

GLASS TRANSITION AND ENTANGLEMENT IN SEMIFLEXIBLE CONJUGATED POLYMER MELTS

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ABSTRACT

Polymers with conjugated backbones and flexible side chains are semiflexible and exhibit two glass transitions, one for the conjugated backbone and a lower T_g for the side chains. Both glass transitions are broadened, since the side chains are covalently attached to the backbones, and are challenging to detect by standard calorimetry methods (i.e., DSC). By compression molding in a glove box, it is possible to measure the linear viscoelastic response (LVE) of conjugated polymers from the lower T_g up to roughly 300 °C. The two glass transitions are detected in LVE temperature sweeps at 1 rad/s as local maxima in the loss modulus G'' and the width of these transitions is reflected in how much higher in temperature $\tan\delta = G''/G'$ exhibits a local maximum.¹ A simple model is presented to predict the backbone glass transition from volume fraction of backbone and molecular characteristics of the backbone,² enabling molecular design of conjugated polymers for flexible electronics with T_g below ambient.

Many of the conjugated polymers with more rigid backbones exhibit liquid crystalline phases above their melting temperature. The ones with a nematic phase are very easy to detect in the LVE temperature sweeps, as the nematic \rightarrow isotropic transition is easily seen as a roughly 10 K window where viscosity actually *increases* as temperature is raised^{3,4} (which is the biphasic) whereas this weakly first order transition is virtually undetectable by DSC. In the isotropic phase at high temperature, the plateau modulus is measured by constructing an LVE master curve and with the molecular weight distribution this is fit to a molecular LVE model based on reptation dynamics, originally developed for more flexible polymers. The Kuhn length is determined either by small-angle neutron scattering in solution or by calculation using the bond angles and lengths via the freely rotating chain model.⁴ For semiflexible conjugated polymers, these two methods agree nicely and the plateau modulus G_N^0 is correlated with backbone stiffness, allowing prediction of G_N^0 just by estimating the Kuhn length.⁴ That is very powerful, since the plateau modulus (number density of entanglements) is vital for understanding the semicrystalline modulus of conjugated polymers that have T_g below room temperature, needed for flexible electronics.⁵

The liquid crystalline phases, including ones that form in shear flow, can be detected by quantifying the shear rate dependence of birefringence.^{6,7} We present some preliminary rheo-optical results using shear-induced polarized light imaging⁸ (SIPLI) on an Anton Paar MCR-502 controlled stress rotational rheometer with a transparent bottom plate and a mirror-finish top plate. A polarized white light source comes from below the transparent bottom plate, reflects off the mirror-finish top plate and is collected by a CCD camera below the bottom plate, after passing through a crossed polarizer. This method facilitates identification of the nematic phase (at rest) and the critical shear rate for any flow-induced nematic alignment of polymers that have isotropic phases at rest.

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