cm2 irradiation



### Leakage current:

- increase about 10 times
- IP 50 > IP 90

### Breakdown voltage increase:

- IP 90: 340 V -> 570 V
- IP 50: No obvious breakdown

In these 2 configurations, sensors breakdown near 570V. GR connections don't affect the V<sub>bd</sub>.

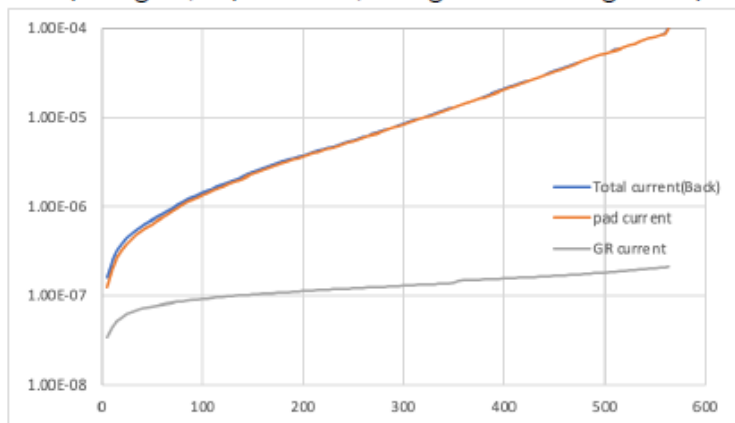




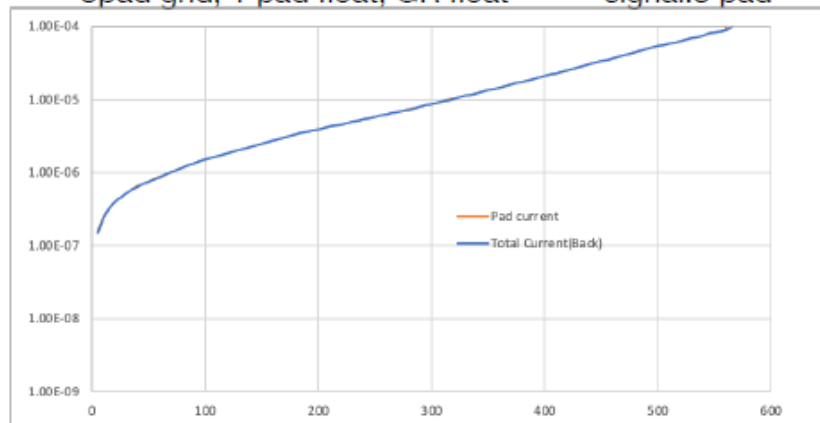
# IV for V3 W12 2x2 with different IPs

IHEP-IME Version3 W12: **IP 50 μm** after **2.5e15 neq/cm2** irradiation

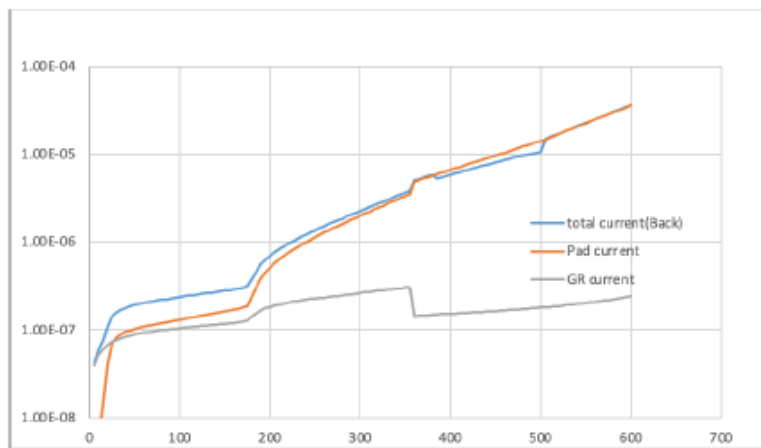
• 3pad gnd, 1 pad float, GR gnd signal:3 pad



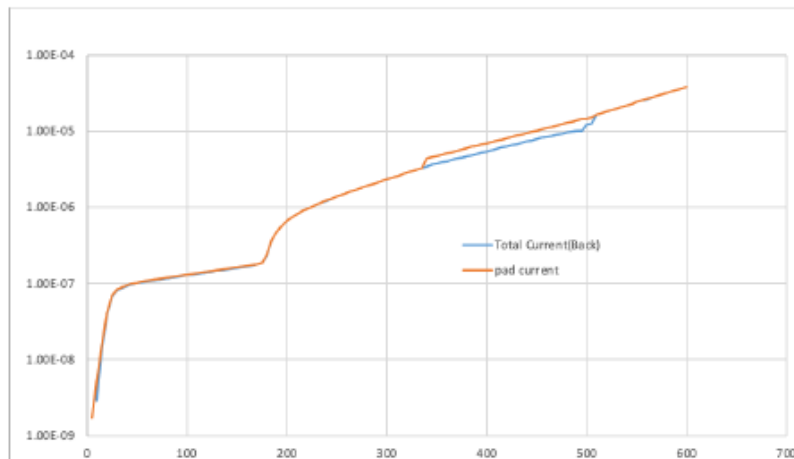
• 3pad gnd, 1 pad float, GR float signal:3 pad



• 3pad float, 1 pad gnd, GR gnd signal:1 pad



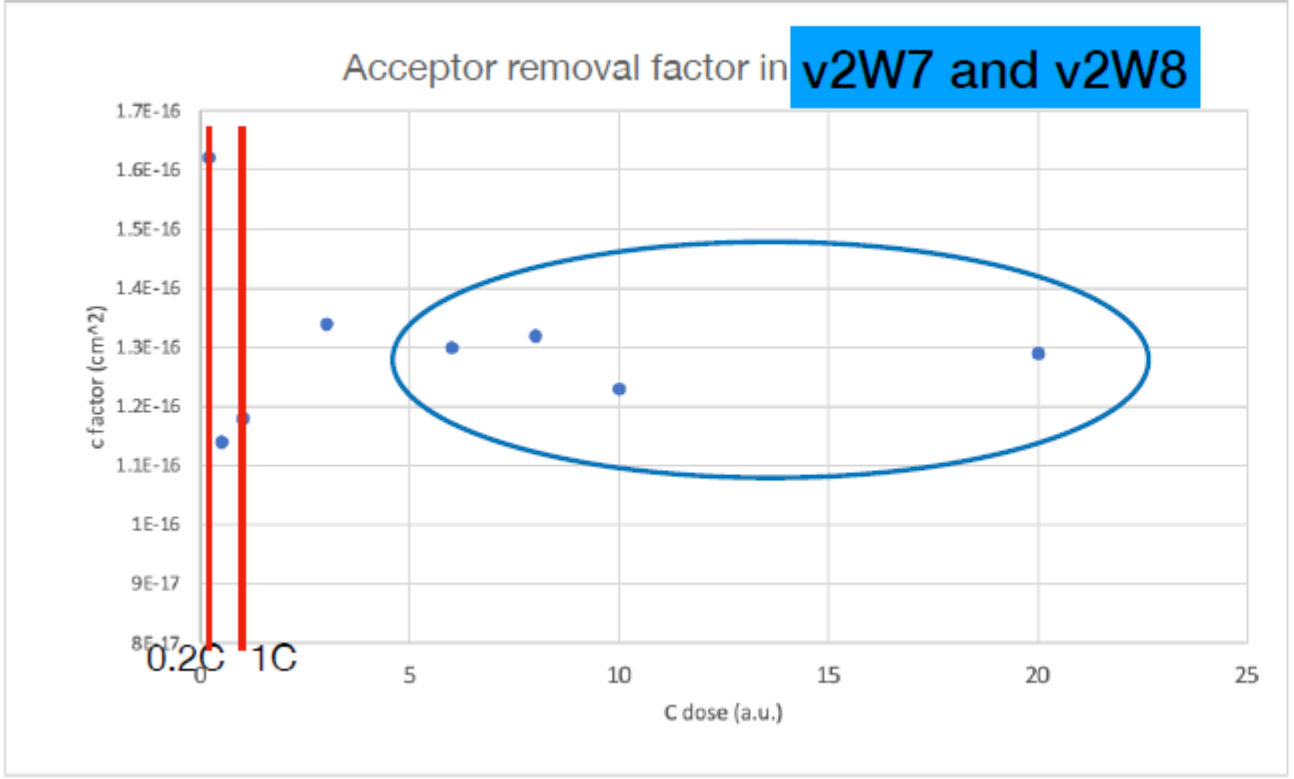
• 3pad float, 1 pad gnd, GR float signal:1 pad



- In the upper 2 conditions, sensors don't breakdown, similar to the last page when all 4 pads are GND.
- Soft breakdown was observed in the lower 2 conditions, when testing 1 pad with 3 pads floating.
- In the 3rd condition, both GR and pad current have a bump near 200V.



# Acceptor removal factors of version3 with different carbon doses 17



IHEP\_IMEv3 LGAD NEW deigns

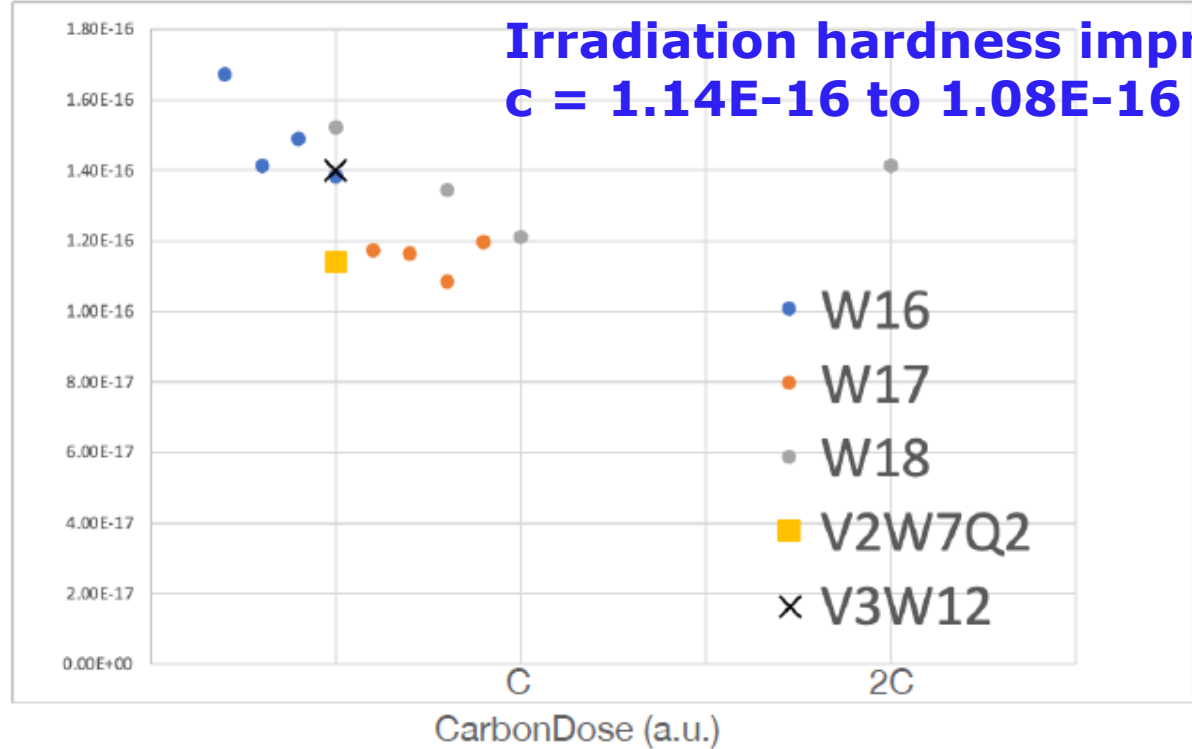
| Sensor             | Diffuse | C dose(a.u.)   |  |
|--------------------|---------|----------------|--|
| <b>W15</b>         | CLBL    | 0.5            | Different B dose                           |
| <b>W16<br/>W17</b> | CHBL    | 0.2            | Interpolate v2w7 to minimize the C factor. |
|                    |         | 0.3            |  |
|                    |         | 0.4            |  |
|                    |         | 0.5            |  |
|                    |         | 0.6            |  |
|                    |         | 0.7            |  |
|                    |         | 0.8            |  |
|                    |         | 0.9            |  |
| <b>W18</b>         | CMBL    | 0.5, 0.8, 1, 2 | Change c thermal load                      |

- The minima will probably show up between 0.2 c to 1 c.
- For large dose (in W8), the c factor converges, the carbon distribution in these devices become similar.

# Acceptor removal factors of version3 with different carbon doses 18

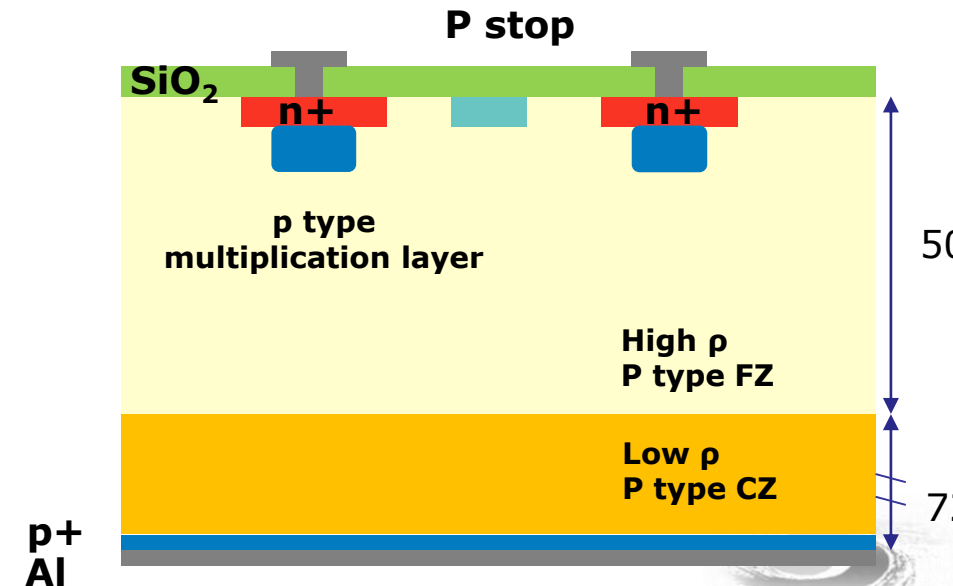
- **V3 W16 W17:** high carbon thermal load, shallow carbon penetration depth ( same as V2W7 V2W8)
- **V3 W18:** median carbon thermal load, shallow carbon penetration depth
- Comparison: V3 W12, V3 W16 Q4 and V2W7Q2 (same design)

| Carbon dose | type    | C value  |
|-------------|---------|----------|
| 0.2C        | W16_I   | 1.67E-16 |
| 0.3C        | W16_II  | 1.41E-16 |
| 0.4C        | W16_III | 1.49E-16 |
| 0.5C        | W16_IV  | 1.38E-16 |
| 0.6C        | W17_I   | 1.17E-16 |
| 0.7C        | W17_II  | 1.17E-16 |
| 0.8C        | W17_III | 1.08E-16 |
| 0.9C        | W17_IV  | 1.20E-16 |
| 0.5C        | W18_I   | 1.52E-16 |
| 0.8C        | W18_II  | 1.34E-16 |
| C           | W18_III | 1.21E-16 |
| 2C          | W18_IV  | 1.41E-16 |



# Total Ionization Dose of LGAD

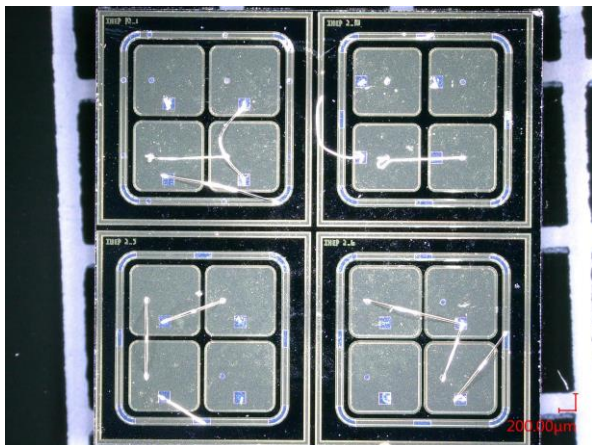
- **Study the TID damage of LGAD :**
  - optimize the design of LGAD surface properties such as the inter-pad distance and the gap between the active edge and the edge
  - Maximum the fill factor
- **Total ionizing dose experiment to study the TID: 2MGy**
  - surface damage at the SiO<sub>2</sub> and the Si - SiO<sub>2</sub> interface by inducing oxide charges and interface traps
  - Points defects in silicon sensors by Compton electrons and photoelectrons



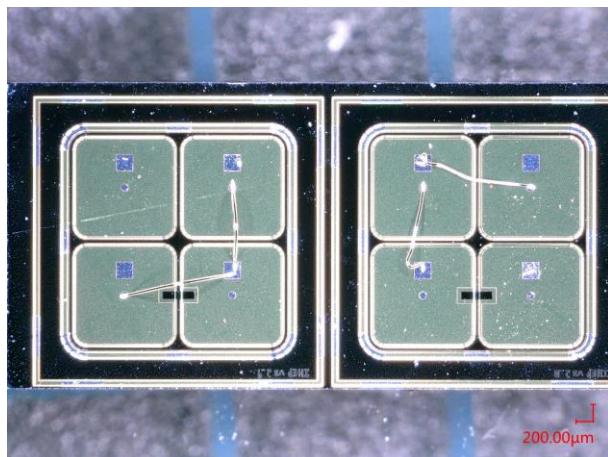
# TID study of IHEP-IME version3/2 sensors

- Quad LGADS with Shallow carbon were produced with six different inter-pad spacings (50  $\mu\text{m}$  – 100  $\mu\text{m}$ )
  - IMEV3\_2-5 < IMEV3\_2-6 < IMEV3\_2-7 < IMEV3\_2-8 < IMEV3\_2-9 < IMEV3\_2-10
- Co60 irradiated up to 2 MGy

IMEv2 W7 Q2  
(most radiation  
hardness)



IMEv3 W12



Cylinder Co60  
source



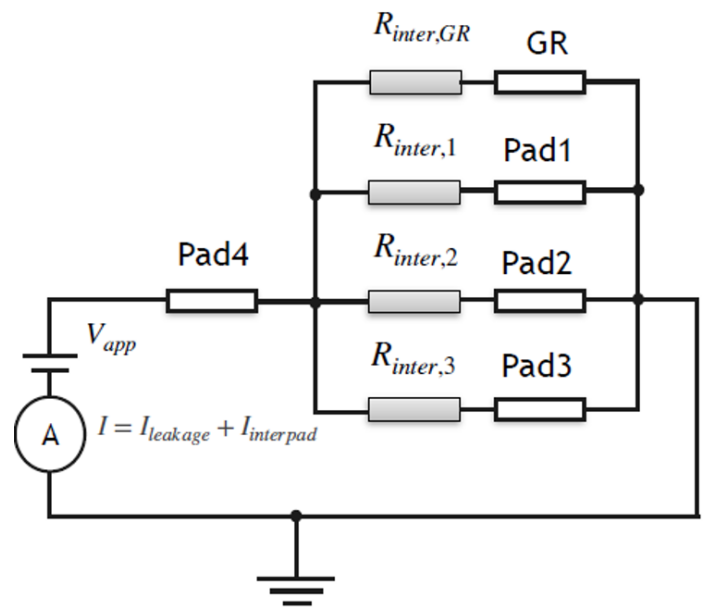
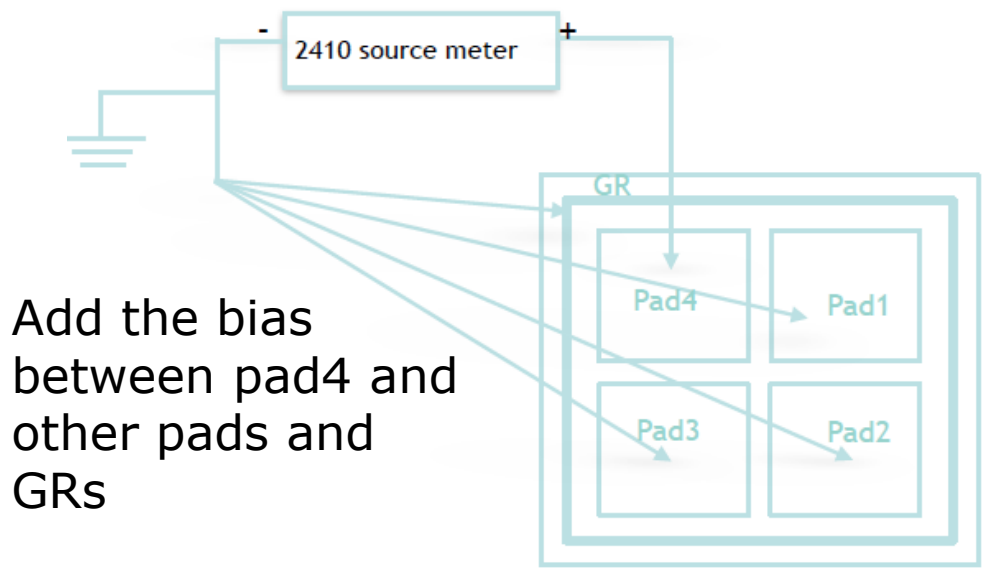


# Inter-pad R Measurement

Apply the extra bias voltage ( $\Delta U_i$ ) between the tested pads (pad4) and the other pads and GR while the sensor is biased on the backside with a bias voltage (U).

$$R_I \approx \frac{\Delta U_i}{\Delta I}$$

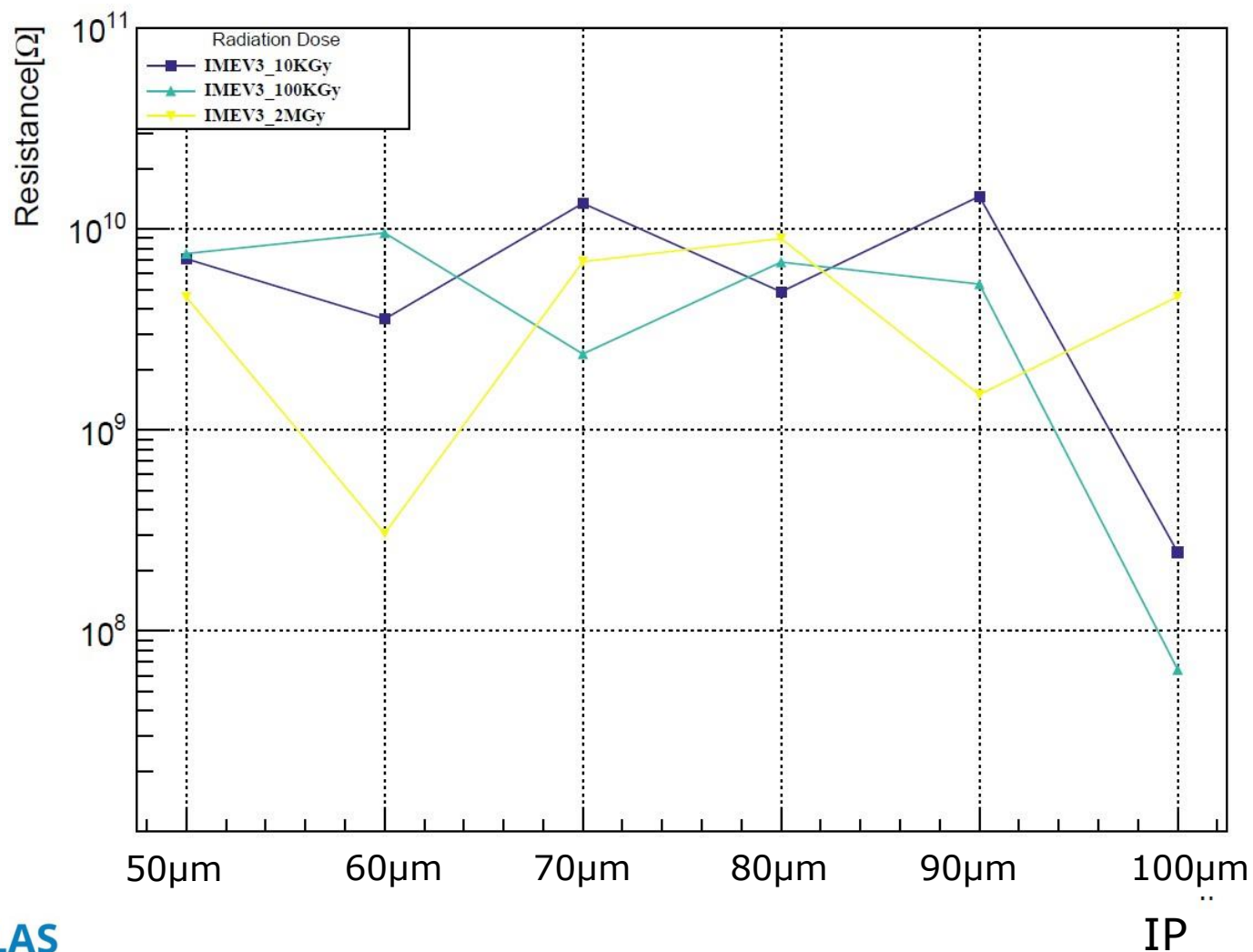
$\Delta I$ :  $I_{U_i} - I_{U_i=0}$  the increase of the leakage current on pad4 while the bias voltage increase ,  
 $\Delta U_i$ : the change of biased voltage on pad4.  
The pad1-3 and GR are grounded.





# Inter-pad R

The inter-pad resistance of IHEP-IME v3 sensors when Bias = 85 V



IMEV3\_2-5, IMEV3\_2-6,  
IMEV3\_2-7, IMEV3\_2-8 ,  
IMEV3\_2-9, IMEV3\_2-10

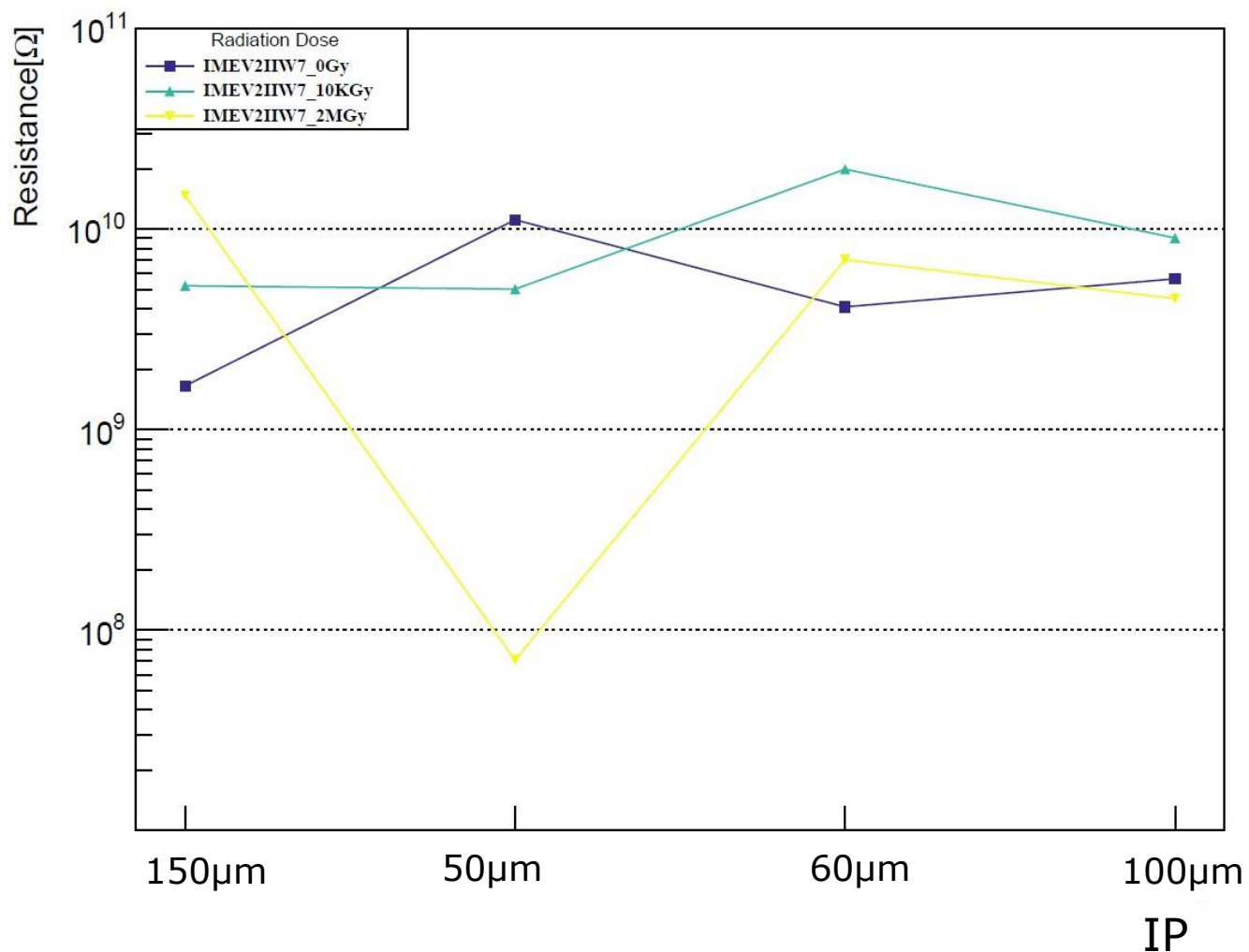
**10 MΩ < R after 2 MGy irradiation**

No regular pattern was observed. Will study the reason further.



# Inter-pad R

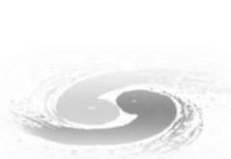
The inter-pad resistance of IHEP-IME v2 W7 sensors when Bias = 85 V



IMEV2\_2-1, IMEV2\_2-5  
IMEV2\_2-6, IMEV2\_2-10

**10 MΩ < R after 2 MGy irradiation**

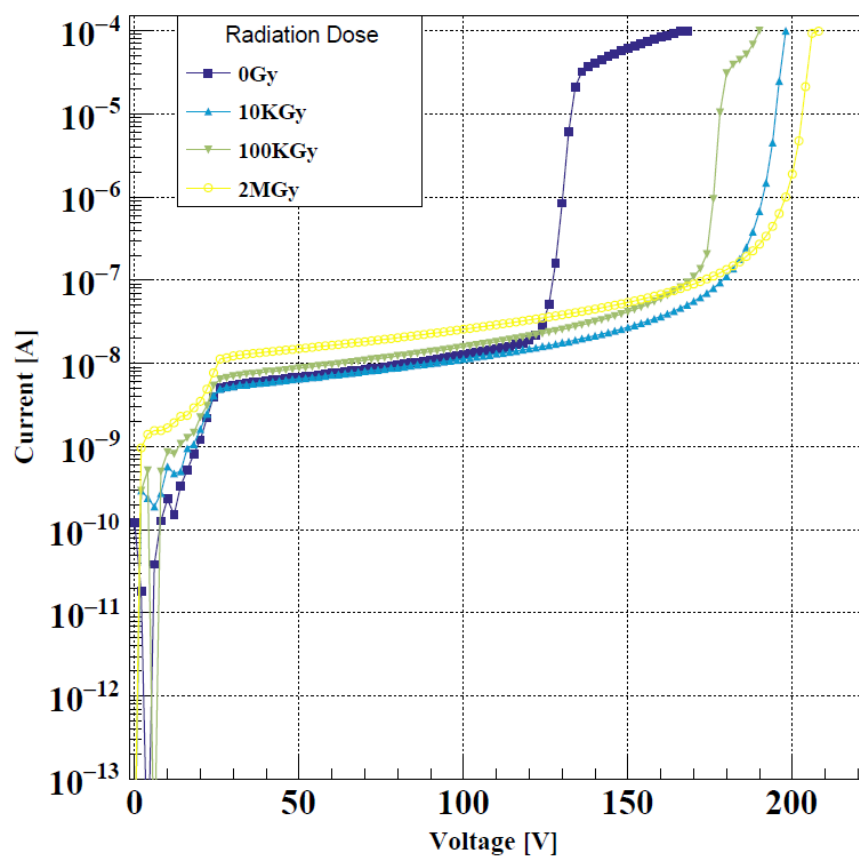
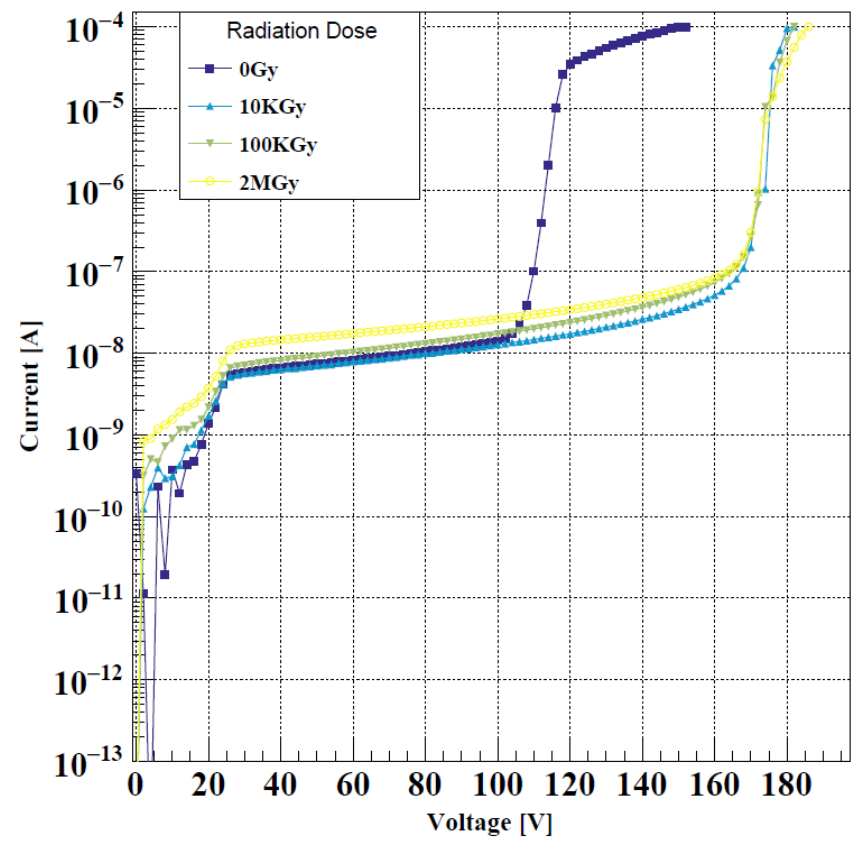
No regular pattern was observed. Will study the reason further.



# IV of IHEP-IME v3

IMEV3\_2-5 I-V

IMEV3\_2-10 I-V



**IV test setup:**  
1 pad gnd+3 pad float+GR gnd

- Breakdown voltage: increase **60V-70V** ↑
- The leakage currents of pad4 increase slightly with the increase of the TID dose





# Summary

- **AC-LGAD: 23ps, 15 $\mu$ m (better than FBK small pitch )**
- **LGAD design**

## Neutron irradiation for IHEP IME version3

- IME version 3 15x15 sensors showed good consistency of IME version 2 sensors.
- Different IPs affects the neutron irradiation performance.
- Different connecting configurations of 2x2 sensors with 90/50  $\mu$ m IPs shows floating pads might cause early breakdown. (**need further study**)
- 0.8C W17\_III showed the **smallest c value: 1.08E-16** , which is the same condition except the carbon dose.

## TID for IHEP IME version3

- **LGAD with shallow carbon** , The interpad-R of IHEP-IME v2 W7 II is **1G $\Omega$  < R < 10 M $\Omega$** , and **show excellent TID radiation hardness** than the uncarbonated LGAD
- **Larger IP resolution slightly affects the leakage current and the TID radiation hardness**

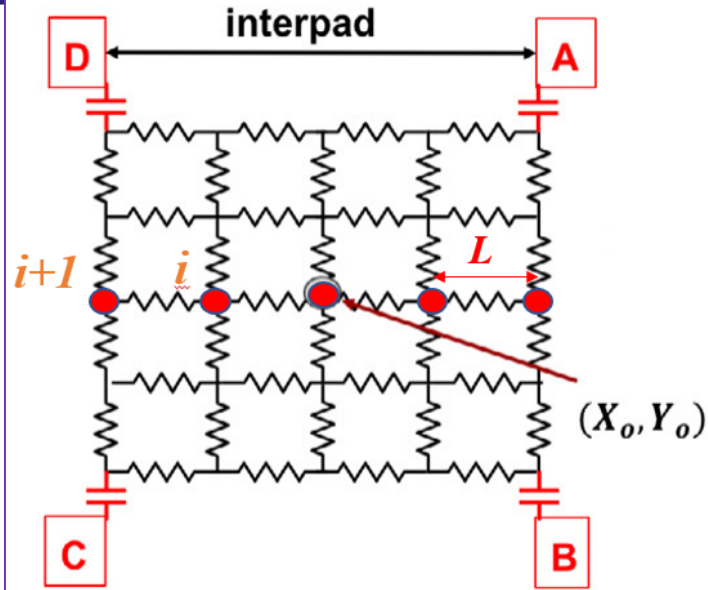
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# Thanks for your attention!



- 
- **Back up**

# The calculation of the timing and spatial resolution



$$X = X_0 + k_x \left( \frac{q_A + q_B - q_C - q_D}{q_A + q_B + q_C + q_D} \right) = X_0 + k_x m$$

$$Y = Y_0 + k_y \left( \frac{q_A + q_D - q_B - q_C}{q_A + q_B + q_C + q_D} \right) = Y_0 + k_y n$$

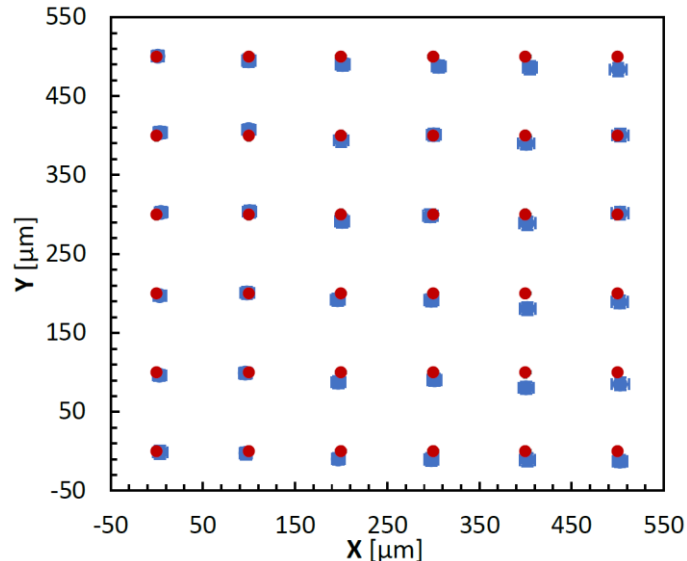
$$k_x = L \frac{\sum(m_{i+1} - m_i)}{\sum(m_{i+1} - m_i)^2} \quad k_y = L \frac{\sum(n_{i+1} - n_i)}{\sum(n_{i+1} - n_i)^2}$$

**Discretized Positioning Circuit model (DPC)**

- Assuming resistance

## Position reconstruction with the center mass method

Position reconstruction



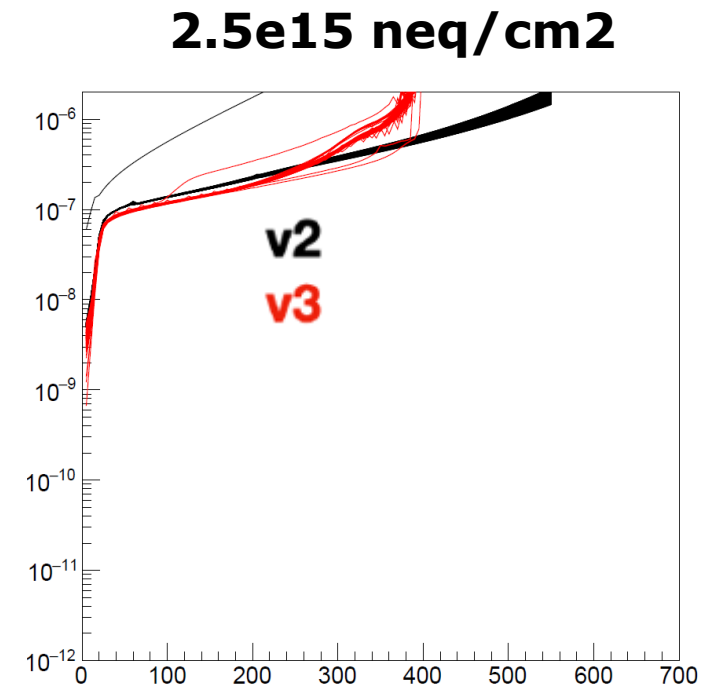
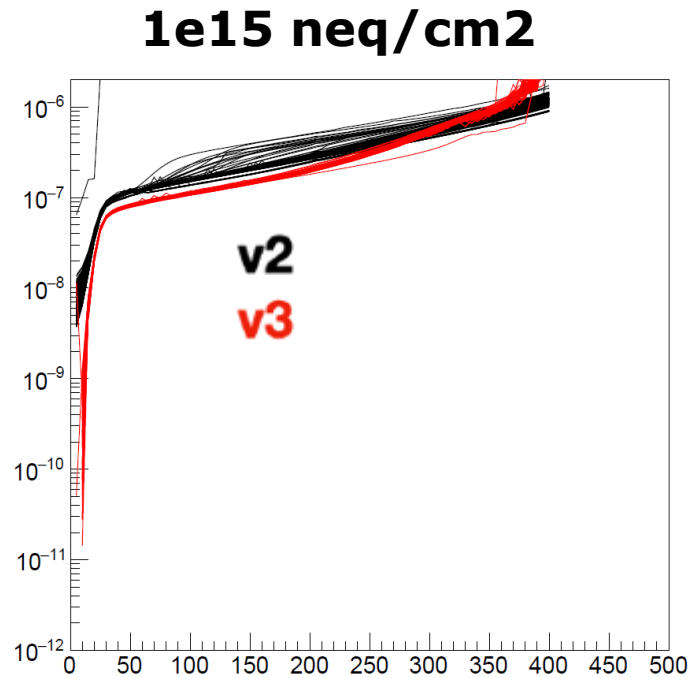
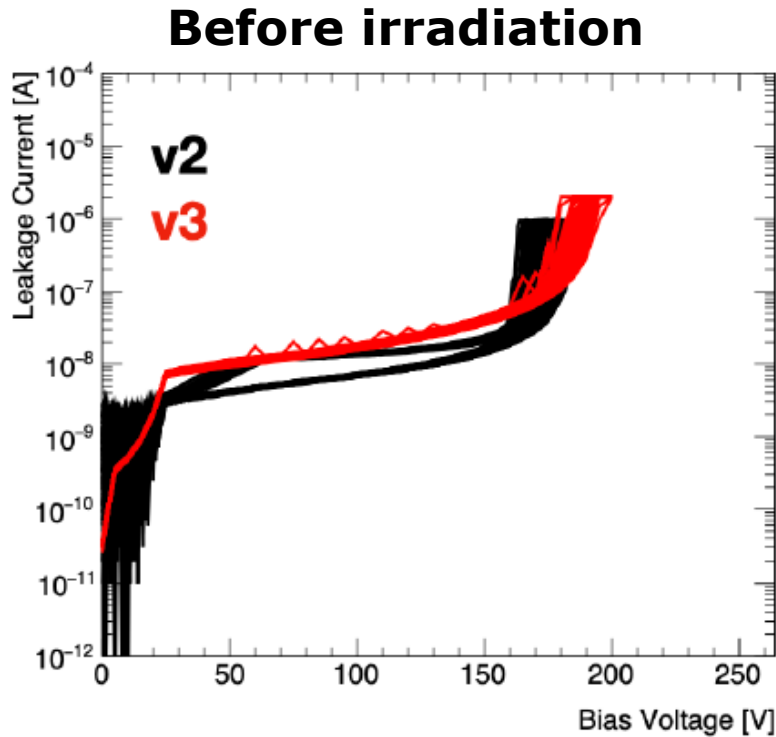
## Spatial resolution

$$\sigma_{spatial}^2 = \sigma_{reconstruction}^2 - \sigma_{platform}^2$$

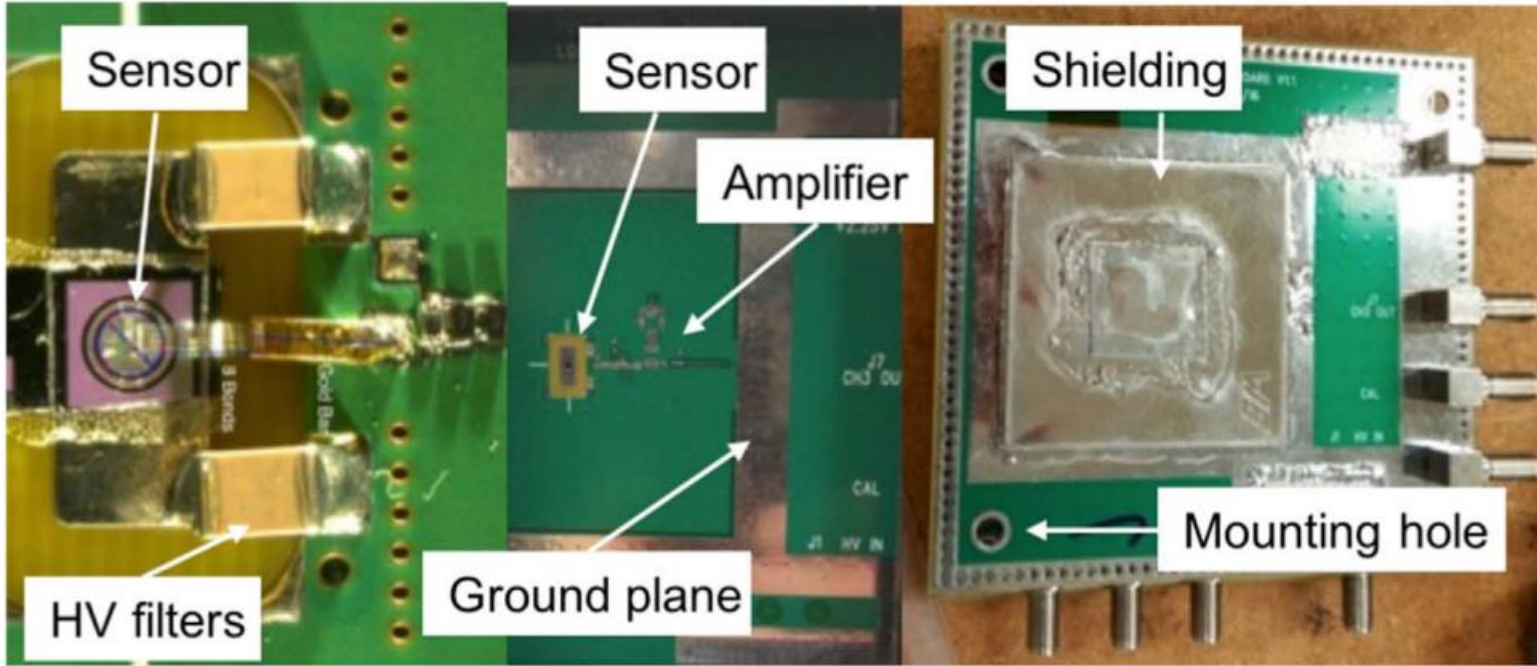
## Timing resolution:

$$\sigma_t = \sigma_{t1+t2+t3+t4}$$

# Consistency of the 15x15 sensor for IHEP



- Good consistency of IV for the 15x15 sensors
- smaller leakage current in V3
- 20 °C (before irradiation), -30 °C(after irradiation), 1 pad gnd others and GR floating



**Fig. 2.** Read-out board: connections to the UFSD (left), board without shielding (centre), board with shielding (right).