



DE LA RECHERCHE À L'INDUSTRIE

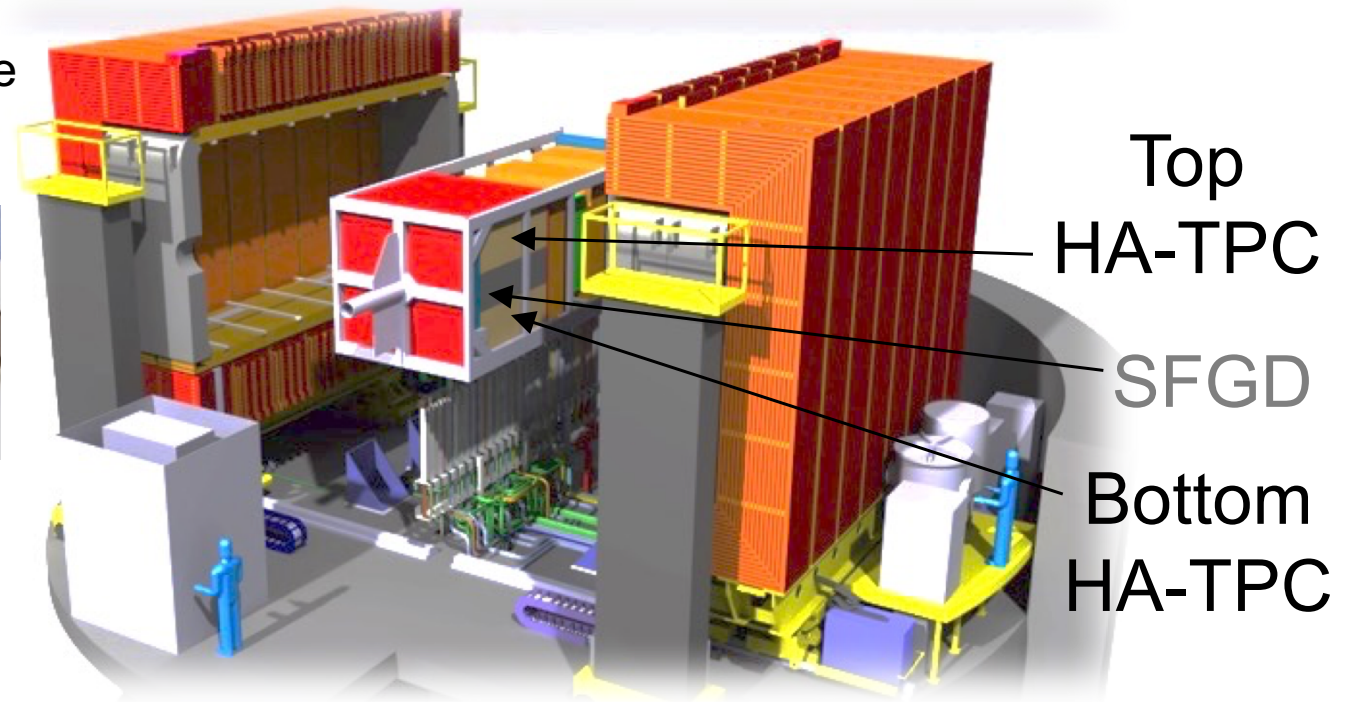
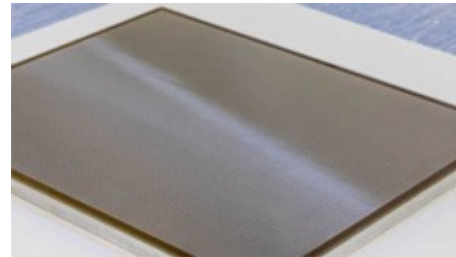


Warsaw University of Technology



PRODUCTION & PERFORMANCES OF ERAM* DETECTORS FOR THE T2K/ND280/HA-TPCs

* ERAM
Encapsulated Resistive
Anode Micromegas



A. Delbart, on behalf of the ND280/HA-TPC collaboration,
CEA-Saclay/DRF-IRFU, Univ. Paris – Saclay

מכון ויצמן למדע
WEIZMANN INSTITUTE OF SCIENCE

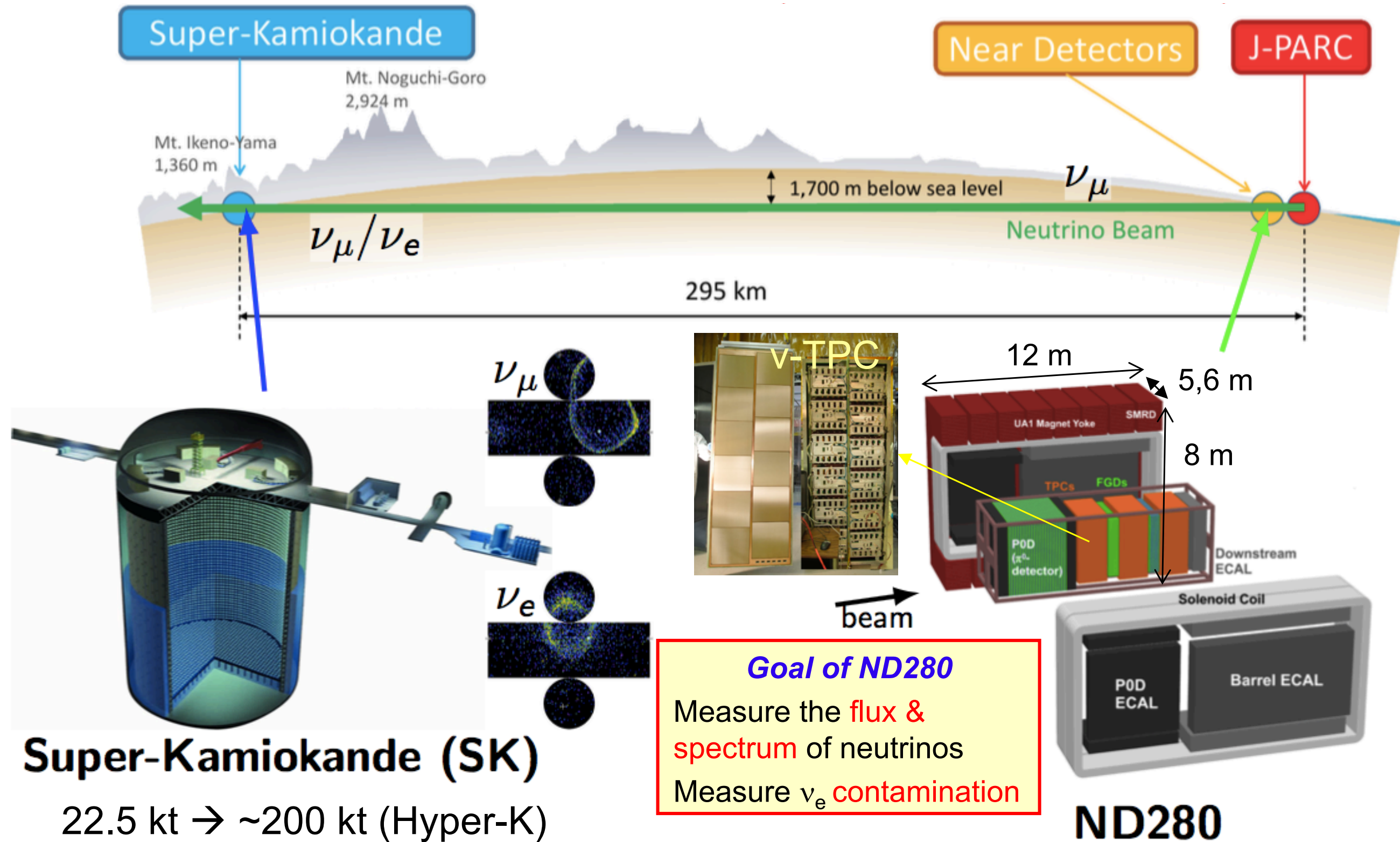
The 7th International Conference on
**Micro Pattern Gaseous
Detectors 2022**

Weizmann Institute of Science, Rehovot, Israel

December
11-16, 2022



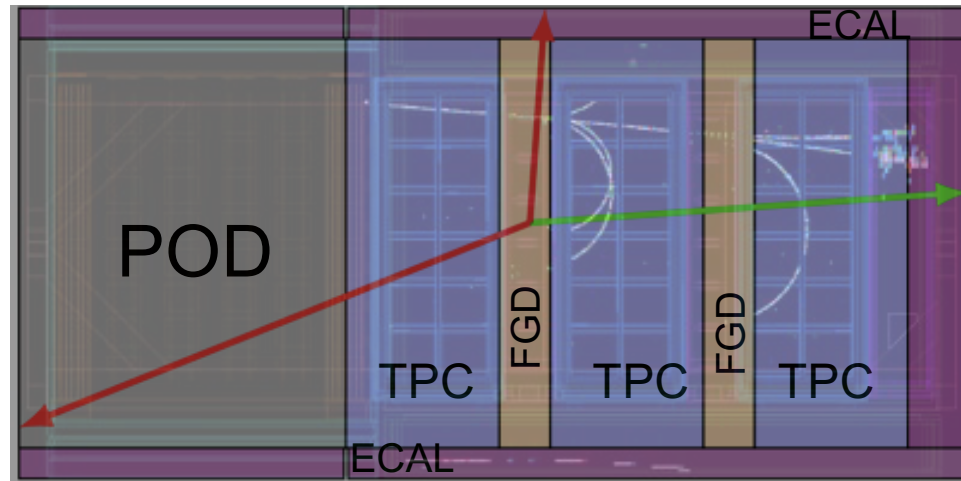
- The T2K / ND280 near detector upgrade
- The new High-Angle TPCs readout by ERAM modules
- The ERAM production:
 - Diamond-Like Carbon foil Quality Control (QC) and selection
 - ERAM “mesh-pulsing” QC
 - ERAM characterization with an automated X-ray test bench
- ERAM “RC maps” derived from X-ray test bench pad waveforms
- Some preliminary data analysis results of the test beam of a mockup $\frac{1}{2}$ HA-TPC at CERN/PS-T10 (september 2022)
- Conclusions & perspectives



The goal of T2K-II phase (2022-) data taking after main ring upgrade is to measure δ_{CP} at 3σ thanks to a decrease in systematic errors in ND280 from 6% to 4%.

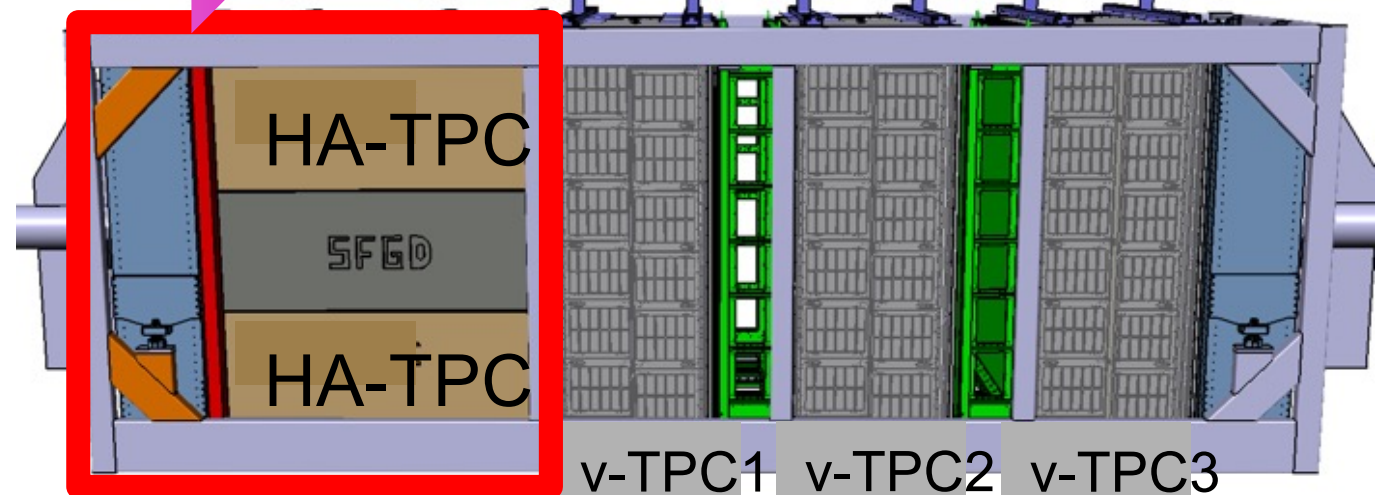
T2K v-TPC : NIM A637 (2011) p25-46
ND280 upgrade TDR : arXiv:1901.03750v1

Current ND280



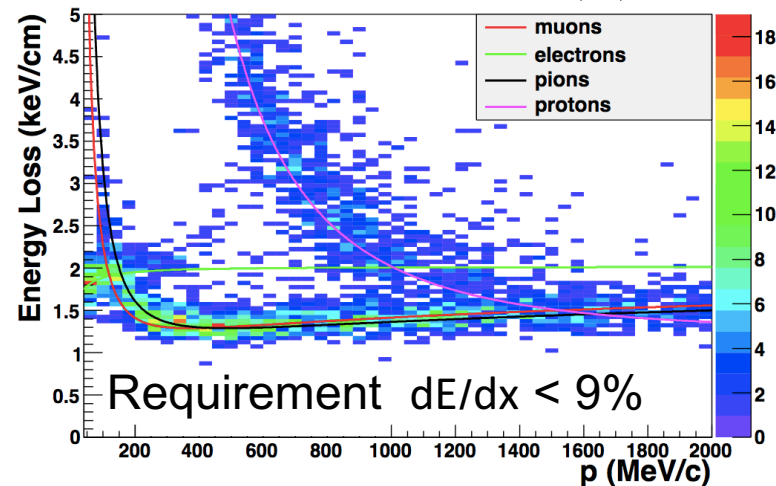
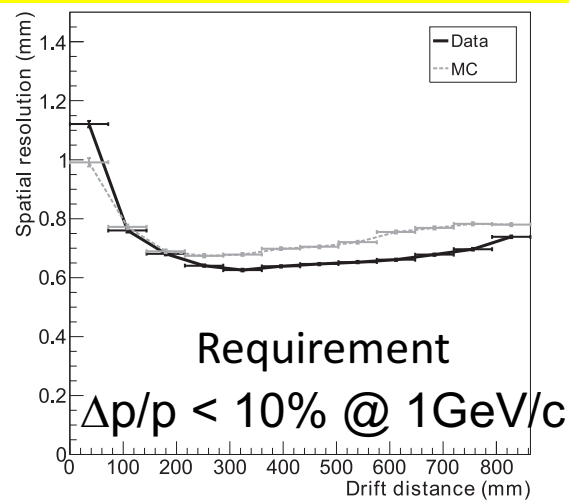
— reconstructed — lower efficiency

ND280 upgrade to be installed in 2023

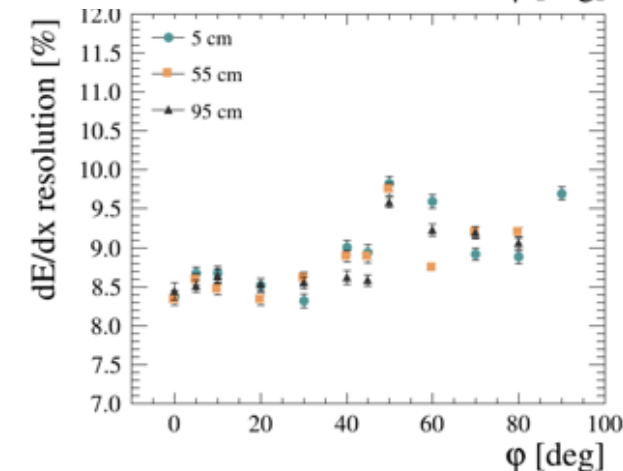
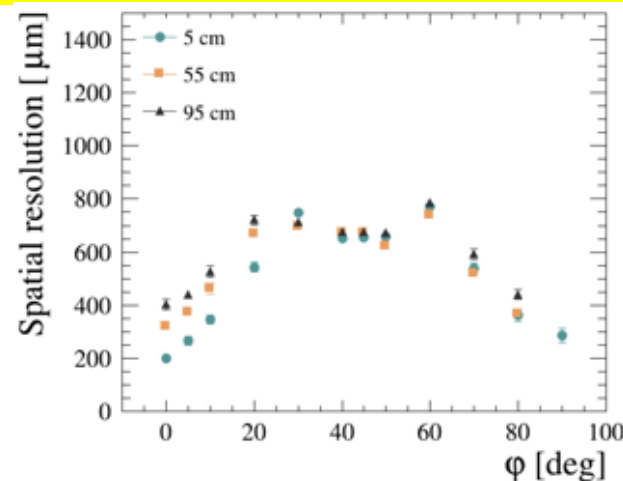


+ 6 TOF planes surrounding the new tracker

V-TPC performance requirements
« metallic » anode bulk-micromegas

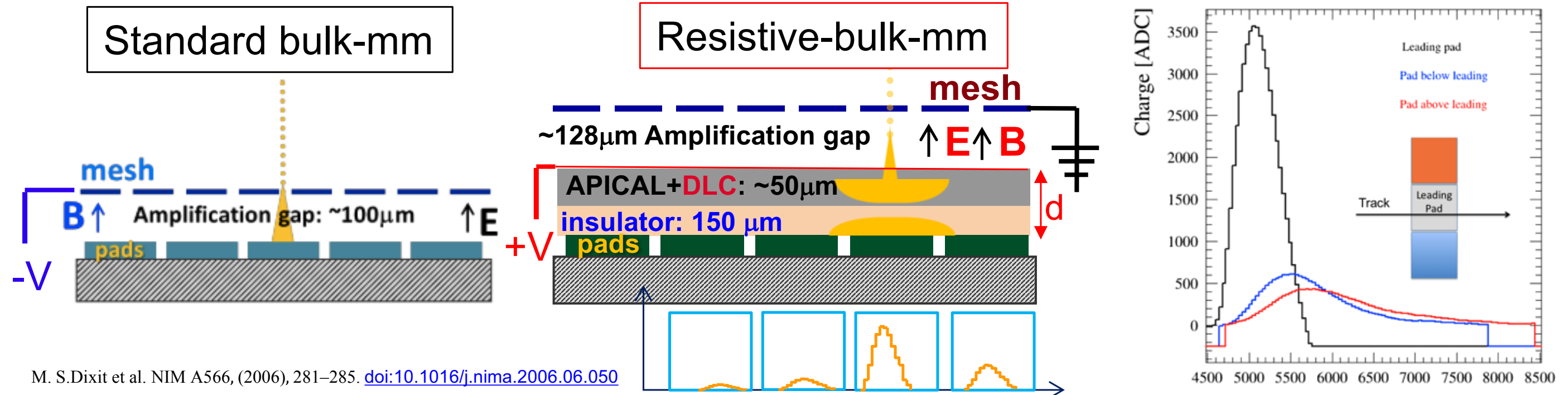


ERAM-01
DESY test beam 2021
Submitted to NIM A



Parameter	HA-TPC	v-TPC
Overall x × y × z (m)	2.0 × 0.8 × 1.8	0.85 × 2.2 × 1.8
Drift distance (cm)	90	
Magnetic Field (T)	0.2	
Electric field (V/cm)	275	
Gas Ar-CF ₄ -iC ₄ H ₁₀ (%)	95 - 3 - 2	
Drift Velocity cm/μs	7.8	
Transverse diffusion (μm/√cm)	265	
Micromegas gain	1000	
Micromegas dim. z×y (mm)	340×420	340×360
Pad z × y (mm)	10 × 11	7×10
N pads	36864	124272
el. noise (ENC)	800	
S/N	100	
Sampling frequency (MHz)	25	
N time samples	511	
Channel density (nb. / cm ²)	0.9	1.4

- Choice of the Resistive foil technology for the HA-TPC micromegas readout
- Charge spreading which should enable keeping the ~600 μm spatial resolution with larger pads and improves it at short drift distance → less electronic channels, cost reduction
 - ASIC spark protection no longer needed → more compact FEE, maximize HA-TPC acceptance
 - Encapsulated mesh @ GND + insulating layer → potentially lower track distortions & better S/N

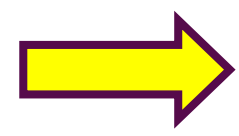


M. S. Dixit et al. NIM A566, (2006), 281–285. doi:10.1016/j.nima.2006.06.050

2-D RC network (telegraph equations)

$$\rho(r, t) = \frac{RC}{2t} \exp\left[-\frac{r^2 RC}{4t}\right]$$

R- surface resistivity
C- capacitance/unit area



Gaussian spreading as a function of time with :

$$\sigma_r = \sqrt{\frac{2t}{RC}} \quad \left\{ \begin{array}{l} t \approx \text{shaping time (few 100 ns)} \\ RC_{[ns/mm^2]} = 10^3 \epsilon_0 \epsilon_r \frac{R_{[M\Omega/\blacksquare]}}{d_{[\mu m]}} \end{array} \right.$$

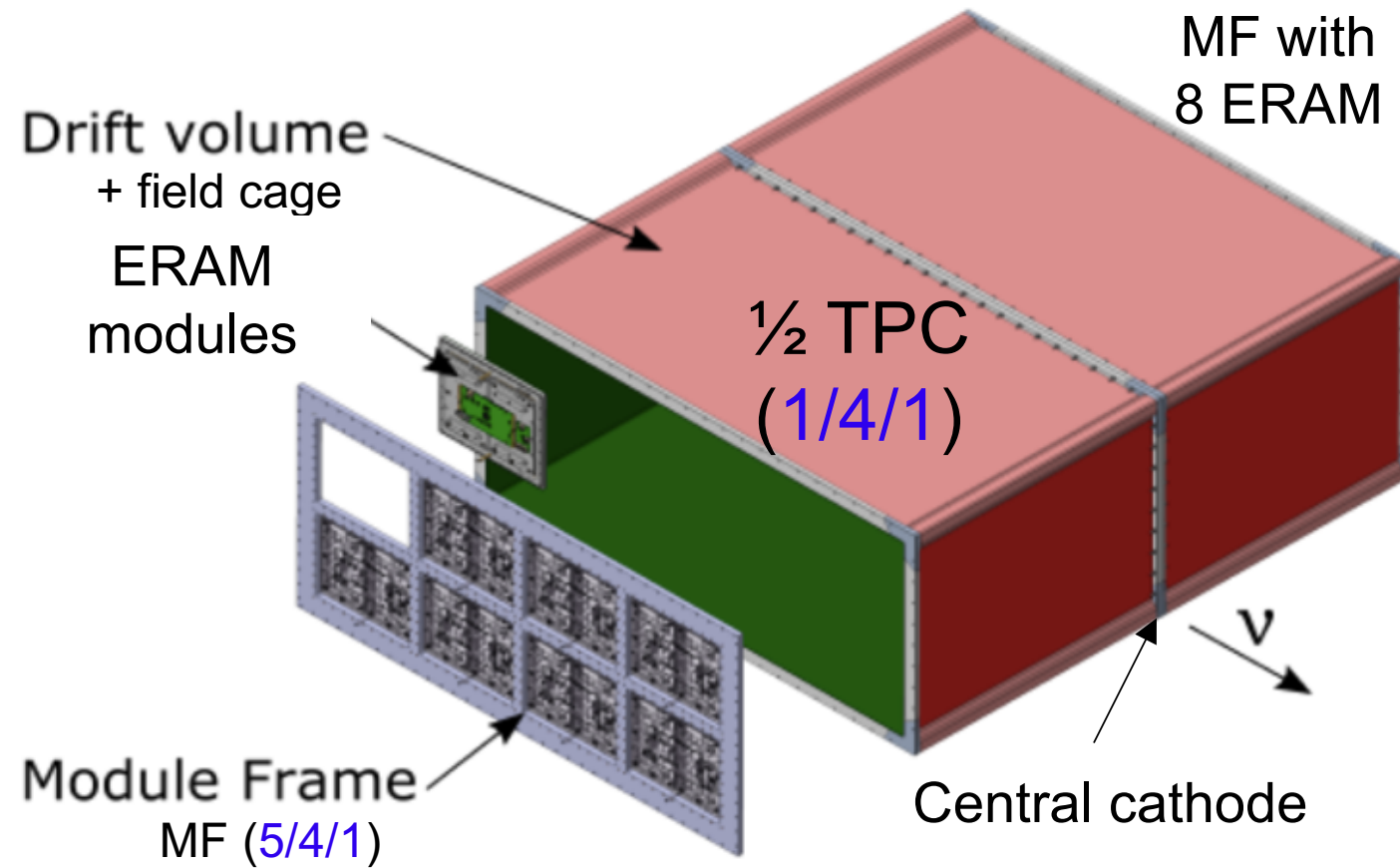
ϵ_r [APICAL] ~ 3,3 and ϵ_r [glue] ~ 4,8

For pads of ~11x10 mm², the DLC resistivity is chosen **around 0.5 MΩ/■** and the glue thickness ~**150 μm** ($RC_{th} \sim 100 \text{ ns/mm}^2$) as a trade-off for charge spreading & spark protection

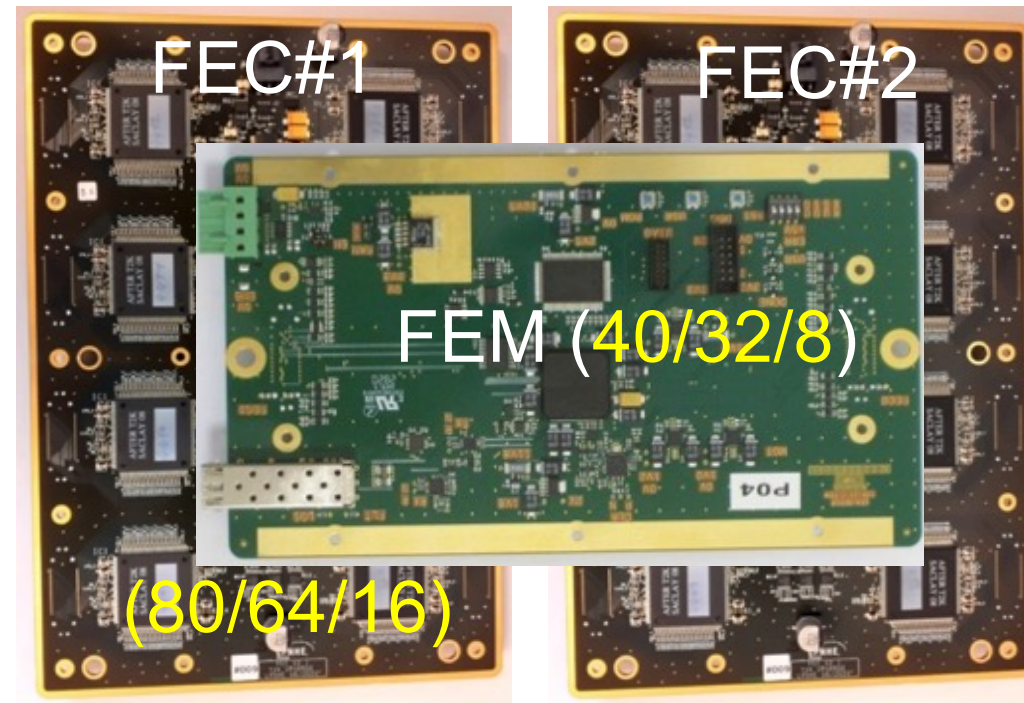
HA-TPC field cage
 + Gas system
 + 4 Gas Monitoring Chambers

PRODUCTION STATUS

XX PRODUCED/**YY** NEEDED/**ZZ** SPARE



ERAM Front-End Electronics

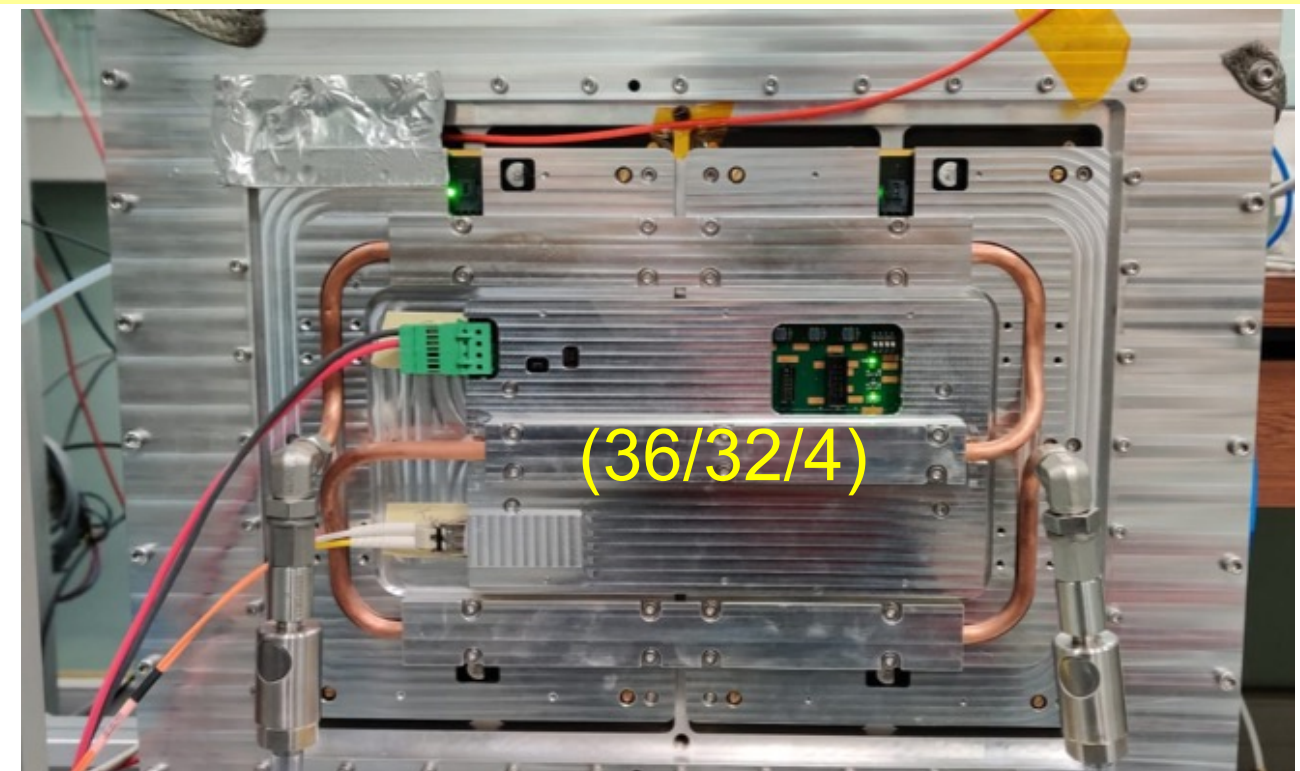


Back-End Electronics



ERAM module

Detector + FEE + water cooling mechanicals



ERAM detector (21/32/4 : 21 fully qualified)

42x34 cm²/ 1152 pads (10x11 mm²)



D. Attié et al. NIM A984, (2020), 163286. [doi:10.1016/j.nima.2019.163286](https://doi.org/10.1016/j.nima.2019.163286)
 D. Attié et al. NIM A1025, (2022), 1661109. [doi:10.1016/j.nima.2019.166109](https://doi.org/10.1016/j.nima.2019.166109)

Nov. 12
PRR

Pre-series
To series production

2018

2019

2020

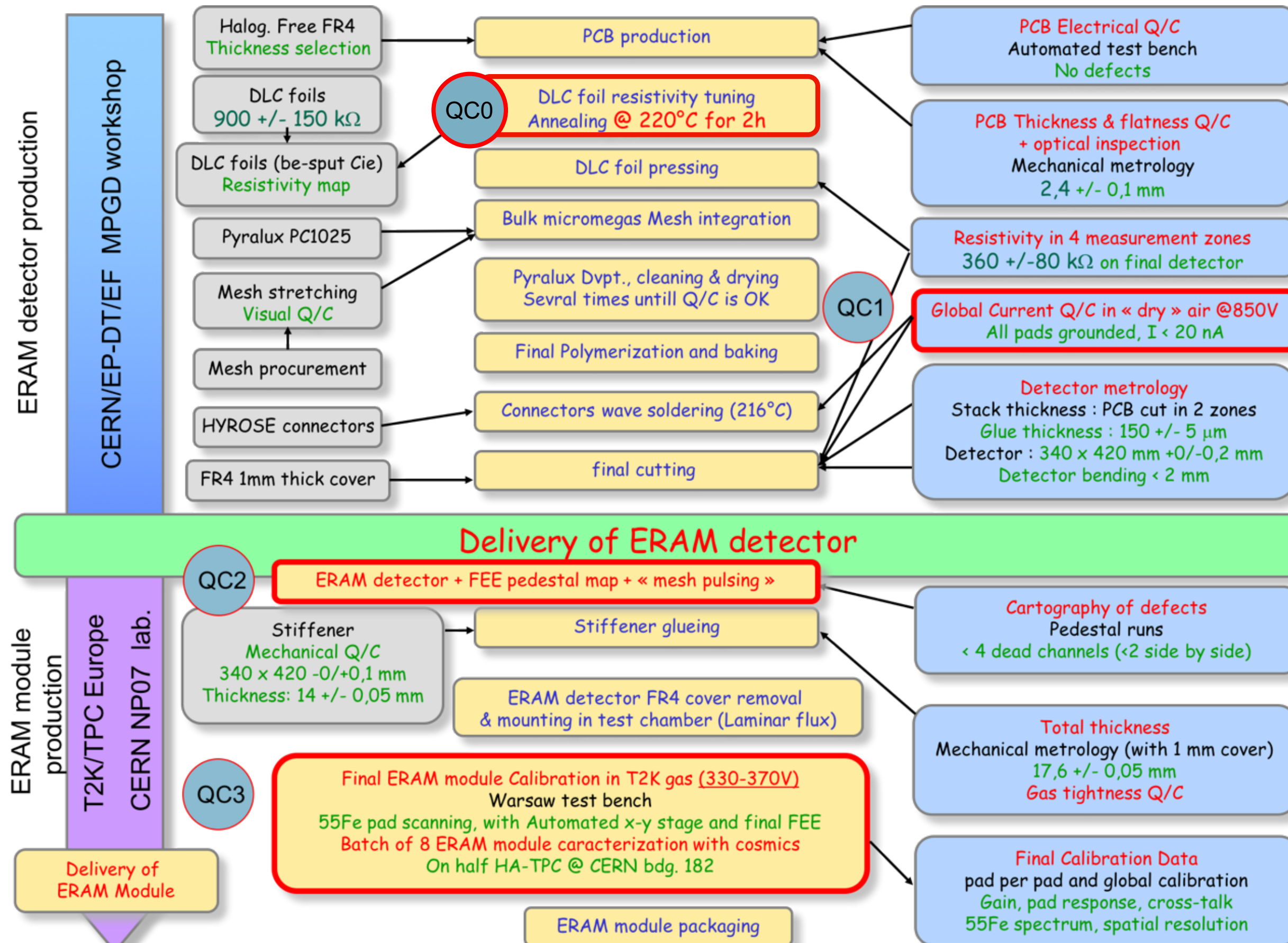
2021

CERN/T9 test beam

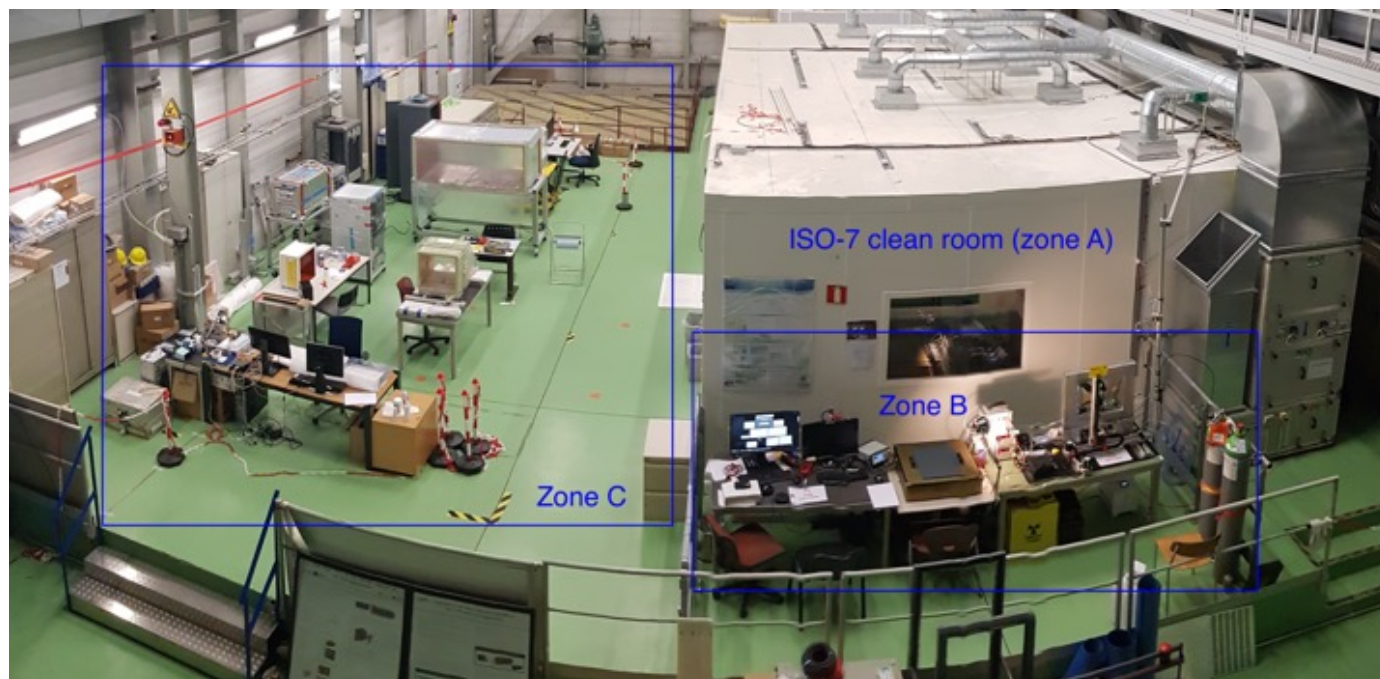
DESY test beam

ERAM-01 @ DESY 2021
½ TPC @ CERN/T10 sept. 2022

	2018 MM0-DLC#	2019 MM1-DLC1 & 2	2020 ERAM-P1 & P2	Production ERAM-xx (ERAM-01-28)
Readout PCB	Original T2K-TPC	HA-TPC V1 + ARC FEE	HA-TPC V2 + final FEE V1	HA-TPC V2 + final FEE V2
Size	34 × 36 cm ²	34 × 42 cm ²	34 × 42 cm ²	34 × 42 cm ²
Pads	48 × 36 cm ²	32 × 36 cm ²	32 × 36 cm ²	32 × 36 cm ²
Pad size	6,85 × 9,65 mm ²	10,09 × 11,18 mm ²	10,09 × 11,18 mm ²	10,09 × 11,18 mm ²
Number of pads	1728	1152	1152	1152
DLC resistivity (MΩ/sq.)	~2,5 (original foil) Not meas.on detector	0,32-0,44 (batch#P1 foils) 0,2-0,27 (meas. on detector)	0,28-0,40 (batch#P1 foils) 0,15-0,22 (meas. on detector)	~1 (foils) / ~0.28-0,4 (det.) Top TPC: 1-1.5 (foils) After baking : ~0,4-0,55
RC _{design} [ns/mm ²] RC _{data} [ns/mm ²]	~400	60<RC<80 X-ray scan to process	24<RC<35	55<RC<78 102<RC<145 (this talk)
Insulation layer	200 μm glue + 50 μm APICAL	75 μm glue + 50 μm APICAL	200 μm glue + 50 μm APICAL	150 μm glue + 50 μm APICAL
σ (mm) For 200 ns peaking t For 412 ns peaking t	~1,6 ~2,3	~3,8 ~5,4	~5,8 ~8,3	~3,9 ~5,6
dE/dX (measured 1 det.) Extrapol. to 2 detectors	9 to 9.5% (e- & p) <7%	9 to 9.5 % (e-) with 0.2T <7%	Energy resolution @5.9 keV ~20% FWHM	8.5 to 10 % (e-) with 0.2T <7%
Spatial resolution (μm) Beam (Horizontal tracks) cosmics	300 (0T)	MM1-DLC1 200 (0 or 0.2T, 200/400 ns t _p) 700 (MM1-DLC2, @370V)	300-350 (ERAM-Px @370V)	@ DESY 07/ 21 200-800 μm (ERAM-01) / horizontal – 45° tracks (412ns)



NP07 HA-TPC working area at bldg. 182



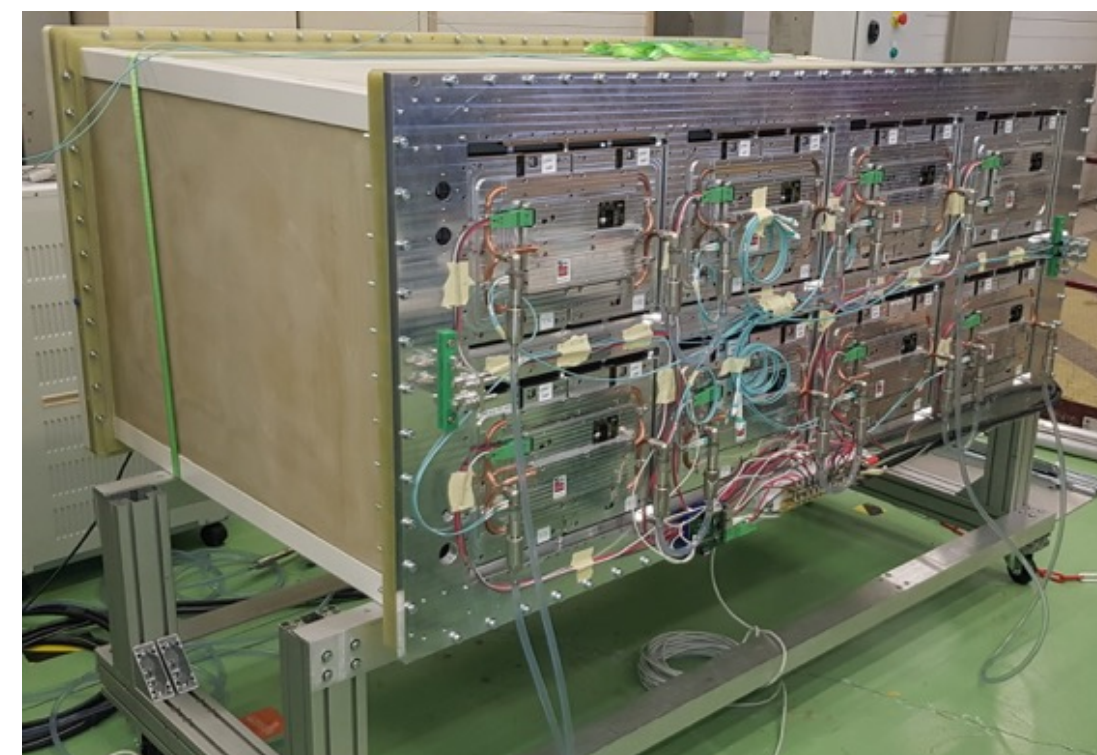
HA-TPC ERAM QA/QC working area



First 1/2 TPC field cage



Full scale 1/2 TPC mock-up (8 FEE+mechanics)

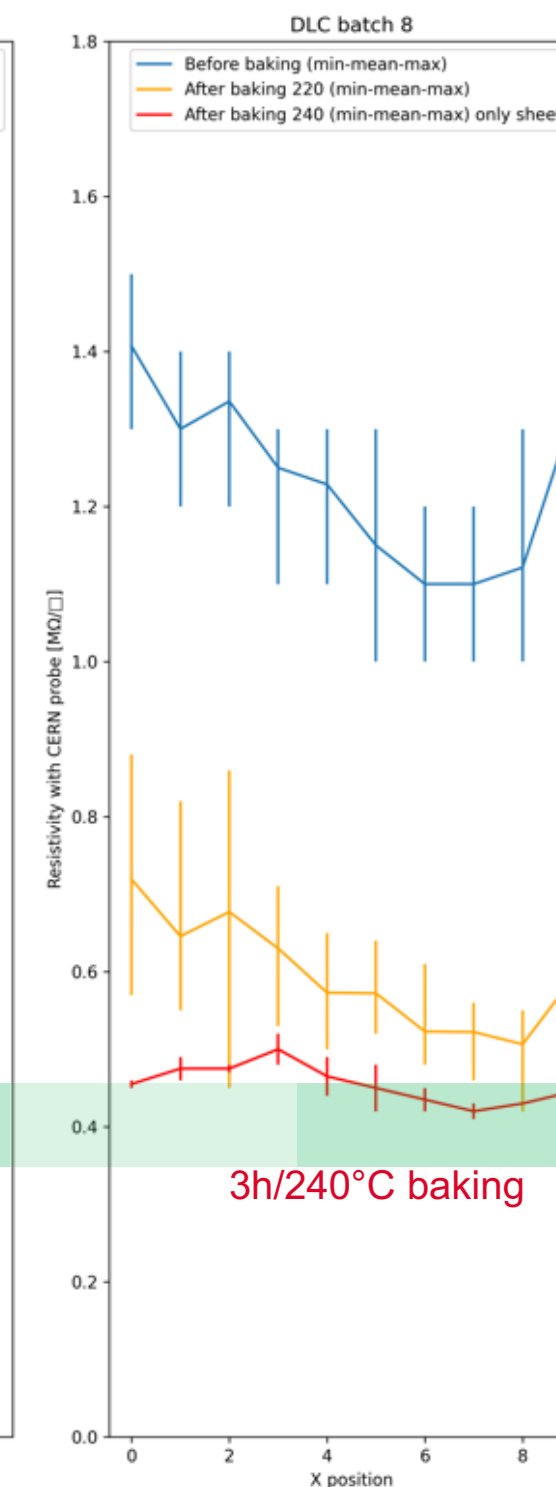
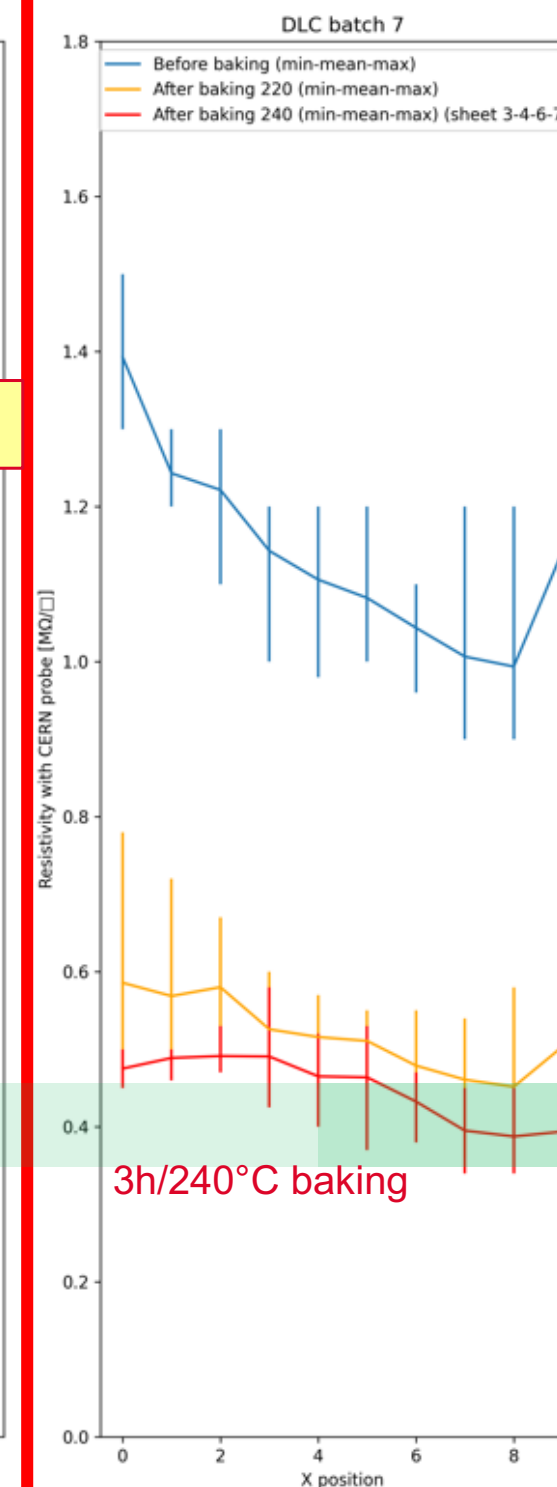
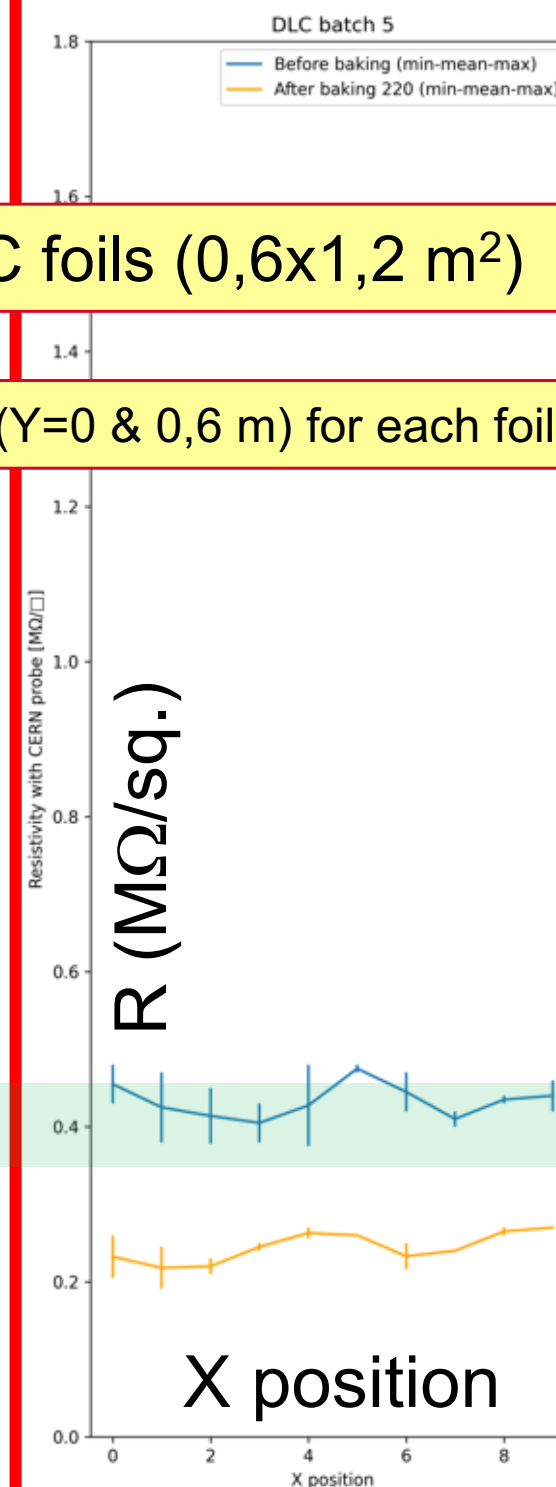
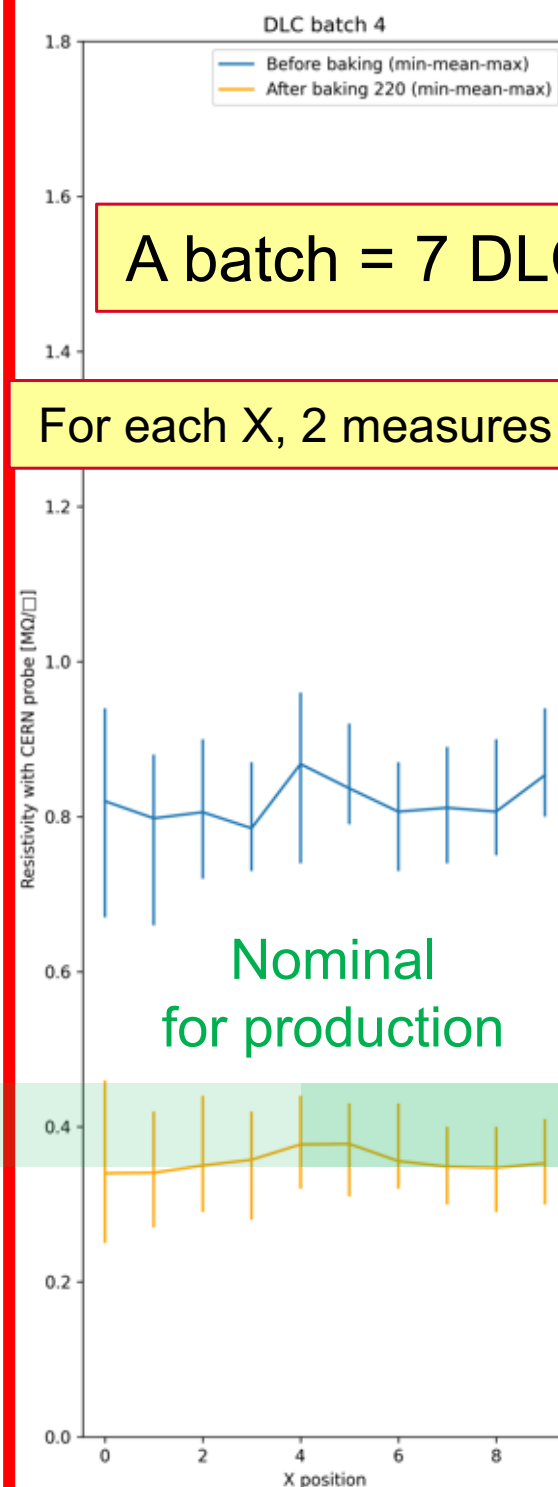
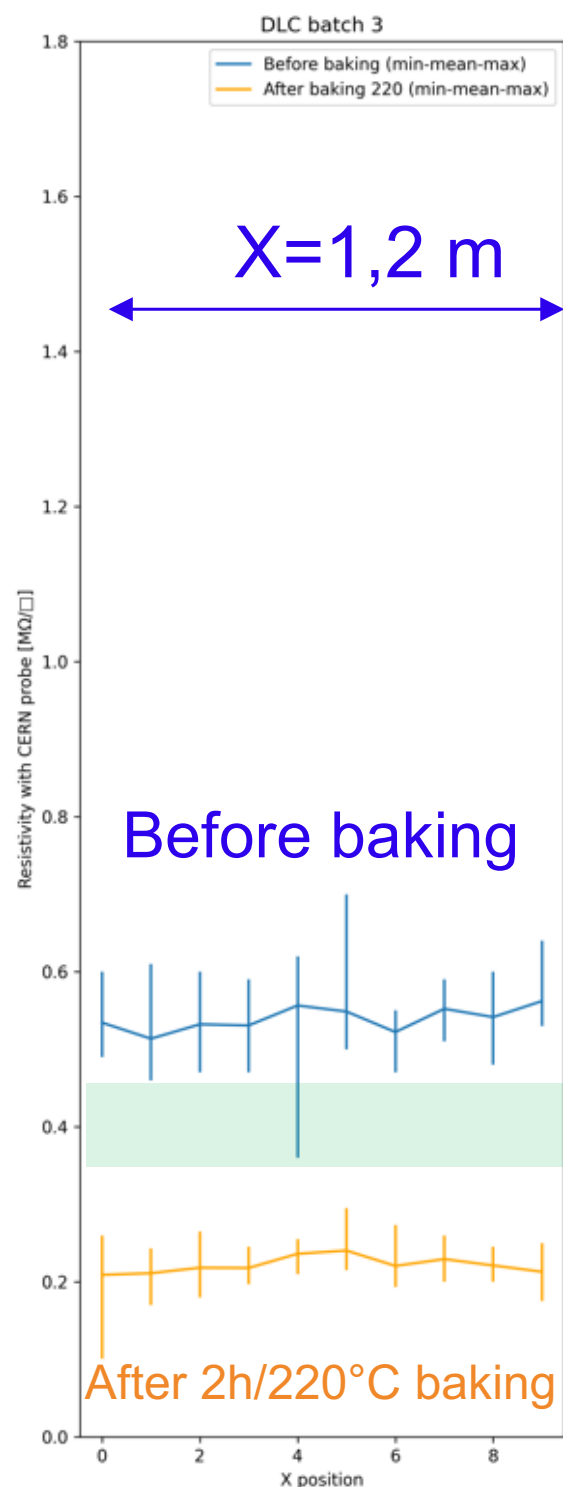


1/2 RC prototype

Production

prototype

Restart of production for Top TPC



1/2 R, 1/2 RC
→ ERAM-18

nominal R, RC
ERAM-17,19,20,21
23,24,26,28,30

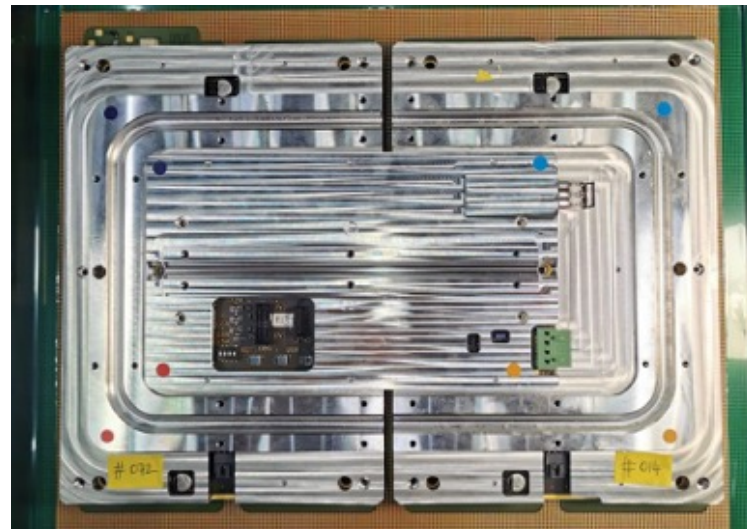
1/2 R, 1/2 glue thick.
Nominal RC
→ ERAM-29

~Nominal R, RC
~8 ERAMs for Top TPC
Order of 2 new DLC batches

QC2 : ELECTRONIC MESH PULSING

DETECTING DEFECTS BEFORE GLUING STIFFENER

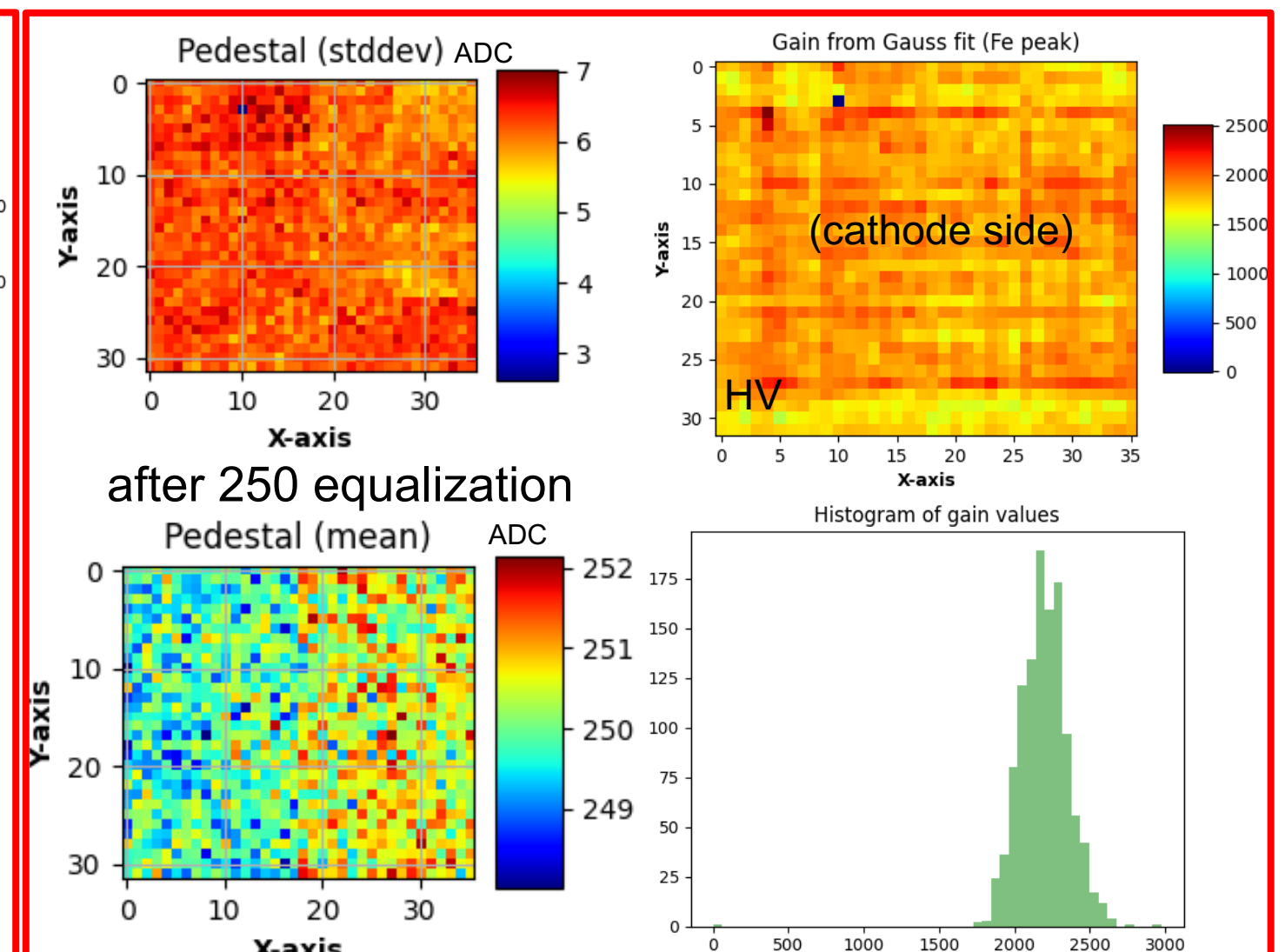
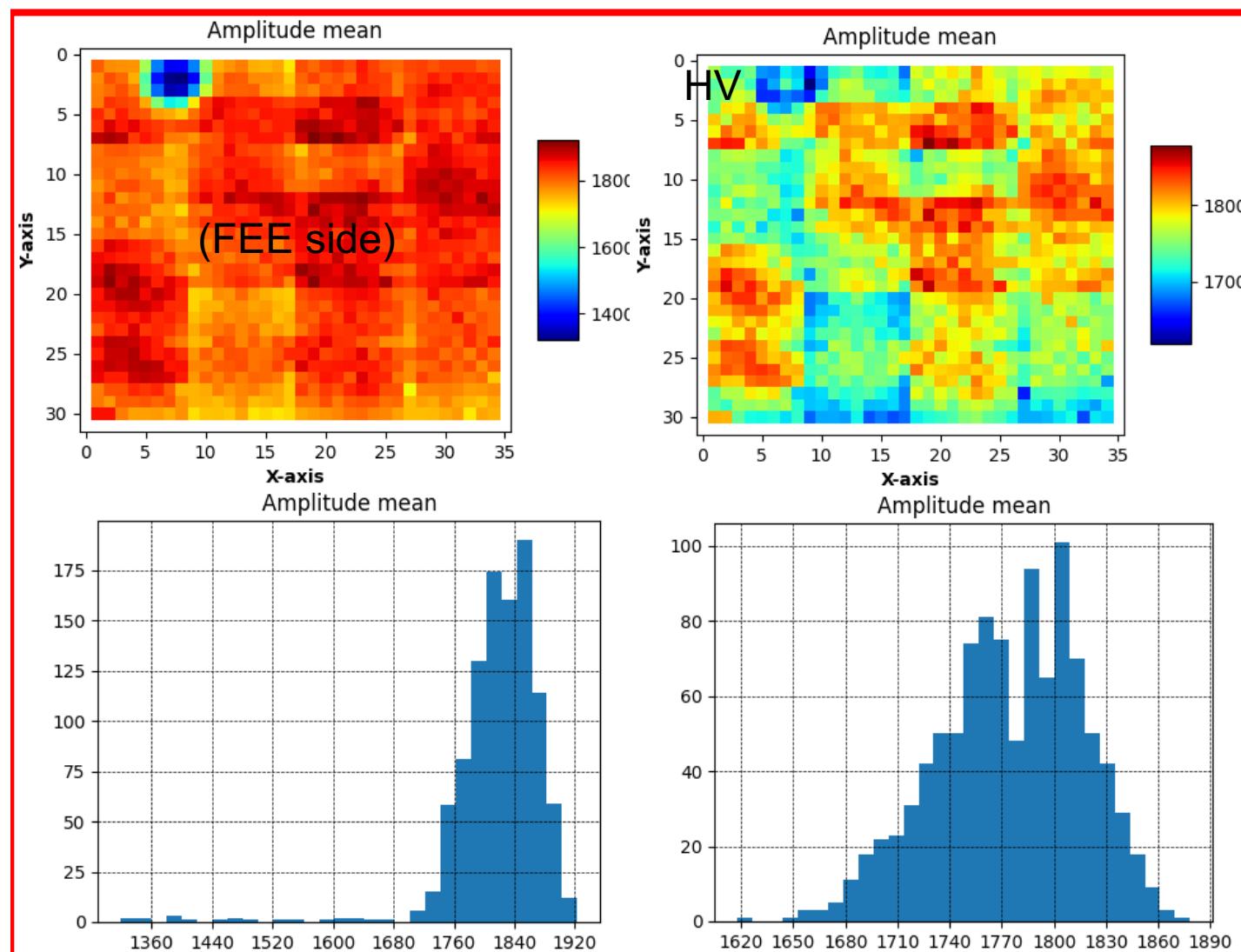
EXAMPLE OF A DEFECT ON ERAM-20



- ✓ The “mesh-pulsing” is a QC used before & after gluing of the mechanical stiffener to **detect major defects**
- ✓ A 1kHz, 300 mV **square signal** is pulsing the ERAM mesh through a 50 Ω adapted cable
- ✓ The readout electronics DAQ is triggered with a NIM signal synchronized with the mesh pulsing (~5 mn run).

QC2: mesh pulsing before & after « repair »

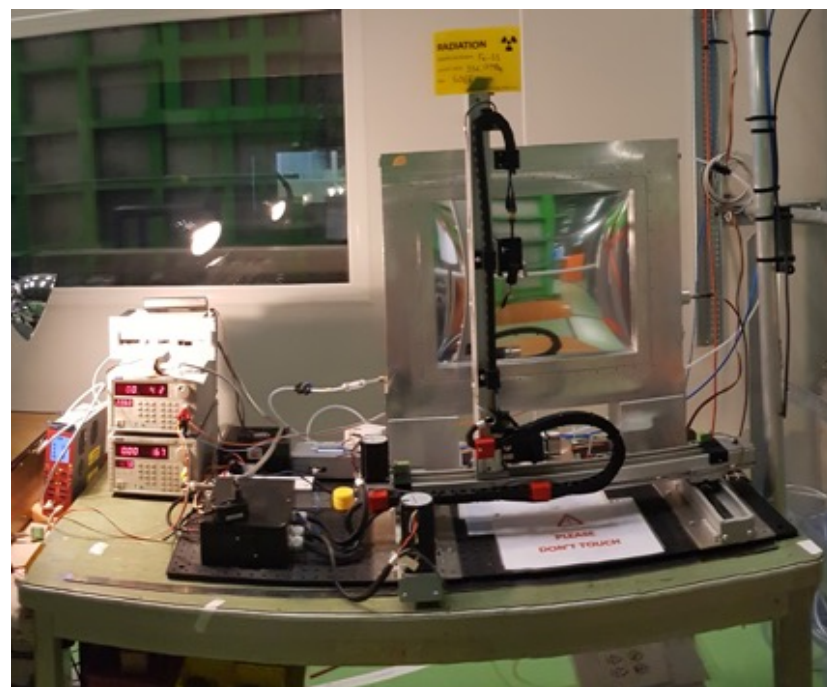
QC3: X-ray scan gain



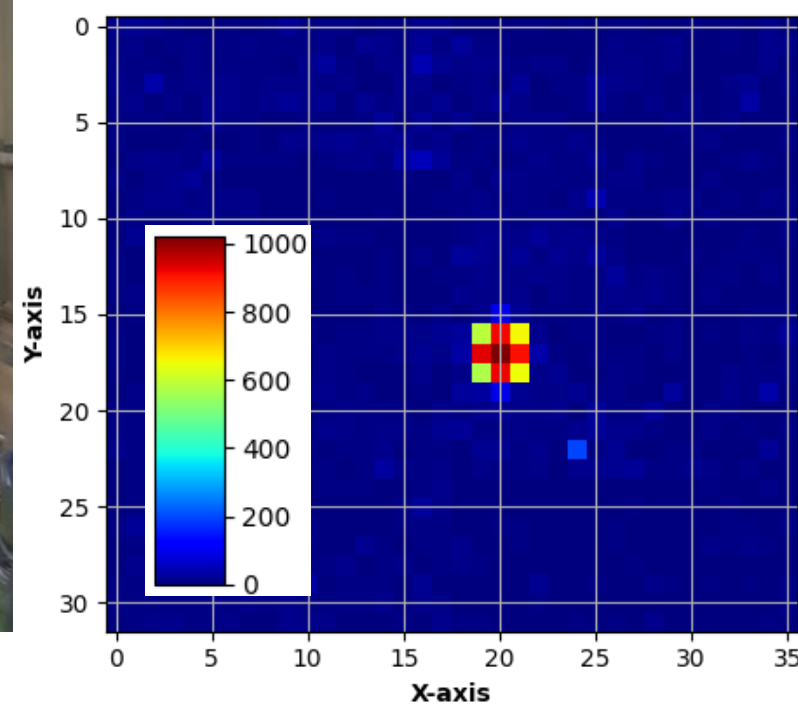
QC3 : ^{55}Fe X-RAY SCAN

ERAM FINAL QUALIFICATION/CALIBRATION

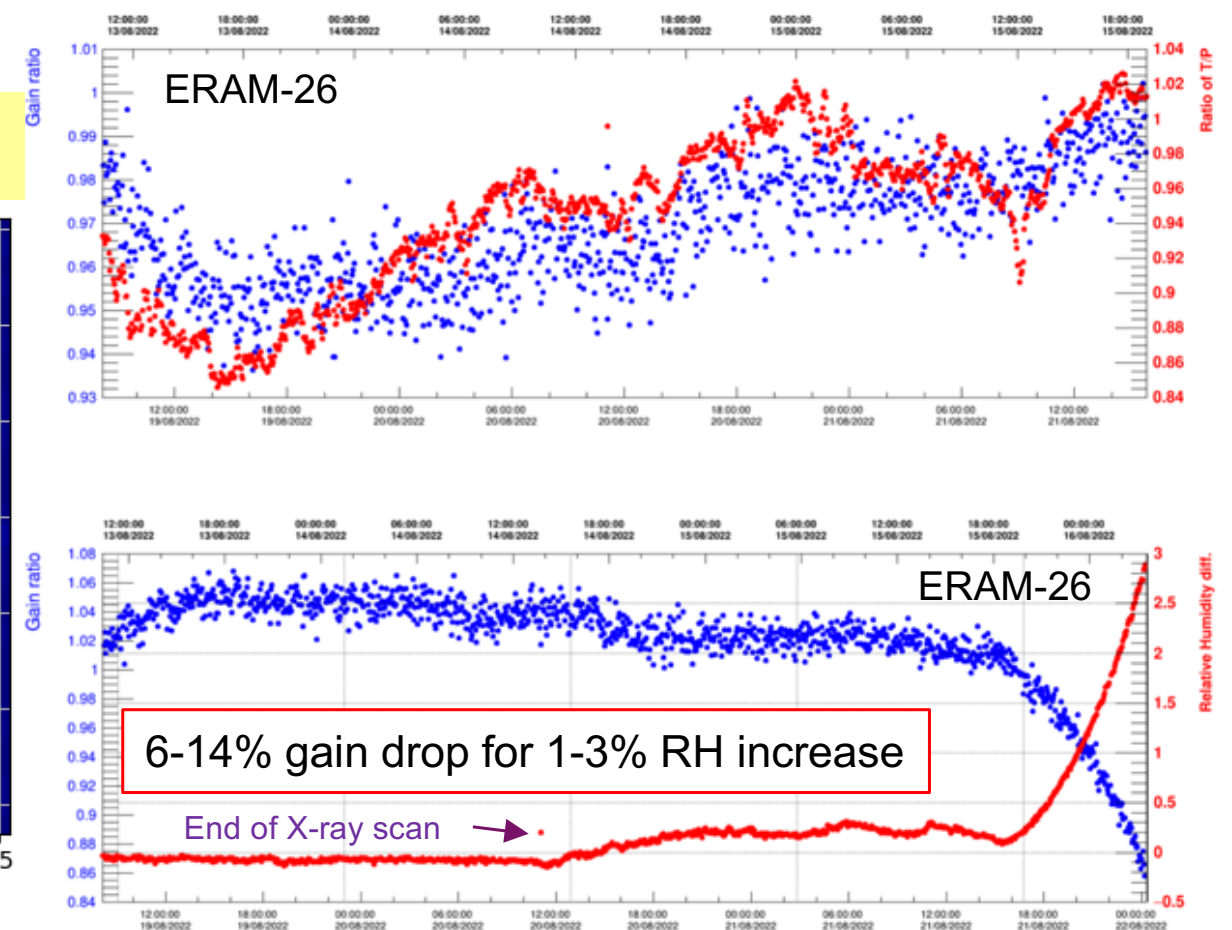
- ✓ Each ERAM is paired with 2 Front-End cards and “calibrated” for the use in the experiment
- ✓ Effective gain (ERAM * FE) and energy resolution @ 5.9 keV measurement on each pad with ERAM DLC layer at 350 V (nominal HV)
- ✓ The 280 MBq ^{55}Fe X-ray source is collimated in a $\Phi 7$ mm spot in the center of each pad
- ✓ The source is moved by an X-Y robot with respect to a reference pad which is “cross-scanned” with the source to locate its center (20 points every 1 mm in X&Y)
- ✓ Gas flow is 14l/h, the scan starts when $\text{RH} < 0.4\%$ and stable, full scan duration 64h (3 mn/pad)
- ✓ Monitoring of “environmental conditions” : Gas composition (supplier certificate), T_{amb} , P_{atm} , $\Delta p_{\text{chamber}}$, T_{gas} , Relative Humidity $\text{RH}_{\text{Gas out}}$
- ✓ HV scan (330 - 360 V) on pad x20/Y17 (gain tuning)
- ✓ Remote shifting with local hardware support



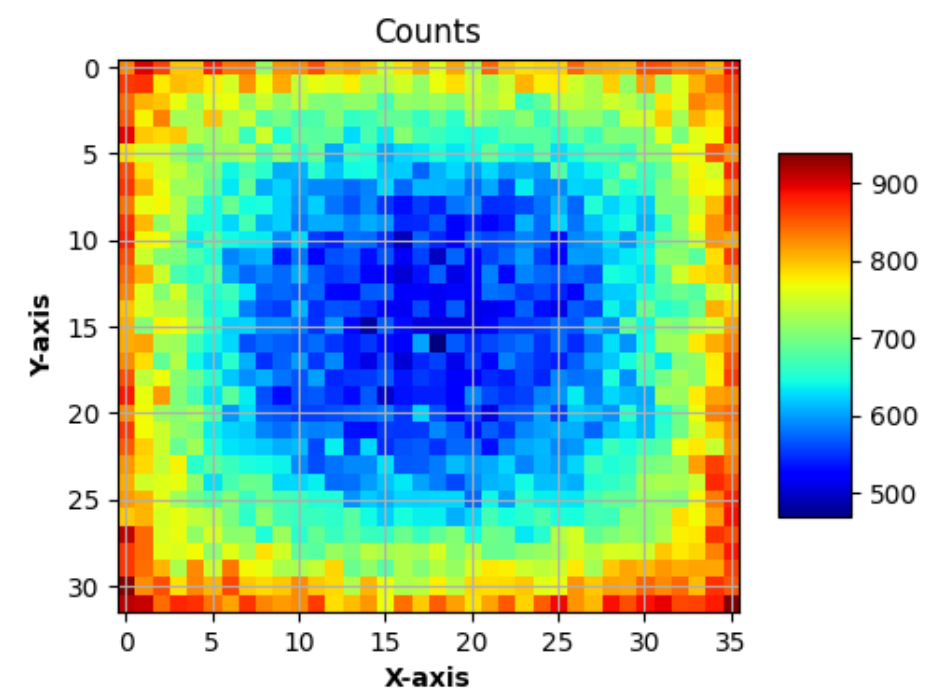
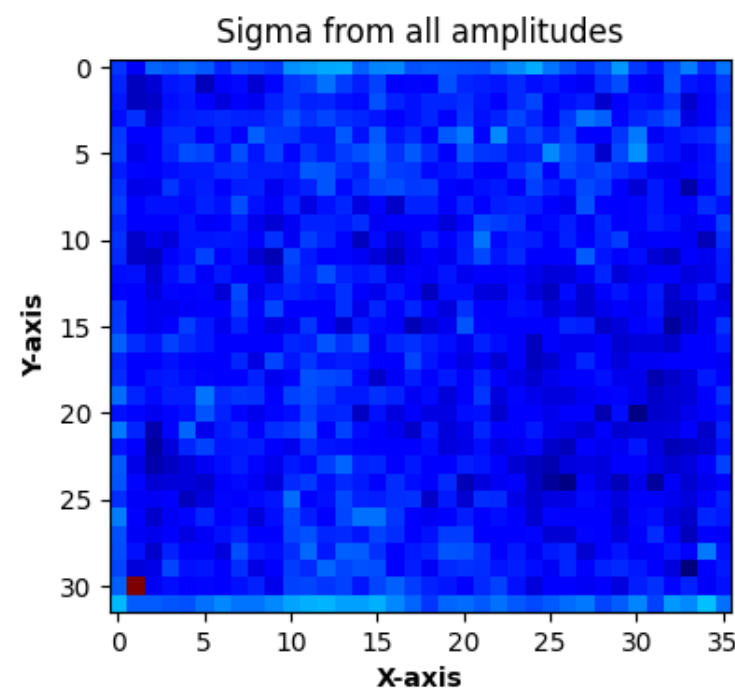
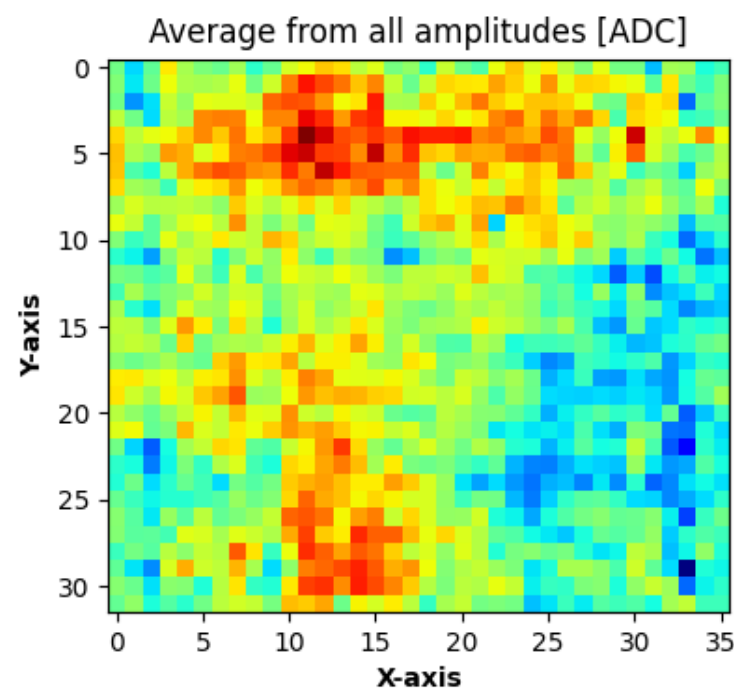
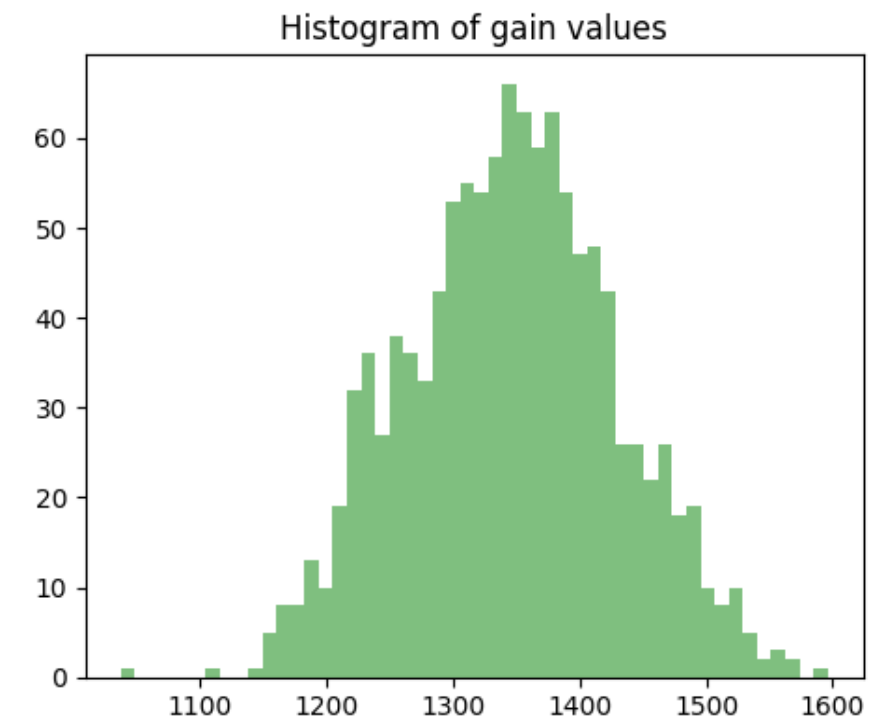
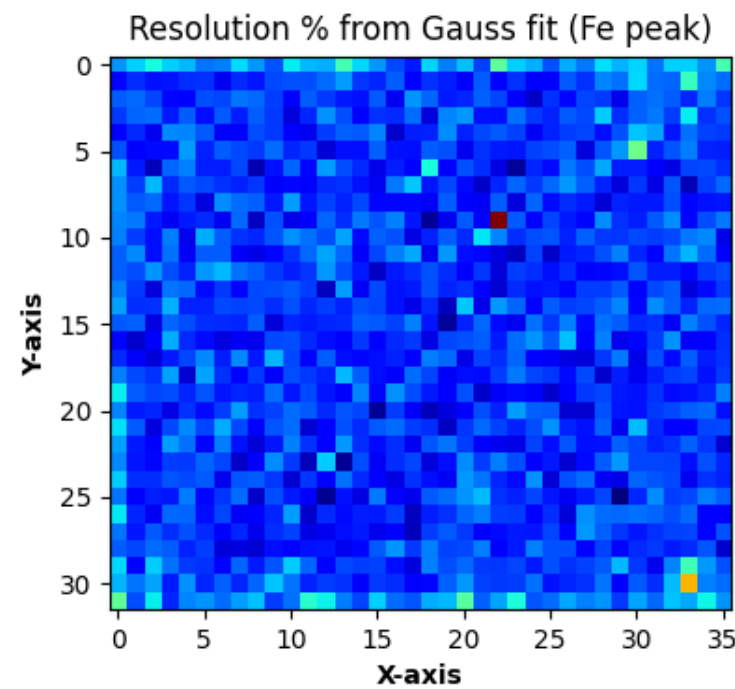
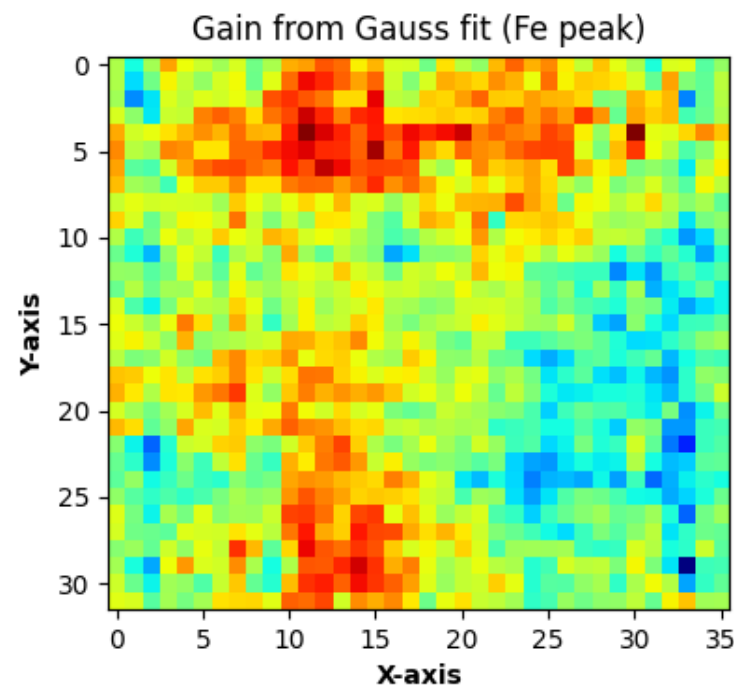
Source spot (gain scan)



Gain correlation with T/P

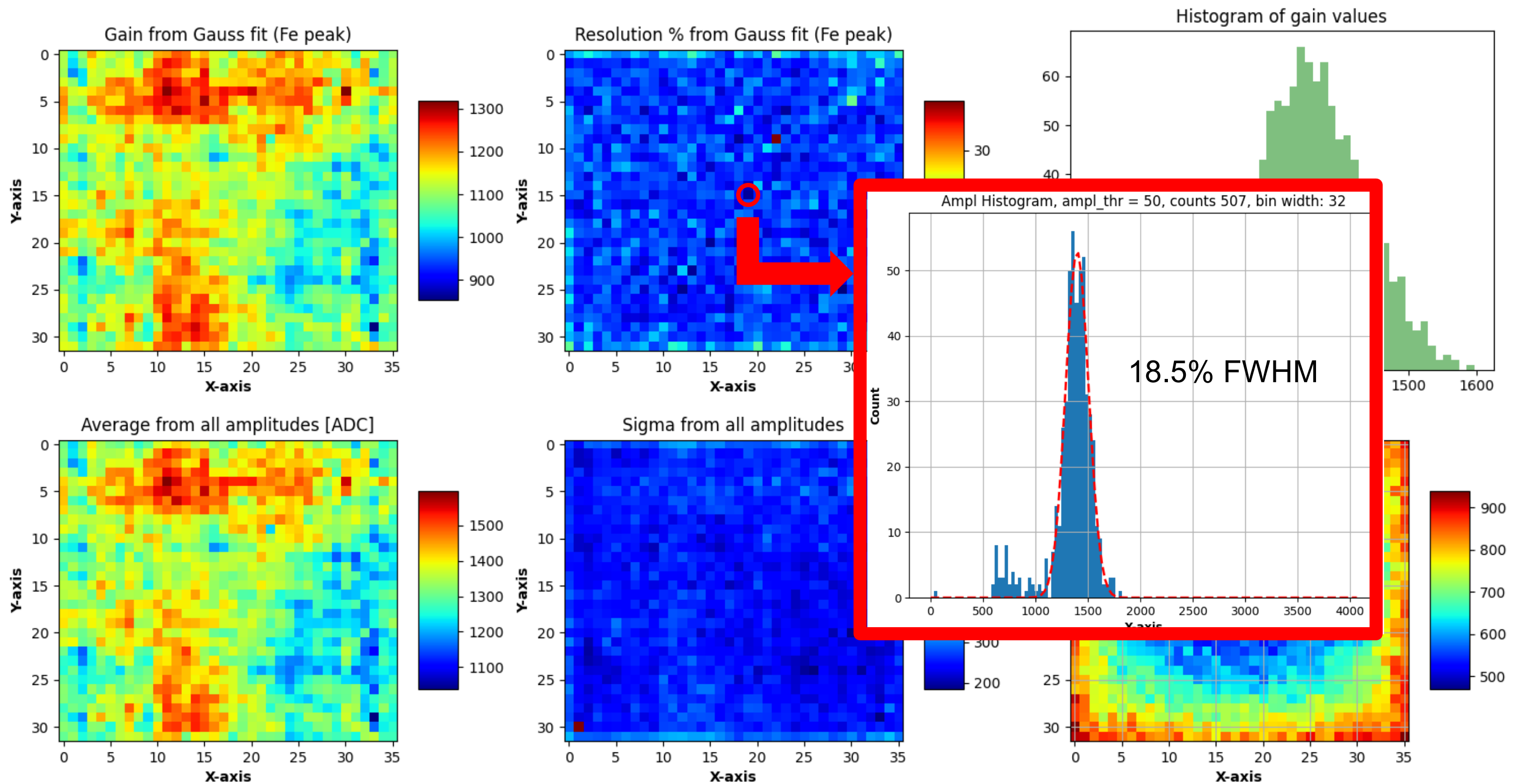


Tester name: Sara, ERAM ID: ERAM30, Date: 2022-07-22 08:47:59
 Source: Fe55, Comments: full scan with coordinates from cross-scan 412ns shaping time and 180s run time
 Ampl peak_thr: 50, Ampl. calc with neighbours: True
 Scanned: 1152/1152, total time: 65.29 h



New PCB design V1.3 from ERAM-23 → no more non-uniformities at stiffener ribs location (see next slides)

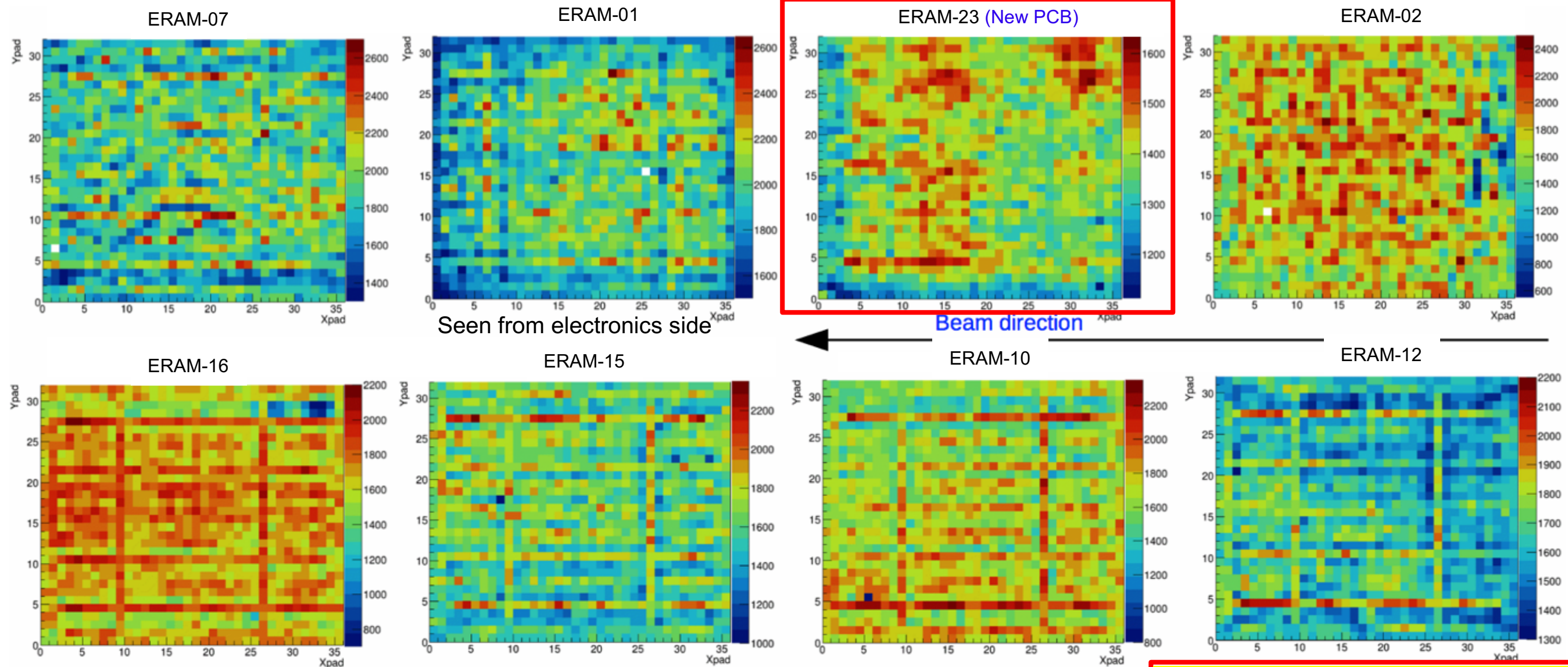
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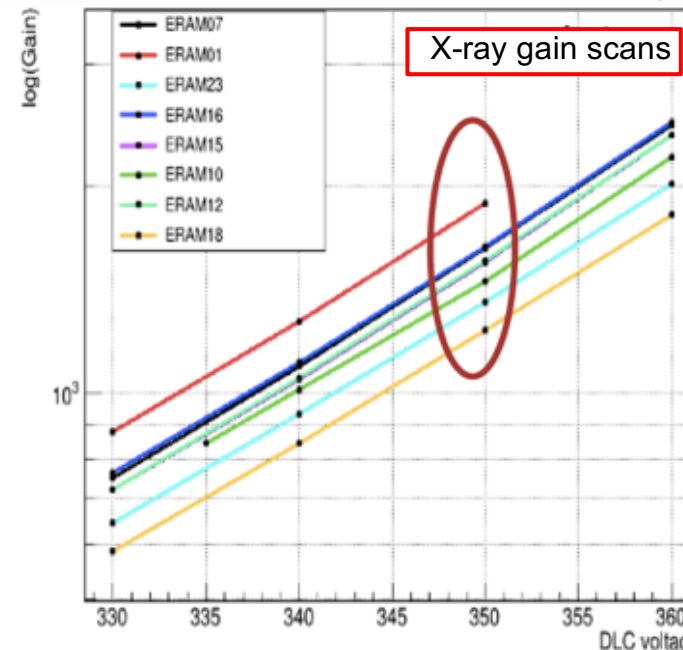
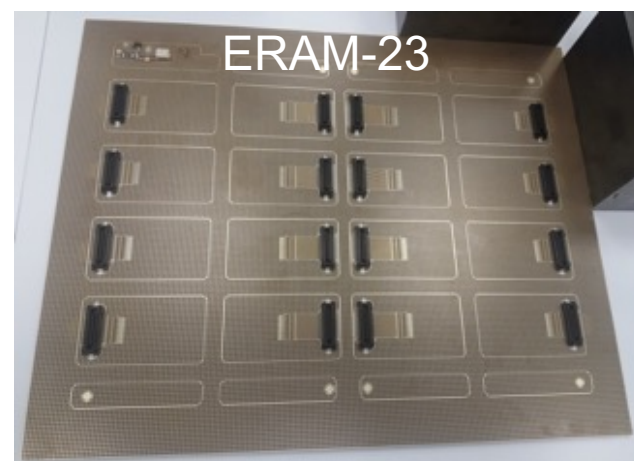
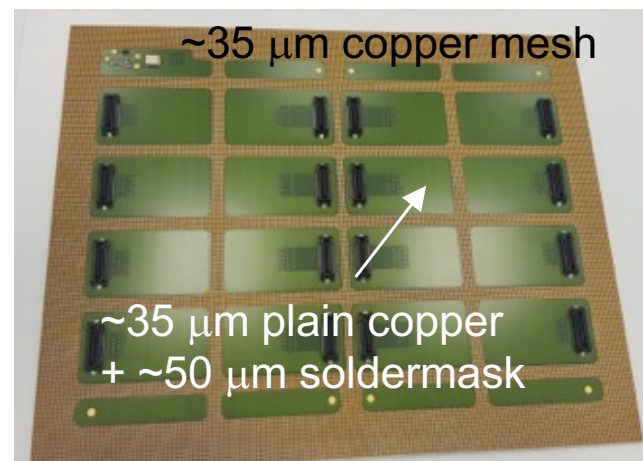
GAIN MAPS OF THE 8 ERAMs used on the 1/2 mockup TPC @ CERN/T10

Ref: S. Joshi (Irfu/PhD)



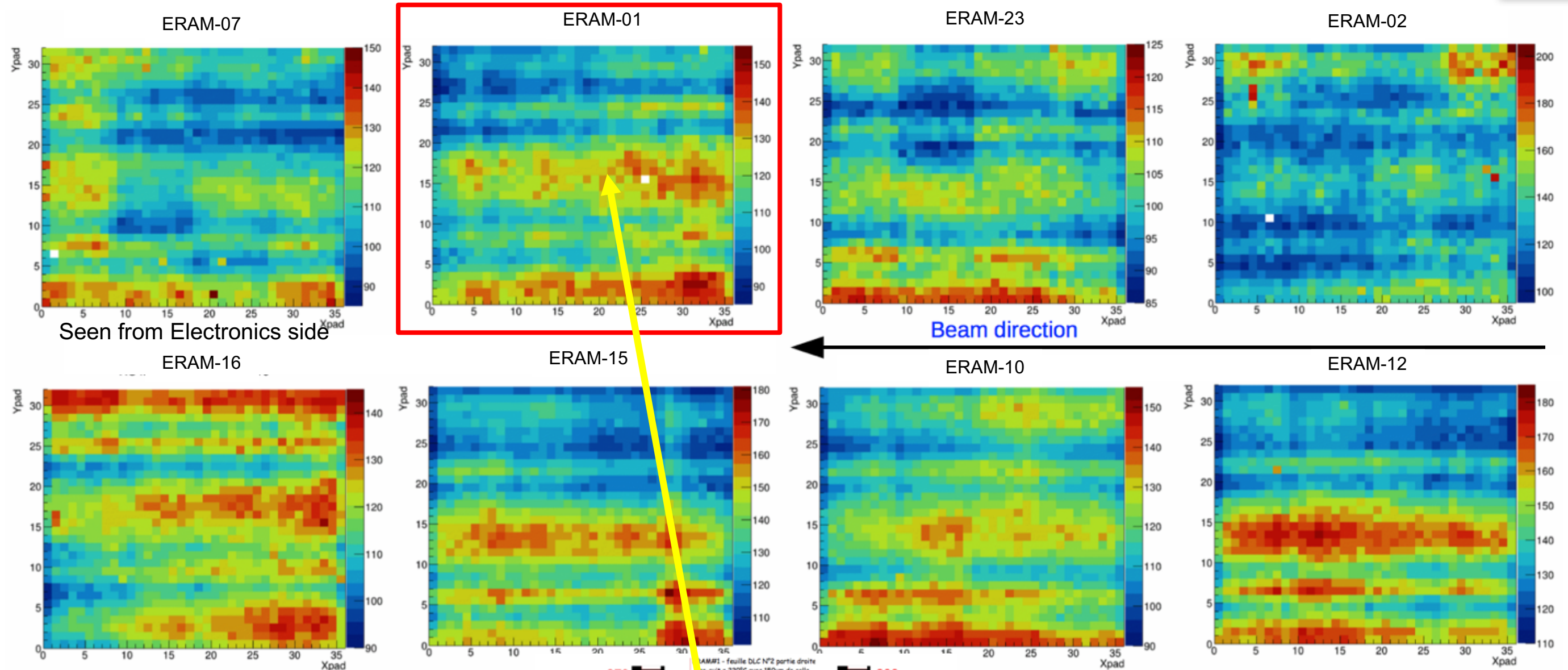
All ERAMs PCB but 23, >26

New PCB for ERAM>26



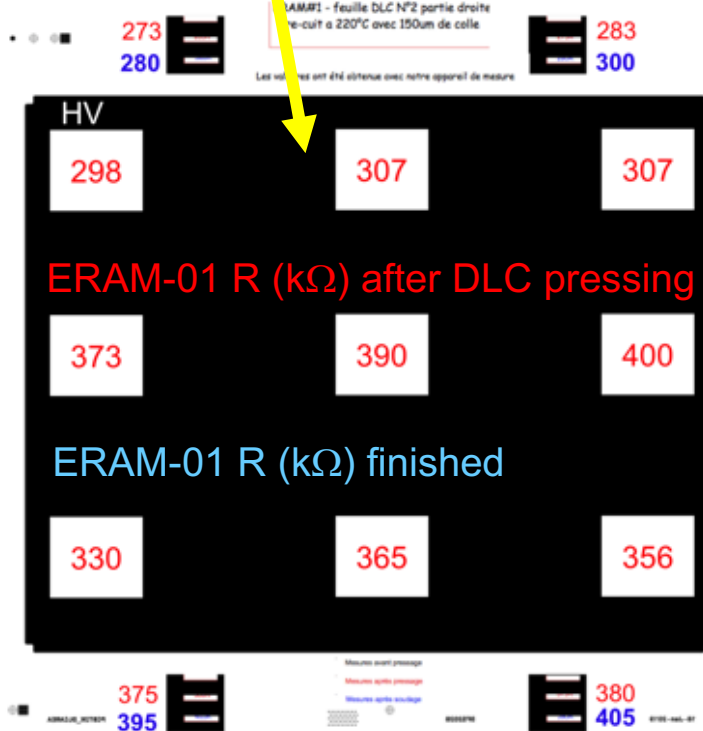
Comments & to better understand

- ✓ PCB backside modification « solved » the observed gain pattern (ERAM S/N < 23)
- ✓ But a ~20% mean gain drop is still to understand
- ✓ On-going: correction for environmental parameters & FEE calibration



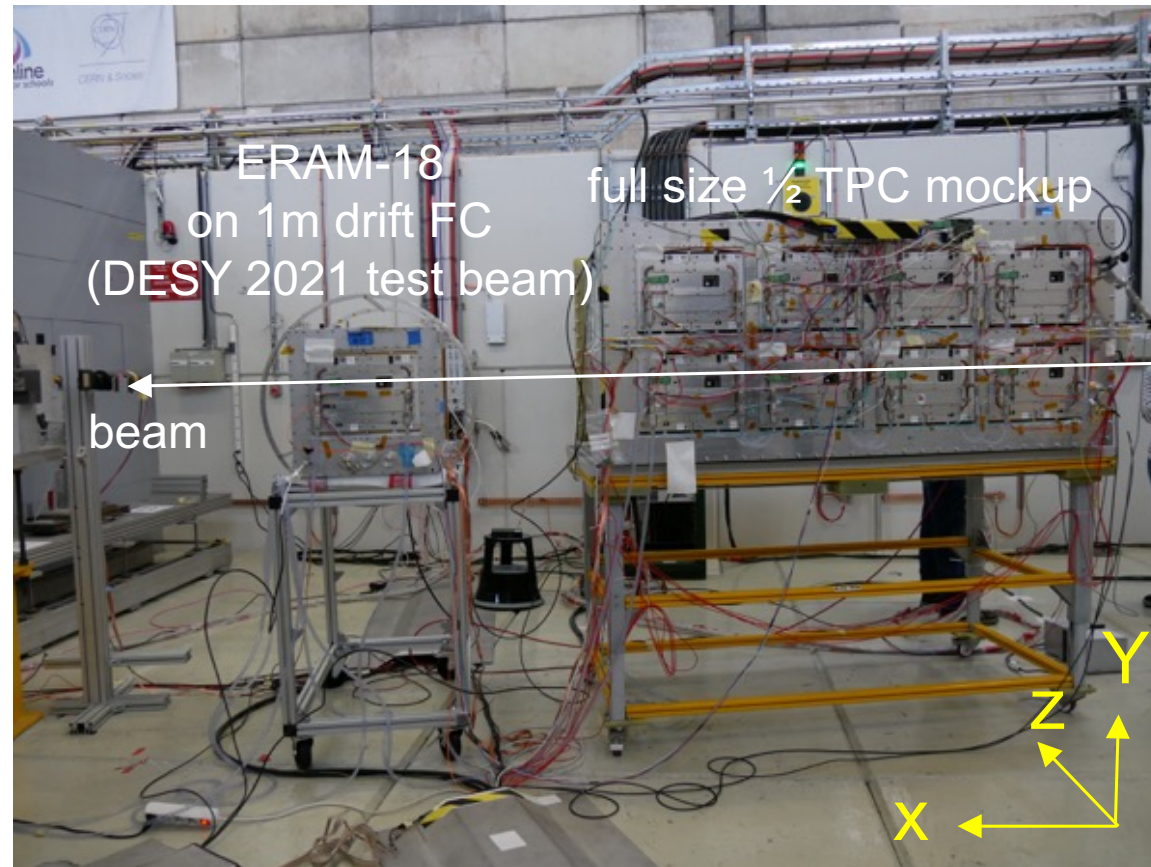
RC is derived from the fit of the pad signal waveforms datas (leading and neighbours) with the complete modelization of the detector response

Still to understand : this RC is ~2 times higher than the RC_{design}



ERAM	RC _{mean} (ns/mm ²)	Gain _{mean}	
01	116.9	1944	
02	128.6	1736	
03	116.4	1987	
07	111.8	1898	
10	120.9	1697	
12	145.4	1635	
15	135.1	1629	
16	120.4	1705	
18	68.98	1277	~1/2 RC as expected
23	101.6	1393	
29	102	1318	~ RC as expected
30	114.3	1161	

RC is quite well correlated to the measured DLC resistivity

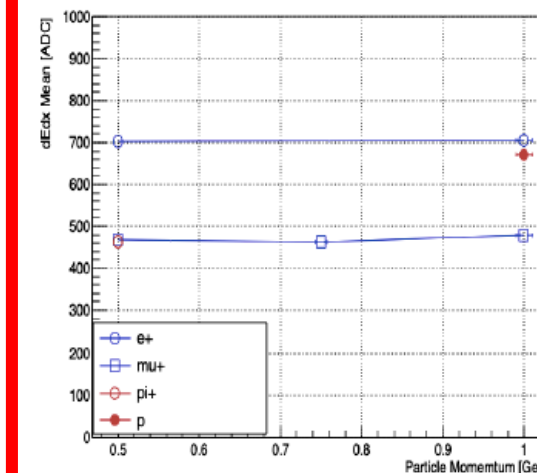
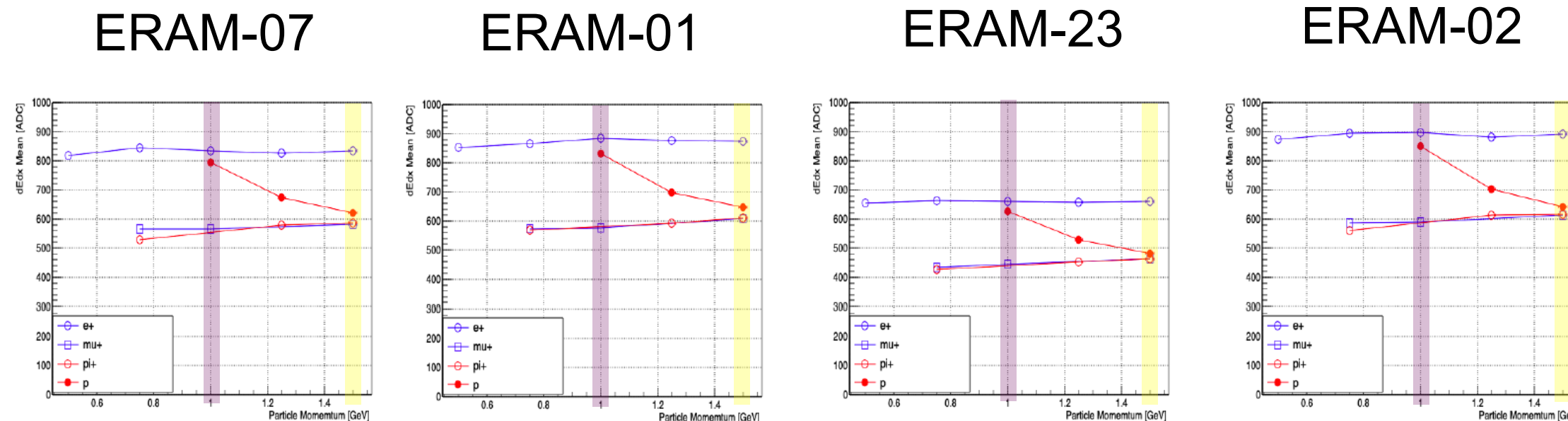


- ✓ Full system setup of a full size 1/2 HA-TPC field cage (FC) equipped with 8 ERAMs readout by their paired water cooled electronics cards within final DAQ & slow-control frameworks
- ✓ **The 1/2 mockup FC** has the same dimensions & endcaps design as the final 1/2 HA-TPC except :
 - ✓ Thick G10 walls **Vs** 4 cm thick / ~2% radiation length composite walls
 - ✓ **1 cm pitch etched copper strips Vs** 2.5 mm pitch strips (mirror design / 3 mm strips / 5 mm pitch)
- ✓ **+** The 1m drift prototype FC used at DESY 2021 is equipped with ERAM-18 (1/2 nominal RC)
- ✓ Trigger with 4 scintillators & a Cherenkov detector to select 0.5 – 1.5 GeV/c e+, μ+, Π+, p
- ✓ 8 full days runs with horizontal tracks with combinations of 5 drift Z distances, 3 Y positions, 3 ERAM DLC HV, 200&412 ns peaking times, with selected e+, μ+, Π+, p at 4 different momentas

dE/dx (Y=10) for e+, μ+, π+, p @ 0.5 – 1.5 GeV/c

Prototype FC

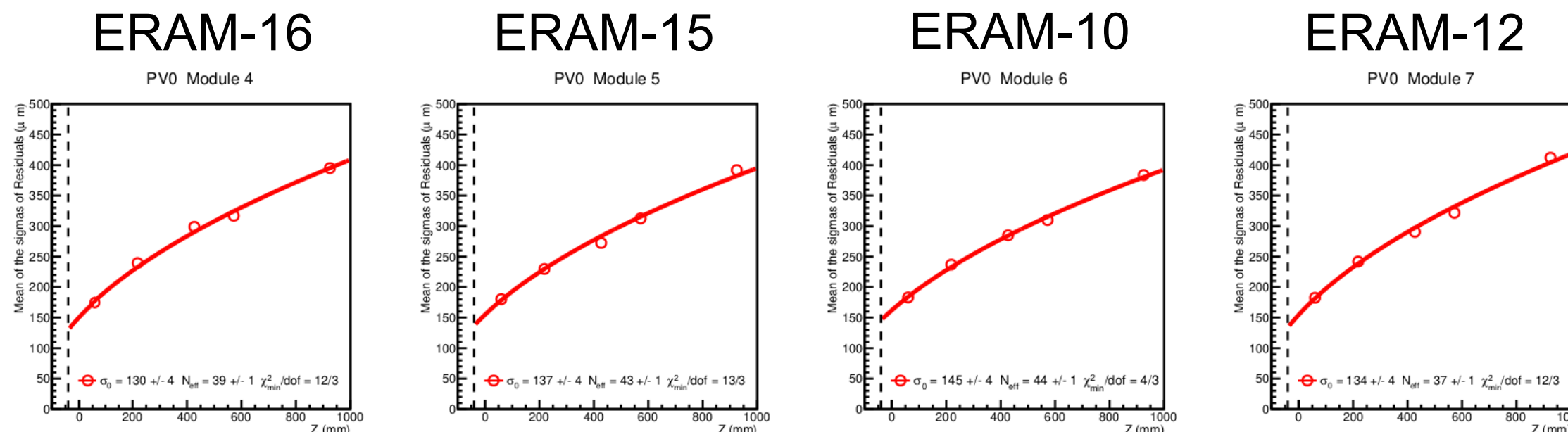
ERAM-18
1/2 RC



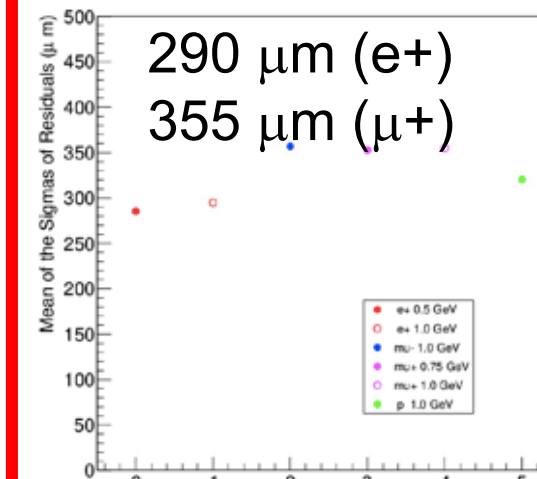
Particle ID is well following the simulations

Spatial resolution Vs drift distance for horizontal 0.5 GeV e+ tracks (Y=20)

Spatial resolution
@ z~415 mm / Y=15



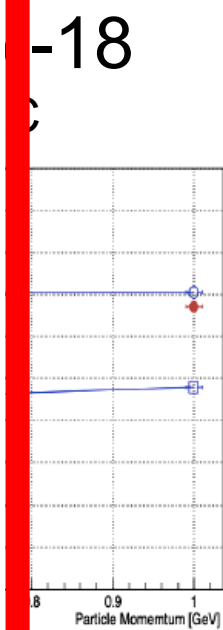
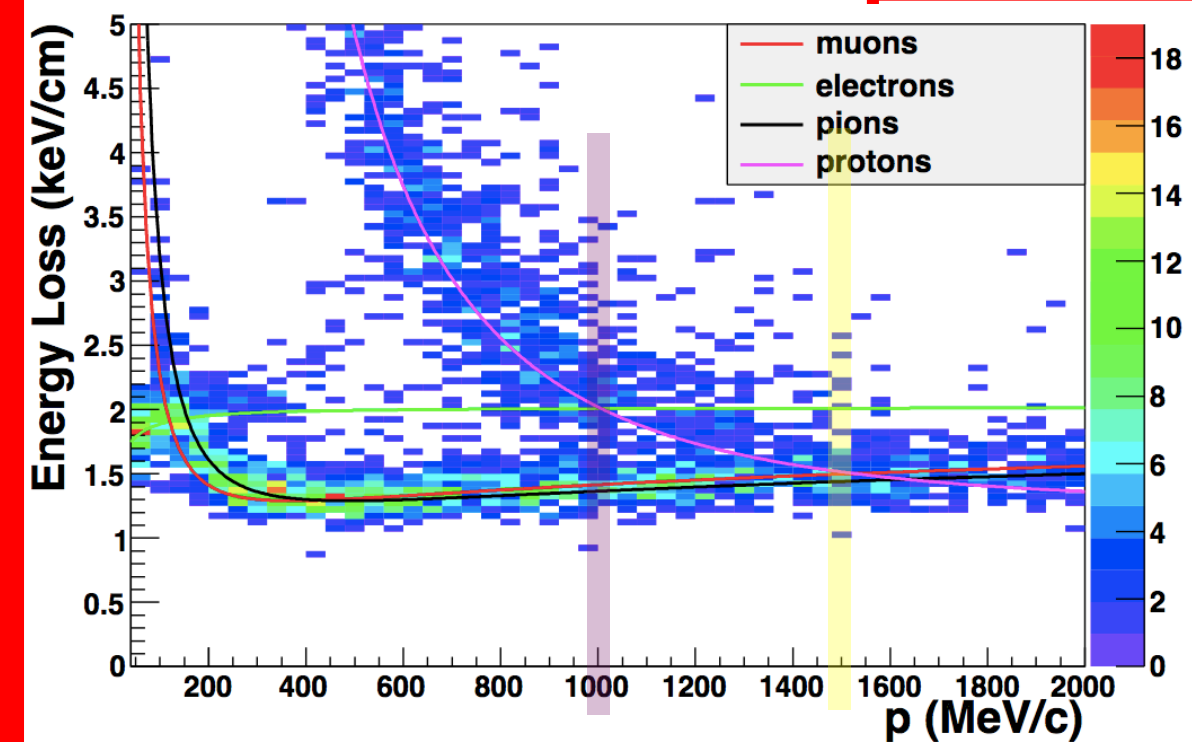
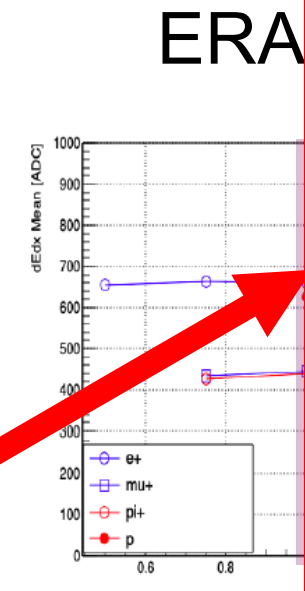
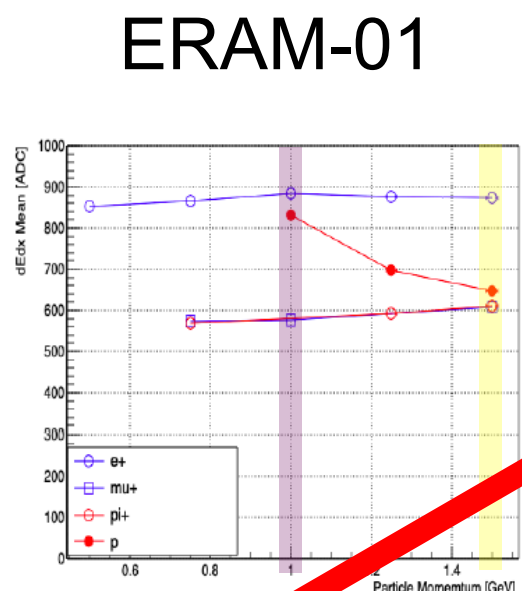
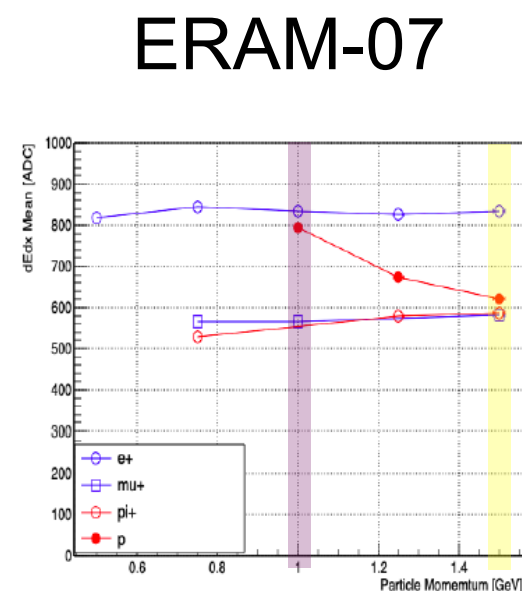
ERAM-18 (1/2 RC)



Spatial resolution @ 415 mm drift is 285-290 μm for all modules, ... including ERAM-18

dE/dx (Y=10) for e+, μ+, π+, p @ 0.5 – 1.5 GeV/c

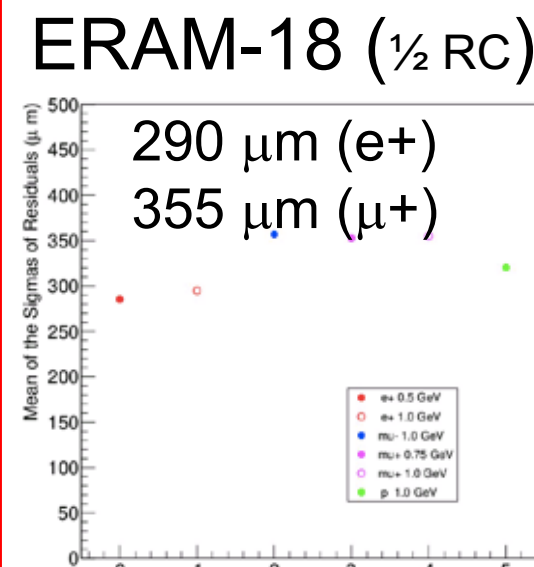
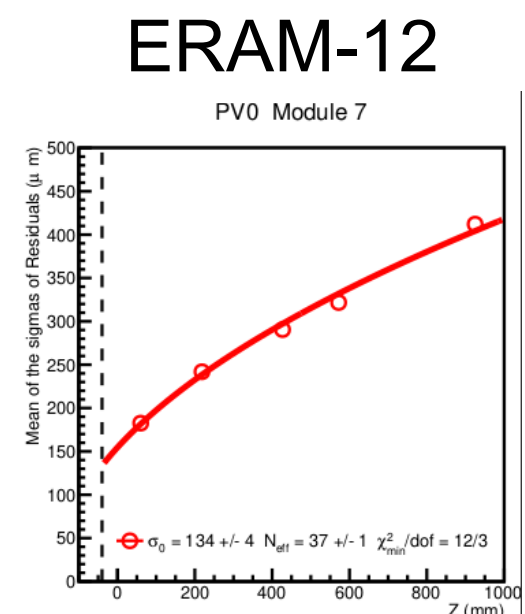
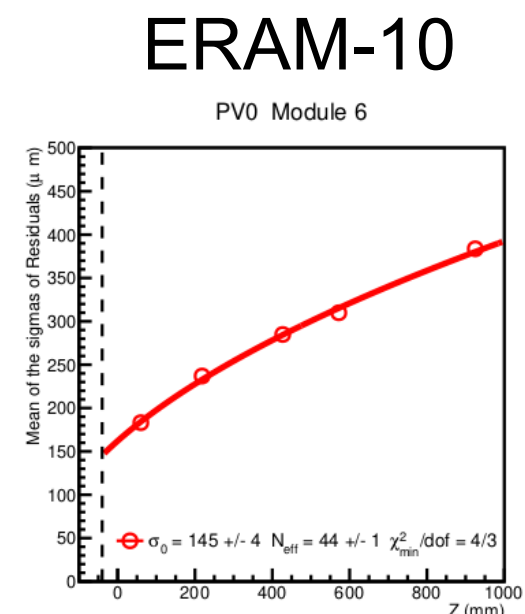
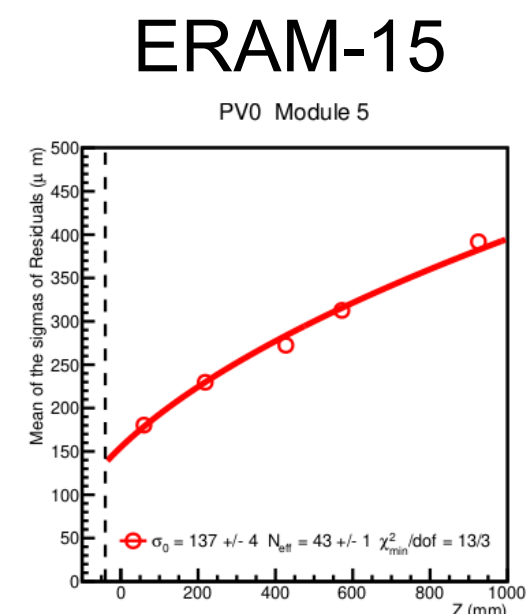
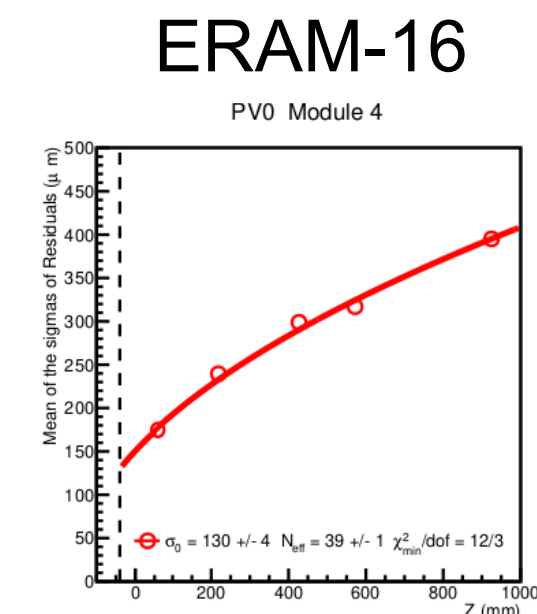
Prototype FC



Particle ID is well following the simulations

Spatial resolution Vs drift distance for horizontal 0.5 GeV e+ tracks (Y=20)

Spatial resolution @ z~415 mm / Y=15



Spatial resolution @ 415 mm drift is 285-290 μm for all modules, ... including ERAM-18

- After 3 years of development, the **ERAM response modelization** is now sufficiently consolidated by the the good agreement with the tests of prototypes and series detectors with different design parameters. This was particularly necessary to cope with the **difficulties to control the mean resistivity and the uniformity of the DLC layer**.
- The **RC time constant of the ERAM was fixed** to ensure the spatial and energy resolutions required for the High-angle TPCs and a safe & reliable operation in the experiment (~ 400 k Ω /sq. and ~ 1500 gain).
- The ERAM technology is complex and delicate to produce as are all the resistive MPGDs. **The expertise and excellent partnership with the CERN/PCB workshop** enabled a high yield ($\sim 80\%$) of high quality production of 21 ERAMs up to now.
- The installations of the bottom and top high-angle TPCs in the T2K/ND280 near detector are planned for june and october 2023 respectively. By then, 16 ERAMs are to be produced and qualified for the Top TPC and the final tuning of the software tools in the ND280 event reconstruction framework using ERAM X-ray calibration datas is to be completed.

