



# Proportional Counter array (PCa) — a new concept and its realization

Tian Xiangqi

On behalf of the USTC MPGD Group

University of Science and Technology of China

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# Outline

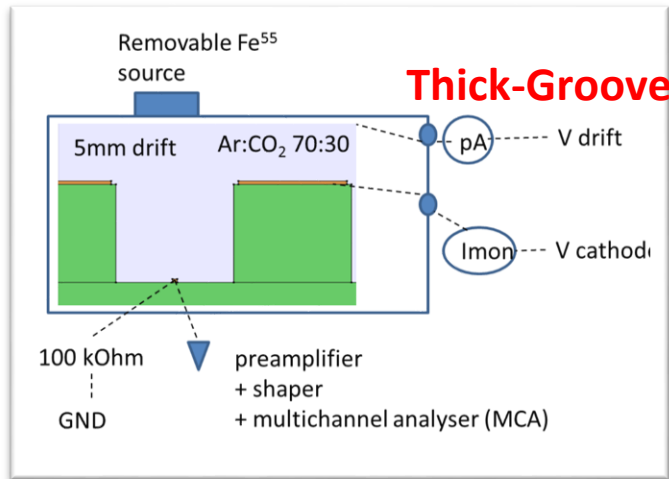


- **A new structure : PCa**
- **Fabrication and test of PCa prototypes**
- **Summary**
- **Outlook**

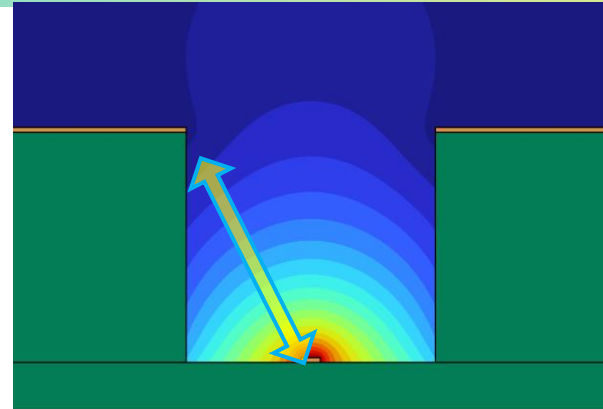


# A new structure : PCa

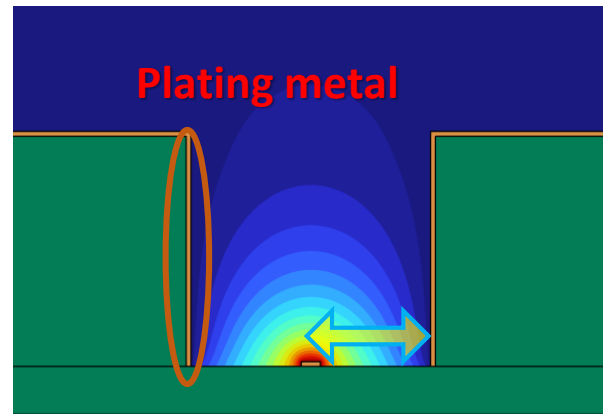
# Inspiring idea



[S.Franchino, 15<sup>th</sup> RD51 Collaboration Meeting CERN, 18<sup>th</sup> March 2015](#)

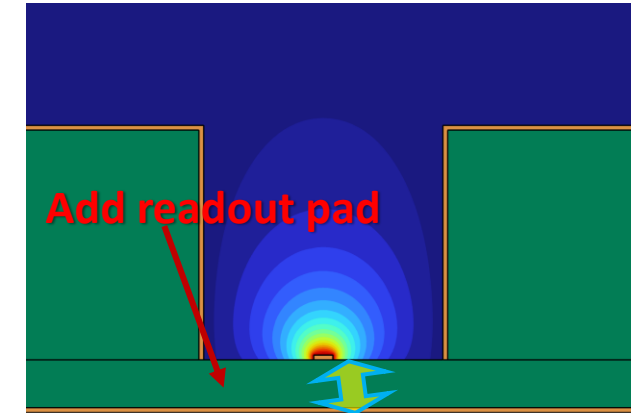


**Thick-Groove (anode +HV)**



**Plating metal**

**Plating metal on the wall to increase the gain**

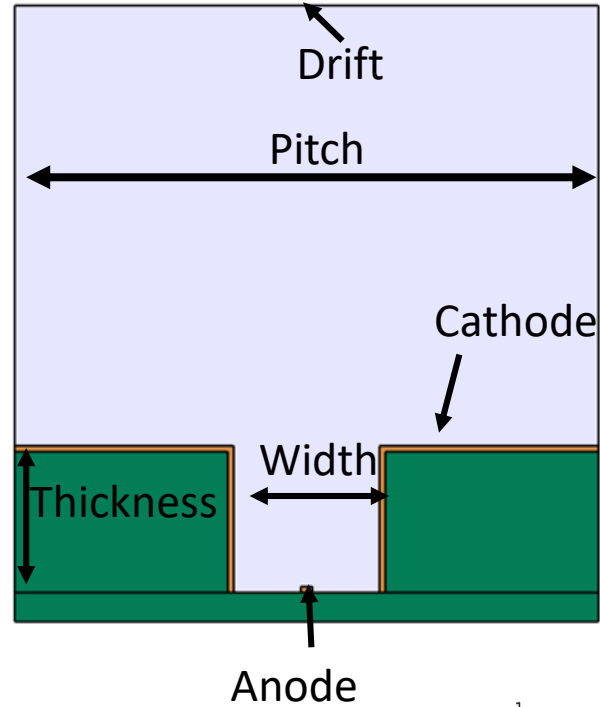


**Add readout pad**

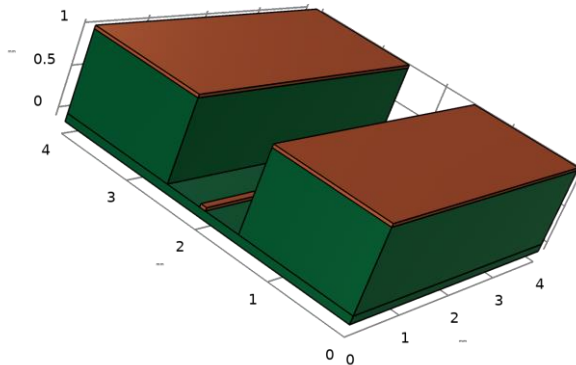
**Add readout pad to increase the gain further**

# Simulation of gas amplification

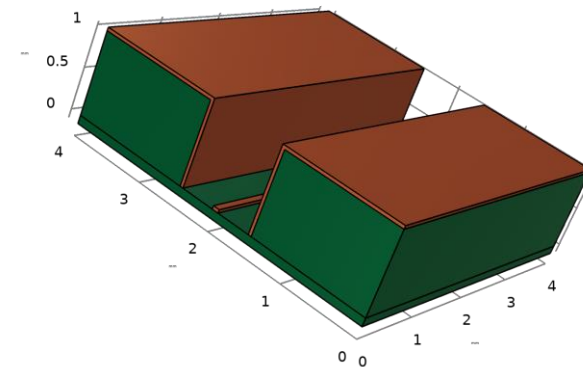
**Drift : 0V**  
**Cathode : 0V**  
**Anode : 800V**  
**(Readout pad: 0V)**  
**Gas: Argon:iC4H10 = 95:5**



**P=4mm**  
**T=1mm**  
**W=1mm**  
**Anode = 80um**

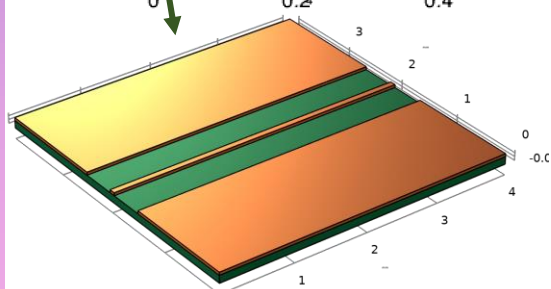
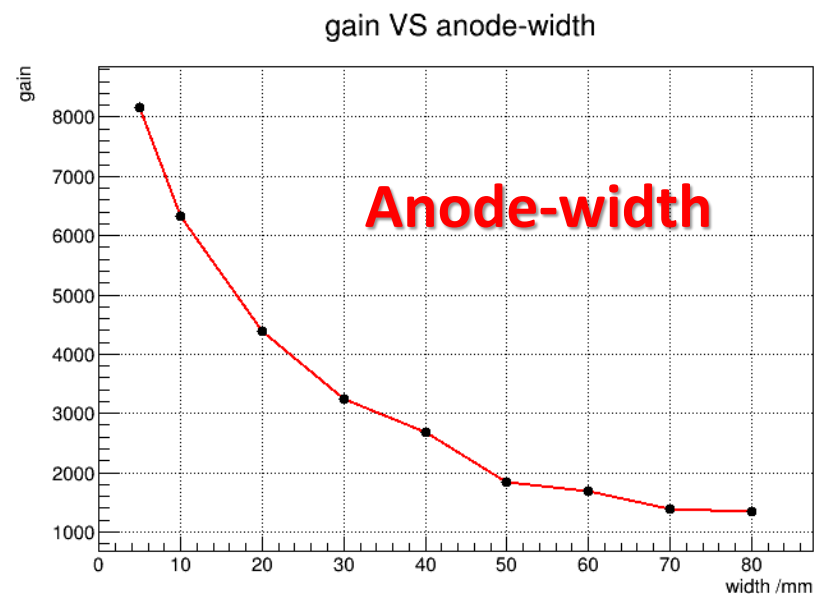
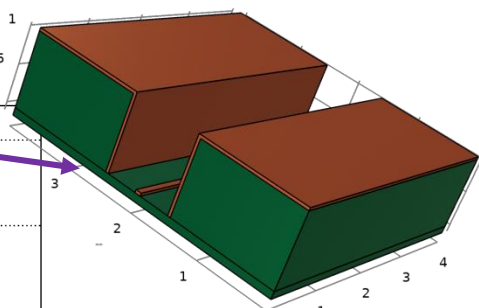
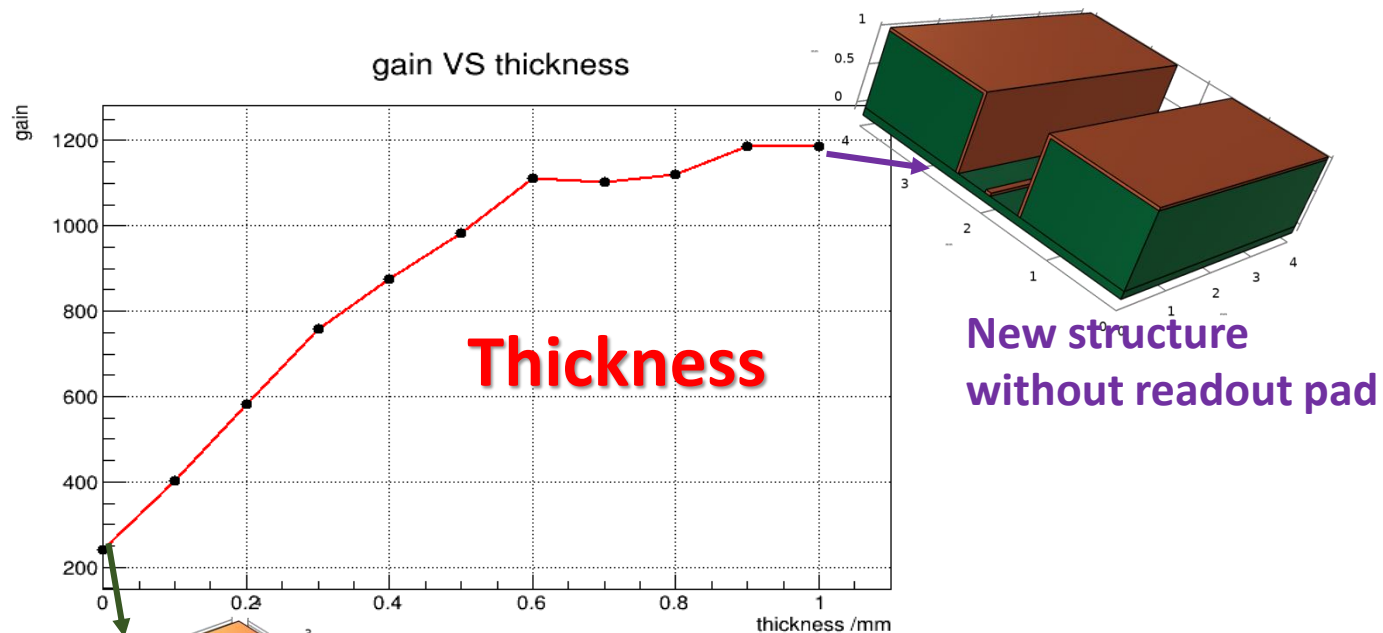


**Thick-Groove**  
**Gain: ~181**



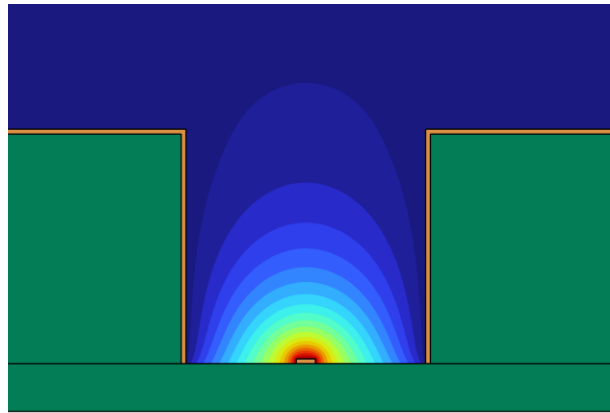
**New structure**  
**Gain: ~1354**

# Gain .VS. thickness/anode-width



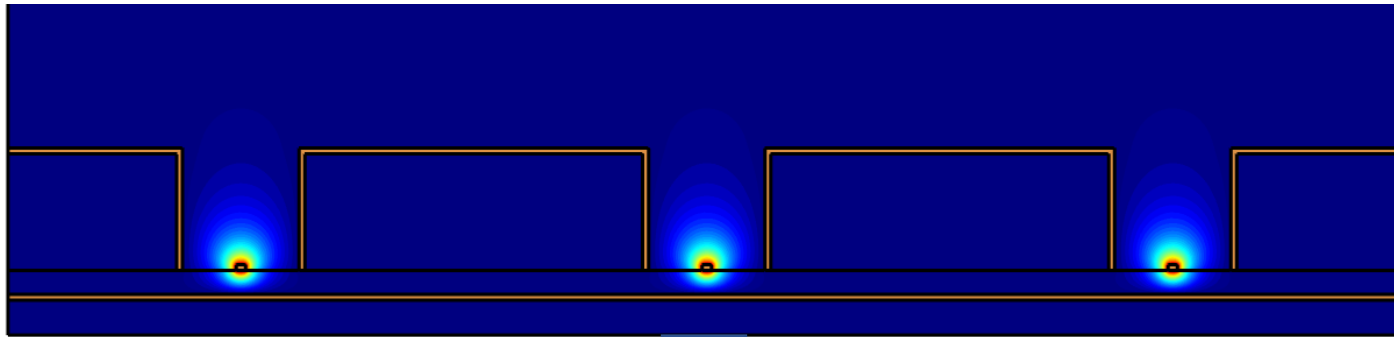
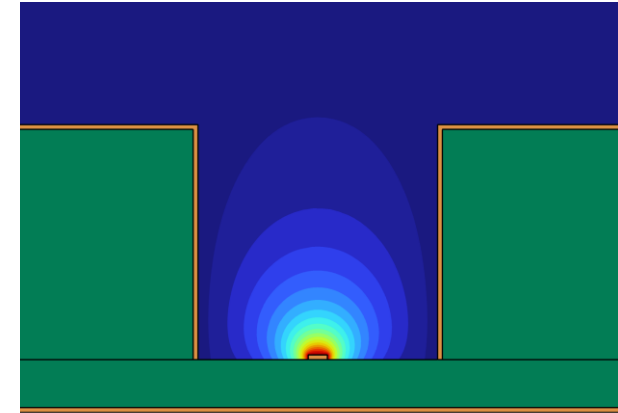
New structure without readout pad:  
 D/C/A :0/0/800  
 Gas: Argon:iC4H10 = 95:5

# PCa with readout pad

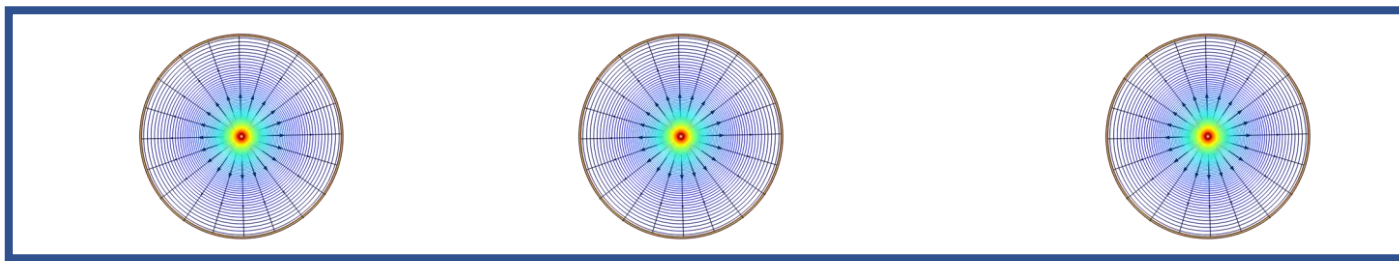


Add the readout

Gain:  
 $\sim 1354 \rightarrow \sim 14231$



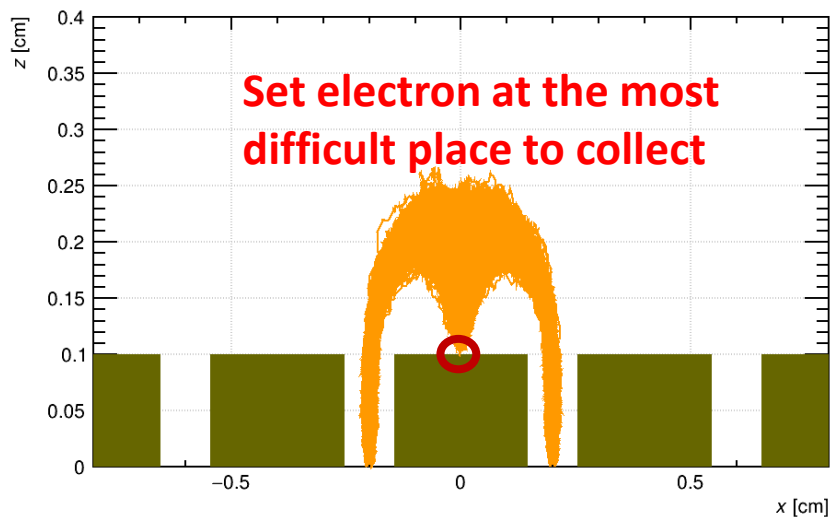
In each groove the metal wall and the read-pad surround the anode, around which the electric field is analogous to a proportional counter



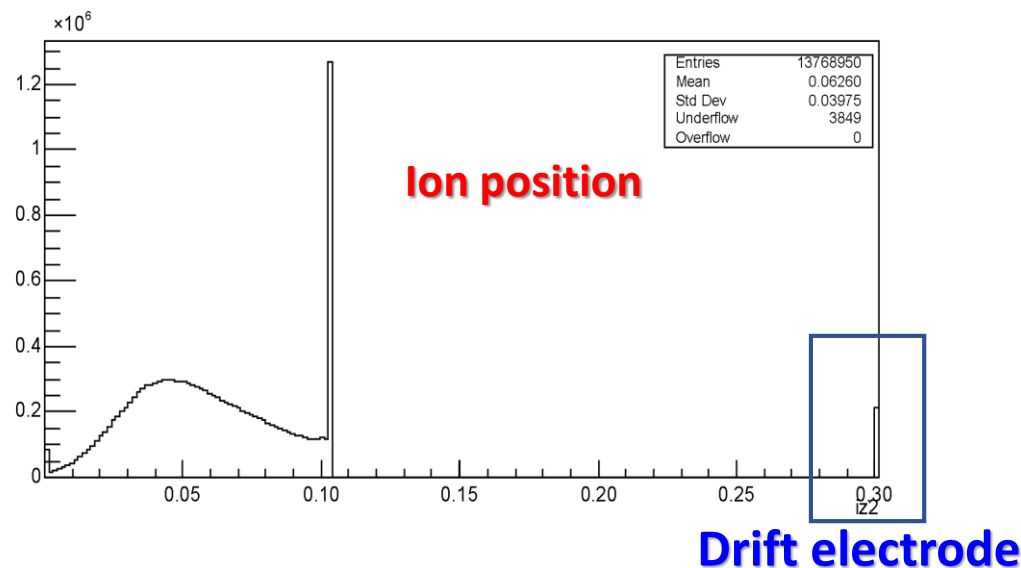
Proportional Counter array

**PCa**

# IBF and collection efficiency of PCa



**Voltage setup:**  
**Drift (D): 0V**  
**Cathode(C) : 0V**  
**Anode (A): 800V**  
**GAS: Ar:iC4H10 =95:5**



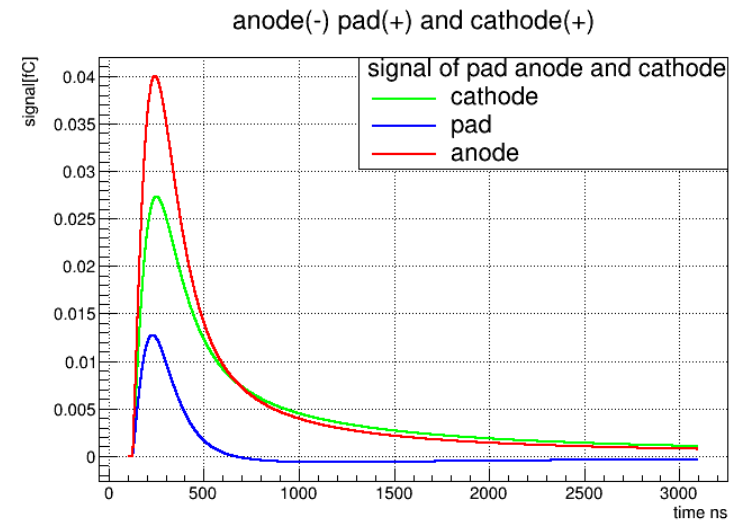
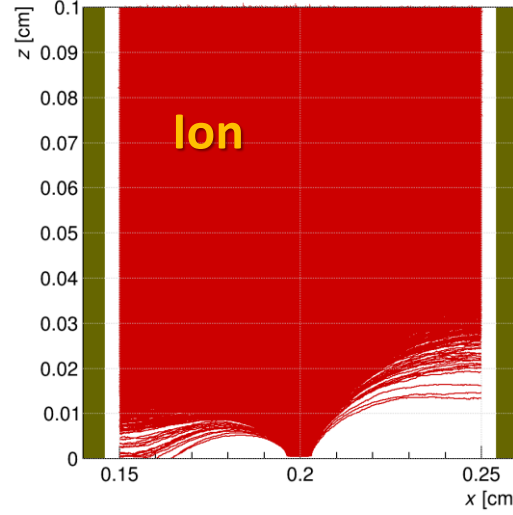
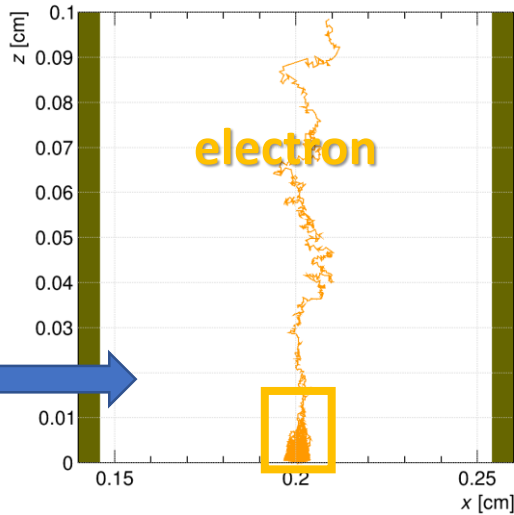
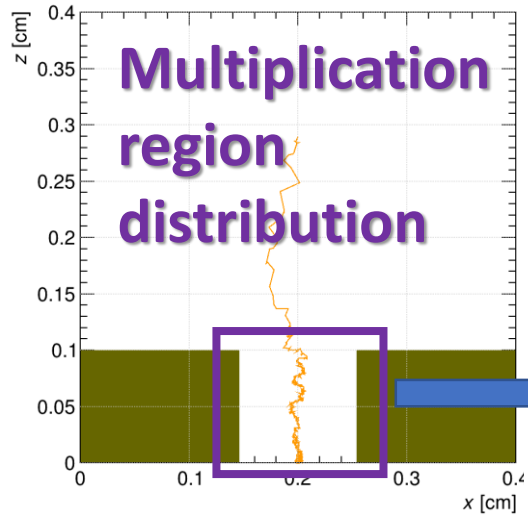
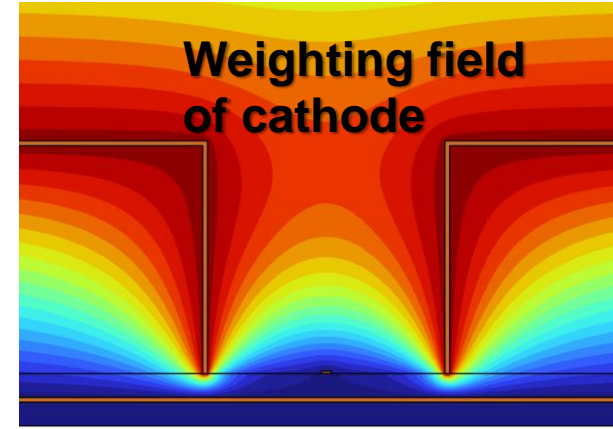
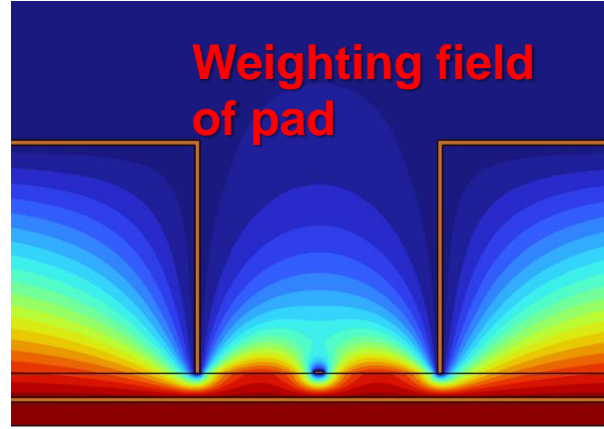
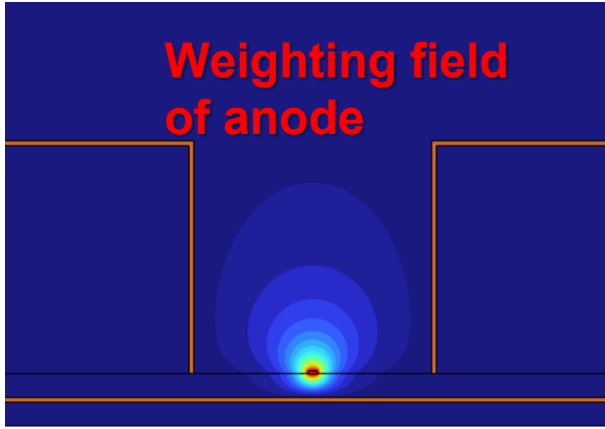
**Set the initial electrons 1um above the cathode surface center**  
**Collection efficiency: 98.75%**

**IBF (1000 initial electrons) :**  
**drift: 1.5% ion feedback**

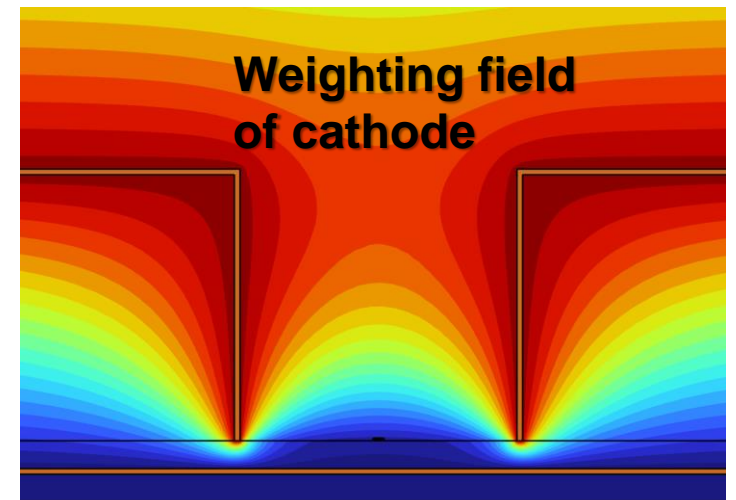
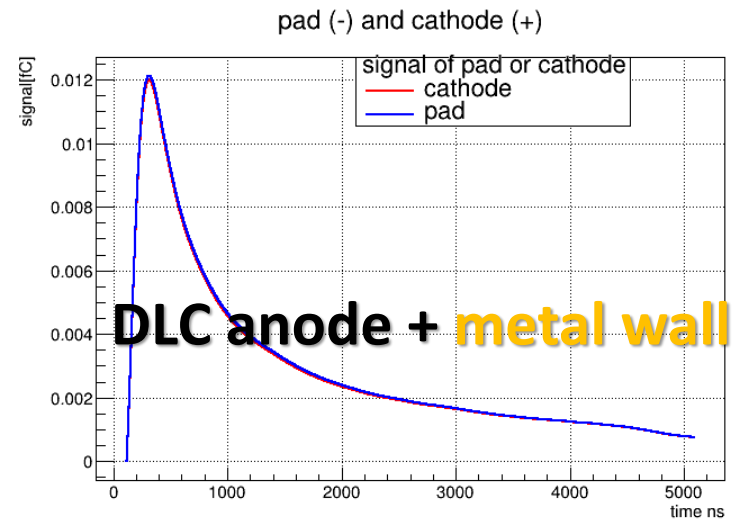
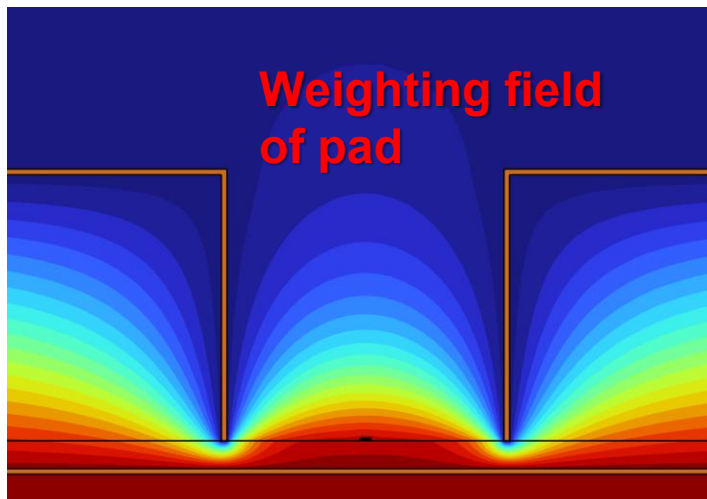
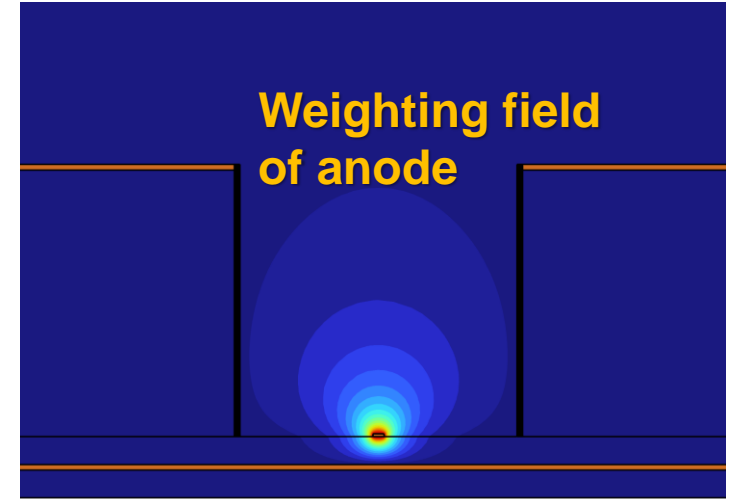
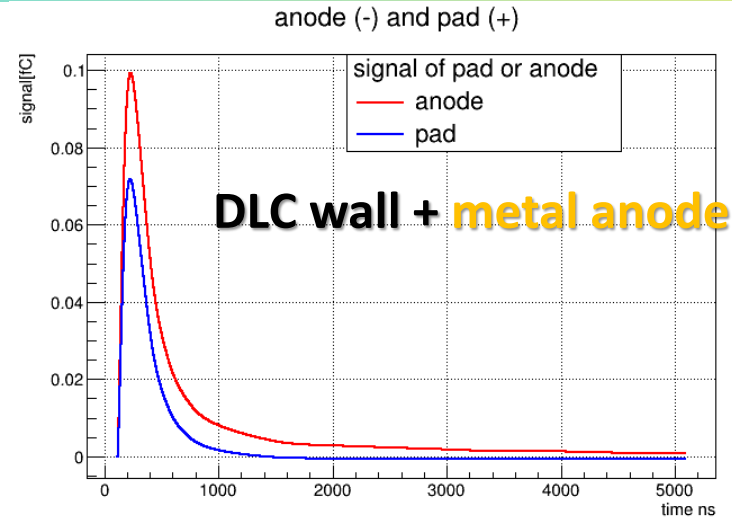
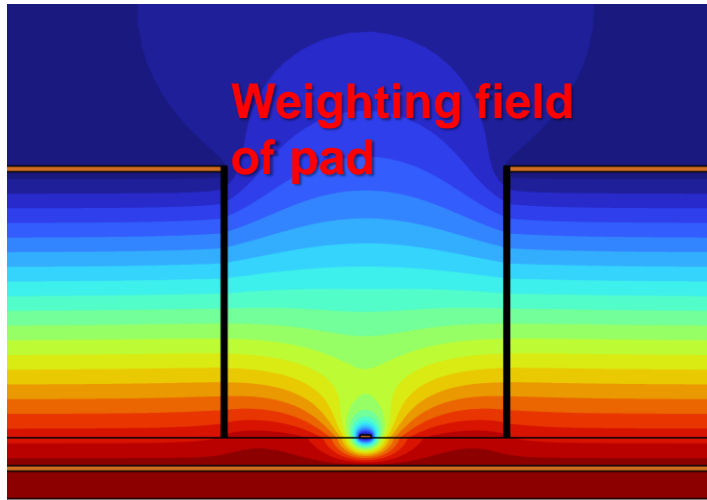
**The voltage model:**  
**D/C/A = 0/0/HV for high collection efficiency**



# Signal and Weighting fields



# Weighting field of resistive electrodes





# Fabrication and test of PCa prototypes

# Manufacture of PCa

①. Copper thickness reduction



②. Grooves milling



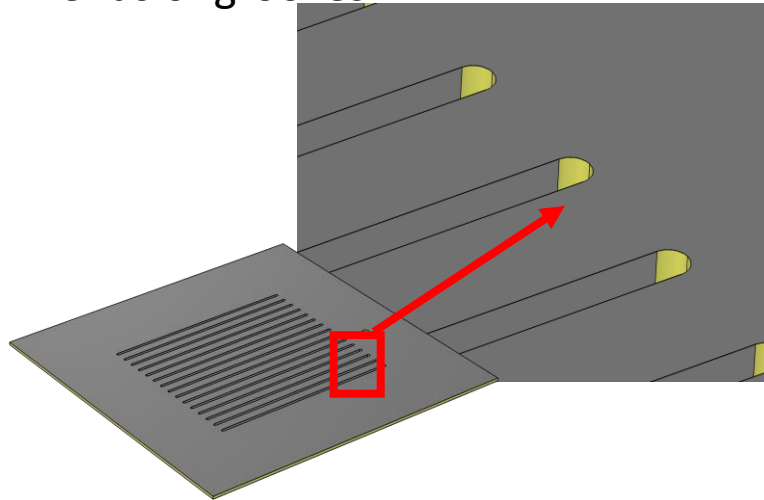
③. Copper plating on the wall



④. Tin deposition on copper



⑤. Mill out the metal at both ends of grooves



### Advantages:

- Could be readily fabricated by the standard PCB technique
- Low cost
- Good potential of scaling up

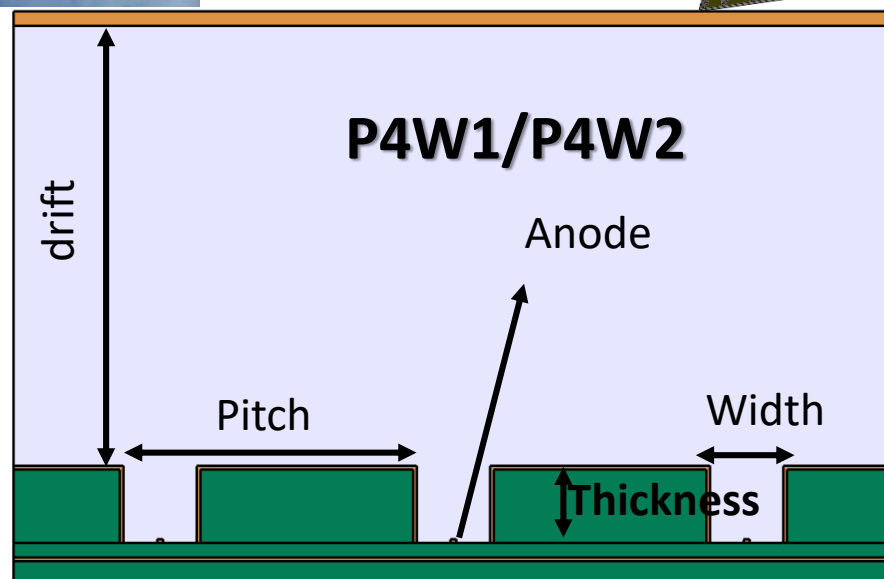
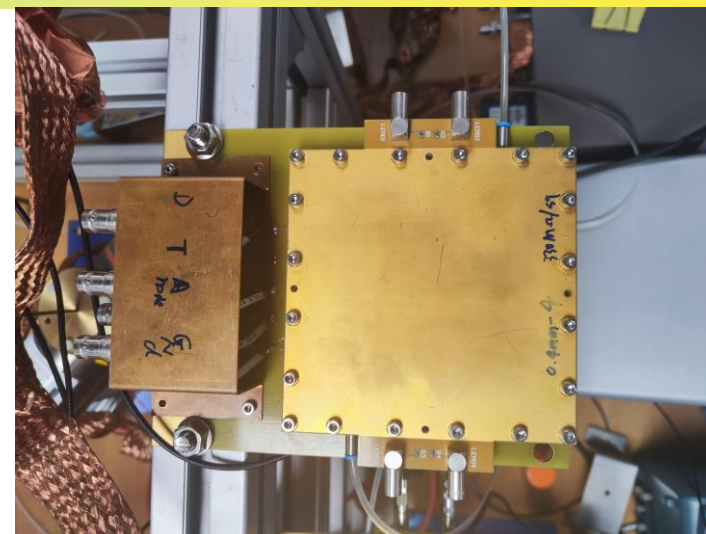
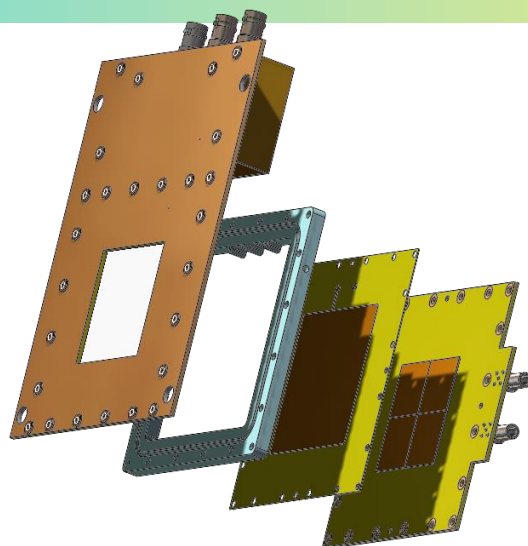
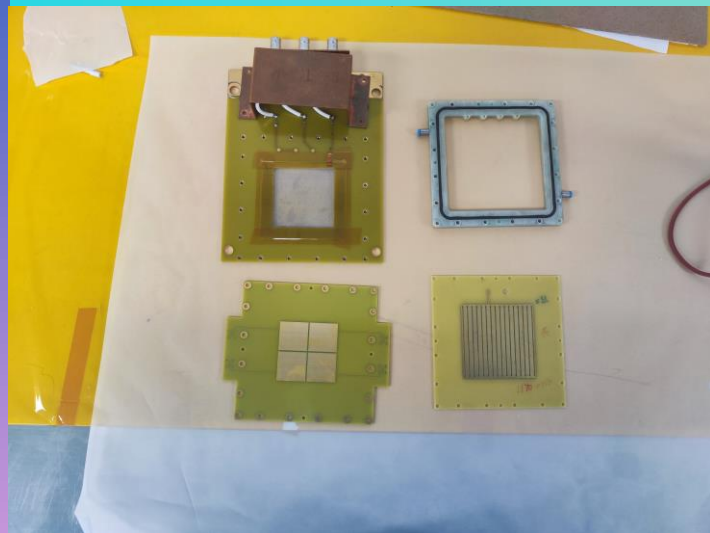
⑥. Tin etching and gold deposition



⑦. Vacuum lamination with anode plate

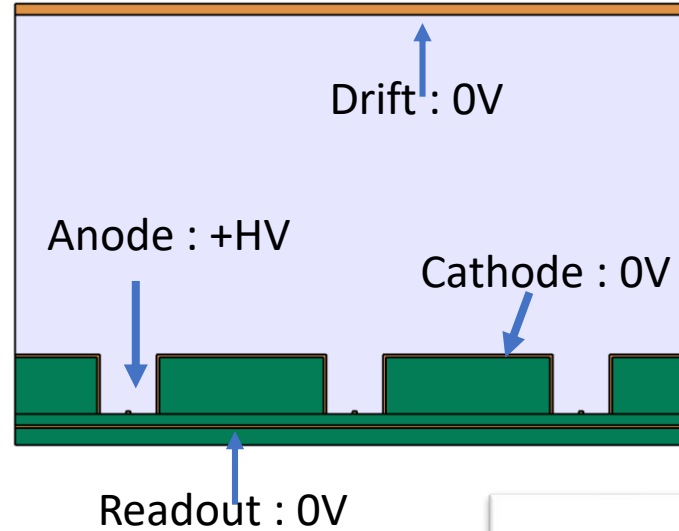
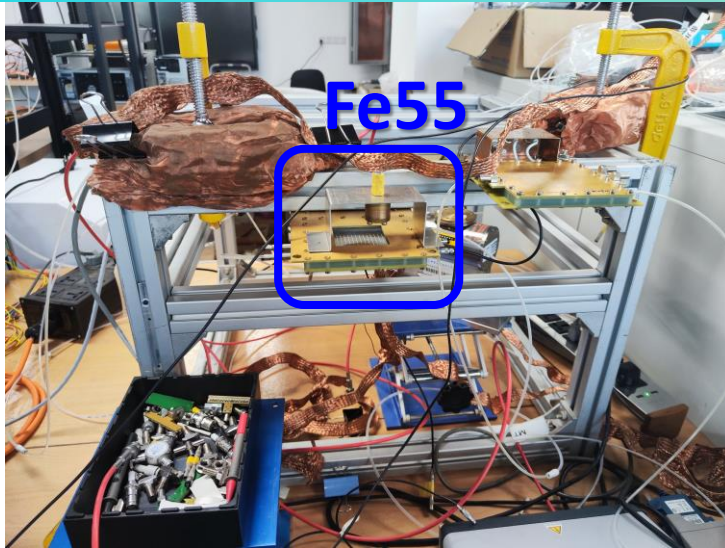


# Prototype assembly (PCB version)

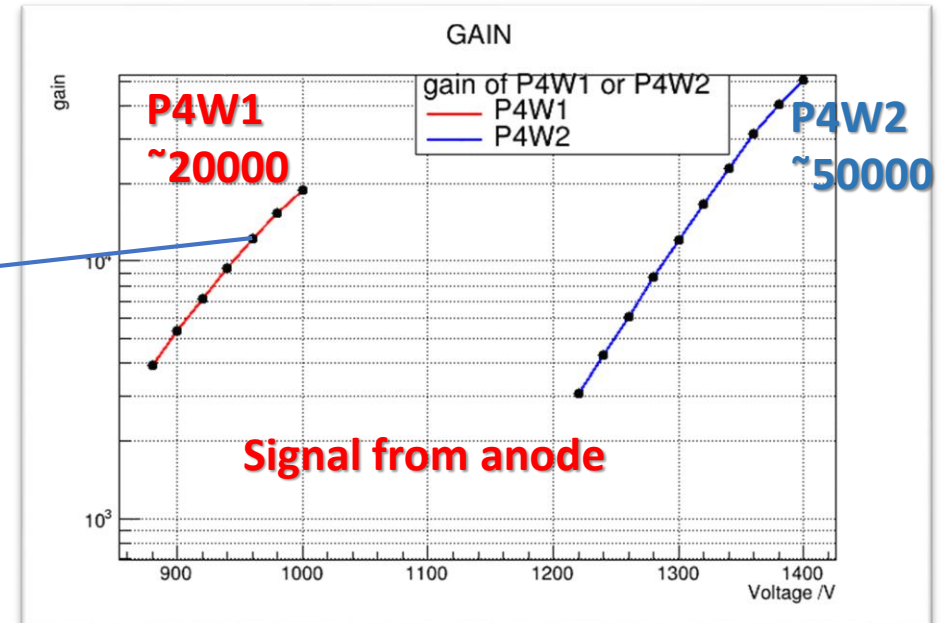
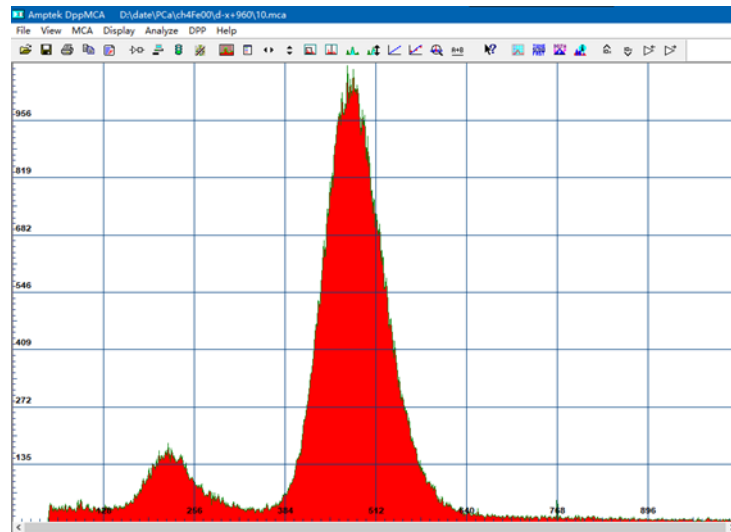


**Main frame:**  
Drift = 6mm  
Pitch = 4mm  
Thickness = 1mm  
Groove width = 1mm/2mm  
Anode = 0.08mm

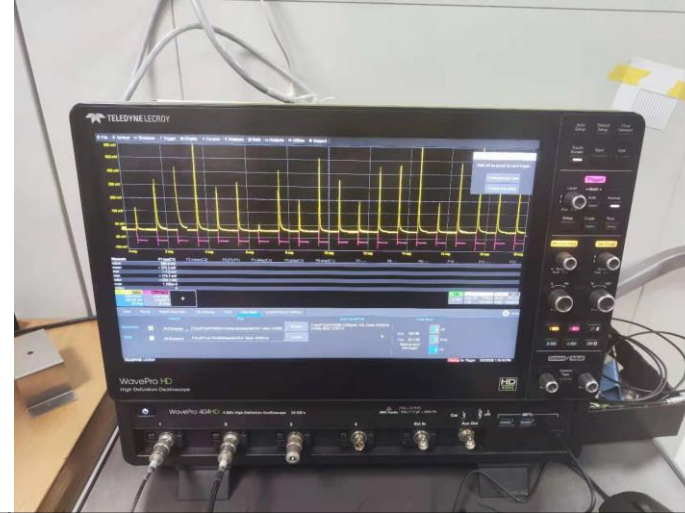
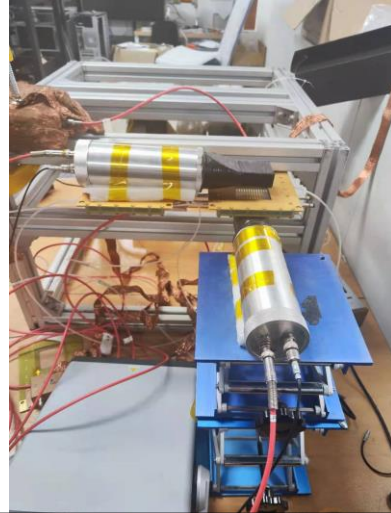
# Gain test



Gas :  
Argon/CH<sub>4</sub> : 95/5  
Voltage :  
D/C/A : 0/0/+HV  
Source :  
Fe55

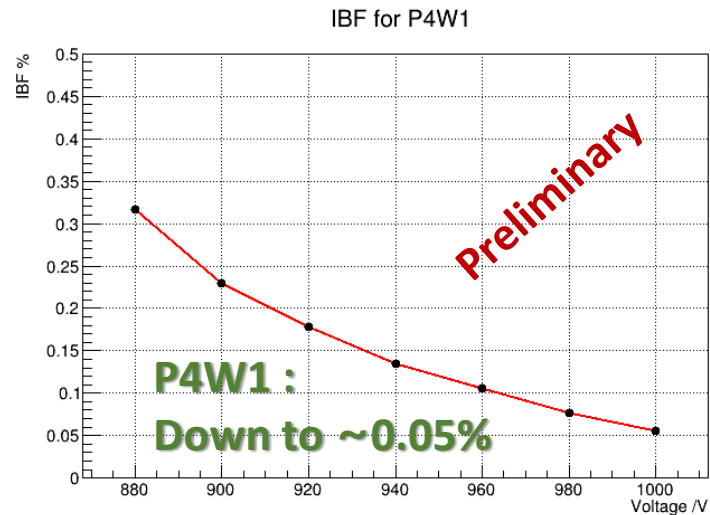
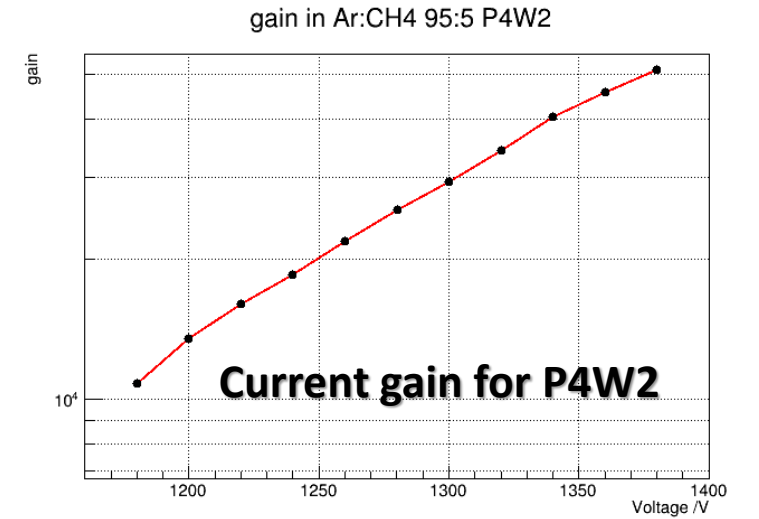
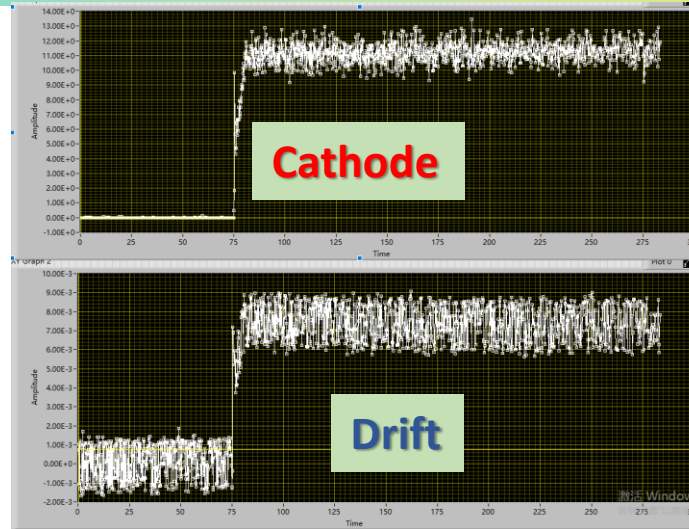
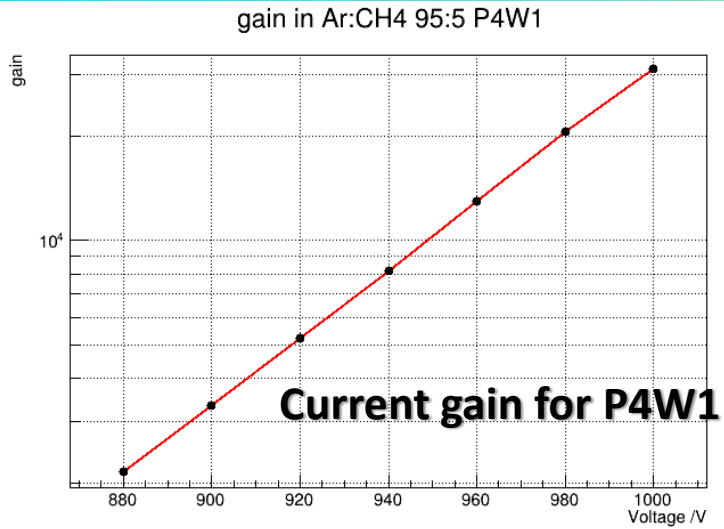


# Detection efficiency of cosmic ray



	P4W1			P4W2			
Gain	~10000			~25000			~5000
Readout	Anode			Anode			Pad
Voltage (D/C/A)	0/0/960	-10/0/960	-100/0/960	0/0/1340	-10/0/1340	-100/0/1340	0/0/1340
Ratio	97.10%	98.17%	90.22%	96.73%	97.56%	97.17%	95.92%

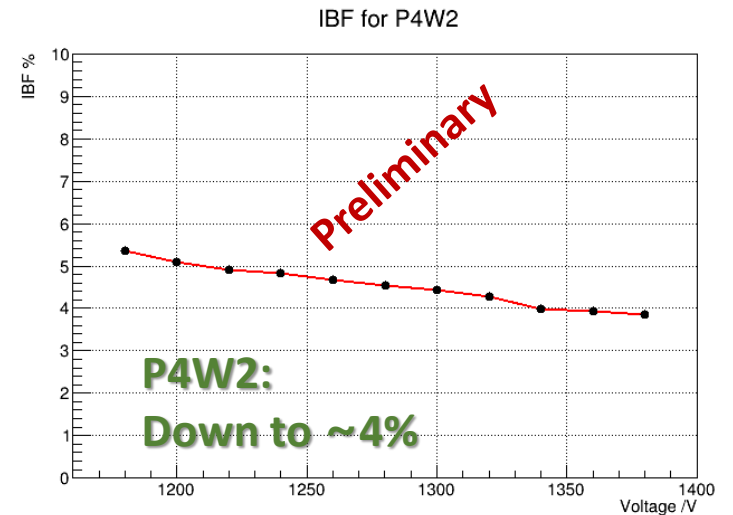
# Current gain and IBF



**Rate ~ 15000Hz**

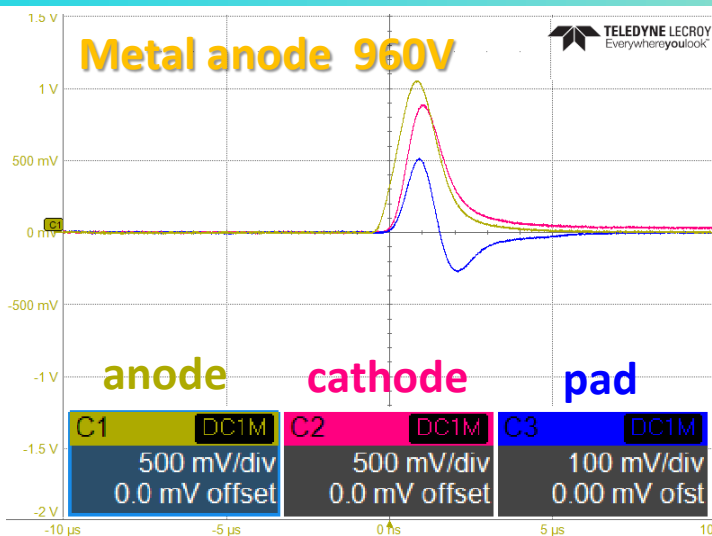
**Voltage:  
D/C/A : 0/0/+HV**

$$IBF = I_d / (I_d + I_c)$$

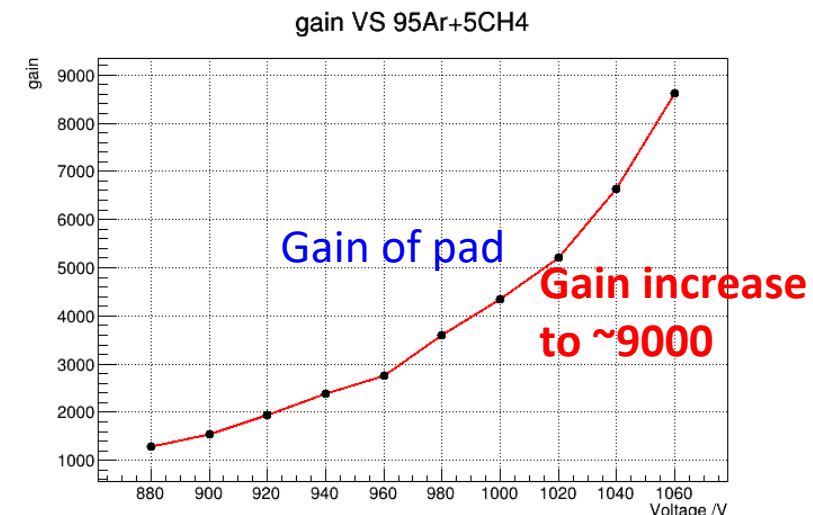
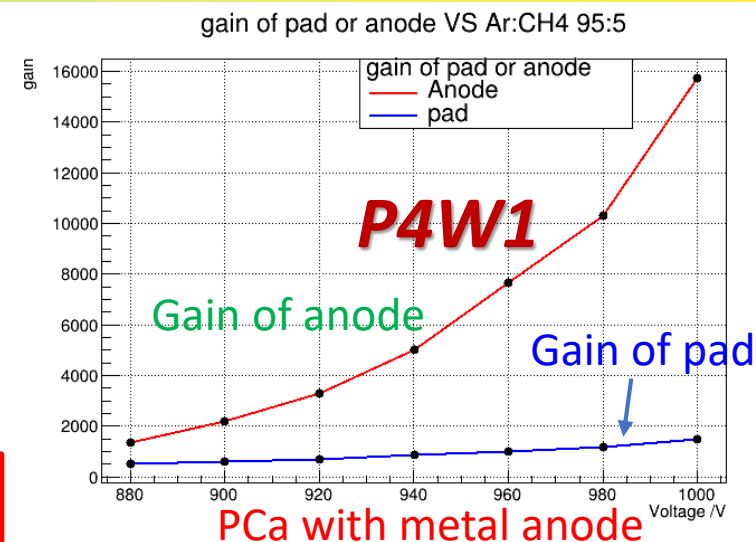
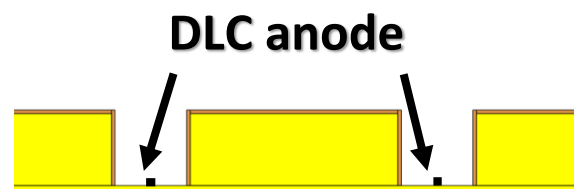
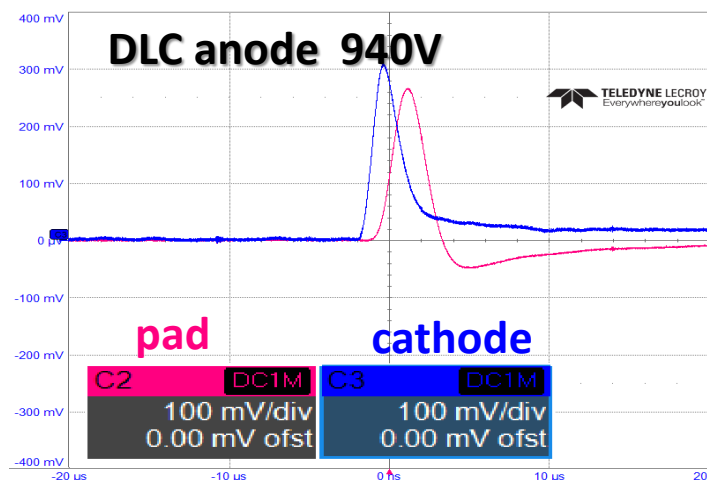




# PCa with resistive electrode

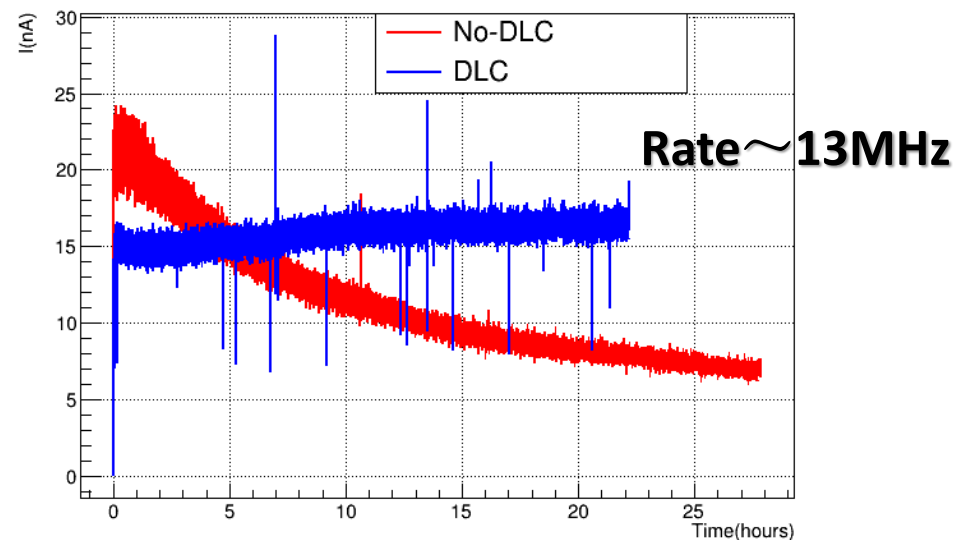
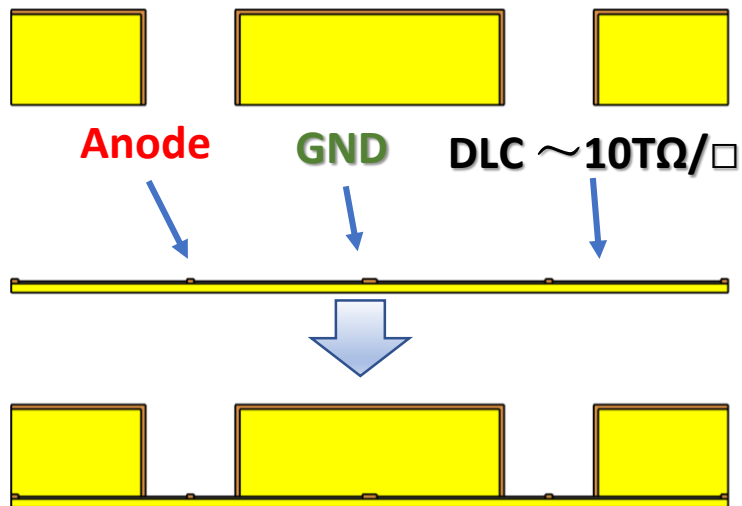
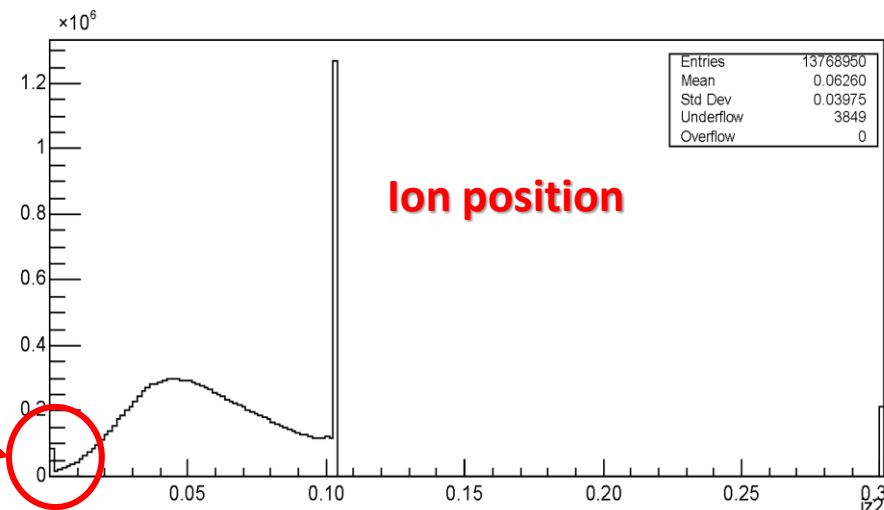
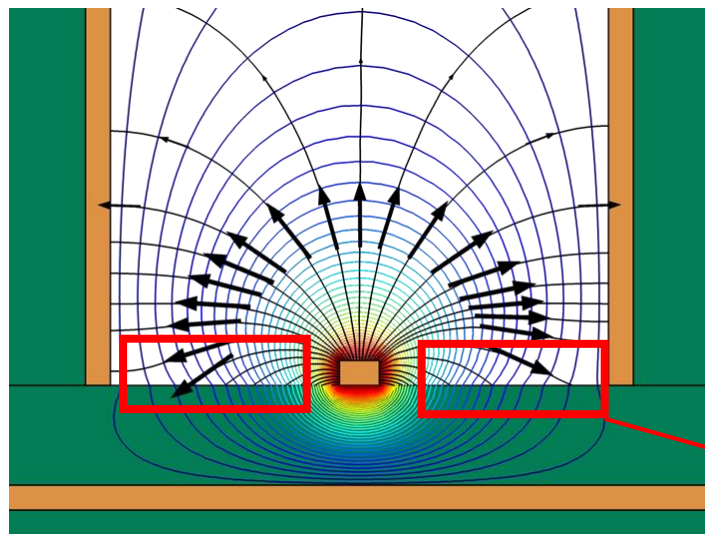


**Using DLC anode can increase the magnitude of signal from the pad**



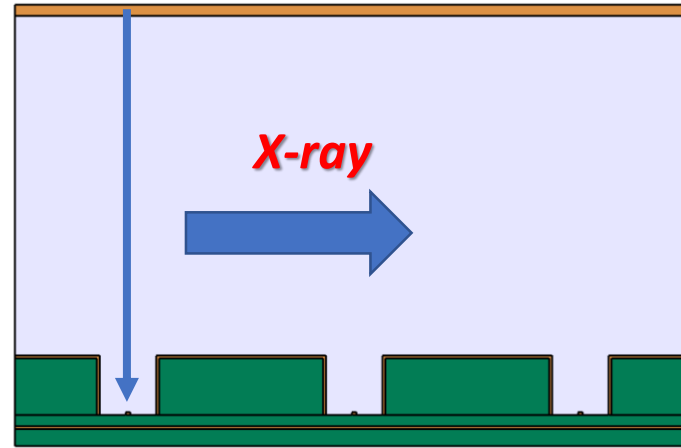
# Remove charging-up effect by DLC

Less of ions accumulated around the anode, there is a long-term charging-up. Coating High resistivity DLC will solve it.

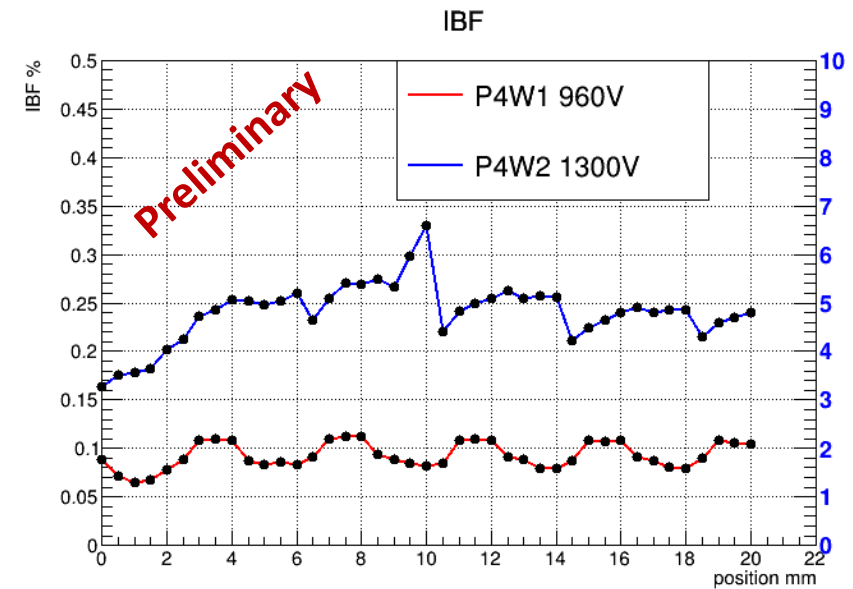
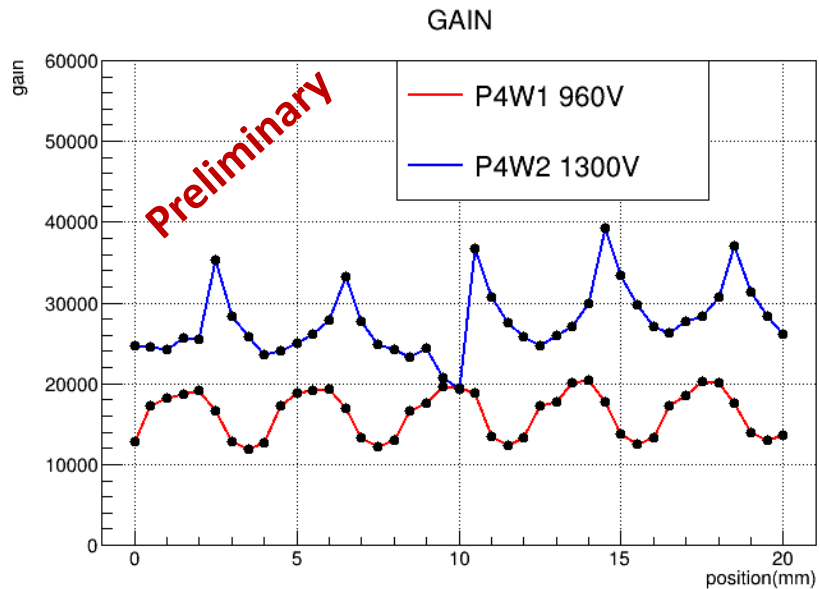


# Gain and IBF uniformity

Step= 0.5mm  
Point= 41  
Rate ~15000Hz



- The gain changes periodically with position, not understood yet.
- We will try to reduce the pitch to improve it.



# Summary

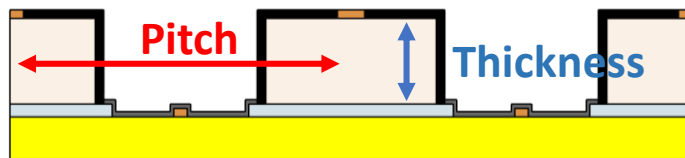


- We have developed a new structure: PCa (**P**roportional **C**ounter **a**rray )
- Simple structure, easy fabrication by the standard PCB technique
- High gain(can be increase further), high efficiency and low IBF
- Good potential of scaling up (PCB version)
- With DLC we can increase the signal of pad , and remove charging-up effect
- **The gain uniformity needs more study.**

# Outlook 1

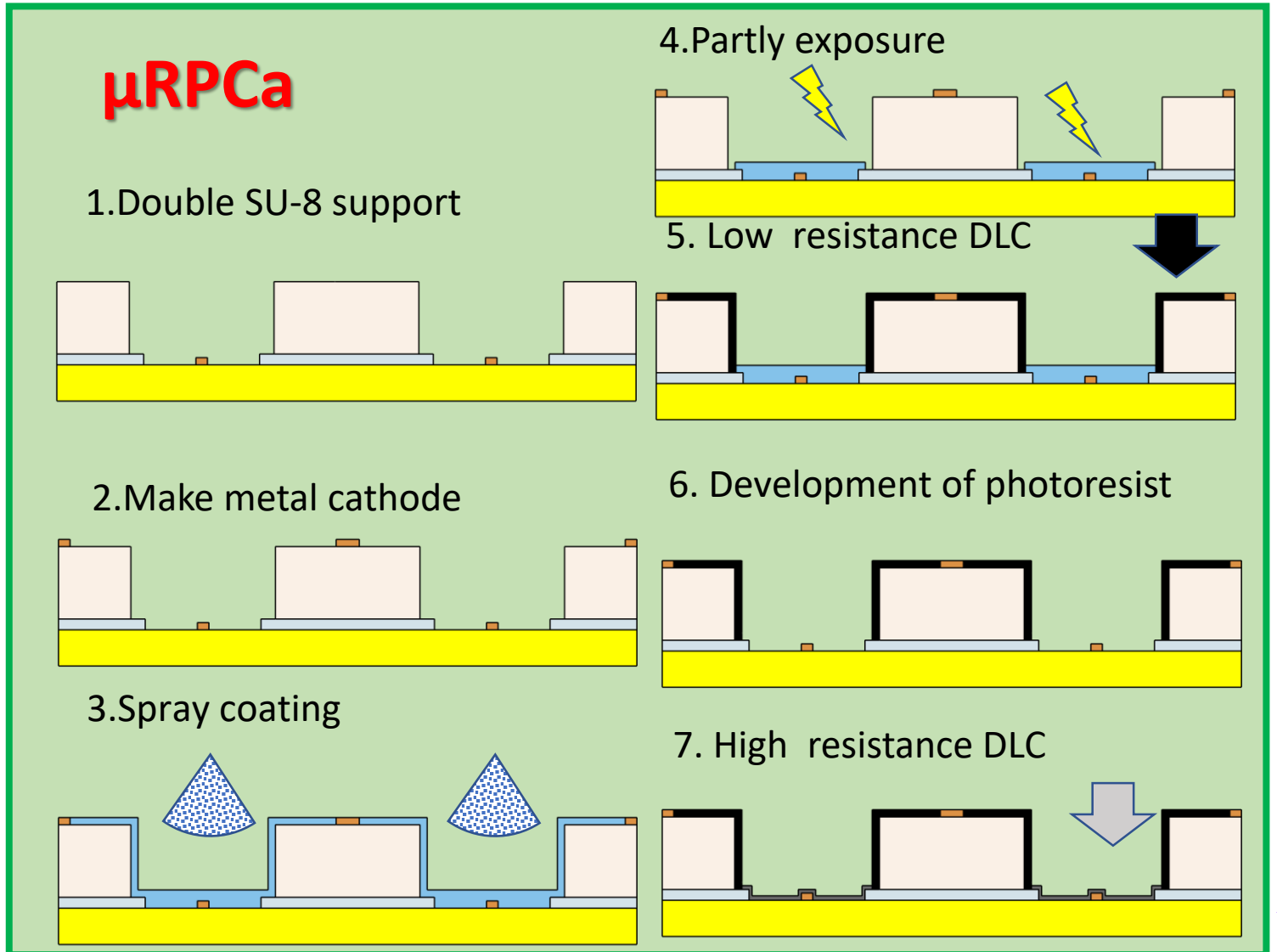


- To reduce the pitch of the grooves may get better uniformity
- The PCB version cannot produce amplification structures with smaller pitch due to the mechanical strength
- Try to produce  $\mu$ RPCa by nano techniques



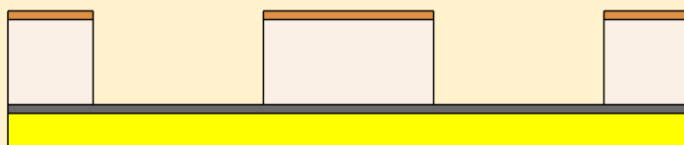
Pitch: 4mm  $\rightarrow$   $\sim$ 200 $\mu$ m

Thickness : 1mm  $\rightarrow$   $\sim$  50 $\mu$ m

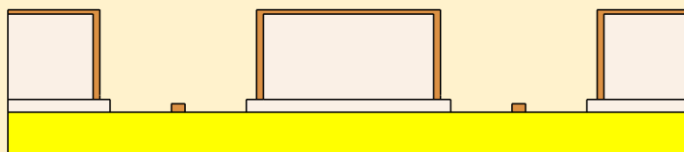


# Outlook 2

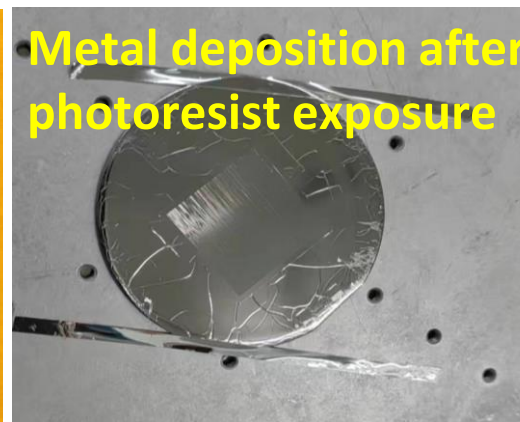
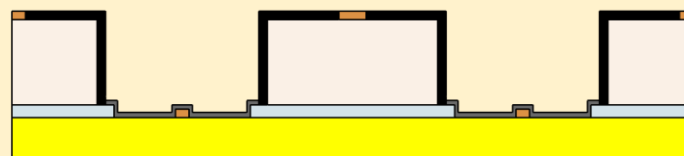
**$\mu$ RGroove**



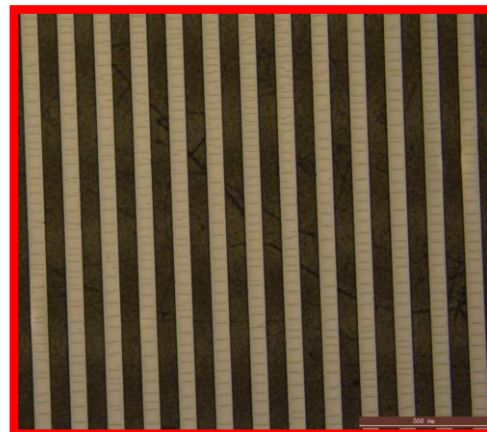
**$\mu$ PCa**



**$\mu$ RPCa**



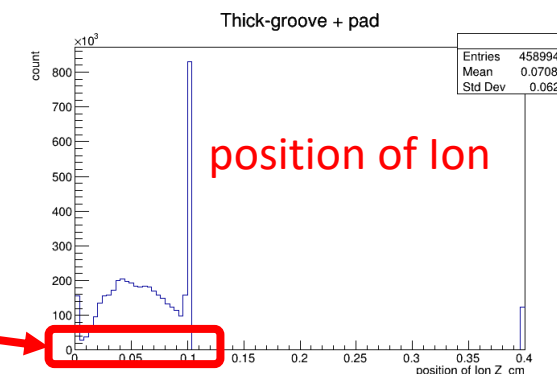
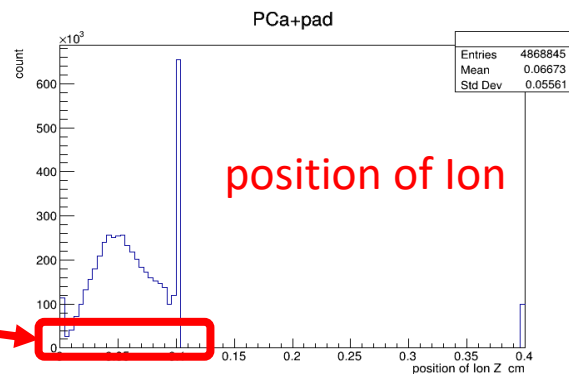
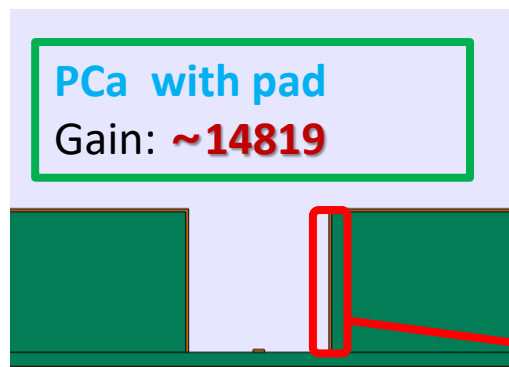
**$\mu$ RGroove is ongoing**



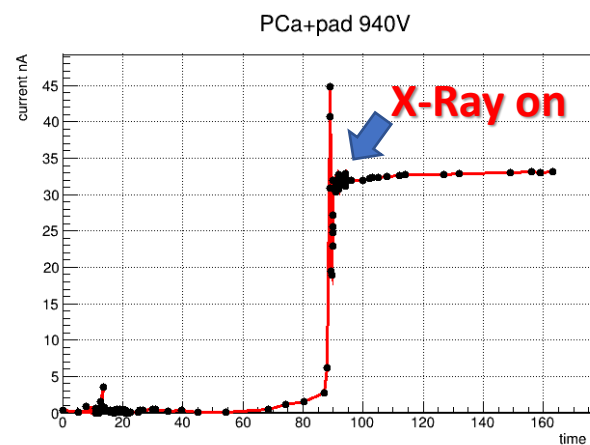
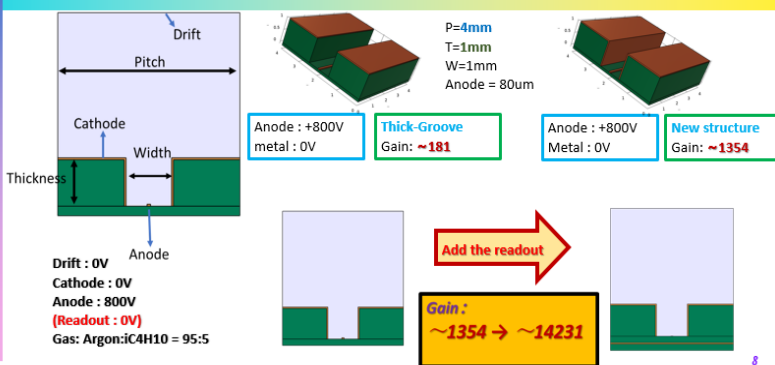


# Backup

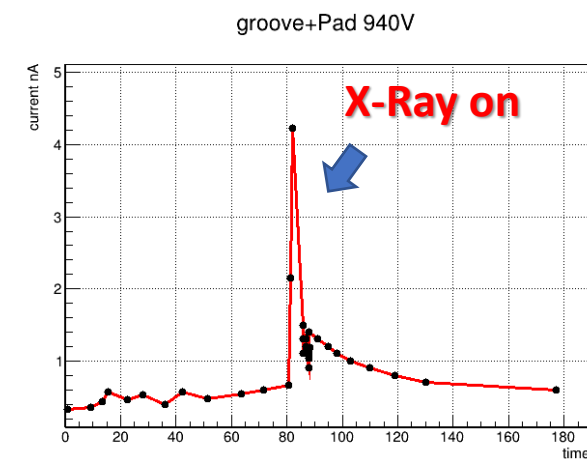
# Add readout pad position of Ion



## Simulation of gas amplification



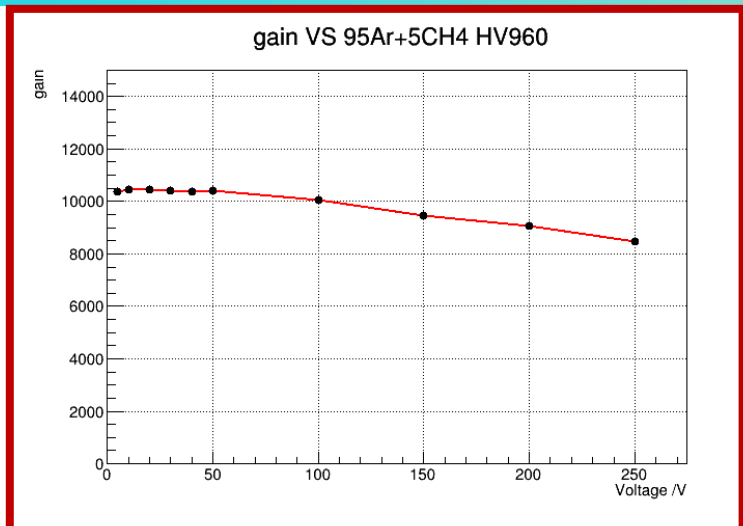
PCa anode current gain



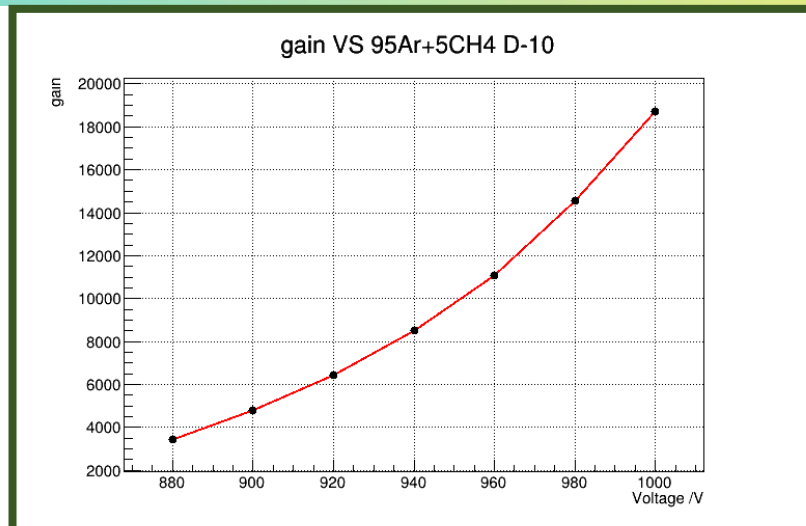
Thick-groove anode current gain



# Energy spectrum .VS. drift field(P4W1)

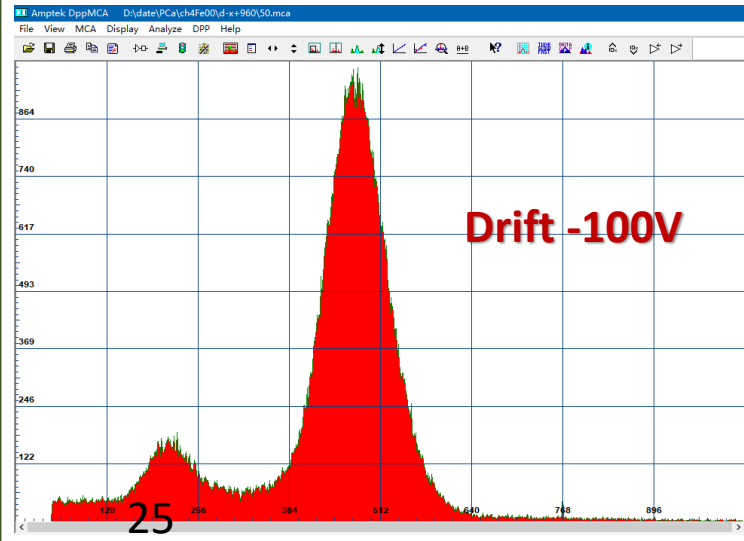
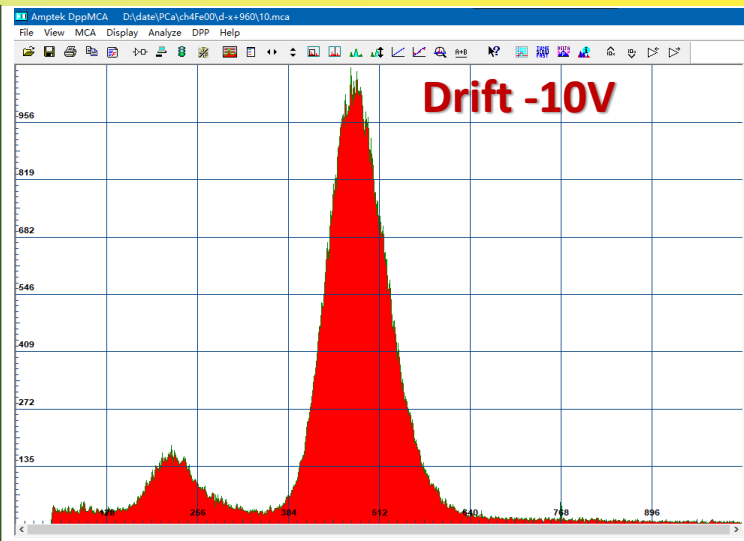
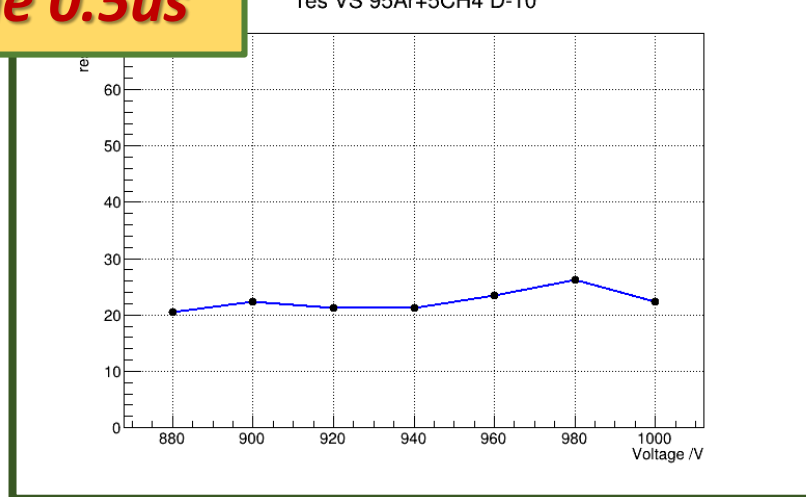
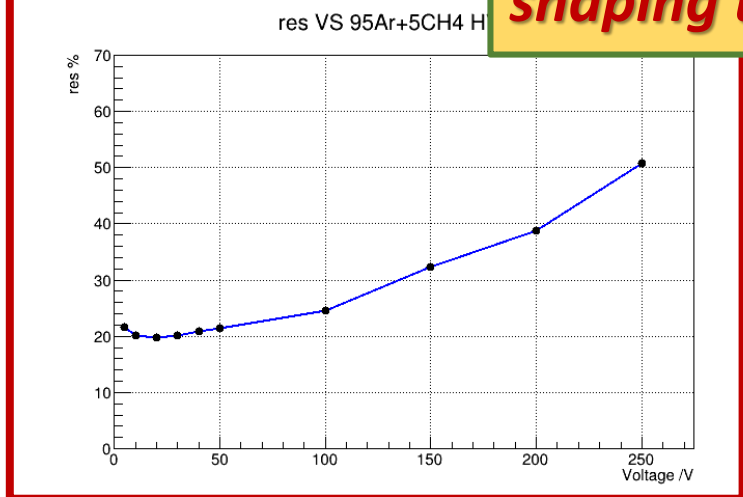


**HV=-960V**



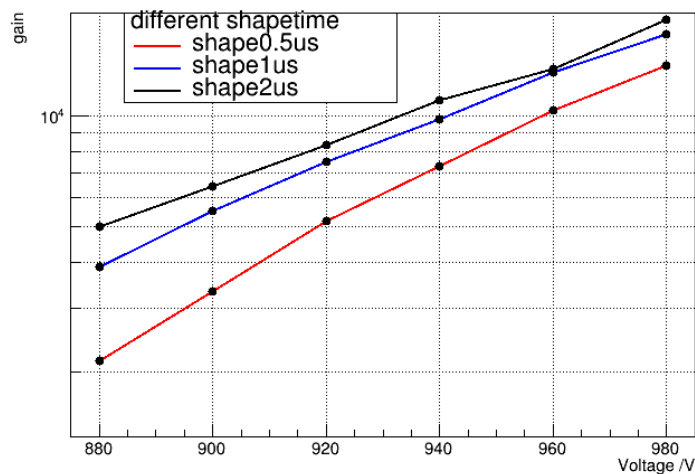
**LV = -10V**

**D-C-A ~ -LV-0+HV**  
**shaping time 0.5us**

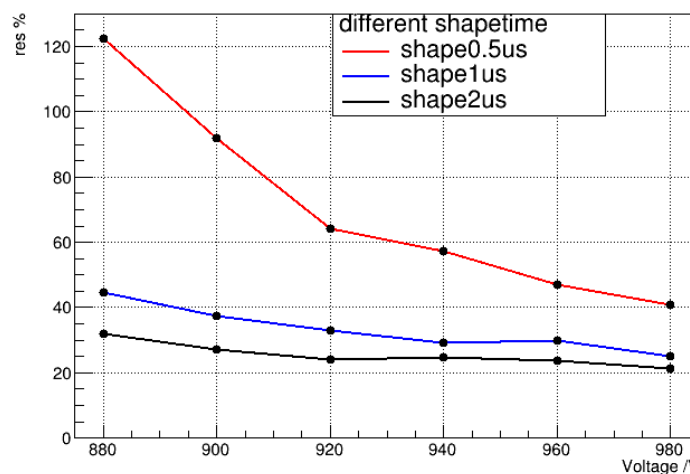


# Energy spectrum .VS. Shaping time (P4W1)

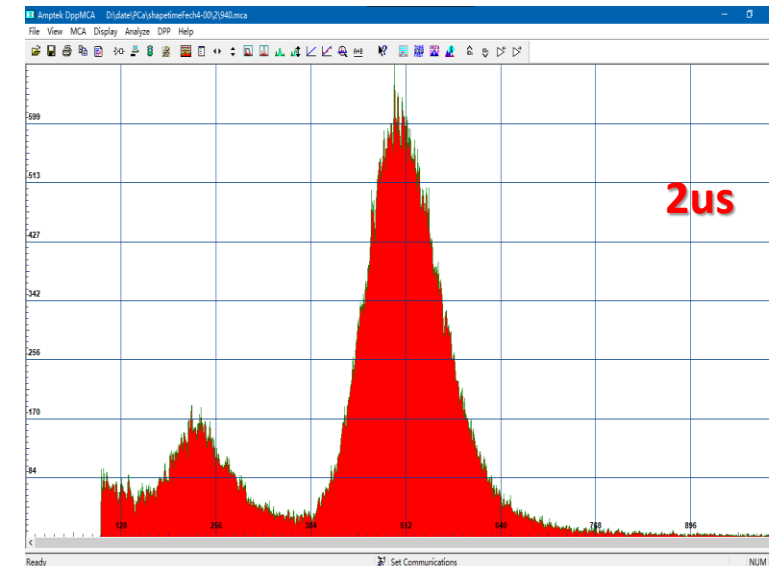
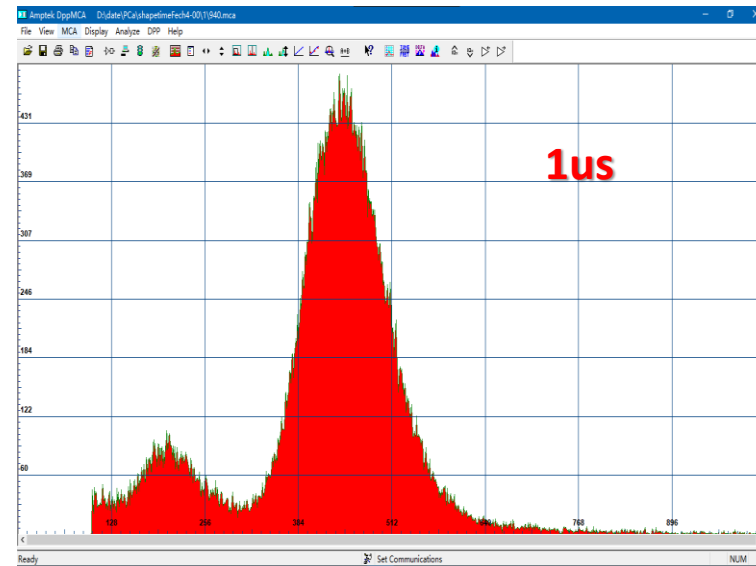
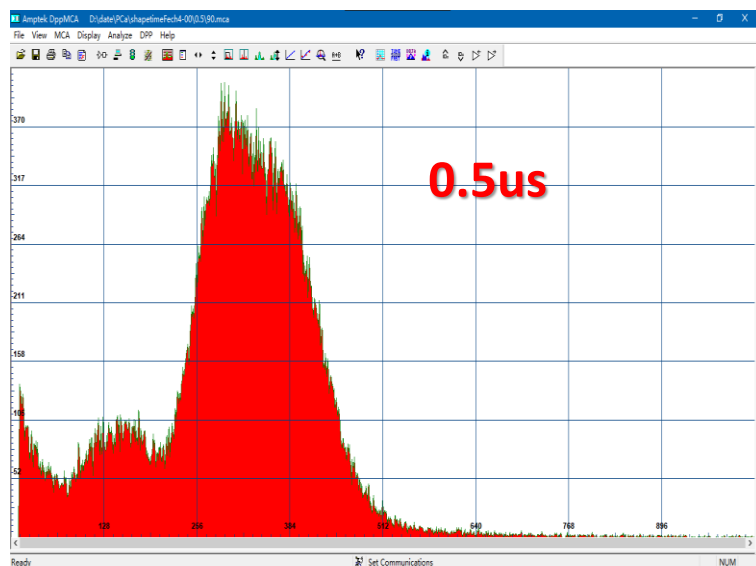
gain in Ar:CH4 95:5 P4W1

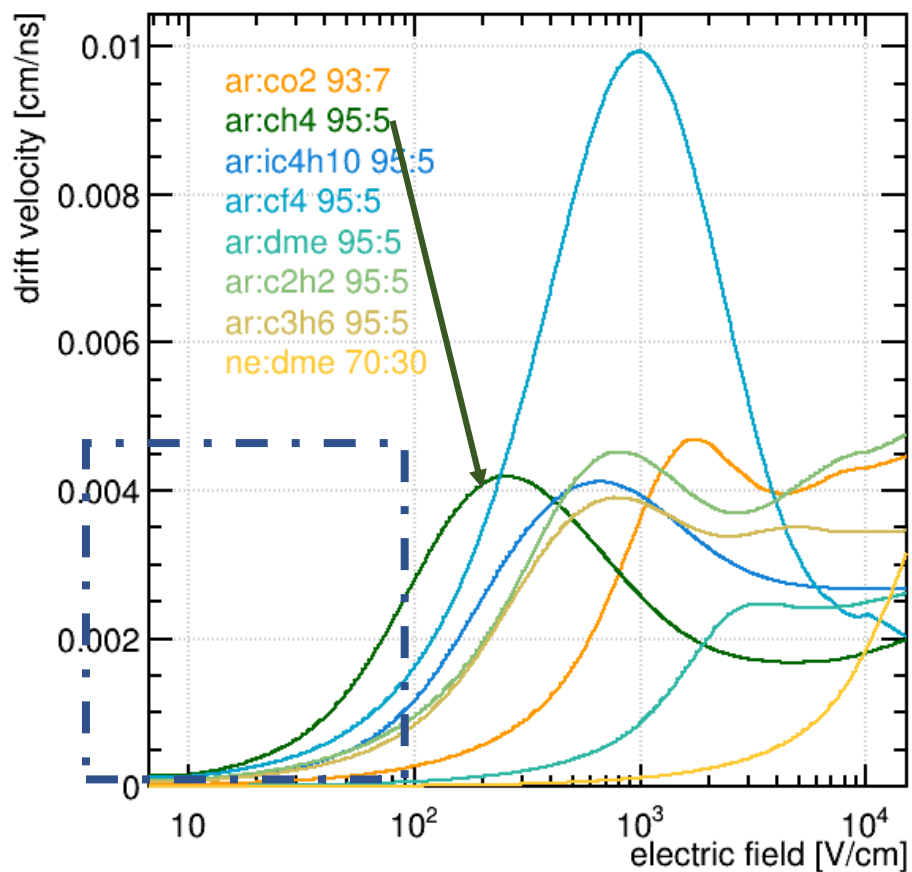


Energy resolution in Ar:CH4 95:5 P4W1

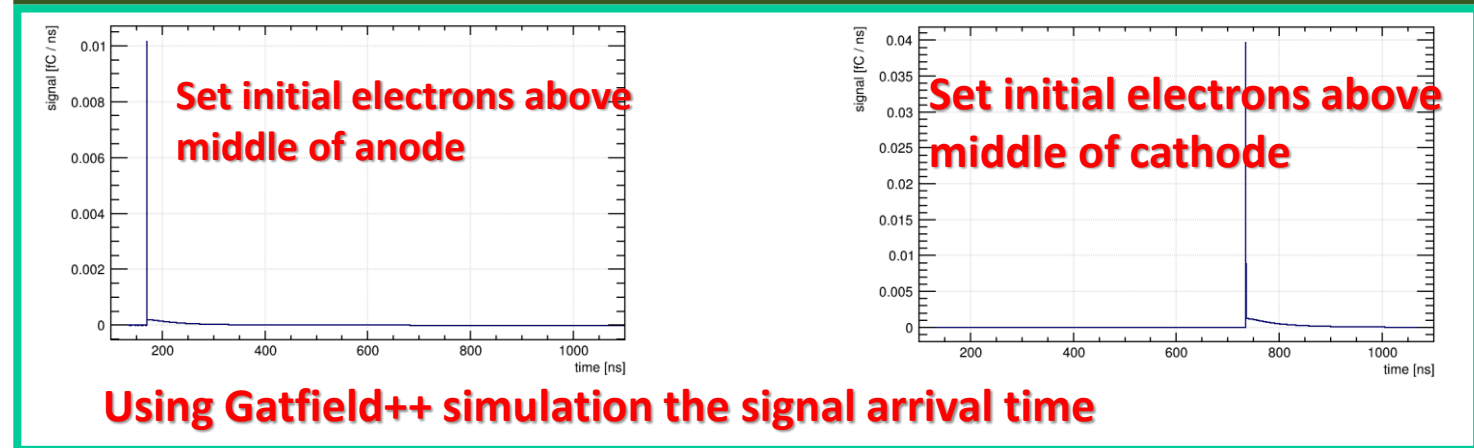
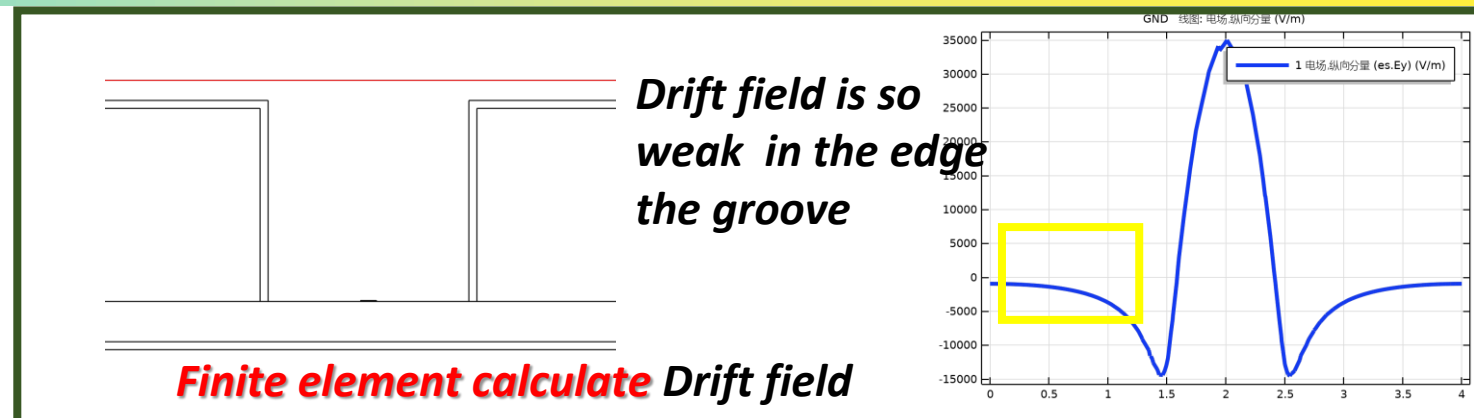


Gas : Argon : CH4 = 95:5  
 Voltage : Drift = 0V  
 Cathode = 0V Anode = +HV



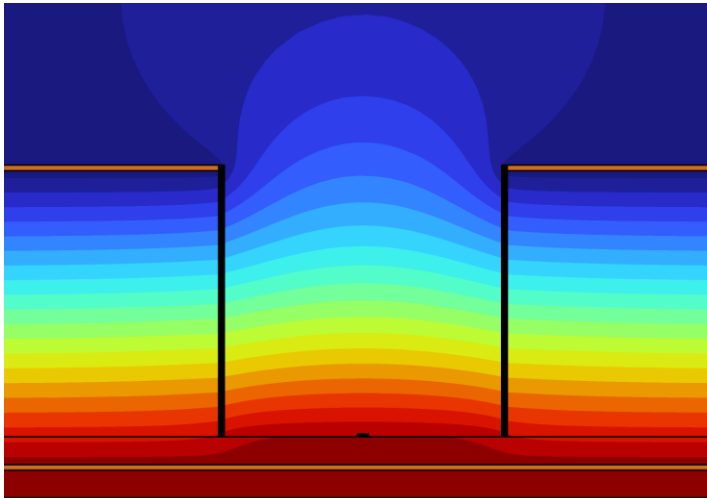


**Simulation several gas mixture Drift velocity find Argon with CH4 is the fastest**



**Changing test conditions(using CH4):**  
 Change the signal forming time of the amplifier  
 change the drift field (-drift or +Cathode)

# Wight of field for DLC wall and anode



Less coverage area  
than DLC anode +  
metal wall .  
For the signal of ion  
the gain will be reduce

